

SECTION 08 14 00 INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with prefinish, prefit option.
- B. Section includes fire rated doors.

1.2 RELATED WORK

- A. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- B. Installation of doors and hardware: Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- C. Door frame: Section 05 50 00 METAL FABRICATIONS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- C. Manufacturer's Literature and Data:
 - 1. Labeled fire rated doors showing conformance with NFPA 80.
- D. Laboratory Test Reports:
 - 1. Screw holding capacity test report in accordance with WDMA T.M.10.
 - 2. Split resistance test report in accordance with WDMA T.M.5.
 - 3. Cycle/Slam test report in accordance with WDMA T.M.7.
 - 4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
 - 1. For interior doors, manufacturer's warranty for lifetime of original installation.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. Window and Door Manufacturers Association (WDMA):
 - I.S.1A-11Architectural Wood Flush Doors
 - I.S.4-09Water-Repellent Preservative Non-Pressure Treatment for Millwork
 - I.S.6A-11Architectural Wood Stile and Rail Doors
 - T.M.6-08Adhesive (Glue Bond) Durability Test Method
 - T.M.7-08Cycle-Slam Test Method
 - T.M.8-08Hinge Loading Test Method
 - T.M.10-08Screwholding Test Method
- C. National Fire Protection Association (NFPA):
 - 80-10.....Protection of Buildings from Exterior Fire
 - 252-08.....Fire Tests of Door Assemblies
- D. ASTM International (ASTM):
 - E90-09Laboratory Measurements of Airborne Sound Transmission Loss

PART 2 - PRODUCTS

2.1 FLUSH DOORS

- A. General:
 - 1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
 - 2. Adhesive: Type II
 - 3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
 - 4. For painted finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay. Do not use Lauan.
 - 5. Factory sand doors for finishing.

- B. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
 - 1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
- C. Stiles and Rails:
 - 1. Option for wood stiles and rails:
 - a. Composite material having screw withdrawal force greater than minimum performance level value when tested in accordance with WDMA T.M.10.
 - 2. Provide adequate blocking for bottom of doors having mechanically operated door bottom seal meeting or exceeding the performance duty level per T.M.10 for horizontal door edge screw holding.
- D. Fire rated wood doors:
- E. Fire Performance Rating:
 - a. "B" label, 1-1/2 hours.
 - b. "C" label, 3/4 hour.
 - 2. Labels:
 - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
 - b. Metal labels with raised or incised markings.
 - 3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
 - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
 - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
 - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
 - 4. Additional Hardware Reinforcement:
 - a. Provide fire rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.

- d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
- e. Mineral material similar to core is not acceptable.
- 5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
- 6. Provide steel frame approved for use in labeled doors for vision panels.

2.2 PREFINISH, PREFIT OPTION

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.

2.3 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 - 1. An identification mark or a separate certification including name of inspection organization.
 - 2. Identification of standards for door, including glue type.
 - 3. Identification of veneer and quality certification.
 - 4. Identification of preservative treatment for stile and rail doors.

2.4 SEALING:

- A. Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
 - 2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).

- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting style of active leaf of pair of doors or double egress smoke doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

- A. Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by COR.

END OF SECTION 08 14 00