

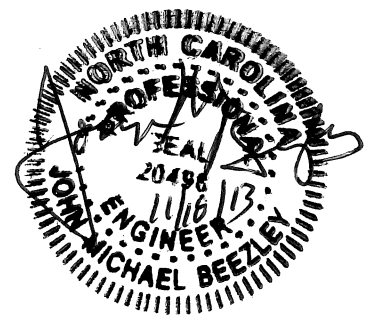
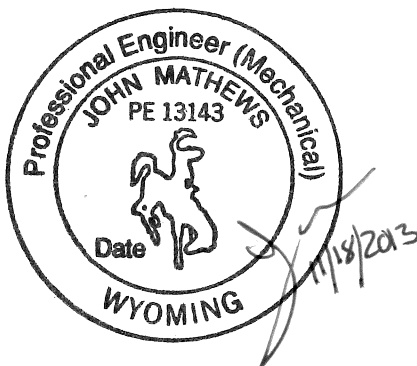
PROJECT SPECIFICATIONS

Department of Veterans Affairs

Cheyenne – VA Healthcare System
Correct FCA Issues in Infrastructure
VA Project No. 442-13-15108

Construction Documents
18 November 2013

Apogee Consulting Group, PA
7330 Chapel Hill Rd.
Suite 202
Raleigh, NC 27607



**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS**

**TABLE OF CONTENTS
Section 00 01 10**

	DIVISION 00 - SPECIAL SECTIONS	DATE
00 01 15	List of Drawing Sheets	09-11
	DIVISION 01 - GENERAL REQUIREMENTS	
01 00 00	General Requirements	05-13
01 32 16.15	Project Schedules (Small Projects - Design/Bid/Build	04-13
01 33 23	Shop Drawings, Product Data, and Samples	11-08
01 42 19	Reference Standards	09-11
01 74 19	Construction Waste Management	05-12
01 91 00	General Commissioning Requirements	06-13
	DIVISION 02 - EXISTING CONDITIONS	
02 21 00	Site Surveys	05-13
02 41 00	Demolition	04-13
02 82 13.13	Glovebag Asbestos Abatement	07-11
	DIVISION 03 - CONCRETE	
03 30 00	Cast-in-Place Concrete	10-01
	DIVISION 04 - MASONRY	
04 05 13	Masonry Mortaring	09-11
04 20 00	Unit Masonry	05-12
04 72 00	Cast Stone Masonry	06-13
	DIVISION 05 - METALS	
05 50 00	Metal Fabrications	09-11
	DIVISION 06 - WOOD, PLASTICS AND COMPOSITES	
06 10 00	Rough Carpentry	09-11
06 20 00	Finish Carpentry	06-13
	DIVISION 07 - THERMAL AND MOISTURE PROTECTION	
07 32 13	Clay Roof Tiles	05-12
07 60 00	Flashing and Sheet Metal	10-10
	DIVISION 08 - OPENINGS	
08 90 00	Louvers and Vents	10-11
	DIVISION 09 - FINISHES	
09 29 00	Gypsum Board	02-13
09 91 00	Painting	04-09
	DIVISION 22 - PLUMBING	
22 05 11	Common Work Results for Plumbing	04-11

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

22 08 00	Commissioning of Plumbing Systems	06-13
22 13 00	Facility Sanitary and Vent Piping	12-09
22 14 29	Sump Pumps	01-11
22 67 19.16	Reverse-Osmosis Water Equipment	02-11
	DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)	
23 05 11	Common Work Results for HVAC	11-10
23 05 12	General Motor Requirements for HVAC and Steam Generation Equipment	11-10
23 05 41	Noise and Vibration Control for HVAC Piping and Equipment	11-10
23 05 93	Testing, Adjusting, and Balancing for HVAC	05-11
23 07 11	HVAC and Boiler Plant Insulation	05-11
23 08 00	Commissioning of HVAC	06-13
23 09 23	Direct-Digital Control System for HVAC	09-11
23 21 13	Hydronic Piping	09-12
23 21 23	Hydronic Pumps	02-10
23 22 13	Steam and Condensate Heating Piping	03-10
23 22 23	Steam Condensate Pumps	02-10
23 31 00	HVAC Ducts and Casings	03-13
23 34 00	HVAC Fans	11-09
23 36 00	Air Terminal Units	03-10
23 40 00	HVAC Air Cleaning Devices	02-12
23 72 00	Air-to-Air Energy Recovery Equipment	05-11
23 73 00	Indoor Central-Station Air-Handling Units	04-11
23 74 13	Packaged, Outdoor, Central-Station Air-Handling Units	04-11
23 82 16	Air Coils	04-11
	DIVISION 26 - ELECTRICAL	
26 05 11	Requirements for Electrical Installations	12-12
26 05 19	Low-Voltage Electrical Power Conductors and Cables	12-12
26 05 26	Grounding and Bonding for Electrical Systems	12-12
26 05 33	Raceway and Boxes for Electrical Systems	09-10
26 24 16	Panelboards	12-12
26 27 26	Wiring Devices	12-12
26 29 11	Motor Controllers	12-12
26 29 21	Enclosed Switches and Circuit Breakers	12-12
	DIVISION 31 - EARTHWORK	
31 20 11	Earth Moving (Short Form)	10-12
	DIVISION 32 - EXTERIOR IMPROVEMENTS	
32 05 23	Cement and Concrete for Exterior Improvements	05-13

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 00 01 15
LIST OF DRAWING SHEETS**

The drawings listed below accompanying this specification form a part of
the contract.

<u>Drawing No.</u>	<u>Title</u>
SUB PROJECT 1	
G-001	COVER SHEET
M-001	MECHANICAL LEGEND, NOTES AND ABBREVIATIONS
E-001	ELECTRICAL LEGEND, NOTES AND ABBREVIATIONS
1-AHU-9:	
M-201	AHU-9 MECHANICAL PLANS
M-501	AHU-9 CONTROLS SCHEMATIC, SEQUENCE OF OPERATION AND POINTS LIST
E-201	AHU-9 ELECTRICAL PLAN
1-AHU-10:	
M-202	AHU-10 MECHANICAL PLANS
M-502	AHU-10 CONTROLS SCHEMATIC, SEQUENCE OF OPERATION AND POINTS LIST
E-202	AHU-10 ELECTRICAL PLAN
1-RTU-17, 1-MAU-17, & EF-KITCHEN:	
M-203	RTU-17 & MAU-17 MECHANICAL PLANS
M-503	MAU-17 CONTROLS SCHEMATIC, SEQUENCE OF OPERATION AND POINTS LIST
E-203	RTU-17 & MAU-17 ELECTRICAL PLANS
A-204	ARCHITECTURAL PLAN AND DETIALS - EF-KITCHEN
M-204	EF-KITCHEN MECHANICAL PLANS
M-504	EF-KITCHEN CONTROLS SCHEMATIC, SEQUENCE OF OPERATION AND POINTS LIST
E-204	EF-KITCHEN ELECTRICAL PLANS
AHU-CHEMO:	
S-205	STRUCTURAL NOTES, PLAN AND DETAILS
A-205	ARCHITECTURAL PLAN-AHU CHEMO
M-205	AHU-CHEMO HVAC PLANS
M-206	AHU-CHEMO HYDRONIC PLANS
M-505	AHU-CHEMO CONTROLS SCHEMATIC, SEQUENCE OF OPERATION AND POINTS LIST
E-205	AHU-CHEMO ELECTRICAL PLANS
M-507	MECHANICAL DETAILS

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

SUB PROJECT 2

G-001	COVER SHEET
M-001	MECHANICAL LEGEND, NOTES AND ABBREVIATIONS
M-201	MECHANICAL DEMOLITION PLANS
M-202	MECHANICAL PLANS
M-203	MECHANICAL PLAN AND PIPING SCHEMATIC
M-501	MECHANICAL DETAILS
M-502	CONTROLS
M-601	MECHANICAL SCHEDULES
M-602	MECHANICAL SCHEDULES
E-001	ELECTRICAL LEGEND, NOTES AND ABBREVIATIONS
E-201	ELECTRICAL DEMO PLANS
E-202	ELECTRICAL NEW PLANS
E-203	ATTIC ELECTRICAL PLANS

SUB PROJECT 3

G-001	COVER SHEET
P-001	PLUMBING LEGEND, NOTES, ABBREVIATIONS, AND SPD PLANS
P-201	PLUMBING PENTHOUSE DEMOLITION PLAN
P-202	PLUMBING PENTHOUSE PLAN, DETAILS AND SCHEDULES
E-001	ELECTRICAL LEGEND, NOTES AND ABBREVIATIONS
E-202	MECHANICAL PENTHOUSE ELECTRICAL PLAN

SUB PROJECT 4

G-001	COVER SHEET
A-101	ARCHITECTURAL PLANS AND DETAILS
P-001	A-WING EAST PLUMBING LEGEND, NOTES, PLANS AND SCHEDULE
E-001	A-WING EAST MECHANICAL ROOM ELECTRICAL PLAN

SUB PROJECT 5

G-001	COVER SHEET
A-201	ARCHITECTURAL PLAN
A-601	ARCHITECTURAL DETAILS
M-001	MECHANICAL LEGEND, NOTES AND ABBREVIATIONS
M-201	MECHANICAL PLANS

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

M-202	MECHANICAL SCHEDULE AND DETAIL
M-203	MAU-CANTEEN MECHANICAL PLANS
M-501	MAU-CANTEEN AND EF-CANTEEN CONTROLS SCHEMATIC, SEQUENCE OF OPERATION AND POINTS LIST.
E-001	ELECTRICAL PLAN
E-201	MAU-CANTEEN ELECTRICAL PLAN

SUB PROJECT 6

G-001	COVER SHEET
E-001	ELECTRICAL PLAN

- - - END - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 01 00 00
GENERAL REQUIREMENTS**

TABLE OF CONTENTS

1.1 GENERAL INTENTION	1
1.2 STATEMENT OF BID ITEM(S)	2
1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR	2
1.4 CONSTRUCTION SECURITY REQUIREMENTS.....	3
1.5 FIRE SAFETY.....	5
1.6 OPERATIONS AND STORAGE AREAS.....	8
1.7 ALTERATIONS.....	12
1.8 INFECTION PREVENTION MEASURES.....	14
1.9 DISPOSAL AND RETENTION.....	17
1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS.....	18
1.11 RESTORATION.....	19
1.12 AS-BUILT DRAWINGS.....	19
1.16 USE OF ROADWAYS.....	20
1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.....	20
1.18 TEMPORARY USE OF EXISTING ELEVATORS.....	21
1.19 TEMPORARY TOILETS.....	22
1.20 AVAILABILITY AND USE OF UTILITY SERVICES.....	22
1.21 NEW TELEPHONE EQUIPMENT	24
1.22 TESTS.....	24
1.23 INSTRUCTIONS.....	24
1.24 RELOCATED EQUIPMENT.....	26

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.25 HISTORIC PRESERVATION.....	26
---------------------------------	----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 01 00 00
GENERAL REQUIREMENTS**

1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for air handling unit replacements, emergency sump installation, air conditioning Building 11, replacement of the canteen and kitchen exhaust fans, reverse osmosis water treatment system, and repair the conduit leak in Building 3 as required by the drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the COR.
- C. Offices of Apogee Consulting Group, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- E. Prior to commencing work, general contractor shall provide proof that a OSHA designated "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
- F. Training:
 - 1. All employees of general contractor or subcontractors shall have the 10-hour or 30-hour OSHA Construction Safety course and other relevant competency training, as determined by COR acting as the Construction Safety Officer with input from the facility Construction Safety Committee.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Submit training records of all such employees for approval before the start of work.

G. VHA Directive 2011-36, Safety and Health during Construction, dated 9/22/2011 in its entirety is made a part of this section

1.2 STATEMENT OF BID ITEM(S)

- A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction, alterations, mechanical and electrical work, water treatment systems, plumbing systems, selective demolition, and necessary removal of existing construction and certain other items.
- B. ALTERNATE NO. 1: Deduct for complete removal of Sub Project 2, Air Conditioning Bldg 11
- C. ALTERNATE NO. 2: Deduct for complete removal of Sub Project 3, Water Treatment Systems
- D. ALTERNATE NO. 3: Deduct for complete removal of Sub Project 4, Sump Pump Installation
- E. ALTERNATE NO. 4: Deduct for complete removal of Sub Project 5, Canteen Exhaust Fan and Make-Up Air Unit Replacement
- F. ALTERNATE NO. 5: Deduct for complete removal of Sub Project 6, Repair Conduit Leak Bldg 3
- G. ALTERNATE NO. 6: Deduct for complete removal of the replacement of 1-AHU-9
- H. ALTERNATE NO. 7: Deduct for complete removal of the replacement of 1-AHU-10
- I. ALTERNATE NO. 8: Deduct for complete removal of the replacement of RTU-17, MAU-17, and the Kitchen Exhaust Fan
- J. ALTERNATE NO. 9: Deduct for complete removal of the replacement of AHU-CHEMO

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, 5 sets of specifications and drawings will be furnished.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. Additional sets of drawings may be made by the Contractor, at Contractor's expense, from digital copies furnished by Issuing Office.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2009.....Surface Burning Characteristics of Building
Materials

2. National Fire Protection Association (NFPA):

10-2010.....Standard for Portable Fire Extinguishers

30-2008.....Flammable and Combustible Liquids Code

51B-2009.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2011.....National Electrical Code

241-2009.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR and Facility Safety Manager for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Construction Partitions:
 - 1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
 - 2. Install two-hour temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
 - 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.
- L. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.
- M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from facility Safety Manager at least 4 hours in advance . Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.
- O. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- P. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- Q. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- F. Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of construction materials, debris, standing construction equipment and vehicles at all times.
- G. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.
1. Do not store materials and equipment in other than assigned areas.
 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
 3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- H. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the Utility Company involved:
- I. Phasing: To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to COR and Contractor.
- J. All buildings will be occupied during performance of work.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.
- K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to COR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

approved by Medical Center may occur at other than Contractor's normal working hours.

4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.
- N. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- O. Coordination of Construction with Cemetery Director: The burial activities at a National Cemetery shall take precedence over construction activities. The Contractor must cooperate and coordinate with the Cemetery Director, through the COR, in arranging construction schedule to cause the least possible interference with cemetery activities in actual burial areas. Construction noise during the interment services shall not disturb the service. Trucks and workmen shall not pass through the service area during this period:
1. The Contractor is required to discontinue his work sufficiently in advance of Easter Sunday, Mother's Day, Father's Day, Memorial Day, Veteran's Day and/or Federal holidays, to permit him to clean up all areas of operation adjacent to existing burial plots before these dates.
 2. Cleaning up shall include the removal of all equipment, tools, materials and debris and leaving the areas in a clean, neat condition.

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, all three, to the Contracting Officer. This report shall list by rooms and spaces:
1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout buildings.
 2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
 3. Shall note any discrepancies between drawings and existing conditions at site.
 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
 2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
 3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.8 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COR and Facility ICRA team for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
 - 1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
 - 1. The COR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
 - 2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.
- D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
2. Do not perform dust producing tasks within occupied areas without the approval of the COR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
 - a. Provide dust proof two-hour temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COR and Medical Center.
 - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.
 - c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
 - e. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
 - f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
 - g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
 - h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.
- E. Final Cleanup:
- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
 - 2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
 - 3. All new air ducts shall be cleaned prior to final inspection.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.9 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
 - a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:
 - 40 CFR 261.....Identification and Listing of Hazardous Waste
 - 40 CFR 262.....Standards Applicable to Generators of Hazardous Waste
 - 40 CFR 263.....Standards Applicable to Transporters of Hazardous Waste
 - 40 CFR 761.....PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions
 - 49 CFR 172.....Hazardous Material tables and Hazardous Material Communications Regulations
 - 49 CFR 173.....Shippers - General Requirements for Shipments and Packaging

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

49 CRR 173.....Subpart A General

49 CFR 173.....Subpart B Preparation of Hazardous Material for
Transportation

49 CFR 173.....Subpart J Other Regulated Material; Definitions
and Preparation

TSCA.....Compliance Program Policy Nos. 6-PCB-6 and
6-PCB-7

**1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND
IMPROVEMENTS**

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.11 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.12 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR's review, as often as requested.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.16 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR will withdraw permission for use of the equipment.
 - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.18 TEMPORARY USE OF EXISTING ELEVATORS

- A. Use of existing elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:
1. Contractor makes all arrangements with the COR for use of elevators. The COR will ascertain that elevators are in proper condition. Personnel for operating elevators will not be provided by the Department of Veterans Affairs.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Contractor covers and provides maximum protection of following elevator components:
 - a. Entrance jambs, heads soffits and threshold plates.
 - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
 - c. Finish flooring.
3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, etc., during temporary use, they shall be removed and replaced by new hoisting ropes.

1.19 TEMPORARY TOILETS

- A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

1.20 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials.
- .
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR's discretion) of use of water from Medical Center's system.
- G. Steam: Furnish steam system for testing required in various sections of specifications.
1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.
 2. Maintain connections, pipe, fittings and fixtures and conserve steam-use so none is wasted. Failure to stop leakage or other waste

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

will be cause for revocation (at COR's discretion), of use of steam from the Medical Center's system.

1.21 NEW TELEPHONE EQUIPMENT

The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.22 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.23 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.24 RELOCATED EQUIPMENT

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.25 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Contracting Officer Representative (COR) on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail, fax or email and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
 2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 4. Contractor shall send a copy of transmittal letter to both COR and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
 5. Laboratory test reports shall be sent directly to COR for appropriate action.
 6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.

- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 4-3/4 by 5 inches shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to
- Apogee Consulting Group
- 7330 Chapel Hill Road
- Raleigh, NC 27607
- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.
- 1-12. Samples for approval shall be sent to Architect-Engineer, in care of COR, VA Medical Center,
- 2360 East Pershing Blvd
- Cheyenne, WY 82001

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 01 32 16.15
PROJECT SCHEDULES**

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.
 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
 - 1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
- 2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
- 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
- 4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
- 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
 - 1. The appropriate project calendar including working days and holidays.
 - 2. The planned number of shifts per day.
 - 3. The number of hours per shift.Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

completion date of each phase regardless of the COR's approval of the Project Schedule.

- D. Compact Disk Requirements and CPM Activity/Event Record Specifications:
Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

5. Completion percentage for all completed and partially completed activities/events.
 6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**
- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
 - 1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 - 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 - 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
 - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 - 3. The schedule does not represent the actual prosecution and progress of the project.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

and advise the Contractor in writing of the Contracting Officer's decision.

- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 01 42 19
REFERENCE STANDARDS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W., (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchg.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

CRA	California Redwood Association http://www.calredwood.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

HI	Hydraulic Institute http://www.pumps.org
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
\ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org/
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org.org
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors http://www.nationboard.org
NEC	National Electric Code See - NFPA National Fire Protection Association

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org
NHLA	National Hardwood Lumber Association http://www.natlhardwood.org
NIH	National Institute of Health http://www.nih.gov
NIST	National Institute of Standards and Technology http://www.nist.gov
NLMA	Northeastern Lumber Manufacturers Association, Inc. http://www.nelma.org
NPA	National Particleboard Association 18928 Premiere Court Gaithersburg, MD 20879 (301) 670-0604
NSF	National Sanitation Foundation http://www.nsf.org
NWDA	Window and Door Manufacturers Association http://www.nwwda.org
OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PCI	Precast Prestressed Concrete Institute http://www.pci.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

PEI	Porcelain Enamel Institute, Inc. http://www.porcelainenamel.com
PTI	Post-Tensioning Institute http://www.post-tensioning.org
RFCI	The Resilient Floor Covering Institute http://www.rfci.com
RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SCMA	Southern Cypress Manufacturers Association http://www.cypressinfo.org
SDI	Steel Door Institute http://www.steeldoor.org
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
SJI	Steel Joist Institute http://www.steeljoist.org
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. http://www.smacna.org
SSPC	The Society for Protective Coatings http://www.sspc.org
STI	Steel Tank Institute http://www.steeltank.com
SWI	Steel Window Institute http://www.steelwindows.com
TCA	Tile Council of America, Inc. http://www.tileusa.com

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>

TPI Truss Plate Institute, Inc.
583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900

UBC The Uniform Building Code
See ICBO

UL Underwriters' Laboratories Incorporated
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
6980 SW Varns Road, P.O. Box 23145
Portland, OR 97223
(503) 639-0651

WRCLA Western Red Cedar Lumber Association
P.O. Box 120786
New Brighton, MN 55112
(612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 22 and Division 23 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 22 and Division 23 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 2. Verify and document proper integrated performance of equipment and systems.
 3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the COR as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.
- B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA COR and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the COR.
- C. Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.

- D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification must be executed within the following limitations:
1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
 2. Commissioning Issues identified by the Commissioning Agent will be delivered to the COR and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
 3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or COR will issue an official directive to this effect.
 4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.
 5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or COR, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 32.16.15 PROJECT SCHEDULES
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- D. Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.
- E. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

List of Acronyms	
Acronym	Meaning
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA COR
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself.. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (<http://www.wbdg.org/resources/cobie.php>)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also - Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns - and their resolution - that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. **Validation:** The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).

3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

- A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
System	Description
Plumbing	
Domestic Water Distribution	Booster pumps, backflow preventers, water softeners, potable water storage tanks

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Systems To Be Commissioned	
System	Description
Wastewater Pump Systems	Sump pumps
Reverse-Osmosis Systems	Packaged Reverse-Osmosis systems
HVAC	
Direct Digital Control System	Operator Interface Computer, Operator Work Station (including graphics, point mapping, trends, alarms), Network Communications Modules and Wiring, Integration Panels. [DDC Control panels will be commissioned with the systems controlled by the panel]
HVAC Air Handling Systems	Air handling Units, DDC control panels
HVAC Ventilation/Exhaust Systems	Kitchen Exhaust
HVAC Energy Recovery Systems	Heat Wheels, AHU Integrated Heat Recovery
HVAC Terminal Unit Systems	VAV Terminal Units, CAV terminal units,
Decentralized Unitary HVAC Systems	Ductless Mini Split HVAC systems, controls, interface with facility DDC

1.8 COMMISSIONING TEAM

- A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.
- B. Members Appointed by Contractor:
1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.

C. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. User: Representatives of the facility user and operation and maintenance personnel.
3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
 1. Coordination meetings.
 2. Training in operation and maintenance of systems, subsystems, and equipment.
 3. Testing meetings.
 4. Witness and assist in Systems Functional Performance Testing.
 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:

1. Participate in commissioning coordination meetings.
2. Conduct operation and maintenance training sessions in accordance with approved training plans.
3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment,

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.

- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 - 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 - 3. Identification of systems and equipment to be commissioned.
 - 4. Schedule of Commissioning Coordination meetings.
 - 5. Identification of items that must be completed before the next operation can proceed.
 - 6. Description of responsibilities of commissioning team members.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

7. Description of observations to be made.
 8. Description of requirements for operation and maintenance training.
 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
 10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 12. Preliminary Systems Functional Performance Test procedures.
- B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:
1. Name and identification code of tested system.
 2. Test number.
 3. Time and date of test.
 4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
 5. Dated signatures of the person performing test and of the witness, if applicable.
 6. Individuals present for test.
 7. Observations and Issues.
 8. Issue number, if any, generated as the result of test.
- C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.
- F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.
 - 1. Creating an Commissioning Issues Log Entry:
 - a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
 - b. Assign a descriptive title for the issue.
 - c. Identify date and time of the issue.
 - d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
 - e. Identify system, subsystem, and equipment to which the issue applies.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- f. Identify location of system, subsystem, and equipment.
 - g. Include information that may be helpful in diagnosing or evaluating the issue.
 - h. Note recommended corrective action.
 - i. Identify commissioning team member responsible for corrective action.
 - j. Identify expected date of correction.
 - k. Identify person that identified the issue.
2. Documenting Issue Resolution:
- a. Log date correction is completed or the issue is resolved.
 - b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
 - c. Identify changes to the Contract Documents that may require action.
 - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
 - e. Identify person(s) who corrected or resolved the issue.
 - f. Identify person(s) verifying the issue resolution.
- G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:
- 1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
 - 2. Commissioning plan.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
 4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
 5. Commissioning Issues Log.
 6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.
- H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:
1. Documentation of deferred and off season test(s) results.
 2. Completed Systems Functional Performance Test Procedures for off season test(s).
 3. Documentation that unresolved system performance issues have been resolved.
 4. Updated Commissioning Issues Log, including status of unresolved issues.
 5. Identification of potential Warranty Claims to be corrected by the Contractor.
- I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
 2. Reference to Final Commissioning Plan.
 3. Reference to Final Commissioning Report.
 4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:

1. The Commissioning Team: A list of commissioning team members by organization.
 2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
 3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
 5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
 6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
 7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.

- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA COR with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
 - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.14 COMMISSIONING PROCESS

A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.

COR

B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.

C. Within 45 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.

B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.16 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Spec Writer's Notes: Edit the following tables to describe the roles and responsibilities for each commissioning team member for each of the commissioning tasks as appropriate for the project.

Construction Phase		CxA = Commissioning Agent COR = Contracting Officer Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Construction Phase		CxA = Commissioning Agent COR = Contracting Officer Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	TAB Plan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	
Site Observations	Witness Factory Testing	P	A	P	L	O	
	Construction Observation Site Visits	L	A	R	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Construction Phase		CxA = Commissioning Agent COR = Contracting Officer Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent COR = Contracting Officer Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Acceptance Phase		CxA = Commissioning Agent COR = Contracting Officer Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Acceptance Phase		CxA = Commissioning Agent COR = Contracting Officer Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Warranty Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		COR = Contracting Officer Representative A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P	
Site Observations	Periodic Site Visits	L	A	O	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P	
Technical Activities	Issues Resolution Meetings	L	S	O	O	P	
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
 - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
 - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
 - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
 - b. The full startup plan shall at a minimum consist of the following items:
 - 1) The Pre-Functional Checklists.
 - 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
 - 3) The manufacturer's normally used field checkout sheets.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
 - d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
3. Sensor and Actuator Calibration
- a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
 - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup
- a. Two weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
 - b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
 - c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
 - d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 PHASED COMMISSIONING

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
 - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.

3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the COR and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:
 1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the COR. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the COR, prior to the execution of Systems Functional Performance Testing.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
OA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Temperature	AI	15 Min	24 hours	3 days	N/A		

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
RA Humidity	AI	15 Min	24 hours	3 days	P	>60% RH	10 min
Mixed Air Temp	AI	None	None	None	N/A		
SA Temp	AI	15 Min	24 hours	3 days	C	±5°F from SP	10 min
Supply Fan Speed	AI	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AI	15 Min	24 hours	3 days	N/A		
RA Pre-Filter Status	AI	None	None	None	N/A		
OA Pre-Filter Status	AI	None	None	None	N/A		
After Filter Status	AI	None	None	None	N/A		
SA Flow	AI	15 Min	24 hours	3 days	C	±10% from SP	10 min
OA Supply Temp	AI	15 Min	24 hours	3 days	P	±5°F from SP	10 min
RA Supply Temp	AI	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
RA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
Duct Pressure	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min
Supply Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Return Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 Min
High Static Status	DI	COV	24 hours	3 days	P	True	1 min
Fire Alarm Status	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 1	DI	COV	24 hours	3 days	C	True	10 min

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Freeze Stat Level 2	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 3	DI	COV	24 hours	3 days	P	True	1 min
Fire/Smoke Damper Status	DI	COV	24 hours	3 days	P	Closed	1 min
Emergency AHU Shutdown	DI	COV	24 hours	3 days	P	True	1 min
OA Alarm	DI	COV	24 hours	3 days	C	True	10 min
High Static Alarm	DI	COV	24 hours	3 days	C	True	10 min
Power Failure	DI	COV	24 hours	3 days	P	True	1 min
Supply Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AO	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AO	15 Min	24 hours	3 days	N/A		
Supply Fan S/S	DO	COV	24 hours	3 days	N/A		
Return Fan S/S	DO	COV	24 hours	3 days	N/A		
Fire/Smoke Dampers	DO	COV	24 hours	3 days	N/A		
AHU Energy	Calc	1 Hour	30 day	N/A	N/A		

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Setpoint	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidity	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min
Unoccupied Override	DI	COV	12 hours	3 days	M	N/A	12 Hours
Damper Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the COR and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Discharge static pressure	Every 6 months	Volume II Section A.1.c
---------------------------	----------------	-------------------------

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.
- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:

1. System and equipment or component name(s)
2. Equipment location and ID number
3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
4. Date
5. Project name
6. Participating parties
7. A copy of the specification section describing the test requirements
8. A copy of the specific sequence of operations or other specified parameters being verified
9. Formulas used in any calculations
10. Required pretest field measurements
11. Instructions for setting up the test.
12. Special cautions, alarm limits, etc.
13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
 2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
 3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
 4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F),

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.

5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.
- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
 2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
 4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
 - b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.
 5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
 - a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
 - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
 - c. The Commissioning Agent will document the resolution process.
 - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required,

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:
1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
 2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
 4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
 5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.
- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Contracting Officer Representative (COR), VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. The Contractor shall provide training and demonstration as required by other Division 22 and Division 23 sections. The Training and Demonstration shall include, but is not limited to, the following:
1. Review the Contract Documents.
 2. Review installed systems, subsystems, and equipment.
 3. Review instructor qualifications.
 4. Review instructional methods and procedures.
 5. Review training module outlines and contents.
 6. Review course materials (including operation and maintenance manuals).
 7. Review and discuss locations and other facilities required for instruction.
 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
 9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
 2. Qualification Data: Submit qualifications for facilitator and/or instructor.
 3. Attendance Record: For each training module, submit list of participants and length of instruction time.
 4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
 5. Demonstration and Training Recording:
 - a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

At beginning of each training module, record each chart containing learning objective and lesson outline.

- b. Video Format: Provide high quality color DVD color on standard size DVD disks.
 - c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 - d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
 - e. Submit two copies within seven days of end of each training module.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.
- D. Quality Assurance:
- 1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
 - 2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
 - 3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.
- E. Training Coordination:
- 1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
 - 2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
 - a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
 - b. Intrusion detection systems.
 - c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
 - d. Medical equipment, including medical gas equipment and piping.
 - e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
 - f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
 - g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
 - h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
 - i. HVAC instrumentation and controls.
 - j. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
 - k. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
 - l. Lighting equipment and controls.
 - m. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
 - n. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:

1. Basis of System Design, Operational Requirements, and Criteria:

Include the following:

- a. System, subsystem, and equipment descriptions.
- b. Performance and design criteria if Contractor is delegated design responsibility.
- c. Operating standards.
- d. Regulatory requirements.
- e. Equipment function.
- f. Operating characteristics.
- g. Limiting conditions.
- H, Performance curves.

2. Documentation: Review the following items in detail:

- a. Emergency manuals.
- b. Operations manuals.
- c. Maintenance manuals.
- d. Project Record Documents.
- e. Identification systems.
- f. Warranties and bonds.
- g. Maintenance service agreements and similar continuing commitments.

3. Emergencies: Include the following, as applicable:

- a. Instructions on meaning of warnings, trouble indications, and error messages.
- b. Instructions on stopping.
- c. Shutdown instructions for each type of emergency.
- d. Operating instructions for conditions outside of normal operating limits.
- e. Sequences for electric or electronic systems.
- f. Special operating instructions and procedures.

4. Operations: Include the following, as applicable:

- a. Startup procedures.
- b. Equipment or system break-in procedures.
- c. Routine and normal operating instructions.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- d. Regulation and control procedures.
- e. Control sequences.
- f. Safety procedures.
- g. Instructions on stopping.
- h. Normal shutdown instructions.
- i. Operating procedures for emergencies.
- j. Operating procedures for system, subsystem, or equipment failure.
- k. Seasonal and weekend operating instructions.
- l. Required sequences for electric or electronic systems.
- m. Special operating instructions and procedures.
- 5. Adjustments: Include the following:
 - a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.
- 6. Troubleshooting: Include the following:
 - a. Diagnostic instructions.
 - b. Test and inspection procedures.
- 7. Maintenance: Include the following:
 - a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for routine maintenance.
 - g. Instruction on use of special tools.
- 8. Repairs: Include the following:
 - a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.
- H. Training Execution:
 - 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

training modules into a combined training manual. Set up instructional equipment at instruction location.

