

**SECTION 09 91 00
PAINTING**

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 26 - ELECTRICAL,.
- B. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
 - 3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
 - 4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Manufacturer
 - b. Product code, type, gloss and color.
 - c. Name of project.
 - 5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 2. High temperature aluminum paint.
 3. Epoxy coating.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

- A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m² (100 ft²), selected by the Resident Engineer.
- B. Finish and texture approved by the Resident Engineer will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
 - ACGIH TLV-BKLT-2012..... Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
 - ACGIH TLV-DOC-2012..... Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
 - A13.1-07..... Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):

- D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
- A-A-1555 Water Paint, Powder (Cementitious, White and Colors) (WPC)
(cancelled)
- F. Federal Specifications (Fed Spec):
- TT-P-1411A..... Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete
and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
- No. 1-12..... Aluminum Paint (AP)
- No. 4-12..... Interior/ Exterior Latex Block Filler
- No. 5-12..... Exterior Alkyd Wood Primer
- No. 7-12..... Exterior Oil Wood Primer
- No. 8-12..... Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
- No. 9-12..... Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
- No. 10-12..... Exterior Latex, Flat (AE)
- No. 11-12..... Exterior Latex, Semi-Gloss (AE)
- No. 18-12..... Organic Zinc Rich Primer
- No. 22-12..... Aluminum Paint, High Heat (up to 590% - 1100F) (HR)
- No. 26-12..... Cementitious Galvanized Metal Primer
- No. 27-12..... Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
- No. 31-12..... Polyurethane, Moisture Cured, Clear Gloss (PV)
- No. 36-12..... Knot Sealer
- No. 43-12..... Interior Satin Latex, MPI Gloss Level 4
- No. 44-12..... Interior Low Sheen Latex, MPI Gloss Level 2
- No. 45-12..... Interior Primer Sealer
- No. 46-12..... Interior Enamel Undercoat
- No. 47-12..... Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
- No. 48-12..... Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
- No. 49-12..... Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
- No. 50-12..... Interior Latex Primer Sealer
- No. 51-12..... Interior Alkyd, Eggshell, MPI Gloss Level 3
- No. 52-12..... Interior Latex, MPI Gloss Level 3 (LE)
- No. 53-12..... Interior Latex, Flat, MPI Gloss Level 1 (LE)
- No. 54-12..... Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
- No. 59-12..... Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)
- No. 60-12..... Interior/Exterior Latex Porch & Floor Paint, Low Gloss
- No. 66-12..... Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)
- No. 67-12..... Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)

- No. 71-12..... Polyurethane, Moisture Cured, Clear, Flat (PV)
 - No. 74-12..... Interior Alkyd Varnish, Semi-Gloss
 - No. 77-12..... Epoxy Cold Cured, Gloss (EC)
 - No. 94-12..... Exterior Alkyd, Semi-Gloss (EO)
 - No. 95-12..... Fast Drying Metal Primer
 - No. 98-12..... High Build Epoxy Coating
 - No. 101-12..... Epoxy Anti-Corrosive Metal Primer
 - No. 108-12..... High Build Epoxy Coating, Low Gloss (EC)
 - No. 114-12..... Interior Latex, Gloss (LE) and (LG)
 - No. 119-12..... Exterior Latex, High Gloss (acrylic) (AE)
 - No. 135-12..... Non-Cementitious Galvanized Primer
 - No. 138-12..... Interior High Performance Latex, MPI Gloss Level 2 (LF)
 - No. 139-12..... Interior High Performance Latex, MPI Gloss Level 3 (LL)
 - No. 140-12..... Interior High Performance Latex, MPI Gloss Level 4
 - No. 141-12..... Interior High Performance Latex (SG) MPI Gloss Level 5
- H. Steel Structures Painting Council (SSPC):
- SSPC SP 1-04 (R2004)..... Solvent Cleaning
 - SSPC SP 2-04 (R2004)..... Hand Tool Cleaning
 - SSPC SP 3-04 (R2004)..... Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum Paint (AP): MPI 1.
- B. Interior/Exterior Latex Block Filler: MPI 4.
- C. Exterior Alkyd, Flat (EO): MPI 8.
- D. Exterior Alkyd Enamel (EO): MPI 9.
- E. Exterior Latex, Flat (AE): MPI 10.
- F. Exterior Latex, Semi-Gloss (AE): MPI 11.
- G. Organic Zinc rich Coating (HR): MPI 22.
- H. High Heat Resistant Coating (HR): MPI 22.
- I. Cementitious Galvanized Metal Primer: MPI 26.
- J. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.
- K. Interior Satin Latex: MPI 43.
- L. Interior Low Sheen Latex: MPI 44.
- M. Interior Primer Sealer: MPI 45.
- N. Interior Enamel Undercoat: MPI 47.
- O. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- P. Interior Alkyd, Gloss (AK): MPI 49.

