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SECTION 00 0115
LIST OF DRAWING SHEETS

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ARCHITECTURAL	
A-1	Outside Air Enclosure
A-2	Architectural Sections
A-3	Architectural Details
HEATING, VENTILATING, AIR CONDITIONING AND REFRIGERATION	
MH-1	HVAC Plan – Demolition – Phase 1
MH-2	HVAC Plan – New Work – Phase 1
MH-3	HVAC Plan – Demolition – Phase 2
MH-4	HVAC Plan – New Work – Phase 2
MH-5	HVAC Plan – Demolition – Phase 3
MH-6	HVAC Plan – New Work – Phase 3
MH-7	HVAC Plan – S.P.D. – Demolition
MH-8	HVAC Plan – S.P.D. – New Work
MH-9	HVAC Sections
MH-10	HVAC Details
MH-11	HVAC Details
MH-12	HVAC Schedules
MH-13	HVAC Controls
MH-14	HVAC Flow Diagram
ELECTRICAL	
ES-1	Electrical Plans – Demolition & New Work

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(SAMPLE LIST OF DRAWINGS)

VAMC (NAME) (SPEC No.)

SECTION 00 0115
LIST OF DRAWINGS

The drawings listed below accompanying this specification form a part of the contract.

Drawing No.	Title
SITE PLANNING	
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L2	Planting Plan
L3	Site and Planting Details
ARCHITECTURAL	
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30-2	Elevations
30-3	Wall Sections and Details
30-4	Industrial Stair, Dock Leveler, Areaway Sections and Details
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SECTION 01 00 00
GENERAL REQUIREMENTS

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for PROJECT NUMBER 614-14-201 Replace Air Handling Units (AHU's) AC-1, HV-1 & AC-2 at the Building-1, Cooper Drive Division, VA Medical Center, Lexington, Kentucky as required by drawings and specifications. The work includes replacement of existing air handlers, VAV's, and revised duct work as required by drawings and specifications.

B. Contractor shall test for, remove, clean-up and dispose of ACM piping and fittings and asbestos contaminated elements in an appropriate regulated area in the following approximate quantities:

50 – Linear feet of 50 - 150 mm (2" - 6") diameter pipe insulation
30 – Fittings, 50 - 150 mm (2" - 6") in diameter

Contractor shall provide pricing for each additional quantity:

Per linear foot of <50 mm (2") diameter pipe insulation
Per linear foot of 50 - 150 mm (2" - 6") diameter pipe insulation
Per linear foot of >150 mm (6") diameter pipe insulation
Per fitting 50 - 150 mm (2" - 6") in diameter

Contractor shall provide an **abatement plan** before start of construction per VA Specification 02 82 13.13.

C. Visits to the site by Bidders may be made only by appointment with the Medical Center Contracting Officer Representative (COR) or in lieu of appointments for this solicitation specific dates and times will be included in the solicitation.

D. Offices of Staggs and Fisher, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer, Contracting Officer's Technical Representative or his duly authorized representative.

E. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the Contracting Officer's Representative in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the Contracting Officer's Representative.

F. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

G. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2) is qualified to oversee the type of work being performed and maintain a presence at the work site whenever the general or subcontractors are present. The proof, including resume, shall be sent to the Contracting Officer (CO) and the competent person(s) shall be approved by the CO before the start of construction.

H. Training:
   1. All employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and/or other relevant competency training, as determined by VA CP with input from the ICRA team.
   2. Submit training records of all such employees for approval before the start of work.
   3. Contractor shall submit an initial list of names of Contractor and subcontractor employees who will be completing work on the site along with a copy of the card and/or training certificate issued following employees' completion of 10-hour OSHA certified Construction Safety course and/or other relevant competency training.
      a. Subcontractor initial employee name list and corresponding completion card and/or certificate shall include employees at any and all levels of subcontract.
      b. Contractor shall update this list when changes occur. Contractor is responsible for subcontractor updates. Contractor shall provide

subsequent list(s) of names four (4) weeks in advance of additional employees reporting to the work site. Subsequent list(s) of names shall consist of contractor and/or subcontractor employee(s) names with a copy of the card and/or training certificate issued following employee's completion of 10-hour OSHA certified Construction Safety course and/or other relevant competency training.

c. Contractor employees shall not be considered government employees for any purpose under this contract.

I. A construction kick-off orientation meeting shall be coordinated with the Project Manager in advance of construction activities. This meeting shall contain, at a minimum, the following agenda items: Fire Safety orientation to the specific site, Infection control training per the specific project, and other site and/or project specific items. The meeting will be held in the physical location of the project if possible.

1.2 STATEMENT OF BID ITEM(S)

A. ITEM 1: GENERAL CONSTRUCTION: Furnish all labor, tools, materials and expertise to complete Project Replace Air Handling Units (AHU's) AC-1, HV-1 & AC-2 at the Lexington VAMC-CD, in strict accordance with the specifications and drawings. The contractor shall have 240 calendar days from date of issuance of the construction Notice to Proceed to complete this item.

B. DEDUCTIVE ALTERNATE I: All work in BID ITEM 1, except use painted sheet metal siding air intake enclosure, instead of brick and block.

C. DEDUCTIVE ALTERNATE II: All work in BID ALTERNATE I, except eliminate air intake enclosure; expose and paint sheet metal ductwork.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. The contractor is responsible for producing all specifications and drawings at his or her own expense from the bid documents that are necessary to perform the work.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security:

1. Contractor's superintendent shall sign in daily at the start of work and/or at 8:00 am. Contractor's superintendent shall sign in to the Contractor log in the Engineering Office located in the Cooper Drive Division (CDD) Building 1A, 2nd floor at reception area near center

of floor. Contractor shall sign out daily at the same location.

Contractor work outside of administrative hours shall be as scheduled with the Project Manager. Contractor's superintendent sign-in/out shall represent all Contractor and/or subcontractor employees on site for work; all other Contractor and/or subcontractor employees are not required to sign in/out.

2. Contractor shall provide a daily log for each day work takes place on site. Daily log shall include name of Contractor's superintendent, name(s) of other Contractor employees, listing of subcontractor(s), names(s) of subcontractor employees, identification of the work performed, and any notes required to convey extent of activities.
3. All employees of General Contractor and subcontractors shell comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
4. Only employees of the Contractor or subcontractor(s) with VA-provided ID badges shall work on the site. To obtain badge, the contractor shall attend a Contractor Orientation Meeting held each Monday and Tuesday at 8:00 am at Leestown Division, Building 2, 2nd Floor, Engineering Offices, except for federal holidays. Contractor shall present the following for each employee that attends the Orientation: two forms of Government Issued ID (e.g. Driver's License, Personal Identification Card, Social Security Card, US Passport, Worker's Visa, etc.)- one has to be a picture ID; 10-Hour OSHA card or certificate from a certified OSHA instructor - 30-Hour OSHA card or certificate for general contractor's competent person; and, the completed employee package described below.
   a) Employees shall comply with VA Security Management Program. In order to comply with the Security Management Program the following actions are necessary:
      i) Submit to COR a completed employee package at the orientation consisting of the following:
         (1) Completed Orientation Information Sheet
         (2) Contractor Orientation Checklist with top information portion completed
         (3) VA Form 0711 Request For One-VA Identification Card with Section I Part A Completed
         (4) Copy of 10-Hour OSHA card or certificate from a certified OSHA instructor - 30-Hour OSHA card or certificate for general contractor's competent person.

(5) Copies the two forms of Government IDs.

B. **Security Plan:**

1. Contractor shall provide a security plan to the Contracting Officer for approval prior to performing work.
2. Elements of the plan must address the following:
   a. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
   b. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

C. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3-days' notice to the Contracting Officer so that security escort arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

D. Guards: Not used for this Contract.

E. Key Control:

1. Only the General Contractor will be issued keys for access to areas of the Medical Center in conjunction with construction work. The General Contractor is responsible for all keys issued to him, including any keys he distributes to subcontractors.
2. All keys issued to the General Contractor must be returned and accounted for by the Contracting Officer prior to processing final payment. The General Contractor will inform his personnel and

subcontractors of the importance of accounting for all keys issued by this Medical Center.

3. The Contractor shall, at any time during the contract, be able to show all keys issued for the visual inspection and validation within two (2) business days of request.
4. Contractor is responsible for replacing all keys and cores affected because of the loss of keys by Contractor personnel prior to final inspection of the project and subsequent close-out of the contract. Replacement of all keys and cores affected shall be accomplished by separate contract between Contractor and Best Lock Co. and shall not be charged to VA.
5. The General Contractor shall provide duplicate keys and lock combinations to the Contracting Officer's Technical Representative for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
6. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation.

F. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
4. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
5. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
6. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
7. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".

8. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
   a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
   b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

G. Motor Vehicle Restrictions
   1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
   2. Motor Vehicle Restrictions - Four separate permits shall be issued for General Contractor and its employees for parking in designated areas only. Additional on-site parking will not be provided.

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
   1. American Society for Testing and Materials (ASTM):
      E84-2008.....Surface Burning Characteristics of Building Materials
   2. National Fire Protection Association (NFPA):
      10-2006.....Standard for Portable Fire Extinguishers 30-
      2007.....Flammable and Combustible Liquids Code
      51B-2003.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work 70-
      2007.....National Electrical Code
      241-2004.....Standard for Safeguarding Construction, Alteration, and Demolition Operations
   3. Occupational Safety and Health Administration (OSHA):
      29 CFR 1926.....Safety and Health Regulations for Construction

B. **Fire / Safety Plan:** Establish and maintain a safety and fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to V.A. Engineer and Facility Safety Manager for review for compliance with contract requirements in

accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

E. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas, the areas that are described in phasing requirements, and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
2. Install two-hour temporary construction partitions as required to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Project Engineer and facility Safety Manager.

H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Project Engineer and facility Safety Manager.

I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with V.A. Engineer and facility Safety Manager Officer. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.

M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Project Engineer

N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Project Engineer Obtain permits from facility Safety Officer at least 72 hours in advance Designate contractor's responsible project-site fire prevention program manager to permit hot work. **Hot work permits shall be submitted using the "Permit for Cutting and Welding with Portable Gas or Arc Equipment," which is attached to the end of this section (2 pages).** Contractor shall abide by the instructions on the form and submit the signed form once completed with the item. In general permission for certain types of work is only valid for one day.

O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Project Engineer and facility Safety Officer.

P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate

and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

R. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

S. If required, submit documentation to the Contracting Officer's Technical Representative that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

T. Contractor shall maintain a binder or file of all Material Safety Data Sheets for all products brought on site. Contractor shall inform the Project Manager in writing of the location of this file or binder. Contractor shall update the binder or file as changes occur to products brought on site.

U. Contractor shall maintain sprinkler systems and smoke detection systems as indicated on drawings. Contractor shall maintain a minimum of one (1) active smoke detector within the defined construction area. Contractor shall ensure non-activation of the active smoke detector during daily Contractor activities. Smoke detectors shall be disconnected and safely stored per Lexington VA maintenance procedures when required by construction activities and to prevent smoke detector damage. Contractor shall not bag or cover any active smoke detector. Contractor shall ensure smoke detector activation at the end of Contractor's daily work shift. Contractor shall not leave the site until the active smoke detector is providing smoke detection coverage. Contractor shall not disconnect or remove all sprinkler piping and sprinkler coverage without having at least minimal smoke detector coverage. Contractor shall coordinate sprinkler piping and sprinkler head demolition and new installation activities with the Project Manager. Contractor shall ensure an Interim Life Safety Measures (ILSM) is in place for any change or interruption of the Life Safety Systems (detection, notification, suppression or evacuation) by coordinating with the COR.

V. Fire and Smoke Barrier Penetrations: The contractor shall obtain a penetration permit from the VAMC prior to disturbing the integrity of any smoke and/or fire barrier. The permit must be posted at the work site until completion of the work and verification of penetration closure. After the associated work is complete, the penetration must be sealed in accordance with Section 07 84 00, FIRESTOPPING. An

identification sticker shall be placed at the sealed penetration to indicate date, material, and permit number for the seal. **The "Fire and Smoke Barrier Penetration Permit" form (3 pages), attached at the end of this section shall be used to fulfill this requirement.** The 3rd page of the attachment is a sample of the identification sticker.

W. Interim Life Safety Measures (ILSMs): The contractor shall abide by the applicable requirements of NFPA 101 (Life Safety Code) and VAMC policy concerning ILSMs. An ILSM shall be implemented when any component of the life safety system is taken out of service for four or more hours (coordinated with the COR). Components of the life safety system include any portion of the fire suppression system (water, flow alarms, pump, piping, sprinkler heads or fire extinguishers), smoke detectors, heat detectors, pull stations, alarms, alarm panel, fire doors, exit stairwells, exit signs, exit passageways, exit discharge (outside the building path), smoke or fire dampers, or any utility system supporting a component of the life safety system (emergency generator or HVAC systems). **A copy of the "Construction Project Interim Life Safety Requirements" ILSM form (3 pages) and decision matrix is attached at the end of this section.** The contractor shall coordinate ILSM's with the COR and comply with the approved ILSM.

1.6 OPERATIONS AND STORAGE AREAS

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting

Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials is limited and will be determined by the Contracting Officer’s Technical Representative.

E. Workmen are subject to rules of Medical Center applicable to their conduct.

F. This Medical Center has adopted a policy for smoke-free environment. No smoking is permitted in any building by employees, house staff, students, visitors or contractors. No smoking is permitted within defined construction areas interior of any building or the roof of any building. No smoking is permitted on any open rooftop of any building. Smoking is permitted by patients in certain designated areas. Contractors may only smoke in those designated areas – and not in staging areas or other spaces.

G. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by Contracting Officer’s Technical Representative where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.
2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

H. Phasing: To insure such executions, Contractor shall furnish the Contracting Officer's Technical Representative with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the Contracting Officer's Representative two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof.

Phase I: Remove HV-1 Air Handler Unit, ductwork, piping, concrete curbs, chilled water coils, hot water coils, etc. Remove HV-1 air fan, ductwork, piping, etc. Remove outside air duct louvers. Install new AC-1 air handler. Install new return air fan for AC-1. Temporarily connect old AC-1 outside air duct to new AC-1 outside air duct. Controls and all safeties shall be operational before placing new AC-1 in service. Disconnect AC-2 ductwork and temporarily connect to new AC-1 unit, after new AC-1 is operational. Construct new outside air duct enclosure. Note: System is only allowed to be out of service for two-weeks. New primary air system must be back in service after this time-period or the Contractor shall install temporary air handler. Outages will not be allowed after this initial time period. Reference drawings MH-1 and MH-2. Clean Sterile Processing Service (SPS - used to be SPD) ducts, install VAV's, booster fan, and variable frequency drive (VFD) in SPS area of hospital per drawing MH-8.

Phase II: Remove old AC-2 air handling unit, ductwork, piping, concrete curb, etc. per drawing MH-3. Install new AC-2 air handling unit and connect piping and ducts per drawing MH-4. Connect new AC-2 outside air ductwork to existing ductwork. Connect supply air ductwork to AC-2. Controls and all safeties shall be operational before placing new AC-2 in service. Disconnect temporary ductwork from AC-1 and connect to new AC-2 after new AC-2 is operational.

Phase III: Disconnect ductwork from existing AC-1 air handling unit and reconnect to new AC-1 before removal for old AC-1; remove existing AC-1 air handling unit, ductwork, piping, concrete, etc.; remove existing outside air duct and cap at main; per drawing MH-5. Connect new ductwork and piping per drawing MH-6. Install humidifiers per drawing MH-9.

I. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands

and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by Contracting Officer's Representative.

J. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Contracting Officer's Technical Representative.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Contracting Officer's Technical Representative. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for additional requirements.
2. Contractor shall submit a request to interrupt any such services to Contracting Officer's Technical Representative, in writing, 10 business days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption. **All request shall include a completed "Utility Systems Service/Outage Notification" form, which is attached to the end of this section.**
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Contracting Officer's Representative.

5. In case of a contract construction emergency, service will be interrupted on approval of Contracting Officer's Representative. Such approval will be confirmed in writing as soon as practical.
6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the Contracting Officer's Technical Representative.

N. Coordinate the work for this contract with other construction operations as directed by Contracting Officer's Technical Representative.. This includes the scheduling of traffic and the use of roadways.

O. Wireless devices such as cell phones, two-way radios, blackberry-type devices, blue-tooth enabled devices and similar devices capable of transmitting and receiving analog and/or digital signals shall be powered off in restricted areas. These devices may be used in non-restricted areas. Restricted areas are: all locations within buildings except elevator lobbies marked as acceptable for wireless device use, private offices, and defined construction areas.

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR, of areas of buildings in which alterations occur

and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of buildings.
2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
3. Shall note any discrepancies between drawings and existing conditions at site.
4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) of GENERAL CONDITIONS.

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.

2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.

B. Contractor shall submit an initial list of names of Contractor and subcontractor employees who will be completing work on the site along with signatures of each showing completion of project specific Infection Control training.

1. Subcontractor initial employee name list shall include employees at any and all levels of subcontract.
2. Contractor shall update this list when changes occur. Contractor is responsible for subcontractor updates. Contractor shall provide subsequent list(s) of names four (4) weeks in advance of additional employees reporting to the work site. Subsequent list(s) of names shall consist of Contractor and/or subcontractor employee(s) names with signatures of each showing completion of project specific Infection Control training.
3. Additional project specific Infection Control training information is located in paragraph MEDICAL CENTER INFECTION CONTROL PERMIT AND EDUCATION REQUIREMENTS of this Section as an attachment.
4. This project has been identified as a **Class 2** project. However, interior corridors must be enclosed pre project plans and negative pressure maintained.

C. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group as specified here. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to Project Engineer and Facility ICRA team for review for compliance with contract

requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

D. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:

1. The COR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

E. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by Contracting Officer’s Technical Representative. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
2. Do not perform dust producing tasks within occupied areas without the approval of the Contracting Officer’s Technical Representative. For construction in any areas that will remain jointly occupied by the medical Center and Contractor’s workers, the Contractor shall:
   a. Provide dust proof one-hour fire-rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant

polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the Contracting Officer's Technical Representative and Medical Center.

b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.

e. The contractor shall not haul debris through patient-care areas without prior approval of the Contracting Officer's Technical Representative and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.

g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.

h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

F. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

G. MEDICAL CENTER MINIMUM INFECTION CONTROL PERMIT AND EDUCATION REQUIREMENTS:

1. During Class 1 Construction Projects:
   a. Dress: Appropriate for area (i.e. shoe covers, etc., in OR).
   b. Ventilation: Execute work by methods to minimize raising dust.
   c. Barriers: Use care removing ceiling tiles, clean up disturbed dust immediately by HEPA (defined as one capturing 99.97% of particles ≥ 0.3 microns in size) vacuuming and/or wet mopping. Immediately replace any ceiling tiles displaced for visual inspection or replacement. No dust tracks outside work zone.
   d. Debris: Remove from work site in a closed/sealed container.
   e. UPON COMPLETION OF PROJECT:
      i) Damp-wipe tools when removed from the work site.
      ii) Clean work area upon completion of task.
2. During Class 2 Construction Projects: (NOTE: Include activities in Class 1 above)
   a. Traffic: Route patient/visitor/staff traffic away from project/activity.
   b. Ventilation: Provide means to prevent airborne dust from dispersing into atmosphere.
   c. Barriers: Water mist work surfaces to control dust while cutting. Seal unused doors with duct tape. Place dust mat at entrance and exit of work are.

d. UPON COMPLETION OF PROJECT:

i. Wipe work surface with disinfectant.

ii. Contain construction waste before transport in tightly covered containers.

iii. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.

3. During Class 3 Construction Projects: (NOTE: Include activities in Class 1 and 2 above)

a. Traffic: Post signs identifying alternate routes and that construction project underway. Workers should not walk in hallways or patient-care areas with dust-covered work clothes.

b. Ventilation: Remove or isolate HVAC system in area where work is being done to prevent contamination of duct system. Block/seal HVAC supply air sources (ducts, grilles, pipes, conduits, and wall/ceiling/floor penetrations). Exhaust air to the outside if possible. If re-circulated air from the construction zone is unavoidable, use a pre-filter and a HEPA filter before the air returns to the HVAC system. When vibration relation work is being done that may dislodge dust in the ventilation system, or when modifications are made to duct work serving occupied spaces, install filters on the supply air grilles temporarily. Maintain negative pressure in work site relative to patient areas. Use HEPA-filtered fans if needed (monitor need to change or clean filters during construction.)

c. Barriers: Must be provided to contain dust in the negative pressure work site. Complete all dust barriers, i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Examples include isolating area by closing/sealing existing doors/windows, or erecting an airtight 4- to 6-mil plastic or dry wall barrier that extends from floor to upper deck (or dropped ceiling). Seams in plastic sheeting must be sealed with duct tape and the barrier taped securely to the ceiling and floor. A plastic entrance must have a 2-foot flap. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. Doors in a dry wall barrier must have gaskets to prevent exhaust of dust. Place tack mats at entrance and wet mop area outside of barrier if dust is tracked

outside work site. Construct anteroom and require all personnel, equipment, materials, and debris containers to pass through this room when entering or exiting the work site. Water mains, branch mains, risers, and branches to a group of fixtures have stop valves. Ceiling access panels must be closed when unattended.

d. Barriers: Elevator shafts, dumb waiters, and stair wells within the field of construction must have proper barriers installed and air leaks sealed. Mist work surfaces to control dust when drilling or cutting, or HEPA-filtered vacuum cleaner concurrently with drilling work. Place dust mat at entrance and exit of work area.

e. Debris: Debris is to be removed by specified route only. Transport debris during low patient activity periods if possible (nights and weekends). Contain construction waste before transport in tightly covered containers. Cover transport receptacles or carts. Tape covering unless solid lid. Mist debris and cover and damp wipe (including wheels and casters) containers used to transport debris. Consider use of chutes to the outside for debris removal. For personnel transporting debris, cover gown or equivalent and shoe covers required if dust cannot be removed from clothing with HEPA vacuum.

f. UPON COMPLETION OF PROJECT:

   i. Do not remove barriers from work area until project is inspected by COR and Infection Control, and thoroughly cleaned.

   ii. Vacuum work area with HEPA filtered vacuum.

   iii. Wet mop area with hospital disinfectant at completion of project or at the end of the day for jobs lasting more than one day.

   iv. Remove barrier materials carefully to minimize spreading of dirt debris associated with construction and clean residual dust.

   v. Remove isolation of HVAC system and HEPA filters in areas where work is being performed.

   vi. Vent system cleaned after completion of construction.

   vii. Flush the main water system to clear dust-contaminated lines.

   viii. Contact Infection Control for inspection prior to patient occupation.

ix. Wet ceiling ties: if porous, remove and replace; if nonporous, remove, clean with dilute hypochlorite (10% household bleach) and dry before replacement.

4. During Class 4 Construction Projects: (NOTE: Include activities in Class 1, 2 and 3 above)
   a. Ventilation: Isolate HVAC system in area where work is being done to prevent contamination of duct system.
   b. Barriers: Complete all critical barriers, i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. Seal holes, pipes, conduits, and punctures appropriately. Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave the work site. Do not remove barriers from work area until project is inspected by COR and thoroughly cleaned.
   c. UPON COMPLETION OF PROJECT:
      i. Remove barrier material carefully to minimize spreading of dirt and debris associated with construction.
      ii. Contain construction waste before transport in tightly covered containers.
      iii. Cover transport receptacles or carts. Tape covering unless solid lid.
      iv. Vacuum work area with disinfectant.
      v. Wet mop area with disinfectant.
      vi. Remove isolation of HVAC system in areas where work is being performed.

1.9 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
   1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner

as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by Contracting Officer's Technical Representative.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
4. PCB Transformers and Capacitors: The Contractor shall be responsible for disposal of the Polychlorinated Biphenyl (PCB) transformers and capacitors. The transformers and capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation (CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers and capacitors for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's Chief.
   a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:

      40 CFR 261.....Identification and Listing of Hazardous Waste
      40 CFR 262.....Standards Applicable to Generators of Hazardous Waste
      40 CFR 263.....Standards Applicable to Transporters of Hazardous Waste
      40 CFR 761.....PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions
      49 CFR 172.....Hazardous Material tables and Hazardous Material Communications Regulations
      49 CFR 173.....Shippers - General Requirements for Shipments and Packaging

49 CRR 173.....Subpart A General

49 CFR 173.....Subpart B Preparation of Hazardous Material for Transportation

49 CFR 173.....Subpart J Other Regulated Material; Definitions and Preparation

TSCA.....Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer’s Technical Representative.

B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer’s Technical Representative may have the necessary work performed and charge the cost to the Contractor.

1.11 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the Resident Engineer. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the V.A. Engineer before it is disturbed. Materials and workmanship used in restoring work, shall

conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.12 PHYSICAL DATA

A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

1.13 NOT USED

1.14 NOT USED

1.15 AS-BUILT DRAWINGS

A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR’s review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings to the Contracting Officer’s Technical Representative within 15 calendar days after each completed phase and after the acceptance of the project by the Contracting Officer’s Technical Representative.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.16 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the Contracting Officer's Technical Representative, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.

C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.17 NOT USED

1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:

1. Permission to use each unit or system must be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.

4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.19 TEMPORARY USE OF EXISTING ELEVATORS

A. Contractor will not generally be allowed the use of existing elevators. Outside type hoist shall be used by Contractor for transporting materials and equipment. Upon approval of the COR and during non-business hours, the Contractor may be allowed occasional use of the elevators to transport larger items.

1.20 NOT USED IN THIS CONTRACT.

1.21 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by Contracting Officer’s Technical Representative, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

B. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center. Contractor shall keep such places clean and be responsible for any

damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

1.22 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Medical Center heating distribution system.

   a. Steam is available at no cost to Contractor.

E. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation of use of water from Medical Center's system.

G. Steam: Furnish steam system for testing required in various sections of specifications.
1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Contracting Officer’s Technical Representative's discretion) of use of water from Medical Center's system.

H. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished by the Contractor at Contractor's expense.

1.23 NOT USED

1.24 TESTS

A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air,

steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.

E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.25 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the Resident Engineer coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete

maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the Contracting Officer's Technical Representative and shall be considered concluded only when the Contracting Officer's Technical Representative is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the Contracting Officer's Technical Representative, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.26 NOT USED

1.27 RELOCATED EQUIPMENT (INCL. INSTALLATION & REMOVAL OF CONTROLS)

A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment indicated to be relocated by the Contractor.

B. Perform relocation of such equipment or items at such times and in such a manner as directed by the Contracting Officer's Representative.

C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified.

D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.

E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of equipment, required to be relocated.

F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.28 NOT USED

1.29 NOT USED

1.30 SAFETY SIGN

A. Provide a Safety Sign where directed by Contracting Officer's Technical Representative. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.

B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.

C. Maintain sign and remove it when directed by V.A. Engineer.

D. Detail Drawing Number 45 of safety sign showing required legend and other characteristics of sign is shown in contract documents.

E. Post the number of accident free days on a daily basis.

1.31 NOT USED

1.32 NOT USED

1.33 HISTORIC PRESERVATION

A. Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the Contracting Officer's Technical Representative verbally, and then with a written follow up.

1.34 MINIMUM HOURLY RATES OF WAGES

A. The following wage determination of the Secretary of Labor shall be applicable to this project in accordance with the Davis-Bacon Act as set forth for Kentucky, Fayette County, 2014.

1.35 QUALITY PLAN

A. The Contractor shall develop a **quality plan** to address all aspects of construction quality assurance. The plan shall be submitted and approved by the COTR/VA Project Manager before the construction kick-off orientation meeting.

B. The Quality Plan shall indentify the Prime Contractor's on-site quality manager. The quality manager may be the Superintendent if qualified. The Prime Contractor's on-site quality manager shall oversee the Prime Contractor's and Subcontractor's work and assure the work is in compliance with national code, VA specifications, drawings and other contract requirements.

C. The Quality Plan shall be "ever green" and can be updated as needed with the approval of the Contractor and COTR.

D. In the plan, the Contractor shall identify the process for flowing down of drawings, specifications and requirements to subcontractors. The contractor shall review all requirements with the subcontractors before start of construction. All workers shall be licensed by the State of Kentucky, or other state, as required by state law.

E. All Subcontractors shall be identified in the plan and have an on-site quality manager (trade expert). The subcontractor's quality manager may be the foreman if qualified. The quality plan shall identify the prime contractor's action if the subcontractor's work does not meet national code, VA specifications, drawings and other contract requirements. The prime Contractor shall report to COR all instances of subcontractor noncompliance. The subcontractor shall stop work after the third instance of a major noncompliance.

F. The Prime Contractor shall outline the process for completing their Punch List. The process shall identify in the plan a process of how each requirement specified on the drawings, drawing notes, and specifications are complied with. The Prime Contractor shall submit a formal letter to the Contracting Officer (CO) requesting a VA Punch List. The letter shall state that all national code, VA specifications, drawings and other contract requirements are complied and include a copy of the Prime Contractor's punch list. The letter shall not be submitted before the Prime Contractor has completed their punch list and all issues identified are resolved.

Sample Forms

Note: Sample Forms with VAMC policy applicable to this project for specification section follow on next page – Obtain current copies from COR.

ATTACHMENT A

PERMIT FOR CUTTING AND WELDING WITH PORTABLE GAS OR ARC EQUIPMENT

DATE: _____

BUILDING: _____

DEPT.: _____

WORK TO BE DONE: _____

_____

SPECIAL PRECAUTIONS: _____

_____

IS FIRE WATCH REQUIRED? _____

LOCATION WHERE THIS WORK IS TO BE DONE HAS BEEN EXAMINED, NECESSARY PRECAUTIONS TAKEN AND PERMISSION IS GRANTED FOR THIS WORK (SEE REVERSE).

PERMIT EXPIRES: _____

SIGNED: _____
(Individual responsible for authorizing welding and cutting)

TIME STARTED: _____ COMPLETED: _____

FINAL CHECK-UP

Work areas and all adjacent areas to which sparks and heat might have spread (including floors above and below and on opposite walls) were inspected 30 minutes after the work was completed and were found fire safe.

SIGNED: _____
(Supervisor or Fire Watcher)

ATTENTION: BEFORE APPROVING ANY CUTTING AND WELDING PERMIT, THE SAFETY OFFICE SHALL INSPECT THE WORK AREA AND CONFIRM THAT PRECAUTIONS HAVE BEEN TAKEN TO PREVENT FIRE IN ACCORDANCE WITH NFPA 51 B.

PRECAUTIONS

Sprinklers in service
Cutting and welding equipment in good repair

WITHIN 35 FT. OF WORK

Floors swept clean of combustibles
Combustible floors wet-down, covered with damp sand, metal or other shields
No combustible material of flammable liquids
Combustibles and flammable liquids protected with covers, guards or metal shields
All wall and floor openings covered
Covers suspended beneath work to collect sparks

WORK ON WALLS OR CEILINGS

Construction noncombustible and without combustible covering
Combustibles moved away from opposite side of wall

WORK ON ENCLOSED EQUIPMENT

(Tanks, containers, ducts dust collectors, etc.)

Equipment cleaned of all combustibles
Containers purged of flammable vapors

FIRE WATCH

(To be provided during and 30 minutes after operation)

Supplied with extinguisher and small hose
Trained in use of equipment and in sounding fire alarm

FINAL CHECK-UP

(To be made 30 minutes after completion of any operation unless fire watch is provided)

SIGNED: _____
(Supervisor)

ATTACHMENT A
VA MEDICAL CENTER
LEXINGTON, KENTUCKY

MEMORANDUM N0. 138-35
APRIL 8, 2009

FIRE AND SMOKE BARRIER PENETRATION PERMIT

Project Name/Contract #:	Issue Date:
Approved By (Engineering Representative):	Permit issued to:
Describe penetration activities and reasons:	
Barrier I:	
Location of barrier(s) to be penetrated (building number, wing, floor, room number) (Attach sketch if applicable)(Reference drawing when possible) (Use separate sheet if required)	
Location of ceiling tile(s) to be removed (building number, wing, floor, room number) (Attach sketch if applicable) (Use separate sheet if required)	
Describe methods, materials, and techniques to seal penetrations. (Use separate sheet if required)	

Barrier II: (use if more than one in project)			
Location of barrier(s) to be penetrated (building number, wing, floor, room number) (Attach sketch if applicable)(Reference drawing when possible) (Use separate sheet if required)			
Location of ceiling tile(s) to be removed (building number, wing, floor, room number) (Attach sketch if applicable) (Use separate sheet if required)			
Describe methods, materials, and techniques to seal penetrations. (Use separate sheet if required)			
Answer all three before signing permit. (Circle selection)			
1. Did the responsible person obtain prints from Engineering detailing hourly rated walls and identified scope of the fire stop work?	Y	N	N/A
2. Is manufacturer's product (fire sealant) application guide containing UL/FM listed fire stop systems available and approved?	Y	N	N/A
3. Has the responsible person prepared an itemized schedule of fire/smoke walls to be penetrated?	Y	N	N/A

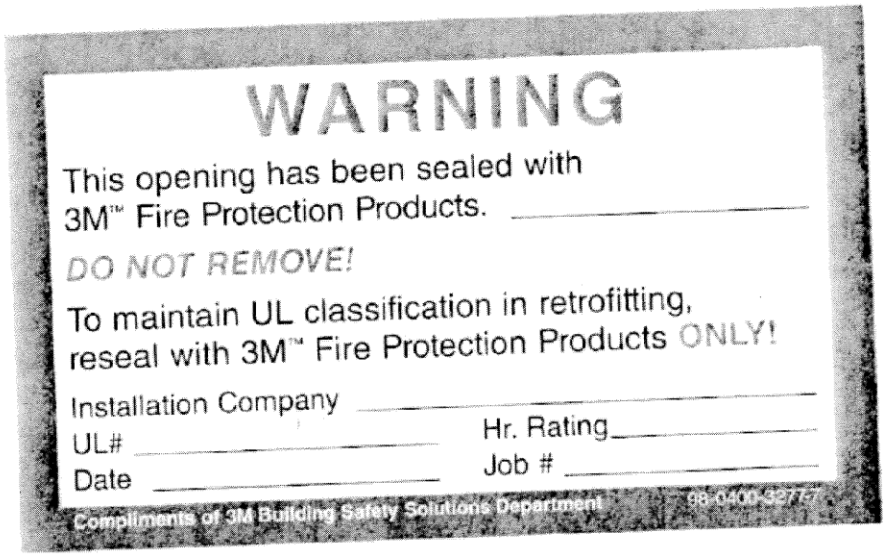
Final Inspection by Department/Contractor Representative: Date:	Safety/Facilities Representative: Date:

INSTRUCTIONS:
1. Maintain a copy of this permit at the work area at all times.
2. Promptly repair penetrations in an approved manner. Contact Facilities Management/COTR if there are any questions regarding the repairs.
3. Notify Facilities Management/COTR/Safety when repairs are completed to schedule final inspection.

ATTACHMENT B
VA MEDICAL CENTER
LEXINGTON, KENTUCKY

MEMORANDUM N0. 138-35
APRIL 8, 2009

The following sample sticker must be used to mark date, type and permit number for the sealed penetration.



1. If another equivalent, approved brand was used, cross out 3M and print the product name on the provided line.

2. Installation company. Enter the name of the contractor performing the work.

3. UL#. Enter the UL# of the product.

4. Hr Rating. Enter the rating of the material.

5. Date. Date the penetration was sealed.

6. Job #. Enter the permit number that allowed this work to be completed.

ATTACHMENT A

INTERIM LIFE SAFETY REQUIREMENTS

PROJECT/ACTIVITY TITLE _____

PROJECT NO. (if any)_____

DATE/TIME START _____ DATE/TIME END _____

SCOPE OF WORK _____

_____

_____

Utilities to be taken out of service water ☐ electricity ☐ HVAC ☐ None ☐. If a utility is checked, a Utility outage permit must be completed and attached to this ISLM before the ILSM can be implemented.

Complete the ILSM Assessment matrix and circle those items required or considered and required for this project. Matrix attached ☐

Complete the ILSM Inspection Checklist at Attachment C based on the items identified in the matrix. The supervisor of the work site is responsible for daily inspection of the interim measures. The COTR or Asst Chief Engineer will make periodic inspections to ensure compliance with the ILSM requirements.

Describe specific actions here: _____

_____

_____

Notifications:

☐	Electrical shop	POC
☐	Plumbing shop	POC
☐	Grounds/Transportation	POC
☐	HVAC shop	POC
☐	Safety office	POC
☐	Security	POC
☐	Fire Department	POC
☐	POC who will conduct inspections	POC
☐	Chief Engineering	POC
☐	Director's Office (as required)	POC

_____ _____

Project Manager Date Safety Manager Date

NOTE: Matrix and inspection sheets will be attached to the project documentation for record.

ATTACHMENT B

ILSM Inspection Checklist								
Enter the dates across the top squares; inspect the items 'X-ed' in the left column and initial for that item in the date column. This checklist must be turned into the COTR at the end of the ILSM period or end of the week - whichever comes first or to Safety Office if internal activity. COTR/Safety additional may be entered after the last standard measure.								
CONSTRUCTION SUPERVISOR Requirement:								
Required (X)	**Measure to inspect and date inspected. Initial each required item below the date**							
	Notify fire department of outage							
	Ensure free and unobstructed exits							
	Modify EXIT signage to meet modification/identify alternate							
	Ensure Access for Emergency Responders							
	Construct Non-Combustible Temporary Partitions							
	Prohibit Smoking							
	Control combustible loads (storage, housekeeping, debris and waste)							
	Increase Hazard Surveillance/Inspections							
	Implement Fire Watch with communication and extra extinguisher							
	Inspect exits in affected areas daily							
	Provide Additional Education to all Personnel							
	Provide additional fire extinguishers							
	Inspect, test and document temporary systems monthly							
VAMC Requirement: COTR/Safety will confirm completion of these measures.								
	Provide equivalent alarm/notification to impacted staff							
	Conduct 2 fire drills per shift in LOCAL areas							
	Conduct 2 fire drills per shift in all areas							
	Train staff to Compensate for Deficiencies							
Comments:								

Interim measure clarification

☐ Ensuring free and unobstructed exits. Staff receives additional information/communication when alternative exits are designated. Buildings or areas under construction must maintain escape routes for construction workers at all times, and the means of exiting construction areas are inspected daily.

☐ Ensuring free and unobstructed access to emergency services and for fire, police, and other emergency forces

☐ Ensuring that fire alarm, detection, and suppression systems are in good working order. A temporary but equivalent system must be provided when any fire system is impaired. Temporary systems must be inspected and tested monthly.[1]
[1] = NFPA 101 fire watch requirements can be found at NFPA 101, 2006 Edition, 9.6.1.6

☐ * Ensuring that temporary construction partitions are smoke-tight and built of noncombustible or limited combustible materials that will not contribute to the development or spread of fire

☐ ** Providing additional fire-fighting equipment and training staff in its use

☐ * Prohibiting smoking throughout the hospital's buildings and in and near construction areas

☐ * Developing and enforcing storage, housekeeping, and debris-removal practices that reduce the building's flammable and combustible fire load to the lowest feasible level

☐ ** Conducting a minimum of two fire drills per shift per quarter

☐ ** Increasing surveillance of buildings, grounds, and equipment, with special attention to excavations, construction areas, construction storage, and field offices

☐ ** Training staff to compensate for impaired structural or compartmentalization features of fire safety

☐ ** Conducting hospital wide safety education programs to promote awareness of fire safety building deficiencies, construction hazards, and ILSMs

☐ * Notifications/coordination completed with (check as appropriate). POC is point of contact to whom notification or coordination was made:

Replace AHU AC-1, HV-1 and AC-2
VAMC CD, Lexington, KY
Project No. 614-14-201

ILSM DECISION MATRIX

This matrix should be used to assess appropriate interim measures to implement for activities that will reduce a life safety component(s) for four or more hours. Recommend the matrix be attached to each ILSM with the R or C circled to show evaluation and requirements. The results will also be used to identify the items to be inspected each day the life

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
	Notify fire department of outage	Ensure free and unobstructed exits	Modify EXIT signage to meet modification/identif	Ensure Access for Emergency Responders	Constuct Non-Combustible Temporary	Prohibit Smoking	Control combstible loads (storage, housekeeping,	Conduct 2 fire drills per shift in LOCAL areas	Conduct 2 fire drills per shift in all areas	Increase Hazard Surviellance/Inspe ctions	Train staff to Compensate for Deficiencies	Provide Additional Education to all Personnel	Implement Fire Watch with communication	Inspect exits in affected areas	Provide equivalent alarm/notification to impacted staff	Provide additional fire extinguishers	Inspect, test and document temporary systems
CODE DEFICIENCIES																	
1. Exit stair discharges improperly			R			R		R	C		R	C		C			
2. Smoke barrier is deficient						R		R		R	R					R	
3. Exit path reduces protection level			C			R				C				R			
4. Vertical opening improperly protected						R											
5. Building construction type is nonconforming						R	R		R			R				R	
6. Hazardous room is improperly protected (laundry, linen storage, flammable storage, boiler, kitchen, etc)						R			R							R	
7. Corridor wall is deficient						R	R	R		R	R						
8. Exit is closed or impaired (any portion from work area to exterior assembly)						R	R	R	C	R	R	R		C		R	
CONSTRUCTION HAZARD																	
9. Significantly modifying a smoke barrier					R	R	R	R	C	R	C	C					
10. Constructing a building addition to an existing building	C	R	R	R	R	R		R	C	R		R		C			
11. Significantly renovating an occupied floor.		R			R	R	R	R		C		C		C		R	
LIFE SAFETY SYSTEM DISRUPTIONS																	
11. Fire alarm out of service						R					R	C			R		C
12. Fire detection out of service						R	R				R	C	R		C	R	C
13. Fire supression out of service	R					R	R			R	R	C	R			R	C

Yellow indicates a VAMC requirement.

R = required actions
C = these actions must be considered. Documentation of the negative should be on the or project documentation.

DEPARTMENT OF VETERANS AFFAIRS Medical Center 1101 Veterans Drive Lexington, KY 40502-2236	Utility Systems Service/Outage Notification	Type of Service: (circle) Shutdown / Service Notice

To: **VAMC Operations** Date of Request: _____

From: _____ Project: _____

Contractor performing work: _____

VA COTR: _____

System/Utility Involved _____

VAMC Division (circle) **Leestown** or **Cooper**

Location of work & area/room(s) affected:

Contingency plan for utility failure:

Requested system service date(s): (10 Day Notice Required) Start: Finish:	**Approved service date(s):** Start: Finish:
Requested time of system work:	**Approved time of system work:**
Requested time system back on line:	**Approved time system back on line:**

VAMC Projects Approval: _____ **Date:** _____

VAMC Maint. Supervisor Approval : _____ **Date:** _____

VAMC WO #

VAMC Contact During Work Activity: _____ _____

Contractor Contact –Onsite _____ **Phone:** _____

***Life safety system affected** (**circle one**): yes no

***If system work affects *Life Safety System(s)*, the following must sign this form and an ILSM assessment must be completed and attached.**
Facility Manager of Operations approval: _____

Chief, Engineering Service approval: _____

Lexington VAMC Form 1

Building Alteration, Construction, Project, Maintenance Activity Risk Assessment and Permit

Activity Title: _____

Activity #: _____

Specifics of Activity to be done: _____

_____

Location BLDG/FLR/RM#: _____

Activity Start Date: _____

PROJ/MAINT. COOR (PRINT):

PRE-CONSTRUCTION RISK ASSESSMENT:	YES	N/A
Off tour activity will be necessary	☐	☐
The Following Shops/Sections Will Be Involved In This Project: ☐EMS ☐IT ☐UTIL ☐Area Maintenance. ☐Grounds ☐Locksmith ☐EOC ☐Clinical Engineer ☐ Infection Control ☐ Security		

Step 1: Determining Activity Type(s)
Using the following table, identify the type of activity

INFECTION CONTROL ASSESSMENT- Activity Types	YES	NO
INSPECTION AND NON-INVASIVE ACTIVITIES (TYPE A) • Remove ceiling tiles for visual inspection or replacement limited to 2 tiles per 20 square feet • Painting (but not sanding) • Wall covering, electrical trim work, minor plumbing, access to chase spaces and activities that do not generate dust or require cutting of walls or access to ceilings other than for visual inspection.	☐	☐
SMALL SCALE, SHORT DURATION ACTIVITIES WHICH CREATE MINIMAL DUST (TYPE B) • Small scale - Sanding of wall for painting or wall covering. • Installation or removal of wiring or telephone and computer cable. • Small scale construction/demolition that can be contained within the room where the activity is occurring. • Cutting of walls or ceiling where dust migration can be controlled	☐	☐
WORK THAT GENERATES A MODERATE TO HIGH LEVEL OF DUST (TYPE C) • Medium to large scale demolition/construction that will involve multiple rooms and the activity cannot be contained in the room where it is occurring • Removal of any fixed building components or assemblies • Large to Medium scale - removal of floor coverings, ceiling tiles and casework. • Major duct work or electrical work above ceiling • Major cabling activities	☐	☐
MAJOR DEMOLITION AND CONSTRUCTION PROJECTS (TYPE D) • Major construction/demolition/excavation that will involve large areas of the medical center. • Requires heavy demolition or removal of a complete system. • New Construction connecting to existing buildings.	☐	☐

Step 2: Determining Risk Group
Using the following table, identify the patient risk area(s) that will be affected. If more than one risk area will be affected, select the higher risk area.

INFECTION CONTROL ASSESSMENT- Risk Areas			YES	NO
Will Affect One Or More Of The Following Areas (LOW RISK AREA):				
• Communication Center • Compartment/Switch rooms • Engineer/mechanical	• Equipment rooms • Library, Auditorium • Locker • Morgue	• Office areas • On-Call Sleeping Room • Other similar spaces	☐	☐
Will Affect One Or More Of The Following Areas (MODERATE RISK AREA):				
• Canteen • Cardiology • Chapel • Echocardiography • Endoscopy	• Kitchen • Labs other than micro • Lobbies • Nuclear Medicine • Outpatient Clinics	• Physical Therapy • Radiology /MRI • Respiratory Therapy • Other similar spaces	☐	☐
Will Affect One Or More Of The Following Areas (HIGH RISK AREA)				
• Any area caring for immunocompromised patients • Cardiac Cath Lab • Coronary Care Unit • Emergency Room • Intensive Care Units	• Microbiology Labs • Negative pressure isolation rooms • Operating rooms • Outpatient Surgery • Pharmacy	• Post Anesthesia Care Unit • Surgical Units • Psych Inpatient/PKU • Medical Inpatient Unit • Surgical Recovery • Other similar spaces	☐	☐

Step 3: Determining Class of Activity
On the table below, circle the Activity Type (A, B, C or D) and the Risk Level (Low to High) and plot where they intersect to find the Infection Control Requirements (Class I, II, III or IV). When the Class is identified, go to the next page for the requirements. **Permits are not required for Class I or II projects, but Infection Control must be consulted for Class III or IV activities**.

Circle highest from Step 1 & 2	**From step 1: Activity Type(s)**			
From step 2: Risk Level	*Type A*	*Type B*	*Type C*	*Type D*
LOW Risk Area	***Class I***	***Class II***	***Class II***	***Class IV***
MODERATE Risk Area	***Class I***	***Class II***	***Class III***	***Class IV***
HIGH Risk Area	***Class II***	***Class III***	***Class III***	***Class IV***

Step 4: Determining Risk and Class of Areas Surrounding Project
Identify the areas surrounding the project area. Using the tables above, assess the risk group(s) and potential impact of the activity on each area surrounding the project. Precautions will need to be taken as specified in the requirements.

Unit Below	Unit Above	Lateral	Lateral	Behind	Front
Activity Type:	Activity Type:	Activity Type:	Activity Type:	Activity Type:	Activity Type:
Risk Group:	Risk Group:	Risk Group:	Risk Group:	Risk Group:	Risk Group:
Class:	Class:	Class:	Class:	Class:	Class:

Requirements
(Failure to comply with these requirements will result in stoppage of all work until compliant)

CLASS OF PROJECT: ☐ I ☐ II ☐ III ☐ IV	
DURING CLASS I CONSTRUCTION PROJECTS:	**UPON COMPLETION OF PROJECT:**
• **Dress**: Appropriate for area (i.e. shoe covers, etc., in OR). • **Ventilation:** Execute work by methods to minimize raising dust. • **Barriers:** Use care removing ceiling tiles, clean up disturbed dust immediately by HEPA (defined as one capturing 99.97% of particles ≥ 0.3 microns in size) vacuuming and/or wet mopping. Immediately replace any ceiling tiles displaced for visual inspection or replacement. No dust tracks outside work zone. • **Debris:** Remove from work site in a closed/sealed container	• Damp-wipe tools when removed from the work site • Clean work area upon completion of task.
DURING CLASS II CONSTRUCTION PROJECTS:	**UPON COMPLETION OF PROJECT:**
NOTE: Include activities in Class I above • **Traffic:** Route patient/visitor/staff traffic away from project/activity. • **Ventilation:** Provide means to prevent airborne dust from dispersing into atmosphere. • **Barriers:** Water mist work surfaces to control dust while cutting. Seal unused doors with duct tape. Place dust mat at entrance & exit of work area	• Wipe work surface with disinfectant. • Contain construction waste before transport in tightly covered containers. • Wet mop and /or vacuum with HEPA filtered vacuum before leaving work area.
DURING CLASS III CONSTRUCTION PROJECTS:	***UPON COMPLETION OF PROJECT***
NOTE: Include activities in Class I and II above • **Traffic:** Post signs identifying alternate routes and that construction project are underway. Workers should not walk in hallways or patient-care areas with dust-covered work clothes. • **Ventilation:** Remove or isolate HVAC system in area where work is being done to prevent contamination of duct system. Block/seal HVAC supply air sources (ducts, grilles, pipes, conduits, and wall/ceiling/floor penetrations). Exhaust air to the outside if possible. If re-circulated air from the construction zone is unavoidable, use a pre-filter and a HEPA filter before the air returns to the HVAC system. When vibration-related is being done that may dislodge dust in the ventilation system, or when modifications are made to duct work serving occupied spaces, install filters on the supply air grilles temporarily. Maintain negative pressure in work site relative to patient areas. Use HEPA-filtered fans if needed (monitor need to change or clean filters during construction). • **Barriers:** Must be provided to contain dust in the negative pressure work site. Complete all dust barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method(cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Examples include isolating area by closing/sealing existing doors/windows, or erecting an airtight 4- to 6-mil plastic or dry wall barrier that extends from floor to upper deck (or dropped ceiling). Seams in plastic sheeting must be sealed with duct tape and the barrier taped securely to the ceiling and floor. A plastic entrance must have a 2-foot flap. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. Doors in a dry wall barrier must have gaskets to prevent exhaust of dust. Place tack mats at entrance and wet mop area outside of barrier if dust is tracked outside work site. Construct anteroom and require all personnel, equipment, materials, and debris containers to pass through this room when entering or exiting the work site. Water mains, branch mains, risers, and branches to a group of fixtures have stop valves. Ceiling access panels must be closed when unattended.	• Do not remove barriers from work area until project is inspected by COTR and Infection Control, and thoroughly cleaned. • Vacuum work area with HEPA filtered vacuums. • Wet mop area with hospital disinfectant at completion of project or at the end of the day for jobs lasting more than one day. • Remove barrier materials carefully to minimize spreading of dirt debris associated with construction and clean residual dust. • Remove isolation of HVAC system and HEPA filters in areas where work is being performed. • Vent system cleaned after completion of construction. . • Flush the main water system to clear dust-contaminated lines. • Contact Infection Control for inspection prior to patient occupation. • Wet ceiling tiles: if porous, remove and replace; if nonporous, remove, clean with dilute hypochlorite (10% household bleach) and dry before replacement.

