



REVISED CONSTRUCTION DOCUMENTS

SPECIFICATIONS

CHEYENNE VAMC LABORATORY EXPANSION

**Contract Number: VA259-12-C-0017
DECEMBER 2013**

Presented by: AES Group, Inc.

**DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS**

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SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of the contract.

<u>Drawing No.</u>	<u>Title</u>
GI001	COVER SHEET AND SHEET INDEX
LS101	LIFE SAFETY PLAN AND BUILDING CODE SUMMARY
LS102	EXISTING FIRE / AREA WALL SEPARATIONS
GI002	PHASING DIAGRAM / ALTERNATES SCHEDULE
GI003	ABBREVIATIONS, SYMBOLS AND MATERIALS LEGEND
GD101	DEMOLITION FLOOR PLAN
GD102	DEMOLITION REFLECTED CEILING PLAN
CE101	EROSION CONTROL PLAN
CD101	CIVIL DEMOLITION PLAN
CS101	CIVIL SITE PLAN
CG101	CIVIL GRADING PLAN
CU100	OVERALL UTILITY PLAN
CE501	CIVIL EROSION CONTROL DETAILS
CS501	CIVIL CONSTRUCTION DETAILS
CS502	CIVIL CONSTRUCTION DETAILS
CU501	CIVIL STORM SEWER DETAILS
S001	STRUCTURAL NOTES
S002	SPECIAL INSPECTIONS
S101	FOUNDATION PLAN
S102	SLAB PLAN
S103	MAIN ROOF FRAMING PLAN
S104	MANSARD ROOF FRAMING PLAN
S501	FOUNDATION DETAILS
S502	COLUMN SCHEDULE
S503	BEAM SCHEDULE
S504	CONCRETE DETAILS
S505	MANSARD FRAMING
AE001	ARCHITECTURAL DATA GENERAL PROJECT NOTES
AE101	FLOOR PLAN
AE102	REFLECTED CEILING PLAN

AE103	ROOF PLAN
AE201	EXTERIOR ELEVATIONS
AE301	BUILDING SECTIONS
AE302	WALL SECTIONS
AE303	WALL SECTIONS
AE401	ENLARGED FLOOR PLAN
AE402	ENLARGED FLOOR PLAN AT EXISTING
AE403	INTERIOR ELEVATIONS
AE404	INTERIOR ELEVATIONS
AE501	PARTITION TYPES
AE502	ROOF DETAILS
AE503	ROOF DETAILS
AE504	ROOF DETAILS
AE505	PLAN DETAILS
AE506	SECTION DETAILS
AE601	DOOR AND WINDOW SCHEDULE, DOOR, FRAME, AND WINDOW TYPES
AE602	DOOR AND WINDOW DETAILS
AE603	DOOR DETAILS
FA100	FIRE ALARM SYSTEM PLAN
FP100	FIRE SPRINKLER SYSTEM PLAN
FP101	EXISTING SPRINKLER SYSTEM PLAN
M001	MECHANICAL DETAILS
M002	MECHANICAL DETAILS
M003	MECHANICAL DETAILS
M101	HVAC PLAN
M102	HVAC PIPING
M103	AHU-3 UPGRADE AND REPAIRS
P001	PLUMBING DETAILS
P101	PLUMBING SUPPLY
P102	PLUMBING SANITARY WASTE, VENT AND STORM DRAIN
EP100	POWER PLAN
EP101	POWER PLAN – LAB AREA, CONFERENCE ROOM AREA

EL100	LIGHTING PLAN
EL101	LIGHTING LEVELS FLOOR PLAN
ET100	COMMUNICATION PLAN
E400	ONE-LINE DIAGRAM
E500	ELECTRICAL DETAILS
E600	PANEL SCHEDULE
E601	MECHANICAL EQUIPMENT SCHEDULE AND DATA PANEL SCHEDULE
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**SECTION 01 00 00
GENERAL REQUIREMENTS**

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**SECTION 01 00 00
GENERAL REQUIREMENTS**

1.1 GENERAL INTENTION

- A. Contractor shall provide all services for the construction of an approximately 2500 square foot laboratory addition and existing laboratory renovations at the, Wyoming VAMC campus. Work shall include but is not limited to site preparation including surveying, utility revisions/removal, temporary construction items, minor building demolition, building and site improvements as required by the contract documents which include all drawings, specifications and contracts.
- B. Visits to the site by Bidders may be on the date and time stated in the Request for Proposals for this project.
- C. Offices of AES Group Inc., Parker, Colorado as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer (CO) or his duly authorized representative the Contracting officers representative (COR), .
- D. Before placement and installation of work subject to tests by testing laboratory retained by the Contractor, the Contractor shall notify the Contracting Officers Representative (COR) in sufficient time to for COR and the testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COR.
- E. All employees of General Contractor and subcontractors shall comply with Cheyenne VAMC Construction Safety Rules, Cheyenne VAMC Infection Control Rules, VA security management program and obtain permission by the issuance of badges by the VA police ,at all times on the site , and are and are restricted from unauthorized access.
- F. Prior to commencing work, the General Contractor shall provide proof to the CO that a OSHA designated "competent person" (CP) (29 CFR 1926.20(b)2) will maintain a presence at the work site whenever the general or subcontractors are present.

- G. All employees of General Contractor or subcontractors shall have the 10-hour or 30-hour OSHA Construction Safety course and other relevant competency training, as determined by COR and the Construction Safety Officer with input from the facility Construction Safety Committee.
 - 1. Submit training records to the CO of all such employees for approval before the start of work.
- H. VHA Directive 2011-36, Safety and Health during Construction, dated 9/22/2011 in its entirety is made a part of this section.
- I. Cheyenne VAMC Policy Memorandum No. 00S-12-06, Construction Safety Program dated 2/8/2013 in its entirety is made a part of this section.
- J. Cheyenne VAMC Policy Memorandum No. 00S-13-20, Control of Infections and Construction, dated 6/3/2013 in its entirety is made a part of this section.

1.2 STATEMENT OF BID ITEM(S)

- A. ITEM I, GENERAL CONSTRUCTION:: Work includes but is not limited to general construction of laboratory addition with minor interior renovations to the existing lab, minor demolition/replacement, of utilities, , roads, walks, grading, drainage, mechanical and electrical work, , and other construction to provide a completely operational facility.

B. ALTERNATE NO.1: _Above Ceiling Electrical Wiring

Base Bid: Existing to remain

Alternate Bid: Attach all wiring presently resting on the acoustical ceiling to the wall or ceiling.

C. ALTERNATE NO. 2:_Existing Air handling units (AHU) Component replacement. Base Bid: Existing AHU-3 to remain. Alternate Bid: Replace the following components per sheet M-103 and specifications..

1. Cooling/Reheat coil section steel drain pan.
2. Preheat coil section steel drain pan.
3. Energy recovery Coil section steel drain pan.
4. Supply fan/motor, fan section modifications
5. Cooling Coil.
6. Steam reheat coil.
7. Steam pre-heat coil.

8. Energy Recovery Coil ERC-1
9. Energy recovery Coil ERC-2
10. Steam humidifier system (generator, piping and distribution grid).

D. ALTERNATE NO. 2: Exterior finish on west elevation

Base bid: Stucco Cladding

Alternate Bid: Brick veneer siding to match brick used on north and east sides of the addition.

E. ALTERNATE NO. 3: Casework in new construction:

Base Bid: All casework to be provided by the VA and installed by Contractor (GFCI).

Contractor shall also install all salvaged casework in Alternate No. 8 . Contractor shall provide all 18 gauge sheet metal backing and resin countertops with integral sinks as in locations as shown on drawings and per specifications.

Alternate Bid 4.1: All casework to be provided and installed by Contractor (GFCI)..

Contractor shall provide all 18 gauge sheet metal backing and resin countertops with integral sinks. as shown on drawings and per specifications. .

Alternate 4.2: All casework to be provided and installed by Contractor (GFCI).. Contractor shall provide all 18 gauge sheet metal backing and resin countertops with integral sinks. as shown on drawings and per specifications. Contractor shall also install salvaged casework per Alternate 8, and provide resin countertop with integral sinks. . .

F. ALTERNATE NO. 4: Gutters and downspouts, Ogee or K profile

Base Bid: Prefinished 24 gauge galvanized metal downspouts and gutters.

Alternate Bid: Provide copper clad stainless steel gutters and downspouts, 6cc x .018.

G. ALTERNATE 6: Tubular Daylighting Devices:

Base Bid: None

Alternate Bid: Provide four, (4) units in locations shown on the drawings and as specified.

H. ALTERNATE NO. 7 Base Bid: Type A24 fluorescent fixtures

Base Bid: Provide Type A24 florescent fixtures throughout new addition. In alternate bid areas, provide similar fixtures.

Alternate Bid: Provide per sheet E601 2x4 LED fixtures in new addition.

I. ALTERNATE 8: Renovations to Blood Drawings Area

Base Bid: Leave existing blood drawings area "as is".

Alternate Bid: Provide new blood drawing area including corridor hall construction per drawings and specifications. In this area, existing casework from the existing blood bank area and other areas of the hospital. shall be salvaged. New resin countertops with integral sinks shall also be provided. This construction shall occur after the completion of the laboratory addition. Includes the construction of a temporary partition in the existing waiting room area.

J. ALTERNATE 9-Corridor Construction:

Base Bid: Leave as is.

Alternate Bid: Remove all walls and provide new doors on magnetic hold open to form a new corridor as shown on the drawings and in specifications.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, 0 sets of contract documents will be furnished by the VA to the Contractor.
- B. Additional sets of drawings may be made by the Contractor, at Contractor's expense, from pdf CD's furnished by VA Contracting Office. The pdf's on CD format shall be sent via email to the Contractors choice of locations to be printed. Coordination for printing shall be with the COR. Only full sets of plans and specifications shall be allowed to be issued.

1.4 CONSTRUCTION SECURITY REQUIREMENTS**A. Security Plan:**

- 1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 14 days' notice to the Contracting Officer so that arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.

- C. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the CO and COR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".

2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
4. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
5. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
6. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
7. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
8. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicles must be parked at all times on paved surfaces.

1.5 FIRE SAFETY

- A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):
 - E84-2009..... Surface Burning Characteristics of Building Materials
2. National Fire Protection Association (NFPA):
 - 10-2010 Standard for Portable Fire Extinguishers
 - 30-2008 Flammable and Combustible Liquids Code
 - 51B-2009..... Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2011 National Electrical Code

241-2009 Standard for Safeguarding Construction, Alteration, and
Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926 Safety and Health Regulations for Construction

+B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Two weeks prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with contract requirements Division One specifications. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

- 1.. The Safety Manager may request revisions to the manual which shall be made by the Contractor.
2. In the event of unusual circumstances as determined by the Safety Manager. additional information may be requested by the Safety Manager for approval.
3. At no time shall the Contractor leave areas outside of the fenced perimeter of the work site with, open trench or holes. All such areas shall be fenced.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

E. Temporary Construction Partitions:

1. Install one-hour temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
 2. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with - COR.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR and facility Safety Officer //.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241. Do not charge wet standpipes subject to freezing until weather protected.
- L. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.
- M. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Request a minimum of 2 weeks in advance that the VA provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR. All existing or temporary fire protection systems (fire alarms,

sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.

- N. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate COR .
- O. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. . Obtain permits from facility Safety Officer at least 48_ hours in advance . Designate contractor's responsible project-site fire prevention program manager to permit hot work. /
- P. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR and Facility Safety Officer .
- Q. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings, additions under construction and within 35 feet of any building. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- R. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- S. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- T. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
 - 1. Government shall provide all utilities free of charge, however connections to the utilities is the responsibility of the Contractor.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by Resident Engineer where required by limited working space.
 - 1. Do not store materials and equipment in other than assigned areas.
 - 2. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

- G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR..
1. All work relating to utilities disconnections shall be coordinated with the COR at least 10 working days in advance. All such actions shall be coordinated with the Utility Company involved by the Contractor. :
 2. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- H. Phasing: To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR at least 10 working days in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing / dates to insure accomplishment of this work in successive phases mutually agreeable to // Medical Center Director, Resident Engineer and Contractor.
- I When a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.
1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
 2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- J Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and

capped at suitable places where shown; or, in absence of such indication, where directed by the COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of the COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Divisions 26, 27 and 28 for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to COR, in writing, 10 working days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Major interruptions of any system must be requested, in writing, at least 10 calendar days prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- K. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:

1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times. 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

N. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways.

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both. This report shall list by rooms and spaces:
1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of the building.
 2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
 3. Shall note any discrepancies between drawings and existing conditions at site.
 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of the COR to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
 2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
 3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to the COR. review for compliance with contract requirements.
1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
 2. The Cheyenne VAMC has a training tape available for Contractor training use at the Cheyenne VAMC Building 11 at no charge to the Contractor.

C. Medical Center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:

1. The RE and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by Resident Engineer. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
2. Do not perform dust producing tasks within occupied areas without the approval of the COR. For construction in any areas that will remain jointly occupied by the Medical Center and Contractor's workers, the Contractor shall:
 - a. Provide dust proof one-hour fire-rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times.
 - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold

spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

- b. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
 - c. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
 - d. The contractor shall not haul debris through patient-care areas without prior approval of the Resident Engineer and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
 - e. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
 - f. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
 - g. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.
- E. Final Cleanup:
- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

1.9 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
 1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by the COR.
 2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
 - a. All items called out in Section to be recycled including but not limited to wiring, metal studs, metal casework and
 3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
 4. PCB Transformers and Capacitors:
 - a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:
 - 40 CFR 261 Identification and Listing of Hazardous Waste
 - 40 CFR 262 Standards Applicable to Generators of Hazardous Waste
 - 40 CFR 263 Standards Applicable to Transporters of Hazardous Waste
 - 40 CFR 761 PCB Manufacturing, Processing, Distribution in
Commerce, and use Prohibitions
 - 49 CFR 172 Hazardous Material tables and Hazardous Material
Communications Regulations

49 CFR 173	Shippers - General Requirements for Shipments and Packaging
49 CRR 173.....	Subpart A General
49 CFR 173	Subpart B Preparation of Hazardous Material for Transportation
49 CFR 173	Subpart J Other Regulated Material; Definitions and Preparation
TSCA.....	Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

- C. Refer to Specifications, Division One, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

1.11 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

1. Unless otherwise noted, the Contractor is responsible for the location of all underground utilities.

- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.12 PHYSICAL DATA

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.
- B. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.13 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.14 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

- B. Establish and plainly mark center lines for each building and/or addition to each existing building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, parking lots, , are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:
1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the Resident Engineer before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.

- D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings.

Any damage to the survey monuments are the responsibility of the Contractor to repair. Furnish such certification to the Resident Engineer before any major items of concrete work are placed. In addition, Contractor shall also furnish to the COR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.

1. Lines of each building and/or addition.
2. Elevations of bottoms of footings and tops of floors of each building and/or addition.
3. Lines and elevations of sewers and of all outside distribution systems.
4. Lines of elevations of all swales and interment areas.
5. Lines and elevations of roads, streets and parking lots.

- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to the COR.

- F. Upon completion of the work, the Contractor shall furnish the COR, reproducible drawings at the scale of the contract drawings, showing the finished grade on the grid developed for constructing the work, including burial monuments and fifty foot stationing along new road centerlines. These drawings shall bear the seal of the registered land surveyor or registered civil engineer.

- G. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.15 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

1. One set of as-built drawings shall be brought to the scheduled site meetings for checking work .
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the Resident Engineer within 15 calendar days after each completed phase and after the acceptance of the project by the Resident Engineer.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.16 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on / Medical Center property and, when authorized by the Resident Engineer, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
 1. Permission to use each unit or system must be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the Resident Engineer will withdraw permission for use of the equipment.

2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
 3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.18 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations. Keep such places clean and free from flies, and all connections

and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.19 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
 - 1. Obtain heat by connecting to Medical Center heating distribution system.
 - a. Steam is available at no cost to Contractor.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the // Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR's discretion) of use of water from Medical Center's system.

G. Steam: Furnish steam system for testing required in various sections of specifications.

1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve steam-use so none is wasted. Failure to stop leakage or other waste will be cause for revocation (at Resident Engineer's discretion), of use of steam from the Medical Center's system.

H. Fuel: All fuel costs shall be the responsibility of the Contractor.

1.20 NEW TELEPHONE EQUIPMENT

The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

.1.21 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler

installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.22 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the Resident Engineer coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment for a minimum of 8 hours. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different

items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.23 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government-furnished property shown in the contract documents.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Storage space for the Government provided equipment will be provided by the Government and the Contractor shall be prepared to unload and store such equipment therein upon its receipt at the Medical Center.
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
 - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with the COR. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
 - a. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the

connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.24 RELOCATED EQUIPMENT ITEMS

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing equipment, required to be relocated.
- F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.25 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical

and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

--- E N D ---

**SECTION 01 23 00
ALTERNATES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Procedures for pricing alternates.
- B. Documentation of changes to Contract Sum and Contract Time.

1.2 RELATED SECTIONS

Not used.

1.3 DEFINITIONS

- A. Alternate: Amount proposed by bidders and stated on Bid Form for specific work defined in Bidding Documents that shall be added to or deducted from Base Bid amount if Owner elects to accept a corresponding change in scope of work for products, materials, equipment, systems or installation methods as described in Contract Documents.
 - 1. Cost or credit for each Alternate is net addition to Contract Sum to incorporate Alternate into Work.

1.4 ACCEPTANCE OF ALTERNATES

- A. Alternatives quoted on Bid Forms will be reviewed and accepted or rejected at Owner's option.
 - 1. Owner reserves right to select any Alternates up to thirty calendar days after award of Contract unless otherwise stated in Bidding Requirements.
- B. Coordinate related work and modify surrounding work to integrate the Work of each alternate.
 - 1. Include miscellaneous devices, appurtenances, incidental items and labor, materials, tools, equipment, rigging, etc. as required for complete installation whether or not described as part of Alternate.
 - 2. When Owner has made a decision on which, if any, of Alternates will be selected, notify in writing each party involved which Alternates have been selected, rejected, or deferred.
- C. Execute Alternates under same conditions as other Work of this Contract.

1.5 SCHEDULE OF ADDITIVE ALTERNATES

- A. Alternate No. 1 – Above existing ceiling electrical wiring
 - 1. Base Bid Item: Existing to remain
 - 2. Alternative Item: Suspend all wiring presently attached to ceiling and/or wall to cable trays
- B. Alternate No. 2 – Existing Air Handling Unit Components
 - 1. Base Bid Item: Existing AHU-3 to Remain
 - 2. Alternative Item: Replace following components. Re: Drawing M103 for Details.
 - A. Replace cooling/reheat coil section steel drain pan
 - B. Replace preheat coil section steel drain pan
 - C. Replace energy recovery coil section steel drain pan
 - D. Replace supply fan/motor, fan section modifications
 - E. Replace cooling coil
 - F. Replace steam reheat coil

- G. Replace steam preheat coil
 - H. Replace energy recovery coil ERC-1
 - I. Replace energy recover coil ERC-2
 - J. Replace steam humidifier system (generator, piping, and distribution grid)
- C. Alternate No. 3 – Exterior Finish on West Elevation
- 1. Base Bid Item: Stucco Cladding
 - 2. Alternative Item: Brick Veneer Cladding
- D. Alternate No. 4 – Casework in new construction and existing areas of renovation:
- 1. Base Bid Item: All casework provided by VA and installed by Contractor (GFCI) to include: Reuse of existing salvaged casework with new epoxy countertops/integral sinks in area of renovation, new metal casework with epoxy countertops/integral sinks in area of new construction.
 - 2. Alternative Item 4.1: All casework provided by Contractor (CFCI) to include: Reuse of existing salvaged casework with new epoxy countertops/integral sinks in area of renovation, new metal casework with epoxy countertops/integral sinks in area of new construction.
 - 3. Alternative Item 4.2: All new casework with epoxy countertops/integral sinks provided by Contractor (CFCI).
- E. Alternate No. 5 – Existing Radiant Ceiling Panels:
- 1. Base Bid Item: Radiant Ceiling Panels remain in place, cap off plumbing to panels.
 - 2. Alternative Item: Remove Radiant Ceiling Panels as indicated on drawings and cap off plumbing to panels.
- F. Alternate No. 6 - Gutters and Downspouts:
- 1. Base Bid Item: Pre-finished metal to match campus standard color and profile (K or Ogee profile).
 - 2. Alternative Item: Copper clad stainless steel to match campus standard profile.
- G. Alternate No. 7 - Tubular Daylighting Devices:
- 1. Base Bid Item: None
 - 2. Alternative Item: Provide (4) units as indicated on drawings.
- H. Alternate No. 8 - Light Fixtures (Deductive): Type "A24-ALT" has been added to the fixture schedule on Sheet E601 as a fluorescent (deductive) alternate for the 2x4 LED fixture lights as requested.
- 1. Base Bid Item: Provide LED fixtures as indicated on drawings.
 - 2. Alternative Item: Provide Fluorescent fixtures as indicated on drawings.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION - NOT USED

--- E N D ---

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PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Preconstruction meeting.
- B. Site mobilization meeting.
- C. Pre-Installation Meeting
- D. Progress meetings.
- E. Request for Information (RFI)
- F. Construction progress schedule.
- G. Progress photographs.
- H. Coordination drawings.
- I. Layout of work
- J. Field engineering

1.2 DEFINITIONS

- A. Coordination Drawings:
 - 1. Show relationship and integration of different construction elements that require careful coordination during fabrication or installation to fit in space provided or to function as intended.
- B. Product Data:
 - 1. Printed information, such as manufacturer's installation instructions, catalog cuts, standard color charts, roughing-in diagrams and templates, standard wiring diagrams, and performance curves.
- C. Samples:
 - 1. Partial sections of manufactured or fabricated components, cuts or containers of material, color range sets, and swatches showing color, texture, and pattern.
- D. Field samples:
 - 1. Full-sized physical examples erected on-site to illustrate finishes, coatings, or finish materials.
 - 2. Samples used to establish standard by which Work will be judged.
- E. Mockups:
 - 1. Full-size assemblies for review of construction, coordination, testing, or operation; they are not Samples.

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ADMINISTRATIVE REQUIREMENTS

2. Approved mockups will be used to establish standard by which Work will be judged and maybe allowed to remain as part of the permanent Work.

1.4 PRECEDENCE OF THE CONTRACT DOCUMENTS

- A. In event of conflict or discrepancy among the Contract Documents, interpretations will be based on the following priorities:
 1. Agreement
 2. Addenda, with those of later date having precedence over those of earlier date.
 3. Supplementary Conditions
 4. General Conditions of the Contracts
 5. Schedules
 6. Drawings & Specifications
 - a. In the case of inconsistency between Drawings and Specifications or within either Document not clarified by Addendum, the better quality or greater quantity of Work shall be provided in accordance with the Architect's interpretation.
 - b. Large Scale Drawings
 - c. Small Scale Drawings
 - d. Dimension numbers written on Drawings prevail and take precedence over Dimensions scaled from Drawings.

1.5 PROJECT COORDINATION

- A. Cooperate with the COR in allocation of mobilization areas of site; for field offices and sheds, for construction access, traffic, and parking facilities.
- B. Coordinate construction operations included in various Sections of these Specifications to assure efficient and orderly installation of each part of The Work.
 1. Schedule construction operations in sequence required to obtain best results where installation of one part of Work depends on installation of other components.
 2. Coordinate installation of different components to assure maximum accessibility for required maintenance, service, and repair.
 3. Coordinate storage or staging areas for all trades.
- C. During construction, coordinate use of site and facilities through the COR.
- D. Administrative Procedures:
 1. Coordinate scheduling and timing of required administrative procedures with other construction activities to avoid conflicts and assure orderly progress of Work.
 2. Administrative activities include, but are not limited to:
 - a. Preparation of Schedules.
 - b. Installation of temporary facilities.
 - c. Delivery and processing of submittals.
 - d. Progress meetings.
 - e. Project closeout activities.
- E. Make the following types of submittals to COR and A/E Firm.
 1. Requests for interpretation.
 2. Requests for substitution.
 3. Shop drawings, product data, and samples.
 4. Test and inspection reports.

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5. Design data.
 6. Manufacturer's instructions and field reports.
 7. Applications for payment and change order requests.
 8. Progress schedules.
 9. Coordination drawings.
 10. Closeout submittals.
- F. Staff Names: Within 15 days of commencement of construction operations, submit a list of Contractor's principal staff assignments, including superintendent and other personnel involved in daily Project activities.
1. Identify individuals, their duties and responsibilities.
 2. List personnel addresses and telephone numbers.
 3. For any personnel to be on-site longer than 6 months, obtain permanent site badges.
- G. Prepare memoranda for distribution to each party involved, outlining special procedures required for coordination. Include such items as required notices, reports, and attendance at meetings.
- H. Conservation: Coordinate construction operations to assure that operations are carried out with consideration given to conservation of energy, water, and materials.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION

3.1 SITE MOBILIZATION MEETING

- A. Contracting Officer will schedule a meeting at the Project site prior to Contractor occupancy.
- B. Attendance Required:
1. Contracting Officer
 2. Contracting Officers Representative
 2. Architect-Engineer.
 3. Contractor.
 4. Superintendent.
 5. Major Subcontractors.
 6. Manufacturers deemed necessary by Contractor and Owner.
 7. Members of Laboratory Staff
- C. Agenda:
1. Use of premises by Owner and Contractor.
 2. Schedule of equipment shutdowns and night work. periods of
 3. Owner's requirements and occupancy prior to completion.
 4. Construction facilities and controls provided by Owner.
 5. Temporary utilities provided by Owner.
 6. Survey and building layout.
 7. Security and housekeeping procedures.
 8. Schedules.
 8. Application for payment procedures.
 10. Procedures for testing.
 11. Procedures for maintaining record documents. (To be updated prior to every weekly meeting.)
 12. Requirements for start-up of equipment.

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13. Inspection and acceptance of equipment put into service during construction period.

- D. Contractor to record minutes and distribute copies within two days after meeting to participants, with two copies to COR, participants, and those affected by decisions made.

3.3 PRE-INSTALLATION MEETING

- A. Conduct Pre-Installation Meeting before each activity that requires coordination with other construction activities. Specification Sections requiring Pre-Installation Conferences include:

1. 01 40 00 - Quality Requirements.
2. 01 84 19 - Acoustical Performance Requirements.
3. 07 32 13 – Clay roof Tiles
4. 07 53 23 - EPDM
5. 07 62 00 - Sheet Metal Flashing and Trim.
6. 07 84 00 - Firestopping.
7. 07 90 05 - Joint Sealers.
8. 08 71 00 - Door Hardware.
9. 31 23 16 - Earthwork
10. 31 23 23 - Fill.
11. Equipment Installation

- B. Attendance Required:

1. Owner's representatives, CO and COR
2. Architect.
3. Contractor.
4. Installer foreman
6. Manufacturer's technical representative.

- C. Notifications:

1. Notify attendees of scheduled Conference a minimum of 7 calendar days in advance of the conference.

- D. Agenda:

1. Review progress of other construction activities and preparations for particular activity under consideration, including requirements for following:
 - a. Contract Documents and related Change Orders.
 - b. Shop Drawings, Product Data, and Quality Control Samples.
 - c. Details
 - d. Mockups.
 - e. Possible conflicts or compatibility problems.
 - f. Weather limitations.
 - g. Manufacturer's preparation and installation recommendations.
 - h. Warranty requirements.
 - i. Substrate acceptability.
 - j. Governing regulations.
 - k. Inspecting and testing requirements.
 - l. Protection.
2. Contractor to record significant discussions, agreements, and disagreements of each conference. It is recommended that this meeting be held either preceding or following a Progress Meeting.
 - a. Number and record meetings sequentially.
 - b. Distribute meeting record to concerned parties, including Architect and Owner, and Owner's Representative within 72 hours after meeting.

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ADMINISTRATIVE REQUIREMENTS

- E. Do not proceed with installation if meeting cannot be successfully concluded.
 - 1. Initiate whatever actions are necessary to resolve impediments to performance of Work and reconvene conference at earliest feasible date.

3.4 PROGRESS MEETINGS

- A. Schedule and administer meetings throughout progress of the Work every other week or as required by COR.
- B. Attendance Required: Project Manager, Job superintendent, major Subcontractors and suppliers, Owner, Architect, Engineers as appropriate to agenda topics for each meeting.
- C. Agenda:
 - 1. Review minutes of previous meetings.
 - 2. Review of Work progress.
 - 3. Field observations, problems, and decisions.
 - 4. Identification of problems that impede, or will impede, planned progress.
 - 5. Review of submittals schedule and status of submittals.
 - 6. Review of off-site fabrication and delivery schedules.
 - 7. Maintenance of progress schedule.
 - 8. Corrective measures to regain projected schedules.
 - 9. Planned progress during succeeding work period.
 - 10. Coordination of projected progress.
 - 11. Maintenance of quality and work standards.
 - 12. Effect of proposed changes on progress schedule and coordination.
 - 13. Other business relating to Work.
 - 14. Review of project record documents.
- D. Contractor to record minutes and distribute copies within four days after meeting to participants, with two copies to CO, COR, all participants, and those affected by decisions made.

3.5 REQUESTS FOR INFORMATION

- A. When field conditions or contents of Contract Documents require clarification or verification by COR, following procedure is required:
 - 1. Present item or items requiring clarification /verification at Progress Meeting for discussion. (For critical or emergency items, contact COR at once.)
 - 2. If it is determined by the COR that item or items do not require written RFI submittals, then clarification/verification determination shall be in Progress Meeting Report.
 - 3. If it is determined by the COR that item or items do require written RFI submittal, prepare each RFI on a form approved by Architect. Design Clarification/Variation Request (DCVR) and other forms are unacceptable.
 - 4. Number RFI's sequentially from "001".
 - 5. Record each RFI in a log, identifying each by RFI-#, subject, date submitted, date of response, and disposition. Update and distribute log at project meetings.
 - 6. Provide a proposed solution to the RFI.
 - 7. Architect shall respond to submitted RFI's within seven calendar days in space provided on RFI form.
 - 8. If potential cost impact is indicated on RFI, then include change order request for the proposed work.
- B. Route and copy RFI's in same manner as correspondence.

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3.6 CONSTRUCTION PROGRESS SCHEDULE

- A. Within 10 days after date of the Agreement, submit preliminary schedule defining planned operations for the first 60 days of Work, with a general outline for remainder of Work.
- B. If preliminary schedule requires revision after review, submit revised schedule within 10 days.
- C. Within 20 days after review of preliminary schedule, submit draft of proposed complete schedule for review.
 - 1. Include written certification that major contractors have reviewed and accepted proposed schedule.
- D. Within 10 days after joint review, submit complete schedule.
- E. Submit updated schedule with each Application for Payment.
- F. Submit 2 week "look ahead" updated schedule at every weekly project meeting.

