

**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Overhead doors including loading docks: Section 08 33 00, COILING DOORS AND GRILLES.
- D. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- E. Glazing: Section 08 80 00, GLAZING.
- F. LEED Sustainable Construction Specification Section 01 81 11.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Show elevations, details and methods of assembling sections, hardware locations and installation methods, dimensions, shapes of materials, anchorage and fastening methods, wall opening construction details, and weatherstripping.
 - 2. Wind loading Calculations shall be stamped, sealed and signed by a Professional Engineer in the State of Florida verifying compliance with ASCE 7-10.
 - 3. Sample of Approved Product Label and location of attachment to assembly.
- C. Environmental Submittals:
 - 1. Invoices and other documentation from manufacturer of the amount of post-consumer and post-industrial recycled content by weight for insulation products.

1.4 QUALITY ASSURANCE

- A. Provide hollow metal work from a single manufacturer complying with Steel Door Institute "Recommended Specifications for Standard Steel Doors and Frames" ANSI/SDI A250.8 and as specified.
- B. Design exterior steel doors to meet wind-loading requirements for the FBC. Refer to Structural Drawings for wind and design pressures.
 - 1. All exterior door assemblies shall be compliant with Florida Building Code rule 9N-3 for statewide product approval and require a Florida Product approval number.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Door and Hardware Institute (DHI):
 - A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)
- C. Steel Door Institute (SDI):
 - 113-01 (R2006).....Thermal Transmittance of Steel Door and Frame Assemblies
- D. American National Standard Institute:
 - A250.8-2003 (R2008).....Specifications for Standard Steel Doors and Frames
- E. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled

A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability

- F. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (AMP 500-06)
- G. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory
- H. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips
connecting members and sleeves from zinc coated steel.
- D. Prime Paint: Paint that meets or exceeds the requirements of A250.8.
- E. See LEED Sustainable Construction Requirements Specification Section
018111 for additional product requirements for LEED certification.

2.2 FABRICATION GENERAL

- A. GENERAL:
 - 1. Follow ANSI A250.8 for fabrication of standard steel doors, except
as specified otherwise. Doors to receive hardware specified in
Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8.
Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
 - 2. Close top edge of exterior doors flush and seal to prevent water
intrusion.
 - 3. When vertical steel stiffeners are used for core construction, fill
spaces between stiffeners with mineral fiber insulation.
- B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design
of size and design shown. Use for interior locations only. Do not use
for stairwell doors, security doors and detention doors.
- C. Exterior Doors: Grade III, 1-3/4 inches extra heavy duty, 16 gage
galvanized, Model 2, seamless design. (Coordinate gage with tested
assemblies required for wind loading at exterior locations.)
 - 1. Form door face sheets from one sheet of metal, with no visible seams
on the door face or edges.

2. Provide weep-hole openings in bottom of exterior doors to permit moisture to escape. Seal joints in top edges of doors against water penetration.
3. Design: Flush panel
4. Core: Rigid polystyrene slabs bonded to door face sheets.

2.3 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.

B. Reinforcement and Covers:

1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.

C. Glazed Openings:

1. Integral stop on exterior, corridor, or secure side of door.
2. Design rabbet width and depth to receive glazing material or panel shown or specified.
3. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
 - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts

and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.

4. Jamb anchors:

- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
- d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- e. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 3. Protect frame from accidental abuse.
 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

- - - E N D - - -

**SECTION 08 14 00
INTERIOR WOOD DOORS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with prefinish, prefit option.

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Overhead doors including loading docks: Section 08 33 00, COILING DOORS AND GRILLES.
- C. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- D. LEED Sustainable Construction Specification Section 01 81 11.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.

1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
 - 1. For interior doors, manufacturer's warranty for lifetime of original installation.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.

- B. Store in accordance with WDMA I.S.1-A, Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. Window and Door Manufacturers Association (WDMA):
 - I.S.1A-11.....Architectural Wood Flush Doors
 - I.S.4-09.....Water-Repellent Preservative Non-Pressure
Treatment for Millwork
 - T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
 - T.M.7-08.....Cycle-Slam Test Method
 - T.M.8-08.....Hinge Loading Test Method
 - T.M.10-08.....Screwholding Test Method
- C. ASTM International (ASTM):
 - E90-09.....Laboratory Measurements of Airborne Sound
Transmission Loss

PART 2 - PRODUCTS

2.1 MATERIALS

See LEED Sustainable Construction Requirements Specification Section 018111 for additional product requirements for LEED certification.

2.2 FLUSH DOORS

- A. General:
 - 1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
 - 2. Adhesive: Type II
 - 3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
- B. Face Veneer:
 - 1. In accordance with WDMA I.S.1-A.
 - 2. One species throughout the project unless scheduled or otherwise shown.
 - 3. For transparent finishes: Premium Grade. rotary cut, white maple.
 - a. A grade face veneer standard optional.
 - b. Match face veneers for doors for uniform effect of color and grain at joints.
 - c. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.

4. For painted finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay. Do not use Lauan.
5. Factory sand doors for finishing.
- C. Wood for stops and moldings of flush doors required to have transparent finish:
 1. Solid Wood of same species as face veneer.
 2. Glazing:
 - a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.

2.3 PREFINISH, PREFIT OPTION

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
 2. Use stain when required to produce the finish scheduled.

2.4 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 1. An identification mark or a separate certification including name of inspection organization.
 2. Identification of standards for door, including glue type.
 3. Identification of veneer and quality certification.
 4. Identification of preservative treatment for stile and rail doors.

2.5 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

- - - E N D - - -

**SECTION 08 31 13
ACCESS DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies access doors or panels.

1.2 RELATED WORK:

- A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
- B. Locations of access doors for duct work cleanouts: Division 23 sections.
- C. LEED Sustainable Construction Specification Section 01 81 11.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R-2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - A1008-10.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy
- C. American Welding Society (AWS):
 - D1.3-08.....Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
 - 80-10.....Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory

PART 2 - PRODUCTS

2.1 MATERIALS

- A. See LEED sustainable construction requirements specification section 018111 for additional product requirements for LEED certification.

2.2 FABRICATION, GENERAL

- A. Fabricate components to be straight, square, flat and in same plane where required.
 - 1. Slightly round exposed edges and without burrs, snags and sharp edges.
 - 2. Exposed welds continuous and ground smooth.
 - 3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame.
- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening.

2.3 ACCESS DOORS, FLUSH PANEL:

- A. Door Panel:
 - 1. Form of 1.9 mm (0.0747 inch) thick steel and thick stainless steel at wet areas.
 - 2. Reinforce to maintain flat surface.
- B. Frame:
 - 1. Form of 1.5 mm (0.0598 inch) thick steel or stainless steel sheet of depth and configuration to suit material and type of construction where installed.
 - 2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
 - 3. Weld exposed joints in flange and grind smooth.
- C. Hinge:
 - 1. Concealed spring hinge to allow panel to open 175 degrees.
 - 2. Provide removable hinge pin to allow removal of panel from frame.
- D. Lock:
 - 1. Flush, screwdriver operated cam lock.

2.4 FINISH:

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.

C. Stainless Steel: No. 4 for exposed surfaces.

2.5 SIZE:

Minimum 600 mm (24 inches) square door unless otherwise shown.

PART 3 - EXECUTION

3.1 LOCATION:

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use flush panels in partitions and gypsum board or plaster ceilings.

3.2 INSTALLATION, GENERAL:

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

3.3 ANCHORAGE:

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.

3.4 ADJUSTMENT:

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

- - - E N D - - -

**SECTION 08 33 00
COILING DOORS AND GRILLES**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies coiling doors of sizes shown, complete as specified.

1.2 RELATED WORK

- A. Lock cylinders for cylindrical locks: Section 08 71 00, DOOR HARDWARE.
- B. Field painting: Section 09 91 00, PAINTING.
- C. Electric devices and wiring: DIVISION 26, ELECTRICAL.
- D. LEED Sustainable Construction Specification Section 01 81 11.

1.3 MANUFACTURER'S AND INSTALLER'S QUALIFICATIONS

- A. Coiling doors shall be products of manufacturers regularly engaged in manufacturing items of type specified.
- B. Install items under direct supervision of manufacturer's representative or trained personnel.

1.4 PERFORMANCE REQUIREMENTS

- A. Design door to meet wind-loading requirements of the FBC. Refer to structural drawings for wind and design pressures.
 - 1. All exterior door assemblies shall be compliant with Florida Building Code rule 9N-3 for statewide product approval and require a Florida Product approval number.
- B. Endlocks/windlocks shall be installed on every slat on doors over 14 feet wide.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each type of door showing details of construction, accessories and hardware, electrical and mechanical items supporting brackets for motors, location, and ratings of motors, and safety devices.
 - 2. Wiring diagrams for motors and controls, including wiring diagram for door, showing electrical interlock of motor with manually operated dead lock, electrical rough-in.
 - 3. Wind loading Calculations shall be stamped, sealed and signed by a Professional Engineer in the State of Florida verifying compliance with ASCE 7-10 for exterior applications.

4. Sample of Approved Product Label and location of attachment to assembly for exterior applications.
- C. Manufacturer's Literature and Data:
 1. Brochures or catalog cuts, each type door or grille.
 2. Maintenance instructions, parts lists.
- D. Certificates:
 1. Attesting doors, anchors and hardware will withstand the horizontal loads specified.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - B209/209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B221/B221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- C. National Electrical Manufacturers Association (NEMA):
 - ICS 1-00(R2008).....Industrial Control and Systems General Requirements
 - ICS 2-00(R2005).....Industrial Control, and Systems, Controllers, Contactors, and Overload Relays
 - ICS 6-93 (R2006).....Industrial Control and Systems Enclosures
 - MG 1-10.....Motors and Generators
 - ST 20-92 (R1997).....Dry-Type Transformers for General Applications
- D. Master Painters Institute (MPI):
 - MPI #35.....Exterior Bituminous Coating
 - MPI #76.....Quick Drying Alkyd Metal Primer
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code 1999 Edition
 - 80-10.....Fire Doors and Fire Windows
- F. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

G. Underwriters Laboratories, Inc. (UL):

2010.....Fire Resistance Directory

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Steel: A653 for forming operation. ASTM A36 for structural sections.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Bituminous Coating: MPI No. 35.
- D. See LEED Sustainable Construction Requirements Specification Section 018111 for additional product requirements for LEED certification.

2.2 DESIGN REQUIREMENTS

- A. Coiling doors shall be spring counter balanced, overhead coiling type, inside face mounted with guides at jambs set back a sufficient distance to provide a clear opening when door is in open position.
- B. Doors, hardware, and anchors shall be designed to withstand a horizontal or wind pressure shown on structural Drawings of door area without damage.
- C. All motor operators shall have manual emergency mechanical operators.

2.3 FABRICATION

- A. Curtains:
 - 1. Form of interlocking slats of galvanized steel aluminum of shapes standard with the manufacturer, except that slats for exterior doors shall be flat type.
 - 2. Thickness of slats shall be as required to meet Performance Requirements
- B. Endlocks and Windlocks:
 - 1. Manufacturer's stock design of galvanized malleable iron or galvanized steel or stamped cadmium steel for doors
 - 2. The ends of each slat for exterior doors shall have endlocks.
 - 3. Doors shall have windlocks at ends of at least every sixth slat. Windlocks shall prevent curtain from leaving guide because of deflection from wind pressure or other forces.
- C. Bottom Bar:
 - 1. Two angles of equal weight, one on each side, standard extruded aluminum members not less than 3 mm (0.125 inch) thick.
 - 2. Bottom bar designed to receive weather-stripping and safety device, and be securely fastened to bottom of curtain or grille.

D. Barrel and Spring Counterbalance:

1. Curtain shall coil on a barrel supported at end of opening on brackets and be balanced by helical springs.
2. Barrel fabricated of steel pipe or commercial welded steel tubing of proper diameter and thickness for the size of curtain, to limit deflection with curtain rolled up, not to exceed 1 in 400 (0.03 inch per foot) of span.
3. Close ends of barrel with cast iron plugs, machined to fit the opening.
4. Within the barrel, install an oil-tempered, helical, counter balancing steel spring, capable of producing sufficient torque to assure easy operation of the door curtain from any position.
5. At least 80 percent of the door weight shall be counter balanced at any position.
6. Spring-tension shall be adjustable from outside of bracket without removing the hood or motor operator.

E. Brackets:

1. Steel plate designed to form end closure and support for hood and the end of the barrel assembly.
2. End of barrel or shaft shall screw into bracket hubs fabricated of cast iron or steel.
3. Equip bracket hubs or barrel plugs with prelubricated ball bearings, shielded or sealed.

F. Hoods:

1. Steel galvanized, 0.6 mm (0.0239 inch) thick.
2. Form hood to fit contour of end brackets.
3. Reinforce at top and bottom edges with rolled beads, rods or angles. Hoods more than 3600 mm (12 feet) in length shall have intermediate supporting brackets.
4. Fasten to brackets with screws or bolts and provide for attachment to wall with bolts.
5. Provide a weather baffle at the lintel or inside the hood of each exterior door to minimize seepage of air through the hood enclosure.

G. Guides:

1. Manufacturer's standard formed sections or angles of steel.
 - a. Steel sections not less than 5 mm (3/16 inch) thick.

2. Form a channel pocket of sufficient depth to retain the curtain in place under the horizontal pressure specified, and prevent ends of curtain from slipping out of guide slots.
3. Top sections flared for smooth entry of curtain to vertical sections that will facilitate entry of curtain.
4. Provide stops to limit curtain travel above top of guides.
5. Provide guide of aluminum with replaceable wear strips to prevent metal to metal contact.
6. Mounting brackets shall provide closure between guides and jambs.

H. Weather-stripping:

1. Manually Operated Doors: Exterior doors shall have a compressible and replaceable rubber, neoprene, or vinyl weather seal attached to bottom bar.
2. Motor Operated Doors: Bottom bar safety device shall be a combination compressible seal and safety device as specified in paragraph, ELECTRIC MOTOR OPERATORS.
3. At exterior doors provide replaceable sweep type continuous vinyl or neoprene weather seals on guides and across head on exterior to seal against wind infiltration.

I. Locking:

1. Cylinder locks shall receive standard screw in cylinders furnished under Section, 08 71 00 DOOR HARDWARE.
2. For motor operated doors provide manufacturer's standard cylinder dead lock type locking device on the inside, key operated from both sides, interlocked with motor to prevent motor from operating when locks are activated.

2.4 ELECTRIC MOTOR OPERATORS

- A. Provide operators complete with electric motor, machine cut reduction gears, steel chain and sprockets, magnetic brake, overload protection, brackets, push button controls, limit switches, magnetic reversing contactor, and other accessories necessary for proper operation including emergency manual operator.
- B. Design:
 1. Design the operator so that the motor may be removed without disturbing the limit-switch timing and without affecting the emergency manual operators.

