

- B221-07.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Shapes, and Tubes
- D256-06.....Impact Resistance of Plastics
- D635-06.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastics in a
Horizontal Position
- E84-07.....Surface Burning Characteristics of Building
Materials
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual
- D. National Fire Protection Association (NFPA):
80-06.....Standard for Fire Doors and Windows
- E. Society of American Automotive Engineers (SAE):
J 1545-05.....Instrumental Color Difference Measurement for
Exterior Finishes.
- F. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B.
- B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. Aluminum alloy used for colored anodizing coating shall be as required to match existing conditions.
- C. Resilient Material:
 - 1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
 - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
 - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
 - c. Rated self extinguishing when tested in accordance with ASTM D635.
 - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
 - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
 - f. Same finish on exposed surfaces.

2.2 CORNER GUARDS

- A. Resilient, Shock-Absorbing Corner Guards: Match existing profiles.
1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Design retainer used for flush mounted type to act as a stop for adjacent wall finish material. Provide appropriate mounting hardware, cushions and base plates as required.
 2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.
 3. Flush mounted corner guards installed on any fire rated wall shall maintain the fire rating of the wall. Provide fire test of proposed corner guard system to verify compliance.
 - a. Where insulating materials are an integral part of the corner guard system, the insulating materials shall be provided by the manufacturer of the corner guard system.
 - b. All exposed metal in fire rated assemblies shall have a paintable finish.
- B. Stainless Steel Corner Guards: Fabricate of 1.6 mm (0.0625-inch) thick stainless steel. Form guards of dimensions and to contour shown.

2.3 WALL GUARDS AND HANDRAILS

- A. Resilient Wall Guards and Handrails:
1. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
 2. Wall Guards (Crash Rails): Snap-on covers of resilient material, minimum 2.8 mm (0.110-inch) thick, shall be free-floated over 50 mm (two-inch) wide aluminum retainer clips, minimum 2.3 mm (0.090-inch) thick, anchored to wall at maximum 600 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.6 mm (0.062-inch) thick; or, shall be free-floated over a continuous extruded aluminum retainer, minimum 2.3 (0.090-inch) thick anchored to wall at maximum 600 mm (24 inches) on center.
 3. Provide handrails and wall guards (crash rails) with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt closure caps to aluminum retainer.

- B. Aluminum Wall Guards: Extruded aluminum, closed tubular bumper assembly mounted on wall brackets as shown.
 - 1. Provide wall bumper with factory fabricated end closure caps, and inside and outside corner assemblies, concealed splice plates, and other accessories standard with the manufacturer.
 - 2. Fabricate tubular wall guards from material with a nominal wall thickness of 6 mm (0.250-inch), form grooves for and provide two strips of continuous polyvinyl chloride cushion bumper inserts.
 - 3. Fabricate adjustable wall brackets from aluminum having a nominal wall thickness of 5 mm (0.20-inch). Fasten bumper to brackets with 6 mm (1/4-inch) diameter aluminum or stainless steel bolts with locknuts.
- C. Stainless Steel Wall Guards: Construct wall guard, including brackets, of minimum 4.75 mm (0.1875-inch) thick stainless steel to design shown.

2.4 DOOR AND DOOR FRAME PROTECTION

- A. Fabricate door and door frame protection items from vinyl acrylic or polyvinyl chloride resilient material, minimum 1.5 mm (0.060-inch) thick, for doors, as shown.
- B. Coordinate door and door frame protection material requirements with door and frame suppliers to insure fit for all components, and color as specified.
- C. Provide adhesive as recommended by resilient material manufacturer.

2.5 HIGH IMPACT WALL COVERING

- A. Fabricate from vinyl acrylic or polyvinyl chloride resilient material minimum 6mm (0.20 inch) thick designed specially for interior use.
- B. Coordinate with door protection material and supplier for proper fit, installation and color.
- C. Provide adhesive as recommended by the wall covering manufacturer.

2.6 FASTENERS AND ANCHORS

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

2.7 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
 - 1. Exposed aluminum: AAC22A31 chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mil thick. AA-C22A32 chemically etched medium matte with integrally colored anodic coating, Class II Architectural 0.4 mil thick.

2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.

C. Stainless Steel: NAAMM finish Number 4.

D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.

3.2 STAINLESS STEEL CORNER GUARDS

Mount guards on external corners of interior walls, partitions and columns as shown.

B. Where corner guards are installed on walls, partitions or columns finished with plaster or ceramic tile, anchor corner guards as shown on drawings. Provide continuous 16 gage perforated, galvanized Z-shape steel anchors welded to back edges of corner guards and wired to metal studs . Coat back surfaces of corner guards, where shown, with a non-flammable, sound deadening material. Corner guards shall overlap finish plaster surfaces.

1. Where corner guards are installed on exposed structural glazed facing tile units or masonry wall, partitions or columns, anchor corner guards to existing walls with 6 mm (1/4-inch) oval head stainless steel countersunk expansion or toggle bolts Grout spaces solid between guards and backing with Portland cement and sand mortar.

2. Where corner guards are installed on gypsum board, clean surface and anchor guards with a neoprene solvent-type contact adhesive specifically manufactured for use on gypsum board construction. Remove excess adhesive from around edge of guard and allow to cure undisturbed for 24 hours.

3.3 RESILIENT HANDRAIL WALL GUARD COMBINATIONS AND RESILIENT WALL GUARDS (CRASH RAIL)

A. Secure guards to walls with mounting cushions brackets and fasteners in accordance with manufacturer's details and instructions.

3.4 ALUMINUM WALL GUARDS

A. Secure brackets to walls with fasteners, spaced in accordance with manufacturer's installation instructions.

3.5 STAINLESS STEEL WALL GUARDS

A. Space brackets at not more than three feet on centers and anchor to the wall in accordance with manufacturer's installation instructions.

3.6 DOOR, DOOR FRAME PROTECTION AND HIGH IMPACT WALL COVERING

- A. Surfaces to receive protection shall be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturers specific instructions.
- C. Apply with adhesive in controlled environment according to manufacture's recommendations.
- D. Protection installed on fire rated doors and frames shall be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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