

100% Submittal
Volume 1

Fifth Floor Main Addition

DEPARTMENT OF VETERANS AFFAIRS MEDICAL CENTER

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**DEPARTMENT OF VETERANS AFFAIRS
 LEXINGTON, KENTUCKY**

FIFTH FLOOR MAIN ADDITION
 VA PROJECT NO. 249-11-RP-0024

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**SECTION 01 00 00
GENERAL REQUIREMENTS**

1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for **Project 596-329, 5th FLOOR MAIN ADDITION** as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Project Manager/Contracting Officer Representative (COR or COR, and may also be referred to as COR referring to VA Medical Center Engineering Service representative: David Carroll.
- C. Offices of RDC/JOHN POE ARCHITECTS, Inc. (116 E. THIRD ST., DAYTON, OH 45402), as Architect-Engineers (A/E or A-E), will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- E. Prior to commencing work, general Contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b) (2) will maintain a presence at the work site whenever workers of the general Contractor or any subcontractors are present. General Contractor shall submit the name of the proposed Competent Person and resume to the Contracting Officer and the COR.
- F. Training:
 - 1. All employees of general Contractor or any subcontractor shall have the 10-hour OSHA certified Construction Safety course and/or other relevant competency training, as determined by VA CP with input from the ICRA team.
 - 2. Submit training records of all such employees for approval before the start of work.
 - 3. Contractor shall submit an initial list of names of Contractor and subcontractor employees who will be completing work on the site along with a copy of the card and/or training certificate issued following employees' completion of 10-hour OSHA certified Construction Safety course and/or other relevant competency training.

- a. Subcontractor initial employee name list and corresponding completion card and/or certificate shall include employees at any and all levels of subcontract.
 - b. Contractor shall update this list when changes occur. Contractor is responsible for subcontractor updates. Contractor shall provide subsequent list(s) of names two (2) weeks in advance of additional employees reporting to the work site. Subsequent list(s) of names shall consist of contractor and/or subcontractor employee(s) names with a copy of the card and/or training certificate issued following employee's completion of 10-hour OSHA certified Construction Safety course and/or other relevant competency training.
4. A construction kick-off orientation meeting shall be coordinated with the Project Manager in advance of construction activities. This meeting shall contain, at a minimum, the following agenda items: Fire Safety orientation to the specific site, Infection control training per the specific project, and other site and/or project specific items. This meeting will be held on the LEXINGTON VA Property.

1.2 STATEMENT OF BID ITEM(S)

- A. **BID ITEM No. 1: Base Bid All Work**: work will include all labor, materials, equipment and supervision required to complete project **596-329, 5th FLOOR MAIN ADDITION**, VAMC-Cooper Drive Division. Work includes general construction, demolition, abatement, alterations, mechanical and electrical work, utility systems work, necessary demolition and certain other items shown and identified. Work includes all activities identified or referenced for completion in Contract, Specifications and Drawings.
- B. **BID ITEM No. 2: DEDUCT ALTERNATE No. 1**: All work in Bid Item 1, BASE BID, except DELETE all work as specified in Deduct Alternate No. 1. Deduct Alternate No. 1 includes the following items as shown in the drawings:
1. Delete new finishes in existing elevator cabs. Existing finishes to remain.
 2. Delete partitions, doors, and ceilings in rooms C513, C514, C515, CC516, C517, C518, C523, C524, C525. Walls and doors at corridor CH588, CH589, CH587, and exterior walls to remain.
 3. Delete window cleaning system.
 4. Provide wall type S1.0 in lieu of storefront type 14.
 5. Provide painted gypsum board wall in lieu of wood paneling (WD-1) shown in 17/A702.
 6. Delete the redundant hot water heat exchanger and associated pump.
 7. Delete sinks at Kitchenette C556, Health Administration C508, and Kitchen C531C.
 8. Provide acrylic lens 2x4 fluorescent fixtures in lieu of the ePOC.

- C. **BID ITEM No. 3: DEDUCT ALTERNATE NO. 2:** All work in Bid Item 1, BASE BID, except DELETE all work as specified in Deduct Alternate No. 1 and Deduct Alternate No. 2. Deduct Alternate No. 2 includes the following items as shown in the drawings:

1. Delete all work associated with the extension of service elevators EL-S6 and EL-S7.

- D. **NOTE:** A single award will be made on Bid Item 1, but in the event the bid exceeds the funds available, a single award will be made on Bid Item 2. In the event the bid exceeds the funds available for Item 2, a single award will be made on Item 3.

BIDDERS MUST SUBMIT A BID FOR ALL BID ITEMS.

The **Construction Schedule** for this project is **600 CALENDAR DAYS** and detail requirements for submission is described in detail in the attached **SECTION 01 32 16.15 PROJECT SCHEDULES. This section applies to any and all Bid Items.**

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. The contractor is responsible for producing all specifications and drawings at his or her own expense from the bid documents that are necessary to perform the work.

1.4 CONSTRUCTION SECURITY AND REPORTING REQUIREMENTS

- A. Security:

1. Contractor's superintendent shall sign in daily at the start of work and/or at 8:00 am. Contractor's superintendent shall sign in to the Contractor log in the Engineering Office located in Building 1A, 2nd floor at the reception area at Cooper Drive Division. Contractor shall sign out daily at the same location. Contractor work outside of administrative hours shall be as scheduled with the Project Manager. Contractor's superintendent sign-in/out shall represent all Contractor and/or subcontractor employees on site for work; all other Contractor and/or subcontractor employees are not required to sign in/out.
2. Contractor shall provide a daily log for each day work takes place on site. Daily log shall include name of Contractor's superintendent, name(s) of other Contractor employees, listing of subcontractor(s), names(s) of subcontractor employees, identification of the work performed, and any notes required to convey extent of activities. The log will be submitted to the COR daily either electronically or hard copy.
3. Contractor shall also submit an electronic weekly report of the construction activities that were completed for that week with a tabulation of the major subcontractors effort and personnel on site. A notation of any special conflicts or circumstances must be reported.

4. Biweekly meetings with the VA COR will be required, unless the VA requests a different schedule. If schedule or technical issues arise, additional meetings may be required.
 5. All employees of General Contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access. Only employees of the Contractor or subcontractor(s) with a VA-provided identification (ID) badge shall work on the site.
 6. In order to comply with VA Security Management Program, the following actions are required for all General Contractor and subcontractor employees:
 - a. Obtain a VA-provided ID badge. To obtain badge, an employee of the contractor or subcontractor shall:
 - (1) Attend a Contractor Orientation Meeting held each Monday and Tuesday at 8:00 am at Leestown Division, Building 2, 2nd Floor, Engineering Offices, except for federal holidays.
 - (2) Provide two forms of Government Issued ID (e.g. Driver's License, Personal Identification Card, Social Security Card, US Passport, Worker's Visa, etc.)- one of which has to be a picture ID – copies shall be made
 - (3) Provide a 10-Hour OSHA card or certificate from a certified OSHA instructor identifying employee completing the training – copy shall be made – for each employee; provide a 30-Hour OSHA card or certificate from a certified OSHA instructor identifying employee completing the training – copy shall be made – for general contractor's Competent Person (CP); NOTE: CP providing 30-Hour training certificate does not also have to provide 10-Hour training certificate
 - (4) Complete an Orientation Information Sheet
 - (5) Complete the top portion of the Contractor Orientation Checklist form
 - (6) Complete VA Form 0711 Request For One-VA Identification Card, Section I Part A
- B. Security Plan:
1. Contractor shall provide a Security Plan to the Contracting Officer for approval prior to performing work.
 2. Elements of the plan must address the following:

- a. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
- b. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

C. Security Procedures:

1. General Contractor's and subcontractor employees shall not enter the project site without appropriate badge. The employees may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that security escort arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described elsewhere in the specifications.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

D. Guards: Not required.

E. Key Control:

1. Only the General Contractor will be issued keys for access to areas of the Medical Center in conjunction with construction work. The General Contractor is responsible for all keys issued to him, including any keys he distributes to subcontractors.
2. All keys issued to the General Contractor shall be returned and accounted for by the Contracting Officer prior to processing final payment. The General Contractor shall inform his personnel and subcontractors of the importance of accounting for all keys issued by this Medical Center.
3. The Contractor shall, at any time during the contract, be able to show all keys issued for the visual inspection and validation within two (2) business days of request.
4. Contractor is responsible for replacing all keys and cores affected because of the loss of keys by Contractor (or subcontractor) personnel prior to final inspection of the project and

- subsequent close-out of the contract. Replacement of all keys and cores affected shall be accomplished by separate contract between Contractor and Best Lock Co. and shall not be charged to VA.
5. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections of every area of project including tool boxes and parked machines. The General Contractor shall take any emergency action necessary including moving Contractor equipment if required to sustain Medical Center operations.
 6. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation.

F. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.

- b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

G. Motor Vehicle Restrictions

- 1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
- 2. Contractor and subcontractor employee vehicles shall not park in spaces identified as reserved for patients and visitors; contract employees do not meet the definition of patient or visitor.
- 3. A total of FOUR Separate (Individual) permits shall be issued for the General Contractor for parking in designated areas only. Coordinate issuance of permits with COR. **NOTE: ALL CONTRACTOR'S EMPLOYEES AND SUB-CONTRACTOR EMPLOYEES MUST PARK OFF OF THE VAMC SITE.**

1.5 FIRE SAFETY

- A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

- 1. American Society for Testing and Materials (ASTM):
 - E84-2009 Surface Burning Characteristics of Building Materials
- 2. National Fire Protection Association (NFPA):
 - 10-2010..... Standard for Portable Fire Extinguishers
 - 30-2008..... Flammable and Combustible Liquids Code
 - 51B-2009 Standard for Fire Prevention During Welding, Cutting and Other Hot Work
 - 70-2011..... National Electrical Code
 - 241-2009..... Standard for Safeguarding Construction, Alteration, and Demolition Operations
- 3. Occupational Safety and Health Administration (OSHA):
 - 29 CFR 1926 Safety and Health Regulations for Construction

- B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.
- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 10 feet.
- E. Temporary Construction Partitions:
1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
 2. Install temporary construction partitions to maintain usability of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings weekly to COR; include corrective actions taken for any deficiencies noted during inspections.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Impairments of any fire protection components for 4 hours or more in a 24-hour period shall require Contractor to prepare, submit, receive approval for, and comply with an activity-specific **Interim Life Safety Measure (ILSM)** which will require a fire watch by Contractor personnel; employees participating in fire watch shall not conduct other construction activities. **See Article, LOCAL VAMC POLICY: INTERIM LIFE SAFETY MEASURES – ILSM, located further in this specification.** Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR. The contractor shall abide by the applicable requirements of NFPA 101 (Life Safety Code) and VAMC policy concerning ILSMs. An ILSM shall be implemented when any component of the life safety system is taken out of service for **four or more hours** (coordinated in advance with the COR). Components of the life safety system include any portion of the fire suppression system (water, flow alarms, pump, piping, sprinkler heads or fire extinguishers), smoke detectors, heat detectors, pull stations, alarms, alarm panel, fire doors, exit stairwells, exit signs, exit passageways, exit discharge (outside the building path), smoke or fire dampers, or any utility system supporting a component of the life safety system (emergency generator or HVAC systems).
- L. Smoke Detectors: Prevent accidental operation. Contractor shall maintain sprinkler systems and smoke detection systems as indicated on drawings. Contractor shall maintain a minimum of one (1) active smoke detector within the defined construction area. Contractor shall ensure non-activation of the active smoke detector during daily Contractor activities. Smoke detectors shall be disconnected and safely stored per VAMC maintenance procedures when required by

construction activities and to prevent smoke detector damage. **Contractor shall not bag or cover any active smoke detector.** Contractor shall ensure smoke detector as operational at the end of Contractor's daily work shift. Contractor shall not leave the site until the active smoke detector is providing smoke detection coverage. Contractor shall not disconnect or remove all sprinkler piping and sprinkler coverage without having at least minimal smoke detector coverage. Contractor shall coordinate sprinkler piping and sprinkler head demolition and new installation activities with the COR. Contractor shall prepare, submit, receive approval for, and comply with an activity-specific ILSM for any change or interruption of the Life Safety Systems (detection, notification, suppression or evacuation) and coordinate activities with the COR.

- M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Hot work for the purpose of this contract is defined as any work that creates sparks, uses a flame, or elevates temperatures sufficient to support combustion of items located in the immediate vicinity. Contractor shall designate a contractor's responsible project-site fire prevention program manager to submit permit requests at least 72 hours in advance of need. Obtain COR approval for hot work. **Hot work permits shall be submitted using the form "HOT WORK PERMIT" found in Article, LOCAL VAMC POLICY: HOT WORK PERMIT, located further in this specification.** Contractor shall abide by the instructions on the form and submit the signed form once completed with the item.
- N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.
- O. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- P. Dispose of waste and debris in accordance with NFPA 241 and contract specifications regarding waste management. Remove from buildings daily. Any material that can be recycled must be recycled in accordance with the VAMC policy and technical specification. Segregated volumes must be reported monthly to the COR using the VA spread sheet.
- Q. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- R. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

- S. Contractor shall maintain a binder or file of all Material Safety Data Sheets for all products brought on site. Contractor shall inform the Project Manager in writing of the location of this file or binder. Contractor shall update the binder or file as changes occur to products brought on site.
- T. Fire and Smoke Barrier Penetrations: The contractor shall obtain a fire or smoke barrier penetration permit from the VAMC prior to disturbing the integrity of any smoke and/or fire barrier. The permit must be posted at the work site until completion of the work and verification of penetration closure. After the associated work is complete, the penetration must be sealed in accordance with Section 07 84 00, FIRESTOPPING. An identification sticker shall be placed at the sealed penetration to indicate date, material, and permit number for the seal. **Use format found in Article, LOCAL VAMC POLICY: FIRE-SMOKE BARRIER PERMIT, located further in this specification.** The 3rd page of this Article is a sample of the identification sticker.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.

- F. This Medical Center has adopted a policy for smoke-free environment. No smoking is permitted in any building by employees, house staff, students, visitors or contractors. No smoking is permitted within defined construction areas interior of any building or the roof of any building. No smoking is permitted on any open rooftop of any building. Smoking is permitted by patients in certain designated areas. Contractors may only smoke in those designated areas – and not in staging areas or other spaces.
- G. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied during construction by patients and/or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.
1. Do not store materials and equipment in other than assigned areas.
 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient to continue work but not in excess such that deliveries or material storage affects Medical Center operations. Provide unobstructed access to Medical Center areas required to remain in operation.
 3. Where access by Medical Center staff to portions of buildings undergoing renovation is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- H. **PHASING** : To insure such executions, Contractor shall furnish the COR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific phase of renovation, area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Contracting Officer, COR, and Contractor, as follows as described in specifications and as shown on drawings:

Phase 1:

Phase 1a: Project Startup – includes submission of shop drawings and project schedule

Phase 1b: Staging Setup - includes preparation of staging area.

Phase 2:

Phase 2a: Steel erection

Phase 2b: Exterior wall framing and metal deck installation.

Phase 2c: Exterior sheathing, masonry and roof membrane

Phase 2d: Installation of new window and demolition of existing roof membrane.

Phase 2s7: Extension of stair 7 – phase may coincide with phases 2a, 2b, and 2c. Stair must weather tight and operational prior to commencement of phases 2s8 or 2s9.

Phase 2s8: Extension of stair 8 – phase may coincide with phases 2a, 2b, and 2c. Stair must weather tight and operational prior to commencement of phases 2s7 or 2s9.

Phase 2s9: Extension of stair 9 – phase may coincide with phases 2a, 2b, and 2c. Stair must weather tight and operational prior to commencement of phases 2s7 or 2s8.

Phase 2e1: Extension of passenger elevators p6 and p7 – Phase is all work associated with extension of the service elevators S7 and S8 to serve the new fifth floor. Coordinate construction to minimize down time of elevators. Phase may coincide with phases 2a, 2b, and 2c. Work may not overlap Phase 2e1.

Phase 2e2: Extension of service elevators s7 and s8 – Phase is all work associated with extension of the service elevators S7 and S8 to serve the new fifth floor. Coordinate construction to minimize down time of elevators. Phase may coincide with phases 2a, 2b, and 2c. Work may not overlap Phase 2e1.

Phase 3:

Phase 3a: Interior construction – Interior partitions, finishes MEP systems etc.

Phase 3b: Work required on 4th and 3rd floors. Work shall be coordinated with COR to limit interruption of normal operations. After hours work may be required.

Phase 3c: Project Closeout.

- I. Buildings will be occupied during performance of work, but immediate areas of alterations will be vacated as described above and as shown on project drawings.

- J. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction and staging area as indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR. Fence, position of gate(s), or any other features of construction fence shall not impede egress from the building.
- K. When a building or portion of a building is turned over to Contractor, Contractor shall accept entire responsibility therefore of that building or portion. Contractor shall maintain temperatures suitable for occupant activities in any areas of the building not undergoing renovation work.
- L. Utilities Services: **Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities (including HVAC, Electricity, Natural Gas, Propane, Potable Water, Compressed Air, and Medical Gas) to assure uninterrupted services.** Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATION for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to COR, in writing, **14 calendar days** in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption. **All requests shall include a completed "Utility Systems Service/Outage Notification" form, found in Article LOCAL VAMC POLICY: UTILITY OUTAGE REQUEST found further in these specifications.**
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.

4. Major interruptions of any system must be requested, in writing, **at least 14 calendar days** prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- M. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- N. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.
- O. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article 1.16 , USE OF ROADWAYS.

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey of areas of the building in which alterations occur and areas which are anticipated routes of access, and furnish a detailed report to the COR. Attached to the report shall be a digital video file recorded in coordination with COR to document existing survey conditions. This report and video shall list and show rooms and spaces:
1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.

2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, both, or left in place.
 3. Shall note any discrepancies between drawings and existing conditions at site.
 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor shall make a thorough re-survey of the areas of buildings involved. The Contractor shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces, equipment, or building features as compared with conditions of same as noted in first condition survey report (with video as reference):
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration at all times. In case of leaks, they shall be repaired immediately upon discovery.
 2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
 3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Contractor shall submit an initial list of names of Contractor and subcontractor employees who will be completing work on the site along with signatures of each showing completion of project specific Infection Control training.
 - 1. Subcontractor initial employee name list shall include employees at any and all levels of subcontract.
 - 2. Contractor shall update this list when changes occur. Contractor is responsible for subcontractor updates. Contractor shall provide subsequent list(s) of names four (4) weeks in advance of additional employees reporting to the work site. Subsequent list(s) of names shall consist of Contractor and/or subcontractor employee(s) names with signatures of each showing completion of project specific Infection Control training.
 - 3. Additional project specific Infection Control training information is located in Article: LOCAL VAMC POLICY: INFECTION CONTROL RISK ASSESSMENT found further in these specifications.
 - 4. **THIS PROJECT HAS BEEN IDENTIFIED AS A CLASS 2 PROJECT** for general demolition and construction.
- C. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group as specified here. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COR and Facility ICRA team for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
 - 1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- D. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:

1. The COR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
 2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.
- E. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
 2. Do not perform dust producing tasks within occupied areas without the approval of the COR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
 - a. Provide dust proof one-hour fire-rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COR and Medical Center.
 - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

- c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 24" x 36", shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
 - d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
 - e. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
 - f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
 - g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
 - h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.
- F. Final Cleanup:
- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
 - 2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
 - 3. All new air ducts shall be cleaned prior to final inspection.
- G. MEDICAL CENTER MINIMUM INFECTION CONTROL PERMIT AND EDUCATION REQUIREMENTS:

1. During Class 1 Construction :
 - a. Dress: Appropriate for area (i.e. shoe covers, etc., in OR).
 - b. Ventilation: Execute work by methods to minimize raising dust.
 - c. Barriers: Use care removing ceiling tiles, clean up disturbed dust immediately by HEPA (defined as one capturing 99.97% of particles ≥ 0.3 microns in size) vacuuming and/or wet mopping. Immediately replace any ceiling tiles displaced for visual inspection or replacement. No dust tracks outside work zone.
 - d. Debris: Remove from work site in a closed/sealed container.
 - e. UPON COMPLETION OF PROJECT:
 - i) Damp-wipe tools when removed from the work site.
 - ii) Clean work area upon completion of task.
2. During Class 2 Construction : (NOTE: Include activities in Class 1 above)
 - a. Traffic: Route patient/visitor/staff traffic away from project/activity.
 - b. Ventilation: Provide means to prevent airborne dust from dispersing into atmosphere.
 - c. Barriers: Water mist work surfaces to control dust while cutting. Seal unused doors with duct tape. Place dust mat at entrance and exit of work area.
 - d. UPON COMPLETION OF PROJECT:
 - i. Wipe work surface with disinfectant.
 - ii. Contain construction waste before transport in tightly covered containers.
 - iii. Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
3. During Class 3 Construction: (NOTE: Include activities in Class 1 AND Class 2 above)
 - a. Traffic: Post signs identifying alternate routes and that construction project are underway. Workers should not walk in hallways or patient-care areas with dust- covered work clothes.

- b. Ventilation: Remove or isolate HVAC system in area where work is being done to prevent contamination of duct system. Block/seal HVAC supply air sources (ducts, grilles, pipes, conduits, and wall/ceiling/floor penetrations). Exhaust air to the outside if possible. If re-circulated air from the construction zone is unavoidable, use a pre-filter and a HEPA filter before the air returns to the HVAC system. When vibration-related is being done that may dislodge dust in the ventilation system, or when modifications are made to duct work serving occupied spaces, install filters on the supply air grilles temporarily. Maintain negative pressure in work site relative to patient areas. Use HEPA-filtered fans if needed (monitor need to change or clean filters during construction).
- c. Barriers: Must be provided to contain dust in the negative pressure work site. Complete all dust barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method(cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Examples include isolating area by closing/sealing existing doors/windows, or erecting an airtight 4- to 6-mil plastic or dry wall barrier that extends from floor to upper deck (or dropped ceiling). Seams in plastic sheeting must be sealed with duct tape and the barrier taped securely to the ceiling and floor. A plastic entrance must have a 2-foot flap. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. Doors in a dry wall barrier must have gaskets to prevent exhaust of dust. Place tack mats at entrance and wet mop area outside of barrier if dust is tracked outside work site. Construct anteroom and require all personnel, equipment, materials, and debris containers to pass through this room when entering or exiting the work site. Water mains, branch mains, risers, and branches to a group of fixtures have stop valves. Ceiling access panels must be closed when unattended.
- d. Barriers: Elevator shafts, dumb waiters, and stair wells within the field of construction must have proper barriers installed and air leaks sealed. Mist work surfaces to control dust when drilling or cutting, or HEPA-filtered vacuum cleaner concurrently with drilling work. Place dust mat at entrance and exit of work area.
- e. Debris: Debris is to be removed by specified route only. Transport debris during low patient activity periods if possible (nights and weekends). Contain construction waste before transport in tightly covered containers Cover transport receptacles or carts. Tape covering unless solid lid. Mist debris and cover and damp wipe (including wheels and casters) containers used to transport debris. Consider use of chutes to the outside for debris removal. For personnel transporting debris, cover gown or equivalent and shoe covers required if dust cannot be removed from clothing with HEPA vacuum.

- f. UPON COMPLETION OF PROJECT:
- i. Do not remove barriers from work area until project is inspected by COR and Infection Control, and thoroughly cleaned.
 - ii. Vacuum work area with HEPA filtered vacuums.
 - iii. Wet mop area with hospital disinfectant at completion of project or at the end of the day for jobs lasting more than one day.
 - iv. Remove barrier materials carefully to minimize spreading of dirt debris associated with construction and clean residual dust.
 - v. Remove isolation of HVAC system and HEPA filters in areas where work is being performed.
 - vi. Vent system cleaned after completion of construction.
 - vii. Flush the main water system to clear dust-contaminated lines.
 - viii. Contact Infection Control for inspection prior to patient occupation.
 - ix. Wet ceiling tiles: if porous, remove and replace; if nonporous, remove, clean with dilute hypochlorite (10% household bleach) and dry before replacement

1.9 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
 2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
 3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused

will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

4. Any and all materials that can be recycled must be treated separately, categorized and reported to the COR in a monthly report that is described elsewhere in this contract. In similar fashion, all hazardous or abated materials are to be managed in accordance with contract specifications and reported monthly and at project completion.

5. PCB Transformers or Capacitors: The Contractor shall be responsible for disposal of Polychlorinated Biphenyl (PCB) transformers or capacitors. The transformers or capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation (CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers or capacitors for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's Chief Engineer for filing.
 - a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:

40 CFR 261 Identification and Listing of Hazardous Waste

40 CFR 262 Standards Applicable to Generators of Hazardous Waste

40 CFR 263 Standards Applicable to Transporters of Hazardous Waste

40 CFR 761 PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions

49 CFR 172 Hazardous Material tables and Hazardous Material Communications Regulations

49 CFR 173 Shippers - General Requirements for Shipments and Packaging

49 CFR 173 Subpart A General

49 CFR 173 Subpart B Preparation of Hazardous Material for Transportation

49 CFR 173 Subpart J Other Regulated Material; Definitions and Preparation

TSCA..... Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

1.10 PROTECTION OF EXISTING UTILITIES, STRUCTURES, EQUIPMENT, VEGETATION, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all utilities, structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the COR.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor. **(FAR 52.236-9)**
- C. Refer to Articles, "**ALTERATIONS**", "**RESTORATION**", and "**OPERATIONS AND STORAGE AREAS**" for additional instructions concerning repair of damage to utilities, structures and site improvements. Refer to **Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS**, for additional requirements on protecting vegetation, soils and the environment.
- D. Contractor shall prevent any petroleum-based products, oils, or greases from being spilled or discharged inappropriately onto grounds, into sanitary or storm drain lines. Contractor's superintendent shall contact COR and review procedures to comply with Medical Center Spill Prevention, Control and Countermeasures (SPCC) Plan. Contractor's superintendent shall include awareness and compliance procedures in initial and periodic job safety briefings.

1.11 RESTORATION

- A. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

- B. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (**FAR 52.243-4 and VAAR 852.236-88**) and "DIFFERING SITE CONDITIONS" (**FAR 52.236-2**).
- C. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- D. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

1.12 PHYSICAL DATA

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

(FAR 52.236-4)

- B. Subsurface conditions have been developed for shear wave properties for seismic conditions only. Typical soils properties may not be available. This report was made by Terracon Consultants Inc., and is available upon request from the Architect..
- C. Government does not guarantee materials to be encountered nor proportions, conditions or character of materials to be encountered. Bidders are expected to examine site of work and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.13 PROFESSIONAL SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a

regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.14 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

1.15 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.16 USE OF ROADWAYS

- A. All of the roadways around the hospital are private and owned by the University of Kentucky with rights to access by VA and the public. Any proposed changes or interruptions beyond what is described elsewhere within the contract documents must be submitted in writing, coordinated, and formally agreed to by all parties involved. This may take as much as two to three weeks for coordination and approval. Therefore, submission of requested change must be submitted three weeks in advance of proposed change .

- B. For hauling, transporting, rigging, etc., use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross utilities, curbing, sidewalks, or similar construction, they must be protected by appropriately designed temporary steel plates, steel beams and grillages, covers, bridges, footings, or similar devices. Contractor is responsible for identification of any utilities which may be impacted and design of temporary protection required.

All material deliveries and lay down spaces are limited to the staging areas indicated on the drawings. Roadways and building entrances shall not be blocked for delivery purposes. Route for hauling and transporting shall be approved by COR.

1.17 COR'S FIELD OFFICE – NOT USED

1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
1. Permission to use each unit or system must be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR will withdraw permission for use of the equipment.
 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
 3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.

6. All components of heat production and distribution system, metering equipment, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.19 TEMPORARY USE OF ELEVATORS

- A. Contractor will not be allowed the use of elevators except in extreme hardship or emergency cases where the construction crane becomes inoperable or some other extreme situation justifies limited use of the existing elevators. The construction crane and exterior hoists shall be used by the Contractor for transporting all materials, equipment, and personnel.
- B. The emergency or critical use of elevators for handling building materials or Contractor's personnel will be permitted only when under the following provisions:
 1. Contractor makes all arrangements with the COR for non-exclusive use of elevators. A minimum 14 day advance notification to the COR requesting said use is required. The COR will ascertain that elevators are in satisfactory and proper condition prior to Contractor's use.
 2. Contractor covers and provides maximum protection of following elevator components:
 - a. Entrance jambs, heads soffits and threshold plates.
 - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
 - c. Finish flooring.
 3. Contractor is responsible for any damages and repairs that result from any use by construction.

1.20 TEMPORARY TOILETS

- A. Contractor is responsible for providing temporary toilets as required for use of Contractor's workmen. Temporary toilets locations shall be within the construction staging area in a location approved by the COR. Contractor shall keep such places clean.

1.21 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install any required meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will **not be permitted**. Maintain minimum temperatures as specified for various materials:
 - 1. Obtain heat by connecting to Medical Center heating distribution system.
- E. Electricity (for Construction and Testing within building spaces): Furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat or cooling. Electricity for all other uses within building spaces is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
 - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR's discretion) of use of water from Medical Center's system.
- G. Fuel: Natural and LP gas required for verifying correct operation of equipment will be furnished by the Government. Natural and LP gas required for prolonged adjustments or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished by the Contractor at Contractor's expense.

1.22 NEW TELEPHONE EQUIPMENT

The Contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.23 TESTING AND COMMISSIONING

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant. Refer to General Commissioning Specification 01 91 00 for systems being commissioned.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system. System testing and documenting requirements are different for systems being commissioned. Refer to "General Commissioning Requirements 01 91 00" for specific information.

1.24 INSTRUCTIONS, TRAINING , AND O/M MANUALS

- A. Contractor shall furnish Maintenance and Operating Manuals, Training, and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Equipment Lists: In addition to required Contractor tagging or labeling, the Contractor shall provide Equipment Lists in an electronic format that identifies all equipment or components that are being installed. The lists will then be retained to identify and locate all items that require preventative maintenance, inspection, testing, or annual inventory. The lists shall include equipment name, location, reference ID mark, manufacturer, model number, serial number, cfm, hp, volts, amps, warranty expiration dates, and any other technical data.

As a minimum , the Equipment Lists shall include the following systems: HVAC, Electrical, Plumbing, Fire Protection, Medical Gas, ALL Valves, Fire Dampers, and Fire Doors. The lists shall be submitted 3 weeks *prior* to any ceiling tile installation for review and acceptance.

- C. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include all approved material submittals. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- D. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. A written training guide will be provided, prior to the training, to all participants to follow. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a

system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.25 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center
- C. Contractor shall be prepared to receive this equipment from Government and store or place such equipment not less than 90 days before Completion Date of project.
- D. Notify Contracting Officer's Technical Representative in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
 - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
 - 2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.
- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.26 RELOCATED EQUIPMENT AND ITEMS

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the Contracting Officer's Technical Representative.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing equipment, required to be relocated.
- F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.27 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT – NOT USED

1.28 CONSTRUCTION SIGN

- A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 24 gage galvanized sheet steel nailed securely around edges and on all bearings. Provide three (4 inch by 4 inch) posts (or equivalent round posts) set four feet into ground. Set bottom of sign level at three feet above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with two by four inch material as directed.
- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.

- C. Maintain sign and remove it when directed by the COR.
- D. Contractor shall submit a design of Construction Sign to COR for approval prior to installation.

1.29 SAFETY SIGN - NOT USED

1.30 PHOTOGRAPHIC DOCUMENTATION – NOT USED

1.31 FINAL ELEVATION DIGITAL IMAGES – NOT USED

1.32 HISTORIC PRESERVATION – NOT USED

1.33 MINIMUM HOURLY RATES OF WAGES

- A. Refer to the Solicitation , General Conditions, and elsewhere for details and requirements regarding “**Labor Standards Provisions**” as required by the FAR and VAAR

1.34 QUALITY PLAN

- A. The Contractor shall develop a Quality Plan to address all aspects of construction quality assurance. The plan shall be submitted and approved by the COR before the construction kick-off orientation meeting.
- B. The Quality Plan shall identify the Prime Contractor’s on-site Quality Manager. The Quality Manager may be the Superintendent if qualified. The Prime Contractor’s on-site Quality Manager shall oversee the Prime Contractor’s and Subcontractor’s work and assure the work is in compliance with national code, VA specifications, drawings and other contract requirements.
- C. The Quality Plan shall be “ever green” and can be updated as needed with the approval of the Contractor and COR.
- D. In the plan, the Contractor shall identify the process for flowing down of drawings, specifications and requirements to subcontractors. The Contractor shall review all requirements with the subcontractors before start of construction. All workers shall be licensed by the State of Kentucky as required by state law.
- E. All Subcontractors shall be identified in the plan and have an on-site quality manager (trade expert). The subcontractor’s quality manager may be the foreman if qualified. The Quality Plan shall identify the prime contractor’s action if the subcontractor’s work does not meet national code, VA specifications, drawings and other contract requirements. The prime Contractor shall report to COR all instances subcontractor noncompliance. The subcontractor shall stop work after the third instance of a major noncompliance.
- F. The Prime Contractor shall outline the process for completing their Punch List. The process shall identify in the plan a process of how each requirement specified on the drawings, drawing notes, and specifications are complied with. The Prime Contractor shall submit a formal letter to the Contracting Officer (CO) requesting a VA Punch List. The letter shall state that all

national code, VA specifications, drawings and other contract requirements are compiled and include a copy of the Prime Contractor's punch list. The letter shall not be submitted before the Prime Contractor has completed their own punch list and resolved all identified issues .

1.35 CRANE AND HOISTING OPERATIONS

- A. Contractor shall comply with all federal and state regulations pertaining to Cranes, Hoists, and Rigging at all times. Contractor shall also comply with the following additional procedures:
1. Contractor to Submit a WRITTEN AND COMPLETE LIFT PLAN to the COR that also includes the proposed "Prescribed Path Of Load Travel" along with a To-Scale Drawing of all utilities in the reach of the hoist or crane---A minimum of 14 days in advance of any planned lift.
 2. Contractor to contact FAA by email with copy to COR at <http://tod.faa.gov/tod/public/TOD> prior to any hoisting work.
 3. Contractor to contact appropriate University of Kentucky Personnel (at the minimum: University of Kentucky Hospital Engineer and University of Kentucky Safety Officer) prior to any hoisting work. Specific email addresses will be provided in the Preconstruction Meeting.
 4. Contractor is to develop a lift plan compliant with all state, federal, and VA guidelines applicable to Cranes, Hoists and Riggings. Contractor is responsible for all expenses associated with the development and execution lift plan. The lift plan shall take into consideration the occupied portions of the existing building. If lifts over occupied portions of the building are required compliance with all applicable regulations and detailed statement of safety measures taken shall be included in the lift plan. The lift plan is to be submitted to the VA for approval.
 5. Contractor is to submit stamped crane foundation design drawings to the VA as part of the lift plan. The contractors engineer is to select and design crane foundations which avoid lateral earth pressures on the adjacent building foundation walls.
 6. Contractor to contact LFUCG FIRE Department prior to any crane operations or hoisting work that could potentially impede any Safety or Fire Team activity or access.
- B. Proposed foundation for any crane or hoist must be investigated , protected, and designed about any underground utilities or structures. Contractor shall be responsible for the identification, location, and protection of all utilities that may be present within the operating bounds of the crane/hoist foundation or outriggers. Any previous data furnished by the AE or the Owner indicating current utilities may or may not be complete or is not warranted to be complete or accurate. Take all necessary measures as required to determine potential underground utilities prior to any crane foundation design or construction.

1.36 STANDARD FORMS APPLICABLE TO VAMC POLICIES

Typical standard sample forms that comply with VAMC policies that are applicable to this project are listed on the following pages. These are not all inclusive and may be modified at any time.

1.36. A LOCAL VAMC POLICY: INFECTION CONTROL RISK ASSESSMENT

VA MEDICAL CENTER
LEXINGTON, KENTUCKY 40502
Attachment A

MEMORANDUM NO. 11-22
APRIL 10, 2009

Lexington VAMC

Building Alteration, Construction, Project, Maintenance Activity Risk Assessment and Permit

Activity Title: _____

Activity #: _____

Specifics of Activity to be done: _____

Location BLDG/FLR/RM#: _____

Activity Start Date: _____

PROJ/MAINT. COOR (PRINT):

PRE-CONSTRUCTION RISK ASSESSMENT:	YES	N/A
Off tour activity will be necessary	<input type="checkbox"/>	<input type="checkbox"/>
The Following Shops/Sections Will Be Involved In This Project:		
<input type="checkbox"/> EMS <input type="checkbox"/> IT <input type="checkbox"/> UTIL <input type="checkbox"/> Area Maintenance. <input type="checkbox"/> Grounds <input type="checkbox"/> Locksmith <input type="checkbox"/> EOC		
<input type="checkbox"/> Clinical Engineer <input type="checkbox"/> Infection Control <input type="checkbox"/> Security		

Step 1: Determining Activity Type(s)

Using the following table, identify the type of activity

INFECTION CONTROL ASSESSMENT- Activity Types	YES	NO
INSPECTION AND NON-INVASIVE ACTIVITIES (TYPE A) <ul style="list-style-type: none"> Remove ceiling tiles for visual inspection or replacement limited to 2 tiles per 20 square feet Painting (but not sanding) Wall covering, electrical trim work, minor plumbing, access to chase spaces and activities that do not generate dust or require cutting of walls or access to ceilings other than for visual inspection. 	<input type="checkbox"/>	<input type="checkbox"/>
SMALL SCALE, SHORT DURATION ACTIVITIES WHICH CREATE MINIMAL DUST (TYPE B) <ul style="list-style-type: none"> Small scale - Sanding of wall for painting or wall covering. Installation or removal of wiring or telephone and computer cable. Small scale construction/demolition that can be contained within the room where the activity is occurring. Cutting of walls or ceiling where dust migration can be controlled 	<input type="checkbox"/>	<input type="checkbox"/>
WORK THAT GENERATES A MODERATE TO HIGH LEVEL OF DUST (TYPE C) <ul style="list-style-type: none"> Medium to large scale demolition/construction that will involve multiple rooms and the activity cannot be contained in the room where it is occurring Removal of any fixed building components or assemblies Large to Medium scale - removal of floor coverings, ceiling tiles and casework. Major duct work or electrical work above ceiling Major cabling activities 	<input type="checkbox"/>	<input type="checkbox"/>
MAJOR DEMOLITION AND CONSTRUCTION PROJECTS (TYPE D) <ul style="list-style-type: none"> Major construction/demolition/excavation that will involve large areas of the medical center. Requires heavy demolition or removal of a complete system. New Construction connecting to existing buildings. 	<input type="checkbox"/>	<input type="checkbox"/>

VA MEDICAL CENTER
LEXINGTON, KENTUCKY 40502
Step 2: Determining Risk Group

MEMORANDUM NO. 11-22
APRIL 10, 2009

Using the following table, identify the patient risk area(s) that will be affected. If more than one risk area will be affected, select the higher risk area.

INFECTION CONTROL ASSESSMENT- Risk Areas			YES	NO
Will Affect One Or More Of The Following Areas (LOW RISK AREA):				
<ul style="list-style-type: none"> • Communication Center • Compartment/Switch rooms • Engineer/mechanical 	<ul style="list-style-type: none"> • Equipment rooms • Library, Auditorium • Locker • Morgue 	<ul style="list-style-type: none"> • Office areas • On-Call Sleeping Room • Other similar spaces 	<input type="checkbox"/>	<input type="checkbox"/>
Will Affect One Or More Of The Following Areas (MODERATE RISK AREA):				
<ul style="list-style-type: none"> • Canteen • Cardiology • Chapel • Echocardiography • Endoscopy 	<ul style="list-style-type: none"> • Kitchen • Labs other than micro • Lobbies • Nuclear Medicine • Outpatient Clinics 	<ul style="list-style-type: none"> • Physical Therapy • Radiology /MRI • Respiratory Therapy • Other similar spaces 	<input type="checkbox"/>	<input type="checkbox"/>
Will Affect One Or More Of The Following Areas (HIGH RISK AREA):				
<ul style="list-style-type: none"> • Any area caring for immunocompromised patients • Cardiac Cath Lab • Coronary Care Unit • Emergency Room • Intensive Care Units 	<ul style="list-style-type: none"> • Microbiology Labs • Negative pressure isolation rooms • Operating rooms • Outpatient Surgery • Pharmacy 	<ul style="list-style-type: none"> • Post Anesthesia Care Unit • Surgical Units • Psych Inpatient/PKU • Medical Inpatient Unit • Surgical Recovery • Other similar spaces 	<input type="checkbox"/>	<input type="checkbox"/>

Step 3: Determining Class of Activity

On the table below, circle the Activity Type (A, B, C or D) and the Risk Level (Low to High) and plot where they intersect to find the Infection Control Requirements (Class I, II, III or IV). When the Class is identified, go to the next page for the requirements. Permits are not required for Class I or II projects, but Infection Control must be consulted for Class III or IV activities.

Circle highest from Step 1 & 2	From step 1: Activity Type(s)			
	Type A	Type B	Type C	Type D
From step 2: Risk Level				
LOW Risk Area	Class I	Class II	Class II	Class IV
MODERATE Risk Area	Class I	Class II	Class III	Class IV
HIGH Risk Area	Class II	Class III	Class III	Class IV

Step 4: Determining Risk and Class of Areas Surrounding Project

Identify the areas surrounding the project area. Using the tables above, assess the risk group(s) and potential impact of the activity on each area surrounding the project. Precautions will need to be taken as specified in the requirements.

Unit Below	Unit Above	Lateral	Lateral	Behind	Front
Activity Type:	Activity Type:	Activity Type:	Activity Type:	Activity Type:	Activity Type:
Risk Group:	Risk Group:	Risk Group:	Risk Group:	Risk Group:	Risk Group:
Class:	Class:	Class:	Class:	Class:	Class:

VA MEDICAL CENTER
LEXINGTON, KENTUCKY 40502

MEMORANDUM NO. 11-22
APRIL 10, 2009

Requirements

(Failure to comply with these requirements will result in stoppage of all work until compliant)

CLASS OF PROJECT: <input type="checkbox"/> I <input type="checkbox"/> II <input type="checkbox"/> III <input type="checkbox"/> IV	
DURING CLASS I CONSTRUCTION PROJECTS: <ul style="list-style-type: none"> • Dress: Appropriate for area (i.e. shoe covers, etc., in OR). • Ventilation: Execute work by methods to minimize raising dust. • Barriers: Use care removing ceiling tiles, clean up disturbed dust immediately by HEPA (defined as one capturing 99.97% of particles ≥ 0.3 microns in size) vacuuming and/or wet mopping. Immediately replace any ceiling tiles displaced for visual inspection or replacement. No dust tracks outside work zone. • Debris: Remove from work site in a closed/sealed container 	UPON COMPLETION OF PROJECT: <ul style="list-style-type: none"> • Damp-wipe tools when removed from the work site • Clean work area upon completion of task.
DURING CLASS II CONSTRUCTION PROJECTS: <p>NOTE: Include activities in Class I above</p> <ul style="list-style-type: none"> • Traffic: Route patient/visitor/staff traffic away from project/activity. • Ventilation: Provide means to prevent airborne dust from dispersing into atmosphere. • Barriers: Water mist work surfaces to control dust while cutting. Seal unused doors with duct tape. Place dust mat at entrance & exit of work area 	UPON COMPLETION OF PROJECT: <ul style="list-style-type: none"> • Wipe work surface with disinfectant. • Contain construction waste before transport in tightly covered containers. • Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
DURING CLASS III CONSTRUCTION PROJECTS: <p>NOTE: Include activities in Class I and II above</p> <ul style="list-style-type: none"> • Traffic: Post signs identifying alternate routes and that construction project are underway. Workers should not walk in hallways or patient-care areas with dust-covered work clothes. • Ventilation: Remove or isolate HVAC system in area where work is being done to prevent contamination of duct system. Block/seal HVAC supply air sources (ducts, grilles, pipes, conduits, and wall/ceiling/floor penetrations). Exhaust air to the outside if possible. If re-circulated air from the construction zone is unavoidable, use a pre-filter and a HEPA filter before the air returns to the HVAC system. When vibration-related is being done that may dislodge dust in the ventilation system, or when modifications are made to duct work serving occupied spaces, install filters on the supply air grilles temporarily. Maintain negative pressure in work site relative to patient areas. Use HEPA-filtered fans if needed (monitor need to change or clean filters during construction). • Barriers: Must be provided to contain dust in the negative pressure work site. Complete all dust barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method(cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Examples include isolating area by closing/sealing existing doors/windows, or erecting an airtight 4- to 6-mil plastic or dry wall barrier that extends from floor to upper deck (or dropped ceiling). Seams in plastic sheeting must be sealed with duct tape and the barrier taped securely to the ceiling and floor. A plastic entrance must have a 2-foot flap. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. Doors in a dry wall barrier must have gaskets to prevent exhaust of dust. Place tack mats at entrance and wet mop area outside of barrier if dust is tracked outside work site. Construct anteroom and require all personnel, equipment, materials, and debris containers to pass through this room when entering or exiting the work site. Water mains, branch mains, risers, and branches to a group of fixtures have stop valves. Ceiling access panels must be closed when unattended. 	UPON COMPLETION OF PROJECT: <ul style="list-style-type: none"> • Do not remove barriers from work area until project is inspected by COTR and Infection Control, and thoroughly cleaned. • Vacuum work area with HEPA filtered vacuums. • Wet mop area with hospital disinfectant at completion of project or at the end of the day for jobs lasting more than one day. • Remove barrier materials carefully to minimize spreading of dirt debris associated with construction and clean residual dust. • Remove isolation of HVAC system and HEPA filters in areas where work is being performed. • Vent system cleaned after completion of construction. • Flush the main water system to clear dust-contaminated lines. • Contact Infection Control for inspection prior to patient occupation. • Wet ceiling tiles: if porous, remove and replace; if nonporous, remove, clean with dilute hypochlorite (10% household bleach) and dry before replacement.

VA MEDICAL CENTER
LEXINGTON, KENTUCKY 40502

MEMORANDUM NO. 11-22
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DURING CLASS III CONSTRUCTION PROJECTS (continued):	UPON COMPLETION OF PROJECT
<ul style="list-style-type: none"> • Barriers: Elevator shafts, dumb waiters, and stair wells within the field of construction must have proper barriers installed and air leaks sealed. Mist work surfaces to control dust when drilling or cutting, or HEPA-filtered vacuum cleaner concurrently with drilling work. Place dust mat at entrance and exit of work area. • Debris: Debris is to be removed by specified route only. Transport debris during low patient activity periods if possible (nights and weekends). Contain construction waste before transport in tightly covered containers Cover transport receptacles or carts. Tape covering unless solid lid. Mist debris and cover and damp wipe (including wheels and casters) containers used to transport debris. Consider use of chutes to the outside for debris removal. For personnel transporting debris, cover gown or equivalent and shoe covers required if dust cannot be removed from clothing with HEPA vacuum. 	
DURING CLASS IV CONSTRUCTION PROJECTS:	UPON COMPLETION OF PROJECT:
<p>NOTE: Include activities in Class I, II and III above</p> <ul style="list-style-type: none"> • Ventilation: Isolate HVAC system in area where work is being done to prevent contamination of duct system. • Barriers: Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method(cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Maintain negative air pressure within work site utilizing HEPA equipped air filtration units. Seal holes, pipes, conduits, and punctures appropriately. Construct anteroom and requires all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave the work site. Do not remove barriers from work area until project is inspected by COTR and thoroughly cleaned. 	<ul style="list-style-type: none"> • Remove barriers material carefully to minimize spreading of dirt and debris associated with construction. • Contain construction waste before transport in tightly covered containers. • Cover transport receptacles or carts. Tapes covering unless solid lid. • Vacuum work area with disinfectant. • Wet mop area with disinfectant • Remove isolation of HVAC system in areas where work is being performed

Additional Requirements: _____

WHEN INFECTION CONTROL MEASURES ARE IN PLACE IC STAFF HAS CONDUCTED CONTRACTOR BRIEFINGS & TRAINING	N/A	DATE & INITIALS
Met with Services/Sections surrounding construction site to inform them of impact/precautions to be taken & to instruct them in Basic I/C requirements (see attached).	<input type="checkbox"/>	
Met with the Construction Manager, Construction Crews, and Sub-Contractors to inform them of impact/precautions to be taken & to instruct them in Basic I/C requirements.	<input type="checkbox"/>	
Informed the Project Coordinator That Barriers Are Not To Be Removed From Work Area Until Completed Project Is Inspected By The EOC And Infection Control Staff And Thoroughly Cleaned By The Environmental Management Service.	<input type="checkbox"/>	

Signature of Project Engineer or Supervisor

Date

Signature of Chief Engineer

Date

Signature of Infection Control

Date

1.36B LOCAL VAMC POLICY: FIRE-SMOKE BARRIER PERMIT

ATTACHMENT A
VA MEDICAL CENTER
LEXINGTON, KENTUCKY

MEMORANDUM NO. 138-35
APRIL 8, 2009

FIRE AND SMOKE BARRIER PENETRATION PERMIT

Project Name/Contract #:	Issue Date:
Approved By (Engineering Representative):	Permit issued to:
Describe penetration activities and reasons:	
Barrier I: Location of barrier(s) to be penetrated (building number, wing, floor, room number) (Attach sketch if applicable)(Reference drawing when possible) (Use separate sheet if required)	
Location of ceiling tile(s) to be removed (building number, wing, floor, room number) (Attach sketch if applicable) (Use separate sheet if required)	
Describe methods, materials, and techniques to seal penetrations. (Use separate sheet if required)	

Barrier II: (use if more than one in project)			
Location of barrier(s) to be penetrated (building number, wing, floor, room number) (Attach sketch if applicable)(Reference drawing when possible) (Use separate sheet if required)			
Location of ceiling tile(s) to be removed (building number, wing, floor, room number) (Attach sketch if applicable) (Use separate sheet if required)			
Describe methods, materials, and techniques to seal penetrations. (Use separate sheet if required)			
Answer all three before signing permit. (Circle selection)			
1. Did the responsible person obtain prints from Engineering detailing hourly rated walls and identified scope of the fire stop work?	Y	N	N/A
2. Is manufacturer's product (fire sealant) application guide containing UL/FM listed fire stop systems available and approved?	Y	N	N/A
3. Has the responsible person prepared an itemized schedule of fire/smoke walls to be penetrated?	Y	N	N/A
Final Inspection by Department/Contractor Representative:		Safety/Facilities Representative:	
Date:		Date:	

INSTRUCTIONS:

1. Maintain a copy of this permit at the work area at all times.
2. Promptly repair penetrations in an approved manner. Contact Facilities Management/COTR if there are any questions regarding the repairs.
3. Notify Facilities Management/COTR/Safety when repairs are completed to schedule final inspection.

ATTACHMENT B
VA MEDICAL CENTER
LEXINGTON, KENTUCKY

MEMORANDUM NO. 138-35
APRIL 8, 2009

The following sample sticker must be used to mark date, type and permit number for the sealed penetration.



1. If another equivalent, approved brand was used, cross out 3M and print the product name on the provided line.
2. Installation company. Enter the name of the contractor performing the work.
3. UL#. Enter the UL# of the product.
4. Hr Rating. Enter the rating of the material.
5. Date. Date the penetration was sealed.
6. Job #. Enter the permit number that allowed this work to be completed.

1.36 C LOCAL VAMC POLICY: INTERIM LIFE SAFETY MEASURES – ILSM

ILSM Inspection Checklist

ATTACHMENT A

INTERIM LIFE SAFETY REQUIREMENTS

PROJECT/ACTIVITY TITLE _____

PROJECT NO. (if any) _____

DATE/TIME START _____ DATE/TIME END _____

SCOPE OF WORK _____

Utilities to be taken out of service water electricity HVAC None . If a utility is checked, a Utility outage permit must be completed and attached to this ISLM before the ILSM can be implemented.

Complete the ILSM Assessment matrix and circle those items required or considered and required for this project. Matrix attached

Complete the ILSM Inspection Checklist at Attachment C based on the items identified in the matrix. The supervisor of the work site is responsible for daily inspection of the interim measures. The COTR or Asst Chief Engineer will make periodic inspections to ensure compliance with the ILSM requirements.

Describe specific actions here: _____

Notifications:

- | | |
|---|-----|
| <input type="checkbox"/> Electrical shop | POC |
| <input type="checkbox"/> Plumbing shop | POC |
| <input type="checkbox"/> Grounds/Transportation | POC |
| <input type="checkbox"/> HVAC shop | POC |
| <input type="checkbox"/> Safety office | POC |
| <input type="checkbox"/> Security | POC |
| <input type="checkbox"/> Fire Department | POC |
| <input type="checkbox"/> POC who will conduct inspections | POC |
| <input type="checkbox"/> Chief Engineering | POC |
| <input type="checkbox"/> Director's Office (as required) | POC |

Project Manager Date

Safety Manager Date

NOTE: Matrix and inspection sheets will be attached to the project documentation for record.

ILSM Inspection Checklist										
<i>Enter the dates across the top squares; inspect the items 'X-ed' in the left column and initial for that item in the date column. This checklist must be turned into the COTR at the end of the ILSM period or end of the week - whichever comes first or to Safety Office if internal activity. COTR/Safety additional may be entered after the last standard measure.</i>										
CONSTRUCTION SUPERVISOR Requirement:										
Required (X)	Measure to inspect and date inspected. Initial each required item below the date									
	Notify fire department of outage									
	Ensure free and unobstructed exits									
	Modify EXIT signage to meet modification/identify alternate									
	Ensure Access for Emergency Responders									
	Construct Non-Combustible Temporary Partitions									
	Prohibit Smoking									
	Control combustible loads (storage, housekeeping, debris and waste)									
	Increase Hazard Surveillance/Inspections									
	Implement Fire Watch with communication and extra extinguisher									
	Inspect exits in affected areas daily									
	Provide Additional Education to all Personnel									
	Provide additional fire extinguishers									
	Inspect, test and document temporary systems monthly									
VAMC Requirement: COTR/Safety will confirm completion of these measures.										
	Provide equivalent alarm/notification to impacted staff									
	Conduct 2 fire drills per shift in LOCAL areas									
	Conduct 2 fire drills per shift in all areas									
	Train staff to Compensate for Deficiencies									
Comments:										

Interim measure clarification

- Ensuring free and unobstructed exits. Staff receives additional information/communication when alternative exits are designated. Buildings or areas under construction must maintain escape routes for construction workers at all times, and the means of exiting construction areas are inspected daily.
- Ensuring free and unobstructed access to emergency services and for fire, police, and other emergency forces
- Ensuring that fire alarm, detection, and suppression systems are in good working order. A temporary but equivalent system must be provided when any fire system is impaired. Temporary systems must be inspected and tested monthly.¹
¹ = NFPA 101 fire watch requirements can be found at NFPA 101, 2006 Edition, 9.6.1.6
- * Ensuring that temporary construction partitions are smoke-tight and built of noncombustible or limited combustible materials that will not contribute to the development or spread of fire
- ** Providing additional fire-fighting equipment and training staff in its use
- * Prohibiting smoking throughout the hospital's buildings and in and near construction areas
- * Developing and enforcing storage, housekeeping, and debris-removal practices that reduce the building's flammable and combustible fire load to the lowest feasible level
- ** Conducting a minimum of two fire drills per shift per quarter
- ** Increasing surveillance of buildings, grounds, and equipment, with special attention to excavations, construction areas, construction storage, and field offices
- ** Training staff to compensate for impaired structural or compartmentalization features of fire safety
- ** Conducting hospital wide safety education programs to promote awareness of fire safety building deficiencies, construction hazards, and ILSMs
- * Notifications/coordination completed with (check as appropriate). POC is point of contact to whom notification or coordination was made:

ILSM DECISION MATRIX																				
This matrix should be used to assess appropriate interim measures to implement for activities that will reduce a life safety component(s), for four or more hours. Recommend the matrix be attached to each ILSM with the R or C related to smoke evaluation and requirements. The results will also be used to identify the items to be inspected each day. The life safety components are listed in the matrix below.																				
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	17				
	Hardy fire department coverage	From fire and unobstructed exits	Modify EXIT signage to meet minimum visibility	Emergency Evacuation Procedures	Emergency Access for ambulance	Control Van Combustible	Part hit Stairing	Control combustible loads (papers, non-sheathing)	Control fire in LOCA, stairs	Control 2 fire areas	Control 2 fire areas	Increase Hazard Surveillance requirements	Train staff for Competence for Deficiencies	Provide Additional Personnel	Implement fire hazard with communication	Implement fire protected areas	Provide non-vented stair hood section to impacted staff	Provide additional fire extinguishers	Install fire and emergency systems	Install fire and emergency systems
CODE DEFICIENCIES																				
1. Exit stair discharges in properly			R				R		R		C		R		C					
2. Smoke barrier is deficient							R		R			R								R
3. Exit path reduces protection level				C			R					C								
4. Vertical opening in properly protected							R													
5. Building construction type is nonconforming							R	R			R			R						R
6. Hazardous room is not properly protected (laundry, linen storage, flammable storage, boiler, kitchen, etc.)							R				R									R
7. Corridor wall is deficient							R	R	R											
8. Exit is closed or impaired (any portion from work area to exterior assembly)							R	R	R		C	R	R		R		C			R
CONSTRUCTION HAZARD																				
9. Significantly modifying a smoke barrier						R	R	R	R	C	R	C		C						
10. Constructing a building addition to an existing building	C	R	R	R	R	R	R	R	R	C	R			R		C				
11. Significantly renovating an occupied floor		R				R	R	R						C		C				R
LIFE SAFETY SYSTEM DISRUPTIONS																				
11. Fire alarm out of service							R						R		C					R
12. Fire detect out of service							R	R					R		C					R
13. Fire suppressor out of service	R						R	R				R		C		R				R

Yellow indicates a VAMC requirement.

R = Required actions
C = Items are not to be considered. Documentation of the negative should be on the project documentation.

1.36 D LOCAL VAMC POLICY: HOT WORK PERMIT

VA MEDICAL CENTER
LEXINGTON, KY 40511

ENGINEERING SERVICE
MEMORANDUM NO. 30
October 10, 2010

HOT WORK PERMIT

THIS PERMIT APPLIES ONLY TO THE AREA SPECIFIED:

NO. _____

DATE: _____ BLDG: _____ FL/RM #: _____

Nature of job: _____

Permission is here-by granted for this work.

This permit will expire on _____ at _____
DATE TIME

SIGNED: _____ DATE _____
Fire/Safety Officer or Designee

My signature below indicates that the above location has been examined, and the precautions checked below have been taken to prevent fires.

- () All cutting and welding Equipment in good working condition.
- () Floors and general area swept clean of combustibles.
- () All flammable removed from the area.
- () All wall and floor openings covered.
- () Fire watch provided during and 30 minutes after all hot work is stopped.
- () Fire extinguishing equipment on hand in case of FIRE.
- () Personnel are instructed in the activation of the Fire Alarm.
- () Combustible wall, ceiling, and floors protected from sparks and flames
- () Proper utilities secured as required (oxygen-LP gas-natural gas, etc.):

I have been informed and understand the provisions of this permit. I understand this permit can be revoked at any time if I or my employees fail to comply with the provisions outlined above.

SIGNED: _____ DATE _____
Supervisor or Designee/Contractor

TIME WORKED STARTED: _____ TIME WORKED STOPPED: _____

Final Check: Work area and all adjacent areas to which sparks and or heat might have spread were inspected for at least 30 minutes after all work was completed. All areas are found to be firesafe.

SIGNED: _____ DATE _____
Supervisor or Designee/Contractor

After work is completed and this form is signed return to Safety, Health, Environment (SHE).

VA MEDICAL CENTER
LEXINGTON, KY 40511

ENGINEERING SERVICE
MEMORANDUM NO. 30
October 10, 2010

ATTENTION: BEFORE APPROVING ANY CUTTING AND WELDING PERMIT, THE SAFETY OFFICE SHALL INSPECT THE WORK AREA AND CONFIRM THAT PRECAUTIONS HAVE BEEN TAKEN TO PREVENT FIRE IN ACCORDANCE WITH NFPA 51 B.