2. Instruction:

- a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
- b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
 - 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.

3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.

4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.

5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

- 1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 11, EARTH MOVING.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Asbestos Removal: Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT.
- F. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.
- G. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
1. No wall or part of wall shall be permitted to fall outwardly from structures.
 2. Maintain at least one stairway in each structure in usable condition to highest remaining floor. Keep stairway free of obstructions and debris until that level of structure has been removed.
 3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center any damaged items shall be repaired or replaced as approved by the Contracting Officer Representative (COR). The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.
- H. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
 - 1. As required for installation of new utility service lines.
 - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When Utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 02 82 13.13
GLOVEBAG ASBESTOS ABATEMENT**

TABLE OF CONTENTS

PART 1 - GENERAL.....	1
1.1 SUMMARY OF THE WORK.....	1
1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS.....	1
1.1.2 EXTENT OF WORK.....	1
1.1.3 RELATED WORK.....	1
1.1.4 TASKS.....	2
1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES.....	2
1.2 VARIATIONS IN QUANTITY.....	2
1.3 STOP ASBESTOS REMOVAL.....	2
1.4 DEFINITIONS.....	3
1.4.1 GENERAL.....	3
1.4.2 GLOSSARY.....	3
1.4.3 REFERENCED STANDARDS ORGANIZATIONS.....	9
1.5 APPLICABLE CODES AND REGULATIONS.....	11
1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS.....	11
1.5.2 Asbestos Abatement CONTRACTOR RESPONSIBILITY.....	11
1.5.3 FEDERAL REQUIREMENTS.....	12
1.5.4 STATE REQUIREMENTS:.....	Error! Bookmark not defined.
1.5.5 LOCAL REQUIREMENTS.....	Error! Bookmark not defined.
1.5.6 STANDARDS.....	12
1.5.7 EPA GUIDANCE DOCUMENTS.....	12
1.5.8 NOTICES.....	13
1.5.9 PERMITS/LICENSES.....	13
1.5.10 POSTING AND FILING OF REGULATIONS.....	13
1.5.11 VA RESPONSIBILITIES.....	13
1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS.....	13
1.5.14 PRE-Construction MEETING.....	14
1.6 PROJECT COORDINATION.....	15
1.6.1 PERSONNEL.....	15
1.7 RESPIRATORY PROTECTION.....	16
1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM.....	16
1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR.....	16
1.7.3 SELECTION AND USE OF RESPIRATORS.....	16

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.7.4 MINIMUM RESPIRATORY PROTECTION.....	16
1.7.5 MEDICAL WRITTEN OPINION.....	17
1.7.6 RESPIRATOR FIT TEST.....	17
1.7.7 RESPIRATOR FIT CHECK.....	17
1.7.8 MAINTENANCE AND CARE OF RESPIRATORS.....	17
1.8 WORKER PROTECTION.....	17
1.8.1 TRAINING OF ABATEMENT PERSONNEL.....	17
1.8.2 MEDICAL EXAMINATIONS.....	17
1.8.3 personal PROTECTIVE EQUIPMENT.....	18
1.8.4 REGULATED AREA ENTRY PROCEDURE.....	18
1.8.5 DECONTAMINATION PROCEDURE.....	18
1.8.6 REGULATED AREA REQUIREMENTS.....	19
1.9 DECONTAMINATION FACILITIES.....	Error! Bookmark not defined.
1.9.1 DESCRIPTION.....	Error! Bookmark not defined.
1.9.2 GENERAL REQUIREMENTS.....	Error! Bookmark not defined.
1.9.3 TEMPORARY FACILITIES TO THE PDF and w/EDF..	Error! Bookmark not defined.
1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)...	Error! Bookmark not defined.
1.9.5 waste/EQUIPMENT DECONTAMINATION FACILITY (w/EDF)....	Error! Bookmark not defined.
1.9.6 waste/EQUIPMENT DECONTAMINATION PROCEDURES.	Error! Bookmark not defined.
PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT.....	19
2.1 MATERIALS AND EQUIPMENT.....	19
2.1.1 GENERAL REQUIREMENTS (all abatement projects).....	19
2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA.....	20
2.2.1 GENERAL.....	20
2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA.....	20
2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA.....	20
2.2.4 CRITICAL BARRIERS.....	21
2.2.5 SECONDARY BARRIERS.....	21
2.2.6 EXTENSION OF THE REGULATED AREA.....	21
2.2.7 FIRESTOPPING.....	21
2.3 MONITORING, INSPECTION AND TESTING.....	21
2.3.1 GENERAL.....	21
2.3.2 SCOPE OF SERVICES OF THE VPIH/cih CONSULTANT.....	22
2.3.3 MONITORING, INSPECTION AND TESTING BY ABATEMENT CONTRACTOR CPIH/CIH.....	23
2.4 Asbestos hazard abatement plan.....	24

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2.5 SUBMITTALS.....	24
2.5.1 PRE-start MEETING SUBMITTALS.....	24
2.5.2 SUBMITTALS DURING ABATEMENT.....	26
2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT.....	26
2.6 ENCAPSULANTS.....	27
2.6.1 TYPES OF ENCAPSULANTS.....	27
2.6.2 PERFORMANCE REQUIREMENTS.....	27
2.7 CERTIFICATES OF COMPLIANCE.....	27
2.8 RECYCLABLE PROTECTIVE CLOTHING.....	28
PART 3 - EXECUTION.....	28
3.1 REGULATED AREA PREPARATIONS.....	28
3.1.1 SITE SECURITY.....	28
3.1.2 OSHA DANGER SIGNS.....	29
3.1.3.1 SHUT DOWN - LOCK OUT ELECTRICAL.....	29
3.1.3.2 SHUT DOWN - LOCK OUT HVAC.....	29
3.1.4 CONTAINMENT BARRIERS AND COVERINGS FOR THE REGULATED AREA.....	29
3.1.4.1 GENERAL.....	29
3.1.4.2 PREPARATION PRIOR TO SEALING OFF.....	29
3.1.4.3 CONTROLLING ACCESS TO THE REGULATED AREA.....	29
3.1.4.4 CRITICAL BARRIERS.....	30
3.1.4.5 EXTENSION OF THE REGULATED AREA.....	30
3.1.4.6 floor barriers:.....	30
3.1.5 SANITARY FACILITIES.....	30
3.1.6 Pre-Cleaning.....	30
3.1.6.1 PRE-CLEANING MOVABLE OBJECTS.....	30
3.1.6.2 PRE-CLEANING FIXED OBJECTS.....	31
3.1.6.3 PRE-CLEANING SURFACES IN THE REGULATED AREA.....	31
3.1.7 PRE-ABATEMENT ACTIVITIES.....	31
3.1.7.1 PRE-ABATEMENT MEETING.....	31
3.1.7.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS.....	32
3.1.7.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS.....	32
3.2 REMOVAL OF piping ACM.....	33
3.2.1 WETTING MATERIALS.....	33
3.2.2 SECONDARY BARRIER AND WALKWAYS.....	33
3.2.3 WET REMOVAL OF ACM.....	33
3.3 GLOVEBAG REMOVAL PROCEDURES.....	34

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.3.1 GENERAL.....	34
3.3.2 NEGATIVE PRESSURE GLOVEBAG PROCEDURE.....	35
3.4 LOCKDOWN ENCAPSULATION.....	35
3.4.1 GENERAL.....	35
3.4.2 SEALING EXPOSED EDGES.....	35
3.5 DISPOSAL OF ACM WASTE MATERIALS.....	35
3.5.1 GENERAL.....	35
3.5.2 PROCEDURES.....	35
3.6 PROJECT DECONTAMINATION.....	36
3.6.1 GENERAL.....	36
3.6.2 REGULATED AREA CLEARANCE.....	36
3.6.3 WORK DESCRIPTION.....	36
3.6.4 PRE-DECONTAMINATION CONDITIONS.....	36
3.6.5 FIRST CLEANING.....	37
3.6.6 PRE-CLEARANCE INSPECTION AND TESTING.....	37
3.6.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES.....	37
3.7 FINAL VISUAL INSPECTIOns AND AIR CLEARANCE TESTING.....	37
3.7.1 GENERAL.....	37
3.7.2 FINAL VISUAL INSPECTION.....	37
3.7.3 FINAL AIR CLEARANCE TESTING.....	37
3.7.4 FINAL AIR CLEARANCE PROCEDURES.....	38
3.7.5 CLEARANCE SAMPLING USING PCM.....	38
3.7.6 CLEARANCE SAMPLING USING TEM.....	38
3.7.7 LABORATORY TESTING OF PCM SAMPLES.....	39
3.7.8 LABORATORY TESTING OF TEM SAMPLES.....	39
3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE.....	39
3.8.1 COMPLETION OF ABATEMENT WORK.....	39
3.8.2 CERTIFICATE OF COMPLETION BY CONTRACTOR.....	39
3.8.3 WORK SHIFTS.....	39
3.8.4 RE-INSULATION.....	40
ATTACHMENT #1.....	41
ATTACHMENT #2.....	42
ATTACHMENT #3.....	44
ATTACHMENT #4.....	45

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

INSTRUCTIONS TO ARCHITECT/ENGINEER AND INDUSTRIAL HYGIENE CONSULTANT SECTION

**02 82 13.13
GLOVEBAG ASBESTOS ABATEMENT**

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

1.1.2 EXTENT OF WORK

- A. Below is a brief description of the estimated quantities of asbestos containing materials to be abated by the glovebag method. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.
- B. Removal, clean-up and disposal of ACM piping and fittings and asbestos contaminated elements in an appropriate regulated area in the following approximate quantities:
 - (50) Locations where anchors will need to be added in building 11 in ceiling with ceiling tile mastic containing asbestos.

1.1.3 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 02 41 00, DEMOLITION.
- C. Division 09, FINISHES.
- D. Division 22, PLUMBING.
- E. Section Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION
- G. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- I. Section 23 21 13, HYDRONIC PIPING / Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- J. Section 23 31 00, HVAC DUCTS AND CASINGS

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.1.4 TASKS

The work tasks are summarized briefly as follows:

- A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, work-site preparations, emergency procedures arrangements, and Asbestos Hazard Abatement Plans for glovebag asbestos abatement work.
- B. Abatement activities including removal, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
- C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES

- A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
- B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedures. VA Design and Construction Procedures drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimated, which are limited by the physical constraints imposed by occupancy of the buildings and accessibility to ACM. Accordingly, minor variations (+/- 5%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the contractor shall provide unit prices for newly discovered ACM and those prices shall be used for additional work required under the contractor.

1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer; their field representative; (the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/ Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as it is practicable. The Contractor shall not resume any asbestos removal

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

- A. Airborne PCM analysis results equal to or greater than 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
- B. breach or break in regulated area containment barrier(s);
- C. less than -0.02" WCG pressure in the regulated area;
- D. serious injury/death at the site;
- E. fire/safety emergency at the site;
- F. respiratory protection system failure;
- G. power failure or loss of wetting agent; or
- H. any visible emissions observed outside the regulated area.

1.4 DEFINITIONS

1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

1.4.2 GLOSSARY

Abatement - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition, and renovation activities related to asbestos containing materials (ACM).

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos Hazard Abatement Plan (AHAP) - Asbestos work procedures required to be submitted by the contractor before work begins.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-contaminated soil (ACS) - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

Asbestos-containing waste (ACW) material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos Project Monitor - Some states require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA).

Barrier - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

Primary Barrier - Plastic barriers placed over critical barriers and exposed directly to abatement work.

Secondary Barrier - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH/CIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may be a certified industrial hygienist (CIH).

Count - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

Crawl space - An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

VA Total - means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Disposal bag - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag, in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag and shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than one (1) percent or asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

High efficiency particulate air (HEPA) filter - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Industrial hygienist (IH) - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician (IH Technician) - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP) - EPA's rule to control emissions of asbestos to the environment (40 CFR Part 61, Subpart M).

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL.

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Personal protective equipment (PPE) - equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, and respirators.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone for one or more workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).

Pipe tunnel - An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, or asbestos-contaminated soil.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.

Positive/negative fit check - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (b).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH) or Contractor's PIH (CPIH/CIH).

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

Assigned Protection factor - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area.

Supplied air respirator (SAR) - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Professional Industrial Hygienist (VPIH/CIH) - The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and may be a Certified Industrial Hygienist (CIH).

VA Representative - The VA official responsible for on-going project work.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

Waste/Equipment decontamination facility (W/EDF) - The area in which equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses may be subject to change.

- A. VA Department of Veterans Affairs
810 Vermont Avenue, NW
Washington, DC 20420

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. AIHA American Industrial Hygiene Association
2700 Prosperity Avenue, Suite 250
Fairfax, VA 22031
703-849-8888
- C. ANSI American National Standards Institute
1430 Broadway
New York, NY 10018
212-354-3300
- D. ASTM American Society for Testing and Materials
1916 Race St.
Philadelphia, PA 19103
215-299-5400
- E. CFR Code of Federal Regulations
Government Printing Office
Washington, DC 20420
- F. CGA Compressed Gas Association
1235 Jefferson Davis Highway
Arlington, VA 22202
703-979-0900
- G. CS Commercial Standard of the National Institute of Standards and Technology(NIST)
U. S. Department of Commerce
Government Printing Office
Washington, DC 20420
- H. EPA Environmental Protection Agency
401 M St., SW
Washington, DC 20460
202-382-3949
- I. MIL-STD Military Standards/Standardization Division
Office of the Assistant Secretary of Defense
Washington, DC 20420
- I. NIST National Institute for Standards and Technology
U. S. Department of Commerce
Gaithersburg, MD 20234
301-921-1000
- K. NEC National Electrical Code (by NFPA)
- L. NEMA National Electrical Manufacturer's Association
2101 L Street, NW
Washington, DC 20037
- M. NFPA National Fire Protection Association
1 Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9101
800-344-3555

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- N. NIOSH National Institutes for Occupational Safety and Health
4676 Columbia Parkway
Cincinnati, OH 45226
513-533-8236
- O. OSHA Occupational Safety and Health Administration
U.S. Department of Labor
Government Printing Office
Washington, DC 20402
- P. UL Underwriters Laboratory
333 Pfingsten Rd.
Northbrook, IL 60062
312-272-8800

1.5 APPLICABLE CODES AND REGULATIONS

1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

- A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
- B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specification exists, the most stringent requirement(s) shall be utilized.
- C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

1.5.2 ASBESTOS ABATEMENT CONTRACTOR RESPONSIBILITY

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

SPEC WRITER NOTE: Review Section 00 72 00, GENERAL CONDITIONS, to ensure there is provision of information related to any patented systems used during abatement.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.5.3 FEDERAL REQUIREMENTS

Federal requirements which govern some aspect of asbestos abatement include, but are not limited to, the following regulations.

- A. Occupational Safety and Health Administration (**OSHA**)
 - 1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
 - 2. Title 29 CFR 1910 Subpart I - Personal Protective Equipment
 - 3. Title 29 CFR 1910.134 - Respiratory Protection
 - 4. Title 29 CFR 1926 - Construction Industry Standards
 - 5. Title 29 CFR 1910.1020 - Access to Employee Exposure and Medical Records
 - 6. Title 29 CFR 1910.1200 - Hazard Communication
 - 7. Title 29 CFR 1910 Subpart K - Medical and First Aid
- B. Environmental Protection Agency (**EPA**)
 - 1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
 - 2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
- C. Department of Transportation (**DOT**)
 - Title 49 CFR 100 - 185 - Transportation

1.5.4 STANDARDS

- A. Standards which govern asbestos abatement activities include, but are not limited to, the following:
 - 1. American National Standards Institute (ANSI) Z9.2-79 - Fundamentals Governing the Design and Operation of Local Exhaust Systems and ANSI Z88.2 - Practices for Respiratory Protection.
 - 2. Underwriters Laboratories (UL) 586-90 - UL Standard for Safety of HEPA filter Units, 7th Edition.
- B. Standards which govern encapsulation work include, but are not limited to, the following:
 - 1. American Society for Testing and Materials (ASTM)
- C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
 - 1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
 - 2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
 - 3. NFPA 101 - Life Safety Code

1.5.5 EPA GUIDANCE DOCUMENTS

- A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.
- B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
- C. Asbestos Waste Management Guidance EPA 530-SW-85-007.
- D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
- E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.5.6 NOTICES

- A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:
- B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification are given to EPA, State, and Local authorities.

1.5.7 PERMITS/LICENSES

The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

1.5.8 POSTING AND FILING OF REGULATIONS

Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

1.5.9 VA RESPONSIBILITIES

Prior to commencement of work:

- A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment, and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**
- B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

1.5.10 EMERGENCY ACTION PLAN AND ARRANGEMENTS

- A. An Emergency Action Plan shall be developed by prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a); (b).
- B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
- C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
- D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

response to emergency situations shall be developed and employee training in procedures shall be provided.

- E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
 - 1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
 - 2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
- F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
- G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
- H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the Asbestos Hazard Abatement Plans during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

1.5.11 PRE-CONSTRUCTION MEETING

Prior to commencing the work, the Contractor shall meet with the VPCIH to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

- A. Proof of Contractor licensing.
- B. Proof the Competent Person is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person shall also be presented.
- C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
- D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
- E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
- F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
- G. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project. A copy of the Contractor's Asbestos Hazard Abatement Plan (AHAP) for Class I Glovebag Asbestos Abatement. In these procedures, the following information must be detailed, specific for this project.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Regulated area preparation procedures;
 2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
 3. If required, decontamination area set-up/layout and decontamination procedures for employees;
 4. Glovebag abatement methods/procedures and equipment to be used; and
 5. Personal protective equipment to be used.
- H. At this meeting the Contractor shall provide all submittals as required.
- I. Procedures for handling, packaging and disposal of asbestos waste.
- J. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1.6.1 PERSONNEL

- A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.
- B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
- C. Minimum qualifications for Contractor and assigned personnel are:
1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal (and state as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive Asbestos Hazard Abatement Plans (AHAPs) for asbestos work; and has adequate materials, equipment and supplies to perform the work.
 2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
 3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete Asbestos Hazard Abatement Plan for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.

4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the Asbestos Hazard Abatement Plans of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

All personnel should be in compliance with OSHA construction safety training as applicable and submit certification.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910 Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

1.7.3 SELECTION AND USE OF RESPIRATORS

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

1.7.4 MINIMUM RESPIRATORY PROTECTION

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

1.7.5 MEDICAL WRITTEN OPINION

No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

1.7.6 RESPIRATOR FIT TEST

All personnel wearing respirators shall have a current quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Fit tests shall be done for PAPR's which have been put into a failure mode.

1.7.7 RESPIRATOR FIT CHECK

The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from wearing a respirator inside the regulated area until resolution of the problem.

1.7.8 MAINTENANCE AND CARE OF RESPIRATORS

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) maintenance and care of respirators.

1.8 WORKER PROTECTION

1.8.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

1.8.2 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.8.3 PERSONAL PROTECTIVE EQUIPMENT

Provide whole body clothing, head coverings, foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

1.8.4 REGULATED AREA ENTRY PROCEDURE

The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

1.8.5 DECONTAMINATION PROCEDURE

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

- A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
- B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
 1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
 2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
 3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.
- C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)**
- D. Shower and wash body completely with soap and water. Rinse thoroughly.
- E. Rinse shower room walls and floor to drain prior to exiting.
- F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.8.6 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for Class I glovebag regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

2.1.1 GENERAL REQUIREMENTS (ALL ABATEMENT PROJECTS)

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

- A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
- B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
- C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
- D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
- E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mils shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
- F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
- G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.
- H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
- I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.

- J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
- K. Disposal bags - 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
- L. The VA shall be provided an advance copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-project submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
- M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.
- N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

2.2.1 GENERAL

Using critical barriers, seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All horizontal surfaces in the regulated area must be covered with 2 layers of 6 mil fire retardant poly to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated, immediately stop work and clean up the contamination at no additional cost to the Government. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; FIRESTOPPING.

2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

- A. Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. Remove all uncontaminated removable furniture, equipment and/or supplies from the regulated area before commencing work, or completely cover with 2 layers of 6-mil fire retardant poly sheeting and secure with duct tape. Lock out and tag out any HVAC systems in the regulated area.

2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA

- A. Access to the regulated area is allowed only through the personnel decontamination facility (PDF), if required. All other means of access shall be eliminated and OSHA Danger demarcation signs posted as required by OSHA. If the regulated area is adjacent to or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly sheeting to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.2.4 CRITICAL BARRIERS

- A. Completely separate any openings into the regulated area from adjacent areas using fire retardant poly at least 6 mils thick and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects in the regulated area. Heat must be shut off any objects covered with poly.

2.2.5 SECONDARY BARRIERS

- A. A loose layer of 6 mil fire retardant poly shall be used as a drop cloth to protect the floor/horizontal surfaces from debris generated during the glovebag abatement. This layer shall be replaced as needed during the work.

2.2.6 EXTENSION OF THE REGULATED AREA

- A. If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. If the affected area cannot be added to the regulated area, decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

2.2.7 FIRESTOPPING

- A. Through penetrations caused by cables, cable trays, pipes, sleeves must be firestopped with a fire-rated firestop system providing an air tight seal.
- B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The Contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA Representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
- C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

2.3 MONITORING, INSPECTION AND TESTING

2.3.1 GENERAL

- A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the Employee exposure to asbestos must not exceed 0.1 fibers per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel,

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.

- B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.
- C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH/CIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

2.3.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT

- A. The purpose of the work of the VPIH/CIH is to: Assure quality; resolve problems; and prevent the spread of contamination beyond the regulated area. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:
1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.//
 2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.//
 3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of unforeseen developments, etc.
 5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area or building at the conclusion of the abatement and clean-up work to certify compliance with all regulations and the VA requirements/specifications.
 6. Task 6: Issue certificate of decontamination for each regulated area or building and project report.
- B. All data, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
- C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

2.3.3 MONITORING, INSPECTION AND TESTING BY ABATEMENT CONTRACTOR CPIH/CIH

The Contractor's CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor (or Abatement Worker) and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

2.4 ASBESTOS HAZARD ABATEMENT PLAN

The Contractor shall have established Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the ways and procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of the project. The AHAP shall be submitted for review and approval prior to the start of any abatement work. The minimum topics and areas to be covered by the AHAP(s) are:

- A. Minimum Personnel Qualifications
- B. Contingency Plans and Arrangements
- C. Security and Safety Procedures
- D. Respiratory Protection/Personal Protective Equipment Program and Training
- E. Medical Surveillance Program and Recordkeeping
- F. Regulated Area Requirements for Glovebag Abatement
- G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
- H. Monitoring, Inspections, and Testing
- I. Removal Procedures for Piping ACM Using the Glovebag Method
- J. Disposal of ACM waste
- K. Regulated Area Decontamination/Clean-up
- L. Regulated Area Visual and Air Clearance
- M. Project Completion/Closeout

2.5 SUBMITTALS

2.5.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

- A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
- B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
- C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
- D. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
 2. Waste water filtration system, shower system, containment barriers.
 3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
 4. Respirators, protective clothing, personal protective equipment.
 5. Fire safety equipment to be used in the regulated area.
- E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.
- F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.
- G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. And area or clearance air monitoring in accordance with EPA AHERA protocols.
- H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; and Completion Date
 2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; and Resolution.
 3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.
- I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of AHAP(s) developed; medical opinion; and current respirator fit test.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
- J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAP(s) incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and Asbestos Hazard Abatement Plans; copies of monitoring results of the five referenced projects listed and analytical method(s) used.
- K. Rented equipment must be decontaminated prior to returning to the rental agency.
- L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS, and application instructions.

2.5.2 SUBMITTALS DURING ABATEMENT

- A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWAs/ELs. Submit this information daily to the VPIH/CIH.
- B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.
 1. Removal of any poly barriers.
 2. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
 3. Packaging and removal of ACM waste from regulated area.
 4. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

2.6 ENCAPSULANTS

2.6.1 TYPES OF ENCAPSULANTS

- A. The following four types of encapsulants must comply with performance requirements as stated in paragraph 2.6.2:
1. Removal encapsulant - used as a wetting agent to remove ACM.
 2. Bridging encapsulant - provides a tough, durable coating on ACM.
 3. Penetrating encapsulant - penetrates/encapsulates ACM at least 13 mm (1/2").
 4. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

2.6.2 PERFORMANCE REQUIREMENTS

Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

- A. General Requirements for all Encapsulants:
1. ASTM E84: Flame spread of 25; smoke emission of 50.
 2. University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
 3. ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
 4. ASTM E96: Permeability - minimum of 0.4 perms.
- B. Bridging/Penetrating Encapsulants:
1. ASTM E736: Cohesion/Adhesion Test - 24 kPa (50 lbs/ft²).
 2. ASTM E119: Fire Resistance - 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).
 3. ASTM D2794: Gardner Impact Test; Impact Resistance - minimum 11.5 kg-mm (43 in/lb).
 4. ASTM D522: Mandrel Bend Test; Flexibility - no rupture or cracking.
- C. Lockdown Encapsulants:
1. ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
 2. ASTM E736: Bond Strength - 48 kPa (100 lbs/ft²) (test compatibility with cementitious and fibrous fireproofing).
 3. In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or off-gassing any noxious vapors during application.

2.7 CERTIFICATES OF COMPLIANCE

The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2.8 RECYCLABLE PROTECTIVE CLOTHING

If recyclable clothing is provided, all requirements of EPA, DOT and OSHA shall be met.

PART 3 - EXECUTION

3.1 REGULATED AREA PREPARATIONS

3.1.1 SITE SECURITY

- A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
- B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer or VA Representative using the most expeditious means.
- C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
- D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.
- E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.
- F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
- G. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police should be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.1.2 OSHA DANGER SIGNS

Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed ambient background levels. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.

3.1.3.1 SHUT DOWN - LOCK OUT ELECTRICAL

Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code requirements and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.

3.1.3.2 SHUT DOWN - LOCK OUT HVAC

Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil poly disposal bags for disposal as asbestos waste.

3.1.4 CONTAINMENT BARRIERS AND COVERINGS FOR THE REGULATED AREA

3.1.4.1 GENERAL

Seal off any openings at the perimeter of the regulated area with critical barriers to completely isolate the regulated area and to contain all airborne asbestos contamination created by the abatement activities. Should the adjacent area past the regulated area become contaminated due to improper work activities, the Contractor shall suspend work inside the regulated area, continue wetting, and clean the adjacent areas in accordance with procedures described in these specifications. Any and all costs associated with the adjacent area cleanup shall not be borne by the VA.

3.1.4.2 PREPARATION PRIOR TO SEALING OFF

Place all materials, equipment and supplies necessary to isolate the regulated area inside the regulated area. Remove all movable material/equipment as described above and secure all unmovable material/equipment as described above. Properly secured material/equipment shall be considered to be outside the regulated area.

3.1.4.3 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

3.1.4.4 CRITICAL BARRIERS

The regulated area must be completely separated from the adjacent area(s) and the outside by at least 2 layers of 6 mil fire retardant poly and duct tape/spray adhesive. Individually seal all supply and exhaust ventilation openings, lighting fixtures, clocks, doorways, windows, convectors, speakers, and other openings into the regulated area with 2 layers of 6 mil fire retardant poly, and taped securely in place with duct tape/spray adhesive. Critical barriers must remain in place until all work and clearances have been completed. Light fixtures shall not be operational during abatement. Auxiliary lighting shall be provided. If needed, provide plywood squares 6" x 6" x 3/8" (150mm x 150mm x 18mm) held in place with one 6d smooth masonry/galvanized nail driven through the center of the plywood square and duct tape on the poly so as to clamp the poly to the wall/surface. Locate plywood squares at each end, corner, and 4' (1200mm) maximum on centers.

3.1.4.5 EXTENSION OF THE REGULATED AREA

If the regulated area barrier is breached in any manner that could allow the passage of asbestos fibers or debris, the Competent Person shall immediately stop work, continue wetting, and proceed to extend the regulated area to enclose the affected area as per procedures described in this specification. If the affected area cannot be enclosed, decontamination measures and cleanup shall start immediately. All personnel shall be isolated from the affected area until decontamination/cleanup is completed as verified by visual inspection and air monitoring. Air monitoring at completion must indicate background levels.

3.1.4.6 FLOOR BARRIERS:

All floors within 10' of glovebag work shall be covered with 2 layers of 6 mil fire retardant poly.

3.1.5 SANITARY FACILITIES

The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

3.1.6 PRE-CLEANING

3.1.6.1 PRE-CLEANING MOVABLE OBJECTS

The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. PPE must be donned by all workers performing pre-cleaning activities. After items have been pre-cleaned and

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.

Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location.

3.1.6.2 PRE-CLEANING FIXED OBJECTS

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area.

Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After pre-cleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

3.1.6.3 PRE-CLEANING SURFACES IN THE REGULATED AREA

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area.

Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

3.1.7 PRE-ABATEMENT ACTIVITIES

3.1.7.1 PRE-ABATEMENT MEETING

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

3.1.7.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

- A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.
- B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of VA A/E Quality Alert 07/09 indicating the failure to identify asbestos in the areas listed as well as common issues when preparing specifications and contract documents. This is especially critical when demolition is planned, because AHERA surveys are non-destructive, and ACM may remain undetected. A NESHAPS (destructive) ACM inspection should be conducted on all building structures that will be demolished. Ensure the following areas are inspected on the project: Lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods; transite lab countertops; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawl spaces (previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; and steam line trench coverings.
- C. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned and removed or properly protected from contamination.
- D. If present and required, remove and dispose of carpeting from floors in the regulated area.
- E. Inspect existing firestopping in the regulated area. Correct as needed.

3.1.7.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP(s), especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation.
- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification.

3.2 REMOVAL OF PIPING ACM

3.2.1 WETTING MATERIALS

- A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP's regulation and OSHA's "wet methods" for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.
- B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.
- C. Removal Encapsulant: Provide a penetrating encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during disturbance equal to or greater than the amended water described above in B.

3.2.2 SECONDARY BARRIER AND WALKWAYS

- A. Install as a drop cloth a 6 mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely cover floors and any walls within 10 feet (3 meters) of the area where work is to be done. Secure the secondary barrier with duct tape to prevent it from moving or debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.
- B. Install walkways using 6 mil black poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the primary layers from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.

3.2.3 WET REMOVAL OF ACM

- A. Using acceptable glovebag procedures, adequately and thoroughly wet the ACM to be removed prior to removal with amended water or when authorized by VA, removal encapsulant to reduce/prevent fiber release to the air. Adequate time (at a minimum two hours) must be allowed for the amended water or removal encapsulant to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except when authorized in writing by the VPIH/CIH and VA when a greater safety hazard (e.g., electricity) is present**

3.3 GLOVEBAG REMOVAL PROCEDURES

3.3.1 GENERAL

All applicable OSHA requirements and glovebag manufacturer's recommendations shall be met during glove bagging operations. In cases where live steam lines are present, the lines must be shut down prior to any work being performed on the system. **No abatement work shall be conducted on live, pressurized steam lines.** The Contractor may choose to use a High Temperature Glovebag in which a temperature rating ranges from 300°F to 700°F on steam lines that have recently been shut down and remain at high temperature for some time. In the case where a glovebag is not feasible, the Contractor will need to build a full negative pressure containment of sufficient size and follow all regulations as it pertains to removal.

