

SECTION 05 40 00
COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:

1. Exterior load-bearing steel stud walls.
2. Interior load-bearing steel stud walls.

1.2 RELATED WORK:

- A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Sheathing: Section 06 10 00, ROUGH CARPENTRY.
- C. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- D. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
- B. Structural Performance: Engineer, fabricate, and erect cold-formed metal framing to withstand design loads within limits and under conditions required.
 1. Design Loads: As indicated.
 2. Design framing systems to withstand design loads without deflections greater than the following:
 - a. Exterior Load-Bearing Walls providing back-up to brick: Lateral deflection of 1/600 of the wall height.
 - b. Exterior Load-Bearing Walls not providing back-up to brick: Lateral deflection of 1/360 of the wall height.
 - c. Interior Load-Bearing Walls: Lateral deflection of 1/360 of the wall height.
 3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection

failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change (range) of 67 degrees C (120 degrees F).

4. Design framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings.
5. Design exterior non-load-bearing wall framing to accommodate lateral deflection without regard to contribution of sheathing materials.
8. Engineering Responsibility: Engage a fabricator who assumes undivided responsibility for engineering cold-formed metal framing by employing a qualified professional engineer to prepare design calculations, shop drawings, and other structural data.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.
- D. For cold-formed metal framing indicated to comply with certain design loadings, include structural analysis data sealed and signed by the qualified professional engineer who was responsible for its preparation.
- E. Installation Instructions: Printed instructions showing handling, storage, and installation of each item of cold-formed metal framing and each accessory.
- F. LEED Submittals: Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Iron and Steel Institute (AISI):

Specification and Commentary for the Design of Cold-Formed Steel
Structural Members (2005)

North American Standard for Cold-Formed Steel Framing - Lateral Design
(2007)

North American Specification for the Design of Cold-Formed Steel
Structural Members, 2007 Edition.

North American Standard for Cold-Formed Steel Framing - General
Provisions, 2007.

North American Standard for Cold-Formed Steel Framing - Truss Design,
2007.

North American Standard for Cold-Formed Steel Framing - Floor and Roof
System Design, 2007.

C. American Society of Testing and Materials (ASTM):

A36/A36M-08.....Standard Specifications for Carbon Structural
Steel

A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products

A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-
Dip) on Iron and Steel Hardware

A307-10.....Standard Specifications for Carbon Steel Bolts
and Studs

A653/A653M-10.....Standard Specifications for Steel Sheet, Zinc-
Coated (Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by the Hot-Dip Process

C1107/C1107M-08.....Standard Specifications for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)

E488-96(R2003).....Standard Test Methods for Strength of Anchors
in Concrete and Masonry Elements

E1190-95(R2007).....Standard Test Methods for Strength of Power-
Actuated Fasteners Installed in Structural
Members

D. American Welding Society (AWS):

D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel

E. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing
Repair

F. Light Gauge Steel Engineers Association (LGSEA):

Field Installation Guide for Cold-Formed Steel Roof Trusses, October
1999.

Technical Note 551d - Design Guide for Construction Bracing of Cold-
Formed Steel Trusses, February 1997.

Technical Note 551e - Design Guide for Permanent Bracing of Cold-Formed
Steel Trusses, February 1997.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM
A653, structural steel, zinc coated G90, with a yield of 340 MPa (50
ksi) minimum.

B. Sheet Steel for joists, studs and accessories 18 gage and lighter: ASTM
A653, structural steel, zinc coated G90, with a yield of 230 MPa (33
ksi) minimum.

C. Galvanizing Repair Paint: MIL-P-21035B.

D. Nonmetallic, Non-shrink Grout: Premixed, nonmetallic, noncorrosive,
nonstaining grout containing selected silica sands, Portland cement,
shrinkage-compensating agents, plasticizing and water-reducing agents,
complying with ASTM C1107, with fluid consistency and a 30 minute
working time.

2.2 WALL FRAMING:

A. Steel Studs: Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, capable of withstanding design loads and complying with the following:

1. Minimum Design Uncoated-Steel Thickness: 1.20 mm (0.0474 inch).
2. Minimum Flange Width: (1-5/8 inches).
3. Web: Punched.

B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:

1. Design Uncoated-Steel Thickness: Matching steel studs.
2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

2.3 FRAMING ACCESSORIES:

A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).

B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:

1. Supplementary framing.
2. Bracing, bridging, and solid blocking.
3. Web stiffeners.
4. Gusset plates.
5. Deflection track and vertical slide clips.
6. Stud kickers and girts.
7. Reinforcement plates.

2.4 ANCHORS, CLIPS, AND FASTENERS:

A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.

B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.

- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.5 REQUIREMENTS:

- A. Welding in accordance with AWS D1.3
- B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
- B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.
- C. Hold members in place until fastened.
- D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
 - 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - 2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.
- E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 ERECTION:

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as indicated on Shop Drawings.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.
- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.
- H. Attach bridging for studs in a manner to prevent rotation. Space bridging rows as indicated on Shop Drawings.
- I. Provide studs in one piece for their entire length, splices will not be permitted.
- J. Provide temporary bracing and leave in place until framing is permanently stabilized.
- K. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.
- L. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

3.3 TOLERANCES:

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
- C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.

3.4 FIELD REPAIR:

A. Touch-up damaged galvanizing with galvanizing repair paint.

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