

SECTION 08 34 53
SECURITY DOORS AND FRAMES

PART I - GENERAL

1.1 DESCRIPTION

- A. The extent of forced-entry resistant (FE) and ballistic resistant (BR) door assemblies required for the Project is indicated on Contract Drawings, and in Door/Frame/Hardware schedules, including construction, profiles, swing, sizes, hardware, accessories, devices, and locations.

1.2 RELATED WORK

- A. Doors and frames not designated for special security performances:
Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS.
- B. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- D. Package transfer boxes: Section 11 17 36, PACKAGE TRANSFER UNITS.
- E. Deal trays of a Forced Entry/Ballistic Resistant rating: Section 08 56, 59, SERVICE AND TELLER WINDOW UNITS.
- F. Bullet resistant fiberglass panels: Section 09 29 00 Gypsum Board.
- G. Card readers and biometric devices: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS

1.3 PERFORMANCE REQUIREMENTS

- A. General: Fabricate and install FE/BR door assemblies to achieve indicated levels of resistance. Extend resistance to include anchorages, interfaces with adjoining substrates, and hardware. Security attacks shall be unable to penetrate through closed/locked security door assemblies in manner described; it is recognized that such attacks may damage units beyond repair and reuse, requiring replacement of work by Government:
1. Forced-Entry (FE) resistant assemblies: Where door assembly is shown or scheduled as FE, provide door manufacturer's material and fabrication for panels, inserts, hardware, devices, and framing of units. Provide rated units where shown or scheduled:
 - c. Provide resistance of 15 minutes for forced entry, using basic hand tools.
 2. Ballistic Resistant (BR) assemblies: Where door assembly is shown or scheduled as BR, provide door manufacturer's materials and fabrication for panel, inserts, and framing of unit. Provide rated units where shown or scheduled.

a. UL 752 Level

1.4 SUBMITTALS

A. General: For each security door assembly, submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1. Product data for each element of work, whether purchased from other manufacturers or provided as door Fabricator's standard production. Include data substantiating that products comply with requirements of these specifications.
2. Manufacturer's standard color chart.
3. Certificates: Letter from manufacturer indicating the products have been certified to meet the specified ratings.
4. Shop drawings showing each dimensioned details of each door assembly, including performance rating, swing, hardware set, and adjacent construction. Provide drawings on B-size 11 in x 17 inch (300 mm x 430 mm) sheets. Show typical door exterior elevations at not less than $\frac{1}{4}$ inch = 1 foot (1:50) scale. After final modifications and corrections have been incorporated into the drawings, submit drawings as AutoCAD files with DWG extension. Show the following:
 - a. Unit information:
 - 1) Model Number.
 - 2) Ballistic resistant rating.
 - 3) Marks (window no.).
 - 4) Door/frame finish.
 - 5) Door type.
 - b. Elevation Drawings:
 - 1) Rough opening.
 - 2) Door opening.
 - 3) Frame opening.
 - 4) Vision opening.
 - 5) Finished floor.
 - 6) Sill condition.
 - 7) Undercut for carpet.
 - 8) Weather-stripping.
 - 9) Reference numbers for primer and finish paint, including number of coats applies.
 - 10) Door class rating: rated or non-rated.

- 11) Door and frame gauge thickness.
- c. Plan drawings:
 - 1) Relate to elevation on drawing.
 - 2) Identify "Attack" and "Protected" sides.
 - 3) Identify door swing (i.e., RH, LH, RHRB, LHRB).
 - 4) Provide key on drawings.
 - 5) Indicate room space numbers taken from Contract Drawings.
- d. Details: Show section at not less than $\frac{3}{4}$ inch = 1 ft (1:20) scale of members indicating construction, size, and thickness of components, frame profile, location of conduit entry, threshold configuration, vision panel together with connections, fastenings, and means of separating dissimilar metals.
- e. Breakdown of Product Line Items:
 - 1) If Manufacturer produces one contract line item as several parts (door with transom and sidelights), they shall breakout items on drawings. Each item shall be a subdivision of that product line item number.
 - 2) Installation instructions shall cite all anchorage components, including complete description of expansion anchor as well as installation criteria such as torque requirements, minimum embedment, and minimum edge distance, and shall include alert to installers to avoid cutting of rebar during concrete anchor installation.

1.5 QUALITY ASSURANCE

- A. Testing Laboratory Qualifications: For compliance with non-security performance requirements (such as fire ratings, resistance to deterioration from moisture, accessibility to persons with disabilities, or sound attenuation) on security door assemblies of this Section, use only those testing laboratories which have successfully demonstrated to Project Manager that they have experience and capabilities needed to satisfactorily conduct required tests.
- B. Provide products that have been certified by Bureau of Diplomatic Security (DS) in accordance with DS/PSD SD-STD-01.01.