DURING CLASS III CONSTRUCTION PROJECTS (continued):	*UPON COMPLETION OF PROJECT*
• **Barriers**: Elevator shafts, dumb waiters, and stair wells within the field of construction must have proper barriers installed and air leaks sealed. Mist work surfaces to control dust when drilling or cutting, or HEPA-filtered vacuum cleaner concurrently with drilling work. Place dust mat at entrance and exit of work area. • **Debris:** Debris is to be removed by specified route only. Transport debris during low patient activity periods if possible (nights and weekends). Contain construction waste before transport in tightly covered containers Cover transport receptacles or carts. Tape covering unless solid lid. Mist debris and cover and damp wipe (including wheels and casters) containers used to transport debris. Consider use of chutes to the outside for debris removal. For personnel transporting debris, cover gown or equivalent and shoe covers required if dust cannot be removed from clothing with HEPA vacuum.	
DURING CLASS IV CONSTRUCTION PROJECTS:	**UPON COMPLETION OF PROJECT:**
NOTE: Include activities in Class I, II and III above • **Ventilation:** Isolate HVAC system in area where work is being done to prevent contamination of duct system. • **Barriers:** Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method(cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. Seal holes, pipes, conduits, and punctures appropriately. Construct anteroom and requires all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave the work site. Do not remove barriers from work area until project is inspected by COTR and thoroughly cleaned.	• Remove barriers material carefully to minimize spreading of dirt and debris associated with construction. • Contain construction waste before transport in tightly covered containers. • Cover transport receptacles or carts. Tapes covering unless solid lid. • Vacuum work area with disinfectant. • Wet mop area with disinfectant • Remove isolation of HVAC system in areas where work is being performed

Additional Requirements: _____

WHEN INFECTION CONTROL MEASURES ARE IN PLACE IC STAFF HAS CONDUCTED CONTRACTOR BRIEFINGS & TRAINING	***N/A***	***DATE & INITIALS***
Met with Services/Sections surrounding construction site to inform them of impact/precautions to be taken & to instruct them in Basic I/C requirements (see attached).	☐	
Met with the Construction Manager, Construction Crews, and Sub-Contractors to inform them of impact/precautions to be taken & to instruct them in Basic I/C requirements.	☐	
Informed the Project Coordinator That Barriers Are Not To Be Removed From Work Area Until Completed Project Is Inspected By The EOC And Infection Control Staff And Thoroughly Cleaned By The Environmental Management Service.	☐	

_____ _____
Signature of Project Engineer or Supervisor Date

_____ _____
Signature of Chief Engineer Date

_____ _____
Signature of Infection Control Date

----- END -----

SECTION 01 3216.15
PROJECT SCHEDULES
(SMALL PROJECTS – DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).

B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.

C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:

1. The name and address of the proposed consultant.
2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.

B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. The final Project Schedule in its original form shall contain no contract changes or

delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents. These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
   1. Notify the Contractor concerning his actions, opinions, and objections.
   2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

1.6 WORK ACTIVITY/EVENT COST DATA

A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).

C. In accordance with FAR 52.236 – 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 – 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the

cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:

1. Show activities/events as:

a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.

b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.

c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.

d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.

e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.

2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.

3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.

4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.

5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.

B. The Contractor shall submit the following supporting data in addition to the project schedule:

1. The appropriate project calendar including working days and holidays.
2. The planned number of shifts per day.
3. The number of hours per shift.

Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.

D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
2. Remaining duration for each activity/event started, or scheduled to start, but not completed.

3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
5. Completion percentage for all completed and partially completed activities/events.
6. Logic and duration revisions required by this section of the specifications.
7. Activity/event duration and percent complete shall be updated independently.

B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.

D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the

project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
   1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
   2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
   3. Reschedule the work in conformance with the specification requirements.
B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
   1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
   2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
   3. The schedule does not represent the actual prosecution and progress of the project.
   4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.

D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 – 4 (Changes) and VAAR 852.236 – 88 (Changes – Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.

E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

B. Actual delays in activities/events which, according to the computer- produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 – 4 (Changes) and VAAR 852.236 – 88 (Changes – Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 3323
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.

1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.

1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:

A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.

1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.

1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.

1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.

A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.

B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.

1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.

E. Approved samples will be kept on file by the Contractor at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.

F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.

1. For each drawing required, submit one legible photographic paper or vellum reproducible.

2. Reproducible shall be full size.
3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

_Chris Keath_____

(Architect-Engineer)

_3264 Lochness Drive_____

(A/E P.O. Address)

_Lexington, KY 40517_____

(City, State and Zip Code)

1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the V.A. Engineer.

1-12. Samples for approval shall be sent to Architect-Engineer, in care of V.A. Engineer, VA Medical Center,

_____

(P.O. Address)

_____

(City, State and Zip Code)

- - - E N D - - -

SECTION 01 4219
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to – GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.

B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
811 Vermont Avenue, NW - Room 462
Washington, DC 20420
Telephone Numbers: (202) 461-8217 or (202) 461-8292
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.
http://www.aluminum.org

AABC Associated Air Balance Council
http://www.aabchq.com

AAMA American Architectural Manufacturer's Association
http://www.aamanet.org

AAN American Nursery and Landscape Association
http://www.anla.org

AASHTO American Association of State Highway and Transportation Officials
http://www.aashto.org

AATCC American Association of Textile Chemists and Colorists
http://www.aatcc.org

ACGIH American Conference of Governmental Industrial Hygienists
http://www.acgih.org

ACI American Concrete Institute
http://www.aci-int.net

ACPA American Concrete Pipe Association
http://www.concrete-pipe.org

ACPPA American Concrete Pressure Pipe Association
http://www.acppa.org

ADCAir Diffusion Council
http://flexibleduct.org

AGAAmerican Gas Association
http://www.aga.org

AGCAssociated General Contractors of America
http://www.agc.org

AGMA American Gear Manufacturers Association, Inc.
http://www.agma.org

AHAM Association of Home Appliance Manufacturers
http://www.aham.org

AISC American Institute of Steel Construction
http://www.aisc.org

AISI American Iron and Steel Institute
http://www.steel.org

AITC American Institute of Timber Construction
http://www.aitc-glulam.org

AMCA Air Movement and Control Association, Inc.
http://www.amca.org

ANLA American Nursery & Landscape Association
http://www.anla.org

ANSI American National Standards Institute, Inc.
http://www.ansi.org

APA The Engineered Wood Association
http://www.apawood.org

ARI Air-Conditioning and Refrigeration Institute
http://www.ari.org

ASAE American Society of Agricultural Engineers
http://www.asae.org

ASCE American Society of Civil Engineers
http://www.asce.org

ASHRAE American Society of Heating, Refrigerating, and Air-Conditioning Engineers
http://www.ashrae.org

ASME American Society of Mechanical Engineers
http://www.asme.org

ASSE American Society of Sanitary Engineering
http://www.asse-plumbing.org

ASTM American Society for Testing and Materials
http://www.astm.org

AWIArchitectural Woodwork Institute
http://www.awinet.org

AWS American Welding Society
http://www.aws.org

AWWA American Water Works Association
http://www.awwa.org

BHMA Builders Hardware Manufacturers Association
http://www.buildershardware.com

BIA Brick Institute of America
http://www.bia.org

CAGI Compressed Air and Gas Institute
http://www.cagi.org

CGACompressed Gas Association, Inc.
http://www.cganet.com

CI The Chlorine Institute, Inc.
http://www.chlorineinstitute.org

CISCA Ceilings and Interior Systems Construction Association
http://www.cisca.org

CISPI Cast Iron Soil Pipe Institute
http://www.cispi.org

CLFMI Chain Link Fence Manufacturers Institute

http://www.chainlinkinfo.org

CPMB Concrete Plant Manufacturers Bureau

http://www.cpmb.org

CRA California Redwood Association

http://www.calredwood.org

CRSIConcrete Reinforcing Steel Institute

http://www.crsi.org

CTI Cooling Technology Institute

http://www.cti.org

DHI Door and Hardware Institute

http://www.dhi.org

EGSA Electrical Generating Systems Association

http://www.egsa.org

EEI Edison Electric Institute

http://www.eei.org

EPA Environmental Protection Agency

http://www.epa.gov

ETL ETL Testing Laboratories, Inc.

http://www.et1.com

FAA Federal Aviation Administration

http://www.faa.gov

FCC Federal Communications Commission

http://www.fcc.gov

FPS The Forest Products Society

http://www.forestprod.org

GANA Glass Association of North America
http://www.cssinfo.com/info/gana.html/

FM Factory Mutual Insurance
http://www.fmglobal.com

GA Gypsum Association
http://www.gypsum.org

GSA General Services Administration
http://www.gsa.gov

HI Hydraulic Institute
http://www.pumps.org

HPVA Hardwood Plywood & Veneer Association
http://www.hpva.org

ICBO International Conference of Building Officials
http://www.icbo.org

ICEA Insulated Cable Engineers Association Inc.
http://www.icea.net

\ICAC Institute of Clean Air Companies
http://www.icac.com

IEEEInstitute of Electrical and Electronics Engineers
http://www.ieee.org\

IMSA International Municipal Signal Association
http://www.imsasafety.org

IPCEA Insulated Power Cable Engineers Association

NBMA Metal Buildings Manufacturers Association
http://www.mbma.com

MSSManufacturers Standardization Society of the Valve and Fittings Industry Inc.

http://www.mss-hq.com

NAAMM National Association of Architectural Metal Manufacturers

http://www.naamm.org

NAPHCC Plumbing-Heating-Cooling Contractors Association

http://www.phccweb.org.org

NBS National Bureau of Standards

See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors

http://www.nationboard.org

NEC National Electric Code

See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association

http://www.nema.org

NFPA National Fire Protection Association

http://www.nfpa.org

NHLA National Hardwood Lumber Association

http://www.natlhardwood.org

NIH National Institute of Health

http://www.nih.gov

NIST National Institute of Standards and Technology

http://www.nist.gov

NLMA Northeastern Lumber Manufacturers Association, Inc.

http://www.nelma.org

NPANational Particleboard Association

18928 Premiere Court

Gaithersburg, MD 20879

(301) 670-0604

NSF National Sanitation Foundation

http://www.nsf.org

NWWDA Window and Door Manufacturers Association

http://www.nwwda.org

OSHA Occupational Safety and Health Administration

Department of Labor

http://www.osha.gov

PCA Portland Cement Association

http://www.portcement.org

PCI Precast Prestressed Concrete Institute

http://www.pci.org

PPI The Plastic Pipe Institute

http://www.plasticpipe.org

PEI Porcelain Enamel Institute, Inc.

http://www.porcelainenamel.com

PTI Post-Tensioning Institute

http://www.post-tensioning.org

RFCIThe Resilient Floor Covering Institute

http://www.rfci.com

RIS Redwood Inspection Service

See - CRA

RMA Rubber Manufacturers Association, Inc.

http://www.rma.org

SCMA Southern Cypress Manufacturers Association

http://www.cypressinfo.org

SDI Steel Door Institute

http://www.steeldoor.org

IGMA Insulating Glass Manufacturers Alliance

http://www.igmaonline.org

SJI Steel Joist Institute

http://www.steeljoist.org

SMACNA Sheet Metal and Air-Conditioning Contractors National Association, Inc.

http://www.smacna.org

SSPC The Society for Protective Coatings

http://www.sspc.org

STI Steel Tank Institute

http://www.steeltank.com

SWI Steel Window Institute

http://www.steelwindows.com

TCA Tile Council of America, Inc.

http://www.tileusa.com

TEMA Tubular Exchange Manufacturers Association

http://www.tema.org

TPI Truss Plate Institute, Inc.

583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900

UBCThe Uniform Building Code

See ICBO

UL Underwriters' Laboratories Incorporated

http://www.ul.com

ULC Underwriters' Laboratories of Canada

http://www.ulc.ca

WCLIB West Coast Lumber Inspection Bureau

6980 SW Varns Road, P.O. Box 23145

Portland, OR 97223

(503) 639-0651

WRCLA Western Red Cedar Lumber Association

P.O. Box 120786

New Brighton, MN 55112

(612) 633-4334

WWPA Western Wood Products Association

http://www.wwpa.org

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SECTION 01 7419
CONSTRUCTION WASTE MANAGEMENT

1.1 DESCRIPTION

This specification covers the requirements for management of non-hazardous building construction and demolition waste.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION.

C. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

D. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

E. Reserved items which are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

F. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

G. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

1.3 GOVERNMENT POLICY

A. Contractor shall practice efficient waste management when sizing, cutting and installing building construction products.

B. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators and facilitate their recycling.

C. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling and any revenues or savings obtained from salvage or recycling shall accrue to the Contractor.

D. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by federal, state and local regulations.

1.4 PLAN

A. Conduct a site assessment to estimate the types of materials that will be generated by demolition at the site. The Whole Building Design Guide website (http://www.wbdg.org) has a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects

B. Develop and implement procedures to reuse and recycle materials to the greatest extent feasible based upon the contract, the construction and demolition debris management plan, the estimated quantities of materials, and the availability of recycling facilities.

C. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:

1. Contractor and project identification information;

2. Procedures to be used for debris management;

3. A listing of the materials to be reused, recycled, or taken to the landfill.
4. The names and locations of reuse and recycling facilities or sites.

1.5 COLLECTION

A. Provide necessary containers, bins and storage areas to facilitate effective waste management.
B. Clearly identify so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

1.6 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state law.
B. Building or demolition materials with no practical use or that cannot be recycled shall be disposed of at a landfill or incinerator.

1.7 REPORT

With each application for progress payment, the contractor shall submit a summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

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SECTION 02 4100
SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies selective demolition and interior portions of the building, including utility demolition, removal of all debris from the site.

1.2 SUMMARY:

A. Repair procedures for selective demolition operations.

B. Removal of all debris from the site.

C. Non-destructive removal of materials, items, components and equipment for reuse or salvage as shown on the drawings, or as requested by the Resident Engineer.

D. Construction of dust barriers, barricades, or temporary partitions where shown on the drawings or where required for separation from occupied spaces or activities.

E. The work of this section includes, but is not limited to, selective demolition of interior mechanical chases to allow access to install the work. Generally the demolition will include portions of chases on 5th and 6th floors, although minor above ceiling demolition will be included on all floors as shown on HVAC drawings.

F. Additional demolition work consisting of exterior brick and concrete masonry is included in the penthouse and roof areas to increase wall openings for new equipment. Contractor shall maintain structural integrity of building at all times during demolition process and maintain integrity until such time permanent structural work is completed.

G. Demolition work shall not void the existing roof warranty held by the owner.

H. Refer to HVAC drawings for demolition of HVAC ductwork.

I. Shaft walls consist of masonry, gypsum board assemblies, and UL rated Shaft Wall assemblies. Additional coverings that may be affected include gypsum board partitions, ceilings, wall bases, flooring, etc. Contractors must field verify what materials will be encountered in areas where work is to be preformed.

J. The work of this Section includes, but is not limited to, the removal of the existing roofing system and insulation as required for the new equipment, permanent guard railing posts, and other work as shown on the drawings. The work on the roof will also include the removal and modification to the existing wall louvers. Removal shall be to the extent required, and in a manner as necessary to maintain a watertight roof condition. Furnish and install all additional materials as may be required to maintain a watertight roof during the demolition work. Where existing rooftop equipment is removed, take out membrane and insulation and prepare the surrounding edge as necessary to allow for infill and patching with membrane and insulation to match the existing.

K. The work of this Section includes, but is not limited to, the phased demolition of areas around occupied areas as shown for removal and rerouting of mechanical and electrical services, as required for the new work. This work must be scheduled and coordinated with the Resident Engineer. The adjoining rooms must remain in operation during the demolition and follow-up reconstruction work.

L. Provide temporary partitions as shown, or as required to contain demolition dust, and noise within the work areas. The route of demolition removal shall be as shown or as designated by the Resident Engineer.

1.3 RELATED WORK:

A. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

C. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

D. Phased work sequence on the occupied floors: Section 01 00 00 "GENERAL REQUIREMENTS".

E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

F. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

G. Recycling Reconstruction Waste Procedures: Section 01 74 19 "CONSTRUCTION WASTE MANAGEMENT".

1.4 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

C. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

D. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

1. Maintain access to existing stairways and other exits at all times during construction operations. Keep stairways and exits free of obstructions and debris at all times.
2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.

E. Before beginning any demolition work, the Contractor shall survey the construction area site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work. The Contractor shall ensure that structural elements are not overloaded due to accumulation of the existing demolition materials or equipment. Provide new steel reinforcement for existing concrete floor slab construction as indicated on the drawings where the floor slab is cored or cut for penetration of new piping or ductwork.

F. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

G. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.5 UTILITY SERVICES:

A. Demolish and remove interior utility service lines shown to be removed.

B. Remove abandoned interior utility lines and ductwork that would interfere with installation of new utility lines and new construction.

1.6 DEFINITIONS:

A. Remove: Detach items from existing construction and legally dispose of them off-site unless indicated to be removed and salvaged or removed and reinstalled.

B. Remove and Salvage: Detach items from existing construction and deliver them to Owner ready for reuse.

C. Remove and Reinstall: Detach items from existing construction, prepare them for reuse, and reinstall them where indicated.

D. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged or removed and reinstalled.

1.7 MATERIALS OF OWNERSHIP:

A. Except for items or materials indicated to be reused, salvaged, reinstalled or otherwise indicated to remain Owner's property, demolished materials shall become Contractor's property and shall be removed from project site.

1.8 SUBMITTALS:

A. Proposed Dust Control and Noise Control Measures: Submit statement or drawing that indicates the measures proposed for use, proposed locations and proposed time frame for their operation. Identify options if proposed measures are later determined to be inadequate.

B. Schedule of Selective Demolition Activities: Indicate the following:

1. Detailed sequence of selective demolition and removal work, with starting and ending dates for each activity. Ensure Owner's on-site operations are uninterrupted.
2. Interruption of utility services.
3. Coordination for shutoff, capping and continuation of utility services.
4. Use of elevator and stairs.
5. Locations of temporary partitions and means of egress.
6. Coordination of Owner's continuing occupancy of portions of existing building.

C. Inventory: After selective demolition is complete, submit a list of items that have been removed, salvaged and delivered to Owner.

D. Pre-demolition Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces, that might be constructed as damage caused by selective demolition operations. Submit before work begins.

1.9 QUALITY ASSURANCE:

A. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.

B. Standards: Comply with ANSI A10.6 and NFPA 241.

C. Pre-demolition Conference: Conduct conference at project site to comply with requirements in Division 1 Section "Project Management and Coordination".

1.10PROJECT CONDITIONS:

A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition as Owner's operations will not be disrupted. Provide not less than 72 hours' notice to Owner of activities that will affect Owner's operations.

1. Demolition phasing shall be scheduled by the Contractor with the approval of the Architect/Engineer and Owner.

B. Maintain access to existing corridors, stairs and other adjacent occupied or used facilities.

1. Do not close or obstruct walkways, corridors or other occupied or used facilities without written permission from authorities having jurisdiction.
2. The removal of debris and construction traffic will be limited to the designated routes that shall be resolved with and approved by the Owner.

C. Owner assumes no responsibility for condition of areas to be selectively demolished.

1. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.

D. Hazardous Materials: Hazardous materials may be present in this building. Contractors shall report to the VA Resident Engineer any suspected materials that may contain asbestos. This contact does not include abatement or removal of asbestos materials.

E. Storage of sale of removed items or materials on-site will not be permitted.

F. Utility Service: Maintain existing utilities indicated to remain in service and protect against damage during selective demolition operations.

1. Maintain fire protection facilities in service during selective demolition operations.

1.11WARRANTY:

A. Existing Warranties: Remove, replace, patch and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials so as not to void existing warranties. The Owner has a warranty on the roof where work is being performed under this project.

PART 2 - PRODUCTS

2.1 1 – REPAIR MATERIALS:

A. Use repair materials identical to existing materials.

1. If identical materials are unavailable or cannot be used for exposed surfaces, use materials that visually match existing adjacent surfaces to the fullest extent possible.

2. Use materials whose installed performance equals or surpasses that of existing materials.

B. Comply with material and installation requirements specified in individual Specification Sections.

PART 3 – EXECUTION

3.1 EXAMINATION:

A. Verify that utilities have been disconnected and capped.

B. Survey existing conditions and correlate with requirements indicated to determine extent of selective demolition required.

C. Inventory and record the condition of items to be removed and reinstalled and items to be removed and salvaged.

D. When unanticipated mechanical, electrical or structural elements that conflict with intended function or design are encountered, investigate and measure the nature and extent of conflict. Promptly submit a written report to Resident Engineer.

E. Perform surveys as the Work progresses to detect hazards resulting from selective demolition activities.

3.2 UTILITY SERVICES

A. Existing Utilities: Maintain services indicated to remain and protect them against damage during selective demolition operations.

B. Do not interrupt existing utilities serving occupied or operating facilities unless authorized in writing by Owner and authorities having jurisdiction. Provide temporary services during interruptions to existing utilities, as acceptable to Owner and to authorities having jurisdiction.

1. Provide at least 72 hours' notice to Owner if shutdown of service is required during changeover.

C. Utility Requirements: Locate, identify, disconnect and seal or call off indicated utilities serving areas to be selectively demolished.

1. If utility services are required to be removed, relocated or abandoned, before proceeding with selective demolition provide temporary utilities that bypass area of selective demolition and that maintain continuity of service to other parts of building.
2. Cut off pipe or conduit in walls or partitions to be removed. Cap, valve, or plug and seal remaining portion of pipe or conduit after bypassing.

D. Utility Requirements: Refer to Divisions 21 through 28 Sections for shutting off, disconnecting, removing and sealing or capping utilities. Do not start selective demolition work until utility disconnecting and sealing have been completed and verified in writing.

3.3 PREPARATION:

A. Dangerous Materials: Drain, purge or otherwise remove, collect and dispose of chemicals, gases, explosives, acids, flammables or other dangerous materials before proceeding with selective demolition operations.

B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walls, walkways and other adjacent occupied and used facilities.

1. Do not close or obstruct streets, walks, walkways or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by governing regulations.
2. Erect temporary protection, such as walks, fences, railings, canopies and covered passageways, where required by authorities having jurisdiction.
3. Protect existing site improvements, appurtenances and landscaping to remain.
4. Erect a plainly visible fence around drip line of individual trees or around perimeter drip line of groups of trees to remain.

C. Temporary Facilities: Provide temporary barricades and other protection required to prevent injury to people and damaged to adjacent buildings and facilities to remain.

1. Provide protection to ensure safe passage of people around selective demolition area and to and from occupied portions of building.
2. Provide temporary weather protection, during interval between selective demolition of existing construction on exterior surfaces and new construction, to prevent water leakage and damage to structure and interior areas.
3. Protect walls, ceilings, floors and other existing finish work that are to remain or that are exposed during selective demolition operations.
4. Cover and protect furniture, furnishings and equipment that have not been removed.

D. Temporary Enclosures: Provide temporary enclosures for protection of existing building and construction, in progress and completed, from exposure, foul weather, other construction operations and similar activities. Provide temporary weathertight enclosure for building exterior.

1. Where heating or cooling is needed and permanent enclosure is not complete, provide insulated temporary enclosures. Coordinate enclosure with ventilating and material drying or curing requirements to avoid dangerous conditions and effects.

E. Temporary Partitions: Erect and maintain dustproof partitions and temporary enclosures to limit dust and dirt migration and to separate areas from fumes and noise.

3.4 POLLUTION CONTROLS:

A. Dust Control: Use water mist, temporary enclosures and other suitable methods to limit spread of dust and dirt. Comply with governing environmental protection regulations.

1. Do not use water when it may damage existing construction or create hazardous or objectionable conditions, such as ice, flooding and pollution.
2. Wet mop floors to eliminate trackable dirt and wipe down walls and doors of demolition enclosure. Vacuum carpeted areas.

B. Disposal: Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.

1. Remove debris from elevated portions of building by chute, hoist or other device that will convey debris to grade level in a controlled descent.

C. Cleaning: Clean adjacent structures and improvements of dust, dirt and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

3.5 SELECTIVE DEMOLITION, GENERAL:

A. The work of this section is to be performed in a manner that maximizes salvage and recycling of materials and includes the dismantling and removal of the materials listed below (acceptable end users are indicated in parentheses). All materials dismantled and removed are to be separated, set aside and prepared for reuse, as specified, and stored or delivered to collection point for reuse, remanufacture, or recycling, as specified, and to the maximum extent economically feasible.

B. The items listed below have unique or may have regulated disposal requirements and are to be removed and disposed of in the manner dictated by law or in the most environmentally responsible manner. Typical concerns are listed in parentheses:

1. Fluorescent light ballasts manufactured prior to 1978 (PCB).
2. Fluorescent lamps (Mercury).
3. Refrigeration, air conditioning and other equipment containing refrigerants (CFC recovery).
4. Batteries (lead, acid, mercury).

5. Paints, solvents and other hazardous fluids.
6. Corrugated cardboard.

C. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:

1. Proceed with selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.
2. Neatly cut openings and holes plumb, square and true to dimensions required. Use cutting methods least likely to damage construction to remaining or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces. Temporarily cover openings to remain.
3. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
4. DO not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame cutting operations. Maintain fire watch and portable fire suppression devices during flame cutting operations.
5. Maintain adequate ventilation of phased demolition areas. Review methods and materials to be used in demolition work with the Owner prior to beginning the work. Methods and materials used in the work which will produce noxious fumes and odors shall not be used in areas adjoining rooms occupied by patients and functions which must remain in operating during the demolition reconstruction ork.
6. Remove decayed, vermin-infested, or otherwise dangerous or suitable materials and promptly dispose of off-site.
7. Remove roof top equipment and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
8. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors or framing.
9. Dispose of demolished items and materials promptly.
10. Return elements of construction and surfaces that are to remain to condition existing before selective demolition operations began.

D. Existing Facilities: Comply with Owner's requirements for using and protecting elevators, stairs, walkways, loading docks, building entries and other building facilities during selective demolition operations.

E. Removed and Salvaged Items: Comply with the following:

1. Use caution during removal of salvaged items to eliminate possibility of damage to such items. All existing items, equipment, materials and fixtures shall remain the property of the Owner. All reusable items salvaged during demolition operations shall be retained for Owner's inspection. Only items so inspected and rejected by the Owner shall be disposed. All other such items shall be turned over to Owner for his disposition.
2. Clean salvaged items.
3. Pack or crate equipment items after cleaning. Identify contents of containers.
4. Store items in a secure area until delivery to Owner.
5. Transport items to Owner's storage area designed by Owner.
6. Protect items from damage during transport and storage.

F. Removed and Reinstalled Items: Comply with the following:
1. Clean and repair items to functional condition adequate for intended reuse. Paint equipment to match new equipment.
2. Pack or crate items after cleaning and repairing. Identify contents of containers.
3. Protect items from damage during transport and storage.
4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports and miscellaneous materials necessary to make item functional for use indicated.

G. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by Resident Engineer, items may be removed to a suitable, protected storage location during selective demolition and cleaned and reinstalled in their original locations after selective demolition operations are complete.

H. Resilient Floor Coverings: Protect from damage during the demolition and reconstruction process.

I. Roofing: Remove existing roofing and insulating only as required for installation of the new penthouse expansion, louvers, ductwork and equipment. Provide temporary roofing membrane and insulation as required during cutting of the roof and installation of the new duct and equipment. Refer to applicable Division 7 Section for new roofing requirements.

J. Air Conditioning Equipment: Remove equipment without releasing refrigerants.

3.6 PATCHING AND REPAIRS:

A. General: Promptly repair damage to adjacent construction caused by selective demolition.

B. Repairs: Where repairs to existing surfaces are required, patch to product surfaces suitable for new materials.

C. Finishes: Restore exposed finishes of patched areas and extend restoration into adjoining construction in a manner that eliminates evidence of patching and refinishing.

D. Floors and walls: Where walls or partitions that are demolished extend one finished area into another, patch and repair floor and wall surfaces in the new space. Provide an even surface of uniform finish color, texture and appearance.

1. Patch with durable seams that are as invisible as possible. Provide materials and comply with installation requirements specified in other Sections of these specifications.
2. Where patching occurs in a painted surface, apply primer and intermediate paint coats over patch and supply final paint coat over entire unbroken surface containing patch. Provide additional coats until patch blends with adjacent surfaces.
3. Where feasible, test and inspect patched areas after completion to demonstrate integrity of installation.

F. Ceilings: Patch, repair or rehang existing ceilings as necessary to provide an even plane surface of uniform appearance. Replace chipped or otherwise damaged panels with new panels that match existing.

3.7 DISPOSAL OF DEMOLISHED MATERIALS:

A. General: Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site.

B. Burning: Do not burn demolished materials.

C. Disposal: Transport demolished materials off Owner's property and legally dispose of them.

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GLOVEBAG ASBESTOS ABATEMENT

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INSTRUCTIONS TO ARCHITECT/ENGINEER AND INDUSTRIAL HYGIENE CONSULTANT SECTION

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GLOVEBAG ASBESTOS ABATEMENT

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

1.1.2 EXTENT OF WORK

A. Below is a brief description of the estimated quantities of asbestos containing materials to be abated by the glovebag method. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation.The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.

B. Removal, clean-up and disposal of ACM piping and fittings and asbestos contaminated elements in an appropriate regulated area in the following approximate quantities:
   (0) linear feet of <50 mm (2") diameter pipe insulation
   (50) linear feet of 50 - 150 mm (2" - 6") diameter pipe insulation
   (0) linear feet of >150 mm (6") diameter pipe insulation
   (30) fittings 50 - 150 mm (2" - 6") in diameter

C. Contractor shall provide pricing for each additional quantity:
   (1) per linear feet of <50 mm (2") diameter pipe insulation
   (1) per linear feet of 50 - 150 mm (2" - 6") diameter pipe insulation
   (1) per linear feet of >150 mm (6") diameter pipe insulation
   (1) per fitting 50 - 150 mm (2" - 6") in diameter

D. Contractor shall provide an abatement plan before start of construction. Contractor shall provide asbestos containing material (ACM) testing in areas of work and abate the ACM up to the approximate quantities in paragraph B above. The contractor shall inform the COR of any additional quantities and obtain approval from the CO before doing additional abatement per the paragraph C pricing bid. ACM testing shall be by PLM, and for less than 10% do point count or TEM.

1.1.3 RELATED WORK

A. Section 07 84 00, FIRESTOPPING.
B. Section 02 41 00, DEMOLITION.
C. Division 09, FINISHES.
D. Division 22, PLUMBING.
E. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION
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G. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
H. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING / Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING / Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING / Section 22 11 00, FACILITY WATER DISTRIBUTION / Section 22 13 00, FACILITY SANITARY SEWERAGE / Section 22 13 23, SANITARY WASTE INTERCEPTORS / Section 22 14 00, FACILITY STORM DRAINAGE / Section 22 66 00, CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 23 11 23, FACILITY NATURAL-GAS PIPING.
I. Section 23 21 13, HYDRONIC PIPING / Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
J. Section 23 31 00, HVAC DUCTS AND CASINGS / Section 23 37 00, AIR OUTLETS AND INLETS.

1.1.4 TASKS

The work tasks are summarized briefly as follows:

A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, work-site preparations, emergency procedures arrangements, and Asbestos Hazard Abatement Plans for glovebag asbestos abatement work.
B. Abatement activities including removal, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES

A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedures. VA Design and Construction Procedures drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following

limitations of use shall apply to existing facilities shown on drawings:

1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimated, which are limited by the physical constraints imposed by occupancy of the buildings and accessibility to ACM. Accordingly, minor variations (+/- 5%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the contractor shall provide unit prices for newly discovered ACM and those prices shall be used for additional work required under the contractor.

1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer; their field representative; (the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/ Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as it is practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as practical.

The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

A. Airborne PCM analysis results equal to or greater than 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
B. breach or break in regulated area containment barrier(s);
C. less than -0.02" WCG pressure in the regulated area;
D. serious injury/death at the site;
E. fire/safety emergency at the site;
F. respiratory protection system failure;
G. power failure or loss of wetting agent; or
H. any visible emissions observed outside the regulated area.

1.4 DEFINITIONS

1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in

nature and not completely descriptive of the requirements indicated therein.

1.4.2 GLOSSARY

Abatement - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition, and renovation activities related to asbestos containing materials (ACM).

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos Hazard Abatement Plan (AHAP) - Asbestos work procedures required to be submitted by the contractor before work begins.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-contaminated soil (ACS) - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

Asbestos-containing waste (ACW) material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos Project Monitor - Some states require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.
Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.
Authorized visitor - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA).
Barrier - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.
Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.
Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.
Primary Barrier – Plastic barriers placed over critical barriers and exposed directly to abatement work.
Secondary Barrier - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.
Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.
Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.
Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.
Bulk testing - The collection and analysis of suspect asbestos containing materials.
Certified Industrial Hygienist (CIH) - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.
Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).
Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.
Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.
Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).
Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.
Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to

eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH/CIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may be a certified industrial hygienist (CIH).

Count - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

Crawlspace – An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

VA Total – means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Disposal bag - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag, in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag and shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.
Friable asbestos containing material - Any material containing more than one (1) percent or asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.
Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.
High efficiency particulate air (HEPA) filter – An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.
HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.
Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.
HVAC - Heating, Ventilation and Air Conditioning
Industrial hygienist (IH) - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).
Industrial hygienist technician (IH Technician) - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement clearance inspection and clearance air sampling be licensed as an asbestos project monitor.
Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.
Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.
National Emission Standards for Hazardous Air Pollutants (NESHAP) - EPA's rule to control emissions of asbestos to the environment (40 CFR Part 61, Subpart M).
Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL.
Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.
Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.
Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.
Organic vapor cartridge - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.
Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.
Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.
Personal protective equipment (PPE) – equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, and respirators.
Personal sampling/monitoring - Representative air samples obtained in the breathing zone for one or more workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.
Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).
Pipe tunnel – An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, or asbestos-contaminated soil.
Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.
Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.
Positive/negative fit check - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.
Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (b).
Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH) of Contractor's PIH (CPIH/CIH).
Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).
Assigned Protection factor - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.
Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.
Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.
Regulated ACM (RACM) - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.
Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.
Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.
Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.
Shower room - The portion of the PDF where personnel shower before leaving the regulated area.
Supplied air respirator (SAR) - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.
Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.
Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.
Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.
Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.
VA Professional Industrial Hygienist (VPIH/CIH) - The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and may be a Certified Industrial Hygienist (CIH).
VA Representative - The VA official responsible for on-going project work.
Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.
Waste/Equipment decontamination facility (W/EDF) - The area in which equipment is decontaminated before removal from the regulated area.
Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.
Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/ specification documents are defined to mean the associated names. Names and addresses may be subject to change.

A. VA Department of Veterans Affairs
810 Vermont Avenue, NW
Washington, DC 20420

B. AIHA American Industrial Hygiene Association
2700 Prosperity Avenue, Suite 250
Fairfax, VA 22031
703-849-8888

C. ANSI American National Standards Institute
1430 Broadway
New York, NY 10018 212-
354-3300

D. ASTM American Society for Testing and Materials
1916 Race St.
Philadelphia, PA 19103
215-299-5400

E. CFR Code of Federal Regulations
Government Printing Office
Washington, DC 20420

F. CGA Compressed Gas Association
1235 Jefferson Davis Highway
Arlington, VA 22202
703-979-0900

G. CS Commercial Standard of the National Institute of Standards and Technology(NIST)
U. S. Department of Commerce
Government Printing Office
Washington, DC 20420

H. EPA Environmental Protection Agency
401 M St., SW
Washington, DC 20460
202-382-3949

I. MIL-STD Military Standards/Standardization Division
Office of the Assistant Secretary of Defense
Washington, DC 20420

I. NIST National Institute for Standards and Technology
U. S. Department of Commerce
Gaithersburg, MD 20234
301-921-1000

K. NEC National Electrical Code (by NFPA)

L. NEMA National Electrical Manufacturer's Association
2101 L Street, NW
Washington, DC 20037

M. NFPA National Fire Protection Association
1 Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9101
800-344-3555

N. NIOSH National Institutes for Occupational Safety and Health
4676 Columbia Parkway
Cincinnati, OH 45226
513-533-8236

O. OSHA Occupational Safety and Health Administration
U.S. Department of Labor
Government Printing Office
Washington, DC 20402

P. UL Underwriters Laboratory
333 Pfingsten Rd.
Northbrook, IL 60062
312-272-8800

1.5 APPLICABLE CODES AND REGULATIONS

1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specification exists, the most stringent requirement(s) shall be utilized.
C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

1.5.2 ASBESTOS ABATEMENT CONTRACTOR RESPONSIBILITY

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor shall provide Kentucky license, training documents, and verification of fit testing prior to

any abatement. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

1.5.3 FEDERAL REQUIREMENTS

Federal requirements which govern some aspect of asbestos abatement include, but are not limited to, the following regulations.

A. Occupational Safety and Health Administration **(OSHA)**
   1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
   2. Title 29 CFR 1910 Subpart I - Personal Protective Equipment
   3. Title 29 CFR 1910.134 - Respiratory Protection
   4. Title 29 CFR 1926 - Construction Industry Standards
   5. Title 29 CFR 1910.1020 - Access to Employee Exposure and Medical Records
   6. Title 29 CFR 1910.1200 - Hazard Communication
   7. Title 29 CFR 1910 Subpart K - Medical and First Aid
B. Environmental Protection Agency **(EPA)**
   1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
   2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
C. Department of Transportation **(DOT)**
   Title 49 CFR 100 - 185 – Transportation

1.5.4 STATE REQUIREMENTS:

Contractor shall comply with all Kentucky requirements that apply to the asbestos abatement work, disposal, clearance, etc. The contractor shall apply for EPA notification.

1.5.5 NOT USED.

1.5.6 STANDARDS

A. Standards which govern asbestos abatement activities include, but are not limited to, the following:
   1. American National Standards Institute (ANSI) Z9.2-79 - Fundamentals Governing the Design and Operation of Local Exhaust Systems and ANSI Z88.2 - Practices for Respiratory Protection.
   2. Underwriters Laboratories (UL) 586-90 - UL Standard for Safety of HEPA filter Units, 7th Edition.
B. Standards which govern encapsulation work include, but are not limited to, the following:
   1. American Society for Testing and Materials (ASTM)
C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
   1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.

2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
3. NFPA 101 - Life Safety Code

1.5.7 EPA GUIDANCE DOCUMENTS

A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.
B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
C. Asbestos Waste Management Guidance EPA 530-SW-85-007.
D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

1.5.8 NOTICES

A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:
B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification are given to EPA, State, and Local authorities.

1.5.9 PERMITS/LICENSES

The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

1.5.10 POSTING AND FILING OF REGULATIONS

Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

1.5.11 VA RESPONSIBILITIES

Prior to commencement of work:

A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment, and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**
B. If performed, submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, if performed, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS

A. An Emergency Action Plan shall be developed by prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a); (b).
B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
   1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
   2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the Asbestos Hazard Abatement Plans during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

1.5.14 PRE-CONSTRUCTION MEETING

Prior to commencing the work, the Contractor shall meet with the VPCIH to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

A. Proof of Contractor licensing.

B. Proof the Competent Person is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person shall also be presented.
C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
G. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project. A copy of the Contractor's Asbestos Hazard Abatement Plan (AHAP) for Class I Glovebag Asbestos Abatement. In these procedures, the following information must be detailed, specific for this project.
   1. Regulated area preparation procedures;
   2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
   3. If required, decontamination area set-up/layout and decontamination procedures for employees;
   4. Glovebag abatement methods/procedures and equipment to be used; and
   5. Personal protective equipment to be used.
H. At this meeting the Contractor shall provide all submittals as required.
I. Procedures for handling, packaging and disposal of asbestos waste.
J. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1.6.1 PERSONNEL

A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.
B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
C. Minimum qualifications for Contractor and assigned personnel are:
   1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal (and state as applicable) EPA and OSHA asbestos regulations in the

past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive Asbestos Hazard Abatement Plans (AHAPs) for asbestos work; and has adequate materials, equipment and supplies to perform the work.

2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete Asbestos Hazard Abatement Plan for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the Asbestos Hazard Abatement Plans of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

All personnel should be in compliance with OSHA construction safety training as applicable and submit certification.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910 Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR
1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

1.7.3 SELECTION AND USE OF RESPIRATORS

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

1.7.4 MINIMUM RESPIRATORY PROTECTION

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

1.7.5 MEDICAL WRITTEN OPINION

No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

1.7.6 RESPIRATOR FIT TEST

All personnel wearing respirators shall have a current quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Fit tests shall be done for PAPR's which have been put into a failure mode.

1.7.7 RESPIRATOR FIT CHECK

The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from wearing a respirator inside the regulated area until resolution of the problem.

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1.7.8 MAINTENANCE AND CARE OF RESPIRATORS

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) maintenance and care of respirators.

1.8 WORKER PROTECTION

1.8.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP).

Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

1.8.2 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

1.8.3 PERSONAL PROTECTIVE EQUIPMENT

Provide whole body clothing, head coverings, foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

1.8.4 REGULATED AREA ENTRY PROCEDURE

The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

1.8.5 DECONTAMINATION PROCEDURE

If required, the Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
   1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
   2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
   3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.
C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the

inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)**

D. Shower and wash body completely with soap and water. Rinse thoroughly.
E. Rinse shower room walls and floor to drain prior to exiting.
F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

1.8.6 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for Class I glovebag regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

1.9.1 DESCRIPTION

Provide each regulated area with separate personnel decontamination facilities (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF. OSHA does not require a decontamination area/unit if less than 25 linear feet of glovebagging is conducted.

1.9.2 GENERAL REQUIREMENTS

All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

1.9.3 TEMPORARY FACILITIES TO THE PDF AND W/EDF

If required, the Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped

with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70˚F throughout the PDF and W/EDF.

1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)

If required, the Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of once per day or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated

water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.

3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.
4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6 mil opaque fire retardant poly.

1.9.5 WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF)

If required, the Competent Person shall provide a W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a

negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.

5. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.

1.9.6 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES

If required, at the washdown station in the regulated area, thoroughly wet wipe/clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

2.1.1 GENERAL REQUIREMENTS (ALL ABATEMENT PROJECTS)

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mils shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other

effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.

G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.

H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.

I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.

J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).

K. Disposal bags – 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.

L. The VA shall be provided an advance copy of the chemical lists and MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-project submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.

M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.

N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

2.2.1 GENERAL

Using critical barriers, seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All horizontal surfaces in the regulated area must be covered with 2 layers of 6 mil fire retardant poly to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated, immediately stop work and clean up the contamination at no additional cost to the Government. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; FIRESTOPPING.

2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

A. Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. Remove all uncontaminated removable furniture, equipment and/or supplies from the regulated area before commencing work, or completely cover with 2 layers of 6-mil fire retardant poly sheeting and secure with duct tape. Lock out and tag out any HVAC systems in the regulated area.

2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA

A. Access to the regulated area is allowed only through the personnel decontamination facility (PDF), if required. All other means of access shall be eliminated and OSHA Danger demarcation signs posted as required by OSHA. If the regulated area is adjacent to or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly sheeting to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid.

2.2.4 CRITICAL BARRIERS

A. Completely separate any openings into the regulated area from adjacent areas using fire retardant poly at least 6 mils thick and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects in the regulated area. Heat must be shut off any objects covered with poly.

2.2.5 SECONDARY BARRIERS

A. A loose layer of 6 mil fire retardant poly shall be used as a drop cloth to protect the floor/horizontal surfaces from debris generated during the glovebag abatement. This layer shall be replaced as needed during the work.

2.2.6 EXTENSION OF THE REGULATED AREA

A. If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. If the affected area cannot be added to the regulated area, decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

2.2.7 FIRESTOPPING

A. Through penetrations caused by cables, cable trays, pipes, sleeves must be firestopped with a fire-rated firestop system providing an air tight seal.
B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The Contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA Representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

2.3 MONITORING, INSPECTION AND TESTING

2.3.1 GENERAL

A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the Employee exposure to asbestos must not exceed 0.1 fibers per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.

B. The Contractor shall provide an independent industrial hygienist (IH) consultant to perform air monitoring services on behalf of the VA. The Independent IH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. Results of the independent IH air monitoring shall be provided directly to the VA. The independent IH monitoringservice/contractor shall be separate from the abatement contractor.

C. If fibers counted by the independent IH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH/CIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

D. The work of the VPIH/CIH, independent IH or VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.

2.3.2 SCOPE OF SERVICES OF THE VPIH/CIH OR VPIH/CIH CONSULTANT

A. The purpose of the work of the VPIH/CIH is to: Assure quality; resolve problems; and prevent the spread of contamination beyond the regulated area. In addition, their work includes reviewing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated.

B. All independent IH air monitoring is to be done utilizing PCM/TEM. The independent IH will perform the following tasks:

1. Task 1: If specified in Abatement Plan, establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
2. Task 2: If specified in Abatement Plan, perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
3. Task 3: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area or building at the conclusion of the abatement and clean-up work to certify compliance with all regulations and the VA requirements/specifications.
4. Task 4: If specified in Abatement Plan, issue certificate of decontamination for each regulated area or building and project report.

C. The VPIH/CIH will:

3. Task 1: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
4. Task 2: Provide support to the VA COR such as evaluation of submittals from the Contractor, resolution of unforeseen developments, etc.

D. All data, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.

E. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

2.3.3 MONITORING, INSPECTION AND TESTING BY ABATEMENT CONTRACTOR CPIH/CIH

The Contractor’s CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor’s personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH

Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor (or Abatement Worker) and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

2.4 ASBESTOS HAZARD ABATEMENT PLAN

The Contractor shall have established Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the ways and procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of the project. The AHAP shall be submitted for review and approval prior to the start of any abatement work. The minimum topics and areas to be covered by the AHAP(s) are:

A. Minimum Personnel Qualifications
B. Contingency Plans and Arrangements
C. Security and Safety Procedures
D. Respiratory Protection/Personal Protective Equipment Program and Training
E. Medical Surveillance Program and Recordkeeping
F. Regulated Area Requirements for Glovebag Abatement
G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
H. Monitoring, Inspections, and Testing
I. Removal Procedures for Piping ACM Using the Glovebag Method
J. Disposal of ACM waste
K. Regulated Area Decontamination/Clean-up
L. Regulated Area Visual and Air Clearance
M. Project Completion/Closeout

2.5 SUBMITTALS

2.5.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.

B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.

C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.

D. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:

1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
2. Waste water filtration system, shower system, containment barriers.
3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
4. Respirators, protective clothing, personal protective equipment.
5. Fire safety equipment to be used in the regulated area.

E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.

F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.

G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. And area or clearance air monitoring in accordance with EPA AHERA protocols.

H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.

1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; and Completion Date
2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; and Resolution.

3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.

I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.

1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of AHAP(s) developed; medical opinion; and current respirator fit test.
2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.

J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAP(s) incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and Asbestos Hazard Abatement Plans; copies of monitoring results of the five referenced projects listed and analytical method(s) used.

K. Rented equipment must be decontaminated prior to returning to the rental agency.

L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS, and application instructions.

2.5.2 SUBMITTALS DURING ABATEMENT

A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative

air monitoring and results/TWAs/ELs. Submit this information daily to the VPIH/CIH.

B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.
   1. Removal of any poly barriers.
   2. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
   3. Packaging and removal of ACM waste from regulated area.
   4. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. The Contractor shall provide the landfill manifest within 30-days of signature to the VA. It will also include information on the containmentand transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples mustbe submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

2.6 ENCAPSULANTS

2.6.1 TYPES OF ENCAPSULANTS

A. The following four types of encapsulants must comply with comply with performance requirements as stated in paragraph 2.6.2:
   1. Removal encapsulant - used as a wetting agent to remove ACM.
   2. Bridging encapsulant - provides a tough, durable coating on ACM.
   3. Penetrating encapsulant - penetrates/encapsulates ACM at least 13 mm (1/2").
   4. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

2.6.2 PERFORMANCE REQUIREMENTS

Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

A. General Requirements for all Encapsulants:
   1. ASTM E84: Flame spread of 25; smoke emission of 50.
   2. University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
   3. ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
   4. ASTM E96: Permeability - minimum of 0.4 perms.

B. Bridging/Penetrating Encapsulants:
   1. ASTM E736: Cohesion/Adhesion Test - 24 kPa (50 lbs/ft^2).
   2. ASTM E119: Fire Resistance - 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).
   3. ASTM D2794: Gardner Impact Test; Impact Resistance - minimum 11.5 kg-mm (43 in/lb).

4. ASTM D522: Mandrel Bend Test; Flexibility - no rupture or cracking.

C. Lockdown Encapsulants:
1. ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
2. ASTM E736: Bond Strength - 48 kPa (100 lbs/ft^2) (test compatibility with cementitious and fibrous fireproofing).
3. In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or off-gassing any noxious vapors during application.

2.7 CERTIFICATES OF COMPLIANCE

The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

2.8 RECYCLABLE PROTECTIVE CLOTHING

If recyclable clothing is provided, all requirements of EPA, DOT and OSHA shall be met.

PART 3 – EXECUTION

3.1 REGULATED AREA PREPARATIONS

3.1.1 SITE SECURITY

A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.

B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer or VA Representative using the most expeditious means.

C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.

D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.

E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress

and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.

G. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police should be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

3.1.2 OSHA DANGER SIGNS

Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed ambient background levels. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.

3.1.3.1 SHUT DOWN - LOCK OUT ELECTRICAL

Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code requirements and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.

3.1.3.2 SHUT DOWN - LOCK OUT HVAC

Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil poly disposal bags for disposal as asbestos waste.

3.1.4 CONTAINMENT BARRIERS AND COVERINGS FOR THE REGULATED AREA

3.1.4.1 GENERAL

Seal off any openings at the perimeter of the regulated area with critical barriers to completely isolate the regulated area and to contain all airborne asbestos contamination created by the abatement activities. Should the adjacent area past the regulated area become contaminated due to improper work activities, the Contractor shall suspend work inside the regulated area, continue wetting, and clean the adjacent areas in accordance with procedures described in these specifications. Any and all costs associated with the adjacent area cleanup shall not be borne by the VA.

3.1.4.2 PREPARATION PRIOR TO SEALING OFF

Place all materials, equipment and supplies necessary to isolate the regulated area inside the regulated area. Remove all movable material/equipment as described above and secure all unmovable material/equipment as described above. Properly secured material/ equipment shall be considered to be outside the regulated area.

3.1.4.3 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

3.1.4.4 CRITICAL BARRIERS

The regulated area must be completely separated from the adjacent area(s) and the outside by at least 2 layers of 6 mil fire retardant poly and duct tape/spray adhesive. Individually seal all supply and exhaust ventilation openings, lighting fixtures, clocks, doorways, windows, convectors, speakers, and other openings into the regulated area with 2 layers of 6 mil fire retardant poly, and taped securely in place with duct tape/spray adhesive. Critical barriers must remain in place until all work and clearances have been completed. Light fixtures shall not be operational during abatement. Auxiliary lighting shall be provided. If needed, provide plywood squares 6" x 6" x 3/8" (150mm x 150mm x 18mm) held in place with one 6d smooth masonry/galvanized nail driven through the center of the plywood square and duct tape on the poly so as to clamp the poly to the wall/surface. Locate plywood squares at each end, corner, and 4' (1200mm) maximum on centers.

3.1.4.5 EXTENSION OF THE REGULATED AREA

If the regulated area barrier is breached in any manner that could allow the passage of asbestos fibers or debris, the Competent Person shall immediately stop work, continue wetting, and proceed to extend the regulated area to enclose the affected area as per procedures described in this specification. If the affected area cannot be enclosed, decontamination measures and cleanup shall start immediately. All personnel shall be isolated from the affected area until decontamination/cleanup is completed as verified by visual inspection and air monitoring. Air monitoring at completion must indicate background levels.

3.1.4.6 FLOOR BARRIERS:

All floors within 10’ of glovebag work shall be covered with 2 layers of 6 mil fire retardant poly.

3.1.5 SANITARY FACILITIES

The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

3.1.6 PRE-CLEANING

3.1.6.1 PRE-CLEANING MOVABLE OBJECTS

The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. PPE must be donned by all workers performing pre-cleaning activities. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.

Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location.

3.1.6.2 PRE-CLEANING FIXED OBJECTS

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area.

Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After pre-cleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

3.1.6.3 PRE-CLEANING SURFACES IN THE REGULATED AREA

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area.

Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos- containing materials during this pre-cleaning phase.

