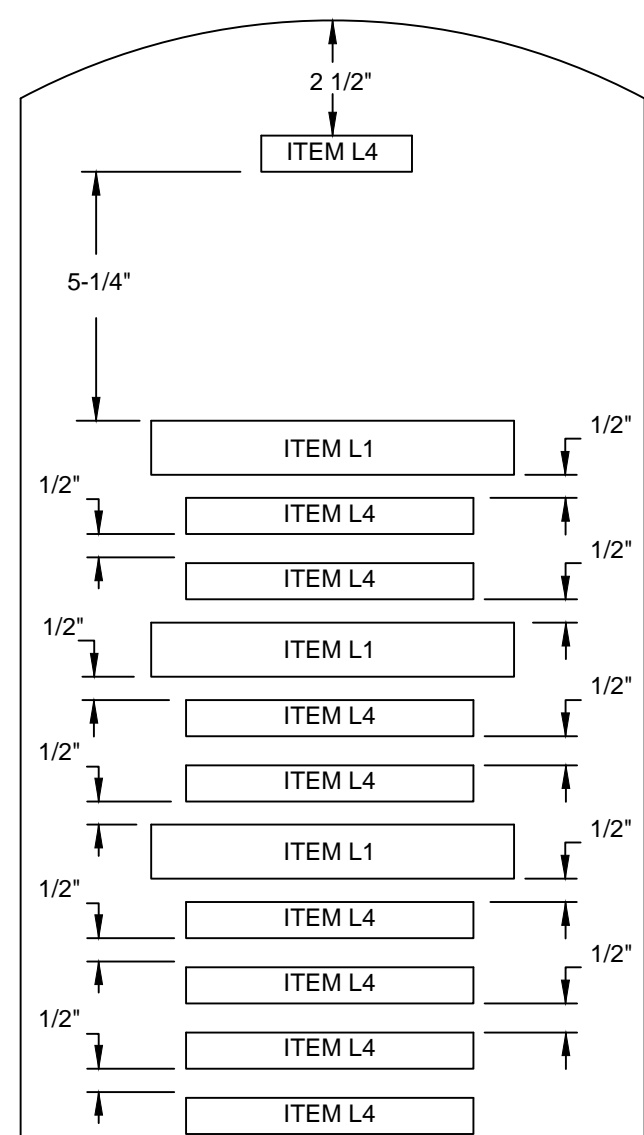
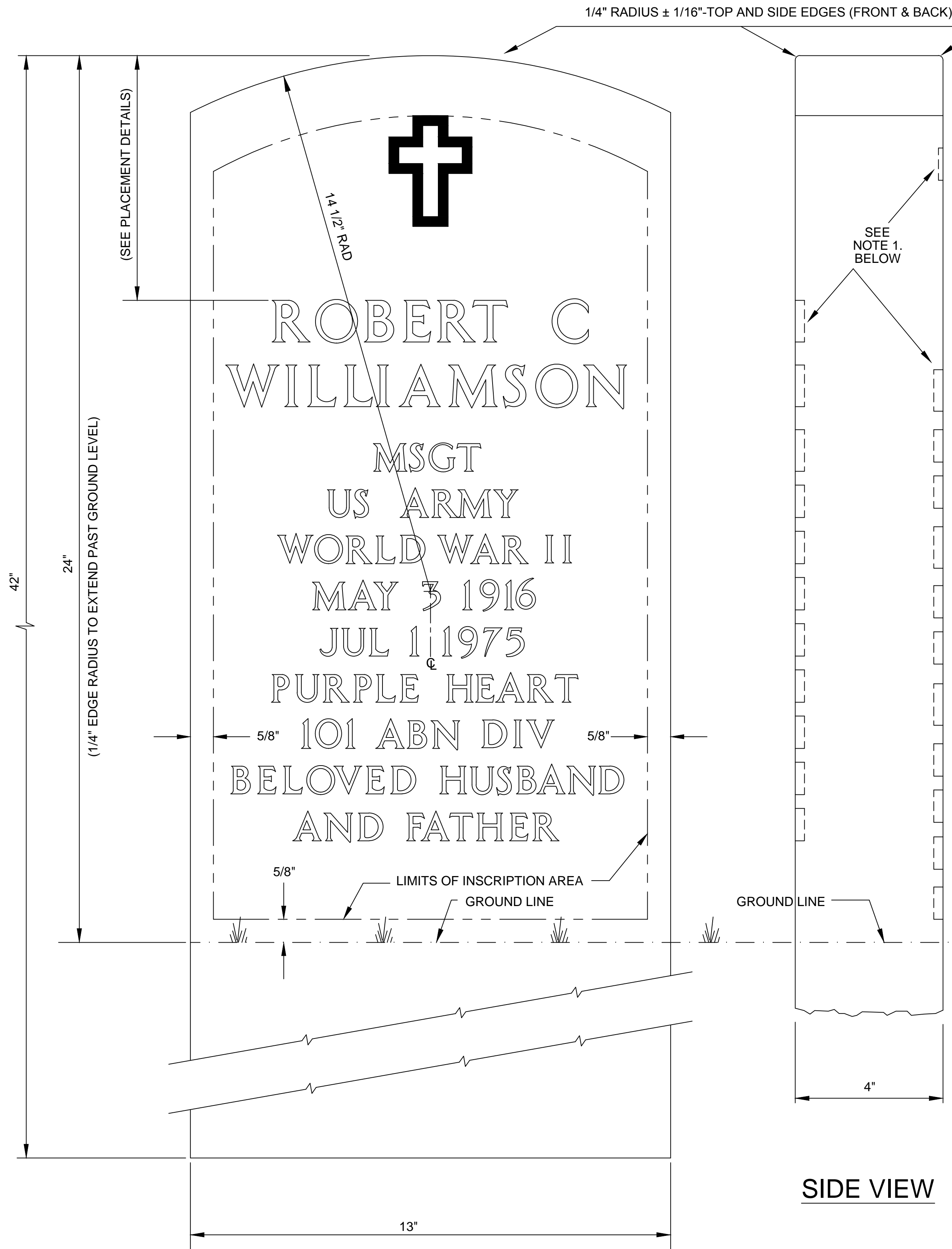