1.6 IDENTIFICATION SYSTEMS

- A. Identify each assembly to provide VA with ready reference to original manufacturer to facilitate reorders, replacement parts, service, resolution of complaints, and inventory. The label shall be typically embossed/printed metal plate or metallic foil with adhesive backing for

permanent identification. Locate label so that it is readily visible and convenient for identification by Project Manager after installation of assembly. The label shall be approximately 1½ inch x 3 inch (40 x 75 mm) and shall cite:

1. Manufacturer's name/city/state.
2. Contract number.
3. Month/Year of manufacture.
4. Mark number and Ballistic resistant rating.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Deliver each assembly project site with fabrication, finishing, and assembly of primary panels, inserts, and frames completed and prepared for installation and connection with security systems. Disassemble hardware for shipping only to extent hardware interferes with shipping.
- B. Refer to Division One for shipping requirements.
- C. Provide removable spreader bar between jambs during fabrication, delivery, and installation and to include mullions of each frame assembly, except where integral threshold is required and serves same purpose. Do not mar finishes of assembly with installation or removal of spreader bars.
- D. Provide protection of pre-finished units, such as pre-finished with baked enamel or stainless steel, using self-adhesive paper.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):

A250.8-2003.....	Recommended Specifications for Standard Steel Doors and Frames (formerly SDI-100)
A250.11-2001.....	Recommended Erection Instructions for Steel Frames (formerly SDI-105)
- C. American Society for Testing and Materials (ASTM):

A153/A153M-09.....	Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
A167-99(2009).....	Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
A653/A653M-09.....	Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron

- Alloy-Coated (Galvannealed) by the Hot-Dip Process
- A1008/A1008M-09..... Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
- A1011/A1011M-09a..... Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
- D1044-08..... Standard Test Method for Resistance of Transparent Plastics to Surface Abrasion
- E2074-00..... Standard Test Method for Fire Tests of Door Assemblies, Including Positive Pressure Testing of Side-Hinged and Pivoted Swinging Door Assemblies
- D. National Fire Protection Association (NFPA):
- NFPA 80 - 2010..... Standard for Fire Doors and Other Opening Protectives
- E. Society for Protective Coatings (SSPC):
- SSPC-SP 2 - 2004..... Hand Tool Cleaning
- SSPC-SP 3 - 2004..... Power Tool Cleaning
- F. Underwriters Laboratories, Inc. (UL):
- UL752-2006..... Bullet Resisting Equipment
- G. United States Department of State Bureau of Diplomatic Security (DS):
- SD-STD-01.01-1993..... Certification Standard for Forced Entry and Ballistic Resistance of Structural Systems
- H. United States General Services Administration (GSA):
- UFAS-1998..... Uniform Federal Accessibility Standards

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Certified units: provide units, including frames and sub-frames which are produced by manufacturer who has previously produced, within last 10 years, units of similar security attack resistance of equivalent size and resistance ratings.

2.2 MATERIALS, GENERAL

- A. Hot-Rolled Steel Sheets and Strips: ASTM A1011, commercial quality, pickled and oiled, except as otherwise indicated.
- B. Cold-Rolled Steel Sheets: ASTM A1008, commercial quality, except as otherwise indicated.
- C. Galvanized Steel Sheets: ASTM A653 with G90 zinc coating, mill phosphatized; commercial quality, except as otherwise indicated.
- D. Stainless Steel Sheets: AISI Type 302/304, complying with ASTM A 167; commercial quality, No. 4 directional polish.
- E. Supports and Anchors: Fabricate to endure required performances, but of not less than 1/16 inch (1.5 mm) sheet steel. For exterior wall assemblies, hot-dip zinc coat support/anchor units after fabrication in compliance with ASTM A 153, Class B.
- F. Inserts, Bolts, Fasteners: Standard units of strengths required to endure performances; hot-dip zinc coated where used in exterior wall assemblies in compliance with ASTM A 153, Class C/D.

2.3 HARDWARE

- A. General: Provide special units of door hardware to achieve performances, and as shown and scheduled. Standard units for each security door assembly are specified to be furnished as work of Section 08 71 00, DOOR HARDWARE; see Project "Finish Hardware Schedule" and "Data Sheets," and provisions of this Section, as well as notes on door-and-frame schedule.