3.1.7 PRE-ABATEMENT ACTIVITIES

3.1.7.1 PRE-ABATEMENT MEETING

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the

CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

3.1.7.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.
B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of VA A/E Quality Alert 07/09 indicating the failure to identify asbestos in the areas listed as well as common issues when preparing specifications and contract documents. This is especially critical when demolition is planned, because AHERA surveys are non-destructive, and ACM may remain undetected. A NESHAPS (destructive) ACM inspection should be conducted on all building structures that will be demolished. Ensure the following areas are inspected on the project: Lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods; transite lab countertops; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawl spaces(previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; and steam line trench coverings.
C. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned and removed or properly protected from contamination.
D. If present and required, remove and dispose of carpeting from floors in the regulated area.
E. Inspect existing firestopping in the regulated area. Correct as needed.

3.1.7.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
B. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the

Contractor's employees perform all major aspects of the approved AHAP(s), especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation.

C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.

D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification.

3.2 REMOVAL OF PIPING ACM

3.2.1 WETTING MATERIALS

A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP's regulation and OSHA’s “wet methods” for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.

B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.

C. Removal Encapsulant: Provide a penetrating encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during disturbance equal to or greater than the amended water described above in B.

3.2.2 SECONDARY BARRIER AND WALKWAYS

A. Install as a drop cloth a 6 mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely cover floors and any walls within 10 feet (3 meters) of the area where work is to done. Secure the secondary barrier with duct tape to prevent it from moving or debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.

B. Install walkways using 6 mil black poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the primary layers from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.

3.2.3 WET REMOVAL OF ACM

A. Using acceptable glovebag procedures, adequately and thoroughly wet the ACM to be removed prior to removal with amended water or when authorized by VA, removal encapsulant to reduce/prevent fiber release to the air. Adequate time (at a minimum two hours) must be allowed for the amended water or removal encapsulant to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to

maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except when authorized in writing by the VPIH/CIH and VA when a greater safety hazard (e.g., electricity) is present.**

3.3 GLOVEBAG REMOVAL PROCEDURES

3.3.1 GENERAL

All applicable OSHA requirements and glovebag manufacturer's recommendations shall be met during glove bagging operations. In cases where live steam lines are present, the lines must be shut down prior to any work being performed on the system. **No abatement work shall be conducted on live, pressurized steam lines.** The Contractor may choose to use a High Temperature Glovebag in which a temperature rating ranges from 300˚F to 700˚F on steam lines that have recently been shut down and remain at high temperature for some time. In the case where a glovebag is not feasible, the Contractor will need to build a full negative pressure containment of sufficient size and follow all regulations as it pertains to removal.

1. Mix the surfactant with water in the garden sprayer, following the manufacturer's directions.
2. Have each employee put on a HEPA filtered respirator approved for asbestos and check the fit using the positive/negative fit check.
3. Have each employee put on a disposable full-body suit. Remember, the hood goes over the respirator straps.
4. Check closely the integrity of the glove bag to be used. Check all seams, gloves, sleeves, and glove openings. OSHA requires the bottom of the bag to be seamless.
5. Check the pipe where the work will be performed. If it is damaged (broken lagging, hanging, etc.), wrap the entire length of the pipe in poly sheeting and "candy stripe" it with duct tape.
6. Attach glovebag with required tools per manufacturer's instructions.
7. Using the smoke tube and aspirator bulb, test 10% of glovebags by placing the tube into the water porthole (two-inch opening to glove bag), and fill the bag with smoke and squeeze it. If leaks are found, they should be taped closed using duct tape and the bag should be retested with smoke.
8. Insert the wand from the water sprayer through the water porthole.
9. Insert the hose end from a HEPA vacuum into the upper portion of the glove bag.
10. Wet and remove the pipe insulation.
11. If the section of pipe is covered with an aluminum jacket, remove it first using the wire cutters to cut any bands and the tin snips to remove the aluminum. It is important to fold the sharp edges in to prevent cutting the bag when placing it in the bottom.
12. When the work is complete, spray the upper portion of the bag and clean-push all residue into the bottom of the bag with the other waste material. Be very thorough. Use adequate water.
13. Put all tools, after washing them off in the bag, in one of the sleeves of glove bag and turn it inside out, drawing it outside of the bag. Twist the sleeve tightly several times to seal it and tape it several tight turns with duct tape. Cut through the middle of the duct tape and remove the sleeve. Put the sleeve in the next glove

bag or put it in a bucket of water to decontaminate the tools after cutting the sleeve open.

14. Turn on the HEPA vacuum and collapse the bag completely. Remove the vacuum nozzle, seal the hole with duct tape, twist the bag tightly several times in the middle, and tape it to keep the material in the bottom during removal of the glove bag from the pipe.
15. Slip a disposal bag over the glove bag (still attached to the pipe). Remove the tape securing the ends, and slit open the top of the glove bag and carefully fold it down into the disposal bag. Double bag and gooseneck waste materials.

3.3.2 NEGATIVE PRESSURE GLOVEBAG PROCEDURE

1. In addition to the above requirements, the HEPA vacuum shall be run continuously during the glovebag procedure until completion at which time the glovebag will be collapsed by the HEPA vacuum prior to removal from the pipe/component.
2. The HEPA vacuum shall be attached and operated as needed to prevent collapse of the glovebag during the removal process.

3.4 LOCKDOWN ENCAPSULATION

3.4.1 GENERAL

Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, all piping surfaces shall be encapsulated with a bridging encapsulant.

3.4.2 SEALING EXPOSED EDGES

Seal edges of ACM exposed by removal work with two coats of encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the encapsulant.

3.5 DISPOSAL OF ACM WASTE MATERIALS

3.5.1 GENERAL

Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

3.5.2 PROCEDURES

A. The VA must be notified at least 24 hours in advance of any waste removed from the containment
B. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures in this specification. Waste shall be double-bagged and wetted with amended water prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP's signs must be on containers during loading and unloading. Material shall not

be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.

C. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Sealed waste bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second waste bag and sealed, which then must also be wet wiped or HEPA vacuumed..

D. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

3.6 PROJECT DECONTAMINATION

3.6.1 GENERAL

A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.

B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.

C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

3.6.2 REGULATED AREA CLEARANCE

Air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

3.6.3 WORK DESCRIPTION

Decontamination includes the clearance air testing in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

3.6.4 PRE-DECONTAMINATION CONDITIONS

A. Before decontamination starts, all ACM waste from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removed and disposed of along with any gross debris generated by the work.

B. At the start of decontamination, the following shall be in place:
   1. Critical barriers over all openings consisting of two layers of 6 mil poly which is the sole barrier between the regulated area and the rest of the building or outside.
   2. Decontamination facilities, if required for personnel and equipment in operating condition.

3.6.5 FIRST CLEANING

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding,

ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

3.6.6 PRE-CLEARANCE INSPECTION AND TESTING

The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below
0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

3**.6.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES**

With the express written permission of the VA's representative, perform lockdown encapsulation of all surfaces from which asbestos was abated in accordance with the procedures in this specification.

3.7 FINAL VISUAL INSPECTIONS AND AIR CLEARANCE TESTING

3.7.1 GENERAL

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH after the final cleaning.

3.7.2 FINAL VISUAL INSPECTION

Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

3.7.3 FINAL AIR CLEARANCE TESTING

A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final clearance testing. Air samples will be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 lf/160 sf/35 cf, 5 PCM samples shall be collected for clearance and a minimum of one field blank. If work is equal to or more than 260 lf/160 sf/35 cf, AHERA TEM sampling shall be performed for clearance. TEM analysis shall be done in accordance with procedures for EPA AHERA in

this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. All additional inspection and testing costs will be borne by the Contractor.

B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

3.7.4 FINAL AIR CLEARANCE PROCEDURES

A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured by the AHERA PCM protocol, or 70 AHERA structures per square millimeter (s/mm^2) by AHERA TEM.

B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:

1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples will be collected on 0.8μ MCE filters for PCM analysis and 0.45μ Polycarbonate filters for TEM. A minimum of 1200 Liters of using calibrated pumps shall be collected for clearance samples. Before pumps are started, initiate aggressive air mixing sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.

3.7.5 CLEARANCE SAMPLING USING PCM

A. The VPIH/CIH will perform clearance samples as indicated by the specification.

B. The NIOSH 7400 PCM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples must be equal to or less than 0.01 f/cc to clear the regulated area.

3.7.6 CLEARANCE SAMPLING USING TEM

A. Clearance requires 13 samples be collected; 5 inside the regulated area; 5 outside the regulated area; and 3 field blanks.

B. The TEM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 13 clearance samples shall be collected. All samples must be equal to or less than 70 AHERA structures per square millimeter (s/mm^2) AHERA TEM.

3.7.7 LABORATORY TESTING OF PCM SAMPLES

The services of an AIHA accredited laboratory will be employed by the VA to perform analysis for the PCM air samples. The accredited laboratory shall be successfully participating in the AIHA Proficiency

Analytical Testing (PAT) program. Samples will be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA's representative and the Contractor.

3.7.8 LABORATORY TESTING OF TEM SAMPLES

Samples shall be sent by the VPIH/CIH to a NIST accredited laboratory for analysis by TEM. The laboratory shall be successfully participating in the NIST Airborne Asbestos Analysis (TEM) program. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor

3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

3.8.1 COMPLETION OF ABATEMENT WORK

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

A. Remove all equipment, materials, and debris from the project area.
B. Package and dispose of all asbestos waste as required. Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations.
C. Repair or replace all interior finishes damaged during the abatement work.
D. The VA will be notified of any waste removed from the containment prior to 24 hours.
E. Fulfill other project closeout requirements as specified elsewhere in this specification.

3.8.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

3.8.3 WORK SHIFTS

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday - Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

3.8.4 RE-INSULATION

If required as part of the contract, replace all asbestos containing insulation with suitable non-asbestos material. Provide MSDS for all replacement materials. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE:_____ VA Project #:_____

PROJECT NAME:_____Abatement Contractor:_____

VAMC/ADDRESS:_____

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):

   which took place from / / to / /

2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all glovebag work was done in accordance with OSHA requirements and the manufacturer’s recommendations.

CPIH/CIH Signature/Date:_____

CPIH/CIH Print Name:_____

Abatement Contractor Signature/Date:_____

Abatement Contractor Print Name:_____

Witness:_____

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME:_____DATE: _____

PROJECT ADDRESS:_____

ABATEMENT CONTRACTOR'S NAME:_____

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

Physical Characteristics and Background Information on Asbestos
Potential Health Effects Related to Exposure to Asbestos
Employee Personal Protective Equipment
Establishment of a Respiratory Protection Program
State of the Art Work Practices
Personal Hygiene
Additional Safety Hazards
Medical Monitoring
Air Monitoring
Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:_____

Printed Name:_____

Social Security Number:_____

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER:_____

VA MEDICAL FACILITY:_____

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:_____

1. I verify that the following individual

   Name:_____Social Security Number:_____

   who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

   Address:_____

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH:_____Date:_____

Printed Name of CPIH/CIH: _____

Signature of Contractor:_____Date:_____

Printed Name of Contractor:_____

ATTACHMENT #4

ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location:__

VA Project #:__

VA Project Description:_____

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature_____Date_____

Abatement Contractor Competent Person(s)_____Date_____

- - END- - - -

SECTION 03 3053
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and material and mixes for other concrete.

1.2 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 TOLERANCES:

A. ACI 117.

B. Slab Finishes: ACI 117, F-number method in accordance with ASTM E1155.

1.4 REGULATORY REQUIREMENTS:

A. ACI SP-66 ACI Detailing Manual

B. ACI 318 - Building Code Requirements for Reinforced Concrete.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Concrete Mix Design.

C. Shop Drawings: Reinforcing steel: Complete shop drawings.

D. Manufacturer's Certificates: Air-entraining admixture, chemical admixtures, curing compounds.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

117R-06 .....Tolerances for Concrete Construction and Materials

211.1-91(R2002).....Proportions for Normal, Heavyweight, and Mass Concrete

301-05 .....Specification for Structural Concrete

305R-06 .....Hot Weather Concreting

306R-2002 .....Cold Weather Concreting

SP-66-04 .....ACI Detailing Manual

318/318R-05.....Building Code Requirements for Reinforced Concrete

347R-04 .....Guide to Formwork for Concrete

C. American Society for Testing And Materials (ASTM):

A185-07 .....Steel Welded Wire, Fabric, Plain for Concrete Reinforcement

A615/A615M-08.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement

A996/A996M-06.....Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement

C31/C31M-08 .....Making and Curing Concrete Test Specimens in the Field

C33-07 .....Concrete Aggregates

C39/C39M-05 .....Compressive Strength of Cylindrical Concrete Specimens

C94/C94M-07 .....Ready-Mixed Concrete

C143/C143M-05 .....Standard Test Method for Slump of Hydraulic Cement Concrete

C150-07 .....Portland Cement

C171-07 .....Sheet Material for Curing Concrete

C172-07 .....Sampling Freshly Mixed Concrete C173-

07.Air Content of Freshly Mixed Concrete by the Volumetric Method

C192/C192M-07 .....Making and Curing Concrete Test Specimens in the Laboratory

C231-08 .....Air Content of Freshly Mixed Concrete by the Pressure Method

C260-06 .....Air-Entraining Admixtures for Concrete

C494/C494M-08 .....Chemical Admixtures for Concrete

C618-08 .....Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

D1751-04.Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)

D4397-02.....Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

PART 2 - PRODUCTS

2.1 FORMS:

Wood, plywood, metal, or other materials, approved by Resident Engineer, of grade or type suitable to obtain type of finish specified.

2.2 MATERIALS:

A. Portland Cement: ASTM C150, Type I or II.

B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.

C. Coarse Aggregate: ASTM C33, Size 67. Size 467 may be used for footings and walls over 300 mm (12 inches) thick. Coarse aggregate for applied topping and metal pan stair fill shall be Size 7.

D. Fine Aggregate: ASTM C33.

E. Mixing Water: Fresh, clean, and potable.

F. Air-Entraining Admixture: ASTM C260.

G. Chemical Admixtures: ASTM C494.

H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).

I. Reinforcing Steel: ASTM A615 or ASTM A996, deformed. See structural drawings for grade.

J. Welded Wire Fabric: ASTM A185.

K. Expansion Joint Filler: ASTM D1751.

L. Sheet Materials for Curing Concrete: ASTM C171.

B

SPEC WRITER NOTE: Use liquid chemical floor hardeners only to improve an existing soft or dusting slab. A properly finished and cured slab does not need this treatment. This is an old technology. Liquid Densifier/Sealers are superior.

M. Liquid Densifier/Sealer: 100 percent active colorless aqueous siliconate solution.

N. Grout, Non-Shrinking: Premixed ferrous or non-ferrous, mixed and applied in accordance with manufacturer's recommendations. Grout shall show no settlement or vertical drying shrinkage at 3 days or thereafter based on initial measurement made at time of placement, and produce a compressive strength of at least 18mpa (2500 psi) at 3 days and 35mpa (5000 psi) at 28 days.

N. Adhesive, Structural Bonding: Two component long pot life gel 100% solids, moisture-tolerant, low-viscosity, high-strength, epoxy resin adhesive. Conforms to the current ASTM C-881 and AASHTO M-235 specifications. Manufacturer packaged product for bonding plastic state concrete to hardened concrete. For use; cracks in horizontal concrete and masonry; epoxy resin binder for epoxy mortar patching and grouting; seal interior slabs.

2.3 CONCRETE MIXES:

A. Design of concrete mixes using materials specified shall be the responsibility of the Contractor as set forth under Option C of ASTM C94.

B. Compressive strength at 28 days shall be not less than 4000 psi

C. Establish strength of concrete by testing prior to beginning concreting operation. Test consists of average of three cylinders made and cured in accordance with ASTM C192 and tested in accordance with ASTM C39.

D. Maximum slump for vibrated concrete is 100 mm (4 inches) tested in accordance with ASTM C143.

E. Cement and water factor (See Table I):

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete: Strength	Non-Air-Entrained		Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m^3 (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m^3 (lbs/c. yd)	Max. Water Cement Ratio
30 (4000)[1,3]	325 (550)	0.55	340 (570)	0.50
		*		*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c

Air content shall conform with the following // table:

TABLE I - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)

Nominal Maximum Size of Coarse Aggregate	Total Air Content Percentage by Volume
10 mm (3/8 in)	6 to 10
13 mm (1/2 in)	5 to 9
19 mm (3/4 in)	4 to 8
25 mm (1 in)	3 1/2 to 6 1/2
40 mm (1 1/2 in)	3 to 6

2.4 BATCHING & MIXING:

A. Store, batch, and mix materials as specified in ASTM C94.
   1. Job-Mixed: Concrete mixed at job site shall be mixed in a batch mixer in manner specified for stationary mixers in ASTM C94.
   2. Ready-Mixed: Ready-mixed concrete comply with ASTM C94, except use of non-agitating equipment for transporting concrete to the site will not be permitted. With each load of concrete delivered to project, ready-mixed concrete producer shall furnish, in duplicate, certification as required by ASTM C94.

PART 3 - EXECUTION

3.1 FORMWORK:

A. Installation conform to ACI 347. Sufficiently tight to hold concrete without leakage, sufficiently braced to withstand vibration of concrete, and to carry, without appreciable deflection, all dead and live loads to which they may be subjected.
B. Treating and Wetting: Treat or wet contact forms as follows:
   1. Coat plywood and board forms with non-staining form sealer. In hot weather cool forms by wetting with cool water just before concrete is placed.
   2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather cool metal forms by thoroughly wetting with water just before placing concrete.
   3. Use sealer on reused plywood forms as specified for new material.
C. Inserts, sleeves, and similar items: Flashing reglets, masonry ties, anchors, inserts, wires, hangers, sleeves, boxes for floor hinges and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned and built into construction, and maintained securely in place.
D. Construction Tolerances:
   1. Contractor is responsible for setting and maintaining concrete formwork to assure erection of completed work within tolerances specified to accommodate installation or other rough and finish materials. Remedial work necessary for correcting excessive tolerances is the responsibility of the Contractor. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
   2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 REINFORCEMENT:

Details of concrete reinforcement, unless otherwise shown, in accordance with ACI 318 and ACI SP-66. Support and securely tie reinforcing steel to prevent displacement during placing of concrete.

3.3 PLACING CONCRETE:

A. Before placing new concrete on or against concrete which has set, existing surfaces shall be roughened and cleaned free from all laitance, foreign matter, and loose particles.
B. Convey concrete from mixer to final place of deposit by method which will prevent segregation or loss of ingredients. Do not deposit in work concrete that has attained its initial set or has contained its water or cement more than 1 1/2 hours. Do not allow concrete to drop freely more than 1500 mm (5 feet) in unexposed work nor more than 900 mm (3 feet) in exposed work. Place and consolidate concrete in horizontal layers not exceeding 300 mm (12 inches) in thickness. Consolidate concrete by spading, rodding, and mechanical vibrator. Do not secure vibrator to forms or reinforcement. Vibration shall be carried on continuously with placing of concrete.
C. Hot weather placing of concrete: Follow recommendations of ACI 305R to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete.
D. Cold weather placing of concrete: Follow recommendations of ACI 306R, to prevent freezing of thin sections less than 300 mm (12 inches) and to permit concrete to gain strength properly, except that use of calcium chloride shall not be permitted without written approval from Resident Engineer.

3.4 PROTECTION AND CURING:

Protect exposed surfaces of concrete from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by Resident Engineer.

3.5 FORM REMOVAL:

Forms remain in place until concrete has a sufficient strength to carry its own weight and loads supported. Removal of forms at any time is the Contractor's sole responsibility.

3.6 SURFACE PREPARATION:

Immediately after forms have been removed and work has been examined and approved by Resident Engineer, remove loose materials, and patch all stone pockets, surface honeycomb, or similar deficiencies with cement mortar made with 1 part portland cement and 2 to 3 parts sand.

3.7 FINISHES:

A. Surface Finishes:

1. Interior Areas (to be painted): Fins, burrs and similar projections on surface shall be knocked off flush by mechanical means approved by Resident Engineer and rubbed lightly with a fine abrasive stone or hone. Use an ample amount of water during rubbing without working up a lather of mortar or changing texture of concrete.
2. Interior Areas (finished): Finished areas, unless otherwise shown, shall be given a grout finish of uniform color and shall have a smooth finish treated as follows:
   a. After concrete has hardened and laitance, fins and burrs have been removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone or stone.
   b. Apply grout composed of 1 part portland cement and 1 part clean, fine sand (smaller than 600 micro-m (No. 30) sieve). Work grout into surface of concrete with cork floats or fiber brushes until all pits and honeycomb are filled.
   c. After grout has hardened, but still plastic, remove surplus grout with a sponge rubber float and by rubbing with clean burlap.
   d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish for any area in same day. Confine limits of finished areas to natural breaks in wall surface. Do not leave grout on concrete surface overnight.

B. Slab Finishes:

1. Floating: Allow water brought to surface by float used for rough finishing to evaporate before surface is again floated or troweled. Do not sprinkle dry cement on surface to absorb water.
2. Float Finish: Equipment pads and slabs shall be screened and floated to a smooth dense finish. After first floating, while surface is still soft, surfaces shall be checked for alignment using a straightedge or template. Correct high spots by cutting down with a trowel or similar tool and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections on floated finish by rubbing or dry grinding. Refloat the slab to a uniform sandy texture.
3. Steel Trowel Finish: All monolithic concrete floor slabs exposed in finished work and for which no other finish is shown or specified shall be steel troweled. Final steel troweling to secure a smooth,

dense surface shall be delayed as long as possible, generally when the surface can no longer be dented with finger. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure on trowel to compact cement paste and form a dense, smooth surface. Finished surface shall be free of trowel marks, uniform in texture and appearance.

3.9 SURFACE TREATMENTS:

A. Surface treatments shall be mixed and applied in accordance with manufacturer's printed instructions.

B. Liquid Densifier/Sealer: Use on all exposed concrete //curbs and equipment pads//

- - - E N D - - -

SECTION 05 5000
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

1. Supports for temporary and permanent Ductwork
2. Loose Lintels for masonry support as may be required
3. Safety Railing Guards on roof top to be modified as shown.

1.2 RELATED WORK

A. Prime and finish painting: Section 09 91 00, PAINTING.

B. Section 05 12 00, STRUCTURAL STEEL FRAMING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each product type shall be the same and be made by the same manufacturer.

C. Assembled product to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B18.6.1-81(R1997).....Wood Screws

B18.2.2-87(R2005).....Square and Hex Nuts

C. American Society for Testing and Materials (ASTM):

A36/A36M-05.....Structural Steel

A47-99(R2004) .....Malleable Iron Castings

A48-03 .....Gray Iron Castings

A53-06 .....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless

A123-02 .....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A167-99(R2004) .....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A269-07 .....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A307-07 .....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A312/A312M-06.....Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A391/A391M-01.....Grade 80 Alloy Steel Chain

A653/A653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process A786/A786M-05.....Rolled Steel Floor Plate

B221-06 .....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B456-03 .....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

B632-02 .....Aluminum-Alloy Rolled Tread Plate

C1107-07 .....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)

D3656-04 .....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

F436-07.....Hardened Steel Washers

F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use

F593-02.....Stainless Steel Bolts, Hex Cap Screws, and Studs

F1667-05.....Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):

D1.1-04 .....Structural Welding Code Steel

D1.2-03 .....Structural Welding Code Aluminum

D1.3-98 .....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)

AMP521-01.....Pipe Railing Manual

AMP 500-505-1988 .....Metal Finishes Manual

MBG 531-00 .....Metal Bar Grating Manual

MBG 532-00 .....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC):

SP 1-05.....No. 1, Solvent Cleaning

SP 2-05.....No. 2, Hand Tool Cleaning

SP 3-05.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E .....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

B. Ladders and Rungs: 120 kg (250 pounds) at any point.

C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m2 (100 pounds per square foot).

2.2 MATERIALS

A. Structural Steel: ASTM A36.

B. Stainless Steel: ASTM A167, Type 302 or 304.

C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

D. Floor Plate:

1. Steel ASTM A786.
2. Aluminum: ASTM B632.

E. Steel Pipe: ASTM A53.

1. Galvanized for exterior locations.
2. Type S, Grade A unless specified otherwise.
3. NPS (inside diameter) as shown.

F. Cast-Iron: ASTM A48, Class 30, commercial pattern.

G. Malleable Iron Castings: A47.

H. Primer Paint: As specified in Section 09 91 00, PAINTING.

I. Stainless Steel Tubing: ASTM A269, type 302 or 304.

J. Modular Channel Units:

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel with in turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
   a. ASME B18.2.2.
   b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
   c. ASTM F468 for nonferrous bolts.
   d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material
   1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
   2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:
   1. Size and thickness of members as shown.
   2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections
   1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
   2. Field riveting will not be approved.
   3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
   4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
   5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
   6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
   7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors
   1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
   2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
   3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
   4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.

5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
   a. Fabricate items to design shown.
   b. Furnish members in longest lengths commercially available within the limits shown and specified.
   c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
   d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
   e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
   f. Prepare members for the installation and fitting of hardware.
   g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
   h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
   a. Weld in accordance with AWS.
   b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
   c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
   d. Finish welded joints to match finish of adjacent surface.
3. Joining:
   a. Miter or butt members at corners.
   b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
   a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.

b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:
   a. Accurately cut, machine and fit joints, corners, copes, and miters.
   b. Fit removable members to be easily removed.
   c. Design and construct field connections in the most practical place for appearance and ease of installation.
   d. Fit pieces together as required.
   e. Fabricate connections for ease of assembly and disassembly without use of special tools.
   f. Joints firm when assembled.
   g. Conceal joining, fitting and welding on exposed work as far as practical.
   h. Do not show rivets and screws prominently on the exposed face.
   i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:
   1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
   2. Aluminum: NAAMM AMP 501.
      a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
      b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
      c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
      d. Painted: AA-C22R10.
   3. Steel and Iron: NAAMM AMP 504.
      a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
      b. Surfaces exposed in the finished work:
         1) Finish smooth rough surfaces and remove projections.
         2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
      c. Shop Prime Painting:
         1) Surfaces of Ferrous metal:
            a) Items not specified to have other coatings.
            b) Galvanized surfaces specified to have prime paint.

c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.

d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.

e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

C. For Trapeze Bars:

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.

3. Fabricate concealed components of structural steel shapes unless shown otherwise.
4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
    a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.
    b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.

2.10 LOOSE LINTELS

A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
    1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
    2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
E. Provide bearing plates for lintels where shown.
F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

2.11 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.
B. Fabrication General:
    1. Provide continuous welded joints, dressed smooth and flush.
    2. Standard flush fittings, designed to be welded, may be used.
    3. Exposed threads will not be approved.
    4. Form handrail brackets to size and design shown.
    5. Exterior Post Anchors.
        a. Fabricate tube or pipe sleeves with closed ends or plates as shown.

b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.

c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. Base plates are not required on pipe sleeves where ornamental railings occur.

D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.
6. Removable Rails:
   a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
   b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
   c. Continuously weld brackets to post.
   d. Provide slotted bolt holes in rail bracket.
   e. Weld bolt heads flush with top of rail.
   f. Weld flanged fitting to post where posts are installed in sleeves.
7. Opening Guard Rails:
   a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
   b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
   c. Fabricate rails for floor openings for anchorage in sleeves.
8. Gates:
   a. Fabricate from steel pipe as specified for railings.
   b. Fabricate gate fittings from either malleable iron or wrought steel.
   c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
   d. Provide suitable stops, so that gate will swing as shown.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Items set into concrete or masonry.

1. Provide temporary bracing for such items until concrete or masonry is set.
2. Place in accordance with setting drawings and instructions.
3. Build strap anchors, into masonry as work progresses.

C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

D. Field weld in accordance with AWS.

1. Design and finish as specified for shop welding.
2. Use continuous weld unless specified otherwise.

E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

A. Anchorage to structure.

1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
2. Secure supports to concrete inserts by bolting or continuous welding as shown.
3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
4. Secure steel plate or hat channels to studs as detailed.

B. Supports for Wall Mounted items:

1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

C. Supports for Trapeze Bars:
   1. Secure plates to overhead construction with fasteners as shown.
   2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
   3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
      a. Install closure plates in channel between eye bolts.
      b. Install eyebolts in channel.

3.3 STEEL LINTELS

A. Use lintel sizes and combinations shown or specified.
B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.4 RAILINGS

A. Steel Posts:
   1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
   2. Install sleeves in concrete formwork.
   3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS on exterior posts.
   4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
   5. Secure sliding flanged fittings to posts at base with set screws.
   6. Secure fixed flanged fittings to concrete with expansion bolts.
   7. Secure posts to steel with welds.
B. Anchor to Walls:
   1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
      a. Anchor steel plate to concrete or solid masonry with expansion bolts.
      b. Anchor steel plate to hollow masonry with toggle bolts.
   2. Anchor flanged fitting with toggle bolt to steel support in frame walls.
C. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

D. Gates:

1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

3.5 CLEAN AND ADJUSTING

A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 07 8400
FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.

B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

A. Sealants and application: Section 07 92 00, JOINT SEALANTS.

B. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.

C. List of FM, UL, or WH classification number of systems installed.

D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

A. Deliver materials in their original unopened containers with manufacturer's name and product identification.

B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

E84-10 .....Surface Burning Characteristics of Building Materials

E814-11 .....Fire Tests of Through-Penetration Fire Stops

C. Factory Mutual Engineering and Research Corporation (FM):

Annual Issue Approval Guide Building Materials

D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

Annual Issue Fire Resistance Directory

1479-10 .....Fire Tests of Through-Penetration Firestops

E. Warnock Hersey (WH):

Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.

B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m^2 (16 sq. in.) in overall cross sectional area.

C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.

D. Firestop sealants used for firestopping or smoke sealing shall have following properties:

1. Contain no flammable or toxic solvents.
2. Have no dangerous or flammable out gassing during the drying or curing of products.
3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:

1. Classified for use with the particular type of penetrating material used.
2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.

F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.

G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.

H. Materials to be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.

B. Use mineral fiber filler and bond breaker behind sealant.

C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.

D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.

B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.

C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

A. As work on each floor is completed, remove materials, litter, and debris.

B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the Resident Engineer.

C. Clean up spills of liquid type materials.

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SECTION 07 9200
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

A. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.

~~CURTAIN WALLS. //~~

B. Sound-Fire rated gypsum partitions sealants: Section 09 29 00, GYPSUM BOARD. C. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.

B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's installation instructions for each product used.

C. Cured samples of exposed sealants for each color where required to match adjacent material.

D. Manufacturer's Literature and Data:

1. Caulking compound
2. Primers

3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

A. Environmental Limitations:
   1. Do not proceed with installation of joint sealants under following conditions:
      a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
      b. When joint substrates are wet.

B. Joint-Width Conditions:
   1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:
   1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 5 °C (90 °F) or less than 32 °C (40 °F).

1.7 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Back-up Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction" Article specified in Section 00 72 00, GENERAL CONDITIONS, except that warranty period shall be extended to two years.

B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C509-06 .....Elastomeric Cellular Preformed Gasket and Sealing Material.

C612-04 .....Mineral Fiber Block and Board Thermal Insulation.

C717-07 .....Standard Terminology of Building Seals and Sealants.

C834-05 .....Latex Sealants.

C919-02. .....Use of Sealants in Acoustical Applications.

C920-05 .....Elastomeric Joint Sealants.

C1021-01 .....Laboratories Engaged in Testing of Building Sealants

C1193-05 .....Standard Guide for Use of Joint Sealants.

C1330-02 .....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.

E84-07 .....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).

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PART 2 - PRODUCTS

A. S-2:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

B. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

C. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.

5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

2.2 CAULKING COMPOUND:

A. C-1: ASTM C834, acrylic latex.
B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

A. Sealants used with exposed masonry shall match color of mortar joints.
B. Sealants used with unpainted concrete shall match color of adjacent concrete.
C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
   1. Type C: Closed-cell material with a surface skin.
C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 °C (minus 26 °F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

A. Mineral fiber board: ASTM C612, Class 1.
B. Thickness same as joint width.
C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.
B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

A. Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
B. Coordinate for repair and resolution of unsound substrate materials.
C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI.
B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
    1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
    2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
        a. Concrete.
        b. Masonry.
        c. Unglazed surfaces of ceramic tile.
    3. Remove laitance and form-release agents from concrete.
    4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
        a. Metal.
        b. Glass.
        c. Porcelain enamel.
        d. Glazed surfaces of ceramic tile.
C. Do not cut or damage joint edges.
D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.

1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printer instructions.
1. Apply primer prior to installation of back-up rod or bond breaker tape.
2. Use brush or other approved means that will reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:
1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 and 100 degrees F).
2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printer instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool joints to concave surface unless shown or specified otherwise.

8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:

1. Extent of Testing: Test completed elastomeric sealant joints as follows:
   a. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. C. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.

B. After filling and finishing joints, remove masking tape.

C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

A. Exterior Building Joints, Horizontal and Vertical:
   1. Metal to Metal: Type S-1, S-2
   2. Metal to Masonry or Stone: Type S-1
   3. Masonry to Masonry or Stone: Type S-1
   4. Stone to Stone: Type S-1
   5. Cast Stone to Cast Stone: Type S-1
   6. Masonry Expansion and Control Joints: Type S-6
   7. Wood to Masonry: Type S-1
B. Metal Reglets and Flashings:
   1. Flashings to Wall: Type S-6
   2. Metal to Metal: Type S-6
C. Sanitary Joints:
   1. Walls to Plumbing Fixtures: Type S-9
   2. Counter Tops to Walls: Type S-9
   3. Pipe Penetrations: Type S-9
D. Interior Caulking:
   1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Type C-1, C-2, C-3.
   2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Type C-1, C-2, C-3.
   3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Type C-1, C-2, C-3.
   4. Perimeter of Plaster or Gypsum Wallboard Walls: Type C-1, C-2, C-3.

- - - E N D - - -

SECTION 09 0600
SCHEDULE FOR FINISHES

SECTION 09 0600-SCHEDULE FOR FINISHES

VAMC:
Location:
Project no. and Name:
Submission
Date:

INSTRUCTIONS FOR PREPARATON OF
SECTION 09 0600-SCHEDULE FOR FINISHES

GENERAL:

Use, SECTION 09 0600, SCHEDULE FOR FINISHES as a master format for construction projects, to identify interior and exterior material finishes for type, texture, patterns, color and placement. Fully coordinate with other VA master construction specification sections for information, abbreviations and symbols contained in this Section to be consistent and fully coordinated with those in drawings, finish schedules and material boards.

Provide dimensions in metric followed by English equivalent in parenthesis, when applicable.

Slash symbol (//.. //) Edit information contained between these symbols for project or delete if not applicable. These are not always used.

Delete pages SECTION 09 0600, SCHEDULE FOR FINISHES-i, ii, iii from final document. Submit complete master document that you received with edit marks during Design Development and Construction Document stage of project. Provide a re-typed version for final document.

Coordinate with VA handbook H-08-14, Room Finishes, Door and Hardware Schedule.

Explanation of Terms:

Material Abbreviations: Use in Room Finish Schedule to identify Finish Materials.

Example: GWB-W is Gypsum Wall Board- Vinyl coated fabric wallcovering finish surface.

Pain, Stain, or Coating Code and Finish Code: A number or abbreviation you assign for material color system texture and pattern in conjunction with a manufacturer's identification when applicable.

Instructions for Part I – General

Copy following paragraphs as stated: 1.1 DESCRIPTION, 1.2 MANUFACTURERS, 1.3 SUBMITTALS.

Paragraph 1.5 Digital Color Photos – Interior Views: Include a series of photographic slides, representing a sequential walk-through. Show typical public, patient, staff and all specialized areas. The photography is of architectural quality and are the property of the Department of Veterans Affairs, Office of Facility Management.

Instruction for Part II Products – Interior and Exterior

Edit outline to suit the project. The outline is divided by technical specification section and list items requiring finish selections. Locations are designated either in room finish schedule in this section or shown on drawings.

Some products are listed for which a VA guide specifications is not available; no technical Section number shown, Section will have to be written.

Identify locations for products not shown in Room Finish Schedule. Some items require identification of room number and name to establish location.

Identify color, texture, patterns as applicable with manufacturer's identification label with a product or abbreviations are identified throughout drawings and specification sections. Coordinate for uniformity and consistency. Do not duplicate abbreviations for different materials. Avoid conflicts with technical specification sections. Example; Vinyl Composition Tile (VCT).

Some Sections specify finish on product and are not included in Part II, i.e. 10350, FLAGPOLES.

Whenever possible minimize use of multiple manufacturer's for colors and ones which constitute large quantities such as paint, plastic, laminate and carpet.

Loose items are not permitted in construction contracts unless an integral component of a fixed item i.e. keys for locks, adjustable shelves in cabinets.

Give preference to products containing recovered materials when price performance and availability meets project requirements.

Give sizes in metric followed by English in parenthesis, i.e. 100 mm (4 inches).

Instructions for Part III – Execution

Paragraph 3.1 a: Finish Schedules and Miscellaneous Abbreviations-provide a complete list of product abbreviations used on project. Edit list to suit project.

Paragraph 3.1 b: Finish Schedule Symbols: Edit symbol list to suit project.

Paragraph 3.2: Room Finish Schedule- Finish schedule format is contained in architectural package or at end of this Section. Surface for walls "C" is for free standing columns.

Finish Plans: these plans are a part of architectural drawing set as an adjunct to the finish schedule. Use for showing wall, ceiling and floor patterns and identifying stopping and starting points for finishes exterior elevations may be used to show locations of various finishes identified by finish code and materials.

SECTION 09 0600
SCHEDULE FOR FINISHES

DESIGNER NOTE: Delete between //. // if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the document.

PART I – GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES provide quadruplicate samples for color approval of materials and finishes specified in this section.

DESIGNER NOTE: See instructions.

1. DIGITAL COLOR PHOTOS-INTERIOR VIEWS:

Room Number and Name	Item/View to be Photographed
1.	
2.	
3.	
4.	

DESIGNER NOTE: Update Applicable Publications to correct issue at time of project specification preparation.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

2001.....Architectural Painting Specification Manual

PART 2- PRODUCTS

2.1 DIGITAL COLOR PHOTOS

A. Size 24 x 35 mm.

B. Labeled for:

1. Building name and Number.

2. Room Name and Number.

2.2 DIVISION 31 - EARTHWORK

A. SECTION 32 31 13, CHAIN LINK FENCES AND GATES

Finish Chain Link Fabric	Finish Posts and Rails	Manufacturer	Mfg. Color Name/No.
Coated			
Galvanized			
Painted (P)			

B. SECTION 32 14 16, BRICK UNIT PAVING.

Size	Pattern	Manufacturer	Mfg. Color Name/No.

C. SECTION 32 17 23, PAVEMENT MARKINGS.

Color	Manufacturer	MFG. Color Name/No.
Yellow		
White		

D. ASPHALTIC BLOCK PAVER

Size	Shape	Manufacturer	Mfg. Color Name/No.

E. CONCRETE PAVERS

Size	Shape	Manufacturer	Mfg. Color Name/No.

F. BOLLARDS (ORNAMENTAL)

Material	Finish	Style Name/ No.	Manufacturer	Mfg. Color Name/No.
Precast concrete				
Stone				

G. SITE AND STREET FURNISHINGS

DESIGNER NOTE: Specify site and street furnishings only when permanently anchored. Loose items are not in contract.

Item	Style Name/No.	Finish	Manufacture	Mfg. Color Name/No.
Benches				
Game Tables				
Planters				
Tree Grates				
Trash Receptacles				
Ash Receptacles				

DESIGNER NOTE: Specify only 03300 or 03301 when coated with a cementitious paint or special form work patterns are required.

2.3 DIVISION 03 – CONCRETE

A. SECTION 03 30 00, CAST IN PLACE CONCRETE // SECTION 03 30 53, MISCELLANEOUS CAST-IN-PLACE CONCRETE //

Surface	Finish Description

B. SECTION 03 45 00, PRECAST ARCHITECTURAL CONCRETE

Finish Color	Texture	Finish	Manufacturer	Mfg. Color Name/No.

2.4 DIVISON 04 – MASONRY

DESIGNER NOTE: Grout is not exposed.

A. Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING

Finish Code	Manufacturer	Mfg. Color Name

B. Section 04 20 00, UNIT MASONRY

1. FACE BRICK (FB)

Finish Code	Size	Pattern	Manufacturer	Mfg. Color Name/No.

2.CERAMIC GLAZED FACING BRICK (CGFB)

Finish Code	Size	Pattern	Manufacturer	Mfg. Color Name/No.

3.CONCRETE MASONRY UNIT (CMU)

Type	Size	Pattern	Finish	Mfg. Color Name/No.
CMU Standard				
Glazed Face				
Sound Absorbing				
Split Rib				
Ground Face				

4. CLAY TILE UNITS

Type	Pattern	Finish	Manufacturer	Mfg. Color/Finish
Glazed Structural Facing Tile (SFTU)				
Structural Clay Load Bearing Wall Tile (SFTU)				

C. UNIT MASONRY (04 20 00)

Stone Type	Color	Manufacturer	Mfg. Color & Texture No.

D. GLASS MASONRY UNITS

Size	Pattern	Manufacturer	Mfg. Color Name/No.

E. STONE MASONRY

Material	Size	Color, Texture, Finish, Grain	Pattern	Stone Source

F. STONE FACING

Name of Stone	Color, Texture, Finish	Stone Source

2.5 DIVISION 05 – METALS

DESIGNER NOTE: Include structural steel items only when exposed to view.

A. SECTION 05 12 00, STRUCTURAL STEEL FRAMING

Component	Finish	Color

B. SECTION 05 21 00, STEEL JOIST FRAMING

Finish	Color

C. SECTION 05 31 00, STEEL DECKING, SECTION 05 36 00, COMPOSITE METAL DECKING

Finish	Color

D. SECTION 05 40 00, COLD-FORMED METAL FRAMING

Finish	Color

DESIGNER NOTE: See Section 05 50 00, METAL FABRICATION for items specified and finishes for exposed surfaces.

E. SECTION 05 50 00, METAL FABRICATION

Item	Finish

Modular Channel Units	
Channel Door Frames	
Frames for Lead Lined Doors	
Structural Steel Angle Corner Guards	
Guard Angles for Overhead Doors	
Edge Guards Angles for Opening in Slabs	
Wheel Guards	
Steel Covers and Frames for pits and trenches	
Cast Iron Covers and Frames for Pits and Trenches	
Steel Grating and Frames	
Aluminum Gratings and Frames	
Steel Plank Gratings	
Cast Iron Gratings	
Loose Lintels	
Steel Plate Door Sill	
Aluminum Plate Door Sill	
Cast Iron Safety Nosing	
Aluminum Safety Nosing	
Steel Ladders	
Aluminum Ladders	
Steel Ladder Rungs	
Steel Pipe Railings and Gates (not on Steel Stairs)	
Aluminum Railings	

Stainless Steel Railings	
Ornamental Railings	
Catwalks	
Floor Trap Door and Ceiling Hatch	
Sidewalk Door	
Screened Access Door and Frame	
Steel Counter or Bench Top Frame and Legs.	

F. SECTION 05 51 00, METAL STAIRS

Component	Finish	Color
Newel Posts		
Guard Rails		
Handrails		
Stringers		
Risers		
Underside		

G. SECTION 07 95 13, EXPANSION JOINT COVER ASSEMBLIES

	Material	Finish	Manufacturer	Mfg. Color Name/No.
Floor Component Cover Plate Frame				

Casket or Sealant (interior only)				
Wall Component Cover Plate Frame Casket or Sealant (interior only)				
Ceiling Component Cover Plate, Gasket or Sealant (interior only)				
Exterior Wall Cover Plate Frame Thermoplastic Joint				
Garage Floor Steel				

2.6 DIVISION 06 WOOD, PLASTICS, AND COMPOSITES

DESIGNER NOTE: Include 06 10 00 items only when exposed to view.

A. SECTION 06 10 00, ROUGH CARPENTRY

Item	Finish	Color

DESIGNER NOTE: Coordinate with Section 06 20 00, FINISH CARPENTRY for items specified there as listed and additional items added for the project which are custom fabricate under this section.
Communication center counter is custom fabricated for specific locations. List locations of each counter.
Rubber or vinyl base is specified in Section 09 65 13, RESILIENT BASE AND ACCESORIES. Specify other base material.
Duplicate items 1,2,3,4 for individual room numbers

B. SECTION 06 20 00, FINISH CARPENTRY

1. RECEPTION COUNTER PUBLIC OR PATIENT SIDE

Room No. and Name	Component	Material	Species	Finish	Color
	Countertop				
	Vertical Surface(s)				
	Trim				
	Reveal				
	Handrail				
	Bumper guard				
	Base				

2. RECEPTION COUNTER STAFF SIDE

Room No. and Name	Component	Material	Finish	Color
	Task Surface			
	Vertical Surface			

	Tackable Wall Covering			
	Shelving			
	Trim			
	Drawers			
	Misc. Items			

3. NURSES STATION STAFF SIDE

Room No. and Name	Component	Material	Finish/Color
	Vertical Surface(s)		
	Tackable Wall Covering		
	Shelving		
	Trim		
	Drawers		
	Misc. Items		
	Base		

4. NURSES STATION - PATIENT SIDE

Room No. and Name.	Component	Material	Finish
	Transaction Countertop		
	Vertical Surface(s)		

	Trim		
	Reveal		
	Handrail		
	Bumper Guard		
	Base		

5. INTERVIEW BOOTH – PATIENT SIDE

Room No. and Name	Component	Material	Finish	Color
	Countertop Surface			
	Vertical Surface Side	Acoustical Panel		
	Trim			
	Base			
	Vertical Under Countertop Panel			

6. INTERVIEW BOOTH – STAFF SIDE

Room No. and Name	Component	Material	Finish	Color
	Counter top surface			
	Vertical Surface Side Drawers (both sides)	Acoustical Panel		
	Trim			

	Base			
	Vertical Under Countertop Panel			
	Trim			
	Base			

7. DESK IN CREDIT UNION

Component	Material/Finish/Species	Color
Task Surface		
Panels		
Exposed Steel Frame		
Trim		

8. PATIENT PARCIPATION MODULE AT PREVENTATIVE DENSTISTRY

Components	Material	Finish	Color
Countertop			
Dividers			
Trim			
Compartments			

9. SEATS AND BENCHES (TYPE 20 A, 12 E, 13 B)

Room No. and Name	Component	Finish/Color
	Seat	
	Support	

10. MOUNTING STRIPS, SHELVES AND RODS

Room No. and Name	Component	Finish/Color
	Strips	
	Shelf	
	Rod	

11. PEGBOARD (PERFORATED HARDBOARD)

Room No. and Name	Component	Finish/Color
	Spacing Strip	
	Pegboard	
	Trim	

12. VANITIES (TYPES S4, S4 M)

Room No. and Name	Component	Finish/Color
	Countertop	
	Trim	

13. FOLDING SHELVES (TYPE B OR A)

Room No. and Name	Component	Finish/Color
	Wood Strips	
	Shelf	

14. THROUGH – WALL COUNTER OR PASS THROUGH COUNTER (TYPE B)

Room No. and Name	Component	Finish/Color
	Wood Edge	
	Countertop	
	Brackets	

15. RECEIVING SHELF IN AGENT CASHIER

Room No. and Name	Component	Finish
	Bracket	
	Shelf	

16. WALL PANELING IN CORRECTIVE THERAPY

Room No. and Name	Component	Finish
	Panel	
	Trim	
	Base	

17. DISPLAY CABINET (TYPE 25)

Room No. and Name	Component	Finish
	Back	
	Sides	
	Shelves	
	Trim	
	Doors	
	Base	

18. WOOD TOP FOR WORK BENCHES

Room No. and Name	Finish

20. WOOD HANDRAILS

Room No. and Name	Finish

21. GLASS FIBER REINFORCE PLASTIC PANELS

Location	Finish	Manufacturer	Mfg. Color Name/No.

2.7 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 31 13, ASPHALT SHINGLES

Size	Shape	Manufacturer	Mfg. Color Name/No.

B. SECTION 07 31 29.13, WOOD SHINGLES

Size	Shape	Manufacturer	Mfg. Color Name/No.

C. SECTION 07 31 26, SLATE SHINGLES

Size	Shape	Manufacturer	Mfg. Color Name/No.

D. SECTION 07 32 13, CLAY ROOF TILES

Size	Shape	Manufacturer	Mfg. Color Name/No.

E. SECTION 07 40 00, ROOFING AND SIDING PANELS

Type	Shape	Ext. Finish	Int. Finish	Manufacturer	Mfg. Color Name/No.

F. SECTION 07 24 00, EXTERIOR INSULATION AND FINISH SYSTEMS

Finish Code	Finish	Manufacturer	Mfg. Color Name/No.

G. SECTION 07 54 19, POLYVINYL-CHLORIDE ROOFING

Color	Manufacturer	Mfg. Color Name/No.

H. SETION 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

Color	Manufacturer	Mfg. Color Name/No.

I. SECTION 07 57 13, SPRAYED POLYURETHANE FOAM ROOFING

Coating Material	Color	Manufacturer	Mfg. Color Name/No.
Silicone Rubber Top Coat			
Ceramic Granules			

J. SECTION 07 56 00, FLUID-APPLIED ROOFING

Material	Color	Manufacturer	Mfg. Color Name/No.

K. BUILT-UP BITUMINOUS ROOFING (07 51 00) / STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE ROOFING (07 52 16) / POLYVINYL-CHLORIDE ROOFING (07 54 19) / ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING (7 53 23)

Pavers	Size	Material	Color	Manufacturer	Mfg. Color Name/No.

L. SECTION 07 14 21, LATEX MASTIC DECK COVERING

Finish	Manufacturer	Mfg. Color Name/No.

M. SECTION 07 18 13, PEDESTRIAN TRAFFIC COATINGS

Finish	Manufacturer	Mfg. Color Name/No.

N. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Material	Finish
Copings	Copper	
	Stainless steel	
	Aluminum	
Hanging Gutters and Downspouts	Copper	
	Stainless steel	
	Aluminum	
Roof Insulated Expansion Joint Covers	Vinyl sheet	
Gravel Stops	Aluminum mill	
	Aluminum	
	Copper	
	Stainless steel	
Scuppers		

O. SECTION 07 61 16, BATTEN SEAM SHEET METAL ROOFING

Material	Finish/Color

P. STANDING SEAM ROOFING (NO VA GUIDE SECTION)

Material	Finish/Color

Q. SECTION 07 71 00 / 07 72 00, ROOF SPECIALITIES AND ACCESSORIES

Item	Material	Finish	Manufacturer	Manufacturer/Color Name/Number.
Roof Hatch	Aluminum	Mill		
Equipment Support	Galv. Steel	Paint		
Gravity Ventilators	Aluminum	Mill		
Grating Walkway	Galv Steel			
Copings	Extruded Aluminum			
Gravel Stops and Fascia System	Extruded Aluminum			
Fascia Systems	Extruded Aluminum			
Roof Expansion Joint Covers	Extruded Aluminum	Mill		

R. SECTION 07 92 00, JOINT SEALANTS

Location	Color	Manufacturer	Manufacturer Color
Masonry Expansion Joints			
CMU Control Joints			
Precast Concrete Panels			
New to Existing Walls			
Building Expansion Joints			
Masonry Sealed Joints			
Stone Sealed Joints			

2.8 DIVISION 08 - OPENINGS

A. SECTION 08 11 13, HOLLOW METAL DOORS AND FRAMES

Paint both sides of door and frames same color including ferrous metal louvers, and hardware attached to door	
Component	Color of Paint Type and Gloss
Door	
Frame	
Window frame	

B. SECTION 08 14 00, WOOD DOORS

Component	Finish/Color
Doors	
Frames	

C. SECTION 08 31 13, ACCESS DOORS AND FRAMES

Material	Finish/Color
Steel	
Stainless steel	

D. SECTION 08 11 73, SLIDING METAL FIRE DOORS

Material	Finish/Color

E. SECTION 08 33 00, COILING DOORS AND GRILLES

Location	Item	Material	Finish	Manufacturer	Manufacturer Color Name/No.
	Door				
	Grille				

F. SECTION 08 33 13, COILING COUNTER DOORS

Location	Material	Finish	Manufacturer	Manufacturer Color Name/No.

DESIGNER NOTE: Use for opening of 2100 mm (7 feet) high or less and 1200 mm (4 feet) wide or less.

G. SECTION Doors 08 35 13.13, Accordion Folding

Location	Component	Finish	Manufacturer	Manufacturer Color Name/No.

DESIGNER NOTE: Flexible door has a standard black cover. Select finish on frame Section 05 50 00, METAL FABRICATIONS.

