

**SECTION 06 20 00  
FINISH CARPENTRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies exterior and interior millwork.
- B. Items specified.
  - Base

**1.2 RELATED WORK**

- A. Wood doors: Section 08 14 00, WOOD DOORS.
- B. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
  - 2. Show construction and installation.
- C. Certificates:
  - 2. Indicating moisture content of materials meet the requirements specified.
- D. List of acceptable sealers for fire retardant and preservative treated materials.

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by COR. Store at a minimum temperature of 21°C (70°F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
  - A36/A36M-08.....Structural Steel
  - A53-07.....Pipe, Steel, Black and Hot-Dipped Zinc Coated, Welded and Seamless

- A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip
- B26/B26M-09.....Aluminum-Alloy Sand Castings
- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Profiles, and Tubes
- E84-09.....Surface Burning Characteristics of Building  
Materials
- C. American Hardboard Association (AHA):  
A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):  
A156.9-03.....Cabinet Hardware  
A156.11-04.....Cabinet Locks  
A156.16-02.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):  
HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):  
A208.1-99.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):  
AWPA C1-03.....All Timber Products - Preservative Treatment by  
Pressure Processes
- H. Architectural Woodwork Institute (AWI):  
AWI-99.....Architectural Woodwork Quality Standards and  
Quality Certification Program
- I. National Electrical Manufacturers Association (NEMA):  
LD 3-05.....High-Pressure Decorative Laminates
- J. U.S. Department of Commerce, Product Standard (PS):  
PS20-05.....American Softwood Lumber Standard
- K. Military Specification (Mil. Spec):  
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- L. Federal Specifications (Fed. Spec.):  
A-A-1922A.....Shield Expansion  
A-A-1936.....Contact Adhesive  
FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle  
FF-S-111D(1).....Screw, Wood  
MM-L-736(C).....Lumber, Hardwood

## **PART 2 - PRODUCTS**

### **2.1 LUMBER**

- A. Grading and Marking:
1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.

2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
2. Millwork, standing and running trim, and rails: Actual size as shown or specified.

C. Hardwood: MM-L-736, species as specified for each item.

## **2.2 ADHESIVE**

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.
- C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.

## **2.3 MOISTURE CONTENT**

- A. Moisture content of lumber and millwork at time of delivery to site.
  1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
  2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
  3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

## **2.4 FABRICATION**

- A. General:
  1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
  2. Finish woodwork shall be free from pitch pockets.
  3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
  4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
  5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.

6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
8. Solid hardwood.
  - a. White oak or red oak, number one common grade.
  - b. Tongue and groove, including end matched.
  - c. Thickness: Not less than 19 mm (3/4 inch).
  - d. Random Lengths not less than 600 mm (24 inches), 57 mm (2-1/4 inches) wide.
9. Trim and base:
  - a. Quarter round at ceiling and vertical edge.
  - b. Two-member base as shown.

### **PART 3 - EXECUTION**

#### **3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

#### **3.2 INSTALLATION**

- A. General:
  1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
  2. Secure trim with fine finishing nails, screws, or glue as required.
  3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
  4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
  5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
  6. Plumb and level items unless shown otherwise.
  7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
- B. Install with butt joints in straight runs and miter at corners.

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