3.7 PROGRESS PHOTOGRAPHS

- A. Submit photographs with each application for payment, taken not more than 3 days prior to submission of application for payment.
- B. Photography Type: Digital; electronic files.
- C. Provide photographs of site and construction throughout progress of Work produced by an experienced photographer, acceptable to COR.
- D. In addition to periodic, recurring views, take photographs of each of the following events:
 - 1. Foundations in progress and upon completion.
 - 2. Structural framing in progress and upon completion.
 - 3. Enclosure of building, upon completion.
 - 4. Final completion, minimum of ten (10) photos.
- E. Views:
 - 1. Provide non-aerial photographs from four cardinal views at each specified time, until Date of Substantial Completion.
 - 2. Provide factual presentation.
 - 3. Provide correct exposure and focus, high resolution and sharpness, maximum depth of field, and minimum distortion.
- F. Digital Photographs: 24 bit color, minimum resolution of 1024 by 768, in JPG format; provide files unaltered by photo editing software.
 - 1. Delivery Medium: Via email.
 - 2. File Naming: Include project identification, date and time of view, and view identification.
 - 3. PDF File: Assemble all photos into printable pages in PDF format, with 2 to 3 photos per page, each photo labeled with file name; one PDF file per submittal.
 - 4. Hard Copy: Printed hardcopy (grayscale) of PDF file and point of view sketch.

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3.8 COORDINATION DRAWINGS

- A. Provide information required by Project Coordinator for preparation of coordination drawings.
- B. Prepare coordination drawings where coordination is needed for installation of products and materials fabricated by separate entities.
 - 1. Prepare coordination drawings where limited space availability necessitates maximum utilization of space for efficient installation of different components.
- C. Review drawings prior to submission to CO/COR.

3.9 PRODUCT DATA

- A. Collect Product Data into a single submittal for each element of construction or system.
- B. Mark each copy to show applicable choices and options. Where printed Product Data includes information on several products that are not required or proposed for Work, clearly mark copies to indicate applicable information.
- C. Include following information:
 - 1. Manufacturer's printed recommendations.
 - 2. Compliance with trade association standards.
 - 3. Compliance with recognized testing agency standards.
 - 4. Performance characteristics and capacities.
 - 5. Notation of dimensions verified by field measurement.
 - 6. Required clearances, wiring and piping diagrams, and controls.
 - 7. Manufacturer's standard schematic drawings and diagrams, modified as required to suit Project requirements.
 - 8. Notation of coordination requirements.
- D. Colors and Patterns:
 - 1. Except where specific color and pattern is indicated in Contract Documents, and whenever a choice of color or pattern is available in specified products, submit 2 color and pattern charts to COR for selection.
- E. Submit following for each required submittal:
 - 1. 2 copies for Architect.
 - 2. 1 copy to COR
 - 3. Number of copies as required for Maintenance manuals.
 - 4. Number of copies as required by Contractor for distribution.
- F. COR will retain 1 copies and return remainder, marked with action taken and corrections or modifications required, to Contractor for distribution.
 - 1. Contractor to retain number of copies required for maintenance manuals.
 - 2. Do not permit use of unmarked copies of Product Data in connection with construction.

3.10 SAMPLES

- A. Submit Samples for review of size, kind, color, pattern, and texture, and to illustrate functional and aesthetic characteristics of Product.

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- B. Where variation in color, pattern, or texture, or other characteristic is inherent in material or product represented, submit at least 3 multiple units that show approximate limits of variations, or number of units indicated in individual specification Sections.
- C. Field Samples: Full-size examples erected on-site to illustrate finishes, coatings, or finish materials and to establish Project standard.

3.11 QUALITY ASSURANCE SUBMITTALS

- A. Submit quality control submittals, including:
 - 1. Design data
 - 2. Certifications
 - 3. Manufacturer's instructions
 - 4. Manufacturer's field reports
 - 5. Other quality control submittals required under individual Technical Specifications of Project Manual.
- B. Certifications: Where individual Technical Specifications Sections of Project Manual require certification that a product, material, or installation complies with specified requirements, submit a notarized certification from manufacturer certifying compliance with specified requirements.
 - 1. Certification to be signed by an officer of manufacturer or other individual authorized to sign documents on behalf of company.

3.12 SUBMITTALS FOR INFORMATION

- A. When the following are specified in individual sections, submit them for information:
 - 1. Design data.
 - 2. Certificates.
 - 3. Test reports.
 - 4. Inspection reports.
 - 5. Manufacturer's instructions.
 - 6. Manufacturer's field reports.
 - 7. Coordination Drawings.
 - 8. Other types indicated.
- B. Submit for COR knowledge as contract administrator or for Owner. No action will be taken.

3.13 SUBMITTALS FOR PROJECT CLOSEOUT

- A. When the following are specified in individual sections, submit them at project closeout:
 - 1. Project record documents.
 - 2. Operation and maintenance data.
 - 3. Warranties.
 - 4. Bonds.
 - 5. Other types as indicated.
- B. Submit for Owner's benefit during and after project completion.

3.14 LAYOUT OF WORK

- A. Survey and verify conditions of project site.

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- B. Record existing conditions prior to construction for comparison with Contract Documents.
 - 1. Report conflicts to COR prior to start of Work.
 - 2. COR will provide revisions to Contract Documents or issue instructions to deal with conflicts.
 - 3. Be responsible for remedying conflicts which could have been prevented by timely reviews of existing conditions.
 - 4. Remedies, which vary from Contract Documents shall be approved by Architect's and Owner's Representatives.

3.15 FIELD ENGINEERING

- A. Engineering Services:
 - 1. Provide field engineering services as required for construction.
 - 2. Locate and maintain an accurate benchmark on or near site which has been established by a Registered Surveyor.
 - a. Relate subsequent elevations of finish grades and building elements directly to this benchmark.
- B. Existing Control Points:
 - 1. Protect control points prior to starting Work, and preserve permanent reference points during construction.
 - 2. Make no changes or relocations of control points without prior written notice to COR.
 - 3. Report to COR when any reference point is lost or destroyed, or requires relocation because of necessary changes in grades or locations.
- C. Instrument Layout:
 - 1. Using site bench marks and existing elevation control points, establish lines and levels, located and laid out by survey instrumentation.
 - 2. Locate water supply, storm and sanitary sewer lines.
 - 3. Locate edge and level of paving, curbs, walks, and sloping landscape.
 - 4. Locate building foundations, column locations, and floor levels.
 - 5. Locate controlling lines and levels required for plumbing, mechanical and electrical Work within 5 feet of building perimeter.
- D. Corrections:
 - 1. Record changes in elevations or location of Work on project record Documents.
 - 2. Report errors in horizontal and vertical dimensions and grades prior to starting Work.
- E. Verification:
 - 1. Verify dimensions of new and existing Work.
 - a. If field measurements differ slightly from Drawings, modify to accommodate. If field measurements differ significantly, notify Architect prior to commencing Work.
 - 2. Coordinate locations of openings through floors, roofs and walls with Architectural, Mechanical and Electrical Drawings.
- F. Documentation:
 - 1. Submit documentation to verify accuracy of field engineering Work when requested by COR.

END OF SECTION

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested) , test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements in other specification sections and FARS.. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or is unavailable.
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals to allow Government 10 working days for review excluding mailing time, to permit proper consideration and approval action by Government. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested), will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by the Architect-Engineer, and reviewed by the COR and action thereon will be taken by COR on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract or as necessary to review the submittal as it adjoins another product requiring submittal. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
- B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail, FAX or email and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
 4. All submittals shall be reviewed by the Contractor prior to sending to the Architect/Engineer and COR to insure:
 - a. Accuracy of submitted information. Contractor to insure material is correct and all items are marked that will be used and coordinated with other materials. Blank submittal sheets without reference to a specific product shall not be accepted.
 - b. Coordination with other submitted materials. If requested by A/E or COR, adjacent and other interdependent materials shall be submitted at the same time to insure coordination.
- G. Inappropriate Product Selections:
1. If Contractor believes specified product, method, or system is inappropriate for use, Contractor to notify A/E and COR before performing Work in question.
 2. If notice of objection is not received prior to site delivery, the VA will assume that

Contractor agrees specified products, methods, and systems are appropriate for use Project.

- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (per Construction Documents) shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
 - 1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
 - 2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
 - 3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
 - 4. Contractor shall send a copy of transmittal letter to both COR and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
 - 5. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 - 6. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the COR at the site and at the offices of the A/E until completion of contract, at which time A/E samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
 - 1. For each drawing required, submit 3 legible photographic paper or vellum reproducible.
 - 2. Reproducible shall be full size.

3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
4. A space (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 - a. The VA or the A/E firm will not be held responsible for printing the required three sets of documents for each submittal.
 - b. Electronic submittals are not expectable unless they can be reproduced on a standard 8 1/2" x 11" or 11" x 17" format.
6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to
 AES Group Inc., 11031 S. Pikes Peak Drive, Parker, CO. 80138 (Architect-Engineer)
- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Resident Engineer.
- 1-12. Samples // (except laboratory samples) // for approval shall be sent to Architect-Engineer, in care of Resident Engineer, VA Medical Center,

Mike Bell, COR, Cheyenne VAMC, 2360 East Pershing Avenue, Cheyenne, WY 82001

--- E N D ---

SECTION 01 42 19
REFERENCE STANDARDS & DEFINITIONS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 QUALITY ASSURANCE

- A. Applicability of Standards: Unless the Contract Documents include more stringent requirements, applicable construction industry standards have the same force and effect as if bound or copied directly into the Contract Documents to the extent referenced. Such standards are made a part of the Contract Documents by reference.
- B. Publication Dates: Comply with standards in effect as of date of the Contract Documents, unless otherwise indicated.
- C. Conflicting Requirements: Where compliance with two or more standards is specified, and the standards may establish different or conflicting requirements for minimum quantities or quality levels comply with the most stringent requirement. Refer uncertainties and requirements that are different, but apparently equal, to CO for a decision before proceeding.

1.3 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to – GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.4 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS, Office of Construction & Facilities Management
 Facilities Quality Service (00CFM1A)

425 Eye Street N.W, (sixth floor)
 Washington, DC 20001
 Telephone Numbers: (202) 632-5249 or (202) 632-5178
 Between 9:00 AM - 3:00 PM

1.5 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchq.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org

ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.et1.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org

GBI	Green Building Initiative (Green Globes)
GSA	General Services Administration http://www.gsa.gov
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org.org
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors http://www.nationboard.org
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org
NHLA	National Hardwood Lumber Association http://www.natlhardwood.org
NIH	National Institute of Health http://www.nih.gov
NIST	National Institute of Standards and Technology http://www.nist.gov
NPA	National Particleboard Association, 18928 Premiere Court, Gaithersburg, MD 20879
NSF	National Sanitation Foundation http://www.nsf.org
NWWDA	Window and Door Manufacturers Association http://www.nwwda.org
OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org
PEI	Porcelain Enamel Institute, Inc. http://www.porcelainenamel.com

RFCI	The Resilient Floor Covering Institute http://www.rfci.com
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SDI	Steel Door Institute http://www.steeldoor.org
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
SJI	Steel Joist Institute http://www.steeljoist.org
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. http://www.smacna.org
SSPC	The Society for Protective Coatings, http://www.sspc.org
STI	Steel Tank Institute http://www.steeltank.com
TCA	Tile Council of America, Inc http://www.tileusa.com
TEMA	Tubular Exchange Manufacturers Association http://www.tema.org
TPI	Truss Plate Institute, Inc. 583 D'Onofrio Drive; Suite 200, Madison, WI 53719
UL	Underwriters' Laboratories Incorporated, http://www.ul.com
ULC	Underwriters' Laboratories of Canada http://www.ulc.ca
WCLIB	West Coast Lumber Inspection Bureau, 6980 SW Varns Road, P.O. Box 23145 Portland, OR 97223, (503) 639-0651
WWPA	Western Wood Products Association, http://www.wwpa.org

1.6 DEFINITIONS

A. Approved:

- When used in conjunction with Architect's action on Contractor's submittals, applications, and requests, is limited to Architect's duties and responsibilities as stated in Conditions of Contract.

B. Building Codes: Refer to Code Sheet in Contract Documents

C. Directed:

- Terms such as "directed," "requested," "authorized," "selected," "approved," "required," and "permitted" mean directed by CO, requested by CO, and similar phrases.

D. Furnish:

- Means to supply and deliver to Project site, ready for unloading, unpacking, assembly, installation, and similar operations.

E. Indicated:

- Refers to graphic representations, notes, or schedules in Drawings; or to other paragraphs or schedules in Specifications and similar requirements in Contract Documents.

2. Terms such as “shown,” “noted,” “scheduled,” and “specified” are used to help user locate reference. Location is not limited.

F. Install:

1. Describes operations at Project site including actual unloading, temporary storage, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

G. Installer:

1. Contractor or another entity engaged by Contractor, either as an employee, subcontractor, or contractor of lower tier, to perform a particular construction activity, including installation, erection, application, or similar operations.
2. Installers are required to be experienced in operations they are engaged to perform.
3. Term “experienced” when used with term “installer” means having successfully completed a minimum of five previous projects similar in size and scope to this Project; being familiar with special requirements indicated; and having complied with requirements of authorities having jurisdiction.

H. Owner: Means owner of project or Government.

J. Product: Material, machinery, components, equipment, fixtures, and systems forming the work result. Not materials or equipment used for preparation, fabrication, conveying, or erection and not incorporated into the work result. Products may be new, never before used, or re-used materials or equipment.

K. Project Manual: The book-sized volume that includes the procurement requirements (if any), the contracting requirements, and the specifications.

L. Project site:

1. Space available to Contractor for performing construction activities, either exclusively or in conjunction with others performing other work as part of Project.

M. Provide:

1. Means to furnish and install, complete and ready for intended use.

N. Regulations:

1. Includes laws, ordinances, statutes, and lawful orders issued by authorities having jurisdiction, as well as rules, conventions, and agreements within construction industry that control performance of Work.

O. Testing Agencies:

1. Independent entities engaged to perform specific inspections or tests, either at Project site or elsewhere, or to report on and, if required, to interpret results of those inspections or tests.

1.7 SPECIFICATION FORMAT AND CONTENT EXPLANATION (MF10)

A. Divisions in Project Manual conform CSI Master Format 2012 and roughly to customary trade Work Results.

B. Master Format 2012 numbering system use is encouraged for all parties. If using previous version of MasterFormat in submittals or application for payment, then use the following format:

1. 00 11 22(01122), where the MasterFormat 2010 number is used first, followed by the old

five-digit MasterFormat-95 number in parentheses.

- E. Project Manual is done for convenience and shall not relieve Contractor of responsibility of furnishing every item indicated or specified whether segregated or not.
- F. No responsibility will be assumed by Owner or Architect for omission or duplications by Contractor in completion of contract due to arrangement of material in Project Manual.
- G. Specification Content:
 - 1. Abbreviated Language:
 - a. Language used in Specifications and other Contract Documents is abbreviated.
 - b. Words and meanings shall be interpreted as appropriate.
 - c. Words implied, but not stated, shall be interpolated as sense requires.
 - d. Singular words shall be interpreted as plural, and plural words as singular, where applicable as context indicates.
 - 2. Imperative mood and streamlined language are generally used in Specifications.
 - a. Requirements expressed in imperative mood are to be performed by Contractor.
 - b. Subjective language is used for clarity to describe responsibilities that must be fulfilled indirectly by Contractor, or by others when so noted.
 - c. Words "shall," "shall be," or "shall comply with," depending on context, are implied where a colon (:) is used within a sentence or phrase.

END OF SECTION

SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method

- C. American Society for Testing and Materials (ASTM):
 - A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-07.....Definitions for Mechanical Testing of Steel Products
 - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
 - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
 - C33-03.....Concrete Aggregates
 - C39/C39M-05.....Compressive Strength of Cylindrical Concrete Specimens
 - C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars
 - C138-07.....Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
 - C140-07.....Sampling and Testing Concrete Masonry Units and Related Units
 - C143/C143M-05.....Slump of Hydraulic Cement Concrete
 - C172-07.....Sampling Freshly Mixed Concrete
 - C173-07.....Air Content of freshly Mixed Concrete by the Volumetric Method

C330-05	Lightweight Aggregates for Structural Concrete
C567-05	Density Structural Lightweight Concrete
C780-07	Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C1019-08	Sampling and Testing Grout
C1064/C1064M-05.....	Freshly Mixed Portland Cement Concrete
C1077-06	Laboratories Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Laboratory Evaluation
C1314-07	Compressive Strength of Masonry Prisms
D698-07	Laboratory Compaction Characteristics of Soil Using Standard Effort
D1143-07	Piles Under Static Axial Compressive Load
D1188-07	Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Paraffin-Coated Specimens
D1556-07	Density and Unit Weight of Soil in Place by the Sand-Cone Method
D1557-07	Laboratory Compaction Characteristics of Soil Using Modified Effort
D2166-06	Unconfined Compressive Strength of Cohesive Soil
D2167-94(R2001)	Density and Unit Weight of Soil in Place by the Rubber Balloon Method
D2216-05	Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
D2922-05	Density of soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
D3666-(2002)	Minimum Requirements for Agencies Testing and Inspection Bituminous Paving Materials
D3740-07	Minimum Requirements for Agencies Engaged in the Testing and Inspecting Road and Paving Material
E164-03.....	Ultrasonic Contact Examination of Weldments
E329-07.....	Agencies Engaged in Construction Inspection and/or Testing
E543-06.....	Agencies Performing Non-Destructive Testing
E605-93(R2006)	Thickness and Density of Sprayed Fire-Resistive Material (SFRM) Applied to Structural Members
E709-(2001)	Guide for Magnetic Particle Examination
E1155-96(R2008)	Determining FF Floor Flatness and FL Floor Levelness Numbers

D. American Welding Society (AWS):

D1.1-07Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
 - 1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
 - 2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
 - 3. Meet requirements in the geotechnical report and on structural drawings to insure acceptance by geotechnical engineer.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D1557.
2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556, or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.
 - a. Building Slab Subgrade: At least one test of subgrade for every 185 m² (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
 - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.

D. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.3 ASPHALT CONCRETE PAVING:

A. Aggregate Base Course:

1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D.
2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.

B. Asphalt Concrete:

1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.4 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section, or in landscape divisions for exterior landscape requirements.

3.5 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction and with concurrence of COR and perform periodic inspections thereafter per COR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative

humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.

11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
 12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
 13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
 14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
 15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
 16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
 17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
 18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
 19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of

- improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
 3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.6 REINFORCEMENT:

- a. Make 1 tensile and 1 bend test in accordance with ASTM A370 from each pair of samples.
- B. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- C. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.7 MASONRY:

- A. Mortar Tests:
 1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
 2. 2 tests during 1st week of operation; 1 test per week after initial test until masonry completion.

3.8 STRUCTURAL STEEL:

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
 3. Approve welder qualifications by certification or retesting.
 4. Approve procedure for control of distortion and shrinkage stresses.
 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.
- C. Fabrication and Erection:
1. Weld Inspection:
 - a. Inspect welding equipment for capacity, maintenance and working condition.
 - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
 - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
 - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
 - e. Measure 25 percent of fillet welds.
 - f. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
 - g. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - h. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
 2. Bolt Inspection:
 - a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.

- f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COR.

3.9 STEEL DECKING:

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.10 SHEAR CONNECTOR STUDS:

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.12 SPRAYED-ON FIREPROOFING:

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from COR.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
 - 1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
- E. Location of test areas for field tests as follows:
 - 1. Thickness: Select one bay per floor, or one bay for each 930 m² (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
 - 2. Density: Take density determinations from each floor, or one test from each 930 m² (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.
- F. Submit inspection reports, certification, and instances of noncompliance to COR.

3.13 TYPE OF TEST: ALSO SEE STRUCTURAL DRAWINGS**APPROXIMATE NUMBER OF TESTS REQUIRED**

A. Earthwork:	
Laboratory Compaction Test, Soils: (ASTM D1557)	3
Field Density, Soils (AASHTO T191, T205, or T238)	90
Penetration Test, Soils	x
C. Aggregate Base:	
Laboratory Compaction, (ASTM D1557)	3
Field Density, (ASTM D1556)	6
Aggregate, Base Course	
Gradation (AASHTO T27)	1
Wear (AASHTO T96)	1
Soundness (AASHTO T104)	1
D. Asphalt Concrete:	
Field Density, (AASHTO T230)//ASTM D1188//	4
Aggregate, Asphalt Concrete	
Gradation (AASHTO T27)	1
Wear (AASHTO T96)	1
Soundness (AASHTO T104)	1
E. Concrete:	
Making and Curing Concrete Test Cylinders (ASTM C31)	126
Compressive Strength, Test Cylinders (ASTM C39)	84
Concrete Slump Test (ASTM C143)	42
Concrete Air Content Test (ASTM C173)	26
Aggregate, Normal Weight:	
Gradation (ASTM C33)	1
Deleterious Substances (ASTM C33)	1
Soundness (ASTM C33)	1
Abrasion (ASTM C33)	1
F. Reinforcing Steel:	
Tensile Test (ASTM A370)	1
Bend Test (ASTM A370)	1

G. Masonry:

Making and Curing Test Cubes (ASTM C109)	9
Compressive Strength, Test Cubes (ASTM C109)	9
Sampling and Testing Mortar, Comp. Strength (ASTM C780)	9

I. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605)	2
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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, and radiant energy, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work. These are in addition to those required for Infection Control.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
 - 7. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.

- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328..... Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COR and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
 - f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Environmental Monitoring Plans for the job site including land, water, air, and noise.

- j. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
 - 1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 - 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 - 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
 - 4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.

5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
 6. Manage and control spoil areas on and off Government property to limit spoil to areas shown on the Environmental Protection Plan.
 7. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 8. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 9. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Monitor water areas affected by construction.
- D. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.

3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise permitted by the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	//--//
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.

- f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 58 16
TEMPORARY INTERIOR SIGNAGE

PART 1 GENERAL

DESCRIPTION

- A. This section specifies temporary interior signs.
- B. Doors that require signage include:
 - 1. Egress doors that will not be used for egress during construction.
 - 2. Doors to areas of construction.
 - 3. Doors leading from areas of construction.
 - a. Signs should state: Do Not Enter Laboratory.

PART 2 PRODUCTS

2.1 TEMPORARY SIGNS

- A. Fabricate from 50 Kg (110 pound) mat finish white paper.
- B. Cut to 100 mm (4-inch) wide by 300 mm (12 inch) long size tag.
- C. Tape securely on doors.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install temporary signs attached to room door frame or room door knob, lever, or pull for doors on corridor openings.
- B. Mark on signs with felt tip marker having approximately 3 mm (1/8-inch) wide stroke for clearly legible numbers or letters.
- C. Identify room with numbers as designated on floor plans.

3.2 LOCATION

- A. Install on doors that have room, corridor, and space numbers shown.
- B. Doors that do not require signs are as follows:
 - 1. Corridor barrier doors (cross-corridor) in corridor with same number.
 - 2. Folding doors or partitions.
 - 3. Toilet or bathroom doors within and between rooms.
 - 4. Communicating doors in partitions between rooms with corridor entrance doors.
 - 5. Closet doors within rooms.
- C. Replace missing, damaged, or illegible signs.

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SECTION 01 60 00
PRODUCT REQUIREMENTS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. General product requirements.
- B. GREEN GLOBE-related product requirements.
- C. Transportation, handling, storage and protection.
- D. Product option requirements.
- E. Substitution limitations and procedures.
- F. Spare parts and maintenance materials.

1.2 RELATED SECTIONS

- A. Section 01 33 23-Shop Drawings, Product Data and Samples
- B. Section 01 74 19 - Construction Waste Management and Disposal: Waste disposal requirements potentially affecting packaging and substitutions.

1.3 REFERENCES

- A. GreenSeal GS-36 - Commercial Adhesives; Green Seal, Inc.; 2000.
- B. NFPA 70 - National Electrical Code; National Fire Protection Association; 2008.
- C. SCAQMD 1168 - South Coast Air Quality Management District Rule No.1168; current edition; www.aqmd.gov.

1.4 DEFINITIONS

- A. Products: Items purchased for incorporation in Work.
 - 1. Term "product" includes terms "material," "equipment," "system," and terms of similar intent.
 - 2. "Named Products" are items identified by manufacturer's product name, including make or model number or other designation, listed in manufacturer's published product literature.
- B. Materials: Products shaped, cut, worked, mixed, finished, refined or otherwise fabricated, processed, or installed to form a part of Work.
- C. Equipment: Product with operational parts, whether motorized or manually operated, that requires service connections, such as wiring or piping.

1.5 SUBMITTALS

- A. See Section 01 23 33 for submittal requirements
- B. Insure all submittals required for Green Globe certification have all documentation provided from the manufacturer to meet Green Globes requirements.

1.6 QUALITY ASSURANCE

- A. Source Limitations: Provide products of same kind from a single source to fullest extent possible.
- B. Compatibility of Products: When given option of selecting products, Contractor is responsible for

providing products and construction methods that are compatible with previously selected products and construction methods, or products specified to with those selected products to be compatible.

1.7 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products according to manufacturer's recommendations.
- B. Schedule delivery to minimize long-term storage at site.
 - 1. Contractor to provide their own storage facilities.
 - 2. Contractor shall not use Cheyenne VAMC loading facilities. f
- C. Coordinate delivery with installation time to assure minimum holding time for items that are flammable, hazardous, easily damaged, or sensitive to deterioration, theft, or other losses.
- D. Deliver products to site in an undamaged condition in manufacturer's original sealed container or other packaging system, complete with labels and instructions for handling, storing, unpacking, protecting, and installing.
- E. Inspect products upon delivery to ensure compliance with Contract Documents and to ensure that products are undamaged and properly protected.
- F. Store products at site in a manner that will facilitate inspection and measurement of quantity or counting of units.
- G. Store products subject to damage by weather above ground, under cover in a weather tight enclosure, and with ventilation adequate to prevent condensation.
 - 1. Maintain temperature and humidity within range required by manufacturer's instructions.

PART 2 - PRODUCTS

2.1 NEW PRODUCTS

- A. Provide new products unless specifically required or permitted by the Contract Documents.
- B. Specified Standards, Codes, and Regulations: Where compliance with an imposed code, standard, or regulation is specified, provide a product that complies with that code, standard, or regulation
- C. Visual Matching:
 - 1. Where matching a sample, Architect's or COR's decision will be final on whether a proposed product matches satisfactorily.
- D. Visual Selection:
 - 1. Where product requirements include phrase ". . . as selected from manufacturer's standard colors, patterns, textures, .. " or a similar phrase, Architect or COR will select color, pattern, and texture from product line selected that complies with other specified requirements.
- E. Do not use products having any of the following characteristics:
 - 1. Made using or containing CFC's or HCFC's.
 - 2. Made of wood from newly cut old growth timber.

- F. Where all other criteria are met, Contractor shall give preference to products that:
1. Are extracted, harvested, and/or manufactured closer to the location of the project.
 2. Have longer documented life span under normal use.
 3. Result in less construction waste.
 4. Are made of vegetable materials that are rapidly renewable.
- G. Regionally-Sourced Products:
1. Overall Project Requirement: Provide materials amounting to a minimum of 20 percent of the total value of all materials (excluding plumbing, HVAC, electrical, elevators, and other equipment) that have been extracted, harvested, or recovered, as well as manufactured, within a radius of 500 miles from the project site.
 2. Specific Product Categories: Provide regionally-sourced products as specified elsewhere.
- H. Aerosol Adhesives:
1. Provide only products having lower volatile organic compound (VOC) content than required by GreenSeal GS-36.
 - a. Require each installer to certify compliance and submit product data showing product content.
 2. Specific Product Categories: Comply with limitations specified elsewhere.
- I. Provide interchangeable components of the same manufacture for components being replaced.
- J. Wiring Terminations: Provide terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated. Size terminal lugs to NFPA 70, include lugs for terminal box.
- K. Cord and Plug: Provide minimum 6 foot cord and plug including grounding connector for connection to electric wiring system. Cord of longer length is specified in individual specification sections.

2.2 PRODUCT OPTIONS

- A. Products Specified by Reference Standards or by Description Only:
1. Use any product meeting those standards or description.
- B. Products Specified by Naming One or More Manufacturers:
1. Use a product of one of the manufacturers named and meeting specifications, no options or substitutions allowed.
- C. Proprietary Specification Requirements:
1. Single product or manufacturer is named, provide product indicated.
 2. No substitutions are permitted.
- D. Semi proprietary Specification Requirements:
1. Where two or more products or manufacturers are named, provide one of products indicated that complies with Specifications.
 2. No substitutions are permitted.
- E. Products Specified by Naming One or More Manufacturers with a Provision for Substitutions:

1. Submit a request for substitution for any manufacturer not named.
- F. Specified Standards, Codes, and Regulations: Where compliance with an imposed code, standard, or regulation is specified, provide a product that complies with that code, standard, or regulation.
- G. Inappropriate Product Selections:
 1. If Contractor believes specified product, method, or system is inappropriate for use, Contractor to notify Architect before performing Work in question.
 2. If notice of objection is not received prior to delivery to site, it will be assumed by Owner that Contractor agrees specified products, methods, and systems are appropriate for use in Project.

2.3 SPARE PARTS AND MAINTENANCE PRODUCTS

- A. Provide spare parts, maintenance, and extra products of types and in quantities specified in individual specification sections.
- B. Deliver to Project site; obtain receipt prior to final payment.

PART 3 - EXECUTION

3.1 INSTALLATION OF PRODUCTS

- A. Comply with manufacturer's instructions and recommendations for installation of products in applications indicated.
 1. Anchor each product securely in place, accurately located and aligned with other Work.
 2. Clean exposed surfaces and protect as necessary from damage and deterioration.
- B. Should job conditions or specified requirements conflict with Manufacturers' instructions, consult with Architect or COR for further instructions.

3.2 SUBSTITUTION PROCEDURES

- A. Definitions
 1. Substitutions: Contractor proposals for changes in products, materials, equipment, and methods of construction required by Contract Documents made during bidding Contract are considered to be requests for substitution.
 2. Following are not considered to be requests for substitution:
 - a. Revisions to Contract Documents requested by COR or Architect.
 - b. Specified options of products and construction methods included in Contract Documents.
 - c. Contractor's determination of and compliance with regulations and orders issued by governing authorities.
- B. Product Substitutions:
 1. Where products or manufacturers are named and accompanied by term equal, approved, or approved equal, comply with Product Substitution Procedures to obtain approval of an unnamed product.

