

SECTION 33 30 00
SANITARY SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies materials and procedures for construction of outside, underground sanitary sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING.
- B. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 ABBREVIATIONS

- A. PVC: Polyvinyl chloride plastic
- B. DIP: Ductile iron pipe
- C. VCP: Vitrified Clay Pipe

1.4 DELIVERY, STORAGE AND HANDLING

- A. Store plastic piping protected from direct sunlight and support to prevent sagging and bending. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
- B. Handle manholes according to manufacturer's written rigging instructions.

1.5 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.6 SUBMITTALS:

- A. Manufacturers' Literature and Data shall be submitted for the following as one package:
 - 1. Pipe, Fittings, and, Appurtenances.
 - 2. Jointing Material.

- 3. Manhole and Structure Material.
- 4. Frames and Covers.
- 5. Steps and Ladders.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A74-09.....	Cast Iron Soil Pipe and Fittings
A185/A185M-07	Steel Welded Wire Reinforcement, Plain, for Concrete
A615/A615M-09b	Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
A746-99.....	Ductile-Iron Gravity Sewer Pipe
C478-09	Precast Reinforced Concrete Manhole Sections
C857-11	Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
C890-11	Minimum Structural Design Loading for Monolithic or Sectional Precast Concrete Water and Wastewater Structures
C913-08	Precast Concrete Water and Wastewater Structures
C923-08	Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals
C924-02(2009)	Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method
C990-09	Joints for Concrete Pipe, Manholes, and precast Box Sections using Preformed Flexible Joint Sealants
C1173-10	Flexible Transition Couplings for Underground Piping Systems
C1440-08	Thermoplastic Elastomeric (TPE) Gasket Materials for Drain, Waste and Vent (DWV), Sewer, Sanitary and Storm Plumbing Systems
C1460-08	Shielded Transition Couplings for Use With Dissimilar DWV Pipe and Fittings Above Ground

- C1461-08 Mechanical Couplings Using Thermoplastic Elastomeric (TPE) Gaskets for Joining Drain, Waste and Vent (DWV), Sewer, Sanitary and Storm Plumbing systems for Above and below Ground Use
- D2321-11 Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
- D3034-08 Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
- F477-10 Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F679-08 Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings
- F891-10 Coextruded Poly(vinyl Chloride) (PVC) Plastic Pipe With a Cellular Core
- F949-10 Poly(Vinyl Chloride) (PVC) Corrugated Sewer Pipe With a Smooth Interior and Fittings
- F1417-11 Standard Test Method for Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air
- F1668-08 Construction Procedures for Buried Plastic Pipe
- C. American Water Works Association (AWWA):
- C105/A21.5-10 Polyethylene Encasement for Ductile-Iron Pipe Systems
- C110-08 Ductile-Iron and Gray-Iron Fittings
- C111/A21.11-06 Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings
- C151/A21.51-09 Ductile Iron Pipe, Centrifugally Cast
- C153/A21.53-06 Ductile Iron Compact Fittings for Water Service
- C219-11 Bolted, Sleeve-Type Couplings for Plain-End Pipe
- C512-07 Air Release, Air/Vacuum and Combination Air Valves for Water Works Service
- C600-10 Installation of Ductile-Iron Mains and Their Appurtenances
- C900-07 Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution

D. American Society of Mechanical Engineers:

A112.14.1–2003.....Backwater Valves

A112.36.2M-1991.....Cleanouts

1.8 WARRANTY

- A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will provide all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. All pipe and fittings used in the construction of force mains shall be rated to meet the system maximum operating pressure with a minimum of 150 psi (1035 kPa).
- C. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PVC, GRAVITY SEWER PIPE AND FITTINGS

- A. PVC Gravity Sewer Piping:
1. Pipe and Fittings shall conform to // ASTM D3034 // or // ASTM F679 //, // SDR 35 // SDR 26 //.
 2. Gaskets: ASTM F477.

2.3 NONPRESSURE-TYPE TRANSITION COUPLINGS

- A. Comply with ASTM C1173, elastomeric, sleeve type, reducing or transition coupling, for joining underground nonpressure piping. Include ends to match same sizes of main line piping and install corrosion-resistant metal tension bands and tightening mechanism on each end.
- B. Sleeve Materials:
1. For Plastic Pipes: ASTM F477, elastomeric seal.
 2. For Dissimilar Pipes: PVC or other material compatible with pipe materials being joined.
- C. Unshielded, Flexible Couplings:
1. Couplings shall be elastomeric sleeve with //stainless steel shear ring and // corrosion-resistant-metal tension band and tightening mechanism on each end.
- D. Shielded, Flexible Couplings:
1. Couplings shall meet ASTM C1460 with // elastomeric // or // rubber sleeve // with full-length, corrosion-resistant outer shield with corrosion-resistant-metal tension band and tightening mechanism on each end.
- E. Ring-Type, Flexible Couplings:

1. Couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger mainline pipe and for spigot of smaller main line pipe to fit inside ring.