H. SECTION 08 38 16, FLEXIBLE TRAFFIC DOORS

Location	Frame	Finish
	Steel	

I. SECTION 08 36 13, SECTIONAL DOORS

Finish	Manufacturer	Manufacturer Color Name/No.

J. SECTION 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

Material	Finish	Manufacturer	Manufacturer Color Name/No.
Aluminum			
Glass			

K. SECTION 08 42 33, REVOLVING DOOR ENTRANCES

Material	Finish	Manufacturer	Mfg. Color Name/No.
Aluminum			
Glass			
Stainless Steel			

L. SECTION 08 51 23, STEEL WINDOW

Component	Finish	Manufacturer	Mfg. Color Name/No.
Window			
Trim			
Screens			
Sills			
Stools			

DESIGNER NOTE: Coordinate with 08 80 00 for glazing systems.

M. SECTION 08 51 13, ALUMINUM WINDOWS

Type	Finish	Glazing	Manufacturer	Mfg. Color Name/No.
Hung				
Casement				
Projected				
Dual Horizontal Sliding				
Single Horizontal Sliding				
Fixed				

N. SECTION 08 51 13.11, SIDE-HINGED ALUMINUM WINDOWS

Finish	Ext. Glazing	Blind color	Int. Glazing	Manufacturer	Mfg. Color Name/No.

O. SECTION 08 51 69.11, ALUMINUM STORM WINDOWS

Finish	Glazing	Manufacturer	Mfg. Color Name/No.

P. SECTION 08 63 00, METAL-FRAMED SKYLIGHTS

Finish	Glazing	Manufacturer	Mfg. Color Name/No.
Frame			

Q. SECTION 08 51 69.11, ALUMINUM STORM WINDOWS

Component	Finish	Manufacturer	Mfg. Color Name/No.
Frame	Mill		
Glazing	Tinted Clear		

R. SECTION 08 56 19, PASS WINDOWS

Room No. and Name	Finish	Glazing	Manufacturer	Mfg. Color Name/No.

S. WINDOW SILLS

Room No. and Name	Material	Finish
	Aluminum (With Windows)	
	SECTION 04 72 00,CAST STONE MASONRY	

T. WINDOW STOOLS

Room No. and Name	Material	Finish
	Marble (09310)	
	Ceramic Tiling (09 30 13)	
	Plastic Laminate	
	Finish Carpentry (06 20 00)	

DESIGNER NOTE: Coordinate with Section 08 71 00, DOOR HARDWARE for preferred finishes, specified par 2.28. List only items deviating form Section 08 71 00, par 2.28.

U. SECTION 08 71 00, BUILDERS HARDWARE

Item	Material	Finish
Hinges		
Door Closers		
Floor Closers		
Floor Pivot Sets		
Closer/ Holder		
Floor Stops		
Door Holders		
Lock/ Latches		
Key Cabinet	Steel	
Armor Plates	Metal Plastic	

Kick Mop Plates	Metal Plastic	
Door Edging		
Exit Device		
Flush Bolts		
Door Pulls		
Push Plates		
Combination Push Pull Plate		
Coordinators		
Light Proof Seals		
Weather Strip		
Threshold		

Designer note: See Section 08 80 00, GLAZING for glazing types and terminology omit clear glazing, transparent mirror and glazing assemblies.

V. SECTION 08 80 00, GLAZING

Glazing Type	Manufacturer	Mfg. Color Name/No.
G-6		
G-7		
G-8		
G-9		
G-10		
G-11		

G-12		
G-13		
G-14		
G-15		
G-16		
G-17		

W. SECTION 08 44 13, GLAZED ALUMINUM CURTAIN WALLS

Component	Material	Finish	Manufacturer	Mfg. Color Name/No.
Frame				
Glazing				
Standard Panel				

DESIGNER NOTE: Use Section 09 24 00, PORTLAND CEMENT PLASTERING only if integral color finish occurs. Delete if painted.

2.9 DIVISION 09 - FINISHES

A. SECTION 09 24 00, PORTLAND CEMENT PLASTERING

Finish code	Integral	Color	Manufacturer	Mfg. Color Name/No.

B. SECTION 09 30 13, CERAMIC TILING

1. CERAMIC MOSAIC TILE (FT)

Color	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.

2. SECTION 09 30 13, CERAMIC TILING

Finish ode	Manufacturer	Mfg. Color Name/No

3. SECTION 09 30 13, QUARRY TILE (QT)

Finish Code	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.

4. SECTION 09 30 13, QUARRY TILE GROUT

Finish Code	Manufacturer	Mfg. Color Name/No.

5. SECTION 09 30 13, PAVER TILE (PVT)

Finish Code	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.

6. SECTION 09 30 13, PAVER TILE GROUT

Finish Code	Manufacturer	Mfg. Color Name/No.

7. SECTION 09 30 13, PORCELAIN PAVER TILE (PPT)

Finish Code	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.

8. SECTION 09 30 13, PORCELAIN PAVER TILE GROUT

Finish Code	Manufacturer	Mfg. Color Name/No.

9. SECTION 09 30 13, MARBLE THRESHOLDS

Marble Type	Manufacturer	Mfg. Color Name/No.

10. SECTION 09 30 13, MARBLE WINDOW STOOLS

Marble Type	Manufacturer	Mfg. Color Name/No.

11. SECTION 09 30 13, METAL DIVIDER STRIPS

Size	Material	Manufacturer

DESIGNER NOTE: See National Terrazzo and Mosaic Association, Inc. "Terrazzo Design Data" or Marble Products Co. "Terrazzo Color Plates." Use these color plates for selection of design where possible.

C. SECTION 09 66 13, PORTLAND CEMENT TERRAZZO FLOORING

Finish Code	Manufacturer	Color Pattern/ Name/No.

1. THIN SET TERRAZZO (TST)

Finish Code	Manufacturer	Color Pattern/ Name/No.

2. SECTION 09 66 13, DIVIDER STRIPS

Size	Material	Manufacturer	Manufacturer Number

D. SECTION 09 66 16, TERRAZZO TILE (TT)

Size	Manufacturer	Color Pattern/Name/No.

E. SECTION 09 66 16, TERRAZZO TILE GROUT

Finish Code	Manufacturer	Mfg. Color/Name/No.

F. SECTION 09 51 00, ACOUSTICAL CEILINGS

Finish Code	Component	Color Pattern	Manufacturer	Mfg Name/No.
	Exposed Suspension System			
	Type III			
	Type III A			
	Type V			
	Type VI			
	Type VII			
	Type XX A			
	Type XX B			

G. SECTION 09 54 23, LINEAR METAL CEILINGS (LMC)

Finish Code	Strip Material	Strip Face Size	Manufacturer	Mfg Name/No.

H. SECTION 09 63 13 / 09 63 40, BRICK FLOORING / STONE FLOORING

Finish Code	Material/ Component	Size	Manufacturer	Mfg Name/No.
	(BF)			
	(SF)			
	BF Grout			
	SF Grout			

I. SECTION 09 65 19, RESILIENT TILE FLOORING

Finish Code	Size	Material/Component	Manufacturer	Mfg Name/No.
		VCT		
		R		
		RT		

J. SECTION 09 65 16, VINYL SHEET FLOORING (VSF)

Finish Code	Pattern name	Manufacturer	Mfg. Color Name/No.

K. SECTION 09 65 16, VINYL SHEET FLOORING, HEAT WELDED SEAMS (WSF)

Finish Code	Pattern name	Manufacturer	Mfg. Color Name/No.

1. SECTION 09 65 16, WELDING RODS (WSF)

Finish code	Manufacturer	Mfg. Color Name/No.

2. SECTION 09 65 16, CAP STRIPS (WSF)

Finish Code	Manufacturer	Mfg. Color Name/No.

L. SECTION 09 65 13, RESILIENT BASE STAIR TREADS AND ACCESSORIES

Finish Code	Item	Height	Manufacturer	Mfg Name/No.

	Rubber Base (RB)			
	Vinyl Base (VB)			
	Resilient Stair Treads (RST)			
	Sheet Rubber Flooring (SRF)			

M. SECTION 09 68 00, CARPET (CP)

Finish Code	Pattern	Manufacture	Mfg. Color Name/No.

1. SECTION 09 68 00, CARPET EDGE STRIP

Finish Code	Material	Manufacturer	Mfg. Color Name/No.
	Metal		
	Vinyl		

2. SECTION 09 68 00, CARPET BASE MOLDING

Material	Manufacturer	Mfg. Color Name/No.

N. SECTION 09 68 00, CARPET MODULES (CFT)

Finish Code	Size	Pattern direction	Manufacturer	Mfg. Color Name/No.

O. SECTION 09 68 21, CARPET ATHELETIC FLOORING (CAF)

Finish Code	Manufacturer	Mfg. Color Name/No.

P. SECTION 09 77 01, LATEX MASTIC FLOORING (LM)

Finish Code	Material	Manufacturer	Mfg. Color Name/No.
	Vinyl Resin		
	Neoprene Resin		

Q. SECTION 09 67 23, EPOXY RESINOUS FLOORING (ERF)

Finish code	Manufacturer	Mfg. Color Name/No.

R. SECTION 09 96 59, HIGH-BUILD GLASED COATING (SC)

Finish code	Manufacturer	Mfg. Color Name/No.

S. SECTION 09 94 19, MULTI-COLOR COATING (MC)

Finish Code	Manufacturer	Mfg. Color Name/No.

DESIGNER NOTE: Pavement marking see Section 32 14 16, BRICK UNIT PAVING. Paints and Coating now specified by Master Painters Institute Standards, including gloss and sheen designations. Use paint, stain or coating code to identify these finishes in room finish schedule or for products specified under Section Finishes, use gloss level 1 or 4 for clear coating.

T. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

		Gloss @60	Sheen @85
Gloss Level 1	a traditional matte finish-flat	max 5 units, and	max 10 units
Gloss Level 2	a high side sheen flat-"a velvet-like" finish	max 10 units, and	10-35 units

Gloss Level 3	a traditional "egg-shell like" finish	10-25 units, and	10-35 units
Gloss Level 4	a "satin-like" finish	20-35 units, and	min. 35 units
Gloss Level 5	a traditional semi-gloss	35-70 units	
Gloss Level 6	a traditional gloss	70-85 units	
Gloss level 7	a high gloss	more than 85 units	

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			

P			
P			
P			
P			
3. Stain Code (S)	Gloss and Transparency	Manufacturer	Mfg. Color Name/No.
	Semi		
S			
S			
S			
S			
S	Opaque		
S			
S			
S			
S			
4. Clear coatings Code(CC)	Gloss	Manufacturer	Mfg. Color Name/No.
CC			
CC			

U. SECTION 09 72 16, VINYL COATED FABRIC WALLCOVERING (W)

Finish Code	Manufacturer	Mfg. Color Name/No.

V. SECTION 09 72 16, EDGE GUARD OR TRIM (W)

Finish Code	Manufacturer	Mfg. Color Name/No.

W. SECTION 09 72 31, POLYPROPYLENE FABRIC WALLCOVERING (PFW)

Finish Code	Manufacturer	Mfg. Color Name/No.

X. SECTION 09 72 31, EDGE GUARDS (PFW)

Finish Code	Manufacturer	Mfg. Color Name/No.

Y. SECTION 09 72 31, WAINSCOT CAP (PEW)

Manufacturer	Mfg. Color Name/No.

Z. SECTION 09 84 33, ACCOUSTICAL WALL PANELLING (AWF)

Finish Code	Manufacturer	Mfg. Color Name/No.

2.10 IVISION 10 - SPECIALTIES

A. SECTION 10 11 13 / 10 11 23, CHALKBOARDS / TACKBOARDS

Room No. and Name	Component	Material	Manufacturer	Mfg. Color Name/No.

B. SECTION 10 21 23, HOSPITAL CUBILCE CURTAINS AND INTRAVENOUS SUPPORT TRACKS

Finish Code	Manufacturer	Mfg. Color Name/No.

C. SECTION 10 22 26.13, ACCORDION FOLDING PARTITION (AFP)

Component	Material	Manufacturer	Mfg. Color Name/No.
1. Panels			
Plasters			
Doors			
Urinal Screens			
2. Panels			
Plasters			
Doors			
3. Panels			
Plasters			
Doors			
4. Panels			
Doors			
Plasters			
5. Panels			
Plasters			
Doors			

D. SECTION 10 21 16, PREFABRICATED SHOWER AND DRESSING COMPARTMENTS

Room No. and Name	Component	Material	Manufacturer	Mfg. Color Name/No.

E. SECTION 08 90 00, LOUVERS AND WALL VENTS

Item	Material	Finish	Manufacturer	Mfg. Color Name/No.

F. SECTION 10 26 00, WALL GUARDS AND CORNER GUARDS

Item	Material	Manufacturer	Mfg. Color Name/No.
Corner Guards			
Wall Guards and Handrail			
Wall Guard			
Door Frame Protection			

G. SECTION 09 69 00, ACCESS FLOORING (AF)

Floor Panel Covering	Panel Edges	Manufacturer	Mfg. Color Name/No.

H. SECTION 10 28 00 / 10 14 00 / 11 17 36, MISCELLANEOUS SPECIALITIES

Room No. and Name	Item	Finish	Manufacturer	Mfg. Color Name/No.
	Mop racks			
	Package Transfer Box			
	Lobby Clock			

I. SECTION 10 13 00 / 10 14 00, EXTERIOR SIGNS

Component	Finish	Manufacturer	Mfg. Color Name/No.

J. SECTION 10 13 00 / 10 14 00, INTERIOR SIGNS

Sign Type	Component	Manufacturer	Mfg. Color Name/No.

K. SECTION 10 44 13, FIRE EXTNGUISHER CABINETS

Component	Material	Finish

L. SECTION 10 22 13, WIRE MESH PARTITIONS

Room No. and Name	Paint Code

M. SECTION 10 22 19.13, MOVABLE METAL PARTITIONS

Room No. and Name	Paint Code

N. SECTION 10 22 26.13, FOLDING PANEL PARTITION (FP)

Room No. and Name	Component	Material	Manufacturer	Mfg. Color Name/No.
	Panel Face			
	Panel Edge			

O. SECTION 10 28 00, TOILET AND BATH ACCESSORIES

DESIGNER NOTE: Use Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES for colored accessories. Not required for aluminum or stainless steel items.

P. SECTION 10 28 00, TOILET AND BATH ACCESSORIES

Item	Material	Manufacturer	Mfg. Color Name/No.

Q. SECTION 10 28 00, CUSTOM TOILET ACCESSORIES

Item	Component	Finish	Manufacturer	Mfg. Color Name/No.
Toilet Backrest	Support			
	Vinyl Fabric			

2.11 IVISION II – EQUIPMENT

A. SECTION 11 12 00, PARKING CONTROL EQUIPMENT

Component Ticket Dispenser	Material	Manufacturer	Mfg. Color Name/No.
Gate and Arm			
Booth Exterior			
Booth Interior			
Booth Shelf			

B. SECTION 08 11 61 / 08 56 66, DETENTION AND PROTECTION SCREENS

Type	Material	Finish Color
Type A		
Type B		
Type C		
Door Screen		

C. SECTION 11 41 00, FOOD SERVICE SELF CONTAINED REFRIGERATION EQUIPMENT

Component	Material	Finish	Manufacturer	Mfg. Color Name/No.

Refrigerators, Mechanical, Food, Self Contained, Reach-in, Roll-in, Pass Through	Outer Shell			
	Doors			
	Loading Cart			
	Transfer Carriage			

D. SECTION 11 40 21, FOOD SERVICE EQUIPMENT-UTILITY DISTRIBUTION SYSTEMS

Plastic Laminate Slide Tray	Manufacturer	Mfg. Color Name/No.

E. SECTION 11 26 00, UNIT KITCHEN TYPE 22

Component	Manufacturer	Mfg. Color Name/No.
Cabinet		
Wall Splash		

F. SECTION 11 27 00, PHOTOGRAPHIC PROCESSING EQUIPMENT

Component	Item	Manufacturer	Mfg. Color Name/No.
Steel Cabinets			
Plastic Laminate			

G. SECTION 11 53 53, BIOLOGICAL SAFETY CABINETS

Type	Manufacturer	Mfg. Color Name/No.
H 12 A		
H 12 B1		
H 12 B 2		
H 12 B 3		
H 20		

H. SECTION 11 53 13, LAB FUME HOODS

Component	Manufacturer	Mfg. Color Name/No.
Molded Resin		
Steel		
Base Cabinet		

I. SECTION 13 21 29, LABORATORY CONTROLLED TEMPERATURE ROOMS AND REFRIGERATORS

Room No. & Location	Exterior Material	Manufacturer	Mfg. Color Name/No.
VL 52-24 R			
VL 52-24 F			
VL 52 E-24R			
VL 52 EF-24			
CTR			

2.12 IVISION 12- FURNISHINGS

A. SECTION 12 31 00, METAL CASEWORK

Item/ Type	Finish	Manufacturer	Mfg. Color Name/No.
1. PHARMACY			
PH 61			
PH 71			
PH 77			
PH 77W			
PH 77U			
PH 77D			
2. SHELVES			
4			
4 A			
4 B			
5 C			
6			
6 A			
6 B			
6 C			

6 E			
7			
7 A			
7 B			
3. LOCKERS			
A			
B			
C			
S 3			
4. CABINETS			
1 A			
1 B			
1 G			
8 A			
8 B			
8 C			
13			
14			
14 A			
17			
5. COUNTERS			
1 F			

1 K			
1 L			
15			
15 A			
15 B			
15 D			
15 E			
15 F			
16			
16 A			
16 B			

B. SECTION 12 32 00, WOOD CASEWORK

Item Type	Location	Finish/Color
	Cabinet Dental Service	
	Countertop	
	Radiology Countertop	

DESIGNER NOTE: Construction of counter tops including materials is specifies in 12303. Use 12303 for defining countertop types and construction for tops specified furnished in other sections.

C. SECTION 12 36 00, COUNTERTOPS AND ACCESSORIES

Type	Finish/Color
Plastic Laminate	
Chemical Resistant Plastic Laminate	

Molded Resin	
Maple Tops	
Methyl Methacrylate	

D. SECTION 12 34 00, MOLDED PLASTIC CASEWORK

Component	Finish	Manufacturer	Mfg. Color Name
Component			
Support Rails			
Free Standing Support			
Shelf Unit			
Hardware			
Countertops			
Panels			

E. SECTION 12 22 16, DRAPERY HARDWARE

Material	Finish
Aluminum	
Steel	

F. SECTION 12 24 00, WINDOW SHADES

Component	Material	Manufacturer	Mfg. Color Name/No.
Shade Cloth			

Vertical Blinds			
Venetian Blinds			
Support Hardware			

G. SECTION 12 24 21, LIGHTPROOF SHADES

Component	Material	Manufacturer	Mfg. Color Name/No.
Shade Cloth			
Framing			

H. SECTION 12 56 70.11, SUSPENDED TABLE

Component	Material	Manufacturer	Mfg. Color Name/No.
Table Top			
Suspension System			
Ceiling Assembly			

2.13 IVISION 13 - SPECIAL CONSTRUCTION

A. SECTION 11 41 21 / 11 53 23 / 11 78 13, WALK – IN REFRIGERATORS AND FREEZERS

Component	Finish	Color
Quarry Tile Floor		

Galvanized Steel Floor		

DESIGNER NOTE: See 13 05 41 for items exposed to view requiring finishes.

B. SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON STRUCTURAL COMPONENETS

Item	Location	Finish	Color

C. SECTION 13 34 19, PRE ENGINEERED METAL BUILDINGS

Component	Manufacturer	Mfg. Color Name/No.
Exterior Wall Panels		
Exterior Roof Panels		
Interior Wall Panels		
Interior Structural Framing		
Doors		
Windows		
Louvers		

DESIGNER NOTE: Coordinate with 09900 for color of exterior surfaces.

D. SECTION 22 12 16, ELEVATED WATER TANK

Finish	Color

E. SECTION 13 17 23.11, THERAPEUTIC POOL ACCESSORIES

Item	Finish	Color

DESIGNER NOTE: Repeat components for elevators having different materials and finishes. Number passenger and freight elevators consecutively for both traction and hydraulic. Do not use the same number for traction and hydraulic elevators. List elevators having same finish in elevator number space.

F. SECTION 14 21 00, ELECTRIC TRACTION ELEVATORS

Elevator	Component	Material	Finish	Color
Passenger Elevator No. P	Hoistway Entrance			
	Hoistway Doors			
	Corridor Position Indicator and Call Buttons			
	Car Canopy	Steel		
	Car Wainscot	Stainless Steel		
	Panels Above Wainscot	Plastic Laminate		

	Car Floor			
	Car Operating Panel			
Freight Elevator No. F	Car Enclosure	Steel		
	Car Floor	Steel		
	Car Gate	Wire Mesh		
	Rubbing Strip	Wood		
	Hoistway Entrances	Steel		
	Hoistway Doors	Steel		

G. SECTION 14 24 00, HYDRAULIC ELEVATORS

1. Passenger Elevator No. P	Component	Material	Color
	Hoistway Entrances		
	Hoistway Doors		
	Corridor Position Indicator		
	Car Canopy		
	Car Wainscot		
	Panels Above Wainscot		
	Car Floor		
	Corridor Call Buttons		
	Car Doors		
	Car Door Frame		
	Corridor Position Indicator		

	Car Operating Panel		
2. Service Elevator No. S			
	Hoistway Entrances		
	Hoistway Doors		
	Car Canopy Car Doors		
	Car Wainscot		
	Panels Above Wainscot		
	Car Floor		
	Car Operating Panel		
	Corridor Position Indicator		
	Corridor Call Button		
3. Freight Elevator No. F			
	Hoistway Entrance		
	Hoistway Doors		
	Car Canopy		
	Car Sides		
	Car Gate		
	Rubbing Strips		
	Car Floor		
Station Directories			

2.15 IVISION 22 - PLUMBING

A. SECTION 22 40 00, PLUMBING FIXTURES AND TRIM

Item	Color
Water Closet	
Urinal	
Bathtubs	
Lavatories	
Service Sink Corner	
Service Sink	
Clinic Service Sink	
Plaster Sink	
Laundry Tub	

2.16 IVISON 26 - ELECTRICAL

DESIGNER NOTE: Edit to suit project. If outdoor switchgear, transformers, or other electrical equipment are to have finishes other than the manufacturer's standard finish, specify the finishes herein and edit the appropriate Division 26 specifications to reference these schedules.

A. SECTION 26 51 00, BUILDING LIGHTING INTERIOR

Fixture Type	Exterior Finish	Color

B. SECTION 26 56 00, SITE LIGHTING

Type and Component	Exterior Finish	Manufacturer	Mfg. Name/No.

C. SECTION 10 25 13, PATIENT BED SERVICE WALLS

Component	Material	Finish	Manufacturer	Mfg. Color/Name
Cabinet Frame				
Face Panel				
Doors				

PART III EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

DESIGNER NOTE: Edit to suit project. Check abbreviations with technical section to avoid conflict or duplicate abbreviations for different materials.

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Access Flooring	AF
Accordion Folding Partition	AFP
Acoustical Ceiling	AT
Acoustical Ceiling, Special Faced	AT (SP)
Acoustical Metal Pan Ceiling	AMP
Acoustical Wall Panel	AWP
Acoustical Wall Treatment	AWT
Acoustical Wallcovering	AWF
Anodized Aluminum Colored	AAC
Anodized Aluminum Natural Finish	AA
Baked On Enamel	BE

Brick Face	BR
Brick Flooring	BF
Brick Paving	BP
Carpet	CP
Carpet Athletic Flooring	CAF
Carpet Module Tile	CPT
Ceramic Glazed Facing Brick	CGFB
Ceramic Mosaic Tile	FTCT
Concrete	C
Concrete Masonry Unit	CMU
Divider Strips Marble	DS MB
Epoxy Coating	EC
Epoxy Resin Flooring	ERF
Existing	E
Exposed Divider Strips	EXP
Exterior	EXT
Exterior Finish System	EFS
Exterior Paint	EXT-P
Exterior Stain	EXT-ST
Fabric Wallcovering	WF
Facing Tile	SCT
Feature Strips	FS
Floor Mats & Frames	FM
Floor Tile, Mosaic	FT
Fluorocarbon	FC
Folding Panel Partition	FP
Foot Grille	FG
Glass Masonry Unit	GUMU
Glazed Face CMU	GCMU
Glazed Structural Facing Tile	SFTU
Granite	GT
Gypsum Wallboard	GWB
High Glazed Coating	SC

Latex Mastic Flooring	LM
Linear Metal Ceiling	LMC
Linear Wood Ceiling	LWC
Marble	MB
Material	MAT
Mortar	M
Multi-Color Coating	MC
Natural Finish	NF
Paint	P
Paver Tile	PVT
Perforated Metal Facing (Tile or Panels)	PMF
Plaster	PL
Plaster High Strength	HSPL
Plaster Keene Cement	KC
Plastic Laminate	HPDL
Polypropylene Fabric Wallcovering	PFW
Porcelain Paver Tile	PPT
Quarry Tile	QT
Radiant Ceiling Panel System	RCP
Resilient Stair Tread	RST
Rubber Base	RB
Rubber Tile Flooring	RT
Spandrel Glass	SLG
Stain	ST
Stone Flooring	SF
Structural Clay	SC
Suspension Decorative Grids Grids	SDG
Terrazzo Portland Cement	PCT
Terrazzo Tile	TT
Terrazzo, Thin Set	
Textured Gypsum Ceiling Panel	TGC

Textured Metal Ceiling Panel	TMC
Thin set Terrazzo	TST
Veneer Plaster	VP
Vinyl Base	VB
Vinyl Coated Fabric Wallcovering	W
Vinyl Composition Tile	VCT

Vinyl Sheet Flooring	VSF
Vinyl Sheet Flooring (Welded Seams)	WSF
Wall Border	WB
Wood	WD

3.2 FINSIH SCHEDULE SYMBOLS

DESIGNER NOTE: Do not substitute these symbols. Add new symbols as required.

Symbol Definition

**	Same finish as adjoining walls
-	No color required
E	Existing
XX	To match existing
EFTR	Existing finish to remain
RM	Remove

3.3 ROOM FINISH SCHEDULE

DESIGNER NOTE: Copy as stated for projects requiring alterations.

A. Match adjoining or existing similar surfaces colors, textures or patterns where disturbed or damaged by alterations or new work when not scheduled.

DESIGNER NOTE: Use the schedule below to edit for rooms on project include existing rooms demolished and delete new section not part of new work. Use new section to show revision to existing work. Delete exist Sections for new construction.

B. ROOM FINISH SCHEDULE

Room No.								

and Name		FLOOR			BASE		WALL		WAINSCOT		CEILING		REMARKS
		MAT	FC		MAT	FCC	MAT	FCC	MAT	FC	MAT	FCC	
	EXIST			N									
				E									
				S									
				W									
				C									
	NEW			N									
				E									
				S									
				W									
				C									
	EXIST			N									
				E									
				S									
				W									
				C									
	NEW			N									
				E									
				S									
				W									

				C								
	E XI S T			N								
				E								
				S								
				W								
				C								
	N E W			N								
				E								
				S								
				W								
				C								

--- E N D---

SECTION 09 2216
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, back-up support for wall mounted items, wall furring, fasteners, and accessories for the screw attachment of gypsum board, as required to replace gypsum wall assemblies removed or modified under this project.

1.2 RELATED WORK

A. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS and Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are present ~~shown~~, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.

C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Studs, runners and accessories.
2. Hanger inserts.
3. Channels (Rolled steel).
4. Furring channels.
5. Screws, clips and other fasteners.

C. Shop Drawings:

1. Typical ceiling suspension system.
2. Typical metal stud and furring construction system including details around openings and corner details.
3. Typical shaft wall assembly
4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A123-02 .....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products

A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process A641-

03 .....Zinc-Coated (Galvanized) Carbon Steel Wire

C11-07 .....Terminology Relating to Gypsum and Related Building Materials and Systems

C635-04 .....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings

C636-06 .....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

C645-07 .....Non-Structural Steel Framing Members

C754-04 .....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

C841-03 .....Installation of Interior Lathing and Furring

C954-04 .....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

C1002-04 .....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

E580-06 .....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

A. ASTM C645, modified for thickness specified and sizes and shown.

1. Use ASTM A525 steel, 0.9 mm (0.0359-inch) thick bare metal (20 gauge).

2. Runners same thickness as studs.

B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.

C. Doubled studs for openings and studs for supporting concrete backer-board.

D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

E. Shaft Wall Framing:

1. Conform to rated wall construction.
2. C-H Studs.
3. E Studs.
4. J Runners.
5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

A. Rigid furring channels (hat shape): ASTM C645.

B. Resilient furring channels:

1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.

C. "Z" Furring Channels:

1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
2. Web furring depth to suit thickness of insulation with slotted perforations.

D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

A. ASTM C754, except as otherwise specified.

B. For fire rated construction: Type and size same as used in fire rating test.

C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.

D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.

E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.

F. Tie Wire and Hanger Wire:
   1. ASTM A641, soft temper, Class 1 coating.
   2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
G. Attachments for Wall Furring:
1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
B. Space studs not more than 610 mm (24 inches) on center.
C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions
F. At existing plaster ceilings and where shown, studs may terminate at ceiling as shown.

G. Openings:

1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

H. Fastening Studs:
1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

I. Chase Wall Partitions:
1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

J. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

K. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:
1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:
1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.

6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.

B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

A. Conform to UL Design No. U438 for two-hour fire ratingB. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.

C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.

D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.

E. Suitably frame all openings to maintain structural support for wall:

1. Provide necessary liner fillers and shims to conform to label frame requirements.
2. Frame openings cut within a liner panel with E studs around perimeter.
3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.

1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.

B. Concrete slabs on steel decking composite construction:

1. Use pull down tabs when available.

2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.

C. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.

D~~D~~. Existing concrete construction exposed or concrete on steel decking:

1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists. ~~//~~

F. Installing suspended ceiling system for gypsum board (ASTM C635 Option):

1. Install only for ceilings to receive screw attached gypsum board.
2. Install in accordance with ASTM C636.
   a. Install main runners spaced 1200 mm (48 inches) on center.
   b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
   c. Install wall track channel at perimeter.

H. Installing Ceiling Bracing System:

1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580

3.7 TOLERANCES

A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.

B. Plumb and align vertical members within 3 mm (1/8-inch.)

C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -

SECTION 09 9100
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

A. Section specifies field painting of all existing painted surfaces affected by work under this project. Matching existing colors will be required. Where exact matching cannot be obtained to the satisfaction of VA Resident Engineer, then painting of the entire room will be required.

B. Section specifies prime coats which may be applied in shop under other sections.

C. Painting includes coatings specified, and striping or markers and identity markings for new utilities.

D. Paint all new gypsum board, metal access panels, concrete block, railings on roof, as required for consistent appearance where new work is to blend in with existing work.

1.2 RELATED WORK

A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY sections.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

Before work is started, , submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:

1. Name of manufacturer.
2. Product type.
3. Batch number.

4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.
3. If paint or other coating, state coat types; prime, body or finish.

C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-1992 .....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC .....Documentation of Threshold Limit Values and Biological Exposure Indices, (Sixth Edition)

C. American National Standards Institute (ANSI):
A13.1-96 .....Scheme for the Identification of Piping Systems

D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil

E. Commercial Item Description (CID):
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)

F. Federal Specifications (Fed Spec):
TT-P-1411A .....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):
No. 1-04.....Aluminum Paint (AP)
No. 4-04.....Interior/ Exterior Latex Block Filler
No. 5-04.....Exterior Alkyd Wood Primer
No. 7-04.....Exterior Oil Wood Primer
No. 8-04.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)

No. 9-04.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)

No. 10-04.....Exterior Latex, Flat (AE)

No. 11-04.....Exterior Latex, Semi-Gloss (AE)

No. 18-04.....Organic Zinc Rich Primer

No. 22-04.....Aluminum Paint, High Heat (up to 590% - 1100F) (HR)

No. 26-04.....Cementitious Galvanized Metal Primer

No. 27-04.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)

No. 31-04.....Polyurethane, Moisture Cured, Clear Gloss (PV)

No. 36-04.....Knot Sealer

No. 43-04.....Interior Satin Latex, MPI Gloss Level 4

No. 44-04.....Interior Low Sheen Latex, MPI Gloss Level 2

No. 45-04.....Interior Primer Sealer

No. 46-04.....Interior Enamel Undercoat

No. 47-04.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)

No. 48-04.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)

No. 49-04.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)

No. 50-04.....Interior Latex Primer Sealer

No. 51-04.....Interior Alkyd, Eggshell, MPI Gloss Level 3

No. 52-04.....Interior Latex, MPI Gloss Level 3 (LE)

No. 53-04.....Interior Latex, Flat, MPI Gloss Level 1 (LE)

No. 54-04.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)

No. 59-04.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)

No. 60-04.....Interior/Exterior Latex Porch & Floor Paint, Low Gloss

No. 66-04.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)

No. 67-04.....Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)

No. 68-04.....Interior/ Exterior Latex Porch & Floor Paint, Gloss

No. 71-04.....Polyurethane, Moisture Cured, Clear, Flat (PV)

No. 74-04.....Interior Alkyd Varnish, Semi-Gloss

No. 77-04.....Epoxy Cold Cured, Gloss (EC)

No. 79-04.....Marine Alkyd Metal Primer

No. 90-04.....Interior Wood Stain, Semi-Transparent (WS)

No. 91-04.....Wood Filler Paste

No. 94-04.....Exterior Alkyd, Semi-Gloss (EO)

No. 95-04.....Fast Drying Metal Primer

No. 98-04.....High Build Epoxy Coating

No. 101-04.....Epoxy Anti-Corrosive Metal Primer

No. 108-04.....High Build Epoxy Coating, Low Gloss (EC)

No. 114-04.....Interior Latex, Gloss (LE) and (LG)

No. 119-04.....Exterior Latex, High Gloss (acrylic) (AE)

No. 135-04.....Non-Cementitious Galvanized Primer

No. 138-04.....Interior High Performance Latex, MPI Gloss Level 2 (LF)

No. 139-04.....Interior High Performance Latex, MPI Gloss Level 3 (LL)

No. 140-02.....Interior High Performance Latex, MPI Gloss Level 4

No. 141-04.....Interior High Performance Latex (SG) MPI Gloss Level 5

H. Steel Structures Painting Council (SSPC):

SSPC SP 1-00.....Solvent Cleaning

SSPC SP 2-00.....Hand Tool Cleaning

SSPC SP 3-00.....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

A. Plastic Tape:

1. Pigmented vinyl plastic film 2. Pressure sensitive adhesive back.

3. Widths as shown.

B. Identity markers options:

1. Pressure sensitive vinyl markers.

2. Snap-on coil plastic markers.

C. Aluminum Paint (AP): MPI 1.

~~D~~D..Exterior Latex, Semi-Gloss (AE): MPI 11.

~~E~~E.. Interior Satin Latex: MPI 43.

F. Interior Low Sheen Latex: MPI 44.

G. Interior Primer Sealer: MPI 45.

H. Interior Enamel Undercoat: MPI 47.

I. Interior Alkyd, Semi-Gloss (AK): MPI 47.

J. Interior Alkyd, Gloss (AK): MPI 49.

K. Interior Latex Primer Sealer: MPI 50.

L. Interior Alkyd, Eggshell: MPI 51

O. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.

M. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.

N. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.

. Interior latex, Gloss (LE) and (LG): MPI 114.

2.2 PAINT PROPERTIES

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS

A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed local, state or district requirements.

2. Lead-Base Paint:

a. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.

b. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

3. Asbestos: Materials shall not contain asbestos.

4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.

5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.

6. Comply with the Regional Ozone Transport Commission (OTC) regulations regarding Volatile Organic Content (VOC).

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.

2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:

a. Less than 3 degrees C (5 degrees F) above dew point.

b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.

2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
   a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
   b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

3.2 SURFACE PREPARATION

A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
B. General:
   1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
   2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
   3. See other sections of specifications for specified surface conditions and prime coat.
   4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
C. Ferrous Metals:
   1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
   2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
   3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

a. This includes flat head countersunk screws used for permanent anchors.

b. Do not fill screws of item intended for removal such as glazing beads.

4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.

5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.

2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.

3. Remove loose mortar in masonry work.

4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar.

F. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.

2. Remove dust, dirt, and other deterrents to paint adhesion.

3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.

B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.

C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.

D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.

E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.

B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.

C. Apply each coat evenly and cover substrate completely.

D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.

E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.

F. Apply by brush, roller or spray, except as otherwise specified.

G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.

1. Apply painting materials specifically required by manufacturer to be applied by spraying.
2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.

I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.

B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.

C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.

E. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 95 (Fast Drying Metal Primer) 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer)
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).

F. Gypsum Board:

1. Surfaces scheduled to have

2. Primer: MPI 50(Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) in shower and bathrooms.

3.7 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces affected by work under this project.

B. Metal Work:
   1. Apply to exposed surfaces.
   2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
   3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
      a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
      b. One coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
      c. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
      d. Asphalt Coated Metal: One coat MPI 1 (Aluminum Paint (AP)).
C. Gypsum Board:
   1. One coat of MPI 45 (Interior Primer Sealer) 2. Two coats of interior latex paint to match existing color and type.
D. Masonry and Concrete Walls:
   1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
   2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF))

3.8 REFINISHING EXISTING PAINTED SURFACES

A. Clean, patch and repair existing surfaces as specified under surface preparation.
B. Remove and reinstall items as specified under surface preparation.
C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of ~~//~~MPI 31 (Polyurethane, Moisture Cured, Clear Gloss)
G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
I. Sand or dull glossy surfaces prior to painting.

J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

A. Color and gloss of finish coats shall match existing.

B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.

C. Coat Colors:

1. Color of priming coat: Lighter than body coat.
2. Color of body coat: Lighter than finish coat.
3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:

1. Paint to match color of casework where casework has a paint finish.
2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.

B. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.

C. Paint after tests have been completed.

D. Omit prime coat from factory prime-coated items.

E. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

F. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.

G. Color:

1. Paint shall match existing colors.

a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.

b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.

c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).

d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.

e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.

f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:

1. Interior Locations:

a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:

1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.

2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.

3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

b. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:

a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).

b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 11 (Exterior Latex Semi-Gloss (AE)

3.11 UILDING AND STRUCTURAL WORK FIELD PAINTING

A. Painting and finishing of interior and exterior work.

B. Building and Structural Work not Painted:

1. Prefinished items:

a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.

b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.

2. Concealed surfaces:

a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.

3.12 IDENTITY PAINTING SCHEDULE

A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.

1. Legend may be identified using 2.1 G options or by stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:

a. High Pressure - 414 kPa (60 psig) and above.

b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).

c. Low Pressure - 103 kPa (14 psig) and below.

d. Add Fuel oil grade numbers.

6. Legend name in full or in abbreviated form as follows:

COLOR OF PIPING	EXPOSED PIPING	BACKGROUND	LETTERS	ABBREVIATIONS
Chilled Water Supply	Green	White	Ch. Wtr Sup	
Chilled Water Return	Green	White	Ch. Wtr Ret	
Drain Line	Green	White	Drain	
High Pressure Steam	Yellow	Black	H.P._____*	
High Pressure Condensate Return	Yellow	Black	H.P. Ret_____*	
Medium Pressure Steam	Yellow	Black	M. P. Stm_____*	
Medium Pressure Condensate Return	Yellow	Black	M.P. Ret_____*	
Low Pressure Steam	Yellow	Black	L.P. Stm_____*	

Low Pressure Condensate Return		Yellow	Black	L.P. Ret_____*
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return	Yellow	Black	Gravity Cond Ret	
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Chemical Feed		Yellow	Black	Chem Feed
Pumped Condensate		Black		Pump Cond Pump-
Pump Recirculating		Yellow	Black	Recirc.
Vent Line		Yellow	Black	Vent
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
   a. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

B. Fire and Smoke Partitions:
1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE PARTITION" or, "FIRE PARTITION" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.

4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
   a. Use black on concrete columns.
   b. Use white or contrasting color on steel columns.

3.14 PROTECTION CLEAN UP, AND TOUCH-UP

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 21 0511
COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.

2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

D. Concrete and Grout: Section 03 30 53, CAST-IN-PLACE CONCRETE.

F. Section 05 50 00, METAL FABRICATIONS.

G. Section 07 84 00, FIRESTOPPING.

I. Section 07 92 00, JOINT SEALANTS.

J. Section 09 91 00, PAINTING.

L. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

M. Section 21 05 12, GENERAL MOTOR REQUIREMENTS FOR FIRE-SUPPRESSION EQUIPMENT.

N. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.

2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.

3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.

4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.

5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

6. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

C. Guaranty: In GENERAL CONDITIONS.

E. Supports for sprinkler piping shall be in conformance with NFPA 13.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Equipment and materials identification.
2. Fire-stopping materials.
3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
4. Wall, floor, and ceiling plates.

C. Coordination Drawings: Provide details of the following.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

D. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-2001.....Carbon Structural Steel

A575-96 .....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)

E84-2003 .....Standard Test Method for Burning Characteristics of Building Materials

E119-2000 .....Standard Test Method for Fire Tests of Building Construction and Materials

C. National Fire Protection Association (NFPA):

90A-96 .....Installation of Air Conditioning and Ventilating Systems

101-97 .....Life Safety Code

PART 2 - PRODUCTS

2.1 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

E. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.5 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.6 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

AK2.7 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.

3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Resident Engineer.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.8 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the Resident Engineer.

D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.9 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.

2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.

C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

E. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).

2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least

effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

G. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

H. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.4 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.5 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.6 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 21 1313
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SCOPE OF WORK

A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.

D. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.

D. Section 09 91 00, PAINTING.

G. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

1.3 QUALITY ASSURANCE

A. Installer Reliability: The installer shall possess a valid State of Kentucky fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.

C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:

1. Qualifications:

a. Provide a copy of the installing contractors fire sprinkler contractors license.

b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13.

3. Manufacturers Data Sheets:

a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.

b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.

4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.

5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submittals shall include, but not be limited to, the following:

a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.

b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.

c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.

d. Certificates shall document all parts of the installation.

e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.

D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.

1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:
   a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
   b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, Elevator Shafts, Elevator Machine Rooms, Refrigeration Service Rooms, Repair Shops.
   c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
   d. Request clarification from the Government for any hazard classification not identified.
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Base water supply on a flow test of:
   a. Location _____
   b. Elevation Static Test Gauge_____m (_____ft)
   c. Elevation Residual Test Gauge_____m (_____ft)
   d. Static pressure:_____kPa (_____psi)
   e. Residual pressure:_____kPa (_____psi)
   f. Flow:_____L/s (_____gpm)
   g. Date:_____Time _____
5. Zoning:
   a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge.

1.4 APPLICABLE PUIBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

13-2002 .....Installation of Sprinkler Systems

101-22003 .....Safety to Life from Fire in Buildings and Structures (Life Safety Code)

170-1999 .....Fire Safety Symbols

C. Underwriters Laboratories, Inc. (UL):

Fire Protection Equipment Directory – 2001

D. Factory Mutual Engineering Corporation (FM):

Approval Guide – 2001

E. Uniform Building Code – 1997

F. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 PRODUCTS

2.1 PIPING & FITTINGS

A. Sprinkler systems in accordance with NFPA 13. Use nonferrous piping in MRI Scanning Rooms.

2.2 VALVES

A. Valves in accordance with NFPA 13.

B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.

C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

2.4 SPRINKLERS

A. All sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.

2. Elevator, shafts and elevator, machine rooms: Standard response sprinklers.

3. Elevator pit: sidewall sprinklers.

4. In generator rooms: Standard response sprinklers.

(Note: Provide 'cages' to protect sprinkler heads from breakage/damage when the elevation of the head is less than 7 feet 6 inches above finished floor (mechanical rooms, janitor closets, etc).

B. Temperature Ratings: In accordance with NFPA 13, except as follows:

1. Sprinklers in elevator shafts, elevator pits, and elevator machine rooms: Intermediate temperature rated.

2. Sprinklers in Generator Rooms: High temperature rated.

2.5 SPRINKLER CABINET

Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

2.6 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.7 SWITCHES:

A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

C. Pressure Switches: Activation by any flow of water equal to or in excess of the discharge from one sprinkler. Water Flow Indicating Pressure Switch will activate an alarm by way of an alarm pressure switch. The alarm pressure switch shall be compatible with system devices. The alarm pressure enclosure shall be UL Listed and Factory Mutual Approved for the application in which it is used. The alarm pressure switch shall have the ability to be wired for Class A or Class B service. //

D. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.9 GAUGES

Provide gauges as required by NFPA 13.

2.10 PIPE HANGERS AND SUPPORTS

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer. //

2.11 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing though walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate

piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.

C. Welding: Conform to the requirements and recommendations of NFPA 13.

D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.

E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.

F. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.

G. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.

I. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

J. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

K. Provide pressure gauge at each water flow alarm switch location and at each main drain connection.

M. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.

O. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.

P. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

Q. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the

Contracting Officers Technical Representative (COTR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COTR/Resident Engineer to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

- - - E N D - - -

SECTION 23 0510
COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23 related to boiler plant and steam generation.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.
3. RE: Resident Engineer

1.2 RELATED WORK

A. Section 00 72 00, GENERAL CONDITIONS.

B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

E. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

G. Section 03 30 53, CAST-IN-PLACE CONCRETE: Concrete and Grout.

I. Section 05 50 00, METAL FABRICATIONS.

J. Section 07 84 00, FIRESTOPPING.

L. Section 07 92 00, JOINT SEALANTS.

M. Section 09 91 00, PAINTING.

O. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION.

P. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC Piping and Equipment.

Q. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

R. Section 23 07 11, HVAC and BOILER PLANT INSULATION.

U. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

EE. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

FF. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC or steam boiler plant construction, as applicable.

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent then those specified. Refer any conflicts to the Resident Engineer (RE).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. Boiler Plants: Service organizations, authorized and trained by the manufacturers of the equipment supplied, shall be located within 100 miles of the project. These organizations shall come to the site and provide acceptable service to restore boiler plant operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and organizations providing service under these conditions for (as

applicable to the project): burners, burner control systems, boiler control systems, pumps, critical instrumentation, computer workstation and programming.

F. Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
   1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
   2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
   3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

H. Execution (Installation, Construction) Quality:
   1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
   2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract drawings to the Resident Engineer for resolution.
   3. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

I. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.

J. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
   a. Mechanical equipment rooms.
   c. Hangers, inserts, supports, and bracing.
   d. Pipe sleeves.
   e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

K. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

L. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

N. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):

430-2009 .....Central Station Air-Handling Units

C. American National Standard Institute (ANSI):

B31.1-2007 .....Power Piping

D. Rubber Manufacturers Association (ANSI/RMA):

IP-20-2007 .....Specifications for Drives Using Classical V-Belts and Sheaves

IP-21-2009 .....Specifications for Drives Using Double-V (Hexagonal) Belts

IP-22-2007 .....Specifications for Drives Using Narrow V-Belts and Sheaves

E. Air Movement and Control Association (AMCA):

410-96 .....Recommended Safety Practices for Air Moving Devices

F. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code (BPVC):

Section I-2007.....Power Boilers

Section IX-2007.....Welding and Brazing Qualifications

Code for Pressure Piping:

B31.1-2007 .....Power Piping

G. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Standard Specification for Carbon Structural Steel

A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

E84-10 .....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2009 .....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and Application

SP 127-2001.....Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009 .....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06 .....Standard for Installation of Oil-Burning Equipment

54-09 .....National Fuel Gas Code

70-08 .....National Electrical Code

85-07 .....Boiler and Combustion Systems Hazards Code

90A-09 .....Standard for the Installation of Air Conditioning and Ventilating Systems

101-09 .....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.

4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS – WORK IN EXISTING FACILITY

A. Government employees will be continuously operating and managing all plant facilities, including temporary facilities, that serve the steam and condensate requirements of the medical center.
B. Maintenance of Steam Supply and Condensate Return Service: Schedule all work to permit continuous steam and condensate service at pressures and flow rates as required by the medical center. At all times there shall be one spare boiler available and one spare pump for each service available, in addition to those required for serving the load demand. The spare boiler and pumps must be capable of handling the loads that may be imposed if the operating boiler or pump fails.
C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer during periods when the steam demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am during the non-heating season. Provide at least one week advance notice to the Resident Engineer.
D. Phasing of Work: Comply with all requirements shown on drawings or specified.
E. Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of plant at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.
G. Temporary Facilities: Refer to Article, TEMPORARY PIPING AND EQUIPMENT in this section.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.
B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.

F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.
5. Minimum Diameter of V-Belt Sheaves (ANSI/RMA recommendations)in millimeters and inches:

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
   a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
   b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.

B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps shall be product of a single manufacturer.

C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

E. Controller shall be provided with the following operating features and accessories:

1. Suitable for variable torque load.
2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance) on incoming power line.

2.10 QUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. Boiler Plant: Provide for all valves.
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.11 IRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.12 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.13 VAC PIPE AND EQUIPMENT SUPPORTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

D. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

E. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.

F. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

H. Attachment to existing structure: Support from existing floor/roof frame.

I. Attachment to Wood Construction: Wood screws or lag bolts.

J. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

K. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).

2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

L. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. Preinsulate.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
3. High and Medium Pressure Steam (MSS SP-58):
   a. Provide eye rod or Type 17 eye nut near the upper attachment.
   b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.

c. Piping with Vertical Expansion and Contraction:

   1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
   2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

M. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
   a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
   b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.14 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.

D. Sheet Metal: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.15 PENETRATIONS

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.16 6 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the Resident Engineer.

E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.17 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.18 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

C. Control Panel Locations: Locate and orient panels so that operating personnel standing in front of boilers can view the control switches and displays on the panel face. Panels mounted on the sides near the front of fire tube boilers are acceptable.

D. Access Platforms: Arrange piping and equipment to allow access by a person standing on the platforms to all valves located above the boilers, to boiler manways located on top of the boilers, and to all economizer valves and access panels.

E. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

F. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

G. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the

Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.

3. Do not penetrate membrane waterproofing.

H. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.

I. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

J. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

K. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

L. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 53, CAST-IN-PLACE CONCRETE.

M. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

N. Install steam piping expansion joints as per manufacturer's recommendations.

O. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

3. Plant Operation: Government employees will be continuously operating and managing all plant facilities, including temporary facilities, that serve the steam and condensate requirements of the medical center.
4. Maintenance of Steam Supply and Condensate Return Service: Schedule all work to permit continuous steam and condensate service at pressures and flow rates as required by the medical center. At all times there shall be one spare boiler available and one spare pump for each service available, in addition to those required for serving the load demand. The spare boiler and pumps must be capable of handling the loads that may be imposed if the operating boiler or pump fails.
5. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer during periods when the steam demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am during the non-heating season. Provide at least one week advance notice to the Resident Engineer.
6. Phasing of Work: Comply with all requirements shown on drawings or specified.
7. Plant Working Environment: Maintain the architectural and structural integrity of the plant building and the working environment at all times. Maintain the interior of plant at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
8. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.
9. Temporary Facilities: Refer to Article, TEMPORARY PIPING AND EQUIPMENT in this section.
10. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

P. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

Q. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.

G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.

B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.5 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris

under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material And Equipment Not To Be Painted Includes:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Boilers, Burners, Fuel Trains and Accessories: Retain manufacturer's factory finish. Touch up or recoat as necessary to provide smooth, even-colored and even-textured finish.
6. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
7. Paint shall withstand the following temperatures without peeling or discoloration:
   b. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.

c. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.

8. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Boiler Plant Instrumentation Panel: Refer to Section 23 09 11.

D. Boiler Control Panels: Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

E. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.11 1 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 2 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 DEMONSTRATIONS AND TESTS

A. Test prior to placing in service.

B. Demonstrate to Resident Engineer the proper operation of all equipment, instruments, operating and safety controls, and devices.

3.14 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.