2. Make provision for emergency manual operation of door by chain-gear mechanism.
3. Arrange the emergency manual operating mechanism so that it may be immediately put into and out of operation from the floor with an electrical or mechanical device, which will disconnect the motor from the operating mechanism when the emergency manual operating mechanism is engaged, and its use shall not affect the timing of the limit switches, in case of electrical failure.
4. Provide interlock with motor to prevent motor from operating when manual locks are activated.

C. Motors:

1. Motors shall conform to NEMA MG1, suitable for operation on current of the characteristics indicated, and shall operate at not more than 3600 rpm. Single-phase motors shall not have commutation or more than one starting contact. Motor enclosures shall be the drip proof type of NEMA TENV type.
2. Motors shall be high starting torque, reversible type, of sufficient horsepower and torque output to move the door in either direction from any position, and produce a door travel speed of not less than 0.66 foot or more than one foot per second, without exceeding the rated capacity.

D. Controls:

1. The control equipment shall conform to NEMA ICS 1 and 2.
2. Control enclosures shall be NEMA ICS 6, Type 12 or Type 4, except that contractor enclosures may be Type 1.
3. Remote control switches shall be at least 1500 mm (5 feet) above the floor line, and located so that the operator will have complete visibility of the door at all times.
4. Each door motor shall have an enclosed, across-the-line type, magnetic reversing contactor, thermal overload protection, solenoid operated brake, limit switches, and remote control switches at locations shown.
5. Use key activated switches on exterior requiring constant pressure to operate.
6. Use three-button type, push button switch on interior, unless noted to be key activated, with the buttons marked, OPEN, CLOSE, and STOP.

- a. The OPEN and STOP buttons shall be of the type requiring only momentary pressure to operate. The CLOSE button shall be of the type requiring constant pressure to maintain the closing motion of the door. When the door is in motion, and the STOP button is pressed, the door shall stop instantly and remain in the stop position; from the stop position, the door may then be operated in either direction by the OPEN or Close buttons.
- b. Push buttons shall be full-guarded to prevent accidental operation.
7. Provide limit switches to automatically stop the doors at their fully open and closed positions. Positions of the limit switches shall be readily adjustable.
8. Safety device:
 - a. The bottom bar of power-operated doors shall have a fail safe safety device that will immediately stop and reverse the door in its closing travel upon contact with an obstruction in the door opening, or upon failure of the device, or any component of the device, or any component of the control system, and cause the door to return to its full open position. The door closing circuit shall be electrically locked out, and the door shall be operable manually until the failure or damage has been corrected.
 - b. Safety device shall not be used as a limit switch.
 - c. Safety device connecting cable to motor shall be flexible "Type SO" cable and spring loaded automatic take up reel or equivalent device, as required for proper operation of the doors.
9. Transformer:
 - a. Provide a control transformer in power circuits as necessary to reduce the voltage on the control circuits to 120 volts or less.
 - b. The transformer shall conform to NEMA ST20.
10. Electrical components shall conform to NFPA 70.

2.5 FINISHES

A. Steel:

1. Clean surfaces of steel free from scale, rust, oil and grease, and then apply a light colored shop prime paint after fabrication.
2. Non-galvanized steel: Treat to assure maximum paint adherence, and apply corrosion inhibitive primer.

3. Galvanized steel: Apply a phosphate treatment and a corrosion inhibitive primer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install doors in accordance with approved shop drawings and manufacturer's instructions.
- B. Locate anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories accurately.
- C. Securely attach guides to adjoining construction with not less than 9 mm (3/8 inch) diameter bolts, near each end and spaced not over 600 mm (24 inches) apart.
- D. Locate control switches where shown.
- E. Install all electric devices and wiring as specified in DIVISION 26 ELECTRICAL and DIVISION 28 - ELECTRONIC SAFETY AND SECURITY

3.2 REPAIR

- A. Repair prime painted zinc-coated surfaces and bare zinc-coated surfaces that are damaged by the application of galvanizing repair compound. Spot prime all damaged shop prime painted surfaces including repaired prime painted zinc-coated surfaces.
- B. Coiling Doors shall be lubricated, properly adjusted, and demonstrated to operate freely.

3.3 PROTECTION

- A. Isolate aluminum in contact with or fastened to dissimilar metals other than stainless steel, white bronze or other metals not compatible with aluminum by one of the following:
 1. Paint the dissimilar metal with a prime coat of zinc-Molybdate or other suitable primer, followed by two coats of aluminum paint.
 2. Place an approved caulking compound, or a non-absorptive tape, or gasket between the aluminum and the dissimilar metal.

3.4 INSPECTION

Upon completion, doors shall be weathertight and doors shall be free from warp, twist, or distortion.

- - - E N D - - -

SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies aluminum entrance work including storefront construction, hung doors, interior ICU sliding doors, and other components to make a complete assembly.

1.2 RELATED WORK:

- A. Glass and Glazing: Section 08 80 00, GLAZING.
- B. Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Automatic Door Operators: Section 08 71 13.11, LOW ENERGY POWER ASSIST DOOR OPERATORS.
- D. LEED Sustainable Construction Specification Section 01 81 11.

1.3 PERFORMANCE REQUIREMENTS

- A. Design system to meet wind-loading requirements of the FBC. Refer to structural drawings for wind and design pressures.
 - 1. All exterior door assemblies shall be compliant with Florida Building Code rule 9N-3 for statewide product approval and require a Florida Product approval number.
- B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed 0.06 cubic feet per minute per square foot of fixed area at a test pressure of 6.24 pounds per square foot 80 kilometers (50 mile) per hour wind.
- C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 8 pounds per square foot of fixed area.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: (1/2 full scale) showing construction, anchorage, reinforcement, and installation details.
 - 1. Wind loading Calculations shall be stamped, sealed and signed by a Professional Engineer in the State of Florida verifying compliance with ASCE 7-10 for exterior applications.
 - 2. Sample of Approved Product Label and location of attachment to assembly for exterior applications.
- C. Manufacturer's Literature and Data:

1. Doors, each type.
2. Entrance and Storefront construction.

D. Samples:

1. Two samples of organic finish of each color specified.

E. Manufacturer's Certificates:

1. Stating that aluminum has been given specified thickness of anodizing.
2. Indicating manufacturer's qualifications specified.

1.5 QUALITY ASSURANCE:

- A. Approval by Contracting Officer is required of products of proposed manufacturer, or supplier, and will be based upon submission by Contractor certification.
- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

1.6 DELIVERY, STORAGE AND HANDLING:

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.7 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
 - E283-04.....Rate of Air Leakage Through Exterior Windows,
Curtain Walls, and Doors Under Specified
Pressure Differences Across the Specimen
 - E331-00(R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors by Uniform Static Air Pressure
Difference

F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use

F593-02(R2008).....Stainless Steel Bolts, Hex Cap Screws, and
Studs

C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

D. American Architectural Manufacturer's Association (AAMA):
2604-10.....High Performance Organic Coatings on
Architectural Aluminum Extrusions and Panels

E. American Welding Society (AWS):
D1.2-08.....Structural Welding Code Aluminum

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, ASTM B209 and B221:
 - 1. Alloy 6063 temper T5 for doors, door frames, and storefronts.
- B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.
- C. Fasteners:
 - 1. Aluminum: ASTM F468, Alloy 2024.
 - 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.
- D. See LEED Sustainable Construction Requirements Specification Section 018111 for additional product requirements for LEED certification.

2.2 FABRICATION:

- A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.
- B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.
- D. Make provisions in doors and frames to receive the specified hardware and accessories. Coordinate schedule and template for hardware

specified under Section 08 71 00, DOOR HARDWARE. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.

- E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
 - 1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
 - 2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
 - 3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

- A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.
- D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

- A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 250 mm (10 inches) wide.
- B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds. Form glass rebates integrally with stiles and rails. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 150 mm (six inches) on centers.
- C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce

stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.

- D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.6 FLUSH PANEL DOORS:

- A. Nominal 45 mm (1-3/4 inches) thick. Form from aluminum face sheets not less than 1.5 mm (0.060 inch) thick with internal impact reinforcement, laminated to the door edges and the core.
- B. Provide extruded aluminum tubular members to form the perimeter of the door. Reinforce doors internally with extruded tubular members welded in place, and extending full width of door at top, bottom, and intermediate points.
- C. Fill voids between tubular members with noncombustible mineral insulation.

2.7 REINFORCEMENT FOR BUILDERS HARDWARE:

- A. Fabricate from stainless steel plates.
- B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.
- C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
- D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.8 COLUMN COVERS AND TRIM

- A. Fabricate column covers and trim shown from 1.5 mm (0.0625 inch) thick sheet aluminum of longest available lengths.
- B. Use concealed fasteners.
- C. Provide aluminum stiffener and other supporting members shown or as required to maintain the integrity of the components.

2.9 FINISH

- A. Fluorocarbon Finish: AAMA 605.2, high performance coating.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.
- C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.
- D. Install hardware specified under Section 08 71 00, DOOR HARDWARE.
- E. Install hung door operators specified under Section 08 71 13.11, LOW ENERGY POWER ASSIST DOOR OPERATORS.

3.2 ADJUSTING:

After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

- - - E N D - - -

SECTION 08 44 13
GLAZED ALUMINUM CURTAIN WALLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies glazed aluminum curtain wall system.
 - 1. Thermally isolated, pressure equalized on interior.
 - 2. Type: Stick system to include following:
 - a. Glass.
 - b. Integral reinforcing.
 - c. Closures, trim, subsills and flashings.
 - d. Fasteners, anchors, and related reinforcement.

1.2 RELATED WORK

- A. Structural steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Miscellaneous metal members: Section 05 50 00, METAL FABRICATIONS.
- C. Joint sealants: Section 07 92 00, JOINT SEALANTS.
- D. Aluminum and glass hinged entry doors and storefront construction:
Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- E. LEED Sustainable Construction Specification Section 01 81 11.

1.3 PERFORMANCE REQUIREMENTS

- A. Design system to meet wind-loading requirements of the FBC. Refer to structural drawings for wind and design pressures.
 - 1. All exterior door assemblies shall be compliant with Florida Building Code rule 9N-3 for statewide product approval and require a Florida Product approval number.
- B. Water Penetration:
 - 1. No water penetration shall occur when wall is tested in accordance with ASTM E331 at a differential static test pressure of 20 percent of inward acting design wind pressure as indicated on structural drawings, but not less than 10 psf.
 - 2. Make provision in wall construction for adequate drainage to outside of water leakage or condensation that occurs within outer face of wall. Leave drainage and weep openings in members and wall open during test.
- C. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783
 - 1. Static-Air-Differential: 1.57 lbf/sq. ft. minimum.
 - 2. Air Leakage: 0.06 cfm/sq ft of surface maximum.

1.4 QUALITY ASSURANCE

- A. Qualifications:

1. Approval is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
 - a. Manufacturers Qualifications: Manufacturer with five (5) years continuous documented experience in design, fabrication, and installation of glazed aluminum curtain wall systems of type and size required for that project.
 - b. Installer: Manufacturer approved in writing. Continuously installed glazed aluminum curtain walls systems for previous five (5) years.
 - c. Manufacturer shall provide technical field representation at project site, as a minimum, at start of project, during middle, towards end of project, and during field testing of field mockup panel.
 - d. Testing Laboratory: Contractor retained. Engage an AAMA accredited commercial testing laboratory to perform tests specified. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to perform testing specified in this section.
 - e. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of glazed aluminum curtain wall system. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, one another, and adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, or in-service performance.
 - 1) Do not modify intended aesthetic effects. If modifications are proposed, submit comprehensive explanatory data for review.
 - f. Qualification of Welders:
 - 1) Welding shall be performed by certified welders qualified in accordance with AWS D1.2, using procedures, materials, and equipment of the type required for this work.

2. Performance Test

- a. Refer to Performance Requirements and Field Quality Control Articles, included hereinafter, for testing requirements.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Product Data:

1. Manufacturer's standard details and fabrication methods.
2. Data on finishing, components, and accessories.
3. Instructions: Submit descriptive literature, detail specifications, available performance test data and instructions for installation, and adjustments.
4. Recommendations for maintenance and cleaning of exterior surfaces.

C. Shop Drawings:

1. Show elevations of glazed curtain wall system at 1:50 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, glazing details, and details of installation.
2. Submit for curtain wall system, accessories. Drawings shall indicate in detail all system parts including elevations, full size sections, framing, jointing, panels, types and thickness of metal anchorage details, flashing and coping details, field connections, weep and drainage system, finishes, sealing methods, glazing, glass sizes and details, firestopping insulation materials, and erection details.
3. Wind loading Calculations shall be stamped, sealed and signed by a Professional Engineer in the State of Florida verifying compliance with ASCE 7-10 for exterior applications.
4. Sample of Approved Product Label and location of attachment to assembly for exterior applications.
5. Operation and Maintenance Manuals
 - a. Submit cleaning and maintenance instructions.

D. Samples:

1. Submit pairs of samples of each specified color and finish on 300 mm (12-inch) long section by width of each tubular, or extruded shape section or 300 mm by 300 mm (12-inch by 12-inch) wide sections of sheet shapes.

E. Glass:

1. Specified in Section 08 80 00, GLAZING.

F. Quality Control Submittals:

1. Design Data:

- a. Submit structural and thermal calculations for complete wall assembly. Structural calculations and design shop drawings shall be signed and sealed by a structural engineer registered in state in which project is to be located.

2. Factory Test Reports:

- a. Test Reports: Provide certified test reports, for each of following listed tests, from a qualified independent testing laboratory showing that glazed aluminum curtain wall system assembly has been tested in accordance with specified test procedures and complies

with performance characteristics as indicated by manufacturer's testing procedures. Manufacturer shall submit appropriate testing numbers for specific tests indicated below.

- 1) Deflection and structural tests.
- 2) Water penetration tests.
- 3) Air infiltration tests.
- 4) Delamination tests.
- 5) Thermal conductance tests.
- 6) Submit factory tests required except that where a curtain wall system or component of similar type, size, and design as specified for this project has been previously tested within last year, under conditions specified herein, resulting test reports may be submitted in lieu of listed testing.

G. Manufacturer's Certificates:

1. Submit Certificates of Compliance, with specification requirements, for the following:
 - a. Metal extrusions.
 - b. Metal accessories.
 - c. Stating that aluminum has been given specified thickness of anodizing or organic coating finish.
 - d. Indicating manufacturer's and installer's meet qualifications as specified.
 - e. Submit list of equivalent size installations, for both manufacturer and installer, which have had satisfactory and efficient operation.

H. Manufacturer's Field Reports:

1. Submit field reports of manufacturer's field representative observations of curtain wall installation indicating observations made during inspection at beginning of project, during middle of installation and at conclusion of project. Indicate results of field testing of mockup field panel, and any directions given Contractor for corrective action.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.
- B. Prior to packaging for shipment from factory, mark wall components to correspond with shop and erection drawings and their placement location and erection.
- C. Prior to shipment from factory, place knocked-down lineal members in cardboard containers and cover finished surfaces of members with protective covering of adhesive paper, waterproof tape, or strippable

plastic. Do not cover metal surfaces that will be in contact with sealants after installation.

