

SECTION 105113
METAL LOCKERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Standard metal lockers.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For metal lockers. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For units with factory-applied color finishes.
- D. Maintenance data.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
- B. Steel Tube: ASTM A 500, cold rolled.
- C. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.
- D. Anchors: Material, type, and size required for secure anchorage to each substrate.
 - 1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior wall for corrosion resistance.
 - 2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

2.2 STANDARD METAL LOCKERS

- A. Locker Arrangement: Single tier.
- B. Material: Cold-rolled steel sheet.
- C. Body and Shelves: Assembled by riveting or bolting body components together. Fabricate from un-perforated 0.024-inch (0.61-mm) nominal-thickness steel sheet.
- D. Frames: Channel formed; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.

- E. Doors: One piece; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; formed into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.
 - 1. Doors less than 12 inches (305 mm) wide may be fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.
 - 2. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches (381 mm) wide; welded to inner face of doors.
 - 3. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet; welded to inner face of doors.
 - 4. Door Style: Doors shall be solid with ventilation strips at top and bottom of door.
- F. Hinges: Welded to door and attached to door frame with no fewer than two factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees.
 - 1. Continuous Hinges: Manufacturer's standard, steel, full height.
- G. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond face of door; pry and vandal resistant.
 - 1. Multipoint Latching: Finger-lift latch control designed for use with built-in combination locks, built-in key locks, or padlocks; positive automatic latching and prelocking.
 - a. Latch Hooks: doors less than 48 inches (1219 mm) high with two latch hooks; fabricated from 0.105-inch (2.66-mm) nominal-thickness steel sheet; welded or riveted to full-height door strikes; with resilient silencer on each latch hook.
 - b. Latching Mechanism: Manufacturer's standard, rattle-free latching mechanism and moving components isolated with vinyl or nylon to prevent metal-to-metal contact, and incorporating a pre-locking device that allows locker door to be locked while door is open and then closed without unlocking or damaging lock or latching mechanism.
- H. Equipment: Equip each metal locker with identification plate and the following unless otherwise indicated:
 - 1. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.
 - 2. Coat Rods: For each compartment of double-tier metal lockers.
- I. Accessories:
 - 1. Continuous Sloping Tops: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch (0.91-mm) nominal-thickness steel sheet.
 - 2. Filler Panels: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch (0.91-mm) nominal-thickness steel sheet.
- J. Finish: Baked enamel or powder coat.

Color(s): Selected from manufacturer's full range of colors.

2.3 FABRICATION

- A. Fabricate metal lockers square, rigid, and without warp and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.
 - 1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
 - 2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.
- B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.
- C. Knocked-Down Construction: Fabricate metal lockers using nuts, bolts, screws, or rivets for nominal assembly at Project site.
- D. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.
- E. Coat Rods: Fabricated from 1-inch- (25-mm) diameter steel; nickel plated.
- F. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch (9 mm) high.
- G. Continuous Base: Formed into channel or zee profile for stiffness, and fabricated in lengths as long as practical to enclose base and base ends of metal lockers; finished to match lockers.
- H. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.
- I. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip-joint filler angle formed to receive filler panel.

2.4 STEEL SHEET FINISHES

- A. Baked-Enamel Finish: Immediately after cleaning, pretreating, and phosphatizing, apply manufacturer's standard thermosetting baked-enamel finish. Comply with paint manufacturer's written instructions for application, baking, and minimum dry film thickness.
- B. Powder-Coat Finish: Immediately after cleaning and pretreating, electrostatically apply manufacturer's standard, baked-polymer, thermosetting powder finish. Comply with resin manufacturer's written instructions for application, baking, and minimum dry film thickness.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install level, plumb, and true; shim as required, using concealed shims.

1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches (910 mm) o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
2. Anchor single rows of metal lockers to walls near top and bottom of lockers and to floor.
- B. Knocked-Down Metal Lockers: Assemble with standard fasteners, with no exposed fasteners on door faces or face frames.
- C. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
 1. Attach hooks with at least two fasteners.
 2. Attach door locks on doors using security-type fasteners.
 3. Identification Plates: Identify metal lockers with identification indicated on Drawings.
 - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
 4. Attach filler panels with concealed fasteners. Locate filler panels between lockers and adjacent walls.
 5. Attach sloping-top units to metal lockers, with closures at exposed ends.

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