2. Option or optional: Contractor's choice of an alternate material or method.

4. COTR or RE: Contracting Officer's Technical Representative.

1.2 RELATED WORK

A. Section 00 72 00, GENERAL CONDITIONS

B. Section 01 00 00, GENERAL REQUIREMENTS

C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

G. Section 03 30 53, CAST-IN-PLACE CONCRETE: Concrete and Grout

I. Section 05 50 00, METAL FABRICATIONS

J. Section 07 84 00, FIRESTOPPING

L. Section 07 92 00, JOINT SEALANTS

M. Section 09 91 00, PAINTING

O. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION

P. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

Q. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC

R. Section 23 07 11, HVAC and Boiler Plant Insulation

T. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

W. Section 23 21 13, HYDRONIC PIPING

X. Section 23 21 23, HYDRONIC PUMPS

Y. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

Z. Section 23 22 23, STEAM CONDENSATE PUMPS

BB. Section 23 25 00, HVAC WATER TREATMENT

CC. Section 23 31 00, HVAC DUCTS and CASINGS

DD. Section 23 34 00, HVAC FANS

HH. Section 23 40 00, HVAC AIR CLEANING DEVICES

PP. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS

WW. Section 23 82 16, AIR COILS

ZZ. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

AAA. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent then those specified. Refer any conflicts to the Resident Engineer.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.

H. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
   a. Mechanical equipment rooms.
   c. Hangers, inserts, supports, and bracing.
   d. Pipe sleeves.
   e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

J. HVAC Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):

430-2009 .....Central Station Air-Handling Units

C. American National Standard Institute (ANSI):

B31.1-2007 .....Power Piping

D. Rubber Manufacturers Association (ANSI/RMA):

IP-20-2007 .....Specifications for Drives Using Classical V-Belts and Sheaves

IP-21-2009 .....Specifications for Drives Using Double-V (Hexagonal) Belts

IP-22-2007 .....Specifications for Drives Using Narrow V-Belts and Sheaves

E. Air Movement and Control Association (AMCA):

410-96 .....Recommended Safety Practices for Air Moving Devices

F. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code (BPVC):

Section I-2007.....Power Boilers

Section IX-2007.....Welding and Brazing Qualifications

Code for Pressure Piping:

B31.1-2007 .....Power Piping

G. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Standard Specification for Carbon Structural Steel

A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

E84-10 .....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2009 .....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and Application

SP 127-2001.....Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009 .....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06 .....Standard for Installation of Oil-Burning Equipment

54-09 .....National Fuel Gas Code

70-08 .....National Electrical Code

85-07 .....Boiler and Combustion Systems Hazards Code

90A-09 .....Standard for the Installation of Air Conditioning and Ventilating Systems

101-09 .....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.

4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Resident Engineer.
D. Phasing of Work: Comply with all requirements shown on drawings or specified.
E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.
G. Temporary Facilities: Refer to Article, TEMPORARY PIPING AND EQUIPMENT in this section.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.
B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
   1. All components of an assembled unit need not be products of same manufacturer.
   2. Constituent parts that are alike shall be products of a single manufacturer.
   3. Components shall be compatible with each other and with the total assembly for intended service.

4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.

F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
   a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
   b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.

3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.

B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.

C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

E. Controller shall be provided with the following operating features and accessories:

1. Suitable for variable torque load.
2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance) on incoming power line. Provide output line reactors on line between drive and motor where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. HVAC and Boiler Plant: Provide for all valves.
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 1 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

D. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.

E. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

G. Attachment to existing structure: Support from existing floor/roof frame.

H. Attachment to Wood Construction: Wood screws or lag bolts.

I. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).

2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

K. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. Preinsulate.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
3. High and Medium Pressure Steam (MSS SP-58):
   a. Provide eye rod or Type 17 eye nut near the upper attachment.
   b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
   c. Piping with Vertical Expansion and Contraction:
      1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
      2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

L. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
   a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
   b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.//

2.12 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 3 DUCT PENETRATIONS

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 4 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the Resident Engineer.

E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
3. Do not penetrate membrane waterproofing.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

L. Install steam piping expansion joints as per manufacturer's recommendations.

M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.

G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.

B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored

as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material And Equipment Not To Be Painted Includes:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
   a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
   b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.

7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.11 1 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 2 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 0512
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.

B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.

F. Section 23 21 23, HYDRONIC PUMPS.

G. Section 23 22 23, STEAM CONDENSATE PUMPS.

H. Section 23 34 00, HVAC FANS.

M. Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.

N. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

1.3 SUBMITTALS:

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Provide documentation to demonstrate compliance with drawings and specifications.

2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Resident Engineer:

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):

MG 1-2006 Rev. 1 2009 .....Motors and Generators

MG 2–2001 Rev. 1 2007 .....Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

C. National Fire Protection Association (NFPA):

70-2008 .....National Electrical Code (NEC)

D. Institute of Electrical and Electronics Engineers (IEEE):

112-04 .....Standard Test Procedure for Polyphase Induction Motors and Generators

E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-2007 .....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

1. Contractor's Option - Electrically Commutated motor (EC Type): Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.

D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

E. Voltage ratings shall be as follows:

1. Single phase:
    a. Motors connected to 120-volt systems: 115 volts.
    b. Motors connected to 208-volt systems: 200 volts.
    c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
2. Three phase:
    a. Motors connected to 208-volt systems: 200 volts.
    b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
    c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
    d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
    e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.

F. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 HP): Single phase.
2. Motors, 373 W (1/2 HP) and larger: 3 phase.
3. Exceptions:
    a. Hermetically sealed motors.
    b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

I. Motor Enclosures:
1. Shall be the NEMA types as specified and/or shown on the drawings.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
    a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.

b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.

c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.

3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.

2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.

3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:

a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.

b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.

c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.

4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.

B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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SECTION 23 0541
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete inertia bases.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

D. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.

E. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.

F. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.

G. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.

I. SECTION 23 21 23, HYDRONIC PUMPS: vibration isolation requirements for pumps.

J. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

SPEC WRITER NOTE: Edit list of rooms and NC levels to suit specific project being designed. Add rooms and NC levels if required.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Vibration isolators:

a. Floor mountings

b. Hangers

c. Snubbers

d. Thrust restraints

2. Bases.

C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration

C. American Society for Testing and Materials (ASTM):
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-07b .....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
D2240-05(2010) .....Standard Test Method for Rubber Property - Durometer Hardness

D. Manufacturers Standardization (MSS):
SP-58-2009 .....Pipe Hangers and Supports-Materials, Design and Manufacture

E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure

F. American Society of Civil Engineers (ASCE):
ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.

G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008 .....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.

H. International Code Council (ICC):
2009 IBC .....International Building Code.

I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.3 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. // Isolators shall have a minimum seismic rating of one G. //
5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.

3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed ¼' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel

C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150

mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.5 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:
   1. No metal-to-metal contact will be permitted between fixed and floating parts.
   2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
   3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
   4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
   5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
   6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.

D. Adjust active height of spring isolators.

E. Adjust snubbers according to manufacturer's recommendations.

G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

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SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
ABSORPTION		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL		B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:																
ALL		---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D,L,W	0.8	----	D,L,W	0.8	---	D,L,W	1.5	---	D,L,W	1.5	---	D,L,W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L,W	---	---	D,L,W	---	---	D,L,W	---	---	D,L,W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L,W	---	---	D,L,W	---	---	D,L,W	---	---	D,L,W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,THR	0.8	---	H,THR	2.0
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 0593
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection report.
   4. Duct Air Leakage test report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Recording and reporting results.
   8. Before any demolition work, contractor shall read existing airflows from air handling units, terminal boxes, and diffusers/grilles to be replaced.
B. Definitions:
   1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. Hydronic Systems: Includes chilled water, heating hot water.
   6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
   7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION: General Mechanical Requirements.
B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
D. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Piping and Equipment Insulation.

D. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.

E. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.

F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.

G. Section 23 82 16, AIR COILS

H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS

I. Section 23 34 00, HVAC FANS

J. Section 23 21 23, HYDRONIC PUMPS

K. Section 23 22 23, STEAM CONDENSATE PUMPS

L. Section 23 21 13, HYDRONIC PIPING

M. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.

2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related

Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
   a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus l0 percent.
   b. Air terminal units (maximum values): Minus 2 percent to plus l0 percent.
   c. Minimum outside air: 0 percent to plus 10 percent.

d. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus l0 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.

e. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.

f. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.

g. Chilled water coils: Minus 0 percent to plus 5 percent.

3. Systems shall be adjusted for energy efficient operation as described in PART 3.

4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Resident Engineer) and one hydronic system (pumps and three coils) as follows:

a. When field TAB work begins.

b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

C. For use by the Resident Engineer staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.

D. Submit Following for Review and Approval:

1. Design Review Report within 90 days for conventional design projects .

2. Systems inspection report on equipment and installation for conformance with design.

3. Duct Air Leakage Test Report.

4. Systems Readiness Report.

5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.

6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

2007 .....HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control

C. Associated Air Balance Council (AABC):

2002.....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):

7th Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration

3rd Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to

identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to resident engineer.

B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.

C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

3.6 TAB REPORTS

A. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.

B. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.

C. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

3.7 TAB PROCEDURES

A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for each phase of the

project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.

D. Allow time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, and room diffusers/outlets/inlets.

1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:
   a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
   c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
5. Record final measurements for air handling equipment performance data sheets.

F. Water Balance and Equipment Test: Include circulating pumps and coils:

2. Adjust flow rates for equipment. Set coils to values on equipment submittals, if different from values on contract drawings.
3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

- - E N D - - -

SECTION 23 0711
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork and equipment.
   3. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment and boiler plant piping, breeching and stacks and equipment after asbestos abatement.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
   11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
   12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose

of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.

1.2 RELATED WORK

A. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT: Insulation containing asbestos material.

C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

F. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION: General requirements pertaining to mechanical Boiler Plant work.

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

I. Section 23 21 23, HYDRONIC PUMPS

J. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

K. Section 23 22 23, STEAM CONDENSATE PUMPS

P. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.

R. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC // and Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION//.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255*, Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.

c. Insulation accessory materials: Each type used.

d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

e. Make reference to applicable specification paragraph numbers for coordination.

C. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.

2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).

3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99 .....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90 .....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87 .....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88 .....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87 .....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07 .....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05 .....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07 .....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09 .....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08 .....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07 .....Standard Specification for Mineral Fiber pipe Insulation

C552-07 .....Standard Specification for Cellular Glass Thermal Insulation

C553-08 .....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-09 .....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-10 .....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-04 .....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-10 .....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-10 .....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09c.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-09b .....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-09 .....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08 .....Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations

101-09 .....Life Safety Code

251-06 .....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06 .....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2009 .....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m^3 (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.9 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance $\underline{=}$ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and

minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

DESIGNER'S NOTE: See HVAC Design Manual Appendix 7-A Table 7-A1 for high humidity areas. Field applied vapor barrier jackets shall be provided for all exterior piping piping and ductwork as well as on interior piping and ductwork //exposed to outdoor air conveying fluids below ambient temperature. In addition, in high humidity areas, field applied vapor barrier jackets shall be provided for all interior piping conveying fluids below ambient temperature. The application of vapor barriers in areas other than high humidity areas and/or for all interior piping and/or ductwork conveying fluids below ambient temperature is optional for the designer.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.)in high humidity areas and/or conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

2.10 REMOVABLE INSULATION JACKETS

A. Insulation and Jacket:

1. Non-Asbestos Glass mat, type E needled fiber.

2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

2.11 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.12 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
G. Other: Insulation manufacturers' published recommendations.

2.13 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.14 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.15 IRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.16 LAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Where removal of insulation of piping, ductwork and equipment is required to comply with Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT and Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification.

D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

I. Insulate PRVs, flow meters, and steam traps.

I. HVAC work not to be insulated:

1. Internally insulated ductwork and air handling units.
2. Relief air ducts (Economizer cycle exhaust air).
3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

J. Boiler plant work not to be insulated:

1. Pipes, valves and fittings:

c. Compressed Air

d. Flowmeter sensing piping

e. Level sensor piping and blowdown

f. Tank drains

g. Vents-tank, safety and back pressure valves except protective.

i. Threaded valves

j. Check valves

k. Unions

m. Dielectric flanges and unions

p. Pneumatic controls

q. Pressure transmission to gages

r. Piping in control panels

u. Condensate piping from flash tank to condensate return pump

3. Equipment:

a. Condensate return pump units

c. Pumps-inlet to outlet

d. Flash tanks

e. Safety valves

f. Water meters

j. Chemical feeders

l. All nameplates

4. Specialties:

a. Pressure reducing valves

b. Control valves-water and steam

c. Level sensors-piping, valves and blowdown

e. Strainers under 65 mm (2-1/2 inch) pipe size

f. Expansion bellows

g. Flexible connectors

h. Ball joints except piping between joints

K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

M. Firestop Pipe and Duct insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors
   b. Pipe or duct chase walls and floors
   c. Smoke partitions
   d. Fire partitions

N. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

O. Provide vapor barrier jackets over insulation as follows:
   1. All piping and ductwork exposed to outdoor weather.

   2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) and/or below ambient air temperature.

P. Provide metal jackets over insulation as follows:
   1. All piping and ducts exposed to outdoor weather.
   3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
   1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
   2. Plain board:
      a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
      b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.

c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.

3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, interstitial spaces and duct work exposed to outdoor weather:

a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct, unlined air handling units, and afterfilter housing.

b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.

c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.

d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.

5. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.

a. Chilled water pumps, water filter, chemical feeder pot or tank.

b. Pneumatic, cold storage water and surge tanks.

6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.

a. Convertors, air separators, steam condensate pump receivers.

b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.

2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.

3. Concealed supply air ductwork.

a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.

b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.

4. Concealed return air duct:

b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.

c. In interstitial spaces (where not subject to damage): 40 mm (1-1/2 inch thick insulation faced with FSK.

5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:

a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.

b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

G. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.

2. Pipe and tubing insulation:

a. Use proper size material. Do not stretch or strain insulation.

b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC and Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.

c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.

6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:

   a. Chilled water pumps

7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

3.8 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
100-121 degrees C (212-250 degrees F)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)

(HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)					
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

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1. Part 1 – General

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1.1 Related Documents

A. All work of this Division shall be coordinated and provided by the single Building Management System (BMS) Contractor.

B. The work of this Division shall be scheduled, coordinated, and interfaced with the associated work of other trades. Reference the Division Sections for details.

C. The work of this Division shall be as required by the Specifications, Point Schedules and Drawings.

D. If the BMS Contractor believes there are conflicts or missing information in the project documents, the Contractor shall promptly request clarification and instruction from the design team.

1.2 Definitions

A. Analog: A continuously variable system or value not having discrete levels. Typically exists within a defined range of limiting values.

B. Binary: A two-state system where an "ON" condition is represented by one discrete signal level and an "OFF" condition is represented by a second discrete signal level.

C. Building Management System (BMS): The total integrated system of fully operational and functional elements, including equipment, software, programming, and associated materials, to be provided by this Division BMS Contractor and to be interfaced to the associated work of other related trades.

D. BMS Contractor: The single Contractor to provide the work of this Division. This Contractor shall be the primary manufacturer, installer, commissioner and ongoing service provider for the BMS work.

E. Control Sequence: An BMS pre-programmed arrangement of software algorithms, logical computation, target values and limits as required to attain the defined operational control objectives.

F. Direct Digital Control: The digital algorithms and pre-defined arrangements included in the BMS software to provide direct closed-loop control for the designated equipment and controlled variables. Inclusive of Proportional, Derivative and Integral control algorithms together with target values, limits, logical functions, arithmetic functions, constant values, timing considerations and the like.

G. BMS Network: The total digital on-line real-time interconnected configuration of BMS digital processing units, workstations, panels, sub-panels, controllers, devices and associated elements individually known as network nodes. May exist as one or more fully interfaced and integrated sub-networks, LAN, WAN or the like.

H. Node: A digitally programmable entity existing on the BMS network.

I. BMS Integration: The complete functional and operational interconnection and interfacing of all BMS work elements and nodes in compliance with all applicable codes, standards and ordinances so as to provide a single coherent BMS as required by this Division.

J. Provide: The term "Provide" and its derivatives when used in this Division shall mean to furnish, install in place, connect, calibrate, test, commission, warrant, document and supply the associated required services ready for operation.

K. PC: IBM-compatible Personal Computer from a recognized major manufacturer

L. Furnish: The term "Furnish" and its derivatives when used in this Division shall mean supply at the BMS Contractor's cost to the designated third party trade contractor for installation. BMS Contractor shall connect furnished items to the BMS, calibrate, test, commission, warrant and document.

M. Wiring: The term "Wiring" and its derivatives when used in this Division shall mean provide the BMS wiring and terminations.

N. Install: The term "Install" and its derivatives when used in this Division shall mean receive at the jobsite and mount.

O. Protocol: The term "protocol" and its derivatives when used in this Division shall mean a defined set of rules and standards governing the on-line exchange of data between BMS network nodes.

P. Software: The term "software" and its derivatives when used in this Division shall mean all of programmed digital processor software, preprogrammed firmware and project specific digital process programming and database entries and definitions as generally understood in the BMS industry for real-time, on-line, integrated BMS configurations.

Q. The use of words in the singular in these Division documents shall not be considered as limiting when other indications in these documents denote that more than one such item is being referenced.

R. Headings, paragraph numbers, titles, shading, bolding, underscores, clouds and other symbolic interpretation aids included in the Division documents are for general information only and are to assist in the reading and interpretation of these Documents.

S. The following abbreviations and acronyms may be used in describing the work of this Division:

ADC	-	Analog to Digital Converter
AI	-	Analog Input
AN	-	Application Node
ANSI	-	American National Standards Institute
AO	-	Analog Output
ASCII	-	American Standard Code for Information Interchange
ASHRAE		American Society of Heating, Refrigeration and Air Conditioning Engineers
AWG	-	American Wire Gauge
CPU	-	Central Processing Unit
CRT	-	Cathode Ray Tube
DAC	-	Digital to Analog Converter
DDC	-	Direct Digital Control
DI	-	Digital Input
DO	-	Digital Output
EEPROM	-	Electronically Erasable Programmable Read Only Memory
EMI	-	Electromagnetic Interference
FAS	-	Fire Alarm Detection and Annunciation System
GUI	-	Graphical User Interface
HOA	-	Hand-Off-Auto
ID	-	Identification
IEEE	-	Institute of Electrical and Electronics Engineers
I/O	-	Input/Output
LAN	-	Local Area Network
LCD	-	Liquid Crystal Display
LED	-	Light Emitting Diode
MCC	-	Motor Control Center
NC	-	Normally Closed
NIC	-	Not In Contract
NO	-	Normally Open
OWS	-	Operator Workstation
OAT	-	Outdoor Air Temperature
PC	-	Personal Computer
RAM	-	Random Access Memory
RF	-	Radio Frequency
RFI	-	Radio Frequency Interference
RH	-	Relative Humidity
ROM	-	Read Only Memory
RTD	-	Resistance Temperature Device
SPDT	-	Single Pole Double Throw
SPST	-	Single Pole Single Throw

XVGA	-	Extended Video Graphics Adapter
TBA	-	To Be Advised
TCP/IP	-	Transmission Control Protocol/Internet Protocol
TTD	-	Thermistor Temperature Device
UPS	-	Uninterruptible Power Supply
VAC	-	Volts, Alternating Current
VAV	-	Variable Air Volume
VDC	-	Volts, Direct Current
WAN	-	Wide Area Network

1.3 BMS Description

A. The Building Management System (BMS) shall be a complete system designed for use with the enterprise IT systems. This functionality shall extend into the equipment rooms. Devices residing on the automation network located in equipment rooms and similar shall be fully IT compatible devices that mount and communicate directly on the IT infrastructure in the facility. Contractor shall be responsible for coordination with the owner's IT staff to ensure that the FMS will perform in the owner's environment without disruption to any of the other activities taking place on that LAN.

B. All points of user interface shall be on standard PCs that do not require the purchase of any special software from the BMS manufacturer for use as a building operations terminal. The primary point of interface on these PCs will be a standard Web Browser.

C. Where necessary and as dictated elsewhere in these Specifications, Servers shall be used for the purpose of providing a location for extensive archiving of system configuration data, and historical data such as trend data and operator transactions. All data stored will be through the use of a standard data base platform: Microsoft SQL Server Express or Microsoft SQL Server as dictated elsewhere in this specification.

D. The work of the single BMS Contractor shall be as defined individually and collectively in all Sections of this Division specifications together with the associated Point Sheets and Drawings and the associated interfacing work as referenced in the related documents.

E. The BMS work shall consist of the provision of all labor, materials, tools, equipment, software, software licenses, software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, samples, submittals, testing, commissioning, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, temporary protection, cleaning, cutting and patching, warranties, services, and items, even though these may not be specifically mentioned in these Division documents which are required for the complete, fully functional and commissioned BMS.

F. Provide a complete, neat and workmanlike installation. Use only manufacturer employees who are skilled, experienced, trained, and familiar with the specific equipment, software, standards and configurations to be provided for this Project.

G. Manage and coordinate the BMS work in a timely manner in consideration of the Project schedules. Coordinate with the associated work of other trades so as to not impede or delay the work of associated trades.

H. The BMS as provided shall incorporate, at minimum, the following integrated features, functions and services:

1. Operator information, alarm management and control functions.
2. Enterprise-level information and control access.
3. Information management including monitoring, transmission, archiving, retrieval, and reporting functions.
4. Diagnostic monitoring and reporting of BMS functions.
5. Offsite monitoring and management access.
6. Energy management
7. Standard applications for terminal HVAC systems.

1.4 Quality Assurance

A. General

1. The Building Management System Contractor shall be the primary manufacturer-owned branch office that is regularly engaged in the engineering, programming, installation and service of total integrated Building Management Systems.
2. The BMS Contractor shall be a recognized national manufacturer, installer and service provider of BMS.
3. The BMS Contractor shall have a branch facility within a 100-mile radius of the job site supplying complete maintenance and support services on a 24 hour, 7-day-a-week basis.
4. As evidence and assurance of the contractor's ability to support the Owner's system with service and parts, the contractor must have been in the BMS business for at least the last ten (10) years and have successfully completed total projects of at least 10 times the value of this contract in each of the preceding five years.
5. The Building Management System architecture shall consist of the products of a manufacturer regularly engaged in the production of Building Management Systems, and shall be the manufacturer's latest standard of design at the time of bid.

B. Workplace Safety And Hazardous Materials

1. Provide a safety program in compliance with the Contract Documents.
2. The FMS Contractor shall have a corporately certified comprehensive Safety Certification Manual and a designated Safety Supervisor for the Project.
3. The Contractor and its employees and subtrades comply with federal, state and local safety regulations.
4. The Contractor shall ensure that all subcontractors and employees have written safety programs in place that covers their scope of work, and that their employees receive the training required by the OSHA have jurisdiction for at least each topic listed in the Safety Certification Manual.
5. Hazards created by the Contractor or its subcontractors shall be eliminated before any further work proceeds.

6. Hazards observed but not created by the Contractor or its subcontractors shall be reported to either the General Contractor or the Owner within the same day. The Contractor shall be required to avoid the hazard area until the hazard has been eliminated.

7. The Contractor shall sign and date a safety certification form prior to any work being performed, stating that the Contractors' company is in full compliance with the Project safety requirements.

8. The Contractor's safety program shall include written policy and arrangements for the handling, storage and management of all hazardous materials to be used in the work in compliance with the requirements of the AHJ at the Project site.

9. The Contractor's employees and subcontractor's staff shall have received training as applicable in the use of hazardous materials and shall govern their actions accordingly.

C. Quality Management Program

1. Designate a competent and experienced employee to provide BMS Project Management. The designated Project Manger shall be empowered to make technical, scheduling and related decisions on behalf of the BMS Contractor. At minimum, the Project Manager shall:

a. Manage the scheduling of the work to ensure that adequate materials, labor and other resources are available as needed.
b. Manage the financial aspects of the BMS Contract.
c. Coordinate as necessary with other trades.
d. Be responsible for the work and actions of the BMS workforce on site.

1.5 References

A. All work shall conform to the following Codes and Standards, as applicable:

1. National Fire Protection Association (NFPA) Standards.
2. National Electric Code (NEC) and applicable local Electric Code.
3. Underwriters Laboratories (UL) listing and labels.
4. UL 864 UUKL Smoke Control
5. UL 268 Smoke Detectors.
6. UL 916 Energy Management
7. NFPA 70 - National Electrical Code.
8. NFPA 90A - Standard For The Installation Of Air Conditioning And Ventilating Systems.
9. NFPA 92A and 92B Smoke Purge/Control Equipment.
10. Factory Mutual (FM).
11. American National Standards Institute (ANSI).
12. National Electric Manufacturer's Association (NEMA).
13. American Society of Mechanical Engineers (ASME).

14. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE)
15. Air Movement and Control Association (AMCA).
16. Institute of Electrical and Electronic Engineers (IEEE).
17. American Standard Code for Information Interchange (ASCII).
18. Electronics Industries Association (EIA).
19. Occupational Safety and Health Administration (OSHA).
20. American Society for Testing and Materials (ASTM).
21. Federal Communications Commission (FCC) including Part 15, Radio Frequency Devices.
22. Americans Disability Act (ADA)
23. ANSI/EIA 909.1-A-1999 (LonWorks)
24 ANSI/ASHRAE Standard 195-2004 (BACnet)

B. In the case of conflicts or discrepancies, the more stringent regulation shall apply.

C. All work shall meet the approval of the Authorities Having Jurisdiction at the project site.

1.6 Submittals

A. Shop Drawings, Product Data, and Samples

1. The BMS contractor shall submit a list of all shop drawings with submittals dates within 30 days of contract award.
2. Submittals shall be in defined packages. Each package shall be complete and shall only reference itself and previously submitted packages. The packages shall be as approved by the Architect and Engineer for Contract compliance.
3. Allow 15 working days for the review of each package by the Architect and Engineer in the scheduling of the total BMS work.
4. Equipment and systems requiring approval of local authorities must comply with such regulations and be approved. Filing shall be at the expense of the BMS Contractor where filing is necessary. Provide a copy of all related correspondence and permits to the Owner.
5. Prepare an index of all submittals and shop drawings for the installation. Index shall include a shop drawing identification number, Contract Documents reference and item description.
6. The BMS Contractor shall correct any errors or omissions noted in the first review.
7. At a minimum, submit the following:
   a. BMS network architecture diagrams including all nodes and interconnections.
   b. Systems schematics, sequences and flow diagrams.
   c. Points schedule for each point in the BMS, including: Point Type, Object Name, Expanded ID, Display Units, Controller type, and Address.
   d. Samples of Graphic Display screen types and associated menus.
   e. Detailed Bill of Material list for each system or application, identifying quantities, part numbers, descriptions, and optional features.

f. Control Damper Schedule including a separate line for each damper provided under this section and a column for each of the damper attributes, including: Code Number, Fail Position, Damper Type, Damper Operator, Duct Size, Damper Size, Mounting, and Actuator Type.
g. Control Valve Schedules including a separate line for each valve provided under this section and a column for each of the valve attributes: Code Number, Configuration, Fail Position, Pipe Size, Valve Size, Body Configuration, Close off Pressure, Capacity, Valve CV, Design Pressure, and Actuator Type.
h. Room Schedule including a separate line for each VAV box and/or terminal unit indicating location and address
i. Details of all BMS interfaces and connections to the work of other trades.
j. Product data sheets or marked catalog pages including part number, photo and description for all products including software.

1.8 Record Documentation

A. Operation and Maintenance Manuals

1. Three (3) copies of the Operation and Maintenance Manuals shall be provided to the Owner's Representative upon completion of the project. The entire Operation and Maintenance Manual shall be furnished on Compact Disc media, and include the following for the BMS provided:
   a. Table of contents.
   b. As-built system record drawings. Computer Aided Drawings (CAD) record drawings shall represent the as-built condition of the system and incorporate all information supplied with the approved submittal.
   c. Manufacturers product data sheets or catalog pages for all products including software.
   d. System Operator's manuals.
   e. Archive copy of all site-specific databases and sequences.
   f. BMS network diagrams.
   g. Interfaces to all third-party products and work by other trades.
2. The Operation and Maintenance Manual CD shall be self-contained, and include all necessary software required to access the product data sheets. A logically organized table of contents shall provide dynamic links to view and print all product data sheets. Viewer software shall provide the ability to display, zoom, and search all documents.

B. On-Line documentation: After completion of all tests and adjustments the contractor shall provide a copy of all as-built information and product data to be installed on a customer designated computer workstation or server

1.9 Warranty

A. Standard Material and Labor Warranty:

1. Provide a one-year labor and material warranty on the BMS.
2. If within twelve (12) months from the date of acceptance of product, upon written notice from the owner, it is found to be defective in operation, workmanship or materials, it shall be replaced, repaired or adjusted at the option of the BMS Contractor at the cost of the BMS Contractor.

3. Maintain an adequate supply of materials within 100 miles of the Project site such that replacement of key parts and labor support, including programming. Warranty work shall be done during BMS Contractor's normal business hours.

2. Part 2 – Products

2.1 General Description

A. The Building Management System (BMS) shall use an open architecture and fully support a multi-vendor environment. To accomplish this effectively, the BMS shall support open communication protocol standards and integrate a wide variety of third-party devices and applications. The system shall be designed for use on the Internet, or intranets using off the shelf, industry standard technology compatible with other owner provided networks.

B. The Building Management System shall consist of the following:

1. Standalone Network Automation Engine(s)
2. Field Equipment Controller(s)
3. Input/Output Module(s)
4. Local Display Device(s)
5. Portable Operator's Terminal(s)
6. Distributed User Interface(s)
7. Network processing, data storage and communications equipment
7. Other components required for a complete and working BMS

C. The system shall be modular in nature, and shall permit expansion of both capacity and functionality through the addition of sensors, actuators, controllers and operator devices, while re-using existing controls equipment.

D. System architectural design shall eliminate dependence upon any single device for alarm reporting and control execution.

1. The failure of any single component or network connection shall not interrupt the execution of control strategies at other operational devices.
2. The System shall maintain all settings and overrides through a system reboot.

E. System architectural design shall eliminate dependence upon any single device for alarm reporting and control execution.

1. The System shall comply with the following International Code Council (ICC) Codes:
   a. Building Officials and code Administrators International (BOMA) model code
   b. International Conference of Building Officials (ICBO) model code
   c. Southern Building Code Congress International (SBCCI) regulations

F. Acceptable Manufacturers

1) Johnson Controls, Metasys (Existing System)

2.2 BMS Architecture

A. Automation Network

1. The automation network shall be based on a PC industry standard of Ethernet TCP/IP. Where used, LAN controller cards shall be standard "off the shelf" products available through normal PC vendor channels.

2. The BMS shall network multiple user interface clients, automation engines, system controllers and application-specific controllers. Provide application and data server(s) as required for systems operation.

3. The automation network shall be capable of operating at a communication speed of 100 Mbps, with full peer-to-peer network communication.

4. Network Automation Engines (NAE) shall reside on the automation network.

5. The automation network will be compatible with other enterprise-wide networks. Where indicated, the automation network shall be connected to the enterprise network and share resources with it by way of standard networking devices and practices.

B. Control Network

1. Network Automation Engines (NAE) shall provide supervisory control over the control network and shall support all three (3) of the following communication protocols:
   a. BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9
      ◊ The NAE shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
      ◊ The NAE shall be tested and certified as a BACnet Building Controller (B-BC).
   b. LonWorks enabled devices using the Free Topology Transceiver (FTT-10a).
   c. The Johnson Controls N2 Field Bus.

2. Control networks shall provide either "Peer-to-Peer," Master-Slave, or Supervised Token Passing communications, and shall operate at a minimum communication speed of 9600 baud.

3. DDC Controllers shall reside on the control network.

4. Control network communication protocol shall be BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135.

5. A BACnet Protocol Implementation Conformance Statement (PICS) shall be provided for each controller device (master or slave) that will communicate on the BACnet MS/TP Bus.

6. The PICS shall be submitted 10 days prior to bidding.

C. Integration

1. Hardwired
   a. Analog and digital signal values shall be passed from one system to another via hardwired connections.
   b. There will be one separate physical point on each system for each point to be integrated between the systems.

2. Direct Protocol (Integrator Panel)
   a. The BMS system shall include appropriate hardware equipment and software to allow bi-directional data communications between the BMS system and 3rd party manufacturers' control panels. The BMS shall receive, react to, and return

information from multiple building systems, including but not limited to the chillers, boilers, variable frequency drives, power monitoring system, and medical gas.

b. All data required by the application shall be mapped into the Automation Engine's database, and shall be transparent to the operator.

c. Point inputs and outputs from the third-party controllers shall have real-time interoperability with BMS software features such as: Control Software, Energy Management, Custom Process Programming, Alarm Management, Historical Data and Trend Analysis, Totalization, and Local Area Network Communications.

3. BACnet Protocol Integration - BACnet

a. The neutral protocol used between systems will be BACnet over Ethernet and comply with the ASHRAE BACnet standard 135-2003.

b. A complete Protocol Implementation Conformance Statement (PICS) shall be provided for all BACnet system devices.

c. The ability to command, share point object data, change of state (COS) data and schedules between the host and BACnet systems shall be provided.

2.3 User Interface

A. Dedicated Web Based User Interface

1. Where indicated on plans the BMS Contractor shall provide and install a personal computer for command entry, information management, network alarm management, and database management functions. All real-time control functions, including scheduling, history collection and alarming, shall be resident in the BMS Network Automation Engines to facilitate greater fault tolerance and reliability.

2. Dedicated User Interface Architecture – The architecture of the computer shall be implemented to conform to industry standards, so that it can accommodate applications provided by the BMS Contractor and by other third party applications suppliers, including but not limited to Microsoft Office Applications. Specifically it must be implemented to conform to the following interface standards.

a. Microsoft Internet Explorer for user interface functions

b. Microsoft Office Professional for creation, modification and maintenance of reports, sequences other necessary building management functions

c. Microsoft Outlook or other e-mail program for supplemental alarm functionality and communication of system events, and reports

d. Required network operating system for exchange of data and network functions such as printing of reports, trends and specific system summaries

3. PC Hardware – The personal computer(s) shall be configured as follows:

a. Memory – 8 GB DDR3 SDRAM Minimum

b. CPU– Intel i5-4570 Processor (Quad Core, 6MB Cache, 3.2GHz, w/HD Graphics 4600) minimum

c. Hard Drive – 500 GB free hard drive space minimum

d. Hard drive backup system – CD/RW, DVD/RW or network backup software

e. CD ROM Drive – 32X performance

f. Ports – (2) Serial and (1) parallel, (2) USB ports

g. Keyboard – 101 Keyboard and 2 Button Mouse

h. CRT configuration – 1-2 CRTs as follows:

◊ Each Display – 21" Flat Panel Monitor 1280 x 1024 resolution minimum
◊ 16 bit or higher color resolution
◊ Display card with multiple monitor support

i. LAN communications – Ethernet communications board; 3Comm or equal

4. Operating System Software
   a. Windows 7 Professional, 64-bit
   b. Where user interface is not provided via browser, provide complete operator workstation software package, including any hardware or software keys. Include the original installation disks and licenses for all included software, device drivers, and peripherals.
   c. Provide software registration cards to the Owner for all included software.
5. Peripheral Hardware
   a. Reports printer:
      ◊ Printer Make – Hewlett Packard DeskJet
      ◊ Print Speed – 600 DPI Black, 300 DPI Color
      ◊ Buffer – 64 K Input Print Buffer minimum
      ◊ Color Printing – Include Color Kit

B. Distributed Web Based User Interface
1. All features and functions of the dedicated user interface previously defined in this document shall be available on any computer connected directly or via a wide area or virtual private network (WAN/VPN) to the automation network and conforming to the following specifications.
2. The software shall run on the Microsoft Internet Explorer (9.0 or higher) browser.
3. Minimum hardware requirements:
   ◊ 256 MB RAM
   ◊ 2.0 GHz Clock Speed Pentium 4 Microprocessor
   ◊ 40.0 GB Hard Drive.
   ◊ 1 Keyboard with 83 keys (minimum).
   ◊ SVGA 1024x768 resolution display
   ◊ Mouse or other pointing device

C. User Interface Application Components
1. Operator Interface
   a. An integrated browser based client application shall be used as the user operator interface program.
   b. The System shall employ an event-driven rather than a device polling methodology to dynamically capture and present new data to the user.
   c. All Inputs, Outputs, Setpoints, and all other parameters as defined within Part 3, shown on the design drawings, or required as part of the system software, shall be displayed for operator viewing and modification from the operator interface software.
   d. The user interface software shall provide help menus and instructions for each operation and/or application.
   e. The system shall support customization of the UI configuration and a home page display for each operator.
   f. The system shall support user preferences in the following screen presentations:

- ◊ Alarm
- ◊ Trend
- ◊ Display
- ◊ Applications

g. All controller software operating parameters shall be displayed for the operator to view/modify from the user interface. These include: setpoints, alarm limits, time delays, PID tuning constants, run-times, point statistics, schedules, and so forth.

h. The Operator Interface shall incorporate comprehensive support for functions including, but not necessarily limited to, the following:

- ◊ User access for selective information retrieval and control command execution
- ◊ Monitoring and reporting
- ◊ Alarm, non-normal, and return to normal condition annunciation
- ◊ Selective operator override and other control actions
- ◊ Information archiving, manipulation, formatting, display and reporting
- ◊ FMS internal performance supervision and diagnostics
- ◊ On-line access to user HELP menus
- ◊ On-line access to current FMS as-built records and documentation
- ◊ Means for the controlled re-programming, re-configuration of FMS operation and for the manipulation of FMS database information in compliance with the prevailing codes, approvals and regulations for individual FMS applications

i. The system shall support a list of application programs configured by the users that are called up by the following means:

- ◊ The Tools Menu
- ◊ Hyperlinks within the graphics displays
- ◊ Key sequences

j. The operation of the control system shall be independent of the user interface, which shall be used for operator communications only. Systems that rely on an operator workstation to provide supervisory control over controller execution of the sequences of operations or system communications shall not be acceptable.

2. Navigation Trees

a. The system will have the capability to display multiple navigation trees that will aid the operator in navigating throughout all systems and points connected. At minimum provide a tree that identifies all systems on the networks.

b. Provide the ability for the operator to add custom trees. The operator will be able to define any logical grouping of systems or points and arrange them on the tree in any order. It shall be possible to nest groups within other groups. Provide at minimum 5 levels of nesting.

c. The navigation trees shall be "dockable" to other displays in the user interface such as graphics. This means that the trees will appear as part of the display, but can be detached and then minimized to the Windows task bar or closed altogether. A simple keystroke will reattach the navigation to the primary display of the user interface.

3. Alarms

a. Alarms shall be routed directly from Network Automation Engines to PCs and servers. It shall be possible for specific alarms from specific points to be routed to

specific PCs and servers. The alarm management portion of the user interface shall, at the minimum, provide the following functions:

- ◊ Log date and time of alarm occurrence.
- ◊ Generate a "Pop-Up" window, with audible alarm, informing a user that an alarm has been received.
- ◊ Allow a user, with the appropriate security level, to acknowledge, temporarily silence, or discard an alarm.
- ◊ Provide an audit trail on hard drive for alarms by recording user acknowledgment, deletion, or disabling of an alarm. The audit trail shall include the name of the user, the alarm, the action taken on the alarm, and a time/date stamp.
- ◊ Provide the ability to direct alarms to an e-mail address or alphanumeric pager. This must be provided in addition to the pop up window described above. Systems that use e-mail and pagers as the exclusive means of annunciating alarms are not acceptable.
- ◊ Any attribute of any object in the system may be designated to report an alarm.

b. The FMS shall annunciate diagnostic alarms indicating system failures and non-normal operating conditions.

c. The FMS shall allow a minimum of 4 categories of alarm sounds customizable through user defined wav.files.

d. The FMS shall annunciate application alarms at minimum, as required by Part 3.

4. Reports and Summaries

a. Reports and Summaries shall be generated and directed to the user interface displays, with subsequent assignment to printers, or disk. As a minimum, the system shall provide the following reports:

- ◊ All points in the BMS
- ◊ All points in each BMS application
- ◊ All points in a specific controller
- ◊ All points in a user-defined group of points
- ◊ All points currently in alarm
- ◊ All points locked out
- ◊ All BMS schedules
- ◊ All user defined and adjustable variables, schedules, interlocks and the like.

b. Summaries and Reports shall be accessible via standard UI functions and not dependent upon custom programming or user defined HTML pages.

c. Selection of a single menu item, tool bar item, or tool bar button shall print any displayed report or summary on the system printer for use as a building management and diagnostics tool.

d. The system shall allow for the creation of custom reports and queries via a standard web services XML interface and commercial off-the-shelf software such as Microsoft Access, Microsoft Excel, or Crystal Reports.

5. Schedules

a. A graphical display for time-of-day scheduling and override scheduling of building operations shall be provided. At a minimum, the following functions shall be provided:

- ◊ Weekly schedules
- ◊ Exception Schedules

◊ Monthly calendars

b. Weekly schedules shall be provided for each group of equipment with a specific time use schedule.

c. It shall be possible to define one or more exception schedules for each schedule including references to calendars

d. Monthly calendars shall be provided that allow for simplified scheduling of holidays and special days for a minimum of five years in advance. Holidays and special days shall be user-selected with the pointing device or keyboard, and shall automatically reschedule equipment operation as previously defined on the exception schedules.

e. Changes to schedules made from the User Interface shall directly modify the Network Automation Engine schedule database.

f. Schedules and Calendars shall comply with ASHRAE SP135/2003 BACnet Standard.

g. Selection of a single menu item or tool bar button shall print any displayed schedule on the system printer for use as a building management and diagnostics tool.

6. Password

a. Multiple-level password access protection shall be provided to allow the user/manager to user interface control, display, and database manipulation capabilities deemed appropriate for each user, based on an assigned password.

b. Each user shall have the following: a user name (24 characters minimum), a password (12 characters minimum), and access levels.

c. The system shall allow each user to change his or her password at will.

d. When entering or editing passwords, the system shall not echo the actual characters for display on the monitor.

e. A minimum of five levels of access shall be supported individually or in any combination as follows:

◊ Level 1 = View Data
◊ Level 2 = Command
◊ Level 3 = Operator Overrides
◊ Level 4 = Database Modification
◊ Level 5 = Database Configuration
◊ Level 6 = All privileges, including Password Add/Modify

f. A minimum of 100 unique passwords shall be supported.

g. Operators shall be able to perform only those commands available for their respective passwords. Display of menu selections shall be limited to only those items defined for the access level of the password used to log-on.

h. The system shall automatically generate a report of log-on/log-off and system activity for each user. Any action that results in a change in the operation or configuration of the control system shall be recorded, including: modification of point values, schedules or history collection parameters, and all changes to the alarm management system, including the acknowledgment and deletion of alarms.

7. Screen Manager

a. The User Interface shall be provided with screen management capabilities that allow the user to activate, close, and simultaneously manipulate a minimum of 4 active display windows plus a network or user defined navigation tree.

8. Dynamic Color Graphics

a. The graphics application program shall be supplied as an integral part of the User Interface. Browser or Workstation applications that rely only upon HTML pages shall not be acceptable.

b. The graphics applications shall include a create/edit function and a runtime function. The system architecture shall support an unlimited number of graphics documents (graphic definition files) to be generated and executed.
The graphics shall be able to display and provide animation based on real-time data that is acquired, derived, or entered.

c. Graphics runtime functions – A maximum of 16 graphic applications shall be able to execute at any one time on a user interface or workstation with 4 visible to the user. Each graphic application shall be capable of the following functions:
   - All graphics shall be fully scalable
   - The graphics shall support a maintained aspect ratio.
   - Multiple fonts shall be supported.
   - Unique background shall be assignable on a per graphic basis.
   - The color of all animations and values on displays shall indicate if the status of the object attribute.

d. Operation from graphics – It shall be possible to change values (setpoints) and states in system controlled equipment by using drop-down windows accessible via the pointing device

e. Graphic editing tool – A graphic editing tool shall be provided that allows for the creation and editing of graphic files. The graphic editor shall be capable of performing/defining all animations, and defining all runtime binding.
   - The graphic editing tool shall in general provide for the creation and positioning of point objects by dragging from tool bars or drop-downs and positioning where required.
   - In addition, the graphic editing tool shall be able to add additional content to any graphic by importing backgrounds in the SVG, BMP or JPG file formats.

f. Aliasing – Many graphic displays representing part of a building and various building components are exact duplicates, with the exception that the various variables are bound to different field values. Consequently, it shall be possible to bind the value of a graphic display to aliases, as opposed to the physical field tags.

9. Historical trending and data collection

a. Each Automation Engine shall store trend and point history data for all analog and digital inputs and outputs, as follows:
   - Any point, physical or calculated, may be designated for trending. Three methods of collection shall be allowed:
     Defined time interval
     Upon a change of value
   - Each Automation Engine shall have the capability to store multiple samples for each physical point and software variable based upon available memory, including an individual sample time/date stamp. Points may be assigned to multiple history trends with different collection parameters.

b. Trend and change of value data shall be stored within the engine and uploaded to a dedicated trend database or exported in a selectable data format via a provided data export utility. Uploads to a dedicated database shall occur based upon one of

the following: user-defined interval, manual command, or when the trend buffers are full. Exports shall be as requested by the user or on a time scheduled basis.

c. The system shall provide a configurable data storage subsystem for the collection of historical data. Data can be stored in either Microsoft Access or SQL database format.

10. Trend data viewing and analysis
    a. Provide a trend viewing utility that shall have access to all database points.
    b. It shall be possible to retrieve any historical database point for use in displays and reports by specifying the point name and associated trend name.
    c. The trend viewing utility shall have the capability to define trend study displays to include multiple trends
    d. Displays shall be able to be single or stacked graphs with on-line selectable display characteristics, such as ranging, color, and plot style.
    e. Display magnitude and units shall both be selectable by the operator at any time without reconfiguring the processing or collection of data. This is a zoom capability.
    f. Display magnitude shall automatically be scaled to show full graphic resolution of the data being displayed.
    g. Trend studies shall be capable of calculating and displaying calculated variables including highest value, lowest value and time based accumulation.
    h. The Display shall support the user's ability to change colors, sample sizes, and types of markers.
11. Database Management
    a. The System shall provide a Database Manager that separates the database monitoring and managing functions by supporting two separate windows.
    b. Database secure access shall be accomplished using standard SQL authentication including the ability to access data for use outside of the Building Automation application.
    c. The database managing function shall include summarized information on trend, alarm, event, and audit for the following database management actions:
        - Backup
        - Purge
        - Restore
    d. The Database Manager shall support four tabs:
        - Statistics – shall display Database Server information and Trend, Alarm (Event), and Audit information on the Metasys Databases.
        - Maintenance – shall provide an easy method of purging records from the Metasys Server trend, alarm (event), and audit databases by supporting separate screens for creating a backup prior to purging, selecting the database, and allowing for the retention of a selected number of day's data.
        - Backup – Shall provide the means to create a database backup file and select a storage location.
        - Restore – shall provide a restricted means of restoring a database by requiring the user to log into an Expert Mode in order to view the Restore screen.
    e. The Status Bar shall appear at the bottom of all Metasys Database Manager Tabs and shall provide information on the current database activity. The following icons shall be provided:

- ◊ Ready
- ◊ Purging Record from a database
- ◊ Action Failed
- ◊ Refreshing Statistics
- ◊ Restoring database
- ◊ Shrinking a database
- ◊ Backing up a database
- ◊ Resetting internet information Services
- ◊ Starting the Metasys Device Manager
- ◊ Shutting down the Metasys Device Manager
- ◊ Action successful

f. The Database Manager monitoring functions shall be accessed through the Monitoring Settings window and shall continuously read database information once the user has logged in.

g. The System shall provide user notification via taskbar icons and e-mail messages when a database value has exceeded a warning or alarm limit.

h. The Monitoring Settings window shall have the following sections:

- ◊ General – Shall allow the user to set and review scan intervals and start times.
- ◊ Email – Shall allow the user to create and review e-mail and phone text messages to be delivered when a Warning or Alarm is generated.
- ◊ Warning – shall allow the user to define the Warning limit parameters, set the Reminder Frequency, and link the e-mail message.
- ◊ Alarm – shall allow the user to define the Alarm limit parameters, set the Reminder Frequency, and link the e-mail message.
- ◊ Database login – Shall protect the system from unauthorized database manipulation by creating a Read Access and a Write Access for each of the Trend, Alarm (Event) and Audit databases as well as an Expert Mode required to restore a database.

i. The Monitoring Settings Taskbar shall provide the following informational icons:

- ◊ Normal – Indicates by color and size that all databases are within their limits.
- ◊ Warning - Indicates by color and size that one or more databases have exceeded their Warning limit.
- ◊ Alarm - Indicates by color and size that one or more databases have exceeded their Alarm limit.

j. The System shall provide user notification via Taskbar icons and e-mail messages when a database value has exceeded a warning or alarm limit.

12. Demand Limiting and Load Rolling

a. The System shall provide a Demand Limiting and Load Rolling program for the purpose of limiting peak energy usage and reducing overall energy consumption.

b. The System shall support both Sliding Window and Fixed Window methods of predicting demand.

c. The System shall support three levels of sensitivity in the Sliding Window demand calculations for fine tuning the system.

- ◊ Low Setting – Sheds loads later and over the shortest amount of time. Maximizes the time the equipment is on.

- ◊ Medium Setting – Sheds loads earlier over a longer amount of time than the Low Setting. Increases the time the equipment is on and decreases the probability of exceeding the Tariff Target over the Low Setting.
- ◊ High Setting – Sheds loads earlier over a longer amount of time than the Medium Setting. Minimizes the probability of exceeding the Tariff Target.

d. The System shall have both a Shed Mode and a Monitor Only Mode of operation.
- ◊ When the Shed Mode is engaged, the System shall actively control the Demand.
- ◊ When the Monitor Mode is engaged, the System will simulate the shedding action but will not take any action.

e. The Demand Limiting program shall monitor the energy consumption rate and compare it to a user defined Tariff Target. The system shall maintain consumption below the target by selectively shedding loads based upon a user defined strategy.

f. The Demand Limiting program shall be capable of supporting a minimum of 10 separate Load Priorities. Each load shall be user assigned to a Load Priority.

g. The Demand Limiting program shall be capable of supporting a minimum of 12 separate Tariff Targets defining the maximum allowed average power during the current interval.

h. The System shall support a Maximum Shed Time for each load as determined by the user. The system shall restore the load before the Maximum Shed time has expired.

i. The System shall support a Minimum Shed Time for each load as determined by the user. The system shall not restore the load sooner than the Minimum Shed Time has expired.

j. The System shall support a Minimum Release Time for each load as determined by the user. The System shall not shed the load until it has been off for the Minimum Release time.

k. The System shall support three user defined options if the meter goes unreliable.
- ◊ Shedding – The currently shed loads will be released as their Maximum shed Times expire.
- ◊ Maintain the Current Shed Rate – The System will use the Demand Limiting shed rate that was present when the meter went unreliable.
- ◊ Use Unreliable Meter Shed Rate – the system will control to a user defined Unreliable Shed Rate target.

l. The Load Rolling program shall sum the loads currently shed and compare it to a user defined Load Rolling Target. The system shall maintain consumption below the target by selectively shedding loads based upon a user defined Load Priority.

m. The Load Rolling program shall be capable of supporting a minimum of 10 separate Load Priorities. Each load shall be user assigned to a Load Priority.

n. The Load Rolling program shall be capable of supporting a minimum of 12 separate Tariff Targets defining the amount of power by which the demand must be reduced.

o. The System shall provide the user with a Load Tab that displays all of the Demand Limiting and Load Rolling parameters for any selected load.

p. The System shall provide the user with a Load Summary that displays all of the loads associated with the Demand Limiting and Load Rolling programs. Status Icons for each load shall indicate:
- ◊ Load is Offline
- ◊ Load is Disabled

◊ Load is Shed
◊ Load is Locked
◊ Load is in Comfort Override

q. The Load Summary shall include a Load Summary Runtime view listing the following load conditions:
   ◊ Load Priority
   ◊ Shed Strategy
   ◊ Load Rating
   ◊ Present Value
   ◊ Ineligibility Status
   ◊ Active Timer
   ◊ Time Remaining
   ◊ Last Shed Time

2.4 Network Automation Engines (NAE)

Note: Items A, B, C & D refer to different NAE models. Specify only those models that are to be used on the project.

A. Network Automation Engine (NAE 35XX)

1. The Network Automation Engine (NAE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers, provide global strategy and direction, and communicate on a peer-to-peer basis with other Network Automation Engines.