F. Nonpressure-Type, Rigid Couplings:

1. Coupling shall be ASTM C1461, sleeve-type, reducing- transition-type mechanical coupling, molded from ASTM C1440, TPE material; with corrosion-resistant-metal tension band and tightening mechanism on each end.

2.4 CLEANOUTS

A. PVC Cleanouts:

1. PVC body with PVC threaded plug: Cleanout shall be as per ASTM D3034. PVC sewer pipe fitting and riser to cleanout.
2. Cleanout Riser: Sewer pipe fitting on main line sewer and riser shall match main line piping.

2.5 MANHOLES

A. Standard precast concrete manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections or cast-in-place concrete.

1. Precast Concrete Manholes: Material shall be as per ASTM C478, precast, reinforced concrete, of depth indicated, with sealed joints.
2. Concrete Base: Concrete for base of manhole shall have a minimum compressive strength of 5000 psi (35 MPa) at 28 days. Thickness to be 8 inches (200 mm), minimum.
3. Riser Section: 4 inch (100 mm) minimum thickness, of lengths to provide the total depth of manhole.
4. Top Section: Eccentric-cone type unless otherwise indicated. Top section to match adjustment ring configurations.
5. Joint Sealant: ASTM C990.
6. Resilient Pipe Connectors: ASTM C923.
7. Steps: If over 60 inches (1500 mm) in depth, individual FRP steps or ladder, with 16 inch (400 mm) minimum width, 12 to 16 inches (300 to 400 mm) center-to-center from top to bottom.
8. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch (150 to 225 mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Designed Concrete Manholes:

1. Description: ASTM C913; designed according to ASTM C890 for AASHTO HS20-44, heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
3. Joint Sealant: ASTM C990, bitumen or butyl rubber.

4. Resilient Pipe Connectors: ASTM C923, cast or fitted into manhole walls, for each pipe connection.
 5. Steps: If over 60 inches (1500 mm) in depth, individual FRP steps or FRP ladder; width 16 inches (400 mm) minimum, 12 to 16 inches (300 to 400 mm) center-to-center from top to bottom.
 6. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch (150 to 225 mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.
- C. Manhole Base Channels: Manhole channels shall be main line pipe material. Lay main pipe through manhole and cut top of pipe out to be three-fourths of pipe diameter. Slope through manhole to match run slopes of the main pipe.

2.6 CONCRETE

- A. Cast-in-place concrete shall be 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio.
- B. Reinforcement
 1. Reinforcing fabric shall be ASTM A185, steel, welded wire fabric, plain.
 2. Reinforcing bars shall be ASTM A615, Grade 60 (420 MPa) deformed steel.
- C. Benches shall be concrete, sloped to drain into the channel. Provide 6 inches (150 mm) from the cut section of top of pipe to edge of manhole.
- D. Ballast and Pipe Supports shall be Portland cement design mix, 3000 psi (20.7 MPa) minimum, with 0.58 maximum water/cementitious materials ratio.

2.7 WARNING TAPE

- A. Warning tape shall be standard, 4 mil (0.1 mm) polyethylene 3 inch (76 mm) wide tape // detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans and details indicate the general location and arrangement of underground sanitary sewer piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at the low point, true to grades and alignment indicated on the drawings, with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.

- D. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- E. Inspect pipes and fittings for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 12 inches (300 mm) over the crown of the pipe.
- H. Warning tape shall be continuously placed 12 inches (300 mm) above sewer pipe
- I. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- J. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- K. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process or microtunneling.
- L. Install gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Install to existing line & grade, unless otherwise indicated on drawings.
- M. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.2 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Join PVC piping according to ASTM D2321.
 - 2. Join dissimilar pipe materials with nonpressure-type, // flexible // or rigid // couplings.
- B. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 - 1. Use non-pressure flexible couplings where required to join gravity-flow, non-pressure sewer piping unless otherwise indicated.
 - a. Flexible couplings for pipes of same or slightly different OD.
 - b. Unshielded, increaser/reducer-pattern, rigid couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 - 2. Use pressure pipe couplings for force-main joints.

3.3 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES WITHIN VAULTS

- A. Install reinforced concrete as detailed on the drawings. The concrete shall not restrict access for future maintenance of the joints within the piping system.

