

**SECTION 33 40 00**  
**STORM SEWER UTILITIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

**1.2 RELATED WORK**

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING.
- B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 53, CAST-IN-PLACE CONCRETE.
- C. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- D. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

**1.3 DEFINITIONS**

**1.4 ABBREVIATIONS**

- A. HDPE: High-density polyethylene
- B. PE: Polyethylene
- C. RCP: Reinforced Concrete Pipe

**1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Handle manholes catch basins and stormwater inlets according to manufacturer's written rigging instructions.

**1.6 COORDINATION**

- A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.
- B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

**1.7 QUALITY ASSURANCE:**

- A. Products Criteria:
  - a. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.

2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

## 1.8 SUBMITTALS

- A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

## 1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society for Testing and Materials (ASTM):

A185/A185M-07 ..... Steel Welded Wire Reinforcement, Plain, for Concrete

A242/A242M-04(2009) ..... High-Strength Low-Alloy Structural Steel

A536-84(2009) ..... Ductile Iron Castings

A615/A615M-09b ..... Deformed and Plain Carbon-Steel Bars for Concrete  
Reinforcement

A760/A760M-10 ..... Corrugated Steel Pipe, Metallic-Coated for Sewers and Drains

A798/A798M-07 ..... Installing Factory-Made Corrugated Steel Pipe for Sewers and  
Other Applications

A849-10 ..... Post-Applied Coatings, Paving, and Linings for Corrugated Steel  
Sewer and Drainage Pipe

A929/A929M-01(2007) ..... Steel Sheet, Metallic-Coated by the Hot-Dip Process for  
Corrugated Steel Pipe

B745/B745M-97(2005) ..... Corrugated Aluminum Pipe for Sewers and Drains

B788/B788M-09 ..... Installing Factory-Made Corrugated Aluminum Culverts and  
Storm Sewer Pipe

C14-07 ..... Non-reinforced Concrete Sewer, Storm Drain, and Culvert Pipe

C33/C33M-08 ..... Concrete Aggregates

C76-11 ..... Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe

C139-10 ..... Concrete Masonry Units for Construction of Catch Basins and  
Manholes

C150/C150M-11 ..... Portland Cement

C443-10 .....	Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
C478-09 .....	Precast Reinforced Concrete Manhole Sections
C506-10b .....	Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe
C507-10b .....	Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe
C655-09 .....	Reinforced Concrete D-Load Culvert, Storm Drain, and Sewer Pipe
C857-07 .....	Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
C891-09 .....	Installation of Underground Precast Concrete Utility Structures
C913-08 .....	Precast Concrete Water and Wastewater Structures
C923-08 .....	Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals
C924-02(2009) .....	Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method
C990-09 .....	Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants
C1103-03(2009) .....	Joint Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
C1173-08 .....	Flexible Transition Couplings for Underground Piping Systems
C1433-10 .....	Precast Reinforced Concrete Monolithic Box Sections for Culverts, Storm Drains, and Sewers
C1479-10 .....	Installation of Precast Concrete Sewer, Storm Drain, and Culvert Pipe Using Standard Installations
D448-08 .....	Sizes of Aggregate for Road and Bridge Construction
D698-07e1 .....	Laboratory Compaction Characteristics of Soil Using Standard Effort (12 400 ft-lbf/ft <sup>3</sup> (600 kN-m/m <sup>3</sup> ))
D1056-07 .....	Flexible Cellular Materials—Sponge or Expanded Rubber
D1785-06 .....	Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

D2321-11 .....	Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
D2751-05 .....	Acrylonitrile-Butadiene-Styrene (ABS) Sewer Pipe and Fittings
D2774-08 .....	Underground Installation of Thermoplastic Pressure Piping
D3034-08 .....	Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
D3350-10 .....	Polyethylene Plastics Pipe and Fittings Materials
D3753-05e1 .....	Glass-Fiber-Reinforced Polyester Manholes and Wetwells
D4101-11 .....	Polypropylene Injection and Extrusion Materials
D5926-09 .....	Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
F477-10 .....	Elastomeric Seals (Gaskets) for Joining Plastic Pipe
F679-08 .....	Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings
F714-10 .....	Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter
F794-03(2009) .....	Poly(Vinyl Chloride) (PVC) Profile Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter
F891-10 .....	Coextruded Poly(Vinyl Chloride) (PVC) Plastic Pipe With a Cellular Core
F894-07 .....	Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe
F949-10 .....	Poly(Vinyl Chloride) (PVC) Corrugated Sewer Pipe With a Smooth Interior and Fittings
F1417-11 .....	Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air
F1668-08 .....	Construction Procedures for Buried Plastic Pipe
C. American Association of State Highway and Transportation Officials (AASHTO):	
M190-04 .....	Bituminous-Coated Corrugated Metal Culvert Pipe and Pipe Arches
M198-10 .....	Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