2. Automation network – The NAE shall reside on the automation network and shall support a subnet of system controllers.

3. User Interface – Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.

   a. The web based UI software shall be imbedded in the NAE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.
   b. The NAE shall support a minimum of two (2) concurrent users.
   c. The web based user shall have the capability to access all system data through one NAE.
   d. Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NAE.
   e. Systems that require the user to address more than one NAE to access all system information are not acceptable.
   f. The NAE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NAE.
   g. Systems that support UI Graphics from a central database or require the graphics to reside on the user's personal computer are not acceptable.
   h. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
      ◊ Configuration
      ◊ Commissioning

◊ Data Archiving
◊ Monitoring
◊ Commanding
◊ System Diagnostics

i. Systems that require workstation software or modified web browsers are not acceptable.

j. The NAE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.

4. Processor – The NAE shall be microprocessor-based with a minimum word size of 32 bits. The NAE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NAE size and capability shall be sufficient to fully meet the requirements of this Specification.

5. Memory – Each NAE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.

6. Hardware Real Time Clock – The NAE shall include an integrated, hardware-Based, real-time clock.

7. The NAE shall include troubleshooting LED indicators to identify the following conditions:
   a. Power - On/Off
   b. Ethernet Traffic – Ethernet Traffic/No Ethernet Traffic
   c. Ethernet Connection Speed – 10 Mbps/100 Mbps
   d. FC Bus – Normal Communications/No Field Communications
   e. Peer Communication – Data Traffic between NAE Devices
   f. Run – NAE Running/NAE in Startup/NAE Shutting Down/Software Not Running
   g. Bat Fault – Battery Defective, Data Protection Battery Not Installed
   h. Fault – General Fault
   i. Modem RX – NAE Modem Receiving Data
   j. Modem TX – NAE Modem Transmitting Data

8. Communications Ports – The NAE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.
   a. USB port
   b. URS-232 serial data communication port
   c. RS-485 port
   d. Ethernet port

9. Diagnostics – The NAE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The Network Automation Engine shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.

10. Power Failure – In the event of the loss of normal power, The NAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.

a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.

b. Upon restoration of normal power and after a minimum off-time delay, the controller shall automatically resume full operation without manual intervention through a normal soft-start sequence.

11. Certification – The NAE shall be listed by Underwriters Laboratories (UL).

12. Controller network – The NAE shall support the following communication protocols on the controller network:

a. The NAE shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.

◊ The NAE shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
◊ The NAE shall be tested and certified as a BACnet Building Controller (B-BC).
◊ A BACnet Protocol Implementation Conformance Statement shall be provided for the NAE.
◊ The Conformance Statements shall be submitted 10 days prior to bidding.
◊ The NAE shall support a minimum of 50 control devices.

b. The NAE shall support LonWorks enabled devices using the Free Topology Transceiver FTT10.

◊ All LonWorks controls devices shall be LonMark certified.
◊ The NAE shall support a minimum of 64 LonWorks enabled control devices.

c. The NAE shall support the Johnson Controls N2 Field Bus.

◊ The NAE shall support a minimum of 50 N2 control devices.
◊ The Bus shall conform to Electronic Industry Alliance (EIA) Standard RS-485.
◊ The Bus shall employ a master/slave protocol where the NAE is the master.
◊ The Bus shall employ a four (4) level priority system for polling frequency.
◊ The Bus shall be optically isolated from the NAE.
◊ The Bus shall support the Metasys Integrator System.

B. Network Automation Engine (NAE 45XX)

1. The Network Automation Engine (NAE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers, provide global strategy and direction, and communicate on a peer-to-peer basis with other Network Automation Engines.

2. Automation network – The NAE shall reside on the automation network and shall support a subnet of system controllers.

3. User Interface – Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.

a. The web based UI software shall be imbedded in the NAE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.

b. The NAE shall support a minimum of two (2) concurrent users.

c. The web based user shall have the capability to access all system data through one NAE.
d. Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NAE.
e. Systems that require the user to address more than one NAE to access all system information are not acceptable.
f. The NAE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NAE.
g. Systems that support UI Graphics from a central database or require the graphics to reside on the user's personal computer are not acceptable.
h. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
   - Configuration
   - Commissioning
   - Data Archiving
   - Monitoring
   - Commanding
   - System Diagnostics
i. Systems that require workstation software or modified web browsers are not acceptable.
j. The NAE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.

4. Processor – The NAE shall be microprocessor-based with a minimum word size of 32 bits. The NAE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NAE size and capability shall be sufficient to fully meet the requirements of this Specification.

5. Memory – Each NAE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.

6. Hardware Real Time Clock – The NAE shall include an integrated, hardware-Based, real-time clock.

7. The NAE shall include troubleshooting LED indicators to identify the following conditions:
   a. Power - On/Off
   b. Ethernet Traffic – Ethernet Traffic/No Ethernet Traffic
   c. Ethernet Connection Speed – 10 Mbps/100 Mbps
   d. FC Bus – Normal Communications/No Field Communications
   e. Peer Communication – Data Traffic between NAE Devices
   f. Run – NAE Running/NAE in Startup/NAE Shutting Down/Software Not Running
   g. Bat Fault – Battery Defective, Data Protection Battery Not Installed
   h. Fault – General Fault
   i. Modem RX – NAE Modem Receiving Data
   j. Modem TX – NAE Modem Transmitting Data

8. Communications Ports – The NAE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.
   a. USB port
   b. URS-232 serial data communication port

c. RS-485 port
d. Ethernet port

9. Diagnostics – The NAE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The Network Automation Engine shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.

10. Power Failure – In the event of the loss of normal power, The NAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.
    a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
    b. Upon restoration of normal power and after a minimum off-time delay, the controller shall automatically resume full operation without manual intervention through a normal soft-start sequence.

11. Certification – The NAE shall be listed by Underwriters Laboratories (UL).

12. Controller network – The NAE shall support all three (3) the following communication protocols on the controller network:
    a. The NAE shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.
        ◊ The NAE shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
        ◊ The NAE shall be tested and certified as a BACnet Building Controller (B-BC).
        ◊ A BACnet Protocol Implementation Conformance Statement shall be provided for the NAE.
        ◊ The Conformance Statements shall be submitted 10 days prior to bidding.
        ◊ The NAE shall support a minimum of 100 control devices.
    b. The NAE shall support LonWorks enabled devices using the Free Topology Transceiver FTT10.
        ◊ All LonWorks controls devices shall be LonMark certified.
        ◊ The NAE shall support a minimum of 127 LonWorks enabled control devices.

    c. The NAE shall support the Johnson Controls N2 Field Bus.
        ◊ The NAE shall support a minimum of 100 N2 control devices.
        ◊ The Bus shall conform to Electronic Industry Alliance (EIA) Standard RS-485.
        ◊ The Bus shall employ a master/slave protocol where the NAE is the master.
        ◊ The Bus shall employ a four (4) level priority system for polling frequency.
        ◊ The Bus shall be optically isolated from the NAE.
        ◊ The Bus shall support the Metasys Integrator System.

C. Network Automation Engine (NAE 55XX)

1. The Network Automation Engine (NAE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers, provide global strategy and direction, and communicate on a peer-to-peer basis with other Network Automation Engines.

2. Automation network – The NAE shall reside on the automation network and shall support a subnet of system controllers.

3. User Interface – Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.
   a. The web based UI software shall be imbedded in the NAE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.
   b. The NAE shall support up a minimum of four (4) concurrent users.
   c. The web based user shall have the capability to access all system data through one NAE.
   d. Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NAE.
   e. Systems that require the user to address more than one NAE to access all system information are not acceptable.
   f. The NAE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NAE.
   g. Systems that support UI Graphics from a central database or require the graphics to reside on the user's personal computer are not acceptable.
   h. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
      - Configuration
      - Commissioning
      - Data Archiving
      - Monitoring
      - Commanding
      - System Diagnostics
   i. Systems that require workstation software or modified web browsers are not acceptable.
   j. The NAE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.

4. Processor – The NAE shall be microprocessor-based with a minimum word size of 32 bits. The NAE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NAE size and capability shall be sufficient to fully meet the requirements of this Specification.

5. Memory – Each NAE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.

6. Hardware Real Time Clock – The NAE shall include an integrated, hardware-based, real-time clock.

7. The NAE shall include troubleshooting LED indicators to identify the following conditions:
   a. Power - On/Off
   b. Ethernet Traffic – Ethernet Traffic/No Ethernet Traffic
   c. Ethernet Connection Speed – 10 Mbps/100 Mbps
   d. FC Bus A – Normal Communications/No Field Communications
   e. FC Bus B – Normal Communications/No Field Communications
   f. Peer Communication – Data Traffic between NAE Devices

g. Run – NAE Running/NAE in Startup/NAE Shutting Down/Software Not Running
h. Bat Fault – Battery Defective, Data Protection Battery Not Installed
i. 24 VAC – 24 VAC Present/Loss Of 24VAC
j. Fault – General Fault
k. Modem RX – NAE Modem Receiving Data
l. Modem TX – NAE Modem Transmitting Data

8. Communications Ports – The NAE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.
   a. Two (2) USB port
   b. Two (2) URS-232 serial data communication port
   c. Two (2) RS-485 port
   d. One (1) Ethernet port

9. Diagnostics – The NAE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The Network Automation Engine shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.

10. Power Failure – In the event of the loss of normal power, The NAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.
    a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
    b. Upon restoration of normal power and after a minimum off-time delay, the controller shall automatically resume full operation without manual intervention through a normal soft-start sequence.

11. Certification – The NAE shall be listed by Underwriters Laboratories (UL).

12. Controller network – The NAE shall support the following communication protocols on the controller network:
    a. The NAE shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.
       ◊ The NAE shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
       ◊ The NAE shall be tested and certified as a BACnet Building Controller (B-BC).
       ◊ A BACnet Protocol Implementation Conformance Statement shall be provided for the NAE.
       ◊ The Conformance Statements shall be submitted 10 days prior to bidding.
       ◊ The NAE shall support a minimum of 100 control devices.
    b. The NAE shall support LonWorks enabled devices using the Free Topology Transceiver FTT10.
       ◊ All LonWorks controls devices shall be LonMark certified.
       ◊ The NAE shall support a minimum of 255 LonWorks enabled control devices.

    c. The NAE shall support the Johnson Controls N2 Field Bus.
       ◊ The NAE shall support a minimum of 100 N2 control devices.

- ◊ The Bus shall conform to Electronic Industry Alliance (EIA) Standard RS-485.
- ◊ The Bus shall employ a master/slave protocol where the NAE is the master.
- ◊ The Bus shall employ a four (4) level priority system for polling frequency.
- ◊ The Bus shall be optically isolated from the NAE.
- ◊ The Bus shall support the Metasys Integrator System.

D. Network Automation Engine (NAE 85XX)

1. The Network Automation Engine (NAE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers, provide global strategy and direction, and communicate on a peer-to-peer basis with other Network Automation Engines.

2. Automation network – The NAE shall reside on the automation network and shall support a subnet of system controllers.

3. User Interface – Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.

   a. The web based UI software shall be imbedded in the NAE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.
   b. The NAE shall support a minimum of ten (10) concurrent users.
   c. The web based user shall have the capability to access all system data through one NAE.
   d. Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NAE.
   e. Systems that require the user to address more than one NAE to access all system information are not acceptable.
   f. The NAE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NAE.
   g. Systems that support UI Graphics from a central database or require the graphics to reside on the user's personal computer are not acceptable.
   h. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
      - ◊ Configuration
      - ◊ Commissioning
      - ◊ Data Archiving
      - ◊ Monitoring
      - ◊ Commanding
      - ◊ System Diagnostics
   i. Systems that require workstation software or modified web browsers are not acceptable.
   j. The NAE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.

4. Processor – The NAE shall be microprocessor-based with a minimum word size of 32 bits. The NAE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NAE size and capability shall be sufficient to fully meet the requirements of this Specification.

5. Memory – Each NAE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.
6. Hardware Real Time Clock – The NAE shall include an integrated, hardware-Based, real-time clock.
7. Communications Ports – The NAE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.
   a. Two (2) USB ports
   b. Two (2) Ethernet ports
8. Diagnostics – The NAE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The Network Automation Engine shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.
9. Power Failure – In the event of the loss of normal power, The NAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.
   a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
   b. Upon restoration of normal power and after a minimum off-time delay, the controller shall automatically resume full operation without manual intervention through a normal soft-start sequence.
10. Certification – The NAE shall be listed by Underwriters Laboratories (UL).

2.5 Network Integration Engines

A. Network Integration Engine (NIE 55XX)

1. The Network Integration Engine (NIE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers on the N1 Network, provide global strategy and direction, and communicate on a peer-to-peer basis with other NAE and NIE controllers.
2. Automation network – The NIE shall reside on the automation network.
3. Metasys N1 Network Integration - The NIE shall connect Metasys N1 based building automation systems to an Internet Protocol (IP) Ethernet network. The Network Integration Engine shall communicate over the automation network on a peer-to-peer basis with NAE and NIE controllers.
   a. The NIE shall monitor and control one or more NCM controllers and transfer point data to provide the following features:
      - Alarming and alarm limit management
      - Point history and Trend data collection
      - Totalization of events, run time, and analog rate value
      - Event management and Scheduling
      - Energy management

◊ Data sharing

In a manner consistent with the Network Automation Engines

b. The NIE shall record the following user actions on the Metasys N1 network and include them in an audit log.
   - ◊ Logging on and off
   - ◊ Commands to equipment
   - ◊ Parameter changes
   - ◊ Changes to the system configuration

c. The following capabilities defined in the Metasys N1 network shall remain fully operational until deleted at the M5 Workstation/OWS.
   - ◊ Totalization
   - ◊ Scheduling
   - ◊ Trend collection capabilities
   - ◊ Event messaging
   - ◊ Interlocking
   - ◊ Control Processes
   - ◊ Optimal Start

d. The NIE shall monitor and control one or more Network Control Modules (NCM) and transfer point data to provide the following features:
   - ◊ Alarming and alarm limit management
   - ◊ Point history and Trend data collection
   - ◊ Totalization of events, run time, and analog rate value
   - ◊ Event management and Scheduling
   - ◊ Energy management
   - ◊ Data sharing

   In a manner consistent with the NAE

e. The NIE shall record the following user actions on the Metasys N1 network and include them in an audit log.
   - ◊ Logging on and off
   - ◊ Commands to equipment
   - ◊ Parameter changes
   - ◊ Changes to the system configuration

f. The following capabilities defined in the Metasys N1 network shall remain fully operational until deleted at the M5 Workstation/OWS.
   - ◊ Totalization
   - ◊ Scheduling
   - ◊ Trend collection capabilities
   - ◊ Event messaging
   - ◊ Interlocking
   - ◊ Control Processes
   - ◊ Optimal Start

4. User Interface – Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.

   a. The web based UI software shall be imbedded in the NIE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.

   b. The NIE shall support a minimum of two (2) concurrent users.

c. The web based user shall have the capability to access all system data through one NIE.
d. Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NIE.
e. Systems that require the user to address more than one NIE to access all system information are not acceptable.
f. The NIE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NIE.
g. Systems that support UI Graphics from a central data base or require the graphics to reside on the user's personal computer are not acceptable.
h. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
   - Configuration
   - Commissioning
   - Data Archiving
   - Monitoring
   - Commanding
   - System Diagnostics
i. Systems that require workstation software or modified web browsers are not acceptable.
j. The NIE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.

5. Processor – The NIE shall be microprocessor-based with a minimum word size of 32 bits. The NIE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NIE size and capability shall be sufficient to fully meet the requirements of this Specification.

6. Memory – Each NIE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.

7. Hardware Real Time Clock – The NIE shall include an integrated, hardware-Based, real-time clock.

8. The NIE shall include troubleshooting LED indicators to identify the following conditions:
   a. Power - On/Off
   b. Ethernet Traffic – Ethernet Traffic/No Ethernet Traffic
   c. Ethernet Connection Speed – 10 Mbps/100 Mbps
   d. FC Bus A – Normal Communications/No Field Communications
   e. FC Bus B – Normal Communications/No Field Communications
   f. Peer Communication – Data Traffic between Automation Network Devices
   g. Run – NIE Running/NIE in Startup/NIE Shutting Down/Software Not Running
   h. Bat Fault – Battery Defective, Data Protection Battery Not Installed
   i. 24 VAC – 24 VAC Present/Loss Of 24VAC
   j. Fault – General Fault
   k. Modem RX – NIE Modem Receiving Data
   l. Modem TX – NIE Modem Transmitting Data

9. Communications Ports – The NIE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.

a. Two (2) USB port
b. Two (2) URS-232 serial data communication port
c. One (1) Ethernet port

10. Diagnostics – The NIE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The NIE shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.

11. Power Failure – In the event of the loss of normal power, The NIAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.

    a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
    b. Upon restoration of normal power and after a minimum off-time delay, the NIE shall automatically resume full operation without manual intervention through a normal soft-start sequence.

12. Certification – The NIE shall be listed by Underwriters Laboratories (UL).

B. Network Integration Engine (NIE 85XX)

1. The Network Integration Engine (NIE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers on the N1 Network, provide global strategy and direction, and communicate on a peer-to-peer basis with other NAE and NIE controllers.

2. Automation network – The NIE shall reside on the automation network.

3. Metasys N1 Network Integration - The NIE shall connect Metasys N1 based building automation systems to an Internet Protocol (IP) Ethernet network. The Network Integration Engine shall communicate over the automation network on a peer-to-peer basis with NAE and NIE controllers.

    a. The NIE shall monitor and control one or more NCM controllers and transfer point data to provide the following features:
        ◊ Alarming and alarm limit management
        ◊ Point history and Trend data collection
        ◊ Totalization of events, run time, and analog rate value
        ◊ Event management and Scheduling
        ◊ Energy management
        ◊ Data sharing

        In a manner consistent with the NAE
    b. The NIE shall record the following user actions on the Metasys N1 network and include them in an audit log.
        ◊ Logging on and off
        ◊ Commands to equipment
        ◊ Parameter changes
        ◊ Changes to the system configuration
    c. The following capabilities defined in the Metasys N1 network shall remain fully operational until deleted at the M5 Workstation/OWS.
        ◊ Totalization

- ◊ Scheduling
- ◊ Trend collection capabilities
- ◊ Event messaging
- ◊ Interlocking
- ◊ Control Processes
- ◊ Optimal Start

d. The NIE shall monitor and control one or more Network Control Modules (NCM) and transfer point data to provide the following features:

- ◊ Alarming and alarm limit management
- ◊ Point history and Trend data collection
- ◊ Totalization of events, run time, and analog rate value
- ◊ Event management and Scheduling
- ◊ Energy management
- ◊ Data sharing

In a manner consistent with the NAE

e. The NIE shall record the following user actions on the Metasys N1 network and include them in an audit log.

- ◊ Logging on and off
- ◊ Commands to equipment
- ◊ Parameter changes
- ◊ Changes to the system configuration

f. The following capabilities defined in the Metasys N1 network shall remain fully operational until deleted at the M5 Workstation/OWS.

- ◊ Totalization
- ◊ Scheduling
- ◊ Trend collection capabilities
- ◊ Event messaging
- ◊ Interlocking
- ◊ Control Processes
- ◊ Optimal Start

4. User Interface – Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.

a. The web based UI software shall be imbedded in the NIE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.

b. The NIE shall support a minimum of two (2) concurrent users.

c. The web based user shall have the capability to access all system data through one NIE.

d. Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NIE.

e. Systems that require the user to address more than one NIE to access all system information are not acceptable.

f. The NIE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NIE.

g. Systems that support UI Graphics from a central data base or require the graphics to reside on the user's personal computer are not acceptable.

h. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
   - ◊ Configuration
   - ◊ Commissioning
   - ◊ Data Archiving
   - ◊ Monitoring
   - ◊ Commanding
   - ◊ System Diagnostics

i. Systems that require workstation software or modified web browsers are not acceptable.

j. The NIE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.

5. Processor – The NIE shall be microprocessor-based with a minimum word size of 32 bits. The NIE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NIE size and capability shall be sufficient to fully meet the requirements of this Specification.

6. Memory – Each NIE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.

7. Hardware Real Time Clock – The NIE shall include an integrated, hardware-Based, real-time clock.

8. Communications Ports – The NIE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.
   a. Three (3) USB ports
   b. Two (2) Ethernet ports
      - ◊ BAS Network Port – 1GB
      - ◊ Enterprise Network – 100 MB
   c. One (1) Video Monitor Port
   d. One (1) 9 pin Serial Port

9. Diagnostics – The NIE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The NIE shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.

10. Power Failure – In the event of the loss of normal power, The NIAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.
    a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
    b. Upon restoration of normal power and after a minimum off-time delay, the NIE shall automatically resume full operation without manual intervention through a normal soft-start sequence.

11. Certification – The NIE shall be listed by Underwriters Laboratories (UL).

2.6 Network Control Engine (NCE 25XX)

1. The Network Control Engine (NCE) shall be a fully user-programmable, supervisory controller. The NCE shall monitor the network of distributed application-specific controllers, provide global strategy and direction, and communicate on a peer-to-peer basis with other Network Automation Engines.
2. The Network Control Engine (NCE) shall be a fully user-programmable, digital controller that includes a minimum of 33 I/O points.
3. Automation Network – The NCE shall reside on the automation network and shall support a subnet of 32 Field controllers.
4. User Interface – Each NCE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.
    a. The web based UI software shall be imbedded in the NCE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.
    b. The NCE shall support a minimum of two (2) concurrent users.
    c. The NCE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NCE.
    d. Systems that support UI Graphics from a central database or require the graphics to reside on the user's personal computer are not acceptable.
    e. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
        - Configuration
        - Commissioning
        - Data Archiving
        - Monitoring
        - Commanding
        - System Diagnostics
    f. Systems that require workstation software or modified web browsers are not acceptable.
    g. The NCE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.
5. The NCE shall employ a finite state control engine to eliminate unnecessary conflicts between control functions at crossover points in their operational sequences. Suppliers using non-state based DDC shall provide separate control strategy diagrams for all controlled functions in their submittals.
6. The NCE shall be factory programmed with a continuous adaptive tuning algorithm that senses changes in the physical environment and continually adjusts loop tuning parameters appropriately. Controllers that require manual tuning of loops or perform automatic tuning on command only, shall not be acceptable.
7. The NCE shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
8. The NCE shall support the following number and types of inputs and outputs:
    a. Ten Universal Inputs - shall be configured to monitor any of the following:
        - Analog Input, Voltage Mode
        - Analog Input, Current Mode

- ◊ Analog Input, Resistive Mode
- ◊ Binary Input, Dry Contact Maintained Mode
- ◊ Binary Input, Pulse Counter Mode

b. Eight Binary Inputs - shall be configured to monitor either of the following:
- ◊ Dry Contact Maintained Mode
- ◊ Pulse Counter Mode

c. Four Analog Outputs - shall be configured to output either of the following
- ◊ Analog Output, Voltage Mode
- ◊ Analog Output, Current Mode

d. Seven Binary Outputs - shall output the following:
- ◊ 24 VAC Triac

e. Four Configurable Outputs - shall be configured to output either of the following:
- ◊ Analog Output, Voltage Mode
- ◊ Binary Output, 24 VAC Triac Mode

9. The NCE shall have the ability to monitor and control a network of sensors and actuators over a Sensor-Actuator Bus (SA Bus).
   a. The SA Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet Standard protocol SSPC-135, Clause 9.
   b. The SA Bus shall support a minimum of 10 devices.
   c. The SA Bus shall operate at a maximum distance of 1,200 Ft. between the NCE and the furthest connected device.
10. The NCE shall have the capability to execute complex control sequences involving direct wired I/O points as well as input and output devices communicating over the Field Trunk or the SA Bus.
11. The NCE shall support, but not be limited to, the following applications:
   a. Central Equipment including chillers and boilers
   b. Lighting and electrical distribution
   c. Built-up air handling units for special applications
   d. Power generation and energy monitoring equipment
   e. Interfaces to security and fire detection systems
12. The NCE shall support a Local Controller Display (DIS1710) either as an integral part of the NCE or as a remote device communicating over the SA Bus.
   a. The Display shall use a BACnet Standard SSPC-135, clause 9 Master-Slave/Token-Passing protocol.
   b. The Display shall allow the user to view monitored points without logging into the system.
   c. The Display shall allow the user to view and change setpoints, modes of operation, and parameters.
   d. The Display shall provide password protection with user adjustable password timeout.
   e. The Display shall be menu driven with separate paths for:
      - ◊ Input/Output
      - ◊ Parameter/Setpoint
      - ◊ Overrides
   f. The Display shall use easy-to-read English text messages.
   g. The Display shall allow the user to select the points to be shown and in what order.

h. The Display shall support a back lit Liquid Crystal Display (LCD) with adjustable contrast and brightens and automatic backlight brightening during user interaction.
i. The display shall be a minimum of 4 lines and a minimum of 20 characters per line
j. The Display shall have a keypad with no more than 6 keys.
k. The Display shall be panel mountable.

13. The NCE shall be microprocessor-based with a minimum word size of 32 bits. The NAE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NCE size and capability shall be sufficient to fully meet the requirements of this Specification.

14. The NCE shall employ an industrial single board computer.

15. Each NCE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.

16. The NCE shall include an integrated, hardware-based, real-time clock.

17. The NCE shall employ nonvolatile Flash memory to store all programs and data. The NCE shall employ a data protection battery to save data and power the real time clock when primary power is interrupted.

18. The NCE shall provide removable, color coded, screw terminal blocks for 24 VAC power, communication bus and I/O point field wiring.

19. The NCE shall include troubleshooting LED indicators to identify the following conditions:
    a. Power
    b. Fault
    c. SA Bus
    d. FC Bus
    e. Modem TX
    f. Modem RX
    g. Battery Fault
    h. Ethernet
    i. 10 LNK
    j. 100 LNK
    k. Run
    l. Peer Com

20. Communications Ports – The NCE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.
    a. USB port
    b. RS-232 serial data communication port
    c. RS-485 port
    d. RJ-45 Ethernet port
    e. RJ-12 jack

21. The NCE shall support an optional internal modem with RJ-12 6-pin telephone line connector.

22. Diagnostics – The NCE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The Network Control Engine shall

provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.

23. Power Failure – In the event of the loss of normal power, The NCE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.
    a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
    b. Upon restoration of normal power and after a minimum off-time delay, the controller shall automatically resume full operation without manual intervention through a normal soft-start sequence.
24. Certification – The NCE shall be listed by Underwriters Laboratories (UL).File E107041, CCN PAZX, UL 916, Energy Management Equipment. FCC Compliant to CFR47, Part 15, Subpart B, Class A
25. Field Controller Bus – The NCE shall support the following communication protocols on the Field Controller Bus:
    a. The NCE shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.
        ◊ The NCE shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
        ◊ The NAE shall be tested and certified as a BACnet Building Controller (B-BC).
        ◊ A BACnet Protocol Implementation Conformance Statement shall be provided for the NCE.
        ◊ The Conformance Statements shall be submitted 10 days prior to bidding.
        ◊ The NCE shall support a minimum of 32 control devices.
    b. The NCE shall support LonWorks enabled devices using the Free Topology Transceiver FTT10 on the Field Controller Bus (LonWorks Network).
        ◊ All LonWorks controls devices shall be LonMark certified.
        ◊ The NCE shall support a minimum of 32 LonWorks enabled control devices.
    c. The NCE shall support the N2 devices on the Field Controller Bus (Johnson Controls N2 Bus).
        ◊ The NCE shall support a minimum of 32 N2 control devices.
        ◊ The Bus shall conform to Electronic Industry Alliance (EIA) Standard RS-485.
        ◊ The Bus shall employ a master/slave protocol where the NCE is the master.
        ◊ The Bus shall employ a four (4) level priority system for polling frequency.
        ◊ The Bus shall be optically isolated from the NCE.
        ◊ The Bus shall support the Metasys Integrator System.

2.7 DDC System Controllers

A. Field Equipment Controller (FEC X610)

1. The Field Equipment Controller (FEC) shall be a fully user-programmable, digital controller that communicates via BACnet MS/TP protocol.
    a. The FEC shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.
        ◊ The FEC shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.

- ◊ The FEC shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
- ◊ A BACnet Protocol Implementation Conformance Statement shall be provided for the FEC.
- ◊ The Conformance Statement shall be submitted 10 days prior to bidding.

2. The FEC shall employ a finite state control engine to eliminate unnecessary conflicts between control functions at crossover points in their operational sequences. Suppliers using non-state based DDC shall provide separate control strategy diagrams for all controlled functions in their submittals.
3. Controllers shall be factory programmed with a continuous adaptive tuning algorithm that senses changes in the physical environment and continually adjusts loop tuning parameters appropriately. Controllers that require manual tuning of loops or perform automatic tuning on command only shall not be acceptable.
4. The FEC shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
5. The FEC shall include a removable base to allow pre-wiring without the controller.
6. The FEC shall include troubleshooting LED indicators to identify the following conditions:
   a. Power On
   b. Power Off
   c. Download or Startup in progress, not ready for normal operation
   d. No Faults
   e. Device Fault
   f. Field Controller Bus - Normal Data Transmission
   g. Field Controller Bus - No Data Transmission
   h. Field Controller Bus - No Communication
   i. Sensor-Actuator Bus - Normal Data Transmission
   j. Sensor-Actuator Bus - No Data Transmission
   k. Sensor-Actuator Bus - No Communication
7. The FEC shall accommodate the direct wiring of analog and binary I/O field points.
8. The FEC shall support the following types of inputs and outputs:
   a. Universal Inputs - shall be configured to monitor any of the following:
      - ◊ Analog Input, Voltage Mode
      - ◊ Analog Input, Current Mode
      - ◊ Analog Input, Resistive Mode
      - ◊ Binary Input, Dry Contact Maintained Mode
      - ◊ Binary Input, Pulse Counter Mode
   b. Binary Inputs - shall be configured to monitor either of the following:
      - ◊ Dry Contact Maintained Mode
      - ◊ Pulse Counter Mode
   c. Analog Outputs - shall be configured to output either of the following
      - ◊ Analog Output, Voltage Mode
      - ◊ Analog Output, current Mode
   d. Binary Outputs - shall output the following:
      - ◊ 24 VAC Triac

e. Configurable Outputs - shall be capable of the following:
   - ◊ Analog Output, Voltage Mode
   - ◊ Binary Output Mode

9. The FEC shall have the ability to reside on a Field Controller Bus (FC Bus).
   a. The FC Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet Standard protocol SSPC-135, Clause 9.
   b. The FC Bus shall support communications between the FECs and the NAE.
   c. The FC Bus shall also support Input/Output Module (IOM) communications with the FEC and with the NAE.
   d. The FC Bus shall support a minimum of 100 IOMs and FECs in any combination.
   e. The FC Bus shall operate at a maximum distance of 15,000 Ft. between the FEC and the furthest connected device.
   f.

10. The FEC shall have the ability to monitor and control a network of sensors and actuators over a Sensor-Actuator Bus (SA Bus).
    a. The SA Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet Standard Protocol SSPC-135, Clause 9.
    b. The SA Bus shall support a minimum of 10 devices per trunk.
    c. The SA Bus shall operate at a maximum distance of 1,200 Ft. between the FEC and the furthest connected device.

11. The FEC shall have the capability to execute complex control sequences involving direct wired I/O points as well as input and output devices communicating over the FC Bus or the SA Bus.

12. The FEC shall support, but not be limited to, the following:
    a. Hot water, chilled water/central plant applications
    b. Built-up air handling units for special applications
    C. Terminal units
    c. Special programs as required for systems control

13. The FEC shall support a Local Controller Display (DIS1710) either as an integral part of the FEC or as a remote device communicating over the SA Bus.
    a. The Display shall use a BACnet Standard SSPC-135, clause 9 Master-Slave/Token-Passing protocol.
    b. The Display shall allow the user to view monitored points without logging into the system.
    c. The Display shall allow the user to view and change setpoints, modes of operation, and parameters.
    d. The Display shall provide password protection with user adjustable password timeout.
    e. The Display shall be menu driven with separate paths for:
       - ◊ Input/Output
       - ◊ Parameter/Setpoint
       - ◊ Overrides
    f. The Display shall use easy-to-read English text messages.
    g. The Display shall allow the user to select the points to be shown and in what order.

h. The Display shall support a back lit Liquid Crystal Display (LCD) with adjustable contrast and brightens and automatic backlight brightening during user interaction.
i. The display shall be a minimum of 4 lines and a minimum of 20 characters per line
j. The Display shall have a keypad with no more than 6 keys.
k. The Display shall be panel mountable.

2.8 Field Devices

A. Input/Output Module (IOM X710)

1. The Input/Output Module (IOM) provides additional inputs and outputs for use in the FEC.
2. The IOM shall communicate with the FEC over the FC Bus or the SA Bus.
3. The IOM shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.
   a. The IOM shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
   b. The IOM shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
   c. A BACnet Protocol Implementation Conformance Statement shall be provided for the FEC.
   d. The Conformance Statement shall be submitted 10 days prior to bidding.
4. The IOM shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
5. The IOM shall have a minimum of 4 points to a maximum of 17 points.
6. The IOM shall support the following types of inputs and outputs:
   a. Universal Inputs - shall be configured to monitor any of the following:
      ◊ Analog Input, Voltage Mode
      ◊ Analog Input, Current Mode
      ◊ Analog Input, Resistive Mode
      ◊ Binary Input, Dry Contact Maintained Mode
      ◊ Binary Input, Pulse Counter Mode
   b. Binary Inputs - shall be configured to monitor either of the following:
      ◊ Dry Contact Maintained Mode
      ◊ Pulse Counter Mode
   c. Analog Outputs - shall be configured to output either of the following
      ◊ Analog Output, Voltage Mode
      ◊ Analog Output, current Mode
   d. Binary Outputs - shall output the following:
      ◊ 24 VAC Triac
   e. Configurable Outputs - shall be capable of the following:
      ◊ Analog Output, Voltage Mode
      ◊ Binary Output Mode
7. The IOM shall include troubleshooting LED indicators to identify the following conditions:
   a. Power On
   b. Power Off

c. Download or Startup in progress, not ready for normal operation
d. No Faults
e. Device Fault
f. Normal Data Transmission
g. No Data Transmission
h. No Communication

B. Networked Thermostat (TEC 26X6)

1. The networked thermostat shall be capable of controlling two- or four-pipe fan coils, cabinet unit heaters or other similar equipment.

2. The TEC shall communicate over the Field Controller Bus using BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9.

3. The TEC shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
   a. The TEC shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
   b. A BACnet Protocol Implementation Conformance Statement shall be provided for the TEC.
   c. The Conformance Statement shall be submitted 10 days prior to bidding.

4. The Networked Thermostat shall support remote read/write and parameter adjustment from the web based User Interfaceable through a Network Automation Engine.

5. The Networked Thermostat shall include an intuitive User Interface providing plain text messages.
   a. Two line, 8 character backlit display
   b. LED indicators for Fan, Heat, and Cool status
   c. Five (5) User Interface Keys
      ◊ Mode
      ◊ Fan
      ◊ Override
      ◊ Degrees C/F
      ◊ Up/Down
   d. The display shall continuously scroll through the following parameters:
      ◊ Room Temperature
      ◊ System Mode
      ◊ Schedule Status – Occupied/Unoccupied/Override
      ◊ Applicable Alarms

6. The Networked Thermostat shall provide the flexibility to support any one of the following inputs:
   a. Integral Indoor Air Temperature Sensor
   b. Duct Mount Air Temperature Sensor
   c. Remote Indoor Air Temperature Sensor with Occupancy Override and LED Indicator
   d. Two configurable binary inputs

7. The Networked Thermostat shall provide the flexibility to support any one of the following outputs:
   a. Three Speed Fan Control
   b. Two On/Off

c. Two Floating
d. Two Proportional (0 to 10V)

8. The Networked Thermostat shall provide a minimum of six (6) levels of keypad lockout.

9. The Networked Thermostat shall provide the flexibility to adjust the following parameters:
   a. Adjustable Temporary Occupancy from 0 to 24 hours
   b. Adjustable heating/cooling deadband from 2º F to 5º F
   c. Adjustable heating/cooling cycles per hour from 4 to 8

10. The Networked Thermostat shall employ nonvolatile electrically erasable programmable read-only memory (EEPROM) for all adjustable parameters.

C. Networked Thermostat (TEC 26X7)

1. The Networked Thermostat shall be capable of controlling a pressure dependant Variable Air Volume System or other similar zoning type systems employing reheat including local hydronic reheat valves.

2. The Networked Thermostat shall communicate over the FC Bus using BACnet Standard protocol SSPC-135, Clause 9.

3. The TEC shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
   a. The TEC shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
   b. A BACnet Protocol Implementation Conformance Statement shall be provided for the TEC.
   c. The Conformance Statement shall be submitted 10 days prior to bidding.

4. The Networked Thermostat shall be capable of remote read/write and parameter adjustment from the web based User Interface (UI) through an NAE.

5. The Networked Thermostat shall include an intuitive UI providing plain text messages.
   a. Two line, 8 character backlit display
   b. LED indicators for Heating, and cooling status
   c. Three (3) User Interface Keys
      ◊ Override
      ◊ Up
      ◊ Down
   d. The display shall continuously scroll through the following parameters:
      ◊ Room Temperature
      ◊ System Mode
      ◊ Schedule Status – Occupied/Unoccupied/Override
      ◊ Applicable Alarms

6. The Networked Thermostat shall provide the flexibility to support any one of the following inputs:
   a. Integral Indoor Air Temperature Sensor
   b. Duct Mount Air Temperature Sensor
   c. Remote Indoor Air Temperature Sensor with Occupancy Override and LED Indicator
   d. Two configurable binary inputs

7. The Networked Thermostat shall provide the flexibility to support either of the following outputs:
   a. Two On/Off or Floating
   b. Two Proportional (0 to 10V)
8. The Networked Thermostat shall provide a minimum of six (6) levels of keypad lockout.
9. The Networked Thermostat shall provide the flexibility to adjust the following parameters:
   a. Adjustable Temporary Occupancy from 0 to 24 hours
   b. Adjustable heating/cooling deadband from 2º F to 5º F
   c. Adjustable heating/cooling cycles per hour from 4 to 8
10. The Networked Thermostat shall employ nonvolatile electrically erasable programmable read-only memory (EEPROM) for all adjustable parameters.

D. Networked Thermostat (TEC 26X5)

1. The Networked Thermostat shall be capable of controlling a two pipe fan coil, cabinet unit heater or other similar equipment with single-speed fan control.
2. The TEC shall communicate over the Field Controller Bus using BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9.
3. The TEC shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
   a. The TEC shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
   b. A BACnet Protocol Implementation Conformance Statement shall be provided for the TEC.
   c. The Conformance Statement shall be submitted 10 days prior to bidding.
4. The Networked Thermostat shall communicate over the FC Bus using BACnet Standard protocol SSPC-135, Clause 9.
5. The Networked Thermostat shall be capable of remote read/write and parameter adjustment from the web based User Interface (UI) through an NAE.
6. The Networked Thermostat shall include an intuitive UI providing plain text messages.
   a. Two line, 8 character backlit display
   b. LED indicators for Fan, Heat, and Cool status
   c. Five (5) User Interface Keys
      ◊ Mode
      ◊ Fan
      ◊ Override
      ◊ Up
      ◊ Down
   d. The display shall continuously scroll through the following parameters:
      ◊ Room Temperature
      ◊ System Mode
      ◊ Schedule Status – Occupied/Unoccupied/Override
      ◊ Applicable Alarms
7. The Networked Thermostat shall provide the flexibility to support any one of the following inputs:
   a. Integral Indoor Air Temperature Sensor

b. Duct Mount Air Temperature Sensor
c. Indoor Air Temperature Sensor with Occupancy Override and LED Indicator
d. Two configurable binary inputs

8. The Networked Thermostat shall provide the flexibility to support either of the following outputs:
   a. One (1) fan control
   b. One Proportional (0 to 10V)
9. The Networked Thermostat shall provide a minimum of six (6) levels of keypad lockout.
10. The Networked Thermostat shall provide the flexibility to adjust the following parameters:
    a. Adjustable Temporary Occupancy from 0 to 24 hours
    b. Adjustable heating/cooling deadband from 2º F to 5º F
    c. Adjustable heating/cooling cycles per hour from 4 to 8
11. The Networked Thermostat shall employ nonvolatile electrically erasable programmable read-only memory (EEPROM) for all adjustable parameters.

E. VAV Modular Assembly (VMA 16X0)

1. The VAV Modular Assembly shall provide both standalone and networked direct digital control of pressure-independent, variable air volume terminal units. It shall address both single and dual duct applications.
2. The VMA shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
   a. The VMA shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
   b. A BACnet Protocol Implementation Conformance Statement shall be provided for the VMA.
   c. The Conformance Statement shall be submitted 10 days prior to bidding.
3. The VAV Modular Assembly shall communicate over the FC Bus using BACnet Standard protocol SSPC-135, Clause 9.
4. The VAV Modular Assembly shall have internal electrical isolation for AC power, DC inputs, and MS/TP communications. An externally mounted isolation transformer shall not be acceptable.
5. The VAV Modular Assembly shall be a configurable digital controller with integral differential pressure transducer and damper actuator. All components shall be connected and mounted as a single assembly that can be removed as one piece.
6. The VAV Modular Assembly shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
7. The integral damper actuator shall be a fast response stepper motor capable of stroking 90 degrees in 30 seconds for quick damper positioning to speed commissioning and troubleshooting tasks.
8. The controller shall determine airflow by dynamic pressure measurement using an integral dead-ended differential pressure transducer. The transducer shall be maintenance-free and shall not require air filters.
9. Each controller shall have the ability to automatically calibrate the flow sensor to eliminate pressure transducer offset error due to ambient temperature / humidity effects.

10. The controller shall utilize a proportional plus integration (PI) algorithm for the space temperature control loops.
11. Each controller shall continuously, adaptively tune the control algorithms to improve control and controller reliability through reduced actuator duty cycle. In addition, this tuning reduces commissioning costs, and eliminates the maintenance costs of manually re-tuning loops to compensate for seasonal or other load changes.
12. The controller shall provide the ability to download and upload VMA configuration files, both locally and via the communications network. Controllers shall be able to be loaded individually or as a group using a zone schedule generated spreadsheet of controller parameters.
13. Control setpoint changes initiated over the network shall be written to VMA non-volatile memory to prevent loss of setpoint changes and to provide consistent operation in the event of communication failure.
14. The controller firmware shall be flash-upgradeable remotely via the communications bus to minimize costs of feature enhancements.
15. The controller shall provide fail-soft operation if the airflow signal becomes unreliable, by automatically reverting to a pressure-dependent control mode.
16. The controller shall interface with balancer tools that allow automatic recalculation of box flow pickup gain ("K" factor), and the ability to directly command the airflow control loop to the box minimum and maximum airflow setpoints.
17. Controller performance shall be self-documenting via on-board diagnostics. These diagnostics shall consist of control loop performance measurements executing at each control loop's sample interval, which may be used to continuously monitor and document system performance. The VMA shall calculate exponentially weighted moving averages (EWMA) for each of the following. These metrics shall be available to the end user for efficient management of the VAV terminals.
    - Absolute temperature loop error
    - Signed temperature loop error
    - Absolute airflow loop error
    - Signed airflow loop error
    - Average damper actuator duty cycle
18. The controller shall detect system error conditions to assist in managing the VAV zones. The error conditions shall consist of:
    - Unreliable space temperature sensor
    - Unreliable differential pressure sensor
    - Starved box
    - Actuator stall
    - Insufficient cooling
    - Insufficient heating

    The controller shall provide a flow test function to view damper position vs. flow in a graphical format. The information would alert the user to check damper position. The VMA would also provide a method to calculate actuator duty cycle as an indicator of damper actuator runtime.
19. The controller shall provide a compliant interface for ASHRAE Standard 62-1989 (indoor air quality), and shall be capable of resetting the box minimum airflow Based on the percent of outdoor air in the primary air stream.

20. The controller shall comply with ASHRAE Standard 90.1 (energy efficiency) by preventing simultaneous heating and cooling, and where the control strategy requires reset of airflow while in reheat, by modulating the box reheat device fully open prior to increasing the airflow in the heating sequence.

21. Inputs:
    a. Analog inputs with user defined ranges shall monitor the following analog signals, without the addition of equipment outside the terminal controller cabinet:
        ◊ 0-10 VDC Sensors
        ◊ 1000ohm RTDs
        ◊ NTC Thermistors
    b. Binary inputs shall monitor dry contact closures. Input shall provide filtering to eliminate false signals resulting from input "bouncing."
    c. For noise immunity, the inputs shall be internally isolated from power, communications, and output circuits.
    d. Provide side loop application for humidity control.

22. Outputs
    a. Analog outputs shall provide the following control outputs:
        ◊ 0-10 VDC
    b. Binary outputs shall provide a SPST Triac output rated for 500mA at 24 VAC.
    c. For noise immunity, the outputs shall be internally isolated from power, communications, and other output circuits.

23. Application Configuration
    a. The VAV Modular Assembly shall be configured with a software tool that provides a simple Question/Answer format for developing applications and downloading.

24. Sensor Support
    a. The VAV Modular Assembly shall communicate over the Sensor-Actuator Bus (SA Bus) with a Network Sensor.
    b. The VMA shall support an LCD display room sensor.
    c. The VMA shall also support standard room sensors as defined by analog input requirements.
    d. The VMA shall support humidity sensors defined by the AI side loop.

F. Network Sensors (NS-XXX700X)

1. The Network Sensors (NS) shall have the ability to monitor the following variables as required by the systems sequence of operations:
    a. Zone Temperature
    b. Zone Humidity
    c. Zone Setpoint
    d. Discharge Air Temperature

2. The NS shall transmit the information back to the controller on the Sensor-Actuator Bus (SA Bus) using BACnet Standard protocol SSPC-135, Clause 9.

3. The NS shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
    a. The NS shall be tested and certified as a BACnet Smart Sensors (B-SS).
    b. A BACnet Protocol Implementation Conformance Statement shall be provided for the NS.
    c. The Conformance Statement shall be submitted 10 days prior to bidding.

4. The Network Zone Sensors shall include the following items:
    a. A backlit Liquid Crystal Display (LCD) to indicate the Temperature, Humidity and Setpoint
    b. An LED to indicate the status of the Override feature
    c. A button to toggle the temperature display between Fahrenheit and Celsius
    d. A button to initiate a timed override command
    e. Available in either surface mount or wall mount
    f. Available with either screw terminals or phone jack
5. The Network Discharge Air Sensors shall include the following:
    a. 4 inch or 8 inch duct insertion probe
    b. 10 foot pigtail lead
    c. Dip Switches for programmable address selection
    d. Ability to provide an averaging temperature from multiple locations
    e. Ability to provide a selectable temperature from multiple locations

G. Many-To-One Wireless Room Temperature Sensor System (WRS-XTX0000)

1. The Many-To-One System Receiver (WRS Receiver) shall receive wireless Radio Frequency (RF) signals containing temperature data from multiple Wireless Room Temperature Sensors (WRS Sensors).
    a. The WRS Receiver shall use direct sequence spread spectrum RF technology.
    b. The WRS Receiver shall operate on the 2.4 GHZ ISM Band.
    c. The WRS Receiver shall meet the IEEE 802.15.4 standard for low-power, low duty-cycle RF transmitting systems.
    d. The WRS Receiver shall be FCC compliant to CFR Part 15 subpart B Class A.
    e. The WRS Receiver shall operate as a bidirectional transceiver with the sensors to confirm and synchronize data transmission.
    f. The WRS Receiver shall be capable of communication with WRS Sensors up to a distance of 200 Feet.
    g. The WRS Receiver shall be assembled in a plenum rated plastic housing with flammability rated to UL94-5VB.
    h. The WRS Receiver shall have LED indicators to provide information regarding the following conditions:
        ◊ Power On/Off
        ◊ Ethernet – Receiver Activity/No Activity
        ◊ Wireless Normal Mode – Transmission from sensors/No Transmission
        ◊ Wireless Rapid Transmit Mode – No transmission/ weak signal/Adequate signal/Excellent signal
        ◊ Ethernet Connection – No connection/10Mbps connection/100Mbps connection
        ◊ Network Activity – No Network Activity/Half-Duplex Communication/Full-Duplex Communication
2. The WRS Sensors shall sense and report room temperatures to the WRS Receiver.
    a. The WRS Sensors shall use direct sequence spread spectrum RF technology.
    b. The WRS Sensors shall operate on the 2.4 GHZ ISM Band.
    c. The WRS Sensors shall meet the IEEE 802.15.4 standard for low-power, low duty-cycle RF transmitting systems.
    d. The WRS sensors shall be FCC compliant to CFR Part 15 subpart B Class A.

e. The WRS sensors shall be available with
   - ◊ Warmer/Cooler Set Point Adjustment
   - ◊ No Set Point Adjustment
   - ◊ Set Point Adjustment Scale – 55 to 85º F.

f. The WRS sensors shall be assembled in NEMA 1 plastic housings.

2.9 System Tools

A. System Configuration Tool (SCT)

1. The Configuration Tool shall be a software package enabling a computer platform to be used as a stand-alone engineering configuration tool for a Network Automation Engine (NAE) or a Network Integration Engine (NIE).
2. The configuration tool shall provide an archive database for the configuration and application data.
3. The configuration tool shall have the same look-and-feel at the User Interface (UI) regardless of whether the configuration is being done online or offline.
4. The configuration tool shall include the following features:
   a. Basic system navigation tree for connected networks
   b. Integration of Metasys N1, LonWorks, and BACnet enabled devices
   c. Customized user navigation trees
   d. Point naming operating parameter setting
   e. Graphic diagram configuration
   f. Alarm and event message routing
   g. Graphical logic connector tool for custom programming
   h. Downloading, uploading, and archiving databases
5. The configuration tool shall have the capability to automatically discover field devices on connected buses and networks. Automatic discovery shall be available for the following field devices:
   a. BACnet Devices
   b. LonWorks devices
   c. N2 Bus devices
   d. Metasys N1 networks
6. The configuration tool shall be capable of programming the Field Equipment Controllers.
   a. The configuration tool shall provide the capability to configure, simulate, and commission the Field Equipment Controllers.
   b. The configuration tool shall allow the FECs to be run in Simulation Mode to verify the applications.
   c. The configuration tool shall contain a library of standard applications to be used for configuration.
7. The configuration tool shall be capable of programming the field devices.
   a. The configuration tool shall provide the capability to configure, simulate, and commission the field devices.
   b. The configuration tool shall allow the field devices to be run in Simulation Mode to verify the applications.
   c. The configuration tool shall contain a library of standard applications to be used for configuration

8. A wireless access point shall allow a wireless enabled portable PC to make a temporary Ethernet connection to the automation network.
   a. The wireless connection shall allow the PC to access configuration tool through the web browser using the User Interface (UI).
   b. The wireless use of configuration tool shall be the same as a wired connection in every respect.
   c. The wireless connection shall use the Bluetooth Wireless Technology.

B. Wireless MS/TP Converter (BTCVT)
   a. The converter shall provide a temporary wireless connection between the SA or FC Bus and a wireless enabled portable PC.
   b. The converter shall support downloading and troubleshooting FEC and field devices from the PC over the wireless connection.
   c. The converter shall employ Bluetooth Wireless Technology.
   d. The converter shall be powered through a connection to either the Sensor-Actuator (SA) or the Field Controller (FC) Bus.
   e. The converter shall operate over a minimum of thirty three (33) feet within a building.
   f. The converter shall have LED indicators to provide information regarding the following conditions:
      ◊ Power - On/Off
      ◊ Fault – Fault/No Fault
      ◊ SA/FC Bus – Bus Activity/ No Bus Activity
      ◊ Blue – Bluetooth Communication Established/ Bluetooth Communication Not Established
   g. The SWCVT shall comply with FCC Part 15.247 regulations for low-power unlicensed transmitters.

