

**SECTION 14 24 00
HYDRAULIC ELEVATORS**

(ELEVATOR CAB RENOVATION)

PART 1 – GENERAL

1.01 DESCRIPTION

- A. This section specifies the engineering, furnishing, and installation of the complete
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Passenger Elevators No. P-1, P-2, shall be oil hydraulic type with microprocessor based control, duplex selective collective automatic operation // and power-operated // single-speed center opening // car and hoistway doors. Elevators shall have Class "A" loading to be retained.

1.02 RELATED WORK

- A. SCHEDULE FOR FINISHES: On documents for construction projects, to identify interior material finishes for type, texture, patterns, color and placement.
- B. VA Barrier Free Design Handbook (H-18-13)

1.03 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products or services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of a certificate stating the following:
 - 1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
 - 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
 - 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status. Certificates are required for all workers employed in this capacity.
 - 4. Elevator contractor shall submit a list of two or more prior elevator cab finish/modernizations for hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within one hour of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.
- C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and does not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing

laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.

- F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. VAMC shall require welding certificates be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COTR of safety department. Request permit one day in advance.

1.04 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
J-C-30B Cable and Wire, Electrical (Power, Fixed Installation)
W-C-596F Connector, Plug, Electrical; Connector, Receptacle, Electrical
W-F-406E Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
HH-I-558C Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)
W-F-408E Fittings for Conduit, Metal, Rigid (Thick- Wall and Thin-wall (EMT) Type)
RR-W-410 Wire Rope and Strand
TT-E-489J Enamel, Alkyd, Gloss, Low VOC Content
QQ-S-766 Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
A17.1 Safety Code for Elevators and Escalators
A17.2 Inspectors Manual for Electric Elevators and Escalators
- E. National Fire Protection Association:
NFPA 13.....Standard for the Installation of Sprinkler Systems
NFPA 70.....National Electrical Code (NEC)
NFPA 72.....National Fire Alarm and Signaling Code
NFPA 101.....Life Safety Code
NFPA 252.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):
A1008/A1008M-09 Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy and High Strength Low-Alloy with Improved Formability
E1042-02 Acoustically Absorptive Materials Applied by Trowel or Spray
- G. Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS):
SP-58 Pipe Hangers and Supports
- H. Society of Automotive Engineers, Inc. (SAE)
J517-91 .Hydraulic Hose, Standard
- I. Gages:
For Sheet and Plate: U.S. Standard (USS)
For Wires: American Wire Gauge (AWG)
- J. American Welding Society (AWS):
D1.1 Structured Welding Code – Steel
- K. National Electrical Manufacturers Association (NEMA):
LD-3 High-Pressure Decorative Laminates
- L. Underwriter's Laboratories (UL):
486A Safety Wire Connectors for Copper Conductors
797 Safety Electrical Metallic Tubing
- M. Institute of Electrical and Electronic Engineers (IEEE)
- N. Regulatory Standards:
Uniform Federal Accessibility Standards
Americans with Disabilities Act

1.05 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.
- C. Shop Drawings:
 - 1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
 - a.
 - b. Weights of principal parts.
 - c. Top and bottom clearances and over travel of the car.
 - 2. Drawings of hoistway entrances and doors showing door replacement in existing entrances
- D. Samples:
 - 1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
 - 2. One each of baked enamel, 75 mm x 125 mm (3 in. x 5 in.).
 - 3. One each of color floor finish.
 - 4. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
 - 5. One each car and hoistway Braille plate sample.
 - 6. One each car and hall button sample.
 - 7. One each car and hall lantern/position indicator sample.
 - 8. One each wall and ceiling material finish sample.
 - 9. One each car lighting sample.
 - 10. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in Section 00 72 00, GENERAL CONDITIONS.
- E. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
- F. Dimensioned drawings showing details of:
 - 1. All signal and operating fixtures.
 - 3. Hoistway and elevator doors.
 - 4. Door operator, infrared curtain units.
- G. Cuts or drawings showing details of controllers and supervisory panels.
- H. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

1.06 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the Resident Engineer.
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the Resident Engineer within 30 days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
 - 1. Owner's information manual, containing job specific data on major components,

- maintenance, and adjustment.
- 2. System logic description.
- 3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
- 4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

1.07 ADDITIONAL EQUIPMENT

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Special equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

1.08 PERFORMANCE STANDARDS

- A. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- B. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.