PRECAUTIONS

Sprinklers in service
Cutting and welding equipment in good repair

WITHIN 35 FT. OF WORK

Floors swept clean of combustibles
Combustible floors wet-down, covered with damp sand, metal or other shields
No combustible material or flammable liquids
Combustibles and flammable liquids protected with covers, guards or metal shields
All wall and floor openings covered
Covers suspended beneath work to collect sparks

WORK ON WALLS OR CEILINGS

Construction noncombustible and without combustible covering
Combustibles moved away from opposite side of wall

WORK ON ENCLOSED EQUIPMENT
(Tanks, containers, ducts dust collectors, etc.)

Equipment cleaned of all combustibles
Containers purged of flammable vapors

FIRE WATCH
(To be provided during and 30 minutes after operation)

Supplied with extinguisher and small hose
Trained in use of equipment and in sounding fire alarm

FINAL CHECK-UP
(To be made 30 minutes after completion of any operation unless fire watch is provided)

SIGNED: _____
(Supervisor)

1.36 E LOCAL VAMC POLICY: UTILITY OUTAGE REQUEST

DEPARTMENT OF VETERANS AFFAIRS Medical Center 1101 Veterans Drive Lexington, KY 40502-2236	Utility Systems Service/Outage Notification	Type of Service: <u>(circle)</u> Shutdown / Service Notice
---	---	---

To: VAMC Operations Date of Request: _____
 From: _____ Project: _____

Contractor performing work: _____

VA COTR: _____

System/Utility Involved _____

VAMC Division (circle) _____ **Leestown** or **Cooper** _____

Location of work & area/room(s) affected:

Contingency plan for utility failure:

Requested system service date(s): (10 Day Notice Required) Start: _____ Finish: _____	Approved service date(s): Start: _____ Finish: _____
Requested time of system work: _____	Approved time of system work: _____
Requested time system back on line: _____	Approved time system back on line: _____

VAMC Projects Approval: _____	Date: _____
VAMC Maint. Supervisor Approval : _____	Date: _____
VAMC WO # _____	
VAMC Contact During Work Activity: _____	_____
Contractor Contact –Onsite _____	Phone: _____

*Life safety system affected (circle one): yes no

*If system work affects Life Safety System(s), the following must sign this form and an ILSM assessment must be completed and attached.

Facility Manager of Operations approval: _____

Chief, Engineering Service approval: _____

--- E N D ---

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**SECTION 01 32 16.15
PROJECT SCHEDULES**

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.
- B. The contract schedule for this project will be as follows: All submittals will be required to be submitted and approved PRIOR to any mobilization or physical work on site. A MAXIMUM AND TOTAL period of 600 CALENDAR DAYS is allotted for this contract.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:
 - 1. The name and address of the proposed consultant.
 - 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 - 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also be responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
 - 1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
 - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
 - 2. Show not only the activities/events for actual construction work for each trade category of the project.
 - 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events

for which the COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.

4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
 2. The planned number of shifts per day.
 3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COR's approval of the Project Schedule.

1.6 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 – 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 – 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.7 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
 5. Completion percentage for all completed and partially completed activities/events.
 6. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated schedule and supply the Contracting Officer's representative with the report. .
- C. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.8 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.9 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised schedule for any of the following reasons:
1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.

3. The schedule does not represent the actual prosecution and progress of the project.
 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
 - C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
 - D. The cost of revisions to the project schedule not resulting from contract changes is the responsibility of the Contractor.

1.10 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 – 4 (Changes) and VAAR 852.236 – 88 (Changes – Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by COR on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting

Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submit samples, shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 - 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 - 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 - 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
 - C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
 - 1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
 - 2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 - 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 - 4. Contractor shall send a copy of transmittal letter to both COR and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
 - 5. Laboratory test reports shall be sent directly to COR for appropriate action.

6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

(Architect-Engineer)

(A/E P.O. Address)

(City, State and Zip Code)

1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.

1-12. Samples for approval shall be sent to Architect-Engineer, in care of COR, VA Medical Center,

(P.O. Address)

(City, State and Zip Code)

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**SECTION 01 42 19
REFERENCE STANDARDS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to – GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
811 Vermont Avenue, NW - Room 462
Washington, DC 20420
Telephone Numbers: (202) 461-8217 or (202) 461-8292
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchg.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org

AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org

ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org
CRA	California Redwood Association http://www.calredwood.org

CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEL	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.et1.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov

HI	Hydraulic Institute http://www.pumps.org
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org.org
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors http://www.nationboard.org
NEC	National Electric Code See - NFPA National Fire Protection Association

NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org
NHLA	National Hardwood Lumber Association http://www.natlhardwood.org
NIH	National Institute of Health http://www.nih.gov
NIST	National Institute of Standards and Technology http://www.nist.gov
NLMA	Northeastern Lumber Manufacturers Association, Inc. http://www.nelma.org
NPA	National Particleboard Association 18928 Premiere Court Gaithersburg, MD 20879 (301) 670-0604
NSF	National Sanitation Foundation http://www.nsf.org
NWWDA	Window and Door Manufacturers Association http://www.nwwda.org
OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PCI	Precast Prestressed Concrete Institute http://www.pci.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org

PEI	Porcelain Enamel Institute, Inc. http://www.porcelainenamel.com
PTI	Post-Tensioning Institute http://www.post-tensioning.org
RFCI	The Resilient Floor Covering Institute http://www.rfci.com
RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SCMA	Southern Cypress Manufacturers Association http://www.cypressinfo.org
SDI	Steel Door Institute http://www.steeldoor.org
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
SJI	Steel Joist Institute http://www.steeljoist.org
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. http://www.smacna.org
SSPC	The Society for Protective Coatings http://www.sspc.org
STI	Steel Tank Institute http://www.steeltank.com
SWI	Steel Window Institute http://www.steelwindows.com
TCA	Tile Council of America, Inc. http://www.tileusa.com

- TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>
- TPI Truss Plate Institute, Inc.
583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900
- UBC The Uniform Building Code
See ICBO
- UL Underwriters' Laboratories Incorporated
<http://www.ul.com>
- ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>
- WCLIB West Coast Lumber Inspection Bureau
6980 SW Varns Road, P.O. Box 23145
Portland, OR 97223
(503) 639-0651
- WRCLA Western Red Cedar Lumber Association
P.O. Box 120786
New Brighton, MN 55112
(612) 633-4334
- WWPA Western Wood Products Association
<http://www.wwpa.org>

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-06..... Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006)..... Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T104-99 (R2003)..... Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
- C. American Concrete Institute (ACI):
 - 506.4R-94 (R2004) Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
 - A325-06..... Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-07..... Definitions for Mechanical Testing of Steel Products
 - A490-06..... Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
 - C31/C31M-06..... Making and Curing Concrete Test Specimens in the Field
 - C33-03 Concrete Aggregates
 - C39/C39M-05..... Compressive Strength of Cylindrical Concrete Specimens
 - C109/C109M-05..... Compressive Strength of Hydraulic Cement Mortars
 - C138-07 Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
 - C140-07 Sampling and Testing Concrete Masonry Units and Related Units
 - C143/C143M-05..... Slump of Hydraulic Cement Concrete
 - C172-07 Sampling Freshly Mixed Concrete
 - C173-07 Air Content of freshly Mixed Concrete by the Volumetric Method
 - C780-07 Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
 - C1019-08 Sampling and Testing Grout
 - C1064/C1064M-05..... Freshly Mixed Portland Cement Concrete

- C1077-06 Laboratories Testing Concrete and Concrete Aggregates for Use
in Construction and Criteria for Laboratory Evaluation
- C1314-07 Compressive Strength of Masonry Prisms
- E94-04..... Radiographic Testing
- E164-03..... Ultrasonic Contact Examination of Weldments
- E329-07..... Agencies Engaged in Construction Inspection and/or Testing
- E543-06..... Agencies Performing Non-Destructive Testing
- E605-93(R2006) Thickness and Density of Sprayed Fire-Resistive Material
(SFRM) Applied to Structural Members
- E709-(2001) Guide for Magnetic Particle Examination
- E1155-96(R2008) Determining FF Floor Flatness and FL Floor Levelness Numbers
- E. American Welding Society (AWS):
 - D1.1-07 Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONCRETE:

- A. Batch Plant Inspection and Materials Testing:
 - 1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.

2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
 3. Sample and test mix ingredients as necessary to insure compliance with specifications.
 4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
 5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.
- B. Field Inspection and Materials Testing:
1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
 2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
 3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COR make three cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
 4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
 5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
 6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.

7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.

- b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
- a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
 3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.2 REINFORCEMENT:

- A. Review mill test reports furnished by Contractor.
- B. Perform sampling at fabricating plant. Take two samples from each 23 t (25 tons) or fraction thereof of each size of reinforcing steel No. 10 thru No. 57 (No. 3 thru No. 18).
- C. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- D. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.

- E. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.3 MASONRY:

A. Mortar Tests:

1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
2. Two tests during first week of operation; one test per week after initial test until masonry completion.

B. Grout Tests:

1. Laboratory compressive strength test:
 - a. Comply with ASTM C1019.
 - b. Test one sample at 7 days and 2 samples at 28 days.
 - c. Perform test for each 230 m² (2500 square feet) of masonry.

C. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:
 - a. Comply with ASTM C140.
 - b. Test 3 samples for each 460 m² (5000 square feet) of wall area.

- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m² (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.4 STRUCTURAL STEEL:

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
3. Approve welder qualifications by certification or retesting.
4. Approve procedure for control of distortion and shrinkage stresses.
5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:
 - a. Inspect welding equipment for capacity, maintenance and working condition.

- b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
 - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
 - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
 - e. Measure 25 percent of fillet welds.
 - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
 - 1) 20 percent of all shear plate fillet welds at random, final pass only.
 - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
 - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
 - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
 - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
 - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
 - h. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
 - i. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - j. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.

- d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
 - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COR.

3.5 STEEL DECKING:

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.6 SHEAR CONNECTOR STUDS:

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.7 SPRAYED-ON FIREPROOFING:

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from COR.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
 - 1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
- E. Location of test areas for field tests as follows:
 - 1. Thickness: Select one bay per floor, or one bay for each 930 m² (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
 - 2. Density: Take density determinations from each floor, or one test from each 930 m² (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.
- F. Submit inspection reports, certification, and instances of noncompliance to COR.

FIFTH FLOOR MAIN ADDITION
VAMC LEXINGTON, KENTUCKY

TESTING LABORATORY SERVICES

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
 - 7. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the CORCOR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
 - f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.

- j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
 - 1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 - 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 - 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
 - 4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.

- a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 5yr (design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
 - b. Reuse or conserve the collected topsoil sediment as directed by the COR. Topsoil use and requirements are specified in Section 31 20 11, EARTH MOVING.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
 6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
 7. Manage and control spoil areas on Government property to limit spoil to areas on the Environmental Protection Plan and prevent erosion of soil or sediment from entering nearby water courses or lakes.
 8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the COR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.

2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Kentucky and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00a.m. and 6:00p.m unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	//--//
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the

damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 – GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 - 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):
LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration.

Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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SECTION 01 81 11
SUSTAINABLE DESIGN REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

This Section describes general requirements and procedures to comply with the Guiding Principles for Leadership in High Performance and Sustainable Buildings Memorandum of Understanding incorporated in the Executive Orders 13423 and 13514; Energy Policy Act of 2005 (EPA 2005) and the Energy Independence and Security Act of 2007 (EISA 2007).

1.2 OBJECTIVES

- A. To maximize resource efficiency and reduce the environmental impacts of construction and operation, the Contractor during the construction phase of this project shall implement the following procedures:
1. Select products that minimize consumption of energy, water and non-renewable resources, while minimizing the amounts of pollution resulting from the production and employment of building technologies. It is the intent of this project to conform with EPA's Five Guiding Principles on environmentally preferable purchasing. The five principles are:
 - a. Include environmental considerations as part of the normal purchasing process.
 - b. Emphasize pollution prevention early in the purchasing process.
 - c. Examine multiple environmental attributes throughout a product's or service's life cycle.
 - d. Compare relevant environmental impacts when selecting products and services.
 - e. Collect and base purchasing decisions on accurate and meaningful information about environmental performance.
 2. Control sources for potential Indoor Air Quality (IAQ) pollutants by controlled selection of materials and processes used in project construction in order to attain superior IAQ.
 3. Products and processes that achieve the above objectives to the extent currently possible and practical have been selected and included in these Construction Documents. The Contractor is responsible to maintain and support these objectives in developing means and methods for performing the work of this Contract and in proposing product substitutions and/or changes to specified processes.
 4. Use building practices that insure construction debris and particulates do not contaminate or enter duct work prior to system startup and turn over.

1.3 RELATED DOCUMENTS

- A. Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS

1.4 DEFINITIONS

- A. Agrifiber Products: Composite panel products derived from agricultural fiber
- B. Biobased Product: As defined in the 2002 Farm Bill, a product determined by the Secretary to be a commercial or industrial product (other than food or feed) that is composed, in whole or in

- significant part, of biological products or renewable domestic agricultural materials (including plant, animal, and marine materials) or forestry materials
- C. Biobased Content: The weight of the biobased material divided by the total weight of the product and expressed as a percentage by weight
 - D. Certificates of Chain-of-Custody: Certificates signed by manufacturers certifying that wood used to make products has been tracked through its extraction and fabrication to ensure that it was obtained from forests certified by a specified certification program
 - E. Composite Wood: A product consisting of wood fiber or other plant particles bonded together by a resin or binder
 - F. Construction and Demolition Waste: Includes solid wastes, such as building materials, packaging, rubbish, debris, and rubble resulting from construction, remodeling, repair and demolition operations. A construction waste management plan is to be provided by the Contractor as defined in Section 01 74 19.
 - G. Third Party Certification: Certification of levels of environmental achievement by nationally recognized sustainability rating system.
 - H. Light Pollution: Light that extends beyond its source such that the additional light is wasted in an unwanted area or in an area where it inhibits view of the night sky
 - I. Recycled Content Materials: Products that contain pre-consumer or post-consumer materials as all or part of their feedstock
 - J. Post-Consumer Recycled Content: The percentage by weight of constituent materials that have been recovered or otherwise diverted from the solid-waste stream after consumer use
 - K. Pre-Consumer Recycled Content: Materials that have been recovered or otherwise diverted from the solid-waste stream during the manufacturing process. Pre-consumer content must be material that would not have otherwise entered the waste stream as per Section 5 of the FTC Act, Part 260 "Guidelines for the Use of Environmental Marketing Claims":
www.ftc.gov/bcp/grnrule/guides980427
 - L. Regional Materials: Materials that are extracted, harvested, recovered, and manufactured within a radius of 250 miles (400 km) from the Project site
 - M. Salvaged or Reused Materials: Materials extracted from existing buildings in order to be reused in other buildings without being manufactured
 - N. Sealant: Any material that fills and seals gaps between other materials
 - O. Type 1 Finishes: Materials and finishes which have a potential for short-term levels of off gassing from chemicals inherent in their manufacturing process, or which are applied in a form requiring vehicles or carriers for spreading which release a high level of particulate matter in the process of installation and/or curing.
 - P. Type 2 Finishes: "Fuzzy" materials and finishes which are woven, fibrous, or porous in nature and tend to adsorb chemicals offgas.

- Q. Volatile Organic Compounds (VOCs): Any compound of carbon, excluding carbon monoxide, carbon dioxide, carbonic acid, metallic carbides or carbonates, and ammonium carbonate, which participates in atmospheric photochemical reactions. Compounds that have negligible photochemical reactivity, listed in EPA 40 CFR 51.100(s), are also excluded from this regulatory definition.

1.5 SUBMITTALS

A. Sustainable Design Submittals:

1. Heat Island Effect:
 - a. Site Paving: Provide manufacturer's cut sheets for all impervious paving materials, highlighting the Solar Reflectance Index (SRI) of the material. Also, provide cut sheets for all pervious paving materials.
 - b. Roofing Materials: Submittals for roofing materials must include manufacturer's cut sheets or product data highlighting the Solar Reflectance Index (SRI) of the material.
2. Exterior Lighting Fixtures: Submittals must include cut sheets with manufacturer's data on initial fixture lumens above 90° from nadir for all exterior lighting fixtures, and, for parking lot lighting, verification that the fixtures are classified by the IESNA as "full cutoff" (FCO); OR provide documentation that exterior luminaires are IDA-Approved as Dark-Sky Friendly by the International Dark Sky Association (IDA) Fixture Seal of Approval Program.
3. Water Conserving Fixtures: Submittals must include manufacturer's cut sheets for all water-consuming plumbing fixtures and fittings (toilets, urinals, faucets, showerheads, etc.) highlighting maximum flow rates and/or flush rates. Include cut sheets for any automatic faucet-control devices.
4. Elimination of CFCs AND HCFCs: Provide manufacturer's cut sheets for all cooling equipment with manufacturer's product data, highlighting refrigerants; provide manufacturer's cut sheets for all fire-suppression equipment, highlighting fire-suppression agents; provide manufacturer's cut-sheets for all polystyrene insulation (XPS) and closed-cell spray foam polyurethane insulation, highlighting the blowing agent(s).
5. Measurement and Verification Systems: Provide cut sheets and manufacturer's product data for all controls systems, highlighting electrical metering and trending capability components.
6. Salvaged or Reused Materials: Provide documentation that lists each salvaged or reused material, the source or vendor of the material, the purchase price, and the replacement cost if greater than the purchase price.
7. Recycled Content: Submittals for all materials with recycled content (excluding MEP systems equipment and components) must include the following documentation: Manufacturer's product data, product literature, or a letter from the manufacturer verifying the percentage of post-consumer and pre-consumer recycled content (by weight) of each material or product

- a. An electronic spreadsheet that tabulates the Project's total materials cost and combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half of the pre-consumer recycled content value) expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor's Certificate and Application for Payment. It should indicate, on an ongoing basis, line items for each material, including cost, pre-consumer recycled content, post-consumer recycled content, and combined recycled content value.
8. Regional Materials: Submittals for all products or materials expected to contribute to the regional calculation (excluding MEP systems equipment and components) must include the following documentation:
 - a. Cost of each material or product, excluding cost of labor and equipment for installation
 - b. Location of product manufacture and distance from point of manufacture to the Project Site
 - c. Location of point of extraction, harvest, or recovery for each raw material in each product and distance from the point of extraction, harvest, or recovery to the Project Site
 - d. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of manufacture for each regional material
 - e. Manufacturer's product data, product literature, or a letter from the manufacturer verifying the location and distance from the Project Site to the point of extraction, harvest, or recovery for each regional material or product, including, at a minimum, gravel and fill, planting materials, concrete, masonry, and GWB
 - f. An electronic spreadsheet that tabulates the Project's total materials cost and regional materials value, expressed as a percentage of total materials cost. This spreadsheet shall be submitted every third month with the Contractor's Certificate and Application for Payment. It should indicate on an ongoing basis, line items for each material, including cost, location of manufacture, distance from manufacturing plant to the Project Site, location of raw material extraction, and distance from extraction point to the Project Site.
9. Outdoor Air Delivery Monitoring: Provide manufacturer's cut sheets highlighting the installed carbon dioxide monitoring system components and sequence of controls shop drawing documentation, including CO2 differential set-points and alarm capabilities.
10. Interior Adhesives and Sealants: Submittals for all field-applied adhesives and sealants, which have a potential impact on indoor air, must include manufacturer's MSDSs or other Product Data highlighting VOC content.
 - a. Provide manufacturers' documentation verifying all adhesives used to apply laminates, whether shop-applied or field-applied, contain no urea-formaldehyde.

11. Interior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on indoor air, must include manufacturer's MSDSs or other Product Data highlighting VOC content
12. Exterior Paints and Coatings: Submittals for all field-applied paints and coatings, which have a potential impact on ambient air quality, must include manufacturer's MSDSs or other manufacturer's Product Data highlighting VOC content.
13. Floorcoverings:
 - a. Carpet Systems: Submittals for all carpet must include the following:
 - 1) A copy of an assessment from the Building for Environmental and Economic Sustainability (BEES) software model, either Version 3.0 or 4.0, with parameters of the model set as described by this specification section.
 - 2) Manufacturer's product data verifying that all carpet systems meet or exceed the testing and product requirements of the Carpet and Rug Institute Green Label Plus program.
14. Composite Wood and Agrifiber Binders: Submittals for all composite wood and agrifiber products (including but not limited to particleboard, wheatboard, strawboard, agriboard products, engineered wood components, solid-core wood doors, OSB, MDF, and plywood products) must include manufacturer's product data verifying that these products contain no urea-formaldehyde resins.
15. Air Filtration: Provide manufacturer's cut sheets and product data highlighting the following:
 - a. Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs) per ASHRAE HVAC Design Manual for Hospitals and Clinics.
 - b. Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed AHUs are used during construction. See above for requirements
16. Mercury in Lighting: Provide manufacturer's cut sheets or product data for all fluorescent or HID lamps highlighting mercury content.
17. Lighting Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all lighting controls systems components.
18. Thermal Comfort Controls: Provide manufacturer's cut sheets and shop drawing documentation highlighting all thermal comfort-control systems components.
19. Blended Cement: It is the intent of this specification to reduce CO2 emissions and other environmentally detrimental effects resulting from the production of portland cement by requiring that all concrete mixes, in aggregate, utilize blended cement mixes to displace portland cement as specified in Section 03 30 00, CONCRETE typically included in conventional construction. Provide the following submittals:
 - a. Copies of concrete design mixes for all installed concrete

- b. Copies of typical regional baseline concrete design mixes for all compressive strengths used on the Project
- c. Quantities in cubic yards of each installed concrete mix
- 20. Gypsum Wall Board: Provide manufacturer's cut sheets or product data verifying that all gypsum wallboard products are moisture and mold-resistant.
- 21. Fiberglass Insulation: Provide manufacturer's cut sheets or product data verifying that fiberglass batt insulation contains no urea-formaldehyde.
- 22. Duct Acoustical Insulation: Provide manufacturer's cut sheets or product data verifying that mechanical sound insulation materials in air distribution ducts consists of an impervious, non-porous coatings that prevent dust from accumulating in the insulating materials.
- 23. Green Housekeeping: Provide documentation that all cleaning products and janitorial paper products meet the VOC limits and content requirements of this specification section.
- B. Project Materials Cost Data: Provide a spreadsheet in an electronic file indicating the total cost for the Project and the total cost of building materials used for the Project, as follows:
 - 1. Not more than 60 days after the Preconstruction Meeting, the General Contractor shall provide to the Owner and Architect a preliminary schedule of materials costs for all materials used for the Project organized by specification section. Exclude labor costs and all mechanical, electrical, and plumbing (MEP) systems materials and labor costs. Include the following:
 - a. Identify each reused or salvaged material, its cost, and its replacement value.
 - b. Identify each recycled-content material, its post-consumer and pre-consumer recycled content as a percentage the product's weight, its cost, its combined recycled content value (defined as the sum of the post-consumer recycled content value plus one-half of the pre-consumer recycled content value), and the total combined recycled content value for all materials as a percentage of total materials costs.
 - c. Identify each regional material, its cost, its manufacturing location, the distance of this location from the Project site, the source location for each raw material component of the material, the distance of these extraction locations from the Project site, and the total value of regional materials as a percentage of total materials costs.
 - d. Identify each biobased material, its source, its cost, and the total value of biobased materials as a percentage of total materials costs. Also provide the total value of rapidly renewable materials (materials made from plants that are harvested in less than a 10-year cycle) as a percentage of total materials costs.
 - e. Identify each wood-based material, its cost, the total wood-based materials cost, each FSC Certified wood material, its cost, and the total value of Certified wood as a percentage of total wood-based materials costs.

2. Provide final versions of the above spreadsheets to the Owner and Architect not more than 14 days after Substantial Completion.
- C. Construction Waste Management: See Section 01 74 19 "Construction Waste Management" for submittal requirements.
- D. Construction Indoor Air Quality (IAQ) Management: Submittals must include the following:
1. Not more than 30 days after the Preconstruction Meeting, prepare and submit for the Architect and Owner's approval, an electronic copy of the draft Construction IAQ Management Plan in an electronic file including, but not limited to, descriptions of the following:
 2. Instruction procedures for meeting or exceeding the minimum requirements of the Sheet Metal and Air Conditioning National Contractors Association (SMACNA) IAQ Guidelines for Occupied Buildings Under Construction, 1995, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling
 - a. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage
 - b. Schedule of submission to Architect of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials
 - c. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille
 - d. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit
 3. Not more than 30 days following receipt of the approved draft CIAQMP, submit an electronic copy of the approved CIAQMP in an electronic file, along with the following:
 - a. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for all filtration media to be installed at return air grilles during construction if permanently installed AHUs are used during construction.
 - b. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media in all air handling units (AHUs).
 4. Not more than 14 days after Substantial Completion provide the following:
 - a. Documentation verifying required replacement of air filtration media in all air handling units (AHUs) after the completion of construction and prior to occupancy and, if applicable, required installation of filtration during construction.
 - b. Minimum of 18 Construction photographs: Six photographs taken on three different occasions during construction of the SMACNA approaches employed, along with a brief description of each approach, documenting implementation of the IAQ management

measures, such as protection of ducts and on-site stored or installed absorptive materials.

- E. Commissioning: See Section 01 91 00 "General Commissioning Requirements" for submittal requirements.
- F. Sustainable Design Progress Reports: Concurrent with each Application for Payment, submit reports for the following:
 - 1. Construction Waste Management: Waste reduction progress reports and logs complying with the requirements of Section 01 74 19 "Construction Waste Management."
 - 2. Construction IAQ Management: See details below under Section 3.2 Construction Indoor Air Quality Management for Construction IAQ management progress report requirements.

1.6 QUALITY ASSURANCE

- A. Preconstruction Meeting: After award of Contract and prior to the commencement of the Work, schedule and conduct meeting with Owner, Architect, and all Subcontractors to discuss the Construction Waste Management Plan, the required Construction Indoor Air Quality (IAQ) Management Plan, and all other Sustainable Design Requirements. The purpose of this meeting is to develop a mutual understanding of the Project's Sustainable Design Requirements and coordination of the Contractor's management of these requirements with the Contracting Officer and the COR.
- B. Construction Job Conferences: The status of compliance with the Sustainable Design Requirements of these specifications will be an agenda item at all regular job meetings conducted during the course of work at the site.

PART 2 - PRODUCTS

2.1 PRODUCT ENVIRONMENTAL REQUIREMENTS

- A. Do not burn rubbish, organic matter, etc. or any material on the site. Dispose of legally in accordance with Specifications Sections 01 74 19.
- B. Roofing Materials: All roofing systems, other than vegetated roof systems, must comply with the following requirements:
 - 1. Low-Sloped roofing less than or equal to 2:12 slope must have an SRI of at least 78.
 - 2. Steep-Sloped roofing greater than 2:12 slope must have an SRI of at least 29.
 - 3. Roofing Materials: Light-colored, reflective, and high-emissivity roofing helps to reduce localized heat build-up from roof surfaces that contribute to the urban heat island effect.
- C. Exterior Lighting Fixtures:
 - 1. All exterior luminaires must emit 0% of the total initial designed fixture lumens at an angle above 90° from nadir and/or meet the requirements of the Dark Sky certification program.
 - 2. Exterior lighting cannot exceed 80% of the lighting power densities defined by ASHRAE/IESNA Standard 90.1-2004, Exterior Lighting Section, without amendments.
 - 3. No lighting of building facades or landscape features is permitted.

- D. Herbicides and Pest Control: Herbicides shall not be permitted, and pest control measures shall utilize EPA-registered biopesticides only.
- E. Elimination of CFCs AND HCFCs:
 - 1. Ozone Protection and Greenhouse Gas Reduction: Base building cooling equipment shall contain no refrigerants other than the following: HCFC-123, HFC-134a, HFC-245fa, HFC-407c, or HFC 410a.
 - 2. Fire suppression systems may not contain ozone-depleting substances such as halon 1301 and 1211.
 - 3. Extruded polystyrene insulation (XPS) and closed-cell spray foam polyurethane insulation shall not be manufactured with hydrochlorofluorocarbon (HCFC) blowing agents.
- F. Appliances and Equipment: All materials and equipment being installed that falls under the Energy Star or FEMP programs must be Energy Star or FEMP-rated. Eligible equipment includes refrigerators, motors, laundry equipment, office equipment and more. Refer to each program's website for a complete list.
- G. HVAC Distribution Efficiency:
 - 1. All duct systems shall be constructed of aluminum, stainless steel or galvanized sheet metal, as deemed appropriate based on the application requirements. No fiberglass duct board shall be permitted.
 - 2. All medium- and high-pressure ductwork systems shall be pressure-tested in accordance with the current SMACNA standards.
 - 3. All ductwork shall be externally insulated. No interior duct liner shall be permitted.
 - 4. Where possible, all air terminal connections shall be hard-connected with sheet metal ductwork. If flexible ductwork is used, no flexible duct extension shall be more than six feet in length.
 - 5. All HVAC equipment shall be isolated from the ductwork system with flexible duct connectors to minimize the transmittance of vibration.
 - 6. All supply and return air branch ducts shall include the appropriate style of volume damper. Air terminal devices such as grilles, registers, and diffusers shall be balanced at duct branch dampers, not at terminal face.
- H. Measurement and Verification: Install controls and monitoring devices as required by MEP divisions order to comply with International Performance Measurement & Verification Protocol (IPMVP), Volume III: Concepts and Options for Determining Energy Savings in New Construction, April 2003, Option D.
 - 1. The IPMVP provides guidance on situation-appropriate application of measurement and verification strategies.
- I. Salvaged or Reused materials: There shall be no substitutions for specified salvaged and reused materials and products.

1. Salvaged materials: Use of salvaged materials reduces impacts of disposal and manufacturing of replacements.

J. Recycled Content of Materials:

1. Provide building materials with recycled content such that post-consumer recycled content value plus half the pre-consumer recycled content value constitutes a minimum of 30% of the cost of materials used for the Project, exclusive of all MEP equipment, labor, and delivery costs. The Contractor shall make all attempts to maximize the procurement of materials with recycled content.
 - a. The post-consumer recycled content value of a material shall be determined by dividing the weight of post-consumer recycled content by the total weight of the material and multiplying by the cost of the material.
 - b. Do not include mechanical and electrical components in the calculations.
 - c. Do not include labor and delivery costs in the calculations.
 - d. Recycled content of materials shall be defined according to the Federal Trade Commission's "Guide for the Use of Environmental Marketing Claims," 16 CFR 260.7 (e).
 - e. Utilize all on-site existing paving materials that are scheduled for demolition as granulated fill, and include the cost of this material had it been purchased in the calculations for recycled content value.
 - f. The materials in the following list must contain the minimum recycled content indicated:

Category	Minimum Recycled Content
Compost/mulch	100% post-consumer
Asphaltic Concrete Paving	25% post-consumer
Cast-in-Place Concrete	6% pre-consumer
CMU: Gray Block	20% pre-consumer
Steel Reinforcing Bars	90% combined
Structural Steel Shapes	90% combined
Steel Joists	75% combined
Steel Deck	75% combined
Steel Fabrications	60% combined
Steel Studs	30% combined
Steel Roofing	30% post-consumer
Aluminum Fabrications	35% combined

Rigid Insulation	20% pre-consumer
Batt insulation	30% combined

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SECTION 01 91 00
GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 22, Division 23 and Division 26 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 22, Division 23 and Division 26 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:
 - 1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 - 2. Verify and document proper integrated performance of equipment and systems.
 - 3. Verify that Operations & Maintenance documentation is complete.
 - 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 - 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.

6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the Resident Engineer as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.
- B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Resident Engineer and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the Resident Engineer and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the Resident Engineer.
- C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.
- D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and Resident Engineer. Thus, the procedures outlined in this specification must be executed within the following limitations:
 1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
 2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Resident Engineer and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
 3. In the event that any Commissioning Issues and suggested resolutions are deemed by the Resident Engineer to require either an official interpretation of the construction documents or

require a modification of the contract documents, the Contracting Officer or Resident Engineer will issue an official directive to this effect.

4. All parties to the Commissioning Process shall be individually responsible for alerting the Resident Engineer of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or Resident Engineer, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

- A. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- B. Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS
- C. Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.
- D. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
- E. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
- F.

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council's (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the VA requirements developed for the project to support the following credits:
 1. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" and the prerequisite of "Fundamental Building Systems Commissioning."
 2. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" requirements for the "Enhanced Building System Commissioning" credit.
 - 3.
- D.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers

List of Acronyms	
Acronym	Meaning
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test Procedure
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (<http://www.wbdg.org/resources/cobie.php>)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is

used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also – Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Performance Test Procedure (FPT): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Issues Log: A formal and ongoing record of problems or concerns – and their resolution – that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project.

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems compiled by contractors and vendors associated with specific project equipment and operations. The Systems Manual is organized by the CxA.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics,

velocity, and other data in order to determine performance, operation, or function. These instruments are to be provided during testing by the associated contractor or vendor.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as HVAC, Electrical, and Plumbing as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

- A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

- B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
System	Description
Plumbing	
Domestic Hot Water Systems	Circulation pumps
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Boilers, etc. will be commissioned as part of the system commissioning
Direct Digital Control System**	Operator Interface Computer, Operator Work Station (including graphics, point mapping, trends, alarms), Network Communications Modules and Wiring, Integration Panels. [DDC Control panels will be commissioned with the systems controlled by the panel]
Steam/Heating Hot Water System**	Boilers, boiler feed water system, economizers/heat recovery equipment, condensate recovery, water treatment, boiler fuel system, controls, interface with facility DDC system.
HVAC Air Handling Systems**	Air handling Units, humidifiers, DDC control panels
HVAC Ventilation/Exhaust Systems	General exhaust, toilet exhaust, laboratory exhaust, isolation exhaust, room pressurization control systems
HVAC Energy Recovery Systems**	Heat Wheels, Heat Recovery Loops, AHU Integrated Heat Recovery
HVAC Terminal Unit Systems**	VAV Terminal Units, CAV terminal units, fan coil units, fin-tube radiation, unit heaters
Decentralized Unitary HVAC System*	Split-System HVAC systems, controls, interface with facility DDC

Systems To Be Commissioned	
System	Description
Humidity Control Systems	Humidifiers, de-humidifiers, controls, interface with facility DDC
Hydronic Distribution Systems	Pumps, DDC control panels, heat exchangers,
Electrical	
Lighting & Lighting Control** Systems	Emergency lighting, occupancy sensors, lighting control systems,
Integrated Systems Tests	
Table Notes	
** Denotes systems that LEED requires to be commissioned to comply with the LEED Fundamental Commissioning pre-requisite.	

1.8 COMMISSIONING TEAM

- A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.
- B. Members Appointed by Contractor:
 - 1. Contractor’s Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
 - 2. Contractor’s Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.
- C. Members Appointed by VA:
 - 1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
 - 2. User: Representatives of the facility user and operation and maintenance personnel.
 - 3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
 - 1. Coordination meetings.

2. Training in operation and maintenance of systems, subsystems, and equipment.
 3. Testing meetings.
 4. Witness and assist in Systems Functional Performance Testing.
 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Owner's Project Requirements (OPR), Basis of Design (BoD) and Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
 1. Participate in commissioning coordination meetings.
 2. Provide equipment and systems submittal documentation electronically for the Commissioning Authority to review.
 3. Conduct operation and maintenance training sessions in accordance with approved training plans.
 4. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
 5. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action. Cooperate with the CxA for resolution of issues recorded.
 6. Review and comment on commissioning documentation.
 7. Execute and complete the pre-functional and pre-startup checklists. Return completed checklists to the CxA in electronic format.
 8. Participate in meetings to coordinate Systems Functional Performance Testing.
 9. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
 10. Provide information to the Commissioning Agent for developing commissioning plan.
 11. Participate in training sessions for VA's operation and maintenance personnel.

12. Provide technicians who are familiar with the construction and operation of installed systems and who shall follow specific test procedures to conduct Systems Functional Performance Testing of installed systems.
13. Provide approved electronic copy of Operations and Maintenance Manuals to the Commissioning Agent to include in the Systems Manual and Final Commissioning Report.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.12-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and issue resolutions and include them in the systems manual and commissioning report.

- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 - 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 - 3. Identification of systems and equipment to be commissioned.
 - 4. Schedule of Commissioning Coordination meetings.
 - 5. Identification of items that must be completed before the next operation can proceed.
 - 6. Description of responsibilities of commissioning team members.
 - 7. Description of observations to be made.
 - 8. Description of requirements for operation and maintenance training.
 - 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.

10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 12. Preliminary Systems Functional Performance Test procedures.
- B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:
1. Name and identification code of tested system.
 2. Test number.
 3. Time and date of test.
 4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
 5. Dated signatures of the person performing test and of the witness, if applicable.
 6. Individuals present for test.
 7. Observations and Issues.
 8. Issue number, if any, generated as the result of test.
- C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.
- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and Functional Performance Test reports and include them in the final systems manual and commissioning report.

- E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results. Any costs associated with a commissioning process that requires retesting *more than* once, the associated contractor will be held reliable.
- F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.
1. Creating a Commissioning Issues Log Entry:
 - a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
 - b. Assign a descriptive title for the issue.
 - c. Identify date and time of the issue.
 - d. Identify test number sequence of test being performed at the time of the observation, if applicable, for cross reference.
 - e. Identify system, subsystem, and equipment to which the issue applies.
 - f. Identify location of system, subsystem, and equipment.
 - g. Include information that may be helpful in diagnosing or evaluating the issue.
 - h. Note recommended corrective action.
 - i. Identify commissioning team member responsible for corrective action.
 - j. Identify expected date of correction.
 - k. Identify person that identified the issue.
 2. Documenting Issue Resolution:
 - a. Log date correction is completed or the issue is resolved.
 - b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
 - c. Identify changes to the Contract Documents that may require action.
 - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
 - e. Identify person(s) who corrected or resolved the issue.
 - f. Identify person(s) verifying the issue resolution.

- G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:
1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
 2. Commissioning plan.
 3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
 4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
 5. Commissioning Issues Log.
 6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.
- H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:
1. Documentation of deferred and off season test(s) results.
 2. Completed Systems Functional Performance Test Procedures for off season test(s).
 3. Documentation that unresolved system performance issues have been resolved.
 4. Updated Commissioning Issues Log, including status of unresolved issues.
 5. Identification of potential Warranty Claims to be corrected by the Contractor.
- I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
 2. Reference to Final Commissioning Plan.
 3. Reference to Final Commissioning Report.

4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Bid Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
 1. The Commissioning Team: A list of commissioning team members by organization.
 2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
 3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
 5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
 6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
 7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for

review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.

- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor. The Contractor will send completed Pre-Functional Checklists to the CxA electronically.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
 - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), Operations and Maintenance Manuals, equipment cut sheets, etc.

1.14 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Pre-Startup Verification, Equipment and System start-up dates, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.

- C. Within 30 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction Schedule as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent						L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer	A/E = Design Archt/Engineer	PC = Prime Contractor	O&M = Gov't Facility O&M	O&M	P = Participate	
Category	Task Description	CxA	RE	A/E	PC	M	A = Approve	
							R = Review	
							O = Optional	
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O		
	Commissioning Meetings	L	A	P	P	O		
	Project Progress Meetings	P	A	P	L	O		
	Controls Meeting	P	A	P	L	O		
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A		
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O		
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	O		
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O		
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O		

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional	
Commissioning Roles & Responsibilities		CxA	RE	A/E	PC	O&M	Notes	
Category	Task Description							
Document Reviews	TAB Plan Review	L	A	R	R	O		
	Submittal and Shop Drawing Review	R	A	R	L	O		
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A		
	Review Change Orders, ASI, and RFI	R	A	R	L	N/A		
Site Observations								
	Construction Observation Site Visits	L	A	R	R	O		
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O		
	Final Functional Performance Test Protocols	L	A	R	R	O		
Technical Activities	Issues Resolution Meetings	P	A	P	L	O		
Reports and Logs	Status Reports	L	A	R	R	O		
	Maintain Commissioning Issues Log	L	A	R	R	O		

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		Cx/A = Commissioning Agent							L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer	A/E = Design Arch/Engineer	PC = Prime Contractor	O&M = Gov't Facility O&M	PC	O&M	P = Participate	
Category	Task Description	Cx/A	RE	A/E	PC	O&M	Notes	A = Approve	
Meetings	Commissioning Meetings	L	A	P	P	O		R = Review	
	Project Progress Meetings	P	A	P	L	O		O = Optional	
	Pre-Test Coordination Meeting	L	A	P	P	O			
	Commissioning Report Review Meeting	L	A	P	P	O			
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O			
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O			
Schedules	Prepare Functional Test Schedule	L	A	R	P	O			
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O			
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O			
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O			
	Pre-Functional Checklist Verification	L	A	R	R	O			
	Review Operations & Maintenance Manuals	L	A	R	P	R			
	Training Plan Review	L	A	R	P	R			

GENERAL COMMISSIONING REQUIREMENTS

Acceptance Phase		CxA = Commissioning Agent						L = Lead
		RE = Resident Engineer						P = Participate
		A/E = Design Arch/Engineer						A = Approve
		PC = Prime Contractor						R = Review
		O&M = Gov't Facility O&M						O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes	
	Warranty Review	L	A	R	P	O		
	Review TAB Report	L	A	R	R	O		
Site Observations	Construction Observation Site Visits	L	A	R	R	O		
	Witness Selected Equipment Startup	L	A	R	P	O		
Functional Test Protocols	TAB Verification	L	A	R	R	O		
	Systems Functional Performance Testing	L	A	P	P	P		
	Retesting	L	A	P	P	P		
Technical Activities	Issues Resolution Meetings	P	A	P	L	O		
	Systems Training	R	A	R	L	P		
Reports and Logs	Status Reports	L	A	R	R	O		
	Maintain Commissioning Issues Log	L	A	R	R	O		
	Final Commissioning Report	L	A	R	R	R		
	Prepare Systems Manuals	L	A	R	P	R		

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase		Cx/A = Commissioning Agent							L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer	A/E = Design Arch/Engineer	PC = Prime Contractor	O&M = Gov't Facility O&M	PC	O&M	P = Participate	
Category	Task Description	Cx/A	RE	A/E	PC	O&M	Notes	A = Approve	
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P		R = Review	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P		O = Optional	
Technical Activities	Issues Resolution Meetings	L	A	O	P	P			
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A	O	P	P			
Reports and Logs	Final Commissioning Report Amendment	L	A	O	R	R			
	Status Reports	L	A	O	R	R			

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

- A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.
1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
 - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
 - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
 2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
 - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan. The Contractor shall send an electronic copy of the completed start-up plan to the Commissioning Authority.
 - b. The full startup plan shall at a minimum consist of the following items:
 - 1) The Pre-Functional Checklists.
 - 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
 - 3) The manufacturer's normally used field checkout sheets.
 - c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
 - d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
 3. Sensor and Actuator Calibration

- a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 22, Division 23 and Division 26 specifications.
 - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup

Spec Writer Note: Coordinate the number of week's lead-time with the Resident Engineer.

- a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
- b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
- c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests. An electronic copy shall also be sent to the Commissioning Agent.
- d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.
- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed by the VA.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers – Critical, Priority, and Maintenance.
 - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
 - 3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Resident Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:
 - 1. Pre-testing, Testing, and Post-testing – Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes

to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Resident Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Resident Engineer, prior to the execution of Systems Functional Performance Testing.

2. Dynamic plotting – The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed below, as well as in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described below, as well as by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
OA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Humidity	AI	15 Min	24 hours	3 days	P	>60% RH	10 min
Mixed Air Temp	AI	None	None	None	N/A		
SA Temp	AI	15 Min	24 hours	3 days	C	±5°F from SP	10 min
SA Static Pressure 1	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min

Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
SA Static Pressure 2	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min
Supply Fan Status	DI	15 Min	24 hours	3 days	N/A		
Return Fan Status	DI	15 Min	24 hours	3 days	N/A		
Pre-Filter Pressure Drop	AI	None	None	None	N/A		
Final Filter Pressure Drop	AI	None	None	None	N/A		
SA Flow	AI	15 Min	24 hours	3 days	C	±10% from SP	10 min
OA Humidity	AI	15 Min	24 hours	3 days	N/A		
SA Duct Smoke Detector Status	DI	COV	24 hours	3 days	P	True	1 min
RA Duct Smoke Detector Status	DI	COV	24 hours	3 days	P	True	1 min
Cooling Coil Valve Position	AO	15 Min	24 hours	3 days	N/A		
Preheat Coil Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
RA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
PreHeat Coil LA Temp	AI	15 Min	24 hours	3 days	N/A		
Cooling Coil LA Temp	AI	15 Min	24 hours	3 days	N/A		
Supply Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Return Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 Min
Supply Duct High Static Status	DI	COV	24 hours	3 days	P	True	1 min
Return Duct High Static Status	DI	COV	24 hours	3 days	P	True	1 min
Fire Alarm Status	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 1	DI	COV	24 hours	3 days	C	True	10 min
Emergency AHU Shutdown	DI	COV	24 hours	3 days	P	True	1 min
Exhaust Fan 1-EF1 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
OA Alarm	DI	COV	24 hours	3 days	C	True	10 min
High Static Alarm	DI	COV	24 hours	3 days	C	True	10 min
Power Failure	DI	COV	24 hours	3 days	P	True	1 min

Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Supply Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Supply Fan S/S	DO	COV	24 hours	3 days	N/A		
Return Fan S/S	DO	COV	24 hours	3 days	N/A		
2 Position Relief Air Damper Status	DO	15 Min	24 hours	3 days	N/A		
Relief Air Damper Position	AO	COV	24 hours	3 days	N/A		
Return Air Damper Position	AO	COV	24 hours	3 days	N/A		
OA Damper Position	AO	COV	24 hours	3 days	N/A		
Exhaust Fan 1-EF1 S/S	DO	COV	24 hours	3 days	N/A		
AHU Energy	Calc	1 Hour	30 day	N/A	N/A		

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Setpoint	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidity	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min
Unoccupied Override	DI	COV	12 hours	3 days	M	N/A	12 Hours
Refrigerator Alarm	DI	COV	12 hours	3 days	C	N/A	10 min
Damper Position	AO	15 Minutes	12 hours	3 days	N/A		

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		

Unit Heater Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Heating Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Unit Heater ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
System HWS Temperature	AI	15 min	12 hours	3 days	C	±5°F from SP	10 Min
System HWR Temperature	AI	15 min	12 hours	3 days	M	±15°F from SP	300 Min

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
HX-1 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Leaving Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
System Flow (GPM)	AI	15 min	12 hours	3 days	N/A		
System Differential Pressure	AI	15 min	12 hours	3 days	P	±10% from SP	8 Min
HW Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 1 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 2 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HW Pump 2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HWR #1 Valve	DO	COV	12 Hours	3 days	N/A		
HWR #2 Valve	DO	COV	12 Hours	3 days	N/A		

- E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the Resident Engineer and Commissioning Agent.
1. Point-to-Point checkout documentation;
 2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
 3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT 1-AHU10				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.

- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.
- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.
- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:
1. System and equipment or component name(s)
 2. Equipment location and ID number
 3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
 4. Date
 5. Project name
 6. Participating parties

7. A copy of the specification section describing the test requirements
 8. A copy of the specific sequence of operations or other specified parameters being verified
 9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
 2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
 3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
 4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.

5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual

systems has been achieved, the interface or coordinated responses between systems will be checked.

- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
 2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
 3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
 4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
 - b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
 - a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
 - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
 - c. The Commissioning Agent will document the resolution process.
 - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:
 1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
 2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
 4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.

5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.
- E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.
- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Resident Engineer, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 22, Division 23 and Division 26 sections. The Training and Demonstration shall include, but is not limited to, the following:
 1. Review the Contract Documents.
 2. Review installed systems, subsystems, and equipment.

3. Review instructor qualifications.
 4. Review instructional methods and procedures.
 5. Review training module outlines and contents.
 6. Review course materials (including operation and maintenance manuals).
 7. Review and discuss locations and other facilities required for instruction.
 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
 9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
 2. Qualification Data: Submit qualifications for facilitator and/or instructor.
 3. Attendance Record: For each training module, submit list of participants and length of instruction time.
 4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
 5. Demonstration and Training Recording:
 - a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 - b. Video Format: Provide high quality color DVD color on standard size DVD disks.
 - c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 - d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
 - e. Submit two copies within seven days of end of each training module.
 6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder.

Include a cover sheet with same label information as the corresponding video recording.

Include name of Project and date of video recording on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
 - a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
 - b. Conveying systems, including elevators..
 - c. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
 - d. Refrigeration systems, including pumps, and distribution piping.
 - e. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
 - f. HVAC instrumentation and controls.
 - g. Lighting equipment and controls.
 - h. Communication systems, including intercommunication, surveillance, public address, mass evacuation, voice and data, and entertainment television equipment.

- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
1. Basis of System Design, Operational Requirements, and Criteria: Include the following:
 - a. System, subsystem, and equipment descriptions.
 - b. Performance and design criteria if Contractor is delegated design responsibility.
 - c. Operating standards.
 - d. Regulatory requirements.
 - e. Equipment function.
 - f. Operating characteristics.
 - g. Limiting conditions.
 - H, Performance curves.
 2. Documentation: Review the following items in detail:
 - a. Emergency manuals.
 - b. Operations manuals.
 - c. Maintenance manuals.
 - d. Project Record Documents.
 - e. Identification systems.
 - f. Warranties and bonds.
 - g. Maintenance service agreements and similar continuing commitments.
 3. Emergencies: Include the following, as applicable:
 - a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
 4. Operations: Include the following, as applicable:
 - a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.

- j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.
 - l. Required sequences for electric or electronic systems.
 - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
 - a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.
 6. Troubleshooting: Include the following:
 - a. Diagnostic instructions.
 - b. Test and inspection procedures.
 7. Maintenance: Include the following:
 - a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for routine maintenance.
 - g. Instruction on use of special tools.
 8. Repairs: Include the following:
 - a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.
- H. Training Execution:
1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
 2. Instruction:
 - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
 - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.

- 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
 - 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.
 3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
 4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
 5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.
- I. Demonstration and Training Recording:
1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 2. Video Format: Provide high quality color DVD color on standard size DVD disks.
 3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

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**SECTION 02 41 00
DEMOLITION**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Environmental Protection: COT 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- E. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
- F. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- D. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- E. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
 - 2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.

3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- F. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.
- G. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- H. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

- A. Completely demolish and remove portions of buildings and structures, including all appurtenances related or connected thereto, as indicated in the drawings.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

- D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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**SECTION 03 30 00
CAST-IN-PLACE CONCRETE**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency retained and reimbursed by the Contractor and approved by COTR.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and TechnologyC. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:
 - 1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
 - 2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
 - 3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 – ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 – Standard Specifications for Structural Concrete.
- D. ACI 315 – Details and Detailing of Concrete Reinforcement

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
 - 1. Reinforcing steel shop drawings shall be submitted in accordance with Section 3 of ACI 301 and Division 1 – General Requirements.
 - 2. The Contractor is responsible to furnish field-verify information, coordinate material requirements, and review shop drawings prior to submittal of shop drawings to the Architect/Engineer. Receipt of shop drawings by Architect/Engineer will be an assumption by Architect/Engineer that this has been done.
 - 3. The Contract Documents (drawings and specifications) govern all concrete work. Errors on shop drawings or discrepancies between shop drawings and Contract Documents shall be governed the Contract Documents.
 - 4. Notations by the Architect/Engineer made on the shop drawings do not authorize additional compensation for the Contractor.
- C. Mill Test Reports:
 - 1. Reinforcing Steel.
 - 2. Cement.
- D. Manufacturer's Certificates:
 - 1. Abrasive aggregate.
 - 2. Lightweight aggregate for structural concrete.
 - 3. Air-entraining admixture.
 - 4. Chemical admixtures, including chloride ion content.
 - 5. Waterproof paper for curing concrete.
 - 6. Liquid membrane-forming compounds for curing concrete.
 - 7. Non-shrinking grout.
 - 8. Liquid hardener.
 - 9. Waterstops.
 - 10. Expansion joint filler.
 - 11. Adhesive binder.
- E. Submit mix designs and test results conforming to the requirements of Section 4 of ACI 301. Submit request for approval to use admixtures, if any. A complete mix design submittal must be furnished at least three weeks prior to the planned use of that mix. The Contractor is cautioned

to undertake mix design preparation and submittal procedures immediately after authorization to proceed with the Project.

Submitted mix design shall address weather conditions that are expected to occur during the concrete construction phase. Concrete mixes shall not only be designed for average temperature and humidity conditions, but also for adverse conditions (hot and cold weather), as applicable to this project.

- F. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- G. Test Report for Concrete Mix Designs: Trial mixes including water-cement and fly ash ratio curves, concrete mix ingredients, and admixtures.
- H. Submit the following certifications:
 - 1. All coating, floor covering and surface treatment manufacturer's approvals (in writing) of concrete curing compounds.

2. SUBSEQUENT TREATMENT MANUFACTURERS' APPROVALS (IN WRITING) OF FORM RELEASE AGENT.1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Deliver reinforcement to the project site bundled, tagged and marked. Use durable tags indicating bar size, lengths, etc., and other information corresponding to markings shown on placing drawings.
- B. All reinforcement at the site shall be stored off the ground and protected from damage, accumulation of dirt and excessive rust.
- C. Comply with CRSI "Field Handling Techniques for Epoxy-Coated Rebar at the Job Site" and as modified by this Section.
- D. All formwork at the site shall be stored in a clean, dry location off the ground, covered and protected from damage and accumulation of dirt, etc.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117-10 Tolerances for Concrete Construction and Materials
 - 211.1-91(R2009)..... Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98(R2004)..... Selecting Proportions for Structural Lightweight Concrete
 - 214R-02..... Evaluation of Strength Test Results of Concrete
 - 301-10 Structural Concrete

- 304R-00(R2009) Guide for Measuring, Mixing, Transporting, and Placing
Concrete
- 305R-10..... Hot Weather Concreting
- 306R-10..... Cold Weather Concreting
- 308R-01(R2008) Standard Practice for Curing Concrete
- 309R-05..... Guide for Consolidation of Concrete
- 315-99 Details and Detailing of Concrete Reinforcement
- 318-08 Building Code Requirements for Reinforced Concrete and
Commentary
- 347-04 Guide to Formwork for Concrete
- SP-66-04 ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
A135.4-2004 Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
A82/A82M-07..... Steel Wire, Plain, for Concrete Reinforcement
- A185/185M-07 Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
- A615/A615M-09..... Deformed and Plain Billet-Steel Bars for Concrete
Reinforcement
- A653/A653M-09..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by the Hot-Dip Process
- A706/A706M-09..... Low-Alloy Steel Deformed and Plain Bars for Concrete
Reinforcement
- A767/A767M-09..... Zinc-Coated (Galvanized) Steel Bars for Concrete
Reinforcement
- A775/A775M-07..... Epoxy-Coated Reinforcing Steel Bars
- A820-06..... Steel Fibers for Fiber-Reinforced Concrete
- A996/A996M-09..... Rail-Steel and Axle-Steel Deformed Bars for Concrete
Reinforcement
- C31/C31M-09 Making and Curing Concrete Test Specimens in the field
- C33-08..... Concrete Aggregates
- C39/C39M-09 Compressive Strength of Cylindrical Concrete Specimens
- C94/C94M-09 Ready-Mixed Concrete
- C143/C143M-10..... Slump of Hydraulic Cement Concrete
- C150-09..... Portland Cement
- C171-07 Sheet Materials for Curing Concrete
- C172-08..... Sampling Freshly Mixed Concrete

- C173-10..... Air Content of Freshly Mixed Concrete by the Volumetric Method
- C192/C192M-07..... Making and Curing Concrete Test Specimens in the Laboratory
- C231-09..... Air Content of Freshly Mixed Concrete by the Pressure Method
- C260-06..... Air-Entraining Admixtures for Concrete
- C309-07..... Liquid Membrane-Forming Compounds for Curing Concrete
- C330-09..... Lightweight Aggregates for Structural Concrete
- C494/C494M-10..... Chemical Admixtures for Concrete
- C618-08..... Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete
- C666/C666M-03..... Resistance of Concrete to Rapid Freezing and Thawing
- C881/C881M-02..... Epoxy-Resin-Base Bonding Systems for Concrete
- C1107/1107M-08 Packaged Dry, Hydraulic-Cement Grout (Non-shrink)
- C1315-08..... Liquid Membrane-Forming Compounds Having Special Properties for Curing and Sealing Concrete
- D6-95(R2006) Loss on Heating of Oil and Asphaltic Compounds
- D297-93(R2006) Rubber Products-Chemical Analysis
- D1751-04(R2008) Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
- D4397-09..... Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- E1155-96(R2008)..... Determining F_F Floor Flatness and F_L Floor Levelness Numbers
- E. American Welding Society (AWS):
 - D1.4/D1.4M-11 Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
 - Handbook 2008
- G. National Cooperative Highway Research Program (NCHRP):
 - Report On..... Concrete Sealers for the Protection of Bridge Structures
- H. U. S. Department of Commerce Product Standard (PS):
 - PS 1 Construction and Industrial Plywood
 - PS 20..... American Softwood Lumber
- I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:
 - CRD C513 Rubber Waterstops
 - CRD C572 Polyvinyl Chloride Waterstops

PART 2 – PRODUCTS:

2.1 FORMS:

- A. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- B. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.
- C. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I.
- B. Fly Ash: ASTM C618, Class F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 3 percent.
- C. Coarse Aggregate: ASTM C33.
 - 1. Size 57. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 8.
- D. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 µm (No. 100) sieve.
- E. Mixing Water: Fresh, clean, and potable.
- F. Admixtures:
 - 1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 - 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 - 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 - 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 - 5. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.

6. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

- G. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- H. Reinforcing Steel: ASTM A615, deformed, grade as shown.
- I. Welded Wire Fabric: ASTM A185.

SPEC WRITER NOTE: A706 controls the amount of carbon and other elements in order to minimize brittle failures due to crystallization of the base metal.

- J. Reinforcing Bars to be Welded: ASTM A706.
- K. Galvanized Reinforcing Bars: ASTM A767.
- L. Epoxy Coated Reinforcing Bars: ASTM A775.
- M. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m² (1.5 pounds per square yard), or square mesh at .6Kg/m² (1.17 pounds per square yard).
- N. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- O. Expansion Joint Filler: ASTM D1751.
- P. Sheet Materials for Curing Concrete: ASTM C171.
- Q. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- R. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- S. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface treatment applied the day of the concrete pour in lieu of other curing methods for all concrete slabs receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, carpet, epoxy coatings and overlays .
 - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
 - 2. MVE 15-Year Warranty:
 - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.

T. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 35 MPa (5000 psi) at 3 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

U. Adhesive Binder: ASTM C881.

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Water Stop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).
5. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.
6. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

2.3 CONCRETE MIXES:

- A. Mix Designs: Mix designs and test results conforming to the requirements of Section 4 of ACI 301.
- B. After approval of mixes no substitution in material or change in proportions of approval mixes may be made.
- C. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Fly Ash may be substituted for up to 20 percent of the minimum cement factor at the option of the Contractor, except fly ash may not be used in concrete designated as architectural concrete.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
30 (4000) ¹	325 (550)	0.55		

1. Typical concrete unless noted otherwise.

- D. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	
Reinforced Footings and Substructure Walls	75mm (3 inches)	
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	

- E. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches). This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- F. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- G. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of

laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, COTR may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by changing proportions, including cement content.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, COTR may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, COTR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COTR.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 32⁰C (90 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

PART 3 – EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and COTR approves their reuse.
 2. Provide forms for concrete footings unless COTR determines forms are not necessary.

3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than $1/270$ of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- F. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
 2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
 3. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
 4. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

G. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Use epoxy-coated tie wire with epoxy-coated reinforcing. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs.
- C. Spacing: Minimum clear distances between parallel bars shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
 1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 2. Welded splices: Not permitted.
 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (f_y) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by COTR.

- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 MOISTURE VAPOR EMISSIONS & ALKALINITY CONTROL SEALER:

- A. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, carpet, epoxy coatings and overlays.
- B. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
 - 1. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
 - 2. Spray apply Sealer at the rate of 20 m² (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
 - 3. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.4 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by COTR.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.

