

SECTION 105113

METAL LOCKERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Standard metal lockers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For metal lockers. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For units with factory-applied color finishes.

1.3 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.5 QUALITY ASSURANCE

- A. Regulatory Requirements: Where metal lockers and benches are indicated to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities" and ICC/ANSI A117.1.
- B. Preinstallation Conference: Conduct conference at Project site.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver master and control keys to Owner by registered mail or overnight package service.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.
1. Warranty Period for All-Welded Metal Lockers: Lifetime from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
- B. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt

heads; with self-locking nuts or lock washers for nuts on moving parts.

- C. Anchors: Material, type, and size required for secure anchorage to each substrate.
1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls, and elsewhere as indicated, for corrosion resistance.
 2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

2.2 STANDARD METAL LOCKERS

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
1. ASI Storage Solutions Inc.; Traditional Collection.
 2. Lyon Workspace Products, LLC; Standard Lockers.
 3. Republic Storage Systems Company; Standard Lockers.
- B. Locker Arrangement: As indicated on Drawings.
- C. Material: Cold-rolled steel sheet.
- D. Body and Shelves: Assembled by riveting or bolting body components together. Fabricate from unperforated 0.024-inch nominal-thickness steel sheet.
- E. Frames: Channel formed; fabricated from 0.060-inch nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.
- F. Doors: One piece; fabricated from 0.060-inch nominal-thickness steel sheet; formed into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.
1. Doors less than 12 inches wide may be fabricated from 0.048-inch nominal-thickness steel sheet.
 2. Doors for box lockers less than 15 inches wide may be fabricated from 0.048-inch nominal-thickness steel sheet.
 3. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches wide; welded to inner face of doors.
 4. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.048-inch nominal-thickness steel sheet; welded to inner face of doors.
 5. Door Style: Louvered vents at top and bottom.
- G. Hinges: Welded to door and attached to door frame with no fewer than two factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees.
1. Continuous Hinges: Manufacturer's standard, steel, full height.
- H. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond face of door; pry and vandal resistant.

1. Multipoint Latching: Finger-lift latch control designed for use with built-in combination locks, built-in key locks, or padlocks; positive automatic latching and prelocking.
 - a. Latch Hooks: Equip doors less than 48 inches high with two latch hooks; fabricated from 0.105-inch nominal-thickness steel sheet; welded or riveted to full-height door strikes; with resilient silencer on each latch hook.
 - b. Latching Mechanism: Manufacturer's standard, rattle-free latching mechanism and moving components isolated with vinyl or nylon to prevent metal-to-metal contact, and incorporating a prelocking device that allows locker door to be locked while door is open and then closed without unlocking or damaging lock or latching mechanism.
- I. Combination Padlocks: Provided by Owner.
- J. Equipment: Equip each metal locker with identification plate and the following unless otherwise indicated:
 1. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.
- K. Accessories:
 1. Legs: 6 inches high; formed by extending vertical frame members, or fabricated from 0.075-inch nominal-thickness steel sheet; welded to bottom of locker.
 - a. Closed Front and End Bases: Fabricated from 0.036-inch nominal-thickness steel sheet.
 2. Continuous Sloping Tops: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch nominal-thickness steel sheet.
 - a. Closures: Vertical -end type.
 3. Recess Trim: Fabricated from 0.048-inch nominal-thickness steel sheet.
 4. Filler Panels: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch nominal-thickness steel sheet.
 5. Finished End Panels: Fabricated from 0.024-inch nominal-thickness steel sheet.
- L. Finish: Baked enamel.
 1. Color(s): As selected by Architect from manufacturer's full range.

2.3 FABRICATION

- A. Fabricate metal lockers square, rigid, and without warp and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.
 1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
 2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.
- B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.

- C. All-Welded Construction: Factory preassemble metal lockers by welding all joints, seams, and connections; with no bolts, nuts, screws, or rivets used in assembly of main locker groups. Factory weld main locker groups into one-piece structures. Grind exposed welds flush.
- D. Accessible Lockers: Fabricate as follows:
 - 1. Locate bottom shelf no lower than 15 inches above the floor.
 - 2. Where hooks, coat rods, or additional shelves are provided, locate no higher than 48 inches above the floor.
- E. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.
- F. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch high.
- G. Continuous Base: Formed into channel or zee profile for stiffness, and fabricated in lengths as long as practical to enclose base and base ends of metal lockers; finished to match lockers.
- H. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.
 - 1. Sloping-top corner fillers, mitered.
- I. Recess Trim: Fabricated with minimum 2-1/2-inch face width and in lengths as long as practical; finished to match lockers.
- J. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip-joint filler angle formed to receive filler panel.
- K. Finished End Panels: Designed for concealing unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of nonrecessed metal lockers; finished to match lockers.
 - 1. Provide one-piece panels for double-row (back-to-back) locker ends.
- L. Center Dividers: Full-depth, vertical partitions between bottom and shelf; finished to match lockers.

2.4 STEEL SHEET FINISHES

- A. Baked-Enamel Finish: Immediately after cleaning, pretreating, and phosphatizing, apply manufacturer's standard thermosetting baked-enamel finish. Comply with paint manufacturer's written instructions for application, baking, and minimum dry film thickness.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install level, plumb, and true; shim as required, using concealed shims.
 - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
 - 2. Anchor single rows of metal lockers to walls near top and bottom of lockers.
 - 3. Anchor back-to-back metal lockers to floor.

- B. All-Welded Metal Lockers: Connect groups together with standard fasteners, with no exposed fasteners on face frames.
- C. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
 - 1. Attach hooks with at least two fasteners.
 - 2. Attach door locks on doors using security-type fasteners.
 - 3. Identification Plates: Identify metal lockers with identification indicated on Drawings.
 - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
 - 4. Attach recess trim to recessed metal lockers with concealed clips.
 - 5. Attach filler panels with concealed fasteners. Locate filler panels where indicated on Drawings.
 - 6. Attach sloping-top units to metal lockers, with closures at exposed ends.
 - 7. Attach finished end panels with fasteners only at perimeter to conceal exposed ends of nonrecessed metal lockers.

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