1. Mix the surfactant with water in the garden sprayer, following the manufacturer's directions.
2. Have each employee put on a HEPA filtered respirator approved for asbestos and check the fit using the positive/negative fit check.
3. Have each employee put on a disposable full-body suit. Remember, the hood goes over the respirator straps.
4. Check closely the integrity of the glove bag to be used. Check all seams, gloves, sleeves, and glove openings. OSHA requires the bottom of the bag to be seamless.
5. Check the pipe where the work will be performed. If it is damaged (broken lagging, hanging, etc.), wrap the entire length of the pipe in poly sheeting and "candy stripe" it with duct tape.
6. Attach glovebag with required tools per manufacturer's instructions.
7. Using the smoke tube and aspirator bulb, test 10% of glovebags by placing the tube into the water porthole (two-inch opening to glove bag), and fill the bag with smoke and squeeze it. If leaks are found, they should be taped closed using duct tape and the bag should be retested with smoke.
8. Insert the wand from the water sprayer through the water porthole.
9. Insert the hose end from a HEPA vacuum into the upper portion of the glove bag.
10. Wet and remove the pipe insulation.
11. If the section of pipe is covered with an aluminum jacket, remove it first using the wire cutters to cut any bands and the tin snips to remove the aluminum. It is important to fold the sharp edges in to prevent cutting the bag when placing it in the bottom.
12. When the work is complete, spray the upper portion of the bag and clean-push all residue into the bottom of the bag with the other waste material. Be very thorough. Use adequate water.
13. Put all tools, after washing them off in the bag, in one of the sleeves of glove bag and turn it inside out, drawing it outside of the bag. Twist the sleeve tightly several times to seal it and tape it several tight turns with duct tape. Cut through the middle of the duct tape and remove the sleeve. Put the sleeve in the next glove bag or put it in a bucket of water to decontaminate the tools after cutting the sleeve open.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

14. Turn on the HEPA vacuum and collapse the bag completely. Remove the vacuum nozzle, seal the hole with duct tape, twist the bag tightly several times in the middle, and tape it to keep the material in the bottom during removal of the glove bag from the pipe.
15. Slip a disposal bag over the glove bag (still attached to the pipe). Remove the tape securing the ends, and slit open the top of the glove bag and carefully fold it down into the disposal bag. Double bag and gooseneck waste materials.

3.3.2 NEGATIVE PRESSURE GLOVEBAG PROCEDURE

1. In addition to the above requirements, the HEPA vacuum shall be run continuously during the glovebag procedure until completion at which time the glovebag will be collapsed by the HEPA vacuum prior to removal from the pipe/component.
2. The HEPA vacuum shall be attached and operated as needed to prevent collapse of the glovebag during the removal process.

3.4 LOCKDOWN ENCAPSULATION

3.4.1 GENERAL

Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, all piping surfaces shall be encapsulated with a bridging encapsulant.

3.4.2 SEALING EXPOSED EDGES

Seal edges of ACM exposed by removal work with two coats of encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the encapsulant.

3.5 DISPOSAL OF ACM WASTE MATERIALS

3.5.1 GENERAL

Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

3.5.2 PROCEDURES

- A. The VA must be notified at least 24 hours in advance of any waste removed from the containment
- B. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures in this specification. Waste shall be double-bagged and wetted with amended water prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goosenecked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP's signs must be on containers during loading and unloading. Material shall not

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.

- C. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Sealed waste bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second waste bag and sealed, which then must also be wet wiped or HEPA vacuumed..
- D. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

3.6 PROJECT DECONTAMINATION

3.6.1 GENERAL

- A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.
- B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.
- C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

3.6.2 REGULATED AREA CLEARANCE

Air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

3.6.3 WORK DESCRIPTION

Decontamination includes the clearance air testing in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

3.6.4 PRE-DECONTAMINATION CONDITIONS

- A. Before decontamination starts, all ACM waste from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removed and disposed of along with any gross debris generated by the work.
- B. At the start of decontamination, the following shall be in place:
 - 1. Critical barriers over all openings consisting of two layers of 6 mil poly which is the sole barrier between the regulated area and the rest of the building or outside.
 - 2. Decontamination facilities, if required for personnel and equipment in operating condition.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.6.5 FIRST CLEANING

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

3.6.6 PRE-CLEARANCE INSPECTION AND TESTING

The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

3.6.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES

With the express written permission of the VA's representative, perform lockdown encapsulation of all surfaces from which asbestos was abated in accordance with the procedures in this specification.

3.7 FINAL VISUAL INSPECTIONS AND AIR CLEARANCE TESTING

3.7.1 GENERAL

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH after the final cleaning.

3.7.2 FINAL VISUAL INSPECTION

Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

3.7.3 FINAL AIR CLEARANCE TESTING

- A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final clearance testing. Air samples will be collected and analyzed in accordance with

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

procedures for AHERA in this specification. If work is less than 260 lf/160 sf/35 cf, 5 PCM samples shall be collected for clearance and a minimum of one field blank. If work is equal to or more than 260 lf/160 sf/35 cf, AHERA TEM sampling shall be performed for clearance. TEM analysis shall be done in accordance with procedures for EPA AHERA in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. All additional inspection and testing costs will be borne by the Contractor.

- B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

3.7.4 FINAL AIR CLEARANCE PROCEDURES

- A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured by the AHERA PCM protocol, or 70 AHERA structures per square millimeter (s/mm²) by AHERA TEM.
- B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:
 - 1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
 - 2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ Polycarbonate filters for TEM. A minimum of 1200 Liters of using calibrated pumps shall be collected for clearance samples. Before pumps are started, initiate aggressive air mixing sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.

3.7.5 CLEARANCE SAMPLING USING PCM

- A. The VPIH/CIH will perform clearance samples as indicated by the specification.
- B. The NIOSH 7400 PCM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples must be equal to or less than 0.01 f/cc to clear the regulated area.

3.7.6 CLEARANCE SAMPLING USING TEM

- A. Clearance requires 13 samples be collected; 5 inside the regulated area; 5 outside the regulated area; and 3 field blanks.
- B. The TEM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 13 clearance

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

samples shall be collected. All samples must be equal to or less than 70 AHERA structures per square millimeter (s/mm²) AHERA TEM.

3.7.7 LABORATORY TESTING OF PCM SAMPLES

The services of an AIHA accredited laboratory will be employed by the VA to perform analysis for the PCM air samples. The accredited laboratory shall be successfully participating in the AIHA Proficiency Analytical Testing (PAT) program. Samples will be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA's representative and the Contractor.

3.7.8 LABORATORY TESTING OF TEM SAMPLES

Samples shall be sent by the VPIH/CIH to a NIST accredited laboratory for analysis by TEM. The laboratory shall be successfully participating in the NIST Airborne Asbestos Analysis (TEM) program. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor

3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

3.8.1 COMPLETION OF ABATEMENT WORK

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

- A. Remove all equipment, materials, and debris from the project area.
- B. Package and dispose of all asbestos waste as required. Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations.
- C. Repair or replace all interior finishes damaged during the abatement work.
- D. The VA will be notified of any waste removed from the containment prior to 24 hours.
- E. Fulfill other project closeout requirements as specified elsewhere in this specification.

3.8.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

3.8.3 WORK SHIFTS

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday - Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.8.4 RE-INSULATION

If required as part of the contract, replace all asbestos containing insulation with suitable non-asbestos material. Provide MSDS for all replacement materials. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE: _____ VA Project #: _____

PROJECT NAME: _____ Abatement Contractor: _____

VAMC/ADDRESS: _____

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):
which took place from / / to / /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all glovebag work was done in accordance with OSHA requirements and the manufacturer's recommendations.

CPIH/CIH Signature/Date: _____

CPIH/CIH Print Name: _____

Abatement Contractor Signature/Date: _____

Abatement Contractor Print Name: _____

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME: _____ DATE: _____
PROJECT ADDRESS: _____
ABATEMENT CONTRACTOR'S NAME: _____

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature: _____

Printed Name: _____

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Social Security Number: _____

Witness: _____

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER: _____

VA MEDICAL FACILITY: _____

ABATEMENT CONTRACTOR'S NAME AND ADDRESS: _____

1. I verify that the following individual

Name: _____ Social Security Number: _____

who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address: _____

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH: _____ Date: _____

Printed Name of CPIH/CIH: _____

Signature of Contractor: _____ Date: _____

Printed Name of Contractor: _____

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

ATTACHMENT #4

**ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S
ASBESTOS SPECIFICATIONS**

VA Project Location: _____

VA Project #: _____

VA Project Description: _____

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature _____ Date _____

Abatement Contractor Competent Person(s) _____ Date _____

- - END- - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 03 30 00
CAST-IN-PLACE CONCRETE**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes for the Project.

1.2 RELATED WORK: (NOT USED)

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN: (NOT USED)

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).

B. REINFORCEMENT FABRICATING AND PLACING: ACI 117C. CROSS-SECTIONAL DIMENSION: ACI 117.1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
B. ACI 318 - Building Code Requirements for Reinforced Concrete.
C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement in separate suitable bins.
C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE: (NOT USED)

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
B. American Concrete Institute (ACI):
117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- 211.1-91(R2009).....Standard Practice for Selecting Proportions for
Normal, Heavyweight, and Mass Concrete
- 211.2-98(R2004).....Standard Practice for Selecting Proportions for
Structural Lightweight Concrete
- 214R-11.....Guide to Evaluation of Strength Test Results of
Concrete
- 301-10.....Standard Practice for Structural Concrete
- 304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and
Placing Concrete
- 305.1-06.....Specification for Hot Weather Concreting
- 306.1-90(R2002).....Standard Specification for Cold Weather
Concreting
- 308.1-11.....Specification for Curing Concrete
- 309R-05.....Guide for Consolidation of Concrete
- 318-11.....Building Code Requirements for Structural
Concrete and Commentary
- 347-04.....Guide to Formwork for Concrete
- SP-66-04.....ACI Detailing Manual
- C. American Society for Testing and Materials (ASTM):
- A706/A706M-09.....Standard Specification for Low Alloy Steel
Deformed and Plain Bars for Concrete
Reinforcement
- C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the field
- C33/C33M-11A.....Standard Specification for Concrete Aggregates
- C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens
- C94/C94M-12.....Standard Specification for Ready Mixed Concrete
- C143/C143M-10.....Standard Test Method for Slump of Hydraulic
Cement Concrete
- C150-11.....Standard Specification for Portland Cement
- C171-07.....Standard Specification for Sheet Materials for
Curing Concrete
- C172-10.....Standard Practice for Sampling Freshly Mixed
Concrete
- C173-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method
- C192/C192M-07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

C231-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method

C260-10.....Standard Specification for Air Entraining
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete

C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-03(R2008)....Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing

C1315-11.....Standard Specification for Liquid Membrane
Forming Compounds Having Special Properties for
Curing and Sealing Concrete

D1751-04(R2008).....Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.

D. Concrete Reinforcing Steel Institute (CRSI):
Handbook 2008

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Form Lining:
 - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
 - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
- D. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
 - 1. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. Mixing Water: Fresh, clean, and potable.
- E. Admixtures:
 - 1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 - 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 - 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 - 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 - 5. Air Entraining Admixture: ASTM C260.
- COR8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
- 9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- F. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- G. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- H. Reinforcing Bars to be Welded: ASTM A706.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- I. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- J. Expansion Joint Filler: ASTM D1751.
- K. Sheet Materials for Curing Concrete: ASTM C171.
- L. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- M. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
 - 1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 - 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement ratio, and consistency of each cylinder in terms of slump.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify COR immediately when change in source is anticipated.
 - 1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. COR may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- D. Refer to S-001 for mix design requirements. Fly Ash may be used as an admixture with 20% replacement by weight in all structural work.
- E. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches).
- F. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with the Concrete Mix Design Table on S-001. Determine air content by either ASTM C173 or ASTM C231.
- G. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

- 1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise COR.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and COR approves their reuse.
 2. Provide forms for concrete footings.
- B. Treating and Wetting: Treat or wet contact forms as follows:
1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than $1/270$ of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- F. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
- G. Construction Tolerances:
1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.

2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Type, number, and spacing of supports conform to ACI 318. Use of brick
- C. Spacing: Minimum clear distances between parallel bars shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
 1. Lap splices: Minimum lengths of lap as shown on Drawings.
 - COR2. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of COR, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by COR.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.5 CONSTRUCTION JOINTS:

- A. Construction joints are not allowed without prior approval from COR.

3.6 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by COR or Special Inspector before depositing concrete.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of COR.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER
 - 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 hour.
 - 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 - 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer).
or
or 1500 mm (5 feet) for conventional concrete.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch)

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.10 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by COR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.11 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 - 1. Forms may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

3.13 CONCRETE FINISHES:

- A. Vertical Finishes:
 - 1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 04 20 00
UNIT MASONRY**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING.
- B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.
- C. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
 - 1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 - 3. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Shop Drawings:
 - 1. Special masonry shapes.
 - 2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
- D. Certificates:
 - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 - 2. Indicating that the following items meet specification requirements:
 - a. Face brick.
 - 3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.
- F. Manufacturer's Literature and Data:
 - 1. Anchors, ties, and reinforcement.
 - 2. Shear keys.
 - 3. Reinforcing bars.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A951-06.....Steel Wire for Masonry Joint Reinforcement.

A615/A615M-09.....Deformed and Plain Billet-Steel Bars for
Concrete Reinforcement.

A675/A675M-03(R2009)....Standard Specification for Steel Bars, Carbon,
Hot-Wrought, Special Quality, Mechanical
PropertiesC34-03 Structural Clay Load-Bearing
Wall Tile

C55-09.....Concrete Building Brick

C56-10.....Structural Clay Non-Load-Bearing Tile

C62-10.....Building Brick (Solid Masonry Units Made From
Clay or Shale)

C67-09.....Sampling and Testing Brick and Structural Clay
Tile

C90-11.....Load-Bearing Concrete Masonry Units

C126-10.....Ceramic Glazed Structural Clay Facing Tile,
Facing Brick, and Solid Masonry Units

C216-10.....Facing Brick (Solid Masonry Units Made From Clay
or Shale)

C476-10.....Standard Specification for Grout for Masonry

C612-10.....Mineral Fiber Block and Board Thermal Insulation

C744-11.....Prefaced Concrete and Calcium Silicate Masonry
Units.

D1056-07.....Flexible Cellular Materials - Sponge or Expanded
Rubber

D2000-08.....Rubber Products in Automotive Applications

D2240-05(R2010).....Rubber Property - Durometer Hardness

D3574-08.....Flexible Cellular Materials-Slab, Bonded, and
Molded Urethane Foams

F1667-11.....Fasteners: Nails, Spikes and Staples

C. Masonry Industry Council:

Hot and Cold Weather Masonry Construction Manual-98 (R2000).

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

D. American Welding Society (AWS):

D1.4-11 Structural Welding Code - Reinforcing Steel.

E. Federal Specifications (FS):

FF-S-107C-00.....Screws, Tapping and Drive

F. Brick Industry Association - Technical Notes on Brick Construction
(BIA):

11-2001.....Guide Specifications for Brick Masonry, Part I

11A-1988.....Guide Specifications for Brick Masonry, Part II

11B-1988.....Guide Specifications for Brick Masonry, Part III
Execution

11C-1998.....Guide Specification for Brick Masonry Engineered
Brick Masonry, Part IV

11D-1988.....Guide Specifications for Brick Masonry
Engineered Brick Masonry, Part IV continued

G. Masonry Standards Joint Committee; Specifications for Masonry Structures
TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS

2.1 BRICK

A. Face Brick:

1. ASTM C216, Grade SW, Type FBS.
2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
3. Size:
 - a. Modular

B. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

2.5 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.

B. Joint Reinforcement:

1. Form from wire complying with ASTM A951.
2. Galvanized after fabrication.
3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcement at least 3000 mm (10 feet) in length.
6. Joint reinforcement in rolls is not acceptable.
7. Joint reinforcement that is crimped to form drip is not acceptable.

C. Dovetail Anchors:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Corrugated steel dovetail anchors formed of 1.5 mm (0.0598 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend at least 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
3. Form dovetail anchor slots from 0.6 mm (0.0239 inch) thick galvanized steel (with felt or fiber filler).

D. Individual ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to a rectangular shape not less than 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not permitted.

E. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (9 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

2.6 PREFORMED COMPRESSIBLE JOINT FILLER

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.7 ACCESSORIES

D. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
 3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
 1. Minus 6 mm (1/4 inch).
 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
 1. Accurate to minus 0 mm (0 inch).
 2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Anchor masonry as specified in Paragraph, ANCHORAGE.
- D. Tooling Joints:
 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. Tool Exposed interior joints in finish work concave unless specified otherwise.

F. Lintels:

1. Lintels are not required for openings less than 1000 mm (3 feet 4 inches) wide that have hollow metal frames.
4. Use steel lintels, for openings over 1600 mm (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
5. Doors having overhead concealed door closers require a steel lintel, and a pocket for closer box.
6. Length for minimum bearing of 100 mm (4 inches) at ends.
7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:

1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Use no piece shorter than 100 mm (4 inches) long.

- I. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.**

M. Wetting and Wetting Test:

1. Test and wet brick or clay tile in accordance with BIA 11B.
2. Do not wet concrete masonry units or glazed structural facing tile before laying.

- N. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.**

- O. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.**

- P. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.**

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- Q. Allow not less than the following minimum time to elapse after completion of members before removing shores or forms, provided suitable curing conditions have been obtained during the curing period.
1. 10 days for girders and beams.
 2. 7 days for slabs.
 3. 7 days for reinforced masonry soffits.

3.4 ANCHORAGE

B. Veneer to Concrete Walls:

1. Install dovetail slots in concrete vertically at 600 mm (2 feet) on centers.
2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
3. Anchor new masonry facing to existing concrete with corrugated wall ties spaced at 400 mm, (16 inch) maximum vertical intervals, and at 600 mm (2 feet) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.

D. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (2 foot) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.

3.5 REINFORCEMENT

A. Joint Reinforcement:

1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
4. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
5. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors,

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.

6. Joint reinforcement is required in every other course of stack bond CMU masonry.
7. Wherever brick masonry is backed up with stacked bond masonry, joint reinforcement is required in every other course of CMU backup, and in corresponding joint of facing brick.

3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.

- A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.
- B. Keep joint free of mortar and other debris.
- C. Where joints occur in masonry walls.
 1. Install preformed compressible joint filler in brick wythe.
 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
 3. Install filler, backer rod, and sealant on exposed faces.
- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.
- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 BUILDING EXPANSION AND SEISMIC JOINTS

- A. Keep joint free of mortar. Remove mortar and other debris.
- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Where joints are on exposed faces, provide depth for backer rod and sealant as specified in Section 07 92 00, JOINT SEALANTS, unless shown otherwise.

3.9 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Maintain bond pattern throughout.
3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structural bond multi wythe brick walls unless shown.
7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

E. Solid Exterior Walls:

1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with cast-in-place concrete .
2. Construct solid brick jambs not less than 20 mm (.8 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
3. Do not use full bonding headers.
4. Parging:
 - a. For solid masonry walls, lay backup to height of six brick courses, parge backup with 13 mm (1/2 inch) of mortar troweled smooth; then lay exterior wythe to height of backup.
 - b. Make parging continuous over backup, and extend 150 mm (six inches) onto adjacent concrete or masonry.
 - c. Parge, with mortar, the ends and backs for recesses in exterior walls to a thickness of 13 mm (1/2 inch).
 - d. Parge with mortar to true even surface the inside surface of exterior walls to receive insulation.

3.12 POINTING

- A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.
- D. At joints with existing work match existing joint.

3.13 GROUTING

A. Preparation:

- 1. Clean grout space of mortar droppings before placing grout.
- 2. Close cleanouts.
- 3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.

B. Placing:

- 1. Place grout by hand bucket, concrete hopper, or grout pump.
- 2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
- 3. Do not slush with mortar or use mortar with grout.
- 4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:

- 1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
- 2. Consolidate by puddling with a grout stick during and immediately after placing.
- 3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

3.17 CLEANING AND REPAIR

A. General:

- 1. Clean exposed masonry surfaces on completion.
- 2. Protect adjoining construction materials and landscaping during cleaning operations.
- 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
- 4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 04 72 00
CAST STONE MASONRY**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This sections specifies manufactured concrete units to simulate a natural stone.
- B. Installation of cast stone units.

1.2 RELATED WORK

- A. Setting and pointing mortar: Section 04 05 13, MASONRY MORTARING / B.
Joint sealant and application: Section 07 92 00, JOINT SEALANTS.
- C. Color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Cast stone, sample panel, size 100 by 300 by 300 mm (4 by 12 by 12 inches) each color and finish.
 - 2. Show finish on two 100 mm (4-inch) edges and 300 by 300 mm (12 by 12 inch) surface.
- C. Shop Drawings:
 - 1. Cast stone showing exposed faces, profiles, cross sections, anchorage, reinforcing, jointing and sizes.
 - 2. Setting drawings with setting mark.
- D. Certificates: Test results indicating that the cast stone meets specification requirements and proof of plant certification.
- E. Submit manufacturers test results of cast stone previously made by manufacturer.
- F. Laboratory Data: Description of testing laboratories facilities and qualifications of its principals and key personnel.
- G. List of jobs furnished by the manufacturer, which were similar in scope and at least three (3) years of age.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Store cast stone under waterproof covers on planking clear of ground.
- B. Protect from handling, dirt, stain, and water damage.
- C. Mark production units with the identification marks as shown on the shop drawings.
- D. Package units and protect them from staining or damage during shipping and storage.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

E. Provide an itemized list of product to support the bill of lading.

1.5 WARRANTY

Warranty exterior masonry walls against moisture leaks, any defects and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be two years.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. Cast Stone Institute Technical Manual and Cast Stone Institute standard specifications.
- C. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A185-07.....Steel, Welded Wire Fabric, Plain for Concrete
 - A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
 - C33-11.....Concrete Aggregates
 - C150-09.....Portland Cement
 - C503-10.....Marble Dimension Stone (Exterior)
 - C568-10.....Limestone Dimension Stone
 - C615-11.....Granite Dimension Stone
 - C616-10.....Quartz-Based Dimension Stone
 - C979-10.....Pigments for Integrally Colored Concrete
 - C1194-03.....Compressive Strength of Architectural Cast Stone
 - C1195-03.....Absorption of Architectural Cast Stone
 - C1364-10.....Architectural Cast Stone.
 - D2244-09.....Calculation of Color Differences from Instrumentally Measured Color Coordinates.

1.7 QUALITY ASSURANCE

- A. The Manufacturer:
 - 1. Must have ten (10) years minimum continuous operating experience and have facilities for manufacturing cast stone as described herein. Manufacturer shall have sufficient plant facilities to produce the shapes, quantities and size of cast stone required in accordance with the project schedule.
 - 2. Must be a member of the Cast Stone Institute.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3. Must have a certified plant (certification by the Cast Stone Institute).
- B. Stone setter: Must have ten (10) years experience setting cast or natural building stone.
- C. Testing: One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14 m³) delivered to the job:
 1. Three (3) field cut cube specimens from each of these sample shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as specified.
 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.
 4. Manufacturer shall submit a written list of projects similar and at least three (3) years of age, along with owner, architect and contractor references.

1.8 MANUFACTURING TOLERANCES

- A. Cross section dimensions shall not deviate by more than + 1/8 in. (3 mm) from approved dimension.
- B. Length of units shall not deviate by more than length /360 or + 1/8 in. (3mm), whichever is greater, not to exceed + 1/4 in (6 mm). Maximum length of any unit shall not exceed 15 times the average thickness of such unit unless otherwise agreed by the manufacturer.
- C. Warp bow or twist of units shall not exceed length/360 or + 1/8 in. (3 mm), whichever is greater.
- D. Location of dowel holes, anchor slots, flashing grooves, false joints and similar features - On formed sides of unit, 1/8 in (3 mm), on unformed sides of unit, 3/8 in (9 mm) maximum deviation.

1.9 MOCK-UP

Provide full size unit(s) for use in construction of sample wall. The mock-up becomes the standard of workmanship for the project.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CAST STONE

- A. Comply with ASTM C 1364
- B. Physical properties: Provide the following:
 1. Compressive Strength - ASTM C 1194: 6,500 psi (45 Mpa) minimum for products at 28 days.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Absorption - ASTM C 1195: 6% maximum by the cold water method, or 10% maximum by the boiling method for products as 28 days.
3. Air Content - ASTM C173 or C231, for wet cast product shall be 4-8% for units exposed to freeze-thaw environments. Air entrainment is not required for vibrant dry tamp (VDT) products.
4. Freeze thaw - ASTM C 1364L The cumulative percent weight loss (CPWL) shall be less than 5% after 300 cycles of freezing and thawing.
5. Linear Shrinkage - ASTM C 426L Shrinkage shall not exceed 0.065%.
- C. Job site testing - One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14m³) delivered to the job site:
 1. Three (3) field cut cube specimens from each of these samples shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as allowed by ACI 318.
 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.

2.2 RAW MATERIALS

- A. Portland cement - Type I or Type III, white and/or grey, ASTM C 150.
- B. Coarse aggregates - Granite, quartz or limestone, ASTM C 33, except for gradation, and are optional for the vibrant dry tamp (VDT) casting method.
- C. Fine aggregates - Manufactured or natural sands, ASTM C 33, except for gradation.
- D. Colors - Inorganic iron oxide pigments, ASTM C 979 except that carbon black pigments shall not be used.
- E. Admixtures- Comply with the following:
 1. ASTM C 260 for air-entraining admixtures.
 2. ASTM C 494/C 495 M Types A-G for water reducing, retarding, accelerating and high range admixtures.
 3. Other admixtures: integral water repellents and other chemicals, for which no ASTM Standard exists, shall be previously established as suitable for use in concrete by proven field performance or through laboratory testing.
 4. ASTM C 618 mineral admixtures of dark and variable colors shall not be used in surfaces intended to be exposed to view.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

5. ASTM C 989 granulated blast furnace slag may be used to improve physical properties. Tests are required to verify these features.

F. Water - Potable

G. Reinforcing bars:

1. ASTM A 615/A 615M. Grade 40 or 60 steel galvanized or epoxy coated when cover is less than 1.5 in. (37 mm).

2. Welded Wire Fabric: ASTM A 185 where applicable for wet cast units.

H. All anchors, dowels and other anchoring devices and shims shall be standard building stone anchors commercially available in a non-corrosive material such as zinc plated, galvanized steel, brass, or stainless steel Type 302 or 304.

2.3 COLOR AND FINISH

A. Match sample on file.

B. All surfaces intended to be exposed to view shall have a fine-grained texture similar to natural stone, with no air voids in excess of 1/32 in. (0.8 mm) and the density of such voids shall be less than 3 occurrences per any 1 in² (25mm²) and not obvious under direct daylight illumination at a 5 ft. (1.5m) distance.

C. Units shall exhibit a texture approximately equal to the approved sample when viewed under direct daylight illumination at a 10 ft (3m) distance.

D. ASTM D 2244 permissible variation in color between units of comparable age subjected to similar weathering exposure.

1. Total color difference - not greater than 6 units.

2. Total hue difference-not greater than 2 units.

2.4 REINFORCING

A. Reinforce the units as required by the drawings and for safe handling and structural stress.

1. Minimum reinforcing shall be 0.25 percent of the cross section area.

B. Reinforcement shall be non-corrosive where faces exposed to weather are covered with less than 1.5in. (38 mm) of concrete material. All reinforcement shall have minimum coverage of twice the diameter of the bars.

C. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under direct daylight illumination from a 20-ft (6m) distance.

D. The occurrence of crazing or efflorescence shall not constitute a cause for rejection.

E. Remove cement film, if required, from exposed surface prior to packaging for shipment.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2.5 CURING

Cure units in a warm curing chamber 100 F (37.8 C) at 95 percent relative humidity for approximately 12 hours, or cure in a 95 percent moist environment at a minimum 70F (21.1 C) for 16 hours after casting. Additional yard curing at 95 percent relative humidity shall be 350-degree-days (i.e. 7 days @ 50F (10.0 C) or 5 days @ 70F (21.0 C) prior to shipping. Form cured units shall be protected from moisture evaporation with curing blankets or curing compounds after casting.

PART 3 - EXECUTION

3.1 EXAMINATION

Installing contractor shall check cast stone materials for fit and finish prior to installation. Do not set unacceptable units.

3.2 SETTING TOLERANCES

- A. Comply with Cast Stone Institute SM Technical Manual.
- B. Set stones 1/8 in. (3 mm) or less, within the plane of adjacent units.
- C. Joints, plus - 1/6 in. (1.5 mm), minus - 1/8 in. (3 mm).

3.3 JOINTING

- A. Joint size:
 - 1. At stone/brick joints 3/8 in. (9.5 mm), to match existing.
 - 2. At stone/stone joints in vertical position 1/4 in. (6 mm) (3/8 in. (9.5 mm) optional) , to match existing.
 - 3. Stone/stone joint exposed on top 3/8 in. (9.5 mm) , to match existing.
- B. Joint Materials:
 - 1. Mortar, Type N, ASTM C 270.
 - 2. Use a full bed of mortar at all bed joints.
 - 3. Flush vertical joints full with mortar.
 - 4. Leave all joints with exposed tops or under relieving angles open for sealant.
 - 5. Leave head joints in coping and projecting components open for sealant.
- B. Location of joints:
 - 1. As shown on shop drawings.
 - 2. At control and expansion joints unless otherwise shown.

3.4 SETTING

- A. Drench units with clean water prior to setting.
- B. Fill dowel holes and anchor slots completely with mortar or non-shrink grout.
- C. Set units in full bed of mortar, unless otherwise detailed.
- D. Rake mortar joints 3/4 in. (19 mm) in. for pointing.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- E. Remove excess mortar from unit faces immediately after setting.
- F. Tuck point unit joints to a slight concave profile.

3.5 JOINT PROTECTION

- A. Comply with requirements of Section 07 92 00, JOINT SEALANTS.
- B. Prime ends of units, insert properly sized backing rod and install required sealant.

3.6 REPAIR AND CLEANING

- A. Repair chips with touchup materials furnished by manufacturer.
- B. Saturate units to be cleaned prior to applying an approved masonry cleaner.
- C. Consult with manufacturer for appropriate cleaners.

3.7 INSPECTION AND ACCEPTANCE

Inspect finished installation according to Bulletin #36 published by the Cast Stone Institute.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 05 50 00
METAL FABRICATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

Lintels

Aluminum Grating

Handrails

Gate

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

Grating, each type
Sidewalk Access Gate

C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.

2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.

3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:

1. Anodized finish as specified.

2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B18.6.1-97.....Wood Screws
 - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A47-99(R2009).....Malleable Iron Castings
 - A48-03(R2008).....Gray Iron Castings
 - A53-10.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
 - A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip
 - A269-10.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
 - A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
 - A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes
 - A391/A391M-07.....Grade 80 Alloy Steel Chain
 - A653/A653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) by the Hot-Dip
Process
 - A786/A786M-09.....Rolled Steel Floor Plate
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Shapes, and Tubes
 - B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B632-08.....Aluminum-Alloy Rolled Tread Plate
C1107-08.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
F436-10.....Hardened Steel Washers
F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use
F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and Studs
F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
D1.1-10.....Structural Welding Code Steel
D1.2-08.....Structural Welding Code Aluminum
D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
AMP 521-01.....Pipe Railing Manual
AMP 500-06.....Metal Finishes Manual
MBG 531-09.....Metal Bar Grating Manual
MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
SP 1-04.....No. 1, Solvent Cleaning
SP 2-04.....No. 2, Hand Tool Cleaning
SP 3-04.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified.
For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- K. Grout: ASTM C1107, pourable type.