3.5 EXPANSION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

3.6 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by COTR before depositing concrete.

4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete subject to approval of COTR.
- C. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
 7. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
 - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.
- D. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into

place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.7 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COTR.

3.8 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COTR.

3.9 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by COTR.
 1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage $10\text{m}^2/\text{L}$ (400 square feet per gallon) on steel troweled surfaces and $7.5\text{m}^2/\text{L}$ (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
 2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
 3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.10 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 - 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 - 2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.11 CONCRETE FINISHES:

- A. Slab Finishes:
 - 1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to COTR and floor consultant for evaluation and recommendations for subsequent placements.
 - 2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless COTR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of

- previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
 4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
 5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
 6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
 7. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
 8. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
 9. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by COTR from sample panel.
 10. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
 - a. Areas covered with carpeting, or not specified otherwise in b. below:
 - 1) Level suspended slabs (shored until after testing) and topping slabs:

- a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 2) Unshored suspended slabs:
 - a) Specified overall value FF 25
 - b) Minimum local value FF 17
 - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
 - 1) Level suspended slabs (shored until after testing) and topping slabs
 - a) Specified overall value FF 30/FL 20
 - b) Minimum local value FF 24/FL 15
 - 2) Unshored suspended slabs:
 - a) Specified overall value FF 30
 - b) Minimum local value FF 24
 - 3) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
 - d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.
11. Measurements
- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by COTR, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
 - b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to

slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

12. Acceptance/ Rejection:
 - a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
 - b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.
13. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by COTR, until a slab finish constructed within specified tolerances is accepted.

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**SECTION 04 05 13
MASONRY MORTARING**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

- A. Mortar used in Section:
 - 1. Section 04 05 16, MASONRY GROUTING.
 - 2. Section 04 20 00, UNIT MASONRY.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

- A. Engage a commercial testing laboratory approved by COR to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to COR.

1.4 TESTS

- A. Test mortar and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by COR.
- E. After tests have been made and materials approved, do not change without additional test and approval of COR.
- F. Testing:
 - 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 - 2. Mortar:
 - a. Test for compressive strength and water retention; ASTM C270.
 - b. Mortar compressive strengths 28 days as follows:
Type N: Minimum 5170 kPa (750 psi) at 28 days.
 - 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
 - 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Testing laboratory's facilities and qualifications of its technical personnel.
 - 2. Indicating that following items meet specifications:

- a. Portland cement.
 - b. Hydrated lime.
 - c. Fine aggregate (sand).
 - d. Color admixture.
- C. Laboratory Test Reports:
- 1. Mortar, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
- 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04 Organic Impurities in Fine Aggregates for Concrete
 - C91-05 Masonry Cement
 - C109-07 Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens)
 - C144-04 Aggregate for Masonry Mortar
 - C150-05 Portland Cement
 - C207-06 Hydrated Lime for Masonry Purposes
 - C270-07 Mortar for Unit Masonry
 - C307-03 Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
 - C321-00/R05..... Bond Strength of Chemical-Resistant Mortars
 - C348-02 Flexural Strength of Hydraulic Cement Mortars
 - C595-08 Blended Hydraulic Cement
 - C780-07 Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
 - C979-05 Pigments for Integrally Colored Concrete
 - C1329-05 Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

- A. ASTM C144 and as follows:
 - 1. Light colored sand for mortar for laying face brick.
- B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.
- C. Mortar color to match existing mortar.

2.3 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.4 MASONRY MORTAR

- A. Conform to ASTM C270.
- B. Admixtures:
 - 1. Do not use mortar admixtures, unless approved by COR.
 - 2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
 - 3. Do not use antifreeze compounds.
- C. Colored Mortar:
 - 1. Maintain uniform mortar color for exposed work throughout.
 - 2. Color of mortar for exposed work in alteration work to match color of existing mortar.
- D. Color Admixtures:
 - 1. Proportion as specified by manufacturer.

PART 3 - EXECUTION

3.1 MIXING

- A. Mix in a mechanically operated mortar mixer.
 - 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
 - 1. Discard mortar that has reached its initial set or has not been used within two hours.

3.2 MORTAR USE LOCATION

- A. For brick veneer over frame back up walls, use Type N portland cement-lime mortar.
- B. Use Type N mortar for other masonry work, except as otherwise specified.

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**SECTION 04 05 16
MASONRY GROUTING**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

- A. Grout used in Section:
 - 1. Section 04 20 00, UNIT MASONRY.

1.3 TESTS:

- A. Test grout and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by COR.
- E. After tests have been made and materials approved, do not change without additional test and approval of COR.
- F. Testing:
 - 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 - 2. Grout:
 - a. Test for compressive strength; ASTM C1019.
 - b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.
 - 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
 - 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Indicating that following items meet specifications:
 - a. Portland cement.
 - b. Masonry cement.
 - c. Grout.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).
- C. Laboratory Test Reports:
 - 1. Grout, each type.

- 2. Admixtures.

D. Manufacturer's Literature and Data:

- 1. Cement, each kind.
- 2. Hydrated lime.
- 3. Admixtures.
- 4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04 Organic Impurities in Fine Aggregates for Concrete
 - C91-05 Masonry Cement
 - C150-09 Portland Cement
 - C207-06 Hydrated Lime for Masonry Purposes
 - C404-07 Aggregate for Masonry Grout
 - C476-10 Grout for Masonry
 - C595-10 Blended Hydraulic Cement
 - C979-10 Pigments for Integrally Colored Concrete
 - C1019-11 Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

- A. ASTM C91. Type N, S, or M.

2.5 PORTLAND CEMENT:

- A. ASTM C150, Type I.

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

- A. Conform to ASTM C476 except as specified.
- B. Grout type proportioned by volume as follows:
 - 1. Fine Grout:
 - a. Portland cement or blended hydraulic cement: one part.
 - b. Hydrated lime: 0 to 1/10 part.
 - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
 - 2. Coarse Grout:
 - a. Portland cement or blended hydraulic cement: one part.
 - b. Hydrated lime: 0 to 1/10 part.
 - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
 - d. Coarse aggregate: one to two times sum of volumes of cement and lime used.
 - 3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

PART 3 - EXECUTION

3.1 MIXING:

- A. Mix in a mechanically operated grout mixer.
 - 1. Mix grout for at least five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

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**SECTION 04 20 00
UNIT MASONRY**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.
- C. Cavity insulation: Section 07 21 13, THERMAL INSULATION.
- D. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
 - 1. Face brick, sample panel, 24 inches by 24 inches minimum showing full color range and texture of bricks, bond, and proposed mortar joints.
 - 2. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Shop Drawings:
 - 1. Special masonry shapes.
 - 2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
 - 3. Concrete masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
 - 4. Shop Drawings: Submit shop drawings for fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies as required for fabrication and placement of reinforcement for unit masonry work.
- D. Certificates:
 - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 - 2. Indicating that the following items meet specification requirements:
 - a. Face brick.
 - b. Solid and load-bearing concrete masonry units, including fire-resistant rated units.

3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

E. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.
2. Shear keys.
3. Reinforcing bars.

1.4 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A951-06..... Steel Wire for Masonry Joint Reinforcement.
 - A615/A615M-07 Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
 - C55-06 Concrete Building Brick
 - C216-07 Facing Brick (Solid Masonry Units Made From Clay or Shale)
 - C476-02 Standard Specification for Grout for Masonry
 - C612-04 Mineral Fiber Block and Board Thermal Insulation
 - D1056-07 Flexible Cellular Materials - Sponge or Expanded Rubber
 - F1667-05..... Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
- All Weather Masonry Construction Manual, 2000.
- D. American Welding Society (AWS):
- D1.4-05 Structural Welding Code – Reinforcing Steel.
- E. Federal Specifications (FS):
- FF-S-107C-00 Screws, Tapping and Drive
- F. Brick Industry Association - Technical Notes on Brick Construction (BIA):
- 11-1986 Guide Specifications for Brick Masonry, Part I
 - 11A-1988..... Guide Specifications for Brick Masonry, Part II
 - 11B-1988..... Guide Specifications for Brick Masonry, Part III Execution
 - 11C-1998 Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
 - 11D-1988 Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued

- G. Masonry Standards Joint Committee; Specifications for Masonry Structures (ACI 530.1-05/ASCE 6-05/TMS 602-99) (MSJC).

PART 2 - PRODUCTS

2.1 BRICK

- A. Face Brick:
1. ASTM C216, Grade SW, Type FBS.
 2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
 3. Size, color and finish:
 - a. Match existing.

2.2 CONCRETE MASONRY UNITS

- A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
1. Unit Weight: Normal weight
 2. Fire rated units for fire rated partitions.
 3. Sizes: Modular.
 4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.
 5. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (one inch) minimum radius rounded vertical exterior corners (bullnose units).
- B. Concrete Brick: ASTM C55.

2.3 SHEAR KEYS

- A. ASTM D2000, solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with a durometer hardness of approximately 80 when tested in accordance with ASTM D2240, and a minimum shear strength of 3.5 MPa (500 psi).
- B. Shear key dimensions: Approximately 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

2.4 ANCHORS, TIES, AND REINFORCEMENT

- A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.
- B. Adjustable Veneer Anchor for Frame Walls:
1. Two piece, adjustable anchor and tie.
 2. Anchor and tie may be either type; use only one type throughout.
 3. Loop Type:
 - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.

- b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.
4. Angle Type:
 - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
 - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- C. Dovetail Anchors:
 1. Corrugated steel dovetail anchors formed of 1.5 mm (0.0598 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
 2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend at least 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
 3. Form dovetail anchor slots from 0.6 mm (0.0239 inch) thick galvanized steel (with felt or fiber filler).

2.5 PREFORMED COMPRESSIBLE JOINT FILLER

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.6 ACCESSORIES

- A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
- B. Masonry Cleaner:
 1. Detergent type cleaner selected for each type masonry used.
 2. Acid cleaners are not acceptable.
 3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
- C. Fasteners:
 1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

- D. Cavity wall drainage material: Provide drainable material to catch mortar droppings to prevent the clogging of weep holes. Drainage material shall be full width of the cavity and 10" high.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Protection:
1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
 2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.
- B. Cold Weather Protection:
1. Masonry may be laid in freezing weather when methods of protection are utilized.
 2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
 3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
1. Minus 6 mm (1/4 inch).
 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
1. Accurate to minus 0 mm (0 inch).
 2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Anchor masonry as specified in Paragraph, ANCHORAGE.
- C. Wall Openings:

1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
 2. If items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- E. Partition Height:
1. Extend partitions at least 100 mm (four inches) above suspended ceiling or to overhead construction where no ceiling occurs.
 2. Extend following partitions to overhead construction.
 - a. Where noted smoke partitions, FHP (full height partition), and FP (fire partition) and smoke partitions (SP) on drawings.
 - b. Both walls at expansion joints.
 - c. Corridor walls.
 - d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
 - e. Walls at refrigerator space.
 - f. Reinforced masonry partitions
 3. Extend finish masonry partitions at least four-inches above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:
- F. Lintels:
1. Lintels are not required for openings less than 1000 mm (3 feet 4 inches) wide that have hollow metal frames.
 2. Openings 1025 mm (3 feet 5 inches) wide to 1600 m (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
 3. Use steel lintels, for openings over 1600 m (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
 - 4.. Length for minimum bearing of 100 mm (8 inches) at ends.
- G. Wall, Furring, and Partition Units:
1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.

2. Align head joints of alternate vertical courses.
 3. At sides of openings, balance head joints in each course on vertical center lines of openings.
 4. Use no piece shorter than 100 mm (4 inches) long.
 5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction, concrete work, and abutting masonry partitions.
 6. Use not less than 100 mm (4 inches) nominal thick masonry for free standing furring unless shown otherwise.
 7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.
- H. Use not less than 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless shown otherwise.
- I. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.
- K. Chases:
1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
 2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
 3. Full recess chases after installation of conduit, with mortar and finish flush.
 4. When pipes or conduits, or both occur in hollow masonry unit partitions retain at least one web of the hollow masonry units.
- L. Wetting and Wetting Test:
1. Test and wet brick or clay tile in accordance with BIA 11B.
 2. Do not wet concrete masonry units before laying.
- M. Allow not less than the following minimum time to elapse after completion of members before removing shores or forms, provided suitable curing conditions have been obtained during the curing period.
1. 10 days for girders and beams.
 2. 7 days for slabs.
 3. 7 days for reinforced masonry soffits.

3.4 ANCHORAGE

- A. Veneer to Frame Walls:
1. Use adjustable veneer anchors.
 2. Fasten anchor to stud through sheathing with self drilling and tapping screw, one at each end of loop type anchor.

3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud.
- B. Veneer to Concrete Walls:
1. Install dovetail slots in concrete vertically at 600 mm (2 feet) on centers.
 2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
 3. Anchor new masonry facing to existing concrete with corrugated wall ties spaced at 400 mm, (16 inch) maximum vertical intervals, and at 600 mm (2 feet) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.
- C. Masonry Facing to Backup and Cavity Wall Ties:
1. Use individual ties for new work.
 2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 600 mm (2 feet) horizontally.
 3. At openings, provide additional ties spaced not more than 900 mm (3 feet) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
- D. Anchorage of Abutting Masonry:
1. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
 2. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

3.5 REINFORCEMENT

- A. Joint Reinforcement:
1. Brick veneer over frame backing walls does not require joint reinforcement.

3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.

- A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.
- B. Keep joint free of mortar and other debris.
- C. Where joints occur in masonry walls.
1. Install preformed compressible joint filler in brick wythe.
 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
 3. Install filler, backer rod, and sealant on exposed faces.
- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.

- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 ISOLATION SEAL

- A. Where full height walls or partitions lie parallel or perpendicular to and under structural beams or shelf angles, provide a separation between walls or partitions and bottom of beams or shelf angles not less than the masonry joint thickness unless shown otherwise.
- B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.
- C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint to be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

3.8 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
 - 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
 - 2. Maintain bond pattern throughout.
 - 3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
 - 4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
 - 5. Lay exposed brickwork joints symmetrical about center lines of openings.
 - 6. Do not structural bond multi wythe brick walls unless shown.
 - 7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
 - 8. Lay brick for sills with wash and drip.
 - 9. Build solid brickwork as required for anchorage of items.
- C. Joints:
 - 1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
- D. Weep Holes:
 - 1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.
 - 2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
 - 3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.
- E. Cavity Type Exterior Walls:

1. Keep air space clean of mortar accumulations and debris.
 - a. Clean cavity by use of hard rubber, wood or metal channel strips having soft material on sides contacting wythes.
 - b. Lift strips with wires before placing next courses of horizontal joint reinforcement, individual ties or adjustable cavity wall ties.
 - c. Place insulation between rows of ties
2. Veneer Framed Walls:
 - a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
 - b. Keep air space clean of mortar accumulations and debris.

3.9 CONCRETE MASONRY UNITS

- A. Kind and Users:
 1. Provide special concrete masonry shapes as required and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
 2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
 3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
 4. Use concrete building brick only as filler in backup material where not exposed.
 5. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that will provide fire rating as shown.
- B. Laying:
 1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length, except where stack bond is required.
 2. Do not wet concrete masonry units before laying.
 3. Bond external corners of partitions by overlapping alternate courses.
 4. Lay first course in a full mortar bed.
 5. Set anchorage items as work progress.
 6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
 7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
 8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.

9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that will destroy or reduce bond.
13. Steel reinforcement in place before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Reinforcement shall be fully encased by grout or concrete.
18. Splice reinforcement or attach reinforcement to dowels by placing in contact and secured or by placing the reinforcement within 1/5 of the required bar splice length.
19. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.
21. Cavity and joint horizontal reinforcement may be placed as the masonry work progresses.

3.10 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are in cells of units or between wythes as shown.

B. Placing:

1. Place grout by hand bucket, concrete hopper, or grout pump.
2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.

- c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.
- C. Puddling Method:
 1. Consolidate by puddling with a grout stick during and immediately after placing.
 2. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.
- D. Low Lift Method:
 1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.
 2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.
- E. High Lift Method:
 1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
 2. Place grout in lifts not exceeding 1.5 m (5 ft).
 3. Exception:

Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).

 - a. The masonry has cured for at least 4 hours.
 - b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).
 - c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.
 4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

3.11 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
- C. For columns, piers and pilasters, provide a clear distance between vertical bars as indicated, but not less than 1 1/2 times the nominal bar diameter or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated.
- D. Splice reinforcement bars where shown; do not splice at other places unless accepted by the COR. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.

- E. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
- F. Weld splices where indicated. Comply with the requirements of AWS D1.4 for welding materials and procedures.
- G. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- H. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- I. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.
- J. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.12 CLEANING AND REPAIR

- A. General:
 - 1. Clean exposed masonry surfaces on completion.
 - 2. Protect adjoining construction materials and landscaping during cleaning operations.
 - 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
 - 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:
 - 1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
 - 2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
 - 3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.
- C. Concrete Masonry Units:
 - 1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
 - 2. Allow mud to dry before brushing.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.
- C. Steel Decking: Section 05 31 00, STEEL DECKING.
- D. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.
- E. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.

1.3 QUALITY ASSURANCE:

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Conventional Steel Structures fabrication plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the COTR.

1.4 TOLERANCES:

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by Section 7, Code of Standard Practice for Buildings and Bridges, and by Standard Mill Practice - General Information (AISC LRFD Manual, Thirteenth Edition, Page 1-9 //), except as follows:

- A. Elevation tolerance for column splice points at time member is erected is 10 mm (3/8 inch).
- B. Elevation tolerance for top surface of steel beams and girders at connections to columns at time floor is erected is 13 mm (1/2 inch).
- C. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members.

Promptly notify the COTR of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the COTR. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

1.6 REGULATORY REQUIREMENTS:

- A. AISC: LRFD Specification for Structural Steel Buildings. //
- B. AISC: Code of Standard Practice for Steel Buildings and Bridges.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
 - 1. Structural steel.
 - 2. Steel for all connections.
 - 3. Welding materials.
 - 4. Shop coat primer paint.
- D. Test Reports:
 - 1. Welders' qualifying tests.
- E. Design Calculations and Drawings:
 - 1. Connection calculations, if required.
- F. Record Surveys.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
 - 1. Load and Resistance Factor Design Specification for Structural Steel Buildings (Thirteenth Edition, 2005)
 - 2. Code of Standard Practice for Steel Buildings and Bridges (2010).
- C. American National Standards Institute (ANSI):
 - B18.22.1-65(R2008)..... Plain Washers
- D. American Society for Testing and Materials (ASTM):
 - A6/A6M-09..... Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
 - A36/A36M-08..... Standard Specification for Carbon Structural Steel
 - A53/A53M-10..... Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless

- A123/A123M-09 Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
- A283/A283M-03(R2007) Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates
- A307-10 Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength
- A325-10 Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A490-10 Standard Specification for Heat-Treated Steel Structural Bolts 150 ksi Minimum Tensile Strength
- A500/A500M-10 Standard Specification for Cold Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
- A501-07 Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
- A572/A572M-07 Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel
- A992/A992M-06 Standard Specification for Structural Steel Shapes
- E. American Welding Society (AWS):
 - D1.1/D1.1M-10 Structural Welding Code-Steel
- F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
 - Specification for Structural Joints Using ASTM A325 or A490 Bolts
- G. Military Specifications (Mil. Spec.):
 - MIL-P-21035 Paint, High Zinc Dust Content, Galvanizing, Repair
- H. Occupational Safety and Health Administration (OSHA):
 - 29 CFR Part 1926-2001 Safety Standards for Steel Erection

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Structural Steel:
 - 1. Wide flange shapes: ASTM 992, Grade 60.
 - 2. Other rolled shapes and plates: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Steel Pipe: ASTM A53, Grade B.
- D. Bolts, Nuts and Washers:
 - 1. High-strength bolts, including nuts and washers: ASTM A325 A490.
 - 2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
 - 3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.

- F. Zinc Coating: ASTM A123.
- G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

PART 3 - EXECUTION

3.1 CONNECTIONS (SHOP AND FIELD):

- A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
- B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than proof load given in Specification for Structural Joints Using ASTM A325. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators or the turn-of-the-nut method. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

Fabrication in accordance with Chapter M, Specification for Steel Buildings - Load and Resistance Factor Design.

3.3 SHOP PAINTING:

- A. General: Shop paint steel with primer in accordance with Section 6, Code of Standard Practice for Steel Buildings and Bridges.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
 - 1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
 - 2. Surfaces which will be encased in concrete.
 - 3. Surfaces which will receive sprayed on fireproofing.
 - 4. Top flange of members which will have shear connector studs applied.
- D. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication): Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

3.4 ERECTION:

- A. General: Erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.
- B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.

3.5 FIELD PAINTING:

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

3.6 SURVEY:

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to COTR for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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**SECTION 05 31 00
STEEL DECKING**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies material and services required for installation of steel decking as shown and specified.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Finish Painting: Section 09 91 00, PAINTING.

1.3 DESIGN REQUIREMENTS:

- A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, ridge and valley plates, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.
- D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".
- E. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE:

- A. FM Listing: Provide metal roof deck units which have been evaluated by Factory Mutual Global and are listed in "Factory Mutual Research Approval Guide" for "Class 1" fire rated construction.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-08..... Standard Specification for Carbon Structural Steel
 - A611-97 Standard Specification for Structural Steel (SS), Sheet, Carbon, Cold-Rolled
 - A653/A653M-08 Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
 - C423-08..... Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
- C. American Institute of Steel Construction (AISC):
 - 1. Specification for Structural Steel Buildings – Allowable Stress Design and Plastic Design (ninth Edition, 1989)
 - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- D. American Iron and Steel Institute (AISI):
 - 1. Specification and Commentary for the Design of Cold-Formed Steel Structural Members
- E. American Welding Society (AWS):
 - D1.3-08..... Structural Welding Code - Sheet Steel
- F. Factory Mutual (FM Global):
 - 1. Loss Prevention Data Sheet 1-28: Wind Loads to Roof Systems and Roof Deck Securement
 - 2. Factory Mutual Research Approval Guide (2002)
- G. Military Specifications (Mil. Spec.)
 - MIL-P-21035B..... Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Steel Decking: ASTM A653, Structural Quality.
- B. Galvanizing: ASTM A653, G60.
- C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- D. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
- E. Miscellaneous Steel Shapes: ASTM A36.

- F. Welding Electrode: E60XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
 - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
 - 2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
 - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
 - 4. Ridge and Valley Plates: Provide 1.3 mm (18 gauge), minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 40 mm per meter (1/2 inch per foot).
 - 5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the Drawings. Fabricate cant strips from 1 mm (20 gauge) metal with a minimum 125 mm (5 inch) face width.
 - 6. Seat Angles for Deck: Provide where a beam does not frame into a column.
 - 7. Sump Pans for Roof Drains: Fabricated from single piece of minimum 1.9 mm (14 gauge) galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain, unless otherwise shown. Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 75 mm (3 inches) wide. Recess pans not less than 38 mm (1 1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains will be cut in the field.

2.2 REQUIREMENTS:

- A. Provide steel decking of the type, depth, gauge, and section properties as shown.

- B. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces utilized to act as a permanent support for all superimposed loads. Comply with the depth and minimum gage requirements as shown on the Contract Documents.
 - 1. Wide Rib (Type B) deck.
 - 2. Finish: Galvanized G-60.

3. Finish: Prime painted. Apply finished coat of paint to underside of deck after installation.
Color as selected by Architect.
- C. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

PART 3 - EXECUTION

3.1 ERECTION:

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Provide steel decking in sufficient lengths to extend over 3 or more spans, except for interstitial levels.
- E. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.
- F. Fastening Deck Units:
 1. Fasten roof deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. at every support and 152 mm (6 inches) o.c. at perimeter,, and at closer spacing where required for lateral force resistance by diaphragm action. Attach split or partial panels to the structure in every valley. In addition, secure deck to each supporting member in ribs where side laps occur. Power driven fasteners may be used in lieu of welding for roof deck if strength equivalent to the welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
 2. Mechanically fasten side laps of adjacent roof deck units between supports, at intervals not exceeding 609 mm (2 feet) o.c., or midspan, whichever is closer, using self-tapping No. 10 or larger machine screws.
 3. Provide any additional fastening necessary to comply with the requirements of Underwriters Laboratories and/or Factory Mutual to achieve the required ratings.
 4. Uplift Loading: Install and anchor roof deck units to resist gross uplift loading of 2.1 kPa (45 psf) at eave overhang and 1.4 kPa (30 psf) for other roof areas.

G. Cutting and Fitting:

1. Cut all metal deck units to proper length in the shop prior to shipping.
2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the Structural Drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the Structural Drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the COTR. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

3.2 WELDING:

Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.3.

3.3 FIELD REPAIR:

1. Areas scarred during erection.
2. Welds to be thoroughly cleaned and touched-up. Touch-up paint for zinc-coated units shall be zinc rich galvanizing repair paint. Touch-up paint for shop painted units of same type used for shop painting.

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**SECTION 05 36 00
COMPOSITE METAL DECKING**

PART 1 – GENERAL

1.1 DESCRIPTION:

This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

1.2 RELATED WORK:

Section 01 45 29, TESTING LABORATORY SERVICES.

Section 03 33 00, Cast-In-Place Concrete

Section 05 12 00, Structural Steel Framing

1.3 DESIGN REQUIREMENTS:

- A. Design steel decking in accordance with American Iron And Steel Institute publication "Specifications for the Design of Cold Formed Steel Structural Members", except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics as specified herein.
- D. Manufacturer's written recommendations for:
 - 1. Shape of decking section to be used.
 - 2. Cleaning of steel decking prior to concrete placement.
- E. Test Report - Establishing structural characteristics of composite concrete and steel decking system.
- F. Test Report - Stud base qualification.
- G. Welding power setting recommendation by shear stud manufacturer.
- H. Shear Stud Layouts: Submit drawings showing the number, pattern, spacing and configuration of the shear studs for each beam and girder.

- I. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

1.5 QUALITY ASSURANCE:

Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Iron and Steel Institute (AISI):
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (Latest Edition).
- C. American Society of Testing and Materials (ASTM):
A36/A36M-08..... Standard Specification for Carbon Structural Steel
A108-07 Standard Specification for Steel Bars, Carbon, Cold Finished,
Standard Quality
A653/A653M-10 Standard Specification for Steel Sheet, Zinc-Coated
(Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-
Dip Process
- D. American Institute of Steel Construction (AISC):
 1. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- E. American Welding Society (AWS):
D1.1/D1.1M-10 Structural Welding Code - Steel
D1.3/D1.3M-08 Structural Welding Code - Sheet Steel
- F. Military Specifications (Mil. Spec.):
MIL-P-21035B..... Paint, High Zinc Dust Content, Galvanizing Repair
- G. American Society of Civil Engineers (ASCE), ASCE 3-91: "Standard for the Structural Design of Composite Slabs."
- H. Steel Deck Institute (SDI): "Design Manual for Composite Decks, Form Decks, and Roof Decks", April 2001.

1.7 SYSTEM DESCRIPTION:

- A. Metal floor decks are part of a composite framing system of the supporting steel and concrete. The composite floors are diaphragms and are essential parts of the lateral force resisting system of the structure.
- B. Provide deck capable of supporting construction loads, including wet concrete, if applicable, without shoring.
- C. Metal floor deck is intended to brace the compression flanges of all supporting members during construction, particularly under the load of the floor concrete prior to the concrete setting up.
- D. Compute properties of deck sections based on effective design width as limited by AISI Specifications. All data shall be derived from tests certified by an independent testing agency. Provide decking listed in the UL Fire Resistance Directory for specific UL designs indicated on the Architectural Documents. *Assemblies shall provide a 2-hour floor rating unless noted otherwise.*
- E. Provide and fasten deck capable of supporting a diaphragm load as noted on the drawings, but not less than 250 pounds per linear foot.
- F. Design and fabricate composite deck, combined with steel and concrete section, capable of supporting a minimum superimposed load of 200 psf. (Ignore contribution of reinforcement).

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Steel Decking and all Flashings: ASTM A653, Structural Quality suitable for shear stud weld-through techniques.
- B. Galvanizing: ASTM A653, G60.
- C. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa (50,000 psi) minimum, tensile strength - 400 Mpa (60,000 psi) minimum, reduction of area 50 percent minimum. Studs of uniform diameter; heads shall be concentric and normal to shaft; stud, after welding free from any substance or defect which would interfere with its function as a shear connector. Studs shall not be painted or galvanized. Size of studs shall be as shown on drawings. Studs manufactured by a company normally engaged in the manufacturer of shear studs and can furnish equipment suitable for weld-through installation of shear studs.
- D. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- E. Miscellaneous Steel Shapes: ASTM A36.
- F. Welding Electrode: E70XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:

1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
4. Seat angles for deck: Where a beam does not frame into a column.

2.2 REQUIREMENTS:

- A. Steel decking depth, gage, and section properties to be as shown. Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.
- B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.
- C. Steel decking capable of safely supporting total, normal construction service loads without damage to decking unit.
- D. Steel decking units shall include an integral system which provides a simple point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning and electrical items. System shall provide for minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm or 900 mm (24 or 36 inches) on centers transversely. Suspension system shall be capable of safely supporting a maximum allowable load of 45 kg (100 pounds) concentrated at any one hanger attachment point. System may consist of fold-down type hanger tabs or a lip hanger.

2.3 FABRICATION:

- C. Form deck units in lengths to span 3 or more supports, where possible, with interlocking or nested side laps.
- D. Provide all deck of each type from a single manufacturer.
- E. Composite floor deck: G60 galvanized units with depth and minimum thickness as shown on the drawings, but not less than 20 gage.

1. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.
2. Deck shall be vented or formed with units that shall include an integral system which provides a simple point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning and electrical items. System shall provide for minimum spacing pattern of 12 inches on centers longitudinally and 24 or 36 inches on centers transversely. Suspension system shall be capable of safely supporting a maximum allowable load of 100 pounds concentrated at any one hanger attachment point. System may consist of fold-down type hanger tabs or a lip hanger.
3. Deck manufacturer/supplier shall submit composite deck design subject to following qualifications:
 - a. Deck shall meet all requirements of this specification.
 - b. Deck gauge noted is minimum and may have to be increased based upon concrete slab thickness and/or span variations.
 - c. Construction loading shall be 20 psf live load or 150 pound/foot concentrated load (see SDI for loading diagrams) in addition to wet weight of concrete plus 1" deflection-added concrete.
 - d. Each deck sheet shall be clearly marked as to location if deck gage varies on floor.
 - e. All composite deck shall have wide ribs suitable for shear stud placement where studs are required. The configuration of the metal deck shall be such as to develop the full shear value of the stud for the particular weights of the concrete as listed in the AISC Specifications, latest edition. The metal deck contractor shall provide written verification of the stud values with a specific deck type and stud spacing.
 - f. Minimum thickness of material supplied shall be within 5% of the design thickness.

PART 3 - EXECUTION

COTR3.1 EXAMINATION

- A. Installer shall examine the area and conditions under which metal decking is to be installed.
- B. Notify Owner's Representative in writing of conditions detrimental to proper and timely completion of the work.
- C. Do not proceed with work until unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Install deck units and accessories in accordance with manufacturer's recommendations and final shop drawings, and as specified herein.
1. Place deck units in straight alignment, on supporting steel framework and adjust to final position with ends accurately aligned and bearing on supporting members before being permanently fastened.
 2. Place deck units in lengths for 3 spans on 4 or more supports wherever possible.
 3. Do not stretch or contract side lap interlocks.
 4. Place deck units flat and square, secured to supports framing without warp or excessive deflection.
 5. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
 6. Do not use deck units for storage or working platforms until permanently secured. Do not overload deck in any case.
- B. Cut and fit to provide complete, continuous coverage of entire floor and roof areas without gaps or voids other than specifically indicated openings. Include pour stops and other closures needed to contain concrete fill without leaks or migrations.
1. Cut openings in deck true to dimensions using metal saws, drills, or cutting torch.
 2. Do not use cutting torch where decking is to be permanently exposed to view.
 3. Where concrete or other fill is to be placed on deck, seal joints and gaps wider than 1/8" with sheet steel or tape.
- C. Reinforce deck at openings.
1. Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.
 2. Reinforce decking around openings less than 12" in any dimension with minimum 18 gage galvanized steel sheet at least 12" wider and longer than the opening. Fusion weld reinforcement to top of deck at each corner and 6" o.c. along each side.
 3. Where deck openings are larger than 12" and less than 24", frame opening with structural members. As an alternate to framed openings if acceptable to the Engineer, weld a 1-1/2 x 1-1/2 x 1/4" steel angle to underside of deck at right angles to ribs. Extend angle 3 ribs beyond each side of opening and weld to each rib. Reinforce opening sides parallel to ribs with 12" wide, 18 gage galvanized steel sheet placed on top surface of decking, welded at each corner and 6" o.c. along each side. Side reinforcing may be omitted when a roof sump pan is to be installed over opening.

4. Where deck opening exceeds 24", an angle-framed opening spanning between joists or beams is required.

D. Attachment of deck.

1. Arc spot welds (puddle welds) to supports shall be a diameter of 5/8" minimum, or an elongated weld of 3/8" minimum width and 3/4" minimum length, unless otherwise noted. Weld metal shall penetrate all layers of deck material at end laps and have adequate fusion to the supporting members. Welding shall be done in accordance with the AWS Standards.
2. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work.
3. Fasten accessories to supports or deck with mechanical fasteners at not over 6" o.c. and at all corners and ends.
4. Weld decks thinner than .0280 inches (21 gage) using 16 ga. Welding washers with a 3/8" diameter hole. Screw side lap connections.

E. Avoid concentrated loads and impact loads during erection and construction. Plank the deck in all traffic areas to prevent damage to units.

F. Metal deck to receive spray-on finish, insulation, or fireproofing (see architectural contract documents) shall be cleaned of all grease, mill oil, paraffin, dirt, salt and other contaminants which would impair adhesion. All required cleaning shall be done prior to metal deck installation using a cleaning method that is compatible with finish application.

3.3 INSTALLATION, COMPOSITE DECK

- A. Installed deck shall be suitable for installation of shear studs. Coordinate installation of deck with installer of shear studs. Shear stud installer shall inspect deck installation.
- B. Provide minimum 2" bearing and install deck with butted joints (maximum 1/8" gap) over steel supports and with aligned flutes.
- C. Bottoms of flutes shall be in full, continuous contact with steel supports. Flatten or remove embossings or ribs as needed to achieve this condition.
- D. Attach deck to steel supporting members with not less than 5/8" diameter fusion welds spaced 12" o.c. to all supports. Mechanically fasten side laps between adjacent deck units with #10 screws or button punch. Spacing not to exceed 36" o.c.

3.4 INSPECTION

- A. Installed metal deck shall be inspected by the Owner's Testing Agency.

1. At beginning of installation, testing agency shall witness:
 - a. Gage of material and location on the structure, if gage varies.
 - b. Fastening of deck, including layout, spacing, size, weld quality, and mechanical fasteners for conformance with project requirements.
2. As areas are completed, but ahead of concrete or roof placement:
 - a. Review 100% of welds and mechanical fastener installation.
 - b. Verify repair of galvanized finish.

3.5 CLEANING

- A. Repair galvanized finish. Field coat all damaged and abraded areas of all galvanized steel roof deck and any deck with exterior exposure with galvanizing repair compound. After decking installation and ahead of roofing, wire brush, clean and paint scarred areas, welds and rust spots on top and bottom surfaces of decking units and supporting steel members. Touch-up surfaces with galvanizing repair paint applied in accordance with manufacturer's instructions.
- B. Following erection, clean all steel deck of mud and dirt accumulated during erection. Thoroughly clean and remove dirt, debris, oil, water, and other foreign material from deck surfaces. Leave ready for concrete fill, painting or fireproofing.

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**SECTION 05 40 00
COLD-FORMED METAL FRAMING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:
1. Exterior load-bearing steel stud walls.
 2. Interior load-bearing steel stud walls.
 3. Exterior steel stud curtain wall.

1.2 RELATED WORK:

- A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- C. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
- B. Structural Performance: Engineer, fabricate and erect cold-formed metal framing with the minimum physical and structural properties indicated.
- C. Structural Performance: Engineer, fabricate, and erect cold-formed metal framing to withstand design loads within limits and under conditions required.
1. Design Loads: As indicated.
 2. Design framing systems to withstand design loads without deflections greater than the following:
 - a. Exterior Non-load-Bearing Curtain wall: Lateral deflection of 1/720 of the wall height.
 3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change (range) of 67 degrees C (120 degrees F).
 4. Design framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings.

5. Design exterior non-load-bearing curtain wall framing to accommodate lateral deflection without regard to contribution of sheathing materials.
6. Engineering Responsibility: Engage a fabricator who assumes undivided responsibility for engineering cold-formed metal framing by employing a qualified professional engineer to prepare design calculations, shop drawings, and other structural data.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.
- D. For cold-formed metal framing indicated to comply with certain design loadings, include structural analysis data sealed and signed by the qualified professional engineer who was responsible for its preparation.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Iron and Steel Institute (AISI):
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (1996)
- C. American Society of Testing and Materials (ASTM):
A36/A36M-08 Standard Specifications for Carbon Structural Steel
A123/A123M-09 Standard Specifications for Zinc (Hot-Dip Galvanized) Coatings
on Iron and Steel Products
A153/A153M-09 Standard Specifications for Zinc Coating (Hot-Dip) on Iron and
Steel Hardware
A307-10..... Standard Specifications for Carbon Steel Bolts and Studs
A653/A653M-10 Standard Specifications for Steel Sheet, Zinc-Coated
(Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the
Hot-Dip Process
C1107/C1107M-08..... Standard Specifications for Packaged Dry, Hydraulic-Cement
Grout (Non-shrink)

E488-96(R2003)..... Standard Test Methods for Strength of Anchors in Concrete and
Masonry Elements

E1190-95(R2007)..... Standard Test Methods for Strength of Power-Actuated
Fasteners Installed in Structural Members

D. American Welding Society (AWS):

D1.3/D1.3M-08..... Structural Welding Code-Sheet Steel

E. Military Specifications (Mil. Spec.):

MIL-P-21035B..... Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM A653, structural steel, zinc coated G90, with a yield of 340 MPa (50 ksi) minimum.
- B. Galvanizing Repair Paint: MIL-P-21035B.

2.2 WALL FRAMING:

- A. Steel Studs: Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:
 - 1. Design Uncoated-Steel Thickness: 1.52 mm (0.0598 inch)
 - 2. Flange Width: 1-5/8 inches minimum
 - 3. Web: Punched .
- B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:
 - 1. Design Uncoated-Steel Thickness: Matching steel studs.
 - 2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

2.3 FRAMING ACCESSORIES:

- A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
 - 1. Supplementary framing.
 - 2. Bracing, bridging, and solid blocking.

3. Deflection track and vertical slide clips.
4. Stud kickers and girts.
5. Reinforcement plates.

2.4 ANCHORS, CLIPS, AND FASTENERS:

- A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.
- B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.
- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.5 REQUIREMENTS:

- A. Welding in accordance with AWS D1.3
- B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
- B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.
- C. Hold members in place until fastened.
- D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.

2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.
- E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 ERECTION:

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as shown.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.
- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.
- H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
- I. Studs in one piece for their entire length, splices will not be permitted.
- J. Provide a load distribution member at top track where joist is not located directly over bearing stud.
- K. Provide joist bridging and web stiffeners at reaction points where shown.
- L. Provide end blocking where joist ends are not restrained from rotation.
- M. Provide an additional joist under parallel partitions, unless otherwise shown, when partition length exceeds one-half joist span and when floor and roof openings interrupt one or more spanning members.
- N. Provide temporary bracing and leave in place until framing is permanently stabilized.
- O. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.
- P. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

3.3 TOLERANCES:

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
- C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.
- D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

3.4 FIELD REPAIR:

Touch-up damaged galvanizing with galvanizing repair paint.

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**SECTION 05 50 00
METAL FABRICATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items: (12, 14A, 14C)
 - 2. Frames: (24E)
 - 3. Guards
 - 4. Loose Lintels
 - 5. Shelf Angles
 - 6. Plate Door Sill
 - 7. Safety Nosings
 - 8. Ladders
 - 9.. Railings: (10)

1.2 RELATED WORK

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Prime and finish painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Ladders.
- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
 - 1. Anodized finish as specified.
 - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.

- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B18.6.1-81(R1997) Wood Screws
 - B18.2.2-87(R2005) Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-05 Structural Steel
 - A47-99(R2004)..... Malleable Iron Castings
 - A48-03..... Gray Iron Castings
 - A53-06..... Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
 - A123-02..... Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A167-99(R2004) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - A269-07 Seamless and Welded Austenitic Stainless Steel Tubing for General Service
 - A307-07 Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - A312/A312M-06 Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
 - A391/A391M-01 Grade 80 Alloy Steel Chain
 - A653/A653M-07 Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
 - A786/A786M-05 Rolled Steel Floor Plate
 - B221-06..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

- B456-03..... Electrodeposited Coatings of Copper Plus Nickel Plus Chromium
and Nickel Plus Chromium
- B632-02..... Aluminum-Alloy Rolled Tread Plate
- C1107-07 Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- D3656-04 Insect Screening and Louver Cloth Woven from Vinyl-Coated
Glass Yarns
- F436-07 Hardened Steel Washers
- F468-06..... Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
- F593-02..... Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-05..... Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
 - D1.1-04 Structural Welding Code Steel
 - D1.2-03 Structural Welding Code Aluminum
 - D1.3-98 Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
 - AMP521-01 Pipe Railing Manual
 - AMP 500-505-1988..... Metal Finishes Manual
 - MBG 531-00..... Metal Bar Grating Manual
 - MBG 532-00..... Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC):
 - SP 1-05 No. 1, Solvent Cleaning
 - SP 2-05 No. 2, Hand Tool Cleaning
 - SP 3-05 No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
 - RR-T-650E Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:

1. Steel ASTM A786.
2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
 1. Galvanized for exterior locations.
 2. Type S, Grade A unless specified otherwise.
 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
 2. Form channel with in turned pyramid shaped clamping ridges on each side.
 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
 5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.
- K. Grout: ASTM C1107, pourable type.
- L. Insect Screening: ASTM D3656.

2.3 HARDWARE

- A. Rough Hardware:
 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
 2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.
- B. Fasteners:
 1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.

2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.

5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

3. Joining:

- a. Miter or butt members at corners.
- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.

- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
 2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
 - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
 - d. Painted: AA-C22R10.
 3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.

- c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
 - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
- 2) Non ferrous metals: Comply with MAAMM-500 series.
- 4. Stainless Steel: NAAMM AMP-504 Finish No. 4.
 - 5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
- G. Protection:
- 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
 - 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

- A. General:
- 1. Fabricate ASTM A36 structural steel shapes as shown.
 - 2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
 - 3. Field connections may be welded or bolted.
- B. For Wall Mounted Items:
- 1. For items supported by metal stud partitions.
 - 2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
 - 3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
 - 4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
 - 5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
 - 6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.
- C. For Trapeze Bars:
- 1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
 - 2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
 - 3. Fabricate concealed components of structural steel shapes unless shown otherwise.

4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
 - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.
 - b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.

2.6 FRAMES

- A. Elevator Entrance Wall Opening.
 1. Fabricate of channel shapes, plates, and angles as shown.
 2. Weld or bolt head to jamb as shown.
 3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
 - a. Provide holes for anchors.
 - b. Weld head to jamb members.

2.7 GUARDS

- A. Wall Corner Guards:
 1. Fabricate from steel angles and furnish with anchors as shown.
 2. Continuously weld anchor to angle.

2.8 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (8 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:

1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (8 inch) bearing each end.
2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.9 SHELF ANGLES

- A. Fabricate from steel angles of size shown.
- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

2.10 PLATE DOOR SILL

- A. Fabricate of checkered plate as detailed.
 1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
 2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

2.11 SAFETY NOSINGS

- A. Fed. Spec. RR-T-650, Type C.
 1. Aluminum: Class 2, Style 2.
 2. Cast iron: Class 4.
- B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.

2.12 LADDERS

- A. Aluminum Ladders:
 1. Fixed-rail type, constructed of structural aluminum, with mill finish.
 2. Fabricate side rails and rungs of size and design shown, with the rungs shouldered and headed into and welded to the rails.
 3. Where shown fabrication side rails curved, twisted and formed into gooseneck.
 4. Fabricate angle brackets at top and bottom and intermediate brackets where shown. Drill for bolting.

4. Landing Platform: 1-1/2 inches (38 mm) or greater diameter, tubular aluminum guardrails and decks of serrated aluminum treads.
5. Rungs: Not less than 1-1/4 inches (32 mm) in section and 18-3/8 inches (467mm) long, formed from tubular aluminum extrusions. Squared and deeply serrated on all sides.
 1. Rungs shall withstand a 1,500 pound (454 kg) load without deformation or failure.

2.13 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.
- B. Fabrication General:
 1. Provide continuous welded joints, dressed smooth and flush.
 2. Standard flush fittings, designed to be welded, may be used.
 3. Exposed threads will not be approved.
 4. Form handrail brackets to size and design shown.
 5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. Base plates are not required on pipe sleeves where ornamental railings occur.
 6. Interior Post Anchors:
 - a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
 - b. Weld or thread flanged fitting to posts at base.
 - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
 - d. Provide sliding flange base plate on posts secured with set screws.
 - e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Steel Pipe Railings:
 1. Fabricate of steel pipe with welded joints.
 2. Number and space of rails as shown.
 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 4. Form handrail brackets from malleable iron.
 5. Fabricate removable sections with posts at end of section.

6. Removable Rails:
 - a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
 - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
 - c. Continuously weld brackets to post.
 - d. Provide slotted bolt holes in rail bracket.
 - e. Weld bolt heads flush with top of rail.
 - f. Weld flanged fitting to post where posts are installed in sleeves.
7. Opening Guard Rails:
 - a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
 - b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
 - c. Fabricate rails for floor openings for anchorage in sleeves.
8. Gates:
 - a. Fabricate from steel pipe as specified for railings.
 - b. Fabricate gate fittings from either malleable iron or wrought steel.
 - c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
 - d. Provide suitable stops, so that gate will swing as shown.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 1. Provide temporary bracing for such items until concrete or masonry is set.
 2. Place in accordance with setting drawings and instructions.
 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 1. Design and finish as specified for shop welding.
 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
 - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
 - 1. Locate center of support at anchorage point of supported item.
 - 2. Locate support at top and bottom of wall hung cabinets.
 - 3. Locate support at top of floor cabinets and shelving installed against walls.
 - 4. Locate supports where required for items shown.
- C. Supports for Trapeze Bars:
 - 1. Secure plates to overhead construction with fasteners as shown.
 - 2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
 - 3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
 - a. Install closure plates in channel between eye bolts.
 - b. Install eyebolts in channel.

3.3 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.4 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.5 GUARDS

- A. Steel Angle Corner Guards:

1. Build into masonry as the work progress.
 2. Set into formwork before concrete is placed.
 3. Set angles flush with edge of opening and finish floor or wall or as shown.
 4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
 5. Install Guard Angles at Edges of Stairwell, and Openings in Slab .
- B. Channel Guard at Top Edge of Concrete Platforms:
1. Install in formwork before concrete is placed.
 2. Set channel flush with top of the platform.
- C. Wheel Guards:
1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
 2. Anchor to walls as shown, expansion bolt if not shown.

3.6 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.7 SHELF ANGLES

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.
- B. Provide expansion space at end of members.

3.8 PLATE DOOR SILL

- A. Install after roofing base flashing and counter flashing work is completed.
- B. Set in sealant and bolt to curb.

3.9 SAFETY NOSINGS

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
 1. Exterior concrete steps.
 2. Door sills of areaway entrances curbs.
 3. Exposed edges of curbs of door sills at transformer and service rooms.
 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.
- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.

- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.10 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
 - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
 - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
 - 1. Set ladder rungs into formwork before concrete is placed. Build ladder rungs into masonry as the work progresses.
 - 2. Set step portion of rung 150 mm (6 inches) from wall.
 - 3. Space rungs approximately 300 mm (12 inches) on centers.
 - 4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.11 RAILINGS

- A. Steel Posts:
 - 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
 - 2. Install sleeves in concrete formwork.
 - 3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS- on exterior posts.
 - 4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
 - 5. Secure sliding flanged fittings to posts at base with set screws.
 - 6. Secure fixed flanged fittings to concrete with expansion bolts.
 - 7. Secure posts to steel with welds.
- B. Anchor to Walls:
 - 1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
 - 2. Anchor flanged fitting with toggle bolt to steel support in frame walls.
- C. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

D. Gates:

1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

E. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.12 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.13 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

--- E N D ---

**SECTION 05 51 00
METAL STAIRS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies steel stairs with railings.
- B. Types:
 - 1. Closed riser stairs with concrete filled treads and platforms.
 - 2. Industrial stairs: Closed and open riser stairs.

1.2 RELATED WORK

- A. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.
- C. Requirements for shop painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-05 Structural Steel
 - A47-99 (R2004)..... Ferritic Malleable Iron Castings
 - A48-03..... Gray Iron Castings
 - A53-06..... Pipe, Steel, Black and Hot-Dipped Zinc-Coated Welded and Seamless
 - A307-07..... Carbon Steel Bolts and Studs, 60000 psi Tensile Strength
 - A653/653M-07..... Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process
 - A563-07 Carbon and Alloy Steel Nuts
 - A1008-07 Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy
 - A786/A786M-00 Rolled Steel Floor Plates
 - A1011-04..... Steel, Sheet and Strip, Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy
- C. American Welding Society (AWS):
 - D1.1-04 Structural Welding Code-Steel

D1.3-98 Structural Welding Code-Sheet Steel

D. The National Association of Architectural Metal Manufactures (NAAMM) Manuals:
Metal Bar Gratings (ANSI/NAAMM MBG 531-00)

AMP521-01 Pipe Railing Manual, Including Round Tube

E. American Iron and Steel Institute (AISI):

2001 Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. Design stairs to support a live load of 500 kg/m² (100 pounds per square foot).
- B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008.
- D. Structural Steel: ASTM A36.
- E. Steel Floor Plate: ASTM 786.
- F. Steel Decking: Form from zinc coated steel conforming to ASTM A446, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.
- G. Steel Plate: ASTM A1011.
- H. Iron Castings: ASTM A48, Class 30.
- I. Malleable Iron Castings: ASTM A47.

2.3 FABRICATION GENERAL

- A. Fasteners:
 - 1. Conceal bolts and screws wherever possible.
 - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
- B. Welding:
 - 1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
 - 2. Where possible, locate welds on unexposed side.
 - 3. Grind exposed welds smooth and true to contour of welded member.
 - 4. Remove welding splatter.
- C. Remove sharp edges and burrs.
- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.

- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
- F. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

2.4 RAILINGS

- A. Fabricate railings, including handrails, from steel pipe with flush.
 - 1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
 - 2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.
- D. Space intermediate posts not over six feet on center between end post or newel post.
- E. Fabricate handrail brackets from cast malleable iron.
- F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS

- A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
- B. Fabricate pans for treads and platforms, and risers from sheet steel.
- C. Form risers with sanitary cove.
- D. Fabricate stringers, headers, and other supporting members from structural steel.
- E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

2.6 INDUSTRIAL STAIRS

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of checkered steel floor plate:
 - 1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
 - 2. Support tread and platforms with angles welded to plate.
 - 3. Do not leave exposed fasteners on top of treads or platform surfaces.
 - 4. Provide flat sheet steel risers for stairs with steel plate treads where shown.
- C. Treads and platforms of steel grating:
 - 1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM Metal Bar Grating Manuals.
 - 2. Provide end banding bars, except where carrier angle are used at tread ends.
 - 3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
 - 4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
 - 5. Provide toe plates on platforms where shown.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

3.2 RAILING INSTALLATION

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

- A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.
- B. Touch-up abraded areas with same primer paint used for shop priming.
- C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

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**SECTION 06 10 00
ROUGH CARPENTRY**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK:

- A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- B. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05 Conventional Wood Frame Construction
- C. American Society of Mechanical Engineers (ASME):
B18.2.1A-96(R2005) Square and Hex Bolts and Screws
B18.2.2-87(R2005) Square and Hex Nuts
B18.6.1-81 (R97)..... Wood Screws
B18.6.4-98(R2005) Thread Forming and Thread Cutting Tapping Screws and
Metallic Drive Screws
- D. American Plywood Association (APA):
E30-03..... Engineered Wood Construction Guide
- E. American Society for Testing And Materials (ASTM):
A47-99(R2004)..... Ferritic Malleable Iron Castings

- A48-03..... Gray Iron Castings
- A653/A653M-07 Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- C954-04 Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
- C1002-04 Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
- D143-94(R2004) Small Clear Specimens of Timber, Method of Testing
- D1760-01 Pressure Treatment of Timber Products
- D2559-04 Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
- D3498-03 Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
- F844-07 Washers, Steel, Plan (Flat) Unhardened for General Use
- F1667-05 Nails, Spikes, and Staples
- F. Federal Specifications (Fed. Spec.):
 - MM-L-736C Lumber; Hardwood
- G. Commercial Item Description (CID):
 - A-A-55615 Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)
- H. Military Specification (Mil. Spec.):
 - MIL-L-19140E Lumber and Plywood, Fire-Retardant Treated
- I. Truss Plate Institute (TPI):
 - TPI-85 Metal Plate Connected Wood Trusses
- J. U.S. Department of Commerce Product Standard (PS)
 - PS 1-95 Construction and Industrial Plywood
 - PS 20-05 American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.

2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Lumber Other Than Structural:
1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
 3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- C. Sizes:
1. Conforming to Prod. Std., PS20.
 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- D. Moisture Content:
1. At time of delivery and maintained at the site.
 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- E. Fire Retardant Treatment:
1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- F. Preservative Treatment:
1. Do not treat Heart Redwood and Western Red Cedar.
 2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
 3. Treat other members specified as preservative treated (PT).
 4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

2.3 ROUGH HARDWARE AND ADHESIVES:

- A. Anchor Bolts:
 - 1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
 - 2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).
- B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.
- C. Washers
 - 1. ASTM F844.
 - 2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.
- D. Screws:
 - 1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
 - 2. Wood to Steel: ASTM C954, or ASTM C1002.
- E. Nails:
 - 1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
 - 2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.
- F. Adhesives:
 - 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
 - 2. For structural laminated Wood: ASTM D2559.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
 - 1. APA for installation of plywood or structural use panels.
- B. Fasteners:
 - 1. Nails.

- a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - c. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
2. Bolts:
- a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Use toggle bolts to hollow masonry or sheet metal.
 - e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
- a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
- a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- C. Blocking Nailers, and Furring:
1. Install furring, blocking, nailers, and grounds where shown.
 2. Use longest lengths practicable.
 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 600 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.

D. Sheathing:

1. Use plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.
5. Match and align sheathing which is an extension of work in place to existing.

--- E N D ---

**SECTION 06 20 00
FINISH CARPENTRY**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior millwork.
- B. Items specified.
 - Wall Paneling

1.2 RELATED WORK

- A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.
- B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- C. Wood doors: Section 08 14 00, INTERIOR DOORS AND FRAMES.
- D. Color and texture of finish: See Drawings.
- E. Stock Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.
- F. Other Countertops: Division 12, FURNISHINGS.
- G. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items – Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
 - Wood paneling, 150 mm by 300 mm (six by twelve inches).
- D. Certificates:
 - 1. Indicating preservative treatment fire retardant treatment of materials meet the requirements specified.
 - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:
 - 1. Finish hardware
 - 2. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.

- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by COR. Store at a minimum temperature of 21⁰C (70⁰F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
 - B221-08..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
 - E84-09..... Surface Burning Characteristics of Building Materials
- C. American Hardboard Association (AHA):
 - A135.4-04..... Basic Hardboard
- D. Hardwood Plywood and Veneer Association (HPVA):
 - HP1-09 Hardwood and Decorative Plywood
- E. National Particleboard Association (NPA):
 - A208.1-99..... Wood Particleboard
- F. American Wood-Preservers' Association (AWPA):
 - AWPA C1-03..... All Timber Products – Preservative Treatment by Pressure Processes
- G. Architectural Woodwork Institute (AWI):
 - AWI-99 Architectural Woodwork Quality Standards and Quality Certification Program
- H. Military Specification (Mil. Spec):
 - MIL-L-19140E Lumber and Plywood, Fire-Retardant Treated
- I. Federal Specifications (Fed. Spec.):
 - A-A-1922A..... Shield Expansion
 - A-A-1936 Contact Adhesive
 - FF-N-836D Nut, Square, Hexagon Cap, Slotted, Castle
 - FF-S-111D(1)..... Screw, Wood
 - MM-L-736(C)..... Lumber, Hardwood

PART 2 - PRODUCTS

2.1 LUMBER

- A. Grading and Marking:
 - 1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.

2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Sizes:
1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
 2. Millwork, standing and running trim, and rails: Actual size as shown or specified.
- C. Hardwood: MM-L-736, species as specified for each item.
- D. Softwood: PS-20, exposed to view appearance grades:
1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
 2. Use Prime for painted or opaque finish.
- E. Use edge grain Wood members exposed to weather.

2.2 PLYWOOD

- A. Hardwood Plywood:
1. HPVA: HP.1
 2. Species of face veneer shall be as shown or as specified in connection with each particular item.
 3. Inside of Building:
 - a. Use Type II (interior) A grade veneer for transparent finish.
 4. Use plain sliced red oak unless specified otherwise.

2.3 PARTICLEBOARD

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
- C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.4 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.

2.5 ALUMINUM EXTRUDED

ASTM B221

2.6 HARDWARE

- A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
 2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
 3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.
- B. Finish Hardware
1. Edge Strips Moldings:
 - a. Stainless steel or extruded aluminum channels.
 - b. Stainless steel, number 4 finish; aluminum, mechanical applied medium satin finish, clear anodized 0.1 mm (0.4 mils) thick.

2.7 MOISTURE CONTENT

- A. Moisture content of lumber and millwork at time of delivery to site.
1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
 2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.8 FIRE RETARDANT TREATMENT

- A. Where wood members and plywood are specified to be fire retardant treated, the treatment shall be in accordance with Mil. Spec. MIL-L19140.
- B. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings.
- C. Each piece of treated material shall bear identification of the testing agency and shall indicate performance in accordance with such rating of flame spread and smoke developed.
- D. Treat wood for maximum flame spread of 25 and smoke developed of 25.
- E. Fire Resistant Hardwood Plywood:
1. Core: Fire retardant treated softwood plywood.
 2. Hardwood face and back veneers untreated,
 3. Factory seal panel edges, to prevent loss of fire retardant salts.

2.9 PRESERVATIVE TREATMENT

Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWPAs Standards.

- A. Use Grade A, exterior plywood for treatment.

2.10 FABRICATION

A. General:

1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
2. Finish woodwork shall be free from pitch pockets.
3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.

B. Wall Paneling:

1. Fire Retardant Treated
2. Hardwood plywood
 - a. Vertical V-grooved planked .
 - b. Thickness: 19 mm (3/4 inch) unless shown otherwise.
 - c. Prefinished, type of finish is specified in Drawings.
 - d. Use full height panels where possible without end joints.
3. Use nominal one by 100 mm (4 inches) softwood furring strips.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

A. General:

1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.

2. Secure trim with fine finishing nails, screws, or glue as required.
 3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
 4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
 5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
 6. Plumb and level items unless shown otherwise.
 7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
- B. Wall Paneling:
1. Solid hardwood boards
 - a. Install 25 by 75 mm (1 by 3 inch) furring strips on 400 mm (16 inch) centers horizontally between top and bottom strips. Secure to each stud with two screws.
 - b. Install paneling laid vertically with end joints staggered between adjacent boards.
 - c. Tightly butt joints and blind nail each board at each furring strip.
 2. Install edge trim and base as shown, use solid wood members of same species as wall paneling.
 3. Plywood paneling:
 - a. Install 25 by 75 mm (1 by 3 inch) furring strips horizontally, under end joints of plywood and 300 mm (16 inches) on center between end strips. Install cross furring strips centered vertically at side joints of plywood paneling less than 13 mm (1/2 inch) thick. Secure to each stud with two screws.
 - b. Install panels with long edge vertically and end joints aligned where exposed to view.
 - c. Align V-grooves where end joints meet and maintain continuity of pattern.
 - d. Apply adhesive to each furring strip so that panel is bonded to furring strip in continuous bead of adhesive in accordance with adhesive manufacturers specifications.
 - e. Nailing:
 - 1) Nail in V-grooves to horizontal furring strips and at panel edges and within 25 mm (1 inch) of ends except within 50 mm (2 inches) of end when panel end abutts other surfaces. Do not space nails in V-grooves over 150 mm (6 inches), on center.
 - 2) Nail ungrooved panels at 400 mm (16 inches) centers to horizontal furring strips between end or edge nails. Set nails and fill hole with filler to match wood panel for panels thicker than 13 mm (1/2 inch).
 - 3) Use colored nails matching panel finish for prefinished panels or panels less than 13 mm (1/2 inch) thick.