- a. No products will be allowed to be substituted after the bid date.
 - b. Substitutions will be examined by the COR up to 7 working days prior to the bid.
Any allowed substitution shall become part of the bid documents.
- 2. Substitutions received during Bidding period will be processed as Addenda, if accepted, prior to award of Contract, and thereafter included in Contract Documents.
- 3. Submit three copies of request for substitution for consideration. Limit each request to one proposed substitution.
 - a. Submit shop drawings, product data, and certified test results attesting to the b.
 - b. The CO/COR will notify Contractor in writing of decision to accept or reject request.
 - c. The CO/COR will be sole judge of acceptability of any proposed substitution.
- C. Contractor's Responsibilities
 - 1. Contractor's responsibilities for substitution requests made after award of Contract are as follows:
 - a. Investigate proposed products and determine they are equal or superior in respects to products specified.
 - b. Provide same guarantee for accepted substitutions as for products specified.
 - c. Make changes in, and coordinate, Work as may be required to incorporate and install accepted substitutions.
 - d. Waive claims for additional costs which subsequently become apparent which are related to substitutions.
- D. Instructions to Bidders specify time restrictions for submitting requests for substitutions during the bidding period. Comply with requirements specified in this section.
- E. Document each request with complete data substantiating compliance of proposed substitution with Contract Documents.
- F. Equality of different materials or products shall be determined by methods set forth in this Section.
 - 1. No product or material shall be arbitrarily presumed to be "equal" without having first been so judged by appropriate procedures.
 - 2. Provide comparison chart itemizing specified parts or components of specified and proposed substitutions.
 - 3. Comparative analysis to be evaluated by Architect or Engineer approving substitution.
 - a. COR or Architect will be sole judge of acceptability of any proposed substitution and decision is final.
 - 4. A request for substitution constitutes a representation that the submitter:
 - a. Has investigated proposed product and determined that it meets or exceeds the quality level of the specified product.
 - b. Will provide the same warranty for the substitution as for the specified product.
 - c. Will coordinate installation and make changes to other Work that may be required

- for the Work to be complete with no additional cost to Owner.
- d. Waives claims for additional costs or time extension that may subsequently become apparent.
- e. Will reimburse Owner and Architect for review or redesign services associated with re-approval by authorities.
- G. Substitutions will not be considered when they are indicated or implied on shop drawing or product data submittals, without separate written request, or when acceptance will require revision to the Contract Documents.
- H. Contractor's submittal and Architect's/COR's acceptance of Shop Drawings, Product Data, or Samples for construction activities not complying with Contract Documents do not constitute an acceptable or valid request for substitution, nor do they constitute approval.

3.4 TRANSPORTATION AND HANDLING

- A. Coordinate schedule of product delivery to designated prepared areas in order to minimize site storage time and potential damage to stored materials.
- B. Transport and handle products in accordance with manufacturer's instructions.
- C. Transport materials in covered trucks to prevent contamination of product and littering of surrounding areas.
- D. Promptly inspect shipments to ensure that products comply with requirements, quantities are correct, and products are undamaged.
- E. Provide equipment and personnel to handle products by methods to prevent soiling, disfigurement, or damage.
- F. Arrange for the return of packing materials, such as wood pallets, where economically feasible.

3.5 STORAGE AND PROTECTION

- A. Schedule delivery to minimize long-term storage at site.
- B. Designate receiving/storage areas for incoming products so that they are delivered according to installation schedule and placed convenient to work area in order to minimize waste due to excessive materials handling and misapplication.
- C. Store and protect products in accordance with manufacturers' instructions.
- D. Store with seals and labels intact and legible.
- E. Store sensitive products in weather tight, climate controlled, enclosures in an environment favorable to product.
- F. For exterior storage of fabricated products, place on sloped supports above ground.
- G. Cover products subject to deterioration with impervious sheet covering. Provide ventilation to prevent condensation and degradation of products.
 - 1. Maintain temperature and humidity within range required by manufacturer's instructions.
 - 2. For all products subject to shrinkage, store within temperature controlled area (minimum 65

degrees) for a minimum of thirty days prior to use.

- H. Store loose granular materials on solid flat surfaces in a well-drained area. Prevent mixing with foreign matter.
- I. Prevent contact with material that may cause corrosion, discoloration, or staining.
- J. Provide equipment and personnel to store products by methods to prevent soiling, disfigurement, or damage.
- K. Arrange storage of products to permit access for inspection. Periodically inspect to verify products are undamaged and are maintained in acceptable condition.

--- END ---

SECTION 01 70 00
EXECUTION AND CLOSEOUT REQUIREMENTS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Examination, preparation, and general installation procedures.
- B. Requirements for alterations work, including selective demolition.
- C. Pre-installation meetings.
- D. Cutting and patching.
- E. Cleaning and protection.
- F. Starting of systems and equipment.
- G. Demonstration and instruction of Owner personnel.
- H. Closeout procedures, except payment procedures.

1.2 RELATED SECTIONS

- A. Section 01 10 00 – General Conditions.
- B. Section 01 23 33 - Shop Drawings, Project Data, and Samples
- B. Section 01 30 00 - Administrative Requirements: Submittals procedures.
- C. Section 01 40 00 - Quality Requirements: Testing and inspection procedures.
- F. Section 01 57 19 - Temporary Environmental Controls.
- G. Section 01 60 00 – Product Requirements
- H. Section 01 74 19 - Construction Waste Management and Disposal: Additional procedures for trash/waste removal, recycling, salvage, reuse and documentation.
- I. Section 01 78 00 - Closeout Submittals: Project record documents, operation and maintenance data, warranties and bonds.
- J. Section 07 84 00 - Firestopping.
- K. Section 01 84 19 - Acoustical Requirements

1.3 SUBMITTALS

- A. See Sections 01 23 33 and 01 30 00 for submittal procedures.

SECTION 01 70 00
EXECUTION AND CLOSEOUT REQUIREMENTS

1. Provide all GREEN GLOBES requirements and closeout documentation.
2. Project Record Documents: Accurately record actual locations of capped and active utilities.

1.4 QUALIFICATIONS

- A. For survey work, employ a land surveyor registered in the State of Wyoming and acceptable to CO/COR. Submit evidence of Surveyor's Errors and Omissions insurance coverage in the form of an Insurance Certificate.
- B. For field engineering, employ a professional engineer of the discipline required for specific service on Project, licensed in the State of Wyoming.

1.5 PROJECT CONDITIONS

- A. Grade site to drain. Maintain excavations free of water. Provide, operate, and maintain pumping equipment.
- B. Protect site from puddling or running water. Provide water barriers as required to protect site from soil erosion.
- C. Ventilate enclosed areas to assist cure of materials, to dissipate humidity, and to prevent accumulation of dust, fumes, vapors, or gases.
- D. Dust Control: Execute work by methods to minimize raising dust from construction operations. Provide positive means to prevent air-borne dust from dispersing into atmosphere.
- E. Erosion and Sediment Control: Plan and execute work by methods to control surface drainage from cuts and fills, from borrow and waste disposal areas. Prevent erosion and sedimentation.
 1. Provide temporary measures such as berms, dikes, and drains, to prevent water flow.
- F. Noise Control: Provide methods, means, and facilities to minimize noise produced by construction operations.
 1. Water spray down is required to control dust.
- G. Pollution Control: Provide methods, means, and facilities to prevent contamination of soil, water, and atmosphere from discharge of noxious, toxic substances, and pollutants produced by construction operations.

1.6 COORDINATION

- A. Coordinate scheduling, submittals, and work of the various sections of the Project Manual to ensure efficient and orderly sequence of installation of interdependent construction elements, with provisions for accommodating items installed later.
 1. All defective work must be repaired and completed prior to final payment.
- B. Contractor to notify affected utility companies and comply with their requirements.
- C. Verify that utility requirements and characteristics of new operating equipment are compatible with building utilities. Coordinate work of various sections having interdependent responsibilities for installing, connecting to, and placing in service, such equipment.

SECTION 01 70 00
EXECUTION AND CLOSEOUT REQUIREMENTS

- D. Coordinate space requirements, supports, and installation of mechanical and electrical work that are indicated diagrammatically on Drawings. Follow routing shown for pipes, ducts, and conduit, as closely as practicable; place runs parallel with lines of building. Utilize spaces efficiently to maximize accessibility for other installations, for maintenance, and for repairs.
- E. In finished areas except as otherwise indicated, conceal pipes, ducts, and wiring within the construction. Coordinate locations of fixtures and outlets with finish elements.
- F. Coordinate completion and clean-up of work of separate sections.
- G. After Owner occupancy of premises, coordinate access to site for correction of defective work and work not in accordance with Contract Documents, to minimize disruption of Owner's activities.

PART 2 PRODUCTS

2.1 PATCHING MATERIALS

- A. New Materials: As specified in product sections; match existing products and work for patching and extending work.
- B. Type and Quality of Existing Products: Determine by inspecting and testing products where necessary, referring to existing work as a standard.
- C. Product Substitution: For any proposed change in materials, submit request for substitution described in Section 01 60 00.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that existing site conditions and substrate surfaces are acceptable for subsequent work. Start of work means acceptance of existing conditions.
- B. Verify that existing substrate is capable of structural support or attachment of new work being applied or attached.
- C. Examine and verify specific conditions described in individual specification sections.
- D. Take field measurements before confirming product orders or beginning fabrication, to minimize waste due to over-ordering or misfabrication.
- E. Verify that utility services are available, of the correct characteristics, and in the correct locations.
- F. Prior to Cutting: Examine existing conditions prior to commencing work, including elements subject to damage or movement during cutting and patching. After uncovering existing work, assess conditions affecting performance of work. Beginning of cutting or patching means acceptance of existing conditions.

**SECTION 01 70 00
EXECUTION AND CLOSEOUT REQUIREMENTS**

3.2 PREPARATION

- A. Clean substrate surfaces prior to applying next material or substance.
- B. Seal cracks or openings of substrate prior to applying next material or substance.
- C. Apply manufacturer required or recommended substrate primer, sealer, or conditioner prior to applying any new material or substance in contact or bond.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install products as specified in individual sections, in accordance with manufacturer's instructions and recommendations, and so as to avoid waste due to necessity for replacement.
- B. Make vertical elements plumb and horizontal elements level, unless otherwise indicated.
- C. Install equipment and fittings plumb and level, neatly aligned with adjacent vertical and horizontal lines, unless otherwise indicated.
- D. Make consistent texture on surfaces, with seamless transitions, unless otherwise indicated.
- E. Make neat transitions between different surfaces, maintaining texture and appearance.

3.4 UTILITY ALTERATIONS

- A. Limited drawings showing existing construction and utilities are based on existing record documents only. Contractor to verify all utilities.
 - 1. Verify that utility arrangements are as shown.
 - 2. Report discrepancies to CO/COR before disturbing existing installation.
 - 3. Beginning of alterations work constitutes acceptance of existing conditions.
- B. Services (Including but not limited to Fire Protection, Electrical, and Telecommunications): Extend existing systems to accommodate new construction.
 - 1. Maintain existing active systems that are to remain in operation; maintain access to equipment and operational components; if necessary, modify installation to allow access or provide access panel.
- C. Protect existing work to remain.
 - 1. Perform cutting to accomplish removals neatly and as specified for cutting new work.
 - 2. Repair adjacent construction damaged during removal work.
- D. Adapt existing work to fit new work:
- E. Comply with all other applicable requirements of this section.

SECTION 01 70 00
EXECUTION AND CLOSEOUT REQUIREMENTS

3.7 PROGRESS CLEANING

- A. Maintain areas free of waste materials, debris, and rubbish. Maintain site in a clean and orderly condition.
- B. Remove debris and rubbish from pipe chases, plenums, attics, crawl spaces, and other closed or remote spaces, prior to enclosing the space.
- C. Broom and vacuum clean interior areas prior to start of surface finishing, and continue cleaning to eliminate dust.
 - 1. Provide Green Sweep, sweeping compound, for dust mitigation.
 - 2. Control dust to remain in residence during cleaning. The opening of doors and windows is not permitted until sweeping and vacuuming is complete.
- D. Collect and remove waste materials, debris, and trash/rubbish from site periodically and dispose off-site; do not burn or bury.
- E. See requirements for closing off ducts during construction and post occupancy flush out.

3.8 PROTECTION OF INSTALLED WORK

- A. Protect installed work from damage by construction operations.
- B. Provide special protection where specified in individual specification sections.
- C. Provide temporary and removable protection for installed products. Control activity in immediate work area to prevent damage.
- D. Provide protective coverings at walls, projections, jambs, sills, and soffits of openings.
- E. Protect finished floors, stairs, and other surfaces from traffic, dirt, wear, damage, or movement of heavy objects, by protecting with durable sheet materials.
- F. Prohibit traffic or storage upon waterproofed or roofed surfaces. If traffic or activity is necessary, obtain recommendations for protection from waterproofing or roofing material manufacturer.
- G. Remove protective coverings when no longer needed; reuse or recycle plastic coverings if possible.

3.9 SYSTEMS STARTUP

- A. Coordinate schedule for start-up of various equipment and systems.
- B. Notify CO/COR seven days prior to start-up of each item.
- C. Verify that each piece of equipment or system has been checked for proper lubrication, drive rotation, belt tension, control sequence, and for conditions that may cause damage.

SECTION 01 70 00
EXECUTION AND CLOSEOUT REQUIREMENTS

- D. Verify tests, meter readings, and specified electrical characteristics agree with those required by the equipment or system manufacturer.
- E. Verify that wiring and support components for equipment are complete and tested.
- F. Execute start-up under supervision of applicable Contractor personnel and manufacturer's representative in accordance with manufacturers' instructions.
- G. When specified in individual specification Sections, require manufacturer to provide authorized representative to be present at site to inspect, check, and approve equipment or system installation prior to start-up, and to supervise placing equipment or system in operation.
- H. Submit a written report that equipment or system has been properly installed and is functioning correctly.

3.10 DEMONSTRATION AND INSTRUCTION

- A. Demonstrate operation and maintenance of products to Owner's personnel two weeks prior to date of Substantial Completion.
- B. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shutdown of each item of equipment at scheduled time, at equipment location.
- C. For equipment or systems requiring seasonal operation, perform demonstration for other season within six months.
- D. Provide a qualified person who is knowledgeable about the Project to perform demonstration and instruction of owner personnel.

3.11 ADJUSTING

- A. Adjust operating products and equipment to ensure smooth and unhindered operation.
- B. Testing, adjusting, and balancing HVAC systems: See Section 23 05 93.

3.12 FINAL CLEANING

- A. Execute final cleaning prior to final project assessment.
- B. Use cleaning materials that are nonhazardous.
- C. Clean interior and exterior glass, surfaces exposed to view; remove temporary labels, stains and foreign substances, polish transparent and glossy surfaces, vacuum carpeted and soft surfaces.
- D. Clean equipment and fixtures to a sanitary condition with cleaning materials appropriate to the surface and material being cleaned.
- E. Clean filters of operating equipment.

SECTION 01 70 00
EXECUTION AND CLOSEOUT REQUIREMENTS

- F. Clean debris from roofs, gutters, downspouts, and drainage systems.
- G. Clean site; sweep paved areas, rake clean landscaped surfaces.
- H. Remove waste, surplus materials, trash/rubbish, and construction facilities from the site; dispose of in legal manner; do not burn or bury.

3.13 CLOSEOUT PROCEDURES

- A. Make submittals that are required by governing or other authorities.
 - 1. Provide copies to CO/COR.
- B. Accompany CO and COR on preliminary inspection to determine items to be listed for completion or correction in Contractor's Notice of Substantial Completion.
- C. Notify CO/COR when work is considered ready for Substantial Completion.
- D. Submit written certification that Contract Documents have been reviewed, work has been inspected, and that work is complete in accordance with Contract Documents and ready for review.
- E. Correct items of work listed in executed Certificates of Substantial Completion and comply with requirements for access to Owner-occupied areas.
- F. Accompany Project Coordinator on preliminary final inspection.
- G. Notify CO/COR when work is considered finally complete.
- H. Complete items of work determined by CO/COR and Architect's final inspection.

3.14 MAINTENANCE SERVICE

- A. Furnish service and maintenance of components indicated in specification sections during the warranty period.
- B. Examine system components at a frequency consistent with reliable operation. Clean, adjust, and lubricate as required.
- C. Include systematic examination, adjustment, and lubrication of components. Repair or replace parts whenever required. Use parts produced by the manufacturer of the original component.
- D. Maintenance service shall not be assigned or transferred to any agent or Subcontractor without prior written consent of the Owner.

END OF SECTION

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 – GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
 - 1. VA Goal is 50% waste recovery.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Paint.
 - 9. Fluorescent lamps.
- E. Contractor shall provide VA with documentation of total waste disposal and weight diverted in pounds for each type of material. .

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
 - C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
 - D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
 - E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
 - F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
 - G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
 - H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - a. Provide separate bins for each waste type to be diverted.
 - 2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 - 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Contractor is responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

1.7 RECORDS

Maintain records and provide to COR with payment request to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of

waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Provide schedule and quantity to be salvaged, recycled, reused.
- B. Provide schedule and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary individual containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.
 - 1. Disposal tickets shall be presented to COR with payment request.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal for period covered with each payment request.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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SECTION 01 78 00
CLOSEOUT SUBMITTALS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Project Record Documents.
- B. Operation and Maintenance Data.
- C. Warranties and bonds.
- D. Inspection procedures

1.2 RELATED SECTIONS

- A. Section 01 30 00 - Administrative Requirements: Submittals procedures, shop drawings, product data, and samples.
- B. Section 01 70 00 - Execution and Closeout Requirements: Contract closeout procedures.
- C. Individual Product Sections: Specific requirements for operation and maintenance data.
- D. Individual Product Sections: Warranties required for specific products or Work.

1.3 SUBMITTALS

- A. Project Record Documents: Submit documents to Architect with claim for final Application for Payment.
- B. Operation and Maintenance Data:
 - 1. Submit two copies of preliminary draft or proposed formats and outlines of contents before start of Work. Architect will review draft and return one copy with comments.
 - 2. For equipment, or component parts of equipment put into service during construction and operated by Tenant, submit completed documents within ten days after acceptance.
 - 3. Submit one copy of completed documents 15 days prior to final inspection. This copy will be reviewed and returned after final inspection, with Architect comments. Revise content of all document sets as required prior to final submission.
 - 4. Submit two sets of revised final documents in final form within 10 days after final inspection.
- C. Warranties and Bonds:
 - 1. For equipment or component parts of equipment put into service during construction with Tenant's permission, submit documents within 10 days after acceptance.
 - 2. Make other submittals within 10 days after Date of Substantial Completion, prior to final Application for Payment.
 - 3. For items of Work for which acceptance is delayed beyond Date of Substantial Completion, submit within 10 days after acceptance, listing the date of acceptance as the beginning of the warranty period.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION

3.1 SUBSTANTIAL COMPLETION

- A. Prior to requesting inspection for certification of Substantial Completion, complete following.
1. In Application for Payment that coincides with, or first follows, date of Substantial Completion is claimed, show 100 percent completion for portion of Work claimed as substantially complete.
 - a. Include supporting documentation for completion as indicated in these Contract Documents.
 - b. If 100 percent cannot be shown, include a list of incomplete items, value of incomplete construction, and reasons Work is not complete.
 2. Advise Owner of pending insurance changeover requirements.
 3. Submit warranties, workmanship bonds, maintenance agreements, final certifications, lien releases and similar documents.
 4. Obtain and submit releases enabling Owner unrestricted use of Work and access to services and utilities.
 - a. Include occupancy permits.
 5. Submit:
 - a. Record Drawings
 - b. Record Specifications
 - c. Maintenance manuals
 - d. Final project photographs
 - e. Damage or settlement surveys
 - f. Property surveys
 - g. Other final record information.
 6. Deliver tools, spare parts, extra stock, and similar items.
 7. Make final changeover of permanent locks and transmit keys to Owner.
 - a. Advise Owner's personnel of changeover in security provisions.
 8. Complete startup testing of systems and 8 hours instruction instruction to Owner's operation and maintenance personnel.
 9. Discontinue and remove temporary facilities from site, along with mockups, construction tools, and similar elements.
 10. Complete final cleanup requirements.
 11. Touch up and otherwise repair and restore marred, exposed finishes, including touchup painting.
- B. Inspection Procedures:
1. On receipt from contractor a written request for inspection with certification the project is

- substantially complete and a punch list, Architect will proceed with an inspection or advise Contractor of unfilled requirements.
2. CO/COR will prepare Certificate of Substantial Completion following inspection or advise Contractor of construction that must be completed or corrected before certificate can be issued.
 - a. CO/COR will reinspect once when requested with assurance that punch list and Work is substantially complete.
 - b. Results of completed inspection will form basis of requirements for Final Acceptance.
 3. Owner will allow Contractor no longer than 30 calendar days from Date of Substantial Completion to remedy deficiencies.

3.2 FINAL ACCEPTANCE

- A. Prior to requesting final inspection for certification of final acceptance and final payment, submit following:
 1. Final payment request with releases, including insurance certificates for products and systems where applicable.
 2. Updated final statement accounting for final additional changes to Contract Sum.
 - a. CO will prepare a final Change Order after final acceptance showing adjustments to Contract Sum which were not made previously by Change Orders.
 3. Copy of CO/COR's final inspection list of items to be completed or corrected.,
 - a. Certification to state each item has been completed or corrected or otherwise resolved for acceptance.
 4. Consent of Surety to Final Payment.
 5. Evidence of final, continuing insurance coverage complying with insurance requirements.
- B. Reinspection Procedure:
 1. CO/COR will reinspect to verify status of completion upon receipt of notice that Work, including list of items from earlier inspection, has been completed.
 - a. Indicate items for which completion is delayed under circumstances acceptable to CO/COR.
 2. If Work is found to be complete following final inspection, CO will issue a certificate of final acceptance.
 3. Should CO/COR determine that Work is incomplete or defective:
 - a. CO/COR will promptly notify Contractor, in writing, listing incomplete or defective Work.
 - b. Contractor to remedy deficiencies promptly, and notify Architect when ready for reinspection. Contractor shall pay costs for reinspection by the Architect.

3.3 PROJECT RECORD DOCUMENTS

- A. Maintain on site one set of the following record documents; record actual revisions to the Work and

identify as RECORD DRAWINGS - PROJECT SET:

1. Drawings.
 2. Specifications.
 3. Addenda.
 4. Change Orders and other modifications to the Contract.
 5. Reviewed shop drawings, product data, and samples.
 6. Manufacturer's instruction for assembly, installation, and adjusting.
- B. Mark Drawings to show actual installation and construction where construction varies substantially from Work as shown.
1. Using an erasable colored pencil (not ink or indelible pencil), clearly describe change by graphic line and note.
 2. Date entries, and note related Change Order numbers where applicable.
 3. Call attention to entries by a "cloud" drawn around areas affected.
 4. Where overlapping changes occur, mark with different colors.
- C. Conversion of schematic layouts:
1. Design of future modifications of facility may require accurate information as to final physical layout of items which are shown schematically on Drawings.
 2. Show on Project set of Record Drawings, by dimension accurate to within one inch, centerline of each run of items shown schematically on Drawings. Clearly identify item by accurate note such as "cast iron drain", "galv. water", and like. Show, by symbol or note, vertical location of item ("under slab", "in ceiling plenum", "exposed", and like). Relate by identification descriptive to Specifications
- D. Ensure entries are complete and accurate.
- E. Provide AutoCAD documents of all record drawings, AutoCAD 13 minimum.
- F. Store record documents separate from documents used for construction.
- G. Record information concurrent with construction progress.
- H. Specifications: Legibly mark and record at each product section description of actual products installed, including the following:
1. Manufacturer's name and product model and number.
 2. Show changes in actual Work performed in comparison with Specification text.
 3. Product substitutions or alternates utilized.
 4. Changes made by Addenda and modifications, such as Change Orders and modifications issued during construction..
- I. Record Drawings and Shop Drawings: Legibly mark each item to record actual construction including:
1. Measured horizontal and vertical locations of underground utilities and appurtenances, referenced to permanent surface improvements.
 2. Field changes of dimension and detail.

3. Details not on original Contract drawings.

J Final Record Documents: Prior to request for Substantial Completion, secure from COR at no charge to Contractor two (2) complete sets of bond copies of Contract Drawings.

1. Carefully transfer change data shown on Project set of Record Drawings to corresponding AutoCAD copy, coordinating changes as required.
2. Clearly indicate at each affected detail and other drawings a full description of changes made during construction, and actual location of items.
3. Show final location of electrical junction boxes and outlets, telephone and data outlets, supply and return registers, and like.
4. Call attention to entries by a "cloud" drawn around areas affected.
5. Make changes neatly, consistently, and with proper media to assure longevity and clear reproduction.

3.4 OPERATION AND MAINTENANCE DATA

- A. For each Product or System: List names, addresses and telephone numbers of Subcontractors and suppliers, including local source of supplies and replacement parts.
- B. Product Data: Mark each sheet to clearly identify specific products and component parts, and data applicable to installation. Delete inapplicable information.
- C. Drawings: Supplement product data to illustrate relations of component parts of equipment and systems, to show control and flow diagrams. Do not use Project Record Documents as maintenance drawings.
- D. Typed Text: As required to supplement product data. Provide logical sequence of instructions for each procedure, incorporating manufacturer's instructions.

3.5 OPERATION AND MAINTENANCE DATA FOR MATERIALS AND FINISHES

- A. For each Product, Applied Material, and Finish:
 1. Product data, with catalog number, size, composition, and color and texture designations.
 2. Information for re-ordering custom manufactured products.
- B. Instructions for Care and Maintenance: Manufacturer's recommendations for cleaning agents and methods, precautions against detrimental cleaning agents and methods, and recommended schedule for cleaning and maintenance.
- C. Moisture protection and weather-exposed products: Include product data listing applicable reference standards, chemical composition, and details of installation. Provide recommendations for inspections, maintenance, and repair.

3.6 OPERATION AND MAINTENANCE DATA FOR EQUIPMENT AND SYSTEMS

- A. For each Item of Equipment and each System:
 1. Description of unit or system, and component parts.

2. Identify function, normal operating characteristics, and limiting conditions.
 3. Include performance curves, with engineering data and tests.
 4. Complete nomenclature and model number of replaceable parts.
- B. Panelboard Circuit Directories: Provide electrical service characteristics, controls, and communications; typed.
 - C. Include color coded wiring diagrams as installed.
 - D. Operating Procedures: Include start-up, break-in, and routine normal operating instructions and sequences. Include regulation, control, stopping, shut-down, and emergency instructions. Include summer, winter, and any special operating instructions.
 - E. Maintenance Requirements: Include routine procedures and guide for preventative maintenance and troubleshooting; disassembly, repair, and reassembly instructions; and alignment, adjusting, balancing, and checking instructions.
 - F. Provide servicing and lubrication schedule and list of lubricants required.
 - G. Include Manufacturer's printed operation and maintenance instructions.
 - H. Provide original manufacturer's parts list, illustrations, assembly drawings, and diagrams required for maintenance.
 - I. Provide Contractor's coordination drawings, with color coded piping diagrams as installed.
 - J. Provide charts of valve tag numbers, with location and function of each valve, keyed to flow and control diagrams.
 - K. Additional Requirements: As specified in individual product specification sections.

3.7 OPERATION AND MAINTENANCE MANUALS

- A. Prepare instructions and data by personnel experienced in maintenance and operation of described products.
- B. Prepare data in the form of an instructional manual.
- C. Binders: Commercial quality, 8-1/2 by 11 inch three D side ring binders with durable plastic covers; 2 inch maximum ring size. When multiple binders are used, correlate data into related, consistent groupings.
- D. Cover: Identify each binder with typed or printed title OPERATION AND MAINTENANCE INSTRUCTIONS; identify title of Project; identify subject matter of contents.
- E. Provide tabbed dividers for each separate product and system, with typed description of product and major component parts of equipment.
- F. Text: Manufacturer's printed data, or typewritten data on 24 pound paper.
- G. Drawings: Provide with reinforced punched binder tab. Bind in with text; fold larger drawings to size of text pages.
- H. Arrange content by systems under section numbers and sequence of Table of Contents of this Project Manual.
- I. Contents: Prepare a Table of Contents for each volume, with each product or system description

identified, in three parts as follows:

1. Part 1: Directory, listing names, addresses, and telephone numbers of Architect, Contractor, Subcontractors, and major equipment suppliers.
 2. Part 2: Operation and maintenance instructions, arranged by system and subdivided by specification section. For each category, identify names, addresses, and telephone numbers of Subcontractors and suppliers. Identify the following:
 - a. Significant design criteria.
 - b. List of equipment.
 - c. Parts list for each component.
 - d. Operating instructions.
 - e. Maintenance instructions for equipment and systems.
 - f. Maintenance instructions for special finishes, including recommended cleaning methods and materials, and special precautions identifying detrimental agents.
 3. Part 3: Project documents and certificates, including the following:
 - a. Shop drawings and product data.
- J. Provide a listing in Table of Contents for design data, with tabbed dividers and space for insertion of data.
- K. Table of Contents: Provide title of Project; names, addresses, and telephone numbers of Architect, Consultants, and Contractor with name of responsible parties; schedule of products and systems, indexed to content of the volume.

3.8 WARRANTIES AND BONDS

- A. Obtain warranties and bonds, executed in duplicate by responsible Subcontractors, suppliers, and manufacturers, within 10 days after completion of the applicable item of work. Except for items put into use with Tenant's permission, leave date of beginning of time of warranty until the Date of Substantial completion is determined.
- B. Verify that documents are in proper form, contain full information, and are notarized.
- C. Co-execute submittals when required.
- D. Retain warranties and bonds until time specified for submittal.
- E. Include originals of each in operation and maintenance manuals, indexed separately on Table of Contents.

--- END ---

ACOUSTICAL PERFORMANCE REQUIREMENTS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Performance requirements for party walls, corridors, windows, doors, floor/ceiling assemblies, and equipment noise.

1.2 RELATED SECTIONS

- A. Section 05 40 00 - Cold-Formed Metal Framing: Exterior wind-load-bearing metal stud framing.
- B. Section 07 21 00 - Thermal Insulation: Acoustic insulation.
- C. Section 07 84 00 - Firestopping: Firestop at system junction with structure.
- D. Section 07 90 05 - Joint Sealers: Acoustic sealant.
- E. Section 08 80 00 - Glazing.
- F. Section 09 21 16 - Gypsum Board Assemblies: Metal studs for gypsum board partition framing.
- G-. Section 09 51 00 - Acoustical Ceilings: Suspension system for acoustical panels specified.
- H. Division 22 - Plumbing
- I. Division 23 - HVAC
- J. Division 26 - Electrical

1.3 PERFORMANCE REQUIREMENTS

- A. Party Walls: STC 45+.
- B. Corridor Walls: STC 45+.
- D. Entry Doors:
 - 1. Full bulb-type seals and automatic door bottom (surface mounted).
 - 2. STC: 40+.
- E. Background Noise Criterion (NC) in units: NC 35
- F. Plumbing:
 - 1. Isolate attachments to structure with neoprene isolators
 - 2. Insulate around pipes
- G. Overhead Doors: Isolate track and motor from structure using neoprene mounts.
- H. Electrical: Provide foam all outlets

1.4 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements, for submittal procedures.
- B. See related sections specified for submittal requirements.
- C. Product Data Submittals: Submit manufacturer's standard published data for acoustical

requirements. Mark each copy to identify applicable products, models, options, and other data. Supplement manufacturers' standard data to provide information specific to this Project.

- D. Certificates: Certify that products of this section meet or exceed specified requirements.

1.5 PRE-INSTALLATION MEETING

- A. Convene one week before starting work of this section.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Contractor to verify that acoustical assemblies are compliance with the contract documents.

3.2 FIELD QUALITY CONTROL

- A. Perform field inspection and testing in accordance with Section 01 40 00.
- B. See individual specification sections for testing required.

-----END-----

SECTION 02 41 00 DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of trees portions of buildings, utilities, and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 11, EARTH MOVING (SHORT FORM).
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- F. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
- G. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.