- D. Inspect materials delivered to site for damage; unload and store with ventilation, free from heavy dust, not subject to combustion products or sources of water, and shall permit easy access for inspection and handling. Sealing and caulking compounds, including handling, shall be in accordance with requirements of Section 07 92 00 JOINT SEALANTS.

1.7 PROJECT CONDITIONS

Field Measurements: Where glazed aluminum curtain wall systems are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
- MCWM-1-89.....Metal Curtain Wall Manual
 - CW 10-04.....Care and Handling of Architectural Aluminum from Shop to Site
 - CW 11-85.....Design Windloads for Buildings and Boundary Layer Wind Tunnel Testing
 - CW 13-85.....Structural Sealant Glazing Systems (A Design Guide)
 - CWG 1-89.....Installation of Aluminum Curtain Walls
 - TIR A1-04.....Sound Control for Fenestration Products
 - TIR A8-08.....Structural Performance of Composite Thermal Barrier Framing Systems
 - TIR A9-91.....Metal Curtain Wall Fasteners
 - TIR A11-04.....Maximum Allowable Deflection of Framing Systems for Building Cladding Components of Design Wind Loads
 - 101/I.S.2/A440-08.....Windows, Doors and Unit Skylights
 - 501-05.....Methods of Test for Exterior Walls
 - 503-08.....Field Testing of Metal Storefronts, Curtain walls and Sloped Glazing Systems
 - 2605-98.....High Performance Organic Coatings on Architectural Extrusions and Panels

- 1503-09.....Thermal Transmission and Condensation Resistance
of Windows, Doors and Glazed Wall Sections
- C. American National Standards Institute (ANSI):
- Z97.1-09.....Glazing Materials Used in Buildings, Safety
Performance Specifications and Methods of Test
- D. American Society of Civil Engineers (ASCE):
- ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- E. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Structural Steel
- A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
- A193-10.....Alloy-Steel and Stainless Steel Bolting Materials
for High Temperature Service
- A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
- B209-10.....Aluminum and Aluminum Alloy Sheet and Plate
- B211-03.....Aluminum and Aluminum Alloy Bar, Rod, Wire
- B221/B221M-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire, Shapes and Tubes
- B316/B316M-10.....Aluminum and Aluminum Alloy Rivet and Cold-
Heading, Wire, and Rods
- C578-10.....Rigid Cellular Polystyrene Thermal Insulation
- C612-10.....Mineral Fiber Block and Board Thermal Insulation
- C920-11.....Elastomeric Joint Sealants
- C794-10.....Standard Test Method for Adhesion-In-Peel of
Elastomeric Joint Sealants.
- C1363-05.....Thermal Performance of Building Materials and
Envelope Assemblies by Means of a Hot Box
Apparatus
- D1037-06.....Evaluating the Properties of Wood-Base Fibers and
Particle Panel Materials
- E84-10.....Surface Burning Characteristics of Building
Materials
- E90-09.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions and
Elements
- E283-04.....Determining Rate of Air Leakage Through Exterior
Windows, Curtain Walls, and Doors under Specified
Pressure Difference Across this Specification

- E330-02(R2010).....Structural Performance of Exterior Windows,
Curtain Walls, and Doors by Uniform Static Air
Pressure Difference
- E331-00(R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors By Uniform Static Air Pressure
Difference
- E413-10.....Classification for Rating Sound Insulation
- E783-02(R2010).....Test Method for Field Measurement of Air Leakage
Through Installed Exterior Windows and Doors.
- E1105-00(R2008).....Field Determination of Water Penetration of
Installed Exterior Windows, Curtain Walls, and
Doors By Uniform or Cyclic Static Air Pressure
Differences
- F. American Welding Society, Inc. (AWS):
- D1.2-08.....Structural Welding Code-Aluminum
- G. Consumer Product Safety Commission (CPSC):
- 16 CFR 1201.....Architectural Glazing Standards and Related
Material
- H. Federal Specifications (FS):
- TT-P-645B-90.....Primer, Paint, Zinc-Molybdate, Alkyd Type
- I. Glass Association of North America (GANA):
- 2010 Edition.....GANA Glazing Manual
- 2008 Edition.....GANA Sealant Manual
- 2009 Edition.....GANA Laminated Glazing Reference Manual
- 2008 Edition.....Tempered Glass Engineering Standard Manual
- J. Military Specifications (MIL):
- MIL-C-18480.....(Rev. B) Coating Compound, Bituminous Solvent,
Coal Tar Base
- K. National Association of Architectural Metal Manufacturers (NAAMM):
- 500 Series (2006).....Metal Finishes Manual.
- L. Steel Structures Painting Council (SSPC)
- Paint 25-97 (2004).....Red Iron Oxide Raw Linseed Oil and Alkyd Primer
(Without Lead and Chromate Pigments)

1.9 WARRANTY

- A. Submit manufacturer's written warranty for materials, installation and weathertightness, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to five (5) years from date of final acceptance of project by Government.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Design Requirements:

1. Curtain Wall System: Tubular aluminum sections with thermal break condition self supporting framing, factory prefinished, vision glass; related flashings, anchorage and attachment devices.
2. System Assembly: Site assembled or Shop unitized assembly.
3. No curtain wall framing member shall deflect, in a direction normal to plane of wall, more than $1/175$ of its clear span or 20 mm (3/4 inch), whichever is less, when designed in accordance with requirements of TIR A11 and tested in accordance with ASTM E330, except that when a gypsum wallboard surface will be affected, deflection shall not exceed $1/360$ of span. No framing member shall have a permanent deformation in excess of 0.2 percent of its clear span when tested in accordance with ASTM E330 for a minimum test period of 10 seconds at 1.5 times design wind pressures indicated as part of structural drawing wind load requirements. No glass breakage, damage to fasteners, hardware or accessories shall be permitted due to deformation stated above:
 - a. Provide system complete with framing, mullions, trim, fasteners, anchors, accessories, concealed auxiliary members, and attachment devices for securing wall to structure as specified or indicated. Unless noted otherwise, comply with MCWM-1.
 - b. Curtain wall system components shall be furnished by one manufacturer or fabricator; however, all components need not be products of same manufacturer.
 - c. Fully coordinate system accessories directly incorporated, and adjacent to contiguous related work and insure materials compatibility, deflection limitations, thermal movements, and clearances and tolerances as indicated or specified.
 - d. Provide system with adequate allowances for expansion and contraction of components and fastenings to prevent buckling damage, joint seal failure, glass breakage, undue stress on fastenings or other detrimental effects. For design purposes, base provisions for thermal movement on assumed ambient temperature range of from -18 degrees C to 49 degrees C (0 degrees F to 120 degrees F).
 - e. Provide wall system to accommodate tolerances in building frame and other contiguous work as indicated or specified.

- B. Manufacturer's Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where

Project is located and who is experienced in providing engineering services of kind indicated. Engineering services are defined as those performed for installations of curtain walls that are similar to those indicated for this Project in material, design, and extent.

2.2 MATERIALS

- A. Extruded Aluminum Framing Members: ASTM B221M; 6063-T5 extruded aluminum for non-structural components or 6063-T6 extruded aluminum for structural members; temper and alloy as recommended by manufacturer.
- B. Sheet Aluminum: ASTM B209M; 6065-T5 temper and alloy as recommended by manufacturer.
 - 1. Formed flashing and closures: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
 - 2. Extruded sill members: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
- C. Steel Sections: ASTM A36M.
- D. Primer: TS TT-P-645; red, for shop application and field touch-up.
- E. Fasteners:
 - 1. For Exterior Cap Retainers: ASTM A193 B8 300 series, stainless steel screws.
 - 2. For Framework Connections: ASTM B211M 2024-T4 aluminum, ASTM A193 B8 300 series, stainless steel, and ASTM B316 aluminum rivets, as required by connection.
 - 3. For Anchoring Glazed Aluminum Curtain Wall to Support Structure: ASTM A307 zinc plated steel fasteners.
- F. Shims: Metal or plastic.
- G. Joint Sealants and Accessories:
 - 1. In accordance with requirements specified in Section 07 92 00, JOINT SEALANTS.
 - 2. Structural Flush Glazed Joints: High performance silicone sealant applied in accordance with manufacturer's recommendations.
 - 3. Non-structural Flush Glazed Joints and Weather Seal Joints: Silicone sealants applied in accordance with manufacturer's recommendations.
 - 4. Comply with recommendations of sealant manufacturer for specific sealant selections.
 - 5. Provide only sealants that have been tested per ASTM C794 to exhibit adequate adhesion to samples of glass and metal equivalent to those required for project.
 - 6. Exposed metal to metal joints: Silicone sealant selected from manufacturer's standard colors.
- H. Glazing Materials:

1. As specified under Section 08 80 00, GLAZING.
 2. Glazing Gaskets:
 - a. Exterior: Continuous EPDM gaskets at each glass and spandrel panel.
 - b. Interior: Continuous, closed cell PVC foam sealant tape, sealed at corners.
 3. Glass Sizes and Clearances:
 - a. Accommodate up to 25 mm (1 inch) glazing.
 - b. Sizes indicated are nominal. Verify actual sizes required by measuring frames. Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting shall occur in factory.
 4. Glass Setting Materials:
 - a. Provide head bead and drive wedge required for glass installation to suit curtain wall system in accordance with manufacture's recommendations.
 - b. If used in psychiatric facilities, the glass shall be retained in the framing system in such a manner that it can withstand lateral forces in excess of force required to break the glass. Plastic clips for holding glass are not permitted.
- I. See LEED Sustainable Construction Requirements Specification Section 018111 for additional product requirements for LEED certification.

2.3 FABRICATION

- A. Curtain wall components shall be of materials and thickness indicated or specified. Details indicated are representative of required design and profiles. Maintain sightlines indicated on drawings. Unless specifically indicated or specified otherwise, methods of fabrication and assembly shall be at discretion of curtain wall manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices shall permit adjustment in three directions. There shall be no exposed fasteners.
- B. Joints: Joints exceeding +1.5 mm (+1/16") shall be mechanically fastened.
- C. Drainage: Direct water leakage to exterior by means of concealed drainage system and weeps. Flashings and other materials used internally shall be nonstaining, noncorrosive, and nonbleeding.
- D. Protection and Treatment of Metals:
 1. Remove from metal surfaces lubricants used in fabrication and clean off other extraneous material before leaving shop.
 2. Provide protection against galvanic action wherever dissimilar metals are in contact, except in case of aluminum in permanent contact with

galvanized steel, zinc, stainless steel, or relatively small areas of white bronze. Paint contact surfaces with one coat bituminous paint conforming to MIL-C-18480 or apply appropriate caulking material or nonabsorptive, noncorrosive, and nonstaining tape or gasket between contact surfaces.

- E. Metal sills and Closures: Fabricate accessories, spandrel panels, trim closures of sizes and shapes indicated from similar materials and finish as specified for wall system.

2.4 PROTECTION

- A. Provide protection for aluminum against galvanic action, wherever dissimilar materials are in contact, by painting contact surfaces of dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one side.

2.5 METAL FINISHES

- A. Fluorocarbon Finish: AAMA 2605.
 - 1. Color as selected.
- B. Shop and Touch-Up Primer for Steel Components: SSPC Paint 25 red oxide.
- C. Apply one coat of bituminous paint to concealed aluminum and steel surfaces in contact with cementitious or dissimilar materials.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Prior to installation of glazed curtain wall system, arrange for representative(s) of manufacturer to examine structure and substrate to determine that they are properly prepared, and ready to receive glazed curtain wall work included herein.
- B. Verifying Conditions and Adjacent Surfaces: After establishment of lines and grades and prior to system installation examine supporting structural elements. Verify governing dimensions, including floor elevations, floor to floor heights, minimum clearances between curtain wall and structural frames, and other permissible dimensional tolerances in building frame.

3.2 PREPARATION

- A. Take field dimensions and examine condition of substrates, supports, and other conditions under which work of this section is to be performed to verify that work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Contact between aluminum and dissimilar metals shall receive a protective coating of asphaltic paint for prevention of electrolytic action and corrosion.

3.3 INSTALLATION

- A. Installation and erection of glazed curtain wall system and all components shall be in accordance with written directions of curtain wall manufacturer. Match profiles, sizes, and spacing indicated on approved shop drawings.
- B. Bench Marks and Reference Points: Establish and permanently mark bench marks for elevations and building line offsets for alignment at convenient points on each floor level. Should any error or discrepancy be discovered in location of marks, stop erection work in that area until discrepancies have been corrected.
- C. Ensure that drainage system operates properly in accord with AAMA 501 procedures.
- D. Do not proceed with structural silicone work when metal temperature is below 0 degrees C (32 degrees F).
- E. Isolate between aluminum and dissimilar metals with protective coating or plastic strip to prevent electrolytic corrosion.
- F. Install glazed aluminum curtain wall system so as to maintain a virtually flat face cap, with no visible bowing.
- G. Install entire system so that fasteners are not visible.
- H. Tolerances:
 - 1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3600 mm (1/8 inch per 12 feet) of length up to not more than 13 mm (1/2 inch) in any total length.
 - 2. Maximum offset from true alignment between two identical members abutting end to end in line: 0.8 mm (1/32 inch).
 - 3. Sealant Space Between Curtain Wall Mullion and Adjacent Construction: Maximum of 19 mm (3/4 inch) and minimum of 6 mm (1/4 inch).
- I. Joint Sealants:
 - 1. Joint Sealants: Shall be in accordance with requirements of Section 07 92 00, JOINT SEALANTS.
 - 2. Surfaces to be primed and sealed shall be clean, dry to touch, free from frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter. Enclose joints on three sides. Clean out grooves to proper depth. Joint dimensions shall conform to approved detail drawings with a tolerance of plus 3 mm (1/8 inch). Do not apply compound unless ambient temperature is between 5 and 35 degrees C (40 and 90 degrees F). Clean out loose particles and mortar just before sealing. Remove protective coatings or coverings from surfaces in contact with sealants before applying sealants or tapes. Solvents used to remove coatings shall be of type that leave no residue on metals.

3. Match approved sample. Force compound into grooves with sufficient pressure to fill grooves solidly. Sealing compound shall be uniformly smooth and free of wrinkles and, unless indicated otherwise, shall be tooled and left sufficiently convex to result in a flush joint when dry. Do not trim edges of sealing material after joints are tooled. Mix only amount of multi-component sealant which can be installed within four hours, but at no time shall this amount exceed 19 liters (5 gallons).
4. Apply primer to masonry, concrete, wood, and other surfaces as recommended by sealant manufacturer. Do not apply primer to surfaces which will be exposed after caulking is completed.
5. Tightly pack backing in bottom of joints which are over 13 mm (1/2 inch) in depth with specified backing material to depth indicated or specified. Roll backing material of hose or rod stock into joints to prevent lengthwise stretching.
6. Install bond preventive material at back or bottom of joint cavities in which no backstop material is required, covering full width and length of joint cavities.
7. Remove compound smears from surfaces of materials adjacent to sealed joints as work progresses. Use masking tape on each side of joint where texture of adjacent material will be difficult to clean. Remove masking tape immediately after filling joint. Scrape off fresh compound from adjacent surfaces immediately and rub clean with approved solvent. Upon completion of caulking and sealing, remove remaining smears, stains, and other soiling, and leave work in clean neat condition.