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**SECTION 07 21 13
THERMAL INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

- A. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.
- B. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C270-08Mortar for Unit Masonry
 - C516-08Vermiculite Loose Fill Thermal Insulation
 - C549-06Perlite Loose Fill Insulation
 - C552-07Cellular Glass Thermal Insulation.
 - C553-08Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
 - C578-08Rigid, Cellular Polystyrene Thermal Insulation
 - C591-08Unfaced Preformed Rigid Cellular Polyisocynurate Thermal Insulation
 - C612-04Mineral Fiber Block and Board Thermal Insulation

- C665-06Mineral Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
- C728-05Perlite Thermal Insulation Board
- C954-07Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness
- C1002-07Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- D312-00(R2006)Asphalt Used in Roofing
- E84-08.....Surface Burning Characteristics of Building Materials
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION – GENERAL:

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 EXTERIOR FRAMING OR FURRING INSULATION:

- A. Batt or Blanket: Optional.
- B. Mineral Fiber: ASTM C665, Type I, where framing is faced with gypsum board.

1. Thermal Resistance: Measured in accordance with ASTM C518, R-value 192.

Thickness as shown; of widths and lengths to fit tight against framing.

- C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

2.3 ACOUSTICAL INSULATION:

- A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).
- B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- C. Thickness as shown; of widths and lengths to fit tight against framing.

2.4 SEMI-RIGID CURTAINWALL INSULATION:

- A. On the inside face of spandrel glass panels, and where shown.
- B. Un-faced fiberglass: ASTM C612, Type 1A or 1B. Maximum flame spread of 20 and smoke development of 20 when tested in accordance with ASTM E84.
- C. Thickness as shown; of width and lengths to fit tight against framing.

2.5 EXTERIOR INSULATION SHEATHING BOARD:

- A. Installed on exterior walls as insulating sheathing behind face brick veneer.
- B. Extruded Polystyrene Insulation board: ASTM C578, Type X. Provide Thermal resistance (5 year aged minimum): R-values ($\text{hr} \times \text{ft}^2 \times \text{°F} / \text{Btu}$) 5.4 and 5.0 per inch of thickness, measured at 40°F and 75°F mean temperature respectively in accordance with test method ASTM C518. Maximum flame spread of 75 and smoke development 450 or less when tested in accordance with ASTM E84.
- C. Compressive strength: ASTM D1621, not less than 15.0 psi; water absorption: ASTM C272 less than 0.10 % by volume; water vapor permeance: ASTM E96, less than 1.5 perms.
- D. Thickness as shown in the drawings. Consists of insulation formed from polystyrene resin pellets fed into an extruder where they are melted into a viscous fluid and is forced through a die where it is foamed, expanded and shaped to form a rigid homogeneous, closed-cell structure, board insulation.
- E. Coordinate installation of insulation sheathing board with installation of masonry wall ties and flashing.

2.6 FASTENERS:

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.7 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.

3.3 SEMI-RIGID CURTAINWALL INSULATION:

- A. On the interior face of glass spandrel panels where shown.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer.

3.4 EXTERIOR INSULATION SHEATHING BOARD:

- A. Mechanically fasten polystyrene insulation sheathing board to substrate with screws and stress plate fasteners in accordance with manufacturer's recommendations.
- B. Fit insulation between wall ties and other obstructions with joints staggered and edges butted tightly. Do not seal or tape joints between edges of insulation board that would otherwise produce a continuous vapor barrier.
- C. Install brick veneer within 60 days of insulation installation to protect from UV exposure.

3.5 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.

FIFTH FLOOR MAIN ADDITION
VAMC LEXINGTON, KENTUCKY

THERMAL INSULATION

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**SECTION 07 22 00
ROOF AND DECK INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof and deck insulation, and cover board on new construction ready to receive roofing or waterproofing membrane.
- B. Repairs and alteration work to existing roof insulation.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Wood cants, blocking, and edge strips: Section 06 10 00, ROUGH CARPENTRY.
- C. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.
- D. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
 - 90.1-07 Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. ASTM International (ASTM):
 - C208-08 Cellulosic Fiber Insulating Board
 - C552-07 Cellular Glass Thermal Insulation
 - C726-05 Mineral Fiber Roof Insulation Board
 - C728-05 Perlite Thermal Insulation Board
 - C1177/C1177M-08 Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing
 - C1278/C1278M-07 Standard Specification for Fiber-Reinforced Gypsum Panel
 - C1289-10 Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
 - C1396/C1396M-09 Standard Specification for Gypsum Board
 - D41-05 Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
 - D312-06 Asphalt Used in Roofing

- D1970-09 Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection
- D2178-04 Asphalt Glass Felt Used in Roofing and Waterproofing
- D2822-05 Asphalt Roof Cement
- D4586-07 Standard Specification for Asphalt Roof Cement, Asbestos-Free
- E84-09..... Standard Test Method for Surface Burning Characteristics of Building Material
- F1667-05 Driven Fasteners: Nails, Spikes, and Staples
- D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
 - 4450-89 Approved Standard for Class 1 Insulated Steel Deck Roofs
 - 4470-10 Approved Standard for Class 1 Roof Coverings
 - 1-28-09..... Loss Prevention Data Sheet: Design Wind Loads.
 - 1-29-09..... Loss Prevention Data Sheet: Above-Deck Roof Components
 - 1-49-09..... Loss Prevention Data Sheet: Perimeter Flashing
- E. National Roofing Contractors Association: Roofing and Waterproofing Manual
- F. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, www.biopreferred.gov
- G. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)
- H. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
 - DOC PS 1-09 U.S. Product Standard for Construction and Industrial Plywood
 - DOC PS 2-04 Performance Standard for Wood-Based Structural-Use Panels.

1.4 PERFORMANCE REQUIREMENTS

- A. Thermal Performance: Provide roof insulation meeting minimum overall average R-value of 33, with minimum R-value at any location of 10.
- B. FM Approvals: Provide roof insulation complying with requirements in FM Approvals 4450 and 4470 as part of specified roofing system, listed in FM Approvals "RoofNav" as part of roofing system meeting Fire/Windstorm Classification in Division 07 roofing section.

1.5 QUALITY CONTROL

- A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.
- B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.
- C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.
- D. Requirements of roofing system uplift pressure design for specified roofing system.
- E. Requirements of applicable FM Approval for specified roofing system insulation attachment.

- F. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to www.biopreferred.gov.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
1. Asphalt and adhesive materials, each type.
 2. Roofing cement, each type.
 3. Roof insulation, each type.
 4. Substrate board, each type.
 5. Cover board, each type.
 6. Fastening requirements.
 7. Insulation span data for flutes of metal decks.
- C. Federal Sustainable Design Submittals:
1. Product Data: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
 2. Product Data: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
 3. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.
- D. Shop Drawings: Include plans, sections, details, and attachments.
1. Nailers, cants, and terminations.
 2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.
- E. Samples:
1. Roof insulation, each type.
 2. Nails and fasteners, each type.
- F. Certificates:
1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
 2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.
- G. Laboratory Test Reports: Thermal values of insulation products.
- H. Layout of tapered roof system showing units required.
- I. Documentation of supervisors' and inspectors' qualifications.

1.7 DELIVERY, STORAGE AND MARKING

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

1.8 QUALITY ASSURANCE:

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
 - 1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
 - 2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
 - 3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ADHESIVE MATERIALS

- A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
 - 1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
 - 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Multipurpose Construction Adhesives: 70 g/L.
 - c. Fiberglass Adhesives: 80 g/L.
 - d. Contact Adhesives: 80 g/L.
 - e. Other Adhesives: 250 g/L.
 - f. Nonmembrane Roof Sealants: 300 g/L.
 - g. Sealant Primers for Nonporous Substrates: 250 g/L.
 - h. Sealant Primers for Porous Substrates: 775 g/L.
- B. Primer: ASTM D41.
- C. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.

- D. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- E. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- F. Roof Cement: Asbestos free, ASTM D2822, Type I or Type II, ; or, D4586, Type I or Type II.

2.2 ROOF AND DECK INSULATION

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.
- B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
- C. Tapered Roof Insulation System:
 - 1. Fabricate of polyisocyanurate. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
 - 2. Cut to provide high and low points with crickets and slopes as shown.
 - 3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
 - 4. Minimum slope 1:48 (1/4 inch per 12 inches).

2.3 INSULATION ACCESSORIES

- A. Cover Board:
 - 1. Glass-mat, water-resistant gypsum substrate, ASTM C1177/C1177M, 13 mm (1/2 inch) thick, factory primed.

2.4 FASTENERS

- A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.
- B. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

- A. Comply with requirements of Division 07 roofing section.

3.3 RIGID INSULATION INSTALLATION

- A. Insulation Installation, General:
 - 1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
 - 2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.

3. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate prior to installation of insulation.
- B. Insulation Thickness:
1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
 2. Insulation on Metal Decks: Provide minimum thickness of insulation for metal decks recommended by the insulation manufacturer to span rib opening (flute size) of metal deck used. Support edges of insulation on metal deck ribs.
 3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
 4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
 5. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).
- C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.
- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tight against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
1. Adhered Insulation:
 - a. Prime substrate as required.
 - b. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
 2. Cover Board: Install cover boards over insulation with long joints in continuous straight lines with staggered end joints. Offset cover board joints from insulation joints minimum 150 mm (6 inches). Fasten cover boards according to "Adhered Insulation" requirements.

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SECTION 07 54 23
THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

- A. Thermoplastic Polyolefin (TPO) sheet roofing adhered to roof deck.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS.
- B. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY
- C. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.
- D. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Roof hatches, equipment supports, dome type skylights, and gravity ventilators: Section 07 72 00, ROOF ACCESSORIES
- F. Miscellaneous items: Section 07 72 00, ROOF ACCESSORIES.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
ANSI/SPRI ES-1-03 Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
ASCE/SEI-7-10 Minimum Design Loads for Buildings and Other Structures
- D. ASTM International (ASTM):
C67-09 Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile
C140-09 Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units
C1371-04 Standard Test Method for Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers

- C1549-04 Standard Test Method for Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer
- D4263..... Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method
- D4434-06 Standard Specification for Poly (Vinyl Chloride) Sheet Roofing
- D6878-08 Standard Specification for Thermoplastic Polyolefin Based Sheet Roofing
- E108-10..... Standard Test Methods for Fire Tests of Roof Coverings
- E408-71(R2008) Standard Test Methods for Total Normal Emittance of Surfaces Using Inspection-Meter Techniques
- E1918-06..... Standard Test Method for Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field
- E1980-01..... Standard Test Method for Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field
- E. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)
ASHRAE 90.1-2007 Energy Standard for Buildings Except Low-Rise Residential Buildings, Appendix f.
- F. Cool Roof Rating Council:
CRRC-1..... Product Rating Program, www.coolroofs.org
- G. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
4450-89 Approved Standard for Class 1 Insulated Steel Deck Roofs
4470-10 Approved Standard for Class 1 Roof Coverings
1-28-09..... Loss Prevention Data Sheet: Design Wind Loads.
1-29-09..... Loss Prevention Data Sheet: Above-Deck Roof Components
1-49-09..... Loss Prevention Data Sheet: Perimeter Flashing
- H. National Roofing Contractors Association: Roofing and Waterproofing Manual
- I. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, www.biopreferred.gov
- J. U.S. Department of Energy (DoE): Roof Products Qualified Product List, www.energystar.gov

1.4 PERFORMANCE REQUIREMENTS

- A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.
- B. Roofing System Energy Performance Requirements: Provide a roofing system identical to components that that have been successfully tested by a qualified independent testing and inspecting agency to meet the following requirements:

1. Energy Performance, Energy Star: Provide roofing system that is listed on DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
2. Solar Reflectance Index: Not less than 78 when calculated according to ASTM E1980 based on testing identical products by a qualified testing agency.
3. Energy Performance, Aged: Provide roofing system with minimum three-year aged solar reflectance not less than 0.55 when tested in accordance with ASTM C1549 or ASTM E1918, and in addition, a minimum three-year-aged thermal emittance of 0.75 when tested in accordance with ASTM C1371 or ASTM E408.
 - a. Where tested aged values are not available for proposed product, submit calculations to adjust initial solar reflectance to demonstrate compliance as indicated in ASHRAE 90.1-2007 Addendum f.
 - b. Alternatively, provide roofing system with minimum three-year aged Solar Reflectance Index of not less than 64 when determined in accordance with the Solar Reflectance Index method in ASTM E1980 using a convection coefficient of 2.1 BTU/h-ft² (12 W/m²K).

1.5 QUALITY CONTROL

- A. Installer Qualifications:
 1. Licensed or approved in writing by manufacturer to perform work under warranty requirements of this Section.
 2. Employ full-time supervisors knowledgeable and experienced in roofing of similar types and scopes, and able to communicate with owner and workers.
- B. Inspector Qualifications: Inspection of work by third-party technical inspector or technical representative of manufacturer experienced in the installation and maintenance of the specified roofing system, qualified to perform roofing observation and inspection specified in Field Quality Control Article, to determine Installer's compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification. The Roofing Inspector shall be one of the following:
 1. An authorized full-time technical employee of the manufacturer, not engaged in the sale of products.
 2. An independent party certified as a Registered Roof Observer by the Roof Consultants Institute (RCI), retained by the Contractor or the Manufacturer and approved by the Manufacturer.
- C. Product/Material Requirements:
 1. Obtain products from single manufacturer or from sources recommended by manufacturer for use with roofing system and incorporated in manufacturer's warranty.
 2. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly

Renewable Materials and certified sustainable wood content definitions; refer to www.biopreferred.gov.

D. Roofing system design standard requirements:

1. Recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to modified bituminous sheet roofing for storage, handling and application.
2. Recommendations of FM Approvals 1-49 Loss Prevention Data Sheet for Perimeter Flashings.
3. Recommendations of ANSI/SPRI ES-1 for roof edge design.
4. Roofing System Design: Provide roofing system that is identical to systems that have been successfully tested by a qualified testing and inspecting agency to resist uplift pressure calculated according to ASCE/SEI 7.
 - a. Corner Uplift Pressure: 64 lbf/sq. ft..
 - b. Perimeter Uplift Pressure: 47 lbf/sq. ft.
 - c. Field-of-Roof Uplift Pressure: 30 lbf/sq. ft..
5. FM Approvals Listing: Provide roofing membrane, base flashing, and component materials that comply with requirements in FM Approvals 4450 and FM Approvals 4470 as part of a roofing system and that are listed in FM Approvals "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Approvals markings.
 - a. Fire/Windstorm Classification: Class 1A-90.
 - b. Hail Resistance: MH.

E. Pre-Roofing Meeting:

1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COR.
2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
3. Inspect roof deck at this time to:
 - a. Verify that work of other trades which penetrates roof deck is completed.
 - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
 - c. Examine samples and installation instructions of manufacturer.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, SAMPLES.
- B. Product Data:
 1. Adhesive materials.

2. Membrane sheet roofing and flashing membrane.
 3. Roofing cement.
 4. Roof walkway.
 5. Fastening requirements.
 6. Application instructions.
- C. Federal Sustainable Design Submittals:
1. Product Test Reports: For roof materials, indicating that roof materials comply with Solar Reflectance Index requirement.
 2. Product Data For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
 3. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.
- D. Samples:
1. Nails and fasteners, each type.
- E. Shop Drawings: Include plans, sections, details, and attachments.
1. Base flashings and terminations.
- F. Certificates:
1. Indicating materials and method of application of roofing system meets requirements of FM Approvals "RoofNav" for specified fire/windstorm classification.
 2. Indicating compliance with energy performance requirement.
- G. Warranty: As specified.
- H. Documentation of supervisors' and inspectors' qualifications.
- I. Field reports of roofing inspector.
- J. Contract Close-out Submittals:
1. Maintenance Manuals.
 2. Warranty signed by installer and manufacturer.
 3. Inspections reports.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single ply membrane roofing for storage, handling and installation.

1.8 ENVIRONMENTAL REQUIREMENTS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.
- B. Environmental Controls: Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

- C. Protection of interior spaces: Refer to Section 01 00 00, GENERAL REQUIREMENTS.

1.9 WARRANTY

Roofing work subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21, except extend the warranty period to 10 years.

PART 2 - PRODUCTS

2.1 TPO MEMBRANE ROOFING

- A. TPO Sheet: ASTM D6878, internally fabric or scrim reinforced, 1.5 mm (60 mils) thick, with no backing.
1. Color: White.

2.2 ACCESSORIES:

- A. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as TPO sheet membrane.
- B. Bonding Adhesive: Manufacturer's standard, water based.
- C. Metal Termination Bars: Manufacturer's standard, predrilled stainless-steel or aluminum bars, approximately 25 by 3 mm (1 by 1/8 inch) thick; with anchors.
- D. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 25 mm wide by 1.3 mm (1 inch wide by 0.05 inch) thick, prepunched.
- E. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening membrane to substrate.
- F. Flexible Walkways: Factory-formed, nonporous, heavy-duty, slip-resisting, surface-textured walkway pads or rolls, approximately 5 mm (3/16 inch) thick, and acceptable to membrane roofing system manufacturer.
- G. Miscellaneous Accessories: Provide sealers, preformed flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories acceptable to manufacturer.

2.3 ADHESIVE AND SEALANT MATERIALS:

- A. General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Gypsum Board and Panel Adhesives: 50 g/L.
 - c. Multipurpose Construction Adhesives: 70 g/L.

- d. Fiberglass Adhesives: 80 g/L.
- e. Single-Ply Roof Membrane Adhesives: 250 g/L.
- f. Other Adhesives: 250 g/L.
- g. PVC Welding Compounds: 510 g/L.
- h. Adhesive Primer for Plastic: 650 g/L.
- i. Single-Ply Roof Membrane Sealants: 450 g/L.
- j. Nonmembrane Roof Sealants: 300 g/L.
- k. Sealant Primers for Nonporous Substrates: 250 g/L.
- l. Sealant Primers for Porous Substrates: 775 g/L.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Examine substrates and conditions with roofing installer and roofing inspector to verify compliance with project requirements and suitability to accept subsequent roofing work. Correct unsatisfactory conditions before proceeding with roofing work.
- B. Do not apply roofing if roof surface will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless system is protected.

3.2 PREPARATION

- A. Complete roof deck construction prior to commencing roofing work:
 - 1. Install curbs, blocking, edge strips, nailers, cants, and other components where insulation, roofing, and base flashing is attached to, in place ready to receive insulation and roofing.
 - 2. Complete deck and insulation to provide designed drainage to working roof drains.
 - 3. Document installation of related materials to be concealed prior to installing roofing work.
- B. Dry out surfaces, including the flutes of metal deck that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates.
- C. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- D. Remove projections that might damage materials.
- E. Existing Membrane Roofs and Repair Areas:
 - 1. At areas to be altered or repaired, remove loose, damaged, or cut sheet that is not firmly adhered only where new penetrations occur or repairs are required.
 - 2. Cut and remove existing roof membrane for new work to be installed. Clean cut edges and install a temporary seal to cut surfaces. Use roof cement and one layer of 7 Kg (15 pound) felt strip cut to extend 150 mm (6 inches) on each side of cut surface. Bed strip in roof cement and cover strip with roof cement to completely embed the felt.
 - 3. At modified bituminous base flashing to be repaired, either bend up cap flashing or temporarily remove cap flashing. Brush and scrape away all deteriorated sheets or surface material of base flashing.

3.3 TEMPORARY PROTECTION

- A. Install temporary protection at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent. Comply with approved temporary protection plan.
- B. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Provide for removal of water or drainage of water away from the work.
- D. Provide temporary protection over installed roofing by means of duckboard walkways, plywood platforms, or other materials, as approved by COR, for roof areas that are to remain intact, and that are subject to foot traffic and damage. Provide notches in sleepers to permit free drainage.

3.4 INSTALLATION, GENERAL

- A. FM Approvals Installation Standard: Install roofing membrane, base flashings, wood cants, blocking, curbs, and nailers, and component materials in compliance with requirements in FMG 4450 and FMG 4470 as part of a membrane roofing system as listed in FM Approval's "RoofNav" for fire/windstorm classification indicated. Comply with recommendations in FM Approvals' Loss Prevention Data Sheet 1-49, including requirements for wood nailers and cants.
- B. NRCA Installation Standard: Install roofing system in accordance with applicable NRCA Manual Plates and NRCA recommendations.
- C. Manufacturer Recommendations: Comply with roofing system manufacturer's written installation recommendations.
- D. Coordination with related work: Coordinate roof operations with roof insulation and sheet metal work so that insulation and flashings are installed concurrently to permit continuous roofing operations.
- E. Installation Conditions:
 - 1. Apply dry roofing materials. Apply roofing work over dry substrates and materials.
 - 2. Apply materials within temperature range and surface and ambient conditions recommended by manufacturer.
 - 3. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:
 - a. Do not apply materials when the temperature is below 4 deg. C (40 deg. F).
 - b. Do not apply materials to substrate having temperature of 4 deg. C (40 deg. F) or less.

3.5 INSTALLATION OF TPO ROOFING

- A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with TPO.

- B. Install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
- C. Commence installation at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet.
- D. Position the membrane so it is free of buckles and wrinkles.
- E. Roll sheet out on deck; inspect for defects as being rolled out and remove defective areas. Allow for relaxing before proceeding.
 - 1. Lap edges and ends of sheets 50 mm (two inches) or more as recommended by the manufacturer.
 - 2. Heat weld laps. Apply pressure as required. Seam strength of laps as required by ASTM D4434.
 - 3. Check seams to ensure continuous adhesion and correct defects.
 - 4. Finish edges of laps with a continuous beveled bead of sealant to sheet edges to provide smooth transition.
 - 5. Finish seams as the membrane is being installed (same day).
 - 6. Anchor perimeter to deck or wall as specified.
- F. Repair areas of welded seams where samples have been taken or marginal welds, bond voids, or skips occurs.
- G. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (four-inches) beyond cut.
- H. Membrane Perimeter Anchorage:
 - 1. Install metal fastening strip at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated and in accordance with membrane manufacturer's instructions on top of roof membrane to deck or wall.
 - 2. Mechanically Fastened Metal Fastening Strip:
 - a. Set top of mechanical fastener set flush with top surface of the metal fastening strip. Space mechanical fasteners a maximum 300 mm (12 inches) on center starting 25 mm (one inch) from the end of the nailing strip.
 - b. When strips are cut round corners and eliminate sharp corners.
 - c. After mechanically fastening strip cover and seal strip with a six-inch wide roof membrane strip; heat weld to roof membrane and seal edges.
 - d. At roof edge metal, turn the membrane down over the front edge of the blocking or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; or, if required by the membrane manufacturer with fasteners spaced not over 300 mm (12 inches) on centers.

- e. At parapet walls, intersecting building walls and curbs, secure the membrane to the structural deck with fasteners 300 mm (12 inches) on centers or as shown on NRCA manual.
- I. Adhered System:
 1. Apply adhesive in quantities required by roof membrane manufacturer.
 2. Fold sheet back on itself after rolling out and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.
 3. After adhesive has set according to adhesive manufacturers application instruction, roll the membrane into the adhesive in a manner that minimizes voids and wrinkles.
 4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

3.6 INSTALLATION OF FLASHING

- A. Install flashings as the membrane is being installed. If the flashing can not be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.
- B. Flashing Roof Drains:
 1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
 - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
 - b. Do not allow the roof cement to come in contact with the TPO roof membrane.
 - c. Adhere the TPO roof membrane to the metal flashing with the membrane manufacturer's recommended adhesive.
 2. Turn down the metal drain flashing and TPO roof membrane into the drain body and install clamping ring and strainer.
- C. Installing TPO Base Flashing and Pipe Flashing:
 1. Install TPO flashing membranes to pipes, wall or curbs to a height not less than eight-inches above roof surfaces and 100 mm (four inches) on roof membrane.
 - a. Adhere flashing to pipe, wall or curb with adhesive.
 - b. Form inside and outside corners of TPO flashing membrane in accordance with NRCA manual. Form pipe flashing in accordance with NRCA manual use pipe boot.
 - c. Lap ends not less than 100 mm (four inches).
 - d. Heat weld flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
 - e. Install flashing membranes in accordance with NRCA manual.

2. Anchor top of flashing to walls or curbs with fasteners spaced not over 200 mm (eight inches) on centers. Use fastening strip on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.
- D. Repairs to membrane and flashings:
 1. Remove sections of TPO sheet roofing or flashing that is creased wrinkled or fishmouthed.
 2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (four inches) beyond damaged, cut, or removed area. Heat weld to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.7 FLEXIBLE WALKWAYS

- A. Use reinforced sheet not less than 900 mm (three feet) wide.
- B. Heat weld walkway sheet to roof sheet at edges. Weld area 50 mm (two inches) wide by the entire length of the walkway sheet.
- C. Finish edges of laps with sealants as specified.

3.8 FIELD QUALITY CONTROL:

- A. Roofing Inspector: Contractor shall engage a qualified roofing inspector for a minimum of 510 full-time days on site to perform roof tests and inspections and to prepare start up, interim, and final reports.
 1. Examine and probe seams in the membrane and flashing in the presence of COR and Membrane Manufacturer's Inspector.
 2. Probe edge of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal welds, voids, skips, and fishmouths.
- B. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.
 1. Notify Architect and Owner 48 hours in advance of date and time of inspection.
- C. Repair or remove and replace components of roofing work where test results or inspections indicate that they do not comply with specified requirements.
 1. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

3.9 PROTECTING AND CLEANING

- A. Protect membrane roofing system from damage and wear during remainder of construction period.
- B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements; repair substrates; and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of acceptance by Owner.
- C. Clean overspray and spillage from adjacent construction. Clean membrane and restore surface to like-new condition meeting solar reflectance requirements.

FIFTH FLOOR MAIN ADDITION
VAMC LEXINGTON, KENTUCKY

THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

--- E N D ---

**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae.
- B. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- C. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Integral flashing components of manufactured roof specialties and accessories or equipment: ,Section 07 72 00, ROOF ACCESSORIES, Division 22, PLUMBING sections and Division 23 HVAC sections.
- E. Paint materials and application: Section 09 91 00, PAINTING.
- F. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE .

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 - ANSI/SPRI ES-1-03Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
 - AAMA 620 Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

- AAMA 621 Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates
- E. ASTM International (ASTM):
 - A167-99(R2009)..... Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A653/A653M-09 Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process
 - B32-08..... Solder Metal
 - B209-07 Aluminum and Aluminum-Alloy Sheet and Plate
 - B370-09..... Copper Sheet and Strip for Building Construction
 - D173-03 Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing
 - D412-06 Vulcanized Rubber and Thermoplastic Elastomers-Tension
 - D1187-97(R2002) Asphalt Base Emulsions for Use as Protective Coatings for Metal
 - D1784-08 Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
 - D3656-07 Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
 - D4586-07 Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500-06 Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
 - A-A-1925A..... Shield, Expansion; (Nail Anchors)
 - UU-B-790A..... Building Paper, Vegetable Fiber
- I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
 - 1. Corner Uplift Pressure: 64 lbf/sq. ft..
 - 2. Perimeter Uplift Pressure: 47 lbf/sq. ft.
 - 3. Field-of-Roof Uplift Pressure: 30 lbf/sq. ft..
- B. Wind Design Standard: Fabricate and install copings and roof-edge flashings tested per ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
 - 1. Flashings
 - 2. Copings
 - 3. Gravel Stop-Fascia
 - 4. Gutter and Conductors
 - 5. Expansion joints
 - 6. Fascia-cant
- C. Manufacturer's Literature and Data: For all specified items, including:
 - 1. Two-piece counterflashing
 - 2. Thru wall flashing
 - 3. Expansion joint cover, each type
 - 4. Nonreinforced, elastomeric sheeting
 - 5. Copper clad stainless steel
 - 6. Polyethylene coated copper
 - 7. Bituminous coated copper
 - 8. Copper covered paper
 - 9. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.
- C. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated creped paper. Grooves running along the width of sheet.
- D. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.

- E. Aluminum Sheet: ASTM B209, alloy 3003-H14.
- F. Galvanized Sheet: ASTM, A653.
- G. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m²(6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 - 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 - 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 - 2. Stainless steel: 0.25 mm (0.010 inch) thick.
 - 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
 - 4. Galvanized steel: 0.5 mm (0.021 inch) thick.

- C. Exposed Locations:
 - 1. Copper: 0.4 Kg (16 oz).
 - 2. Stainless steel: 0.4 mm (0.015 inch).
 - 3. Copper clad stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 - 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 - 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 - 4. Flat and lap joints shall be made in direction of flow.
 - 5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 - 6. Soldering:
 - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
 - 1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 - 2. Space joints as shown or as specified.
 - 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 - 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 - 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.

6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips of same metal and weights or thickness as the sheet metal being installed.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.
 2. Stainless Steel: Finish No. 2B or 2D.
 3. Aluminum:
 - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
 - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
 - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
 - d. Mill finish.
 4. Steel and Galvanized Steel:
 - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
 - b. Manufacturer's finish:
 - 1) Baked on prime coat over a phosphate coating.
 - 2) Baked-on prime and finish coat over a phosphate coating.
 - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 1. Either copper, stainless steel, or copper clad stainless steel.

2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. Window Sill Flashing and Lintel Flashing:
1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 3. Turn up back edge as shown.
 4. Form exposed portion with drip as specified or receiver.
- E. Door Sill Flashing:
1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
1. Use either stainless steel, thickness specified unless specified otherwise.
 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
 4. Use either stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.

- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
 - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
 - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
 - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
 - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 - 4. Manufactured assemblies may be used.
 - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 - 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
 - 1. Back edge turned up and fabricate to lock into reglet in concrete.
 - 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
 - 1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 - 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
 - 1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.

2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
 3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.
- F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
 2. Fabricate 100 mm (4 inch) over lap at end.
 3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
 4. Use stainless steel bolt on draw band tightening assembly.
 5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.
- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 GRAVEL STOPS

- A. General:
1. Fabricate in lengths not less than 2400 mm (8 feet) long and maximum of 3000 mm (10 feet).
 2. Fabricate internal and external corners as one-piece with legs not less than 600 mm (2 feet) or more than 1200 mm (4 feet) long.
 3. Fabricate roof flange not less than 100 mm (4 inches) wide.
 4. Fabricate top edge to extend above roof not less than 25 mm (one inch) for embedded gravel aggregate and not less than 100 mm (4 inches) for loose laid ballast.
 5. Fabricate lower edge outward at an angle of 45 degrees to form drip and as fascia or as counter flashing as shown:
 - a. Fabricate of one-piece material of suitable width for fascia height of 250 mm (10 inch) maximum or counterflashing lap of not less than 100 mm (4 inch) over base flashing.
 - b. Fabricate bottom edge of formed fascia to receive edge strip.
 - c. When fascia bottom edge forms counter flashing over roofing lap roofing not less than 150 mm (6 inches).
- B. Formed Flat Sheet Metal Gravel Stops and Fascia:
1. Fabricate of 2mm (.078 inch) thick aluminum in maximum lengths of 3,000 mm (10').

2. When fascia exceeds 150 mm (6 inches) in depth, form one or more horizontal stops not less than 13 mm (1/2 inch) high in the fascia.
3. Fabricate as two-piece fascia when fascia depth exceeds 250 mm (10 inches).
4. At joint between ends of sheets, provide a concealed clip soldered or welded near one end of each sheet to hold the adjoining sheet in lapped position. The clip shall be approximately 100 mm (4 inches) wide and shall be the full depth of the fascia less 25 mm (one inch) at top and bottom. Clip shall be of the same thickness as the fascia.
5. Provide edge strip as specified with lower hooked edge bent outward at an angle of 45 degrees.

2.10 HANGING GUTTERS

- A. Fabricate gutters of not less than the following:
 1. 1.3mm (0.051inch) thick aluminum..
- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Building side of gutter shall be not less than 38 mm (1 1/2 inches) higher than exterior side.
- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- E. Gutter Spacers:
 1. Fabricate of same material and thickness as gutter.
 2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
 3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
 4. Rivet and solder to gutter except rivet and seal to aluminum.
- F. Outlet Tubes:
 1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
 2. Lock and solder longitudinal seam except use sealant in lieu of solder with aluminum.
 3. Seal aluminum tube to gutter and rivet to gutter.
 4. Fabricate basket strainers of same material as gutters.
- G. Gutter Brackets:
 1. Fabricate of same metal as gutter. Use the following:
 - a. 6 by 25 mm (1/4 by 1 inch) aluminum.
 2. Fabricate to gutter profile.
 3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

2.11 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
- D. Conductor Heads:
 - 1. Fabricate of same material as conductor.
 - 2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
 - 3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
 - 4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
 - 5. Extend wall edge not less than 25 mm (one inch) above front edge.
 - 6. Solder joints for water tight assembly.
 - 7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.12 REGLETS

- A. Fabricate reglets of one of the following materials:
 - 1. 0.4 Kg (16 ounce) copper.
 - 2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
 - 3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
 - 4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.13 SCUPPERS

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- G. Solder joints watertight.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 - 1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
 - 2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
 - 3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
 - 4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
 - 5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
 - 6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
 - 7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
 - 8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.

9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.

8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
 9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
 10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
 11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
 12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
 13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
- B. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- C. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- D. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- E. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- F. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 2. Turn back edge up to terminate under window frame.
 3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.
- G. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

3.3 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.

- b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
- c. Completely fill joint at top with sealant.

3.4 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints of each section of reglet and securely hold in position until concrete or mortar are hardened:
 1. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.5 GRAVEL STOPS

- A. General:
 1. Install gravel stops and fascias with allowance for expansion at each joint; minimum of 6 mm (1/4 inch).
 2. Extend roof flange of gravel stop and splice plates not less than four inches out over roofing and nail or screw to wood nailers. Space fasteners on 75 mm (3 inch) centers in staggered pattern.
 3. Install continuous cleat for fascia drip edge. Secure with fasteners as close to lower edge as possible on 75 mm (3 inch) centers.
 4. Where ends of gravel stops and fascias abut a vertical wall, provide a watertight, flashed and sealant filled joint.
 5. Set flange in roof cement when installed over built-up roofing.
 6. Edge securement for low-slope roofs: Low-slope membrane roof systems metal edge securement, except gutters, shall be designed in accordance with ANSI/SPRI ES-1, except the basic wind speed shall be determined from Figure 1609, of IBC 2003.
- B. Sheet metal gravel stops and fascia:
 1. Install with end joints of splice plates sheets lapped three inches.
 2. Hook the lower edge of fascia into a continuous edge strip.
 3. Lock top section to bottom section for two piece fascia.

3.6 COPINGS

- A. General:
 1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
 2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.

3. Install ends adjoining existing construction so as to form space for installation of sealants.
Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

3.7 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
 1. For aluminum gutters use aluminum brackets or stainless steel brackets.
 2. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
 1. Locate expansion joints midway between outlet tubes.
 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
 3. Install a cover plate over the space at expansion joint.
 4. Fasten cover plates to gutter section on one side of expansion joint only.
 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

--- E N D ---

**SECTION 07 72 00
ROOF ACCESSORIES**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies copings, gravel stops and fascias.

1.2 RELATED WORK

- A. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- B. General insulation: Section 07 21 13, THERMAL INSULATION
- C. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):
 - B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
 - B221/221M-07.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - C612-04Mineral Fiber Block and Board Thermal Insulation
 - D1187-97 (R2002)Asphalt-Base Emulsions for Use as Protective Coatings for Metal
- C. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500-505-88Metal Finishes Manual

- D. American Architectural Manufacturers Association (AAMA):
605-98High Performance Organic Coatings on Architectural Extrusions
and Panels.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Insulation: ASTM C612, Class 1 or 2.
- E. Asphalt Coating: ASTM D 1187, Type I, quick setting.

2.2 COPINGS

- A. Fabricate of aluminum not less than 3.2 -mm (0.125 inch thick).
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Copings shall be Category 5 FM rated
- F. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- G. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- H. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- I. Finish: Fluorocarbon as specified.

2.3 EXTRUDED ALUMINUM GRAVEL STOPS AND FASCIAS

- A. Fabricate of aluminum not less than 2 mm (0.078 inch) thick.
- B. Turn fascia down face of wall and up above roof as shown.
- C. Maximum lengths of 3000 mm (10-feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Provide 100 mm (four inch) wide 2 mm (0.078 inch) thick watertight joint covers with 150 mm (six inch) wide 0.8 mm (0.030 inch) thick underside joint flashing.

2.4 EXTRUDED ALUMINUM FASCIA-CANT SYSTEM

- A. The fascia-cant system consists of three pieces, an extruded aluminum fascia, a galvanized steel cant, and an aluminum compression clamp.
- B. Furnish in stock lengths of not more than 3000 mm (10 feet) long.

- C. Form fascia from not less than 2 mm (0.070 inch) thick aluminum. Provide four inch wide 0.8 mm (0.032-inch) thick concealed sheet aluminum joint cover plates in back of fascia.
- D. Form cant strip from galvanized steel not less than 0.8 mm (0.0299 inch) thick, to profile shown and design to hold lower edge of the fascia.
- E. Form compression clamp of not less than 0.8 mm (0.032 inch) thick aluminum designed to hold the top edge of the fascia and the built-up flashing.
- F. Internal and external corners:
 - 1. Factory fabricate and fully weld mitered joints.
 - 2. Furnish corner sections in manufacturers standard sizes with not less than 300 mm (12 inch) leg lengths.
- G. Factory fabricated fascia sump assemblies.
 - 1. Fabricate sump assemblies with stainless steel cores and extruded aluminum cover to match fascia-cant.
 - 2. Provide stainless steel outlet, tube sized to suit downspout and solder to core to make watertight.
 - 3. Furnish sump assembly in 500 mm (20 inch) minimum lengths.
- H. Factory fabricated scupper assemblies:
 - 1. Fabricate scupper assembly with extended plates to match fascia-cant in 500 mm (20 inch) minimum lengths.
 - 2. Extend outlet opening not less than 50 mm (two inches) with drip edge.
 - 3. Fabricate with stainless steel cores or sleeve to drain water from toe of cant and flash in to built-up roofing with 100 mm (4 inch) wide flange.
- I. Finish on aluminum: fluorocarbon.

2.5 FINISH

- A. In accordance with NAAMM Amp 500-505.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.
- D. Fluorocarbon Finish: AAMA 605.2 high performance organic coating.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof accessories where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- F. Gravel Stops and Fascias:
 - 1. Install gravel stops and fascia with butt joints with approximately 6 mm (1/4 inch) space for expansion.
 - 2. Over each joint provide cover plates of sheet aluminum, complete with concealed sheet aluminum flashing, centered under each joint.
 - 3. Lap cover plates and concealed flashing over the gravel stop and fascia not less than four inches.
 - 4. Extend concealed flashing over built-up roofing, embed in roof cement and turn down over face of blocking at roof edge.
- G. Aluminum Coping:
 - 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
 - 2. Center joint gutter bar and covers at joints and securely lock in place.
 - 3. When snap-on system is used insure front and back edges are locked in place.
- H. Fascia-Cant System:
 - 1. Install galvanized steel cant; coordinate with roofing work and after completion of roofing work install extruded aluminum fascia, concealed joint cover plate, and aluminum compression clamp, where shown.
 - 2. Install system to allow for expansion and contraction with 6 mm (1/4 inch) space between extruded aluminum members and galvanized steel cant as required by manufacturer of system.
 - 3. Offset joints in extruded aluminum members from galvanized steel cant joints.

3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 81 00
APPLIED FIREPROOFING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies mineral fiber and cementitious coverings to provide fire resistance to interior structural steel members shown.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Manufacturer's complete and detailed application instructions and specifications.
 - 2. Manufacturer's repair and patching instructions.
- C. Certificates:
 - 1. Certificate from testing laboratory attesting fireproofing material and application method meet the specified fire ratings.
 - a. List thickness and density of material required to meet fire ratings.
 - b. Accompanied by complete test report and test record.
 - 2. Manufacturer's certificate indicating sprayed-on fireproofing material supplied under the Contract is same within manufacturing tolerance as fireproofing material tested.
- D. Miscellaneous:
 - 1. Manufacturer's written approval of surfaces to receive sprayed-on fireproofing.
 - 2. Manufacturer's written approval of completed installation.
 - 3. Manufacturer's written approval of the applicators of fireproofing material.

1.3 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver to job-site in sealed containers marked and labeled to show manufacturer's name and brand and certification of compliance with the specified requirements.
- B. Remove damaged containers from the site.
- C. Store the materials off the ground, under cover, away from damp surfaces.
- D. Keep dry until ready for use.
- E. Remove materials that have been exposed to water before installation from the site.

1.4 QUALITY CONTROL

- A. Test for fire endurance in accordance with ASTM E119, for fire rating specified, in a nationally recognized laboratory.
- B. Manufacturer's inspection and approval of surfaces to receive fireproofing as specified under paragraph Examination.
- C. Manufacturer's approval of fireproofing applications.
- D. Manufacturer's approval of completed installation.

- E. Manufacturer's representative shall observe and advise at the commencement of application, and shall visit the site as required thereafter for the purpose of ascertaining proper application.
- F. Pre-Application Test Area.
 - 1. Apply a test area consisting of a typical overhead fireproofing installation, including not less than 4.5 m (15 feet) of beam and deck.
 - a. Apply to one column.
 - b. Apply for the hourly ratings used.
 - 2. Install in location selected by the COR, for approval by the representative of the fireproofing material manufacturer and by the Government.
 - 3. Perform Bond test on painted steel in accordance with ASTM E736.
 - 4. Do not proceed in other areas until installation of test area has been completed and approved.
 - 5. Keep approved installation area open for observation as criteria for sprayed-on fireproofing.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C841-03 Installation of Interior Lathing and Furring
 - C847-06 Metal Lath
 - E84-08..... Surface Burning Characteristics of Building Materials
 - E119-08..... Fire Tests of Building Construction and Materials
 - E605-93 (R2006)..... Thickness and Density of Sprayed Fire-Resistive Materials
Applied to Structural Members
 - E736-00..... Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied
to Structural Members
 - E759-92 (R2005)..... The Effect of Deflection on Sprayed Fire-Resistive Material
Applied to Structural Members
 - E760-92 (R2005)..... Impact on Bonding of Sprayed Fire-Resistive Material Applied to
Structural Members
 - E761-92 (R2005)..... Compressive Strength of Fire-Resistive Material Applied to
Structural Members
 - E859-93 (R2006)..... Air Erosion of Sprayed Fire-Resistive Materials Applied to
Structural Members
 - E937-93 (R2005)..... Corrosion of Steel by Sprayed Fire-Resistive Material Applied to
Structural Members
 - E1042-02..... Acoustically, Absorptive Materials Applied by Trowel or Spray.

G21-96 (R2002)Determining Resistance of Synthetic Polymeric Materials to
 Fungi

- C. Underwriters Laboratories, Inc. (UL):
 Fire Resistance Directory...Latest Edition including Supplements
- D. Warnock Hersey (WH):
 Certification Listings Latest Edition
- E. Factory Mutual System (FM):
 Approval Guide Latest Edition including Supplements

PART 2 - PRODUCTS

2.1 SPRAYED-ON FIREPROOFING

- A. ASTM E1042, Class (a), Category A.
 - 1. Type II, factory mixed mineral fiber with integral inorganic binders minimum 240 kg/m³ (15 lb/ft³) density per ASTM E605 test unless specified otherwise. Use in areas that are completely encased.
- B. Materials containing asbestos are not permitted.
- C. Fireproofing characteristics when applied in the thickness and density required to achieve the fire-rating specified.

	Characteristic	Test	Results
1.	Deflection	ASTM E759	No cracking, spalling, or delamination when backing to which it is applied has a deflection up to 1/120 in 3m (10 ft.)
2.	Corrosion-Resistance	ASTM E937	No promotion of corrosion of steel.
3.	Bond Impact	ASTM E760	No cracking, spalling, or delamination.
4.	Cohesion/Adhesion (Bond Strength)	ASTM E736	Minimum cohesive/adhesive strength of 9.57 kPa (200 lbf/ft ²) for protected areas. 19.15 kPa (400 lbf/ft ²) for exposed areas.
5.	Air Erosion	ASTM E859	Maximum gain weight of the collecting filter 0.27gm/m ² (0.025 gm/ft ²).
6.	Compressive Strength	ASTM E761	Minimum compressive strength 36 kPa (5 lbf/in ²).
7.	Surface Burning Characteristics with adhesive and sealer to be used	ASTM E84	Flame spread 25 or less smoke developed 50 or less
8.	Fungi Resistance	ASTM G21	Resistance to mold growth when inoculated with aspergillus niger (28 days for general application)

2.2 ADHESIVE

- A. Bonding adhesive for Type II (fibrous) materials as recommended and supplied by the fireproofing material manufacturer.

- B. Adhesive may be an integral part of the material or applied separately to surface receiving fireproofing material.

2.3 SEALER

- A. Sealer for Type II (fibrous) material as recommended and supplied by the fireproofing material manufacturer.
- B. Surface burning characteristics as specified for fireproofing material.
- C. Fungus resistant.
- D. Sealer may be an integral part of the material or applied separately to the exposed surface. When applied separately use contrasting color pigmented sealer, white preferred.

2.4 WATER

- A. Clean, fresh, and free from organic and mineral impurities.
- B. pH of 6.9 to 7.1.

2.5 MECHANICAL BOND MATERIAL

- A. Expanded Metal Lath: ASTM C847, minimum weight of 0.92 kg/m² (1.7 pounds per square yard).
- B. Fasteners: ASTM C841.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify surfaces to receive fireproofing are clean and free of dust, soot, oil, grease, water soluble materials or any foreign substance which would prevent adhesion of the fireproofing material.
- B. Verify hangers, inserts and clips are installed before the application of fireproofing material.
- C. Verify ductwork, piping, and other obstructing material and equipment is not installed that will interfere with fireproofing installation.
- D. Verify concrete work on steel decking and concrete encased steel is completed.
- E. Verify temperature and enclosure conditions are required by fire-proofing material manufacturer.

3.2 APPLICATION

- A. Do not start application until written approval has been obtained from manufacturer of fireproofing materials that surfaces have been inspected by the manufacturer or his representative, and are suitable to receive sprayed-on fireproofing.
- B. Coordinate application of fireproofing material with other trades.
- C. Application of Metal Lath:
 1. Apply to beam and columns having painted surfaces which fail ASTM E736 Bond Test requirements in pre-application test area.
 2. Apply to beam flanges 300 mm (12-inches) or more in width.
 3. Apply to column flanges 400 mm (16-inches) or more in width.
 4. Apply to beam or column web 400 mm (16-inches) or more in depth.
 5. Tack weld or mechanically fasten on maximum of 300 mm (12-inch) center.
 6. See design criteria section of the approved assemblies used.

7. Lap and tie lath member in accordance with ASTM C841.
- D. Mix and apply in accordance with manufacturer's instructions.
1. Mechanically control material and water ratios.
 2. Apply adhesive and sealer, when not an integral part of the materials, in accordance with the manufacturer's instructions.
 3. Apply to density and thickness indicated in UL Fire Resistance Directory, FM Approval Guide, or WH Certification Listings unless specified otherwise. Test in accordance with ASTM E119.
 4. Minimum applied dry density per cubic meter (cubic foot) for beam and steel deck, columns in interstitial spaces and mechanical equipment rooms shall be as follows:
 - a. Type I - 240 kg/m³ (15 lb/ft³).
 - b. Type II - 350 kg/m³ (22 lb/ft³).
- E. Application shall be completed in one area, inspected and approved by COR before removal of application equipment and proceeding with further work.

3.3 PATCHING AND REPAIRING

- A. Inspect after mechanical, electrical and other trades have completed work in contact with fireproofing material, but before sprayed material is covered by subsequent construction.
- B. Perform corrective measures in accordance with fireproofing material Manufacturer's recommendations.
1. Respray areas requiring additional fireproofing material to provide the required thickness, and replace dislodged or removed material.
 2. Spray material for patching by machine directly on point to be patched, or into a container and then hand apply.
 3. Hand mixing of material is not permitted.
- C. Repair:
1. Respray all test and rejected areas.
 2. Patch fireproofing material which is removed or disturbed after approval.
- D. Perform final inspection of sprayed areas after patching and repair.

3.4 SCHEDULE

- A. Apply fireproofing material in interior structural steel members and on underside of interior steel floor and roof decks , except on following surfaces:
1. Structural steel and underside of steel decks in elevator machine rooms.
 2. Steel members in elevator hoist ways.
 3. Areas used as air handling plenums.
 4. Steel to be encased in concrete or designated to receive other type of fireproofing.
- B. Type II:
1. Columns Supporting more than one floor: 3 hour fire rating – UL Design #X829

2. Columns supporting one floor only or roof only: 2 Hr rating – UL Design #X829
3. Beams supporting more than one floor: 3hr fire rating – UL Design #D902
4. Beams supporting one floor only or roof only: 2hr fire rating – UL Design #D902
5. Steel Roof deck: 1 1/2hr fire rating – UL Design #P819

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**SECTION 07 84 00
FIRESTOPPING**

PART 1 GENERAL

1.1 DESCRIPTION

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

- A. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- B. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- C. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - E84-07..... Surface Burning Characteristics of Building Materials
 - E814-06..... Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
 - Annual Issue Approval Guide Building Materials

- D. Underwriters Laboratories, Inc. (UL):
 - Annual Issue Building Materials Directory
 - Annual Issue Fire Resistance Directory
 - 1479-03 Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
 - Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m² (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 - 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
 - 1. Classified for use with the particular type of penetrating material used.
 - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
 - 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COR.
- C. Clean up spills of liquid type materials.

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**SECTION 07 92 00
JOINT SEALANTS**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- B. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Glazed aluminum curtain wall: Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
- E. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- F. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
 - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.

- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 - 1. Caulking compound
 - 2. Primers
 - 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
 - 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.

- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10Mineral Fiber Block and Board Thermal Insulation.
 - C717-10Standard Terminology of Building Seals and Sealants.
 - C834-10Latex Sealants.
 - C919-08.Use of Sealants in Acoustical Applications.
 - C920-10Elastomeric Joint Sealants.
 - C1021-08Laboratories Engaged in Testing of Building Sealants.
 - C1193-09Standard Guide for Use of Joint Sealants.
 - C1330-02 (R2007)Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.
 - D1056-07Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.
 - E84-09.....Surface Burning Characteristics of Building Materials.
- C. Sealant, Waterproofing and Restoration Institute (SWRI).
 - The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. S-1:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type M.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 20-40
- B. S-3:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type S.
 - 3. Class 25, joint movement range of plus or minus 50 percent.
 - 4. Grade NS.
 - 5. Shore A hardness of 15-25.

6. Minimum elongation of 700 percent.
- C. S-4:
1. ASTM C920 polyurethane or polysulfide.
 2. Type S.
 3. Class 25.
 4. Grade NS.
 5. Shore A hardness of 25-40.
- D. S-6:
1. ASTM C920, silicone, neutral cure.
 2. Type S.
 3. Class: Joint movement range of plus 100 percent to minus 50 percent.
 4. Grade NS.
 5. Shore A hardness of 15-20.
 6. Minimum elongation of 1200 percent.
- E. S-9:
1. ASTM C920 silicone.
 2. Type S.
 3. Class 25.
 4. Grade NS.
 5. Shore A hardness of 25-30.
 6. Non-yellowing, mildew resistant.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints except vertical control joints shall match the color of the masonry.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 1. Type C: Closed-cell material with a surface skin.

- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:

- a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
1. Apply primer prior to installation of back-up rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool joints to concave surface unless shown or specified otherwise.
8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.

- C. Leave adjacent surfaces in a clean and unstained condition.

3.7 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:

1. Metal to Metal: Type S-1
2. Metal to Masonry or Stone: Type S-1
3. Masonry to Masonry or Stone: Type S-1
4. Threshold Setting Bed: Type S-1, S-3, S-4
5. Masonry Expansion and Control Joints: Type S-6

- B. Metal Reglets and Flashings:

1. Flashings to Wall: Type S-6
2. Metal to Metal: Type S-6

- C. Sanitary Joints:

1. Walls to Plumbing Fixtures: Type S-9
2. Counter Tops to Walls: Type S-9
3. Pipe Penetrations: Type S-9

- D. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1.
2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1.
3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1.
4. Exposed Isolation Joints at Top of Full Height Walls: Types C-1.
5. Concealed Acoustic Sealant Type C-2.

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**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- D. Glazing: Section 08 80 00, GLAZING.
- E. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements and temperature rise rating for stairwell doors. Submit proof of temperature rating.
 - 2. Sound rated doors, including test report from Testing Laboratory.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-S-125B Screening, Insect, Nonmetallic

- C. Door and Hardware Institute (DHI):
 - A115 Series..... Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
 - 113-01 Thermal Transmittance of Steel Door and Frame Assemblies
 - 128-1997 Acoustical Performance for Steel Door and Frame Assemblies
 - A250.8-03..... Standard Steel Doors and Frames
- E. American Society for Testing and Materials (ASTM):
 - A167-99(R2004)..... Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A568/568-M-07 Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled
 - A1008-08..... Steel, sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability
 - B209/209M-07..... Aluminum and Aluminum-Alloy Sheet and Plate
 - B221/221M-08..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles and Tubes
 - D1621-04 Compressive Properties of Rigid Cellular Plastics
 - D3656-07 Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns
 - E90-04..... Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions
- F. The National Association Architectural Metal Manufacturers (NAAMM):
 - Metal Finishes Manual (1988 Edition)
- G. National Fire Protection Association (NFPA):
 - 80-09 Fire Doors and Fire Windows
- H. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory
- I. Intertek Testing Services (ITS):
 - Certifications Listings...Latest Edition
- J. Factory Mutual System (FM):
 - Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- B. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.

- C. Aluminum Sheet: ASTM B209/209M.
- D. Aluminum, Extruded: ASTM B221/221M.
- E. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

- 1. Follow SDI A250.8 for fabrication of standard steel doors, except as specified otherwise.
Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per SDI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
- 2. Close top edge of exterior doors flush and seal to prevent water intrusion.
- 3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.

B. Standard Duty Doors: SDI A250.8, Level 1, of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.

C. Heavy Duty Doors: SDI A250.8, Level 2, of size and design shown. Core construction types kraft honeycomb, unitized steel grid, vertical steel stiffeners for interior doors, and, types polyurethane, polystyrene, mineral fiberboard or vertical steel stiffeners, for exterior doors.

D. Smoke Doors:

- 1. Close top and vertical edges flush.
- 2. Provide seamless vertical edges.
- 3. Apply Steel astragal to the meeting stile at the active leaf of pair of doors or double egress doors.
- 4. Provide clearance at head, jamb and sill as specified in NFPA 80.

E. Fire Rated Doors (Labeled):

- 1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
- 2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
- 3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
- 4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

F. Custom Metal Hollow Doors:

- 1. Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor's option, custom hollow metal doors may be provided in lieu of standard steel

doors. Door size(s), design, materials, construction, gages and finish shall be as specified for of standard steel doors.

2.3 METAL FRAMES

A. General:

1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
4. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:

1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-

C. Terminated Stops: SDI A250.8.

D. Glazed Openings:

1. Integral stop on exterior, corridor, or secure side of door.
- 2.. Design rabbet width and depth to receive glazing material or panel shown or specified.

E. Frame Anchors:

1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
 - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
2. Jamb anchors:
 - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority .

- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
- d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- e. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
 - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
- f. Anchors for observation windows and other continuous frames set in stud partitions.
 - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
- g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 SHOP PAINTING

- A. SDI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 - 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 - 3. Protect frame from accidental abuse.
 - 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 - 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Section 08 14 00, INTERIOR DOORS AND FRAMES and Section 08 71 00, DOOR HARDWARE.

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**SECTION 08 14 00
INTERIOR WOOD DOORS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with prefinish, prefit option.
- B. Section includes fire rated doors, sound retardant doors, and smoke doors.

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- D. Glazing: Section 08 80 00, GLAZING.
- E. Metal louvers: Section 08 90 00, LOUVERS AND VENTS.
- F. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of glazing, sound gasketing and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
 - 1. Sound rated doors, including test report indicating STC rating per ASTM E90 from test laboratory.
 - 2. Labeled fire rated doors showing conformance with NFPA 80.
- E. Laboratory Test Reports:
 - 1. Screw holding capacity test report in accordance with WDMA T.M.10.
 - 2. Split resistance test report in accordance with WDMA T.M.5.
 - 3. Cycle/Slam test report in accordance with WDMA T.M.7.
 - 4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
 - 1. For interior doors, manufacturer's warranty for lifetime of original installation.
 - 2. Specified STC RATING for sound retardant rated door assembly in place.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, J-1 Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. Window and Door Manufacturers Association (WDMA):
 - I.S.1-A-04 Architectural Wood Flush Doors
 - I.S.4-07A Water-Repellent Preservative Non-Pressure Treatment for Millwork
 - I.S.6A-01 Architectural Wood Stile and Rail Doors
 - T.M.5-90 Split Resistance Test Method
 - T.M.6-08 Adhesive (Glue Bond) Durability Test Method
 - T.M.7-08 Cycle-Slam Test Method
 - T.M.8-08 Hinge Loading Test Method
 - T.M.10-08 Screwholding Test Method
- C. National Fire Protection Association (NFPA):
 - 80-07 Protection of Buildings from Exterior Fire
 - 252-08 Fire Tests of Door Assemblies
- D. ASTM International (ASTM):
 - E90-04 Laboratory Measurements of Airborne Sound Transmission Loss

PART 2 - PRODUCTS

2.1 FLUSH DOORS

- A. General:
 - 1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
 - 2. Adhesive: Type II
 - 3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
- B. Face Veneer:
 - 1. In accordance with WDMA I.S.1-A.
 - 2. One species throughout the project unless scheduled or otherwise shown.

3. For transparent finishes: Premium Grade. plane sliced, red oak .
 - a. A grade face veneer standard optional.
 - b. AA grade face veneer
 - c. Match face veneers for doors for uniform effect of color and grain at joints.
 - d. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.
 - e. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors.
 4. Factory sand doors for finishing.
- C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
 2. Glazing:
 - a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.
 - b. Use stainless steel or dull chrome plated brass screws for exterior doors.
- D. Fire rated wood doors:
1. Fire Performance Rating:
 - a. "B" label, 1-1/2 hours.
 - b. "C" label, 3/4 hour.
 2. Labels:
 - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
 - b. Metal labels with raised or incised markings.
 3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
 - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
 - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
 - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
 4. Additional Hardware Reinforcement:
 - a. Provide fire rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.

- d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
- e. Mineral material similar to core is not acceptable.
- 5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
- 6. Provide steel frame approved for use in labeled doors for vision panels.
- 7. Provide steel astragal on pair of doors.
- E. Smoke Barrier Doors:
 - 1. For glazed openings use steel frames approved for use in labeled doors.
 - 2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.
- F. Sound Rated Doors:
 - 1. Fabricated as specified for flush wood doors with additional construction requirements to meet specified sound transmission class (STC).
 - 2. STC Rating of the door assembly in place when tested in accordance with ASTM E90 by an independent nationally recognized acoustical testing laboratory not less than 40 .
 - 3. Accessories:
 - a. Frame Gaskets: Continuous closed cell sponge neoprene with stop adjusters.
 - b. Automatic Door Bottom Seal:
 - 1) Steel spring operated, closed cell sponge neoprene metal mounted removable in extruded aluminum housing with a medium matte 0.1 mm (4.0 mil) thick clear Anodized finish.
 - 2) Concealed.