2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center ; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

- A. Selectively demolish and remove portions of buildings and structures, including all appurtenances related or connected thereto, as noted below:
 1. As required for installation of new utility service lines.
 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall

dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

- C. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations . All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When Utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

--- E N D ---

SECTION 03 30 53
(SHORT-FORM) CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and material and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TOLERANCES:

- A. ACI 117.
- B. Slab Finishes: ACI 117, F-number method in accordance with ASTM E1155.

1.4 REGULATORY REQUIREMENTS:

- A. ACI SP-66 ACI Detailing Manual
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Concrete Mix Design.
- C. Shop Drawings: Reinforcing steel: Complete shop drawings.
- D. Manufacturer's Certificates: Air-entraining admixture, chemical admixtures, curing compounds.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117R-06 Tolerances for Concrete Construction and Materials
 - 211.1-91(R2002) Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98(R2004) Proportions for Structural Lightweight Concrete
 - 301-05 Specification for Structural Concrete
 - 305R-06 Hot Weather Concreting
 - 306R-2002 Cold Weather Concreting
 - SP-66-04 ACI Detailing Manual
 - 318/318R-05 Building Code Requirements for Reinforced Concrete
 - 347R-04 Guide to Formwork for Concrete
- C. American Society for Testing and Materials (ASTM):

A185-07	Steel Welded Wire, Fabric, Plain for Concrete Reinforcement
A615/A615M-08	Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
A996/A996M-06	Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
C31/C31M-08.....	Making and Curing Concrete Test Specimens in the Field
C33-07	Concrete Aggregates
C39/C39M-05.....	Compressive Strength of Cylindrical Concrete Specimens
C94/C94M-07	Ready-Mixed Concrete
C143/C143M-05.....	Standard Test Method for Slump of Hydraulic Cement Concrete
C150-07	Portland Cement
C171-07	Sheet Material for Curing Concrete
C172-07	Sampling Freshly Mixed Concrete
C173-07.....	Air Content of Freshly Mixed Concrete by the Volumetric Method
C192/C192M-07	Making and Curing Concrete Test Specimens in the Laboratory
C231-08	Air Content of Freshly Mixed Concrete by the Pressure Method
C260-06	Air-Entraining Admixtures for Concrete
C330-05	Lightweight Aggregates for Structural Concrete
C494/C494M-08.....	Chemical Admixtures for Concrete
C618-08	Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
D1751-04.....	Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
D4397-02	Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
E1155-96(2008)	Determining F_F Floor Flatness and F_L Floor Levelness Numbers

PART 2 - PRODUCTS

2.1 FORMS:

Wood, plywood, metal, or other materials, approved by Resident Engineer, of grade or type suitable to obtain type of finish specified.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150, Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.

- C. Coarse Aggregate: ASTM C33, Size 67. Size 467 may be used for footings and walls over 300 mm (12 inches) thick. Coarse aggregate for applied topping and metal pan stair fill shall be Size 7.
- D. Fine Aggregate: ASTM C33.
- E. Lightweight Aggregate for Structural Concrete: ASTM C330, Table 1
- F. Mixing Water: Fresh, clean, and potable.
- G. Air-Entraining Admixture: ASTM C260.
- H. Chemical Admixtures: ASTM C494.
- I. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- J. Reinforcing Steel: ASTM A615 or ASTM A996, deformed. See structural drawings for grade.
- L. Expansion Joint Filler: ASTM D1751.
- M. Sheet Materials for Curing Concrete: ASTM C171.
- Q. Grout, Non-Shrinking: Premixed ferrous or non-ferrous, mixed and applied in accordance with manufacturer's recommendations. Grout shall show no settlement or vertical drying shrinkage at 3 days or thereafter based on initial measurement made at time of placement, and produce a compressive strength of at least 18mpa (2500 psi) at 3 days and 35mpa (5000 psi) at 28 days.

2.3 CONCRETE MIXES:

- A. Design of concrete mixes using materials specified shall be the responsibility of the Contractor as set forth under Option C of ASTM C94.
- B. Compressive strength at 28 days shall be not less than 25mpa (3000 psi).
- C. Establish strength of concrete by testing prior to beginning concreting operation. Test consists of average of three cylinders made and cured in accordance with ASTM C192 and tested in accordance with ASTM C39.
- D. Maximum slump for vibrated concrete is 100 mm (4 inches) tested in accordance with ASTM C143.
- E. Cement and water factor (See Table I):

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete: Strength	Non-Air-Entrained		Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	.	310 (520)	.

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'_c . For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'_c .
 2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 - * Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- F. Air-entrainment is required for all exterior concrete and as required for Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS. Air content shall conform with the following table::

**TABLE I - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Coarse Aggregate	Total Air Content Percentage by Volume
10 mm (3/8 in)	6 to 10
13 mm (1/2 in)	5 to 9
19 mm (3/4 in)	4 to 8
25 mm (1 in)	3 1/2 to 6 1/2
40 mm (1 1/2 in)	3 to 6

2.4 BATCHING & MIXING:

- A. Store, batch, and mix materials as specified in ASTM C94.
2. Ready-Mixed: Ready-mixed concrete comply with ASTM C94, except use of non-agitating equipment for transporting concrete to the site will not be permitted. With each load of concrete delivered to project, ready-mixed concrete producer shall furnish, in duplicate, certification as required by ASTM C94.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. Installation shall conform to ACI 347. Sufficiently tight to hold concrete without leakage, sufficiently braced to withstand vibration of concrete, and to carry, without appreciable deflection, all dead and live loads to which they may be subjected.
- B. Treating and Wetting: Treat or wet contact forms as follows:
 1. Coat plywood and board forms with non-staining form sealer. In hot weather cool forms by wetting with cool water just before concrete is placed.

2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Inserts, sleeves, and similar items: Flashing reglets, masonry ties, anchors, inserts, wires, hangers, sleeves, boxes for floor hinges and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned and built into construction, and maintained securely in place.
- D. Construction Tolerances:
1. Contractor is responsible for setting and maintaining concrete formwork to assure erection of completed work within tolerances specified to accommodate installation of other rough and finish materials. Remedial work necessary for correcting excessive tolerances is the responsibility of the Contractor. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
 2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 REINFORCEMENT:

Details of concrete reinforcement, unless otherwise shown, shall be in accordance with ACI 318 and ACI SP-66. Support and securely tie reinforcing steel to prevent displacement during placing of concrete.

3.3 VAPOR BARRIER:

Except where membrane waterproofing is required, place interior concrete slabs on a continuous vapor barrier.

- A. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
- B. Lap joints 150 mm (6 inches) and seal with a compatible pressure-sensitive tape.
- C. Patch punctures and tears.

3.4 PLACING CONCRETE:

- A. Remove water from excavations before concrete is placed. Remove hardened concrete, debris and other foreign materials from interior of forms, and from inside of mixing and conveying equipment. Obtain approval of Resident Engineer before placing concrete. Provide screeds at required elevations for concrete slabs.
- B. Before placing new concrete on or against concrete which has set, existing surfaces shall be roughened and cleaned free from all laitance, foreign matter, and loose particles.
- C. Convey concrete from mixer to final place of deposit by method which will prevent segregation or loss of ingredients. Do not deposit in work concrete that has attained its initial set or has

contained its water or cement more than 1 1/2 hours. Do not allow concrete to drop freely more than 1500 mm (5 feet) in unexposed work nor more than 900 mm (3 feet) in exposed work. Place and consolidate concrete in horizontal layers not exceeding 300 mm (12 inches) in thickness. Consolidate concrete by spading, rodding, and mechanical vibrator. Do not secure vibrator to forms or reinforcement. Vibration shall be carried on continuously with placing of concrete.

- D. Hot weather placing of concrete: Follow recommendations of ACI 305R to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete.
- E. Cold weather placing of concrete: Follow recommendations of ACI 306R, to prevent freezing of thin sections less than 300 mm (12 inches) and to permit concrete to gain strength properly, except that use of calcium chloride shall not be permitted without written approval from Resident Engineer.

3.5 PROTECTION AND CURING:

Protect exposed surfaces of concrete from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by Resident Engineer.

3.6 FORM REMOVAL:

Forms remain in place until concrete has a sufficient strength to carry its own weight and loads supported. Removal of forms at any time is the Contractor's sole responsibility.

3.7 SURFACE PREPARATION:

Immediately after forms have been removed and work has been examined and approved by Resident Engineer, remove loose materials, and patch all stone pockets, surface honeycomb, or similar deficiencies with cement mortar made with 1 part portland cement and 2 to 3 parts sand.

3.8 FINISHES:

- A. Vertical and Overhead Surface Finishes:
 - 1. Unfinished Areas: Vertical and overhead concrete surfaces exposed in unfinished areas, above suspended ceilings in manholes, and other unfinished areas exposed or concealed will not require additional finishing.
 - 3. Interior and Exterior Exposed Areas (finished): Finished areas, unless otherwise shown, shall be given a grout finish of uniform color and shall have a smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs have been removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone or stone.
 - b. Apply grout composed of 1 part portland cement and 1 part clean, fine sand (smaller than 600 micro-m (No. 30) sieve). Work grout into surface of concrete with cork floats or fiber brushes until all pits and honeycomb are filled.
 - c. After grout has hardened, but still plastic, remove surplus grout with a sponge rubber float and by rubbing with clean burlap.

- d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish for any area in same day. Confine limits of finished areas to natural breaks in wall surface. Do not leave grout on concrete surface overnight.

B. Slab Finishes:

2. Floating: Allow water brought to surface by float used for rough finishing to evaporate before surface is again floated or troweled. Do not sprinkle dry cement on surface to absorb water.
3. Float Finish: Ramps, stair treads, and platforms, both interior and exterior, equipment pads, and slabs to receive non-cementitious materials, except as specified, shall be screened and floated to a smooth dense finish. After first floating, while surface is still soft, surfaces shall be checked for alignment using a straightedge or template. Correct high spots by cutting down with a trowel or similar tool and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections on floated finish by rubbing or dry grinding. Refloat the slab to a uniform sandy texture.
4. Steel Trowel Finish: Applied toppings, concrete surfaces to receive resilient floor covering or carpet, future floor roof and all monolithic concrete floor slabs exposed in finished work and for which no other finish is shown or specified shall be steel troweled. Final steel troweling to secure a smooth, dense surface shall be delayed as long as possible, generally when the surface can no longer be dented with finger. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure on trowel to compact cement paste and form a dense, smooth surface. Finished surface shall be free of trowel marks, uniform in texture and appearance.
5. Broom Finish: Finish all exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after the surfaces have been floated.
6. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:

Slab on grade & Shored suspended slabs	Unshored suspended slabs
Specified overall value F_F 25/ F_L 20	Specified overall value F_F 25
Minimum local value F_F 17/ F_L 15	Minimum local value F_F 17

3.9 SURFACE TREATMENTS:

- A. Surface treatments (sealers) shall be mixed and applied in accordance with manufacturer's printed instructions.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of all concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Aggregate shall be broadcast uniformly over concrete surface. Trowel concrete surface to smooth dense finish. After curing, rub the treated surface with abrasive brick and water sufficiently to slightly expose abrasive aggregate.

3.11 RESURFACING FLOORS:

Remove existing flooring, in areas to receive resurfacing, to expose existing structural slab and to extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, wetting, and grouting. Apply topping as specified.

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**SECTION 04 05 13
MASONRY MORTARING**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

- A. Mortar used in Section:
 - 2. Section 04 05 16, MASONRY GROUTING.
 - 3. Section 04 20 00, UNIT MASONRY.
 - 4. Section 04 05 31, MASONRY TUCK POINTING.
 - 5. Section 04 72 00, CAST STONE MASONRY.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

- A. Engage a commercial testing laboratory approved by COR to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to COR.

1.4 TESTS

- A. Test mortar and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by COR.
- E. After tests have been made and materials approved, do not change without additional test and approval of COR.
- F. Testing:
 - 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 - 2. Mortar:
 - a. Test for compressive strength and water retention; ASTM C270.
 - b. Mortar compressive strengths 28 days as follows:
 Type S: Minimum 12400 kPa (1800 psi) at 28 days.
 Type N: Minimum 5170 kPa (750 psi) at 28 days.
 - 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
 - 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

- G. During progress of work, testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES, takes and tests samples as specified in that section. Testing procedures and test methods in ASTM C780.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Testing laboratory's facilities and qualifications of its technical personnel.
 - 2. Indicating that following items meet specifications:
 - a. Portland cement.
 - b. Masonry cement.
 - c. Mortar cement.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).
 - g. Color admixture.
 - h. Sample of existing color grout on adjacent building.
- C. Laboratory Test Reports:
 - 1. Mortar, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
 - 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.
 - 4. Liquid acrylic resin.
- E. Color Sample
 - 1. Final joint color, match adjacent building color.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04Organic Impurities in Fine Aggregates for Concrete
 - C91-05Masonry Cement

C109-08	Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens)
C144-04	Aggregate for Masonry Mortar
C150-09	Portland Cement
C207-06	Hydrated Lime for Masonry Purposes
C270-10	Mortar for Unit Masonry
C307-03(R2008)	Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
C321-00(R2005)	Bond Strength of Chemical-Resistant Mortars
C348-08	Flexural Strength of Hydraulic Cement Mortars
C595-10	Blended Hydraulic Cement
C780-10	Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C1329-05	Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick to match color of adjacent buildings.
2. White plastering sand meeting sieve analysis for mortar joints for pointing

B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT

A. ASTM C91. Type N, S.

2.5 MORTAR CEMENT

ASTM C1329, Type N, S.

2.6 PORTLAND CEMENT

A. ASTM C150, Type I.

2.7 LIQUID ACRYLIC RESIN

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.8 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.9 POINTING MORTAR

- A. For Cast Stone or Precast Concrete: Match existing buildings.

2.10 MASONRY MORTAR

- A. Conform to ASTM C270.
- B. Admixtures:
 1. Do not use mortar admixtures, unless approved by COR.
 2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
 3. Do not use antifreeze compounds.

PART 3 - EXECUTION

3.1 MIXING

- A. Mix in a mechanically operated mortar mixer.
 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
 1. Re-tempered by adding water to restore to proper consistency and workability.
 2. Discard mortar that has reached its initial set or has not been used within two hours.
- E. Pointing Mortar:
 1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
 2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
 3. Add water to bring mortar to a workable consistency prior to application.

3.2 MORTAR USE LOCATION

- B. Use Type S mortar for setting cast stone
- C. For brick veneer over frame back up walls, use Type N portland cement-lime mortar or Type S masonry cement or mortar cement mortar.
- D. Use Type N mortar for other masonry work, except as otherwise specified.
- E. Use Type N mortar for tuck pointing work.
- F. Use pointing mortar for items specified.

--- E N D ---

**SECTION 04 05 16
MASONRY GROUTING**

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

- A. Grout used in Section:
 - 1. Section 04 20 00, UNIT MASONRY.
 - 2. Section 04 72 00, CAST STONE MASONRY.

1.3 TESTS:

- A. Test grout and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by COR.
- E. After tests have been made and materials approved, do not change without additional test and approval of COR.
- F. Testing:
 - 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 - 2. Grout:
 - a. Test for compressive strength; ASTM C1019.
 - b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.
 - 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
 - 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Indicating that following items meet specifications:
 - a. Portland cement.
 - b. Masonry cement.
 - c. Grout.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).

- f. Coarse aggregate for grout.
- C. Laboratory Test Reports:
 - 1. Grout, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
 - 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.
 - 4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04 Organic Impurities in Fine Aggregates for Concrete
 - C91-05 Masonry Cement
 - C150-09 Portland Cement
 - C207-06 Hydrated Lime for Masonry Purposes
 - C404-07 Aggregate for Masonry Grout
 - C476-10 Grout for Masonry
 - C595-10 Blended Hydraulic Cement
 - C979-10 Pigments for Integrally Colored Concrete
 - C1019-11 Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

- A. ASTM C91. Type N, S.

2.5 PORTLAND CEMENT:

- A. ASTM C150, Type I.

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

- A. Conform to ASTM C476 except as specified.
- B. Grout type proportioned by volume as follows:
 - 1. Fine Grout:
 - a. Portland cement or blended hydraulic cement: one part.
 - b. Hydrated lime: 0 to 1/10 part.
 - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
 - 2. Coarse Grout:
 - a. Portland cement or blended hydraulic cement: one part.
 - b. Hydrated lime: 0 to 1/10 part.
 - c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
 - d. Coarse aggregate: one to two times sum of volumes of cement and lime used.
 - 3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

PART 3 - EXECUTION**3.1 MIXING:**

- A. Mix in a mechanically operated grout mixer.
 - 1. Mix grout for at least five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

--- E N D ---

SECTION 04 05 31 MASONRY TUCK POINTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for tuck pointing of existing masonry at new openings cut through the existing exterior wall.

1.2 RELATED WORK

Mortars: Section 04 05 13, MASONRY MORTARING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C67-07Brick and Structural Clay Tile, Sampling and Testing
 - C216-07Facing Brick (Solid Masonry Units Made From Clay or Shale)
 - C270-07Mortar for Unit Masonry
- C. International Masonry Institute: Recommended Practices and Guide Specifications for Cold Weather Masonry Construction.

PART 2 - PRODUCTS

2.1 TUCK POINTING MORTAR

As per appendix X3 of ASTM C270.

2.2 REPLACEMENT MASONRY UNITS

- A. Face Brick:
 - 1. ASTM C216, Grade SW, Type FBS. Brick shall be classified slightly efflorescent or better when tested in accordance with ASTM C67.
 - 2. Face brick shall match facing brick of the existing building(s) that is being tuck pointed.
 "Cheyenne Blend" by the Lakewood Brick Company, Medium Red smooth - 56%5, Regency Gold smooth - 34%, and Market Street smooth - 10%.
- B. Other Units to match existing.

PART 3 - EXECUTION

3.1 CUT OUT OF EXISTING MORTAR JOINTS

- A. Cut out existing mortar joints (both bed and head joints) and remove by means of a toothing chisel or a special pointer's grinder, to a uniform depth of to 19 mm (3/4-inch), or until sound mortar is reached. Take care to not damage edges of existing masonry units to remain.
- B. Remove dust and debris from the joints by brushing, blowing with air or rinsing with water. Do not rinse when temperature is below freezing.

3.2 JOB CONDITIONS

- A. Protection: Protect newly pointed joints from rain, until pointed joints are sufficiently hard enough to prevent damage.
- B. Cold Weather Protection:
 - 1. Tuck pointing may be performed in freezing weather when methods of protection are utilized.
 - 2. Comply with applicable sections of "Recommended Practices for Cold Weather Construction" as published by International Masonry Industry All Weather Council.
 - 3. Existing surfaces at temperatures to prevent mortar from freezing or causing other damage to mortar.

3.3 INSTALLATION OF TUCK POINTING MORTAR

- A. Immediately prior to application of mortar, dampen joints to be tuck pointed. Prior to application of pointing mortar, allow masonry units to absorb surface water.
- B. Tightly pack mortar into joints in thin layers, approximately 6 mm (1/4-inch) thick maximum.
- C. Allow layer to become "thumbprint hard" before applying next layer.
- D. Pack final layer flush with surfaces of masonry units. When mortar becomes "thumbprint hard", tool joints.

3.4 TOOLING OF JOINTS

- A. Tool joints with a jointing tool to produce a smooth, compacted, concaved joint.
- B. Tool joints in patch work with a jointing tool to match the existing surrounding joints.

3.5 REPLACEMENT OF MASONRY UNITS

- A. Cut out mortar joints surrounding masonry units that are to be removed and replaced.
 - 1. Units removed may be broken and removed, providing surrounding units to remain are not damaged.
 - 2. Once the units are removed, carefully chisel out the old mortar and remove dust and debris.
 - 3. If units are located in exterior wythe of a cavity or veneer wall, exercise care to prevent debris falling into cavity.
- B. Dampen surfaces of the surrounding units before new units are placed.
 - 1. Allow existing masonry to absorb surface moisture prior to starting installation of the new replacement units.
 - 2. Butter contact surfaces of existing masonry and new replacement masonry units with mortar.
 - 3. Center replacement masonry units in opening and press into position.
 - 4. Remove excess mortar with a trowel.
 - 5. Point around replacement masonry units to ensure full head and bed joints.
 - 6. When mortar becomes "thumbprint hard", tool joints.

3.6 CLEANING

- A. Clean exposed masonry surfaces on completion.
- B. Remove mortar droppings and other foreign substances from wall surfaces.

- C. First wet surfaces with clean water, then wash down with a solution of soapless detergent specially prepared for cleaning brick.
- D. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
- E. Free clean surfaces from traces of detergent, foreign streaks or stains. Protect materials during cleaning operations including adjoining construction.
- F. Use of muratic acid for cleaning is prohibited.

- - - E N D - - -

SECTION 04 20 00 UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.
- C. Cavity insulation: Section 07 21 13, THERMAL INSULATION.
- D. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
 - 1. Face brick, sample panel, 400 mm by 400 mm (16 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints to match adjacent building.
 - 2. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Shop Drawings:
 - 1. Special masonry shapes.
 - 2. Drawings showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
- D. Certificates:
 - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 - 2. Indicating that the following items meet specification requirements:
 - a. Face brick.
 - 3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.
- F. Manufacturer's Literature and Data:
 - 1. Anchors, ties, and reinforcement.

1.4 SAMPLE PANEL

- A. Before starting masonry, lay up a sample 4'x4' grouted panel in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).

1. Use masonry units from random cubes of units delivered on site.
 2. Include ties and anchors.
- B. Use sample panels approved by COR for standard of workmanship of new masonry work.
- C. Use sample panel to test cleaning methods.

1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A951-06.....Steel Wire for Masonry Joint Reinforcement.
 - C62-0Building Brick (Solid Masonry Units Made From Clay or Shale)
 - C67-09Sampling and Testing Brick and Structural Clay Tile

 - C216-10Facing Brick (Solid Masonry Units Made From Clay or Shale)
 - C476-10Standard Specification for Grout for Masonry
 - C612-10Mineral Fiber Block and Board Thermal Insulation
 - .
 - D1056-07Flexible Cellular Materials - Sponge or Expanded Rubber
 - D3574-08Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams
 - F1667-11.....Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
- Hot and Cold Weather Masonry Construction Manual-98 (R2000).
- D. American Welding Society (AWS):
- D1.4-11Structural Welding Code – Reinforcing Steel.
- E. Federal Specifications (FS):
- FF-S-107C-00Screws, Tapping and Drive
- F. Brick Industry Association - Technical Notes on Brick Construction (BIA):
- 11-2001Guide Specifications for Brick Masonry, Part I
 - 11A–1988.....Guide Specifications for Brick Masonry, Part II
 - 11B–1988.....Guide Specifications for Brick Masonry, Part III Execution
 - 11C-1998Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
 - 11D-1988Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued

- G. Masonry Standards Joint Committee; Specifications for Masonry Structures TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS

2.1 BRICK

- A. Face Brick:
1. ASTM C216, Grade SW, Type FBS.
 2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
 3. Size:
 - a. Modular – verify and match existing size, texture and color: “Cheyenne Blend” by The Lakewood Brick Company, Medium Red smooth - 56%, Regency Gold smooth - 34%, Market Street smooth - 10%.
- B. Building Brick: ASTM C62, Grade SW for interior work; Grade SW where in contact with earth.

2.6 ANCHORS, TIES, AND REINFORCEMENT

- A. Adjustable Veneer Anchor for Frame Walls:
1. Two piece, adjustable anchor and tie.
 2. Anchor and tie may be either type; use only one type throughout.
 3. Loop Type:
 - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
 - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.
 4. Angle Type:
 - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
 - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- B. Dovetail Anchors:
1. Corrugated steel dovetail anchors formed of 1.5 mm (0.0598 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.

2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend at least 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
3. Form dovetail anchor slots from 0.6 mm (0.0239 inch) thick galvanized steel (with felt or fiber filler).

C. Individual ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to a rectangular shape not less than 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not permitted.
2. Adjustable Cavity Wall Ties:
 - a. Adjustable wall ties may be used at Contractor's option.
 - b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
 - c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
 - d. Form one piece to a rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into the bed joint 50 mm (2 inches).
 - e. Form the other piece to a 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having a 75 mm (3 inch) long bent section for engaging the 105 mm (4-1/8 inch) wide piece to form adjustable connection.

D. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (9 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

E. Corrugated Wall Tie:

1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.
2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

2.7 PREFORMED COMPRESSIBLE JOINT FILLER

- A. Thickness and depth to fill the joint as specified, use Emseal "BackerSeal with silicone sealant" or equal.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.8 ACCESSORIES

- A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long. Provide insect screen, wrap around base of cavity.

B. Box Board:

1. Mineral Fiber Board: ASTM C612, Class 1.
2. 25 mm (1 inch) thickness.
3. Other spacing material having similar characteristics may be used subject to the COR's approval.

C. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry used. Prosoco Sure Klean 600 or equal. Follow manufacturer's instructions during use.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

D. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION**3.1 JOB CONDITIONS****A. Protection:**

1. Cover tops of walls with non-staining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES**A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:****B. Maximum variation from plumb:**

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:

1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:

1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).

- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
 - 1. Minus 6 mm (1/4 inch).
 - 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
 - 1. Accurate to minus 0 mm (0 inch).
 - 2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Anchor masonry as specified in Paragraph, ANCHORAGE.
- C. Wall Openings:
 - 1. If items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
 - 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 - 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 - 3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
 - 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- E. Lintels:
 - 1. Provide steel lintels as shown on the construction drawings.
 - 2. Doors having overhead concealed door closers require a steel lintel, and a pocket for closer box.
 - 3. Length for minimum bearing of 100 mm (4 inches) at ends.
- F. Wall and Partition Units:
 - 1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
 - 2. Align head joints of alternate vertical courses.
 - 3. At sides of openings, balance head joints in each course on vertical center lines of openings.
 - 4. Use no piece shorter than 100 mm (4 inches) long.
 - 5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction.
 - 6. Use not less than 100 mm (4 inches) nominal thick masonry for free standing furring unless shown otherwise.
- G. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- H. Wetting and Wetting Test:

1. Test and wet brick or clay tile in accordance with BIA 11B.
- I. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

3.4 ANCHORAGE

A. Veneer to Frame Walls:

1. Use adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self drilling and tapping screw, one at each end of loop type anchor.
3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud.

B. Veneer to Concrete Frame:

1. Install dovetail slots in concrete vertically at 600 mm (2 feet) on centers.
2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
3. Anchor new masonry facing to existing concrete with corrugated wall ties spaced at 400 mm, (16 inch) maximum vertical intervals, and at 600 mm (2 feet) maximum horizontal intervals.
Fasten ties to concrete with power actuated fasteners or concrete nails.

C. Masonry Facing to Backup and Cavity Wall Ties:

1. Use individual ties for new work.
2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 600 mm (2 feet) horizontally.
3. At openings, provide additional ties spaced not more than 900 mm (3 feet) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
4. Anchor new masonry facing to existing masonry with corrugated wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
5. Option: Use joint reinforcing for multiple wythes and cavity wall ties spaced not more than 400 mm (16 inches) vertically.
6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals not to exceed 600 mm (24 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (2 foot) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.

3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fasten to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

3.5 REINFORCEMENT

A. Joint Reinforcement:

1. Brick veneer over frame backing walls does not require joint reinforcement.

3.6 BRICK EXPANSION AND CMU CONTROL JOINTS.

- A. Provide brick expansion (BEJ) control (CJ) joints where shown on drawings.
- B. Keep joint free of mortar and other debris.
- C. Where joints occur in masonry walls.
 1. Install preformed compressible joint filler in brick wythe.
- D. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 BUILDING EXPANSION JOINTS

- A. Keep joint free of mortar. Remove mortar and other debris.
- B. Install non-combustible, compressible type joint filler, "Emseal," to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Where joints are on exposed faces, provide depth for backer rod and sealant as specified in Section 07 92 00, JOINT SEALANTS, unless shown otherwise.

3.8 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
 1. Match bond of existing building.
 2. Maintain bond pattern throughout.
 3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
 4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
 5. Lay exposed brickwork joints symmetrical about center lines of openings.
 6. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
 7. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

D. Weep Holes:

1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.
2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

F. Cavity Type Exterior Walls:

1. Keep air space clean of mortar accumulations and debris.
 - a. Clean cavity by use of hard rubber, wood or metal channel strips having soft material on sides contacting wythe.
 - b. Lift strips with wires before placing next courses of adjustable cavity wall ties.
2. Veneer Framed Walls:
 - a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
 - b. Keep air space clean of mortar accumulations and debris.

3.9 POINTING

- A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
- B. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.
- C. At joints with existing work match existing joint.

3.10 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are in cells of units or between wythes as shown.

B. Placing:

1. Place grout by hand bucket, concrete hopper, or grout pump.
2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:

- a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.
- C. High Lift Method:
- 1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
 - 2. Place grout in lifts not exceeding 1.5 m (5 ft).
 - 3. Exception:
Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).
 - a. The masonry has cured for at least 4 hours.
 - b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).
 - c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.
 - 4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

3.11 CLEANING AND REPAIR

- A. General:
 - 1. Clean exposed masonry surfaces on completion.
 - 2. Protect adjoining construction materials and landscaping during cleaning operations.
 - 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
 - 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:
 - 1. Follow manufacturer's instructions for cleaning.
 - 2. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

--- E N D ---

SECTION 04 73 13
CALCIUM SILICATE MANUFACTURED STONE MASONRY

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Calcium silicate masonry units and custom stone profiles.

1.2 RELATED SECTIONS

- A. Section 04 05 13 - Masonry Mortaring.
- B. Section 04 05 16 - Masonry Grouting.
- C. Section 04 20 00 - Unit Masonry.
- D. Section 07 92 00 - Joint Sealants.

1.3 REFERENCES

- A. TMS 402-11/ACI 530-11/ASCE 5-11, Building Code Requirements for Masonry Structures.
- B. TMS 602-11/ACI 530.1-11/ASCE 6-11, Specifications for Masonry Structures.
- C. ASTM C73-10: Standard Specification for Calcium Silicate Face Brick.

1.4 SAMPLES

- A. Submit samples as specified in Section 01 33 23 Shop Drawings, Product Data and Samples.
- B. Samples: Three full size samples for each type of unit used on project, illustrating color and texture that match existing campus standards.
- C. Shop Drawings:
 - 1. Cast stone showing exposed faces, profiles, cross sections, anchorage, jointing, locations and sizes.
 - 2. Setting drawings with setting mark.

1.5 TEST REPORTS

- A. Submit test reports as specified in Section 01 33 00 Shop Drawings, Product Data and Samples.
- B. Test Reports: test results prepared by an independent testing agency, indicating tested material characteristics as part of a source quality control program, current within the past five (5) years.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: manufacturer having sufficient plant facilities to produce the shapes, quantities and size of products required in accordance with the project schedule.
- B. Installer: Company or person specializing in commercial masonry work with 5 years documented experience.
- C. Mock-up: Supply sufficient quantity of full size calcium silicate masonry units for use in constructing mock-up panel, as specified in Section 04 05 13 Masonry Mortaring.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Deliver calcium silicate masonry units in protective film. Prevent damage to units.
- B. Lift skids with proper and sufficiently long slings or forks with protection to prevent damage to units. Protect edges and corners.
- C. Store units in a manner designed to prevent damage and staining of units.
- D. Stack units on timbers or platforms at least 3 inches above grade.
- E. Place polyethylene or other plastic film between wood and other finished surfaces of units when stored for extended periods of time.
- F. Cover stored units with protective enclosure if exposed to weather.
- G. Do not use salt or calcium-chloride to remove ice from masonry surfaces.