J. Glass:

1. Refer to Section 08 80 00, GLAZING, and drawing for glass types. Install in accordance with manufacturer's recommendations as modified herein.
2. Before installing glass, inspect sash and frames to receive glass for defects such as dimensional variations, glass clearances, open joints, or other conditions that will prevent satisfactory glass installation. Do not proceed with installation until defects have been corrected.
3. Clean sealing surfaces at perimeter of glass and sealing surfaces of rebates and stop beads before applying glazing compound, sealing compound, glazing tape, or gaskets. Use only approved solvents and cleaning agents recommended by compound or gasket manufacturer. All sashes shall be designed for outside glazing. Provide continuous snap in glazing beads to suit glass as specified.

4. Insulating and tempered glass, and glass of other types that exceed 100 united inches in size: Provide void space at head and jamb to allow glass to expand or move without exuding sealant. Perimeter frames and ventilator sections shall have glazing rebates providing an unobstructed glazing surface 19 mm (3/4 inch) in height. Glazing rebate surfaces must be sloped to shed water.
5. Provide adequate means to weep incidental water and condensation away from sealed edges of insulated glass units and out of wall system. Weeping of lock-strip gaskets should be in accordance with recommendation of glass manufacturer.

3.4 CLEANING

- A. Install curtain wall frame and associated metal to avoid soiling or smudging finish.
- B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
- E. Replace cracked, broken, and defective glass with new glass at no additional cost to Government. Just prior to final acceptance of curtain wall system clean glass surfaces on both sides, remove labels, paint spots, compounds, and other defacements, and clean metal fixed panels. Remove and replace components that cannot be cleaned successfully.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage an AAMA accredited commercial qualified independent testing and inspecting agency to perform field quality-control tests specified, and to prepare test reports: Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Resident Engineer for approval.
- B. Conduct field check test for water leakage on designated wall areas after erection to comply with MCWM-1. Conduct test on two wall areas, two bays wide by two stories high where directed. Conduct test and take necessary remedial action as directed by Resident Engineer.
- C. Test Specimen:
 1. Test specimen shall include curtain wall assembly and construction. Test chamber shall be affixed to exterior side of test specimen and test shall be conducted using positive static air pressure.

2. Test specimens shall be selected by Resident Engineer after curtain wall system has been installed in accordance with contract drawings and specification.
- D. Water Penetration: Test glazed aluminum curtain wall system for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105.
1. Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 479 Pa (10 psf). No uncontrolled water shall be present.
- E. Retesting:
1. Should system fail field test, system may be modified or repaired, and retested.
 2. Should system fail second field test, system may be additionally modified or repaired, and retested.
 3. All modifications and repairs made to tested areas shall be recorded, and same modifications and repairs made to all system and adjacent construction on project.
 4. Should second test fail, Resident Engineer may require testing of additional areas of the curtain wall.
- F. Rejection:
1. Failure of any of specimens to meet test requirements of third test shall be cause for rejection of wall system and adjacent construction on project.

3.6 PROTECTION

- A. After installation, protect windows, and other exposed surfaces from disfiguration, contamination, contact with harmful materials, and from other construction hazards that will interfere with their operation, or damage their appearance or finish. Protection methods shall be in accordance with recommendations of product manufacturers or of respective trade association. Remove paper or tape factory applied protection immediately after installation. Clean surfaces of mortar, plaster, paint, smears of sealants, and other foreign matter to present neat appearance and prevent fouling of operation. In addition, wash with a stiff fiber brush, soap and water, and thoroughly rinse. Where surfaces become stained or discolored, clean or restore finish in accordance with recommendations of product manufacturer or respective trade association.

- - - END - - -

SECTION 08 63 00
METAL-FRAMED SKYLIGHTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies field erected aluminum framed skylights.

1.2 RELATED WORK:

- A. Field installed joint sealants in connection with metal framed skylights: Section 07 92 00, JOINT SEALANTS.
- B. Glazing: Section 08 80 00, GLAZING.
- C. LEED Sustainable Construction Specification Section 018111.

1.3 PERFORMANCE REQUIREMENTS

- A. Design door to meet wind-loading requirements of the FBC. Refer to structural drawings for wind and design pressures.
 - 1. All exterior window assemblies shall be compliant with Florida Building Code rule 9N-3 for statewide product approval and require a Florida Product approval number.
 - 2. Deflection of framing member in a direction normal to plane of glass when subjected to a uniform load deflection test in accordance with ASTM E330, Procedure B, and per above specified structural design loads as indicated on structural contract drawings, shall not exceed 1/175 nor 1 inch of its clear span for clear spans less than 20 feet or 1/240 of clear spans greater than 20 feet.
 - 3. Air Infiltration: When tested in accordance with ASTM E283, shall not exceed 0.06 cfm per square foot of fixed skylight surface.
 - 4. Water Penetration: No water shall penetrate when skylight is tested in accordance with ASTM E331 at a differential static pressure of 20 percent of inward acting design wind pressure, with a minimum of 6.24 psf.

1.4 QUALITY ASSURANCE:

- A. Qualifications:
 - 1. Approval is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
 - a. Manufacturers Qualifications: Manufacturer with five years continuous documented experience in design and fabrication of metal framed skylights of type and size required for that project.

- b. Installer Qualifications: An experienced installer with five years continuous documented experience who has specialized in installing metal-framed skylights similar to those indicated for this Project and who is acceptable in writing to manufacturer.
- c. Manufacturer's product submitted has been in satisfactory and efficient use on minimum of three installations similar and equivalent to this project for past three years.

1.5 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Product Data:
 - 1. Manufacturers standard details and fabrication methods.
 - 2. Data on finishing, components, and accessories.
 - 3. Instructions: Submit detail specifications and instructions for installation, and adjustments.
 - 4. Recommendations for maintenance and cleaning of exterior surfaces.
- C. Shop Drawings: Show elevations of skylights at 1:50 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, glazing details, and details of installation.
 - 1. Wind loading Calculations shall be stamped, sealed and signed by a Professional Engineer in the State of Florida verifying compliance with ASCE 7-10 for exterior applications.
 - 2. Sample of Approved Product Label and location of attachment to assembly for exterior applications.

1.6 DELIVERY, STORAGE, AND HANDLING:

- A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.
- B. Inspect materials delivered to site for damage. Unload and store with minimum handling. Provide storage space in dry location with adequate ventilation, free from dust or water, and easily accessible for inspection and handling. Stack materials on non-absorptive strips or wood platforms. Do not cover frames with tarps, polyethylene film, or similar coverings. Protect finished surfaces during shipping and handling using manufacturer's standard method, except that no coatings or lacquers shall be applied to surfaces to which caulking and glazing compounds must adhere.

1.7 PROJECT CONDITIONS:

Field Measurements: Where metal-framed skylights are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
- 501-05.....Methods of Test for Exterior Walls
 - 503-08.....Field Testing of Metal Storefronts, Curtain walls and Sloped Glazing Systems
 - 2605-11.....Superior Performing Organic Coatings on Architectural Aluminum Extrusions and Panels
 - CW 10-04.....Curtain Wall Manual No. 10 Care and Handling of Architectural Aluminum from Shop to Site
 - CW 13-85.....Curtain Wall Manual #13 Structural Sealant Glazing Systems
- C. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Carbon Structural Steel
 - A123/A123M-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A193/A193M-10.....Alloy-Steel and Stainless Steel Bolting Materials for High Temperature Service
 - A307-10.....Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B211/B211M-03.....Aluminum-Alloy Bar, Rod and Wire
 - B221/B221M-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B316/B316M-10.....Specification for Aluminum and Aluminum-Alloy Rivet and Cold-Heading Wire and Rods
 - C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks and Spacers
 - C920-11.....Elastomeric Joint Sealants

- E283-04.....Determining Rate of Air Leakage Through
Exterior Windows, Curtain Walls, and Doors
Under Specified Pressure Differences Across the
Specimen
- E330-02(R2010).....Structural Performance of Exterior Windows,
Curtain Walls and Doors by Uniform Static Air
Pressure Difference
- E331-00(R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors by Uniform Static Air Pressure
Difference
- E1105-00(R2008).....Field Determination of Water Penetration of
Installed Exterior Windows, Curtain Walls, and
Doors by Uniform or Cyclic Static Air Pressure
Differences
- D. American Welding Society (AWS):
D1.2/D1.2M-08.....Structural Welding Code-Aluminum
- E. Glass Association of North America (GANA):
2010 Edition.....GANA Glazing Manual
2008 Edition.....GANA Sealant Manual
2009 Edition.....GANA Laminated Glazing Reference Manual
1999 Edition.....GANA Fully Tempered Heavy Glass Door and
Entrance Systems Design Guide.
- F. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- G. International Organization for Standardization ISO:
ISO 9000.....International Quality Management System
Standards and Guidelines

1.9 WARRANTY

Warranty metal skylight against leaks, and structural failure, and
subject to terms of "Warranty of Construction", FAR clause 52.246-21,
except that warranty period shall be extended to 5 years.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. The following manufacturer was used to perform environmental
calculations for energy conservation for the building envelope:
1. 5842 PVC/Aluminum Frame by CrystaLite, Inc.
- B. Products of other manufacturers will be considered provided they equal

or exceed the material requirements and design qualities of the specified product. Submit requests for Architect's approval with complete technical data for evaluation.

2.2 SYSTEM DESCRIPTION:

A. Design Requirements:

1. System shall meet or exceed all performance requirements specified.
2. Extruded aluminum members with a system of alternate serrations for attachment of exterior caps and glass supports.
3. Integral guttering system within skylight framing members for positive drainage of condensation. Integral weeping system to drain to exterior.
4. Flush glazed exterior joints as indicated on contract drawings.
5. All structural silicone shall be factory applied.

- B. Manufacturers Professional Engineer Qualifications:** A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of kind indicated. Engineering services are defined as those performed for installations of skylights that are similar to those indicated for this Project in material, design, and extent.

2.3 MATERIALS:

- A. See LEED Sustainable Construction Requirements Specification Section 018111 for additional product requirements for LEED certification.**

B. Framework:

1. Principle Supporting Members: 3 mm (0.125 inch) minimum thickness extruded aluminum, alloy 6063-T5, 6063-T6, or 6061-T6 per ASTM B221M. Profiles as indicated on Contract Drawings.
2. Snap-on Covers and Miscellaneous Non-supporting Trim: 1.5 mm (0.062 inch) minimum thickness extruded aluminum, alloy 6063-T5 per ASTM B221M.
3. Principle Formed Metal Members: 3 mm (0.125 inch) minimum thickness aluminum, alloy 5052, 5005, or 6061-T6 per ASTM B209M.
4. Internal Reinforcement: ASTM A36M, steel shapes as required for strength and mullion size limitations, hot-dip galvanized after fabrication in accordance with ASTM A123.

C. Glazing Strips: ASTM C864:

1. Glass and glazing: One inch IG unit, Cardinal Low-E
 - a. U-factor: 0.50

- b. SHGC: 0.27
- c. VT 0.63
- 2. Extruded EDPM rubber designed to comply with the following specifications:
 - a. Hardness: 55+/-5 Durometer.
 - b. Tensile Strength: 12410 kPa (1800 psi) minimum.
 - c. Elongation: 500 percent minimum.
 - d. Color: Black
- 3. Heat Aging Characteristics:
 - a. 70 hours at 100 degrees C (212 degrees F).
 - b. Hardness Change: +5 Durometer.
 - c. Tensile Change: -10 percent
 - d. Elongation Change: -20 percent
- 4. Weather resistance at 1 part ozone per million, 500 hours at 20% elongation: No cracks.
- 5. No visual checks, cracks or breaks after completion of tests.
- D. Setting Blocks:
 - 1. Extruded Type II silicone rubber designed to permit adhesion and comply with the following specifications; comply with ASTM C864:
 - a. Hardness: 80+/- Durometer
 - b. Color: Black
- E. Fasteners:
 - 1. For Exterior Cap Retainers: ASTM A193 B8 300 series stainless steel screws.
 - 2. For Framework Connections: ASTM B211M 2024-T4 aluminum, ASTM A193 B8 300 series stainless steel, and ASTM B316 aluminum rivets, as required by connection.
 - 3. For Anchoring Skylight to Support Structure: ASTM A307 zinc plated steel fasteners.
- F. Flashing: Provide flashing materials compatible with air barrier and meeting Performance Requirements.
- G. Glass:
 - 1. Cardinal Low-E
 - a. U-factor: 0.50
 - b. SHGC: 0.27
 - c. VT 0.63
 - 2. Glass Sizes and Clearances:

- a. Accommodate up to 25 mm (1 inch) glazing.
- b. Sizes indicated are nominal. Verify actual sizes required by measuring frames. Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting shall occur in factory.

2.4 FABRICATION

- A. Skylight components shall be of materials and thickness indicated or specified. Details indicated are representative of required design and profiles. Unless specifically indicated or specified otherwise, methods of fabrication and assembly shall be at discretion of manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices shall permit adjustment in three directions. There shall be no exposed fasteners.
- B. Construct skylight(s) using a continuous aluminum curb with expansion joints as required.
- C. Insofar as practicable, fit and assemble work in manufacturer's shop. Work that cannot be permanently assembled shall be shop-assembled, marked and disassembled before shipment to job site.
- D. Design rafter bars for snap-in type glazing strips.
- E. Attach snap-on cap retainers using stainless steel fasteners into a system of alternate serrations, at a maximum spacing of 300 mm (12 inches) on center.
- F. Design snap-on cap retainer fasteners to provide not more than 187 g/mm (10 pounds per linear inch) of compression on glazing strips and glass edge.
- G. Use snap-on type caps to conceal snap-on cap retainer fasteners.
- H. Where applicable, shop rivet or weld aluminum clips to framing members or field bolt at installation.
- I. Set glass with exterior EDPM glazing strips.
- J. Use silicone setting blocks to support glass and to provide edge clearances and glass bites as outlined below, in accordance with GANA recommendations:
 - 1. Set blocks not less than 150 mm (6 inches) from edge of glass for support of unit.

2. Glass Bite: Not less than 13 mm (1/2 inch) nor more than 16 mm (5/8 inch) on any side of glass unit.
3. Maintain 6 mm (1/4 inch) edge clearance between glass and adjacent metal framework.
4. Use rubber spacers to maintain separation of glass and adjacent metal framework.
- K. Locate weep holes in curb to positively drain condensation to exterior of skylight at each rafter connection.
- L. Dissimilar Metals: Separate dissimilar metals with bituminous paint or other separator that will prevent galvanic action.
- M. Fasteners: Conceal fasteners wherever possible. Countersink heads of exposed fasteners.