2.2 PREFINISH, PREFIT OPTION

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
 - 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.

2.3 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 - 1. An identification mark or a separate certification including name of inspection organization.
 - 2. Identification of standards for door, including glue type.
 - 3. Identification of veneer and quality certification.

4. Identification of preservative treatment for stile and rail doors.

2.4 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
 2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting stile of active leaf of pair of doors or double egress smoke doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by COR.

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**SECTION 08 31 13
ACCESS DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies access doors or panels.

1.2 RELATED WORK:

- A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R-2004) Stainless and Heat-Resisting Chromium-Nickel Steel Plate,
Sheet and Strip
 - A1008-07 Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-
Alloy
- C. American Welding Society (AWS):
 - D1.3-98 Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
 - 80-06 Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series Metal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

- A. Fabricate components to be straight, square, flat and in same plane where required.
 - 1. Slightly round exposed edges and without burrs, snags and sharp edges.
 - 2. Exposed welds continuous and ground smooth.
 - 3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.

- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FIRE RATED:

- A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).
- B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.
- C. Door Panel: Form of 0.9 mm (0.0359 inch) thick // steel // stainless steel // sheet, insulated sandwich type construction.
- D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
 - 1. Weld exposed joints in flange and grind smooth.
 - 2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.
- E. Automatic Closing Device: Provide automatic closing device for door.
- F. Hinge: Continuous steel hinge with stainless steel pin.
- G. Lock:
 - 1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.
 - 2. Provide latch release device operable from inside of door. Mortise case in door.

2.3 ACCESS DOORS, FLUSH PANEL:

- A. Door Panel:
 - 1. Form of 1.5 mm (0.0598 inch) thick stainless steel sheet.
 - 2. Reinforce to maintain flat surface.
- B. Frame:
 - 1. Form of 1.5 mm (0.0598 inch) thick stainless steel sheet of depth and configuration to suit material and type of construction where installed.
 - 2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
 - 3. Weld exposed joints in flange and grind smooth.
- C. Hinge:
 - 1. Concealed spring hinge to allow panel to open 175 degrees.
 - 2. Provide removable hinge pin to allow removal of panel from frame.
- D. Lock:
 - 1. Flush, screwdriver operated cam lock.

2.4 FINISH:

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.
- C. Stainless Steel: No. 4 for exposed surfaces.

2.5 SIZE:

Minimum 600 mm (24 inches) square door unless otherwise shown.

PART 3 - EXECUTION

3.1 LOCATION:

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use fire rated doors in fire rated partitions and ceilings.
- C. Use flush panels in partitions and gypsum board ceilings.

3.2 INSTALLATION, GENERAL:

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

3.3 ANCHORAGE:

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies aluminum entrance work including storefront construction, hung doors, interior ICU sliding doors, and other components to make a complete assembly.

1.2 RELATED WORK:

- A. Glass and Glazing: Section 08 80 00, GLAZING.
- B. Hardware: Section 08 71 00, DOOR HARDWARE.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: (1/2 full scale) showing construction, anchorage, reinforcement, and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Doors, each type.
 - 2. Entrance and Storefront construction.
- D. Samples:
 - 1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, door closer reinforcement internal reinforcement and insulation, of flush panel door.
 - 2. Two samples of anodized aluminum of each color showing finish and maximum shade range.
 - 3. Two samples of organic finish of each color specified.
- E. Manufacturer's Certificates:
 - 1. Stating that aluminum has been given specified thickness of anodizing.
 - 2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Approval by Contracting Officer is required of products of proposed manufacturer, or supplier, and will be based upon submission by Contractor certification.
- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-06.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B221-05.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - E283-04.....Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
 - E331-00.....Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
 - F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
 - F593-04.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- C. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 SeriesMetal Finishes Manual
- D. American Architectural Manufacturer's Association (AAMA):
 - 2604-05High Performance Organic Coatings on Architectural Aluminum Extrusions and Panels
- E. American Welding Society (AWS):
 - D1.2-03.....Structural Welding Code Aluminum

1.7 PERFORMANCE REQUIREMENTS:

- A. Shapes and thickness of framing members shall be sufficient to withstand a design wind load as indicated on drawings with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.
- B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed 2.63 x 10⁻⁵ m³/m² per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.
- C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.
- D. Thermal Performance, Overall (Frame + Specified Glazing: When tested in accordance with AAMA 507, NFRC 100 and NFRC 200:
 - 1. Therm Transmittance U-Value: 0.36 BTU/HR/FT²/F or less.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, ASTM B209 and B221:

1. Alloy 6063 temper T5 for doors, door frames, fixed glass sidelights storefronts and transoms.
 2. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
 3. For color anodized finish, use aluminum alloy as required to produce specified color.
- B. Thermal Barrier: Provide continuous thermal barriers by means of poured low conductive material bonded to the aluminum, retarding heat flow in the framework, where insulating glass is scheduled.
- C. Fasteners:
1. Aluminum: ASTM F468, Alloy 2024.
 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.

2.2 FABRICATION:

- A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.
- B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.
- D. Make provisions in doors and frames to receive the specified hardware and accessories. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.
- E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
 1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
 2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
 3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

- A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.

- C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.
- D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

- A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 250 mm (10 inches) wide.
- B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds. Form glass rebates integrally with stiles and rails. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 150 mm (six inches) on centers.
- C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.
- D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.6 REINFORCEMENT FOR BUILDERS HARDWARE:

- A. Fabricate from stainless steel plates.
- B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.
- C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
- D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.7 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
 - 1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.
- C. Fluorocarbon Finish: AAMA 605.2, high performance coating. Color to match existing.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.
- C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.
- D. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

3.2 ADJUSTING:

After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

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SECTION 08 44 13
GLAZED ALUMINUM CURTAIN WALLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies glazed aluminum curtain wall system.
 - 1. Thermally broken, pressure equalized on interior.
 - 2. Type: Stickssystem to include following:
 - a. Glass, Insulated Metal Panels and Glass Spandrel Panels.
 - b. Integral reinforcing.
 - c. Closures, trim, subsills and flashings.
 - d. Column covers.
 - e. Fasteners, anchors, and related reinforcement.

1.2 RELATED WORK

- A. Structural steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Miscellaneous metal members: Section 05 50 00, METAL FABRICATIONS.
- C. Firestopping between curtain wall and structure: Section 07 84 00, FIRESTOPPING.
- D. Sheet metal flashing and trim: Section 07 60 00, FLASHING AND SHEET METAL.
 - 1. Joint sealants: Section 07 92 00, JOINT SEALANTS.
- E. Aluminum and glass hinged entry doors and storefront construction: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- F. Glazing: Section 08 80 00, GLAZING.

1.3 QUALITY ASSURANCE

- A. Qualifications:
 - 1. Approval is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
 - a. Manufacturers Qualifications: Manufacturer with five (5) years continuous documented experience in design, fabrication, and installation of glazed aluminum curtain wall systems of type and size required for that project.
 - b. Installer: Manufacturer approved in writing. Continuously installed glazed aluminum curtain walls systems for previous five (5) years.
 - c. Manufacturer shall provide technical field representation at project site, as a minimum, at start of project, during middle, towards end of project, and during field testing of field mockup panel.
 - d. Testing Laboratory: Contractor retained. Engage an AAMA accredited commercial testing laboratory to perform tests specified. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to perform testing specified in this section.

- e. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of glazed aluminum curtain wall system. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, one another, and adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, or in-service performance.
 - 1) Do not modify intended aesthetic effects. If modifications are proposed, submit comprehensive explanatory data for review.
 - f. Qualification of Welders:
 - 1) Welding shall be performed by certified welders qualified in accordance with AWS D1.2, using procedures, materials, and equipment of the type required for this work.
- B. Mockup
- 1. Construct, at job site, full size typical wall unit which incorporates horizontal and vertical joints, framing, window units, panels, glazing, sealants, and other accessories as detailed and specified. Mock-up wall unit location, size and design shall be as indicated. Orient mockup to be facing full sun when constructed. Mockup to be on the south side of the building and part of the final construction. Mockup to include a portion of metal infill panel and all glazing types associated with curtain wall .
 - 2. Approved Mock-up
 - a. After completion and approval of test results of job site mockup, as directed, approved mock-up panel shall be used as minimum standard of comparison for entire curtain wall system.
- C. Pre-Installation Conference
- 1. Prior to starting installation of glazed curtain wall system schedule conference with Contracting Officer to ensure following:
 - a. Clear understanding of drawings and specifications.
 - b. Onsite inspection and acceptance of structural and pertinent structural details relating to curtain wall system.
 - c. Coordination of work of various trades involved in providing system. Conference shall be attended by Contractor; personnel directly responsible for installation of curtain wall system, flashing and sheet metal work, firestopping system and curtain wall manufacturer and their Technical Field Representatives. Conflicts shall be resolved and confirmed in writing.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Product Data:
 - 1. Manufacturer's standard details and fabrication methods.

2. Data on finishing, components, and accessories.
 3. Instructions: Submit descriptive literature, detail specifications, available performance test data and instructions for installation, and adjustments.
 4. Recommendations for maintenance and cleaning of exterior surfaces.
- C. Shop Drawings:
1. Show elevations of glazed curtain wall system at 1:50 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, glazing details, and details of installation.
 2. Submit for curtain wall system and accessories . Tentative approval of drawings shall be received before fabrication of mock-up. Final approval of drawings shall be deferred pending approval of mock-up and accessories. Drawings shall indicate in detail all system parts including elevations, full size sections, framing, jointing, panels, types and thickness of metal anchorage details, flashing and coping details, field connections, weep and drainage system, finishes, sealing methods, glazing, glass sizes and details, firestopping insulation materials, and erection details.
 3. Operation and Maintenance Manuals
 - a. Submit cleaning and maintenance instructions.
- D. Samples:
1. Submit pairs of samples of each specified color and finish on 300 mm (12-inch) long section by width of each tubular, or extruded shape section or 300 mm by 300 mm (12-inch by 12-inch) wide sections of sheet shapes.
 2. Submit corner section of framing members showing fasteners, panels, glazing methods, glazing materials, and weather-stripping. Submit one sample minimum 300 mm by 300 mm (12 inches by 12 inches). In lieu of submitting separate samples for corner section, intermediate section, and panel, one composite sample incorporating all components and features listed may be submitted.
 3. Where normal color variations are anticipated, include 2 or more units in set indicating extreme limits of color variations.
 4. Submit 10"x10" sample of metal infill panel representing panel makeup.
 5. Submit 3"x5" sample of metal infill panel color and finish.
- E. Glass:
1. Specified in Section 08 80 00, GLAZING.
- F. Quality Control Submittals:
1. Design Data:
 - a. Submit structural and thermal calculations for complete wall assembly. Structural calculations and design shop drawings shall be signed and sealed by a structural engineer registered in state in which project is to be located.
 2. Factory Test Reports:

- a. Test Reports: Provide certified test reports, for each of following listed tests, from a qualified independent testing laboratory showing that glazed aluminum curtain wall system assembly has been tested in accordance with specified test procedures and complies with performance characteristics as indicated by manufacturer's testing procedures. Test reports shall show conformance with specified overall thermal performance. Manufacturer shall submit appropriate testing numbers for specific tests indicated below.
 - 1) Deflection and structural tests.
 - 2) Water penetration tests.
 - 3) Air infiltration tests.
 - 4) Delamination tests.
 - 5) Thermal conductance tests.
 - 6) Submit factory tests required except that where a curtain wall system or component of similar type, size, and design as specified for this project has been previously tested within last year, under conditions specified herein, resulting test reports may be submitted in lieu of listed testing.
- G. Manufacturer's Certificates:
 1. Submit Certificates of Compliance, with specification requirements, for the following:
 - a. Metal extrusions.
 - b. Metal accessories.
 - c. Stating that aluminum has been given specified thickness of anodizing or organic coating finish.
 - d. Indicating manufacturer's and installer's meet qualifications as specified.
 - e. Submit list of equivalent size installations, for both manufacturer and installer, which have had satisfactory and efficient operation.
- H. Manufacturer's Field Reports:
 1. Submit field reports of manufacturer's field representative observations of curtain wall installation indicating observations made during inspection at beginning of project, during middle of installation and at conclusion of project. Indicate results of field testing of mockup field panel, and any directions given Contractor for corrective action.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.
- B. Prior to packaging for shipment from factory, mark wall components to correspond with shop and erection drawings and their placement location and erection.
- C. Prior to shipment from factory, place knocked-down lineal members in cardboard containers and cover finished surfaces of members with protective covering of adhesive paper, waterproof tape, or strippable plastic. Do not cover metal surfaces that will be in contact with sealants after installation.

- D. Inspect materials delivered to site for damage; unload and store with ventilation, free from heavy dust, not subject to combustion products or sources of water, and shall permit easy access for inspection and handling. Sealing and caulking compounds, including handling, shall be in accordance with requirements of Section 07 92 00 JOINT SEALANTS.

1.6 PROJECT CONDITIONS

Field Measurements: Where glazed aluminum curtain wall systems are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - MCWM-1-89..... Metal Curtain Wall Manual
 - CW 10-04 Care and Handling of Architectural Aluminum from Shop to Site
 - CW 11-85 Design Windloads for Buildings and Boundary Layer Wind Tunnel Testing
 - CW 13-85 Structural Sealant Glazing Systems (A Design Guide)
 - CWG 1-89 Installation of Aluminum Curtain Walls
 - TIR A1-04 Sound Control for Fenestration Products
 - TIR A8-08 Structural Performance of Composite Thermal Barrier Framing Systems
 - TIR A9-91 Metal Curtain Wall Fasteners
 - TIR A11-04 Maximum Allowable Deflection of Framing Systems for Building Cladding Components of Design Wind Loads
 - 101/I.S.2/A440-08 Windows, Doors and Unit Skylights
 - 501-05 Methods of Test for Exterior Walls
 - 503-08 Field Testing of Metal Storefronts, Curtain walls and Sloped Glazing Systems
 - 2605-98 High Performance Organic Coatings on Architectural Extrusions and Panels
 - 1503-09 Thermal Transmission and Condensation Resistance of Windows, Doors and Glazed Wall Sections
- C. American National Standards Institute (ANSI):
 - Z97.1-09 Glazing Materials Used in Buildings, Safety Performance Specifications and Methods of Test
- D. American Society of Civil Engineers (ASCE):
 - ASCE 7-10 Minimum Design Loads for Buildings and Other Structures

E. American Society for Testing and Materials (ASTM):

A36/A36M-08	Structural Steel
A123-09	Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A193-10	Alloy-Steel and Stainless Steel Bolting Materials for High Temperature Service
A307-10	Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
B209-10	Aluminum and Aluminum Alloy Sheet and Plate
B211-03	Aluminum and Aluminum Alloy Bar, Rod, Wire
B221/B221M-08	Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes and Tubes
B316/B316M-10	Aluminum and Aluminum Alloy Rivet and Cold-Heading, Wire, and Rods
C578-10	Rigid Cellular Polystyrene Thermal Insulation
C612-10	Mineral Fiber Block and Board Thermal Insulation
C920-11	Elastomeric Joint Sealants
C794-10	Standard Test Method for Adhesion-In-Peel of Elastomeric Joint Sealants.
C1363-05	Thermal Performance of Building Materials and Envelope Assemblies by Means of a Hot Box Apparatus
D1037-06	Evaluating the Properties of Wood-Base Fibers and Particle Panel Materials
E84-10	Surface Burning Characteristics of Building Materials
E90-09	Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
E283-04	Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors under Specified Pressure Difference Across this Specification
E330-02(R2010)	Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
E331-00(R2009)	Water Penetration of Exterior Windows, Curtain Walls, and Doors By Uniform Static Air Pressure Difference
E413-10	Classification for Rating Sound Insulation
E783-02(R2010)	Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors.
E1105-00(R2008)	Field Determination of Water Penetration of Installed Exterior Windows, Curtain Walls, and Doors By Uniform or Cyclic Static Air Pressure Differences

- F. American Welding Society, Inc. (AWS):
 - D1.2-08.....Structural Welding Code-Aluminum
- G. Consumer Product Safety Commission (CPSC):
 - 16 CFR 1201Architectural Glazing Standards and Related Material
- H. Federal Specifications (FS):
 - TT-P-645B-90Primer, Paint, Zinc-Molybdate, Alkyd Type
- I. Glass Association of North America (GANA):
 - 2010 Edition GANA Glazing Manual
 - 2008 Edition GANA Sealant Manual
 - 2009 Edition GANA Laminated Glazing Reference Manual
 - 2008 Edition Tempered Glass Engineering Standard Manual
- J. Military Specifications (MIL):
 - MIL-C-18480 (Rev. B) Coating Compound, Bituminous Solvent, Coal Tar Base
- K. National Association of Architectural Metal Manufacturers (NAAMM):
 - 500 Series (2006).....Metal Finishes Manual.
- L. Steel Structures Painting Council (SSPC)
 - Paint 25-97 (2004).....Red Iron Oxide Raw Linseed Oil and Alkyd Primer (Without Lead and Chromate Pigments

1.8 WARRANTY

- A. Submit manufacturer's written warranty for materials, installation and weathertightness, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to five (5) years from date of final acceptance of project by Government.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Design Requirements:
 - 1. Curtain Wall System: Tubular aluminum sections with thermal break condition self supporting framing, factory prefinished, vision glass, glass, insulated metal panel spandrel infill; related flashings, anchorage and attachment devices.
 - 2. System Assembly: Shop unitized assembly.
 - 3. No curtain wall framing member shall deflect, in a direction normal to plane of wall, more than 1/175 of its clear span or 20 mm (3/4 inch), whichever is less, when designed in accordance with requirements of TIR A11 and tested in accordance with ASTM E330, except that when a gypsum wallboard surface will be affected, deflection shall not exceed 1/360 of span. No framing member shall have a permanent deformation in excess of 0.2 percent of its clear span when tested in accordance with ASTM E330 for a minimum test period of 10 seconds at 1.5 times design wind pressures indicated as part of structural drawing wind load

- requirements. No glass breakage, damage to fasteners, hardware or accessories shall be permitted due to deformation stated above:
- a. Provide system complete with framing, mullions, trim, fasteners, anchors, accessories, concealed auxiliary members, and attachment devices for securing wall to structure as specified or indicated. Unless noted otherwise, comply with MCWM-1.
 - b. Curtain wall system components shall be furnished by one manufacturer or fabricator; however, all components need not be products of same manufacturer.
 - c. Fully coordinate system accessories directly incorporated, and adjacent to contiguous related work and insure materials compatibility, deflection limitations, thermal movements, and clearances and tolerances as indicated or specified.
 - d. Provide system with adequate allowances for expansion and contraction of components and fastenings to prevent buckling damage, joint seal failure, glass breakage, undue stress on fastenings or other detrimental effects. For design purposes, base provisions for thermal movement on assumed ambient temperature range of from -18 degrees C to 49 degrees C (0 degrees F to 120 degrees F).
 - e. Provide wall system to accommodate tolerances in building frame and other contiguous work as indicated or specified.
- B. Manufacturer's Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of kind indicated. Engineering services are defined as those performed for installations of curtain walls that are similar to those indicated for this Project in material, design, and extent.
- C. Performance Requirements:
1. System shall meet or exceed all performance requirements specified.
 2. Curtain wall components shall have been tested in accordance with requirements below and shall meet performance requirements specified:
 3. System Design: Design and size components to withstand dead loads and live loads caused by positive and negative wind loads acting normal to plane of wall as calculated in accordance with Kentucky Building Code 2007 with 2011 Revisions and as indicated on drawings.
 4. Seismic Loads: Design and size components to withstand seismic loads and sway displacement as calculated in accordance with Kentucky Building Code 2007 with 2011 Revisions.
 5. Water Penetration:
 - a. No water penetration shall occur when wall is tested in accordance with ASTM E331 at a differential static test pressure of 20 percent of inward acting design wind pressure as indicated on structural drawings, but not less than 718 Pa (15 psf).

- b. Make provision in wall construction for adequate drainage to outside of water leakage or condensation that occurs within outer face of wall. Leave drainage and weep openings in members and wall open during test.
6. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783
 - a. Static-Air-Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 - b. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq ft) of surface maximum.
7. Deflections Test: ASTM E330, Procedure B:
 - a. No member shall deflect in a direction parallel to plane of wall, when carrying its full design load, more than an amount which will reduce edge cover or glass bite below 75 percent of design dimension. No member after deflection under full design load, shall have a clearance between itself and top of panel, glass, sash, or other part immediately below it less than 3 mm (1/8 inch); clearance between member and an operable window or door shall be minimum 1.5 mm (1/16 inch).
8. Delamination Test:
 - a. Adhesively bonded metal-faced panels shall show no evidence of delamination, warpage or other deterioration or damage when subjected to the six "Accelerated Aging Cycles" specified in ASTM D1037.
9. Thermal Conductance Tests: ASTM C236.
 - a. The thermal transmittance U-Factor: .37 BTU/HR/FT/F or less.b. Condensation Resistance Factor CRF to be a minimum of 78.

2.2 MATERIALS

- A. Extruded Aluminum Framing Members: ASTM B221M; 6063-T5 extruded aluminum for non-structural components or 6063-T6 extruded aluminum for structural members; temper and alloy as recommended by manufacturer.
- B. Sheet Aluminum: ASTM B209M; 6065-T5 temper and alloy as recommended by manufacturer.
 1. Formed flashing and closures: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
 2. Extruded sill members: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
- C. Steel Sections: ASTM A36M.
- D. Primer: TS TT-P-645; red, for shop application and field touch-up.
- E. Fasteners:
 1. For Exterior Cap Retainers: ASTM A193 B8 300 series, stainless steel screws.
 2. For Framework Connections: ASTM B211M 2024-T4 aluminum, ASTM A193 B8 300 series, stainless steel, and ASTM B316 aluminum rivets, as required by connection.
 3. For Anchoring Glazed Aluminum Curtain Wall to Support Structure: ASTM A307 zinc plated steel fasteners.
- F. Shims: Metal or plastic.

G. Joint Sealants and Accessories:

1. In accordance with requirements specified in Section 07 92 00, JOINT SEALANTS.
2. Structural Flush Glazed Joints: High performance silicone sealant applied in accordance with manufacturer's recommendations.
3. Non-structural Flush Glazed Joints and Weather Seal Joints: Silicone sealants applied in accordance with manufacturer's recommendations.
4. Comply with recommendations of sealant manufacturer for specific sealant selections.
5. Provide only sealants that have been tested per ASTM C794 to exhibit adequate adhesion to samples of glass and metal equivalent to those required for project.
6. Exposed metal to metal joints: Silicone sealant selected from manufacturer's standard colors.

H. Glazing Materials:

1. As specified under Section 08 80 00, GLAZING.
2. Glazing Gaskets:
 - a. Exterior: Continuous EPDM gaskets at each glass and spandrel panel.
 - b. Interior: Continuous, closed cell PVC foam sealant tape, sealed at corners.
3. Glass Sizes and Clearances:
 - a. Accommodate up to 25 mm (1 inch) glazing.
 - b. Sizes indicated are nominal. Verify actual sizes required by measuring frames.
Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting shall occur in factory.
4. Glass Setting Materials:
 - a. Provide head bead and drive wedge required for glass installation to suit curtain wall system in accordance with manufacture's recommendations.

I. Firestopping: Refer to Section 07 84 00, FIRESTOPPING for requirements.

2.3 FABRICATION

- A. Curtain wall components shall be of materials and thickness indicated or specified. Details indicated are representative of required design and profiles. Maintain sightlines indicated on drawings. Unless specifically indicated or specified otherwise, methods of fabrication and assembly shall be at discretion of curtain wall manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices shall permit adjustment in three directions. There shall be no exposed fasteners.
- B. Thermal barrier: Provide continuous thermal barrier by means of 6/6 nylon polyamide glass fiber reinforced pressure extruded bar. Systems employing non-structural thermal barriers are not acceptable.
- C. Joints: Joints exceeding +1.5 mm (+1/16") shall be mechanically fastened.

- D. Ventilation and Drainage: Direct water leakage to exterior by means of concealed drainage system and weeps. Flashings and other materials used internally shall be nonstaining, noncorrosive, and nonbleeding.
- E. Protection and Treatment of Metals:
 - 1. Remove from metal surfaces lubricants used in fabrication and clean off other extraneous material before leaving shop.
 - 2. Provide protection against galvanic action wherever dissimilar metals are in contact, except in case of aluminum in permanent contact with galvanized steel, zinc, stainless steel, or relatively small areas of white bronze. Paint contact surfaces with one coat bituminous paint conforming to MIL-C-18480 or apply appropriate caulking material or nonabsorptive, noncorrosive, and nonstaining tape or gasket between contact surfaces.
- F. Metal sills and Closures: Fabricate accessories, spandrel panels, trim closures of sizes and shapes indicated from similar materials and finish as specified for wall system.
- G. Concealed Interior Mullion Reinforcing: ASTM A36M steel shapes as required for strength and mullion size limitations, hot dip galvanized after fabrication in accordance with ASTM A123.
- H. Metal Spandrel Panels: Laminated aluminum-faced panels of thickness indicated, flat with no deviations in plane exceeding 1.5 mm in 600 mm (1/16 inch in 24 inches) or 3 mm (1/8 inch) over entire panel. Provide with edge flanges:
 - 1. Face Sheets: 0.6 mm (0.024-inch) minimum thickness finished to match system framing.
 - a. Smooth.
 - 2. Concealed Back Sheets: Aluminum or galvanized steel in manufacturer's standard thickness.
- I. Panel Core Material:
 - 1. Exterior: Fiber reinforced cement board
 - a. Core: A: 1.7-lb density Isocyanurate
 - b. Interior: Fiber reinforced cement board
 - 2. Edge Configuration: Sealed.

2.4 PROTECTION

- A. Provide protection for aluminum against galvanic action, wherever dissimilar materials are in contact, by painting contact surfaces of dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one side.

2.5 METAL FINISHES

- A. In accordance with NAAMM AMP500 series.
- B. Anodized Aluminum:
 - 1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class 1 Architectural, 0.7-mil thick.
- C. Apply one coat of bituminous paint to concealed aluminum and steel surfaces in contact with cementitious or dissimilar materials.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Prior to installation of glazed curtain wall system, arrange for representative(s) of manufacturer to examine structure and substrate to determine that they are properly prepared, and ready to receive glazed curtain wall work included herein.
- B. Verifying Conditions and Adjacent Surfaces: After establishment of lines and grades and prior to system installation examine supporting structural elements. Verify governing dimensions, including floor elevations, floor to floor heights, minimum clearances between curtain wall and structural frames, and other permissible dimensional tolerances in building frame.

3.2 PREPARATION

- A. Take field dimensions and examine condition of substrates, supports, and other conditions under which work of this section is to be performed to verify that work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Contact between aluminum and dissimilar metals shall receive a protective coating of asphaltic paint for prevention of electrolytic action and corrosion.

3.3 INSTALLATION

- A. Installation and erection of glazed curtain wall system and all components shall be in accordance with written directions of curtain wall manufacturer. Match profiles, sizes, and spacing indicated on approved shop drawings.
- B. Bench Marks and Reference Points: Establish and permanently mark bench marks for elevations and building line offsets for alignment at convenient points on each floor level. Should any error or discrepancy be discovered in location of marks, stop erection work in that area until discrepancies have been corrected.
- C. Ensure that drainage system operates properly in accord with AAMA 501 procedures.
- D. Do not proceed with structural silicone work when metal temperature is below 0 degrees C (32 degrees F).
- E. Isolate between aluminum and dissimilar metals with protective coating or plastic strip to prevent electrolytic corrosion.
- F. Install glazed aluminum curtain wall system so as to maintain a virtually flat face cap, with no visible bowing.
- G. Install entire system so that fasteners are not visible.
- H. Tolerances:
 - 1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3600 mm (1/8 inch per 12 feet) of length up to not more than 13 mm (1/2 inch) in any total length.
 - 2. Maximum offset from true alignment between two identical members abutting end to end in line: 0.8 mm (1/32 inch).

3. Sealant Space Between Curtain Wall Mullion and Adjacent Construction: Maximum of 19 mm (3/4 inch) and minimum of 6 mm (1/4 inch).
- I. Joint Sealants:
1. Joint Sealants: Shall be in accordance with requirements of Section 07 92 00, JOINT SEALANTS.
 2. Surfaces to be primed and sealed shall be clean, dry to touch, free from frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter. Enclose joints on three sides. Clean out grooves to proper depth. Joint dimensions shall conform to approved detail drawings with a tolerance of plus 3 mm (1/8 inch). Do not apply compound unless ambient temperature is between 5 and 35 degrees C (40 and 90 degrees F). Clean out loose particles and mortar just before sealing. Remove protective coatings or coverings from surfaces in contact with sealants before applying sealants or tapes. Solvents used to remove coatings shall be of type that leave no residue on metals.
 3. Match approved sample. Force compound into grooves with sufficient pressure to fill grooves solidly. Sealing compound shall be uniformly smooth and free of wrinkles and, unless indicated otherwise, shall be tooled and left sufficiently convex to result in a flush joint when dry. Do not trim edges of sealing material after joints are tooled. Mix only amount of multi-component sealant which can be installed within four hours, but at no time shall this amount exceed 19 liters (5 gallons).
 4. Apply primer to masonry, concrete, wood, and other surfaces as recommended by sealant manufacturer. Do not apply primer to surfaces which will be exposed after caulking is completed.
 5. Tightly pack backing in bottom of joints which are over 13 mm (1/2 inch) in depth with specified backing material to depth indicated or specified. Roll backing material of hose or rod stock into joints to prevent lengthwise stretching.
 6. Install bond preventive material at back or bottom of joint cavities in which no backstop material is required, covering full width and length of joint cavities.
 7. Remove compound smears from surfaces of materials adjacent to sealed joints as work progresses. Use masking tape on each side of joint where texture of adjacent material will be difficult to clean. Remove masking tape immediately after filling joint. Scrape off fresh compound from adjacent surfaces immediately and rub clean with approved solvent. Upon completion of caulking and sealing, remove remaining smears, stains, and other soiling, and leave work in clean neat condition.
- J. Glass:
1. Refer to Section 08 80 00, GLAZING, and drawing for glass types. Install in accordance with manufacturer's recommendations as modified herein.
 2. Before installing glass, inspect sash and frames to receive glass for defects such as dimensional variations, glass clearances, open joints, or other conditions that will prevent

- satisfactory glass installation. Do not proceed with installation until defects have been corrected.
3. Clean sealing surfaces at perimeter of glass and sealing surfaces of rebates and stop beads before applying glazing compound, sealing compound, glazing tape, or gaskets. Use only approved solvents and cleaning agents recommended by compound or gasket manufacturer. All sashes shall be designed for outside glazing. Provide continuous snap in glazing beads to suit glass as specified.
 4. Insulating and tempered glass, and glass of other types that exceed 100 united inches in size: Provide void space at head and jamb to allow glass to expand or move without exuding sealant. Perimeter frames and ventilator sections shall have glazing rebates providing an unobstructed glazing surface 19 mm (3/4 inch) in height. Glazing rebate surfaces must be sloped to shed water.
 5. Provide adequate means to weep incidental water and condensation away from sealed edges of insulated glass units and out of wall system. Weeping of lock-strip gaskets should be in accordance with recommendation of glass manufacturer.
- K. Metal Copings:
1. Refer to Section 07 60 00, FLASHING AND SHEET METAL for requirements of metal copings when they are not a part of glazed curtain wall system work.
 2. Coordinate curtain wall installation with metal coping detail on contract drawings. Provide watertight seal to meet criteria set forth in this section regarding air and water penetration.

3.4 CLEANING

- A. Install curtain wall frame and associated metal to avoid soiling or smudging finish.
- B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
- E. Replace cracked, broken, and defective glass with new glass at no additional cost to Government. Just prior to final acceptance of curtain wall system clean glass surfaces on both sides, remove labels, paint spots, compounds, and other defacements, and clean metal fixed panels. Remove and replace components that cannot be cleaned successfully.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage an AAMA accredited commercial qualified independent testing and inspecting agency to perform field quality-control tests specified, and to prepare test reports: Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Contracting Officer for approval.
- B. Conduct field check test for water leakage on designated wall areas after erection to comply with MCWM-1. Conduct test on two wall areas, two bays wide by two stories high where directed. Conduct test and take necessary remedial action as directed by Contracting Officer.

- C. Test Specimen:
 - 1. Test specimen shall include curtain wall assembly and construction. Test chamber shall be affixed to exterior side of test specimen and test shall be conducted using positive static air pressure.
 - 2. Test specimens shall be selected by Contracting Officer after curtain wall system has been installed in accordance with contract drawings and specification.
- D. Sealant Adhesion Tests: Test installed sealant, in presence of sealant manufacturer's field representative, in a minimum of two areas and as follows:
 - 1. Test weatherseal sealant as recommended in writing by sealant manufacturer.
- E. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783.
 - 1. Field air leakage testing is not required for continuous curtain wall systems.
 - 2. Static-Air-Pressure Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 - 3. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
- F. Water Penetration: Test glazed aluminum curtain wall system for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105.
 - 1. Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 479 Pa (10 psf). No uncontrolled water shall be present.
- G. Retesting:
 - 1. Should system fail field test, system may be modified or repaired, and retested.
 - 2. Should system fail second field test, system may be additionally modified or repaired, and retested.
 - 3. All modifications and repairs made to tested areas shall be recorded, and same modifications and repairs made to all system and adjacent construction on project.
 - 4. Should second test fail, Contracting Officer may require testing of additional areas of the curtain wall.
- H. Rejection:
 - 1. Failure of any of specimens to meet test requirements of third test shall be cause for rejection of wall system and adjacent construction on project.

3.6 PROTECTION

- A. After installation, protect windows, and other exposed surfaces from disfiguration, contamination, contact with harmful materials, and from other construction hazards that will interfere with their operation, or damage their appearance or finish. Protection methods shall be in accordance with recommendations of product manufacturers or of respective trade association. Remove paper or tape factory applied protection immediately after installation. Clean surfaces of mortar, plaster, paint, smears of sealants, and other foreign matter to present neat appearance and prevent fouling of operation. In addition, wash with a stiff fiber brush, soap and water, and thoroughly

rinse. Where surfaces become stained or discolored, clean or restore finish in accordance with recommendations of product manufacturer or respective trade association.

--- END ---

SECTION 08 44 13.15
ALUMINUM SUN SHADES

PART 1 GENERAL

1.01 SUMMARY

- A. Section Includes: Aluminum Sun Shades:
- B. Related Sections:
 - 1. Sealants: Refer to Division 7 Joint Treatment Section for sealant requirements.
 - 2. Glass and Glazing: Refer to Division 8 Glass and Glazing Section for glass and glazing requirements.
 - 3. Single Source Requirement: All products listed below shall be by the same manufacturer.
 - a. Section 08 41 13 Aluminum-Framed Entrances and Storefronts.
 - b. Section 08 44 13 Glazed Aluminum Curtain Wall.

1.02 SUBMITTALS

- A. General: Prepare, review, approve, and submit specified submittals in accordance with "Conditions of the Contract" and Division 1 Submittals Sections. Product data, shop drawings, samples, and similar submittals are defined in "Conditions of the Contract."
- B. Product Data: Submit product data for each type sunshade and curtain wall series specified
- C. Shop Drawings: Submit shop drawings showing layout, profiles, and product components, including anchorage, accessories, finish colors and textures.

1.03 QUALITY ASSURANCE

- A. Qualifications:
 - 1. Installer Qualifications: Installer experienced (as determined by contractor) to perform work of this section who has specialized in the installation of work similar to that required for this project. If requested by Owner, submit reference list of completed projects.
 - 2. Manufacturer Qualifications: Manufacturer capable of providing field service representation during construction process.
- B. Pre-Installation Meetings: Conduct pre-installation meeting to verify project requirements, substrate conditions, manufacturer's installation instructions, and manufacturer's warranty requirements.

1.04 PROJECT CONDITIONS / SITE CONDITIONS

- A. Field Measurements: Verify actual measurements/openings by field measurements before

fabrication; show recorded measurements on shop drawings. Coordinate field measurements, fabrication schedule with construction progress to avoid construction delays.

1.05 WARRANTY

- A. Manufacturer's Warranty: Submit, for Owner's acceptance, manufacturer's standard warranty document executed by authorized company official. Manufacturer's warranty is in addition to, and not a limitation of, other rights Owner may have under the Contract Documents.
 - 1. Warranty Period: Manufacturers Standard Warranty commencing on Date of Substantial Completion.

PART 2 PRODUCTS

2.01 SUMMARY

- A. Sun Shade System:
 - 1. Description: All structural components and attachment hardware shall be concealed.
 - 2. Thermally improved anchor: Sunshade anchor must provide a continuous thermal barrier by means of a poured and debridged pocket consisting of a two-part, chemically curing high density polyurethane which is bonded to the aluminum

2.02 MATERIALS

- A. Extrusions: ASTM B 221 (ASTM B 221M), 6063-T5 and 6063-T6 Aluminum Alloys.
- B. Aluminum Plate:
 - 1. Painted Finish: ASTM B 209 (ASTM B 209M), 3003-H14 Aluminum Alloy, 0.25" (6.35 mm) nominal thickness.

2.03 ACCESSORIES

- A. Manufacturer's Standard Accessories:
 - 1. Fasteners: AISI 300 series stainless steel fasteners.

2.04 FABRICATION

- A. Shop Assembly: Fabricate and assemble units with joints only at intersection of aluminum members with hairline joints; rigidly secured, in accordance with manufacturer's recommendations.

2.05 FINISHES AND COLORS

- A. Anodized Finish
 - 1. Clear

- B. Anodized Finishing: Prepare aluminum surfaces for specified finish; apply shop finish in accordance with the following:
 - 1. Anodic Coating: Electrolytic color coating followed by an organic seal applied in accordance with the requirements of AAMA 612-02. Aluminum extrusions shall be produced from quality controlled billets meeting AA-6063-T5.
 - a. Exposed Surfaces shall be free of scratches and other serious blemishes.
 - b. Extrusions shall be given a caustic etch followed by an anodic oxide treatment and then sealed with an organic coating applied with an electrodeposition process.
 - c. The anodized coating shall comply with all of the requirements of AAMA 612-02: Voluntary Specifications, Performance Requirements and Test Procedures for Combined Coatings of Anodic Oxide and Transparent Organic Coatings on Architectural Aluminum. Testing shall demonstrate the ability of the finish to resist damage from mortar, salt spray, and chemicals commonly found on construction sites, and to resist the loss of color and gloss.
 - d. Overall coating thickness for finishes shall be a minimum of 0.7 mils.

PART 3 EXECUTION

3.01 MANUFACTURER'S INSTRUCTIONS / RECOMMENDATIONS

- A. Compliance: Comply with manufacturer's product data, including product technical bulletins, installation instructions, and product carton instructions.

3.02 EXAMINATION

- A. Site Verification of Conditions: Verify substrate conditions (which have been previously installed under other sections) are acceptable for product installation in accordance with manufacturer's instructions.

3.03 PREPARATION

- A. Adjacent Surfaces Protection: Protect adjacent work areas and finish surfaces from damage during product installation.

3.04 INSTALLATION

- A. General: Install manufacturer's system in accordance with shop drawings, and within specified tolerances.
 - 1. Protect aluminum members in contact with masonry, steel, concrete, or dissimilar materials using nylon pads or bituminous coating.
 - 2. Shim and brace aluminum system before anchoring to structure.
 - 3. Verify curtain wall system allows water entering system to be collected in gutters

and wept to the exterior. Verify weep holes are open, and metal joints are sealed in accordance with manufacturers installation instructions.

4. Seal metal to metal curtain wall system joints using sealant recommended by system manufacturer.

3.05 FIELD QUALITY CONTROL

- A. Manufacturer's Field Services: Upon request, provide manufacturer's field service consisting of site visit for inspection of product installation in accordance with manufacturer's instructions.

3.06 ADJUSTING AND CLEANING

- A. Cleaning: The Contractor shall clean installed products in accordance with manufacturer's instructions prior to Owner's acceptance, and remove construction debris from project site. Legally dispose of debris.
- B. Protection: The Contractor shall protect installed product's finish surfaces from damage during construction.

END OF SECTION

**SECTION 08 71 00
DOOR HARDWARE**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS
- C. Painting: Section 09 91 00, PAINTING.
- D. Card Readers: Section 28 13 00 PHYSICAL ACCESS CONTROL SYSTEMS.
- E. Electrical: Division 26, ELECTRICAL.
- F. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, if possible, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal and wood doors.
 - 3. Surface applied overhead door closers.
 - 4. Exit devices.

1.4 WARRANTY

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.24-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
 - 1. Locks, latchsets, and panic hardware: 5 years.

- 2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23 plus 2 copies to the VAMC Locksmith (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:
 - 1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
 - 2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

- A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, COR and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
 - 1. Inspection of door hardware.
 - 2. Job and surface readiness.
 - 3. Coordination with other work.
 - 4. Protection of hardware surfaces.
 - 5. Substrate surface protection.
 - 6. Installation.
 - 7. Adjusting.
 - 8. Repair.
 - 9. Field quality control.
 - 10. Cleaning.

1.9 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Keying: All cylinders shall be keyed into existing Best Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type BEST cores. Keying information shall be furnished at a later date by the COR .

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
 - F883-04 Padlocks
 - E2180-07.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
 - A156.1-06..... Butts and Hinges

- A156.3-08..... Exit Devices, Coordinators, and Auto Flush Bolts
- A156.4-08..... Door Controls (Closers)
- A156.5-01..... Auxiliary Locks and Associated Products
- A156.6-05..... Architectural Door Trim
- A156.8-05..... Door Controls-Overhead Stops and Holders
- A156.13-05..... Mortise Locks and Latches Series 1000
- A156.16-08..... Auxiliary Hardware
- A156.18-06..... Materials and Finishes
- A156.21-09..... Thresholds
- A156.22-05..... Door Gasketing and Edge Seal Systems
- A156.25-07 Electrified Locking Devices
- A156.26-06..... Continuous Hinges
- A156.28-07 Master Keying Systems
- A156.29-07 Exit Locks and Alarms
- A156.30-03 High Security Cylinders
- A250.8-03..... Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
 - 80-10 Fire Doors and Fire Windows
 - 101-09 Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
 - Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
 - 1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
 - 2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.
- B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.
 2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
 3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
 4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
 5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 7. Provide heavy-weight hinges where specified.
 8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.
- C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES

- A. ANSI/BHMA A156.26, Grade 1-600.
1. Listed under Category N in BHMA's "Certified Product Directory."
- B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete
- C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.
1. Base Metal for Exterior Hinges: Stainless steel.
 2. Base Metal for Interior Hinges: Stainless steel.
 3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel.
 4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.
 5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.
 6. Provide with manufacturer's cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.
 7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.
 8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer's adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer.

2.4 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
 - 1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 - 2. Where specified, closer shall have hold-open feature.
 - 3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
 - 4. Material of closer body shall be forged or cast.
 - 5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
 - 6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
 - 7. Closers shall have full size metal cover; plastic covers will not be accepted.
 - 8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
 - 9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
 - 10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
 - 11. Provide parallel arm closers with heavy duty rigid arm.
 - 12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
 - 13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
 - 14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.5 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.

- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.6 OVERHEAD DOOR STOPS AND HOLDERS

- A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.7 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than 6 or 7 pins based on the existing system. Cylinders for all locksets shall be removable core type. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide

temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.

- B. In addition to above requirements, locks and latches shall comply with following requirements:
 - 1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching 15H. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.

2.8 PUSH-BUTTON COMBINATION LOCKS

- A. ANSI/BHMA A156.13, Grade 1. Battery operated pushbutton entry.
- B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.
- C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.9 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

2.10 KEY CABINET

- A. ANSI Standard A156.5. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus

25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.

- B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."
- C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.
- D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by theCOR.

2.11 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates as specified below:
 - 1. Kick plates, mop plates and armor plates of metal, Type J100 series.
 - 2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
 - 3. Kick plates and/or mop plates are not required on following door sides:
 - a. Armor plate side of doors;
 - b. Exterior side of exterior doors;
 - c. Closet side of closet doors;
 - d. Both sides of aluminum entrance doors.

2.12 EXIT DEVICES

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.
- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.13 FLUSH BOLTS (LEVER EXTENSION)

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.14 FLUSH BOLTS (AUTOMATIC)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).

- B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.15 DOOR PULLS

- A. Conform to ANSI A156.6. Pull plate 90 mm by 350 mm (3-1/2 inches by 14 inches), unless otherwise specified. Cut plates of door pulls for cylinders, or turn pieces where required.

2.16 PUSH PLATES

- A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide metal Type J300 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.17 COMBINATION PUSH AND PULL PLATES

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.18 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) from frame face.

2.19 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

- A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.20 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m³/s/m).

2.21 MISCELLANEOUS HARDWARE

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E76213, conforming to ANSI A156.5. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.

- B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, except as otherwise specified. Provide cylinders to operate locking devices where specified for following partitions and doors:
1. Folding doors and partitions.
 2. Wicket door (in roll-up door assemblies).
 3. Slide-up doors.
 4. Swing-up doors.
 5. Fire-rated access doors-Engineer's key set.
 6. Doors from corridor to electromagnetic shielded room.
 7. Day gate on vault door.
- C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.22 THERMOSTATIC TEMPERATURE CONTROL VALVE CABINETS

- A. Where lock is shown, equip each cabinet door (metal) with lock Type E06213, conforming to ANSI A156.5. Key locks in Key Sets approved by Contracting Officer. See mechanical drawings and specifications for location of cabinets.
- B. Cabinet manufacturer shall supply the hinges, bolts and pulls. Ship locks to cabinet manufacturer for installation.

2.23 HINGED WIRE GUARDS (FOR WINDOWS, DOORS AND TRANSOMS) AND WIRE PARTITION DOORS

- A. Butt hinges, type A8133 (special swaging) 100 mm by 90 mm (4 inches by 3-1/2 inches), Finish US2C.
1. 3 hinges for guards over 1060 mm (3-1/2 feet) high.
 2. 2 hinges for guards less than 1060 mm (3-1/2 feet) high.
- B. Conform to ANSI A156.5. Lock Type E06081 for guards and Type E06061 for partitions.
1. Keying: Except as noted otherwise, key locks like entrance door or space wherein guards and partitions are located except as otherwise specified.
 2. Key locks for partitions enclosing mechanical and electrical equipment in Engineer's Set.
(See detailed drawings for number of locks and butt hinges required for each guard).

2.24 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
 - 1. Hinges --exterior doors: 626 or 630.
 - 2. Hinges --interior doors: 652 or 630.
 - 3. Pivots: Match door trim.
 - 4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 - 5. Thresholds: Mill finish aluminum.
 - 6. Cover plates for floor hinges and pivots: 630.
 - 7. Other primed steel hardware: 600.
- D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.
- E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.
- F. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.25 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:
- B. Hardware Heights from Finished Floor:
 - 1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
 - 2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
 - 3. Deadlocks centerline of strike 1219 mm (48 inches).
 - 5. Centerline of door pulls to be 1016 mm (40 inches).
 - 6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
 - 7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.

8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

- B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

- C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.
- D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by COR. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.
- E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

- F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

- G. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

- A. Installer to provide letter to COR that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.
 2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
 3. Identify items that have deteriorated or failed.
 4. Submit written report identifying problems.

3.4 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of COR and VA Locksmith.

3.5 HARDWARE SETS

- A. HARDWARE SETS TO FOLLOW

Hardware Group No. 01

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HW HINGE	A8111	652
1	EA	CIPHER LOCK	CO-100-MS-70-KP-RHO-BD	626AM
1	EA	PERMANENT CORE	KEYED TO EXISTING SYSTEM	626
1	EA	SURFACE CLOSER	C02011/C02041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 02

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	STOREROOM LOCK	F07	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4G, PT-4H	689
1	EA	DRIP CAP	R3Y976	CL
1	SET	SEALS	R3E164	CL
1	EA	DOOR SWEEP	R3A534	CL
1	EA	THRESHOLD	J36130	AL

Key Door 603 from stair.

Hardware Group No. 03 – NOT USED

For use on door #(s):

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	STOREROOM LOCK	F07	326
1	EA	SURFACE CLOSER	C05011/C05041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	WALL STOP	L12201	626
1	EA	DRIP CAP	R3Y976	CL
1	SET	SEALS	R3E164	CL
1	EA	DOOR BOTTOM	R3F416	AL
1	EA	THRESHOLD	J32130	AL

Hardware Group No. 04

Provide each PR door(s) with the following:

Qty		Description	Catalog Number	Finish
6	EA	HINGE	A5112	630

FIFTH FLOOR MAIN ADDITION
VAMC LEXINGTON, KENTUCKY

DOOR HARDWARE

2	EA	MANUAL FLUSH BOLT	L04251	626
1	EA	DUST PROOF STRIKE	L14011	626
1	EA	EXIT STOREROOM	KEYED FROM INSIDE, NO OUTSIDE TRIM	326
2	EA	SURFACE CLOSER	C05051 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	DRIP CAP	R3Y976	CL
1	SET	SEALS	R3E164	CL
1	SET	ASTRAGAL	R3J734	CL
2	EA	DOOR SWEEP	R3A534	CL
1	EA	THRESHOLD	J36130	AL

Key from mechanical room.

Hardware Group No. 05

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A8111	630
1	EA	PASSAGE SET	F01	326
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 05A

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	STOREROOM LOCK	F07	326
1	EA	SURFACE CLOSER	C05011/C05041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	FLOOR STOP	L12141	626
1	SET	SEALS	ROE154	BRN

Hardware Group No. 05B

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HW HINGE	A8111	652
1	EA	PASSAGE SET	F01	326
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 05C

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
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FIFTH FLOOR MAIN ADDITION
VAMC LEXINGTON, KENTUCKY

DOOR HARDWARE

3	EA	HW HINGE	A8111	652
1	EA	PASSAGE SET	F01	326
1	EA	OH STOP	C01541	630
3	EA	SILENCER	L03011	GRY

Hardware Group No. 06

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HW HINGE	A5111	630
1	EA	FIRE EXIT HARDWARE	Grade 1, Function 14	US26DAM
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
1	SET	SEALS	ROE154	BRN

Hardware Group No. 07

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	PRIVACY SET	F19	326
1	EA	MOP PLATE	J103	630
1	EA	WALL STOP	L12251	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 08

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A8111	630
1	EA	PRIVACY SET	F19	326
1	EA	SURFACE CLOSER	C05011/C05041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	MOP PLATE	J103	630
1	EA	WALL STOP	L12251	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 09

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	OFFICE LOCK	F04	326
1	EA	WALL STOP	L12251	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 09A

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	OFFICE LOCK	F04	326
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12251	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 10

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	OFFICE LOCK	F04	326
1	EA	OH STOP	C01541	630
3	EA	SILENCER	L03011	GRY

Hardware Group No. 11

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	OFFICE LOCK	F04	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 11A

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A8111	630
1	EA	OFFICE LOCK	F04	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 12

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A8111	630

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1	EA	OFFICE LOCK	F04	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4G, PT-4H	689
1	EA	KICK PLATE	J102	630
3	EA	SILENCER	L03011	GRY

Hardware Group No. 12A

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	OFFICE LOCK	F04	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4G, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	KICK PLATE	J102	630
3	EA	SILENCER	L03011	GRY

Hardware Group No. 13

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A8111	630
1	EA	OFFICE LOCK	F04	326
1	EA	SURFACE CLOSER	C05011/C05041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12251	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 14

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	OFFICE LOCK	F04	326
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12251	626
2	SET	SEALS	ROE154	BRN
1	EA	DOOR BOTTOM	R3C324	AL
1	EA	THRESHOLD	J36130	AL

To obtain a STC 40 rating for this opening, 2 sets of perimeter seals are required.

Hardware Group No. 15

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
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3	EA	HINGE	A5112	630
1	EA	OFFICE LOCK	F04	326
1	EA	WALL STOP	L12251	626
2	SET	SEALS	ROE154	BRN
1	EA	DOOR BOTTOM	R3C324	AL

To obtain a STC 40 rating for this opening, 2 sets of perimeter seals are required.

Hardware Group No. 16

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A8111	630
1	EA	OFFICE LOCK	F04	326
2	SET	SEALS	ROE154	BRN
1	EA	DOOR BOTTOM	R3C324	AL
1	EA	THRESHOLD	J36130	AL

To obtain a STC 40 rating for this opening, 2 sets of perimeter seals are required.

Hardware Group No. 17

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
1	EA	CONT. HINGE	A51031B	630
1	EA	OFFICE LOCK	F04	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4G, PT-4H	689
1	EA	CUSH SHOE SUPPORT		689
1	EA	BLADE STOP SPACER		689
1	EA	KICK PLATE	J102	630
3	EA	SILENCER	L03011	GRY

Hardware Group No. 18

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	OFFICE LOCK	F04	326
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 19

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	CLASSROOM LOCK	F05	326
1	EA	WALL STOP	L12201	626

3 EA SILENCER L03011 GRY

Hardware Group No. 19A

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A8111	630
1	EA	CLASSROOM LOCK	F05	326
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 19B

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A8111	630
1	EA	CLASSROOM LOCK	F05	326
1	EA	KICK PLATE	J102	630
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 20

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	STOREROOM LOCK	F07	326
1	EA	SURFACE CLOSER	C05011/C05041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 20A

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	STOREROOM LOCK	F07	326
1	EA	SURFACE CLOSER	C05011/C05041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
1	SET	SEALS	ROE154	BRN

Hardware Group No. 21

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	POWER TRANSFER	CONCEALED	SP28
1	EA	EU STOREROOM LOCK	ELECTRICALLY UNLOCKED	326
1	EA	SURFACE CLOSER	C05011/C05041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY
1	EA	POWER SUPPLY	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED	LGR
1	EA	CARD READER	BY OTHERS	

Operational Description: Door normally closed and locked. Presenting a valid credential to the reader will momentarily unlock the lock allowing access. Door to remain locked upon loss of power or activation of the fire alarm. Free egress at all times by depressing lock lever.

Hardware Group No. 21A Alternate 2

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	POWER TRANSFER	CONCEALED	SP28
1	EA	EU STOREROOM LOCK	ELECTRICALLY UNLOCKED	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4G, PT-4H	689
1	EA	KICK PLATE	J102	630
1	SET	SEALS	ROE154	BRN
1	EA	POWER SUPPLY	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED	LGR
1	EA	CARD READER	BY OTHERS	

Operational Description: Door normally closed and locked. Presenting a valid credential to the reader will momentarily unlock the lock allowing access. Door to remain locked upon loss of power or activation of the fire alarm. Free egress at all times by depressing lock lever.

Hardware Group No. 22

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	POWER TRANSFER	CONCEALED	SP28
1	EA	EU STOREROOM LOCK	ELECTRICALLY UNLOCKED	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4G, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	KICK PLATE	J102	630

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3	EA	SILENCER	L03011	GRY
1	EA	POWER SUPPLY	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED BY OTHERS	LGR
1	EA	CARD READER		

Operational Description: Door normally closed and locked. Presenting a valid credential to the reader will momentarily unlock the lock allowing access. Door to remain locked upon loss of power or activation of the fire alarm. Free egress at all times by depressing lock lever.

Hardware Group No. 23

Provide each PR door(s) with the following:

Qty		Description	Catalog Number	Finish
6	EA	HINGE	A5112	630
1	EA	POWER TRANSFER	CONCEALED	SP28
2	EA	MANUAL FLUSH BOLT	L04251	626
1	EA	DUST PROOF STRIKE	L14011	626
1	EA	EU STOREROOM LOCK	ELECTRICALLY UNLOCKED	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4H	689
2	EA	KICK PLATE	J102	630
2	EA	WALL STOP	L12011	626
2	EA	SILENCER	L03011	GRY
1	EA	POWER SUPPLY	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED BY OTHERS	LGR
1	EA	CARD READER		

Operational Description: Doors normally closed and locked. Presenting a valid credential to the reader will momentarily unlock the lock allowing access. Door to remain locked upon loss of power or activation of the fire alarm. Free egress at all times by depressing lock lever.

Hardware Group No. 24

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	POWER TRANSFER	CONCEALED	SP28
1	EA	EL STOREROOM LOCK	ELECTRICALLY LOCKED	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	FLOOR STOP	L12141	626
3	EA	SILENCER	L03011	GRY
1	EA	POWER SUPPLY	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED BY OTHERS	LGR
1	EA	CARD READER		

Operational Description: Door normally closed and locked. Presenting a valid credential to the reader will momentarily unlock the lock allowing access. Door to unlock upon loss of power or activation of the fire alarm. Free egress at all times by depressing lock lever.

Hardware Group No. 25

Provide each PR door(s) with the following:

Qty		Description	Catalog Number	Finish
6	EA	HINGE	A5112	630
1	EA	POWER TRANSFER	CONCEALED	SP28
2	EA	CONSTANT LATCHING BOLT	TYPE 27	626
1	EA	DUST PROOF STRIKE	L14011	626
1	EA	EU STOREROOM LOCK	ELECTRICALLY UNLOCKED	326
1	EA	COORDINATOR	TYPE 21A	628
2	EA	MOUNTING BRACKETS	FOR COORDINATOR	689
2	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4H	689
2	EA	KICK PLATE	J102	630
2	EA	WALL STOP	L12011	626
2	SET	SEALS	ROE154	BRN
1	EA	ASTRAGAL	R3C635	CL
2	EA	DOOR BOTTOM	R3C324	AL
1	EA	THRESHOLD	J36130	AL
1	EA	POWER SUPPLY	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED	LGR
1	EA	CARD READER	BY OTHERS	

To obtain a STC 40 rating for this opening, 2 sets of perimeter seals are required as listed in set.

Operational Description: Doors normally closed and locked. Presenting a valid credential to the reader will momentarily unlock the lock allowing access. Door to remain locked upon loss of power or activation of the fire alarm. Free egress at all times by depressing lock lever.

Hardware Group No. 26

Provide each PR door(s) with the following:

Qty		Description	Catalog Number	Finish
6	EA	HINGE	A5112	630
1	SET	AUTO FLUSH BOLT	Type 25	630
1	EA	DUST PROOF STRIKE	L14011	626
1	EA	CLASSROOM LOCK	F05	326
1	EA	COORDINATOR	Type 21A	628
2	EA	MOUNTING BRACKET		689
2	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4H	689
4	EA	KICK PLATE	J102	630
2	EA	WALL STOP	L12011	626

Hardware Group No. 27

Provide each PR door(s) with the following:

Qty		Description	Catalog Number	Finish
2	EA	CONT. HINGE	A51031B	630
1	EA	THUMB TURN	MORTISE THUMB TURN	
1	EA	MORTISE CYLINDER	MORTISE CYLINDER	626

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1	EA	DEADBOLT	MS1851S-410	628
1	EA	THRESHOLD BOLT	4015	
1	EA	HEADER BOLT	4016	
1	EA	HEADER BOLT	4085	
2	EA	90 DEGREE OFFSET DOOR PULL	10" L	654
2	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4G, PT-4H	689
2	EA	CUSH SHOE SUPPORT		689
2	EA	BLADE STOP SPACER		689

Hardware Group No. 28

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HW HINGE	A5111	630
1	EA	PUSHPLATE	8"X16"	US32D-AM
1	EA	PULL PLATE	10" 4"X16"	US32D-AM
1	EA	SURFACE CLOSER	C05011/C05041 PT-4A, PT-4C, PT-4D, PT-4H	689
	EA	KICK PLATE	J102	630
1	EA	MOP PLATE	J103	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 28A

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HW HINGE	A8111	652
1	EA	PUSH PLATE	8" X 16"	US32D
1	EA	PULL PLATE	10"CTC, 4" X 16"	US32D-AM
1	EA	SURFACE CLOSER	C02011/C02041 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	MOP PLATE	J103	630
1	EA	WALL STOP	L12201	626
3	EA	SILENCER	L03011	GRY

Hardware Group No. 29A

Provide each SGL door(s) with the following:

Qty		Description	Catalog Number	Finish
3	EA	HINGE	A5112	630
1	EA	PASSAGE SET	F01	326
1	EA	SURFACE CLOSER	C05021 PT-4A, PT-4C, PT-4D, PT-4H	689
1	EA	KICK PLATE	J102	630
1	EA	WALL STOP	L12201	626
1	SET	SEALS	ROE154	BRN

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**SECTION 08 80 00
GLAZING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

- A. Factory glazed by manufacturer in following units:
 - 1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
 - 2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
 - 3. Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.