1.8 ENVIRONMENTAL REQUIREMENTS

- A. Conform to requirements of ACI 530.1/ASCE 6/TMS 602-11, Specifications for Masonry Structures, PART 1.8.

1.9 PRE-INSTALLATION CONFERENCE

- A. Pre-installation conference: At least three weeks prior to commencing the work attend a meeting at the jobsite to discuss conformance with requirements of specification and job site conditions.

The Contracting Officer's Representative (COR), general contractor, adhered masonry veneer subcontractor, adhered masonry veneer manufacturer, Installation System Manufacturer and any other parties who are involved in the scope of this installation must attend the meeting.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers of calcium silicate masonry units having products considered acceptable for use:
 - 1. Arriscraft International, as distributed by BrickStone, Inc., Brent Shepherd, Architectural Sales Representative, Cell: 720.933.3380, or equal.
- B. Substitution Procedures: refer to Instructions to Bidders and Section 01 00 00 General Requirements.

2.2 MATERIALS

- A. Calcium Silicate Masonry Units (Georgia): to ASTM C73, Grade SW; solid units that have been pressure formed and autoclaved; 3-5/8" bed depth; special shapes as indicated; and as follows:
 - 1. Modular Size: 11-5/8" high, 23-5/8" long, as indicated on drawings;
 - 2. Texture: rocked finish on exposed faces;
 - 3. Color: Match existing original campus rock faced limestone accent coursing and window sills;

[OR]

- A. Calcium Silicate Masonry Units (Cambridge): to ASTM C73, Grade SW; solid units that have been pressure formed and autoclaved; 3-5/8" bed depth; special shapes as indicated; and as follows:
 - 1. Modular Size: 11-5/8" high, 23-5/8" long, as indicated on drawings;
 - 2. Texture: rocked finish on exposed faces;
 - 3. Color: Match existing original campus rock faced limestone accent coursing and window sills;
- B. Mortar: 1:1:6 Portland cement-hydrated lime-sand mix, as specified in Section 04 05 13 Masonry Mortaring.
- C. Grout: maximum 6,500 psi at 28 days, as specified in Section 04 05 16 Masonry Grouting.
- D. Wall Ties and Anchorages: as specified in Section 04 20 00 Unit Masonry.
- E. Joint Sealants and Backer Rods: non-staining type, as specified in Section 07 92 00 Joint Sealants.
- F. Flashing, Vents, and Masonry Accessories: as specified in Section 04 20 00 Unit Masonry.

2.3 FABRICATION TOLERANCES

- A. Fabricate calcium silicate masonry units to the following tolerances:
 - 1. Unit Length: plus or minus 1/16".
 - 2. Unit Height: plus or minus 1/16".
 - 3. Deviation from Square: plus or minus 1/16", with measurement taken using the longest edge as the base.
 - 4. Bed Depth: plus or minus 1/8".
 - 5. Custom Unit Dimensions: plus or minus 1/8".

2.4 SOURCE QUALITY CONTROL

- A. Test compressive strength and absorption from specimens selected at random from plant production.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify site conditions are ready to receive work.
- B. Inspect materials for fit and finish prior to installation. Do not set unacceptable units.
- C. Beginning of installation means acceptance of existing conditions.

3.2 CUTTING MASONRY UNITS

- A. Cut masonry units with wet-saw.
- B. Pre-soak units using clean water prior to cutting.

- C. Clean cut units using a stiff fiber brush and clean water. Allow units to surface dry prior to placement.
- D. Finish cut edges to match face when exposed in wall.

3.3 **WETTING MASONRY UNITS**

- A. Where the ambient air temperature exceeds 100°F or exceeds 90°F with a wind velocity greater than 8 mph, pre-wet masonry units.
- B. Lay wetted units when surface dry.

3.4 **COURSING**

- A. Place masonry to lines and levels indicated.
- B. Maintain masonry courses to uniform width. Make vertical and horizontal joints equal and of uniform thickness.
- C. Lay masonry units as indicated on drawings.
- D. Course one masonry unit and one mortar joint to equal 12 inches.

[OR]

- E. Maintain mortar joint thickness of 3/8 inch.
- F. Tool joints when thumbprint hard, to a concave finish.

3.5 **PLACING AND BONDING**

- A. Lay masonry in full bed of mortar, properly jointed with other work. Buttering corners of joints and deep or excessive furrowing of mortar joints are not permitted.
- B. Fully bond intersections, and external corners.
- C. Do not adjust masonry units after laying. Where resetting of masonry is required, remove units, clean units and reset in new mortar.
- D. Install loose steel lintels as scheduled.
- E. Install wall ties and anchorages as specified in Section 04 20 00 Unit Masonry.
- F. Install flashings, vents, and masonry accessories as specified in Section 04 20 00 Unit Masonry.
- G. Construct movement joints as specified in Section 04 20 00 Unit Masonry.

3.6 **SITE TOLERANCES**

- A. Erect masonry within the tolerances described in TMS 602-11/ACI 530.1-11/ASCE 6-11, Specifications for Masonry Structures, PART 3.3G.

3.7 **FIELD QUALITY CONTROL**

- A. COR Inspection: COR will inspect installed masonry and reject masonry that is chipped, cracked, or blemished (streaked, stained or otherwise damaged), as described below.
 - 1. Masonry will be inspected to be free of cracks or other blemishes on the finished face or front edges of the masonry units exceeding 3/8 inch or that can be seen from a distance of 10 feet.
 - 2. Units shall exhibit a texture approximately equal to the approved sample when viewed under diffused daylight illumination at a 20 foot distance.
 - 3. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under diffused daylight illumination from a 20 foot distance.
 - 4. Efflorescence will not be cause for rejection.
- B. Make Good rejected masonry as directed by COR.

3.8 **ADJUSTING AND CLEANING**

- A. Repair chips on smooth finished units with patch kits furnished by manufacturer.
- B. Clean one-half of mock-up panel as directed below and leave for one week. If no harmful effects appear, all objectionable stains have been removed and after mortar has set and cured, clean masonry as follows:
 - 1. Protect windows, sills, doors, trim and other work from damage.
 - 2. Remove large particles with stiff fiber brushes without damaging surface.
 - 3. Saturate masonry with clean water and flush off loose mortar and dirt.
 - 4. Dilute cleaning agent with clean water in controlled proportions.

5. Apply solution to pre-soaked wall surface using soft-bristled brush.
 6. Thoroughly rinse cleaning solution and residue from wall surface.
- C. Use alternative cleaning solutions and methods for difficult to clean masonry only after consultation with masonry unit manufacturer.

3.9 PROTECTION

- A. Protect units from damage resulting from subsequent construction operations.
- B. Use protection materials and methods which will not stain or damage units.
- C. Remove protection materials upon Substantial Completion, or when risk of damage is no longer present.

---END---

SECTION 04 73 15
THIN ADHERED CALCIUM SILICATE

PART 1 – GENERAL

1.1 SECTION INCLUDES

- A. Thin adhered calcium silicate masonry units (also referenced as thin CSMU)
- B. Installation Products; adhesives, mortars, grouts and sealants
- C. Air and Water Barriers

1.2 RELATED SECTIONS

- A. Section 01 33 23 - Shop Drawings, Product Data and Samples
- B. Section 03 03 53 - (Short-Form) Cast-in-Place Concrete
- C. Section 04 73 13 - Calcium Silicate Manufactured Stone Masonry
- D. Section 04 05 13 - Masonry Mortaring
- E. Section 04 05 16 - Masonry Grouting
- F. Section 04 20 00 - Unit Masonry
- G. Section 07 92 00 - Joint Sealants

1.3 REFERENCES

- A. ACI 530/ASCE 5/TMS 402-11, Building Code Requirements for Masonry Structures.
- B. ACI 530.1/ASCE 6/TMS 602-11, Specifications for Masonry Structures.
- C. ASTM C73-10: Standard Specification for Calcium Silicate Face Brick.
- D. American Society For Testing And Materials (ASTM) C920 Standard Specification for Elastomeric Joint Sealants
- E. Metal Lath/Steel Framing Association (ML/SFA) 540 Lightweight Steel Framing Systems Manual

1.4 SYSTEM DESCRIPTION

- A. Thin Adhered CSMU installed over steel framing, exterior rated glass-mat sheathing, rigid insulation, building paper and galvanized diamond mesh

1.5 SUBMITTALS

- A. Submit profile drawings and manufacturers' product data under provisions of Section 01 33 23 Shop Drawings, Product Data and Samples.
- B. Submit three (3) samples of each type/style/finish/size/color of adhered masonry veneer and trim unit under provisions of Section 01 33 23 Shop Drawings, Product Data and Samples.
- C. Submit manufacturers' installation instructions under provisions of Section 01 33 23.
- D. Submit proof of warranty.
- E. Submit sample of installation system demonstrating compatibility/functional relationships between air barriers, waterproofing membranes, adhesives, mortars, pointing mortars, portland cement plastering and other components under provision of Section 01 33 23.
- F. For alternate materials, at least thirty (30) days before bid date submit independent laboratory test results confirming compliance with specifications listed in Part 2 - Products.

1.6 QUALITY ASSURANCE

- A. Adhered Masonry Veneer Manufacturer (single source responsibility): Company specializing in adhered masonry veneer, trim units with Five (5) years minimum experience. Obtain adhered masonry veneer from a single source with resources to provide products of consistent quality in appearance and physical properties.
- B. Installation System Manufacturer (single source responsibility): Company specializing in air barriers, waterproofing membranes, adhesives, mortars pointing mortars and other installation materials with ten (10) years minimum experience and ISO 9001 certification. Obtain installation materials from single source manufacturer to insure consistent quality and full compatibility.
- C. Submit positive laboratory testing to confirm applicability of air barrier, waterproofing membranes, adhesives, mortars, pointing mortars, portland cement plastering and other installation materials for specified job conditions.
- D. Installer qualifications: company specializing in installation of adhered masonry veneer and trim units with five (5) years documented experience with installations of similar scope, materials and design.

1.7 MOCK-UPS

- A. Provide mock-up of each type/style/finish/size/color of adhered masonry veneer and trim unit along with respective system installation components as indicated on drawings.

1.8 ENVIRONMENTAL PERFORMANCE REQUIREMENTS

- A. Environmental Performance Criteria: The following criteria are required for products included in this section. Refer to Division 1 for additional requirements.

1.9 PRE-INSTALLATION CONFERENCE

- A. Pre-installation conference: At least three weeks prior to commencing the work attend a meeting at the jobsite to discuss conformance with requirements of specification and job site conditions. The Contracting Officer's Representative (COR), general contractor, adhered masonry veneer subcontractor, adhered masonry veneer manufacturer, Installation System Manufacturer and any other parties who are involved in the scope of this installation must attend the meeting.

1.10 DELIVERY, STORAGE AND HANDLING

- A. Deliver calcium silicate masonry units in protective film. Prevent damage to units.
- B. Lift skids with proper and sufficiently long slings or forks with protection to prevent damage to units. Protect edges and corners.
- C. Store units in a manner designed to prevent damage and staining of units.
- D. Stack units on timbers or platforms at least 3 inches above grade.
- E. Place polyethylene or other plastic film between wood and other finished surfaces of units when stored for extended periods of time.
- F. Cover stored units with protective enclosure if exposed to weather.
- G. Do not use salt or calcium-chloride to remove ice from masonry surfaces.
- H. Store adhered masonry veneer and installation system materials in a dry location; handle in a manner to prevent chipping, breakage, and contamination.
- I. Protect latex additives, liquid air barriers, waterproofing membranes, epoxy adhesives and sealants from freezing or overheating in accordance with manufacturer's instructions; store at room temperature when possible.
- J. Store portland cement mortars and pointing mortars in a dry location.

1.11 PROJECT/SITE CONDITIONS

- A. Provide ventilation and protection of environment as recommended by manufacturer.
- B. Prevent carbon dioxide damage to adhered masonry veneer, trim, as well as adhesives, liquid air and water barrier, mortars, pointing mortars and other installation materials, by venting temporary heaters to the exterior.
- C. Maintain ambient temperatures not less than 37°F (3°C) or more than 100°F (38°C) during installation and for a minimum of seven (7) days after completion. Setting of portland cement is retarded by low temperatures.
 - 1. Protect work for extended period of time and from damage by other trades.
 - 2. Epoxy mortars and epoxy pointing mortars require surface temperatures between 60°F (16°C) and 90°F (32°C) at time of installation.
 - 3. Liquid air barrier and waterproofing Membranes require surface temperatures between 50°F (10°C) and 90°F (32°C). It is the General Contractor's responsibility to maintain temperature control.

1.12 SEQUENCING AND SCHEDULING

- A. Coordinate installation of adhered masonry veneer work with related work.
- B. Proceed with adhered masonry veneer work only after curbs, vents, drains, piping, and other projections through substrate have been installed and when substrate construction and framing of openings have been completed.

1.13 WARRANTY

- A. Thin Adhered CSMU installed over steel or wood framing:
 - 1. The Contractor warrants the work of this Section to be in accordance with the Contract Documents and free from faults and defects in materials and workmanship for a period of 15 years. The manufacturer of adhesives, liquid air and water barrier, mortars, pointing mortars, portland cement plastering and other installation materials shall provide a written

twenty five (15) year warranty, which covers materials and labor - reference LATICRETE Warranty Data Sheet 230.15SPD for complete details and requirements.

1.14 EXTRA MATERIAL STOCK

- A. Extra stock is to be from same production run or batch as original adhered masonry veneer and installation materials.
- B. Upon completion of the work of this Section, deliver to the Owner 2% minimum additional adhered masonry veneer and trim shapes or a minimum of 2 additional pieces of each type, color, pattern and size used in the Work, as well as extra stock of adhesives, mortars, pointing mortars and other installation materials for the Owner's use in replacement and maintenance.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

Subject to compliance with paragraphs 1.06 and performance requirements, provide products by one of the following manufacturers:

- A. Manufacturers of calcium silicate masonry units having Products considered acceptable for use:
 - 1. Arriscraft International, as distributed by BrickStone, Inc., Brent Shepherd, Architectural Sales Representative, Cell: 720.933.3380, or equal.
 - 2. Substitution Procedures: refer to Instructions to Bidders and Section 01 00 00.
- B. Manufacturers of Adhered Masonry Veneer Installation Materials and Accessories having Products considered acceptable for use:
 - 1. Laticrete International as distributed by BrickStone, Inc., Brent Shepherd, Architectural Sales Representative, Cell: 720.933.3380; or equal.
 - 2. Substitution Procedures: refer to Instructions to Bidders and Section 01 00 00.

2.2 ADHERED MASONRY VENEER MATERIALS

- A. Thin Adhered Calcium Silicate Masonry Units (Thin Adhered CSMU) (Georgia): to ASTM C73, Grade SW; solid units that have been pressure formed and autoclaved; and then cut to 3/4" thickness; special shapes as indicated; and as follows:

[OR]

- A. Calcium Silicate Masonry Units (Cambridge): to ASTM C73, Grade SW; solid units that have been pressure formed and autoclaved; and then cut to 3/4" thickness; special shapes as indicated; and as follows:
 - 1. Modular Size: 11-5/8" high, 23-5/8" long, as indicated on Drawings;
 - 2. Texture: rocked finish on exposed faces ;
 - 3. Color: Match existing original campus rock faced limestone accent coursing and window sills;
 - 4. Fabricate calcium silicate masonry units to the following tolerances:
 - a. Unit Length: plus or minus 1/16".
 - b. Unit Height: plus or minus 1/16".
 - c. Deviation from Square: plus or minus 1/16", with measurement taken using the longest edge as the base.
 - d. Custom Unit Dimensions: plus or minus 1/8".

2.3 ADHERED MASONRY VENEER INSTALLATION MATERIALS AND ACCESSORIES

- A. Air and Water Barrier Membrane: thin, cold applied, single component liquid and load bearing. Waterproofing Membrane to be non-toxic, non-flammable, and non-hazardous during storage, mixing, application and when cured:
 - 1. Air Barrier Test (AC 212): Pass
 - 2. Air Permeance (ASTM E2178): Pass
 - 3. Elongation @ break (ASTM D751): 20-30%
 - 4. 7 day Tensile Strength (ANSI A118.10): >265 psi (1.8 MPa)
 - 5. 7 day Shear Bond Strength (ANSI A118.10) >200 psi (1.4 MPa)
 - 6. 28 Day Shear Bond Strength (ANSI A118.4): >214 psi (1.48 – 2.4 MPa)
 - 7. Service Rating (TCA/ASTM C627): Extra Heavy

8. Total VOC Content: < 0.05 mg/m³
- B. Epoxy Waterproofing Flashing Mortar: to be 3- component epoxy, trowel applied specifically designed to be used under adhered masonry veneer:
 1. Breaking Strength (ANSI A118.10): 450-530 psi (3.1-3.6 MPa)
 2. Waterproofness (ANSI A118.10): No Water penetration
 3. 7 day Shear Bond Strength (ANSI A118.10): 110-150 psi (0.8-1 MPa)
 4. 28 Day Shear Bond Strength (ANSI A118.10): 90-120 psi (0.6–0.83 MPa)
 5. 12 Week Shear Bond Strength (ANSI A118.10): 110-130 psi (0.8-0.9 MPa)
 6. Total VOC Content: <3.4 g/L
- C. Latex Portland Cement Mortar: to be weather, frost, shock resistant, non-flammable and meet the following physical requirements:
 1. Compressive strength (ANSI A118.4): >2500 psi (17.2 MPa)
 2. Bond strength (ANSI A118.4): >450 psi (3.1 MPa)
 3. Smoke & Flame Contribution (ASTM E84 Modified): 0
 4. Total VOC Content: < 0.05 mg/m³
- D. Latex Portland Cement Pointing Mortar / Grout: to be weather, frost and shock resistant, as well as meet the following physical requirements:
 1. Compressive Strength (ANSI A118.7): 4500 psi (31 MPa)
 2. Tensile Strength (ANSI A118.7): >500 psi (3.45 MPa)
 3. Flexural Strength (ANSI A118.7): >1250 psi (8.6 MPa)
 4. Water Absorption (ANSI A118.7): < 5%
 5. Linear Shrinkage (ANSI A118.7): < 0.05 %
 6. Smoke & Flame Contribution (ASTM E84 Modified): 0
 7. Total VOC Content: < 0.05 mg/m³
- E. Expansion and Control Joint Sealant: to be a one component, neutral cure, exterior grade silicone sealant and meet the following requirements:
 1. Tensile Strength (ASTM C794): 280 psi (1.9 MPa)
 2. Hardness (ASTM D751; Shore A): 25 (colored sealant) / 15 (clear sealant)
 3. Weather Resistance (QUV Weather-ometer): 10000 hours (no change)

** GREENGUARD Indoor Air Quality Certified® Product

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Verify site conditions are ready to receive work
- B. Inspect materials for fit and finish prior to installation. Do not set unacceptable units.
- C. Beginning of installation means acceptance of existing conditions.

3.2 CUTTING MASONRY UNITS

- A. Cut masonry units with wet-saw.
- B. Pre-soak units using clean water prior to cutting.
- C. Clean cut units using a stiff fiber brush and clean water. Allow units to surface dry prior to placement.
- D. Finish cut edges to match face when exposed in wall.

3.3 COURSING

- A. Place masonry to lines and levels indicated.
- B. Maintain masonry courses to uniform width. Make vertical and horizontal joints equal and of uniform thickness.
- C. Lay masonry units in as indicated on drawings.
- D. Course one masonry unit and one mortar joint to equal 12 inches.
- E. Maintain mortar joint thickness of 3/8 inch.
- F. Tool joints when thumbprint hard, to a concave finish.

3.4 FIELD QUALITY CONTROL

- A. COR Inspection: COR will inspect installed masonry and reject masonry that is chipped, cracked, or blemished (streaked, stained or otherwise damaged), as described below.

1. Masonry will be inspected to be free of cracks or other blemishes on the finished face or front edges of the masonry units exceeding 3/8 inch or that can be seen from a distance of 10 feet.
 2. Units shall exhibit a texture approximately equal to the approved sample when viewed under diffused daylight illumination at a 20 foot distance.
 3. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under diffused daylight illumination from a 20 foot distance.
 4. Efflorescence will not be cause for rejection.
- D. Make Good rejected masonry as directed by COR.

3.5 ADJUSTING AND CLEANING

- A. Repair chips on smooth finished units with patch kits furnished by manufacturer.
- B. Clean one-half of mock-up panel as directed below and leave for one week. If no harmful effects appear, all objectionable stains have been removed and after mortar has set and cured, clean masonry as follows:
 1. Protect windows, sills, doors, trim and other work from damage.
 2. Remove large particles with stiff fiber brushes without damaging surface.
 3. Saturate masonry with clean water and flush off loose mortar and dirt.
 4. Dilute cleaning agent with clean water in controlled proportions.
 5. Apply solution to pre-soaked wall surface using soft-bristled brush.
 6. Thoroughly rinse cleaning solution and residue from wall surface.
- C. Use alternative cleaning solutions and methods for difficult to clean masonry only after consultation with masonry unit manufacturer.

3.6 PROTECTION

- A. Protect units from damage resulting from subsequent construction operations.
- B. Use protection materials and methods which will not stain or damage units.
- C. Remove protection materials upon Substantial Completion, or when risk of damage is no longer present.

3.7 SUBSTRATE EXAMINATION

- A. Verify site conditions are ready to receive work.
- B. Inspect finish materials for fit and finish prior to installation. Do not set unacceptable units.
- C. Beginning of installation means acceptance of existing conditions.
- D. Verify that surfaces to be covered with adhered masonry veneer, brick, stone, trim or waterproofing are: Sound, rigid and conform to good design/engineering practices;
 1. Systems, including the framing system (including lateral bracing, purlins, battens and other framing member stiffeners), flashings, water resistive barriers, air barriers, exterior rated sheathing panels, cement backer unit panels, wire lath over which adhered masonry veneer or stone will be installed shall be in conformance with International Building Code (IBC) for commercial applications, or applicable building codes. The project design should include the intended use and necessary allowances for the expected live load, concentrated load, impact load, and dead load including the weight of the finish and installation materials while maintaining the maximum allowable deflection standard of L/600 under total anticipated load;
 2. Clean and free of dust, dirt, oil, grease, sealers, curing compounds, laitance, efflorescence, form oil, loose plaster, paint, and scale;
 3. Adhered Masonry Veneer installations have a specified subsurface tolerance, for instance 1/4" in 10' (6mm in 3m) and 1/16" in 1' (1.5mm in 300mm), to conform with the ANSI specifications. Because medium-bed mortars are not intended to be used in truing or leveling the work of others, the subsurface typically should not vary by more than 1/16" over 1' (1.5mm over 300mm), nor more than 1/32" (0.8mm) between adjoining edges where applicable (e.g. between sheets of cement backer board or between adjacent concrete masonry units). Should the COR require a more stringent tolerance (e.g. 1/8" in 10'), the subsurface specification must reflect that tolerance, or the adhered masonry

- veneer specification must include a specific and separate requirement to bring the 1/4" (6mm) subsurface tolerance into compliance with the 1/8" (6mm) tolerance desired;
- 4. Not leveled with gypsum or asphalt based compounds;
- 5. Dry as per American Society for Testing and Materials (ASTM) D4263 "Standard Test for Determining Moisture in Concrete by the Plastic Sheet Method."
- E. Advise General Contractor and COR of any surface or substrate conditions requiring correction before adhered masonry veneer work commences. **Beginning of work constitutes acceptance of substrate or surface conditions.**

3.8 INSTALLATION ACCESSORIES

- A. Pre-Treat Cracks and Joints - Fill all substrate cracks, cold joints and control joints to a smooth finish using an ANSI 118.4 latex-fortified mortar. Alternatively, a liberal coat of Air and Water Barrier applied with a paint brush or trowel may be used to fill in non-structural joints and cracks. Apply a liberal coat of Air and Water Barrier approximately 8" (200mm) wide over substrate cracks, cold joints, and control joints using a paint brush or heavy napped paint roller.
- B. Main Application - Allow any pre-treated areas to dry to the touch. Apply a liberal coat of Air and Water Barrier with a paint brush or heavy napped roller over substrate including pre-treated areas and allow to dry to the touch. Install another liberal coat of Air and Water Barrier over the first coat. Let the top coat of Air and Water Barrier dry to the touch approximately 1 – 2 hours at 70°F (21°C) and 50% RH. When the top coat has dried to the touch inspect the surface for pinholes, voids, thin spots or other defects. Air and Water Barrier will dry to an olive green color when fully cured. Use additional Air and Water Barrier to seal any defects.
- C. Treat Penetrations and Flashings - Allow for a minimum 1/8" (3mm) space between drains, pipes, lights, or other penetrations and surrounding adhered masonry veneer. Flash onto and around penetration openings to create a waterproof seal. Bring Flashing up to the finish level of the adhered masonry veneer, thin brick or stone finish. When Flashing has dried to the touch and the finishes have been installed, seal the gap around the penetration with 100% silicone Sealant.
- D. Movement Joints - Apply a liberal coat of Air and Water Barrier, approximately 8" (200mm) wide over the areas. Then embed and loop the 6" (150mm) wide Waterproofing/Anti-Fracture Fabric and allow the Air and Water Barrier liquid to bleed through. Immediately apply a second coat of Air and Water Barrier.
- E. Dry coat thickness is 20 – 30 mil (0.02 - 0.03" or 0.5 - 0.8mm);
- F. Protection - Provide protection for newly installed membrane, even if covered with a adhered masonry veneer installation against exposure to rain or other water for a minimum of 2 hours at 70°F (21°C) and 50% RH. For temperatures between 45°F and 69°F (7°C to 21°C) allow a minimum 24 hour cure period.

3.9 INSTALLATION – ADHERED MASONRY VENEER

- A. General: Install in accordance with current versions of American National Standards Institute, Inc. (ANSI) "A108 American National Standard Specifications for Installation of Ceramic Tile" and TCNA "Handbook for Ceramic Tile Installation."
 - 1. Cut and fit adhered masonry veneer neatly around corners, fittings, and obstructions. Perimeter pieces to be minimum half unit, brick or stone. Chipped, cracked, split pieces and edges are not acceptable. Make joints even, straight, plumb and of uniform width to tolerance +/- 1/16" over 8' (1.5mm in 2.4m). Install divider strips at junction of flooring and dissimilar materials.
- B. Lath & Plaster Method:
 - 1. Install cleavage membrane / water resistive barrier complying with current revision of ANSI A108.02 (3.8 Membrane or cleavage membrane). Install metal lath complying with the current revision of ANSI A108.01 (3.3 Requirements for lathing and portland cement plastering), ANSI A108.02 (3.6 Metal lath) and A108.1A (1.0 – 1.2, 1.4, & 5.1). Apply latex-portland cement mortar as scratch/leveling coat over wire lath, concrete or masonry in compliance with current revision of ANSI A108.01 (3.3.5.1) and A108.1A (1.4). Float

surface of scratch/leveling coat plumb, true and allow mortar to set until firm. For installation of adhered masonry veneer follow Direct Adhere Method (§ 3.4 D).

C. Direct Adhere Method to Install Masonry Veneer:

1. Install latex portland cement mortar in compliance with current revisions of ANSI A108.02 (3.11), A108.1B and ANSI A108.5. Use the appropriate trowel notch size to ensure proper bedding of the adhered masonry veneer, selected so that 100% coverage of the back surface of the Thin Adhered CSMU is achieved. Work the latex portland cement mortar into good contact with the substrate and comb with notched side of trowel. Spread only as much latex portland cement mortar as can be covered while the mortar surface is still wet and tacky. When installing large format ($>8" \times 8"$ / 200mm x 200mm) units, spread latex portland cement mortar onto the back of (i.e. 'back-butter') each piece/unit in addition to troweling latex portland cement mortar over the substrate. Beat each piece/unit into the latex portland cement mortar with a beating block or rubber mallet to insure 100% full bedding and flatness. Allow installation to set until firm. Clean excess latex portland cement mortar from adhered masonry veneer face and joints between pieces.

D. Pointing Joints:

1. Polymer Fortified Pointing Mortar - for joint widths $\geq 1/16"$ (1.5mm) and $\leq 1"$ (25mm)]; Allow Thin Adhered CSMU veneer to cure a minimum of 24 hours @ 70° F (21°C). Verify grout joints are free of dirt, debris, wedges or spacers. Sponge or wipe dust/dirt off veneer face and remove any water standing in joints. Surface temperature must be between 40-90° F (4-32°C). Install latex fortified cement grout in compliance with current revisions of ANSI A108.1A (7.0), ANSI A108.02 (4.5) and ANSI A108.10. Dampen dry surfaces with clean water.
2. Carefully bag the pointing mortar into the joints. Once the mortar has become stiff in the joint, ("thumb-print dry") typically 15-20 minutes after pointing @ 70° F (21°C), using a striking or joint tool, strike the mortar joints to the desired finish/contour. Remove excess mortar using a masonry brush or sponge. Do not over wash the mortar joint.
3. Higher temperatures may require faster time to initial cleaning; wider joints or lower temperatures may require a longer time to initial cleaning. Allow grout joints to become firm. Inspect joint for pinholes/voids and repair them with freshly mixed grout. Within 24 hours, check for remaining haze and remove it with warm soapy water and a nylon scrubbing pad, using a circular motion, to lightly scrub surfaces and dissolve haze/film. Do not use acid cleaners on latex portland cement grout less than 10 days old.

F. Expansion and Control Joints: Provide control or expansion joints as located in contract drawings and in full conformity, especially in width and depth, with architectural details.

1. Substrate joints must carry through, full width, to surface of adhered masonry veneer.
2. Install expansion joints in adhered masonry veneer work over construction/cold joints or control joints in substrates.
3. Install expansion joints where adhered masonry veneer abut restraining surfaces (such as perimeter walls, curbs and columns), changes in plane and corners.
4. Joint width and spacing depends on application - follow TCNA "Handbook for Ceramic Tile Installation" Detail "EJ-171 Expansion Joints" or consult sealant manufacturer for recommendation based on project parameters.
5. Joint width: $\geq 1/8"$ (3mm) and $\leq 1"$ (25mm).
6. Joint width: depth ~2:1 but joint depth must be $\geq 1/8"$ (3mm) and $\leq 1/2"$ (12mm).
7. Layout (field defined by joints): 1:1 length: width is optimum but must be $\leq 2:1$. Remove all contaminants and foreign material from joint spaces/surfaces, such as dirt, dust, oil, water, frost, setting/grouting materials, sealers and old sealant/backer.
8. Install appropriate backing material (e.g. closed cell backer rod) based on expansion joint design and as specified in § 07920. Apply masking tape to face of adhered masonry veneer, brick or stone veneer. Use caulking gun, or other applicator, to completely fill joints with sealant. Within 5-10 minutes of filling joint, 'tool' sealant surface to a smooth

finish. Remove masking tape immediately after tooling joint. Wipe smears or excess sealant off the face of adhered masonry veneer or other absorptive surfaces immediately.