2.3 HARDWARE

- A. Rough Hardware:
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.
- B. Fasteners:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
 - a. Fabricate items to design shown.
 - b. Furnish members in longest lengths commercially available within the limits shown and specified.
 - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
 - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
 - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
 - f. Prepare members for the installation and fitting of hardware.
 - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
 - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
 - a. Weld in accordance with AWS.
 - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.
- 3. Joining:
 - a. Miter or butt members at corners.
 - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
- 4. Anchors:
 - a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
 - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- 5. Cutting and Fitting:
 - a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
 - 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
 - 2. Aluminum: NAAMM AMP 501.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

d. Painted: AA-C22R10.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

2.10 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.15 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.
- B. Fabrication General:
 - 1. Provide continuous welded joints, dressed smooth and flush.
 - 2. Standard flush fittings, designed to be welded, may be used.
 - 3. Exposed threads will not be approved.
 - 4. Form handrail brackets to size and design shown.
 - 5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. Base plates are not required on pipe sleeves where ornamental railings occur.
- C. Handrails:
 - 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 - 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- 8. Gates:
 - a. Fabricate from steel pipe as specified for railings.
 - b. Fabricate gate fittings from either malleable iron or wrought steel.
 - c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
 - d. Provide suitable stops, so that gate will swing as shown.
 - e. Provide padlock eyes where shown.
- E. Aluminum Railings:
 - 1. Fabricate from extruded aluminum.
 - 2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
 - 3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
 - 4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

5. Fabricate brackets of extruded or wrought aluminum as shown.
6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 1. Provide temporary bracing for such items until concrete or masonry is set.
 2. Place in accordance with setting drawings and instructions.
 3. Build strap anchors, into masonry as work progresses.
- D. Field weld in accordance with AWS.
 1. Design and finish as specified for shop welding.
 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
- C. Supports for Wall Mounted items:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Locate center of support at anchorage point of supported item.
4. Locate supports where required for items shown.

3.5 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.9 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.14 RAILINGS

- A. Steel Posts:
 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
 2. Install sleeves in concrete formwork.
 3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
 4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
 5. Secure sliding flanged fittings to posts at base with set screws.
 6. Secure fixed flanged fittings to concrete with expansion bolts.
 7. Secure posts to steel with welds.
- B. Aluminum Railing:
 1. Install pipe sleeves in concrete formwork.
 2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

C. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

E. Gates:

1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

G. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.19 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 06 10 00
ROUGH CARPENTRY**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK: (NOT USED)

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05.....Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
B18.2.1-96(R2005).....Square and Hex Bolts and Screws
B18.2.2-87.....Square and Hex Nuts
B18.6.1-97.....Wood Screws
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws
and Metallic Drive Screws
- E. American Plywood Association (APA):

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- E30-07.....Engineered Wood Construction Guide
- F. American Society for Testing And Materials (ASTM):
- A47-99(R2009).....Ferritic Malleable Iron Castings
- A48-03(R2008).....Gray Iron Castings
- A653/A653M-10.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- C954-10.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
- D143-09.....Small Clear Specimens of Timber, Method of Testing
- D1760-01.....Pressure Treatment of Timber Products
- D2559-10.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
- D3498-11.....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
- F844-07.....Washers, Steel, Plain (Flat) Unhardened for General Use
- F1667-08.....Nails, Spikes, and Staples
- G. Federal Specifications (Fed. Spec.):
- MM-L-736C.....Lumber; Hardwood
- H. Commercial Item Description (CID):
- A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)
- I. Military Specification (Mil. Spec.):
- MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- J. Truss Plate Institute (TPI):
- TPI-85.....Metal Plate Connected Wood Trusses
- K. U.S. Department of Commerce Product Standard (PS)
- PS 1-95.....Construction and Industrial Plywood
- PS 20-05.....American Softwood Lumber Standard

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
 - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 - 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
 - 3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- D. Sizes:
 - 1. Conforming to Prod. Std., PS20.
 - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
 - 1. At time of delivery and maintained at the site.
 - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Fire Retardant Treatment:
 - 1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
 - 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- G. Preservative Treatment:
 - 1. Do not treat Heart Redwood and Western Red Cedar.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
 1. APA rated Exposure 1 or Exterior; panel grade CD or better.
 2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
 3. Roof sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 400 mm (16 inches) on center unless specified otherwise.
 - b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.

2.3 STRUCTURAL-USE PANELS

- A. Comply with APA.
- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.
- C. Wall and Roof Sheathing:
 1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

2.4 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Framing and Timber Connectors:

1. Fabricate of ASTM A446, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
2. Framing Angles: Angle designed with bendable legs to provide three way anchors.
3. Straps:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- a. Designed to provide wind and seismic ties with sizes as shown or specified.
- b. Strap ties not less than 32 mm (1-1/4 inches) wide.
- c. Punched for fastener.
- 4. Metal Bridging:
 - a. Optional to wood bridging.
 - b. V shape deformed strap with not less than 2 nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
 - c. Not less than 19 mm by 125 mm (3/4 by 5 inches) bendable nailing flange on ends.
 - d. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
- 5. Joist Hangers:
 - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
 - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
- 6. Timber Connectors: Fabricated of steel to shapes shown.
- 7. Joist Ties: Mild steel flats, 5 by 32 mm (3/16 by 1-1/4 inch size with ends bent about 30 degrees from horizontal, and extending at least 400 mm (16 inches) onto framing. Punch each end for three spikes.
- 8. Wall Anchors for Joists and Rafters:
 - a. Mild steel strap, 5 by 32 mm (3/16 by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 by 130 mm (3/8 by 5 inch) pin through strap end built into masonry.
 - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
 - c. Strap not less than 100 mm (4 inches) embedded end.
- 9. Joint Plates:
 - a. Steel plate punched for nails.
 - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
 - c. Size for axial eccentricity, and fastener loads.
- G. Adhesives:
 - 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
 - 2. For structural laminated Wood: ASTM D2559.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
 - 1. AFPA National Design Specification for Wood Construction for timber connectors.
 - 2. AITC Timber Construction Manual for heavy timber construction.
 - 3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
 - 4. APA for installation of plywood or structural use panels.
 - 5. ASTM F 499 for wood underlayment.
 - 6. TPI for metal plate connected wood trusses.
- B. Fasteners:
 - 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.
 - c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - g. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
 - 2) Bridging to joist, toe nail each end two-8d
 - 3) Ledger strip to beam or girder three-16d under each joint.
 - 4) Subflooring or Sheathing:
 - a) 150 mm (6 inch) wide or less to each joist face nail two-8d.
 - b) Subflooring, more than 150 mm (6 inches) wide, to each stud or joint, face nail three-8d.
 - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 150 mm (6 inches) on center and at intermediate supports 250 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 300

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

mm (12 inches) at supported edges and 500 mm (20 inches)
o.c. at intermediate supports.

- 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 400 mm (16 inches) on center.
 - 6) Top plate to stud, end nail two-16d.
 - 7) Stud to sole plate, toe nail or framing anchor. Four-8d
 - 8) Doubled studs, face nail 16d at 600 mm (24 inches) on center.
 - 9) Built-up corner studs 16d at 600 mm (24 inches) (24 inches) on center.
 - 10) Doubled top plates, face nails 16d at 400 mm (16 inches) on center.
 - 11) Top plates, laps, and intersections, face nail two-16d.
 - 12) Continuous header, two pieces 16d at 400 mm (16 inches) on center along each edge.
 - 13) Ceiling joists to plate, toenail three-8d or framing anchor.
 - 14) Continuous header to stud, four 16d.
 - 15) Ceiling joists, laps over partitions, face nail three-16d or framing anchor.
 - 16) Ceiling joists, to parallel rafters, face nail three-16d.
 - 17) Rafter to plate, toe nail three-8d. or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three-8d.
 - 18) Built-up girders and beams 20d at 800 mm (32 inches) on center along each edge.
2. Bolts:
- a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or use expansion bolts.
Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Use toggle bolts to hollow masonry or sheet metal.
 - e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
- a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
7. Installation of Timber Connectors:
 - a. Conform to applicable requirements of the NFPA National Design Specification for Wood Construction.
 - b. Fit wood to connectors and drill holes for fasteners so wood is not split.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
 1. Space anchor bolts 1200 mm (4 feet) on centers between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.
 2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
 1. Install furring, blocking, nailers, and grounds where shown.
 2. Use longest lengths practicable.
 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 600 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.
5. Unless otherwise shown, use wall furring 25 mm by 75 mm (1 inch by 3 inch) continuous wood strips installed plumb on walls, using wood shims where necessary so face of furring forms a true, even plane. Space furring not over 400 mm (16 inches on centers, butt joints over bearings and rigidly secure in place. Anchor furring on 400 mm (16 inches) centers.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

G. Bridging:

1. Use 25 mm by 75 mm (1 inch by 3 inch) lumber with ends beveled for slope. Option: Metal bridging may be used for wood bridging.
2. Install one row of bridging for joist spans over 2400 mm (8 feet), but less than 4800 mm (16 feet) long; install two rows for spans over 4800 mm (16 feet) long.
3. Install an extra row of bridging between trimmer and next two joists if header is more than 600 mm (2 feet) from end of trimmer or from regular row of bridging.
4. Secure with two nails at ends.
5. Leave bottom ends loose until after subflooring or roof sheathing is installed.
6. Install single row of bridging at centerline of span and two rows at the third points of span unless otherwise shown.

I. Framing of Dormers:

1. Frame as shown, with top edge of ridge beveled to pitch of roof header.
2. Set studs on doubled trimmer rafters.
3. Double studs at corners of dormers.
4. Double plate on studs and notch rafters over plate and bear at least 75 mm (3 inches) on plates.
5. Frame opening to receive window frame or louver frame.

J. Partition and Wall Framing:

1. Use 50 mm by 100 mm (2 inch by 4 inch) studs spaced 400 mm (16 inches) on centers; unless shown otherwise.
2. Install double studs at openings and triple studs at corners.
3. Installation of sole plate:
 - a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one near ends of piece and at intermediate intervals of not more than 1200 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 600 mm (2 feet) on center unless shown otherwise.
 - b. Nail plates to wood framing through subfloor as specified in nailing schedule.
4. Headers or Lintels:
 - a. Make headers for openings of two pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.
 - b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

5. Use double top plates, with members lapped at least 610 mm (2-feet) spiked together.
6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
7. Use single sill plates at bottom of opening unless shown otherwise. Toe nail to end stud, face nail to intermediate studs.
8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2400mm (8 feet) in accordance with NFPA Manual for House Framing.
9. Install corner bracing when plywood or structured use panel sheathing is not used.
 - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two nails.
 - b. Use 25 mm by 100 mm (1 inch by 4 inch) corner bracing.

K. Rough Bucks:

1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

N. Sheathing:

1. Use plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.
5. Match and align sheathing which is an extension of work in place to existing.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies exterior and interior millwork.
- B. Items specified.
 - Counter Shelf
 - Mounting Strips

1.2 RELATED WORK

- A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
 - Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).
- D. Certificates:
 - 1. Indicating preservative treatment or fire retardant treatment of materials meet the requirements specified.
 - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:
 - 1. Finish hardware
 - 2. Sinks with fittings
 - 3. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by Contracting Officer Representative (COR). Store at a minimum temperature of 21°C (70°F) for not less than 10 days before installation.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
- A36/A36M-08.....Structural Steel
- A53-12.....Pipe, Steel, Black and Hot-Dipped Zinc Coated,
Welded and Seamless
- A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
- B26/B26M-09.....Aluminum-Alloy Sand Castings
- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Profiles, and Tubes
- E84-10.....Surface Burning Characteristics of Building
Materials
- C. American Hardboard Association (AHA):
- A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
- A156.9-03.....Cabinet Hardware
- A156.11-10.....Cabinet Locks
- A156.16-08.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
- HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
- A208.1-09.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):
- AWPA C1-03.....All Timber Products - Preservative Treatment by
Pressure Processes
- H. Architectural Woodwork Institute (AWI):
- AWI-09.....Architectural Woodwork Quality Standards and
Quality Certification Program
- I. National Electrical Manufacturers Association (NEMA):
- LD 3-05.....High-Pressure Decorative Laminates
- J. U.S. Department of Commerce, Product Standard (PS):
- PS20-10.....American Softwood Lumber Standard
- K. Military Specification (Mil. Spec):
- MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

L. Federal Specifications (Fed. Spec.):

A-A-1922A.....Shield Expansion
A-A-1936.....Contact Adhesive
FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle
FF-S-111D(1).....Screw, Wood
MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS

2.1 BIO-BASED MATERIAL:

Bio-based Materials: For products designated by the USDA's Bio-Preferred program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred program, visit <http://www.bio-preferred.gov>

2.2 LUMBER

A. Grading and Marking:

1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
2. Millwork, standing and running trim, and rails: Actual size as shown or specified.

C. Hardwood: MM-L-736, species as specified for each item.

D. Softwood: PS-20, exposed to view appearance grades:

1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
2. Use Prime for painted or opaque finish.

E. Use edge grain Wood members exposed to weather.

2.3 PLYWOOD

A. Softwood Plywood:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Prod. Std.
2. Grading and Marking:
 - a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
 - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
4. Plastic Laminate Plywood Cores:
 - a. Exterior Type, and species group.
 - b. Veneer Grade: A-C.
5. Shelving Plywood:
 - a. Interior Type, any species group.
 - b. Veneer Grade: A-B or B-C.
6. Other: As specified for item.

2.4 PARTICLEBOARD

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
 1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
 2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.
- C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.5 PLASTIC LAMINATE

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
- C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.
 1. Plastic laminate clad plywood or particle board.
 2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.
- E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.

2.6 BUILDING BOARD (HARDBOARD)

- A. ANSI/AHA A135.4, 6 mm (1/4 inch) thick unless specified otherwise.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Perforated hardboard (Pegboard): Type 1, Tempered perforated 6 mm (1/4 inch) diameter holes, on 25 mm (1 inch) centers each way, smooth surface one side.
- C. Wall paneling at gas chain rack: Type 1, tempered, Fire Retardant treated, smooth surface on side.

2.7 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.
- C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.

2.8 STAINLESS STEEL

ASTM A167, Type 302 or 304.

2.9 ALUMINUM CAST

ASTM B26

2.10 ALUMINUM EXTRUDED

ASTM B221

2.11 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
 - 2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
 - 3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.
- B. Finish Hardware
 - 1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
 - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - c. Sliding Door Tracks: B07063.
 - d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - e. Concealed Hinges: B1601, minimum 110 degree opening.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- f. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
- g. Cabinet Door Catch: B0371 or B03172.
- h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
- 2. Cabinet Locks: ANSI A156.11.
 - a. Drawers and Hinged Door: E07262.
 - b. Sliding Door: E07162.
- 3. Auxiliary Hardware: ANSI A156.16.
 - a. Shelf Bracket: B04041, japanned or enameled finish.
 - b. Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.
 - c. Closet Bar: L03131 chrome finish of required length.
 - d. Handrail Brackets: L03081 or L03101.
 - 1) Cast Aluminum, satin polished finish.
 - 2) Cast Malleable Iron, japanned or enamel finish.
- 4. Steel Channel Frame and Leg supports for Counter top. Fabricated under Section 05 50 00, METAL FABRICATIONS.
- 5. Pipe Bench Supports:
 - a. Pipe: ASTM A53.
- 6. Fabricated Wall Bench Supports:
 - a. Steel Angles: ASTM A36 steel with chrome finish, or ASTM A167, stainless steel with countersunk wood screws, holes at 64 mm (2-1/2 inches) on center on horizontal member.
 - b. Use 38 mm by 38 mm by 5 mm (1-1/2 by 1-1/2 by 3/16 inch) angle thick drilled for screw and bolt holes unless shown otherwise. Drill 6 mm (1/4 inch) holes for anchors on vertical member, not more than 200 mm (8 inches) on center between ends or corners.
 - c. Stainless steel bars brackets: ASTM A167, fabricated to shapes shown, Number 4 finish. Use 50 mm by 5 mm (2 inch by 3/16 inch) bars unless shown otherwise. Drill for anchors and screws. Drill countersunk wood screw holes at 64 mm (2-1/2 inches) on center on horizontal members and not less than two 13 mm (1/4 inch) hole for anchors on vertical member.
- 7. Thru-Wall Counter Brackets:
 - a. Steel angles drilled for fasteners on 100 mm (4 inches) centers.
 - b. Baked enamel prime coat finish.

2.12 MOISTURE CONTENT

- A. Moisture content of lumber and millwork at time of delivery to site.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.13 FIRE RETARDANT TREATMENT

- A. Where wood members and plywood are specified to be fire retardant treated, the treatment shall be in accordance with Mil. Spec. MIL-L19140.
- B. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings.
- C. Each piece of treated material shall bear identification of the testing agency and shall indicate performance in accordance with such rating of flame spread and smoke developed.
- D. Treat wood for maximum flame spread of 25 and smoke developed of 25.
- E. Fire Resistant Softwood Plywood:
 1. Use Grade A, Exterior, plywood for treatment.
 2. Meet the following requirements when tested in accordance with ASTM E84.
 - a. Flame spread: 0 to 25.
 - b. Smoke developed: 100 maximum
- F. Fire Resistant Hardwood Plywood:
 1. Core: Fire retardant treated softwood plywood.
 2. Hardwood face and back veneers untreated,
 3. Factory seal panel edges, to prevent loss of fire retardant salts.

2.14 PRESERVATIVE TREATMENT

- A. Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWP Standards.
- B. Use Grade A, exterior plywood for treatment.

2.15 FABRICATION

- A. General:
 1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
 2. Finish woodwork shall be free from pitch pockets.
 3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
8. Plastic Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
 - c. Provide plastic backing sheet on underside of countertops and end splashes of countertops.
 - d. Use backing sheet on concealed large panel surface when decorative face does not occur.
- C. Mounting Strips, Shelves and Rods:
 1. Cut mounting strips from 25 mm by 100 mm (1 by 4 inches) softwood stock, with exposed edge slightly rounded.
 2. Cut wood shelf from softwood 1 inch stock, of width shown, exposed edge slightly rounded. Option: Use 19 mm (3/4 inch) thick plywood with 19 mm (3/4 inch) softwood edge nosing on exposed edge, slightly rounded.
 3. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with edges and ends having plastic molded edge strips. Size, finish and number as shown.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

- A. General:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
2. Secure trim with fine finishing nails, screws, or glue as required.
3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
6. Plumb and level items unless shown otherwise.
7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
8. Exterior Work: Joints shall be close fitted, metered, tongue and grooved, rebated, or lapped to exclude water and made up in thick white lead paste in oil.

B. Shelves:

1. Install mounting strip at back wall and end wall for shelves in closets where shown secured with toggle bolts at each end and not over 600 mm (24 inch) centers between ends.
 - a. Nail Shelf to mounting strip at ends and to back wall strip at not over 900 mm (36 inches) on center.
 - b. Install metal bracket, ANSI A156.16, B04041, not over 1200 mm (4 feet) centers when shelves exceed 1800 mm (6 feet) in length.
 - c. Install metal bracket, ANSI A156.16, B04051, not over 1200 mm (4 feet) on centers where shelf length exceeds 1800 mm (6 feet) in length with metal rods, clothes hanger bars ANSI A156.16, L03131, of required length, full length of shelf.
2. Install vertical slotted shelf standards, ANSI A156.9, B04103 to studs with toggle bolts through each fastener opening. Double slotted shelf standards may be used where adjacent shelves terminate.
 - a. Install brackets ANSI A156.9, B04113, providing supports for shelf not over 900 mm (36 inches) on center and within 13 mm (1/2 inch) of shelf end unless shown otherwise.
 - b. Install shelves on brackets so front edge is restrained by bracket.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 07 32 13
CLAY ROOF TILES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the installation of roofing tiles.
- B. Related work
 - 1. Metal Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
 - 2. Style, size, exposure, color and texture of clay tile: Match existing.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Tiles to show color range.
- C. Shop Drawings: Details of fabricated custom shapes.

1.3 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver tiles and setting materials in manufacturer's original, unopened containers clearly identifying manufacturer and the contents.
- B. Do not store tiles in flat position.

1.4 WARRANTY

Warrant materials and workmanship to be free from defects and leaks and subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A580-08.....Stainless Steel Wire
 - B99-11.....Copper - Silicon Alloy Wire for General Applications
 - C270-12.....Mortar for Unit Masonry
 - C920-11.....Elastomeric Joint Sealants
 - C1167-11.....Clay Roof Tiles
 - D226-09.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
 - D4586-07.....Asphalt Roof Cement, Asbestos Free
 - F1667-11.....Driven Fasteners: Nails, Spikes, and Staples

PART 2 - PRODUCTS

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.1 CLAY ROOF TILES

- A. ASTM C1167, Grade 1, providing resistance to severe frost action, Type, I, High profile, Type II, low profile, Type III, other, including flat.
- B. Special shapes: Eave closures, under eave piece, gable rake, and hands, valley, ridge covers, top fixtures, and other shapes required.
- C. For repairs, match existing tile for color and shape.

2.2 ROOF CEMENT

- A. ASTM D4586, Type II.
- B. Modified bituminous types are acceptable.

2.3 NAILS BRADS, STAPLES AND SPIKES

- A. ASTM F1667.
- B. Nails: Type I, Style 23, Hard copper roofing nails length for 19 mm (3/4 inch) penetration into deck.
- C. Staples: Type IV, Style 3, Flat top crown staple, zinc coated.

2.4 FELT UNDERLAYMENT

- A. ASTM D226, Type II, nominal 13.6 kg (30 pounds.)
- B. Without perforations.

2.5 MORTAR

- A. ASTM C270.
- B. Type N or 0.

2.6 SEALANT

- A. ASTM C920, Type S or M, Grade NS Class 25.
- B. Use Polyurethane, Shore hardness 15-25.

2.7 WIRE

- A. Stainless steel: ASTM A580, Type 302 or 304, minimum 0.74 mm (0.029 inch) diameter.
- B. Copper: ASTM B99, minimum 1.27 mm (0.05 inch) diameter.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Do not set tiles in mortar when the ambient temperature is less than 4 °C (40 °F).
- B. Do not start installation until other trades requiring traffic on roof have completed their work.
- C. Do not start installation until vent pipes and other projections through roofs and flashing materials are in place.

3.2 LAYING FELT UNDERLAYMENT

- A. Lay single thickness of felt parallel to eaves with double thickness at hips, valleys, and ridges, under tile roofing.
- B. Lap horizontal joints 75 mm (3 inches) and vertical joints 150 mm (6 inches) with vertical joints staggered. Lap in direction of flow.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Extend felt up 150 mm (6 inches) at abutting vertical walls, chimneys and parapets.
- D. Lap felt not less than 100 mm (4 inches) under edges at built-in gutters, valleys, flashing, and metal flashings.
- E. Staple felt 125 mm (5 inches) on centers along laps and edges.

3.3 LAYING TILE

- A. Lay courses parallel with eaves.
- B. Do not stretch courses.
- C. Space course to finish even and parallel at top of level terminations.
- D. Fit tiles closely at ridges, around vent pipes, flashing and other like projections through roof.
- E. Secure tile by at least two nails, where practicable.
- F. Use copper or stainless steel wire fastening where nails are not used through tile.
- G. Cover nails and wire fastenings in finished work.
- H. Lay tile with an end lap of at least 75 mm (3 inches).
- I. Recess eave closure of pan and cover tile at least 38 mm (1-1/2 inches) from lower end of tile.
- J. Fill laps of ends bands, of cover tile on ridges, and of gable rakes to end bands and field tiles with roof cement.
 - 1. Limit amount of roof cement used for leveling tile to 6 mm (1/4 inch) thickness.
 - 2. Use mortar for leveling and bedding tile where thickness exceeds 6 mm (1/4 inch).
- K. Use sealant for pointing around eave closures ridge cover joints, and top fixtures.
 - 1. Apply sealant cap bead over exposed fasteners sealing opening.
 - 2. Apply as specified in Section 07 92 00, JOINT SEALANTS.
- L. Coordinate with Section 07 60 00, FLASHING AND SHEET METAL for installation of flashing with tile work. Keep flashing concealed except where exposed on vertical surfaces or Counterflashing (cap).

3.4 CLEANING AND REPAIR

- A. Upon completion remove any cement splatter from tile and adjacent surfaces.
- B. Replace broken, cracked, or stained tile with discolored surface.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Flashing components of factory finished roofing and wall systems:
Division 07 roofing and wall system sections.
- B. Color of factory coated exterior architectural metal and anodized aluminum items: Match existing.
- C. Integral flashing components of manufactured roof specialties and accessories or equipment: Division 22, PLUMBING sections and Division 23 HVAC sections.
- D. Paint materials and application: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems

D. American Architectural Manufacturers Association (AAMA):

AAMA 620.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Aluminum

AAMA 621.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates

E. ASTM International (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip

A653/A653M-09.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process

B32-08.....Solder Metal

B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate

B370-09.....Copper Sheet and Strip for Building
Construction

D173-03.....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing

D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-
Tension

D1187-97(R2002).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal

D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds

D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns

D4586-07.....Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa
(90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.)
corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT
DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing

D. Certificates: Indicating compliance with specified finishing
requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.

B. Copper ASTM B370, cold-rolled temper.

C. Aluminum Sheet: ASTM B209, alloy 3003-H14.

2.2 FLASHING ACCESSORIES

A. Solder: ASTM B32; flux type and alloy composition as required for use
with metals to be soldered.

B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized
sheathing paper, weighing approximately 3 Kg/10 m²(6 lbs/100 sf).

C. Bituminous Paint: ASTM D1187, Type I.

D. Fasteners:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
3. Rivets: Not less than 3 mm (1/8 inch) diameter.
4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 2. Stainless steel: 0.25 mm (0.010 inch) thick.
- C. Exposed Locations:
 1. Copper: 0.4 Kg (16 oz).
 2. Stainless steel: 0.4 mm (0.015 inch).

2.4 FABRICATION, GENERAL

- A. Jointing:
 1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 3. Joints shall conform to following requirements:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
6. Soldering:
- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 2. Space joints as shown or as specified.
 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce)copper, 0.6 mm (0.024 inch) thick stainless steel, 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.
 2. Stainless Steel: Finish No. 2B or 2D.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Aluminum:

- a. Colored Finish: AA-C22A42 (anodized) or AA-C22A44
(electrolytically deposited metallic compound) medium matte,
integrally colored coating, Class 1 Architectural, 18 mm (0.7
mils) thick. Dyes will not be accepted.

2.6 THROUGH-WALL FLASHINGS

A. Lintel Flashing:

- 1. Use stainless steel,
- 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
- 3. Turn up back edge as shown.
- 4. Form exposed portion with drip as specified or receiver.

F. Door Sill Flashing:

- 1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel.
- 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
- 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.

- 1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
- 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
- 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
- 4. Use either copper, or stainless steel at pipe flashings.

B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
 - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
 - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
 - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
 - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 - 4. Manufactured assemblies may be used.
 - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
1. Back edge turned up and fabricate to lock into reglet in concrete.
 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
 2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
 3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.
- F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
 2. Fabricate 100 mm (4 inch) over lap at end.
 3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
 4. Use stainless steel bolt on draw band tightening assembly.
 5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed.
Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur):
Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- G. Door Sill Flashing:
1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
 2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
 3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

H. Flashing at Masonry, Stone, or Precast Concrete Copings:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.

1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
 4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
 5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
 6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:
1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
 2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
 3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
 4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
 2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 08 90 00
LOUVERS AND VENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

- A. Louvers in steel doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Louvers in lead lined wood doors: Section 13 49 00, RADIATION PROTECTION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
Each type, showing material, finish, size of members, // operating devices, // method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:
Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):
Approved Product List - September 2011
- C. American Society for Testing and Materials (ASTM):
A167-99(R2009).....Stainless and Heat-Resisting Chromium - Nickel
Steel Plate, Sheet, and Strip
A1008/A1008M-10.....Steel, Sheet, Carbon, Cold Rolled, Structural,
and High Strength Low-Alloy with Improved
Formability
B209/B209M-03(R2007)....Aluminum and Aluminum Alloy, Sheet and Plate
B221-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire, Shapes, and Tubes
B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire Shapes, and Tubes
- D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- E. National Fire Protection Association (NFPA):

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

90A-09.....Installation of Air Conditioning and Ventilating
Systems

- G. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels
- H. Air Movement and Control Association, Inc. (AMCA):
500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Stainless Steel: ASTM A167, Type 302B.
- C. Carbon Steel: ASTM A1008/A1008M.
- D. Aluminum, Plate and Sheet: ASTM B209/B209M.
- E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.
1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
 2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.
- F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

- A. General:
1. Provide // fixed // and operable // type louvers of size and design shown.
 2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
 3. Furnish louvers with sill extension or separate sill as shown.
 4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.
- B. Performance Characteristics:
1. Weather louvers shall have a minimum of _____ percent free area and shall pass ____ mm/s (fpm) free area velocity at a pressure drop not exceeding ____ mm (inch) water gage and carry not more than ____ g

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

(ounces) of water per m² (square foot) of free area for 15 minutes when tested per AMCA Standard 500-L.

2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.

C. Aluminum Louvers:

1. General: Frames, blades, // sills // and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be // standard // or // drainable // type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.
3. Louvers, operable: Louver frame opening sizes, single louver sizes and mullion requirements shall be as specified for fixed louvers.
 - a. Blades: Attach blades to frame with aluminum pivot pins through nylon bearings. Fasten each blade to stainless steel operation arms that are connected to minimum 3 mm (1/8-inch) thick stainless steel operating // bar // handle // arranged for simultaneous operation of blades.
 - //b. Spring/chain operation: Exposed operator activated by spring attached to operating // bar // handle // and mounted on frame. //Control of louver shall be by pull chain of required length to be operable from floor. Provide pulleys and brackets as required.//
 - //c. Hand crank operation: Hand crank operator activated by case hardened gears concealed in aluminum housing. Operators shall be removable and located at jambs. Provide one right-handed operator for each louver. //
 - //d. Motor operation: Motor operated by approved electric motor. Motors shall be removable and located at jambs of louver. Connect motor operator lever arm to operating bar by means of stainless steel connecting rod. //
 - //e. Automatic operation: Louvers shall be complete with // weights, // pull chain, // chain holder and brackets, // cables, // sheaves, // spring, // 70°C (160°F) fusible link, // and other related items meeting requirements of NFPA 90A. Provide non-ferrous bearings and spindles of replaceable type. //Control of louver shall be by pull chain of required length to be operable from floor. // Louvers shall close automatically in case of fire. //

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- D. Stainless Steel Louvers: From stainless steel louvers using 1.6 mm (0.063-inch) thick sheet for frames, blades, sills and mullions.
1. Louver shall have fixed 45 degree // standard // drainable // blades with water baffle. Make overall frame size 13 mm (1/2-inch) less than opening, unless otherwise shown.
 2. Single louver sections shall not exceed 1700 mm (66 inches) in width. For openings larger than 1700 mm (66 inches) wide, provide multiple sections not larger than 1700 mm (66 inches) wide separated by mullions.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from // 2 mm (0.081-inch) thick extruded or sheet aluminum // 1.5 mm (0.059-inch) thick stainless steel // designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than // 1.6 mm (0.063-inch) diameter aluminum wire // 1.3 mm (0.05-inch) diameter stainless steel wire // in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 EXTERIOR DOOR LOUVERS

- A. Fabricate of 1.6 mm (0.063-inch) thick extruded aluminum. Miter frames at corners and join by concealed corner brackets.
- B. Equip louvers on outside with wire guards, except omit wire guards for louvers in doors located completely below enclosed areaways.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.6 INTERIOR DOOR LOUVERS

- A. Fabricate louvers for interior doors // and partitions of // 1.2 mm (0.0478-inch) thick steel // 1.6 mm (0.063-inch) thick extruded aluminum//.
- B. Make louvers sight-proof type with stationary blades, // except where light-proof louvers are required.//
- //C. Lightproof louvers shall have stationary blades and be designed to exclude passage of light but permit free ventilation. //

2.7 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate of 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.
- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

2.8 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. // Provide aluminum closures where shown for inside face of dummy vents.//
- C. Provide 0.8 m (0.032-inch) thick aluminum sleeves // in cavity walls // where shown //.