2.4 FABRICATION AND ASSEMBLY

- A. General: Fabricate, test, and preassemble security door assemblies with hardware at factory; disassemble hardware only to extent necessary for handling, packaging, shipment, and installation at Project. Fabricate metal work to comply with performance requirements. Fabrications shall be rigid, neat, and free from warp/buckle/similar defects, with eased edges and continuously-welded joints, ground where exposed, to produce smooth, flush, invisible joints. Weld in accordance with AWS D1.1, Structural Welding Code for Steel:
 - 1. Prepare panels and frames of each assembly to receive hardware, devices, and accessory units as shown and scheduled. Reinforce work for hardware and devices, and cut work for mortised or concealed units; comply with ANSI A115 series specifications, working from templates supplied by unit manufacturers and suppliers:

- a. Locate hardware, devices, and accessories as required by Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
 - b. Locate hardware, devices, and accessories as shown and scheduled (including on approved shop drawings) or, if not otherwise indicated: 1) in accordance with DHI Recommended Locations for Builder's Hardware or, 2) in accordance with security device manufacturer's recommendation for optimum responses, but 3) in any case, as required to achieve required assembly performances.
 - c. Except where assembly is equipped with door-seal stripping at jambs and head, provide neoprene door silencers on stops; three at strike jamb for single door, and four at head for double door.
 - d. Except as otherwise indicated, pre-fabricate and preassemble security door assemblies to include full extent of required conduit-protected electrical/electronic power-and-control wiring placed and supported to avoid conflicts with other elements and subsequent drilling/cutting-in of work during installation of units. Provide access ports as required to support 1 inch (25 mm) conduit.
 - e. Clearances: Not more than 1/8 inch (3 mm) at jambs and heads, except not more than 1/4 inch (6 mm) between fire-rated pair of doors. Nor more than 1/4 inch (6 mm) at bottom. Undercut for carpets are not permitted where doors are used in corridors. Fabricate frames with horizontally slotted bolt holes.
2. Provide removable glazing stops and similar moldings on interior or "safe" side of assemblies. Glazing shall be removable without removing door from frame.
 3. Shop Painting: Provide base-coat, factory-applied painting of ferrous metal elements of assemblies excluding other specified exposed-finish surfaces of stainless steel, aluminum, bronze, and similar metals not intended for painting.
 - a. Clean steel and zinc-coated steel surfaces of mill scale, rust, oil, grease, dirt and other substances, immediately before finish application.
 - b. Apply pretreatment of cold phosphate solution (SSPC-SP2) or basic zinc chromate/vinyl-butyl solution (SSPC-SP3).
 - c. Apply paint coat specified for shop application, and bake on within time limits recommended by manufacturer of pretreatment.

Apply in a uniform, smooth coat to result in dry film thickness of not less than 0.002 inch (0.05 mm).

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install security door assemblies in accordance with approved shop drawings, manufacturer's data and instructions, and requirements of these specifications. Install as required to achieve specified performances, and to comply with recommendations of related industry association or testing agency sponsoring standards for required non-security performances. Install door assemblies plumb and level:
1. Install assemblies in compliance with recommendations and instructions of ANSI A250.8 and ANSI A250.11.
 2. Properly hang and align FE/BR doors so that pull open exertion does not exceed 12 lbs (5.4 kg.).
 3. Installer shall not grind any portion of door, frame or locking device strikes.
 4. Locking device strikes shall engage strike plate without binding.
- B. Anchorage: The door manufacturer shall provide anchors appropriate for substrate to which door frame is to be fastened. Structural frames shall have pre-drilled bolt hole patterns not to exceed 12 inches (300 mm) on center. The manufacturer shall verify substrates involved, and supply any special fastening tools (e.g., special drill or bit) required by anchoring system. The anchor shall be acceptable for shock/short duration loading, and have potential for removal during life of building. The anchor shall also meet the following requirements:
1. Anchor diameter: 3/8 inch (10 mm) minimum.
 2. Embedment and edge distances shall be as indicated on Contract Drawings and as appropriate for anchor and substrate.
 3. The minimum anchor strengths shall be:
 - a. Yield Strength: 135,000 psi (900 MPa)
 - b. Tensile Strength: 186,000 psi (1240 MPa)
 4. Avoid cutting of rebar during concrete anchor installation. Shims provided for rough opening (RO) frame clearance should not exceed 1/4 inch (6 mm). Cap plugs used in frame shall match frame finish.

3.2 ADJUST AND CLEAN

- A. General: Upon request of Project Manager, remove protective coverings and clean exposed surfaces. Repair damaged elements, restore abraded

surfaces, touch-up base-coat paint finish with air-drying primer, and remove imperfections from exposed natural metal finishes.

- B. Check and readjust hardware, devices, and accessories with door-to-frame-and-sill/threshold clearances set for proper operation of locks, door seals, and other operational units. Do not remove permanently applied performance labels.
- C. Comply with "Door Hardware" section requirements for protection and handling of keys and locking devices, and associated information.
- D. Exercise extreme care in the cleaning of exposed surfaces of polycarbonate; comply with manufacturer's directions.

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