- M252-09 ..... Corrugated Polyethylene Drainage Pipe
- M294-10 ..... Corrugated Polyethylene Pipe, 12 to 60 In. (300 to 1500 mm)  
Diameter
- D. American Water Works Association(AWWA):
- C105/A21.5-10 ..... Polyethylene Encasement for Ductile iron Pipe Systems
- C110-08 ..... Ductile-Iron and Gray-Iron Fittings
- C219-11 ..... Bolted, Sleeve-Type Couplings for Plain-End Pipe
- C600-10 ..... Installation of Ductile iron Mains and Their Appurtenances
- C900-07 ..... Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings,  
4 In. Through 12 In. (100 mm Through 300 mm), for Water  
Transmission and Distribution
- M23-2nd ed ..... PVC Pipe "Design And Installation"
- E. American Society of Mechanical Engineers (ASME):
- A112.6.3-2001 ..... Floor and Trench Drains
- A112.14.1-2003 ..... Backwater Valves
- A112.36.2M-1991 ..... Cleanouts
- F. American Concrete Institute (ACI):
- 318-05 ..... Structural Commentary and Commentary
- 350/350M-06 ..... Environmental Engineering Concrete Structures and  
Commentary
- G. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for Erosion and  
Sediment Control

## **1.10 WARRANTY**

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and suppliers' written guarantees and warranties covering materials and equipment furnished under this Contract.

## **PART 2 - PRODUCTS**

## **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

## **2.2 PVC PIPE AND FITTINGS**

### **A. PVC Pipe And Fittings**

1. PVC Cellular-Core Pipe And Fittings: ASTM F891, Sewer and Drain Series, PS 50 minimum stiffness, PVC cellular-core pipe with plain ends for solvent-cemented joints.
2. Fittings: ASTM D3034, SDR 35, PVC socket-type fittings.

### **B. PVC Corrugated Sewer Piping**

1. Pipe: ASTM F949, PVC, corrugated pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: ASTM F949, PVC molded or fabricated, socket type.
3. Gaskets: ASTM F477, elastomeric seals.

### **C. PVC Profile Sewer Piping**

1. Pipe: ASTM F794, PVC profile, gravity sewer pipe with bell-and-spigot ends.
2. Fittings: ASTM D3034, PVC with bell ends.
3. Gaskets: ASTM F477, elastomeric seals.

### **D. PVC Gravity Sewer Piping**

1. Pipe and fittings shall be ASTM F679, T-1 wall thickness, PVC gravity sewer pipe with bell-and-spigot ends.
2. Gaskets: ASTM F477, elastomeric seals for gasketed joints.

## **2.3 CONCRETE PIPE AND FITTINGS**

- A. Reinforced-Concrete sewer pipe and fittings shall be ASTM C76 or ASTM C655.
  1. Bell-and-spigot ends and gasketed joints with ASTM C443, rubber gasket .

## **2.4 NONPRESSURE TRANSITION COUPLINGS**

- A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.
- B. Sleeve Materials
  1. For concrete pipes: ASTM C443, rubber.
  2. For plastic pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
  3. For dissimilar pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.
- C. Unshielded, Flexible Couplings: Couplings shall be an elastomeric sleeve with corrosion-resistant-metal tension band and tightening mechanism on each end.

- D. Shielded, flexible couplings shall be elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
- E. Ring-Type, flexible couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

## **2.5 CLEANOUTS**

- A. Cast-Iron Cleanouts: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
  - 1. Top-Loading Classification(s): Medium Duty Pipe fitting and riser to cleanout shall be same material as main pipe line.
- B. Plastic Cleanouts shall have PVC body with PVC threaded plug. Pipe fitting and riser to cleanout shall be of same material as main line pipe.