1.3 LABELS

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
 - 3. Temporary labels shall remain intact until glass is approved by COR.
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

- A. Building Enclosure Vapor Retarder and Air Barrier:
 - 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 - 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.
- B. Glass Thickness:
 - 1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7.
 - 2. Test in accordance with ASTM E 1300.
 - 3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 - 1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
 - 2. Certificate on shading coefficient.
 - 3. Certificate on "R" value when value is specified.
 - 4. Certificate test reports confirming compliance's with specified bullet resistive rating.
 - 5. Certificate that blast resistant glass meets the requirements of UFC4-010-01.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
 - 1. Glass, each kind required.
 - 2. Insulating glass units.
 - 3. Elastic compound for metal sash glazing.
 - 4. Putty, for wood sash glazing.
 - 5. Glazing cushion.
 - 6. Sealing compound.
- E. Samples:
 - 1. Size: 150 mm by 150 mm (6 inches by 6 inches).
 - 2. Tinted glass.
 - 3. Reflective glass.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
 - 1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
 - 2. Insulating glass units to remain sealed for 10 years.
 - 3. Laminated glass units to remain laminated for 5 years.
 - 4. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for 10 years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - Z97.1-04 Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.
- C. American Society for Testing and Materials (ASTM):
 - C1363-05 Thermal Performance of Building Assemblies, by Means of A Hot Box Apparatus
 - C542-05 Lock-Strip Gaskets.
 - C716-06 Installing Lock-Strip Gaskets and Infill Glazing Materials.
 - C794-06 Adhesion-in-Peel of Elastomeric Joint Sealants.
 - C864-05 Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
 - C920-08 Elastomeric Joint Sealants.
 - C964-07 Standard Guide for Lock-Strip Gasket Glazing.
 - C1036-06 Flat Glass.
 - C1048-04 Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.
 - C1172-09 Laminated Architectural Flat Glass.
 - C1376-10 Pyrolytic and Vacuum Deposition Coatings on Flat Glass.
 - D635-06 Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastic in a Horizontal Position.
 - D4802-02 Poly (Methyl Methacrylate) Acrylic Plastic Sheet.
 - E84-09..... Surface Burning Characteristics of Building Materials.
 - E1300-09..... Determining Load Resistance of Glass in Buildings.
 - E2190-08..... Insulating Glass Unit
- D. Commercial Item Description (CID):
 - A-A-59502 Plastic Sheet, Polycarbonate

- E. Code of Federal Regulations (CFR):
 - 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 1977, with 1984 Revision.
- F. National Fire Protection Association (NFPA):
 - 80-08 Fire Doors and Windows.
- G. National Fenestration Rating Council (NFRC)
- H. Safety Glazing Certification Council (SGCC)2009:
 - Certified Products Directory (Issued Semi-Annually).
- I. Glass Association of North America (GANA):
 - Glazing Manual (Latest Edition)
 - Sealant Manual (2008)
- J. American Society of Civil Engineers (ASCE):
 - ASCE 7-10 Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
 - 1. ASTM C1036, Type I, Class 1, Quality q3.
 - 2. Thickness, as indicated.

2.2 HEAT-TREATED GLASS

- A. Clear Heat Strengthened Glass:
 - 1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.
 - 2. Thickness, as indicated.
- B. Tinted Heat Strengthened Glass:
 - 1. ASTM C1048, Kind HS, Condition A, Type I, Class 2, Quality q3.
 - 2. Color: to match existing.
 - 3. Thickness, as indicated.
- C. Clear Tempered Glass:
 - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
 - 2. Thickness, as indicated .
- D. Tinted Tempered Glass.
 - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3.
 - 2. Color: to match existing
 - 3. Thickness, as indicated.

2.3 COATED GLASS

- A. Spandrel Glass:
 - 1. ASTM C1048, Kind HS, Condition B, Type I.
 - 2. Thickness, as indicated .

- B. Low-E Tempered Glass:
 - 1. ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with low emissivity pyrolytic coating having an E of 0.15.
 - 2. Apply coating to second surface of insulating glass units.
 - 3. Thickness, 4.8 mm (1/4 inch).
- C. Ceramic Coated Spandrel Glass:
 - 1. ASTM C1048, Kind HS or FT as required, Condition B, Type I, Class 1, Quality q3 with ceramic coating applied over and fused into glass surface.
 - 2. Pattern as indicated in drawings.
 - 3. Apply coating to second surface.
 - 4. Thickness, as indicated .

2.4 INSULATING GLASS UNITS

- A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.
- B. Assemble units using glass types specified:
- C. Sealed Edge Units (SEU):
 - 1. Insulating Glass Unit Makeup
 - a. Outboard Lite
 - 1. Glass type: Class 2
 - 2. Glass Tint: match existing
 - 3. Nominal Thickness: 1/4 inch
 - 4. Glass Strength: (Heat-Strengthened)
 - 5. Low E Coating Orientation: (Surface #2) match existing glazing.
 - b. Spacer
 - 1. Nominal Thickness: 1/2 inch
 - 2. Gas Fill: (90% Argon)
 - c. Inboard Lite
 - 1. Glass Type: Class 1 (clear) float
 - 2. Glass Tint: Clear
 - 3. Nominal Thickness: 1/4"
 - 4. Glass Strength: (Heat-Strengthened)
 - 5. Coating Orientation: (N/A)
 - 2. Tempered Insulating Glass Unit Makeup
 - a. Outboard Lite
 - 1. Glass type: Class 2
 - 2. Glass Tint: Match Existing
 - 3. Nominal Thickness: 1/4 inch

4. Glass Strength: (Fully-tempered)
5. Low E Coating Orientation: (Surface #2)
- b. Spacer
 1. Nominal Thickness: ½ inch
 2. Gas Fill: (90% Argon)
- c. Inboard Lite
 1. Glass Type: Class 1 (clear) float
 2. Glass Tint: Clear
 3. Nominal Thickness: ¼"
 4. Glass Strength: (Tempered)
 5. Coating Orientation: (N/A)
3. Ceramic-coated Spandrel Insulating Glass Unit Makeup
 - a. Outboard Lite
 1. Glass type: Class 2 (clear)
 2. Glass Tint: Match Existing
 3. Nominal Thickness: 6.0 mm (1/4 inch)
 4. Glass Strength: (Heat-Strengthened)
 5. Low-E Coating Orientation: (Surface # 2)
 - b. Spacer
 1. Nominal Thickness: 12 mm (1/2 inch)
 2. Gas Fill: (90% Argon)
 - c. Inboard Lite
 1. Glass Type: Class 1 (clear) float
 2. Glass Tint: Clear
 3. Nominal Thickness: ¼"
 4. Glass Strength: (Heat-Strengthened)
 5. Ceramic Coating Orientation: (Surface #4)
4. Performance Characteristics (Center of Glass)
 - a. Visible Transmittance: 70%
 - b. Visible Reflectance: 11%
 - c. Winter U-factor (U-value): .25
 - d. Shading Coefficient (SC): .43
 - e. Solar heat Gain Coefficient (SHGC): .4
5. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.
6. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.

2.5 FIRE RESISTANT GLASS WITHOUT WIRE MESH

- A. Fire resistant glass or glass assembly classified by UL in Building Materials Directory or other approved testing laboratory bearing permanent mark of classification.
- B. Premium or Platinum Ceramic Glass (clear).
 - 1. Thickness to be 3/16" thick.
 - 2. Impact safety film meeting category II safety rating
 - 3. Label: D-H-90

2.6 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
 - 1. Channel shape; having 6 mm (1/4 inch) internal depth.
 - 2. Shore a hardness of 80 to 90 Durometer.
 - 3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
 - 4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 - 5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 - 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 - 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 - 3. Lengths: One to 25 to 76 mm (one to three inches).
 - 4. Shore a hardness of 40 to 50 Durometer.
- D. Sealing Tapes:
 - 1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
 - 2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.
- F. Glazing Gaskets: ASTM C864:
 - 1. Firm dense wedge shape for locking in sash.
 - 2. Soft, closed cell with locking key for sash key.
 - 3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- G. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- H. Glazing Sealants: ASTM C920, silicone neutral cure:
 - 1. Type S.

2. Class 25
 3. Grade NS.
 4. Shore A hardness of 25 to 30 Durometer.
- I. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
 2. Designed for dry glazing.
- J. Color:
1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
 2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.
- K. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
 - 5. Install with tape or gunnable sealant in wood sash.
- H. Fire Resistant Glass:
 - 1. Glaze in accordance with UL design requirements.

3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with butyl-type type sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of silicone type sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.5 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with silicone- type sealant to depth equal to bite on glazing, to uniform and level line.
- F. Trim protruding tape edge.

3.6 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.7 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.8 GLAZING SCHEDULE

- A. Fire Resistant Glass:
 - 1. Install clear wire glass in interior fire rated or labeled doors and windows.
- B. Tempered Glass:
 - 1. Install in full and half glazed doors unless indicated otherwise.
 - 2. Install in storefront, windows, and door sidelights adjacent to doors.
 - 3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.
 - 4. Use SEU tinted tempered and clear tempered insulating glass on storefront and sidelights.
- C. Clear Glass:
 - 1. Interior observation windows not specified otherwise.
 - 2. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.
- D. Tinted Glass: Exterior pane of dual glazed windows not receiving tinted tempered glass.
- E. Insulating Glass:
 - 1. Install SEU tinted and clear glass in windows, storefronts and curtain walls, not adjacent to entrances or walks.

2. Install SEU tinted tempered and clear tempered glass in storefronts, and curtain walls adjacent to entrances or walks.
- F. Spandrel Glass: Install specified spandrel glazing where indicated.

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**SECTION 08 90 00
LOUVERS AND VENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

- A. Louvers in steel doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:
Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):
Approved Product List – November 2007
- C. American Society for Testing and Materials (ASTM):
 - A167-99(R2004) Stainless and Heat-Resisting Chromium - Nickel Steel Plate, Sheet, and Strip
 - A1008/A1008M REV A-07 Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability
 - B209/B209M-07 Aluminum and Aluminum Alloy, Sheet and Plate
 - B221-06 Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-07 Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire Shapes, and Tubes
- D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-505 (1988) Metal Finishes Manual
- E. National Fire Protection Association (NFPA):
90A-02 Installation of Air Conditioning and Ventilating Systems
- F. American Architectural Manufacturers Association (AAMA):
605-98 High Performance Organic Coatings on Architectural Extrusions and Panels

- G. Air Movement and Control Association, Inc. (AMCA):
500-L-99..... Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Stainless Steel: ASTM A167, Type 302B.
- C. Carbon Steel: ASTM A1008/A1008M.
- D. Aluminum, Plate and Sheet: ASTM B209/B209M.
- E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.
 - 1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
 - 2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.
- F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

- A. General:
 - 1. Provide fixed type louvers of size and design shown.
 - 2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
 - 3. Furnish louvers with sill extension or separate sill as shown.
 - 4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.
- B. Performance Characteristics:
 - 1. Weather louvers shall have a minimum of 54 percent free area and shall pass 1250 fpm free area velocity at a pressure drop not exceeding 0.16 inch water gage and carry not more than 0.01 ounces of water per square foot of free area for 15 minutes when tested per AMCA Standard 500-L.
 - 2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.
- C. Aluminum Louvers:
 - 1. General: Frames, blades, sills and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.
 - 2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate of 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.
- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

2.6 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers, Air Intake Vents, Wire Guards:
 - 1. Organic Finish: AAMA 605 (Fluorocarbon coating) .
 - a. Color to match existing louvers.

2.7 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.

- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- C. Pull down tabs in steel decking: Section 05 36 00, COMPOSITE METAL DECKING.
- D. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS, Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.
 - 2. Typical metal stud and furring construction system including details around openings and corner details.
 - 3. Typical shaft wall assembly
 - 4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
 - A653/A653M-09 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
 - A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
 - C11-10..... Terminology Relating to Gypsum and Related Building Materials and Systems
 - C635-07..... Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
 - C636-06..... Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
 - C645-09..... Non-Structural Steel Framing Members
 - C754-09..... Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
 - C841-03(R2008)..... Installation of Interior Lathing and Furring
 - C954-07..... Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
 - C1002-07..... Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - E580-09..... Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.

1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
 1. Conform to rated wall construction.
 2. C-H Studs.
 3. E Studs.
 4. J Runners.
 5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
 1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
 1. ASTM A641, soft temper, Class 1 coating.
 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (16 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions.
- F. Openings:
 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

G. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

H. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

I. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

J. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung

casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.

- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

- A. Conform to UL Design No. U438 for two-hour fire rating.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
 - 1. Provide necessary liner fillers and shims to conform to label frame requirements.
 - 2. Frame openings cut within a liner panel with E studs around perimeter.
 - 3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
 - 1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 - 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
 - 1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 - 2. Furnish for installation under Division 3, CONCRETE.
 - 3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
 - 1. Use pull down tabs when available.
 - 2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.

- E. Existing concrete construction exposed or concrete on steel decking:
 - 1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
 - 2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.
- F. Steel decking without concrete topping:
 - 1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
 - 2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.
- G. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
 - 1. Install only for ceilings to receive screw attached gypsum board.
 - 2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.
- H. Installing Ceiling Bracing System:
 - 1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
 - 2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
 - 3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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**SECTION 09 29 00
GYPSUM BOARD**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Lay in gypsum board ceiling panels: Section 09 51 00, ACOUSTICAL CEILING.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
 - 1. Cornerbead.

- 2. Edge trim.
- 3. Control joints.
- E. Test Results:
 - 1. Fire rating test, each fire rating required for each assembly.
 - 2. Sound rating test.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
 - C11-08..... Terminology Relating to Gypsum and Related Building Materials and Systems
 - C475-02..... Joint Compound and Joint Tape for Finishing Gypsum Board
 - C840-08..... Application and Finishing of Gypsum Board
 - C919-08..... Sealants in Acoustical Applications
 - C954-07..... Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
 - C1002-07..... Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - C1047-05..... Accessories for Gypsum Wallboard and Gypsum Veneer Base
 - C1177-06..... Glass Mat Gypsum Substrate for Use as Sheathing
 - C1658-06..... Glass Mat Gypsum Panels
 - C1396-06..... Gypsum Board
 - E84-08..... Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
 - Latest Edition..... Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
 - Latest Editions..... Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.

- B. Coreboard or Shaft Wall Liner Panels.
 - 1. ASTM C1396, Type X.
 - 2. ASTM C1658: Glass Mat Gypsum Panels,
 - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.
- E. Abuse-Resistant Gypsum Board: ASTM C 1629/C 1629M, :5/8 inch (15.9 mm), Type X.
 - 1. Mold Resistance: ASTM D 3273, score of 10 as rated according to ASTM D 3274.

2.2 GYPSUM SHEATHING BOARD

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177, Type X.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

2.6 VAPOR RETARDER

- A. Polyethylene vapor retarder, ASTM D 4397, 6 mils (0.15mm) thick, 0.19 perms (10.9 ng/Pa x s x sq. m).
- B. Vapor retarder tape, pressure-sensitive tape of type recommended by vapor retarder manufacturer for sealing joints and penetrations in vapor retarder.

2.7 AIR & MOISTURE BARRIER

- A. ASTM E1677, high-performance, non-woven, spun-bonded polyolefin sheet without perforations, and with related components.
- B. Performance Characteristics:
 - 1. Air Penetration: 0.001 cfm/ft² at 75 Pa, when tested in accordance with ASTM E2178. Type I

- per ASTM E1677.
2. Water Vapor Transmission: 28 perms, when tested in accordance with ASTM E96, Method B.
 3. Water Penetration Resistance: 280 cm when tested in accordance with AATCC Test Method 127.
 4. Basis Weight: 2.7 oz/yd², when tested in accordance with TAPPI Test Method T-410.
 5. Air Resistance: Air infiltration at >1500 seconds, when tested in accordance with TAPPI Test Method T-460.
 6. Tensile Strength: 38/35 lbs/in., when tested in accordance with ASTM D882, Method A.
 7. Tear Resistance: 12/10 lbs., when tested in accordance with ASTM D1117.
 8. Surface Burning Characteristics: Class A, when tested in accordance with ASTM E 84. Flame Spread: 10, Smoke Developed: 10.
- C. Seam tape: 3-inch wide for commercial applications as recommended by weather barrier manufacturer.
- D. Fasteners: Air and moisture barrier manufacturer's wrap cap screws, 1 5/8-inch rust-resistant screw with 2-inch diameter plastic cap fasteners.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead unless otherwise noted in the drawings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
1. For single-ply construction, use perpendicular application.
 2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):

1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
 3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.
- I. Electrical and Telecommunications Boxes:

1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing) for two-hour fire rating. Conform to UL Design No. U415 or FM WALL CONSTRUCTION 25-1/HR (Non-loadbearing) for one-hour fire rating where shown.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
 2. Stagger joints top and bottom in adjacent panels.

3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
- D. Gypsum Board:
1. Two hour wall:
 - a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
 - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
 - c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
 2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
 3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.
- E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 5 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 1. Gypsum board is fastened and held close to framing or furring.
 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated/ smoke barrier, fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated and sound rated construction. Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.

- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction, fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction.

3.7 INSTALLING AIR & MOISTURE BARRIER

- A. Install air barrier over exterior side of exterior wall sheathing.
 - 1. Install air barrier after sheathing is installed and before windows and doors are installed. Install lower level barrier prior to upper layers to ensure proper shingling of layers.
 - 2. Overlap air barrier at corners of building by a minimum of 12 inches.
 - 3. Overlap air barrier vertical seams by a minimum of 6 inches.
 - 4. Ensure barrier is plumb and level with foundation, and unroll extending air barrier over window and door openings.
 - 5. Attach air barrier to exterior gypsum sheathing with plastic cap nails every 12" to 18" on vertical stud line with screws with washers to metal stud framing. When attaching to masonry, use adhesive recommended by manufacturer.
 - 6. Prepare window and door rough openings as follows:
 - a. Prepare each window rough opening by cutting a modified "I" pattern in the air barrier.
 - 1) Horizontally cut air barrier along bottom of header.
 - 2) Vertically cut air barrier down the center of window openings from the top of the window opening down to 2/3 of the way to the bottom of the window openings.
 - 3) Diagonally cut air barrier from the bottom of the vertical cut to the left and right corners of opening.
 - 4) Fold side and bottom flaps into window opening and fasten every 6 inches. Trim off excess.
 - 5) Provide weather barrier at window opening per all manufacturer's requirements and recommendations
 - b. Prepare each rough door opening by cutting a standard "I" pattern in the air barrier.
 - 1) Horizontally cut air barrier along bottom of door frame header and along top of sill.

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SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies ceramic and porcelain, waterproofing membranes for thin-set applications, and tile backer board.

1.2 RELATED WORK

- A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- B. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, and color of grout specified in drawings.
- D. Metal and resilient edge strips at joints with new resilient flooring, and carpeting: Section 09 65 19, RESILIENT TILE FLOORING Section 09 68 00, CARPETING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Base tile, each type, each color, each size.
 - 2. Porcelain tile, each type, color, patterns and size.
 - 3. Wall (or wainscot) tile, each color, size and pattern.
 - 4. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- C. Product Data:
 - 1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
 - 2. Chemical resistant mortar and grout.
 - 3. Cementitious backer unit.
 - 4. Divider strip.
 - 5. Reinforcing tape.
 - 6. Leveling compound.
 - 7. Latex-Portland cement mortar and grout.
 - 8. Commercial Portland cement grout.
 - 9. Organic adhesive.
 - 10. Waterproofing isolation membrane.
 - 11. Fasteners.
- D. Certification:
 - 1. Master grade, ANSI A137.1.

2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
 - a. Chemical resistant mortar and grout.
 - b. Commercial Portland cement grout.
 - c. Cementitious backer unit.
 - d. Reinforcing tape.
 - e. Latex-Portland cement mortar and grout.
 - f. Leveling compound.
 - g. Organic adhesive.
 - h. Waterproof isolation membrane.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - A10.20-05..... Safety Requirements for Ceramic Tile, Terrazzo,
 - A108.4-05..... Installation of Ceramic Tile with Organic Adhesives or Water
Cleanable Tile Setting Epoxy Adhesives
 - A108.5-05..... Installation of Ceramic Tile with Dry-Set Portland Cement Mortar
or Latex-Portland Cement Mortar
 - A108.6-05..... Installation of Ceramic Tile with Chemical Resistant, Water
Cleanable Tile-Setting and Grouting Epoxy
 - A108.10-05..... Installation of Grout in Tilework
 - A108.11-05..... Interior Installation of Cementitious Backer Units
 - A108.13-05..... Installation of Load Bearing, Bonded, Waterproof Membranes for
Thin-Set Ceramic Tile and Dimension Stone
 - A118.4-05..... Latex-Portland Cement Mortar
 - A118.6-05..... Standard Cement Grouts for Tile Installation
 - A118.9-05..... Cementitious Backer Units
 - A118.10-05..... Load Bearing, Bonded, Waterproof Membranes for Thin-Set
Ceramic Tile and Dimension Stone Installation
 - A136.1-05..... Organic Adhesives for Installation of Ceramic Tile
 - A137.1-88..... Ceramic Tile

C. American Society For Testing And Materials (ASTM):

- C109/C109M-07 Standard Test Method for Compressive Strength of Hydraulic
Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)
- C241-90 (R2005)..... Abrasion Resistance of Stone Subjected to Foot Traffic
- C348-02..... Standard Test Method for Flexural Strength of Hydraulic-Cement
Mortars
- C627-93(R2007)..... Evaluating Ceramic Floor Tile Installation Systems Using the
Robinson-Type Floor Tester
- C954-07..... Steel Drill Screws for the Application of Gypsum Board on Metal
Plaster Base to Steel Studs from 0.033 in (0.84 mm) to 0.112 in
(2.84 mm) in thickness
- C979-05..... Pigments for Integrally Colored Concrete
- C1002-07..... Steel Self-Piercing Tapping Screws for the Application of Panel
Products
- C1027-99(R2004)..... Determining "Visible Abrasion Resistance on Glazed Ceramic
Tile"
- C1028-07..... Determining the Static Coefficient of Friction of Ceramic Tile and
Other Like Surfaces by the Horizontal Dynamometer Pull Meter
Method
- C1127-01..... Standard Guide for Use of High Solids Content, Cold Liquid-
Applied Elastomeric Waterproofing Membrane with an Integral
Wearing Surface
- D4397-02..... Standard Specification for Polyethylene Sheeting for
Construction, Industrial and Agricultural Applications

D. Tile Council of America, Inc. (TCA):

- 2007 Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

A. Comply with ANSI A137.1, Standard Grade, except as modified:

1. Inspection procedures listed under the Appendix of ANSI A137.1.
2. Abrasion Resistance Classification:
 - a. Tested in accordance with values listed in Table 1, ASTM C 1027.
 - b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
 - c. Class IV, 6000 revolutions for remaining areas.
3. Slip Resistant Tile for Floors:

- a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
 - 1) Not less than 0.7 (wet condition) for bathing areas.
 - 2) Not less than 0.8 on ramps for wet and dry conditions.
 - 3) Not less than 0.6, except 0.8 on ramps as stated above, for wet and dry conditions for other areas.
4. Mosaic tile may be mounted or joined together by a resinous bonding material along tile edges.
5. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.
6. Factory-Applied Temporary Protective Coating:
 - a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax, applied hot.
 - b. Do not coat unexposed tile surfaces.
 - c. Pre-wax tiles set or grouted with latex modified mortars.
- B. Glazed Wall Tile: Cushion edges, glazing, as specified in drawings.
- C. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method shall be made of approximately 50% feldspar; the remaining 50% shall be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5% or less and a breaking strength of between 390 to 400 pounds.
- D. Trim Shapes:
 1. Conform to applicable requirements of adjoining floor and wall tile.
 2. Use trim shapes sizes conforming to size of adjoining field wall tile unless detailed or specified otherwise in drawings.
 3. Internal and External Corners:
 - a. Square internal and external corner joints are not acceptable.
 - b. External corners including edges: Use bullnose shapes.
 - c. Internal corners: Use cove shapes.
 - d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
 - e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
 - f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.

- g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
- h. For unglazed ceramic mosaic and glazed wall tile installed in dry-set Portland cement mortar, latex-Portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.

2.2 CEMENTITIOUS BACKER UNITS

- A. Use in showers or wet areas.
- B. ANSI A118.9.
- C. Use Cementitious backer units in maximum available lengths.
- D. Backer unit meet or exceed the following additional physical properties:

<u>Property</u>	<u>Test Method</u>	<u>Value</u>
Water absorption	ASTM C948	Less than 20 percent by weight

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

- A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.
- B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A118.4.
- C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS

- A. Screws for Cementitious Backer Units.
 - 1. Standard screws for gypsum board are not acceptable.
 - 2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
 - 3. ASTM C954 for steel 1 mm (0.033 inch) thick.
 - 4. ASTM C1002 for steel framing less than 0.0329 inch thick.
- B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 SETTING MATERIALS OR BOND COATS

- A. Conform to TCA Handbook for Ceramic Tile Installation.
- B. Latex-Portland Cement Mortar: ANSI A118.4.
 - 1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A118.4.
 - 2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.
- C. Organic Adhesives: ANSI A136.1, Type 1.
- D. Waterproofing Isolation Membrane:

1. Sheet System TCA F122-02.
2. Optional System to elastomeric waterproof membrane.
3. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
4. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.
5. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature-37 degrees C (-25 degrees F)	ASTM D2497 13 mm (1/2- inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

6. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.
7. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.

2.6 GROUTING MATERIALS

A. Coloring Pigments:

1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
2. Add coloring pigments to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. White Portland Cement Grout:

1. ANSI A118.6.
2. Use one part white Portland cement to one part white sand passing a number 30 screen.
3. Color additive not permitted.

C. Commercial Portland Cement Grout: ANSI A118.6 color as specified.

2.7 PATCHING AND LEVELING COMPOUND

- A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Shall have minimum following physical properties:
 - 1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
 - 2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
 - 3. Tensile strength - 600 psi per ANSI 118.7.
 - 4. Density – 1.9.
- C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.
- D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.
- E. Ready for use in 48 hours after application.

2.8 METAL DIVIDER STRIPS

- A. Terrazzo type divider strips.
- B. Heavy top type strip with 5 mm (3/16 inch) wide top and 38 mm (1-1/2 inch) long leg.
- C. Embedded leg perforated and deformed for keying to mortar.
- D. Aluminum as specified in drawings.

2.9 WATER

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.10 CLEANING COMPOUNDS

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic material not acceptable.

2.11 POLYETHYLENE SHEET

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (six mils).
- C. Use sheet width to minimize joints.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.

- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
 - 1. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

- A. Cleaning New Concrete or Masonry:
 - 1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
 - 2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
 - 3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.
- B. Patching and Leveling:
 - 1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
 - 2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
 - a. Thickness of compound as required to bring finish tile system to elevation shown.
 - b. Float finish.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
 - 3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
 - 4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

- C. Mortar Bed for Slopes to Drains:
 - 1. Slope compound to drain where drains are shown.
 - 2. Screed for slope to drain and float finish.
 - 3. Cure mortar bed for not less than seven days. Do not use curing compounds or coatings.
- D. Walls:
 - 1. In showers or other wet areas cover studs with polyethylene sheet.
 - 2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
 - 3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
 - 4. Apply metal lath to framing in accordance with ANSI A108.1:
 - a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
 - b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1.C.
 - c. Total thickness of scratch and leveling coats:
 - 1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
 - 2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.
 - 3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.
 - d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two coats.

3.4 CEMENTITIOUS BACKER UNITS

- A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
- B. Install in accordance with ANSI A108.11 except as specified otherwise.
- C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a V joint for joint treatment.
- D. Secure cementitious backer units to each framing member with screws spaced not more than 200 mm (eight inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
- E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
- F. Do not install joint treatment for seven days after installation of cementitious backer unit.
- G. Joint Treatment:
 - 1. Fill horizontal and vertical joints and corners with latex-Portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.

2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 METAL DIVIDER STRIPS

- A. Install metal divider strips in floor joints between ceramic and quarry tile floors and between tile floors and adjacent flooring of other materials where the finish floors are flush unless shown otherwise.
- B. Set divider strip in mortar bed to line and level centered under doors or in openings.

3.6 CERAMIC TILE - GENERAL

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines:
- C. Installing Mortar Beds for Floors:
 1. Install mortar bed to not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
 2. Screed finish to level plane or slope to drains where shown, float finish.
 3. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.
- D. Setting Beds or Bond Coats:
 1. Set wall tile installed over concrete backer board in latex-Portland cement mortar, ANSI A108.1B.
 2. Set tile installed over gypsum board and gypsum plaster in organic adhesive, ANSI A108.4, TCA System W242-02.
 3. Set trim shapes in same material specified for setting adjoining tile.
- E. Workmanship:
 1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
 2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
 3. Form intersections and returns accurately.
 4. Cut and drill tile neatly without marring surface.
 5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
 6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
 7. Remove and reset tiles that are out of plane or misaligned.

8. Floors:
 - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
 - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
 - c. In areas where floor drains occur, slope to drains where shown.
 - d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
 - a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
 - b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
 - c. At window openings, provide tile stools and reveals, except where other finish materials are shown or specified.
 - d. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
 - a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
 - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
 - c. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
 - a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
 - b. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger).

3.7 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDING MORTAR

Due to the denseness of porcelain tile use latex Portland cement bonding mortar that meets the requirements of ANSI A118.4. Bonding mortars shall be mixed in accordance with manufacturer's instructions. Improper liquid ratios and dwell time before placement of bonding mortar and tile shall affect bond.

3.8 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR

- A. Installation of Tile: ANSI A108.5, except as specified otherwise.
- B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

3.9 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE

Installation of Tile: ANSI A108.4.

3.10 GROUTING

A. Grout Type and Location:

1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile Portland cement grout.

B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Portland Cement grout: ANSI A108.10.

3.11 MOVEMENT JOINTS

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCA details EJ 171-02.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.

3.12 CLEANING

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.

3.13 PROTECTION

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.14 TESTING FINISH FLOOR

- A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.
- B. Test kitchen and storage rooms.

--- E N D ---

**SECTION 09 51 00
ACOUSTICAL CEILINGS**

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit:
See Drawings.

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation.
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-03Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-07Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
 - C423-07.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
 - C634-02 (E2007).....Standard Terminology Relating to Environmental Acoustics
 - C635-04.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-07.....	Surface Burning Characteristics of Building Materials
E119-07.....	Fire Tests of Building Construction and Materials
E413-04.....	Classification for Rating Sound Insulation.
E580-06.....	Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-(R2005).....	Classification for Acoustical Ceiling Products

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
- B. Exposed grid suspension system for support of lay-in panels:
 - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
 - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 - 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units.

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
 - 1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).

2. Nailing type option for wood forms:
 - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
 - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
 3. Flush ceiling insert type:
 - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
 - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
 - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.
- C. Clips:
1. Galvanized steel.
 2. Designed to clamp to steel beam or bar joists, or secure framing member together.
 3. Designed to rigidly secure framing members together.
 4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

- A. General:
 1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
 2. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
 3. Class A Flame Spread: ASTM 84

4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
 5. Minimum CAC (Ceiling Attenuation Class): 33 unless specified otherwise: ASTM E413.
 6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.85 on the exposed surfaces, except as specified otherwise.
 7. Lay-in panels: Sizes as shown, with reveal edges.
- B. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.

2.8 ACCESS IDENTIFICATION

- A. Markers:
1. Use colored markers with pressure sensitive adhesive on one side.
 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:
- | | |
|--------------|--|
| Color..... | Service |
| Red..... | Sprinkler System: Valves and Controls |
| Green | Domestic Water: Valves and Controls |
| Yellow..... | Chilled Water and Heating Water |
| Orange | Ductwork: Fire Dampers |
| Blue | Ductwork: Dampers and Controls |
| Black..... | Gas: Laboratory, Medical, Air and Vacuum |

PART 3 EXECUTION

3.1 CEILING TREATMENT

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:
1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:

1. Concrete:

- a. Install hanger inserts and wire loops required for support of hanger wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
- b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger wire. Install in sides of concrete beams or joists at mid height.

2. Steel:

- a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
 - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
 - (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
- b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
- c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.

- C. Direct Hung Suspension System:
 - 1. As illustrated in ASTM C635.
 - 2. Support main runners by hanger wires attached directly to the structure overhead.
 - 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- D. Indirect Hung Suspension System:
 - 1. As illustrated in ASTM C635.
 - 2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) or center so as to insure that specified requirements are not exceeded.
 - 3. Support main runners by specially designed clips attached to carrying channels.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 - 1. Install tile to lay level and in full contact with exposed grid.
 - 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Markers:
 - 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
 - 2. Attach colored markers to exposed grid on opposite sides of the units providing access.
 - 3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.4 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

--- E N D ---

**SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of vinyl or rubber base and resilient stair treads.

1.2 RELATED WORK

- A. Color And Texture: See Drawings.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Base and stair material manufacturer's recommendations for adhesives.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Base: 150 mm (6 inches) long, each type and color.
 - 2. Resilient Stair Treads: 150 mm (6 inches) long.
 - 3. Sheet Rubber Flooring: 300 mm (12 inches) square.
 - 4. Adhesive: Literature indicating each type.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - F1344-04 Rubber Floor Tile
 - F1861-02 Resilient Wall Base
- C. Federal Specifications (Fed. Spec.):
 - RR-T-650E Treads, Metallic and Non-Metallic, Nonskid

PART 2 - PRODUCTS

2.1 GENERAL

Use only products by the same manufacturer and from the same production run.

2.2 RESILIENT BASE

- A. ASTM F1861, 3 mm (1/8 inch) thick, 150 mm (6 inches) high, Thermoplastics, Group 2-layered. Style B-cove.
- B. Where carpet occurs, use Style A-straight.
- C. Use only one type of base throughout.

2.3 RESILIENT TREADS

- A. Fed. Spec. RR-T-650, Composition A, Type 2, 5 mm (3/16 inch) thick on wear surface tapering to 3 mm (1/8 inch) thick at riser end.
- B. Nosing shape to conform to sub-tread nosing shape.

2.4 PRIMER (FOR CONCRETE FLOORS)

As recommended by the adhesive and tile manufacturer.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide products with latex or polyvinyl acetate resins in the mix.

2.6 ADHESIVES

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the COR.
- B. Submit proposed installation deviation from this specification to the COR indicating the differences in the method of installation.
- C. The COR reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

- A. Examine surfaces on which material is to be installed.

- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.

3.4 BASE INSTALLATION

- A. Location:
 - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, and where other equipment occurs.
 - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
- B. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - 2. Set base with joints aligned and butted to touch for entire height.
 - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
 - a. Short pieces to save material will not be permitted.
 - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
 - 1. Score back of outside corner.
 - 2. Score face of inside corner and notch cove.
- D. Roll base for complete adhesion.

3.5 STAIR TREAD INSTALLATION

- A. Prepare surfaces to receive the treads in accordance with applicable portions of paragraph, preparation.
- B. Layout of Treads.
 - 1. No joints will be accepted in treads.,
 - 2. Set full treads on intermediate and floor landings.
- C. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - 2. Roll and pound treads to assure adhesion.

3.6 CLEANING AND PROTECTION

- A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.
- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:

1. After two weeks, scrub resilient base, and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
 2. Do not polish tread.
- D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the COR.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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**SECTION 09 65 19
RESILIENT TILE FLOORING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, and accessories.

1.2 RELATED WORK

- A. Color and pattern and location in room finish schedule: See drawings.
- B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Resilient material manufacturers recommendations for adhesives, underlayment, primers and polish.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
 - 2. Edge Strips: 150 mm (6 inches) long, each type.
- D. Shop Drawings:
 - 1. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
 - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
 - 2. Tested per ASTM F510.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society for Testing and Materials (ASTM):
 - D4078-02 (2008) Water Emulsion Floor Finish
 - E648-10 Critical Radiant Flux of Floor Covering Systems Using a Radiant Energy Source
 - E662-09 Specific Optical Density of Smoke Generated by Solid Materials
 - E1155-96 (R2008) Determining Floor Flatness and Floor Levelness Numbers
 - F510-93 (R 2008) Resistance to Abrasion of Resilient Floor Coverings Using an Abrader with a Grit Feed Method
 - F710-08 Preparing Concrete Floors to Receive Resilient Flooring
 - F1066-04 (R2010) Vinyl Composition Floor Tile
 - F1700-04 (R2010) Solid Vinyl Floor Tile
- C. Resilient Floor Covering Institute (RFCI):
 - IP #2 Installation Practice for Vinyl Composition Tile (VCT)
- D. Federal Specifications (Fed. Spec.):
 - SS-T-312 Tile Floor: Asphalt, Rubber, Vinyl and Vinyl Composition

PART 2 - PRODUCTS

2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

2.2 VINYL COMPOSITION TILE

- A. ASTM F1066, Composition 1, Class 2 (through pattern) , 300 mm (12 inches) square, 3 mm (1/8 inch) thick.
- B. Color and pattern uniformly distributed throughout thickness.

2.3 SOLID VINYL-TILE

- A. ASTM F1700, Class III, Type B – Embossed Surface, 76.2 mm by 900 mm (3 by 36 inches) plank, 3 mm (1/8 inch) thick.
- B. 0.020 in polyurethane wear layer over a printed film on an intermediate layer over a filled vinyl backing.
- C. Where solid vinyl tiles are specified, seek products with recycled content.

2.4 ADHESIVES

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

2.7 POLISH AND CLEANERS

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

2.8 EDGE STRIPS

- A. 28 mm (1-1/8 inch) wide unless shown otherwise.
- B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.
- C. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows: FF30/FL20.
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:

Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.

- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:
 - 1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
 - 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
 - 3. Place tile pattern in the same direction; do not alternate tiles.
- D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- E. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
 - b. More than 5 percent of the joints not touching will not be accepted.
 - 2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
 - 3. The COR may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.
- F. Installation of Edge Strips:
 - 1. Locate edge strips under center line of doors unless otherwise shown.
 - 2. Set resilient edge strips in adhesive.
 - 3. Where tile edge is exposed, butt edge strip to touch along tile edge.
 - 4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:
 - 1. For the first two weeks sweep and damp mopped only.
 - 2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
 - 3. Apply polish to the floors in accordance with the polish manufacturer's instructions.

- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.
- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

3.5 LOCATION

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 67 23.20
RESINOUS (EPOXY BASE) WITH VINYL CHIP BROADCAST

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies Resinous (Resinous epoxy base with vinyl chip flake broadcast) flooring with integral cove base:
1. Resinous (epoxy) vinyl chip flake broadcast flooring system.

1.2 RELATED WORK

- A. Floor Drains: Division 22, PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Description of each product to be provided.
 2. Application and installation instructions.
 3. Maintenance Instructions: Submit manufacturer's written instructions for recommended maintenance practices.
- C. Qualification Data: For Installer.
- D. Sustainable Submittal:
1. Product data for products having recycled content, submit documentation indicating percentages by weight of post-consumer and pre-consumer recycled content.
 - a. Include statements indicating costs for each product having recycled content.
 2. Product data for field applied, interior, paints, coatings, and primers, include printed statement of VOC content indicating compliance with environmental requirements.
- E. Samples:
1. Each color and texture specified.
 2. Samples for verification: For each (color and texture) resinous flooring system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project.
 3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring must match the approved samples in color and texture.
- F. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:
1. Patterns.
 2. Edge configuration.
- G. Certifications and Approvals:
1. Manufacturer's certification of material and substrate compliance with specification.

2. Manufacturer's approval of installer.
3. Contractor's certificate of compliance with Quality Assurance requirements.

H. Warranty: As specified in this section.

1.4 QUALITY ASSURANCE

- A. Manufacture Certificate: Manufacture shall certify that a particular resinous flooring system has been manufactured and in use for a minimum of five (5) years.
- B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this project for a minimum period of five (5) years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.
 1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
 2. Contractor shall have completed at least ten (10) projects of similar size and complexity. Include list of at least five (5) projects. List must include owner (purchaser); address of installation, contact information at installation project site; and date of installation.
 3. Installer's Personnel: Employ persons trained for application of specified product.
- C. Source Limitations:
 1. Obtain primary resinous flooring materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.
 2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.
- D. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and establish quality standards for materials and execution.
 1. Apply full-thickness mockups on 48 inch (1200 mm)square floor area selected by COR.
 - a. If applicable include 48 inch (1200 mm)length of integral cove base.
 2. Approved mockups not damaged during the testing may become part of the completed work if undisturbed at time of Substantial Completion.
 3. Sign off from COR on texture for slip resistance and clean ability must be complete before installation of flooring system.
- E. Pre-Installation Conference:
 1. Convene a meeting not less than thirty days prior to starting work.
 2. Attendance:
 - a. Contractor
 - b. COR
 - c. Manufacturer and Installer's Representative
 3. Review the following:
 - a. Environmental requirements

- 1) Air and surface temperature
 - 2) Relative humidity
 - 3) Ventilation
 - 4) Dust and contaminants
- b. Protection of surfaces not scheduled to be coated
 - c. Inspect and discuss condition of substrate and other preparatory work performed
 - d. Review and verify availability of material; installer's personnel, equipment needed
 - e. Design and edge conditions.
 - f. Performance of the coating with chemicals anticipated in the area receiving the resinous (urethane and epoxy mortar/cement) flooring system
 - g. Application and repair
 - h. Field quality control
 - i. Cleaning
 - j. Protection of coating systems
 - k. One-year inspection and maintenance
 - l. Coordination with other work
- F. Manufacturer's Field Services: Manufacturer's representative shall provide technical assistance and guidance for surface preparation and application of resinous flooring systems.
- G. Contractor Job Site Log: Contractor shall document daily; the work accomplished environmental conditions and any other condition event significant to the long term performance of the urethane and epoxy mortar/cement flooring materials installation. The Contractor shall maintain these records for one year after Substantial Completion.

1.5 MATERIAL PACKAGING DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, direct sunlight, etc.
- C. Maintain temperature of storage area between 60 and 80 degrees F (15 and 26 degrees C).
- D. Keep containers sealed until ready for use.
- E. Do not use materials beyond manufacturer's shelf life limits.
- F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire package or packages. No On site weighing or volumetric measurements are allowed.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring applications.

1. Maintain material and substrate temperature between 65 and 85 degrees F (18 and 30 degrees C) during resinous flooring application and for not less than 24 hours after application.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.
- C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.
- D. Concrete substrate shall be properly cured for a minimum of 30 days. A vapor barrier must be present for concrete subfloors on or below grade. Otherwise, an osmotic pressure resistant grout must be installed prior to the resinous flooring.

1.7 WARRANTY

- A. Work subject to the terms of the Article "Warranty of Construction" FAR clause 52.246-21.
- B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly (including substrata) for both material and workmanship for a extended period of three (3) full years from date of installation, or provide a joint and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting the materials and workmanship for a period of three (3) full years from date of installation. A sample warranty letter must be included with bid package or bid may be disqualified.

1.8 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ACI (American Concrete Institute):
Comm. 503.1-92 Four Epoxy Specifications (Reapproved 2003).
- C. American Society for Testing and Materials (ASTM):
C109..... Standard Test Method for Compressive Strength of Hydraulic
Cement Mortars (Using 2" or 50 mm Cube Specimens)
C150..... Standard Specification for Portland Cement
C219-07a..... Standard Terminology Relating to Hydraulic Cement
C267-01(2006) Standard Test Methods for Chemical Resistance of Mortars,
Grouts, and Monolithic Surfacing and Polymer Concretes
C307-03 (2008) Standard Test Method for Tensile Strength of Chemical-
Resistant Mortar, Grouts, and Monolithic Surfacing
C413-01(2006) Standard Test Method for Absorption of Chemical-Resistant
Mortars, Grouts, Monolithic Surfacing and Polymer Concretes
C501-84(2002) Standard Test Method for Relative Resistance to Wear of
Unglazed Ceramic Tile by the Taber Abraser

- C579-01(2006) Standard Test Method for Compressive Strength of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes
- C580-02(2008) Standard Test Method for Flexural Strength and Modulus of Elasticity of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes
- C722-04..... Standard Specification for Chemical-Resistant Monolithic Floor Surfacing
- C811-98(2008) Standard Practice for Surface Preparation of Concrete for Application of Chemical-Resistant Resin Monolithic Surfacing
- C881/C881M-02 Standard Specification for Epoxy-Resin-Base Bonding Systems for Concrete
- D1308-02(2007) Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes
- D1652-04..... Standard Test Method for Epoxy Content of Epoxy Resins
- D2240-05..... Standard Test Method for Rubber Property — Durometer Hardness
- D4060-07..... Standard Test Method for Abrasion Resistance of Organic Coatings by the Taber Abraser
- E162-09..... Standard Test Method for Surface Flammability of Using a Radiant Heat Energy Source
- E648-09a..... Standard Test Method for Critical Radiant Flux of Floor- Covering Systems Using a Radiant Heat Energy Source
- F1869-09 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
- D. Military Specification (Mil Spec):
 - MIL-PRF-3134..... Para. 4.7.3, Indentation, No Cracking or Loss of Bond Water Absorption
 - MIL-PRF-23003A Para. 4.6.11, Resistance to Immersion
- E. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 501..... Finishes for Aluminum
- F. National Fire Protection Association (NFPA):
 - 56A..... Inhalation Aesthetics replaced by NFPA 99 Standard for Health Care Facilities
- G. The Society For Protective Coatings (SSPC):
 - SP6..... Commercial Blast Cleaning

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION FOR RESINOUS BROADCAST VINYL CHIP FLAKE

- A. System Descriptions:
 - 1. Monolithic, multi-component epoxy chemistry resinous flooring system. Primer with broadcast quartz aggregates, High performance multi-component solvent free epoxy undercoat, Vinyl chip flake broadcast media in desired flake size (1/8"). High performance multi component epoxy and solvent free sealers.
- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.
- C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers of broadcast and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:
 - 1. Primer with Broadcast quartz (primer coat):
 - a. Resin: epoxy.
 - b. Formulation Description: Multiple component high solids.
 - c. Application Method: squeegee, back roll and broadcast.
 - d. Thickness of coat(s): 2-3mil.
 - e. Number of Coats: One.
 - f. Aggregates: Quartz broadcast into wet epoxy primer.
 - 2. Undercoat: (body coat)
 - a. Resin: Epoxy.
 - b. Formulation Description: Pigmented multi-component, high solids.
 - c. Application Method: Notched squeegee and Back roll
 - d. Number of Coats: One.
 - e. Aggregates: vinyl chip flake broadcast into wet Undercoat.
 - f. Thickness of coat(s): 20-30mil.
 - g. Number of Coats: One.
 - 3. Sealer coat:
 - a. Resin: Epoxy.
 - b. Formulation Description: Multiple component high solids, no solvent UV stable.
 - c. Type/Finsh: Clear Gloss.
 - d. Thickness of coat(s): 2-3mil.
 - e. Number of Coats: (2) two.
 - f. Application: Squeegee and finish roll.
- D. Physical Properties:
 - 1. Physical Properties of flooring system when tested as follows:

Property	Test	Value
Tensile Strength	ASTM D638	5,200 psi
Volatile Organic Compound Limits (V.O.C.)	EPA & LEED	Below 100 g/l
Flexural Strength	ASTM D790	4,000 psi
Water Absorption	ASTM C413	0.056%
Coefficient of friction dry/slip index wet	ASTM D2047	>.79 dry >.65 wet
Impact Resistance	ASTM D4226	> 160 in. lbs
Abrasion Resistance	ASTM D4060 CS-17	0.03 gm maximum weight loss
Thermal Coefficient of Linear Expansion	ASTM C531	17×10^{-6} in/in °F
Hardness Shore D	ASTM D2240	85 to 90
Bond Strength	ASTM D7234	>300 psi 100% concrete failure
Chemical Resistance of the following: Acetic acid Ammonium hydroxide Citric Acid Fatty acid Motor Oil, 20W Hydrochloric acid Salt water Sodium Hydroxide Sulfuric acid Trisodium phosphate Urine Feces Hydrogen peroxide Distilled Water Sodium Hypochloride	ASTM D1380 5 percent 10 percent 50 percent 10 percent 10 percent 10 percent 5 percent 28 percent 5.28 percent	No Effect

E. System Characteristics:

1. Color and Pattern: As selected by COR from manufacturer's standard colors.
2. Integral cove base: 1 inch (25.4 mm) radius epoxy mortar cove keyed into concrete substrate and or resinous flooring mortar system. No fillers integral cove base must be troweled in place with specified resinous mortar base.
3. Overall System Thickness: Nominal 3/16 to 1/4 inches (4.76 to 6.35 mm).
4. Finish: standard.

5. Temperature Range: Systems vary by manufacturer; approximate range from a minimum of 45 to 150 degrees F.

F. Physical Properties:

1. Physical Properties of flooring system when tested as follows:

2.2 SUPPLEMENTAL MATERIALS

- A. Textured Top Coat: Type recommended or produced by manufacturer of seamless resinous flooring system, for desired final finish.
- B. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service or joint conditioned indicated.
- C. Provide a chemical resistant epoxy novolac top coat capable of resisting sustained temperatures up to 120°C (250°F).
- D. Crack Isolation Membrane: Type recommended or produced by manufacturer of resinous flooring for conditions specified.
- E. Anti-Microbial Additive: Incorporate anti-microbial chemical additive to prevent growth of most bacteria, algae, fungi, mold, mildew, yeast, etc.
- F. Patching and Fill Material: Resinous product of or approved by resinous coating manufacturer for application indicated. Resinous based materials only. Cementitious or single component product are not expectable.

2.3 TROWELED COVE BASE

A. Same physical properties as specified resinous mortar system.

2.4 BASE CAP STRIP

- A. Aluminum, Extruded: ASTM B221, Alloy 6063-T6.
- B. Shape for 3/16 inch (4.76 mm) depth of base material, "J" configuration.
- C. Finish:
 - 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
 - 2. Aluminum: NAAMM Amp 501:
 - a. Clear anodic coating, AA-C22A41 chemically etched medium matte, with Architectural Class 1, 0.7 mils (0.018 mm) or thicker.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Examine the areas and conditions where monolithic resinous system with integral base is to be installed with the COR.
- B. Moisture Vapor Emission Testing: Perform moisture vapor transmission testing in accordance with ASTM F1869 to determine the MVER of the substrate prior to commencement of the work. See section 3.4, 3.

3.2 PROJECT CONDITIONS

- A. Maintain temperature of rooms (air and surface) where work occurs, between 70 and 90 degrees F (21 and 32 degrees C) for at least 48 hours, before, during, and 24 hours after installation. Maintain temperature at least 70 degrees F (21 degrees C) during cure period.
- B. Maintain relative humidity less than 75 percent.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.
- D. Maintain proper ventilation of the area during application and curing time period.
 - 1. Comply with infection control measures of the VA Medical Center.

3.3 INSTALLATION REQUIREMENTS

- A. The manufacturer's instructions for application and installation shall be reviewed with the COR for the seamless resinous (urethane and epoxy mortar) flooring system with integral cove base.
- B. Substrate shall be approved by manufacture technical representative.

3.4 PREPARATION

- A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
 - 1. Prepare concrete substrates as follows:
 - a. Comply with ASTM C 811 requirements, unless manufacturer's written instructions are more stringent.
 - 2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.
 - 3. Verify that concrete substrates are dry.
 - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of **3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m)** in 24 hours.
 - b. MVT threshold for monolithic resinous flooring shall not exceed 3 lbs/1000 square feet (0.0001437 kPa) in a 24 hour period.
 - c. When MVT emission exceeds this limit, apply manufacturer's recommended vapor control primer or other corrective measures as recommended by manufacturer prior to application of flooring or membrane systems.
 - d. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity of 75-80 percent.
 - e. Provide a written report showing test placement and results.

4. Verify that concrete substrates have neutral Ph and that resinous flooring will adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.
- E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations. Allowances should be included for flooring manufacturer recommended joint fill material, and concrete crack treatment.
- F. Prepare wall to receive integral cove base:
 1. Verify wall material is acceptable for resinous flooring application, if not, install material (e.g. cement board) to receive base.
 2. Fill voids in wall surface to receive base, install undercoats (crack isolation membrane) as recommended by resinous flooring manufacturer.
 3. Install base prior to flooring if required by resinous flooring manufacturer.
 4. Grind, cut or sand protrusions to receive base application.

3.5 APPLICATION

- A. General: Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.
 1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.
 2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.
 3. At substrate expansion and isolation joints, provide joint in resinous flooring to comply with resinous flooring manufacturer's written recommendations.
 - a. Apply joint sealant to comply with manufacturer's written recommendations.
- B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate for all areas to receive integrated cove base.
- C. Apply cove base: Trowel to wall surfaces at a 1 inch radius, before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating of cove base. Round internal and external corners.
- D. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.
- E. Trowel mortar base: Mix mortar material according to manufacturer's recommended procedures. Climatic and non-climatic resinous flooring systems may vary slightly on mode of application. Application should be based upon the following: Uniformly spread mortar over substrate using a

specially designed screed box adjusted to manufacturer's recommended height. Metal trowel (hand or power) single mortar coat in thickness indicated for flooring system, grout to fill substrate voids. When cured, sand to remove trowel marks and roughness.

- F. Broadcast: Immediately broadcast quartz silica aggregate into the primer using manufacturer's spray caster. Strict adherence to manufacturer's installation procedures and coverage rates is imperative.
- G. Under Coat: Mix base material according to manufacturer's recommended procedures. Uniformly spread mixed material over previously primed substrate using manufacturer's installation tool. Roll material with strict adherence to manufacturer's installation procedures and coverage rates.
- H. Broadcast: Immediately broadcast vinyl flakes into the body coat. Strict adherence to manufacturer's installation procedures and coverage rates is imperative.
- I. First Sealer: Remove excess un-bonded flakes by lightly brushing and vacuuming the floor surface. Mix and apply sealer with strict adherence to manufacturer's installation procedures.
- J. Second Sealer: Lightly sand first sealer coat. Mix and apply second sealer coat with strict adherence to manufacturer's installation procedures.

3.6 TOLERANCE

- A. From line of plane: Maximum 1/8 inch (3.18 mm) in total distance of flooring and base. Broadcast resinous flooring system will contour substrate. Deviation and tolerance are subject to concrete tolerance.
- B. From radius of cove: Maximum of 1/8 inch (3.18 mm) plus or 1/16-inch (1.59 mm) minus.

3.7 CURING, PROTECTION AND CLEANING

- A. Cure resinous flooring materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.
- B. Close area of application for a minimum of 24 hours.
- C. Protect resinous flooring materials from damage and wear during construction operation.
 - 1. Cover flooring with kraft type paper.
 - 2. Optional 6 mm (1/4 inch) thick hardboard, plywood, or particle board where area is in foot or vehicle traffic pattern, rolling or fixed scaffolding and overhead work occurs.
- D. Remove temporary covering and clean resinous flooring just prior to final inspection. Use cleaning materials and procedures recommended by resinous flooring manufacturer.

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**SECTION 09 68 00
CARPETING**

PART 1 - GENERAL

1.1 DESCRIPTION

Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK

- A. Color and texture of carpet and edge strip: See drawings.
- B. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY ASSURANCE

- A. Carpet installed by mechanics certified by the Floor Covering Installation Board.
- B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
 - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
 - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
 - 3. Manufacturer's certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.
- C. Samples:
 - 1. Carpet: "Production Quality" samples 600 x 600 mm (24 x 24 inches) of carpets, showing quality, pattern and color specified in drawings.
 - 2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
- D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.
- E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

1.5 DELIVERY AND STORAGE

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.
- B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.

- C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

1.6 ENVIRONMENTAL REQUIREMENTS

Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

1.7 WARRANTY

Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

1.8 APPLICABLE PUBLICATIONS

- A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - ANSI/NSF 140-07..... Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):
 - AATCC 16-04..... Colorfastness to Light
 - AATCC 129-05..... Colorfastness to Ozone in the Atmosphere under High Humidities
 - AATCC 134-06..... Electric Static Propensity of Carpets
 - AATCC 165-99..... Colorfastness to Crocking: Textile Floor Coverings-AATCC Crockmeter Method
- D. American Society for Testing and Materials (ASTM):
 - ASTM D1335-05..... Tuft Bind of Pile Yarn Floor Coverings
 - ASTM D3278-96 (R2004) Flash Point of Liquids by Small Scale Closed-Cup Apparatus
 - ASTM D5116-06..... Determinations of Organic Emissions from Indoor Materials/Products
 - ASTM D5252-05..... Operation of the Hexapod Tumble Drum Tester
 - ASTM D5417-05..... Operation of the Vettermann Drum Tester
 - ASTM E648-06..... Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source
- E. The Carpet and Rug Institute (CRI):
 - CRI 104-02..... Installation of Commercial Carpet

PART 2 - PRODUCTS

2.1 CARPET

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
 - a. Broadloom; maximum width to minimum use
 - b. Modular Tile: 660 mm (24 inches) square tile.
3. Provide static control to permanently control static build upto less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.10 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Level Loop.
7. Backing materials: Manufacturer's unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.
9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.
12. Delamination Strength: Minimum of 440 N/m (2.5 lb/inch) between secondary backing.
13. Flammability and Critical Radiant Flux Requirements:
 - a. Test Carpet in accordance with ASTM E 648.
 - b. Class I: Not less than 0.45 watts per square centimeter.
14. Density: Average Pile Yarn Density (APYD):
 - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
 - b. Other areas: Minimum APYD 4000.
15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
 - a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.

- b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
 - c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
 - d. Carpet, Styrene: 0.4 mg/sq.m x hr.
 - e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
 - f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
 - g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.
- B. Shall meet platinum level of ANSI/NSF 140.
 - C. Color, Texture, and Pattern: As specified in drawings.

2.2 ADHESIVE AND CONCRETE PRIMER

- A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.
- B. Seam Adhesives: Waterproof, non-flammable and non-staining.

2.3 SEAMING TAPE

- A. Permanently resistant to carpet cleaning solutions, steam, and water.
- B. Recommended by carpet manufacturer.

2.4 EDGE STRIPS (MOLDING)

- A. Vinyl Edge Strip:
 - 1. Beveled floor flange minimum 50 mm (2 inches) wide.
 - 2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
 - 3. Color as specified in drawings.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Determine the type of underlayment selected for use by condition to be corrected.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Examine surfaces on which carpeting is to be installed.
- B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents.
- C. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.
 - 1. Do not use adhesive for filling or leveling purposes.

2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

3.2 CARPET INSTALLTION

- A. Do not install carpet until work of other trades including painting is complete and dry.
- B. Install in accordance with CRI 104 direct glue down installation.
1. Relax carpet in accordance with Section 6.4.
 2. Comply with indoor air quality recommendations noted in Section 6.5.
 3. Maintain temperature in accordance with Section 15.3.
- C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.
- D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
 2. Use additional adhesive to secure carpets around pipes and other vertical projections.
- F. Broadloom Carpet:
1. Install per CRI 104, Section 8.
 2. Lay broadloom carpet lengthwise in longest dimension of space, with minimum seams, uniformly spaced to provide a tight smooth finish, free from movement when subjected to traffic.
 3. Use tape-seaming method to join sheet carpet edges. Do not leave visible seams.
- G. Carpet Modules:
1. Install per CRI 104, Section 13, Adhesive Application.
 2. Lay carpet modules with pile in direction specified in drawings.
 3. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
 4. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.3 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
- C. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.4 PROTECTION AND CLEANING

- A. Remove waste, fasteners and other cuttings from carpet floors.
- B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.
- C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.
- D. Do not move furniture or equipment on unprotected carpeted surfaces.
- E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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SECTION 09 72 16
VINYL-COATED FABRIC WALL COVERINGS

PART 1 - GENERAL

1.1 DESCRIPTION

Section specifies vinyl coated fabric wallcovering and installation.