2.9 BRICK VENTS

- A. Vents shall be of size shown formed of approximately 3 mm (0.125 inch) thick cast aluminum, or 3 mm (0.125) inch extruded aluminum.
- B. Provide vents complete with aluminum screen frame with corrosion resistant insect screening mounted on back of vent.
- C. Provide vents with required anchors.

2.10 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers // Air Intake Vents // Wire Guards //:
 - 1. Anodized finish
 - a. //AA-M1X// Mill finish, as fabricated.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- b. //AA-C22A41// Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick.//
- c. //AA-C22A42 // Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick.//
- NOTE: //AA-C22A44 // Chemically etched medium matte, with electronically deposited metallic compound, Class I Architectural, 0.7 mils thick may be provided as an option for //AA-C22A42 // color anodic coating. Dyes will not be accepted.//
- 2. Organic Finish: AAMA 2605 (Fluorocarbon coating).
- C. Aluminum // Wall Vents // and Brick Vents //: Sand blasted satin finish.
- D. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
- E. Sheet Steel: Baked-on or oven dried shop prime coat.
 - 1. Paint interior surfaces of lightproof louvers with two additional finish shop coats of baked-on flat black enamel.
 - 2. Finish painting of exposed surfaces of shop primed louvers is specified in Section 09 91 00, PAINTING.
- F. Steel: Surfaces of steel work, for which no other finish is specified, shall be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

2.11 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. // Strippable plastic coating on // colored anodized // organic // finish is not approved.//

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers // and vents // to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers // and vents // in masonry walls during progress of the work. If wall louvers // and vents // are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
 - 1. Cornerbead.
 - 2. Edge trim.
 - 3. Control joints.
- E. Test Results:
 - 1. Fire rating test, each fire rating required for each assembly.

**VA VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Sound rating test.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
 - C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
 - C840-08.....Application and Finishing of Gypsum Board
 - C919-08.....Sealants in Acoustical Applications
 - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
 - C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
 - C1658-06.....Glass Mat Gypsum Panels
 - C1396-06.....Gypsum Board
 - E84-08.....Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
- Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
- Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.

**VA VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1. ASTM C1396, Type X.
 2. ASTM C1658: Glass Mat Gypsum Panels,
 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177, Type X.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Smoke partitions.

VA VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- c. Sound rated partitions.
- d. Full height partitions shown (FHP).
- e. Corridor partitions.
- 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
- 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
 - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
 - 2. At ceiling of suspended gypsum board ceilings.
 - 3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
 - 2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.

VA VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.

VA VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:

1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

VA VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.4 CAVITY SHAFT WALL

- A. Coordinate assembly for erection of framing and gypsum board.
- B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR
(Nonbearing for two-hour fire rating).
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
 - 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
 - 2. Stagger joints top and bottom in adjacent panels.
- D. Gypsum Board:
 - 1. Two hour wall:
 - a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
 - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
 - c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
 - 2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
 - 3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.
- E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.
- F. Elevator Shafts:
 - 1. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
 - 2. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 - 1. Gypsum board is fastened and held close to framing or furring.

**VA VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.

- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the construction/ Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide fire protection equivalent to the fire rated construction.

3.7 UNACCESSIBLE CEILINGS

At Mental Health and Behavioral Nursing Units, areas accessible to patients and not continuously observable by staff (e.g., patient bedrooms, day rooms), ceilings should be a solid material such as gypsum board. This will limit patient access. Access doors are needed to access electrical and mechanical equipment above the ceiling. These doors should be locked to prevent unauthorized access and secured to ceiling using tamper resistant fasteners.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 09 91 00
PAINTING**

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 14 - CONVEYING EQUIPMENT, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Glazed wall surfacing or tile like coatings: Section 09 96 59, HIGH-BUILD GLAZED COATINGS.
- E. Multi-color Textured Wall Finish: Section 09 94 19, MULTICOLOR INTERIOR FINISHING.
- F. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Sample Panels:

1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.

E. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.
4. Intumescent clear coating or fire retardant paint.
5. Plastic floor coating.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:

1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. In addition to manufacturer's label, provide a label legibly printed as following:
 - 1. Federal Specification Number, where applicable, and name of material.
 - 2. Surface upon which material is to be applied.
 - 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

- A. Before starting application of water paint mixtures apply paint as specified to an area, not to exceed 9 m² (100 ft²), selected by Contracting Officer Representative (COR).
- B. Finish and texture approved by COR will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
 - ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
 - ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
 - A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
 - D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
 - A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
 - A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
 - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

No. 1-12.....Aluminum Paint (AP)
No. 4-12.....Interior/ Exterior Latex Block Filler
No. 5-12.....Exterior Alkyd Wood Primer
No. 7-12.....Exterior Oil Wood Primer
No. 8-12.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-12.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
No. 10-12.....Exterior Latex, Flat (AE)
No. 11-12.....Exterior Latex, Semi-Gloss (AE)
No. 18-12.....Organic Zinc Rich Primer
No. 22-12.....Aluminum Paint, High Heat (up to 590° - 1100F)
(HR)
No. 26-12.....Cementitious Galvanized Metal Primer
No. 27-12.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
No. 31-12.....Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 36-12.....Knot Sealer
No. 43-12.....Interior Satin Latex, MPI Gloss Level 4
No. 44-12.....Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-12.....Interior Primer Sealer
No. 46-12.....Interior Enamel Undercoat
No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-12.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 49-12.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
No. 50-12.....Interior Latex Primer Sealer
No. 51-12.....Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-12.....Interior Latex, MPI Gloss Level 3 (LE)
No. 53-12.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-12.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 59-12.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss (FE)
No. 60-12.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
No. 66-12.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved) (FC)
No. 67-12.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved) (FR)
No. 68-12.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
No. 71-12.....Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 74-12.....Interior Alkyd Varnish, Semi-Gloss

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- No. 77-12.....Epoxy Cold Cured, Gloss (EC)
- No. 79-12.....Marine Alkyd Metal Primer
- No. 90-12.....Interior Wood Stain, Semi-Transparent (WS)
- No. 91-12.....Wood Filler Paste
- No. 94-12.....Exterior Alkyd, Semi-Gloss (EO)
- No. 95-12.....Fast Drying Metal Primer
- No. 98-12.....High Build Epoxy Coating
- No. 101-12.....Epoxy Anti-Corrosive Metal Primer
- No. 108-12.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-12.....Interior Latex, Gloss (LE) and (LG)
- No. 119-12.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-12.....Non-Cementitious Galvanized Primer
- No. 138-12.....Interior High Performance Latex, MPI Gloss Level 2
(LF)
- No. 139-12.....Interior High Performance Latex, MPI Gloss Level 3
(LL)
- No. 140-12.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-12.....Interior High Performance Latex (SG) MPI Gloss
Level 5

H. Steel Structures Painting Council (SSPC):

- SSPC SP 1-04 (R2004)....Solvent Cleaning
- SSPC SP 2-04 (R2004)....Hand Tool Cleaning
- SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
- B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- C. Plastic Tape:
 - 1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
 - 2. Pressure sensitive adhesive back.
 - 3. Widths as shown.
- D. Identity markers options:
 - 1. Pressure sensitive vinyl markers.
 - 2. Snap-on coil plastic markers.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

E. Aluminum Paint (AP): MPI 1.
F. Interior/Exterior Latex Block Filler: MPI 4.
G. Exterior Alkyd Wood Primer: MPI 5.
H. Exterior Oil Wood Primer: MPI 7.
I. Exterior Alkyd, Flat (EO): MPI 8.
J. Exterior Alkyd Enamel (EO): MPI 9.
K. Exterior Latex, Flat (AE): MPI 10.
L. Exterior Latex, Semi-Gloss (AE): MPI 11.
M. Organic Zinc rich Coating (HR): MPI 22.
N. High Heat Resistant Coating (HR): MPI 22.
O. Cementitious Galvanized Metal Primer: MPI 26.
P. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.
Q. Knot Sealer: MPI 36.
R. Interior Satin Latex: MPI 43.
S. Interior Low Sheen Latex: MPI 44.
T. Interior Primer Sealer: MPI 45.
U. Interior Enamel Undercoat: MPI 47.
V. Interior Alkyd, Semi-Gloss (AK): MPI 47.
W. Interior Alkyd, Gloss (AK): MPI 49.
x. Interior Latex Primer Sealer: MPI 50.
Y. Interior Alkyd, Eggshell: MPI 51
Z. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
AA. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
BB. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
DD. Interior / Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE): MPI 59.
EE. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
FF. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.
GG. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.
HH. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
II. Epoxy Cold Cured, Gloss (EC): MPI 77.
JJ. Marine Alkyd Metal primer: MPI 79.
KK. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
LL. Wood Filler Paste: MPI 91.
MM. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
NN. Fast Drying Metal Primer: MPI 95.
OO. High Build Epoxy Coating: MPI 98.
PP. Epoxy Anti-Corrosive Metal Primer: MPI 101.
QQ. High Build Epoxy Marine Coating (EC): MPI 108.
RR. Interior latex, Gloss (LE) and (LG): MPI 114.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

SS. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
TT. Waterborne Galvanized Primer: MPI 134.
UU. Non-Cementitious Galvanized Primer: MPI 135.
VV. Interior High Performance Latex, MPI Gloss Level 2(LF): MPI 138.
WW. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
XX. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
YY. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
 2. Maintain interior temperatures until paint dries hard.
 3. Do no exterior painting when it is windy and dusty.
 4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
 6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

B. General:

1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Wood:

1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- E. Zinc-Coated (Galvanized) Metal, Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.
- F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
 2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
 3. Remove loose mortar in masonry work.
 4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING. Do not fill weep holes. Finish to match adjacent surfaces.
 5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

G. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- G. Do not spray paint in existing occupied spaces unless approved by COR, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 - 1. Use same kind of primer specified for exposed face surface.
 - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.
 - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
 - 2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
 - 3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer)

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.

4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.

F. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer) finish is specified.
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer)
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
4. Terne Metal: MPI 79 (Marine Alkyd Metal Primer)
5. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
7. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
8. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

G. Gypsum Board:

1. Surfaces scheduled to have MPI 11 (Exterior Latex, Semi-Gloss (AE)) or MPI 53 (Interior Latex, Flat)
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer)
3. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer).

H. Gypsum Plaster and Veneer Plaster:

1. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer).
2. MPI 45 (Interior Primer Sealer), except use MPI 50 (Interior Latex Primer Sealer) when an alkyd flat finish is specified.

I. Concrete Masonry Units except glazed or integrally colored and decorative units:

1. MPI 4 (Block Filler) on interior surfaces.
2. Prime exterior surface as specified for exterior finishes.

3.6 EXTERIOR FINISHES

- A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.**

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

B. Steel and Ferrous Metal:

1. Two coats of MPI 9 (Exterior Alkyd Enamel (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).

3.7 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
 - b. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).

C. Gypsum Board:

1. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).

D. Plaster:

1. One coat of MPI 45 (Interior Primer Sealer)
2. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).

E. Masonry and Concrete Walls:

1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two coats of MPI 114 (Interior Latex, Gloss (LE) and (LG)).
3. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF))

F. Wood:

1. Sanding:
 - a. Use 220-grit sandpaper.
 - b. Sand sealers and varnish between coats.
 - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:
 - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - c. Sand as specified.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3. Paint Finish:

- a. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG).

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Sand or dull glossy surfaces prior to painting.
- H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified in drawigns to match existing coordinate with COR.
- B. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
 - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
 - 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
 - 1. Exterior Locations:
 - a. Apply two coats of MPI 8 (Exterior Alkyd, Flat (EO)) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

(200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.

- b. Apply two coats of MPI 10 (Exterior Latex, Flat (AE to the following metal items:
Galvanized and zinc-copper alloy metal.
 - c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
2. Interior Locations:
- a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
3. Other exposed locations:
- a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
 - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)).

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
 - 1. Painting and finishing of new work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 - 3. Painting of ferrous metal and galvanized metal.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space.
5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
 7. Metal safety treads and nosings.
 8. Gaskets.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 1. Legend may be identified using 2.1 G options or by stencil applications.
 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 3. Locate Legends clearly visible from operating position.
 4. Use arrow to indicate direction of flow.
 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 6. Legend name in full or in abbreviated form as follows:

	COLOR OF	COLOR OF	COLOR OF	LEGEND
PIPING	EXPOSED PIPING	BACKGROUND	LETTERS	BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

A/C Condenser Water Return	Green	White	A/C Cond Wtr Ret
Chilled Water Supply	Green	White	Ch. Wtr Sup
Chilled Water Return	Green	White	Ch. Wtr Ret
Shop Compressed Air	Yellow	Black	Shop Air
Air-Instrument Controls	Green	White	Air-Inst Cont
Drain Line	Green	White	Drain
Emergency Shower	Green	White	Emg Shower
High Pressure Steam	Yellow	Black	H.P. _____*
High Pressure Condensate Return	Yellow	Black	H.P. Ret _____*
Medium Pressure Steam	Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return	Yellow	Black	M.P. Ret _____*
Low Pressure Steam	Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return	Yellow	Black	L.P. Ret _____*
High Temperature Water Supply	Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return	Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply	Yellow	Black	H. W. Htg Sup
Hot Water Heating Return	Yellow	Black	H. W. Htg Ret
Gravity Condensate Return	Yellow	Black	Gravity Cond Ret
Pumped Condensate Return	Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return	Yellow	Black	Vac Cond Ret
Fuel Oil - Grade	Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling	Yellow	Black	Sample
Chemical Feed	Yellow	Black	Chem Feed
Continuous Blow-Down	Yellow	Black	Cont. B D
Pumped Condensate	Black		Pump Cond
Pump Recirculating	Yellow	Black	Pump-Recirc.
Vent Line	Yellow	Black	Vent
Alkali	Yellow	Black	Alk
Bleach	Yellow	Black	Bleach
Detergent	Yellow	Black	Det
Liquid Supply	Yellow	Black	Liq Sup
Reuse Water	Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	C.W. Dom
Hot Water (Domestic)			
Supply	White	Yellow	H.W. Dom
Return	White	Yellow	H.W. Dom Ret
Tempered Water	White	Yellow	Temp. Wtr

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain
Hot Water Supply Domestic/Solar Water			H.W. Sup Dom/SW	
Hot Water Return Domestic/Solar Water			H.W. Ret Dom/SW	

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between.
8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
 - b. Dental compressed air lines: Section 22 61 13.74, DENTAL COMPRESSED-AIR PIPING / Section 22 61 19.74, DENTAL COMPRESSED-AIR EQUIPMENT.
 - c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- d. Oral evacuation lines: Section 22 62 19.74, DENTAL VACUUM AND EVACUATION EQUIPMENT.
 - e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - f. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.
- B. Fire and Smoke Partitions:
- 1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
 - 2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
 - 3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
 - 4. Use semigloss paint of color that contrasts with color of substrate.
- C. Identify columns in pipe basements and interstitial space:
- 1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
 - 2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
 - 3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
 - 4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.14 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 31 20 00, EARTH MOVING: Excavation and Backfill.
- I. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- K. Section 09 91 00, PAINTING.
- M. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- N. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.
- O. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- Q. Section 26 29 11, MOTOR CONTROLLERS.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names,

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officer Representative (COR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the COR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

associated systems, including accessibility, are equivalent to that required by the contract.

- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Fire stopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- I. Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
 - 3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
 - 1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code (BPVC):

SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,
Welding and Brazing Qualifications.

C. American Society for Testing and Materials (ASTM):

A36/A36M-2008.....Standard Specification for Carbon Structural
Steel

A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades R (2002)

E84-2005.....Standard Test Method for Surface Burning
Characteristics of Building Materials

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

E119-2008a.....Standard Test Methods for Fire Tests of
Building Construction and Materials

D. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:

SP-58-02.....Pipe Hangers and Supports-Materials, Design and
Manufacture

SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and
Application

E. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007...Motors and Generators

F. International Code Council, (ICC):
IBC-06, (R 2007).....International Building Code
IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
 - 1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
 - 2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 - 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "invertor duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- mm(1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition. Submittals based on the International Building Code (IBC), latest edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See these specifications for lateral force design requirements.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69.C. For Attachment to Concrete Construction:
 1. Concrete insert: Type 18, MSS SP-58.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - c. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.
 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- L. Work in Existing Building:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumber's putty.
- N. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- O. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 2. The following Material And Equipment shall NOT be painted::
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to COR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article,
INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

SECTION 22 08 00

COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.
- B. The Plumbing systems commissioning will include the sump pump.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Contracting Officer Representative (COR). The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

REQUIREMENTS and Division 22 Sections for additional Contractor
training requirements.

----- END -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 4. Cleanouts.
 - 5. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.4-06.....Standard for Grey Iron Threaded Fittings
Classes 125 and 250
 - B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and
250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot Dip Process

A53/A53M-07.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless

A74-06.....Standard Specification for Cast Iron Soil Pipe
and Fittings

A183-03.....Standard Specification for Carbon Steel Track
Bolts and Nuts

A536-84(R 2004).....Standard Specification for Ductile Iron
Castings

B32-08.....Standard Specification for Solder Metal

B75-02.....Standard Specification for Seamless Copper Tube

B306-02.....*Standard Specification for Copper Drainage Tube
(DWV)*

B584-06a.....Standard Specification for Copper Alloy Sand
Castings for General Applications

C564-03a.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications

D2564-04E1.....Standard Specification for Solvent Cements for
Poly (Vinyl Chloride) (PVC) Plastic Pipe and
Fittings

D2665-08.....*Standard Specification for Poly (Vinyl
Chloride) (PVC) Plastic Drain, Waste, and Vent
Pipe and Fittings*

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

310-04.....Coupling for Use in Connection with Hubless
Cast Iron Soil Pipe and Fittings for Sanitary
and Storm Drain, Waste, and Vent Piping
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for
the following applications:

a. Interior waste and vent piping above grade.

2. Cast iron Pipe shall be hubless (plain end or no-hub or hubless).

3. The material for all pipe and fittings shall be cast iron soil pipe
and fittings and shall conform to the requirements of CISPI Standard
301, ASTM A-888, or ASTM A-74.

4. Joints for hubless pipe and fittings shall conform to the
manufacturer's installation instructions. Couplings for hubless
joints shall conform to CISPI 310. Joints for hub and spigot pipe
shall be installed with compression gaskets conforming to the
requirements of ASTM Standard C-564 or be installed with lead and
oakum.

C. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the
waste temperature is below 60°C (140°F).

2. PVC piping and fittings shall NOT be used for the following
applications:

a. Waste collected from steam condensate drains

b. spaces such as mechanical equipment rooms, kitchens, SPD, and
sterilizer areas.

b. Vertical waste and soil stacks serving more than two floors

c. Exposed in mechanical equipment rooms.

d. Exposed inside of ceiling return plenums

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D 1785 and ASTM D2665, sewer and drain series with ends for solvent cemented joints.
4. Fittings:
 - a. PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

2.2 EXPOSED WASTE PIPING

- A. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
 1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.6 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- N. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- B. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 - 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
 - 1. Solid or split unplated cast iron.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 7. Riser clamps shall be malleable iron or steel.
 8. Rollers shall be cast iron.
 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4	1%

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

inches) and larger	
--------------------	--

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
 2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 22 14 29
SUMP PUMPS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Sump pumps. See schedule on Drawings for pump capacity and head.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- C. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.
- D. Section 26 29 11, MOTOR CONTROLLERS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pump:
 - a. Manufacturer and model.
 - b. Operating speed.
 - c. Capacity.
 - d. Characteristic performance curves.
 - 2. Motor:
 - a. Manufacturer, .
 - b. Speed.
 - c. Current Characteristics and W (HP).
 - d. Efficiency.
- C. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list which indicates all components of the system.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- D. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

dated on the date of completion, in accordance with the requirements of
Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - ICS6-93 (2006).....Industrial Control and Systems Enclosures
 - 250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. Underwriters' Laboratories, Inc. (UL):
 - 508-99 (R2008).....Standards For Industrial Control Equipment

PART 2 - PRODUCTS

2.1 SUMP PUMP

- A. Centrifugal, submersible pump and motor, designed for 130 degrees F maximum water service. Driver shall be electric motor. Support shall be rigid type.
 - 1. Pump housings shall be cast iron. Cast iron shall be epoxy coated.
- B. Impeller: Non-clogging vortex engineered plastic with metal insert.
- C. Shaft: AISI 1215 cold rolled steel.
- D. Bearings: As required to hold shaft alignment.
- E. Motor: Maximum 1030 degrees F operating temperature , completely enclosed voltage and phase as shown. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- F. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, MOTOTR CONTROLLERS.
- G. Automatic Control and Level Alarm: Furnish a control panel in a Nema 1 enclosure for indoors or in a Nema 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system will include sensors in the sump that detect the level of the liquid. The sensors may be float type switches, ultrasonic level sensors, transducers, or other appropriate equipment. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch. Provide auxiliary contacts for remote alarming to the Energy Control Center and BAC net compatible open-protocol type interface to DDC Controls System.

1. The circuitry of the control panel shall include:

- a. power switch to turn on/off the automatic control mechanism
- b. HOA switches to manually override automatic control mechanism
- c. run lights to indicate when pumps are powered up
- d. level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels
- e. magnetic motor contactors
- f. disconnect/breaker for each pump
- g. automatic motor overload protection

2. Sensors that detect the level of water in the sump shall be so arranged as to allow the accumulation of enough volume of liquid below the normal on level that the pump will run for a minimum cycle time as recommended by the pump manufacturer. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.
3. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system will still function. Each power supply is to be wired in its own conduit.
4. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- H. Sump: Furnish polyethylene or fiberglass basin with gas tight covers. Cover shall have two access plates, and inspection plate, vent connection, and openings for pumps and controls. Sump shall be sized to allow an adequate volume of water to accumulate for a minimum one minute cycle of pump operation.
- I. Provide a check and ball valve in the discharge of each pump.
- J. Removal/Disconnect System: In a system utilizing a submersible pump, where sump depth, pump size, or other conditions make removal of the pump unusually difficult or unsafe, a removal/disconnect system shall be provided. The system will consist of a discharge fitting mounted on vertical guide rails attached to the sump. The pump shall be fitted with an adapter fitting that easily connects to/disconnects from the discharge fitting as the pump is raised from or lowered into the sump. The discharge piping will connect to the discharge fitting so that it is not necessary to disconnect any piping in order to remove the pump. Where the sump depth is greater than five feet or other conditions exist to make the removal of the pump difficult or hazardous, the system shall include a rail guided quick disconnect apparatus to allow the pump to be pulled up out of the sump without workers entering the sump and without disconnecting the piping.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. The tests shall include system capacity and all control and alarm functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer Representative (COR) and Commissioning Agent. Provide a minimum of 7 days prior to notice.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.2 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.3 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 22 67 19.16
REVERSE-OSMOSIS WATER EQUIPMENT**

PART 1 - GENERAL

1.1 DESCRIPTION

Provide complete industrial-type packaged reverse osmosis (RO) water treatment system producing high purity water by removal of dissolved minerals, bacteria, particles and organic impurities. Designed for continuous automatic operation. The system shall include pre-filter, product storage tank and all devices necessary for fully operational system. RO system operation will be controlled by the water level in the product storage tank.

1.2 RELATED WORK

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. Systems for service other than boiler plant make-up water, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Section 23 07 11, HVAC, PLUMBING & BOILER PLANT INSULATION
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATION
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.

1.3 QUALITY ASSURANCE

Manufacturer shall have been engaged in the manufacture of reverse osmosis systems as a primary product for at least ten years. The ten year requirement supersedes any conflicting requirement in other parts of the project specification.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Catalog cuts, complete description and specifications of all equipment and accessories
 - 2. Accessories including filters, product storage tank, pressure gages and test kit.
 - 3. Performance data including normal and maximum flow and pressure drop. Certification that required performance will be achieved.
 - 4. Piping.
- C. Complete detailed layout, setting, arrangement, and installation drawings including. Drawings shall also show all parts of the apparatus

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

including relative positions, dimensions, and sizes and general arrangement of connecting piping.

- D. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 PROJECT CONDITIONS

A. Influent Water Analysis:

Maximum Silt Density Index (SDI) Rating _____
Turbidity, NTU _____ 0.3 _____
Maximum Free Chlorine and/or Chloramine _____ ppm
Color: _____
Maximum pH (continuous) _____
Minimum pH (continuous) _____
Maximum pH (cleaning-30 minutes) _____
Minimum pH (cleaning-30 minutes) _____
Confirm the analysis with current samples and tests.

B. Design Parameters:

Normal System Flow: _____ gpm
Maximum System Flow: _____ gpm
Daily Water Usage: _____ gallons per day
Daily Hours of Water Demand: _____
Operating Temperature Range: ____ - ____ degrees F

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
B40.100-2005.....Pressure Gages and Gage Attachments
- C. ASTM International (ASTM):
A269-07.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service.
D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80, and 120.
- D. American Water Works Association (AWWA):
B300-04.....Hypochlorites
B301-04.....Liquid Chlorine
C651-05.....Disinfecting Water Mains
- E. National Electrical Manufacturers Association (NEMA):

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

ICS-6-1993(R2001, R2006) Industrial Control and Systems: Enclosures

F. National Fire Protection Association (NFPA):

70- 08National Electrical Code.

G. Department of Health and Human Services, Food and Drug Administration
(FDA):

CFR 21, Chapter 1, Part 175.300, 02 Resinous and Polymeric Coatings

PART 2 - PRODUCTS

2.1 REVERSE OSMOSIS SYSTEM

- A. Packaged automatic reverse osmosis system mounted on steel frame, designed for project conditions. Equipment arranged on the frame to allow easy access for operating, maintenance and repair. Unit shall include reverse osmosis membrane, pressure vessels, pre-filtration system, high pressure pump and all required piping, wiring and controls for a fully operational system.
- B. Performance Requirements:
 - 1. Membrane reject ratio: 98% minimum. TDS of product is 2% maximum of input TDS.
 - 2. Capture rate: 70% minimum. Maximum amount of water to drain 30% of input.
- C. RO Membrane Elements: Thin-film composite with FRP over-wrap, anti-telescoping device, u-cup brine seal. The design salt rejection shall be 98% based on 2000 ppm water at 225 psig at 77 degrees F.
- D. RO Element Housings: Type 304 stainless steel with PVC end caps held in place with stainless steel bands. Each housing assembly complete with one set of O-rings and O-ring lubricant. Housings for systems over 9000 gallons per day shall be constructed of fiberglass reinforced polyester (FRP). Provide cleaning connections.
- E. High Pressure Pumps and Motors: Single vertical multistage high efficiency centrifugal type with Type 304 stainless steel casing, shaft, impellers. Tungsten carbide and ceramic shaft seals. Cast iron frame with flanged piping connections. Premium efficiency TEFC motor selected to be non-overloading on the entire performance curve.
- F. Manual Valves:
 - 1. Pump Throttle Valve: Type 316 stainless steel ball valve, socket welded.
 - 2. Concentrate Throttle Valve, Recycle Throttle Valve: In-line needle style, stainless steel, rated for 300 psi minimum.
 - 3. Inlet Isolation Valve, Product and Concentrate Check Valves: PVC with EPDM seats and seals.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. Feedwater Sample Valve, Product Water Sample Valve: PVC plug valve with EPDM seats and seals.

5. High Pressure Sample Valve: Type 316 stainless steel plug valve.

G. Automatic Valves:

1. Automatic Inlet Shut Off Valve: Solenoid type, diaphragm actuated, normally closed, constructed of glass-filled Noryl thermoplastic.

2. Automatic Membrane Flush Valve: Provide for purging the membranes with fresh water upon machine shut down.

H. Piping:

1. Low Pressure Feed, Reject and Recycle Piping (75 psi and under): ASTM D1785, Schedule 80 PVC, socket welded and flanged.

2. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, socket welded and flanged.

3. Low Pressure Control and Pressure Gage Tubing: Polyethylene.

4. High Pressure Reject and Recycle Piping (above 75 psi): ASTM A269, Type 304 Schedule 10 stainless steel with butt welded joints.

5. High Pressure Control and Pressure Gage Tubing: 1000 psi burst nylon.

I. Controls:

1. Electronic PLC or microprocessor controller providing automatic control for all operating functions. Motor starter panel. All in FRP enclosures rated NEMA 4. All wiring factory-installed and tested. Comply with Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW) and NFPA 70.

2. Autoflush indicator and control to flush RO concentrate at shut down or at predetermined intervals.

3. Warning Alarms: Low quality product, low feed pressure, high feed temperature.

4. Automatic Shutdowns and Alarms: Low feed pressure, low product quality, pretreatment out of service, storage tank full.

5. Status Indicators: Low feed pressure, low quality, flow alarm, high feed water temperature, product divert to drain valve open, pretreatment lockout, storage tank full.

6. Low and High pressure safety switches.

7. Tank water level control switches.

8. Pump Motor Starter: Comply with Section 26 29 11, MOTOR CONTROLLERS.

9. Miscellaneous Controls: Elapsed run time indicator, alarm horn, chemical pump receptacles, convenience receptacles, auxiliary contacts.

J. Instrumentation and Displays:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. All instrumentation readouts panel-mounted in FRP enclosures rated NEMA 4. All factory wiring. Comply with NFPA 70.
2. Digital flow indicators for, product, reject, recycle.
3. Pressure gages for inlet, cartridge filter outlet, RO feed, RO concentrate, and RO product.
4. Conductivity indicator measuring product quality with digital displays, alarm relays and automatic temperature compensation.
5. Conductivity probe mounted in the RO product.

K. Skid and Frame Assembly:

1. RO machine shall be built on a skid and frame constructed of welded structural carbon steel. The entire surface shall be sand-blasted and coated with high solids epoxy coating.

L. Reassembly:

1. Unit shall be shipped to the site completely assembled and tested. If units or sections are to be disassembled at the site to allow for installation in a limited space, the unit shall be reassembled and tested for intended operation.

2.2 PRE-FILTER

- A. Single multi-media filter sized for the RO machine inlet flow rate. Filter designed for suspended solids removal down to 10 microns and automatic backwash cycle.
- B. Media Tank: FRP designed for 150 psi. Pre-piped internal backwash distributor and filtered water collector.
- C. Filter Media: Top layer of anthracite, middle layer of silica sand, bottom layer of multi-grade garnet. Install filter media at job site.
- D. Backwash Cycle: Top-mounted, piston-operated control valve with pre-sized drain line flow control orifice. The cycle shall be initiated by and adjustable seven day electronic time clock. Include RO lockout switch.
- E. Replacement Filter Media: Provide elements for one complete replacement.

2.3 ACTIVATED CARBON FILTER

- A. Single filter sized for the RO machine inlet flow rate. Designed to remove chlorine and prevent RO membrane damage.
- B. Media Tank: FRP designed for 150 psi. Pre-piped internal backwash distributor and filtered water collector.
- C. Filter Media: 12 x 40 mesh bituminous coal-based activated carbon. Install media at job site.
- D. Backwash Cycle: Top-mounted, piston-operated control valve with pre-sized drain line flow control orifice. The cycle shall be initiated by

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

and adjustable seven day electronic time clock. Include RO lockout switch.

2.4 RO WATER STORAGE TANK

- A. Free-standing, closed-top, flat-bottom, _____ cubic feet total volume. Top access manway, PVC bulkhead fittings for high and low level alarm switches, RO permeate inlet, RO permeate discharge and drain. Install 0.2 micron tank vent filter at the top head. Vented to atmosphere.
- B. Materials of Construction: Linear polyethylene in one piece.
- C. Tank Water Level Control: Adjustable float switch that signal starting and stopping RO pump. High and low level alarm switches.