- Q. Interior Latex Primer Sealer: MPI 50.
- R. Interior Alkyd, Eggshell: MPI 51
- S. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- T. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- U. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- V. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- W. Fast Drying Metal Primer: MPI 95.
- X. High Build Epoxy Coating: MPI 98.
- Y. Epoxy Anti-Corrosive Metal Primer: MPI 101.
- Z. Interior latex, Gloss (LE) and (LG): MPI 114.
- AA. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
- BB. Interior High Performance Latex, MPI Gloss Level 2(LF): MPI 138.
- CC. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
- DD. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
- EE. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 2. Asbestos: Materials shall not contain asbestos.
 3. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 4. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 5. Use high performance acrylic paints in place of alkyd paints, where possible.
 6. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
 2. Maintain interior temperatures until paint dries hard.
 3. Do no exterior painting when it is windy and dusty.
 4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
 6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.
 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).

2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D. Aluminum Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.

- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by the Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by the Resident Engineer, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Steel and iron: MPI 95 (Fast Drying Metal Primer) . Use MPI 101 (Cold Curing Epoxy Primer) where finish is specified.
 - 2. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
 - 3. Terne Metal: MPI 95 (Fast Drying Metal Primer).
 - 4. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
 - 5. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

3.6 EXTERIOR FINISHES

- A. Machinery without factory finish except for primer: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
 - 1. Use two coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious (CEP)), unless specified otherwise.

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces.
- B. Metal Work:
 - 1. Apply to exposed surfaces.
 - 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 - 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
 - b. Two coats of MPI 48 (Interior Alkyd Gloss (AK)).
 - c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
 - d. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
 - e. Asphalt Coated Metal: One coat MPI 1 (Aluminum Paint (AP)).
 - f. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR)).

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Sand or dull glossy surfaces prior to painting.
- H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified by the Resident Engineer.
- B. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

- C. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 1. Paint to match color of casework where casework has a paint finish.
 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. Paint after tests have been completed.
- C. Omit prime coat from factory prime-coated items.
- D. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- E. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- F. Color:
 1. Paint items to match surrounding surfaces.
- G. Apply paint systems on properly prepared and primed surface as follows:
 1. Exterior Locations:
 - a. Apply two coats of MPI 9 (Exterior Alkyd Enamel (EO)) to the following ferrous metal items: Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply two coats of MPI 11 (Exterior Latex, Semi Gloss (AE)) to the following metal items: Galvanized and zinc-copper alloy metal.
 - c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
 2. Interior Locations:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
 - 5) Engine generator exhaust piping and muffler.

- c. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3.11 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 - 1. Legend may be identified using 2.1 G options or by stencil applications.
 - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 - 3. Locate Legends clearly visible from operating position.
 - 4. Use arrow to indicate direction of flow.
 - 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 - 6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Fuel Oil - Grade	Green		White	Fuel Oil-Grade __*
Atmospheric Vent	Green		White	ATV
Fuel Gas	Yellow		Black	Gas

- 7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000, or 25000, as applicable to this project.

3.12 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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