2.5 METAL FINISHES:

- A. Fluorocarbon Finish: AAMA 2605:
 1. Color as selected by Architect.
- B. Sealants:
 1. Structural Flush Glazed Joints: High performance silicone sealant applied in accordance with manufacturer's recommendations.
 2. Non-structural Flush Glazed Joints and Weather Seal Joints: Silicone sealants applied in accordance with manufacturer's recommendations.

PART 3 - EXECUTION

3.1 EXAMINATION:

Prior to installation of skylight system, arrange for representative(s) of skylight manufacturer to examine structure and substrate to determine that they are properly prepared, sized and ready to receive skylight work included herein.

3.2 INSPECTION AND PREPARATION:

Contact between aluminum and dissimilar metals shall receive a protective coating of asphaltic paint for prevention of electrolytic action and corrosion.

3.3 INSTALLATION:

- A. Install skylight frame, glass and accessory items as needed in accordance with manufacturer's instructions.
- B. Install skylight system by factory trained mechanics.
- C. Erect system plumb and true in proper alignment and relation to established lines and grades as shown on approved shop drawings.

- D. Anchor skylight to structure in strict accordance with approved Shop Drawings.
- E. Use high-performance silicone sealants to seal horizontal joints between glass panels and silicone sealant to wet seal joints between snap-on cap retainers and glass.
- F. Apply sealing materials in strict accordance with sealant manufacturer's instructions. Before application, remove mortar dirt, dust, moisture and other foreign matter from surfaces it will contact. Mask adjoining surfaces to maintain a clean, neat appearance. Tool sealing compounds to fill joint and provide a smooth finish.

3.4 TOLERANCES:

- A. All parts of work, when completed, shall be within the following tolerances:
 - 1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3600 mm (1/8 inch per 12 feet) of length, or 10 mm (3/8 inch) in total length.
 - 2. Maximum offset from true alignment between two members abutting end-to-end, edge-to-edge in line: .75 mm (1/32 inch).

3.5 FIELD QUALITY CONTROL:

- A. Testing Agency: Engage a qualified independent testing and inspecting agency to perform field quality-control tests and to prepare test reports.
- B. Water-Spray Test: Test skylights for compliance with requirements according to procedures in AAMA 501.
- C. Water Penetration: Test skylights for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105: Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 300 Pa (6.24 lbf/sq. ft.).
- D. Repair or replace Work that does not meet requirements or that is damaged by testing; repair or replace to comply with specifications.

3.6 CLEANING:

- A. Install skylight frame and associated metal to avoid soiling or smudging finish.
- B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.

- D. Follow recommendations of skylight manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
- E. Clean glass just prior to time of final acceptance of building, subsequent to completion of installation.

3.7 PROTECTION:

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

- - - E N D - - -

SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes commercial door hardware for the following:
 - 1. Swinging doors.
 - 2. Sliding doors.
 - 3. Other doors to the extent indicated.
- B. Door hardware includes, but is not necessarily limited to, the following:
 - 1. Mechanical door hardware.
 - 2. Electromechanical door hardware, power supplies, back-ups and surge protection.
 - 3. Cylinders specified for doors in other sections.
- C. Related Sections:
 - 1. Section 08 71 00 "Door Hardware Schedule".
 - 2. Section 08 11 13 "Hollow Metal Doors and Frames".
 - 3. Section 08 41 13 "Aluminum Framed Entrances and Storefronts".
 - 4. Section 08 14 00 "Interior Wood Doors".
- D. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.
 - 1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
 - 2. ICC/IBC - International Building Code.
 - 3. NFPA 80 - Fire Doors and Windows.
 - 4. NFPA 101 - Life Safety Code.
 - 5. NFPA 105 - Installation of Smoke Door Assemblies.
 - 6. State Building Codes, Local Amendments.
- E. Standards: All hardware specified herein shall comply with the following industry standards:
 - 1. ANSI/BHMA Certified Product Standards - A156 Series
 - 2. UL10C - Positive Pressure Fire Tests of Door Assemblies

1.3 SUBMITTALS

- A. Product Data: Manufacturer's product data sheets including installation details, material descriptions, dimensions of individual components and profiles, operational descriptions and finishes.
- B. Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of door hardware, as well as procedures and diagrams. Coordinate the final Door Hardware Schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
 - 1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."
 - 2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.
 - 3. Content: Include the following information:
 - a. Type, style, function, size, label, hand, and finish of each door hardware item.
 - b. Manufacturer of each item.
 - c. Fastenings and other pertinent information.
 - d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
 - e. Explanation of abbreviations, symbols, and codes contained in schedule.
 - f. Mounting locations for door hardware.
 - g. Door and frame sizes and materials.
 - 4. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.

- C. Shop Drawings: Details of electrified access control hardware indicating the following:
1. Wiring Diagrams: Upon receipt of approved schedules, submit detailed system wiring diagrams for power, signaling, monitoring, communication, and control of the access control system electrified hardware. Differentiate between manufacturer-installed and field-installed wiring. Include the following:
 - a. Elevation diagram of each unique access controlled opening showing location and interconnection of major system components with respect to their placement in the respective door openings.
 - b. Complete (risers, point-to-point) access control system block wiring diagrams.
 2. Electrical Coordination: Coordinate with related Division 26 Electrical Sections the voltages and wiring details required at electrically controlled and operated hardware openings.
- D. Keying Schedule: Prepared under the supervision of the Owner, separate schedule detailing final keying instructions for locksets and cylinders in writing. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner to approve submitted keying schedule prior to the ordering of permanent cylinders.
- E. Operating and Maintenance Manuals: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals. The manual to include the name, address, and contact information of the manufacturers providing the hardware and their nearest service representatives. The final copies delivered after completion of the installation test to include "as built" modifications made during installation, checkout, and acceptance.
- F. Warranties and Maintenance: Special warranties and maintenance agreements specified in this Section.

1.4 QUALITY ASSURANCE

- A. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this Project and that have a proven record of successful in-service performance.

- B. Installer Qualifications: Installers, trained by the primary product manufacturers, with a minimum 3 years documented experience installing both standard and electrified builders hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- C. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this Project. Supplier recognized as a factory direct distributor in good standing by the manufacturers of the primary materials with a warehousing facility in Project's vicinity. Supplier to have on staff a certified Architectural Hardware Consultant (AHC) available during the course of the Work to consult with Contractor, Architect, and Owner concerning both standard and electromechanical door hardware and keying.
1. Scheduling Responsibility: Preparation of door hardware and keying schedules.
- D. Source Limitations: Obtain each type and variety of Door Hardware specified in this Section from a single source, qualified supplier unless otherwise indicated.
1. Electrified modifications or enhancements made to a source manufacturer's product line by a secondary or third party source will not be accepted.
 2. Provide electromechanical door hardware from the same manufacturer as mechanical door hardware, unless otherwise indicated.
- E. Regulatory Requirements: Comply with NFPA 70, NFPA 80, NFPA 101 and ANSI A117.1 requirements and guidelines as directed in the model building code including, but not limited to, the following:
1. NFPA 70 "National Electrical Code", including electrical components, devices, and accessories listed and labeled as defined in Article 100 by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
 2. Where indicated to comply with accessibility requirements, comply with Americans with Disabilities Act (ADA), "Accessibility

- Guidelines for Buildings and Facilities (ADAAG)," ANSI A117.1 as follows:
- a. Handles, Pulls, Latches, Locks, and other Operating Devices:
Shape that is easy to grasp with one hand and does not require tight grasping, tight pinching, or twisting of the wrist.
 - b. Door Closers: Comply with the following maximum opening-force requirements indicated:
 - 1) Interior Hinged Doors: 5 lbf applied perpendicular to door.
 - 2) Fire Doors: Minimum opening force allowable by authorities having jurisdiction.
 - c. Thresholds: Not more than 1/2 inch high. Bevel raised thresholds with a slope of not more than 1:2.
3. NFPA 101: Comply with the following for means of egress doors:
- a. Latches, Locks, and Exit Devices: Not more than 15 lbf to release the latch. Locks shall not require the use of a key, tool, or special knowledge for operation.
 - b. Thresholds: Not more than 1/2 inch high.
4. Fire-Rated Door Assemblies: Provide door hardware for assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252 (neutral pressure at 40" above sill) or UL-10C.
- a. Test Pressure: Positive pressure labeling.
- F. Each unit to bear third party permanent label demonstrating compliance with the referenced standards.
- G. Keying Conference: Conduct conference to comply with requirements in Division 01 Section "Project Meetings." Keying conference to incorporate the following criteria into the final keying schedule document:
- 1. Function of building, purpose of each area and degree of security required.
 - 2. Plans for existing and future key system expansion.
 - 3. Requirements for key control storage and software.
 - 4. Installation of permanent keys, cylinder cores and software.
 - 5. Address and requirements for delivery of keys.

H. Pre-Submittal Conference: Conduct coordination conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier(s), Installer(s), and Contractor(s) to review proper methods and the procedures for receiving, handling, and installing door hardware.

1. Prior to installation of door hardware, conduct a project specific training meeting to instruct the installing contractors' personnel on the proper installation and adjustment of their respective products. Product training to be attended by installers of door hardware (including electromechanical hardware) for aluminum, hollow metal and wood doors. Training will include the use of installation manuals, hardware schedules, templates and physical product samples as required.
2. Inspect and discuss electrical roughing-in, power supply connections, and other preparatory work performed by other trades.
3. Review sequence of operation narratives for each unique access controlled opening.
4. Review and finalize construction schedule and verify availability of materials.
5. Review the required inspecting, testing, commissioning, and demonstration procedures

I. At completion of installation, provide written documentation that components were applied to manufacturer's instructions and recommendations and according to approved schedule.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
- B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.
- C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.6 COORDINATION

- A. Templates: Obtain and distribute to the parties involved templates for doors, frames, and other work specified to be factory prepared for installing standard and electrified hardware. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing hardware to comply with indicated requirements.
- B. Door Hardware and Electrical Connections: Coordinate the layout and installation of scheduled electrified door hardware and related access control equipment with required connections to source power junction boxes, low voltage power supplies, detection and monitoring hardware, and fire and detection alarm systems.
- C. Door and Frame Preparation: Related Division 08 Sections (Steel, Aluminum and Wood) doors and corresponding frames are to be prepared, reinforced and pre-wired (if applicable) to receive the installation of the specified electrified, monitoring, signaling and access control system hardware without additional in-field modifications.

1.7 WARRANTY

- A. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Warranty Period: Written warranty, executed by manufacturer(s), agreeing to repair or replace components of standard and electrified door hardware that fails in materials or workmanship within specified warranty period after final acceptance by the Owner. Failures include, but are not limited to, the following:
 - 1. Structural failures including excessive deflection, cracking, or breakage.
 - 2. Faulty operation of the hardware.
 - 3. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 4. Electrical component defects and failures within the systems operation.
- C. Standard Warranty Period: One year from date of Substantial Completion, unless otherwise indicated.

D. Special Warranty Periods:

1. Ten years for mortise locks and latches.
2. Five years for exit hardware.
3. Twenty five years for manual surface door closers.
4. Two years for electromechanical door hardware.

1.8 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.
- B. Continuing Service: Beginning at Substantial Completion, and running concurrent with the specified warranty period, provide continuous (6) months full maintenance including repair and replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper door opening operation. Provide parts and supplies as used in the manufacture and installation of original products.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. General: Provide door hardware for each door to comply with requirements in Door Hardware Sets and each referenced section that products are to be supplied under.
1. Designations: Requirements for quantity, item, size, finish or color, grade, function, and other distinctive qualities of each type of door hardware are indicated in the Door Hardware Sets at the end of Part 3. Products are identified by using door hardware designations, as follows:
- a. Named Manufacturer's Products: Product designation and manufacturer are listed for each door hardware type required for the purpose of establishing requirements. Manufacturers' names are abbreviated in the Door Hardware Schedule.
- B. Substitutions: Requests for substitution and product approval for inclusive mechanical and electromechanical door hardware in compliance with the specifications must be submitted in writing and in accordance with the procedures and time frames outlined in Division 01, Substitution Procedures. Approval of requests is at the discretion of the architect, owner, and their designated consultants.

2.2 HANGING DEVICES

- A. Hinges: ANSI/BHMA A156.1 certified butt hinges with number of hinge knuckles as specified in the Door Hardware Sets.
 - 1. Quantity: Provide the following hinge quantity, unless otherwise indicated:
 - a. Two Hinges: For doors with heights up to 60 inches.
 - b. Three Hinges: For doors with heights 61 to 90 inches.
 - c. Four Hinges: For doors with heights 91 to 120 inches.
 - 2. Acceptable Manufacturers:
 - a. Hager Companies (HA).
 - b. McKinney Products (MK).
 - c. Bommer (BO)
- B. Continuous Geared Hinges: ANSI/BHMA A156.26 certified continuous geared hinge with minimum 0.120-inch thick extruded 6060 T6 aluminum alloy hinge leaves and a minimum overall width of 4 inches. Hinges are non-handed, reversible and fabricated to template screw locations. Provide concealed flush mount (with or without inset), full surface, or half surface, in standard and heavy duty models, as specified in the Hardware Sets. Concealed continuous hinges to be U.L. listed for use on up to and including 90 minute rated door installations and U.L. listed for windstorm components where applicable. Factory cut hinges for door size and provide with removable service power transfer panel where indicated at electrified openings.
 - 1. Acceptable Manufacturers:
 - a. McKinney Products (MK).
 - b. Pemko Manufacturing (PE).
 - c. Hager Companies (HA).
- C. Sliding Door Hardware: Sliding door hardware is to be of type and design as specified and should comply with ANSI/BHMA A156.14.
 - 1. Sliding Bi-Passing Pocket Door Hardware: Provide complete sets consisting of track, hangers, stops, bumpers, floor channel, guides, and accessories indicated.
 - 2. Bi-folding Door Hardware: Rated for door panels weighing up to 125 lb.
 - 3. Pocket Sliding Door Hardware: Rated for doors weighing up to 200 lb.
 - a. Acceptable Manufacturers:

- 1) Pemko Manufacturing (PE).
- 2) Richards-Wilcox, Inc. (RW).

2.3 POWER TRANSFER DEVICES

A. Electrified Quick Connect Continuous Geared Transfer Hinges: Provide electrified transfer continuous geared hinges with a 12" removable service panel cutout accessible without de-mounting door from the frame. Furnish with Molex™ standardized plug connectors with sufficient number of concealed wires (up to 12) to accommodate the electrified functions specified in the Door Hardware Sets. Connectors plug directly to through-door wiring harnesses for connection to electric locking devices and power supplies. Wire nut connections are not acceptable.

1. Acceptable Manufacturers:

- a. McKinney Products (MK) - SER-QC (# wires) Option.
- b. Pemko Manufacturing (PE) - SER-QC (# wires) Option.