1.09 WARRANTY

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

PART 2 - PRODUCTS

2.01 MATERIALS

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with the finish as specified on the documents on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with a suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

2.02 MANUFACTURED PRODUCTS

- A. Materials, devices and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
 - 1. Individual components of assembled units shall be products of the same manufacturers.
 - 2. Parts which are alike shall be the product of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, amperes and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.
- E. The elevator equipment, including controllers, door operators, and supervisory system shall be non-proprietary, the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the Resident Engineer, the Contractor shall submit drawings in triplicate for approval to the Resident Engineer, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

2.03 POWER SUPPLY

- A. For power supply in each machine room contractor to confirm existing capacity for work under this contract.
- B. It shall be the electrical contractor's responsibility to supply the labor and materials for the installation of the following:
 - 1. Feeders from the power source indicated on the drawings to each elevator controller.
 - 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
 - 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

2.04 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic

tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be used in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.

- B. All conduit terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motors or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

2.05 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all necessary conduit and wiring between machine room and hoistway.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductors is not given, voltage and amperes shall not exceed limits prescribed by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

2.06 TRAVELING CABLES

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection.

- Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
 - C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.
 - D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
 - E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

2.07 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger/service elevators and the front of the side wall for freight elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
 - 1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
 - 2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
 - 3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
 - 4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
 - 5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
 - 6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
- 7. If required and medical emergency service is provided with existing controls, Medical Emergency switch marked "MEDICAL EMERGENCY" with two positions labeled "ON" and "OFF" and Medical Emergency Indicator Light located next to

- the key switch shall be round with a minimum diameter of 25 mm (1 in.).
Instruction for Medical Emergency operation shall be engraved below the key switch and light.
8. Independent Service switch, see Section 2.30 for detailed description.
 9. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
 10. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
 11. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
 12. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.
 13. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
 14. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- E. The service operation panel, in the lower section shall contain the following items:
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
 2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
 3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
 4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
 5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

2.08 INDEPENDENT SERVICE

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or

door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

2.09 CAR POSITION INDICATOR/ CAR DIRECTION INDICATOR

- A. Provide an alpha-numeric digital car position/car direction indicator in the main car operating panel and over elevator doors, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

2.10 AUDIO VOICE SYSTEM

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice announcer units shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.
 - 1. Fire Service Message
 - 2. Medical Emergency Service Message
 - 3. "Please do not block doors."
 - 4. Provide special messages as directed by Resident Engineer.

2.11 AUTO DIAL TELEPHONE SYSTEM

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have an individual phone number.
- G. If the operator ends the call, the phone shall be able to redial immediately.

2.12 CORRIDOR OPERATING DEVICE FACEPLATES

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.

- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.13 CORRIDOR OPERATING DEVICES

- A. Provide one risers of landing call buttons located as shown on contract drawings.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Two or more risers of landing call buttons, if specified, shall be cross-connected so that either "UP" or "DOWN" buttons at a floor shall be capable of registering a call to that floor for the entire elevator group. Registration of a landing call shall illuminate "UP" or "DOWN" buttons simultaneously, and upon satisfaction of that call, both buttons shall be extinguished simultaneously.
- F. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.
- G. Provide temporary, fully operational corridor operating devices during each phase of the work.

2.14 CORRIDOR LANTERN/POSITION INDICATOR

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.
- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.
- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alpha-numeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

2.15 HOISTWAY ENTRANCES: PASSENGER/SERVICE ELEVATORS

- A. Provide hoistway entrance with flush // two speed side slide // center opening // hoistway doors for Elevators P-1P-2/. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing edges of the door panel. Top and bottom of door panels

shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COTR. Fasten sight guard of 14-gauge stainless steel, extending full height of panel, to leading edge of each panel of center opening doors

- B. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on malleable iron or steel brackets. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- C. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- D. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

2.16 CAR ENCLOSURE: PASSENGER/SERVICE ELEVATORS

- A. Front return wall panel, entrance columns, rear corner columns, entrance head-jamb and transom shall be 14-gauge stainless steel full height of car. Side and rear walls from top of base to top of panel shall be constructed of 14-gauge cold rolled steel. Side and rear walls up to 1220 mm (48 in.) above finished floor shall be covered with stainless steel. Side and rear walls from 1220 (48 in.) to the ceiling shall be covered with // high pressure plastic laminate // stainless steel //. Apply directly to the cab walls or to 13 mm (1/2 in.) plywood/particle board that meets requirements of ASTM E 84, UL 723, or CAN/ULC-S102.2, whichever is applicable. Submit a method of fastening plywood/particle board to steel walls. It shall be flush with the face of the bottom section of the stainless steel. Plastic laminate shall comply with Federal Specification L-P-508, Style Type 1, and Class 1. Color is specified in Section 09 06 00, SCHEDULE FOR FINISHES, Interior shall be flush panel construction with angles welded on exterior to insure adequate rigidity. Coat exterior of panels with mastic sound insulation material approximately 2.5 mm (3/32 in.) thick followed by a prime coat of paint. Mastic material shall conform to ASTM E1042.
- B. Smooth and flush all joints with no ragged or broken edges. Plastic laminate shall comply with NEMA LD-3, textured finish, general purpose type, grade designation GP 50, and 0.050 in. thickness, except with a minimum wear resistance of 1200 cycles, and backer sheet, grade designation BK 20, and 0.020 in. thickness.
- B. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a code approved exit switch to prevent operation of the elevator when the emergency exit is open.
- C. Provide duplex, GFCI protected type receptacle in car. Locate flush-mounted receptacle

