

SECTION 089000

LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 SUBMITTALS

- A. Submit in accordance with Section 013323, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
1. Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:
1. Each type of louver and vent.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):
- Approved Product List - September 2011
- C. American Society for Testing and Materials (ASTM):
- A167-99(R2009).....Stainless and Heat-Resisting Chromium - Nickel Steel Plate, Sheet, and Strip
- A1008/A1008M-10.....Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability
- B209/B209M-03(R2007)....Aluminum and Aluminum Alloy, Sheet and Plate
- B221-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire Shapes, and Tubes
- D. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual
- E. National Fire Protection Association (NFPA):
- 90A-09.....Installation of Air Conditioning and Ventilating Systems

F. American Architectural Manufacturers Association (AAMA):

2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels

G. Air Movement and Control Association, Inc. (AMCA):

500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.

B. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.

2.2 EXTERIOR WALL LOUVERS

A. General:

1. Provide fixed type louvers of size and design shown on the drawings.
2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
3. Furnish louvers with sill extension or separate sill as shown.
4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Weather louvers shall have a minimum of 46 percent free area and shall pass 934 fpm free area velocity at a pressure drop not exceeding 0.075 inch water gage and carry not more than 1 ounce of water per square foot of free area for 15 minutes when tested per AMCA Standard 500-L.
2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.

C. Aluminum Louvers:

1. General: Frames, blades, and mullions ; 2 mm (0.081 inch) thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.
3. Louvers, operable: Louver frame opening sizes, single louver sizes and mullion requirements shall be as specified for fixed louvers.

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2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jams and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187 inch) thick aluminum plate of 6 mm (1/4 inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4 inch) openings.
- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4 inch by 3/16 inch) top and bottom bars screwed to grille.

2.5 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide aluminum closures where shown for inside face of dummy vents.

2.6 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers:
 - 1. Organic Finish: AAMA 2605 (Fluorocarbon coating).
 - 2. Color: As selected by Architect from manufacturer's full range.

2.7 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on organic finish is not approved.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as recommended by structured polycarbonate panel assembly manufacturer and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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