## **2.6 DRAINS**

- A. Cast-Iron Area Drains: ASME A112.6.3, gray-iron round body with anchor flange and round grate. Include bottom outlet with inside calk or spigot connection, of sizes indicated.
  - 1. Top-Loading Classification(s): Heavy Duty
- B. Grate openings shall be 1/4 inch (6.4 mm) circular.

## **2.7 ENCASEMENT FOR PIPING**

- A. Material: AWWA C105 high-density, cross-laminated polyethylene film of 0.004 inch (0.10 mm) minimum thickness.
- B. Form: Sheet
- C. Color: Black

## **2.8 MANHOLES AND CATCH BASINS**

- A. Standard Precast Concrete Manholes:
  - 1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
  - 2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
  - 3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
  - 4. Base Section: 6 inch (150 mm) minimum thickness for floor slab and 4-inch (102 mm) minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
  - 5. Riser Sections: 4 inch (102 mm) minimum thickness, and lengths to provide depth indicated.
  - 6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.

7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps or FRP ladder, width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

**B. Designed Precast Concrete Manholes:**

1. Description: ASTM C913; designed for A-16 (AASHTO HS20-44), heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
3. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
4. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
5. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps or FRP ladder ASTM A615 deformed, 1/2 inch (13 mm) steel reinforcing rods encased in ASTM D 4101, PP, width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
6. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

**C. Manhole Frames and Covers:**

1. Description: Ferrous; 24 inch (610 mm) ID by 7 to 9 inch (175 to 225 mm) riser with 4 inch (102 mm) minimum width flange and 26-inch (600 mm) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
2. Material: ASTM A536, Grade 60-40-18 ductile iron unless otherwise indicated.

## **2.9 CONCRETE FOR MANHOLES AND CATCH BASINS**

**A. General:** Cast-in-place concrete according to ACI 318, ACI 350/350R, and the following:

1. Cement: ASTM C150, Type II.
2. Fine Aggregate: ASTM C33, sand.
3. Coarse Aggregate: ASTM C33, crushed gravel.
4. Water: Potable.



- B. Concrete Design Mix: 4000 psi (27.6 MPa) minimum, compressive strength in 28 days.
  - 1. Reinforcing Fabric: ASTM A185, steel, welded wire fabric, plain.
  - 2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.
- C. Manhole Channels and Benches: Channels shall be the main line pipe material. Include benches in all manholes and catch basins.
  - 1. Channels: Main line pipe material or concrete invert. Height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope. Invert Slope: Same slope as the main line pipe. Bench to be concrete, sloped to drain into channel. Minimum of 6 inch slope from main line pipe to wall sides.

## **2.10 PIPE OUTLETS**

- A. Head walls: Cast in-place reinforced concrete, with apron and tapered sides.
- B. Riprap basins: Broken, irregularly sized and shaped, graded stone according to NSSGA's "Quarried Stone for Erosion and Sediment Control."
  - 1. Average Size: NSSGA No. R-5, screen opening 5 inches (127 mm).
- C. Filter Stone: NSSGA's "Quarried Stone for Erosion and Sediment Control," No. FS-2, No. 4 screen opening, average-size graded stone.
- D. Energy Dissipaters: To be as per NSSGA's "Quarried Stone for Erosion and Sediment Control," No. A-1, 3-ton (2721-kg) average weight armor stone, unless otherwise indicated.

## **2.11 HEADWALLS**

- A. Headwalls: Cast in-place concrete with a minimum compressive strength of 3000 psi (20 MPa) at 28 days.

## **2.12 FLARED END SECTIONS**

- A. Flared End Sections: Sections shall be of standard design fabricated from zinc-coated steel sheets conforming to requirements of ASTM A929.

## **2.13 RESILIENT CONNECTORS AND DOWNSPOUT BOOTS FOR BUILDING ROOF DRAINS**

- A. Resilient connectors and downspout boots: Flexible, watertight connectors used for connecting pipe to manholes and inlets, and shall conform to ASTM C923.

## **2.14 WARNING TAPE**

- A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape detectable type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

# **PART 3 - EXECUTION**

## **3.1 PIPE BEDDING**

- A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary,

the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

### **3.2 PIPING INSTALLATION**

- A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping with 36 inch (915 mm) minimum cover as shown on the Drawings.
- C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
  - 1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
  - 2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
  - 3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
  - 4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
  - 5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
  - 6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
  - 7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.
- D. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- E. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- F. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.