2.4 DOOR OPERATING TRIM

A. Flush Bolts and Surface Bolts: ANSI/BHMA A156.3 and A156.16, Grade 1, certified automatic, self-latching, and manual flush bolts and surface bolts. Manual flush bolts to be furnished with top rod of sufficient length to allow bolt location approximately six feet from the floor. Furnish dust proof strikes for bottom bolts. Surface bolts to be minimum 8" in length and U.L. listed for labeled fire doors and U.L. listed for windstorm components where applicable. Provide related accessories (mounting brackets, strikes, coordinators, etc.) as required for appropriate installation and operation.

1. Acceptable Manufacturers:

- a. Door Controls International (DC).
- b. Rockwood Manufacturing (RO).
- c. Trimco (TC).

B. Door Push Plates and Pulls: ANSI/BHMA A156.6 certified door pushes and pulls of type and design specified below or in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.

1. Push/Pull Plates: Minimum .050 inch thick, size as indicated in hardware sets, with square corners and beveled edges, secured with exposed screws unless otherwise indicated.

2. Door Pull and Push Bar Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door unless otherwise indicated.
3. Offset Pull Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door and offset of 90 degrees unless otherwise indicated.
4. Fasteners: Provide manufacturer's designated fastener type as indicated in Hardware Sets.
 - a. Acceptable Manufacturers:
 - 1) Rockwood Manufacturing (RO).
 - 2) Trimco (TC).
 - 3) Burns (BU)

2.5 CYLINDERS AND KEYING

- A. General: Cylinder manufacturer to have minimum (10) years experience designing secured master key systems and have on record a published security keying system policy.
- B. Source Limitations: Obtain each type of keyed cylinder and keys from the same source manufacturer as locksets and exit devices, unless otherwise indicated.
 1. Acceptable Manufacturers:
 - a. Corbin Russwin Hardware (RU).
 - b. Sargent Manufacturing (SA).
 - c. Stanley Best (BE).
 - d. Yale Locks and Hardware (YA).
- C. Cylinders: Original manufacturer cylinders complying with the following:
 1. Keyway: Manufacturer's Standard.
- D. Permanent Cores: Manufacturer's standard; finish face to match lockset; complying with the following:
 1. Interchangeable Cores: Core insert, removable by use of a special key; usable with other manufacturers' cylinders.
- E. Keying System: Each type of lock and cylinders to be factory keyed. Conduct specified "Keying Conference" to define and document keying system instructions and requirements. Furnish factory cut, nickel-silver large bow permanently inscribed with a visual key control number

as directed by Owner. Incorporate decisions made in keying conference, and as follows:

1. Master Key System: Cylinders are operated by a change key and a master key.
2. Grand Master Key System: Cylinders are operated by a change key, a master key, and a grand master key.
3. Great-Grand Master Key System: Cylinders are operated by a change key, a master key, a grand master key, and a great-grand master key.
4. Existing System: Master key or grand master key locks to Owner's existing system.
5. Keyed Alike: Key all cylinders to same change key.

F. Key Quantity: Provide the following minimum number of keys:

1. Top Master Key: One (1)
2. Change Keys per Cylinder: Two (2)
3. Master Keys (per Master Key Group): Two (2)
4. Grand Master Keys (per Grand Master Key Group): Two (2)
5. Construction Keys (where required): Ten (10)
6. Construction Control Keys (where required): Two (2)
7. Permanent Control Keys (where required): Two (2)

G. Construction Keying: Provide construction master keyed cylinders or temporary keyed construction cores where specified. Provide construction master keys in quantity as required by project Contractor. Replace construction cores with permanent cores. Furnish permanent cores for installation as directed under specified "Keying Conference".

H. Key Registration List: Provide keying transcript list to Owner's representative in the proper format for importing into key control software.

I. Key Control Cabinet: Provide a key control system including envelopes, labels, and tags with self-locking key clips, receipt forms, 3-way visible card index, temporary markers, permanent markers, and standard metal cabinet. Key control cabinet shall have expansion capacity of 150% of the number of locks required for the project.

1. Acceptable Manufacturers:
 - a. Lund Equipment (LU).
 - b. MMF Industries (MM).
 - c. Telkee (TK).

2.6 MECHANICAL LOCKS AND LATCHING DEVICES

- A. Mortise Locksets, Grade 1 (Heavy Duty): ANSI/BHMA A156.13, Series 1000, Operational Grade 1 certified mortise locksets furnished in the functions as specified in the Hardware Sets. Locksets to be manufactured with a corrosion resistant, stamped 12 gauge minimum formed steel case and be field-reversible for handing without disassembly of the lock body. Lockset trim (including knobs, levers, escutcheons, roses) to be the product of a single manufacturer. Furnish with standard 2 3/4" backset, 3/4" throw anti-friction stainless steel latchbolt, and a full 1" throw stainless steel bolt for deadbolt functions.

1. Acceptable Manufacturers:

- a. Corbin Russwin Hardware (RU) - ML2000 Series.
- b. Sargent Manufacturing (SA) - 8200 Series.
- c. Stanley Best (BE) - 40H Series.
- d. Yale Locks and Hardware (YA) - 8800FL Series.

- B. Lock Trim Design: As specified in Hardware Sets.

2.7 CONVENTIONAL EXIT DEVICES

- A. General Requirements: All exit devices specified herein shall meet or exceed the following criteria:
- B. Conventional Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Mounting rails to be formed from smooth stainless steel, brass or bronze architectural materials no less than 0.072" thick, with push rails a minimum of 0.062" thickness. Painted or aluminum metal rails are not acceptable. Exit device latch to be investment cast stainless steel, pullman type, with deadlock feature.

1. Acceptable Manufacturers:

- a. Corbin Russwin Hardware (RU) - ED4000 / ED5000 Series.
- b. Sargent Manufacturing (SA) - 80 Series.
- c. Yale Locks and Hardware (YA) - 7000 Series.

2.8 ELECTROMECHANICAL CONVENTIONAL EXIT DEVICES

- A. Electrified Conventional Push Rail Devices (Heavy Duty): Subject to same compliance standards and requirements as mechanical exit devices, electrified devices to be of type and design as specified below.

1. Acceptable Manufacturers:

- a. Corbin Russwin Hardware (RU) - ED4000 / ED5000 Series.
- b. Sargent Manufacturing (SA) - 80 Series.
- c. Yale Locks and Hardware (YA) - 7000 Series.

B. Electrified Options: As indicated in hardware sets, provide electrified exit device options including: electric latch retraction , electric dogging, outside door trim control, exit alarm, delayed egress, latchbolt monitoring, lock/unlock status monitoring, touchbar monitoring and request-to-exit signaling. Unless otherwise indicated, provide electrified exit devices standard as fail secure.

2.9 INTEGRATED WIEGAND OUTPUT ACCESS CONTROL EXIT DEVICES

A. Wiegand Output Integrated Card Reader Exit Hardware: Wiegand output ANSI 156.3 Grade 1 rim, mortise, and vertical rod exit device hardware with integrated proximity card reader, latchbolt and touchbar monitoring, and request-to-exit signaling, in one complete unit. Hard wired, solenoid driven locking/unlocking control of the lever handle exit trim with 3/4" throw latch bolt. U.L listed and labeled for either panic or "fire exit hardware" for use on up to 3 hour fire rated openings. Available with or without keyed high security cylinder override.

- 1. Open architecture, hard wired platform supports centralized control of locking units with new or existing Wiegand compatible access control systems. Inside push bar (request-to-exit) signaling and door position (open/closed status) monitoring (via separately connected DPS).
- 2. Reader supports either HID 125 kHz proximity (up to 39 bits, including Corporate 1000) or 13.56 MHz (2K-32K) iClass® credentials.
- 3. 12VDC external power supply required for reader, with optional 24VDC operation available with iClass® reader (125 kHz reader is always 12VDC). 24VDC required for solenoid operated exit trim (12VDC if applicable). Fail safe or fail secure options.
- 4. Installation requires only one cable run from the exit hardware to the access control panel without requirements for additional proprietary lock panel interface boards or modules.
- 5. Acceptable Manufacturers:
 - a. Corbin Russwin Hardware (RU) - Access 600 - ED5000 RNE1 Series.

- b. Sargent Manufacturing (SA) - Harmony - H1/H2 80 Series.
- c. Yale Security (YA) - Symphony -7100 SYM Series.
- B. Hurricane and Tornado Resistance Compliance: Integrated Wiegand electronic access control exit devices to be U.L. listed for windstorm components where applicable. Provide the appropriate hurricane or tornado resistant products that have been independent third party tested, certified, and labeled to meet state and local windstorm building codes applicable to project.

2.10 DOOR CLOSERS

- A. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates, and through-bolt or security type fasteners as required.
- B. Door Closers, Surface Mounted (Commercial Duty): ANSI/BHMA 156.4, Grade 1 certified surface mounted, institutional grade door closers with complete spring power adjustment, sizes 1 thru 6; and fully operational adjustable according to door size, frequency of use, and opening force. Closers to be rack and pinion type, one piece cast iron or aluminum alloy body construction, with adjustable backcheck, closing sweep, and latch speed control valves. Provide non-handed units standard.
 - 1. Acceptable Manufacturers:
 - a. Corbin Russwin Hardware (RU) - DC6000 Series.
 - b. Norton Door Controls (NO) - 8500 Series.
 - c. Sargent Manufacturing (SA) - 1431 Series.
 - d. Yale Locks and Hardware (YA) - 3500 Series.

2.11 DOOR STOPS AND HOLDERS

- A. General: Door stops and holders to be of type and design as specified below or in the Hardware Sets.
- B. Door Stops and Bumpers: ANSI/BHMA A156.16, Grade 1 certified door stops and wall bumpers. Provide wall bumpers, either convex or concave types with anchorage as indicated, unless floor or other types of door stops are specified in Hardware Sets. Do not mount floor stops where they will impede traffic. Where floor or wall bumpers are not appropriate, provide overhead type stops and holders.
 - 1. Acceptable Manufacturers:
 - a. Rockwood Manufacturing (RO).
 - b. Burns (BU)

C. Trimco (TR)

C. Overhead Door Stops and Holders: ANSI/BHMA A156.6, Grade 1 certified overhead stops and holders to be surface or concealed types as indicated in Hardware Sets. Track, slide, arm and jamb bracket to be constructed of extruded bronze and shock absorber spring of heavy tempered steel. Provide non-handed design with mounting brackets as required for proper operation and function.

1. Acceptable Manufacturers:

- a. Rixson Door Controls (RF).
- b. Rockwood Manufacturing (RO).
- c. Sargent Manufacturing (SA).

2.12 ARCHITECTURAL SEALS

- A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.
- B. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.
 - 1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.
- C. Fire Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.
 - 1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and UBC 7-2, Fire Tests of Door Assemblies.
- D. Sound-Rated Gasketing: Assemblies that are listed and labeled by a testing and inspecting agency, for sound ratings indicated, based on testing according to ASTM E 1408.

E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.

F. Acceptable Manufacturers:

1. Pemko Manufacturing (PE).

2.13 ELECTRONIC ACCESSORIES

A. Door Position Switches: Door position magnetic reed contact switches specifically designed for use in commercial door applications. On recessed models the contact and magnetic housing snap-lock into a 1" diameter hole. Surface mounted models include wide gap distance design complete with armored flex cabling. Provide SPDT, N/O switches with optional Rare Earth Magnet installation on steel doors with flush top channels.

1. Acceptable Manufacturers:

- a. Sargent Manufacturing (SA) - 3280 Series.
- b. Securitron (SU) - DPS Series.

B. Power Supplies: Provide Nationally Recognized Testing Laboratory Listed 12VDC or 24VDC (field selectable) filtered and regulated power supplies. Include battery backup option with integral battery charging capability in addition to operating the DC load in event of line voltage failure. Provide the least number of units, at the appropriate amperage level, sufficient to exceed the required total draw for the specified electrified hardware and access control equipment.

1. Acceptable Manufacturers:

- a. Sargent Manufacturing (SA) - 3500 Series.
- b. Securitron (SU) - BPS Series.

2.14 FABRICATION

A. Fasteners: Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. Provide screws according to manufacturers recognized installation standards for application intended.

2.15 FINISHES

A. Standard: Designations used in the Hardware Sets and elsewhere indicate hardware finishes complying with ANSI/BHMA A156.18, including coordination with traditional U.S. finishes indicated by certain manufacturers for their products.

- B. Provide quality of finish, including thickness of plating or coating (if any), composition, hardness, and other qualities complying with manufacturer's standards, but in no case less than specified by referenced standards for the applicable units of hardware.
- C. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine scheduled openings, with Installer present, for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance.
- B. Notify architect of any discrepancies or conflicts between the door schedule, door types, drawings and scheduled hardware. Proceed only after such discrepancies or conflicts have been resolved in writing.

3.2 PREPARATION

- A. Hollow Metal Doors and Frames: Comply with ANSI/DHI A115 series.
- B. Wood Doors: Comply with ANSI/DHI A115-W series.

3.3 INSTALLATION

- A. Install each item of mechanical and electromechanical hardware and access control equipment to comply with manufacturer's written instructions and according to specifications.
 - 1. Installers are to be trained and certified by the manufacturer on the proper installation and adjustment of fire, life safety, and security products including: hanging devices; locking devices; closing devices; and seals.
- B. Mounting Heights: Mount door hardware units at heights indicated in following applicable publications, unless specifically indicated or required to comply with governing regulations:
 - 1. Standard Steel Doors and Frames: DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
 - 2. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
 - 3. Where indicated to comply with accessibility requirements, comply with ANSI A117.1 "Accessibility Guidelines for Buildings and Facilities."

4. Provide blocking in drywall partitions where wall stops or other wall mounted hardware is located.
- C. Retrofitting: Install door hardware to comply with manufacturer's published templates and written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work specified in Division 9 Sections. Do not install surface-mounted items until finishes have been completed on substrates involved.
- D. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."
- E. Storage: Provide a secure lock up for hardware delivered to the project but not yet installed. Control the handling and installation of hardware items so that the completion of the work will not be delayed by hardware losses before and after installation.

3.4 FIELD QUALITY CONTROL

- A. Field Inspection: Supplier will perform a final inspection of installed door hardware and state in report whether work complies with or deviates from requirements, including whether door hardware is properly installed, operating and adjusted.

3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

3.6 CLEANING AND PROTECTION

- A. Protect all hardware stored on construction site in a covered and dry place. Protect exposed hardware installed on doors during the construction phase. Install any and all hardware at the latest possible time frame.
- B. Clean adjacent surfaces soiled by door hardware installation.

C. Clean operating items as necessary to restore proper finish. and provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of owner occupancy.

3.7 DEMONSTRATION

A. Instruct Owner's maintenance personnel to adjust, operate, and maintain mechanical and electromechanical door hardware.

3.8 DOOR HARDWARE SCHEDULE

A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.