- G. Adjusting: Correction of defective work for a period of one (1) year following substantial completion, return to job and correct all defective work. Defective work includes, without limitation, adhered masonry veneer units stones broken in normal abuse due to deficiencies in setting bed, loose grout, and all other defects which may develop as a result of poor workmanship.

3.11 CLEANING

Clean excess mortar/epoxy from veneer surfaces with water before they harden and as work progresses. Do not contaminate open grout/caulk joints while cleaning. Sponge and wash veneers diagonally across joints. Do not use acids for cleaning. Polish with clean dry cloth. Remove surplus materials and leave premises broom clean.

3.12 PROTECTION

- A. Close areas to other trades and traffic until adhered masonry veneer being installed has set firmly. Extend period of protection of veneer work at lower temperatures, below 60°F (15°C), and at high relative humidity (>70% R.H.) due to retarded set times of mortar/adhesives. Replace or restore work of other trades damaged or soiled by work under this section.

---END---

**SECTION 05 40 00
COLD-FORMED METAL FRAMING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:
 - 1. Exterior non-load-bearing steel stud curtain wall.
 - 2. Steel trusses.

1.2 RELATED WORK:

- A. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
- B. Structural Performance: Engineer, fabricate and erect cold-formed metal framing with the minimum physical and structural properties indicated.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Iron and Steel Institute (AISI):
 - Specification and Commentary for the Design of Cold-Formed Steel Structural Members (1996)
- C. American Society of Testing and Materials (ASTM):

- A36/A36M-08 Standard Specifications for Carbon Structural Steel
- A123/A123M-09 Standard Specifications for Zinc (Hot-Dip Galvanized) Coatings
on Iron and Steel Products
- A153/A153M-09 Standard Specifications for Zinc Coating (Hot-Dip) on Iron and
Steel Hardware
- A307-10..... Standard Specifications for Carbon Steel Bolts and Studs
- A653/A653M-10 Standard Specifications for Steel Sheet, Zinc-Coated
(Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the
Hot-Dip Process
- C1107/C1107M-08..... Standard Specifications for Packaged Dry, Hydraulic-Cement
Grout (Non-shrink)
- E488-96(R2003)..... Standard Test Methods for Strength of Anchors in Concrete and
Masonry Elements
- E1190-95(R2007)..... Standard Test Methods for Strength of Power-Actuated
Fasteners Installed in Structural Members
- D. American Welding Society (AWS):
- D1.3/D1.3M-08..... Structural Welding Code-Sheet Steel
- E. Military Specifications (Mil. Spec.):
- MIL-P-21035B Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM A653, structural steel, zinc coated G90, with a yield of 340 MPa (50 ksi) minimum.
- B. Sheet Steel for joists, studs and accessories 18 gage and lighter: ASTM A653, structural steel, zinc coated G90, with a yield of 230 MPa (33 ksi) minimum.
- C. Galvanizing Repair Paint: MIL-P-21035B.

2.2 WALL FRAMING:

- A. Steel Studs: Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:
1. Design Uncoated-Steel Thickness: 1.52 mm (0.0598 inch)
 2. Flange Width: (2 inches)

3. Web: Punched.
- B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:
 1. Design Uncoated-Steel Thickness: Matching steel studs.
 2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

2.4 FRAMING ACCESSORIES:

- A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
 1. Supplementary framing.
 2. Bracing, bridging, and solid blocking.
 3. Web stiffeners.
 4. Gusset plates.
 5. Deflection track and vertical slide clips.

2.5 ANCHORS, CLIPS, AND FASTENERS:

- A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.
- B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.
- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.6 REQUIREMENTS:

- A. Welding in accordance with AWS D1.3

- B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
- B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.
- C. Hold members in place until fastened.
- D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
 - 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - 2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.
- E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 ERECTION:

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as shown.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.
- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.
- H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
- I. Studs in one piece for their entire length, splices will not be permitted.

- J. Provide a load distribution member at top track where joist is not located directly over bearing stud.
- K. Provide joist bridging and web stiffeners at reaction points where shown.
- L. Provide end blocking where joist ends are not restrained from rotation.
- M. Provide an additional joist under parallel partitions, unless otherwise shown, when partition length exceeds one-half joist span and when floor and roof openings interrupt one or more spanning members.
- N. Provide temporary bracing and leave in place until framing is permanently stabilized.
- O. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.
- P. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

3.3 TOLERANCES:

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
- C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.
- D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

3.4 FIELD REPAIR:

Touch-up damaged galvanizing with galvanizing repair paint.

--- E N D ---

**SECTION 05 50 00
METAL FABRICATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items: (12, 14A, 14C)
 - 2. Loose Lintels
 - 3. Shelf Angles
 - 4. Ladders
 - 5. Railings

1.2 RELATED WORK

- A. Section 03 30 53, Cast-In-Place Concrete
- B. Prime and finish painting: Section 09 91 00, PAINTING.
- C. Section 04 20 00 Unit Masonry, 04 73 13 Calcium Silicate Manufactured Stone Masonry

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Ladders	Railings

- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
 - 1. Anodized finish as specified.
 - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B18.6.1-97..... Wood Screws
 - B18.2.2-87(R2005) Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-08 Structural Steel
 - A53-10..... Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
 - A123-09..... Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A167-99(R2009) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - A307-10..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - A391/A391M-07 Grade 80 Alloy Steel Chain
 - A653/A653M-10 Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
 - B221-08..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B456-03(R2009) Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
 - C1107-08 Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
 - F436-10..... Hardened Steel Washers
 - F468-10..... Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
 - F593-02(R2008)..... Stainless Steel Fasteners: Bolts, Hex Cap Screws, and Studs
 - F1667-11 Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
 - D1.1-10 Structural Welding Code Steel
 - D1.2-08 Structural Welding Code Aluminum

- D1.3-08 Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
 - AMP 521-01 Pipe Railing Manual
 - AMP 500-06 Metal Finishes Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
 - SP 1-04 No. 1, Solvent Cleaning
 - SP 2-04 No. 2, Hand Tool Cleaning
 - SP 3-04 No. 3, Power Tool Cleaning

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.
- E. Primer Paint: As specified in Section 09 91 00, PAINTING.
- F. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- G. Grout: ASTM C1107, pourable type.

2.3 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
 - 2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.
- B. Fasteners:
 - 1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.

- c. ASTM F468 for nonferrous bolts.
- d. ASTM F593 for stainless steel.
- 2. Screws: ASME B18.6.1.
- 3. Washers: ASTM F436, type to suit material and anchorage.
- 4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

- 1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
- 2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

- 1. Size and thickness of members as shown.
- 2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

- 1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
- 2. Field riveting will not be approved.
- 3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
- 4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
- 5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
- 6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
- 7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

- 1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
- 2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
- 3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.

4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish, grind smooth, welded joints to match finish of adjacent surface.

3. Joining:

- a. Miter or butt members at corners.
- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.

- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- 5. Cutting and Fitting:
 - a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
 - 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
 - 2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
 - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
 - d. Painted: AA-C22R10.
 - 3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.

- c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
- d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
- e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

- 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
- 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

- 1. Fabricate ASTM A36 structural steel shapes as shown.
- 2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
- 3. Field connections may be welded or bolted.

B. For Wall Mounted Items:

- 1. For items supported by metal stud partitions.
- 2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
- 3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
- 4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
- 5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
- 6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

C. For Cubical Curtain Track:

- 1. Fabricate assembly of steel angle as shown.
- 2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
- 3. Provide pipe sleeve welded to angle.

D. Supports for Items at Various Conditions at Suspended Ceilings, Projector and Projector Screen:

- 1. Fabricate of structural steel shapes as shown.

2. Drill for anchor bolts of suspended item.

2.6 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

2.7 SHELF ANGLES

- A. Fabricate from steel angles of size shown.
- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

2.8 LADDERS

- A. Steel Ladders:
 1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
 2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
 3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
 4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
 5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.
- B. Ladder Rungs:
 1. Fabricate from 25 mm (one inch) diameter steel bars.
 2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.

3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.9 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.
- B. Fabrication General:
 1. Provide continuous welded joints, dressed smooth and flush.
 2. Standard flush fittings, designed to be welded, may be used.
 3. Exposed threads will not be approved.
 4. Form handrail brackets to size and design shown.
 5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
- C. Handrails:
 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
 3. Handrails shall meet Architectural Barriers Act (ABA) requirements.
- D. Steel Pipe Railings:
 1. Fabricate of steel pipe with welded joints.
 2. Number and space of rails as shown.
 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 4. Form handrail brackets from malleable iron.
 5. Fabricate removable sections with posts at end of section.
 6. Removable Rails:
 - a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
 - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
 - c. Continuously weld brackets to post.
 - d. Provide slotted bolt holes in rail bracket.
 - e. Weld bolt heads flush with top of rail.
 - f. Weld flanged fitting to post where posts are installed in sleeves.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.
- I. Coordinate all special inspections during fabrication and erection.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts, unless shown otherwise.
 - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
 - 1. Locate center of support at anchorage point of supported item.
 - 2. Locate support at top and bottom of wall hung cabinets.
 - 3. Locate support at top of floor cabinets and shelving installed against walls.
 - 4. Locate supports where required for items shown.
- C. Ceiling Support for Projector and Projector Screen:
 - 1. Anchor support to structure above as shown.

2. Set leveling plate as shown level with ceiling.
3. Secure operating light to leveling plate in accordance with light manufacturer's requirements.
- D. Supports for Cubicle Curtain Track:
 1. Install assembly where shown after ceiling suspension grid is installed.
 2. Drill angle for bolt and weld nut to angle prior to installation of tile.

3.3 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.4 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.5 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.6 SHELF ANGLES

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.
- B. Provide expansion space at end of members.

3.7 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.

3.8 RAILINGS

- A. Steel Posts:
 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
 2. Install sleeves in concrete formwork.
 3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS- on exterior posts.

4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

C. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.9 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.10 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

--- E N D ---

SECTION 06 10 00 ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies wood blocking, nailers and rough hardware.

1.2 RELATED WORK:

- A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- B. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05 Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
A190.1-07..... Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
B18.2.1-96(R2005) Square and Hex Bolts and Screws
B18.2.2-87 Square and Hex Nuts
B18.6.1-97 Wood Screws
B18.6.4-98(R2005) Thread Forming and Thread Cutting Tapping Screws and
Metallic Drive Screws
- E. American Plywood Association (APA):
E30-07 Engineered Wood Construction Guide
- F. American Society for Testing And Materials (ASTM):

- A47-99(R2009)..... Ferritic Malleable Iron Castings
- A48-03(R2008)..... Gray Iron Castings
- A653/A653M-10 Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated
(Galvannealed) by the Hot Dip Process
- C954-10 Steel Drill Screws for the Application of Gypsum Board or Metal
Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to
0.112-inch (2.84 mm) in thickness
- C1002-07 Steel Self-Piercing Tapping Screws for the Application of
Gypsum Panel Products or Metal Plaster Bases to Wood Studs
or Metal Studs
- D143-09 Small Clear Specimens of Timber, Method of Testing
- D1760-01 Pressure Treatment of Timber Products
- D2559-10 Adhesives for Structural Laminated Wood Products for Use
Under Exterior (Wet Use) Exposure Conditions
- D3498-11 Adhesives for Field-Gluing Plywood to Lumber Framing for Floor
Systems
- F844-07 Washers, Steel, Plain (Flat) Unhardened for General Use
- F1667-08 Nails, Spikes, and Staples
- G. Federal Specifications (Fed. Spec.):
MM-L-736C Lumber; Hardwood
- H. Commercial Item Description (CID):
A-A-55615 Shield, Expansion (Wood Screw and Lag Bolt Self Threading
Anchors)
- I. Military Specification (Mil. Spec.):
MIL-L-19140E Lumber and Plywood, Fire-Retardant Treated
- J. Truss Plate Institute (TPI):
TPI-85 Metal Plate Connected Wood Trusses
- K. U.S. Department of Commerce Product Standard (PS)
PS 1-95 Construction and Industrial Plywood
PS 20-05 American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.

2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Lumber Other Than Structural:
1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 2. Blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- C. Sizes:
1. Conforming to Prod. Std., PS20.
 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- D. Moisture Content:
1. At time of delivery and maintained at the site.
 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- E. Fire Retardant Treatment:
1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- F. Preservative Treatment:
1. Do not treat Heart Redwood and Western Red Cedar.
 2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
 3. Treat other members specified as preservative treated (PT).
 4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:

1. APA rated Exposure 1 or Exterior; panel grade CD or better.
2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
3. Roof sheathing:
 - a. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.

2.2 ROUGH HARDWARE AND ADHESIVES:

- A. Anchor Bolts:
 1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
 2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).
- B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.
- C. Washers
 1. ASTM F844.
 2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.
- D. Screws:
 1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
 2. Wood to Steel: ASTM C954, or ASTM C1002.
- E. Nails:
 1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
 2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

PART 3 - EXECUTION

3.1 INSTALLATION OF MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
 - 1. AFPA National Design Specification for Wood Construction for timber connectors.
 - 2. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
- B. Fasteners:
 - 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - c. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - d. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - e. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
 - 2) Bridging to joist, toe nail each end two-8d.
 - 3) Sheathing:
 - a) 150 mm (6 inch) wide or less to each joist face nail two-8d.
 - 2. Bolts:
 - a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Use toggle bolts to hollow masonry or sheet metal.
 - e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
 - 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
 - 4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.

5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- C. Blocking and Nailers:
 1. Install blocking, nailers, and grounds where shown.
 2. Use longest lengths practicable.
 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
 4. Layers of Blocking:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 600 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.

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**SECTION 06 20 00
FINISH CARPENTRY**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior millwork.

1.2 RELATED WORK

- A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.
- B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- C. Countertops: Section 12 36 00
- D. Mechanical: Division 23.
- E. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
 - Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).
- D. Certificates:
 - 1. Indicating preservative treatment / fire retardant treatment of materials meet the requirements specified.
 - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:
 - 1. Finish hardware
 - 2. Sinks with fittings
 - 3. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by Resident Engineer. Store at a minimum temperature of 21°C (70°F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
 - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B26/B26M-09Aluminum-Alloy Sand Castings
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
 - E84-09.....Surface Burning Characteristics of Building Materials
- C. American Hardboard Association (AHA):
 - A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
 - A156.9-03.....Cabinet Hardware
 - A156.11-04.....Cabinet Locks
 - A156.16-02.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
 - HP1-09Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
 - A208.1-99.....Wood Particleboard
- G. Architectural Woodwork Institute (AWI):
 - AWI-99Architectural Woodwork Quality Standards and Quality Certification Program
- H. National Electrical Manufacturers Association (NEMA):
 - LD 3-05High-Pressure Decorative Laminates
- I. U.S. Department of Commerce, Product Standard (PS):
 - PS20-05American Softwood Lumber Standard
- J. Military Specification (Mil. Spec):
 - MIL-L-19140ELumber and Plywood, Fire-Retardant Treated
- K. Federal Specifications (Fed. Spec.):
 - A-A-1922A.....Shield Expansion
 - A-A-1936Contact Adhesive
 - FF-N-836DNut, Square, Hexagon Cap, Slotted, Castle
 - FF-S-111D(1)Screw, Wood
 - MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS

2.1 PLYWOOD

- A. Softwood Plywood:
 - 1. Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.
 - 2. Grading and Marking:
 - a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
 - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
 - 3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
 - 4. Plastic Laminate Plywood Cores:
 - a. Exterior Type, and species group.
 - b. Veneer Grade: A-C.
 - 5. Shelving Plywood:
 - a. Interior Type, any species group.
 - b. Veneer Grade: A-B or B-C.
 - 6. Other: As specified for item.

2.2 SOLID WOOD

Wood required for edge banding, moldings shall be of same species as wood face veneer.

2.3 PARTICLEBOARD

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
 - 1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
 - 2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.
- C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.4 PLASTIC LAMINATE

- A. NEMA LD-3.
- B. Exposed decorative surfaces including both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
- C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.
 - 1. Plastic laminate clad plywood or particle board.
 - 2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.
- E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.

2.5 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.

2.6 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
 - 2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
 - 3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.
- B. Finish Hardware
 - 1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
 - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - e. Concealed Hinges: B1601, minimum 110 degree opening.
 - g. Cabinet Door Catch: B0371 or B03172.
 - h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
 - 2. Cabinet Locks: ANSI A156.11.
 - a. Drawers and Hinged Door: E07262.
 - b. Sliding Door: E07162.
 - 3. Auxiliary Hardware: ANSI A156.16.
 - a. Shelf Bracket: B04041, japanned or enameled finish.

2.7 MOISTURE CONTENT

- A. Moisture content of lumber and millwork at time of delivery to site.
 - 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
 - 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.8 FABRICATION

A. General:

1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
2. Finish woodwork shall be free from pitch pockets.
3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
5. Plastic Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
 - c. Provide plastic backing sheet on underside of countertops, including back splashes and end splashes of countertops.
 - d. Use backing sheet on concealed large panel surface when decorative face does not occur.

B. Shelves:

1. Cut mounting strips from 25 mm by 100 mm (1 by 4 inches) softwood stock, with exposed edge slightly rounded.
2. Cut wood shelf from softwood 1 inch stock, of width shown, exposed edge slightly rounded. Option: Use 19 mm (3/4 inch) thick plywood with 19 mm (3/4 inch) softwood edge nosing on exposed edge, slightly rounded.
3. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with edges and ends having plastic molded edge strips. Size, finish and number as shown.
2. Assemble compartment to counter top with one screw in each compartment.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, paint or plaster work is not complete and dry.

3.2 INSTALLATION

A. General:

1. Secure trim with fine finishing nails, screws, or glue as required.

2. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
3. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
4. Plumb and level items unless shown otherwise.
5. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.

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SECTION 07 11 13 BITUMINOUS DAMPPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials and workmanship for bituminous dampproofing on concrete and masonry surfaces.

1.2 RELATED WORK:

- A. Section 03 30 53 Cast-in-Place Concrete
- B. Section 07 92 00 Joint Sealants

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Product description.
 - 2. Application instructions.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D226-06Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
 - D449-03(R2008)Asphalt Used in Dampproofing and Waterproofing
 - D1227-95(R2007)Emulsified Asphalt Used as a Protective Coating for Roofing
 - NRCA ML 104The NRCA Roofing and Waterproofing Manual, National Roofing Contractors Association, 5th edition with updates

PART 2 - PRODUCTS

2.1 ASPHALT (HOT APPLIED):

- A. ASTM D449, Type I.
- B. Fluid applied waterproofing capable of resisting water head of 150 feet and preventing moisture into the interior.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION:

- A. Surfaces to receive dampproofing shall be clean and smooth.
- B. Remove foreign matter, loose particles of mortar or other cementitious droppings.
- C. Clean and wash soil or dirt particles from surface.
- D. Remove free water; surfaces may remain damp.

3.2 APPLICATION:

- A. Comply with Manufacturer written instructions for methods and rates of dampproofing application, cleaning and installation of any protection course.
- B. Apply each coat at the rate of not less than 1 L/m^2 (2-1/2 gallons per 100 square feet) and allow not less than 24 hours drying time after application.

3.3 LOCATION:

- A. Apply to surfaces where shown.

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SECTION 07 21 13 THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

- A. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.
- B. Safing insulation: Section 07 84 00, FIRESTOPPING.
- C. Insulation for refrigerators and freezers: Section 11 41 21, WALK-IN COOLERS AND FREEZERS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C270-08Mortar for Unit Masonry
 - C552-07Cellular Glass Thermal Insulation.
 - C553-08Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
 - C578-08Rigid, Cellular Polystyrene Thermal Insulation
 - C591-08Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
 - C612-04Mineral Fiber Block and Board Thermal Insulation

C954-07	Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness
C1002-07	Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
C1029-10	Standard Specification for Spray-Applied Rigid Cellular Polyurethane Thermal Insulation
D312-00(R2006)	Asphalt Used in Roofing
E84-08.....	Surface Burning Characteristics of Building Materials
F1667-05.....	Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION – GENERAL:

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 MASONRY CAVITY WALL INSULATION:

- A. SPRAY POLYURETHANE FOAM INSULATION (Closed-Cell Polyurethane Foam Insulation):
ASTM C 1029, Type II, and with the following properties:
 1. Properties
 - a. Density: Nominal 2.0 lbs/cf per ASTM D 1622
 - b. Closed-cell content: Greater than 90 percent per ASTM D 2856

- c. Design R-Value: R-6.7 minimum per inch thickness per ASTM C 518
 - d. Flame spread: Less than 25 per ASTM E 84
 - e. Smoke developed: Less than 450 per ASTM E 84
 - f. Compressive strength: 22 psi per ASTM D 1621
 - g. Tensile strength: 28 psi per ASTM D 1623 Type C
 - h. Incorporating a zero ozone depleting blowing agent
 - i. Water vapor transmission: 1.82 perms per inch thickness per ASTM E 96
2. Manufacturers: Subject to compliance with requirements, provide products by the following:
- a. BASF Corporation, Walltite Insulating Air Barrier System.
 - b. All other manufacturers of closed cell 2.0 lbs./cf SPF will be considered and are encouraged. Formal 'certification' of installers is not mandatory, but evidence of experience with product installation will be required.
- B. Mineral Fiber Board: ASTM C612, Type II, faced with a vapor retarder having a perm rating of not more than 0.5.
- C. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, faced with a vapor retarder having a perm rating of not more than 0.5.
- D. Polystyrene Board: ASTM C578, Type X.

2.3 PERIMETER INSULATION IN CONTACT WITH SOIL:

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.

2.4 EXTERIOR FRAMING INSULATION:

- A. SPRAY POLYURETHANE FOAM INSULATION (Closed-Cell Polyurethane Foam Insulation):
ASTM C 1029, Type II, where indicated.

2.5 ACOUSTICAL INSULATION:

- A. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- B. Thickness as shown; of widths and lengths to fit tight against framing.

2.6 RIGID INSULATION:

- A. On the exterior walls and roof deck, and where shown.

2.7 FASTENERS:

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.8 ADHESIVE:

- A. As recommended by the manufacturer of the insulation.

- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

2.9 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

2.10 AUXILLARY MATERIALS FOR SPRAY POLYURETHANE FOAM INSULATION:

- A. Sealant at Transitions in Substrate and Connections to Adjacent Elements: Low-modulus pre-cured silicone extrusion and sealant for bonding extrusions to substrates; Spectrem Simple Seal by Tremco or Bondaflex Silbridge 300 by May National Associates.
- B. Transition Membrane Between Spray Polyurethane Foam Insulation and Roofing and Other Adjacent Materials: Comply with both Spray Polyurethane Foam Insulation manufacturer's recommendations and material manufacturer's recommendations.
 - 1. Air-Shield by W. R. Meadows, Inc.
 - 2. Blueskin by Henry Corp
 - 3. CCW 705 by Carlisle Coatings & Waterproofing
 - 4. BASF Senersshield fluid system
- C. Counter flashing for Masonry Through-Wall Flashing: One of the following and as acceptable to the spray polyurethane foam air barrier manufacturer:
 - 1. Air-Shield by W. R. Meadows, Inc.
 - 2. Blueskin TWF by Henry.
 - 3. Hyload S/A Through Wall Flashing by Hyload, Inc.
 - 4. CCW 705 by Carlisle Coatings & Waterproofing
- D. Foam stop angle: Metal or plastic angle used for foam stop:
 - 1. Cold rolled galvanized metal
 - 2. Aluminum
 - 3. Stainless steel
 - 4. Extruded plastic equal to Jam-Ex by EXO-TEC Manufacturing, Inc.
- E. Primers: Use primers when deemed necessary for SPF adhesion to substrates.
- F. Portable SPF Application Units: Class 1, nominal 2 lb per cubic foot density, closed-cell SPF
 - 1. Versi-Foam by RHH
 - 2. Touch n' Foam by Convenience Products

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.

- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 MASONRY CAVITY WALLS:

- A. Clean, prepare, and treat substrate according to manufacturer's written instructions. Provide clean, dust-free, and dry substrate insulation application.
 - 1. Ensure that penetrating work and clean up by other trades is in place and complete.
 - 2. Prepare surfaces by air blast, vacuum, brushing, scrubbing, scraping, or grinding to remove loose mortar, dust, oil, grease, oxidation, mill scale and other contaminants which will affect adhesion and integrity of the spray polyurethane foam.
 - 3. Wipe down metal surfaces to remove release agents or other non-compatible coatings, (prime if necessary to insure adhesion), using clean sponges or rags soaked in a cleaning material compatible with the spray polyurethane foam.
 - 4. Ensure veneer anchors are in place and compatible with the spray foam.
- B. Prime substrate for application of sheet membrane transition strips as recommended by manufacturer and as follows:
 - 1. Prime masonry, concrete substrates with conditioning primers.
 - 2. Prime glass-fiber surfaced gypsum sheathing an adequate number of coats to achieve required bond, with adequate drying time between coats.
 - 3. Prime wood, metal, and painted substrates with primer.
 - 4. Prepare, treat, and seal vertical and horizontal surfaces at terminations and penetrations through air barrier and at protrusions.
 - 5. Follow industry safety practices as outlined on www.spraypolyurethane.com.
 - 6. Read all material safety data sheets (if applicable) for being installed and coordinate requirements with other trades.
 - 7. Discuss the spray areas and plans for safely protecting workers performing the application and keeping others out of that area during the application (spraying).
- C. Protection from Spray Applied Materials on project conditions and as follows:
 - 1. Mask and cover adjacent areas to protect from over spray.
 - 2. Ensure any required foam stop or back up material are in place to prevent over spray and achieve complete seal.
 - 3. Seal off existing ventilation equipment. Install temporary ducting and fans to ensure exhaust fumes. Provide for make-up air if necessary.
 - 4. Erect barriers, isolate area and post warning signs to advise non-protected personnel to avoid the spray area.
- D. Apply Spray Polyurethane Foam Insulation according to manufacturer's written instructions. Do not apply insulation until installation of pipes, ducts, conduits, wiring, and electrical outlets in

walls is completed and windows, electrical boxes, and other items not indicated to receive insulation are masked.

3.3 PERIMETER INSULATION:

- A. Vertical insulation:
 - 1. Fill joints of insulation with same material used for bonding.
 - 2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.

3.4 EXTERIOR FRAMING INSULATION:

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.

3.5 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS:

- A. On the interior face of concrete walls, and to the face of studs for interior wall finish where shown.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.
- C. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.

3.6 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.

3.7 FIELD QUALITY CONTROL OF SPRAY POLYURETHANE FOAM INSULATION:

- A. Installer self-inspection: The installer shall conduct daily inspections and record the results of these inspections on a Daily Work Record in accordance with the ABAA Quality Assurance Program. These Daily Work Records shall be made available upon request.
- B. ABAA Site Inspections: Arrange and pay for site audits by ABAA to verify conformance with the manufacturer's instructions, the ABAA Quality Assurance Program, and this Section of the project Specification.
 - 1. Audits shall be carried out per ABAA protocol. Forward written inspection reports to the COR within 3 working days of the receipt of the audit report.

2. If the inspections reveal defects, promptly remove and replace defective work at no additional cost to the VA.

3.8 PROTECTION AND CLEANING:

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.
- B. Clean spillage and soiling from adjacent construction of Spray Polyurethane Foam Insulation using cleaning agents and procedures recommended by manufacturer of affected construction and acceptable to the primary material manufacturer.

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SECTION 07 22 00 ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof and deck insulation, vapor retarder and cover board on new construction ready to receive roofing or waterproofing membrane.
- B. Repairs and alteration work to existing roof insulation.

1.2 RELATED WORK

- A. Wood cants, blocking, and edge strips: Section 06 10 00, ROUGH CARPENTRY.
- B. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.
- C. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
 - 90.1-07 Energy Standard for Buildings except Low-Rise Residential Buildings
- C. ASTM International (ASTM):
 - C208-08 Cellulosic Fiber Insulating Board
 - C552-07 Cellular Glass Thermal Insulation
 - C726-05 Mineral Fiber Roof Insulation Board
 - C728-05 Perlite Thermal Insulation Board
 - C1177/C1177M-08 Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing
 - C1278/C1278M-07 Standard Specification for Fiber-Reinforced Gypsum Panel
 - C1289-10 Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
 - C1396/C1396M-09 Standard Specification for Gypsum Board
 - D41-05 Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
 - D312-06 Asphalt Used in Roofing
 - D1970-09 Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection

- D2178-04 Asphalt Glass Felt Used in Roofing and Waterproofing
- D2822-05 Asphalt Roof Cement
- D4586-07 Standard Specification for Asphalt Roof Cement, Asbestos-Free
- E84-09..... Standard Test Method for Surface Burning Characteristics of Building Material
- F1667-05..... Driven Fasteners: Nails, Spikes, and Staples
- D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
 - 4450-89 Approved Standard for Class 1 Insulated Steel Deck Roofs
 - 4470-10 Approved Standard for Class 1 Roof Coverings
 - 1-28-09 Loss Prevention Data Sheet: Design Wind Loads.
 - 1-29-09 Loss Prevention Data Sheet: Above-Deck Roof Components
 - 1-49-09 Loss Prevention Data Sheet: Perimeter Flashing
- E. National Roofing Contractors Association: Roofing and Waterproofing Manual
- F. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, www.biopreferred.gov
- G. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)
- H. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
 - DOC PS 1-09 U.S. Product Standard for Construction and Industrial Plywood
 - DOC PS 2-04 Performance Standard for Wood-Based Structural-Use Panels.
- I. Energy Policy Act of 2005 (EPAct)
- J. Federal Leadership in High Performance and Sustainable Buildings: Memorandum of Understanding (MOU)
- K. Executive Order 13423: Strengthening Federal Environmental, Energy, and Transportation Management.
- L. Executive Order 13514: Strategic Sustainability Performance Plan
- M. Energy Independence and Security Act (EISA) 2007

1.4 PERFORMANCE REQUIREMENTS

- A. Thermal Performance: Provide roof insulation meeting minimum overall average R-value as indicated on drawings.
- B. FM Approvals: Provide roof insulation complying with requirements in FM Approvals 4450 and 4470 as part of specified roofing system, listed in FM Approvals "RoofNav" as part of roofing system meeting Fire/Windstorm Classification in Division 07 roofing section.
- C. Coordinate performance requirements with supplier for the Firestone 90-mil EcoWhite Platinum EPDM System.

1.5 QUALITY CONTROL

- A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.

- B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.
- C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.
- D. Requirements of roofing system uplift pressure design for specified roofing system.
- E. Requirements of applicable FM Approval for specified roofing system insulation attachment.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
 - 1. Asphalt and adhesive materials, each type.
 - 2. Roofing cement, each type.
 - 3. Roof insulation, each type.
 - 4. Cover board, each type.
 - 5. Fastening requirements.
- C. Green Globe and Federal Sustainable Design Submittals:
- D. Shop Drawings: Include plans, sections, details, and attachments.
 - 1. Nailers, cants, and terminations.
 - 2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.
- E. Samples:
 - 1. Roof insulation, each type.
 - 2. Nails and fasteners, each type.
- F. Certificates:
 - 1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
 - 2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.
- G. Laboratory Test Reports: Thermal values of insulation products.
- H. Layout of tapered roof system showing units required.
- I. Documentation of supervisors' and inspectors' qualifications.