C. Handheld VAV Balancing Sensor (ATV7003)
   a. The sensor shall be a light weight portable device of dimensions not more than 3.2 x 3.2 x 1.0 inches.
   b. The sensor shall be capable of displaying data and setting balancing parameters for VAV control applications.
   c. The sensor shall be powered through a connection to either the Sensor-Actuator (SA) or the Field Controller (FC) Bus.
   d. The sensor shall be a menu driven device that shall modify itself automatically depending upon what type of application resides in the controller.
   e. The sensor shall contain a dial and two buttons to navigate through the menu and to set balancing parameters.
   f. The sensor shall provide an adjustable time-out parameter that will return the controller to normal operation if the balancing operation is aborted or abandoned.
   g. The sensor shall include the following
      ◊ 5 foot retractable cable
      ◊ Laminated user guide
      ◊ Nylon caring case
   h. The sensor shall be Underwriters Laboratory UL 916 listed and CSA certified C22.2 N. 205, CFR47.

2.10 Input Devices

A. General Requirements

1. Installation, testing, and calibration of all sensors, transmitters, and other input devices shall be provided to meet the system requirements.

B. Temperature Sensors

1. General Requirements:
   a. Sensors and transmitters shall be provided, as outlined in the input/output summary and sequence of operations.
   b. The temperature sensor shall be of the resistance type, and shall be either two-wire 1000 ohm nickel RTD, or two-wire 1000 ohm platinum RTD.
   c. The following point types (and the accuracy of each) are required, and their associated accuracy values include errors associated with the sensor, lead wire, and A to D conversion:

Point Type	Accuracy
Chilled Water	+ .5°F.
Room Temp	+ .5°F.
Duct Temperature	+ .5°F.
All Others	+ .75°F.

2. Room Temperature Sensors
   a. Room sensors shall be constructed for either surface or wall box mounting.
   b. Room sensors shall have the following options when specified:
      ◊ Setpoint reset slide switch providing a +3 degree (adjustable) range.
      ◊ Individual heating/cooling setpoint slide switches.
      ◊ A momentary override request push button for activation of after-hours operation.
      ◊ Analog thermometer.
3. Room Temperature Sensors with Integral Display
   a. Room sensors shall be constructed for either surface or wall box mounting.
   b. Room sensors shall have an integral LCD display and four button keypad with the following capabilities:
      ◊ Display room and outside air temperatures.
      ◊ Display and adjust room comfort setpoint.
      ◊ Display and adjust fan operation status.
      ◊ Timed override request push button with LED status for activation of after-hours operation.
      ◊ Display controller mode.
      ◊ Password selectable adjustment of setpoint and override modes.
4. Thermo wells
   a. When thermo wells are required, the sensor and well shall be supplied as a complete assembly, including wellhead and Greenfield fitting.
   b. Thermo wells shall be pressure rated and constructed in accordance with the system working pressure.
   c. Thermo wells and sensors shall be mounted in a threadolet or 1/2" NFT saddle and allow easy access to the sensor for repair or replacement.

d. Thermo wells shall be constructed of 316 stainless steel.

5. Outside Air Sensors

a. Outside air sensors shall be designed to withstand the environmental conditions to which they will be exposed. They shall also be provided with a solar shield.

b. Sensors exposed to wind velocity pressures shall be shielded by a perforated plate that surrounds the sensor element.

c. Temperature transmitters shall be of NEMA 3R construction and rated for ambient temperatures.

6. Duct Mount Sensors

a. Duct mount sensors shall mount in an electrical box through a hole in the duct, and be positioned so as to be easily accessible for repair or replacement.

b. Duct sensors shall be insertion type and constructed as a complete assembly, including lock nut and mounting plate.

c. For outdoor air duct applications, a weatherproof mounting box with weatherproof cover and gasket shall be used.

7. Averaging Sensors

a. For ductwork greater in any dimension that 48 inches and/or where air temperature stratification exists, an averaging sensor with multiple sensing points shall be used.

b. For plenum applications, such as mixed air temperature measurements, a string of sensors mounted across the plenum shall be used to account for stratification and/or air turbulence. The averaging string shall have a minimum of 4 sensing points per 12-foot long segment.

c. Capillary supports at the sides of the duct shall be provided to support the sensing string.

8. Acceptable Manufacturers: Johnson Controls, Setra.

C. Humidity Sensors

1. The sensor shall be a solid-state type, relative humidity sensor of the Bulk Polymer Design. The sensor element shall resist service contamination.

2. The humidity transmitter shall be equipped with non-interactive span and zero adjustments, a 2-wire isolated loop powered, 4-20 mA, 0-100% linear proportional output.

3. The humidity transmitter shall meet the following overall accuracy, including lead loss and Analog to Digital conversion. 3% between 20% and 80% RH @ 77 Deg F unless specified elsewhere.

4. Outside air relative humidity sensors shall be installed with a rain proof, perforated cover. The transmitter shall be installed in a NEMA 3R enclosure with sealtite fittings and stainless steel bushings.

5. A single point humidity calibrator shall be provided, if required, for field calibration. Transmitters shall be shipped factory pre-calibrated.

6. Duct type sensing probes shall be constructed of 304 stainless steel, and shall be equipped with a neoprene grommet, bushings, and a mounting bracket.

7. Acceptable Manufacturers: Johnson Controls, Veris Industries, and Mamac.

D. Differential Pressure Transmitters

1. General Air and Water Pressure Transmitter Requirements:
   a. Pressure transmitters shall be constructed to withstand 100% pressure over-range without damage, and to hold calibrated accuracy when subject to a momentary 40% over-range input.
   b. Pressure transmitters shall transmit a 0 to 5 VDC, 0 to 10 VDC, or 4 to 20 mA output signal.
   c. Differential pressure transmitters used for flow measurement shall be sized to the flow sensing device, and shall be supplied with Tee fittings and shut-off valves in the high and low sensing pick-up lines to allow the balancing Contractor and Owner permanent, easy-to-use connection.
   d. A minimum of a NEMA 1 housing shall be provided for the transmitter. Transmitters shall be located in accessible local control panels wherever possible.
2. Low Differential Water Pressure Applications (0" - 20" w.c.)
   a. The differential pressure transmitter shall be of industrial quality and transmit a linear, 4 to 20 mA output in response to variation of flow meter differential pressure or water pressure sensing points.
   b. The differential pressure transmitter shall have non-interactive zero and span adjustments that are adjustable from the outside cover and meet the following performance specifications:
      ◊ .01-20" w.c. input differential pressure range.
      ◊ 4-20 mA output.
      ◊ Maintain accuracy up to 20 to 1 ratio turndown.
      ◊ Reference Accuracy: +0.2% of full span.
   c. Acceptable Manufacturers: Setra and Mamac.
3. Medium to High Differential Water Pressure Applications (Over 21" w.c.)
   a. The differential pressure transmitter shall meet the low pressure transmitter specifications with the following exceptions:
      ◊ Differential pressure range 10" w.c. to 300 PSI.
      ◊ Reference Accuracy: +1% of full span (includes non-linearity, hysteresis, and repeatability).
   b. Standalone pressure transmitters shall be mounted in a bypass valve assembly panel. The panel shall be constructed to NEMA 1 standards. The transmitter shall be installed in the panel with high and low connections piped and valved. Air bleed units, bypass valves, and compression fittings shall be provided.
   c. Acceptable Manufacturers: Setra and Mamac.
4. Building Differential Air Pressure Applications (-1" to +1" w.c.)
   a. The differential pressure transmitter shall be of industrial quality and transmit a linear, 4 to 20 mA output in response to variation of differential pressure or air pressure sensing points.
   b. The differential pressure transmitter shall have non-interactive zero and span adjustments that are adjustable from the outside cover and meet the following performance specifications:
      ◊ -1.00 to +1.00 w.c. input differential pressure ranges. (Select range appropriate for system application)
      ◊ 4-20 mA output.
      ◊ Maintain accuracy up to 20 to 1 ratio turndown.
      ◊ Reference Accuracy: +0.2% of full span.
   c. Acceptable Manufacturers: Johnson Controls and Setra.

5. Low Differential Air Pressure Applications (0" to 5" w.c.)
   a. The differential pressure transmitter shall be of industrial quality and transmit a linear, 4 to 20 mA output in response to variation of differential pressure or air pressure sensing points.
   b. The differential pressure transmitter shall have non-interactive zero and span adjustments that are adjustable from the outside cover and meet the following performance specifications:
      ◊ (0.00 - 1.00" to 5.00") w.c. input differential pressure ranges. (Select range appropriate for system application.)
      ◊ 4-20 mA output.
      ◊ Maintain accuracy up to 20 to 1 ratio turndown.
      ◊ Reference Accuracy: +0.2% of full span.
   c. Acceptable Manufacturers: Johnson Controls and Setra.
6. Medium Differential Air Pressure Applications (5" to 21" w.c.)
   a. The pressure transmitter shall be similar to the Low Air Pressure Transmitter, except that the performance specifications are not as severe. Differential pressure transmitters shall be provided that meet the following performance requirements:
      ◊ Zero & span: (c/o F.S./Deg. F): .04% including linearity, hysteresis and repeatability.
      ◊ Accuracy: 1% F.S. (best straight line) Static Pressure Effect: 0.5% F.S. (to 100 PSIG.
      ◊ Thermal Effects: <+.033 F.S./Deg. F. over 40°F. to 100°F. (calibrated at 70°F.).
   b. Standalone pressure transmitters shall be mounted in a bypass valve assembly panel. The panel shall be constructed to NEMA 1 standards. The transmitter shall be installed in the panel with high and low connections piped and valved. Air bleed units, bypass valves, and compression fittings shall be provided.
   c. Acceptable manufacturers: Johnson Controls and Setra.

E. Flow Monitoring
1. Air Flow Monitoring
   a. Fan Inlet Air Flow Measuring Stations
      ◊ At the inlet of each fan and near the exit of the inlet sound trap, airflow traverse probes shall be provided that shall continuously monitor the fan air volumes and system velocity pressure.
      ◊ Each traverse probe shall be of a dual manifolded, cylindrical, type 3003 extruded aluminum configuration, having an anodized finish to eliminate surface pitting and unnecessary air friction. The multiple total pressure manifold shall have sensors located along the stagnation plane of the approaching airflow. The manifold should not have forward projecting sensors into the air stream. The static pressure manifold shall incorporate dual offset static tops on the opposing sides of the averaging manifold so as to be insensitive to flow-angle variations of as much as + 20° in the approaching air stream.
      ◊ The airflow traverse probe shall not induce a measurable pressure drop, nor shall the sound level within the duct be amplified by its singular or multiple presence in the air stream. Each airflow-measuring probe shall contain multiple total and static pressure sensors placed at equal distances along the probe length. The number of sensors on each probe and the quantity of

probes utilized at each installation shall comply with the ASHRAE Standards for duct traversing.

◊ Airflow measuring stations shall be manufactured by Air Monitor Corp., Tek-Air Systems, Inc., Ebtron, or Dietrich Standard.

b. Single Probe Air Flow Measuring Sensor

◊ The single probe airflow-measuring sensor shall be duct mounted with an adjustable sensor insertion length of up to eight inches. The transmitter shall produce a 4-20 mA or 0-10 VDC signal linear to air velocity. The sensor shall be a hot wire anemometer and utilize two temperature sensors and a heater element temperature. The other sensor shall measure the downstream air temperature. The temperature differential shall be directly related to airflow velocity.

c. Duct Air Flow Measuring Stations

◊ Each device shall be designed and built to comply with, and provide results in accordance with, accepted practice as defined for system testing in the ASHRAE Handbook of fundamentals, as well as in the Industrial Ventilation Handbook.

◊ Airflow measuring stations shall be fabricated of 14-gauge galvanized steel welded casing with 90 Deg. connecting flanges in configuration and size equal to that of the duct into which it is mounted. Each station shall be complete with an air directionalizer and parallel cell profile suppressor (3/4" maximum cell) across the entering air stream and mechanically fastened to the casing in such a way to withstand velocities up to 6000 feet per minute. This air directionalizer and parallel cell honeycomb suppressor shall provide 98% free area, equalize the velocity profile, and eliminate turbulent and rotational flow from the air stream prior to the measuring point.

◊ The total pressure measurement side (high side) will be designed and spaced to the Industrial Ventilation Manual 16th Edition, Page 9-5. The self-averaging manifolding will be manufactured of brass and copper components.

◊ The static pressure sensing probes (low side) shall be bullet-nosed shaped, per detailed radius, as illustrated in Industrial Ventilation Manual 16th Edition, Page 9-5.

◊ The main take-off point from both the total pressure and the static pressure manifolds must be symmetrical.

◊ Total and static pressure manifolds shall terminate with external ports for connection to control tubing. An identification label shall be placed on each unit casing, listing model number, size, area, and specified airflow capacity.

◊ Installation Considerations

(i) The maximum allowable pressure loss through the Flow and Static Pressure elements shall not exceed .065" w.c. at 1000 feet per minute, or .23" w.c. at 2000 feet per minute. Each unit shall measure the airflow rate within an accuracy of plus 2% as determined by U.S. – GSA certification tests, and shall contain a minimum of one total pressure sensor per 36 square inches of unit measuring area.

(ii) The units shall have a self-generated sound rating of less than NC40, and the sound level within the duct shall not be amplified nor shall additional sound be generated.

(iii) Where the stations are installed in insulated ducts, the airflow passage of the station shall be the same size as the inside airflow dimension of the duct. Station flanges shall be two inch to three inch to facilitate matching connecting ductwork.

(iv) Where control dampers are shown as part of the airflow measuring station, opposed blade precision controlled volume dampers integral to the station and complete with actuator, pilot positioner, and linkage shall be provided.

(v) Stations shall be installed in strict accordance with the manufacturer's published requirements, and in accordance with ASME Guidelines affecting non-standard approach conditions.

◊ Acceptable manufacturers: Air Monitor Corp., Tek-Air, Ebtron, and Dietrich Standard.

d. Static Pressure Traverse Probe

◊ Duct static traverse probes shall be provided where required to monitor duct static pressure. The probe shall contain multiple static pressure sensors located along exterior surface of the cylindrical probe.

◊ Acceptable manufacturers: Cleveland Controls

e. Shielded Static Air Probe

◊ A shielded static pressure probe shall be provided at each end of the building. The probe shall have multiple sensing ports, an impulse suppression chamber, and airflow shielding. A suitable probe for indoor and outdoor locations shall be provided.

2. Water Flow Monitoring

◊ Water flow meters shall be electromagnetic type with integral microprocessor-Based electronics. The meter shall have an accuracy of 0.25%.

◊ Acceptable manufacturers: Onicon

F. Power Monitoring Devices

1. Current Measurement (Amps)

a. Current measurement shall be by a combination current transformer and a current transducer. The current transformer shall be sized to reduce the full amperage of the monitored circuit to a maximum 5 Amp signal, which will be converted to a 4-20 mA DDC compatible signal for use by the Facility Management System.

b. Current Transformer – A split core current transformer shall be provided to monitor motor amps.

◊ Operating frequency – 50 - 400 Hz.

◊ Insulation – 0.6 Kv class 10Kv BIL.

◊ UL recognized.
◊ Five amp secondary.
◊ Select current ration as appropriate for application.
◊ Acceptable manufacturers: Veris Industries

c. Current Transducer – A current to voltage or current to mA transducer shall be provided. The current transducer shall include:
◊ 6X input over amp rating for AC inrushes of up to 120 amps.
◊ Manufactured to UL 1244.
◊ Accuracy: +.5%, Ripple +1%.
◊ Minimum load resistance 30kOhm.
◊ Input 0-20 Amps.
◊ Output 4-20 mA.
◊ Transducer shall be powered by a 24VDC regulated power supply (24 VDC +5%).
◊ Acceptable manufacturers: Veris Industries

G. Smoke Detectors

1. Ionization type air duct detectors shall be furnished as specified elsewhere in Division 16 for installation under Division 15. All wiring for air duct detectors shall be provided under Division 16, Fire Alarm System.

H. Status and Safety Switches

1. General Requirements

a. Switches shall be provided to monitor equipment status, safety conditions, and generate alarms at the BMS when a failure or abnormal condition occurs. Safety switches shall be provided with two sets of contacts and shall be interlock wired to shut down respective equipment.

2. Current Sensing Switches

a. The current sensing switch shall be self-powered with solid-state circuitry and a dry contact output. It shall consist of a current transformer, a solid state current sensing circuit, adjustable trip point, solid state switch, SPDT relay, and an LED indicating the on or off status. A conductor of the load shall be passed through the window of the device. It shall accept over-current up to twice its trip point range.

b. Current sensing switches shall be used for run status for fans, pumps, and other miscellaneous motor loads.

c. Current sensing switches shall be calibrated to show a positive run status only when the motor is operating under load. A motor running with a broken belt or coupling shall indicate a negative run status.

d. Acceptable manufacturers: Veris Industries

3. Air Filter Status Switches

a. Differential pressure switches used to monitor air filter status shall be of the automatic reset type with SPDT contacts rated for 2 amps at 120VAC.

b. A complete installation kit shall be provided, including: static pressure tops, tubing, fittings, and air filters.

c. Provide appropriate scale range and differential adjustment for intended service.

d. Acceptable manufacturers: Johnson Controls, Cleveland Controls

4. Air Flow Switches
   a. Differential pressure flow switches shall be bellows actuated mercury switches or snap acting micro-switches with appropriate scale range and differential adjustment for intended service.
   b. Acceptable manufacturers: Johnson Controls, Cleveland Controls
5. Air Pressure Safety Switches
   a. Air pressure safety switches shall be of the manual reset type with SPDT contacts rated for 2 amps at 120VAC.
   b. Pressure range shall be adjustable with appropriate scale range and differential adjustment for intended service.
   c. Acceptable manufacturers: Johnson Controls, Cleveland Controls
6. Water Flow Switches
   a. Water flow switches shall be equal to the Johnson Controls P74.
7. Low Temperature Limit Switches
   a. The low temperature limit switch shall be of the manual reset type with Double Pole/Single Throw snap acting contacts rated for 16 amps at 120VAC.
   b. The sensing element shall be a minimum of 15 feet in length and shall react to the coldest 18-inch section. Element shall be mounted horizontally across duct in accordance with manufacturers recommended installation procedures.
   c. For large duct areas where the sensing element does not provide full coverage of the air stream, additional switches shall be provided as required to provide full protection of the air stream.
   d. The low temperature limit switch shall be equal to Johnson Controls A70.

2.11 Output Devices

A. Actuators
1. General Requirements
   a. Damper and valve actuators shall be electronic and/or pneumatic, as specified in the System Description section.
2. Electronic Damper Actuators
   a. Electronic damper actuators shall be direct shaft mount.
   b. Modulating and two-position actuators shall be provided as required by the sequence of operations. Damper sections shall be sized Based on actuator manufacturer's recommendations for face velocity, differential pressure and damper type. The actuator mounting arrangement and spring return feature shall permit normally open or normally closed positions of the dampers, as required. All actuators (except terminal units) shall be furnished with mechanical spring return unless otherwise specified in the sequences of operations. All actuators shall have external adjustable stops to limit the travel in either direction, and a gear release to allow manual positioning.
   c. Modulating actuators shall accept 24 VAC or VDC power supply, consume no more than 15 VA, and be UL listed. The control signal shall be 2-10 VDC or 4-20 mA, and the actuator shall provide a clamp position feedback signal of 2-10 VDC. The feedback signal shall be independent of the input signal and may be used to parallel other actuators and provide true position indication. The feedback signal

of one damper actuator for each separately controlled damper shall be wired back to a terminal strip in the control panel for trouble-shooting purposes.

d. Two-position or open/closed actuators shall accept 24 or 120 VAC power supply and be UL listed. Isolation, smoke, exhaust fan, and other dampers, as specified in the sequence of operations, shall be furnished with adjustable end switches to indicate open/closed position or be hard wired to start/stop associated fan. Two-position actuators, as specified in sequences of operations as "quick acting," shall move full stroke within 20 seconds. All smoke damper actuators shall be quick acting.

e. Acceptable manufacturers: Johnson Controls, Mamac.

3. Electronic Valve Actuators

a. Electronic valve actuators shall be manufactured by the valve manufacturer.

b. Each actuator shall have current limiting circuitry incorporated in its design to prevent damage to the actuator.

c. Modulating and two-position actuators shall be provided as required by the sequence of operations. Actuators shall provide the minimum torque required for proper valve close-off against the system pressure for the required application. The valve actuator shall be sized Based on valve manufacturer's recommendations for flow and pressure differential. All actuators shall fail in the last position unless specified with mechanical spring return in the sequence of operations. The spring return feature shall permit normally open or normally closed positions of the valves, as required. All direct shaft mount rotational actuators shall have external adjustable stops to limit the travel in either direction.

d. Modulating Actuators shall accept 24 VAC or VDC and 120 VAC power supply and be UL listed. The control signal shall be 2-10 VDC or 4-20 mA and the actuator shall provide a clamp position feedback signal of 2-10 VDC. The feedback signal shall be independent of the input signal, and may be used to parallel other actuators and provide true position indication. The feedback signal of each valve actuator (except terminal valves) shall be wired back to a terminal strip in the control panel for trouble-shooting purposes.

e. Two-position or open/closed actuators shall accept 24 or 120 VAC power supply and be UL listed. Butterfly isolation and other valves, as specified in the sequence of operations, shall be furnished with adjustable end switches to indicate open/closed position or be hard wired to start/stop the associated pump or chiller.

f. Acceptable manufacturers: Johnson Controls

B. Control Dampers

1. The BMS Contractor shall furnish all automatic dampers. All automatic dampers shall be sized for the application by the BMS Contractor or as specifically indicated on the Drawings.

2. All dampers used for throttling airflow shall be of the opposed blade type arranged for normally open or normally closed operation, as required. The damper is to be sized so that, when wide open, the pressure drop is a sufficient amount of its close-off pressure drop to shift the characteristic curve to near linear.

3. All dampers used for two-position, open/close control shall be parallel blade type arranged for normally open or closed operation, as required.

4. Damper frames and blades shall be constructed of either galvanized steel or aluminum. Maximum blade length in any section shall be 60". Damper blades shall be 16-gauge

minimum and shall not exceed eight (8) inches in width. Damper frames shall be 16-gauge minimum hat channel type with corner bracing. All damper bearings shall be made of reinforced nylon, stainless steel or oil-impregnated bronze. Dampers shall be tight closing, low leakage type, with synthetic elastomer seals on the blade edges and flexible stainless steel side seals. Dampers of 48"x48" size shall not leak in excess of 8.0 cfm per square foot when closed against 4" w.g. static pressure when tested in accordance with AMCA Std. 500.

5. Airfoil blade dampers of double skin construction with linkage out of the air stream shall be used whenever the damper face velocity exceeds 1500 FPM or system pressure exceeds 2.5" w.g., but no more than 4000 FPM or 6" w.g. Acceptable manufacturers are Johnson Controls D-7250 D-1250 or D-1300, Ruskin CD50, and Vent Products 5650.

6. One piece rolled blade dampers with exposed or concealed linkage may be used with face velocities of 1500 FPM or below. Acceptable manufacturers are: Johnson Controls D-1600, Ruskin CD36, and Vent Products 5800.

7. Multiple section dampers may be jack-shafted to allow mounting of piston pneumatic actuators and direct connect electronic actuators. Each end of the jackshaft shall receive at least one actuator to reduce jackshaft twist.

C. Control Relays

1. Control Pilot Relays
   a. Control pilot relays shall be of a modular plug-in design with retaining springs or clips.
   b. Mounting Bases shall be snap-mount.
   c. DPDT, 3PDT, or 4PDT relays shall be provided, as appropriate for application.
   d. Contacts shall be rated for 10 amps at 120VAC.
   e. Relays shall have an integral indicator light and check button.
   f. Acceptable manufacturers: Johnson Controls, Lectro

2. Lighting Control Relays
   a. Lighting control relays shall be latching with integral status contacts.
   b. Contacts shall be rated for 20 amps at 277 VAC.
   c. The coil shall be a split low-voltage coil that moves the line voltage contact armature to the ON or OFF latched position.
   d. Lighting control relays shall be controlled by:
      - ◊ Pulsed Tri-state Output – Preferred method.
      - ◊ Pulsed Paired Binary Outputs.
      - ◊ A Binary Input to the Facility Management System shall monitor integral status contacts on the lighting control relay. Relay status contacts shall be of the "dry-contact" type.
   e. The relay shall be designed so that power outages do not result in a change-of-state, and so that multiple same state commands will simply maintain the commanded state. Example: Multiple OFF command pulses shall simply keep the contacts in the OFF position.

D. Control Valves

1. All automatic control valves shall be fully proportioning and provide near linear heat transfer control. The valves shall be quiet in operation and fail-safe open, closed, or in their last position. All valves shall operate in sequence with another valve when required

by the sequence of operations. All control valves shall be sized by the control manufacturer, and shall be guaranteed to meet the heating and cooling loads, as specified. All control valves shall be suitable for the system flow conditions and close against the differential pressures involved. Body pressure rating and connection type (sweat, screwed, or flanged) shall conform to the pipe schedule elsewhere in this Specification.

2. Chilled water control valves shall be modulating plug, ball, and/or butterfly, as required by the specific application. Modulating water valves shall be sized per manufacturer's recommendations for the given application. In general, valves (2 or 3-way) serving variable flow air handling unit coils shall be sized for a pressure drop equal to the actual coil pressure drop, but no less than 5 PSI. Valves (3-way) serving constant flow air handling unit coils with secondary circuit pumps shall be sized for a pressure drop equal to 25% the actual coil pressure drop, but no less than 2 PSI. Mixing valves (3-way) serving secondary water circuits shall be sized for a pressure drop of no less than 5 PSI. Valves for terminal reheat coils shall be sized for a 2 PSIG pressure drop, but no more than a 5 PSI drop.

3. Ball valves shall be used for hot and chilled water applications, water terminal reheat coils, radiant panels, unit heaters, package air conditioning units, and fan coil units except those described hereinafter.

4. Modulating plug water valves of the single-seat type with equal percentage flow characteristics shall be used for all special applications as indicated on the valve schedule. Valve discs shall be composition type. Valve stems shall be stainless steel.

5. Butterfly valves shall be acceptable for modulating large flow applications greater than modulating plug valves, and for all two-position, open/close applications. In-line and/or three-way butterfly valves shall be heavy-duty pattern with a body rating comparable to the pipe rating, replaceable lining suitable for temperature of system, and a stainless steel vane. Valves for modulating service shall be sized and travel limited to 50 degrees of full open. Valves for isolation service shall be the same as the pipe. Valves in the closed position shall be bubble-tight.

6. Acceptable manufacturers: Johnson Controls

E. Electronic Signal Isolation Transducers

1. A signal isolation transducer shall be provided whenever an analog output signal from the BMS is to be connected to an external control system as an input (such as a chiller control panel), or is to receive as an input signal from a remote system.

2. The signal isolation transducer shall provide ground plane isolation between systems.

3. Signals shall provide optical isolation between systems.

4. Acceptable manufacturers: Advanced Control Technologies

F. External Manual Override Stations

1. External manual override stations shall provide the following:

a. An integral HAND/OFF/AUTO switch shall override the controlled device pilot relay.

b. A status input to the Facility Management System shall indicate whenever the switch is not in the automatic position.

c. A Status LED shall illuminate whenever the output is ON.

d. An Override LED shall illuminate whenever the HOA switch is in either the HAND or OFF position.

e. Contacts shall be rated for a minimum of 1 amp at 24 VAC.

G. Electronic/Pneumatic Transducers

1. Electronic to Pneumatic transducers shall provide:

a. Output: 3-15 PSIG.
b. Input: 4-20 mA or 0-10 VDC.
c. Manual output adjustment.
d. Pressure gauge.
e. External replaceable supply air filter.
f. Acceptable manufacturers: Johnson Controls, Mamac

2.12 Miscellaneous Devices

A. Local Control Panels

1. All control panels shall be factory constructed, incorporating the BMS manufacturer's standard designs and layouts. All control panels shall be UL inspected and listed as an assembly and carry a UL 508 label listing compliance. Control panels shall be fully enclosed, with perforated sub-panel, hinged door, and slotted flush latch.

2. In general, the control panels shall consist of the DDC controller(s), display module as specified and indicated on the plans, and I/O devices—such as relays, transducers, and so forth—that are not required to be located external to the control panel due to function. Where specified the display module shall be flush mounted in the panel face unless otherwise noted.

3. All I/O connections on the DDC controller shall be provide via removable or fixed screw terminals.

4. Low and line voltage wiring shall be segregated. All provided terminal strips and wiring shall be UL listed, 300-volt service and provide adequate clearance for field wiring.

5. All wiring shall be neatly installed in plastic trays or tie-wrapped.

6. A convenience 120 VAC duplex receptacle shall be provided in each enclosure, fused on/off power switch, and required transformers.

B. Power Supplies

1. DC power supplies shall be sized for the connected device load. Total rated load shall not exceed 75% of the rated capacity of the power supply.

2. Input: 120 VAC +10%, 60Hz.

3. Output: 24 VDC.

4. Line Regulation: +0.05% for 10% line change.

5. Load Regulation: +0.05% for 50% load change.

6. Ripple and Noise: 1 mV rms, 5 mV peak to peak.

7. An appropriately sized fuse and fuse block shall be provided and located next to the power supply.

8. A power disconnect switch shall be provided next to the power supply.

C. Thermostats

1. Electric room thermostats of the heavy-duty type shall be provided for unit heaters, cabinet unit heaters, and ventilation fans, where required. All these items shall be provided with concealed adjustment. Finish of covers for all room-type instruments shall match and, unless otherwise indicated or specified, covers shall be manufacturer's standard finish.

3. Part 3 – Performance / Execution

3.1 BMS Specific Requirements

A. Graphic Displays

1. Provide a color graphic system flow diagram display for each system with all points as indicated on the point list. All terminal unit graphic displays shall be from a standard design library.

2. User shall access the various system schematics via a graphical penetration scheme and/or menu selection. .

B. Custom Reports:

1. Provide custom reports as required for this project:

C. Actuation / Control Type

1. Primary Equipment

a. Controls shall be provided by equipment manufacturer as specified herein.
b. All damper and valve actuation shall be electric.

2. Air Handling Equipment

a. All air handers shall be controlled with a HVAC-DDC Controller
b. All damper and valve actuation shall be electric.

3. Terminal Equipment:

a. Terminal Units (VAV, UV, etc.) shall have electric damper and valve actuation.
b. All Terminal Units shall be controlled with HVAC-DDC Controller)

3.2 Installation Practices

A. BMS Wiring

1. All conduit, wiring, accessories and wiring connections required for the installation of the Building Management System, as herein specified, shall be provided by the BMS Contractor unless specifically shown on the Electrical Drawings under Division 16 Electrical. All wiring shall comply with the requirements of applicable portions of Division 16 and all local and national electric codes, unless specified otherwise in this section.

2. All BMS wiring materials and installation methods shall comply with BMS manufacturer recommendations.

3. The sizing, type and provision of cable, conduit, cable trays, and raceways shall be the design responsibility of the BMS Contractor. If complications arise, however, due to the incorrect selection of cable, cable trays, raceways and/or conduit by the BMS Contractor,

the Contractor shall be responsible for all costs incurred in replacing the selected components.

4. Class 2 Wiring
   a. All Class 2 (24VAC or less) wiring shall be installed in conduit unless otherwise specified.
   b. Conduit is not required for Class 2 wiring in concealed accessible locations. Class 2 wiring not installed in conduit shall be supported every 5' from the building structure utilizing metal hangers designed for this application. Wiring shall be installed parallel to the building structural lines. All wiring shall be installed in accordance with local code requirements.
5. Class 2 signal wiring and 24VAC power can be run in the same conduit. Power wiring 120VAC and greater cannot share the same conduit with Class 2 signal wiring.
6. Provide for complete grounding of all applicable signal and communications cables, panels and equipment so as to ensure system integrity of operation. Ground cabling and conduit at the panel terminations. Avoid grounding loops.

B. BMS Line Voltage Power Source
1. 120-volt AC circuits used for the Building Management System shall be taken from panel boards and circuit breakers provided by Division 16.
2. Circuits used for the BMS shall be dedicated to the BMS and shall not be used for any other purposes.
3. DDC terminal unit controllers may use AC power from motor power circuits.

C. BMS Raceway
1. All wiring shall be installed in conduit or raceway except as noted elsewhere in this specification. Minimum control wiring conduit size 1/2".
2. Where it is not possible to conceal raceways in finished locations, surface raceway (Wiremold) may be used as approved by the Architect.
3. All conduits and raceways shall be installed level, plumb, at right angles to the building lines and shall follow the contours of the surface to which they are attached.
4. Flexible Metal Conduit shall be used for vibration isolation and shall be limited to 3 feet in length when terminating to vibrating equipment. Flexible Metal Conduit may be used within partition walls. Flexible Metal Conduit shall be UL listed.

D. Penetrations
1. Provide fire stopping for all penetrations used by dedicated BMS conduits and raceways.
2. All openings in fire proofed or fire stopped components shall be closed by using approved fire resistive sealant.
3. All wiring passing through penetrations, including walls shall be in conduit or enclosed raceway.
4. Penetrations of floor slabs shall be by core drilling. All penetrations shall be plumb, true, and square.

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E. BMS Identification Standards

1. Node Identification. All nodes shall be identified by a permanent label fastened to the enclosure. Labels shall be suitable for the node location.

   Cable types specified in Item A shall be color coded for easy identification and troubleshooting.

F. BMS Panel Installation

1. The BMS panels and cabinets shall be located as indicated at an elevation of not less than 2 feet from the bottom edge of the panel to the finished floor. Each cabinet shall be anchored per the manufacturer's recommendations.
2. The BMS contractor shall be responsible for coordinating panel locations with other trades and electrical and mechanical contractors.

G. Input Devices

1. All Input devices shall be installed per the manufacturer recommendation
2. Locate components of the BMS in accessible local control panels wherever possible.

H. HVAC Input Devices – Genera1

1. All Input devices shall be installed per the manufacturer recommendation
2. Locate components of the BMS in accessible local control panels wherever possible.
3. The mechanical contractor shall install all in-line devices such as temperature wells, pressure taps, airflow stations, etc.
4. Input Flow Measuring Devices shall be installed in strict compliance with ASME guidelines affecting non-standard approach conditions.
5. Outside Air Sensors
   a. Sensors shall be mounted on the North wall to minimize solar radiant heat impact or located in a continuous intake flow adequate to monitor outside air conditions accurately.
   b. Sensors shall be installed with a rain proof, perforated cover.
6. Water Differential Pressure Sensors
   a. Differential pressure transmitters used for flow measurement shall be sized to the flow-sensing device.
   b. Differential pressure transmitters shall be supplied with tee fittings and shut-off valves in the high and low sensing pick-up lines.
   c. The transmitters shall be installed in an accessible location wherever possible.
7. Medium to High Differential Water Pressure Applications (Over 21" w.c.):
   a. Air bleed units, bypass valves and compression fittings shall be provided.
8. Building Differential Air Pressure Applications (-1" to +1" w.c.):
   a. Transmitters exterior sensing tip shall be installed with a shielded static air probe to reduce pressure fluctuations caused by wind.
   b. The interior tip shall be inconspicuous and located as shown on the drawings.
9. Air Flow Measuring Stations:
   a. Where the stations are installed in insulated ducts, the airflow passage of the station shall be the same size as the inside airflow dimension of the duct.
   b. Station flanges shall be two inch to three inch to facilitate matching connecting ductwork.

10. Duct Temperature Sensors:
    a. Duct mount sensors shall mount in an electrical box through a hole in the duct and be positioned so as to be easily accessible for repair or replacement.
    b. The sensors shall be insertion type and constructed as a complete assembly including lock nut and mounting plate.
    c. For ductwork greater in any dimension than 48 inches or where air temperature stratification exists such as a mixed air plenum, utilize an averaging sensor.
    d. The sensor shall be mounted to suitable supports using factory approved element holders.
11. Space Sensors:
    a. Shall be mounted per ADA requirements.
    b. Provide lockable tamper-proof covers in public areas and/or where indicated on the plans.
12. Low Temperature Limit Switches:
    a. Install on the discharge side of the first water or steam coil in the air stream.
    b. Mount element horizontally across duct in a serpentine pattern insuring each square foot of coil is protected by 1 foot of sensor.
    c. For large duct areas where the sensing element does not provide full coverage of the air stream, provide additional switches as required to provide full protection of the air stream.
13. Air Differential Pressure Status Switches:
    a. Install with static pressure tips, tubing, fittings, and air filter.
14. Water Differential Pressure Status Switches:
    a. Install with shut off valves for isolation.

I. HVAC Output Devices

1. All output devices shall be installed per the manufacturers recommendation. The mechanical contractor shall install all in-line devices such as control valves, dampers, airflow stations, pressure wells, etc.
2. Actuators: All control actuators shall be sized capable of closing against the maximum system shut-off pressure. The actuator shall modulate in a smooth fashion through the entire stroke. When any pneumatic actuator is sequenced with another device, pilot positioners shall be installed to allow for proper sequencing.
3. Control Dampers: Shall be opposed blade for modulating control of airflow. Parallel blade dampers shall be installed for two position applications.
4. Control Valves: Shall be sized for proper flow control with equal percentage valve plugs. The maximum pressure drop for water applications shall be 5 PSI. The maximum pressure drop for steam applications shall be 7 PSI.
5. Electronic Signal Isolation Transducers: Whenever an analog output signal from the Building Management System is to be connected to an external control system as an input (such as a chiller control panel), or is to receive as an input a signal from a remote system, provide a signal isolation transducer. Signal isolation transducer shall provide ground plane isolation between systems. Signals shall provide optical isolation between systems

3.3 Training

A. The BMS contractor shall provide the following training services:

1. One day of on-site orientation by a system technician who is fully knowledgeable of the specific installation details of the project. This orientation shall, at a minimum, consist of a review of the project as-built drawings, the BMS software layout and naming conventions, and a walk through of the facility to identify panel and device locations.

3.4 Commissioning

A. Fully commission all aspects of the Building Management System work.

B. Acceptance Check Sheet

1. Prepare a check sheet that includes all points for all functions of the BMS as indicated on the point list included in this specification.

2. Submit the check sheet to the Engineer for approval

3. The Engineer will use the check sheet as the basis for acceptance with the BMS Contractor.

C. VAV box performance verification and documentation:

1. The BMS Contractor shall test each VAV box for operation and correct flow. At each step, after a settling time, box air flows and damper positions will be sampled. Following the tests, a pass/fail report indicating results shall be produced. Possible results are Pass, No change in flow between full open and full close, Reverse operation or Maximum flow not achieved. The report shall be submitted as documentation of the installation.

2. The BMS Contractor shall issue a report based on a sampling of the VAV calculated loop performance metrics. The report shall indicate performance criteria, include the count of conforming and non-conforming boxes, list the non-conforming boxes along with their performance data, and shall also include graphical representations of performance.

D. Promptly rectify all listed deficiencies and submit to the Engineer that this has been done.

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SECTION 23 2113
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:

1. Chilled water, heating hot water and drain piping.
2. Extension of domestic water make-up piping.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

D. Section 03 30 00, CAST-IN-PLACE CONCRETE.

H. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

I. Section 23 21 23, HYDRONIC PUMPS: Pumps.

J. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping insulation.

M. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.

O. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.

B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
6. Valves of all types.
7. Strainers.
8. Flexible connectors for water service.
9. Pipe alignment guides.

10. Expansion joints.
11. Expansion compensators.
12. All specified hydronic system components.
13. Water flow measuring devices.
14. Gages.
15. Thermometers and test wells.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:

2. Air separators.
3. Expansion tanks.

D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.

E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. As-Built Piping Diagrams: Provide drawing as follows for chilled water and heating hot water system and other piping systems and equipment.

1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
2. One complete set of reproducible drawings.
3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

B16.4-06 .....Gray Iron Threaded FittingsB16.18-01 Cast Copper Alloy Solder joint Pressure fittings

B16.23-02 .....Cast Copper Alloy Solder joint Drainage fittings

B40.100-05 .....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):

70-2-2006 .....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):

B16.1-98 .....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006 .....Malleable Iron Threaded Fittings: Class 150 and 300

B16.4-2006 .....Gray Iron Threaded Fittings: (Class 125 and 250)

B16.5-2003 .....Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard

B16.9-07 .....Factory Made Wrought Butt Welding Fittings

B16.11-05 .....Forged Fittings, Socket Welding and Threaded

B16.18-01 .....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-01 .....Wrought Copper and Bronze Solder Joint Pressure Fittings.

B16.24-06 .....Cast Copper Alloy Pipe Flanges and Flanged Fittings

B16.39-06 .....Malleable Iron Threaded Pipe Unions

B16.42-06 .....Ductile Iron Pipe Flanges and Flanged Fittings

B31.1-08 .....Power Piping

E. American Society for Testing and Materials (ASTM):

A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A126-04 .....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A183-03.....Standard Specification for Carbon Steel Track Bolts and Nuts

A216/A216M-08.....Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A234/A234M-07.....Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A307-07.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A536-84 (2004).....Standard Specification for Ductile Iron Castings

A615/A615M-08.....Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A 653M-08 .....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process B32-

08.....Standard Specification for Solder Metal

B62-02.....Standard Specification for Composition Bronze or Ounce Metal Castings

B88-03.....Standard Specification for Seamless Copper Water Tube

B209-07.....Aluminum and Aluminum Alloy Sheet and Plate

C177-04 .....Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus

C478-09.....Precast Reinforced Concrete Manhole Sections

C533-07.....Calcium Silicate Block and Pipe Thermal Insulation

C552-07.....Cellular Glass Thermal Insulation

D3350-08 .....Polyethylene Plastics Pipe and Fittings Materials

C591-08.....Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

D1784-08 .....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound

D1785-06 .....Poly (Vinyl Chloride0 (PVC) Plastic Pipe, Schedules 40, 80 and 120

D2241-05 .....Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

F439-06 .....Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441/F441M-02.....Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

F477-08 .....Elastomeric Seals Gaskets) for Joining Plastic Pipe

F. American Water Works Association (AWWA):

C110-08 .....Ductile Iron and Grey Iron Fittings for Water

C203-02 .....Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied

G. American Welding Society (AWS):

B2.1-02 .....Standard Welding Procedure Specification

H. Copper Development Association, Inc. (CDA):

CDA A4015-06 .....Copper Tube Handbook

I. Expansion Joint Manufacturer's Association, Inc. (EJMA):

EMJA-2003.....Expansion Joint Manufacturer's Association Standards, Ninth Edition

J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-02a .....Butterfly Valves

SP-70-06 .....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-05 .....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-80-08 .....Bronze Gate, Globe, Angle and Check Valves

SP-85-02 .....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

SP-110-96 .....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

SP-125-00 .....Gray Iron and Ductile Iron In-line, Spring Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):

14-06 .....Plastic Piping System Components and Related Materials

50-2009a .....Equipment for Swimming Pools, Spas, Hot Tubs and other Recreational Water Facilities – Evaluation criteria for materials, components, products, equipment and systems for use at recreational water facilities

61-2008 .....Drinking Water System Components – Health Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water, Heating Hot Water and Vent Piping:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M.
2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.

E. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.
5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:
1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.6 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 99 degrees C (210 degrees F).

2.7 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.

2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.

   a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.

   b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.

   c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.

      1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.

      2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

      3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):

         a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.

         b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves

1. Globe Valves

   a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves

1. Swing Check Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.

b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.

b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

1. Ball or Globe style valve.

2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.

3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

2.10 TRAINERS

A. Y Type.

1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 LEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:
   1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
   2. Working pressures and temperatures shall be as follows:
      a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
      b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
   3. Provide ductile iron retaining rings and control units.
B. Mechanical Pipe Couplings:
   See other fittings specified under Part 2, PRODUCTS.

2.13 3 HYDRONIC SYSTEM COMPONENTS

E. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
F. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
H. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
I. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
J. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.14 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.15 GAGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.

C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

2.16 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the Resident Engineer:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.

2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, ––100 kPa (30 inches) Hg to 700 kPa (100 psig) range.

3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.17 THERMOMETERS

A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

B. Case: Chrome plated brass or aluminum with enamel finish.

C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale ranges:

1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).

2. Hot Water and Glycol-Water: -1 – 116 degrees C (30-240 degrees F).

2.18 8 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
   1. Water treatment pot feeders and condenser water treatment systems.
   2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

E. Solvent Welded Joints: As recommended by the manufacturer.

3.5 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer. Tests may be either of those below, or a combination, as approved by the Resident Engineer.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps,

spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Resident Engineer.

2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.7 WATER TREATMENT

A. Install water treatment equipment and provide water treatment system piping.
B. Close and fill system as soon as possible after final flushing to minimize corrosion.
C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
D. Utilize this activity, by arrangement with the Resident Engineer, for instructing VA operating personnel.

3.9 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
B. Adjust red set hand on pressure gages to normal working pressure.

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RORSECTION 23 2123
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 21 13, HYDRONIC PIPING.

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.

7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:

1. Pumps and accessories.
2. Motors and drives.
3. Variable speed motor controllers.

C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045
AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... .....Safety Standard for Mechanical Power Transmission Apparatus
ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009 .....Standard Specification for Composition Bronze or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.
B. Head: Total dynamic head in kPa (feet) of the fluid pumped.
C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the Resident Engineer.

PART 2 - PRODUCTS
2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.

4. General Construction Requirements

a. Balance: Rotating parts, statically and dynamically.
b. Construction: To permit servicing without breaking piping or motor connections.
c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMNTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
d. Heating pumps shall be suitable for handling water to 225ºF.
e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
f. Pump Connections: Flanged.

g. Pump shall be factory tested.

h. Performance: As scheduled on the Contract Drawings.

5. Variable Speed Pumps:

a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.

b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.

c. Pump operation and speed control shall be as shown on the drawings.

B. In-Line Type, Base Mounted End Suction or Double Suction Type:

1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
2. Casing Wear Rings: Bronze.
3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
4. Casing Vent: Manual brass cock at high point.
5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
7. Shaft: Steel, AISI Type 1045 or stainless steel.
8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
9. Shaft Sleeve: Bronze or stainless steel.
10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
11. Base Mounted Pumps:

a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.

b. Impeller Wear Rings: Bronze.

c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.

d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.

Provide lip seal and slinger outboard of each bearing.

e. Base: Cast iron or fabricated steel for common mounting to a concrete base.

12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:

    a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
    b. Provide adjustable foot support for suction piping.
    c. Strainer free area: Not less than five times the suction piping.
    d. Provide disposable start-up strainer.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 START-UP

A. Verify that the piping system has been flushed, cleaned and filled.
B. Lubricate pumps before start-up.
C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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SECTION 23 2213
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

D. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

E. Pumps: Section 23 22 23, STEAM CONDENSATE PUMPS.

F. Piping insulation: Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

H. Water treatment for open and closed systems: Section 23 25 00, HVAC WATER TREATMENT.

I. Heating Coils and Humidifiers: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS and SECTION 23 31 00, HVAC DUCTS AND CASING.

K. Heating coils: Section 23 82 16, AIR COILS.

L. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Strainers.
11. All specified steam system components.
12. Gages.
13. Thermometers and test wells.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:

2. Flash tanks.

D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.

1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

B16.4-2006 .....Gray Iron Threaded Fittings

C. American Society of Mechanical Engineers (ASME):

B16.1-2005 .....Gray Iron Pipe Flanges and Flanged Fittings

B16.3-2006 .....Malleable Iron Threaded Fittings

B16.9-2007 .....Factory-Made Wrought Buttwelding Fittings

B16.11-2005 .....Forged Fittings, Socket-Welding and Threaded

B16.14-91 .....Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads

B16.22-2001 .....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.23-2002 .....Cast Copper Alloy Solder Joint Drainage Fittings

B16.24-2006 .....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500

B16.39-98 .....Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300

B31.1-2007 .....Power Piping

B31.9-2008 .....Building Services Piping

B40.100-2005 .....Pressure Gauges and Gauge Attachments

Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels, Division 1

D. American Society for Testing and Materials (ASTM):

A47-99 .....Ferritic Malleable Iron Castings

A53-2007 .....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106-2008 .....Seamless Carbon Steel Pipe for High-Temperature Service

A126-2004 .....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A181-2006 .....Carbon Steel Forgings, for General-Purpose Piping

A183-2003 .....Carbon Steel Track Bolts and Nuts

A216-2008 .....Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A285-01.....Pressure Vessel Plates, Carbon Steel, Low-and-Intermediate-Tensile Strength

A307-2007 .....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A516-2006 .....Pressure Vessel Plates, Carbon Steel, for Moderate-and- Lower Temperature Service

A536-84(2004)e1.....Standard Specification for Ductile Iron Castings

B32-2008.....Solder Metal

B61-2008.....Steam or Valve Bronze Castings

B62-2009.....Composition Bronze or Ounce Metal Castings

B88-2003.....Seamless Copper Water Tube

F439-06 .....Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441-02(2008) .....Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2004 .....Filler Metals for Brazing and Braze Welding

B2.1-00 .....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-95 .....Butterfly Valves

SP-70-98 .....Cast Iron Gate Valves, Flanged and Threaded Ends

SP-71-97 .....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-72-99 .....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-78-98 .....Cast Iron Plug Valves, Flanged and Threaded Ends

SP-80-97 .....Bronze Gate, Globe, Angle and Check Valves

SP-85-94 .....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM B88, Type K, hard drawn.
2. All other locations: Copper water tube ASTM B88, Type K, hard drawn; or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
   a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed

inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.

b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

A. Solder Joint:

1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.

2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Gate Valves:

a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.

2. High Performance Butterfly Valve

a. MSS SP-68, Class 150 (Class 300 for high pressure steam), 150 psi steam pressure rating, double offset design, bi-directional bubble tight shut off, carbon steel body, Type 316 stainless steel disc,

resilient seat, suitable for dead-end service, external valve-stem packing adjustment. Entire valve, including body and seat shall be suitable for 150 psig steam at 400°F.

b. Valves shall be double lug type with threaded bolt holes so that valve can be bolted to one pipe flange, allowing removal of the other pipe flange.

c. Gear operator shall be provided for all steam valves.

d. Install 1" bypass, with globe valve, for all valves over 4".

E. Globe and Angle Valves:

1. Globe Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:

1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:

1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.

2. 65 mm (2-1/2 inches) and Larger:

a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convector Valves: Brass, packless, with position indicator.

2.8 STRAINERS

A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.

B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.

1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).

2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.

C. All Other Services: Rated 861 kPa (125 psig) saturated steam.

1. 50 mm (2 inches) and smaller: Cast iron or bronze.

2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.

D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:

1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.

2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 PIPE ALIGNMENT

A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.12 TEAM SYSTEM COMPONENTS

C. Steam Pressure Reducing Valves in PRV Stations:

1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.

2. Service: Provide controlled reduced pressure to steam piping systems.

3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).

4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.

a. Pressure rating for high pressure steam: Not less than 1034 kPa (150 psig) saturated steam.

b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.

DESIGNER NOTE: Evaluate the need to provide acoustical measures for maintaining the specified noise levels in the adjoining spaces.

5. Select pressure reducing valves to develop less than 85 dbA at 1500 mm (5 feet) elevation above adjacent floor, and 1500 mm (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.

DESIGNER NOTE: Use pneumatically controlled valves for replacement of existing valves in existing facilities where continued use of pneumatics is required by the VA

D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.

E. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.

F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.

G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.

1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:

   a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.

   b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.

2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5.

   Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.

3. Balanced pressure thermostatic elements: Phosphor bronze, stainless

steel or monel metal.

4. Valves and seats: Suitable hardened corrosion resistant alloy.
6. Floats: Stainless steel.
7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.

H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

I. Steam Humidifiers:

1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
2. Steam separator: Stainless steel or cast iron.
3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
   a. Duct section height exceeds 900 mm (36 inches).
   b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
   b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
   d. If within 3000 mm (10 feet) upstream of after-filter.

J. Unfired clean steam generator

1. Humidifier shall use steam from a boiler to create steam for humidification through the use of a heat exchanger..
2. The humidifier shall be UL /CUL-l isted and CE approved..
3. Tank and cover shall be 14-gauge stainless steel with Heli-arc welded seams..
4. Heat exchanger and headers shall be nickel-coated tubular copper, TEFLON-coated tubular stainless steel, or 316 stainless steel..
5. A modulating steam valve, mounted on the steam supply to the heat exchanger, shall be a normally closed modulating type with modified linear flow characteristics, stainless steel trim, and pneumatic actuator.
6. A float and thermostatic trap shall be provided.