G. Install gravity-flow, nonpressure drainage piping according to the following:

1. Install piping pitched down in direction of flow.
2. Install piping NPS 6 (DN 150) and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fittings; or cast in-place concrete supports or anchors.
3. Install ABS sewer piping according to ASTM D2321 and ASTM F1668.
4. Install PVC cellular-core piping, PVC sewer piping, and PVC profile gravity sewer piping, according to ASTM D2321 and ASTM F1668.
5. Install reinforced concrete sewer piping according to ASTM C1479.

### **3.3 REGRADING**

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

### **3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES**

- A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

### **3.5 DRAIN INSTALLATION**

- A. Install type of drains in locations indicated.
  1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
  2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
- B. Embed drains in 4 inch (102 mm) minimum concrete around bottom and sides.
- C. Set drain frames and covers with tops flush with pavement surface.

### **3.6 MANHOLE INSTALLATION**

- A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.
- B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches (76 mm) above finished surface elsewhere unless otherwise indicated.
- C. Circular Structures:

1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
3. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.

D. Rectangular Structures:

1. Precast concrete structures shall be placed on a 8 inch (200 mm) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on an 8 inch (200 mm) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.
2. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
3. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
  - a. Forming directly in concrete base of structure.
  - b. Building up with brick and mortar.
4. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1 to 12 or more than 1 to 6. Bottom slab and benches shall be concrete.
5. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
6. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
7. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the

adjacent finish grade. Install an 8 inch (203 mm) thick, by 12 inch (300 mm) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

### **3.7 CATCH BASIN INSTALLATION**

- A. Construct catch basins to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.

### **3.8 STORMWATER INLET AND OUTLET INSTALLATION**

- A. Construct inlet head walls, aprons, and sides of reinforced concrete.
- B. Construct riprap of broken stone.
- C. Install outlets that spill onto grade, anchored with concrete.
- D. Install outlets that spill onto grade, with flared end sections that match pipe.
- E. Construct energy dissipaters at outlets.
- F.

### **3.9 CONNECTIONS**

- A. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
- B. Make connections to existing piping and underground manholes.
  - 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping.
  - 2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping.
  - 3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, use epoxy-bonding compound as interface between new and existing concrete and piping materials.
  - 4. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.
- C. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
  - 1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
    - a. Unshielded flexible couplings for same or minor difference OD pipes.
    - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.

- c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

- 2. Use pressure-type pipe couplings for force-main joints.

### **3.10 CLOSING ABANDONED STORM DRAINAGE SYSTEMS**

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:

- 1. Close open ends of piping with at least 8 inch (203 mm) thick, brick masonry bulkheads.
- 2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.

B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:

- 1. Remove manhole or structure and close open ends of remaining piping.
- 2. Remove top of manhole or structure down to at least 36 inches (915 mm) below final grade. Fill to within 12 inches (300 mm) of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.

C. Backfill to grade according to Division 31 Section EARTH MOVING.

### **3.11 IDENTIFICATION**

A. Install green warning tape directly over piping and at outside edge of underground structures.

### **3.12 FIELD QUALITY CONTROL**

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.

- 1. Submit separate reports for each system inspection.
- 2. Defects requiring correction include the following:
  - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
  - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
  - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
  - d. Infiltration: Water leakage into piping.
  - e. Exfiltration: Water leakage from or around piping.
- 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
- 4. Reinspect and repeat procedure until results are satisfactory.

### **3.13 TESTING OF STORM SEWERS:**

A. Submit separate report for each test.

- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
1. Do not enclose, cover, or put into service before inspection and approval.
  2. Test completed piping systems according to requirements of authorities having jurisdiction.
  3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
  4. Submit separate report for each test.
  5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.
  6. Test force-main storm drainage piping. Perform hydrostatic test after thrust blocks, supports, and anchors have hardened. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).
    - a. Ductile iron Piping: Test according to AWWA C600, "Hydraulic Testing" Section.
    - b. PVC Piping: Test according to AWWA M23, "Testing and Maintenance" Chapter.
- C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

### **3.14 CLEANING**

- A. Clean interior of piping of dirt and superfluous materials. Flush with water.

**--- E N D ---**