1.7 DELIVERY, STORAGE AND MARKING

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

1.8 QUALITY ASSURANCE:

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.

1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ADHESIVE MATERIALS

- A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
 1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Multipurpose Construction Adhesives: 70 g/L.
 - c. Fiberglass Adhesives: 80 g/L.
 - d. Contact Adhesives: 80 g/L.
 - e. Other Adhesives: 250 g/L.
 - f. Non-membrane Roof Sealants: 300 g/L.
 - g. Sealant Primers for Nonporous Substrates: 250 g/L.
 - h. Sealant Primers for Porous Substrates: 775 g/L.
- B. Primer: ASTM D41.
- C. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- D. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- E. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- F. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.

- G. Roof Cement: Asbestos free, ASTM D2822, Type I or Type II, ; or, D4586, Type I or Type II.

2.2 ROOF AND DECK INSULATION

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.
- B. Polyisocyanurate Board Insulation by Firestone: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
- C. Tapered Roof Insulation System:
 1. Fabricate of "Firestone ISO 95+ GL" polyisocyanurate. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
 2. Cut to provide high and low points with crickets and slopes as shown.
 3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
 4. Minimum slope: 1/2 inch per 12 inches.

2.3 INSULATION ACCESSORIES

- A. Accessories shall meet all requirements of the selected roofing manufacturer, Firestone or equal.
- B. Glass (Felt): ASTM D2178, Type VI, heavy duty ply sheet.
- C. Cants and Tapered Edge Strips:
 1. Wood Cant Strips: Refer to Division 06 Section "Rough Carpentry."
 2. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
 3. Tapered Edge Strips: 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
 - a. Cellulosic Fiberboard: ASTM C208.
 - b. Mineral Fiberboard: ASTM C726.
- D. Vapor Retarder:
 1. Glass-Fiber Felts: ASTM D2178, Type IV, asphalt impregnated.
 2. Self-Adhering Sheet Vapor Retarder: ASTM D1970, minimum of 1.0-mm- (40-mil-) thick, polyethylene film laminated to layer of rubberized asphalt adhesive, or 0.76- to 1.0-mm- (30- to 40-mil-) thick, polyethylene film laminated to layer of butyl rubber adhesive; maximum permeance rating of 6 ng/Pa x s x sq. m (0.1 perm).
- E. Cover Board:
 1. "Firestone HailGard Composite Board" substrate, ASTM C1177/C1177M, coordinate thickness with supplier relative to designed system components.

2.4 FASTENERS

- A. Fully adhered system, coordinate need for fasteners as required.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.
- C. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

PART 3 - EXECUTION**3.1 EXAMINATION**

- A. Comply with requirements of Division 07 roofing section and manufacturer's requirements.

3.2 PREPARATION

- A. Comply with requirements of Division 07 roofing section and manufacturer's requirements.

3.3 VAPOR RETARDER INSTALLATION

- A. General:
 - 1. Install continuous vapor retarder on roof decks where EPDM membrane system is indicated.
 - 2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
 - 3. At all pipes, walls, and similar penetrations through vapor retarder, seal openings with roof cement to prevent moisture entry from below.
 - 4. Seal penetrations with roof cement.
- B. Cast in Place Concrete Decks, Except Insulating Concrete:
 - 1. Prime deck as specified.
 - 2. Apply two plies of asphalt saturated felt mopped down to deck.

3.4 RIGID INSULATION INSTALLATION

- A. Insulation Installation, General:
 - 1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
 - 2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.
 - 3. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate prior to installation of insulation.
- B. Insulation Thickness:
 - 1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
 - 2. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
 - 3. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
 - 4. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).

- C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.
- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tight against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
 - 1. Adhered Insulation:
 - a. Prime substrate as required.
 - b. Set each layer of insulation firmly in solid mopping of hot asphalt.
 - c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
 - d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
 - 2. Cover Board: Install cover boards over insulation with long joints in continuous straight lines with staggered end joints. Offset cover board joints from insulation joints minimum 150 mm (6 inches). Fasten cover boards according to "Adhered Insulation requirements.
- I. Field quality Control: Technical Representative of manufacturer shall provide a minimum of two site visits during roof and deck installation to provide flood testing and all necessary manufacturers' approvals to provide a 30 year warranty.

--- E N D ---

SECTION 07 25 05
BUILDING WRAP WEATHER BARRIERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Building wrap weather barriers.

1.2 RELATED SECTIONS

- A. Section 03 30 53 - Cast-In-Place Concrete
- B. Section 04 20 00 - Concrete Unit Masonry: Installation of mortar and grout.
- C. Section 06 10 00 - Rough Carpentry
- D. Section 07 21 00 - Thermal Insulation:
- E. Section 07 32 13 – Clay Roof Tiles
- F. Section 07 60 00 – Flashing and Sheet Metal
- G. Section 07 92 00 – Joint Sealants

1.3 REFERENCES

- A. AATCC Test Method 127 - Water Resistance: Hydrostatic Pressure Test; 1998.
- B. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2005.
- C. ASTM E 96 - Standard Test Methods for Water Vapor Transmission of Materials; 2000.
- D. ASTM E 1677 - Standard Specification for an Air Retarder (AR) Material or System for Low-Rise Framed Building Walls; 1995 (Reapproved 2000).

1.4 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements, for submittal procedures.
- B. Test Results: Submit copies of test results showing performance characteristics equaling or exceeding those specified.
- C. Submit manufacturer's installation instructions.

1.5 WARRANTY

- A. See Section 01 78 00 - Closeout Submittals, for additional warranty requirements.
- B. Provide 10 year manufacturer warranty for flashing and weather-resistive barrier systems.
 - 1. Manufacturer to pay for the cost of the materials and labor to completely resolve the problem.

PART 2 PRODUCTS

2.1 GENERAL

- A. Building Wrap: Spunbonded olefin, nonwoven, non-perforated:
 - 1. Manufacturer: DuPont Weatherization Systems; Product: Tyvek Commerical Wrap, or equivalent, with all Dupont accessories.
 - 2. Classification: ASTM E 1677, Type I; air leakage at 25 mph wind pressure less than 0.00
 - 3. Water Vapor Transmission: Greater than 28 perms, when tested in accordance with ASTM E 96 Procedure B.
 - 4. Water Penetration Resistance: Minimum 280 cm per AATCC Test Method 127.
 - 5. Surfacing Burning Characteristics: ASTM E 84, Class A, flame spread (10) and indexed smoke

developed value (10).

- B. Self-Adhered Membrane Flashing: See Section 07 25 11.
- C. Sealing Tape: 3M Aluminum Foil /Reinforced Tape, #1430
- D. Fasteners:
 - 1. Galvanized nails or screws with large heads or plastic washer heads.
 - 2. Masonry: Polyurethane or elastomeric adhesives.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install Building Wrap Weather Barrier in accordance with manufacturer's instructions over exterior sheathing.
 - 1. Prepare window and door rough openings.
 - a. Install self-adhered membrane flashing around openings in walls, windows and doors rough openings after sheathing is installed
 - b. Install lower level barrier prior to upper layers to ensure proper shingling of layers.
 - 2. Install building wrap weather barrier after sheathing and flashing is installed, by a minimum of 12 inches for overlap.
 - a. Install windows and doors.
 - b. Overlap building wrap weather barrier vertical seams by a minimum of 12 inches.
 - c. Complete installation of building wrap weather barrier with siding installation.
- B. Attachment to framing:
 - 1. Attach building wrap weather barrier to moisture resistant gypsum sheathing with plastic cap nails every 12 to 18 inches on vertical stud line with wood stud framing.
- C. Seal joints and penetrations through building wrap weather barriers with tape and fasteners before installation of finish material.
- D. Ensure that building wrap weather barriers are air tight, free from holes, tears, and punctures.
- E. Tape penetrations in accordance with manufacturer's instructions.

-- END --

SECTION 07 26 00
UNDER-SLAB VAPOR BARRIER

PART 1 – GENERAL

1.1 DESCRIPTION

- A. Products supplied under this section:
1. Vapor barrier, seam tape, and mastic for installation under concrete slabs.

1.2 RELATED WORK:

1. Section 03 30 53 Cast-in-Place Concrete (Short-form)

1.3 SUBMITTALS

- A. Quality control/assurance:
1. Summary of test results as per paragraph 8.3 of ASTM E 1745.
 2. Manufacturer's samples, literature.
 3. Manufacturer's installation instructions for placement, seaming and penetration repair instructions.

1.4 APPLICABLE PUBLICATIONS

- A. American Society for Testing and Materials (ASTM):
1. ASTM E 1745-09 Standard Specification for Plastic Water Vapor Retarders Used in Contact with Soil or Granular Fill Under Concrete Slabs.
 2. ASTM E 154-99 (2005) Standard Test Methods for Water Vapor Retarders Used in Contact with Earth Under Concrete Slabs, on Walls, or as Ground Cover.
 3. ASTM E 96-05 Standard Test Methods for Water Vapor Transmission of Materials.
 4. ASTM F 1249-06 Standard Test Method for Water Vapor Transmission Rate Through Plastic Film and Sheeting Using a Modulated Infrared Sensor.
 5. ASTM E 1643-09 Selection, Design, Installation, and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs.
- B. American Concrete Institute (ACI):
1. ACI 302.2R-06 Guide for Concrete Slabs that Receive Moisture-Sensitive Flooring Materials.

PART 2 – PRODUCTS

2.1 MATERIALS

- A. Vapor barrier must have all of the following qualities:
1. Permeance of less than 0.01 Perms [grains/(ft² · hr · inHg)] as tested in accordance with ASTM E 1745 Section 7.
 2. Other performance criteria:
 - a. Strength: ASTM E 1745 Class A.
 - b. Thickness: 15 mils minimum
- B. Vapor barrier products:
1. Basis of Design: Stego Wrap Vapor Barrier (15-mil) by Stego Industries LLC, (877) 464-7834 www.stegoindustries.com, or equal.

2.2 ACCESSORIES

- A. Seam tape:
1. Stego Tape by Stego Industries LLC, (877) 464-7834 www.stegoindustries.com, or equal.

B. Vapor-proofing mastic:

1. Stego Mastic by Stego Industries LLC, (877) 464-7834 www.stegoindustries.com, or equal.

PART 3 – EXECUTION

3.1 PREPARATION

A. Ensure that base material is approved by COR or Geotechnical Engineer.

1. Level and compact base material.

3.2 INSTALLATION

A. Install vapor barrier in accordance with manufacturer's instructions and ASTM E 1643.

1. Unroll vapor barrier with the longest dimension parallel with the direction of the concrete placement.
2. Lap vapor barrier over footings and/or seal to foundation walls.
3. Overlap joints 6 inches and seal with manufacturer's tape.
4. Seal all penetrations (including pipes) per manufacturer's instructions.
5. No penetration of the vapor barrier is allowed except for reinforcing steel and permanent utilities.
6. Repair damaged areas by cutting patches of vapor barrier, overlapping damaged area 6 inches and taping all sides with tape.

---END---
07 26 00

SECTION 07 32 13 CLAY ROOF TILES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the installation of roofing tiles.
- B. Related work
 - 1. Metal Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
 - 2. Sealants and Applicable: Section 07 92 00, JOINT SEALANTS.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Tiles to show color range. Clay tile underlayment: Flexible moisture protection; ridge flashing. Provide test reports, installation instructions and shop drawings for installation.
- C. Shop Drawings: Details of fabricated custom shapes.
- D. Mock Up: Construct a mock-up, 6'x6', using materials specified in this section by installer to do work for VA approval.
- E. Manufactures printed installation instructions for each product, including storage requirements
- F. Closeout Submittals: Warranty documents, issued and executed by tile manufacture, countersigned by contractor
- G. Installer Qualifications: Company factory trained by the manufacture specializing in installing roofing of the type specified in this section, with no fewer than three years of documented experience and a minimum of five similar projects in last three years for VA review. Submit installers qualifications.

1.3 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver tiles and setting materials in manufacturer's original, unopened containers clearly identifying manufacturer and the contents.
- B. Do not store tiles in flat position.

1.4 WARRANTY

- A. Clay Roof Tile Manufacturer Weather-tight Warranty: The clay roof tile manufacturer shall provide a 10 year warranty guaranteeing the Underlayment (the "Roofing and Underlayment System") to be free from defects in workmanship during the 10 year period following the certified completion date of the Roofing and Underlayment System.
- B. Coordinate inspection by Ludowici representative for warranty. Warrant materials and workmanship to be free from defects and leaks and subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that warranty period is ten years.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):

A580-08.....	Stainless Steel Wire
B99-11	Copper - Silicon Alloy Wire for General Applications
C270-12	Mortar for Unit Masonry
C920-11	Elastomeric Joint Sealants
C1167-11	Clay Roof Tiles
D226-09	Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
D4586-07	Asphalt Roof Cement, Asbestos Free
F1667-11	Driven Fasteners: Nails, Spikes, and Staples

PART 2 - PRODUCTS

2.1 CLAY ROOF TILES

- A. ASTM C1167, Grade 1, providing resistance to severe frost action, Type, I, High profile, Type II, low profile, Type III, other, including flat.
- B. Special shapes: Eave closures, under eave piece, gable rake, and hands, valley, ridge covers, top fixtures, and other shapes required.
- C. Match existing tile for color and shape.
- D. Mission Clay Roof Tile Type
 1. Acceptable product: 18-3/8" Straight Barrel Mission by Ludowici, or approved equal.
 - a. Profile: Straight Barrel pans and covers with a smooth surface. The longer tile means fewer pieces per square, Laid in staggered rows
 - b. Nominal size: 8.0 inches (203.2 mm) wide by 18.375 inches (466.725 mm) long
 - c. Average exposure: 11.5 inches (292 mm) wide by 15.375 inches 390.525 mm) long.
 2. Accessory tile pieces required:
 - a. Rolled Rake tile
 - b. Short Course Cover tile
 - c. Eave Closure tile
 - d. Top Fixture tile
 - e. Circular Cover Hip tile
 - f. Circular Cover Ridge tile
 - g. Circular Cover Hip Starter tile
 - h. Circular Cover Closed Ridge End tile
 - i. Circular Cover terminal tiles

2.2 ROOF CEMENT

- A. ASTM D-4586, Type II.
- B. Modified bituminous types are acceptable.

2.3 NAILS, SCREWS AND CLIPS

- A. ASTM F1667.

- B. Nails: for a plywood deck, use ring shank copper nails of the specified length to assure good penetration through under side of deck. Refer to Ludowici Barrel Tile Installation Manual, Chart 15.2 Attachment Requirements.
- C. Screws: No. 8 305 stainless steel, square drive, not less than 2 inches (50.8 mm) long, provided by Ludowici Roof Tile Inc. as part of roof system.
- D. Wind clips: Install each tile with #8 or #9 stainless steel or brass flathead Phillips or square drive screws and/or use wind lock nose hooks.

2.4 UNDERLAYMENT

- A. RoofTopGuard II Premium Underlayment, Purchased from Ludowici Roof Tile, Inc. (No Substitutions Allowed)
- B. Ice Protect Plus High-Temp Self-Adhesive Modified Underlayment, purchased from Ludowici Roof Tile, Inc. (No Substitutions Allowed)

2.5 MORTAR

- A. ASTM C270.
- B. Type M

2.6 SEALANT

- A. Sealant Used in Lieu of Flashing Cement: ASTM C-920 silicone; provide one of the following:
 1. Dow Corning 790 Silicone Building Sealant.
 2. GE SilProof.

2.7 WIRE

- A. Stainless steel: ASTM A580, Type 302 or 304, minimum 0.74 mm (0.029 inch) diameter.
- B. Copper: ASTM B99, minimum 1.27 mm (0.05 inch) diameter.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Roof installation to be by manufacturer "Ludowici" approved and certified installer.
- B. Do not set tiles in mortar when the ambient temperature is less than 4 °C (40 °F).
- C. Do not start installation until other trades requiring traffic on roof have completed their work.
- D. Do not start installation until vent pipes and other projections through roofs and flashing materials are in place.

3.2 LAYING UNDERLAYMENT

- A. Install Ice Protect Plus High-Temp Self-Adhesive Modified Underlayment per manufacturers written instructions at eave extended upslope a minimum 24" beyond interior side of exterior wall, over all hips, ridges, valleys and rakes, turned up a minimum 6" up all sidewall and headwall conditions Install RoofTopGuard II Premium Underlayment per manufacturers written instructions.

3.3 LAYING TILE

- A. Lay courses parallel with eaves. Install tile roofing in strict conformance with manufacturer's instructions. Overhang of tile at eaves should be not less than 3/4 inch (19 mm) and not more than 2 inches (51 mm). This dimension should be related to the size of gutters and should either be shown on the drawings or specified here.
- B. Do not stretch courses.

1. Do not drive fasteners tightly against tiles, to reduce risk of breakage and to allow natural deck movement.
2. Allow tile to "hang" on its fasteners.
- C. Space course to finish even and parallel at top of level terminations.
- D. Fit tiles closely at ridges, around vent pipes, flashing and other like projections through roof.
- E. Secure tile by 1 screw for each nail hole provided.
- F. Use copper or stainless steel wire fastening where screws are not used through tile.
- G. Cover nails and wire fastenings in finished work.
- H. Lay tile with an end lap of at least 75 mm (3 inches).
- I. Recess eave closure of pan and cover tile at least 38 mm (1-1/2 inches) from lower end of tile.
- J. Fill laps of ends bands, of cover tile on ridges, and of gable rakes to end bands and field tiles with roof cement.
 1. Limit amount of roof cement used for leveling tile to 6 mm (1/4 inch) thickness.
 2. Use mortar for leveling and bedding tile where thickness exceeds 6 mm (1/4 inch).
- K. Use sealant for pointing around eave closures ridge cover joints, and top fixtures.
 1. Apply sealant cap bead over exposed fasteners sealing opening.
 2. Apply as specified in Section 07 92 00, JOINT SEALANTS.
- L. Coordinate with Section 07 60 00, FLASHING AND SHEET METAL for installation of flashing with tile work. Keep flashing concealed except where exposed on vertical surfaces or Counterflashing (cap).

3.4 CLEANING AND REPAIR

- A. Upon completion remove any cement splatter from tile and adjacent surfaces.
- B. Replace broken, cracked, or stained tile with discolored surface.

- - - E N D - - -

SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

- A. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to roof deck.
- B. The Lab Expansion Project at the VA Hospital located in Cheyenne, Wyoming includes the provision of a complete Firestone Building Products RubberGard™ 90-mil EcoWhite™ Platinum™ EPDM Adhered Membrane Roofing System.
- C. All components of the Firestone Platinum roof system must be roofing system materials furnished by Firestone. The Platinum roof system shall consist of Firestone: .090" Platinum EPDM membrane, fully adhered to HailGard, ISO GARD HD, min. 1/4" DensDeck or ISO 95+ Polyiso Insulation attached to an acceptable substrate combined with other Firestone roof system accessories as indicated in the following text and tables.
- D. Furnish and install elastomeric sheet roofing system, including:
 - 1. Roofing manufacturer's requirements for the specified warranty.
 - 2. Preparation of roofing substrates.
 - 3. Wood nailers for roofing attachment.
 - 4. Insulation.
 - 5. Cover boards.
 - 6. Vapor retarder / air barrier.
 - 7. Elastomeric membrane roofing.
 - 8. Metal roof edging and copings.
 - 9. Flashings.
 - 10. Walkway pads.
 - 11. Other roofing-related items specified or indicated on the drawings or otherwise necessary to provide a complete weatherproof roofing system.
- E. Disposal of demolition debris and construction waste is the responsibility of Contractor. Perform disposal in manner complying with all applicable federal, state, and local regulations.
- F. Comply with the published recommendations and instructions of the roofing membrane manufacturer, at <http://manual.fsbp.com>.
- G. Commencement of work by the Contractor shall constitute acknowledgement by the Contractor that this specification can be satisfactorily executed, under the project conditions and with all necessary prerequisites for warranty acceptance by roofing membrane manufacturer
- H. Provide Platinum Warranty for Puncture-Hail-Wind (PHW) 100 MPH. A written request for the stated warranty shall be submitted, reviewed and approved by the Firestone Technical Services prior to application of the proposed system.

1.2 RELATED WORK

- A. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY.
- B. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Metal cap flashings, copings, fascias, and expansion joints: Section 07 60 00, FLASHING AND SHEET METAL.
- D. Roof equipment supports, vents, and manufactured curbs: Section 07 72 00, ROOF ACCESSORIES.
- E. Mechanical equipment supports: Section 23 34 00, HVAC FANS and Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.
- F. Tubular Daylighting Device, Section 08 62 50

1.3 QUALITY ASSURANCE

- A. Applicator Qualifications: Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.
 - 1. Current Firestone Master Contractor status.
 - 2. At least five years experience in installing specified system and a minimum of ten projects utilizing similar roofing.
 - 3. Capability to provide payment and performance bond to building owner.
- B. Pre-Roofing Meeting:
 - 1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and VA COR,
 - 2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
 - 3. Inspect roof deck at this time to:
 - a. Verify that work of other trades which penetrates roof deck is completed.
 - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
 - c. Examine samples and installation instructions of manufacturer.
 - d. Perform pull out test of fasteners (See paragraph 3.2).
- C. Job Site Considerations:
 - 1. During the construction process, the roofing contractor is responsible for ensuring that all components of the Firestone roof system are protected from damage, including the finished areas of the Firestone roof system. This includes:
 - a. Damage that may result from the continued construction process

- b. Discharges from such as petroleum products, greases, oils (mineral and vegetable), animal fats and other byproducts
 - c. Direct contact with continuous steam or heat sources when the in-service temperature is in excess of 180F (82C)
 - d. Asphalt, coal tar, oil base or plastic roof cements, and re-saturated roof products are not to be used in direct contact with the waterproofing components of the Firestone Platinum EPDM roof system
- 2. All safety regulations required by OSHA and other agencies having jurisdiction must be followed.
- 3. Refer to the Firestone Technical Information Sheet (T. I. S.) "Recommended Guidelines for Working on an Occupied Building" for specific guidelines when installing adhesives or asphalt products on an occupied building
- 4. Cold weather application considerations:
 - a. When the outside temperature is below 40 F (4.4C), installation of Firestone roof system may require additional application precautions:
 - For a minimum of 24 hours before installation, adhesives and sealants should remain in an environment between 60F and 80F (15.5C and 26.6C)
 - Materials should be used within four hours of removal from a heated storage area. If materials are not used within that time period, they should be returned to the heated storage area until the temperature of the material returns to the temperature of the heated storage area. Typically, this is 24 hours. Check product for quality prior to continued as the cold may affect the integrity of materials.
 - b. For additional information and guidelines, see the Firestone EPDM Application Guide and the NRCA Roofing and Waterproofing Manual.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 - 1. Provide membrane manufacturer's printed data sufficient to show that all components of roofing system, including insulation and fasteners, comply with the specified requirements and with the membrane manufacturer's requirements and recommendations for the system type specified; include data for each product used in conjunction with roofing membrane.
 - 2. Where UL or FM requirements are specified, provide documentation that shows that the roofing system to be installed is UL-Classified or FM-approved, as applicable; include data itemizing the components of the classified or approved system.
- B. Applicators approval certification by manufacturer.
- C. Shop Drawings:

1. The roof membrane manufacturer's standard details customized for this project for all relevant conditions, including flashings, base tie-ins, roof edges, terminations, expansion joints, penetrations, and drains.
 2. For tapered insulation, provide project-specific layout and dimensions for each board.
2. Fastener pattern, layout, and spacing requirements as required.
 3. Termination details.
- D. Manufacturers installation instructions revised for project.
 - E. Pre-Installation Notice: Copy to show that manufacturer's required Pre Installation Notice (PIN) has been accepted and approved by the manufacturer.
 - F. Executed Warranty as a requirement of project close-out.
 - G. Specimen Warranty: Submit prior to starting work.
 - H. Samples: Submit samples of each product to be used.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, and handle materials as specified by manufacturer.
- B. Store materials clear of ground and moisture with weather protective covering.
- C. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

1.6 WARRANTY

- A. Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period as noted below.
- B. Comply with all warranty procedures required by manufacturer, including notifications, scheduling, and inspections.
- C. Warranty: Firestone 30 year Platinum Red Shield Limited Warranty covering membrane, roof insulation, and membrane accessories.
 1. Limit of Liability: No dollar limitation.
 2. Scope of Coverage: Repair leaks in the roofing system caused by:
 - a. Ordinary wear and tear of the elements.
 - b. Manufacturing defect in Firestone brand materials.
 - c. Defective workmanship used to install these materials.
 - d. Damage due to winds up to 100 mph.
 - e. Hail up to 2" in diameter
 3. Not Covered:
 - a. Damage due to winds in excess of 100 mph
 - b. Damage due to hurricanes or tornadoes.
 - c. Hail great than 2" in diameter
 - d. Intentional damage.

- e. Unintentional damage due to normal rooftop inspections, maintenance, or service.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A167-99(R2009) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - B209-07 Aluminum and Aluminum-Alloy Sheet and Plate
 - C1289 Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board; 2004
 - D2103-10 Polyethylene Film and Sheeting
 - D2240-05(R2010) Rubber Property - Durometer Hardness
 - D3273 Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber; 2000
 - D4637-10 EPDM Sheet Used in Single-Ply Roof Membrane
 - D4586-07 Asphalt Roof Cement, Asbestos Free
 - D4811 Standard Specification for Nonvulcanized (Uncured) Rubber Sheet Used as Roof Flashing; 2004
 - E 84 Standard Test Method for Surface Burning Characteristics of Building Materials; 2005
 - E96-10 Water Vapor Transmission of Materials
 - E108-10 Fire Tests of Roof Coverings
- C. National Roofing Contractors Association (NRCA):
- Fifth Edition - 05 The NRCA Roofing and Waterproofing Manual
- D. Federal Specifications (Fed. Spec.)
- FF-S-107C(2) Screws, Tapping and Drive
 - FF-S-111D(1) Screw, Wood
 - UU-B-790A Building Paper, Vegetable Fiber (Kraft, Waterproofed, Water Repellent and Fire Resistant)
- E. Factory Mutual Engineering and Research Corporation (FM):
- Annual Issue Approval Guide Building Materials
 - FM 1-28 Design Wind Loads; Factory Mutual System; 2002
 - FM 1-29 Roof Deck Securement and Above Deck Roof Components; Factory Mutual System; 2005
 - FM 4470 Standard - Class I Roof Covers; 1986
- F. PS 1: Construction and Industrial Plywood; 1995
- G. PS 20: American Softwood Lumber Standard; 2005

- H. SPRI ES-1: Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems; 2003. (ANSI/SPRI ES-1)
- I. Underwriters Laboratories, Inc (UL):
 - Annual Issue Building Materials Directory
 - Annual Issue Fire Resistance Directory
- J. Warnock Hersey (WH):
 - Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer - Roofing System: Firestone Building Products Co., Carmel, IN.
www.firestonebpco.com.
 - 1. Roofing systems manufactured by others may be acceptable provided the roofing system is completely equivalent in materials and warranty conditions and the manufacturer meets the following qualifications:
 - a. Specializing in manufacturing the roofing system to be provided.
 - b. Minimum ten years of experience manufacturing the roofing system to be provided.
 - c. Able to provide a no dollar limit, single source roof system warranty that is backed by corporate assets in excess of one billion dollars.
 - d. ISO 9002 certified.
 - e. Able to provide polyisocyanurate insulation that is produced in own facilities.
- B. Manufacturer of Insulation and Cover Boards: Same manufacturer as roof membrane.
- C. Manufacturer of Metal Roof Edging: Same manufacturer as roof membrane.
 - 1. Metal roof edging products by other manufacturers are not acceptable.
 - 2. Field- or shop-fabricated metal roof edgings are not acceptable.
- D. Substitution Procedures: See Instructions to Bidders.
 - 1. Submit evidence that the proposed substitution complies with the specified requirements.

2.2 ROOFING SYSTEM DESCRIPTION

- A. Roofing System:
 - 1. Membrane: Ethylene propylene diene monomer (EPDM).
 - 2. Thickness: 090 mil.
 - 3. Membrane Attachment: Fully adhered.
 - 4. Slope: Deck is sloped but not enough; provide additional slope of 1/2 inch per foot (1:24) by means of tapered insulation.
 - 5. Comply with applicable local building code requirements.
 - 5. Provide assembly having Underwriters Laboratories, Inc. (UL) Class A Fire Hazard Classification.

6. Provide assembly complying with Factory Mutual Corporation (FM) Roof Assembly Classification, FM DS 1-28 and 1-29, and meeting minimum requirements of FM1-90 wind uplift rating.

B. Insulation:

1. Total System R Value: 40
2. Maximum Board Thickness: 3.1 inches (76.2 mm); use as many layers as necessary; stagger joints in adjacent layers.
3. Base Layer: Firestone ISO 95+GL, Polyisocyanurate foam board, non-composite.
 - a. Attachment: Loose laid.
4. Top Layer: HailGard (Nailbase) Polyisocyanurate foam board composite consisting of a black glass reinforced mat facer on one side and 7/16 inch oriented strand board on the other side.
 - a. Attachment: Firestone HailGard Fasteners

2.3 EPDM MEMBRANE MATERIALS

- A. Roofing and Flashing Membrane: Conform to ASTM D4637, Type I, Grade 1, and white in color, cured synthetic single-ply membrane composed of ethylene propylene diene terpolymer (EPDM) with the following properties:
 1. Reinforcement: None; membrane complying with ASTM D 4637 Type I.
 2. Thickness: 0.090 inch (90 mil).
 3. Nominal Thickness Tolerance: Plus/minus 10 percent.
 4. Sheet Width: Provide the widest available sheets to minimize field seaming.
 5. Acceptable Product: RubberGard™ 90-mil EcoWhite™ Platinum™ EPDM Membrane by Firestone.
- B. Membrane Fasteners: Type and size as required by roof membrane manufacturer for roofing system and warranty to be provided; use only fasteners furnished by roof membrane manufacturer.
- C. Use accessories and flashings of like color to the primarily specified field EPDM membrane.
- D. Flashing Membrane: Self-curing, non-reinforced membrane composed of nonvulcanized EPDM rubber, complying with ASTM D 4811 Type II, and with the following properties:
 1. Thickness: 0.055 inch (1.4 mm).
 2. Acceptable Product: RubberGard™ 90-mil EcoWhite™ Platinum™ EPDM FormFlash by Firestone.
- E. Self-Adhesive Flashing Membrane: Semi-cured 45 mil EPDM membrane laminated to 35 mil (0.9 mm) EPDM tape adhesive; QuickSeam Flashing by Firestone.
- F. Pre-Molded Pipe Flashings: EPDM, molded for quick adaptation to different sized pipes; Firestone EPDM Pipe Flashing.