2.5 PRESSURE GAGES

- A. ASME B40.100, Grade A, 1% accuracy, 4-1/2 inches diameter, all metal case, bottom connected. White dials, black hands, graduated from 0 to 100 psi and identity labeled.

2.6 WATER TESTING EQUIPMENT:

- A. Furnish water testing equipment in a portable cabinet specially made for the installed equipment. Include sufficient materials for 6 months of normal testing procedures.
- B. Silt Density Index (SDI) apparatus to measure degree of suspended solids feeding the RO membranes. Include pressure regulator, pressure gage, filter holder, 600 mL beaker, sample valve, tubing and 0.45 micron filter papers.
- C. Test kit to measure total water hardness, total iron, free chlorine, pH.

PART 3 - EXECUTION

3.1 REQUIRED TECHNICAL SERVICES:

Provide services of a qualified manufacturer's representative to check complete installation for conformance to manufacturer's recommendations, put system into service, make all adjustments required for full conformance to design and specified requirements, and perform all demonstrations and tests.

3.2 FLUSHING AND DISINFECTING:

- A. Flush and disinfect new water lines and RO system and tank interiors in accordance with AWWA C651.
- B. Material:
 - 1. Liquid chlorine: AWWA B301.
 - 2. Hypochlorite: AWWA B300.

3.3 STARTUP AND TESTING:

- A. Operating: Tests shall be run in presence of Contracting Officer Representative (COR).
- B. Procedure:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Operate RO system at constant maximum required capacity for one hour after demineralized RO product water is produced. When necessary, waste product water to sewer to maintain above flow rate. Product water production shall begin when a sample shows that demineralization complies with requirements.
 2. Demonstrate all features of the control system including diagnostics and flow and cycle indications.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.4 COMMISSIONING:

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING:

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 4. CTR: Contracting Officer's Representative.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- K. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- M. Section 09 91 00, PAINTING
- O. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- P. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- Q. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- R. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation
- W. Section 23 21 13, HYDRONIC PIPING
- X. Section 23 21 23, HYDRONIC PUMPS
- Y. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- Z. Section 23 22 23, STEAM CONDENSATE PUMPS
- CC. Section 23 31 00, HVAC DUCTS and CASINGS
- DD. Section 23 34 00, HVAC FANS
- HH. Section 23 40 00, HVAC AIR CLEANING DEVICES
- OO. Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT
- PP. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS
- QQ. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- RR. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT
- WW. Section 23 82 16, AIR COILS
- YY. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training
- ZZ. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- AAA. Section 26 29 11, MOTOR CONTROLLERS

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
 - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
 - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
 - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the COR.
 - 4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 7. Asbestos products or equipment or materials containing asbestos shall not be used.
- E. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
 2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.
- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Samples: Samples will not be required.
- G. Layout Drawings:
 - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
 - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 - 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- c. Hangers, inserts, supports, and bracing.
 - d. Pipe sleeves.
 - e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- H. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
- 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
 - 2. Submit electric motor data and variable speed drive data with the driven equipment.
 - 3. Equipment and materials identification.
 - 4. Fire-stopping materials.
 - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 6. Wall, floor, and ceiling plates.
- I. HVAC Maintenance Data and Operating Instructions:
- 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- J. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- E. Air Movement and Control Association (AMCA):
 - 410-96.....Recommended Safety Practices for Air Moving Devices
- F. American Society of Mechanical Engineers (ASME):
 - Boiler and Pressure Vessel Code (BPVC):
 - Section I-2007.....Power Boilers
 - Section IX-2007.....Welding and Brazing Qualifications
 - Code for Pressure Piping:
 - B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Standard Specification for Carbon Structural Steel
 - A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
 - E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
 - E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
 - SP 69-2003.....Pipe Hangers and Supports-Selection and Application
 - SP 127-2001.....Bracing for Piping Systems, Seismic - Wind - Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
 - MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):
 - 31-06.....Standard for Installation of Oil-Burning Equipment
 - 54-09.....National Fuel Gas Code
 - 70-08.....National Electrical Code
 - 85-07.....Boiler and Combustion Systems Hazards Code
 - 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
 - 101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
 2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
 3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
 4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
 4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
 5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the COR.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 - 1. Material: Pressed steel, or close grained cast iron.
 - 2. Bore: Fixed or bushing type for securing to shaft with keys.
 - 3. Balanced: Statically and dynamically.
 - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 - 1. Provide adjustable-pitch or fixed-pitch drive as follows:
 - a. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
 - 2. Provide fixed-pitch drives for drives larger than those listed above.
 - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

motors and drives are inside factory fabricated air handling unit casings.

- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
 - 1. Suitable for variable torque load.
 - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance) on incoming power line. Provide output line reactors on line between drive and motor where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
 2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
 1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- E. Attachment to Steel Building Construction:
 - 1. Welded attachment: MSS SP-58, Type 22.
 - 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- G. Attachment to existing structure: Support from existing floor/roof frame.
- H. Attachment to Wood Construction: Wood screws or lag bolts.
- I. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
 - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- K. Supports for Piping Systems:
 - 1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 - 2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- 4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.
- L. Pre-insulated Calcium Silicate Shields:
 - 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
 - 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

published recommendations for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Install steam piping expansion joints as per manufacturer's recommendations.
- M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

check structure adequacy and advise Contractor of recommended restrictions.

- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- k. Name plates.
- 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
- 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
- 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
- 6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
- 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Deliver all materials to COR in unopened containers that are properly identified as to application.

- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS, and Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 26 29 11, MOTOR CONTROLLERS: Starters, control and protection for motors.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- F. Section 23 21 23, HYDRONIC PUMPS.
- G. Section 23 22 23, STEAM CONDENSATE PUMPS.
- H. Section 23 34 00, HVAC FANS.
- M. Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.
- N. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- O. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
- P. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT.
- V. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with drawings and specifications.
 - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
 - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Contracting Officer Representative (COR):
1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
- MG 1-2006 Rev. 1 2009 ..Motors and Generators
- MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
- 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
- 112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
- 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
 - 1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:
 - 1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 - 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
 - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
 - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
 - e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- F. Number of phases shall be as follows:
 - 1. Motors, less than 373 W (1/2 HP): Single phase.
 - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
 - 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

I. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown on the drawings.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
Enclosure requirements for certain conditions are as follows:
 - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
 - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
 - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

shaft grounding apparatus that will protect bearings from damage from stray currents.

- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.
- E. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.
- F. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- G. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- I. SECTION 23 21 23, HYDRONIC PUMPS: vibration isolation requirements for pumps.
- J. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.
- M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 2. Bases.
 4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
- 2009Fundamentals Handbook, Chapter 7, Sound and Vibration

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- C. American Society for Testing and Materials (ASTM):
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products
A307-07b.....Standard Specification for Carbon Steel Bolts
and Studs, 60,000 PSI Tensile Strength
D2240-05(2010).....Standard Test Method for Rubber Property -
Durometer Hardness
- D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture
- E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
ASCE 7-10Minimum Design Loads for Buildings and Other
Structures.
- G. American National Standards Institute / Sheet Metal and Air
Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for
Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Captive Spring Mount for Seismic Restraint (Type SS):
 - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
 - b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
 3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
 4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
 6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.3 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES															
ABSORPTION	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL	B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:															
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
COMPRESSORS AND VACUUM PUMPS															
UP THROUGH 1-1/2 HP	---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:															
500 - 750 RPM	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS															
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
 - 1. Planning systematic TAB procedures.
 - 2. Design Review Report.
 - 3. Existing system TAB report (prior to the start of construction).
 - 4. Systems Inspection report.
 - 5. Systems Readiness Report.
 - 6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 - 8. Recording and reporting results.
- B. Definitions:
 - 1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
 - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 - 3. AABC: Associated Air Balance Council.
 - 4. NEBB: National Environmental Balancing Bureau.
 - 5. Hydronic Systems: Includes chilled water, heating hot water.
 - 6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
 - 7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flowrate from values (design) in the contract documents.

1.2 RELATED WORK

- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.
- H. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- J. Section 23 82 16, AIR COILS
- L. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS
- M. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- N. Section 23 34 00, HVAC FANS
- O. Section 23 21 23, HYDRONIC PUMPS
- P. Section 23 22 23, STEAM CONDENSATE PUMPS
- T. Section 23 21 13, HYDRONIC PIPING
- W. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training
- X. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Contracting Officer Representative (COR) and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
 4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
 - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

D. Submit Following for Review and Approval:

1. Design Review Report within 60 days.
2. Existing system TAB report within 30 days (prior to the start of construction).
3. Systems inspection report on equipment and installation for conformance with design.
4. Systems Readiness Report.
5. Existing Systems, pre work condition report and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
2007HVAC Applications ASHRAE Handbook, Chapter 37,
Testing, Adjusting, and Balancing and Chapter
47, Sound and Vibration Control

C. Associated Air Balance Council (AABC):
2002.....AABC National Standards for Total System
Balance

D. National Environmental Balancing Bureau (NEBB):
7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration
3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):
3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 EXISTING SYSTEMS REPORT

Submit a complete report for all systems and equipment being replaced as a part of this project to establish current performance criteria.

3.4 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.5 SYSTEM READINESS REPORT

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to COR.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

3.6 TAB REPORTS

- B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for/each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- D. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, and kitchen exhaust hoods.
 - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
 - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 - 4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
 - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
 - 5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
 - 2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for

1. HVAC piping, ductwork and equipment.

B. Definitions

1. ASJ: All service jacket, white finish facing or jacket.

2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.

3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.

4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.

5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.

6. FSK: Foil-scrim-kraft facing.

7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F).

8. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).

9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.

10. Thermal conductance: Heat flow rate through materials.

a. Flat surface: Watt per square meter (BTU per hour per square foot).

b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.2 RELATED WORK

- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- I. Section 23 21 23, HYDRONIC PUMPS
- J. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- K. Section 23 22 23, STEAM CONDENSATE PUMPS
- P. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.
- Q. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water, and glycol piping.
- R. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.
- T. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Criteria:
 - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
 - 4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.
 - 4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)
 - 4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.

c. Insulation accessory materials: Each type used.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

e. Make reference to applicable specification paragraph numbers for coordination.

C. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.

2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).

3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip

B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface
Performance of High-Temperature Thermal
Insulation

C449-07.....Standard Specification for Mineral Fiber
Hydraulic-Setting Thermal Insulating and
Finishing Cement

C533-09.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe
Insulation

C552-07.....Standard Specification for Cellular Glass
Thermal Insulation

C553-08.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)

C612-10.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation

C1136-10.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 09/08
- G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):
- SP58-2009.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m³ (2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.037$ (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, $k = 0.033$ (0.29) at 24~~0~~ degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, $K=0.027$ (0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV, $K=0.027$ (0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 DUCT WRAP FOR KITCHEN HOOD GREASE DUCTS

- A. Light weight, high temperature mineral fiber or ceramic fiber insulating material with low thermal conductivity K value of 0.060 W/m² degrees C (0.417 Btu in/hr ft² degrees F) at mean temperature of 260 degrees C (500 degrees F).
- B. Material shall be fully encapsulated by UL classified aluminum foil and tested to ASTM E84 standard.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- C. Material shall be UL tested for internal grease fire to 1093 degrees C (2,000 degrees F) with zero clearance and for through-penetration firestop.
- D. Material shall be UL classified for 2 hour fire rating for grease duct enclosure, and meet NFPA 96 requirements for direct applied insulating material to grease ducts with zero clearance.
- E. Material flame spread and smoke developed ratings shall not be higher than 5, as per ASTM E 84/UL 723 Flammability Test.

2.7 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m ³ (lb/ ft ³)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.8 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.12 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel or galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- I. HVAC work not to be insulated:
 - 1. Internally insulated ductwork and air handling units.
 - 2. Relief air ducts (Economizer cycle exhaust air).
 - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
 - 4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
 - 5. In hot piping: Unions, flexible connectors, control valves, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- M. Firestop Pipe and Duct insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- N. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- O. Provide vapor barrier jackets over insulation as follows:
 - 1. All piping and ductwork exposed to outdoor weather.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces and etc.) below ambient air temperature .
- P. Provide metal jackets over insulation as follows:
1. All piping and ducts exposed to outdoor weather.
 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
 - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct and afterfilter housing.
 - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
 - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
 - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
 5. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.
 - a. Chilled water pumps, water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
 6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Convertors, air separators, steam condensate pump receivers.
 - c. Domestic water heaters and hot water storage tanks (not factory insulated).
- B. Flexible Mineral Fiber Blanket:
1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
 2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.

3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct:
 - b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
 - d. Concealed return air ductwork in other locations need not be insulated.
5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
 - 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- D. Rigid Cellular Phenolic Foam:
- 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
 - 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
 - 3. Provide secure attachment facilities such as welding pins.
 - 4. Apply insulation with joints tightly drawn together
 - 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
 - 6. Final installation shall be smooth, tight, neatly finished at all edges.
 - 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
 - 8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
 - 9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
 - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.
- E. Cellular Glass Insulation:
- 1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
 - 2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING and Section 33 63 00, STEAM ENERGY DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- impregnated glass fabric, bituminous mastic and outside protective plastic film.
- a. 75 mm (3 inches) thick for hot water piping.
 - b. As scheduled at the end of this section for chilled water piping.
 - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
 - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
 - e. Underground insulation shall be inspected and approved by the Resident Engineer as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
 - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.
- F. Polyisocyanurate Closed-Cell Rigid Insulation:
- 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
 - 2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
 - 3. Install insulation with all joints tightly butted (except expansion joints in hot applications).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
 5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
 6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
 7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
 8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
 9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
 10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
 11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
 12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.
- H. Duct Wrap for Kitchen Hood Grease Ducts:

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1. The insulation thickness, layers and installation method shall be as per recommendations of the manufacturer to maintain the fire integrity and performance rating.
2. Provide stainless steel jacket for all exterior and exposed interior ductwork.

I. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.
4. Kitchen Exhaust Duct work: Type II, class D, 65 mm (2.5 inches) nominal thickness. Wire insulation in place with 12 gauge galvanized wire.

3.7 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.8 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 1	1 - 1½	1½ - 3	4 and Above
212-250 degrees F (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	2.5	2.5	3.0	3.0
100-200 degrees F (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	1.5	1.5	2.0	2.0

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Operating Temperature Range/Service	Insulation Material	Less than 1	1 - 1½	1½ - 3	4 and Above
100-211 degrees F (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	1.5	1.5	2.0	2.0
100-211 degrees F (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso-cyanurate	1.5	1.5	----	----
40-60 degrees F (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	1.5	1.5	1.5	1.5
40-60 degrees F (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed-Cell	2.0	2.0	3.0	3.0
40-60 degrees F (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed-Cell	1.5	1.5	1.5	1.5
40-60 degrees F (CH, CHR, GC and GCR (where underground)	Polyiso-cyanurate Closed-Cell Rigid	1.5	1.5	2.0	2.0
40-60 degrees F (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso-cyanurate	1.5	1.5	1.5	1.5
40-60 degrees F (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	1.5	1.5	1.5	1.5

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 19 00 and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Contracting Officer Representative (COR). The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

REQUIREMENTS and Division 23 Sections for additional Contractor
training requirements.

----- END -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The existing direct-digital control (DDC) system is a Johnson Controls Metasys system. The new temperature controls for the HVAC work shown on the drawings shall be fully compatible with the existing DDC system and shall meet the VA Cheyenne HealthCare System HVAC Shop requirements and standards. The drawings also indicate some existing HVAC equipment that is to receive new controllers. The new temperature controls shall be tied into the existing DDC system. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
1. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
- B. Provide modifications and additions to the existing direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

installation materials, installation labor, start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall utilize existing communication protocols.
 - a. If used, gateways shall support the current DDC system communications protocols of LonWorks and/or N2.
 - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
 1. Control valves.
 2. Flow switches.
 3. Flow meters.
 4. Sensor wells and sockets in piping.
 5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
 1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:
 1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays,

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

which are provided and installed by the fire alarm system contractor, to be monitored.

2. Unitary HVAC equipment (VRF Ductless Minisplits) controls. These include:

- a. Time of day indexing.
- b. Status alarm.

3. Variable frequency drives. These controls, if not native LonWorks, will require a LonWorks Gateway.

4. The following systems have limited control (as individually noted below) from the ECC:

- a. Constant temperature rooms: temperature out of acceptable range and status alarms.

E. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control	23	23	23 09 23	26

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
system				
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26
Laboratory Air Valves	23	23	23 09 23	N/A
Computer Room A/C Unit field-mounted controls	23	23	16	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS)	28	28	28	28
Fan Coil Unit controls (not furnished with	23 09 23	23 09 23	23 09 23	26

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
equipment)				
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Cooling Tower Vibration Switches	23	23	23 09 23	23 09 23
Cooling Tower Level Control Devices	23	23	23 09 23	23 09 23
Cooling Tower makeup water control devices	23	23	23 09 23	23 09 23
Starters, HOA switches	23	23	N/A	26

F. This facility's existing direct-digital control system is manufactured by Johnson Controls, and its ECC is located at Building 1-CA in the Penthouse Mechanical Room. The existing system's top-end communications is via N2 and LonWorks. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work. Leave existing direct-digital control system intact and in place. This campus has standardized on an existing standard Control System supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

procuring the controls contractor administered by this Section of the technical specifications.

2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.

3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.

4. Responsibility Table:

Item/Task	Section 23 09 23 contractor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

I The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators,

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

unless use of pneumatics as motive force is specifically granted by the VA.

1.2 RELATED WORK

- A. Section 22 14 29, Sump Pumps.
- B. Section 23 21 13, Hydronic Piping.
- C. Section 23 22 13, Steam and Condensate Heating Piping.
- D. Section 23 31 00, HVAC Ducts and Casings.
- E. Section 23 73 00, Indoor Central-Station Air-Handling Units.
- F. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling Units.
- G. Section 23 81 00, Decentralized Unitary HVAC Equipment.
- H. Section 26 05 11, Requirements for Electrical Installations.

1.2 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- E. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- F. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- G. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- H. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- I. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- J. Device: a control system component that contains a LonWorks Device Object and uses LonWorks to communicate with other devices.
- K. Device Object: Every LonWorks device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the internetwork. This number is often referred to as the device instance.
- L. Device Profile: A specific group of services describing the capabilities of a device. Standard device profiles include Operator Workstations (OWS), Building Controllers (BC), Advanced Application Controllers (AAC), Application Specific Controllers (ASC), Smart Actuator (SA), and Smart Sensor (SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- M. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- N. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- O. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- P. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Q. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- R. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- S. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- T. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- U. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- V. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- W. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol.
- X. GIF: Abbreviation of Graphic interchange format.
- Y. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- Z. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- AA. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- BB. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP)

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

- CC. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- DD. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- EE. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- FF. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.
- GG. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the internetwork.
- HH. Object: The concept of organizing information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- II. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- JJ. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- KK. Operating system (OS): Software, which controls the execution of computer application programs.
- LL. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- MM. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- NN. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- OO. PICS: Protocol Implementation Conformance Statement, describing the capabilities of a device.
- PP. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- QQ. Repeater: A network component that connects two or more physical segments at the physical layer.
- RR. Router: a component that joins together two or more networks using different LAN technologies.
- SS. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- TT. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

two(2) seconds. Analog objects shall start to adjust within two (2) seconds.

4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ($\pm 1^{\circ}\text{F}$)
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [$\pm 2^{\circ}\text{F}$]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [$\pm 3^{\circ}\text{F}$]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$]
Relative humidity	$\pm 2\%$ RH
Water flow	$\pm 1\%$ of reading
Air flow (terminal)	$\pm 10\%$ of reading
Air flow (measuring stations)	$\pm 5\%$ of reading
Carbon Monoxide (CO)	$\pm 5\%$ of reading
Carbon Dioxide (CO ₂)	± 50 ppm

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 3. Control dampers and control valves schedule, including the size and pressure drop.
 4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
 5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
 7. Color prints of proposed graphics with a list of points for display.
 8. Furnish a Protocol Implementation Conformance Statement (PICS) for each device.
 9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
 10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
 11. Riser diagrams of wiring between central control unit and all control panels.
 12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
 2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Contracting Officer Representative (COR) prior to final inspection.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
 2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
 3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
 4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
- B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
- B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- C. American Society of Testing Materials (ASTM):
- B32-08.....Standard Specification for Solder Metal
- B88-09.....Standard Specifications for Seamless Copper Water Tube
- B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
- B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
- D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- D. Federal Communication Commission (FCC):
- Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.
- E. Institute of Electrical and Electronic Engineers (IEEE):
- 802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications
- F. National Fire Protection Association (NFPA):
- 70-11.....National Electric Code
- 90A-09.....Standard for Installation of Air-Conditioning and Ventilation Systems
- G. Underwriter Laboratories Inc (UL):
- 94-10.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
- 294-10.....Access Control System Units
- 486A/486B-10.....Wire Connectors
- 555S-11.....Standard for Smoke Dampers
- 916-10.....Energy Management Equipment
- 1076-10.....Proprietary Burglar Alarm Units and Systems

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.
 - b. Network computer processing, data storage and communication equipment including Servers and digital data processors.
 - c. routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - d. Active processing building controllers connected to other controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.

- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. The Controls communication network shall utilize LonWorks and/or N2 communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a LonWorks/N2 internetwork.
 - 1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and N2.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 - 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
 - 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

- A. The ECC is existing.
- B. ECC and the new controllers and devices shall communicate using LonWorks and/or N2 protocol.
- C. Hardware: ECC shall be expanded and/or upgraded to support the changes and new devices that are a part of this project.

2.5 NETWORK AND DEVICE NAMING CONVENTION

- A. Network Numbers
 - 1. Network numbers shall be based on the existing naming convention.
- B. Device Names
 - 1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name.

2.6 CONTROLLERS

- A. General. Provide an adequate number of BC building controllers and an adequate number of AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
 - 1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
 - 2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
 - 3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
 - 4. Controllers that perform scheduling shall have a real-time clock.
 - 5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- a. assume a predetermined failure mode, and
 - b. generate an alarm notification.
 6. Communication.
 - a. Each controller shall reside on the LonWorks/N2 network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications.
 - b. The controller shall provide a service communication port using Data Link/Physical layer protocol for connection to a portable operator's terminal.
 8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
 9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- B. Provide ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each SC will contain sufficient I/O capacity to control the target system.
 3. Communication.
 - a. Each controller shall reside on a network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- b. Each controller shall have a Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
 - 4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 - 5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
 - 6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
 - 7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.
- C. Direct Digital Controller Software
- 1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
 - 2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
 - 3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
 - 4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
 - a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
 - e. Automatic tuning of control loops.
 6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
 7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
 - a. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage will likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

by resetting the HVAC system set points to reduce load while maintaining indoor air quality.

- b. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature falls below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.
- c. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
- d. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
- e. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:

- 1) Time, day.
 - 2) Commands such as on, off, auto.
 - 3) Time delays between successive commands.
 - 4) Manual overriding of each schedule.
 - 5) Allow operator intervention.
- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- g. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.7 SPECIAL CONTROLLERS

- A. Laboratory rooms and the fume hoods in those rooms shall be controlled to allow for a variable flow of conditioned air into the room, general

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

exhaust from the room, and exhaust through the fume hood while maintaining a safe face velocity at the hood sash opening and proper space pressurization.

- B. Fume Hood Exhaust Air Controller: The air flow through the open face of the hood, regardless of sash position, shall be controlled at a face velocity between 30 to 36 meter per minute (100 fpm and 120 fpm). A velocity sensor controller located in a sampling tube in the side wall of the hood shall control a damper in the hood discharge to maintain the face velocity.
- C. Room Differential Pressure Controller: The differential pressure in laboratory rooms, operating rooms and isolation rooms shall be maintained by controlling the quantity of air exhausted from or supplied to the room. A sensor-controller shall measure and control the velocity of air flowing into or out of the room through a sampling tube installed in the wall separating the room from the adjacent space, and display the value on its monitor. The sensor-controller shall meet the following as a minimum:
 - 1. Operating range: -0.25 to +0.25 inches of water column
 - 2. Resolution: 5 percent of reading
 - 3. Accuracy: +/- 10 percent of reading +/- 0.005 inches of water column
 - 4. Analog output: 0-10 VDC or 4-20 ma
 - 5. Operating temperature range: 32°F-120°F

2.8 SENSORS (AIR, WATER AND STEAM)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 - 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
 - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

well is to be consistent with the system pressure in which it is to be installed.

- c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
 - 2) Psychiatric patient room sensor: sensor shall be flush with wall, shall not include an override switch, numerical temperature display on sensor cover, shall not include a communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide a stainless steel cover plate with an insulated back and security screws.
- d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
- e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
- f. Wire: Twisted, shielded-pair cable.
- g. Output Signal: 4-20 ma.
- 2. Humidity Sensors: Bulk polymer sensing element type.
 - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
 - 1. 4-20 ma output signal.
 - 2. 0 to 5 inches wg for duct static pressure range.
 - 3. 0 to 0.25 inch wg for Building static pressure range.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

D. Water flow sensors:

1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
 - a. Pipe size: 3 to 24 inches.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 inch 150 PSI flange.
 - d. Sensor assembly: Design for expected water flow and pipe size.
 - e. Seal: Teflon (PTFE).
2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BMCS: Digital pulse type.
3. Performance:
 - a. Turndown: 20:1
 - b. Response time: Adjustable from 1 to 100 seconds.
 - c. Power: 24 volt DC
4. Install flow meters according to manufacturer's recommendations.
Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minute 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.

1. Performance characteristics:
 - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
 - b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
 - c. Nominal range (turn down ratio): 10 to 1.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). // Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier //.
 - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
 - f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
 - g. RFI effect - flow meter shall not be affected by RFI.
 - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- F. Steam Flow Sensor/Transmitter:
- 1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
 - a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
 - b. Process conditions, 900 kPa (125 psig) saturated steam.
 - c. Turn down ratio, 20 to 1.
 - d. Output signal, 4-20 ma DC.
 - e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
 - 1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.
 - 2) Power supply, 120 VAC, 60 hertz or 24 VDC.
 - 3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.
 - f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.
- G. Flow switches:
- 1. Shall be either paddle or differential pressure type.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.9 CONTROL CABLES

A. General:

- 1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with SECTION 26 05 26.
- 2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
- 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
- 4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
- 5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
- 6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
 - 1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.10 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have polished or brushed aluminum finish, setpoint range and temperature display and external adjustment:
 - 1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
 - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
 - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- d. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.11 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
 - 1. Leakage: Maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
 - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
 - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
 - 4. Bearing shall be nylon, bronze sleeve or ball type.
 - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

6. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
 - b. Duct mounted damper: 600 meter per minute (2000 fpm).
 - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
 2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
 3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
 4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
5. Flow characteristics:
 - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
 - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
 - c. Two-way 2-position valves shall be ball, gate or butterfly type.
6. Maximum pressure drop:
 - a. Two position steam control: 20 percent of inlet gauge pressure.
 - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
 - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
 1. Pneumatic operators, spring return type with non-ferrous metal bellows or diaphragm of neoprene or other elastomer. Bellows or

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- diaphragm shall be of sufficient size so that a change in operating pressure of not more than two (2) percent of the total motor operating pressure range will be required to start the valve or damper moving. Provide positive positioning or sequencing relays with adjustable operating range and starting point for operators sequenced with other operators to permit adjustment of control sequences, except for control valves in confined spaces in terminal units, which may use springs with range selected to provide necessary sequencing. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.
2. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
 3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
 4. See drawings for required control operation.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.12 AIR FLOW CONTROL

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.
- B. Air Flow Measuring Station -- Electronic Thermal Type:
 - 1. Air Flow Sensor Probe:
 - a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
 - b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.
 - 2. Air Flow Sensor Grid Array:
 - a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.

- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
 - c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
3. Electronics Panel:
- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
 - b. Electronics Panel shall be A/C powered 120 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
 - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
 - d. Electronics Panel shall have the following:
 - 1) Minimum of 12-bit A/D conversion.
 - 2) Field adjustable digital primary output offset and gain.
 - 3) Airflow analog output scaling of 100 to 10,000 FPM.
 - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
 - 5) Analog output resolution (full scale output) of 0.025%.
 - e. All readings shall be in // I.P. // S.I. // units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.
- D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:
1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
 2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
 3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
 4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

F. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of $\pm 10\%$. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
 5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
 6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
 7. Install equipment level and plum.
- A. Electrical Wiring Installation:
1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
 2. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
 3. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
 4. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
- d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
- 5. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
- 6. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
- 7. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
 - 1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
- a. Install duct static pressure sensor tips facing directly downstream of airflow.
 - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
 - c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
 - b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
 - c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
- a. Install flow switch according to manufacturer's written instructions.
 - b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
 - c. Assure correct flow direction and alignment.
 - d. Mount in horizontal piping-flow switch on top of the pipe.
- D. Installation of network:
1. Ethernet:
- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.

- b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
- 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
 - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
 - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
 - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
 - 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
 - 5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
 - 1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.

2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
 - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
 - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
 - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
 - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
- a. Running each specified report.
 - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
 - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
 - d. Execute digital and analog commands in graphic mode.
 - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
 - f. Demonstrate EMS performance via trend logs and command trace.
 - g. Demonstrate scan, update, and alarm responsiveness.
 - h. Demonstrate spreadsheet/curve plot software, and its integration with database.
 - i. Demonstrate on-line user guide, and help function and mail facility.
 - j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
- l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 23 21 13
HYDRONIC PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, condenser water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 31 20 00, EARTH MOVING: Excavation and backfill.
- H. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION:
General mechanical requirements and items, which are common to more than one section of Division 23.
- I. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- J. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- O. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
 - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
 - 2. Pipe and tubing, with specification, class or type, and schedule.

3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Grooved joint couplings and fittings.
6. Valves of all types.
7. Strainers.
8. Flexible connectors for water service.
9. Pipe alignment guides.
10. Expansion joints.
11. Expansion compensators.
12. All specified hydronic system components.
14. Gages.
15. Thermometers and test wells.

1. Heat Exchangers (Water to Water)
2. Air separators.
3. Expansion tanks.

E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

1. One complete set of reproducible drawings.
2. One complete set of drawings in electronic Autocad and pdf format.

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

Bl.20.1-83(R2006).....	Pipe Threads, General Purpose (Inch)	
Bl6.4-06.....	Gray Iron Threaded Fittings	Bl6.18-01 Cast
	Copper Alloy Solder joint Pressure fittings	
Bl6.23-02.....	Cast Copper Alloy Solder joint Drainage fittings	

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc./Fluid Controls Institute
(ANSI/FCI):
- 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
- B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
- B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and
300
- B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and
250)
- B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½
through NPS 24 Metric/Inch Standard
- B16.9-07.....Factory Made Wrought Butt Welding Fittings
- B16.11-05.....Forged Fittings, Socket Welding and Threaded
- B16.18-01.....Cast Copper Alloy Solder Joint Pressure
Fittings
- B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure
Fittings.
- B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings
- B16.39-06.....Malleable Iron Threaded Pipe Unions
- B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings
- B31.1-08.....Power Piping
- E. American Society for Testing and Materials (ASTM):
- A47/A47M-99 (2004).....Ferritic Malleable Iron Castings
- A53/A53M-07.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless
- A106/A106M-08.....Standard Specification for Seamless Carbon
Steel Pipe for High-Temperature Service
- A126-04.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
- A183-03 Standard Specification for Carbon Steel Track
Bolts and Nuts
- A216/A216M-08 Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

A234/A234M-07 Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A307-07 Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) Standard Specification for Ductile Iron Castings

A615/A615M-08 Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A 653M-08 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process

B32-08 Standard Specification for Solder Metal

B62-02 Standard Specification for Composition Bronze or Ounce Metal Castings

B88-03 Standard Specification for Seamless Copper Water Tube

B209-07 Aluminum and Aluminum Alloy Sheet and Plate

C177-04 Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus

C478-09 Precast Reinforced Concrete Manhole Sections

C533-07 Calcium Silicate Block and Pipe Thermal Insulation

C552-07 Cellular Glass Thermal Insulation

D3350-08 Polyethylene Plastics Pipe and Fittings Materials

C591-08 Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

D1784-08 Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound

D1785-06 Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120

D2241-05 Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- F439-06 Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,
Schedule 80
- F441/F441M-02 Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
40 and 80
- F477-08 Elastomeric Seals Gaskets) for Joining Plastic
Pipe
- F. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Grey Iron Fittings for Water
- C203-02.....Coal Tar Protective Coatings and Linings for
Steel Water Pipe Lines Enamel and Tape Hot
Applied
- G. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EMJA-2003.....Expansion Joint Manufacturer's Association
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
- SP-67-02a.....Butterfly Valves
- SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded
Ends
- SP-71-05.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
- SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
- SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends
- SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
- SP-125-00.....Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):

14-06.....Plastic Piping System Components and Related Materials

50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs and other Recreational Water Facilities - Evaluation criteria for materials, components, products, equipment and systems for use at recreational water facilities

61-2008.....Drinking Water System Components - Health Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water, Condenser Water, Heating Hot Water:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.