11 LINE INSCRIPTION PLACEMENT
AND DETAIL
WITH EMBLEM OF BELIEF



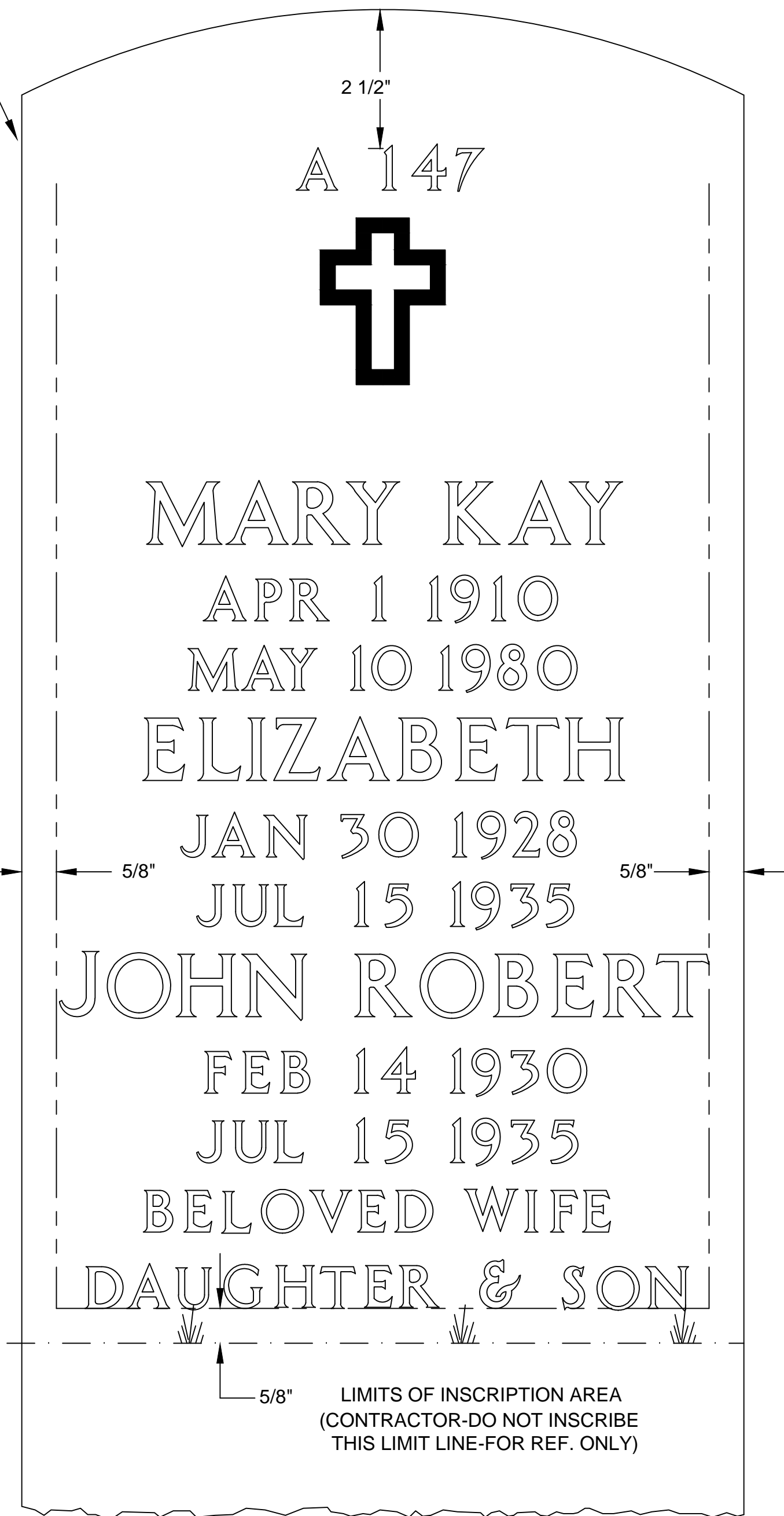
11 LINE INSCRIPTION PLACEMENT
AND DETAIL
NO EMBLEM OF BELIEF

HEADSTONE REAR FACE
SCALE: 1/4"=1"



TYPICAL FRONT FACE OF STONE
SCALE: 1/2"=1"

SIDE VIEW



REAR FACE OF STONE SHOWING
CORRECT LOCATION OF
SECTION & GRAVE NUMBER
AND REVERSE INSCRIPTION
MAXIMUM SCENARIO

GENERAL NOTES:

- ITEM NUMBER IN INSCRIPTION BLOCK REFER TO INSCRIPTION SIZE AND EMBLEMS OF BELIEF SHOWN ON DRAWING A-EM (SHEETS 1 THROUGH 5) AND A-LFN&OC (SHEETS 1 THROUGH 3).
- EMBLEM OF BELIEF IS OPTIONAL.
- ALL MARBLE DIMENSIONAL TOLERANCES ARE $\pm 1/4"$ UNLESS OTHERWISE SPECIFIED.

- MARBLE SHALL BE SELECT, WHITE MARBLE CONFORMING TO ASTM C119 WITH A SOUNDNESS CLASSIFICATION OF GROUP A, AS DEFINED BY THE MARBLE INSTITUTE OF AMERICA WITH UNIFORM AND FAVORABLE WORKING QUALITIES CONTAINING NO GEOLOGICAL FLAWS OR VOIDS.
- THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED FOR SHIPMENT ACCORDING TO CONTRACT SPECIFICATIONS.

- ROUNDING OF CORNERS NEED NOT EXTEND TO THE LOWEST 13 INCHES AND EACH SIDE OF THE LAST 13 INCHES MAY DISPLAY A SMOOTHNESS SIMILAR OR EQUAL TO AN 65 GRIT FINISH OR SAW CUT FINISH.

CONVERSION TABLE

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 5/8"	4.13 cm
14 1/2"	36.83 cm	1"	2.54 cm
12"	30.48 cm	3/4"	1.90 cm
4"	10.16 cm	5/8"	1.59 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm



NATIONAL
CEMETERY
ADMINISTRATION

Drawing Title	UPRIGHT MARBLE HEADSTONE 13" X 42" X 4"
Approved: Director, Memorial Programs Service	Signed
Approved: Chief of Operations, Memorial Programs Service	Signed

Project Title	GOVERNMENT HEADSTONES AND MARKERS
Marker Type	U1 REVERSE
Checked	KEE/KS
Drawn	MLT
Systems	SYSTEMS
Location	
Digital File	A-U1-2.DWG 24" x 36" SHEET

Date	JAN 29, 2014
Project/Contract No.	
Drawing No.	A-U1-2
Sheet	2 OF 2