3.4 BUILDING SERVICE LINES

- A. Install sanitary sewer service lines to point of connection within approximately 5 feet (1500 mm) outside of building(s) where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

3.5 MANHOLE INSTALLATION

- A. Install manholes complete with appurtenances and accessories indicated.
 - 1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
 - 2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed as per manufacturer's recommendations. Adjust the length of the rings so that the top section will be at the required elevation. Cutting the top section is not acceptable.
 - 3. Concrete manhole risers and tops: Install as specified.
- B. Designed Concrete Structures:
 - 1. Concrete structures shall be installed in accordance with Section 03 30 53, CAST-IN-PLACE CONCRETE.
- C. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
- D. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
- E. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
- F. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade.
- G. Install manhole frames and covers on a mortar bed, such that frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. Install an 8 inches (200 mm) thick, by 12 inches (300 mm) wide concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.6 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Cleanouts should be 6 inches (150 mm) in diameter and consist of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Install piping so cleanouts open in direction of flow in sewer pipe.
 - 1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 - 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.

3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete, 18 by 18 by 12 inches (450 by 450 by 300 mm) 1 inch (25 mm) above surrounding grade.
- C. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 2 inches (50 mm) base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 24 inches (600 mm) in diameter.
- D. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.
- E. The top of the cleanout assembly shall be 2 inches (50 mm) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.7 CONNECTIONS

- A. Make connections to existing piping and underground manholes by coring and installing the pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.
- B. Connection to an existing manhole: The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all new pipes connected to the manhole.
- C. Use commercially manufactured wye fittings for piping branch connections. Encase entire wye fitting plus 6-inch (150-mm) overlap with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
 1. Make branch connections from the side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500), by removing a section of the existing pipe.
 2. Make branch connections from the side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting an opening into existing unit large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in concrete to provide additional support of collar from connection to undisturbed ground.
 3. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.8 REGRADING

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast

iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.9 CLOSING ABANDONED SANITARY SEWER SYSTEMS

- A. Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed.
1. Piping under and within 5 feet (1500 mm) of building areas shall be completely removed.
 2. Piping outside of building areas shall be completely removed or plugged with concrete, and abandoned in-place as directed by the Resident Engineer.
- B. Excavate around manholes as required and use either procedure below:
1. Manholes and structures outside of building areas: Remove frame and cover, cut and remove the top of an elevation of 2 feet (600 mm) below finished grade. Fill the remaining portion with compacted gravel or crushed rock or concrete.
 2. Manholes and structures with building areas: Remove frame and cover and remove the entire structure and the base.
- C. Backfill to grade according to Division 31 Section 31 20 11, EARTH MOVING.
- D. When the limit of the abandonment terminates in an existing manhole to remain, the flow line in the bench of the manhole to the abandoned line shall be filled with concrete and shaped to maintain the flowline of the lines to remain.

3.10 PIPE SEPARATION

- A. Horizontal Separation - Water Mains and Sewers:
1. Existing and proposed water mains shall be at least 10 feet (3 m) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
 2. Gravity flow mains and pressure (force) mains may be located closer than 10 feet (3 m) but not closer than 6 feet (1.8 m) to a water main when:
 - a. Local conditions prevent a lateral separation of 10 feet (3 m); and
 - b. The water main invert is at least 18 inches (450 mm) above the crown of the gravity sewer or 24 inches (600 mm) above the crown of the pressure (force) main; and the water main is in a separate trench separated by undisturbed earth.
 3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe.
- B. Vertical Separation - Water Mains and Sewers at Crossings:

1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 24 inches (600 mm) above the crown of gravity flow sewer or 48 inches (1200 mm) above the crown of pressure (force) mains. The vertical separation shall be maintained within 10 feet (3 m) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.
2. In no case shall pressure (force) sanitary main cross above, or within 24 inches (600 mm) of water lines.
3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 18 inches (450 mm) above or 12 inches (300 mm) below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 24 inches (600 mm) below the water line provided both the water line and sewer line are constructed of ductile iron pipe.
4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 10 feet (3 m).

3.11 IDENTIFICATION

- A. Install green warning tape directly over piping and at outside edges of underground manholes.

3.12 FIELD QUALITY CONTROL

- A. All systems shall be inspected and obtain the Resident Engineer's approval. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- B. To inspect, thoroughly flush out the lines and manholes before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lips at joints on the inside of gravity sewer lines are not acceptable.
 1. Submit separate report for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Re-inspect and repeat procedure until results are satisfactory.
- C. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:

1. Test plastic gravity sewer piping according to ASTM F1417.
2. Test concrete gravity sewer piping according to ASTM C924.
3. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 4 psi (28 kPa) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 3.5 psi (24 kPa) greater than the average back-pressure of any groundwater above the sewer.
4. For force mains, perform testing after supports and anchors are installed. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).
5. Testing of Fiberglass Sewage Holding Tanks shall show no leakage during a 5 psi (35 kPa) air pressure test with 5:1 safety factor.
6. Testing of Concrete Wet Well shall show no leakage with the wet well completely filled with water for a duration of 4 hours.

3.13 CLEANING

- A. Clean dirt and superfluous material from interior of piping.

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