1.2 RELATED WORK

- A. Color, pattern, type, direction of hanging and areas to receive wallcovering: See drawings.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Each type and pattern as specified in drawings.
 - 2. Size: Full width of mill run.
- C. Manufacturer's Certificates:
 - 1. Compliance with CFFA W-101D.
 - 2. Wallcovering manufacturer's approval of adhesive.
- D. Manufacturer's Literature and Data:
 - 1. Primer and adhesive.
 - 2. Installation instructions.
 - 3. Maintenance instructions, including recommended materials and methods for maintaining wallcovering with precautions in use of cleaning material.

1.4 QUALITY ASSURANCE

- A. Finish one complete space with each type (color and pattern) of wallcovering showing specified colors and patterns.
- B. Use approved sample spaces as a standard for work throughout the project.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver in original unopened containers bearing the manufacturer's name, brand name, and product designation.
- B. Store in accordance with manufacturer's instructions.
- C. Handle to prevent damage to material.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Chemical Fabrics and Film Association, Inc., (CFFA):
Document 2575-96..... Vinyl Coated Fabric Wallcovering
- C. American Society for Testing and Materials (ASTM)

G21-96 (R2002)Determining Resistance of Synthetic Polymeric Materials to
Fungi

PART 2 - PRODUCTS

2.1 VINYL COATED FABRIC WALLCOVERING

- A. Comply with CFFA-2575.
- B. Fungi Resistance: ASTM G21, rating of 0.
- C. Factory-applied clear delustered polyvinyl-fluoride (PVF) coating:
 - 1. Minimum 0.0125 mm (1/2 mil) thickness.
 - 2. Do not include PVF coating weight in minimum total weight.
 - 3. Fire hazard classification with PVF coating: Class A unless specified otherwise.
- D. Type II (Medium Duty).

2.2 ADHESIVE

- A. Use only water-based adhesive having volatile organic compounds not more than 50 g/l.
- B. Vermin and mildew resistant.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Temperatures:
 - 1. Do not perform work until surfaces and materials have been maintained at minimum of 60 °F. for three days before work begins.
 - 2. Maintain minimum temperatures of 60 °F. until adhesives are dried or cured.
- B. Lighting:
 - 1. Do not proceed unless a minimum lighting level of 15 candlepower per square foot occurs.
 - 2. Measure light level at mid-height of wall.
- C. Ventilation:
 - 1. Provide uniform continuous ventilation in space.
 - 2. Ventilate for a time for not less than complete drying or curing of adhesive.
- D. Protect other surfaces from damage which may be caused by this work.
- E. Remove waste from building daily.

3.2 SURFACE CONDITION

- A. Inspect surfaces to receive wallcoverings to assure that:
 - 1. Patches and repairs are completed.
 - 2. Surface are clean, smooth and prime painted.
- B. Do not proceed until discovered defects have been corrected by other trades and surfaces are ready to receive wallcovering.
- C. Carefully remove electrical outlet and switch plates, mechanical diffusers, escutcheons, registers, surface hardware, fittings and fastenings, prior to starting work.
- D. Carefully store items for reinstallation.

3.3 APPLICATION OF ADHESIVE

- A. Mix and apply adhesives in accordance with manufacturer's directions.
- B. Prevent adhesive from getting on face of wallcovering.
- C. Apply adhesive to wallcovering back.

3.4 WALLCOVERING INSTALLATION

- A. Use wallcovering of same batch or run in an area. Use fabric rolls in consecutive numerical sequence of manufacture.
- B. Install material completely adhered, smooth, clean, without wrinkles, air pockets, gaps or overlaps.
- C. Extend wallcovering continuous behind non-built-in casework and other items which are close to but not bolted to or touching the walls.
- D. Install wallcovering before installation of resilient base. Extend wallcovering not more than 6 mm (1/4 inch) below top of resilient base.
- E. Install panels consecutively in order in which they are cut from the roll including filling spaces above or below windows, doors, or similar penetrations.
- F. Do not install horizontal seams.
- G. Except on match patterns, hang fabric by reversing alternate strips, except as recommended by the manufacturer.
- H. Cutting:
 - 1. Cut on a work table with a straight edge.
 - 2. Joints or seams that are not cut clean are unacceptable.
 - 3. Trim additional selvage to achieve a color and pattern match at seams. Overlapped seams are not allowed.
 - 4. Do not double cut seams on wall unless specified.
 - 5. If double cutting on the wall is necessary, place a three inch strip of Type I wallcovering under pasted edge.
 - a. Do not cut into wall surface.
 - b. After cutting, remove strip and excess adhesive from seam before proceeding to next seam.
 - c. Smooth down seam in adhesive for tight bond and joint.
- I. Trim strip-matched patterns, which are not factory pre-trimmed.
- J. Inside Corners:
 - 1. Wrap wallcovering around corner.
 - 2. Do not seam within 50 mm (2 inches) of inside corners.
 - 3. Double cut seam.
- K. Outside Corners:
 - 1. Wrap wallcovering around corner.
 - 2. Do not seam within 150 mm (6 inches) of outside corners.

3. Double cut seam.

3.5 PATCHING

- A. Replace surface damaged wallcovering in a space as specified for new work:
 1. Replace full height of surface.
 2. Replace from break in plane to break in plane when same batch or run is not used. Double cut seams.
 3. Adjoining differential colors from separate batches or runs are not acceptable.
- B. Correct loose or raised seams with adhesives to lay flat with tight bonded joint as specified for new work.

3.6 CLEANING AND INSTALLING TEMPORARY REMOVED ITEMS

- A. Remove adhesive from wallcovering as work proceeds.
- B. Remove adhesives where spilled, splashed or splattered on wallcoverings or adjacent surfaces in a manner not to damage surface from which it is removed.
- C. Reinstall previously removed electrical outlet and switch plates, mechanical diffusers, escutcheons, registers, surface hardware, fittings and fastenings.

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**SECTION 09 91 00
PAINTING**

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 14 – CONVEYING EQUIPMENT, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: See drawings.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
 - 3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
 - 4. Attach labels to panel stating the following:

- a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in drawings.
 - c. Product type and color.
 - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
- ACGIH TLV-BKLT-2008..... Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
- ACGIH TLV-DOC-2008..... Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
- A13.1-07..... Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
- D260-86..... Boiled Linseed Oil
- E. Commercial Item Description (CID):

A-A-1555 Water Paint, Powder (Cementitious, White and Colors) (WPC)
(cancelled)

F. Federal Specifications (Fed Spec):

TT-P-1411A..... Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete
and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

No. 50-07..... Interior Latex Primer Sealer

No. 52-07..... Interior Latex, MPI Gloss Level 3 (LE)

No. 53-07..... Interior Latex, Flat, MPI Gloss Level 1 (LE)

No. 79-07..... Marine Alkyd Metal Primer

No. 90-07..... Interior Wood Stain, Semi-Transparent (WS)

No. 91-07..... Wood Filler Paste

No. 107-07..... Primer, Rust-Inhibitive, Water Based

No. 128-07..... Varnish, Water Based, Clear, Satin

No. 163-07..... Light Industrial Coating, Exterior, Water Based, MPI Gloss Level 5

No. 169-07..... Alkyd, Water Based, Semi Gloss, MPI Gloss Level 5

H. Steel Structures Painting Council (SSPC):

SSPC SP 1-04 (R2004)..... Solvent Cleaning

SSPC SP 2-04 (R2004)..... Hand Tool Cleaning

SSPC SP 3-04 (R2004)..... Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.

B. Identity markers options:

1. Pressure sensitive vinyl markers.

2. Snap-on coil plastic markers.

C. Interior Latex Primer Sealer: MPI 50.

D. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.

E. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.

F. Marine Alkyd Metal primer: MPI 79.

G. Interior Wood Stain, Semi-Transparent (WS): MPI 90.

H. Wood Filler Paste: MPI 91.

I. Primer, Rust-Inhibitive, Water Based: MPI 107.

J. Varnish, Water Based, Clear, Satin: MPI 128.

K. Light Industrial Coating

- L. Exterior, Water Based, MPI Gloss Level 5: MPI 163.
- M. Alkyd, Water Based, Semi Gloss, MPI Gloss Level 5: MPI 169.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
 - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 - 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 - 1. Do not apply coating when air or substrate conditions are:

- a. Less than 3 degrees C (5 degrees F) above dew point.
- b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.
 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
 1. Sand to a smooth even surface and then dust off.
 2. Sand surfaces showing raised grain smooth between each coat.
 3. Wipe surface with a tack rag prior to applying finish.
 4. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.

5. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
 6. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- D. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- E. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
 2. Remove dust, dirt, and other deterrents to paint adhesion.
 3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.

- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by COR, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 - 1. Use same kind of primer specified for exposed face surface.
 - a. Transparent finishes as specified under Transparent Finishes on Wood except Floors.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Interior steel and iron: MPI 107 (Primer, Rust-Inhibitive, Water Based)

2. Exterior steel and ferrous metal: MPI 79 (Marine Alkyd Metal Primer) .

G. Gypsum Board:

1. Primer: MPI 50(Interior Latex Primer Sealer).
2. Surfaces scheduled to receive vinyl coated fabric wallcovering:
Use MPI 50 (Interior Latex Primer Sealer).

3.6 EXTERIOR FINISHES

- A. Apply following finish coats where specified in drawings.
- B. Steel and Ferrous Metal:
 1. Two coats of MPI 163 (Light Industrial Coating, Exterior, Water Based, Semi Gloss, MPI Gloss Level 5) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in drawings.
- B. Metal Work:
 1. Apply to exposed surfaces.
 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Two coats of MPI 169 (Alkyd, Water Based, Semi Gloss, MPI Gloss Level 5).
- C. Gypsum Board:
 1. Two coats of MPI 52 (Latex, Interior, MPI Gloss Level), or MPI 53 (Latex, Interior, MPI Gloss Level 1), see drawings for schedule.
- D. Wood:
 1. Sanding:
 - a. Use 220-grit sandpaper.
 - b. Sand sealers and varnish between coats.
 - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
 2. Sealers:
 - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - c. Sand as specified.
 3. Transparent Finishes on Wood Except Floors.
 - a. Stain Finish:
 - 1) One coat of MPI 90 (Interior Wood Stain, Semi-Transparent (WS)).

- 2) Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.
- 3) One coat of sealer as written in 2.1 E.
- 4) Two coats of MPI 128 (Varnish, Water Based, Clear, Satin).

3.8 PAINT COLOR

- A. Color and gloss of finish coats is specified in drawings..
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
 1. Color of priming coat: Lighter than body coat.
 2. Color of body coat: Lighter than finish coat.
 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 1. Paint to match color of casework where casework has a paint finish.
 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.9 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in drawings paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
 1. Paint items having no color specified in drawings to match surrounding surfaces.
 2. Paint colors as specified in drawings except for following:

- a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
1. Exterior Locations:
 - a. Apply two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) to the following ferrous metal items:

Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
 2. Interior Locations:
 - a. Apply two coats of MPI 169 (Alkyd, Water Based, Semi Gloss, MPI Gloss Level 5) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
 - 1) Garbage and trash incinerator.
 - 2) Medical waste incinerator.

- 3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
 - 4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F).
 - 5) Engine generator exhaust piping and muffler.
- c. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3.10 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
1. Painting and finishing of new work including colors and gloss of finish selected is specified in drawings.
 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 3. Painting of ferrous metal and galvanized metal.
 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space except shingles.
 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.

5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

3.11 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 1. Legend may be identified using 2.1 G options or by stencil applications.
 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 3. Locate Legends clearly visible from operating position.
 4. Use arrow to indicate direction of flow.
 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off	Yellow	Black		Blow-off
Boiler Feedwater	Yellow	Black		Blr Feed
A/C Condenser Water Supply	Green	White		A/C Cond Wtr Sup
A/C Condenser Water Return	Green	White		A/C Cond Wtr Ret
Chilled Water Supply	Green	White		Ch. Wtr Sup
Chilled Water Return	Green	White		Ch. Wtr Ret
Shop Compressed Air	Yellow	Black		Shop Air
Air-Instrument Controls	Green	White		Air-Inst Cont
Drain Line	Green	White		Drain
Emergency Shower	Green	White		Emg Shower
High Pressure Steam	Yellow	Black		H.P. _____*
High Pressure Condensate Return	Yellow	Black		H.P. Ret ____*
Medium Pressure Steam	Yellow	Black		M. P. Stm ____*
Medium Pressure Condensate Return	Yellow	Black		M.P. Ret _____*
Low Pressure Steam	Yellow	Black		L.P. Stm _____*
Low Pressure Condensate Return	Yellow	Black		L.P. Ret _____*
High Temperature Water Supply	Yellow	Black		H. Temp Wtr Sup
High Temperature Water Return	Yellow	Black		H. Temp Wtr Ret
Hot Water Heating Supply	Yellow	Black		H. W. Htg Sup
Hot Water Heating Return	Yellow	Black		H. W. Htg Ret
Gravity Condensate Return	Yellow	Black		Gravity Cond Ret
Pumped Condensate Return	Yellow	Black		Pumped Cond Ret
Vacuum Condensate Return	Yellow	Black		Vac Cond Ret
Fuel Oil - Grade	Green	White		Fuel Oil-Grade ____*
Boiler Water Sampling	Yellow	Black		Sample
Chemical Feed	Yellow	Black		Chem Feed
Continuous Blow-Down	Yellow	Black		Cont. B D
Pumped Condensate	Black			Pump Cond
Pump Recirculating	Yellow	Black		Pump-Recirc.
Vent Line	Yellow	Black		Vent
Alkali	Yellow	Black		Alk
Bleach	Yellow	Black		Bleach
Detergent	Yellow	Black		Det
Liquid Supply	Yellow	Black		Liq Sup

FIFTH FLOOR MAIN ADDITION
VAMC LEXINGTON, KENTUCKY

PAINTING

Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

Hot Water Supply Domestic/Solar Water H.W. Sup Dom/SW
Hot Water Return Domestic/Solar Water H.W. Ret Dom/SW

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000 15000 25000 .

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
 2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
 3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
 4. Use semigloss paint of color that contrasts with color of substrate.
- C. Identify columns in pipe basements and interstitial space:
1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
 2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
 3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
 4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.12 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 09 97 33.10

RESINOUS COATING SYSTEMS FOR WALLS AND CEILINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies a seamless wall coating system.
- B. Wall systems consist of multi component epoxy and urethane resins, primer base and finishing coats.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product to be provided.
 - 2. Application and installation instructions.
 - 3. Maintenance Instructions: Submit manufacturer's written instructions for recommended maintenance practices.
- C. Qualification Data: For Installer.
- D. Sustainable Submittal:
 - 1. Product data for field applied, interior, paints, coatings, and primers, include printed statement of VOC content indicating compliance with environmental requirements.
- E. Samples:
 - 1. Each color and texture specified.
 - 2. Samples for verification: For each (color and texture) resinous wall/ceiling system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project.
 - 3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished resinous coating must match the approved samples in color and texture.
- F. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:
 - 1. Patterns.
 - 2. Edge configuration.
- G. Certification and Approval:
 - 1. Manufacturer's certification of material and substrata compliance.
 - 2. Manufacturer's approval of installer.
 - 3. Contractor's certificate of compliance with Quality Assurance requirements.
- H. Warranty: As specified in this section.

1.3 QUALITY ASSURANCE

- A. Manufacture Certificate: Manufacture shall certify that a particular resinous coating for wall/ceiling system has been in use for a minimum of five years.
- B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous coating for wall/ceiling systems similar in material, design, and extent to those indicated for this project for a minimum period of 5 years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous coating for wall/ceiling manufacturer.
 - 1. Engage an installer who is certified in writing by resinous product manufacturer as qualified to apply resinous coatings for wall/ceiling systems indicated.
 - 2. Contractor shall have completed at least 10 projects of similar size and complexity. Include list of at least 5 projects. List must include owner (purchaser); address of installation, contact information at installation project site; and date of installation.
 - 3. Installer's Personnel: Employ persons trained for application of specified product.
- C. Source Limitations:
 - 1. Obtain primary resinous coating materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.
 - 2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.
- D. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and establish quality standards for materials and execution.
 - 1. Apply full-thickness mockups on 48 inch (1200 mm)square area (wall/ceiling) selected by COR.
 - 2. Test mock-up with anticipated chemicals to be used in the designated area.
 - 3. Approved mockups not damaged during the testing may become part of the completed work if undisturbed at time of Substantial Completion.
 - 4. Sign off from COR on texture must be complete before installation of wall/ceiling system.
- E. Pre-Installation Conference
 - 1. Convene a meeting not less than thirty days prior to starting work.
 - 2. Attendance:
 - a. Contractor
 - b. COR
 - c. Manufacturer and Installer's Representative
 - 3. Review the following:
 - a. Environmental requirements
 - i) Air and surface temperature
 - ii) Relative humidity
 - iii) Ventilation

- iv) Dust and contaminants
 - b. Protection of surfaces not scheduled to be coated
 - c. Inspect and discuss condition of substrate and other preparatory work performed
 - d. Review and verify availability of material; installer's personnel, equipment needed
 - e. Design and edge conditions.
 - f. Performance of the coating with chemicals anticipated in the area receiving the resinous coating system
 - g. Application and repair
 - h. Field quality control
 - i. Cleaning
 - j. Protection of coating systems
 - k. One-year inspection and maintenance
 - l. Coordination with other work
- F. Manufacturer's Field Services: Manufacturer's representative shall provide technical assistance and guidance for surface preparation and application of coating systems.

1.4 MATERIAL PACKAGING DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number, date of manufacture and mixing/thinning instructions.
- B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, direct sunlight, etc.
- C. Maintain temperature of storage area between 60 and 80 degrees F (15 and 26 degrees C).
- D. Keep containers sealed until ready for use.
- E. Do not use materials beyond manufacturer's shelf life limits.
- F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire package or packages.

1.5 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with resinous wall/ceiling manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous wall/ceiling applications.
 - 1. Maintain material and substrate temperature between 65 and 85 degrees F (18 and 30 degrees C) during resinous wall/ceiling application and for not less than 24 hours after application.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous wall/ceiling application.

- C. Close spaces to traffic during resinous wall/ceiling application and for not less than 24 hours after application, unless manufacturer recommends a longer period.

1.6 WARRANTY

- A. Work subject to the terms of the Article "Warranty of Construction" FAR clause 52.246-21.
- B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly (including substrata) for both material and workmanship for a extended period of (3) full years from date of installation, or provide a joint and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting the materials and workmanship for a period of (3) full years from date of installation. A sample warranty letter must be included with bid package or bid may be disqualified.

1.7 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ACI (American Concrete institute):
Comm. 503.1-92 Four Epoxy Specifications (Reapproved 2003).
- C. American Society for Testing and Materials (ASTM):
D16-08..... Standard Terminology for Paint, Related Coatings, Materials,
and Applications
D4259-88(2006) Standard Practice for Abrading Concrete
D4263-83(2005) Standard Test Method for Indicating Moisture in Concrete by the
Plastic Sheet Method
F1869-09 Standard Test Method for Measuring Moisture Vapor Emission
Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
- C. International Concrete Repair Institute (ICRI) Guideline No.:
03732 (2008)..... Selecting and Specifying Concrete Surface Preparation for
Sealers, Coatings, and Polymer Overlays
- D. International Concrete Repair Institute (ICRI) Guideline No.:
03732 (2008)..... Selecting and Specifying Concrete Surface Preparation for
Sealers, Coatings, and Polymer Overlays
- E. The Society for Protective Coatings SSPC:
SP 13/NACE 6 (2008) Surface Preparation of Concrete

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Urethane resinous wall system includes: Multi-layer, Impact resistance, UV stable, flexible wall coating, 100% solids two component epoxy primers, Urethane elastomeric membrane base coat, and two aliphatic polyurethane sealer finish coats.
- B. System Characteristics.
 - 1. Color and pattern: As indicated on drawings.
 - 2. Wearing Surface: Smooth
 - 4. Overall System Thickness: 15-20 mils.
- C. System Components: Manufactures standard components that are compatible with each other, and as follows:
 - 1. **Primer Formulation Description:** Multi-component 100% solids epoxy.
 - 2. **Formulation Description: Body Coat:**
 - a). Resin: Urethane
 - b). Formulation Description: Two component high solids
 - c). Application Method: Roller or spray apply.
 - d). Coats: One
 - e). Thickness: 10-12 mils (wet).
 - 3. **Sealer Finish Coat:**
 - a). Resin: Urethane
 - b). Formulation Description: (2) two component, waterborne, aliphatic.
 - c). Type: Pigmented
 - d). Finish: Gloss
 - e). Number of coats: two
 - c). Application Method: Roller or spray apply.
- D. Physical Properties of flooring system when tested as follows:

Property	Test	Value
Hardness	ASTM D2240	70
Bond Strength (Concrete Only)	ASTM D7234	To substrate failure
Impact Resistance	ASTM D2794	Exceeds 90in. lbs
Abrasion Resistance	ASTM D4060	0.08 gm maximum weight loss
Fire Resistance of dry film		Self extinguishing
VOC		< 50 G/L

2.2 ACCESORY MATERIALS

- A. Patching and Fill Material: Resinous product of or approved by resinous manufacturer for application indicated.

PART 3 – EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials above 21°C (70 degrees F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21°C and 32°C (70°F and 90°F) for at least 48 hours, before, during, and 24 hours after installation. Maintain temperature at least 21°C (70 degrees F) thereafter.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.
- D. Area free of other trades during and for a period of 24 hours after installation.

3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the COR.
- B. Submit proposed installation deviation from this specification to the COR indicating the differences in the method of installation.
- C. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
 - 1. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - a. Concrete: 12 percent.
 - b. Masonry (Clay and CMU): 12 percent.
 - c. Wood: 15 percent.
 - d. Gypsum Board: 12 percent.
- D. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
 - 1. Any wall board surface must be finished to a level 1, 2, or 3 drywall finishes with an appropriate spackle compound.
 - 2. Proceed with coating application only after unsatisfactory conditions have been corrected.
 - 3. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.3 PREPARATION

- A. General: Prepare and clean substrates according to manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous application.

- B. Substrates: Provide sound surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible.
 - 1. Prepare substrates as follows:
 - a. Mechanically sand or hand grind if previously applied coating is present.
 - b. Comply with ASTM C 811 requirements, unless manufacturer's written instructions are more stringent.
 - 2. Repair damaged and deteriorated substrate according to manufacturer's written recommendations.
 - 3. Verify that substrates are dry.
- C. Resinous Materials: Mix components and prepare materials according to manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.

3.4 APPLICATION

- A. General: Apply components of resinous wall system according to manufacturer's written instructions to produce a uniform, monolithic surface of thickness indicated.
 - 1. Coordinate application of components to provide optimum adhesion of resinous system to substrate, and optimum inter-coat adhesion.
 - 2. Cure resinous components according to manufacturer's written instructions. Prevent contamination during application and curing processes.
- B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.
- C. Base coat(s): Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating.
- E. Topcoat: Mix and roller apply the topcoat(s) with strict adherence to manufacturer's installation procedures and coverage rates.

3.5 CURING, PROTECTION AND CLEANING

- A. Cure resinous materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.
- B. Close area of application for a minimum of 24 hours.
- C. Protect resinous materials from damage and wear during construction operation.

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**SECTION 10 21 13
TOILET COMPARTMENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies solid polyethylene toilet partitions, and urinal screens.

1.2 RELATED WORK

- A. Color of finish: See drawings.
- B. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: 150 mm (six-inch) square of solid polyethylene panel.
- C. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.
- D. Shop Drawings: Construction details at 1/2 scale, showing installation details, anchoring and leveling devices.
- E. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
FF-B-575C..... Bolt, Hexagon and Square
- C. Code of Federal Regulations (CFR):
40 CFR 247 Comprehensive Procurement Guidelines for Products Containing
Recovered Materials
- D. Commercial Item Descriptions (CID):
A-A-1925 Shield, Expansion (Nail Anchors)
A-A-60003 Partitions, Toilet, Complete

PART 2 - PRODUCTS

2.1 FABRICATION

- A. solid polyethylene: water resistant; graffiti resistant; non-absorbent; contain a minimum 30 percent post consumer recycled plastic; Class C flame spread rating.
- B. Conform to Fed. CID A-A-60003, except as modified herein.
- C. Fabricate to dimensions shown or specified.
- D. Toilet Enclosures:

1. Type 1, C (overhead braced).
 2. Reinforce panels shown to receive toilet tissue holders or grab bars.
 3. Upper pivots and lower hinges adjustable to hold doors open 30 degrees.
 4. Latching devices and hinges for handicap compartments shall comply with ADA requirements.
 5. Keeper:
 - a. U-slot to engage bar of throw latch.
 - b. Combined with rubber bumper stop.
 6. Wheelchair Toilets:
 - a. Upper pivots and lower hinges to hold out swinging doors in closed position.
 - b. Provide U-type doors pulls, approximately 100 mm (four inches) long on pull side.
- E. Urinal Screens:
1. Type III, Style D (wall hung), finish the same as toilet enclosures.
 - a. With integral flanges and continuous, full height wall anchor plate.
 - b. Option: Full height U-Type bracket.
 - c. Wall anchor plate drilled for 4 anchors on both sides of screen.
 2. Screen 600 mm (24 inches) wide and 1060 mm (42 inches high).

2.2 FASTENERS

- A. Partition Fasteners: CID A-A-60003.
- B. Use expansion bolts, CID A-A-60003, for anchoring to solid masonry or concrete.
- C. Use toggle bolts, CID A-A-60003, for anchoring to hollow masonry or stud framed walls.
- D. Use steel bolts FS-B-575, for anchoring pilasters to overhead steel supports.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 1. Install in rigid manner, straight, plumb and with all horizontal lines level.
 2. Conceal evidence of drilling, cutting and fitting in finish work.
 3. Use hex-bolts for through-bolting.
 4. Adjust hardware and leave in freely working order.
 5. Clean finished surfaces and leave free of imperfections.
- B. Panels and Pilasters:
 1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.
 2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
 3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.
 4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.
- C. Urinal Screens:

1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.
2. Space anchors at top and bottom and equally in between.

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**SECTION 10 26 00
WALL AND DOOR PROTECTION**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies handrail/wall guard combinations, corner guards .

1.2 RELATED WORK

- A. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.
- B. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- C. Color and texture of aluminum and resilient material: See drawings.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Handrail/Wall Guard Combinations.
 - 2. Corner Guards.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - D256-06.....Impact Resistance of Plastics
 - D635-06.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position
 - E84-09.....Surface Burning Characteristics of Building Materials

- C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06 Metal Finishes Manual
- D. National Fire Protection Association (NFPA):
80-10 Standard for Fire Doors and Windows
- E. Society of American Automotive Engineers (SAE):
J 1545-05 Instrumental Color Difference Measurement for Exterior Finishes.
- F. Underwriters Laboratories Inc. (UL):
Annual Issue..... Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 304.
- B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T6.
- C. Resilient Material:
 - 1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
 - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
 - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
 - c. Rated self extinguishing when tested in accordance with ASTM D635.
 - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
 - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
 - f. Same finish on exposed surfaces.

2.2 CORNER GUARDS

- A. Resilient, Shock-Absorbing Corner Guards: Surface mounted/ type of 6 mm 1/4-inch corner) formed to profile shown.
 - 1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
 - 2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

2.3 WALL GUARDS AND HANDRAILS

- A. Resilient Wall Guards and Handrails:
 - 1. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer,

- minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
2. Provide handrails and wall guards (crash rails) with prefabricated end caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt end caps to aluminum retainer.

2.4 FASTENERS AND ANCHORS

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

2.5 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
 1. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: NAAMM finish Number 4.
- D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in drawings.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.

3.2 RESILIENT HANDRAIL

Secure guards to walls with mounting cushions, brackets, and fasteners in accordance with manufacturer's details and instructions.

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SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
- B. Items Specified:
 - 1. Combination paper towel dispenser and disposal unit.
 - 2. Toilet tissue dispenser.
 - 3. Grab Bars: (10800-1.DWG).
 - 4. Metal framed mirror: (10800-7.DWG).
 - 5. Soap dispenser.
 - 6. Mop racks.

1.2 RELATED WORK

- A. Section 10 21 13, TOILET COMPARTMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each product specified.
 - 2. Paper towel dispenser and combination dispenser and disposal units.
 - 3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
 - 4. Grab bars, showing design and each different type of anchorage.
 - 5. Soap dispenser, showing anchorage and components.
 - 6. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.
- C. Samples:
 - 1. One of each type of accessory specified.
 - 2. After approval, samples may be used in the work.
- D. Manufacturer's Literature and Data:
 - 1. All accessories specified.
 - 2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
 - 3. Show working operations of spindle for toilet tissue dispensers.
 - 4. Mop racks.

E. Manufacturer's Certificates:

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, PhisoHex and solutions containing hexachlorophene.
2. Anodized finish as specified.

1.4 QUALITY ASSURANCE

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 PACKAGING AND DELIVERY

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

1.6 STORAGE

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R2004)..... Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
 - A176-99(R2004)..... Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
 - A269-07 Seamless and Welded Austenitic Stainless Steel Tubing for General Service
 - A312/A312M-06 Seamless and Welded Austenitic Stainless Steel Pipes
 - A653/A653M-07 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - B221-06 Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

- B456-03..... Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- C1036-06..... Flat Glass
- C1048-04..... Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
- D635-06..... Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
- F446-85 (R2004)..... Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.
- A269-07 Seamless and Welded Austenitic Stainless Steel Tubing for General Service
- D3453-01..... Flexible Cellular Materials - Urethane for Furniture and Automotive Cushioning, Bedding, and Similar Applications
- D3690-02..... Vinyl-Coated and Urethane-Coated Upholstery Fabrics
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series Metal Finishes Manual
 - AMP 500-505-88 Metal Finishes Manual and Finishes for Stainless Steel
- D. American Welding Society (AWS):
 - D10.4-86 (R2000)..... Welding Austenitic Chromium-Nickel Stainless Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):
 - A-A-3002 Mirrors, Glass
 - FF-S-107C (2) Screw, Tapping and Drive
 - FF-S-107C..... Screw, Tapping and Drive.
 - WW-P-541E(1)..... Plumbing Fixtures (Accessories, Land Use) Detail Specification

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel:
 - 1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
 - 2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- B. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- C. Glass:
 - 1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.

2.2 FASTENERS

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.

- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
 - 1. ASME B18.6.4.
 - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

2.3 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Mechanical finish, medium satin.
 - 1. Stainless Steel: NAAMM AMP 503, finish number 4.

2.4 FABRICATION - GENERAL

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

2.5 COMBINATION PAPER TOWEL DISPENSER AND DISPOSAL UNITS

- A. Recessed type.
- B. Dispensing capacity for 400 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.
- D. Form face frames, from one piece.
- E. Provide each door with continuous stainless steel piano hinge and tumbler lock, keyed alike.
- F. Provide removable waste receptacle approximately 40 liter (10.5 gallon) capacity, fabricated of 0.45 mm (0.018-inch) thick stainless steel.

2.6 TOILET TISSUE DISPENSERS

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.

2.7 GRAB BARS

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of stainless steel:
 - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Concealed mount, except grab bars mounted at floor, swing up and on metal toilet partitions.
- D. Bars:
 - 1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
 - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
 - 2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
 - 3. Continuous weld intermediate support to the grab bar.
- E. Flange for Concealed Mounting:
 - 1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
 - 2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.
- F. Back Plates:
 - 1. Minimum 2.65 mm (0.1046 inch) thick metal.
 - 2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
 - 3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on partitions.

2.8 METAL FRAMED MIRRORS

- A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 304.
- B. Mirror Glass:
 - 1. Minimum 6 mm (1/4 inch) thick.
 - 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:

1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
 2. Use 0.9 mm (0.0359 inch) thick stainless steel, with clear anodized finish 0.4 mils thick.
 3. Filler:
 - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
 - b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
brackets to attach to mirror frame.
- D. Back Plate:
1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
 2. Use set screw type theft resistant concealed fastening system for mounting mirrors.
- E. Mounting Bracket:
1. Designed to support mirror tight to wall.
 2. Designed to retain mirror with concealed set screw fastenings.

2.9 SOAP DISPENSER

- A. Wall mounted, liquid soap dispenser, designed with an adjustable needle valve to allow dispensing of two milliliters of liquid with each depression.
- B. Complete unit shall not be adversely affected by the liquid soap, aseptic detergent, or hexachlorophene solutions.
- C. Provide a removable gummed label, attached to container, stating that soap or detergent may be used in the dispensers.

2.10 MOP RACKS

- A. Minimum 1.0M (40 inches) long with five holders.
- B. Clamps:
 1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
 2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.
- C. Support:
 1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
 2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.
- D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

- E. Finish on stainless Steel: AMP 503-No. 4.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before starting work notify COR in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the COR the exact location of accessories.

3.2 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. Expansion bolt to concrete or solid masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

3.3 SCHEDULE OF ACCESSORIES

3.4 CLEANING

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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**SECTION 10 44 13
FIRE EXTINGUISHER CABINETS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
D4802-02.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Recessed type with flat trim of size and design shown.

2.2 FABRICATION

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
 - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
 - 2. Design doors to open 180 degrees.
 - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

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**SECTION 11 24 23
WINDOW WASHING**

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes: This Section specifies design, supply and installation of window washing systems and suspended maintenance equipment.

1.2 RELATED SECTIONS

- A. Section 03 30 00 Cast-In-Place Concrete
- B. Section 05 12 00 Structural Steel
- C. Section 05 50 00 Metal Fabrications
- D. Section 07 54 23 TPO Roofing
- E. Section 07 60 00 Flashing and Sheet Metal
- F. Section 07 92 00 Joint Sealants

1.3 REFERENCES

- A. American Institute of Steel Construction (AISC).
 - 1. AISC S342L, Load and Resistance Factor Design Specification for Structural Steel Buildings (including Supplement No.1).
- B. Aluminum Association (AA).
 - 1. AA DAF 45, Designation System for Aluminum Finishes.
 - 2. AA ADM-1, Aluminum Design Manual.
- C. American National Standards Institute / International Window Cleaning Association (ANSI/IWCA).
 - 1. ANSI/IWCA I-14.1, Window Cleaning Safety Standard.
- D. American Welding Society (AWS).
 - 1. AWS D1.2/D1.2M, Structural Welding Code - Aluminum.
 - 2. AWS D1.1/D1.1M, Structural Welding Code—Steel.
- E. ASTM International (ASTM).
 - 1. ASTM A123/A123M, Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
 - 2. ASTM A167, Specification for Stainless and Heat Resisting Chromium Nickel Steel Plate, Sheet and Strip.
 - 3. ASTM A276, Standard Specification for Stainless Steel Bars and Shapes.
 - 4. ASTM A492 Standard Specification for Stainless Steel Rope.
 - 5. ASTM B221, Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
- F. International Code Council (ICC).
 - 1. International Building Code.
- G. Occupational Safety and Health Administration (OSHA).

1. OSHA 1910, Subpart D, Walking and Work Surfaces.
 2. OSHA 1910, Subpart F, Appendix C, Personal Fall Arrest Systems.
 3. OSHA Ruling on Window Cleaning by Bosun's Chair.
 4. OSHA 1910.66 Subpart F, Powered Platforms.
- H. National Roofing Contractor's Association (NRCA)
1. The NRCA Roofing and Waterproofing Manual, Fifth Edition.

1.4 SUBMITTALS

- A. Shop Drawings: Indicate information on shop drawings as follows:
1. Submit scaled shop drawings showing location plan of all support equipment and sections detailing all parts and accessories.
 2. Clearly specify equipment dimensions, materials, fabrication details, hardware, and installation instructions.
 3. Include notes with guidelines of proper use of system.
 4. Equipment location plan to include identification number next to each piece of equipment that are permanently affixed to a structure.
 5. Field welds shall be indicated on equipment details using AWS symbols and showing length and size. Auxiliary views shall be shown to clarify welding as required.
 6. Shop drawings shall be prepared under supervision of a registered professional engineer and shall bear engineer's seal and signature. Professional engineer shall be licensed in jurisdiction where project is located. Include P.E. certified report of tested equipment.
- B. Submit product data, including manufacturer's technical data sheet, for specified products.
- C. Quality Assurance:
1. Test Reports: Certified test reports showing compliance with specified performance characteristics and physical properties.
 2. Certificates: Product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.
 3. Manufacturer's installation instructions.
- D. Submit 1-year standard manufacturer warranty documents specified.
- E. Operation and Maintenance Data: Submit Operation and Maintenance data for installed products.
1. Include:
 - a. Manufacturer's instructions covering maintenance requirements and parts catalog giving complete list of repair and replacement parts with cuts and identifying numbers.
 - b. 1 copy of system Equipment Manual & Inspection Log Book, with "Initial Inspection - Certification for Use" and "Inspection Sign-Off" forms completed.

- c. 2 copies of reduced, "as-built shop drawing" showing equipment locations and details. Ensure drawing is posted adjacent exits to roof.

1.5 QUALITY ASSURANCE

- A. Qualifications:
 1. Installer experienced in performing work of this section who has specialized in installation of work similar to that required for this project.
 2. Manufacturer Qualifications: Manufacturer capable of providing field service representation during construction and approving application method.
- B. Regulatory Requirements.
 1. Comply with International Building Code (IBC).
 2. Comply with OSHA regulations as follows:
 - a. 1910, Subpart D, Walking and Working Surfaces.
 - b. Appendix C to 1910 Subpart F, Personal Fall Arrest Systems.
 - c. OSHA Ruling on Window Cleaning by Bosun's Chair.
 - d. 1910.66, Subpart F, Powered Platforms.
- C. Pre-installation Meetings: Conduct pre-installation meeting to verify project requirements, manufacturer's installation instructions and manufacturer's warranty requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Ordering: Comply with manufacturer's ordering instructions and lead time requirements to avoid construction delays.
- B. Delivery:
 1. Deliver materials in manufacturer's original packaging with identification labels intact and in sizes to suit project.
- C. Storage and Protection:
 1. Store materials protected from exposure to harmful weather conditions and at temperature conditions recommended by manufacturer.

1.7 PROJECT AMBIENT CONDITIONS

- A. Installation Location: Assemble and erect components only when temperatures are above 40 degrees F.

1.8 SEQUENCING

- A. Sequence with other Work and Comply with window washing equipment manufacturer's written recommendations for sequencing construction operations.

1.9 WARRANTY

- A. Project Warranty: Refer to Contract Conditions for additional project warranty provisions.
- B. Manufacturer's Warranty: Submit, for Owner's acceptance, manufacturer's standard warranty document executed by authorized company official. Manufacturer's warranty is in addition to, and does not limit, other rights Owner may have under Contract Documents.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Ensure manufacturer has minimum 10 years experience in manufacturing window washing and suspended maintenance system components similar to or exceeding requirements of project.
- B. Manufacturer's Insurance: Ensure manufacturer carries liability insurance to protect against product and system failure in amount of Ten million dollars US (\$10,000,000) minimum.
- C. Manufacturer's Insurance: Ensure manufacturer carries errors & omission professional liability insurance in the amount of Two million dollars US (\$2,000,000) minimum.

2.2 DESIGN PERFORMANCE REQUIREMENTS

- A. Design window cleaning and suspended maintenance system to suit project requirements to AISC S342L and as indicated.
- B. Locate anchorages to suit suspension equipment specified.
- C. Design anchor components for cleaning and suspended maintenance equipment to ASME A120.1.
 - 1. Ensure compatibility with industry standard equipment.
 - 2. Anchorage and anchor components: Designed by Engineer qualified in design of window cleaning and suspended maintenance equipment and licensed in State of Kentucky.
- D. Design system fall arrest safety anchors and equipment supports to AISC S342L (Including supplement No.1) and ANSI/IWCA I-14.1, and as follows:
 - 1. Comply with OSHA 1910, Subpart F, Appendix C.
 - 2. Supports for Suspended Platforms including davits, rigging sleeves and monorail:
 - a. Safety factor against fracture or detachment: 4 to 1.
 - a. Vertical service load: 1000 lbs (4.45 kN) minimum.
 - b. Rated load against fracture: 4000 lbs (17.8 kN) minimum.
 - 3. Fall Arrest Safety Anchors:
 - a. Fall arresting force safety factor of 2 to 1 without permanent deformation: 1800 lbs (8.0 kN) minimum.
 - b. Fall arrest force against fracture or detachment: 5,000 lbs (22.4 kN) minimum.

2.3 ANCHORS

- A. Safety U-bars: Stainless steel to ASTM A276, Type 304 with 35 Ksi (240 MPa) minimum yield strength]
 - 1. U-bar: 0.75 inches (19 mm) minimum diameter material with 1.5 inches (38 mm) eye opening.
- B. Hollow Steel Section (HSS) Piers: Mild steel, Type 300W with 50 Ksi (350 MPa) minimum yield strength, hot dipped galvanized to ASTM A123/A123M
 - 1. Wall thickness to suit application.

- C. Plate and other sections: Mild steel, Type 300W with 44 Ksi (300 MPa) minimum yield strength, hot dipped galvanized to ASTM A123/A123M
 - 1. Wall thickness to suit application
- D. Seamless Spun Aluminum Flashing (for Roof Anchors): To AA ADM-1 Type 6061-T6 alloy and to ASTM B221.
 - 1. Deck flange flashing: To NRCA Roofing and Waterproofing Manual recommendations, detachable watertight stainless steel cap.
- E. Miscellaneous Bolts, Nuts and Washers: Stainless steel to ASTM A276, Type 304 with 35 Ksi (240 MPa) minimum yield strength.

2.4 ELECTRICAL REQUIREMENTS

- A. Receptacles: Waterproof, independently protected main line power receptacles rated 208 volts, 3 phase, 60 Hertz, 30 amperes.
 - 1. Acceptable material: Hubbell Twist-Lock.
- B. Ensure main line power is located 100 feet (30 m) maximum from powered window washing equipment.
- C. Ensure power outlets experience 3% maximum voltage drop under full load.

2.5 SOURCE QUALITY CONTROL

- A. Ensure window washing equipment components and materials are from single manufacturer.

PART 3 EXECUTION

3.1 INSTALLERS

- A. Provide experienced and qualified technicians to carry out erection, assembly and installation of window washing and suspended maintenance equipment system.
- B. Do steel welding to AWS D1.2/D1.2M.
- C. Do aluminum welding to AWS D1.1/D1.1M.

3.2 MANUFACTURERS INSTRUCTIONS

- A. Compliance: Comply with manufacturer's written data, including product technical bulletins, product catalog installation instructions and Pro-Bel Group technical data sheets.

3.3 EXAMINATION

- A. Site Verification of Conditions:
 - 1. Verify that substrate conditions which have been previously installed under other sections or contracts, are acceptable for product installation in accordance with manufacturer's instructions prior to installation of window washing equipment.
 - 2. Inform COR of unacceptable conditions immediately upon discovery.
 - 3. Proceed with installation only after unacceptable conditions have been remedied.

3.4 PREPARATION

- A. Ensure structure or substrate is adequate to support complete window washing equipment system.

- B. Ensure structural steel to receive safety anchors has adequate bearing surface as indicated on shop drawings and has 100% welds between anchors and structural steel.

3.5 INSTALLATION

- A. Coordinate window washing equipment work with work of other trades, for proper time and sequence to avoid construction delays.
- B. Install window washing equipment plumb and level in accordance with manufacturer's written instructions.
- C. Mechanically fasten anchors in accordance with manufacturer's recommendations.
- D. Accurately fit and align, securely fasten and install free from distortion or defects.
- E. Deform threads of tail end of anchor studs after nuts have been tightened to prevent accidental removal and vandalism.

3.6 FIELD QUALITY CONTROL

- A. When necessary have the manufacture assist in installation.
- B. Testing: Test on site 100% of anchors relying upon chemical adhesive fasteners using load cell test apparatus in accordance with manufacturer's written recommendations.

3.7 ADJUSTMENT

- A. Complete "Initial Inspection - Certification for Use" form included in Equipment Manual and Inspection Log Book provided by manufacturer.

3.8 FINAL CLEANING

- A. Upon completion, remove surplus and excess materials, rubbish, tools and equipment.

3.9 PROTECTION

- A. Protect installed product from damage during construction.

3.10 MAINTENANCE

- A. Repair or replace parts of window washing equipment whenever required due to defect and normal wear and tear.
- B. Use only standard parts of product line of manufacturer of window washing equipment.
- C. Ensure that maintenance personnel register with designated building personnel at time of inspections and maintenance.

END OF SECTION

**SECTION 12 24 00
WINDOW SHADES**

PART 1 - GENERAL

1.1 DESCRIPTION

Manually operated sunscreen roller shades and manually operated double roller sunscreen and room-darkening shades are specified in this section. Window shades shall be furnished complete, including brackets, fittings and hardware.

1.2 RELATED WORK

- A. Color of shade cloth and color of exposed parts of shades: See drawings.

1.3 QUALITY CONTROL

Manufacturer's Qualification: Venetian blind and vertical blind manufacturer shall provide evidence that the manufacture of blinds are a major product, and that the blinds have performed satisfactorily on similar installations.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Shade cloth, each type, 600 mm (24 inch) square, showing color, finish and texture.
- C. Manufacturer's literature and data; showing details of construction and hardware for:
Cloth and window shades

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
AA-V-00200B Venetian Blinds, Shade, Roller, Window, Roller, Slat, Cord, and Accessories
- C. American Society for Testing and Materials (ASTM):
B221/B221M-07 Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
G21..... Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi

PART 2 - PRODUCTS

2.1 SHADE CLOTH

- A. Environmentally certified shadecloth, fabricated from TPO for both core yarn and hacket, single thickness, non-raveling 0.030 inch (0.762 mm) thick fabric
 - 1. Weave: 5% open 2x2 basket weave.

- B. Room darkening (PVC free) shade cloth with opaque acrylic backing: 0.008 inches thick (0.19 mm) blackout material and weighing 0.94 lbs per square yard, comprising of 53% fiberglass, 45% acrylic, 2% poly finish.

2.2 SHADE BAND

- A. Shade Bands: Construction of shade band includes the fabric, the hem weight, hem-pocket, shade roller tube, and the attachment of the shade band to the roller tube. Sewn hems and open hem pockets are not acceptable.
 - 1. Hem Pockets and Hem Weights: Fabric hem pocket with welded seams (including welded ends) and concealed hem weights. Hem weights shall be of appropriate size and weight for shade band. Hem weight shall be continuous inside a sealed hem pocket. Hem pocket construction and hem weights shall be similar, for all shades within one room.
 - 2. Shade Band and Shade Roller Attachment:
 - a. Use extruded aluminum shade roller tube of a diameter and wall thickness required to support shade fabric without excessive deflection. Roller tubes less than 1.55 inch (39.37 mm) in diameter for manual shades are not acceptable.
 - b. Provide for positive mechanical engagement with drive/brake mechanism.
 - c. Provide for positive mechanical attachment of shade band to roller tube; shade band shall be made removable / replaceable with a snap-on snap-off spline mounting, without having to remove shade roller from shade brackets.
 - d. Mounting spline shall not require use of adhesives, adhesive tapes, staples, and/or rivets.
 - e. Any method of attaching shade band to roller tube that requires the use of: adhesive, adhesive tapes, staples, and/or rivets are not acceptable.

2.3 SHADE FABRICATION

- A. Fabricate units to completely fill existing openings from head to sill and jamb-to-jamb, unless specifically indicated otherwise.
- B. Fabricate shade cloth to hang flat without buckling or distortion. Fabricate with heat-sealed trimmed edges to hang straight without curling or raveling. Fabricate unguided shade cloth to roll true and straight without shifting sideways more than 1/8 inch (3.18 mm) in either direction per 8 feet (2438 mm) of shade height due to warp distortion or weave design.
- C. Provide battens in standard shades as required to assure proper tracking and uniform rolling of the shade bands. Contractor shall be responsible for assuring the width-to-height ratios shall not exceed manufacturer's standards or, in absence of such standards, shall be responsible for establishing appropriate standards to assure proper tracking and rolling of the shade cloth within specified standards. Battens shall be roll-formed stainless steel or tempered steel, as required.
- D. For railroaded shade bands, provide seams in railroaded multi-width shade bands as required to meet size requirements and in accordance with seam alignment as acceptable to Architect.

Seams shall be properly located. Furnish battens in place of plain seams when the width, height, or weight of the shade exceeds manufacturer's standards. In absence of such standards, assure proper use of seams or battens as required to, and assure the proper tracking of the railroaded multi-width shadebands.

- E. Provide battens for railroaded shades when width-to-height ratios meet or exceed manufacturer's standards. In absence of manufacturer's standards, the contractor is responsible for proper use and placement of battens to assure proper tracking and roll of shadebands.
- F. Blackout shadebands, when used in side channels, shall have horizontally mounted, roll-formed stainless steel or tempered-steel battens not more than 3 feet (115 mm) on center extending fully into the side channels. Battens shall be concealed in an integrally-colored fabric to match the inside and outside colors of the shadeband, in accordance with manufacturer's published standards for spacing and requirements.
 - 1. Battens shall be roll formed of stainless steel or tempered steel and concave to match the contour of the roller tube.
 - 2. Batten pockets shall be self-colored fabric front and back welded into the shadecloth. A self-color opaque liner shall be provided front and back to eliminate any see through of the batten pocket that shall not exceed 1-1/2 inches (38.1 mm) high and be totally opaque. A see-through more effect, which occurs with multiple layers of transparent fabrics, shall not be acceptable.

2.4 COMPONENTS

- A. Access and Material Requirements:
 - 1. Provide shade hardware allowing for the removal of shade roller tube from brackets without removing hardware from opening and without requiring end or center supports to be removed.
 - 2. Provide shade hardware that allows for removal and re-mounting of the shade bands without having to remove the shade tube, drive, or operating support brackets.
 - 3. Use only engineered plastics for all plastic components of shade hardware. Styrene based plastics, and/or polyester, or reinforced polyester will not be acceptable.
- B. Manual Operated Chain Drive Hardware and Brackets:
 - 1. Provide for universal, regular and offset drive capacity, allowing drive chain to fall at front, rear or non-offset for all shade drive end brackets. Universal offset shall be adjustable for future change.
 - 2. Provide hardware capable for installation of a removable fascia, for both regular and/or reverse roll, which shall be installed without exposed fastening devices of any kind.
 - 3. Provide shade hardware system that allows for removable regular and/or reverse roll fascias to be mounted continuously across two or more shade bands without requiring exposed fasteners of any kind.

4. Provide shade hardware system that allows for operation of multiple shade bands by a single chain operator, subject to manufacturer's design criteria. Connectors shall be offset to assure alignment from the first to the last shade band.
 5. Provide shade hardware system that allows multi-banded manually operated shades to be capable of smooth operation when the axis is offset a maximum of 6 degrees on each side of the plane perpendicular to the radial line of the curve, for a 12 degrees total offset.
 6. Provide positive mechanical engagement of drive mechanism to shade roller tube. Friction fit connectors for drive mechanism connection to shade roller tube are not acceptable.
 7. Provide shade hardware constructed of minimum 1/8 inch (3.18 mm) thick plated steel or heavier as required to support 150 percent of the full weight of each shade.
 8. Drive Bracket / Brake Assembly:
 - a. Fully integrated with all accessories, including, but not limited to: fascia, room darkening side / sill channels, center supports and connectors for multi-banded shades.
 - b. Drive sprocket and brake assembly shall rotate and be supported on a welded 3/8 inch (9.525 mm) steel pin.
 - c. The brake shall be an over-unning clutch design which disengages to 90 percent during the raising and lowering of the shade. The brake shall withstand a pull force of 50 lbs in the stopped position.
 - d. The braking mechanism shall be applied to an oil-impregnated hub on to which the brake system is mounted. The oil impregnated hub design includes an articulated brake assembly, which assures a smooth operation in raising and lowering the shades. The assembly shall be permanently lubricated. Products that require externally applied lubrication and or not permanently lubricated are not acceptable.
 - e. The entire assembly shall be fully mounted on the steel support bracket, and fully independent of the shade tube assembly, which may be removed and reinstalled without effecting the roller shade limit adjustments.
- C. Drive Chain: Stainless steel chain rated to 90 lbs minimum breaking strength. Nickel plate chain shall not be acceptable.

2.5 ACCESSORIES

- A. Roller Shade Pocket for recessed mounting in acoustical tile, or drywall ceilings as indicated on Drawings.
 1. Provide either aluminum and or formed steel shade pocket, sized to accommodate roller shades, with exposed extruded aluminum closure mount, tile support and removable closure panel to provide access to shades.

- a. Provide vented pocket such that there will be a minimum of four 1 inch (25.4 mm) diameter holes per foot allowing the solar gain to flow above the ceiling line.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roller shades level, plumb, square, and true according to manufacturer's written instructions, and located so shade band is no closer than 2 inches (50 mm) to interior face of glass. Allow proper clearances for window operation hardware.
- B. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.
- C. Clean roller shade surfaces after installation, according to manufacturer's written instructions.
- D. Engage installer to train Owner's maintenance personnel to adjust, operate, and maintain roller shade system.

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**SECTION 12 31 00
MANUFACTURED METAL CASEWORK**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies metal casework and related accessories, including bench top upright system and wall cabinets.
- B. Items specified in this section:
 - 1. Laboratory and Hospital Casework: Prefixed by "VL" AND "M", including metal casework of the following types:
 - a. Wall Cabinet, Metal, 5B (SD123100-01).

1.2 QUALITY ASSURANCE

- A. Approval by Contracting Officer of proposed manufacturer, or suppliers, will be based upon submission by Contractor certification that, manufacturer regularly and presently manufactures casework specified as one of their principal products.
- B. Installer has technical qualifications, experience, trained personnel, and facilities to install specified items.
- C. Furnish supervision of installation at construction site by a qualified technician regularly employed by casework installer.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Manufacturer's Certificate of qualifications specified and finish on casework.
 - 2. Contractor's Certificate of installer's qualifications specified.
 - 3. Safety glass meets requirements of ANSI Standard Z97.1.
- C. Manufacturer's Literature and Data:
 - 1. Brochures showing name and address of manufacturer, and catalog or model number of each item incorporated into the work.
 - 2. Manufacturer's illustration and detailed description.
 - 3. List of deviations from contract specifications.
 - 4. Locks, each kind
- D. Shop Drawings (1/2 Full Scale):
 - 1. Showing details of casework construction, including kinds of materials and finish, hardware, accessories and relation to finish of adjacent construction, including specially fabricated items or components.
 - 2. Fastenings and method of installation.
 - 3. Location of service connections and access.

E. Samples:

1. Metal plate, 150 mm (six inch) square, showing chemical resistant finish, in each color.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08 Carbon Structural Steel

A167-99(R 2009)..... Stainless and Heat-Resisting Chromium Steel Plate Sheet and Strip

A283/A283M-03(R 2007) Low and Intermediate Tensile Strength Carbon Steel Plates

A568/A568M-09 Steel, Sheet, Carbon and High-Strength, Low-Alloy Hot-Rolled and Cold-Rolled, General Requirements

A794/A794M-09 Standard Specification for Commercial Steel (CS), Sheet, Carbon (0.16% Maximum to 0.25% Maximum) Cold Rolled

C. Builders Hardware Manufacturers Association (BHMA):

A156.1-06..... Butts and Hinges

A156.9-10..... Cabinet Hardware

A156.5-10..... Auxiliary Locks and Associated Products

A156.11-10..... Cabinet Locks

A156.16-02..... Auxiliary Hardware

D. American Welding Society (AWS):

D1.1-10..... Structural Welding Code Steel

D1.3-08..... Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-505-06 Series Metal Finishes Manual

F. Federal Specifications (Fed. Spec.):

FF-N-836D Nut, Square, Hexagon Cap, Slotted, Castle Knurled, Welding and Single Ball Seat

A-A-55615 Shield, Expansion; Nail Expansion (Wood Screw and Lag Bolt Self-Threading Anchors)

PART 2 - PRODUCTS

2.1 MATERIALS

A. Sheet Steel:

1. ASTM A794, cold rolled, Class 1 finish, stretcher leveled.
2. Other types of cold rolled steel meeting requirements of ASTM A568 may be used for concealed parts.

B. Fasteners:

1. Exposed to view, chrome plated steel or stainless steel, or finished to match adjacent surface.
2. Use round head or countersunk fasteners where exposed in cabinets.
3. Expansion Bolts: Fed Spec. A-A-55615. Do not use lead or plastic shields.
4. Nuts: Fed Spec FF-N-836. Type III, Style 15 where exposed.
5. Sex Bolts: Capable of supporting twice the load.

2.2 MANUFACTURED PRODUCTS

- A. When two or more units are required, use products of one manufacturer.
- B. Manufacturer of equipment assemblies, which include components made by other, shall assume complete responsibility for the final assembled unit.
- C. Constituent parts which are alike, use products of a single manufacturer.

2.3 CASEWORK FABRICATION

- A. General:
 1. Welding: Comply with AWS Standards.
 2. Reinforce with angles, channels, and gussets to support intended loads, notch tightly, fit and weld joints.
 3. Constructed of sheet steel, except where reinforcing required.
- B. Minimum Steel Thickness:

0.89 mm (0.035 inch) (20 gage)	Drawer fronts, backs, bodies, closure plates or scribe and filler strips less than 75 mm (three inches) wide, sloping top, shelf reinforcement channel and shelves. Toe space or casework soffits and ceilings under sloping tops.
1.20 mm (0.047 inch) (18 gage)	Base pedestals, casework top sides, back, and bottom panels, closure scribe and filler strips 75 mm (three inches) or more. Reinforcement for drawers with locks. Tables legs, spreaders and stretchers, when fabricated of cold rolled tubing. Metal for desks; except legs and aprons. Door exterior and interior panels, flush or glazed. Cross rails of base units. Front bottom rails, back bottom rails; rails may be 1.49 mm (0.059 inch) (16 gage) thick. Uprights or posts. Top corner gussets.
1.49 mm (0.059 inch) (16 gage)	Aprons, apron division, reinforcing gussets, table legs, desk legs and aprons, spreaders and stretchers when formed without welding. Toe base gussets, drawer slides, and other metal work. Front top rails and back rails except top back rails may be 1.2 mm (0.047 inch) (18 gage) thick.
1.88 mm (0.074 inch) (14 gage)	Drawer runners door tracks.
2.64 mm (0.104 inch) (12 gage)	Base unit bottom corner gussets and leg sockets.
3 mm (0.12 inch) (11 gage)	Reinforcement for hinge reinforcement inside doors and cabinets.

- C. Casework Construction:
 1. Welded assembly.

2. Fabricate with enclosed uprights or posts full height or width at front, include sides, backs, bottoms, soffits, ceilings under sloping tops, headers and rail, assembled to form an integral unit.
 3. Form sides to make rabbeted stile 19 to 28 mm (3/4 to 1-1/8 inch) wide, closed by channel containing shelf adjustment slots.
 4. Make bottom of walls units flush, double panel construction.
 5. Make top and cross rails of "U" shaped channel.
 6. Provide enclosed backs and bottoms in cabinets, including drawer units.
 7. Provide finish panel on exposed cabinet backs.
 8. Do not use screws and bolts in construction or assembly of casework, except to secure hardware, applied door stops, accessories, removable panels and where casework is required to fastened end to end or back to back.
 9. Close flush exposed soffits of wall hung shelving, knee spaces in counters, and toe spaces at bases.
 10. Provide reinforcing for hardware.
 11. Size Dimensions:
 - a. Used dimensions shown or specified within tolerances specified.
 - b. Tolerance:
 - 1) Depth: 325 mm (13 inches) in lieu of 300 mm (12 inches), 450 mm (18 inches) in lieu of 400 mm (16 inches), except wall hung units above counter. 525 mm (21 inches) to 600 mm (24 inches) in lieu of 550 mm (22 inches).
 - 2) Width: Minus 25 mm (one inch).
 - 3) Height: 25 mm (one inch) plus or minus for wall hung cabinets and counter mounted cabinets, excluding sloping tops.
 - 4) Manufacturer's tolerance for the same length, depth or height: Not to exceed 1.58 mm (0.0625 inches).
- D. Doors:
1. Hollow metal type, flush not less than 16 mm (5/8 inch) thick.
 2. Fabricate flush metal doors of two panels formed into pans with corners welded and ground smooth. Provide flush doors with a sound deadening core.
 3. Provide sheet steel hinge reinforcement inside doors.
 4. Doors removable without use of tools except where equipped with locks.
- E. Sloping Tops:
1. Provide sloping tops for casework where shown.
 2. Where ceilings interfere with installation of sloping tops. Provide filler plates as specified.
 3. Omit sloping tops or filler plates whenever ceiling material is turned down and furred-in at face of casework.
 4. Provide exposed ends of sloping tops with flush closures.