- on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- D. Lighting for passenger elevators:
 - 1. Provide //stainless steel // aluminum // hanging ceiling frame. Construct frame of 1/8 in. x 1 1/2 in. x 1 1/2 in. "T" and "L" sections, divide ceiling into twelve panels.
 - 2. Provide fluorescent or LED illuminated car light fixtures above the ceiling panels. See Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.
 - E. Provide car enclosure with stainless steel handrails per drawings.
 - 1. 1 1/4 inch diameter located with centerlines 750 mm and 1050 mm (32 in.) above the car floor.
 - 2. Locate handrails approximately 38 mm (1 1/2 in.) from cab wall. Install handrails on two side and rear walls. Curve ends of handrails to walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
 - F. Provide car entrance with single speed center opening horizontal sliding car doors, of same type as hoistway doors for Elevators P-1 and P-2. Construct door panels to be flush hollow metal construction, not less than 32 mm (1 1/4 in.) thick, consisting of one continuous piece 16-gauge stainless steel on car side face, leading and trailing edges. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related door hardware.

PART 3 – EXECUTION

3.01 PREPARATION

- A. Examine work of other trades on which the work of this Section depends. Report defects to the Resident Engineer in writing which may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.

3.02 SPACE CONDITIONS

- A. Attention is called to overhead clearances, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the work must be arranged for and obtained by the Contractor, subject to approval by Resident Engineer. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.
- B. Where concrete beams, floor slabs or other building construction protrude more than 50 mm (2 in.) into hoistway; bevel all top surfaces of projections to an angle of 75 degrees with the horizontal.

3.03 INSTALLATION

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.

- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- D. Install controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Grout sills and hoistway entrance frames.

3.04 ARRANGEMENT OF EQUIPMENT

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC.

3.05 WORKMANSHIP AND PROTECTION

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. Concrete shall not be cut or altered.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.

3.06 CLEANING

- A. Prior to final acceptance, remove protective covering from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

3.07 CLEANING PAINTING AND FINISHING

- A. Hoistway Entrances of Passenger Elevators:
 - 1. Door panels shall be rust resistant.
- B. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.
- C. Elevator Cabs for Passenger Elevators:
 - 1. Interior and exterior non-stainless steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
 - 2. Interior stainless steel finishes shall be factory finished. See plans for SCHEDULE FOR FINISHES.

3.08 PRE-TESTS AND TESTS

- A. Pre-test the elevators and related equipment in the presence of the Resident Engineer or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by Resident Engineer.
 - 1. Procedure outlined in the Inspectors Manual for Hydraulic Elevators, ASME A17.2 shall apply.
 - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
 - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.

2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, oil pressure gauge, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
 3. If during the inspection process the Inspector determines the need, the following instruments shall be available within a four-hour period: Megohm meter, vibration meter, sound meter, and a light meter.
- B. Inspection of workmanship, equipment furnished, and installation for compliance with specification.
 - C. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
 - D. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load and no load in the elevator. Speed shall be determined by certified tachometer. The actual measured speed of the elevator with all loads in either direction shall be within five (5) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
 - E. Temperature Rise Test: The temperature rise of the pump motor shall be determined during the full load test run. temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within 5 degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
 - F. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car and with contract load in car in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
 - G. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
 - H. Safety Devices Tests: Safety devices shall be tested as required by ASME A17.1 Section 8.10.
 - I. Overload Devices: Test all overload current protection devices in the system at final inspection.
 - J. Limit Stops:
 1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
 - K. Working Pressure: Verify working pressure of the hydraulic system by pressure gauge placed in the system line. Take readings with no load and full load in car.
 - L. Test automatic shut-off valve for proper operation.
 - M. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.

- N. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- O. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- P. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the Resident Engineer.
- Q. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- R. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the Resident Engineer.

3.09 INSTRUCTION OF VA PERSONNEL

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour work day. Instruction shall commence after completion of all work and at the time and place directed by the Resident Engineer.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the Resident Engineer in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE

- A. Maintenance service during contract for this project shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- B. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- C. Service and emergency personnel shall report to the Resident Engineer or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the Resident Engineer.
- D. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all bi-weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- E. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

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