2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 40 PVC plastic piping.

2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.

D. Reverse Osmosis Water Piping for Humidifiers and Sterilization

Equipment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F441.

E. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 2. Forged steel, socket welding or threaded: ASME B16.11.
 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 4. Unions: ASME B16.39.
 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings: Grooved Mechanical Pipe Couplings and Fittings may only be used to connect to an existing grooved pipe fitting, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All new joints shall be welded or flanged. All joints must be rigid type and compatible with the existing system.
1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.
- C. Reverse Osmosis Water Piping for Humidifiers and Sterilization
Equipment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

2.6 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves // or dielectric nipples// may be used in lieu of dielectric unions.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.7 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Shut-Off Valves
 - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 400 psig working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
 - 2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
 - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
 - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
 - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
 - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
 - b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- D. Globe and Angle Valves
- 1. Globe Valves
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
 - 2. Angle Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.
- E. Check Valves
- 1. Swing Check Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
 - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
 - 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
 - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62.
Seats may be elastomer material.
- F. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
 - 1. Ball or Globe style valve.
 - 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
 - 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- G. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
 - 1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
 - 2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 - 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
 - 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

check valve designed to minimize system fluid loss during the monitoring process.

- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
 - 1. Metal tag attached by chain to the device.
 - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

2.10 STRAINERS

- A. Y Type.
 - 1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:
 - 1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
 - 2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
 - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
 - 3. Provide ductile iron retaining rings and control units.
- B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.12 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- C. Bellows - Internally Pressurized Type:
 - 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 - 2. Internal stainless steel sleeve entire length of bellows.
 - 3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
 - 4. Welded ends.
 - 5. Design shall conform to standards of EJMA and ASME B31.1.
 - 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 - 7. Integral external cover.
- D. Bellows - Externally Pressurized Type:
 - 1. Multiple corrugations of Type 304 stainless steel.
 - 2. Internal and external guide integral with joint.
 - 3. Design for external pressurization of bellows to eliminate squirm.
 - 4. Welded ends.
 - 5. Conform to the standards of EJMA and ASME B31.1.
 - 6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
 - 7. Integral external cover and internal sleeve.
- E. Expansion Compensators:
 - 1. Corrugated bellows, externally pressurized, stainless steel or bronze.
 - 2. Internal guides and anti-torque devices.
 - 3. Threaded ends.
 - 4. External shroud.
 - 5. Conform to standards of EJMA.
- F. Expansion Joint (Contractor's Option): 2415 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 75 mm (3 inch).

- G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.13 HYDRONIC SYSTEM COMPONENTS

- B. Plate and Frame Heat Exchanger:
 - 1. Fixed frame with bolted removable corrugated channel plate assembly, ASME code stamped for 150 psig working pressure.
 - 2. Corrugated channel plates shall be type 316 or 304 stainless steel.
 - 3. Channel plate ports to be double gasketed to prevent mixing or cross-contamination of hot side and cold side fluids. Gaskets to be EPPM.
 - 4. Channel plate carrying bars to be carbon steel with zinc yellow chromate finish.
 - 5. Fixed frame plates and moveable pressure plates to be corrosion resistant epoxy painted carbon steel.
 - 6. Piping connections 2" and smaller to be carbon steel NPT tappings. Piping connections 4" and larger to be studed port design to accept ANSI flange connections. Connection ports to be integral to the frame or pressure plate.
 - 7. Finished units to be provided with OSHA required, formed aluminum splash guards to enclose exterior channel plate and gasket surfaces.
 - 8. Provide two sets of replacement gaskets and provide one set of wrenches for disassembly of plate type heat exchangers.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

9. Performance: As scheduled on drawings.
- C. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of converters, pumps, and other components supported on a welded steel frame. Refer to Section 23 22 13, STEAM and STEAM CONDENSATE HEATING PIPING, for additional requirements
- D. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.
- E. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- F. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
- G. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
1. Horizontal tank: Provide cradle supports and following accessories:
- a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
- 2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.
- H. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- I. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- J. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.15 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
 - 1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.16 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nodel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Contracting Officer Representative (COR):
 - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
 - 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.17 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 - 1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
 - 2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

2.18 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders and condenser water treatment systems.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.5 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests may be either of those below, or a combination, as approved by the COR.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
 - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.

2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.7 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

3.9 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**RORSECTION 23 21 23
HYDRONIC PUMPS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Section 23 21 13, HYDRONIC PIPING.
- F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- G. Section 26 29 11, MOTOR CONTROLLERS.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
 - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
 - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 - 3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 - 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
 - 5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
 7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
 8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
- C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Pumps and accessories.
 2. Motors and drives.
 3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power Transmission Apparatus

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze or
Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,
General Requirements.

1.6 DEFINITIONS

A. Capacity: Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in feet of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times
the head at the best efficiency point.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the
Contracting Officer Representative (COR).

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating
bearings or motors at every condition of operation on the pump curve,
or produce noise audible outside the room or space in which
installed.

2. Provide pumps of size, type and capacity as indicated, complete with
electric motor and drive assembly, unless otherwise indicated.
Design pump casings for the indicated working pressure and factory
test at 1½ times the designed pressure.

3. Provide pumps of the same type, the product of a single manufacturer,
with pump parts of the same size and type interchangeable.

4. General Construction Requirements

a. Balance: Rotating parts, statically and dynamically.

b. Construction: To permit servicing without breaking piping or
motor connections.

c. Pump Motors: Provide high efficiency motors, inverter duty for
variable speed service. Refer to Section 23 05 12, GENERAL MOTOR
REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall
be Open Drip Proof and operate at 1750 rpm unless noted otherwise.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- d. Heating pumps shall be suitable for handling water to 225°F.
- e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
- f. Pump Connections: Flanged.
- g. Pump shall be factory tested.
- h. Performance: As scheduled on the Contract Drawings.
- 5. Variable Speed Pumps:
 - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
 - b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
 - c. Pump operation and speed control shall be as shown on the drawings.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
 - 1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
 - 2. Casing Wear Rings: Bronze.
 - 3. Suction and Discharge: Plain face flange, 125 psig, ANSI B16.1.
 - 4. Casing Vent: Manual brass cock at high point.
 - 5. Casing Drain and Gage Taps: 1/2-inch plugged connections minimum size.
 - 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
 - 7. Shaft: Steel, AISI Type 1045 or stainless steel.
 - 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
 - 9. Shaft Sleeve: Bronze or stainless steel.
 - 10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
 - 11. Base Mounted Pumps:
 - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
 - b. Impeller Wear Rings: Bronze.
 - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
 - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type. Provide lip seal and slinger outboard of each bearing.
 - e. Base: Cast iron or fabricated steel for common mounting to a concrete base.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
 - a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
 - b. Provide adjustable foot support for suction piping.
 - c. Strainer free area: Not less than five times the suction piping.
 - d. Provide disposable start-up strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam, condensate and vent piping inside buildings. Boiler plant and outside steam distribution piping is covered in specification Section 33 63 00, STEAM ENERGY DISTRIBUTION and Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

1.2 RELATED WORK

- A. Excavation and backfill: Section 31 20 00, EARTH MOVING.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Pumps: Section 23 22 23, STEAM CONDENSATE PUMPS.
- D. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- E. Heating Coils and Humidifiers: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS and SECTION 23 31 00, HVAC DUCTS AND CASING.
- F. Heating coils: Section 23 82 16, AIR COILS.
- G. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Valves of all types.
 - 6. Strainers.
 - 7. Pipe alignment guides.
 - 8. Expansion joints.
 - 9. Expansion compensators.
- 10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

11. All specified steam system components.
 12. Gages.
 13. Thermometers and test wells.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Heat Exchangers (Steam-to-Hot Water).
 2. Flash tanks.
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
 2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
- B16.4-2006.....Gray Iron Threaded Fittings
- C. American Society of Mechanical Engineers (ASME):
- B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
- B16.3-2006.....Malleable Iron Threaded Fittings
- B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
- B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
- B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with
Pipe Threads
- B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.23-2002.....Cast Copper Alloy Solder Joint Drainage Fittings
- B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings, Class 150, 300, 400, 600, 900, 1500
and 2500
- B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes
150, 250, and 300
- B31.1-2007.....Power Piping
- B31.9-2008.....Building Services Piping

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

B40.100-2005.....Pressure Gauges and Gauge Attachments
Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,
Division 1

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings
A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless
A106-2008.....Seamless Carbon Steel Pipe for High-Temperature
Service
A126-2004.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
A181-2006.....Carbon Steel Forgings, for General-Purpose
Piping
A183-2003 Carbon Steel Track Bolts and Nuts
A216-2008 Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service
A285-01 Pressure Vessel Plates, Carbon Steel, Low-and-
Intermediate-Tensile Strength
A307-2007 Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
A516-2006 Pressure Vessel Plates, Carbon Steel, for
Moderate-and- Lower Temperature Service
A536-84(2004)e1 Standard Specification for Ductile Iron Castings
B32-2008 Solder Metal
B61-2008 Steam or Valve Bronze Castings
B62-2009 Composition Bronze or Ounce Metal Castings
B88-2003 Seamless Copper Water Tube
F439-06Socket-Type Chlorinated Poly (Vinyl Chloride)
(CPVC) Plastic Pipe Fittings, Schedule 80
F441-02(2008) Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic
Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2004.....Filler Metals for Brazing and Braze Welding
B2.1-00.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:

SP-67-95.....Butterfly Valves
SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SP-71-97.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends
for General Service
SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends
SP-80-97.....Bronze Gate, Globe, Angle and Check Valves
SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving
Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR
HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

- A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,
Seamless; Schedule 40.
- B. Steam Condensate and Pumped Condensate Piping:
1. Concealed above ceiling, in wall or chase: Copper water tube ASTM
B88, Type K, hard drawn.
 2. All other locations: Copper water tube ASTM B88, Type K, hard drawn;
or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B
Seamless, Schedule 80.
- C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,
Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded.
1. Butt welding: ASME B16.9 with same wall thickness as connecting
piping.
 2. Forged steel, socket welding or threaded: ASME B16.11.
 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron,
ASME B16.4, may be used in lieu of malleable iron, except for steam
and steam condensate piping. Provide 300 pound malleable iron, ASME
B16.3 for steam and steam condensate piping. Cast iron fittings or
piping is not acceptable for steam and steam condensate piping.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
 5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Solder Joint:
1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
1. Gate Valves:
- a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
- b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
- 1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
- 2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Globe and Angle Valves:
1. Globe Valves:
- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger:
- 1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
- 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
2. Angle Valves
- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger:
- 1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

- 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
2. 65 mm (2-1/2 inches) and Larger:
 - a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.8 STRAINERS

- A. Basket or Y Type.** Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam:** Rated 1034 kPa (150 psig) saturated steam.
 1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
 2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.
- C. All Other Services:** Rated 861 kPa (125 psig) saturated steam.
 1. 50 mm (2 inches) and smaller: Cast iron or bronze.
 2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
- D. Screens:** Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
 1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
 2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 PIPE ALIGNMENT

- A. Guides:** Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.10 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Minimum Service Requirements:
 - 1. Pressure Containment:
 - a. Steam Service 35-200 kPa (5-30 psig): Rated 345 kPa (50 psig) at 148 degrees C (298 degrees F).
 - b. Steam Service 214-850 kPa (31-125 psig): Rated 1025 kPa (150 psig) at 186 degrees C (366 degrees F).
 - c. Steam Service 869-1025 kPa (126-150 psig): Rated 1375 kPa (200 psig) at 194 degrees C (382 degrees F).
 - d. Condensate Service: Rated 690 kPa (100 psig) at 154 degrees C (310 degrees F).
 - 2. Number of Full Reverse Cycles without failure: Minimum 1000.
 - 3. Movement: As shown on drawings plus recommended safety factor of manufacturer.
- C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- D. Bellows - Internally Pressurized Type:
 - 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 - 2. Internal stainless steel sleeve entire length of bellows.
 - 3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
 - 4. Welded ends.
 - 5. Design shall conform to standards of EJMA and ASME B31.1.
 - 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 - 7. Integral external cover.
- E. Bellows - Externally Pressurized Type:
 - 1. Multiple corrugations of Type 304 stainless steel.
 - 2. Internal and external guide integral with joint.
 - 3. Design for external pressurization of bellows to eliminate squirm.
 - 4. Welded ends.
 - 5. Conform to the standards of EJMA and ASME B31.1.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.
- F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

2.12 STEAM SYSTEM COMPONENTS

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
 1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
 2. Tube fouling factor: TEMA Standards, but not less than 0.00018 m²K/W (0.001 ft²hrF/Btu).
 3. Materials:
 - a. Shell: Steel.
 - b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: 20 mm (3/4 inch) OD copper.
 - d. Head or bonnet: Cast iron or steel.
 4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, pumps, and other components supported on a welded steel frame.
- D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.
- E. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.

- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
 - a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
 - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure.
Condensate may be lifted to the return line.
 2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
 3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
 4. Valves and seats: Suitable hardened corrosion resistant alloy.
 6. Floats: Stainless steel.
 7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

2.13 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 415 kPa (60 psig)

2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the Contracting Officer Representative (COR):
1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
 3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.15 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

3.4 STEAM TRAP PIPING

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.6 LEAK TESTING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.7 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 23 22 23
STEAM CONDENSATE PUMPS**

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
 - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
 - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 - 3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 - 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
 - 5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
 - 6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
 - 7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
 9. Furnish one spare seal and casing gasket for each pump to the Contracting Officer Representative (COR).
- C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Pumps and accessories.
 2. Motors and drives.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250 and 800
- D. American Society for Testing and Materials (ASTM):

A48-03(2008).....Standard Specification for Gray Iron Castings

B62-09.....Standard Specification for Composition Bronze
or Ounce Metal Castings
- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1.6 DEFINITIONS

- A. Capacity: Gallons per minute (GPM) of the fluid pumped.
- B. Head: Total dynamic head in feet of the fluid pumped.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

- A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.
- C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).
- D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.
 - 1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
 - 2. Shafts: Stainless steel, AISI Type 416 or alloy steel with bronze shaft sleeves.
 - 3. Bearings: Regreaseable ball or roller type.
 - 4. Casing wearing rings: Bronze.
- E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- F. Pump Operation:
 - 1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
 - 2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 0.25 kW (1/3 horsepower) and smaller, the alternator may be the mechanical type for use in lieu of float switches.
- G. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.

2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.

H. Electric Wiring: Suitable for 93 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.

I. Receiver Accessories:

1. Thermometer: 34-216 degrees C (100 - 420 degrees F), mounted below minimum water level.

2. Water level gage glass: Brass with gage cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gage cock and protection rods for the glass.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

B. Permanently support in-line pumps by the connecting piping only, not from the casing or the motor eye bolt.

C. Sequence of installation for base-mounted pumps:

1. Level and shim the unit base and grout to the concrete pad.

2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.

3. Connect properly aligned and independently supported piping.

4. Recheck alignment.

D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.

E. Sump Type Condensate Pump: Apply two coats of asphalt or bituminous compound on the exterior of the receiver tank, and mount level and flush in the floor with waterproofing gaskets and grouting to prevent ground water from entering the building from around the receiver.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

F. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
 - 2. Exhaust duct for kitchen hood exhaust (grease)
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

- F. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- G. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- H. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- K. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- L. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- M. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- N. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- O. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- P. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 - 8. Flexible connections.
 - 9. Instrument test fittings.
 - 10 Details and design analysis of alternate or optional duct systems.
 - 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11
- Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
6th Edition - 2003.....Fibrous Glass Duct Construction Standards

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06Standard for Fire Dampers

555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Optional Duct Materials:
 - 1. Grease Duct: Double wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust duct. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown on the drawings will have to be converted to equivalent round size.
- D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints may be used.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - 0 to 50 mm (2 inch)
 - > 50 mm to 75 mm (2 inch to 3 inch)
 - > 75 mm to 100 mm (3 inch to 4 inch)Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Kitchen and Grill Hood (Ventilator) Exhaust Ducts: Comply with NFPA 96.
 - 1. Material: 16 gage steel sheet (black iron), ASTM A1011, or 18 gage stainless steel. Use stainless steel for exposed duct in occupied areas. See Optional Duct Materials.
 - 2. Construction: Liquid tight with continuous external weld for all seams and joints. Where ducts are not self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access doors or panels for duct cleaning inside of horizontal duct at drain pockets, at 6 m (20 feet) intervals, and at each change of direction.
 - 3. Access doors or panels shall be of the same material and thickness of the duct with gaskets and sealants that are rated 1500 degrees F and shall be grease-tight.
 - 4. Grease Duct: Double-wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown in the drawings will have to be converted to equivalent round size.
- L. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.): Provide for exhaust duct between HEPA filters and exhaust fan inlet including systems for Autopsy Suite exhaust.
 - 1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
 - 2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Approved pre-manufactured joints are acceptable in lieu of companion angles.

- M. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13.

Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Contracting Officer Representative (COR).
- O. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- P. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- Q. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.
 - 1. Security control centers (SCC)

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

- A. Duct sizes shown on drawings for lined duct are clear opening inside lining.
- B. Duct liner is only permitted to be used for return, relief and general exhaust ducts. Duct liner is not permitted for outside air ducts, supply air ducts or any other positive pressure ductwork (provide exterior insulation only).
- C. Rectangular Duct or Casing Liner: ASTM C1071, Type I (flexible), or Type II (board), 25 mm (one inch) minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA, Duct Liner Application Standard.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.
 - 2. Each fire damper (for link service), smoke damper and automatic control damper.
 - 3. Each duct mounted smoke detector.
 - 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

opening with no part of the blade stack or damper frame in the air stream.

- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
 - 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
 - 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 - 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 - 3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 - 4. Shafts: Galvanized steel.
 - 5. Bearings: Nylon, bronze sleeve or ball type.
 - 6. Hardware: Zinc plated.
 - 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.7 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.8 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.9 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
 - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2.10 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.11 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.12 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.13 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.14 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COR.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.4 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.5 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- I. Section 23 82 16, AIR COILS.
- J. Section 26 29 11, MOTOR CONTROLLERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- H. Corrosion Protection:
1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
 2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.
- I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
1. Fan sections, motors and drives.
 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Tubular Centrifugal Fans.
 - c. Up-blast kitchen hood exhaust fans.
 - d. Industrial fans.
 - e. Utility fans and vent sets.
 3. Prefabricated roof curbs.
 4. Power roof and wall ventilators.
 5. Centrifugal ceiling fans.
 6. Propeller fans.
 7. Packaged hood make-up air units.
 8. Vane axial fans.
 9. Tube-axial fans.
 10. Air curtain units.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually
 - 300-08.....Reverberant Room Method for Sound Testing of
Fans
- C. American Society for Testing and Materials (ASTM):
 - B117-07a.....Standard Practice for Operating Salt Spray (Fog)
Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
 - G152-06.....Standard Practice for Operating Open Flame
Carbon Arc Light Apparatus for Exposure of Non-
Metallic Materials
 - G153-04.....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Non-Metallic
Materials
- D. National Fire Protection Association (NFPA):
 - NFPA 96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
 - 37-07.....Air Curtains for Entrance Ways in Food and Food
Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
 - 181-2005.....Factory Made Air Ducts and Air Connectors

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
1. DWD1 fans: Arrangement 3.
 2. SWS1 fans: Arrangement 1, 3, 9 or 10.
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 5. Belts: Oil resistant, non-sparking and non-static.
 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
- G. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

2.3 POWER ROOF VENTILATOR

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.
- F. Up-blast Type: Top discharge exhauster, motor out of air stream. For kitchen hood exhaust applications, provide grease trough on base and threaded drain. The mounting height of the kitchen up-blast exhaust fan shall be in compliance with NFPA 96. (Provide vented curb extension if required to maintain required clearances.)

2.4 PACKAGED HOOD MAKE-UP AIR UNITS

- A. Curb mounted air supply unit complete with centrifugal blower and filters.
1. Housing: Galvanized steel with baffled air intake for weather protection and with duct adapter.
2. Blower: Ball bearing utility type with vibration mounts to isolate blower, motor and drive.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- 3. Prefabricated roof curb: As specified in paragraph 2.3 of this section.
- 4. Filters: Provide four 2" MERV 8 disposable filters
- B. Provide easy access to motor and drive.
- C. Provide heating coil where scheduled. Refer to specification Section 23 82 16, AIR COILS.

2.5 VANE AXIAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. The requirements for AMCA listing and seal are waived.
- B. Fan Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- C. Impeller: Heat treated cast aluminum alloy incorporating airfoil blades. Impellers shall be balanced statically and dynamically prior to installation on the shaft and as an integral unit prior to shipment.
- D. Variable Pitch Type: Pitch of all blades shall be continuously and simultaneously adjustable throughout the complete pitch range while the impeller is operating at full speed. Blade pitch adjustment shall be accomplished by a factory furnished, mounted, adjusted and tested pneumatic operator with positive positioner relay. Signal pressure shall be 100 kPa (15 psig) and operating pressure shall be 450 kPa to 550 kPa (65 to 80 psig).
- E. Fan Drive: Direct drive or belt drive as scheduled, arrangement 4, with motor located inside fan housing on discharge side of impeller, NEMA C motor mounting, bearings B-10 with average operating life of 200,000 hours, motor wiring leads and bearing lubrication lines extended to outside of housing. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for motor specifications.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 23 40 00
HVAC AIR CLEANING DEVICES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- C. Section 23 73 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- D. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Air Filter Performance Report for Extended Surface Filters:
 - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to Resident Engineer, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
- B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.

- C. Comply with UL Standard 900 for flame test.
- D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, and rated efficiency.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Extended surface filters.
 - 2. Holding frames. Identify locations.
 - 3. Side access housings. Identify locations, verify insulated doors.
 - 5. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 - 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):
 - NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
 - 900;Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the Resident Engineer.
- B. The Resident Engineer will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2.2 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.
- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.
- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter
- C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.7 FILTER HOUSINGS/SUPPORT FRAMES

A. Side Servicing Housings (HVAC Grade)

1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. //Where installed outdoors, the housing shall be weatherproof and suitable for rooftop/outdoor installation.// The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.

3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within $\pm 3\%$ at 0.6" w.g.
4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

F. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.11 INSTRUMENTATION

- A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), three inch for HEPA) range, //except for MERV 17 HEPA Final Filters, where the range shall be zero to 750 Pa (zero to three inch water gage)// Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.
- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.12 HVAC EQUIPMENT FACTORY FILTERS

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.
- C. Automatic Roll Type filters are not permitted.

2.13 FILTER RETURN GRILLES

Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install supports, filters and gages in accordance with manufacturer's instructions.

3.2 START-UP AND TEMPORARY USE

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the Resident Engineer.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 23 72 00
AIR-TO-AIR ENERGY RECOVERY EQUIPMENT**

PART 1 - GENERAL

1.1 DESCRIPTION

This Section specifies rotary air-to-air heat exchangers and air-to-air plate heat exchangers.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 21 23, HYDRONIC PUMPS: Requirements for pumping equipment.
- D. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.
- E. Section 23 21 13, HYDRONIC PIPING: Requirements for piping for expansion tanks.
- F. Section 23 82 16, AIR COILS: Requirements for run-around system coils.
- G. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ducts and fittings.
- H. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for filters used before heat recovery coils.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
- J. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.
- K. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- L. Section 01 91 00 - GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, GUARANTEE in specification Section 00 72 00, GENERAL CONDITIONS.
- B. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.
- C. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 3 years.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

E. Performance Test: In accordance with PART 3.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rotary Heat Exchanger
- C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.
- D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.
- E. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (AHRI)
AHRI 1060-2005.....Performance Rating of Air-to-Air Heat Exchangers
for Energy Recovery Ventilation Equipment
- C. American Society of Heating, Refrigeration and Air Conditioning
Engineers (ASHRAE):
 - 15-10.....Safety Standard for Refrigeration Systems (ANSI)
 - 52.1-92.....Gravimetric and Dust-Spot Procedures for Testing
Air-Cleaning Devices Used in General Ventilation
for Removing Particulate Matter
 - 52.2-07.....Method of Testing General Ventilation Air-
Cleaning Devices for Removal Efficiency by
Particle Size
 - 84-08.....Method of Testing Air-to-Air Heat/Energy
Exchangers
- D. American Society for Testing and materials (ASTM)
 - D635-10.....Standard Test Method for Rate of Burning and/or
Extent and Time of Burning of Plastics in a
Horizontal Position

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials

E. American Society of Civil Engineers (ASCE)

ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures

F. Underwriters Laboratories, Inc (UL)

1812-2009.....Standard for Ducted Heat Recovery Ventilators

1815-2009.....Standard for Nonducted Heat Recovery Ventilators

PART 2 - PRODUCTS

2.1 ROTARY AIR-TO-AIR HEAT EXCHANGER:

- A. Exchanger Rotor or Wheel: Aluminum transfer media with a flame spread rating of 25 and less and smoke developed rating of 50 and less, and independently tested in accordance with ASTM standard E-84. Rotor media shall be independently tested in accordance with ASHRAE Standard 84. It shall allow laminar flow (but not radial) when operating within published operating airflow ranges and prevent leakage, bypassing and cross contamination by cross flow within wheel. When latent heat transfer is required, treat media with non-degrading desiccant coating that is bacteriostatic, non-corroding and non-toxic. No asbestos material will be allowed. Wheel shall not condense water directly or require a condensate drain for summer or winter operation. Performance rating shall be in accordance with AHRI Standard 1060.
- B. Rotor: Polymer segmented wheel strengthened with radial spokes impregnated with non-migrating, water-selected, 3A molecular-sieve desiccant coating.
- C. Casings shall be sealed on periphery of rotor as well as on duct divider and purge section. Seals shall be adjustable, of extended life materials and effective in limiting air leakage.
- D. Wheel shall be supported by ball or roller bearings and belt driven by a fractional horsepower, totally enclosed, NEMA Standard motor through a close coupled positively lubricated speed reducer, or gear/chain speed reduction. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
 - 1. Motors for constant speed exchanger wheels shall be an AC motor.
- E. An automatic, factory-fabricated, field-adjustable purge unit shall limit exhaust air carry-over to less than 1.0 percent of rated volume. Purge shall be effective when static pressure difference between supply and exhaust is 125 Pa (one-half, inch wg) or greater, and it shall have provision for restriction or adjustment to limit

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- purge air volume to not over five percent of rated air flow when a static pressure difference up to 2.5 kPa (10 inch wg) exists.
- F. Unit shall be constructed of heavy gage steel to insure rigidity and stability. Casing side panels shall be removable to insure easy access to internal parts and have integral flanges for flanged duct connection and lifting holes or lugs.
- G. Controls starting relay shall be factory mounted and wired, and include a manual motor starter for field wiring. H. Filters: MERV 7, 2-inch throw-away type. Refer to Section 23 40 00 HVAC Air Cleaning Devices.

2.2 AIR FILTERS

Air Filters: Disposable air filters, with a MERV rating of 7, shall be provided standard on all air entering sides of air-to-air heat exchangers, and as indicated on the drawings. Comply with requirements in specification Section 23 40 00, HVAC AIR CLEANING DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow the equipment manufacturer's instructions for handling and installation, and setting up of ductwork for makeup and exhaust air steamers for maximum efficiency.
- B. Rotary Air-to-Air Exchanger: Adjust seals and purge as recommended by the manufacturer. Verify correct installation of controls.
- C. Seal ductwork tightly to avoid air leakage.
- D. Install units with adequate spacing and access for cleaning and maintenance of heat recovery coils as well as filters.

3.2 FIELD QUALITY CONTROL

- A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.
1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 2. Adjust seals and purge.
 3. Test and adjust controls and safeties.
- B. Replace damaged and malfunctioning controls and equipment.
- C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Prepare test and inspection reports to the Senior Contracting Officer Representative (COR) in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.3 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat recovery equipment.

3.4 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air handling units including integral components specified herein.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of housed-centrifugal fan with V-belt drive and/or single or multiple plenum fans with direct-drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- E. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.
- F. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- G. Return and exhaust fans: Section 23 34 00, HVAC FANS.
- H. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.
- I. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- J. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- K. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- L. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- M. Types of motor starters: Section 26 29 11, MOTOR CONTROLLERS.
- N. General Commissioning: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- O. HVAC Commissioning: Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Air Handling Units Certification
 - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - 2. Air Handling Units with Plenum Fans:
 - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
 - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
 - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
 - 3. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
 - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
 - 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4. SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
 - 1. Submittals for AHUs shall include fans, drives, motors, coils, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies.
 3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 4. Provide fan curves showing cubic feet per minute, static pressure, efficiency, and horsepower for design point of operation and at maximum design cubic feet per minute.
 5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
 2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.

3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
410-01.....Standard for Forced-Circulation Air-Heating and
Air-Cooling Coils
430-09.....Central Station Air Handling Units
- C. Air Movement and Control Association International, Inc. (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating
- D. American Society of Heating, Refrigerating and Air-conditioning
Engineers, Inc. (ASHRAE):
170-2008.....Ventilation of Health Care Facilities
- E. American Society for Testing and Materials (ASTM):
ASTM B117-07a.....Standard Practice for Operating Salt Spray (Fog)
Apparatus
ASTM D1654-08.....Standard Test Method for Evaluation of Painted
or Coated Specimens Subjected to Corrosive
Environments
ASTM D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
- F. Military Specifications (Mil. Spec.):
MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing
Repair (Metric)

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

G. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning
and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.90 oz. of zinc per square foot (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.

5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 8 inch WG or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 5 inch high, 10 Gauge steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Outer Panel	22 Gage) Minimum
Inner Panel	22 Gage Minimum
Insulation	Foam
Thickness	2 inch Minimum
Density	3.0 lb/ft ³ Minimum
Total R Value	13.0 ft ² .°F.hr/Btu Minimum

3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
5. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 2 inch thick with same double wall construction as the unit casing. Doors shall be a minimum of 24 inches wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 6 feet. Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, coil section shall include a minimum 6 inch x 6 inch double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
 - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 100 lb weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 45 degrees further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 8 inch WG.
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

6. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

E. Floor:

1. Unit floor shall be level without offset space or gap and designed to support a minimum of 100 lbs per square foot distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

F. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 1.7 inches and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 2 inch thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

G. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 50,000 hours and an L (50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements.
3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

H. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications SECTION 23 05 12 (GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM EQUIPMENT), on drawings and suitable for use in variable frequency drive applications on AHUs where this

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- type of drive is indicated. Refer to SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification SECTION 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.
- I. Plenum Fans - Single and/or Multiple Fans in an Array:
1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
 2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
 3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
 4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.