5. Fasten sloping tops with sheet metal screws inserted from cabinet interior; space fastener as recommended by manufacturer.

F. Shelves:

1. Capable of supporting an evenly distributed minimum load of 122 kg/m² (twenty-five pounds per square foot) without visible distortion.
2. Flange shelves down 19 mm (3/4 inch) on edges, with front and bearing edges flanged back 13 mm (1/2 inch).
3. For shelves over 1050 mm (42 inches) in length and over 300 mm (12 inches) in depth install 38 mm by 13 mm by 0.9 mm (1-1/2 x 1/2 x 0.0359 inch) thick sheet steel hat channel reinforcement welded to underside midway between front and back and extending full length of shelf.
4. Weld shelves to metal back and ends unless shown adjustable.
5. Provide means of positive locking shelf in position, and to permit adjustment without use of tools.

G. Bench Top Upright System:

1. Vertical Riser Upright:
 - a. Support structure for adjustable worksurface support frames, shelving, and suspended casework to contain two column end posts, top rail and support brackets that are part of the final assembly that engage into the outside row of standards
 - b. Module uprights are extruded aluminum with a double slotted steel insert for shelving and adjustable worksurfaces on one inch increments.
 - c. Supported with mounting plates bolted to work surface. Two per core of frame.

H. Closures and Filler Strips:

1. Flat steel strips or plates.
2. Openings less than 200 mm (8 inches) wide: 1.2 mm (0.047 inch) thick.
3. Openings more than 200 mm (8 inches) wide 0.9 mm (0.359 inches) wide.

2.4 HARDWARE

- A. Factory installed.
- B. Exposed hardware, except as specified otherwise, satin finished chromium plated brass or nickel plated brass or anodized aluminum.
- C. Cabinet Hardware: ANSI BHMA A156.9.
 1. Door Pulls: B02011.
 - a. Flush pull, each door: B02201.
 2. Cabinet Door Catch:
 - a. Install at bottom of wall cabinets, top of base cabinets and top and bottom of full height cabinet doors over 1200 mm (48 inches).
 3. Butt Hinges:
 - a. B01351, minimum 1.8 mm (0.072 inch) thick chrome plated steel leaves.

- b. Minimum 3.5 mm (0.139 inch) diameter stainless steel pins.
 - c. Full mortise type, five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
 - d. Two hinges per door except use three hinges on doors 1200 mm (48 inches) and more in height. Use stainless steel leaves for tilting bin doors.
 - e. Do not weld hinges to doors or cabinets.
4. Shelf Supports:
- a. install in casework where adjustable shelves are noted.
 - b. Adjustable Shelf Standards: B04061 with shelf rest B04081.
 - c. Vertical Slotted Shelf Standard: B04102 with shelf brackets B04112 sized for shelf depth.
5. Door silencers: LO3011 or LO3031.
- a. Install two rubber bumpers each door.
 - b. Silencers set near top and bottom of jamb.

2.5 METAL FINISHES

- A. Comply with NAAMM 500 series and as specified.
- B. Steel Cabinets including Closures and Filler Strips:
 - 1. Acid resisting finish except hardware and stainless steel.
 - 2. After fabrication of cabinet submerge in a degreasing bath, and thoroughly rinse to remove dirt and grease, and other foreign matter.
 - 3. Apply non-metallic phosphate coating, then finish with baked-on acid resisting enamel not less than one mil thick.
 - 4. Finish resistant to action of the following reagents when 10 drops (0.5 cm³) are applied to the surface and left open to the atmosphere for period of one hour.

Hydrochloric Acid 37 percent	Ethyl Alcohol
Phosphoric Acid 75 percent	Methylethyl Keytone
Sulfuric Acid 25 percent	Acetone
Glacial Acetic Acid	Ethyl Acetate
Sodium Hydroxide 10 percent	Ethyl Ether
Sodium Hydroxide (concentrated)	Carbon Tetrachloride
Ammonia Hydroxide (concentrated)	Xylene
Hydrogen Peroxide 5 percent	Phenol 85 Percent
Formaldehyde 37 percent	

PART 3 - EXECUTION

3.1 COORDINATION

- A. Before installing casework, verify wall and floor surfaces covered by casework have been finished.
- B. Verify location and size of mechanical and electrical services as required.

- C. Verify reinforcement of walls and partitions for support and anchorage of casework.

3.2 FASTENINGS AND ANCHORAGE

- A. Do not anchor to wood ground strips.
- B. Provide hat shape metal spacers where fasteners span gaps or spaces.
- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.
- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into wood blocking.
- G. Space fastening devices 300 mm (12 inches) on center with minimum of three fasteners in 900 or 1200 mm (three or four foot) unit width.
- H. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
- I. Where units abut end to end anchor together at top and bottom of sides at front and back. Where units are back to back anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- J. Where type, size, or spacing of fastenings is not shown or specified, show on shop drawings proposed fastenings and method of installation.

3.3 CLOSURES AND FILLER PLATES

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required contours, or machined formed steel fillers with returns, and secured with sheet metal screws to tubular or channel members of units, or bolts where exposed on inside.
- B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide flat steel filler plates.
 - 1. Secure filler plates to casework top members, unless shown otherwise.
 - 2. Secure filler plates more than 150 mm (six inches) in width top edge to a continuous 25 by 25 mm (one by one inch) 0.889 mm thick steel formed steel angle with screws.
 - 3. Anchor angle to ceiling with toggle bolts.
- C. Install closure strips at exposed ends of pipe space and offset opening into concealed space.
- D. Closure strips and fillers with same finishes as cabinets.
- E. Caulk and seal laboratory furniture as specified in Section 07 92 00, JOINT SEALANTS.

3.4 CABINETS

- A. Install in available space; arranged for safe and convenient operation and maintenance.
- B. Align cabinets for flush joints except where shown otherwise.
- C. Install cabinets level with bottom of wall cabinets in alignment and tops of base cabinets aligned.

3.5 PROTECTION TO FIXTURES, MATERIALS, AND EQUIPMENT

- A. Tightly cover and protect cabinets against dirt, water chemical or mechanical injury.
- B. Thoroughly clean interior and exterior of cabinets, at completion of all work.

--- E N D ---

**SECTION 12 32 00
WOOD CASEWORK**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies plastic laminate casework as detailed on the drawings, including related components and accessories required to form integral units. Wood casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.

1.2 RELATED WORK

- A. Color and Finish of Plastic Laminate: See Drawings.
- B. Lavatories and Plumbing in Casework: Section 22 40 00, PLUMBING FIXTURES.

1.3 MANUFACTURER'S QUALIFICATIONS

The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

1.4 SUBMITTALS

- A. Submit in accordance with Section `01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - Locks for doors and drawers
 - Adhesive cements
- C. Samples:
 - Counter top, plastic laminate, 150 mm (six inch) square
- D. Shop Drawings (1/2 full size):
 - 1. All casework, showing details of construction, including materials, hardware and accessories.
 - 2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.
 - 3. Fastenings and method of installation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Composite Panel Association (CPA):
 - A208.1-99.....Particleboard
- C. U.S. Department of Commerce Product Standards (Prod. Std):
 - PS1-95 Construction And Industrial Plywood
- D. Hardwood, Plywood and Veneer Association (HPVA):
 - HP.1-04 Hardwood and Decorative Plywood

- E. Architectural Woodwork Institute (AWI):
Architectural Woodwork Quality Standards, Guide Specifications Quality Certification Program - 1999
- F. National Electrical Manufacturers Association (NEMA):
LD3-05.....High Pressure Decorative Laminates
LD3.1-95.....Performance, Application Fabrication and Installations of High-Pressure Decorative Laminates
- G. Hardwood Plywood and Veneer Association
HP-1Hardwood and Decorative Plywood

PART 2 - PRODUCTS

2.1 PLASTIC LAMINATE:

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA, LD3.1 as a minimum.
 - 1. Plastic laminate clad plywood or particle board.
 - 2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.
- E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

2.2 PLYWOOD, SOFTWOOD

Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.

2.3 PARTICLEBOARD

CPA A208.1, Type 1, Grade 1-M-3.

2.4 HARDWARE

- A. Where pin tumbler locks are specified, disc tumbler lock , with brass working parts and case. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.
- B. Marking of Locks and Keys:
 - 1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
 - 2. The key change number marked on the exposed face of lock, and also stamped on each key.
 - 3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.
- C. Hinged Doors:

1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
 2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
 3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.
- D. Door Catches:
1. Friction or Magnetic type, fabricated with metal housing.
 2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.
- E. Locks:
1. Cylinder type pin tumbler.
 2. Equip doors and drawers where shown with locks.
- F. Drawer and Door Pulls:
- Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.
- G. Drawer Slides:
1. Full extension steel slides with nylon ball-bearing rollers.
 2. Slides shall have positive stop.
 3. Equip drawers with rubber bumpers.

2.5 FABRICATION

- A. Casework shall be of the flush overlay design and, except as otherwise specified, be of premium grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard as follows:
 1. Where shown, doors drawers shelves all semi-concealed surfaces shall be plastic laminated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.
- B. The installation shall be complete including all trim and hardware. Leave the casework clean and free from defects.

3.2 FASTENINGS

- A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.

- B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

--- E N D ---

**SECTION 12 36 00
COUNTERTOPS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
 - 1. Sinks with traps and drains.

1.2 RELATED WORK

- A. Color and patterns of plastic laminate: See drawings.
- B. DIVISION 22, PLUMBING.
- C. DIVISION 26, ELECTRICAL.
- D. Wood Casework SECTION 12 32 00.

1.3 SUBMITTALS

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
 - 1. Show dimensions of section and method of assembly.
 - 2. Show details of construction at 1/2 scale.
- C. Samples:
 - 1. 150 mm (6 inch) square samples each top.
 - 2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Composite Panel Association (CPA):
 - A208.1-09..... Particleboard
- C. American Society for Testing and Materials (ASTM):
 - A167-99 (R2009)..... Stainless and Heat-Resisting Chromium-Nickel Steel Plate,
Sheet and Strip
 - D256-06..... Pendulum Impact Resistance of Plastic
 - D570-98(R2005)..... Water Absorption of Plastics
 - D638-08..... Tensile Properties of Plastics
 - D785-08..... Rockwell Hardness of Plastics and Electrical Insulating Materials
 - D790-07..... Flexural Properties of Unreinforced and Reinforced Plastics and
Electrical Insulating Materials
 - D4690-99(2005)..... Urea-Formaldehyde Resin Adhesives

G21-96 (R2002) Determining Resistance of Synthetic Polymeric Materials to
Fungi

D. Federal Specifications (FS):

A-A-1936 Adhesive, Contact, Neoprene Rubber

E. U.S. Department of Commerce, Product Standards (PS):

PS 1-95 Construction and Industrial Plywood

F. National Electrical Manufacturers Association (NEMA):

LD 3-05 High Pressure Decorative Laminates

LD 3.1-95 Performance, Application, Fabrication, and Installation of High
Pressure Decorative Laminates

PART 2 - PRODUCTS

2.1 MATERIALS

A. Particleboard: CPA A208.1, Grade 2-M-2.

B. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.

C. Fasteners:

1. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

D. Composite Resin: Cellulose fiber reinforced phenolic resin core with a smooth, non-glare polyurethane copolymer surface.

1. Performance properties required:

a. Performance Test Results (Heat Resistance):

A high form porcelain crucible, size 0, 15 ml capacity, shall be heated over a Bunsen burner until the crucible bottom attains an incipient red heat. Immediately, the hot crucible shall be transferred to the top surface and allowed to cool to room temperature. Upon removal of the cooled crucible, there shall be no blisters, cracks or any breakdown of the top surface whatsoever.

b. Performance Test Results (Chemical Resistance):

Tops shall resist chemical attacks from normally used laboratory reagents. Weight change of top samples submerged in the reagents* listed in the next paragraph for a period of seven (7) days shall be less than one-tenth of one percent, except that the weight change for those reagents marked with ** shall be less than one percent. (Tests shall be performed in accordance with A.S.T.M. Method D543-67 at 77o F.).

*Where concentrations are indicated, percentages are by weight.

Acetic Acid, Glacial

Acetic Acid, 5%

Acetone

Ammonium Hydroxide, 28%

Iso-Octane

Kerosene

Methyl Alcohol

Mineral Oil

- | | |
|--------------------------------|-------------------------|
| Ammonium Hydroxide, 10% | Methyl Ethyl Ketone |
| Aniline Oil | Nitric Acid, 70%** |
| Benzene | Nitric Acid, 40% |
| Carbon Tetrachloride | Nitric Acid, 10% |
| Chromic Acid, 40%** | Oleic Acid |
| Citric Acid, 10% | Olive Oil |
| Cottonseed Oil | Phenol, 5% |
| Dichromate Cleaning Solution** | Soap Solution, 1% |
| Diethyl Ether | Sodium Carbonate, 20% |
| Dimethyl Formamide | Sodium Carbonate, 2% |
| Distilled Water | Sodium Chloride, 10% |
| Detergent Solution, 1/4% | Sodium Hydroxide, 50% |
| Ethyl Acetate | Sodium Hydroxide, 10% |
| Ethyl Alcohol, 95% | Sodium Hydroxide, 1% |
| Ethyl Alcohol, 50% | Sodium Hypochlorite, 5% |
| Ethylene Dichloride | Sulfuric Acid, 85% |
| Heptane | Sulfuric Acid, 30% |
| Hydrochloric Acid, 37% | Sulfuric Acid, 3% |
| Hydrochloric Acid, 10% | Toluene |
| Hydrogen Peroxide, 28% | Transformer Oil |
| Hydrogen Peroxide, 3% | Turpentine |

c. Solid Polymer Material:

- 1). Filled Methyl Methacrylic Polymer.
- 2). Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.

4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

2.2 SINKS

- A. Stainless Steel:
 1. ANSI/ASME A112.19.3, Type 304.
 2. Flat rim for welded into stainless steel tops.
 3. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
 4. Apply fire resistant sound deadening material to underside.
 5. Sizes:
 - a. Holding Room: 18 x 16 x 10.
 - b. Procedure Room: 18 x 18 x 16.
- B. Sinks of Methyl Methacrylic Polymer:
 1. Minimum 19 mm (3/4 inch) thick, cast into bowl shape with overflow to drain.
 2. Provide for underhung installation to countertop.
 3. Provide openings for drain.
 4. Sizes:
 - a. Men's Toilet 569, Women's Toilet 568, Family Restroom 506, Toilet 539: 18 x 16 x 5.

2.3 TRAPS AND FITTINGS

- A. Material as specified in DIVISION 22, PLUMBING.
- B. Methyl Methacrylic Polymer Sink Traps:
 1. Cast or wrought brass with flat grid strainer, off-set tail piece, adjustable 38 x 32 mm (1-1/2 x 1 1/4-inch) P trap.
 2. Chromium plated finish.
- C. For Stainless Steel Sinks:
 1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
 2. Flat strainer, except where cup strainer or overflow standpipe specified.
 - a. Provide cup strainer in cabinet type 1B.
 - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
 3. Exposed surface chromium plated finish.

2.4 COUNTERTOPS

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.

- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices.
- E. Join edges in a chemical resistant waterproof cement or epoxy cement.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
 - 1. Not less than 19 mm (3/4 inch) thick.
 - 2. Height 100 mm (4 inches) unless noted otherwise.
- H. Drill or cutout for sinks, and penetrations.
 - 1. Accurately cut for size of penetration.
- I. Composite Resin Tops:
 - 1. Fabricate countertop of cellulose fiber reinforced phenolic resin, 25 mm (1 inch) thick.
 - 2. Fabricate back splash and end splash to height shown.
 - 3. Fabricate in one piece for full length from corner to corner up to 3600 mm (12 feet).
 - 4. Join pieces with two-part epoxy adhesive.
 - 5. Cut out countertop for lavatories, plumbing trim.
 - 6. Provide concealed fasteners and epoxy cement for anchorage of sinks to countertop.
 - 7. Sand edges to produce a smooth finished appearance.
- J. Methyl Methacrylic Polymer Tops:
 - 1. Fabricate countertop of methyl methacrylic polymer cast sheet, 19 mm (3/4 inch) thick.
 - 2. Fabricate back splash and end splash to height shown.
 - 3. Fabricate skirt to depth shown.
 - 4. Fabricate with marine edge where sinks occur.
 - 5. Fabricate in one piece for full length from corner to corner up to 3600 mm (12 feet).
 - 6. Join pieces with adhesive sealant.
 - 7. Cut out countertop for lavatories, plumbing trim.
 - 8. Provide concealed fasteners and epoxy cement for anchorage of sinks to countertop.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
 - 1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
 - 2. Use round head bolts or screws.
 - 3. Use sheet metal screws for composite tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C. Sinks
 - 1. Install stainless steel sink to form watertight seal.

1. Install methyl methacrylic polymer sinks in manufacturers recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.
 - a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.
 - b. Install drain and traps to sink.

3.2 PROTECTION AND CLEANING

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

--- E N D ---

**SECTION 14 21 00
ELECTRIC TRACTION ELEVATORS**

PART 1 GENERAL

1.1 DESCRIPTION

- A. This section specifies the engineering, furnishing and installation of complete and ready for operation electric traction elevator systems described herein and as indicated on the contract drawings.
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Passenger Elevators No. P6 and P7, shall be overhead gearless traction type; with Variable Voltage Variable Frequency (VVVF) microprocessor based control system with regenerative drive duplex selective collective automatic and power operated single-center opening car and hoistway doors. Elevators shall have Class "A" loading.
- D. Service Elevators No. S6 and S7, shall be overhead gearless traction type; with Variable Voltage, Variable Frequency (VVVF) microprocessor based control system with regenerative drive; duplex selective collective automatic operation and power operated center opening car and hoistway doors. Elevators shall have Class "A"

1.2 RELATED WORK

- A. Section 01 33 23 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- D. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- G. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- H. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- I. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.
- J. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.
- K. VA Barrier Free Design Handbook (H-18-13)

1.3 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products and services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of certificates stating the following:
1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status. Certificates shall be submitted for all workers employed in this capacity.
 4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within two hours of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.
- C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and do not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- D. All electric traction elevators shall be the product of the same manufacturer.
- E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
- F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS DI.1 to perform the type of work required. Certificates shall be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COTR of safety department. Request permit one day in advance.
- G. Electrical work shall be performed by Licensed Electricians as requirements by NEC. Certificates shall be submitted for all workers employed in this capacity. Electrical work shall be supervised by an on-site supervisor with a master electrician license in the state of Kentucky.
- H. Final inspection shall be by a QEI certified third party inspector.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.

- B. Federal Specifications (Fed. Spec.):
 - J-C-30B Cable and Wire, Electrical (Power, Fixed Installation)
 - W-C-596F Connector, Plug, Electrical; Connector, Receptacle, Electrical
 - W-F-406E Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
 - HH-I-558C Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)
 - W-F-408E Fittings for Conduit, Metal, Rigid (Thick- Wall and Thin-wall (EMT) Type)
 - RR-W-410 Wire Rope and Strand
 - TT-E-489J Enamel, Alkyd, Gloss, Low VOC Content
 - QQ-S-766 Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip

- C. International Building Code (IBC)

- D. American Society of Mechanical Engineers (ASME):
 - A17.1-07.....Safety Code for Elevators and Escalators
 - A17.2-07.....Inspectors Manual for Electric Elevators and Escalators

- E. National Fire Protection Association:
 - NFPA 13-10.....Standard for the Installation of Sprinkler Systems
 - NFPA 70-11.....National Electrical Code (NEC)
 - NFPA 72-10.....National Fire Alarm and Signaling Code
 - NFPA 101-09.....Life Safety Code
 - NFPA 252-08.....Fire Test of Door Assemblies

- F. American Society for Testing and Materials (ASTM):
 - A1008/A1008M-10 Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy and High Strength Low-Alloy with Improved Formability
 - E1042-02(R2008).....Acoustically Absorptive Materials Applied by Trowel or Spray

- G. Society of Automotive Engineers, Inc. (SAE)

J517-10Hydraulic Hose, Standard

H. Gauges:

For Sheet and Plate: U.S. Standard (USS)

For Wire: American Wire Gauge (AWG)

I. American Welding Society (AWS):

D1.1-10.....Structured Welding Code Steel

J. National Electrical Manufacturers Association (NEMA):

LD-3-05High-Pressure Decorative Laminates

K. Underwriter's Laboratories (UL):

486A-03.....Safety Wire Connectors for Copper Conductors

797-07Safety Electrical Metallic Tubing

L. Institute of Electrical and Electronic Engineers (IEEE)

M. Regulatory Standards:

Uniform Federal Accessibility Standards

Americans with Disabilities Act

1.5 SUBMITTALS

A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.

C. Shop Drawings:

1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
 - a. Hoisting machines, controllers, power conversion devices, governors, and all other components located in machine room.
 - b. Car, counterweight, sheaves, supporting beams, guide rails, brackets, buffers, size of car platform, car frame members, and other components located in hoistway.
 - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with ASME A17.1 Section 2.23 and Section 8.4.8 for Seismic Risk Zone 2 or greater.

- d. Reactions at points of supports and buffer impact loads.
 - e. Weights of principal parts.
 - f. Top and bottom clearances and over travel of car and counterweight.
 - g. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.
2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.
 - a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
 - b. Sill details including sill support.
- D. Samples:
1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
 2. One each of baked enamel, 75 mm x 125 mm (3 in. x 5 in.).
 3. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
 4. One each car and hoistway Braille plate sample.
 5. One each car and hall button sample.
 6. One each car and hall lantern/position indicator sample.
 7. One each wall and ceiling material finish sample.
 8. One each car lighting sample.
 9. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in Section 00 72 00, GENERAL CONDITIONS.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
1. Hoisting Machine.
 2. Hoisting Machine Motor, HP and RPM ratings, Voltage, Starting and Full Load Ampere, and Number of Phases.
 3. Controller
 4. Starters and Overload Current Protection Devices.
 5. Car Safety Device; maximum and minimum rated loads and rated speeds.
 6. Governor

7. Electric Door Operator; HP and RPM ratings, Voltage and Ampere rating of motor.
 8. Hoistway Door Interlocks.
 9. Car and Counterweight Buffers; maximum and minimum rated loads, maximum rated striking speed and stroke.
 10. Hoist and Compensation Ropes; ultimate breaking strength, allowable working load, and actual working load.
 11. Cab Ventilation Unit; HP rating and CFM rating.
- F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
- G. Complete dimensioned detail of vibration isolating foundations for traction hoisting machines.
- H. Dimensioned drawings showing details of:
1. All signal and operating fixtures.
 2. Car and counterweight roller guides.
 3. Hoistway door tracks, hangers, and sills.
 4. Door operator, infrared curtain units.
- I. Drawings showing details of controllers and supervisory panels.
- J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

1.6 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the CORCOR.
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the CORCOR within thirty (30) days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
 2. System logic description.
 3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.

4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

1.7 ADDITIONAL EQUIPMENT

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

1.8 TOOL CABINET

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

1.9 PERFORMANCE STANDARDS

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than three (3) percent.
 2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.
 3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- C. Elevator control system shall be capable of starting the car without noticeable "roll-back" of hoisting machine sheave, regardless of load condition in car, location of car, or direction of travel.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.

- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

1.10 WARRANTY

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Federal Specification QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

2.2 MANUFACTURED PRODUCTS

- A. Materials, devices, and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
 - 1. Individual components of assembled units shall be products of the same manufacturers.
 - 2. Parts which are alike shall be the product of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, starting and full load amperes, and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.

- E. The elevator equipment, including controllers, door operators, and supervisory system shall be the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel keys are acceptable. Attach each key to a tag bearing a stamped or etched legend identifying its purpose. Engrave tags and imprint "Property of U.S. Government" on reverse side. All keys shall allow for a Best 7 pin code insert for operation. Provide key box located at ground floor for fire department access. Coordinate location with COR.
- G. If the elevator equipment to be installed is not known to the COR, the Contractor shall submit drawings in triplicate for approval to the COR, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

2.3 CAPACITY, SIZE, SPEED, AND TRAVEL

- A. Each and every elevator shall have the capacity to lift and lower the live load, including the weight of the car and cables, at the speed specified in the following schedule:

ELEVATOR SCHEDULE		
Elevator Number	S6, S7	P6, P7
Overall Platform Size	Retain Existing	Retain Existing
Rated Load – kg (lb)	5000 LBS	4000 LBS
Contract Speed - m/s(fpm)	350	350
Total Travel - m/s(fpm)	69'-4 ½"	54'-8"
Number of Stops	6	5
Number of Openings	6	5
Entrance Type and Size	4'-0" w x 7'-0" h	4'-0" w x 7'-0" h

2.4 POWER SUPPLY

- A. For power supply in each machine room, see Specification 26 05 21, Electrical specifications, and Electrical drawings.
- B. It shall be the Electrical contractor's responsibility to supply the labor and materials for the installation of the following:

1. Feeders from the power source indicated on the drawings to each elevator controller.
 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be installed in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.
- B. All conduits terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motor or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

2.6 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all conduit and wiring between machine room, hoistway and fixtures.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductor is not given, voltage and amperes shall not exceed limits set by NEC.

- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

2.7 TRAVELING CABLES

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.
- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling.

2.8 CONTROLLER AND SUPERVISORY PANEL

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to ensure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.

- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.

2.9 MICROPROCESSOR CONTROL SYSTEM

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape to control the hoisting machine and signal functions in accordance with these specifications. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
 - 1. All controllers shall be non-proprietary.
 - 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
 - 3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to the VA Medical Center's designated Elevator Maintenance Service Provider.
 - 4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in metal cabinets with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.
- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
- D. Modules shall be the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with voltage and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.
- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.

- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.

2.10 VVVF AC MOTOR CONTROL WITH REGENERATIVE DRIVE

- A. Variable Voltage Variable Frequency Motor Control:
 - 1. Elevator control shall be affected by means of a compact solid state motor control unit for each and every elevator with electrical characteristics to suit the power supply. The system shall consist of the necessary three phase, full-wave bridge rectifiers and be equipped with regenerative drive.
 - 2. Solid state motor control unit shall operate with high efficiency and low power consumption, have the capacity to handle peak currents typical of elevator service and contain a balanced, coordinated fault protection system which shall accomplish the following:
 - a. Protect the complete power circuit and specifically the power semi-conductors from failure under short circuit (bolted fault) conditions.
 - b. Protect against limited faults arising from partial grounds, partial shorts in the motor armature or in the power unit itself.
 - c. Protect the drive motor against sustained overloads. A solid state overload circuit shall be used.
 - d. Protect motor and power unit against instantaneous peak overload.
 - e. Provide semi-conductor transient protection.
 - f. Provide phase sequence protection to ensure incoming line is phased properly.
 - g. Removable printed circuit boards shall be provided for the VVVF control. Design tabs so boards cannot be reversed.

2.11 AUXILIARY POWER OPERATION

- A. The control system for Elevators P6 through P7, and S6 through S7 shall provide for the operation of at least one car per elevator bank on auxiliary power upon failure of the normal power supply.

- B. Auxiliary power supply, its starting means, transfer switch for transfer of elevator supply from normal to auxiliary power, two pair of conductors in a conduit from an auxiliary contact on the transfer switch (open or close contacts as required by Controller Manufacturer) to terminals in the group elevator controller and other related work shall be provided by the Electrical Contractor.
- C. Auxiliary equipment on elevator controllers, wiring between associated elevator controllers and wiring between elevator controllers and remote selector panel as required to permit the elevators to operate as detailed, shall be provided by the Elevator Contractor.
- D. Upon loss of normal power supply there shall be a delay before transferring to auxiliary power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing device.
- E. Prior to the return of normal power an adjustable timed circuit shall be activated that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from auxiliary power to normal building power shall take place after all cars are stopped at a floor with their doors open.
- F. Car lighting circuits shall be connected to the auxiliary power panel.
- G. Auxiliary power shall have a key option for operation of Car A, Car B and Auto. Key option shall be located at the ground floor control panel.

2.12 DUPLEX SELECTIVE COLLECTIVE AUTOMATIC OPERATION

- A. Provide duplex selective collective automatic operation, for passenger elevators P6 and P7 and service elevators S6 and S7
- B. Operate elevators from push buttons inside the cars and located at each and every floor between elevators. When cars are available, park one car at main floor (home car) and the other car at last call (free car). Respond to car calls and hall calls above main floor using the "free" car. Once a car has started, respond to registered calls in the direction of travel and in the order the floors are reached. Do not reverse the car direction until all car calls have been answered, or until all hall calls ahead of the car and corresponding to the direction of car travel have been answered.

Slow and stop elevators automatically at floors corresponding to registered calls in the order in which they are approached in each direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer.

When the "free" car is clearing calls, the "home" car shall respond to the following:

1. Calls registered on "home" car push buttons.
 2. Up hall calls registered below "free" car.
 3. Up or down calls registered above "free" car while "free" car is traveling down.
 4. Hall calls when "free" car is delayed in its normal operation for a predetermined period.
- C. When both cars are clearing calls, stop only one car in response to any registered hall call. Return the first car to clear its calls to the main floor. Should last service required bring both cars to main floor, the first arriving car becomes the "free" car. Illuminate floor push button to indicate call registration. Extinguish light when call is answered.

- D. If a landing button is operated while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are reopened by means of "DOOR OPEN" button or infrared curtain unit.
- E. When an elevator is delayed for a predetermined time interval or shuts down after it receives a start signal, the system shall automatically permit the remaining car in the group to respond to hall calls and to be dispatched in normal manner. When cause of delay is corrected, car shall automatically resume normal operation unless it has been manually removed from the system.
- F. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevators. Provide illuminated signal in each the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- G. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.
- H. Answer lower floor calls with the home car unless the free car is parked at the floor where the call occurs. If no car is parked at main level, answer calls below main floor using the first available car.

2.13 MACHINE ROOM MONITOR (CCTV): GROUP OPERATION

- A. Install a monitor in the machine room located in the Group Dispatch Operation Cabinet. Provide separate cabinets for the passenger elevator group and for the service elevator group. Provide one keyboard for each terminal.
- B. The CCTV shall contain indicators to provide the following information:
 - 1. The floor where each elevator is currently located.
 - 2. The direction that each elevator is currently traveling or is scheduled to travel.
 - 3. The location and direction of currently registered hall calls.
 - 4. Elevators that are currently out of service.
 - 5. Elevators that are currently bypassing hall calls.
 - 6. Elevators that are currently engaged in passenger transfers.
 - 7. Operations program under which entire group is currently operating.
 - 8. Zone divisions of the entire group.
 - 9. Door positions.
 - 10. Status indication for cars on independent service, car top inspection, stop switch activated, alarm activated, fire service, and earthquake protection activated, etc.
- C. The maintenance terminal shall be suitable for all troubleshooting procedures related to the specific type microprocessor installed on this project.

2.14 LOAD WEIGHING

- A. Provide means for weighing car load for each and every elevator. When load in a car reaches an adjustable predetermined level of the rated capacity, that car shall bypass registered landing calls until the load in the car drops below the predetermined level. Calls bypassed in this manner shall remain registered for the next car. The initial adjustment of the load weighing bypass setting shall be 60 to 100 percent.

2.15 ANTI-NUISANCE FEATURE

- A. If weight in the car is not commensurate with the number of registered car calls, cancel car calls. Systems that employ either load weighing or door protective device for activation of this feature are acceptable.

2.16 FIREFIGHTERS' SERVICE

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.
- B. Smoke Detectors:
 - 1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
 - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
 - b. Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
 - c. Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
 - d. Machine room smoke detectors shall activate fire recall for each and every elevator with equipment located in that machine room.
 - e. Hoistway ventilation, provided by others, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

2.17 MEDICAL EMERGENCY SERVICE

- A. Provisions shall be made for calling elevator P6, P7, S6, and S7 on "Medical Emergency" operating independently from the dispatch signals and landing call signals. Provide a two-position, key-operated, momentary contact, spring return switch at all floors.
- B. Install key switch in the floor landing push button fixture above the push buttons.
- C. Landing key switches shall be momentary pressure-spring return to "OFF" position. Provide a call registered light indicator adjacent to key switch. The landing key switch and the "Medical Emergency" key switch in the car shall not be operable by keys used for any other purpose in the hospital.

- D. When switch is activated at any floor, the call register light indicator shall illuminate at that floor only, and the elevator supervisory control system shall instantly select the nearest available elevator in service to respond to the medical emergency call. Immediately upon selection, all car calls within that car shall be cancelled. Transfer any landing calls which had previously been assigned that car to another car. If the selected car is traveling away from the medical emergency call, it shall slow down and stop at the nearest floor, maintain closed doors, reverse direction and proceed nonstop to the medical emergency call floor. If the selected car is traveling toward the medical emergency call floor, it shall proceed to that floor nonstop. If at the time of selection it is slowing down for a stop, the car shall stop, maintain doors closed, and start immediately toward the medical emergency floor.
- E. Arriving at the medical emergency floor, the car shall remain with doors open for 30 seconds. After this interval has expired and the car has not been placed on medical emergency operation from within the car, the car shall automatically return to normal service.
 - 1. Locate a "Medical Emergency" key switch in the upper section of each main car operating panel for selecting medical emergency service. Activation of the key switch will allow the car to accept a car call for any floor, close doors, and proceed nonstop to the floor desired. The return of the key switch to normal position will restore the car to normal service. The key shall be removable only in the off position.
- F. Any car in the group which is in group service may be selected. Additional medical emergency calls, as they are registered in the system, shall cause additional cars to respond as described below, always on the basis of one medical emergency call per car.
- G. Provide an LED illuminated indicator light next to the Medical Emergency key switch the same size as the Fire Service indicator. In the center of the rear cab panel provide a back lighted "MEDICAL EMERGENCY" LED illuminated display that shall flash on and off continuously when the car is assigned to this operation and until it is restored to normal service. "MEDICAL EMERGENCY" indicator shall be a photographic negative type 1830 mm (72 in.) to center above the floor, 152 mm (6 in.) wide X 76 mm (3 in.) high, with 12 mm (1/2 in.) high letters and legible only when illuminated.
- H. All of the key switches in the "Medical Emergency" system for each and every elevator shall operate from the same key. The medical emergency call service key shall not operate any other key switch in the elevator system, nor shall any other key required by the elevator system be able to operate the medical emergency call service switches. All keys shall allow for a Best 7 pin code insert for operation.
- I. Should all the cars be operating on "Independent Service", the medical emergency service indicator lights in the car operating panel and rear wall shall be illuminated, buzzer shall sound, and the "Audio Voice" system shall direct the attendant to return the car to automatic operation.
- J. Should all the cars be out of service and unable to answer medical emergency calls, the call register light shall not illuminate.
- K. Each switch faceplate shall have legible indelible legends engraved or etched to indicate its identity and positions. All letters in faceplates shall be 6 mm (1/4 in.) high, filled with black paint.
- L. When Phase I fire recall is activated it shall over-ride elevators on medical emergency service and return them to the main or alternate fire service recall floor. When the fire emergency floor has been identified the attendants may complete their medical emergency run on Phase II firefighters' operation if life safety is not affected.
- M. Provide four (4) keys for each "Medical Emergency" key cylinder furnished.

2.18 ELEVATOR MACHINE BEAMS

- A. Overhead beams shall meet the requirements of ASME A17.1 Section 2.9 to support machines and machinery in place to prevent any part from becoming loose or displaced under the conditions imposed in service. Machine beams shall be designed as follows:
 - 1. The load resting on the beams and supports shall include the complete weight of the machine, sheaves, controller, governor, and any other equipment, together with the portion of the machine room floor supported by the beams.
 - 2. Two times the sum of the tensions in all wire ropes supported by the beams with rated load in the car.

2.19 GEARLESS TRACTION MACHINE

- A. Gearless Traction Hoist Machine:
 - 1. Gearless traction machine with an AC motor, brake, drive sheave, and deflector sheave mounted in proper alignment on an isolated bedplate.
 - 2. Provide hoist machine mounted direct drive, digital, closed-loop velocity encoder.
 - 3. Armature must be electrically balanced and together with motor coupling and brake, mechanically balanced.
 - 4. The structural design of the motor shall ensure perfect alignment of bearings. The rotating elements shall be dynamically balanced to minimize vibration.
 - 5. Hoist machine shaft shall be supported by two bearings mounted on a bedplate or integral with machine frame. Shaft shall be of forged steel or close grain electric furnace cast steel.
 - 6. Drive sheaves shall be free from cracks, sand holes, and other imperfections that would tend to injure the hoist ropes. Sheave shall be turned smooth and true with rope grooves of proper design to ensure maximum traction and maximum life of the hoist ropes. Traction sheave shall be mechanically coupled to the hoist motor shaft centered in a positive manner.
 - 7. Hoisting machine brake shall be drum or disc type and shall have the capacity to hold the elevator with 125 percent of rated load. Arrange brake circuits so that no current shall be applied to the brake coil prior to the establishment of the hoistway door interlock circuit, except during leveling, re-leveling, and hoistway access operation.

2.20 SHEAVES

- A. Provide deflector sheaves with a metal basket type guard mounted below the sheave and a guard to prevent ropes from jumping out of grooves. Securely fasten guard to sheave beams.
- B. Two-to-one idler sheaves on car and counterweight, if used, shall be provided with metal guards that shall prevent foreign objects from falling between ropes and sheave grooves and accidental contact or injury to workers on top of the car. Fabricate sheave guards from not less than 10-gauge thick steel and install with minimum clearance between guard and cables to prevent ropes from jumping out of grooves.

2.21 HOIST ROPES

- A. Provide elevator with the required number and size of ropes to ensure adequate traction for the range of loads with a factor of safety not less than that required by ASME A17.1 Section 2.20. Hoisting ropes shall be preformed 8 x 19 or 8 x 25 traction steel, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.50 inch. For machines located overhead, 6 x 19 preformed traction steel hoisting ropes may be used in lieu of 8 x 19 that meet the requirements of the sheave manufacturer, at the elevator contractor's option.
- B. Securely attach a corrosion resistant metal data tag to one hoisting rope fastening on top of the elevator.
- C. Provide wedge type shackles.

2.22 HOIST ROPE COMPENSATION

- A. Provide compensation by controller manufacturer for elevators with travel of 15.15 m (50ft) or more. Compensation shall consist of a necessary number and size of encapsulated chains or whisper flex attached to the underside of car and counterweight frames. Hoist rope compensation shall meet the requirements of ASME A17.1 Rule 2.21.4.
 - 1. Provide pit guide to minimize chain sway.
 - 2. Provide take-up to compensate for hoist rope stretch.
 - 3. Pad areas where compensation may strike car or hoistway items.

2.23 GOVERNOR ROPE

- A. Governor Rope shall be 6 x 19 or 8 x 19 wire rope, preformed traction steel, uncoated, fiber core, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.375 inch having a minimum safety factor of 5. Tiller rope construction is not acceptable.
- B. Under normal operation rope shall run free and clear of governor jaws, rope guards, and other stationary parts.
- C. Securely attach governor rope tag to governor rope releasing carrier. Data tag shall be corrosion-resisting metal and bear data as required by ASME A17.1 Section 2.18.

2.24 SPEED GOVERNOR

- A. Provide Centrifugal type car driven governor, in accordance with ASME A17.1 Section 2.18, to operate the car safety device and counterweight governor to operate the counterweight safety device. Governor shall be complete with weighted pit tension sheave, governor release carrier and mounting base with protected cable sleeves.
- B. Furnish overspeed switch and speed reducing switches when required.
- C. The governor rope clamping device shall be designed so that no appreciable damage to or deformation of the governor rope shall result from the stopping action of the device in operating the safety.
- D. Provide anti-friction metal bearings for the governor and pit tension sheaves. Bearing shall be either self-oiling or Zerk fitting type connections. Ball or roller bearings may be used in lieu of sleeve type.

- E. Provide metal guard over top of governor rope and sheaves.
- F. Governor, with the exception of finished surfaces, screw threads, etc., shall be factory painted and shall operate freely. Field painting of governor parts shall be permitted in accordance with ASME A17.1 Rule 2.18.3.1.
- G. Where the elevator travel does not exceed 100 feet, the weight tension sheave may be mounted on a pivoted steel arm in lieu of operating in steel guides.

2.25 CAR AND COUNTERWEIGHT SAFETY DEVICE

- A. RETAIN EXISTING

2.26 ASCENDING CAR OVERSPEED PROTECTION

- A. Provide a device to prevent ascending over speed and unintended motion away from the landing when the doors are not locked in accordance with ASME A17.1 Section 2.19.

2.27 CAR AND COUNTERWEIGHT BUFFERS

- A. Contractor to retain existing car and counterweight buffers and modify as required to provide fully functioning elevator.
- B. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on car and counterweight. Each installed buffer shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.
- C. buffers to provide minimum car runby required by ASME A17.1 Rule 2.4.2.
- D. Furnish pipe stanchions and struts as required to properly support the buffer.

2.28 COUNTERWEIGHTS

- A. Contractor to retain existing counterweights and modify as required to provide fully functioning elevator.
- B. Elevator shall be counterweighted with the weight of the car plus 40-50 percent of the rated capacity load as required by the controller manufacturer.
- C. Furnish two (2) tie rods with cotter pins and double nuts at top and bottom. Install counterweight retainer plates or other approved means on tie rods to prevent counterweight sub-weights from jumping and/or rattling. Both ends of tie-rods shall be visible and accessible.
- D. Provide counterweight guards in the pit in accordance with ASME A17.1 Section 2.3.

2.29 CAR AND COUNTERWEIGHT ROLLER/SLIDE GUIDES

- A. Provide car and counterweight with adjustable roller guides.
- B. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. Secure the roller guides at top and bottom on each side of car frame and

counterweight frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers, and if required, beveled washers.

- C. Provide sheet metal guards to protect wheels on top of car and counterweight.
- D. Minimum diameter of car rollers shall be 150 mm (6 in.) unless the six wheel roller type is used. The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.
- E. Minimum diameter of counterweight rollers shall not be less than 75 mm (3 in.). Properly balance counterweight frame to equalize pressure on all guide rollers. The Contractor shall have the option of furnishing, for counterweight only, mechanically adjusted roller guide in lieu of spring loaded roller guides as specified.
- F. Equip all cars and counterweight with an auxiliary guiding device for each guide shoe which shall prevent the car or counterweight from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car and counterweight frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

2.30 GUIDE RAILS, SUPPORTS AND FASTENINGS

- A. Guide rails shall conform to ASME A17.1 Section 2.23.
- B. Guide rails for car shall be planed steel T-sections and weigh 27.5 kg/m (18.5 lb/ft) Guide rails for counterweight shall be planed steel T-sections and weigh 22.5 kg/m (15 lb/ft).
- C. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- D. Provide necessary car and counterweight rail brackets and counterweight spreader brackets of sufficient size and design to secure substantial rigidity to prevent spreading or distortion of rails under any condition.
 - 1. Slotted or oversized holes shall be fitted with flat washers and shall conform to ASME A17.1 Rule 2.23.10.3.
 - 2. Where fastenings are over 4.2 m (14 ft) apart, rails shall be reinforced with 228 mm (9 in.) channel or approved equal backing to secure the rigidity required.
- E. Rail joints and fishplates shall be in accordance with ASME A17.1 Rule 2.23.7. Rail joints shall not interfere with clamps and brackets. Design rail alignment shims to remain in place if fastenings become loose.
- F. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (1/8 in.) from plumb in all directions. Provide a minimum of 19 mm (3/4 in.) clearance between bottom of rails and top of pit channels.
- G. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.

- H. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.
- I. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.
- J. After completion of car safety testing during final inspection, all marks left on rails by application of car safety shall be filed smooth.

2.31 NORMAL AND FINAL TERMINAL STOPPING DEVICES

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
 - 1. Switches shall function with any load up to and including 125 percent of rated elevator capacity at any speed obtained in normal operation.
 - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
 - 1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
 - 2. Switches shall be independent of other stopping devices.
 - 3. Switches, when opened, shall remove power from hoist motor, apply hoist machine brake, and prevent operation of car in either direction.
- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

2.32 CROSSHEAD DATA PLATE AND CODE DATA PLATE

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead. Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

2.33 WORKMAN'S LIGHTS AND OUTLETS

- A. Provide duplex GFCI protected type receptacles and lamps with guards on top of each elevator car and beneath the platform. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type, rated for 15 amperes and 125 volts. Workman lights shall be provided at each landing and mounted on the shaft wall. One switch operate all shaft lights.

2.34 TOP-OF-THE CAR OPERATING DEVICE

- A. Provide a cartop operating device that meets the requirements of ASME A17.1 Section 2.26.

- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

2.35 CAR LEVELING DEVICE

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

2.36 EMERGENCY STOP SWITCHES

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

2.37 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger/service elevators and the front of the side wall for freight elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

- D. The upper section shall contain the following items in order listed from top to bottom:
1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
 2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
 3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
 4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
 5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
 6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
 7. Medical Emergency switch marked "MEDICAL EMERGENCY" with two positions labeled "ON" and "OFF" and Medical Emergency Indicator Light located next to the key switch shall be round with a minimum diameter of 25 mm (1 in.). Instruction for Medical Emergency operation shall be engraved below the key switch and light.
 8. Key operated Independent Service; see Section 2.39 for detailed description.
 9. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
 10. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
 11. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
 12. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.

13. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
 14. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- E. The service operation panel, in the lower section shall contain the following items:
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
 2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
 3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
 4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
 5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

2.38 AUXILIARY CAR OPERATING PANEL

- A. Provide an auxiliary car operating panel in the front return panel opposite the main car operating panel of the elevator between the handrails immediately adjacent to the front entrance column strike jamb. The auxiliary car operating panel shall contain only those controls essential to passenger (public) operation. The auxiliary car operating panel faceplate shall match the main car operating panel faceplate in material and general design. Secure the faceplate with stainless steel tamperproof screws.
1. Mount door "OPEN" and door "CLOSE" buttons closest to the door jamb and mount the alarm button no lower than 875 mm (35 in.) above the finished floor. The Door Open button shall be located closest to the door as required by ADA.
 2. Complete set of round car call push buttons, minimum diameter 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call button shall be legibly and indelibly identified by a floor number and/or letter not less than 12 mm (1/2 in.) high in the face of the call button corresponding to the numbers of the main car operating buttons. Install buttons in a vertical stack on front mounted panel up to six floors and horizontally for side mounted panel.
 3. Cross-connect all buttons in the auxiliary car operating panels to their corresponding buttons in the main car operating panel. Registration of a car call shall cause the corresponding button to illuminate in the main and auxiliary car operating panel.
 4. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light

illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters. Install emergency telephone system in the auxiliary car operating panel.

5. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.39 INDEPENDENT SERVICE

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

2.40 CAR POSITION INDICATOR

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

2.41 AUDIO VOICE SYSTEM

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice system shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.

1. Fire Service Message
2. Medical Emergency Service Message
3. "Please do not block doors"
4. Provide special messages as directed by COR.

2.42 AUTO DIAL TELEPHONE SYSTEM

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.

- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have individual phone numbers.
- G. If the operator ends the call, the phone shall be able to redial immediately.

2.43 CORRIDOR OPERATING DEVICE FACEPLATES

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.
- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.44 CORRIDOR OPERATING DEVICES FOR PASSENGER/SERVICE ELEVATORS

- A. Provide one riser of landing call buttons located as shown on contract drawings.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Two or more risers of landing call buttons, if specified, shall be cross-connected so that either "UP" or "DOWN" buttons at a floor shall be capable of registering a call to that floor for the entire elevator group. Registration of a landing call shall illuminate "UP" or "DOWN" buttons simultaneously, and upon satisfaction of that call, both buttons shall be extinguished simultaneously.

- F. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

2.45 DIGITAL CORRIDOR LANTERN/POSITION INDICATOR

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.
- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.
- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alpha-numeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

2.46 HOISTWAY ACCESS SWITCHES

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with side slide doors, mount the access key switch 1830 mm (6 ft) above the corridor floor in the wall next to the strike jamb. Elevators with center opening doors, mount the access key switch 1830 mm (6 ft) above the corridor floor next to the hoistway entrance jamb. Exposed portion of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose at the VA Medical Center. Arrange the hoistway switch to initiate and maintain movement of the car. When the elevator is operated in the down direction from the top terminal landing, limit the zone of travel to a distance not greater than the top of the car crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators and locked door release system (key access) for freight elevators.

2.47 HOISTWAY ENTRANCES: PASSENGER/SERVICE ELEVATORS RETAIN EXISTING, APPLIES TO THE NEW LANDING ONLY.

- A. Provide entrances of metal construction using cold rolled steel. Door frames shall be constructed of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts,

unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.

- B. Provide one piece extruded aluminum sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less than 19 mm (3/4 in.), set true, straight, and level, with hoistway edges plumb over each other, and top surfaces flush with finished floor. Grout sills full length after installation.
- C. Construct hanger supports of not less than 4.5 mm (3/16 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles 76 mm x 76 mm x 9 mm (3 in. x 3 in. x 3/8 in.) 127 mm x 127 mm x 13 mm (5 in. x 5 in. x 1/2 in.) shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel, for entrances. Jambs and head soffits shall be bolted or welded construction, and provided with three anchors each side. Side jambs shall be curved type. Radius of curvature shall be 89 mm (3 1/2 in.). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 in.). Rigidly fasten jambs and head soffits to building structure. Provide jambs with protective covering. After installation, protect jambs and head soffits with wood framing to prevent damage to finish during construction. Solidly grout jambs.
- F. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall. G. Provide hoistway entrance with flush center opening hoistway doors for Elevators P6 and P7 S6 and S7. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing edges of the door panel. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COTR. Fasten sight guard of 14-gauge stainless steel, extending full height of panel, to leading edge of fast speed panel of each panel of center opening doors.
- G. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on a malleable iron or steel bracket. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- H. Do not use hangers that are constructed integrally with the door panels.

- I. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- J. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

2.48 ELECTRIC INTERLOCKS

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.
- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2 or equivalent.
 - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.
- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

2.49 CAR FRAME: PASSENGER/SERVICE ELEVATORS RETAIN EXISTING

2.50 CAR PLATFORM: PASSENGER/SERVICE ELEVATORS RETAIN EXISTING

- A. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).
- B. Isolate the platform from the car frame by approved rubber pads or other equally effective means.

2.51 CAR ENCLOSURE: PASSENGER/SERVICE ELEVATORS PROVIDE NEW INTERIOR FINISHES

- A. Car enclosure shall have a dome height inside the cab of 2440 mm (8 ft).
- B. Car enclosure base shall be of 14-gauge stainless steel, 152 mm (6 in.) high. Provide straight type base at front return sides. Vertical face of base at sides and rear shall be flush with or recessed behind the wainscot directly above the base. There shall be no exposed fastenings in base. Provide natural ventilation openings divided equally between the bottom and top of the car enclosure that shall provide a minimum 3.5 percent of the inside car floor area.
- C. Car top railings that meet the requirement of ASME A17.1 Rules 2.14.1.7 and 2.10.2.
- D. Front return wall panel, entrance columns, rear corner columns, entrance head-jamb and transom shall be 14-gauge stainless steel full height of car. Side and rear walls from top of base to top of panel shall be constructed of 14-gauge cold rolled steel. Side and rear walls up to 1220 mm (48

in.) above finished floor shall be covered with stainless steel. Side and rear walls from 1220 (48 in.) to the ceiling shall be covered with high pressure plastic laminate in passenger elevators P6 and P7 and stainless steel in service elevators S6 and S7. Apply directly to the cab walls or to 13 mm (1/2 in.) plywood/particle board that meets requirements of ASTM E 84, UL 723, and CAN/ULC-S102.2, whichever is applicable. Submit a method of fastening plywood/particle board to steel walls. It shall be flush with the face of the bottom section of the stainless steel. Plastic laminate shall comply with Federal Specification L-P-508, Style Type 1, and Class 1. Color is specified in Section 09 06 00, SCHEDULE FOR FINISHES, Interior shall be flush panel construction with angles welded on exterior to ensure adequate rigidity. Coat exterior of panels with mastic sound insulation material approximately 2.5 mm (3/32 in.) thick followed by a prime coat of paint. Mastic material shall conform to ASTM E1042.

1. Smooth and flush all joints with no ragged or broken edges. Plastic laminate shall comply with NEMA LD-3, textured finish, general purpose type, grade designation GP 50, and 0.050 in. thickness, except with a minimum wear resistance of 1200 cycles, and backer sheet, grade designation BK 20, and 0.020 in. thickness.
- E. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a code approved exit switch to prevent operation of the elevator when the emergency exit is open.
- F. Provide duplex, GFCI protected type receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- G Lighting for passenger elevators:
1. Provide stainless steel hanging ceiling frame. Construct frame of 1/8 in. x 1 1/2 in. x 1 1/2 in. "T" and "L" sections, divide ceiling into six panels.
 2. Provide fluorescent or LED illuminated car light fixtures above the ceiling panels. See Specification 26 51 00, Interior Lighting for fixture and ballast type. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.
- H. Lighting for service elevators:
1. Provide car lighting with indirect fluorescent or LED lamps mounted in lighting covers along each side of the cab ceiling, front to back.
 2. Equip the lighting cove with asymmetrical polished aluminum reflectors having a specular anodized finish. Maintain a minimum light level of 50-foot candles 914 mm (36 in.) above finished floor at the car operating panels.
 3. Enclose the entire vertical space between the light trough outer edge and the cab canopy with approved opaque white or clear lumicite sheeting. Install the lumicite sheeting so that it is removable for cleaning and re-lamping.
- I. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in the service panel.
- J. Provide car enclosure with two sets of stainless steel handrails.

1. 75 mm (3 in.) wide x 9 mm (3/8 in.) thick flatstock located with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
 2. Locate handrails 38 mm (1 1/2 in.) from cab wall. Install handrails on two side and rear walls. Curve ends of handrails to walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
- K. Provide car entrance with center opening horizontal sliding car doors, of same type as hoistway doors for Elevators P6-P7 and S6-S7. Construct door panels to be flush hollow metal construction, not less than 32 mm (1 1/4 in.) thick, consisting of one continuous piece 16-gauge stainless steel on car side face wrapped around the leading and trailing edges. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related door hardware.
- L. Provide each service elevator one set of protection pads of sufficient length to completely cover two sides, rear walls and front return of cab interior. Pads shall consist of a minimum of 6 mm (1/4 in.) thick glass fiber insulation securely sewn between flame resistant vinyl coated coverings. Insulation shall conform to ASTM E84, UL 723, NFPA 252, CAN/ULC S102.2, or ASTM C612. Color of the covering shall be approved by the COR. Provide stainless steel pad buttons or hooks, spaced at intervals of not more than 150 mm (18 in.) to adequately support pads.

2.52 POWER DOOR OPERATORS: PASSENGER/SERVICE ELEVATORS

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be torsion spring type or spring loaded sill mounted type to match the existing.
- B. Hoistway doors and car gates shall be manually operable in an emergency without disconnecting the power door operating equipment unless the car is outside the unlocking zone.
1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are

- closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**
1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine work of other trades on which the work of this Section depends. Report defects to the COR in writing that may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.
- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.
- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor requires changes in size or location of trolley beams or their supports and trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer, and include additional cost in their bid. Where applicable, locate controller near and visible to its respective hoisting machinery. Work required prior to the completion of the elevator installation:
1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
 2. Provide light and GFCI outlets in the elevator pit and machine room.
 3. Furnish electric power for testing and adjusting elevator equipment.
 4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
 5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.

6. Machine room enclosed and protected from moisture, with self closing, self locking door and access stairs.
 7. Provide fire extinguisher in machine room.
- F. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

3.2 SPACE CONDITIONS

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the Contractor, subject to approval by COR. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.
- B. Where concrete beams, floor slabs, or other building construction protrude more than 50 mm (2 in.) into hoistway, bevel all top surfaces of projections to an angle of at 75 degrees with the horizontal.

3.3 INSTALLATION

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.

3.4 ARRANGEMENT OF EQUIPMENT

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hoisting machine.

3.5 WORKMANSHIP AND PROTECTION

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.

- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original new condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Beams, slabs, or other building construction protruding more than four inches into the hoistway, all top surfaces shall be beveled at an angle of at least 75 degrees to the horizontal.
- F. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- G. Hoist cables that are exposed to accidental contact in the machine room and pit shall be completely enclosed with 16-gauge sheet metal or expanded metal or guards.
- H. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

3.6 CLEANING

- A. Clean machine room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance; remove protective coverings from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

3.7 PAINTING AND FINISHING

- A. Hoist machine, motor, shall be factory painted with manufacturer's standard finish and color.
- B. Controller, sheave, car frame and platform, counterweight, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.
- D. Field painting of governors shall be in accordance with ASME A17.1 Rule 2.18.3.1.
- E. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- F. Elevator hoisting machine, controller, governor, main line shunt trip circuit breaker, safety plank, and cross head of car shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.
- G. Hoistway Entrances of Passenger, and Service Elevators:
 - 1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.

2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.

H. Elevator Cabs for Passenger and Service Elevators:

1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
2. Interior steel surfaces shall be factory finished with one coat of baked on enamel or proxylin lacquer.
3. Give exterior faces of car doors one finish coat of paint of medium gray color.

3.8 PRE-TESTS AND TESTS

- A. Pre-test the elevators and related equipment in the presence of the COR or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by COR.
 1. Procedure outlined in the Inspectors Manual for Electric Elevators, ASME A17.2 shall apply.
 - a. Contractor shall provide final test to be conducted by a VA approved 3rd party ASME QEI-1 Certified Elevator Inspector.
 - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
 2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
- B. Inspect workmanship, equipment furnished, and installation for compliance with specification.
- C. Balance Tests: The percent of counterbalance shall be checked by placing test weights in car until the car and counterweight are equal in weight when located at the mid-point of travel. If the actual percent of counter balance does not conform to the specification, the amount of counterweight shall be adjusted until conformance is reached.
- D. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- E. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load, balanced load and no load in the elevator. Speed shall be determined by applying a certified tachometer to the car hoisting ropes or governor rope. The actual measured speed of the elevator with all loads in either direction shall be within three (3) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
- F. Temperature Rise Test: The temperature rise of the hoisting motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within five (5) degrees

Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.

- G. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car, balanced load in car, and with contract load in car, in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- H. Brake Test: The action of the brake shall be prompt and a smooth stop shall result in the up and down directions of travel with no load and rated load in the elevator. Down stopping shall be tested with 125 percent of rated load in the elevator.
- I. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
- J. Safety Devices and Governor Tests: The safety devices and governor shall be tested as required by ASME A17.1 Section 8.10.
- K. Overload Devices: Test all overload current protection devices in the system at final inspection.
- L. Limit Stops:
 - 1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
 - 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
- M. Oil Buffer Tests: These tests shall be conducted with operating device and limit stops inoperative and with contract load in the elevator for the car buffer and with no load in the elevator for the counterweight buffer. Preliminary test shall be made at the lowest (leveling) speed. Final tests shall be conducted at contract speed. Buffers shall compress and return to the fully extended position without oil leakage.
- N. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.
- O. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- P. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- Q. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the COR.

- R. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- S. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the COR.

3.9 INSTRUCTION OF VA PERSONNEL

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour day. Instruction shall commence after completion of all work and at the time and place directed by the COR.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the COR in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the COR. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanics and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.
- B. This contract will cover full maintenance including emergency call back service, inspections, and servicing the elevators listed in the schedule of elevators. The Elevator Contractor shall perform the following:
 - 1. Bi-weekly systematic examination of equipment.
 - 2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
 - 3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
 - 4. Equalizing tension, shorten or renew hoisting ropes where necessary to maintain the safety factor.
 - 5. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock

- contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, signal system, car safety device, governors, tension and sheaves in pit shall be cleaned, lubricated and adjusted.
6. Guide rails, overhead sheaves and beams, counterweight frames, and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
 7. Maintain the performance standards set forth in this specification.
 8. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
 9. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the COR or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the COR or his authorized representative.
- F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

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