B. Refer to Section 080671, Door Hardware Schedule, for hardware sets.

C. Manufacturer's Abbreviations:

1. MK - McKinney
2. PE - Pemko
3. RO - Rockwood
4. SA - Sargent
5. AD - Adams Rite
6. RF - Rixson
7. YA - Yale
8. SU - Securitron

Hardware Schedule

Set: 1.0

Doors: M100A

2	Continuous Hinge- A31041G	MCK-12HD SER-12	CL	MK
1	Exit Device-Type 6 F01 16 55 AD8410		US32D	SA
1	Exit Device-Type 6 F12 16 55 56 64 AD8410 106		US32D	SA
2	Door Closer C02061	1431 CPS	EN	SA

1 Threshold-J36130	2005AV	PE
2 ElectroLynx Harness	QC-C1500P	MK
2 ElectroLynx Harness	QC-C400P	MK
1 Card Reader	HID6100	YA
2 Position Switch	DPS-M-BK	SU
1 Power Supply	3520	SA

Notes: -Weather seals to be provided by door manufacturer

-Provide necessary drop plates and fillers for proper installation of door closers

-Exterior doors and hardware to comply with FBC windstorm requirements.

-Operation: presenting valid credential to reader temporarily retracts latchbolt, permitting entry. Trim is fail secure with key override outside trim. Inside pushbar always permits egress. Request to exit (Rx) allows authorized egress. During business hours, door can function in a push- pull mode with use of the exit device cylinder dog feature 16-.

Set: 2.0

Doors: 100

2 Continuous Hinge-	CFM83SLF-HD1	PE
A31041G		
1 Exit Device-Type 6 F01 16 64 AD8410	US32D	SA
1 Exit Device-Type 6 F12 16 64 AD8410 106	US32D	SA
2 Pull - J402	RM202	US32D RO
2 Door Closer C02061	1431 CPS	EN SA
1 Threshold-J36130	2005AV	PE

Notes: -Weather seals to be provided by door manufacturer

-Provide necessary drop plates and fillers for proper installation of door closers

-Exterior doors and hardware to comply with FBC windstorm requirements.

Set: 3.0

Doors: 112

1	Continuous Hinge- 31041G	CFM83SLF-HD1		PE
1	Rim Exit Device-Type 4 F03	16 64 WS AD8504	US32D	SA
1	Pull - J402	RM202	US32D	RO
1	Door Closer C02061	1431 CPS	EN	SA
1	Threshold-J36130	2005AV		PE

Notes: -Weather seals to be provided by door manufacturer

-Provide necessary drop plates and fillers for proper installation of door closers

-Exterior doors and hardware to comply with FBC windstorm requirements.

Set: 4.0

Doors: M101

1	Continuous Hinge A31041G	CFM83SLF-HD1		PE
1	Mortise Deadlock-Type E8211	MS1850S	628	AD
1	Cylinder	4066	628	AD
1	Cylinder	6342	US26D	SA
1	Push Pull - J504	RM251	US32D	RO
1	Door Closer C02061	1431 CPS	EN	SA
1	Threshold-J36130	2005AV		PE

Notes: -Exterior doors and hardware to comply with FBC windstorm requirements.

-Weather seals to be provided by door manufacturer

-Provide necessary drop plates and fillers for proper installation of door closers

Set: 5.0

Doors: 301, 303, 400

6	Hinge-A5112 4-1/2" x 4-1/2"	TA2314 NRP 4-1/2"x4-1/2"	US32D	MK
1	Surface Bolt - L04161	988	Bright Zinc	SA

1 Storeroom Lock	64 8251 LNL	US32D	SA
1 Overhead Stop - C02541	9-336	630	RF
1 Door Closer C02061	1431 CPS	EN	SA
1 Threshold-J36130	2005AV		PE
1 Perimeter Gasket-R3D166 X LAR	S88D		PE
1 Rain Guard-R3Y035	346C		PE
1 Astragal-R0Y635	357SP		PE

Set: 6.0

Doors: M100B, M126E, M126F

1 Continuous Hinge - A31041G	CFM83SLF-HD1 SER12		PE
1 Exit Device w/Card Reader	HC 64 H1-8876 ETL	US32D	SA
1 Door Closer C02061	1431 CPS	EN	SA
1 Kickplate - J102	K1050 8 x 2"LDW 4BE CSK	US32D	RO
1 Threshold-J36130	2005AV		PE
1 Perimeter Gasket-R3D166 X LAR	S88D		PE
1 Rain Guard-R3Y035	346C		PE
1 ElectroLynx Harness	QC-C1500P		MK
1 ElectroLynx Harness	QC-C300		MK
1 Power Supply	3520		SA

Notes: -Operation: presenting valid credential to reader temporarily unlocks outside trim, permitting entry. Trim is fail secure with key override outside trim. Inside pushbar always permits egress. Request to exit (Rx) allows authorized egress.
-Exterior doors and hardware to comply with FBC windstorm requirements.

Set: 7.0

Doors: M120

1 Continuous Hinge - A31041G	CFM83SLF-HD1		PE
1 Exit Device(exit only)-Type 1 F01	HC 8810	US32D	SA
1 Door Closer C02061	1431 CPS	EN	SA

CAPE CANAVERAL NATIONAL CEMETERY
100% CONSTRUCTION DOCUMENTS
AUGUST 8, 2014

1 Kickplate - J102	K1050 8 x 2"LDW 4BE CSK	US32D	RO
1 Threshold-J36130	2005AV		PE
1 Perimeter Gasket-R3D166 X LAR	S88D		PE
1 Rain Guard-R3Y035	346C		PE
1 Position Switch	DPS-M-BK		SU

Notes: -Exterior doors and hardware to comply with FBC windstorm requirements.

Set: 8.0

Doors: 124.2, 125, 302, 400 [CSS], 301[PH], 303[PH]

3 Hinge - A5112 4-1/2"x4-1/2"	TA2314 NRP 4-1/2"x4-1/2"	US32D	MK
1 Storeroom Lock	64 8251 LNL	US32D	SA
1 Door Closer C02061	1431 CPS	EN	SA
1 Threshold-J36130	2005AV		PE
1 Perimeter Gasket-R3D166 X LAR	S88D		PE
1 Rain Guard-R3Y035	346C		PE

Notes: -Exterior doors and hardware to comply with FBC windstorm requirements.

Set: 9.0

Doors: M107

3 Hinge-A8112 4-1/4"x4-1/2" NRP	TA2714 NRP 4-1/2" x 4-1/2"	US26D	MK
1 Classroom Lock - F05	63 8237 LNL	US26D	SA
1 Door Closer - C02021	1431 P9	EN	SA
1 Kickplate - J102	K1050 8 x 2"LDW 4BE CSK	US32D	RO
1 Wall Bumper - L52251	406	US32D	RO

Set: 10.0

Doors: 102

3 Hinge- A8112 41/2" x 41/2"	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Privacy Set -F22	8265 LNL	US26D	SA
1 Door Closer - C02021	1431 PS	EN	SA

1 Kickplate - J102	K1050 8 x 2"LDW 4BE CSK	US32D	RO
3 Silencer - L03011	608		RO

Set: 11.0

Doors: 103, 104, M110, M114, M115

3 Hinge-A8111 4-1/2"x4-1/2" NRP	T4A3786 NRP 4-1/2" x 4-1/2"	US26D	MK
1 Push Plate - J301, 8" X 16"	70F	US32D	RO
1 Pull - J401	RM301	US32D	RO
1 Door Closer - C02011	1431 O	EN	SA
1 Kickplate - J102	K1050 8 x 2"LDW 4BE CSK	US32D	RO
1 Wall Bumper - L52251	406	US32D	RO
3 Silencer - L03011	608		RO

Set: 12.0

Doors: 106, 107

1 Continuous Hinge - A31041G	CFM108SLF-HD1		PE
1 Exit Device - Type 4 F08	63 AD8513 ETL	US32D	SA
1 Door Closer - C02021	1431 P9	EN	SA
1 Wall Bumper - L52251	406	US32D	RO

Notes: -Weather seals to be provided by door manufacturer

-Provide necessary drop plates and fillers for proper installation of door closers

Set: 13.0

Doors: 110, 111A, 113, 117, 118

1 Sliding Door Hdwe	280D-SWTKIT/6		PE
1 Mortise Deadlock - Type E5281	MS1950-050	628	AD
1 Cylinder	4066	628	AD
1 Cylinder	6342	US26D	SA
2 Flush Pull - J403	94C BTB	US32D	RO

Set: 14.0

Doors: M123

8 Hinge- A8112 41/2" x 41/2"	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Dust Proof Strike - L04021	570	US26D	RO
1 Flush Bolt - L04251	555 24"	US26D	RO
1 Storeroom Lock - F07	63 8204 LNL	US26D	SA
2 Door Stop - L02141	441	US26D	RO
2 Silencer - L03011	608		RO

Set: 15.0

Doors: 111B, 116, 119, 123, 124.1, M106, M118, M124

3 Hinge- A8112 41/2" x 41/2"	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Storeroom Lock - F07	63 8204 LNL	US26D	SA
1 Storeroom Lock-F30(124.1 only)	63 8217 LNL	US26D	SA
1 Wall Bumper - L52251	406	US32D	RO
3 Silencer - L03011	608		RO

Set: 16.0

Doors: M102B

3 Hinge-A8112 4-1/4"x4-1/2" NRP	TA2714 NRP 4-1/2" x 4-1/2"	US26D	MK
1 Storeroom Lock - F07	63 8204 LNL	US26D	SA
1 Overhead Holder - C02511	9-326	652	RF
3 Silencer - L03011	608		RO

Set: 17.0

Doors: 105, M104, M105, M117

3 Hinge- A8112 41/2" x 41/2"	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Office Lock - F04	63 8205 LNL	US26D	SA
1 Wall Bumper - L52251	406	US32D	RO
3 Silencer - L03011	608		RO

Set: 18.0

Doors: 121, 122, M102, M103, M111, M112, M115A, M116

3 Hinge- A8112 41/2" x 41/2"	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Privacy Set -F22	8265 LNL	US26D	SA
1 Wall Bumper - L52251	406	US32D	RO
3 Silencer - L03011	608		RO

Set: 19.0

Doors: 115

1 Sliding Door Hdwe	HF2/100A/3		PE
1 Flush Pull - J403	94C	US32D	RO

Set: 20.0

Doors: M126A, M126B, M126C, M126D

1 All hardware by door manufacturer			DS
-------------------------------------	--	--	----

- - - END - - -

SECTION 08 71 13.11
LOW ENERGY POWER ASSIST DOOR OPERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies low energy power assisted automatic operation of swing doors. The door operator system shall be complete including operator, controls, door arm and operator enclosure (header and cover).

1.2 RELATED WORK

- A. Sealants; Section 07 92 00, JOINT SEALANTS.
- B. Aluminum frames entrance work; Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Door hardware; Section 08 71 00, DOOR HARDWARE.
- D. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.
- E. LEED Sustainable Construction Specification Section 01 81 11.

1.3 MANUFACTURER'S QUALIFICATIONS

- A. Power assisted door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.

1.4 WARRANTY

Power assisted door operators, controls and other related equipment shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that the warranty period shall be two years in lieu of one year.

1.5 MAINTENANCE MANUALS

In accordance with Section 01 00 00, GENERAL REQUIREMENTS, furnish three copies of maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.
- C. Shop Drawings:
Showing location of controls and safety devices in relationship to each automatically operated door. This includes templates, wiring diagrams, fabrication details, anchorage and other information to providers of

related work to coordinate the proper installation of the door operators.

1.7 DESIGN CRITERIA

- A. Power assisted automatic door equipment shall accommodate normal traffic as well as the weight of the doors.
- B. Equipment: UL approved and comply with applicable codes. Motors shall be rated minimum one-quarter horsepower and shall be single phase and 115 volts.
- C. Electrical Wiring; Provide wiring so that only a single power supply is required. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
ICC/ANSI A117.1-03.....Guideline for Accessible and Usable Buildings and Facilities-Providing Accessibility and Usability for Physically Handicapped People
- C. Builders Hardware Manufacturers Association, Inc. (BHMA):
156.19-07.....Power Assist and Low Energy Power Operated Doors

PART 2 - PRODUCTS

2.1 MATERIALS

See LEED Sustainable Construction Requirements Specification Section 018111 for additional product requirements required for LEED certification.

2.2 OPERATORS

- A. Automatic door operators shall be for commercial doors and shall be electromechanical and surface mounted above the door to the header or transom bar. The opening force shall be generated by a permanent magnet DC motor driving a combination spiral bevel/spur gear reducer and transmitted to the door through an arm linkage. Opening speed shall be adjustable and feature dual backcheck control allowing adjustment of backcheck speed and position. Closing shall be by spring force generated by a metal compression spring. The spring shall reduce manual opening force to not more than 67 N (15 lbf). The minimum diameter of

spring wire shall be .007mm (172 in.). Under the specified design load of the door, the spring shall be capable of performing 2,000,000 cycles before fracture. Adjustable closing speed and fixed latch speed shall control the door in the closing cycle. The doors shall be operated manually at any time without damage to the operator or components.

- B. All operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle.

Operators shall recycle doors instantaneously to full open position from any point in closing cycle when control switch is reactivated.

- C. Operator shall be swinging type enclosed in housing. Operator shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:

1. Swing Operator Housing: Housing shall be 140 mm (5-1/2 inches) wide by 150 mm (6 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inch) and larger frame systems. All structural sections shall have a minimum thickness of 3.7 mm (0.146 inch) and be fabricated of 6063-T5 aluminum alloy.
2. Swing Power Operator: Completely assembled and sealed unit which shall include helical gear drive transmission, mechanical spring and bearings, all located in cast aluminum case and filled with special lubricant for extreme temperature conditions. A "DC" shunt-wound permanent magnet motor with sealed ball bearings shall be attached to transmission system. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.
3. Connecting hardware for swing overhead concealed type power operator shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing and adjustable slide block, traveling in an interconnected track and top pivot assembly. Top track and pivot assembly shall be fabricated of steel. Door shall not pivot on shaft of operator.
4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers,

and other electronic components for proper operation and switching of power operator. Relays shall be plug-in type for individual replacement and all connecting harnesses shall have interlocking plugs. Control shall also include time delay for normal cycle. Swing door control shall include safe-swing circuit with optional switching which automatically limits power and slows door when approached from the doors swing area.

5. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.

2.3 MICROPROCESSOR CONTROLS

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1 - 30 sec.), LED indications for actual position unknown, system status, open obstruction shutdown, activation signal, safety mat/sensor signal, Stop-and-Hold signal, and mode selector switches providing a means for easy field selection of the following functions: push-to-operate, latch assist and stack pressure. Control shall be capable of receiving activation signals from any device with normally open dry contact output.
 1. With push-to-operate function enabled, the control shall provide a means of initiating a self-start activation circuit by slightly pushing the door open at any point in the door swing.
 2. Latch Assist shall provide a two second impulse in the close direction to overcome restrictions with locking devices of pressure differentials, allowing the unit to operate in standard time delay mode, and permitting the door to close from the full open position after the hold time is satisfied. All activation modes shall provide fully adjustable opening speed.
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and shuts the motor off if an open obstruction is sensed. The control shall include a recycle feature the reopens the door if an obstruction is sensed at any point during its closing cycle. The control shall include a standard three position toggle switch with functions for ON, OFF, and HOLD OPEN.