7. Control cabinet shall be a NEMA 12 (IP52) enclosure.
8. The humidifier shall be capable of supporting tap, softened or DI/RO water.
9. The humidifier shall contain the following operational and maintenance features:
    a. Water makeup valve control.
    b. Auto/drain flush.
    c. End-of-season drain.
    d. Low water cutoff.
    e. Modulating steam control.
    f. Surface skimmer.
    g. Removable cover.
    h. Removable cleanout plate.
10. A microprocessor-based controller shall be provided and be capable of Steam modulation of humidifier output, as well as control of all fill and drain functions..
11. A keypad shall be provided to serve as the human interface to the controller. The keypad shall be capable of monitoring and/or controlling the following parameters:
    a. Relative humidity (RH) set-point and actual conditions in [he space (from humidistat or humidity transmitter).
    b. Relative humidity (RH) set-point and actual conditions in The duct for variable air volume applications.
    c. Relative humidity (RH) high limit set-point and actual conditions.
    d. Total system demand in % of total humidifier capacity.
    e. Auto drain/flush frequency interval and duration.
    f. End-of-season drain status.
    g. System fault indicator.
    h. High limit and air flow proving circuit condition.
    i. Throttling range adjustment.
    j. "Time until service" message.
12. The unit shall be supplied with a stain less steel dispersion assembly complete with calibrated orifice tubelets. Provide assembly for connection of humidifier and dispersion tube assembly.
13. Accessories:
    a. DDC interface.
    b. Modulating electronic control valve.
    c. Vane type or static pressure type air flow proving switch.
    d. Freeze-protection aquastat.

e. Duct high limit humidistat.

f. VAV control package.

g. Cold snap offset sensor.

h. Factory-mounted control cabinet.

i. Humidifier insulation.

j. Support legs.

14. The Steam-to-Steam humidifier shall be supported with a warranty that ensures the product will be free from defects in material and workmanship for a period of two years after installation or 27 months from shipment.

2.13 GAGES, PRESSURE AND COMPOUND

A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.

C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 415 kPa (60 psig)

2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Provide one each of the following test items to the Resident Engineer:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.

2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.

3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.15 IRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:

1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

J. Where copper piping is connected to steel piping, provide dielectric connections.

K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.4 STEAM TRAP PIPING

A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.6 LEAK TESTING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.7 FLUSHING AND CLEANING PIPING SYSTEMS

A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 2223
STEAM CONDENSATE PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
9. Furnish one spare seal and casing gasket for each pump to the Resident Engineer.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pumps and accessories.

2. Motors and drives.

C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03(2008).....Standard Specification for Gray Iron Castings

B62-09 .....Standard Specification for Composition Bronze or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM)) of the fluid pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.

B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.

C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).

D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.

1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
2. Shafts: Stainless steel, AISI Type 416 or alloy steel with bronze shaft sleeves.
3. Bearings: Regreaseable ball or roller type.
4. Casing wearing rings: Bronze.

E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

F. Pump Operation:

1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 0.25 kW (1/3 horsepower) and smaller, the alternator may be the mechanical type for use in lieu of float switches.

G. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.
2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.

H. Electric Wiring: Suitable for 93 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.

I. Receiver Accessories:

1. Thermometer: 34-216 degrees C (100 - 420 degrees F), mounted below minimum water level.
2. Water level gage glass: Brass with gage cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gage cock and protection rods for the glass.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

B. Permanently support in-line pumps by the connecting piping only, not from the casing or the motor eye bolt.

C. Sequence of installation for base-mounted pumps:

1. Level and shim the unit base and grout to the concrete pad.
2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
3. Connect properly aligned and independently supported piping.
4. Recheck alignment.

D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.

F. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

3.2 START-UP

A. Verify that the piping system has been flushed, cleaned and filled.

B. Lubricate pumps before start-up.

C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

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SECTION 23 2500
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
   1. Cleaning compounds.
   2. Chemical treatment for closed loop heat transfer systems.

1.2 RELATED WORK

A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/start-up shall be 6 hours.
E. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data including:
   1. Cleaning compounds and recommended procedures for their use.
   2. Chemical treatment for closed systems, including installation and operating instructions.
   3. Chemical treatment for open loop systems, including installation and operating instructions.
   4. Glycol-water system materials, equipment, and installation.
C. Water analysis verification.

D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.

E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

70-2008 .....National Electric Code (NEC)

C. American Society for Testing and Materials (ASTM):

F441/F441M-02 (2008) .....Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.

B. All chemicals to be acceptable for discharge to sanitary sewer.

C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.

B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.

C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.

D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large

opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.

2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.

B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.

C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:

1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.

6. Provide piping for erosion chemical feeder per manufacturer's installation instructions. Provide ball valves to isolate and service feeder.

7. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.

D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.

E. Do not valve in or operate system pumps until after system has been cleaned.

F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.

G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.

I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 3100
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Ductwork and accessories for HVAC including the following:
   1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
B. Definitions:
   1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
   2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
   3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
   4. Exposed Duct: Exposed to view in a finished room and/or exposed to weather.

1.2 RELATED WORK

A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
F. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
G. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
H. Duct Insulation: Section 23 07 11, HVAC and BOILER PLANT INSULATION
I. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
K. Duct Mounted Coils: Section 23 82 16, AIR COILS.
L. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
M. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
N. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
O. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
P. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
Q. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
B. Fire Safety Code: Comply with NFPA 90A.

C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Rectangular ducts:

a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.

c. Sealants and gaskets.

d. Access doors.

2. Round and flat oval duct construction details:

a. Manufacturer's details for duct fittings.

b. Duct liner.

c. Sealants and gaskets.

d. Access sections.

e. Installation instructions.

3. Volume dampers, back draft dampers.

4. Upper hanger attachments.

5. Fire dampers, fire doors, and smoke dampers with installation instructions.

6. Sound attenuators, including pressure drop and acoustic performance.

7. Flexible ducts and clamps, with manufacturer's installation instructions.

8. Flexible connections.

9. Instrument test fittings.

10 Details and design analysis of alternate or optional duct systems.

11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05 .....Minimum Design Loads for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653-09 .....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-09a .....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-07 .....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-05e1 .....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09 .....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08 .....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2nd Edition – 2005 .....HVAC Duct Construction Standards, Metal and Flexible

1st Edition - 1985 .....HVAC Air Duct Leakage Test Manual

6th Edition – 2003 .....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-08 .....Factory-Made Air Ducts and Air Connectors

555-06 .....Standard for Fire Dampers

555S-06 .....Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.

2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.

3. Gaskets in Flanged Joints: Soft neoprene.

E. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

0 to 50 mm (2 inch)

> 50 mm to 75 mm (2 inch to 3 inch)

> 75 mm to 100 mm (3 inch to 4 inch)

C. Seal Class: All ductwork shall receive Class A Seal

M. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.

1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.

2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.

3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
    a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
    b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.

O. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

P. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

Q. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
    1. Each duct mounted coil and humidifier.
    2. Each fire damper (for link service), smoke damper and automatic control damper.
    3. Each duct mounted smoke detector.
    4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.

B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
    1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
    2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.

C. Minimum requirements for fire dampers:

1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.

2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).

B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.

C. Minimum requirements for dampers:

1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.

2. Frame: Galvanized steel channel with side, top and bottom stops or seals.

3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.

4. Shafts: Galvanized steel.

5. Bearings: Nylon, bronze sleeve or ball type.

6. Hardware: Zinc plated.

7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.7 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.8 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.9 FLEXIBLE AIR DUCT

A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.

B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.

C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:

1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
2. Maximum working velocity: 1200 m/min (4000 feet per minute).
3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.10 0 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.11 SOUND ATTENUATING UNITS

A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0,6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.

B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.

C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.

D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.

E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

2.13 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.15 5 DUCT MOUNTEDTHERMOMETER (AIR)

A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.

B. Thermometer Supports:

1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.16 6 DUCT MOUNTEDTEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.17 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.

C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.

D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.

E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the

insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

H. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

SPEC WRITE NOTE:
Specify wind velocity as per Fig. 1 in Handbook ASCE 7 where wind velocity exceeds 90 mph in coastal areas.

3.3 DUCTWORK EXPOSED TO WIND VELOCITY

PROVIDE ADDITIONAL SUPPORT AND BRACING TO ALL EXPOSED DUCTWORK INSTALLED ON THE ROOF OR OUTSIDE THE BUILDING TO WITHSTAND WIND VELOCITY OF 145 KM/H (_90_MPH).

3.4 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.5 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

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SECTION 23 3400
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Fans for heating, ventilating and air conditioning.

B. Product Definitions: AMCA Publication 99, Standard l-66.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

I. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

J. Section 23 82 16, AIR COILS.

K. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fans and power ventilators shall be listed in the current edition of AMCA 26l, and shall bear the AMCA performance seal.

C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).

D. Fans and power ventilators shall comply with the following standards:

l. Testing and Rating: AMCA 2l0.

2. Sound Rating: AMCA 300.

E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Performance Criteria:

l. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.

2. Select the fan operating point as follows:

a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point

b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturers Literature and Data:

l. Fan sections, motors and drives.

2. Centrifugal fans, motors, drives, accessories and coatings.

a. In-line centrifugal fans.

e. Utility fans and vent sets.

6. Propeller fans.

8. Vane axial fans.

C. Certified Sound power levels for each fan.

D. Motor ratings types, electrical characteristics and accessories.

F. Belt guards.

G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Movement and Control Association International, Inc. (AMCA):

99-86 .....Standards Handbook

2l0-06 .....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

26l-09 .....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually

300-08 .....Reverberant Room Method for Sound Testing of Fans

C. American Society for Testing and Materials (ASTM):

B117-07a .....Standard Practice for Operating Salt Spray (Fog) Apparatus

D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus

D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

G152-06.....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

G153-04.....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

D. National Fire Protection Association (NFPA):

NFPA 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

37-07 .....Air Curtains for Entrance Ways in Food and Food Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2005 .....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 CENTRIFUGAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.

SPEC WRITER NOTE: Coordinate Fan arrangement with the equipment schedule on drawings.

B. Fan arrangement, unless noted or approved otherwise:

l. DWDl fans: Arrangement 3.

2. SWSl fans: Arrangement l, 3, 9 or l0.

C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.

l. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting

clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.

2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
4. Bearings: Heavy duty ball or roller type sized to produce a Bl0 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
5. Belts: Oil resistant, non-sparking and non-static.
6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.

D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.

G. Utility Fans, Vent Sets and Small Capacity Fans: Class l design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (l2 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (l2 inches) and housings may be cast iron.

2.4 POWER WALL VENTILATOR

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
B. Type: Centrifugal fan, backward inclined blades.
C. Construction: Steel or aluminum, completely weatherproof, for wall mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety

disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper.

D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.

2.7 PROPELLER FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Belt-driven or direct-driven fans as indicated on drawings.

C. Square steel panel, deep drawn venturi, arc welded to support arms and fan/motor support brackets, baked enamel finish. Provide wall collar for thru-wall installations.

D. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Motor shall be totally enclosed type.

F. Wire Safety Guards: Provide on exposed inlet and outlet.

2.8 VANE AXIAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. The requirements for AMCA listing and seal are waived.

B. Fan Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.

C. Impeller: Heat treated cast aluminum alloy incorporating airfoil blades. Impellers shall be balanced statically and dynamically prior to installation on the shaft and as an integral unit prior to shipment.

E. Fan Drive: Direct drive or belt drive as scheduled, arrangement 4, with motor located inside fan housing on discharge side of impeller, NEMA C motor mounting, bearings B-l0 with average operating life of 200,000 hours, motor wiring leads and bearing lubrication lines extended to outside of housing. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for motor specifications.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install fan, motor and drive in accordance with manufacturer's instructions.

B. Align fan and motor sheaves to allow belts to run true and straight.

C. Bolt equipment to curbs with galvanized lag bolts.

D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.

B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.

C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.

B. Check vibration and correct as necessary for air balance work.

C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units, air flow control valves.

1.2 RELATED WORK

A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for equipment.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.

D. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.

E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.

F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

G. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air Terminal Units: Submit test data.
2. Air flow control valves.

D. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.

E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):

880-08 .....Air Terminals Addendum to ARI 888-98 incorporated into standard posted 15th December 2002

C. National Fire Protection Association (NFPA):

90A-09 .....Standard for the Installation of Air Conditioning and Ventilating Systems

D. Underwriters Laboratories, Inc. (UL):

181-08 .....Standard for Factory-Made Air Ducts and Air Connectors

E. American Society for Testing and Materials (ASTM):

C 665-06 .....Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

A. Coils:

1. Water Heating Coils:
   a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
   b. Capacity: As indicated, based on scheduled entering water temperature.
   c. Headers: Copper or Brass.
   d. Fins: Aluminum.
   e. Tubes: Copper, arrange for counter-flow of heating water.
   f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
   g. Provide vent and drain connection at high and low point, respectively of each coil.
   h. Coils shall be guaranteed to drain.

B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.

C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.

D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.

E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

2.2 AIR TERMINAL UNITS (BOXES)

A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.

B. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTMC 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with metal.
2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.

E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.

1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).

F. Provide multi-point velocity pressure sensors with external pressure taps.

1. Provide direct reading air flow rate table pasted to box.

G. Provide static pressure tubes.

H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

A. Outdoor Louvers: Section 08 90 00, LOUVERS AND VENTS.

B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84 .....Certification, Rating, and Test Manual 4th Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-05 .....Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07 .....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09 .....Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08 .....UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 AIR OUTLETS AND INLETS

A. Materials:

1. Stainless steel or aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
   a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
   b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
   c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

   d. Slot diffuser/plenum:
      1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.

2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.
3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.
4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)

3. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
   a. Margin: Flat, 30 mm (1-1/4 inches) wide.
   b. Bar spacing: 20 mm (3/4 inch) maximum.
   c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
4. Supply Grilles: Same as registers but without the opposed blade damper.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Perforated Face Type: To match supply units.
4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
8. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
   a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
   b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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SECTION 23 4000

HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air filters for heating, ventilating and air conditioning.

B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.

1.3 QUALITY ASSURANCE

A. Air Filter Performance Report for Extended Surface Filters:

1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to Resident Engineer, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.

B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.

C. Comply with UL Standard 900 for flame test.

D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size and rated efficiency.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Extended surface filters.
2. Holding frames. Identify locations.
3. Side access housings. Identify locations, verify insulated doors.
5. Magnehelic gages.

C. Air Filter performance reports.

D. Suppliers warranty.

E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):

52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J

C. American Society of Mechanical Engineers (ASME):

NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications

D. Underwriters Laboratories, Inc. (UL):

900;Revision 15 July 2009 .....Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the Resident Engineer.

B. The Resident Engineer will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.

B. Filter Classification: UL listed and approved conforming to UL Standard 900.

C. HVAC Filter Types

HVAC Filter Types Table 2.2C

MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.

B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.) Maximum Recommended Change-Out Resistance (Inches w.g.)	1.0 0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12";
MERV 14/13/11; UL 900 CLASS 2):

A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.

B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter

C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.) Dust Holding Capacity (Grams)	197 486	197 430	197 465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.) Maximum Recommended Change-Out Resistance (Inches w.g.)	2.0 0.74	2.0 0.68	2.0 0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.7 FILTER HOUSINGS/SUPPORT FRAMES

A. Side Servicing Housings (HVAC Grade)

1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.

2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.
3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within ± 3% at 0.6" w.g.
4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

B. Holding Frame System (HVAC Grade):

1. Air filter-holding frames shall be 16-gauge galvanized steel with filter sealing flange, centering dimples, sealing gasket and lances for appropriate air filter fasteners. Sizes shall be noted on drawings or other supporting materials.
2. Construction: Filter holding frame shall be constructed of 16-gauge galvanized steel. The frame shall be assembled from two corner sections and welded to assure a rigid and durable frame assembly. The frame shall include a variety of pre-punched lances for filter fastener attachment. Fastener shall be capable of being installed without the use of tools, nuts or bolts. Lance penetrations shall be upstream of filter flange to assure leak-free integrity. The frame shall include filter-centering dimples on each frame wall to facilitate ease of filter installation and assure filter centering against filter sealing flange. A 3/4" filter-sealing flange shall be an integral component of the holding frame. All corners shall be flush mitered and a permanently mounted polyurethane foam gasket shall be mounted on the sealing flange to assure filter to frame sealing integrity.
3. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

F. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

Spec Writer Note: The following paragraphs are Molecular (Gas Phase) Filtration Products used for gas phase contaminant control.

2.11 INSTRUMENTATION

A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), three inch for HEPA) range. Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.

B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC

C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.

D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.12 2 HVAC EQUIPMENT FACTORY FILTERS

A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.

B. Cleanable filters are not permitted.

C. Automatic Roll Type filters are not permitted.

2.13 3 FILTER RETURN GRILLES

Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install supports, filters and gages in accordance with manufacturer's instructions.

3.2 START-UP AND TEMPORARY USE

A. Clean and vacuum air handling units and plenums prior to starting air handling systems.

B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the Resident Engineer.

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SECTION 23 7300
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air handling units including integral components specified herein.

B. Definitions: Air Handling Unit (AHU): A custom field fabricated and tested assembly of modular sections consisting of single or multiple plenum fans with direct-drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

C. The air handling unit manufacturer shall assume all responsibility to assure equipment installation including field assembly of individual equipment components as required.

D. Install equipment complete ready for duct, pipe, control and electrical connections as described by this Section and other specification sections. Coordinate installation of equipment with equipment manufacturer.

E. The manufacturer shall confirm rigging and installation limitations and shall design, package and ship based on these limitations.

1.2 RELATED WORK

B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

D. Piping and duct insulation: Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

E. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.

F. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.

G. Return and exhaust fans: Section 23 34 00, HVAC FANS.

H. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.

I. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.

J. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

K. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

L. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

M. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

N. General Commissioning: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

O. HVAC Commissioning: Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Air Handling Units Certification

1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.

2. Air Handling Units with Plenum Fans:

a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.

b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.

2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.

3. Select the fan operating point as follows:

a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.

b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.

4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.

E. Units shall be field-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4. SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval.

E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.

1. Thoroughly clean equipment, components and subassemblies of water, dirt, debris, weld splatter, grease, oil and other foreign matter prior to shipment..
2. The manufacturer shall design base sections, components and component crating to allow rigging in via the space available. Coordination of component size limitations shall be the responsibility of the equipment manufacturer..

3. Components shall be crated to minimize construction space requirements. Construction space is limited and the manufacturer shall design the unit crating to respect this limitation. Specifically, the manufacturer shall crate wall sections and necessary wall assembly components in individual crates allowing for assembly from one crate at a time.
4. Units delivered with scratched, dented, or dirty surfaces or damage of any type shall be restored to "as new" condition as directed by the Architect/Engineer/Owner at no cost to Owner.

F. The manufacturer shall submit a unit assembly plan prior to beginning unit fabrication. The assembly plan shall temporary unit / ventilation requirements, detail each step of the construction process, effects on related trades, required utilities and a timeline for unit completion.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):

410-01 .....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils

430-09 .....Central Station Air Handling Units

C. Air Movement and Control Association International, Inc. (AMCA):

210-07 .....Laboratory Methods of Testing Fans for Rating

D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):

170-2008 .....Ventilation of Health Care Facilities

E. American Society for Testing and Materials (ASTM):

ASTM B117-07a .....Standard Practice for Operating Salt Spray (Fog) Apparatus

ASTM D1654-08.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments

ASTM D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus

ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

F. Military Specifications (Mil. Spec.):

MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the field in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled and tested.. The unit manufacturer shall be completely responsible for the unit installation.
4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site for assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.

6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 PA (8 inch WG) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam coil condensate return trap as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness Density	Foam 50 mm (2 inch) Minimum 48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	2.3 m^2.K/W (13.0 ft^2.^{O}F.hr/Btu) Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to

allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.

6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inch) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, humidifier , and coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
   a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 lb) weight hung on latch side of door.
   b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inch WG).
   c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

E. Floor:
1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 lbs per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal

insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.

2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

F. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 50 mm (2 inch) thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

I. Plenum Fans – Single and/or Multiple Fans in an Array:

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.

5. Fan Accessories
   a. Fan Isolation: Provide an actuator-controlled damper to isolate the fan not in operation due to failure.
   b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

J. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):
Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

K. Multi-zone damper blades shall be galvanized steel or aluminum type. Dampers shall have metal compressible jamb seals and extruded vinyl or metal blade edge seals. Dampers shall rotate on stainless steel bearings or bronze bushings. Leakage rate shall not exceed 2.5 cubic meters/minute/square meter (8 CFM per sq. foot) at 250 Pa (1 inch WG). Dampers and operators shall be furnished and factory installed by AHU manufacturer. Damper operators shall be of the same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

N. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
   1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.

2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

P. Coils: Coils shall be mounted on hot dipped galvanized steel supports (stainless steel for cooling coils) to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

SPEC WRITER NOTE:

1. Water Coils.

4. Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the AHU manufacturer. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

Q. Humidifier: When included in design, coordinate the humidification requirements with section 23 22 13 Steam and Condensate Heating Piping. Provide air-handling unit-mounted humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.

S. Discharge Section:
Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

T. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.

1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, humidifier and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install compatible 100 watt bulb in each light fixture.

3. Provide a convenience duplex receptacle next to the light switch.
4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install air handling unit in conformance with ARI 435.

B. The manufacturer shall provide a full time on site construction supervisor during the entire unit assembly process. The supervisor shall manage the unit assembly and provide a lead contact for project meetings, owner / engineer / construction manager relations and answer questions from associated trades.

C. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.

D. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

E. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

G. Unit manufacturer shall provide all conduit, fixtures, motor wiring and lighting within unit.

3.2 STARTUP SERVICES

A. Unit manufacturer shall be responsible for conducting all specified field tests. Manufacturer shall provide testing equipment and instrumentation as needed for testing.

1. Fan Vibration Testing: The unit fan assembly including the base, spring isolators and fans shall be operated at the design RPM and a complete vibration spectrum shall be conducted. Such tests shall be performed on a completely assembled unit including all components. Readings shall be taken in the horizontal, vertical, and axial direction at each fan and motor bearing. This test shall be conducted at the factory before shipping and in the field.

2. Basin Leakage Testing: The basin shall be tested for leakage. The base sections shall be filled with 2" of water for 24 hours. Any leaks shall be repaired and the basin re-tested.

3. Coil Pressure Tests: The heating and cooling coils, as well as any other piping included with the air handling units shall be pressure tested at 150 PSI for minimum of 1 hour.
4. Electrical System Tests: The entire electrical system shall be functionally checked including motors, lights, utility outlets, etc. for proper operation.
5. Unit Performance Test: Unit manufacturer shall demonstrate that the actual performance matches scheduled unit performance by testing and operating unit at the design conditions; simulating external static pressure (providing for dirty filters and wet coils). Test shall include measurements of CFM, BHP and RPM at design TSP.
6. Casing Leakage Test: Casing leakage test shall verify that unit casing leakage is less than 1/2% of design air flow at 1-1/2 times the design static pressure. The unit shall be sealed; pressure sections shall be put under positive pressure and suction sections shall be put under negative pressure. The leakage shall be measured in each section using a calibrated orifice plate. The total casing leakage (positive plus negative) shall be considered the sum of the positive and negative leakage.
7. Sound Test: The assembled air handling unit shall be field tested for sound power at the unit inlet and outlet; and sound pressure level at a three (3) foot distance from the unit casing. The sound power level shall be verified through actual measurements and calculations in accordance with AMCA Standards 300 and 301. During test, unit shall be isolated from background noise and vibration or tested during periods when background noise and vibration are at a minimum.
8. Field testing shall assure the Owner and Engineer that any potential system performance concerns are addressed before owner acceptance. Any unit modifications necessary as a result of field testing not meeting specified performance levels shall be done by the unit manufacturer at no additional cost to the owner prior to unit acceptance. The Owners representative/Engineer shall have the option to witness all tests. The manufacturer shall notify the Owners representative/Engineer two weeks prior to the scheduled tests. A formal written report including test results shall be submitted to the Owner / Engineer.

B. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

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SECTION 23 8216
AIR COILS

SPEC WRITER NOTE: Delete between //---// if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.

PART 1 - GENERAL

1.1 1 DESCRIPTION

Heating and cooling coils for air handling unit and duct applications

1.2 2 RELATED WORK

A. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Section 23 31 00, HVAC DUCTS AND CASINGS

D. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.

E. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

F. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

G. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS

H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

I. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC, //Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION//.

B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 4l0 and shall bear the AHRI certification label.

1.4 4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.

C. Provide installation, operating and maintenance instructions.

D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.

E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS, Section 23 36 00, AIR TERMINAL UNITS, or Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI):

Directory of Certified Applied Air Conditioning Products

AHRI 4l0-01.....Forced-Circulation Air-Cooling and Air-Heating Coils

C. American Society for Testing and Materials (ASTM):

B75/75M-02 .....Standard Specifications for Seamless Copper Tube

D. National Fire Protection Association (NFPA):

70-11 .....National Electric Code

E. National Electric Manufacturers Association (NEMA):

250-11 .....Enclosures for Electrical Equipment (1,000 Volts Maximum)

F. Underwriters Laboratories, Inc. (UL):

1996-09 .....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 1 HEATING AND COOLING COILS

A. Conform to ASTM B75 and AHRI 410.

B. Surgical Suites – All Locations: All coils installed in the air handling units serving surgical suites, duct-mounted reheat coils, and air terminal unit-mounted reheat coils shall be equipped with copper fins.

SPEC WRITER NOTE: Provide corrosion protection for all coils located in the air-handling unit coils in high-humidity locations (VA HVAC Design Manual Chapter 7) and as determined by the designer for a specific location. Coating should not be used for the chemically corrosive locations where the pH values are not within 3 to 12.

C. High Humidity Locations: For air-handling unit mounted coils provide the following corrosion treatment:

1. Epoxy Immersion Coating – Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.

2. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
   a. Salt Spray Resistance (Minimum 6,000 Hours)
   b. Humidity Resistance (Minimum 1,000 Hours)
   c. Water Immersion (Minimum 260 Hours)
   d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
   e. Impact Resistance (Up to 160 Inch/Pound)

D. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.

E. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.

F. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.

G. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

H. Coil Casing: 1.6 mm (l6 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.

I. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

J. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

K. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.

L. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

M. Steam Distributing Coils: Conform to ASTM B75 and ARI 410. Minimum 9.5 mm (3/8-inch) steam distributing tubing installed concentrically in 25 mm (one-inch) OD condensing coil tubes.

N. Integral Face and Bypass Type Steam Coil:
   1. Exempt from ARI Test and Certification.
   2. Conform to ASTM B75 and ARI 410.

3. Minimum 16 mm (5/8-inch) steam tube installed in concentrically 25 mm (one-inch) OD diameter tube.
4. Casing: 1.9 mm (l4 gage) galvanized steel with corrosion resistant paint.
5. Tubes and Bypasses: Vertical or horizontal.

DESIGNER NOTE: Pneumatic damper operators may be used only while connecting to any existing pneumatic control system.

O. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 1.6 mm (l6 gage) steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and // pneumatic operator(s) // electric operators//. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. //

2.2 2 REHEAT COILS, DUCT MOUNTED

The coils shall be continuous circuit booster type for steam or hot water as shown on drawings. Use the same coil material as listed in Paragraphs 2.1.

2.3 3 WATER COILS, INCLUDING GLYCOL-WATER

A. Use the same coil material as listed in Paragraphs 2.1.
B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
   l. Cooling, all types.
   2. Heating or preheat.
   3. Runaround energy recovery. ARI certification of capacity adjustment is waived. See Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.
C. Cleanable Tube Type; manufacturer standard:
   l. Well water applications.
   2. Waste water applications.

2.4 4 VOLATILE REFRIGERANT COILS

A. Continuous circuit, straight tubes, dry expansion type equipped with multi-port distribution header, less expansion valve.
B. Minimum 16 mm (5/8-inch) tube diameter.
C. Designed for R22 or other EPA approved refrigerants.

2.5 5 ELECTRIC HEATING COILS

A. Standards: ARI 4l0 is not applicable. Electric coils shall meet the requirements of the National Electric Code (NEC) and UL l996.

B. General: Aluminized steel frame, spot welded. Duct mounted units may be flanged or slip-in design with built-in terminal box completely factory wired to terminals. Control panels for coils in air handling units may be built-in or remote in NEMA l enclosure.

C. Coils: Open type, 80 percent nickel, 20 percent chromium resistance wire, insulated by floating ceramic bushings and supported in aluminized steel brackets spaced on 100 mm (4-inch) maximum centers. Coils shall be mechanically crimped in stainless steel terminals which are insulated from the frame with high temperature molded phenolic bushings.

D. Over Temperature Protection:

l. Primary system: Automatic reset thermal cutout.

2. Secondary system: Load-carrying manual reset thermal cutout factory wired in series with each heater stage.

E. Overcurrent Protection: Comply with UL and NEC.

SPEC WRITER NOTE: Specify mercury type contactors when quiet operation (reheat coil above ceiling) is required.

F. Contactors: Disconnecting magnetic type, (when required), except for duct mounted reheat coils contractors shall be disconnecting mercury type.

G. Airflow Interlock: Diaphragm operated differential airflow pressure switch.

SPEC WRITER NOTE: Verify that temperature controls are shown on the drawings. Include these temperature controls in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

H. Leaving air temperature control for electric coils mounted in air handling units shall be // 3 // // 6 // // l0 // // l8 // step control driven by a unit mounted modulating thermostat.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.

B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 2 STARTUP AND TESTING

A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

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SECTION 26 0511
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on drawings.

C.

D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 2 MINIMUM REQUIREMENTS

A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.

2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
   a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
   c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
B. Product Qualification:
   1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
   2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 8 EQUIPMENT PROTECTION

A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.

1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
3. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.

4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 9 WORK PERFORMANCE

A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
B. Job site safety and worker safety is the responsibility of the contractor.
C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
   1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
   2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
   3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the Resident Engineer and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
   4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Resident Engineer.
D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 0 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.
B. Working spaces shall not be less than specified in the NEC for all voltages specified.
C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 1 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm^2), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 2 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.

C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
   1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
   2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
   3. Submit each section separately.

E. The submittals shall include the following:
   1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
   3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
   4. Parts list which shall include those replacement parts recommended by the equipment manufacturer.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
   1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
   2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
   3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
   4. The manuals shall include:
      a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
      b. A control sequence describing start-up, operation, and shutdown.

c. Description of the function of each principal item of equipment.

d. Installation instructions.

e. Safety precautions for operation and maintenance.

f. Diagrams and illustrations.

g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.

h. Performance data.

i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.

j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of manuals together with shop drawings.

1.13 3 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.15 5 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.16 TRAINING

A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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SECTION 26 0521
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the Resident Engineer :
   a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Fire Protection Association (NFPA):

70-08 .....National Electrical Code (NEC)

D. National Electrical Manufacturers Association (NEMA):

WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

E. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-071 .....Electrical Grounding and Bonding Equipment

486A-486B-03.....Wire Connectors

486C-04 .....Splicing Wire Connectors

486D-05.....Sealed Wire Connector Systems

486E-94 .....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07 .....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable

514B-04 .....Conduit, Tubing, and Cable Fittings

1479-03 .....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.

B. Single Conductor:

1. Shall be annealed copper.
2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.

C. Insulation:

1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.

D. Color Code:

1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

a. Lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the Resident Engineer.

2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified above.
   c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 2 SPLICES AND JOINTS

A. In accordance with UL 486A, C, D, E, and NEC.

B. Aboveground Circuits (No. 10 AWG and smaller):

1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220˚ F [105˚ C], with integral insulation, approved for copper conductors.
2. The integral insulator shall have a skirt to completely cover the stripped wires.
3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.

C. Aboveground Circuits (No. 8 AWG and larger):
   1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper conductors.
   2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
   3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
   4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.
D. Underground Branch Circuits and Feeders:
   1. Submersible connectors in accordance with UL 486D, rated 600 V, 190˚ F [90˚ C], with integral insulation.

2.3 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 4 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

PART 3 - EXECUTION

3.1 GENERAL

A. Install in accordance with the NEC, and as specified.
B. Install all wiring in raceway systems.
C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
F. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
H. Wire Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
2. Use nonmetallic ropes for pulling feeders.
3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer.
4. All cables in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

I. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 2 SPLICE INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure.
B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 4 FEEDER IDENTIFICATION

A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.6 CONTROL AND SIGNAL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.7 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.
B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
C. Wire markers shall retain their markings after cleaning.

3.8 8 ACCEPTANCE CHECKS AND TESTS

A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.

B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.

C. Perform phase rotation test on all three-phase circuits.

D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 0526
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.

B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.

C. Section 26 24 16, PANELBOARDS: Low voltage panelboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present enough information to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:

1. Certification that the materials and installation are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

A. American Society for Testing and Materials (ASTM):

B1-07 .....Standard Specification for Hard-Drawn Copper Wire

B3-07 .....Standard Specification for Soft or Annealed Copper Wire

B8-04 .....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983 .....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07 .....National Electrical Safety Code

C. National Fire Protection Association (NFPA):

70-08 .....National Electrical Code (NEC)

99-2005 .....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm²] and larger shall be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be ASTM B1 solid bare copper wire.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

2.2 GROUND CONNECTIONS

A. Above Grade:

1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

2.3 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

2.4 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
B. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Motor Control Centers and Panelboards:
   1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
   2. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
   3. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:
1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm²] bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG [16 mm²] bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].
3. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft [15 M].

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.6 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.8 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

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SECTION 26 0533
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the Resident Engineer:

a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.

b. Certification by the contractor that the material has been properly installed.

1.5 5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C80.1-05 .....Electrical Rigid Steel Conduit

C80.3-05 .....Steel Electrical Metal Tubing

C80.6-05 .....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

70-08 .....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05 .....Flexible Metal Conduit

5-04 .....Surface Metal Raceway and Fittings

6-07 .....Electrical Rigid Metal Conduit - Steel

50-95 .....Enclosures for Electrical Equipment

360-093 .....Liquid-Tight Flexible Steel Conduit

467-07 .....Grounding and Bonding Equipment

514A-04 .....Metallic Outlet Boxes

514B-04 .....Conduit, Tubing, and Cable Fittings

514C-96 .....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

651-05 .....Schedule 40 and 80 Rigid PVC Conduit and Fittings

651A-00 .....Type EB and A Rigid PVC Conduit and HDPE Conduit

797-07 .....Electrical Metallic Tubing

1242-06 .....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):

TC-2-03 .....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit

TC-3-04 .....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07 .....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 0.75 in [19 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
3. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
4. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
5. Flexible galvanized steel conduit: Shall conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
3. Electrical metallic tubing fittings:
   a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.

b. Only steel or malleable iron materials are acceptable.

c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.

d. Indent-type connectors or couplings are prohibited.

e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

4. Flexible steel conduit fittings:

a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.

b. Clamp-type, with insulated throat.

5. Liquid-tight flexible metal conduit fittings:

a. Fittings shall meet the requirements of UL 514B and NEMA FB1.

b. Only steel or malleable iron materials are acceptable.

c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

6. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.

7. Expansion and deflection couplings:

a. Conform to UL 467 and UL 514B.

b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.

c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.

d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.

3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.

4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.

2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
1. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COTR as required by limited working space.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, as shown, and as specified herein.

B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.

C. Install conduit as follows:
1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut square, ream, remove burrs, and draw up tight.

6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:
1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Resident Engineer.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
   a. Where shown on the structural drawings.
   b. As approved by the COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
   a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.

c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.

5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors 600 V and below: Rigid steel or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

3.4 4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors 600 V and Below: Rigid steel or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
C. Align and run conduit parallel or perpendicular to the building lines.
D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
E. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
F. Surface metal raceways: Use only where shown.

3.5 5 WET OR DAMP LOCATIONS

A. Unless otherwise shown, use conduits of rigid steel.
B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
C. Unless otherwise shown, use rigid steel conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.6 6 MOTORS AND VIBRATING EQUIPMENT

A. Use liquid-tight flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC

units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.7 7 EXPANSION JOINTS

A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.

C. Install expansion and deflection couplings where shown.

3.8 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. Existing Construction:

a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.

b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].

c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.9 9 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush-mounted.
2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."

G. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 2416
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information, shall be clearly presented to determine compliance with drawings and specifications.

2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams, accessories, and weights of equipment. Complete nameplate data, including manufacturer's name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.

2. If changes have been made to the maintenance and operating manuals that were originally submitted, then submit four copies of updated maintenance and operating manuals to the Resident Engineer two weeks prior to final inspection.

D. Certification: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):

PB-1-06 .....Panelboards

250-08 .....Enclosures for Electrical Equipment (1000V Maximum)

C. National Fire Protection Association (NFPA):

70-2005 .....National Electrical Code (NEC)

70E-2004 .....Standard for Electrical Life Safety in the Workplace

D. Underwriters Laboratories, Inc. (UL):

50-95 .....Enclosures for Electrical Equipment

67-09 .....Panelboards

489-09 .....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 PANELBOARDS

A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.

B. Panelboards shall be standard manufactured products.

C. All panelboards shall be hinged "door in door" type with:

1. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips, or other fasteners, requiring a tool for entry. Hand-operated latches are not acceptable.
3. Push inner and outer doors shall open left to right.

D. All panelboards shall be completely factory-assembled with molded case circuit breakers. Include one-piece removable, inner dead front cover, independent of the panelboard cover.

E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.

F. Panelboards shall conform to NEMA PB-1, NEMA AB-1, and UL 67 and have the following features:
   1. Non-reduced size copper bus bars with current ratings as shown on the panel schedules, rigidly supported on molded insulators.
   2. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
   3. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys of sizes suitable for the conductors to which they will be connected.
   4. Neutral bus shall be 100% rated, mounted on insulated supports.
   5. Grounding bus bar shall be equipped with screws or lugs for the connection of grounding wires.
   6. Buses shall be braced for the available short-circuit current. Bracing shall not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
   7. Branch circuit panelboards shall have buses fabricated for bolt-on type circuit breakers.
   8. Protective devices shall be designed so that they can easily be replaced.
   9. Where designated on panel schedule "spaces," include all necessary bussing, device support, and connections. Provide blank cover for each space.
   10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have cable connections to the second section. Panelboard sections with tapped bus or crossover bus are not acceptable.
   11. Series-rated panelboards are not permitted.

2.2 CABINETS AND TRIMS

Cabinets:

1. Provide galvanized steel cabinets to house panelboards.
2. Cabinet enclosure shall not have ventilating openings.
3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS

A. Circuit breakers shall be per UL 489, in accordance with the NEC, as shown on the drawings, and as specified.
B. Circuit breakers in panelboards shall be bolt-on type.
C. Molded case circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
   1. 120/208 V Panelboard: 10,000 A symmetrical.

2. 120/240 V Panelboard: 10,000 A symmetrical.
3. 277/480 V Panelboard: 14,000 A symmetrical.

D. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100 A frame or lower. Magnetic trip shall be adjustable from 3x to 10x for breakers with 600 A frames and higher. Factory setting shall be HI, unless otherwise noted //.

E. Breaker features shall be as follows:
1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates ON, TRIPPED, and OFF positions.
8. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where indicated.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SEPARATELY ENCLOSED MOLDED CASE CIRCUIT BREAKERS

A. Where separately enclosed molded case circuit breakers are shown on the drawings, provide circuit breakers in accordance with the applicable requirements of those specified for panelboards.

B. Enclosures are to be of the NEMA types shown on the drawings. Where the types are not shown, they are to be the NEMA type most suitable for the environmental conditions where the circuit breakers are being installed.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.

B. Locate panelboards so that the present and future conduits can be conveniently connected.

C. Install a printed schedule of circuits in each panelboard after approval by the Resident Engineer. Schedules shall be printed on the panelboard directory cards, installed in the appropriate panelboards,

and incorporate all applicable contract changes. Information shall indicate outlets, lights, devices, or other equipment controlled by each circuit, and the final room numbers served by each circuit.

D. Mount the fully-aligned panelboard such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 in [1980 mm]. Mount panelboards that are too high such that the bottom of the cabinets will not be less than 6 in [150 mm] above the finished floor.

E. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims, doors, and boxes with finishes to match surrounding surfaces after the panelboards have been installed.

F. Rust and scale shall be removed from the inside of existing backboxes where new panelboards are to be installed. Paint inside of backboxes with rust-preventive paint before the new panelboard interior is installed. Provide new trim and doors for these panelboards. Covers shall fit tight to the box with no gaps between the cover and the box.

3.2 ACCEPTANCE CHECKS AND TESTS

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage and required area clearances.
   d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
   e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
   f. Clean panelboard.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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SECTION 26 2911
MOTOR STARTERS

PART 1 - GENERAL

1.1 1 DESCRIPTION

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

1.2 2 RELATED WORK

A. Other sections which specify motor driven equipment, except elevator motor controllers.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.

2. Include electrical ratings, dimensions, weights, mounting details, materials, running over current protection, size of enclosure, over current protection, wiring diagrams, starting characteristics, interlocking and accessories.

C. Manuals:

1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.

a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.

b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.

c. Elementary schematic diagrams shall be provided for clarity of operation.

2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the Resident Engineer.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the Resident Engineer:

1. Certification that the equipment has been properly installed, adjusted, and tested.
2. Certification by the manufacturer that motor controller(s) conforms to the requirements of the drawings and specifications. This certification must be furnished to the Resident Engineer prior to shipping the controller(s) to the job site.

1.5 5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):

519.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems

C37.90.1 .....Standard Surge Withstand Capability (SWC) Tests for Protective Relays and Relay Systems

C. National Electrical Manufacturers Association (NEMA):

ICS 1.....Industrial Control and Systems General Requirements

ICS 1.1.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control

ICS 2.....Industrial Control and Systems, Controllers, Contactors and Overload Relays Rated 600 Volts DC

ICS 6.....Industrial Control and Systems Enclosures

ICS 7.....Industrial Control and Systems Adjustable-Speed Drives

ICS 7.1.....Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems

D. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

508.....Industrial Control Equipment

PART 2 - PRODUCTS

2.1 1 MOTOR STARTERS, GENERAL

A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA (ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.

B. Shall have the following features:

1. Separately enclosed unless part of another assembly.
2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.
3. Motor control circuits:
   a. Shall operate at not more than 120 volts.
   b. Shall be grounded except as follows:
      1) Where isolated control circuits are shown.
      2) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.
   c. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.
   d. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.
4. Overload current protective devices:
   a. Overload relay (solid state type).
   c. One for each pole.
   d. Manual reset on the door of each motor controller enclosure.
   e. Correctly sized for the associated motor's rated full load current.
   f. Check every motor controller after installation and verify that correct sizes of protective devices have been installed.
   g. Deliver four copies of a summarized list to the Resident Engineer, which indicates and adequately identifies every motor controller installed. Include the catalog numbers for the correct sizes of protective devices for the motor controllers.
5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.
6. Incorporate into each control circuit a 120-volt, solid state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.

7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, etc., shall be interchangeable.
8. All pilot lights and indicating lights of all types shall be LED.
9. Enclosures:
    a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most suitable for the environmental conditions where the motor controllers are being installed.
    b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
    c. Enclosures shall be primed and finish coated at the factory with the manufacturer's prime coat and standard finish.

C. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assemblies.

D. For motor controllers being installed in existing motor control centers or panelboards, coordinate with the existing centers or panelboards.

E. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.

F. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

2.2 2 MANUAL MOTOR STARTERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Manual motor starters.
    1. Starters shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
    2. Units shall include overload protection, red pilot light, NO auxiliary contact and toggle operator.

C. Fractional horsepower manual motor starters.
    1. Starters shall be general-purpose Class A, manually operated with full voltage controller for fractional horsepower induction motors.
    2. Units shall include thermal overload protection, red pilot light and toggle operator.

D. Motor starting switches.
    1. Switches shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.

2. Units shall include thermal overload protection, red pilot light , NO auxiliary contact and toggle operator.

2.3 3 MAGNETIC MOTOR STARTERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.

C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.

D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.

E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.

2.4 4 REDUCED VOLTAGE MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.

B. Shall be installed as shown for motors on the contract drawings.

C. Shall have closed circuit transition for the types which can incorporate such transition.

D. Shall limit inrush currents to not more than 70 percent of the locked rotor currents.

E. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.

2.6 6 VARIABLE SPEED MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.

B. Shall be solid state, micro processor-based with adjustable frequency and voltage, three phase output capable of driving standard NEMA B design, three phase alternating current induction motors at full rated speed. The drives shall utilize a full wave bridge design incorporating diode rectifier circuitry with pulse width modulation (PWM). Other control techniques are not acceptable. Silicon controlled rectifiers (SCR) shall not be used in the rectifying circuitry. The drives shall be designed to be used on variable torque loads and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.

C. Unit shall be capable of operating within voltage parameters of plus 10 to minus 10 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

D. Operating and Design Conditions:

Elevation: 3300 feet AMSL

Temperatures: Maximum 104°F Minimum 14°F // //

Relative Humidity:95%

Drive Location: Air conditioned Building

E. Controllers shall have the following features:

1. Isolated power for control circuits.
2. Manually re-settable motor overload protection for each phase.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 30 seconds. (Set timers to the equipment manufacturer's recommended time in the above range.)
5. Provide 4 to 20 ma current follower circuitry for interface with mechanical sensor devices.
6. Automatic frequency adjustment from 20 Hz to 60 Hz.
7. Provide circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The controller shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The drive shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
   a. Incorrect phase sequence.
   b. Single phasing.
   c. Over voltage in excess of 10 percent.
   d. Under voltage in excess of 10 percent.
   e. Running over current above 110 percent (shall not automatically reset for this condition.)
   f. Instantaneous overcurrent above 150 percent (shall not automatically reset for this condition).
   g. Surge voltage in excess of 1000 volts.
   h. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
8. Provide automatic shutdown on receipt of a power transfer warning signal from an automatic transfer switch. Controller shall automatically restart motor after the power transfer.
9. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.
10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.

F. Minimum efficiency shall be 95 percent at 100 percent speed and 85percent at 50 percent speed.

G. The displacement power factor of the controller shall not be less than 95 percent under any speed or load condition.

H. Controllers shall include a door interlocked fused safety disconnect switch or door interlocked circuit breaker switch which will disconnect all input power.

I. Controller shall include a 3% line reactor, and RFI/EMI filter.

J. The following accessories are to be door mounted:

1. AC Power on light.
2. Ammeter (RMS motor current).
3. HAND-OFF-AUTOMATIC switch.
4. Manual speed control in HAND mode.
5. System protection lights indicating that the system has shutdown and will not automatically restart.
6. System protection light indicating that the system has shutdown but will restart when conditions return to normal.
7. Manual variable speed controller by-pass switch.
8. Diagnostic shutdown indicator lights for each shutdown condition.
9. Provide two N.O. and two N.C. dry contacts rated 120 volts, 10 amperes, 60 HZ for remote indication of the following:
   a. System shutdown with auto restart.
   b. System shutdown without auto restart.
   c. System running.
10. Incorporate into each control circuit a 120-volt, time delay relay (ON delay), adjustable from 0.3-10 minutes, with transient protection. Provide transformer/s for the control circuit/s.
11. Controller shall not add any current or voltage transients to the input AC power distribution system nor shall transients from other devices on the AC power distribution system affect the controller. Controllers shall be protected to comply with IEEE C37.90.1 and UL-508. Line noise and harmonic voltage distortion shall not exceed the values allowed by IEEE 519.

K. Hardware and software to enable the BAS to monitor, control, and display controller status and alarms.

L. Network Communications Ports: Ethernet and RS-422/485.

M. Embedded BAS Protocols for Network Communications: As specified in Division 22.

N. Bypass Operation: Manually transfers motor between power converter output and bypass circuit, manually, automatically, or both. Unit is capable of stable operation (starting, stopping, and running) with motor completely disconnected from power converter. Transfer between power converter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.

O. Bypass Controller: Provide contactor-style bypass, arranged to isolate the power converter input and output and permit safe testing of the power converter, both energized and de-energized, while motor is operating in bypass mode. Motor overload protection shall be provided.
   1. Bypass Contactor: Load-break NEMA-rated contactor.
   2. Input and Output Isolating Contactors: Non-load-break, NEMA-rated contactors.
   3. Isolating Switch: Non-load-break switch arranged to isolate power converter and permit safe troubleshooting and testing of the power converter, both energized and de-energized, while motor is operating in bypass mode; pad-lockable, door-mounted handle mechanism.

2.7 7 MOTOR CONTROL STATIONS

A. Shall have the following features:
   1. Designed for suitably fulfilling the specific control functions for which each station is being installed.
   2. Coordinate the use of momentary contacts and maintained contacts with the complete motor control systems to insure safety for people and equipment.
   3. Each station shall have two pilot lights behind red and green jewels and a circuit to its motor controller. Connect the lamps so they will be energized as follows:
      a. Red while the motor is running.
      b. Green while the motor is stopped.
   4. Where two or more stations are mounted adjacent to each other, install a common wall plate, except where the designs of the stations make such common plates impracticable.
   5. Identify each station with a permanently attached individual nameplate, of laminated black phenolic resin with a white core and engraved lettering not less than 6 mm (1/4-inch) high. Identify the motor by its number or other designation and indicate the function fulfilled by the motor.
B. Components of Motor Control Circuits:
   1. Shall also be designed and arranged so that accidental faulting or grounding of the control conductors will not be able to start the motors.
   2. Use of locking type STOP pushbuttons or switches, which cause motors to restart automatically when the pushbuttons or switches are released, will not be permitted.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motor control equipment in accordance with manufacturer's recommendations, the NEC, NEMA and as shown on the drawings.
B. Furnish and install heater elements in motor starters and to match the installed motor characteristics. Submit a list of all motors listing motor nameplate rating and heater element installed.

C. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.

D. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.

E. Install manual motor starters in flush enclosures in finished areas.

F. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.

3.2 2 ADJUSTING

A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.

B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.

C. Adjust trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Resident Engineer before increasing settings.

D. In reduced-voltage solid-state controllers, set field-adjustable switches and program microprocessors for required start and stop sequences.

3.3 3 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Inspect contactors.

d. Clean motor starters and variable speed motor controllers.

e. Verify overload element ratings are correct for their applications.

f. If motor-running protection is provided by fuses, verify correct fuse rating.

g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

2. Variable speed motor controllers:

a. Final programming and connections to variable speed motor controllers shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

b. Test all control and safety features of the variable frequency drive.

3.4 4 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

3.5 5 SPARE PARTS

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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SECTION 26 2921
DISCONNECT SWITCHES

PART 1 - GENERAL

1.1 1 DESCRIPTION

This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

1.2 2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

E. Section 26 29 11, MOTOR STARTERS: Motor rated toggle switches.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.

C. Manuals:

1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the COTR two weeks prior to final inspection.
2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.
3. Wiring diagrams shall indicate internal wiring and any interlocking.

D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the Resident Engineer:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):

FU l-07 .....Low Voltage Cartridge Fuses

KS l-06.....Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum)

C. National Fire Protection Association (NFPA):

70-08 .....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

98-04 .....Enclosed and Dead-Front Switches

248-00 .....Low Voltage Fuses

977-94 .....Fused Power-Circuit Devices

PART 2 - PRODUCTS

2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS

A. In accordance with UL 98, NEMA KS1, and NEC.

B. Shall have NEMA classification General Duty (GD) for 240 V switches and NEMA classification Heavy Duty (HD) for 480 V switches.

C. Shall be HP rated.

D. Shall have the following features:

1. Switch mechanism shall be the quick-make, quick-break type.
2. Copper blades, visible in the OFF position.
3. An arc chute for each pole.
4. External operating handle shall indicate ON and OFF position and have lock-open padlocking provisions.
5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
6. Fuse holders for the sizes and types of fuses specified.
7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.

8. Ground lugs for each ground conductor.
9. Enclosures:
   a. Shall be the NEMA types shown on the drawings for the switches.
   b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.
   c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

2.2 LOW VOLTAGE UNFUSED SWITCHES RATED 600 AMPERES AND LESS

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, but without provisions for fuses.

2.4 4 MOTOR RATED TOGGLE SWITCHES

Refer to Section 26 29 11, MOTOR STARTERS.

2.5 LOW VOLTAGE CARTRIDGE FUSES

A. In accordance with NEMA FU1.
B. Motor Branch Circuits: Class RK1.
C. Other Branch Circuits: Class J, fast acting.
D. Control Circuits: Class CC, fast acting.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

3.2 2 SPARE PARTS

Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the COTR.

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