

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown.
- B. Curb.
- C. Pedestrian Pavement: grade slabs.
- D. Equipment Pads: Generator, Transformers.

1.2 RELATED WORK

- A. Subgrade Preparation: Section 31 20 11, EARTH MOVING (SHORT FORM).
- B. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

PLACEMENT OF CONCRETE SHALL BE AS SPECIFIED UNDER ARTICLE 3.8, COLD WEATHER AND ARTICLE 3.7, HOT WEATHER OF SECTION 03 30 00, CAST-IN-PLACE CONCRETE. 1.5 SUBMITTALS

1.5 Submittals

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 2. Hot poured sealing compound
 - 3. Reinforcement
 - 4. Curing materials

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - M31.....Deformed and Plain Billet Steel Bars for Concrete Reinforcement (ASTM A615/A615M-96A)

M55M/55M.....Welded Steel Wire Fabric for Concrete
 Reinforcement (ASTM A185)
 M147.....Materials for Aggregate and Soil-Aggregate
 Subbase, Base and Surface Courses (R 1996)
 M148.....Liquid Membrane-Forming Compounds for Curing
 Concrete (ASTM C309A)
 M171.....Sheet Materials for Curing Concrete (ASTM C171)
 M182.....Burlap Cloth Made from Jute or Kenaf
 M213.....Preformed Expansion Joint Fillers for Concrete
 Paving and Structural Construction
 (Non-extruding and Resilient Bituminous Type)
 (ASTM D1751)
 T99.....Moisture-Density Relations of Soils Using a 2.5
 kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop
 T180.....Moisture-Density Relations of Soils Using a 4.54
 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 C. American Society for Testing and Materials (ASTM):
 C94/C94M.....Ready-Mixed Concrete

PART 2 - PRODUCTS

2.1 GENERAL

Concrete shall be Type C, air-entrained as specified in Section 03 30
 00, CAST-IN-PLACE CONCRETE, with the following exceptions:

<u>TYPE</u>	<u>MAXIMUM SLUMP*</u>
Curb	75 mm (3")
Pedestrian Pavement	75 mm (3")
Equipment Pad	75 to 100 mm (3" to 4")
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.
- B. Welded wire-fabric shall conform to AASHTO M55.
- C. Dowels shall be plain steel bars conforming to AASHTO M31 or M42. Tie bars shall be deformed steel bars conforming to AASHTO M31 or M42.

2.3 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 3 mm (1/8 inch) in any 3000 mm (ten foot) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 50 mm (2 inches) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to:
 - 1. IMPERVIOUS SHEETING CONFORMING TO AASHTO M171.

2.5 EXPANSION JOINT FILLERS

Material shall conform to AASHTO M213.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 11, EARTH MOVING (Short Form).
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SETTING FORMS

- A. Base Support:
 - 1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
 - 2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.
- B. Form Setting:
 - 1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
 - 2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
 - 3. Forms shall conform to line and grade with an allowable tolerance of 3 mm (1/8 inch) when checked with a straightedge and shall not deviate from true line by more than 6 mm (1/4 inch) at any point.

4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
 5. Clean and oil forms each time they are used.
- C. The Contractor's Registered Professional Land Surveyor, specified in the, GENERAL CONDITIONS, shall establish and control the alignment and the grade elevations of the forms or concrete slipforming machine operations.
1. Make necessary corrections to forms immediately before placing concrete.
 2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

3.3 EQUIPMENT

- A. The VA COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.4 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
- B. Before the concrete is placed, the COTR shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

3.5 PLACING CONCRETE - GENERAL

- A. Obtain approval of the VA COR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the VA COR before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.

- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

3.6 PLACING CONCRETE - GENERAL

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.7 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.8 CONCRETE FINISHING CURB

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 6mm (1/4 inch) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 6 mm (1/4 inch) for top and face of curb, when tested with a 3000 mm (10 foot) straightedge.

- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain.
- H. Visible surfaces and edges of finished curb, shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.9 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Grade Slabs:
 - 1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
 - 2. Brooming shall be transverse to the line of traffic.
 - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 2 mm (1/16 inch) in depth.
 - 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 5 mm (3/16 inch) when tested with a 3000 mm (10 foot) straightedge.
 - 6. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).
 - 7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.

3.10 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, give it a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 3 mm (1/8 inch) when tested with a 3000 mm (10 foot) straightedge.
- D. Correct irregularities exceeding the above.

3.11 JOINTS - GENERAL

- A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.12 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.13 CURING OF CONCRETE

- A. Cure concrete by the following method, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the VA COR.
- B. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 0.1 mm (4 mils) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 300 mm (12 inches). Securely anchor sheeting.

3.14 CLEANING

- A. After completion of the curing period:
 - 1. Remove the curing material.
 - 2. Sweep the concrete clean.
 - 3. After removal of all foreign matter from the joints, seal joints as herein specified.
 - 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.15 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the

entire section between regularly scheduled joints, when directed by the
VA COR, and at no additional cost to the Government.

3.16 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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