2.4 ENCLOSURE

Operator shall be completely self-contained within an extruded aluminum housing (alloy 6063-T6) to conceal operator mechanism and mounting

brackets and with removable access cover with an overall maximum size of 140 mm (5-1/2 inches) wide by 150 mm (6 inches) deep. Header color shall be integral color anodized/painted to match adjacent storefront/frame finish.

2.5 ACTIVATION DEVICES

- A. Automatic: Opening cycle shall be activated by pressing switches with international symbol of accessibility and "PRESS TO OPERATE DOOR" engraved on the faceplate. Switches shall be installed in a standard 2-gang electrical wall box and placed in a location in compliance with ANSI A117.1. Switches may be wall mounted or mounted on a free standing post or guard rail.
- B. Manual: Push-to-operate; manually pushing the door shall activate the automatic opening cycle. Door shall automatically close after timer delay expires.
- C. Opening and closing force, measured 25 mm (1 inch) out from the lock stile of the door, shall not exceed 67 N (15 lbf) to stop the door when operating in either direction or cycle.
- D. Opening Time: Doors shall be field adjusted so that opening time to back check or 80 degrees, whichever occurs first, shall be 3 seconds or longer as required in Table 1. Backcheck shall not occur before 60 degrees opening.

Total opening time to fully open shall be as in Table II.

E. Closing Time:

Doors shall be field adjusted to close from 90 degrees to 10 degrees in 3 seconds or longer as required in Table 1.

- 1. Doors shall be field adjusted to close from 10 degrees to fully close position in not less than 1.5 seconds.
- 2. Doors shall be field adjusted to remain fully open for not less than 5 seconds.
- 3. Table 1 provides speed settings for various widths and weights of doors for obtaining results complying with this paragraph.

F. Cycle Tests:

- 1. Low Energy Power Operated, Low Energy Power Open and Power Assist Operators shall be cycle tested for 300,000 cycles.
- 2. Use the widest and heaviest door specified as a test specimen. Narrower or lighter doors of the same configurations shall then be considered to meet the cycle test requirements.

Table 1

Minimum Opening Time to Backcheck or 80 degrees, which ever occurs first and the Minimum Closing Time from 90 degrees to Latch Check or 10 degrees.

"D" Door Leaf Width- mm (inches)	"W" Door Weight in kg (pounds) Matrix Values are in seconds				
	(100) 45.4	(56.7) 125	(68.0) 150	(79.4) 175	(90.7) 200
(762) 30	3.0	3.0	3.0	3.0	3.5
(914) 36	3.0	3.5	3.5	4.0	4.0
(1067) 42	3.5	4.0	4.0	4.5	4.5

Doors of other weights and widths can be calculated using the formula;

$T = DvW/133$ in US units $T = DvW/2260$ in SI (metric) units

Where: T= Time, seconds

D= Door width, mm (inches)

W= Door weight, kg (lbs)

The values for "T" time have been rounded up to the nearest half second.

These values are based on a kinetic energy of (1.25 lbf-ft).

Table II

Total Opening Time to Full Open Position

Backcheck at 60 degrees	Backcheck at 70 degrees	Backcheck at 80 degrees
Table 1 plus 2 seconds	Table 1 plus 1.5 seconds	Table 1 plus 1 second

Note: To determine maximum times from close to full open, the operator shall be adjusted as shown in the chart. Backcheck occurring at a point between positions in Table II shall use the lowest setting. For example, if the backcheck occurs at 75 degrees, the full open shall be the time shown in Table 1 plus 1.5 seconds.

2.6 POWER UNITS

Provide separate self-contained electric circuits for automatic operators located on each floor of the building. Interruption or failure of power circuits for operators located on one floor of the building shall not interfere with continuous performance of automatic operated doors located on other floors. Capacity and size of power

circuits shall be in accordance with automatic operator manufacturer's specifications.

2.7 SAFETY DEVICES

- A. Time delay switches shall be adjustable between 5 to 60 seconds and shall control closing cycle of doors.
- B. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown and shall conform to the requirements of ANSI/BHMA A156.19.
- C. Each swing door shall have installed a motion sensor to detect any person standing in the door swing path and prevent the door from opening.
- D. Motion sensors shall consist of detection modules, factory prepared to be attached to each side of the lock/strike stile, an armored flex link power cable and bracket assembly, factory prepared for attachment to the pivot stile; a logic board and a position encoder which shall mount to the operator. The detection modules shall contain transmitting and receiving diodes and sense multidimensional zones for detection of people and/or objects in the door area. Detection modules shall be high impact, shock resistant zinc castings with tinted lenses. The swing door sensor system shall provide complete operate and safety zone coverage. These zones shall be fully adjusted to meet specific jobsite conditions (sidewalls, adjacent panels, etc.) The system shall not be affected by ultrasonic, ambient light or radios frequencies within the vicinity of the swing door.
- E. Each swing door shall have installed a re-activation sensor mounted on the push-side door face near the top detect any person standing in the door swing path and prevent the door from closing. Wiring for the re-activation sensor between the door and frame shall be concealed in a power transfer device, hinge or pivot provided under Section 08 71 00; wire chase in door provided under door section.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment in finish work.

- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.
- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the Resident Engineer.

---- END ----

**SECTION 08 80 00
GLAZING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass for interior wood framed windows and doors.

1.2 RELATED WORK

- A. LEED Sustainable Construction Specification Section 01 81 11.
- B. Factory glazed by manufacturer in following units:
 - 1. Section 08 41 13, ALUMINUM FRAMED ENTRANCES AND STOREFRONTS
 - 2. Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
 - 3. Section 08 88 00, Switchable Privacy Glass

1.3 LABELS

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
 - 3. Temporary labels shall remain intact until glass is approved by Resident Engineer.
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Identify each security glazing permanently with glazing manufacturer's name, date of manufacture, product number, and DOS Code number inconspicuously located in lower corner on protective side and visible after glazing is framed.

1.4 PERFORMANCE REQUIREMENTS

- A. Glass Thickness:
 - 1. Test in accordance with ASTM E 1300.
 - 2. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
Z97.1-09.....Safety Glazing Material Used in Building -
Safety Performance Specifications and Methods
of Test.
- C. American Society for Testing and Materials (ASTM):
C1036-06.....Flat Glass
C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
- D. Code of Federal Regulations (CFR):
16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010
- E. National Fenestration Rating Council (NFRC)
- F. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- G. Underwriters Laboratories, Inc. (UL):
752-11.....Bullet-Resisting Equipment.
- H. Glass Association of North America (GANA):
Glazing Manual (Latest Edition)
Sealant Manual (2009)

PART 2 - PRODUCT

2.1 MATERIALS

See LEED Sustainable Construction Requirements Specification Section 018111 for additional product requirements for LEED certification.

2.2 GLASS

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.
2. Minimum Thickness, 6 mm (1/4 inch).

2.3 HEAT-TREATED GLASS

A. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Minimum Thickness, 12 mm (1/4 to 1/2 inch).

2.4 SWITCHABLE PRIVACY GLASS

A. Refer to Section 08 88 00 or exterior insulated glass unit.

2.5 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.

B. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

C. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

D. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

E. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.

2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- B. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- C. Verify that components used are compatible.
- D. Clean and dry glazing surfaces.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Set glazing without bending, twisting, or forcing of units.
- C. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- D. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

- A. Cut glazing tape to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/3 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.

- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

3.5 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

- - - E N D - - -

SECTION 08 88 00
SWITCHABLE PRIVACY GLASS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Work included: Provide specialty glazing and glazing accessories where indicated on the drawings, as specified herein, and as needed for a complete and proper installation.
- B. Related Documents: General Conditions, Supplementary Conditions, and Sections in Division 01 of these specifications apply to the work of this section.

1.2 RELATED WORK

- A. LEED Sustainable Construction Specification Section 01 81 11

1.3 QUALITY ASSURANCE

- A. Provide glazed units complying with the following as applicable to specific selections made in PART 2:
 - 1. Standards
 - a. FGMA (Flat Glass Marketing Association)
 - b. IGMA (Insulated Glass Manufacturers Association)
 - 2. Certification/Ratings
 - a. Safety Glazing
 - 1) CPSC (Consumer Products Safety Commission) 16 CFR 1201 Cat II
 - 2) ANSI (American National Standards Institute) Z97.1-2004 ANSI SAE Z26.1-1996 (safety glazing for motor vehicles)
 - 3. Provide Mockup as specified in Section 01 33 23 Shop Drawings, Product Data and Samples.

1.4 SUBMITTALS

- A. Comply with pertinent provisions of Section 01 33 23.
- B. Product data:
 - 1. Materials list of items proposed to be provided.
 - 2. Manufacturer's specifications and other data needed to prove compliance with the specified requirements.
 - 3. Manufacturers' recommended installation procedures.
- C. Samples: Accompanying the above product data, submit:
 - 1. Samples of each type of gasket proposed to be used.
 - 2. Samples of each type of sealant proposed to be used, tested for each substrate involved, (including certification by sealant supplier if organic coating involved) proving compliance with manufacturer's recommended sealants for use with specialty glass.

1.5 PRODUCT HANDLING

- A. Comply with pertinent provisions of Section 016000 and manufacturer's recommendations.
- B. Follow strict glass handling and storage recommendations of referenced standards, including any special instructions from the specialty glass manufacturer.

1.6 WARRANTIES

- A. Provide 3-year limited manufacturer's warranty against electrical failure and delamination of materials, including failure in workmanship.

PART 2 - PRODUCTS

2.1 MATERIALS

- A See LEED Sustainable Construction Requirements Specification Section 018111 for additional product requirements for LEED certification.

2.2 SWITCHABLE PRIVACY GLASS

- A. General
 - 1. All glass complies with ASTM C-1036-06.
 - 2. Provide the type and thickness shown on the Drawings or specified herein.
 - 3. Panels will not be given a permanently etched safety certification label unless specifically directed by the Architect.
- B. Materials:
 - 1. Float glass-clear: Type 1, Class 1, Quality q3, ultraclear glass, low iron type
 - 2. Tempered glass: Comply with ASTM C-1048 and Z976.1-84 for fully tempered glass.
 - 3. Lamination Layers: Two layers of 0.030 PVB (polyvinyl butyral).
 - 4. Switchable Film: Manufacturer's patented PDLC sheet, composed of a polymer matrix and liquid crystals, with electrical wiring connected to a concealed transformer.
- C. Laminated Glass Fabrication:
 - 1. Provide clear glass consisting of an outer face and an inner face of fully tempered glass laminated under heat and pressure to a proprietary liquid crystal film.
 - 2. Panels with widths exceeding maximum width of 40" will be manufactured with two butt-jointed liquid crystal films laminated into a single panel.

3. Exterior insulated glass units will be composed of 3/16 inch fully tempered outer light + 3/8 inch air space + 7/16 inch laminated switchable privacy glass.
- D. Provide other material, not specifically described but required for a complete and proper installation, as specified or selected by the Contractor subject to the approval of the Architect.

2.3 ELECTRICAL DEVICES AND CONNECTIONS

- A. Power Supply/Transformer:
 1. For each fixed panel installation, provide a separate power supply/transformer for each 40 square feet or fraction thereof or panel surface. Power source of 110 VAC, 60 Hz electricity must be supplied from a minimum 15A GFI circuit (20A dedicated circuit recommended). Connect power supply/transformer to an accessible standard double junction box connected to ground continuity.
 2. Connect not more than 18 panels to one 20A circuit.
- B. Switch: Connected to building automation system for sun shading during optimum times. Coordinate with mechanical engineer for programming requirements.
- C. For all hinged and sliding door panel applications, the power supply should be located near the hinge side of door/window jamb and all installation is to conform to manufacturer's instructions.

PART 3 - EXECUTION

3.1 SURFACE CONDITIONS

- A. Examine the areas and conditions under which work of this Section will be performed. Correct conditions are critical to the timely and proper completion of this work. Do not proceed until unsatisfactory conditions are corrected.
- B. After preparation of the glazing system, clean glazing channels, stops and rabbets to receive glazing materials, making free from obstructions and deleterious substances which might impair the work.
 1. Remove protective coating which might fall in adhesion or interfere with bond of sealants.
 2. Comply with manufacturers' instructions for final wiping of surfaces immediately prior to application of primer and glazing compounds or tapes. USE ONLY NEUTRAL CURE SILICONES. DO NOT USE ACETIC SILICONES.

3.2 INSTALLATION

- A. Use adequate numbers of skilled workmen who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for proper performance of the work of these Sections.
- B. Inspect each piece of glass immediately prior to start of installation.
 - 1. Do not install items which are improperly sized, have damaged edges, or are scratched, abraded, or deficient in any other manner.
 - 2. Do not remove labels that were provided by the glass supplier from the glass until so directed.
 - 3. Adhere to all manufacturers' installation instructions.
- C. Locate sill setting blocks of standard width and thickness at quarter points of all glass lights unless otherwise recommended by manufacturer or supplier.
 - 1. Use blocks of proper durometer, size and thickness to support the glass in accordance with the manufacturers' recommendations.
 - 2. Glass lap and edge clearances must be provided according to pertinent codes and standards of manufacturers.
- D. Set glass in a manner which produces the greatest possible degree of uniformity in appearance.
 - 1. Installations of the glass in dynamic frames such as operable windows and sliding doors must meet architectural specifications in section 088000.
 - 2. Glazing to the exterior and wet interior conditions must be wet-sealed and impervious to moisture with provisions to allow for weeping of condensation that may infiltrate the system.
 - 3. Pressure glazing systems without positive positioning stops are not to be used with this glass.
 - 4. Place electrical connections properly to allow access by electrician.
 - 5. Electrical connections must exit at the head condition of any framing system in wet environment applications.
- E. Cut and seal the joints of glazing gaskets in accordance with the manufacturers' recommendations, provide watertight and airtight seal at corners and other locations where joints are required.

F. Special Glazing Requirements

1. Swinging Doors: Door package will be supplied complete with door header, door leaf, power transfer device, and all other hardware.

3.3 PROTECTION

- A. Protect glass from breakage after installation by promptly installing streamers of ribbons, suitably attached to the framing and held free from the glass. Do not apply warning markings, streamers, ribbons, or other items directly to the glass except as specifically allowed by the manufacturer.
- B. Note: Windblown objects, welding sparks, or other material applied to the glass surface during construction may cause irreversible damage.

3.4 CLEANING

- A. Clean glass prior to substantial completion. Abrasive cleaners should never be used, particularly when the surface to be cleaned has a reflective coating. Clean with a mild soap or very weak acid (vinegar) applied with a soft, clean, grit-free cloth. Rinse glass and framing immediately with water and the excess should be squeezed away from the glass, taking care not to contact the glass with any metal parts. Wipe framing dry.

- - - END - - -