5. Fan Accessories

- a. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

J. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):

Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

- L. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 5 CFM per square foot at 1 inch WG and 9 CFM per square foot at 4 inch WG Electronic operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

- N. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.

- 1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.
- O. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils / shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.
 1. Water Coils.
- P. Discharge Section:

Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- Q. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
 1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, and any section over 12 inch wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
 2. Install compatible 100 watt equivalent fluorescent or LED bulb in each light fixture.
 4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air handling unit in conformance with ARI 435.
- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

painted units by touch up of all scratches with finish paint material.
Vacuum the interior of air handling units clean prior to operation.

- D. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- E. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 23 74 13
PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof top air handling units including integral components specified herein.
- B. Definitions: Roof Top Air Handling Unit(Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Sound and vibration requirements.
- C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping and duct insulation.
- D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and valves.
- E. Section 23 82 16, AIR COILS: Heating and cooling coils and pressure requirements.
- F. Section 23 34 00, HVAC FANS: Return and exhaust fans.
- G. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- H. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air filters and filters' efficiency.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.
- K. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT: Types of motors.
- L. Section 26 29 11, MOTOR CONTROLLERS: Types of motor starters.
- M. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS:
- N. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Air Handling Units Certification
 - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - 2. Air Handling Units with Plenum Fans:
 - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
 - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
 - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
 - 3. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
 - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
 - 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4 SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
 - 1. Submittals for RTUs shall include fans, drives, motors, coils, mixing box with outside/return air dampers, filter housings, and all other

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc) and rigging points.
2. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies.
 3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 4. Provide fan curves showing cubic feet per minute, static pressure, efficiency, and horsepower for design point of operation and at maximum design cubic feet per minute and 110 percent of design static pressure.
 5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- F. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
 2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
 3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
 4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
- 260-01.....Sound Rating of Ducted Air Moving and
Conditioning Equipment
- 410-01.....Standard for Forced-Circulation Air-Heating and
Air-Cooling Coils
- 430-09.....Standard for Central Station Air Handling Units
- AHRI-DCAACP.....Directory of Certified Applied Air Conditioning
Products
- C. Air Moving and Conditioning Association (AMCA):
- 210-07.....Laboratory Methods of Testing Fans for Rating
- D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
- 9-90 (R2008).....Load Ratings and Fatigue life for Ball Bearings

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- E. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
51-2007.....Laboratory Methods of Testing Fans for Rating
- F. American Society for Testing and Materials (ASTM):
A653/653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
B117-07a.....Salt Spray (Fog) Testing
C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
D1654-08.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
D1735-08.....Water Resistance of Coatings Using Water Fog Apparatus
D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
- G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
9-90.....Load Ratings and Fatigue life for Ball Bearings
- H. Military Specifications (Mil. Spec.):
DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing Repair
- I. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009
- J. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 ROOF TOP AIR HANDLING UNITS

- A. General:
1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.90 oz. of zinc per square foot (G90). Aluminum constructed units may be provided subject to VA approval and

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

documentation that structural rigidity is equal or greater than the galvanized steel specified.

2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

shall not exceed 1/200 of the span based on a differential static pressure of 8 inches water gage or higher.

7. Corrosion Protection:

a. Coil Treatment: Epoxy Immersion Coating-Electrically Deposited:

The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

- 1) Salt Spray Resistance (Minimum 6,000 Hours)
- 2) Humidity Resistance (Minimum 1,000 Hours)
- 3) Water Immersion (Minimum 260 Hours)
- 4) Cross-Hatch Adhesion (Minimum 4B-5B Rating)
- 5) Impact Resistance (Up to 160 Inch/Pound)

b. Casing Surfaces (Exterior and Interior): All exposed and accessible exterior and interior metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) and 500 hours UV resistance (ASTM D4587).

B. Base:

1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 5 inch high 10 Gauge steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

required to obtain proper operation heights for cooling coil condensate drain trap and as shown on drawings.

2. RTUs shall be completely self supporting for installation on roof curb.
3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels, minimum 2 inches thick, constructed to limit wall, roof and floor deflection to not exceed an L/240 ratio when the unit casing is pressurized to ± 5 in. w.g. Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to ± 5 in. w.g. The outer (skin) and inner panels shall be solid.
3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 2 inch thick, and 3.0 lb/ft³ density with a total thermal resistance (R-value) of approximately 13.0 hr-ft² °F/BTU. Units with less than 2 inch of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	22 Gage Minimum
Inner Panel	22 Gage Minimum

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Insulation	Foam
Thickness	2 inch Minimum
Density	3.0 lb/ft ³ Minimum
Total R Value	13.0 ft ² .°F.hr/Btu Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 2 inches thick with same double wall construction as the unit casing. Doors shall be a minimum of 24 inches wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 6 feet. Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, coil section shall include a minimum 6 inch x 6 inch double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
 - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 100 pound weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 8 inches water gage.
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
 9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.
 10. Casing finished shall meet ASTM B117, 500-hour salt spray test, using 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no sign of blistering, wrinkling, or cracking, no loss of adhesion, and the specimen shall show no sign of rust creepage beyond 1/8-inch on either side of scratch mark.
- D. Unit floor shall be level without offset space or gap and designed to support a minimum of 100 pounds per square foot distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
- E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 1.7 inches and shall handle all condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 2 inch insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.
1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.

2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B(10) life of not less than 40,000 hours and an L(50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM EQUIPMENT), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
 2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.
- H. Plenum Fans - Single and/or Multiple Fans in an Array
1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
 2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC. The fan wheel shall meet or exceed guidelines in AMCA 801-92 for dynamic balancing requirements. The complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
5. Fan Accessories
 - A. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.
6. Fan Motor, Drive and Mounting Assembly: Fan Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM EQUIPMENT), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS
- J. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 5 CFM per square foot at 1 inch water gage and 9 CFM per square foot at 4 inches w.g. Electronic damper operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- K. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Filters including one complete set for temporary use at site shall be provided independent of the RTU. The RTU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The RTU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for RTU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the RTU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.
- L. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS, for additional coil requirements.
 1. Water Coils.
- M. Humidifier: When included in design, coordinate the humidification requirements with section 23 84 13 Humidifiers. Provide humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.
- N. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- O. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
 1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Install compatible 100 watt bulb in each light fixture.
3. Provide a convenience duplex weatherproof receptacle next to the light switch.
4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof top unit in conformance with ARI 435.
- B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.
- D. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- E. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts,

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
 1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.

2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.

3. Components shall be compatible with each other and with the total assembly for the intended service.

4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests.

The Contractor shall notify the Government through the Contracting

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

Officer Representative (COR) a minimum of 15 working days prior to the manufacturer's performing the factory tests.

2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.
3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the COR.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.

- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 - 2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
 - 3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches),

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
 - 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.15 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.16 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.17 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- 2) Splicing materials and pulling lubricant.
2. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials
 - D3005-10.....Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-09.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cables
 - 514B-04.....Conduit, Tubing, and Cable Fittings

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
 2. No. 8 AWG and larger: Stranded.
 3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
 4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.
- E. Color Code:
1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
 2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
 4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
 5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

the NEC. Coordinate color coding in the field with the Contracting Officer Representative(COR).

7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
 1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
 4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.
- D. Above Ground Splices for 250 kcmil and Larger:
 1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
- G. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 - 4. All conductors in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.3 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.4 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.6 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.7 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests: Inspect physical condition.
 - 2. Electrical tests:
 - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

---END---

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: pad-mounted, liquid-filled, medium-voltage transformers.
- E. Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR: Medium-voltage circuit breaker switchgear.
- F. Section 26 23 13, GENERATOR PARALLELING CONTROLS: Generator paralleling controls.
- G. Section 26 13 16, MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES: Medium-voltage fusible interrupter switches.
- H. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.
- I. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low-voltage switchgear.
- J. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- K. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- L. Section 26 24 19, MOTOR CONTROL CENTERS: Motor control centers.
- M. Section 26 32 13, ENGINE GENERATORS: Engine generators.
- N. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

O. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Lightning protection.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.

2. Test Reports:

- a. Two weeks prior to the final inspection, submit ground resistance field test reports to the Contracting Officer Representative (COR).

3. Certifications:

- a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)
70E-12.....National Electrical Safety Code
99-12.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-10Thermoset-Insulated Wires and Cables
83-08Thermoplastic-Insulated Wires and Cables
467-07Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS

- A. Steel or copper clad steel 19 mm (0.75 inch) diameter by 3 M (10 feet) long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

- A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

D. For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.**

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

- A. Switchgear:** Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.
- B. Duct Banks and Manholes:** Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.
- C. Pad-Mounted Transformers:**
1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
 2. Ground the secondary neutral.
- D. Lightning Arresters:** Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper:** Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):**

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
 2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.
- C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:
1. Connect the equipment grounding conductors to the ground bus.
 2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.
- D. Transformers:
1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
 2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

3.5 RACEWAY

- A. Conduit Systems:
1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
 3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
 4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
 - 1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 - 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Wireway Systems:
 - 1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
 - 2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
 - 3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
 - 4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.8 MAIN ELECTRICAL ROOM GROUNDING

- A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.9 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.10 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.
- B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.
- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.11 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.
- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

---END---

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- I. Section 31 20 00, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the Contracting Officer Representative (COR):
 - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

- C80.1-05.....Electrical Rigid Steel Conduit
C80.3-05.....Steel Electrical Metal Tubing
C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

- 70-08.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

- 1-05.....Flexible Metal Conduit
5-04.....Surface Metal Raceway and Fittings
6-07.....Electrical Rigid Metal Conduit - Steel
50-95.....Enclosures for Electrical Equipment
360-093.....Liquid-Tight Flexible Steel Conduit
467-07.....Grounding and Bonding Equipment
514A-04.....Metallic Outlet Boxes
514B-04.....Conduit, Tubing, and Cable Fittings
514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and
Covers
651-05.....Schedule 40 and 80 Rigid PVC Conduit and
Fittings
651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07.....Electrical Metallic Tubing
1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and
Conduit

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
 4. Flexible galvanized steel conduit: Shall conform to UL 1.
 5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
 6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
 7. Surface metal raceway: Shall conform to UL 5.
- C. Conduit Fittings:
1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

- f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
- 2. Electrical metallic tubing fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
 - 4. Flexible steel conduit fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
 - 5. Liquid-tight flexible metal conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
 - 6. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.
 - 7. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
 - 8. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
 - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 - 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
- 1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
 - 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, as shown, and as specified herein.

B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.

C. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

up wrench tight. Do not make conduit connections to junction box covers.

11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.6 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.7 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.8 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.9 EXPANSION JOINTS

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

C. Install expansion and deflection couplings where shown.

3.10 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

- A. Boxes for Concealed Conduits:

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Flush-mounted.
 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

- - - E N D - - -

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 26 24 16
PANELBOARDS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Painting of panelboards.
- B. Section 25 10 10, ADVANCED UTILITY METERING: Requirements for electrical metering.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- G. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.
- H. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices integral to panelboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
 - 2. Manuals:

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
PB 1-11.....Panelboards
250-08.....Enclosures for Electrical Equipment (1,000V
Maximum)
- D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
50-95.....Enclosures for Electrical Equipment
67-09.....Panelboards
489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.
- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 100% rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
- J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.
- K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

- A. Enclosures:
 - 1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Enclosures shall not have ventilating openings.
3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
 2. 120/240 V Panelboard: 10,000 A symmetrical.
 3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x. Breaker magnetic trip setting shall be set to maximum, unless otherwise noted.
- E. Circuit breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.

2.4 SURGE PROTECTIVE DEVICES

- A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- D. Install a printed schedule of circuits in each panelboard after approval by the Contracting Officer Representative (COR). Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards
- E. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- F. Provide blank cover for each unused circuit breaker mounting space.
- G. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims with finishes to match surrounding

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

surfaces after the panelboards have been installed. Do not paint nameplates.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage and required area clearances.
- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 26 27 26
WIRING DEVICES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1-10.....General Color Requirements for Wiring Devices
 - WD 6-08Wiring Devices - Dimensional Specifications
- D. Underwriter's Laboratories, Inc. (UL):
 - 5-11.....Surface Metal Raceways and Fittings
 - 20-10.....General-Use Snap Switches
 - 231-07.....Power Outlets
 - 467-07.....Grounding and Bonding Equipment
 - 498-07.....Attachment Plugs and Receptacles
 - 943-11.....Ground-Fault Circuit-Interrupters
 - 1449-07.....Surge Protective Devices
 - 1472-96.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
 - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
 1. Bodies shall be ivory in color.
 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
 3. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
 4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring.
 - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
 - b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the hospital-grade listing.
5. Safety Type Duplex Receptacles:
 - a. Bodies shall be gray in color.
 - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
6. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the hospital grade listing and as follows.
 - a. Bodies shall be brown nylon.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- C. Receptacles; 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.
- E. Surge Protective (TVSS) Receptacles shall have integral surge suppression in line to ground, line to neutral, and neutral to ground modes.
 - 1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 Volts and minimum single transient pulse energy dissipation of 210 Joules.
 - 2. Active TVSS Indication: LED, visible in face of device to indicate device is active or no longer in service.

2.2 TOGGLE SWITCHES

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
 - 1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
 - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 - 3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

- A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.
- B. Manual dimming controls shall be fully compatible with fluorescent electronic dimming ballasts and approved by the ballast manufacturer , shall operate over full specified dimming range, and shall not degrade

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

the performance or rated life of the electronic dimming ballast and lamp.

- C. Provide single-pole or three-way, as shown on the drawings.
- D. Manual dimming control and faceplates shall be ivory in color unless otherwise specified.

2.4 WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.
- C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- D. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.
- E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

- A. Shall have the following features:
 - 1. Enclosures:
 - a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.
 - 2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
 - 3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.
 - 4. Conductors shall be as specified in Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.
 - 5. Installation fittings shall be the manufacturer's standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.
 - 6. Bond the assemblies to the branch circuit conduit system.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
- E. Provide barriers in multigang outlet boxes to comply with the NEC.
- F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.
- H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.
- I. Install wall dimmers 1.2 M (48 inches) above floor.
- J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- K. Install vertically mounted receptacles with the ground pin up. Install horizontally mounted receptacles with the ground pin to the right.
- L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
- M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Inspect physical and electrical condition.
- b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
- c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
- d. Test GFCI receptacles.

2. Healthcare Occupancy Tests:

- a. Test hospital grade receptacles for retention force per NFPA 99.

---END---

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 26 29 11
MOTOR CONTROLLERS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise (with the exception of elevator motor controllers specified in Division 14 and fire pump controllers specified in Division 21), shall meet this specification and all related specifications.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519-92.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
 - C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- ICS 1-08.....Industrial Control and Systems: General Requirements
- ICS 1.1-09.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control
- ICS 2-05.....Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 Volts
- ICS 4-05.....Industrial Control and Systems: Terminal Blocks
- ICS 6-06.....Industrial Control and Systems: Enclosures
- ICS 7-06.....Industrial Control and Systems: Adjustable-Speed Drives
- ICS 7.1-06.....Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable-Speed Drive Systems
- MG 1 Part 31.....Inverter Fed Polyphase Motor Standards
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories Inc. (UL):
 - 508A-07.....Industrial Control Panels
 - 508C-07.....Power Conversion Equipment
 - UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.
- C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with circuit breaker disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.
- 1. Circuit Breakers:
 - a. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- b. Equipped with automatic, trip free, non-adjustable, inverse-time, and instantaneous magnetic trips for less than 400A. The magnetic trip shall be adjustable from 5x to 10x for breakers 400A and greater.
- c. Additional features shall be as follows:
 - 1) A rugged, integral housing of molded insulating material.
 - 2) Silver alloy contacts.
 - 3) Arc quenchers and phase barriers for each pole.
 - 4) Quick-make, quick-break, operating mechanisms.
 - 5) A trip element for each pole, a common trip bar for all poles, and one operator for all poles.
- D. Enclosures:
 - 1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
 - 2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
 - 3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.
- E. Motor control circuits:
 - 1. Shall operate at not more than 120 Volts.
 - 2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
 - 3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
 - 4. Incorporate primary and secondary overcurrent protection for the control power transformers.
- F. Overload relays:
 - 1. Thermal type. Devices shall be NEMA type.
 - 2. One for each pole.
 - 3. External overload relay reset pushbutton on the door of each motor controller enclosure.
 - 4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- 5. Thermal overload relays shall be tamperproof, not affected by vibration, manual reset, sensitive to single-phasing, and shall have selectable trip classes of 10, 20 and 30.
- G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.
- H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.
- I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.
- J. Provide green (RUN) and red (STOP) pilot lights.
- K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.
- L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
 - 2. Units shall include thermal overload relays, on-off operator, red green pilot light, normally closed auxiliary contacts.
- C. Fractional horsepower manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
 - 2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.
- C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

2.4 REDUCED VOLTAGE MOTOR CONTROLLERS

- A. Shall be in accordance with applicable portions of 2.1 above.
- B. Shall have closed circuit transition.
- C. Shall limit inrush currents to not more than 70 percent of the locked rotor current.
- D. Provide phase loss protection for each motor controller, with contacts to de-energize the motor controller upon loss of any phase.

3.1 INSTALLATION

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Install manual motor controllers in flush enclosures in finished areas.
- C. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.
- D. Program variable speed motor controllers per the manufacturer's instructions and in coordination with other trades so that a complete and functional system is delivered.
- E. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

motor, notify Contracting Officer Representative (COR) before increasing settings.

- G. Set the taps on reduced-voltage autotransformer controllers at 65 percent of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
- e. Verify overload relay ratings are correct.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
- h. Test all control and safety features of the motor controllers.
- i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

- A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

---END---

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- E. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
 2. Manuals:
 - a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
- 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
FU 1-07.....Low Voltage Cartridge Fuses
KS 1-06.....Enclosed and Miscellaneous Distribution
Equipment Switches (600 Volts Maximum)
- D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
98-07.....Enclosed and Dead-Front Switches
248-00.....Low Voltage Fuses
489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.
- D. Shall have the following features:
 - 1. Switch mechanism shall be the quick-make, quick-break type.
 - 2. Copper blades, visible in the open position.
 - 3. An arc chute for each pole.
 - 4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
 - 5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
 - 6. Fuse holders for the sizes and types of fuses specified.
 - 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 - 8. Ground lugs for each ground conductor.
 - 9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.
 - 10. Electrically operated switches shall only be installed where shown on the drawings.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Shall be the same as fused switches, but without provisions for fuses.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

- A. Shall be the same as fused switches, and shall be NEMA classified Heavy Duty (HD).

2.4 MOTOR RATED TOGGLE SWITCHES

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

- A. Shall be in accordance with NEMA FU 1.
- B. Motor Branch Circuits: Class RK1, time delay.
- C. Other Branch Circuits: Class RK1, time delay.
- D. Control Circuits: Class CC, fast acting.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.
- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the Contracting Officer Representative (COR) Contracting Officer Representative (COR).

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

---END---

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

----- INTENTIONALLY BLANK -----

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

SECTION 31 20 11
EARTHWORK

1.1 DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 3 inches; organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Contracting Officer Representative (COR)'s approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

- A. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Classified Excavation: Removal and disposal of all material not defined as rock.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

C. Rock Excavation:

1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m³ (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
3. Boulders or other detached stones each having a volume of 0.4 m³ (1/2 cubic yard) or more.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters, and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will include authorized excavation for rock, authorized excavation of satisfactory subgrade soil, and the volume of loose, scattered rocks and boulders collected within the limits of the work; allowance will be made on the same basis for selected backfill ordered as replacement. The measurement will not include the volume of subgrade material or other material used for purposes other than directed. The volume of overburden stripped from borrow pits and the volume of excavation for ditches to drain borrow pits, unless used as borrow material, will not be measured for payment. The measurement will not include the volume of any excavation performed prior to taking of elevations and measurements of the undisturbed grade.

1.6 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

- A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
1. 300 mm (12 inches) outside of the perimeter of formed footings.
 2. 600 mm (24 inches) outside the face of concrete work for which forms are required, except for footings.
 3. 150 mm (6 inches) below the bottom of pipe and not more than the pipe diameter plus 600 mm (24 inches) in width for pipe trenches.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).
- B. Payment: No separate payment shall be made for rock excavation quantities shown. The contract price and time will be adjusted for overruns or underruns in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
1. Certification of rock quantities excavated.
 2. Excavation method.
 3. Labor.
 4. Equipment.
 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 6. Plot plan showing elevations.
- C. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):
- 2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
- T99-10.....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
- T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop
- D. American Society for Testing and Materials (ASTM):
- C33-03.....Concrete Aggregate
- D698-e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

D1140-00.....Amount of Material in Soils Finer than the No.
200 (75-micrometer) Sieve

D1556-00.....Standard Test Method for Density and Unit Weight
of Soil in Place by the Sand-Cone Method

D1557-09.....Laboratory Compaction Characteristics of Soil
Using Modified Effort

D2167-94 (2001).....Standard Test Method for Density and Unit Weight
of Soil in Place by the Rubber Balloon Method

D2487-06.....Standard Classification of Soil for Engineering
Purposes (Unified Soil Classification System)

D6938-10.....Standard Test Methods for Density of Soil and
Soil-Aggregate in Place by Nuclear Methods
(Shallow Depth)

E. Standard Specifications of Wyoming State Department of Transportation,
latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C33 with a maximum of 3 percent by weight passing ASTM D1140, No. 200 sieve, or 1-1/2 inches and no more than 2 percent by weight passing the No. 4 size sieve or coarse aggregate Size 57, 67, or 77.
 2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- E. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends

- F. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic// warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air

- H. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.
- I. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m(3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.
- J. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the COR. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center.
- B. Grubbing: Remove stumps and roots 3 inches and larger diameter. Undisturbed sound stumps, roots up to 3 inches diameter, and nonperishable solid objects which will be a minimum of 3 feet below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas if such removal is approved in advance by the COR. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.
- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the COR. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 1/2 cubic foot in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 2 inches in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 12 inches on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations.

3.2 EXCAVATION:

A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.

1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.

2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.

B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the COR should be contacted to consider the use of flowable fill. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

will not be permitted within 3 feet of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 3 feet below the working level. Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system. Relieve hydrostatic head in pervious zones below subgrade elevation in layered soils to prevent uplift.

C. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):

- a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
- b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
- c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
- d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the COR.
- e. Provide buried utility lines with utility identification tape. Bury tape 12 inches below finished grade; under pavements and slabs, bury tape 6 inches below top of subgrade
- f. Bury detection wire directly above non-metallic piping at a distance not to exceed 12 inches above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 3 feet of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by
- B. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 10 feet of new or existing building walls without the prior approval of the COR. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer until there is no evidence of further compaction to not less than 95 percent of the maximum density. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.
- E. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas from approved private sources//. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.
- F. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the COR sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 10 feet at a minimum five percent (5%) slope.
- D. The finished grade shall be 6 inches below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 0.25 inches of indicated grades.

3.5 LAWN AREAS:

- A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by COR before seeding or sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.

- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 4 inches at a rate of 25 pounds per 1000 square feet.
- D. Seeding: Seed at a rate of 4 pounds per 1000 square feet and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 150 pounds per foot of roller width.
- E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 150 pounds per foot of the roller width to improve contact of sod with the soil.
- F. Watering: The COR is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. COR will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center.

- - - E N D - - -

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

**SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown on the Drawings. Construction shall include the following:
- B. Curb, gutter, and combination curb and gutter wheel stop.
- C. Pedestrian Pavement: Walks, pedestrian crossings, wheelchair curb ramps and steps.
- D. Vehicular Pavement: Service courts, driveways and parking lots.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- B. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Section 31 20 00, EARTHWORK.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

- A. Hot Weather: Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Contracting Officer Representative (COR).
- B. Cold Weather: Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the COR, in writing, for approval. The formula shall include the source of

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture. Cost of the testing laboratory to be included in the Contractor's cost of project.

1.6 SUBMITTALS

Contractor shall submit the following.

- A. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 2. Hot poured sealing compound
 - 3. Reinforcement
 - 4. Curing materials
- B. Jointing Plan for all concrete areas.
- C. Concrete Mix Design.
- D. Concrete Test Reports
- E. Construction Staking Notes from Surveyor.
- F. Data and Test Reports: Select subbase material.
 - 1. Job-mix formula.
 - 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

- A. American Association of State Highway and Transportation Officials (AASHTO):
 - M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
 - M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
 - M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
 - M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
- B. American Society for Testing and Materials (ASTM):
 - A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
 - A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

A615/A615M-12.....Standard Specification for Deformed and Plain
Carbon Steel Bars for Concrete Reinforcement

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc
Coated (Galvanized) or Zinc Iron Alloy Coated
(Galvannealed) by the Hot Dip Process

A706/A706M-09b.....Standard Specification for Low Alloy Steel
Deformed and Plain Bars for Concrete
Reinforcement

A767/A767M-09.....Standard Specification for Zinc Coated
(Galvanized) Steel Bars for Concrete
Reinforcement

A775/A775M-07b.....Standard Specification for Epoxy Coated
Reinforcing Steel Bars

A820/A820M-11.....Standard Specification for Steel Fibers for
Fiber Reinforced Concrete

C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C150/C150M-12.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for
Curing Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory

C231/C231M-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method

C260/C260M-10a.....Standard Specification for Air Entraining
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete

C494/C494M-12.....Standard Specification for Chemical Admixtures
for Concrete

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete
C666/C666M-03(2008).....Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing
D1751-04(2008).....Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)
D4263-83(2012).....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.
D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications

C. American Welding Society (AWS):

D1.4/D1.4M (2005).....Structural Welding Code - Reinforcing Steel

PART 2 - PRODUCTS

2.1 GENERAL

A. Concrete Type: Concrete shall be as per Table 1 - Concrete Type, air entrained.

TABLE I - CONCRETE TYPE

	Concrete Strength		Non-Air- Entrained	Air-Entrained	
	Min. 28 Day Comp. Str. Psi (MPa)	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio
Type A	5000 (35) ^{1,3}	630 (375)	0.45	650 (385)	0.40
Type B	4000 (30) ^{1,3}	550 (325)	0.55	570 (340)	0.50
Type C	3000 (25) ^{1,3}	470 (280)	0.65	490 (290)	0.55
Type D	3000 (25) ^{1,2}	500 (300)	*	520 (310)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 1200 psi (8.3 MPa) in excess of the compressed strength. For concrete strengths above 5000 psi (35 Mpa), the proposed mix design shall achieve a compressive strength 1400 psi (9.7 MPa) in excess of the compressed strength.
2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

- B. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP - INCHES (MM)

TYPE	MAXIMUM SLUMP*
Curb & Gutter	3 inches (75 mm)
Pedestrian Pavement	3 inches (75 mm)
Vehicular Pavement	2 inches (50 mm) (Machine Finished) 4 inches (100 mm) (Hand Finished)
Equipment Pad	3 to 4 inches (75 to 100 mm)
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

2.3 SELECT SUBBASE (WHERE REQUIRED)

- A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, as follows.

GRADE REQUIREMENTS FOR SOILS USED AS SUBBASE MATERIALS,
BASE COURSES AND SURFACES COURSES

AASHTO M147		Percentage Passing by Mass					
Sieve	Size	Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100
0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

formula, or as recommended by the geotechnical engineer and approved by the COR.

- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 1/8 inch (3 mm) in any ten foot (3000 mm) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 2 inches (50 mm) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
 - 1. Burlap having a weight of seven ounces (233 grams) or more per yard (square meter) when dry.
 - 2. Impervious Sheeting conforming to ASTM C171.

2.6 EXPANSION JOINT FILLERS

Material shall conform to ASTM D1751-04.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTHWORK.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE (WHERE REQUIRED)

- A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.
- B. Placing:
 - 1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

exceed 8 inches (200 mm), and that when compacted, will produce a layer of the designated thickness.

2. When the designated compacted thickness exceeds 6 inches (150 mm), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
4. If the elevation of the top layer is 1/2 inch (13 mm) or more below the grade, excavate the top layer and replace with new material to a depth of at least 3 inches (75 mm) in compacted thickness.

C. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

D. Smoothness Test and Thickness Control: Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 3/8 inch (10 mm).
2. The completed thickness shall be within 1/2 inch (13 mm) of the thickness as shown on the Drawings.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the Government.

3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
 2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
 3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch (3 mm) when checked with a straightedge and shall not deviate from true line by more than 1/4 inch (6 mm) at any point.
 4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
 5. Clean and oil forms each time they are used.
 6. Make necessary corrections to forms immediately before placing concrete.
 7. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.
- C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish the control, alignment and the grade elevations of the forms or concrete slipforming machine operations. Staking notes shall be submitted for approval to the COR prior to placement of concrete. If discrepancies exist between the field conditions and the Drawings, Contractor shall notify COR immediately. No placement of concrete shall occur if a discrepancy greater than 1 inch (25 mm) is discovered.

3.4 EQUIPMENT

- A. The COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement. All reinforcement shall be supported for proper placement within the concrete section.
- B. Before the concrete is placed, the COR shall approve the reinforcement placement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown on the Drawings.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.6 PLACING CONCRETE - GENERAL

- A. Obtain approval of the COR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.
- H. Cracked or Chipped Concrete Surfaces and Bird Baths. Cracked or chipped concrete and bird baths will not be allowed. Concrete with cracks or chips and bird baths will be removed and replaced to the nearest joints, and as approved by the COR, by the Contractor with no additional cost to the Government.

3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COR.

3.9 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch (6 mm) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch (3 mm) for gutter and 1/4 (6 mm) for top and face of curb, when tested with a 10 foot (3000 mm) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain. See Article 3.6, Paragraph H, above.
- H. Visible surfaces and edges of finished curb, gutter, and/or combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. // Walks, // Grade Slabs, // Lawn Mower Crossings, // Wheelchair Curb Ramps, // Terraces, // Healing Gardens //:
1. Finish the surfaces to grade and cross section with a metal float, troweled smooth and finished with a broom moistened with clear water.
 2. Brooming shall be transverse to the line of traffic.
 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch (2 mm) in depth.
 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch (5 mm) when tested with a 10 foot (3000 mm) straightedge.
 6. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
 7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints at no additional cost to the Government.
- B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.
1. Remove the riser forms one at a time, starting with the top riser.
 2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
 3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.
 4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 3/16 inch (5 mm).

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

- A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet (3000 mm) long and 6 inches (150 mm) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.

- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet (1500 mm) in length, and straightedges, 10 feet (3000 mm) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 10 foot (3000 mm) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 1/4 inch (6 mm) in both longitudinal and transverse directions when tested with a 10 foot (3000 mm) straightedge.
- E. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches (450 mm) wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 1/8 inch (3 mm) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.
- G. The finish surfaces of new and existing abutting pavements shall be flush and in alignment at their juncture.

3.13 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, provide a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

more than 1/8 inch (3 mm) when tested with a 10 foot (3000 mm) straightedge.

- D. Correct irregularities exceeding the above. See Article 3.6, Paragraph H, above.

3.14 JOINTS - GENERAL

- A. Place joints, where shown on the Shop Drawings and Drawings, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.15 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 1/8 inch (3 mm) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.16 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 2. Using joint filler of the type, thickness, and width as shown.
 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.17 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as required.

VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108

- B. Place transverse construction joints of the type required, whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.
- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb and gutter joint interval.

3.18 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.20 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COR.
- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils (0.1 mm) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches (300 mm). Securely anchor sheeting.
- D. Liquid Membrane Curing:
 - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon (5 m²/L) for both coats.
 - 2. Do not allow the concrete to dry before the application of the membrane.

**VA Cheyenne HealthCare System
Correct FCA Issues in Infrastructure
Project No. 442-13-15108**

3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.21 CLEANING

- A. After completion of the curing period:
 1. Remove the curing material (other than liquid membrane).
 2. Sweep the concrete clean.
 3. After removal of all foreign matter from the joints, seal joints as specified.
 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COR.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

- - - E N D - - -