- G. Self-Adhesive Lap Splice Tape: 35 mil (0.9 mm) EPDM-based, formulated for compatibility with EPDM membrane and high-solids primer; QuickSeam Splice Tape by Firestone.
- H. Splice Adhesive: Synthetic polymer-based, formulated for compatibility with EPDM membrane and metal surfaces; SA-1065 Splice Adhesive by Firestone.
- I. Bonding Adhesive: Acrylic-based, water-borne, formulated for compatibility with EPDM membrane and wide variety of substrate materials, including masonry, wood, and insulation facings; Water-Based Bonding Adhesive by Firestone.
- J. Adhesive Primer: Synthetic rubber based primer formulated for compatibility with EPDM membrane and tape adhesive, with VOC content less than 2.1 lb/gal (250 g/L); QuickPrime Plus LVOC by Firestone.
- K. Seam Edge Treatment: EPDM rubber-based sealant, formulated for sealing exposed edges of membrane at seams; Lap Sealant HS by Firestone.
- L. Pourable Sealer: Two-part polyurethane, two-color for reliable mixing; Pourable Sealer by Firestone.
- M. Water Block Seal: Butyl rubber sealant for use between two surfaces, not exposed; Water Block Seal by Firestone.
- N. Metal Plates and Strips Used for Fastening Membrane and Insulation: Steel with Galvalume coating; corrosion-resistance meeting FM 4470 criteria.
- O. Termination Bars: Aluminum bars with integral caulk ledge; 1.3 inches (33 mm) wide by 0.10 inch (2.5 mm) thick; Firestone Termination Bar by Firestone.
- P. Roof Walkway Pads: EPDM, 0.30 inch (7.6 mm) thick by 30 by 30 inches (760 by 760 mm) with EPDM tape adhesive strips laminated to the bottom; QuickSeam Walkway Pads by Firestone.
- Q. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
- R. Fastener Sealer: One part elastomeric adhesive sealant.
- S. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- T. Asphalt Roof Cement: ASTM D4586.
- U. Additional Properties:

PROPERTY	TEST METHOD	REQUIREMENT
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96	Minimum 0.14 perms Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.
Fire Resistance	ASTM E108 Class A	No Combustion Beyond Flame/Heat Source

2.4 ROOF INSULATION AND COVER BOARDS

- A. Polyisocyanurate Board Insulation: Closed cell polyisocyanurate foam with black glass reinforced mat laminated to faces, complying with ASTM C 1289 Type II Class 1, with the following additional characteristics:
 - 1. Thickness: 3.1" (76.2 mm)
 - 2. Size: 48 inches (1220 mm) by 96 inches (2440 mm), nominal.
 - a. Exception: Insulation to be attached using adhesive or asphalt may be no larger than 48 inches (1220 mm) by 48 inches (1220 mm), nominal.
 - 3. R-Value (LTTR): composite value as noted on drawings.
 - 4. Compressive Strength: 20 psi (138 kPa) when tested in accordance with ASTM C 1289.
 - 5. Ozone Depletion Potential: Zero; made without CFC or HCFC blowing agents.
 - 6. Recycled Content: 19 percent post-consumer and 15 percent post-industrial, average.
 - 7. Acceptable Product: Flat and/or Tapered ISO 95+ polyiso board insulation by Firestone.
- B. Polyisocyanurate Composite Cover Board: Non-combustible, water resistant high density, closed cell polyisocyanurate core with coated glass mat facers on one side and 7/16 inch oriented strand board on the other side, complying with ASTM D 1289, Type V, and with the following additional characteristics:
 - 1. Size: 48 inches (1220 mm) by 96 inches (2440 mm), nominal.
 - 2. Thickness: 3.0 inch (12.7mm).
 - 3. R-Value (LTTR): composite value as noted on drawings.
- C. Insulation Fasteners: Type and size as required by roof membrane manufacturer for roofing system and warranty to be provided; use only fasteners furnished by roof membrane manufacturer.

2.5 FASTENERS

- A. Pipe Compression Clamp or Drawband:
 - 1. Stainless steel or cadmium plated steel drawband.
 - 2. Worm drive clamp device.
- B. Surface mounted base flashing clamp strip:
 - 1. Stainless steel strip, ASTM A167, type 302 or 304, dead soft temper, minimum 0.5 mm (0.018-inch) thick.
 - 2. Aluminum strip: ASTM B209 24 mm (.094-inch) thick.
 - 3. For exposed location, form strips with 6 mm (1/4 inch) wide top edge bent out 45 degrees (for sealant) from 40 mm (1-1/2 inch) wide material; 2400 mm (8 feet) maximum length with slotted 6 mm x 10 mm (1/4 by 3/8-inch) holes punched at 200 mm (8 inch) centers, centered between bend and bottom edges.

4. For locations covered by cap flashings, form strips 30 mm (1-1/4 inch) wide, 2400 mm (8 feet) maximum length with slotted holes 6 mm x 10 mm (1/4 by 3/8 inch) punched at 200 mm (8 inch) centers, centered on strip width.
- C. Fasteners: Factory-furnished; electrolytically compatible; minimum pull out resistance of 240 pounds (109 kg) for actual substrate used; no exposed fasteners.

2.6 VAPOR RETARDER OR SEPARATION SHEETS

- A. Polyethylene film: ASTM D2103, 0.2 mm (6 mils) thick.
- B. Building Paper: Fed. Spec. UU-B-790.
 1. Water vapor resistance: Type I, Grade A, Style 4, reinforced.
 2. Water vapor permeable: Type I, Grade D, Style 4, reinforced.

2.7 FLEXIBLE TUBING

- A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.
- B. Diameter approximately 1-1/2 times joint width.

2.8 WALKWAY PADS

- A. Rubber walkway pad approximately 450 mm x 450 mm (30 by 30 inches) square or manufacturers' standard size with rounded corners. Design Basis: Firestone "QuickSeam" Walkway Pad or equal.
- B. Approximately 13 mm (1/2 inch) thick.
- C. Ultraviolet light stabilized.

2.9 ACCESSORY MATERIALS

- A. Wood Nailers: PS 20 dimension lumber, Structural Grade No. 2 or better Southern Pine, Douglas Fir; or PS 1, APA Exterior Grade plywood; pressure preservative treated.
 1. Width: 3-1/2 inches (90 mm), nominal minimum, or as wide as the nailing flange of the roof accessory to be attached to it.
 2. Thickness: Same as thickness of roof insulation.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install roofing, insulation, flashings, and accessories in accordance with roofing manufacturer's published instructions and recommendations for the specified roofing system. Where manufacturer provides no instructions or recommendations, follow good roofing practices and industry standards. Comply with federal, state, and local regulations.
- B. Obtain all relevant instructions and maintain copies at project site for duration of installation period.
- C. Firestone Factory Representative shall be present on-site throughout application to insure 30 year warranty and proper installation .
- D. Do not start work until Pre-Installation Notice has been submitted to manufacturer as notification that this project requires a manufacturer's warranty

- D. Perform work using competent and properly equipped personnel.
- E. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless protection provided to distribute loads less than one-half compression resistance of roofing system materials.
 - 1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and, roofing.
 - 2. Coordinate roof operation with sheet metal work and roof insulation work so that insulation and flashing are installed concurrently to permit continuous roofing operations.
 - 3. Complete installation of flashing, insulation, and roofing in the same day except for the area where temporary protection is required when work is stopped.
- F. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped. Complete installation includes flashings and walkway pads.
- G. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed.
- H. Apply materials only to dry substrates.
- I. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
 - 1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.
 - 2. Do not apply materials when the temperature is below 4°C (40 degrees F).
- J. Temporary Protection:
 - 1. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
 - 2. Temporarily seal exposed surfaces of insulation within the roofing membrane.
 - 3. Do not leave insulation surfaces or edges exposed.
 - 4. Use polyethylene film or building paper to separate roof sheet from bituminous materials.
 - 5. Apply the temporary seal and water cut off by extending the roof membrane beyond the insulation and securely embedding the edge of the roof membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant (night sealant) and weight edge with sandbags, to prevent displacement; space sandbags not over 2400 mm (8 foot) centers. Check daily to insure temporary seal remains watertight. Reseal open areas and weight down.
 - 6. Before the work resumes, cut off and discard portions of the roof membrane in contact with roof cement or bituminous materials.

- a. Cut not less than 150 mm (6 inches) back from bituminous coated edges or surfaces.
 - b. Remove temporary polyethylene film or building paper.
- 7. Remove and discard sandbags contaminated with bituminous products.
- 8. For roof areas that are to remain intact and that are subject to foot traffic and damage, provide temporary wood walkways with notches in sleepers to permit free drainage.
- 9. Provide 2 mm (6 mil) polyethylene sheeting or building paper cover over roofing membrane under temporary wood walkways and adjacent areas. Round all edges and corners of wood bearing on roof surface

3.2 EXAMINATION

- A. Examine roof deck to determine that it is sufficiently rigid to support installers and their mechanical equipment and that deflection will not strain or rupture roof components or deform deck.
- B. Verify that surfaces and site conditions are ready to receive work. Correct defects in the substrate before commencing with roofing work.
- C. Examine roof substrate to verify that it is properly sloped to drains.
- D. Verify that the specifications and drawing details are workable and not in conflict with the roofing manufacturer's recommendations and instructions; start of work constitutes acceptable of project conditions and requirements.

3.3 PREPARATION

- A. Test pull out resistance of fasteners in deck in the presence of the Resident Engineer before starting roofing work. Tests are not required for wood.
 - 1. Test applicable fastener type in applicable deck.
 - 2. Install fasteners through a sample of the insulation, if any is to be used, into the structural deck.
 - 3. Test the pull out resistance with a pull out tester.
 - 4. Test one fastener in each deck level and one for every 230 m² (2500 square feet) of deck type and level.
 - 5. Test at locations designated by Resident Engineer.
 - 6. Do not proceed with the roofing work if the pull out resistance of the fasteners is less than specified.
 - 7. Test results:
 - a. Repeat tests using other type fasteners or use additional fasteners to stay within the pullout load resistance criteria.
 - b. Patch cementitious deck to repair areas of fastener tests holes.//
- B. Remove dirt, debris, and surface moisture. Cover or fill voids greater than 6 mm (1/4 inch) wide to provide solid support for roof membrane.

- C. Install separation sheet over bituminous material on deck surface lapping edges and ends 150 mm (6 inches) or as recommended by roof membrane manufacturer.
 - 1. Do not install of separation sheet beyond what can be covered by roofing membrane each day.
 - 2. Use polyethylene, or building paper, that will be compatible with seaming method.
 - 3. Insure separation sheet completely isolates bituminous materials from EPDM roofing membrane.
 - 4. Turn up at penetrations, or other surfaces where bituminous materials occur, to cover bituminous product.
 - 5. Turn down over edges of blocking at perimeters to cover blocking.

3.4 INSULATION AND COVER BOARD INSTALLATION

- A. Install insulation in configuration and with attachment method(s) specified in PART 2, under Roofing System.
- B. Install only as much insulation as can be covered with the completed roofing system before the end of the day's work or before the onset of inclement weather.
- C. Lay roof insulation in courses parallel to roof edges.
- D. Neatly and tightly fit insulation to all penetrations, projections, and nailers, with gaps not greater than 1/4 inch (6 mm). Fill gaps greater than 1/4 inch (6 mm) with acceptable insulation. Do not leave the roofing membrane unsupported over a space greater than 1/4 inch (6 mm).
- E. Mechanical Fastening: Using specified fasteners and insulation plates engage fasteners through insulation into deck to depth and in pattern required by Factory Mutual for FM Class specified in PART 2 and membrane manufacturer, whichever is more stringent.
- F. Cold Adhesive Attachment: Apply in accordance with membrane manufacturer's instructions and recommendations; "walk-in" individual roof insulation boards to obtain maximum adhesive contact.

3.5 SINGLE-PLY MEMBRANE INSTALLATION

- A. Beginning at low point of roof, place membrane without stretching over substrate and allow to relax at least 30 minutes before attachment or splicing; in colder weather allow for longer relax time.
- B. Lay out the membrane pieces so that field and flashing splices are installed to shed water.
- C. Install membrane without wrinkles and without gaps or fishmouths in seams; bond and test seams and laps in accordance with membrane manufacturer's instructions and details.
- D. Install membrane adhered to the substrate, with edge securement as specified.
- E. Adhered Membrane: Bond membrane sheet to substrate using membrane manufacturer's recommended bonding material, application rate, and procedures.
- F. Edge Securement: Secure membrane at all locations where membrane terminates or goes through an angle change greater than 2 in 12 inches (1:6) using mechanically fastened

reinforced perimeter fastening strips, plates, or metal edging as indicated or as recommended by roofing manufacturer.

1. Exceptions: Round pipe penetrations less than 18 inches (460 mm) in diameter and square penetrations less than 4 inches (200 mm) square.
2. Metal edging is not merely decorative; ensure anchorage of membrane as intended by roofing manufacturer.

3.6 FLASHING AND ACCESSORIES INSTALLATION

- A. Install flashings, including laps, splices, joints, bonding, adhesion, and attachment, as required by membrane manufacturer's recommendations and details.
- B. Metal Accessories: Install metal edgings, flashing and trim in locations indicated on the drawings, with horizontal leg of edge member over membrane and flashing over metal onto membrane.
 1. Follow roofing manufacturer's instructions.
 2. Remove protective plastic surface film immediately before installation.
 3. Install water block sealant under the membrane anchorage leg.
 4. Flash with manufacturers recommended flashing sheet unless otherwise indicated.
 5. Where single application of flashing will not completely cover the metal flange, install additional piece of flashing to cover the metal edge.
 6. If the roof edge includes a gravel stop and sealant is not applied between the laps in the metal edging, install an additional piece of self-adhesive flashing membrane over the metal lap to the top of the gravel stop; apply seam edge treatment at the intersections of the two flashing sections.
 7. When the roof slope is greater than 1:12, apply seam edge treatment along the back edge of the flashing.
- C. Scuppers: Set in sealant and secure to structure; flash as recommended by manufacturer.
- D. Flashing at Walls, Curbs, and Other Vertical and Sloped Surfaces: Install weathertight flashing at all walls, curbs, parapets, curbs, skylights, and other vertical and sloped surfaces that the roofing membrane abuts to; extend flashing at least 8 inches (200 mm) high above membrane surface.
 1. Use the longest practical flashing pieces.
 2. Evaluate the substrate and overlay and adjust installation procedure in accordance with membrane manufacturer's recommendations.
 3. Complete the splice between flashing and the main roof sheet with specified splice adhesive before adhering flashing to the vertical surface.
 4. Provide termination directly to the vertical substrate as shown on roof drawings.
- E. Roof Drains:

1. Taper insulation around drain to provide smooth transition from roof surface to drain. Use specified pre-manufactured tapered insulation with facer or suitable bonding surface to achieve slope; slope not to exceed manufacturer's recommendations.
 2. Position membrane, then cut a hole for roof drain to allow 1/2 to 3/4 inch (12 to 19 mm) of membrane to extend inside clamping ring past drain bolts.
 3. Make round holes in membrane to align with clamping bolts; do not cut membrane back to bolt holes.
 4. Apply sealant on top of drain bowl where clamping ring seats below the membrane
 5. Install roof drain clamping ring and clamping bolts; tighten clamping bolts to achieve constant compression.
- F. Flashing at Penetrations: Flash all penetrations passing through the membrane; make flashing seals directly to the penetration.
1. Pipes, Round Supports, and Similar Items: Flash with specified pre-molded pipe flashings wherever practical; otherwise use specified self-curing elastomeric flashing.
 2. Pipe Clusters and Unusual Shaped Penetrations: Provide penetration pocket at least 2 inches (50 mm) deep, with at least 1 inch (25 mm) clearance from penetration, sloped to shed water.
 3. Structural Steel Tubing: If corner radii are greater than 1/4 inch (6 mm) and longest side of tube does not exceed 12 inches (305 mm), flash as for pipes; otherwise, provide a standard curb with flashing.
 4. Flexible and Moving Penetrations: Provide weathertight gooseneck set in sealant and secured to deck, flashed as recommended by manufacturer.

3.7 FINISHING AND WALKWAY INSTALLATION

- A. Install walkways at access points to the roof, around rooftop equipment that may require maintenance, and where indicated on the drawings.
 1. Use specified walkway pads unless otherwise indicated.
- B. Walkway Pads: Adhere to the roofing membrane, spacing each pad at minimum of 1.0 inch (25 mm) and maximum of 3.0 inches (75 mm) from each other to allow for drainage.
 1. If installation of walkway pads over field fabricated splices or within 6 inches (150 mm) of a splice edge cannot be avoided, adhere another layer of flashing over the splice and extending beyond the walkway pad a minimum of 6 inches (150 mm) on either side.
 2. Prime the membrane, remove the release paper on the pad, press in place, and walk on pad to ensure proper adhesion.

3.8 FIELD QUALITY CONTROL

- A. Inspection by Manufacturer: Provide final inspection of the roofing system by a Technical Representative employed by roofing system manufacturer specifically to inspect installation for warranty purposes (i.e. not a sales person).

- B. Perform all corrections necessary for issuance of warranty.

3.9 CLEANING

- A. Clean all contaminants generated by roofing work from building and surrounding areas, including bitumen, adhesives, sealants, and coatings.
- B. Repair or replace building components and finished surfaces damaged or defaced due to the work of this section; comply with recommendations of manufacturers of components and surfaces.
- C. Remove leftover materials, trash, debris, equipment from project site and surrounding areas.

3.10 PROTECTION

- A. Where construction traffic must continue over finished roof membrane, provide durable protection and replace or repair damaged roofing to original condition.

- - - E N D - - -

SECTION 07 60 00 FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, roof edge metal, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae
- B. Membrane base flashings and stripping: Section 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING and Section 07 32 13, CLAY ROOF TILES.
- C. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Integral flashing components of manufactured roof specialties and accessories or equipment: Division 22, PLUMBING sections and Division 23 HVAC sections.
- G. Paint materials and application: Section 09 91 00, PAINTING.
- H. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 - ANSI/SPRI ES-1-03Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
 - AAMA 620Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

- AAMA 621 Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates
- E. ASTM International (ASTM):
- A167-99(R2009)..... Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- A653/A653M-09 Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process
- B32-08..... Solder Metal
- B209-07 Aluminum and Aluminum-Alloy Sheet and Plate
- B370-09..... Copper Sheet and Strip for Building Construction
- D173-03 Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing
- D412-06 Vulcanized Rubber and Thermoplastic Elastomers-Tension
- D1187-97(R2002) Asphalt Base Emulsions for Use as Protective Coatings for Metal
- D1784-08 Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
- D3656-07 Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
- D4586-07 Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06 Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
- A-A-1925A..... Shield, Expansion; (Nail Anchors)
- UU-B-790A..... Building Paper, Vegetable Fiber
- I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49: Refer to Structural notes on Sheet S001.
- B. Wind Design Standard: Fabricate and install roof-edge flashings tested per ANSI/SPRI ES-1 to resist design pressure indicated on Structural Drawings.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:

1. Flashings
3. Gutter and Conductors
4. Expansion joints
- C. Manufacturer's Literature and Data: For all specified items, including:
 1. Two-piece counterflashing
 2. Thru wall flashing
 3. Expansion joint cover, each type
 4. Non-reinforced, elastomeric sheeting
 5. Copper clad stainless steel
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Copper Clad Stainless Steel, ASTM B506-09
- C. Copper ASTM B370, cold-rolled temper.
- D. Aluminum Sheet: ASTM B209, alloy 3003-H14.
- E. Galvanized Sheet: ASTM, A653.
- F. Non-reinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m²(6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).

- b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
- 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
- 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Copper: 0.4 Kg (16 oz)
 - 2. Stainless steel: 0.25 mm (0.010 inch) thick.
 - 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
 - 4. Galvanized steel: 0.5 mm (0.024 inch) thick.
- C. Exposed Locations:
 - 1. Copper: 0.4 Kg (16 oz).
 - 2. Stainless steel: 0.4 mm (0.015 inch).
 - 3. Copper clad stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 - 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 - 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 - 4. Flat and lap joints shall be made in direction of flow.
 - 5. Edges of non-reinforced elastomeric sheeting shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 - 6. Soldering:

- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
 - 1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 - 2. Space joints as shown or as specified.
 - 3. Space expansion and contraction joints for galvanized steel, copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 - 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 - 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 - 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
 - 1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 - 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
 - 3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
 - 4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
 - 1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
 - 2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce) copper, 1.25 mm (0.050 inch) thick aluminum.
 - 3. Use material compatible with sheet metal to be secured by the edge strip.
 - 4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
 - 5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).

6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using //1 Kg (32 oz) copper// //0.8 mm (0.031 inch) thick stainless steel// //1.6 mm (0.0625 inch) thick aluminum//.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Match existing metal elements unless otherwise noted.
2. Where options are permitted for different metals use only one metal throughout
3. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
4. Where copper flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.
 2. Stainless Steel: Finish No. 2B or 2D.
 3. Aluminum:
 - a. Fluorocarbon Finish: AAMA 620, high performance organic coating.
 - d. Mill finish.
 4. Steel and Galvanized Steel:
 - a. Manufacturer's finish: Provide full color chart for COR selection.
 - 1) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 - 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 - 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 - 1. Either copper, stainless steel, or copper clad stainless steel
 - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 - 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
 - 1. Use same metal and thickness as counter flashing.
 - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 - 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Cast Stone Masonry:
 - 1. Use plan flat sheet of stainless steel.
 - 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
 - 1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or non-reinforced elastomeric sheeting, or galvanized steel.
 - 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 - 3. Turn up back edge as shown.
 - 4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:
 - 1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, 0.5 mm (0.018 inch) thick copper clad stainless steel or galvanized steel.
 - 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
 - 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.

1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
 4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 4. Manufactured assemblies may be used.
 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
1. Back edge turned up and fabricate to lock into reglet in concrete.

2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
 2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
 3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.
- F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
 2. Fabricate 100 mm (4 inch) over lap at end.
 3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
 4. Use stainless steel bolt on draw band tightening assembly.
 5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.
- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 HANGING GUTTERS

- A. Fabricate gutters of not less than the following:
1. 0.051 inch thick aluminum
 2. 0.031 inch thick Copper-Clad stainless steel
- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Building side of gutter shall be same height as exterior side.

- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- E. Gutter Spacers:
 - 1. Fabricate of same material and thickness as gutter.
 - 2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
 - 3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
 - 4. Rivet and solder to gutter except rivet and seal to aluminum.
- F. Outlet Tubes:
 - 1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
 - 2. Lock and solder longitudinal seam except use sealant in lieu of solder with aluminum.
 - 3. Solder tube to gutter. Seal aluminum tube to gutter and rivet to gutter.
 - 4. Fabricate basket strainers of same material as gutters.
- G. Gutter Brackets:
 - 1. Fabricate of same metal as gutter. Use the following:
 - a. ¼ by 1 inch aluminum
 - b. ¼ by 1 inch Copper-Clad stainless steel
 - 2. Fabricate to gutter profile to match existing campus standard, coordinate with COR.
 - 3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

2.10 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long with 19 mm (3/4 inch) wide flat locked seams.
 - 1. Fabricate to match existing campus standard, coordinate with COR.
- B. Fabricate elbows by mitering, riveting, and soldering. Lap upper section to the inside of the lower piece
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
- D. Conductor Heads:
 - 1. Fabricate of same material as conductor.
 - 2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
 - 3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
 - 4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.

5. Extend wall edge not less than 25 mm (one inch) above front edge.
6. Solder joints for water tight assembly.
7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.11 REGLETS

- A. Fabricate reglets of one of the following materials:
 1. 0.4 Kg (16 ounce) copper.
 2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
 3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
 2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
 3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
 4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
 5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
 6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.

7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nails not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.

5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
 6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
 7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
 8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
 9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
 10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
 11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
 12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
 13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.

3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

G. Window Sill Flashing:

1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
2. Turn back edge up to terminate under window frame.
3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

H. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

I. Flashing at Masonry or Cast Stone Masonry:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.

1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers instructions.

- b. Completely fill space at the top edge of receiver with sealant.
- 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip
- C. Butt and align end joints of each section of reglet and securely hold in position until concrete or mortar are hardened:
 - 1. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
 - 1. For copper clad stainless steel gutters use manufacturers' recommended brackets.
 - 2. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
 - 1. Locate expansion joints midway between outlet tubes.
 - 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
 - 3. Install a cover plate over the space at expansion joint.
 - 4. Fasten cover plates to gutter section on one side of expansion joint only.
 - 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.7 CONDUCTORS (DOWNSPOUTS)

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout,

intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.

- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

--- E N D ---

SECTION 077253
SNOW BRACKETS / GUARDS

PART 1-GENERAL

1.1 SECTION INCLUDES

- A. Snow brackets and snow guards.

1.2 RELATED SECTIONS

- A. Section 07 32 13 Clay Roof Tiles.

1.3 REFERENCES

- A. WSRCA and TRI Concrete and Clay Tile Roof Design Criteria for Cold and Snow Regions Manual, 1998.

PART 2-PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: TRA Snow and Sun, which is located at: 1657 S. 580 East P. O. Box 682 ; American Fork, UT 84003; Toll Free Tel: 800-606-8980; Tel: 801-756-8666;
Email: info@trasnowandsun.com; Web: www.trasnowandsun.com
- B. Substitutions: Not Permitted.

2.2 SNOW BRACKETS AND SNOW GUARDS

- A. Product:
 - 1. Snow Bracket Ludowici: Clay Tile Roof.
- B. Material:
 - 1. Mill Finish Copper (48 oz.)

PART 3-EXECUTION

3.1 SNOW RETENTION SYSTEM INSTALLATION

- A. Snow Brackets: Install products in strict accordance with manufacturer's written instructions and engineered layout charts.
 - 1. Ludowici Bracket or Snow Guard: Install on top surface of tile in accordance with manufacturer's instructions.

---END---

SECTION 07 84 00 FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

- A. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- B. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- C. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used. All firestopping to be provided shall be through the same manufacturer.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - E84-10..... Surface Burning Characteristics of Building Materials
 - E814-11..... Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
 - Annual Issue Approval Guide Building Materials

- D. Underwriters Laboratories, Inc. (UL):
 - Annual Issue Building Materials Directory
 - Annual Issue Fire Resistance Directory
 - 1479-10Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
 - Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m² (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 - 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
 - 1. Classified for use with the particular type of penetrating material used.
 - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
 - 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

PART 3 - EXECUTION**3.1 EXAMINATION**

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the Resident Engineer.
- C. Clean up spills of liquid type materials.

--- E N D ---

SECTIONS 07 90 00
COLORSEAL by EMSEAL

PART 1 – GENERAL

1.1 DESCRIPTION

- A. Preformed, Pre-Compressed, Self-Expanding, Sealant System with Silicone Pre-Coated Surface Watertight, Energy-Efficient, Exterior and Interior Above-Grade Wall Joints
- B. The work shall consist of furnishing and installing waterproof expansion joints in accordance with the details shown on the plans and the requirements of the specifications. Preformed sealant shall be silicone pre-coated, preformed, pre-compressed, self-expanding, sealant system.
- C. Basis-of-Design:
 - 1. All joints shall be designed to meet the specified performance criteria of the project as manufactured by: (USA & International) EMSEAL JOINT SYSTEMS, LTD 25 Bridle Lane, Westborough, MA 01581-2603, Toll Free: 800-526-8365. (Canada) EMSEAL, LLC 120 Carrier Drive, Toronto, Ontario, Canada M9W 5R1 Toll Free: 800-526-8365. www.emseal.com
 - 2. Alternate manufacturers must demonstrate that their products meet or exceed the design criteria and must submit certified performance test reports performed by recognized independent laboratories as called for in section 1.02 Submittals. Submittal of alternates must be made three weeks prior to bid opening to allow proper evaluation time.

1.2 RELATED WORK

- A. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.
- B. Roof Expansion Joint Cover Assemblies: Section 07 72 00, ROOF ACCESORIES.
- C. Steel Plate Expansion Joint Covers: Section 05 50 00, METAL FABRICATIONS, and Section 07 95 13, Expansion Joint Cover Assemblies

1.3 QUALITY ASSURANCE

- A. The General Contractor will conduct a pre-construction meeting with all parties and trades involved in the treatment of work at and around expansion joints including, but not limited to, concrete, mechanical, electrical, HVAC, landscaping, masonry, curtain wall, waterproofing, fire-stopping, caulking, flooring and other finish trade subcontractors. All superintendents and foremen with responsibility for oversight and setting of the joint gap must attend this meeting. The General Contractor is responsible to coordinate and schedule all trades and ensure that all subcontractors understand their responsibilities in relation to expansion joints and that their work cannot impede anticipated structural movement at the expansion joints, or compromise the achievement of watertightness or life safety at expansion joints in any way.
- B. Warranty – Manufacturer's standard warranty shall apply.

1.4 DELIVERY STORAGE AND HANDLING

- A. Deliver products to site in Manufacturer's original, intact, labeled containers. Handle and protect as necessary to prevent damage or deterioration during shipment, handling and storage. Store in accordance with manufacturer's installation instructions.

1.5 SUBMITTALS

- A. General – Submit the following according to Division 1 Specification Section.
- B. Standard Submittal Package – Submit typical expansion joint drawing(s) indicating pertinent dimensions, general construction, expansion joint opening dimensions and product information.
- C. Sample of material is required at time of submittal.
- D. Product must be certified by independent laboratory test report to exceed the requirements of curtain wall performance tests ASTM E330, E283-04, and E331. Product must meet or exceed hurricane-force wind loading with no deflection at both positive and negative pressures up to 4954 Pascals - equal to 200 mph winds (ASTM E330-02 procedure A).
- E. Product must be certified by independent laboratory test report to meet or exceed STC 56 in an STC 72 wall and OITC 53 in an OITC 61 wall in accordance with ASTM E90-09.
- F. Products must be certified by independent laboratory test report to be free in composition of any waxes or wax compounds using FTIR and DSC testing.
- G. Products shall be certified in writing to be: a) capable of withstanding 150°F (65°C) for 3 hours while compressed down to the minimum of movement capability dimension of the basis of design product (-25% of nominal material size) without evidence of any bleeding of impregnation medium from the material; and b) that the same material after the heat stability test and after first being cooled to room temperature will subsequently self-expand to the maximum of movement capability dimension of the basis-of-design product (+25% of nominal material size) within 24 hours at room temperature 68°F (20°C).

PART 2 - PRODUCTS

2.1 GENERAL

- A. Provide watertight, energy-efficient exterior and interior joints in vertical-plane walls (above-grade). Typical locations include, but are not limited to the following: applications in window perimeters, other façade penetrations such as doors, store fronts, vents, HVAC units, panel to panel joints, curtain walls, control joints, between dissimilar materials, structural expansion joints, acoustic partition barriers, and new-to-existing connections.
- B. Provide COLORSEAL as manufactured by EMSEAL JOINT SYSTEMS, LTD. and as indicated on drawings for vertical expansion joint locations.
- C. Preformed sealant shall be silicone pre-coated, preformed, pre-compressed, self-expanding, sealant system. Expanding foam to be cellular foam impregnated with a water-based, non-drying, 100% acrylic dispersion. Seal shall combine factory-applied, low-modulus silicone and a backing of acrylic-impregnated expanding foam into a unified hybrid sealant system.
- D. Material shall be capable of movements of +25%, -25% (50% total) of nominal material size

- E. Silicone external color facing to be factory-applied to the foam while it is partially pre-compressed to a width greater than maximum joint extension and cured before final compression. When compressed to final supplied dimension, a bellow(s) to handle movement must be created in the silicone coating. Silicone coating to be available in a range of not less than 26 standard colors for coordination with typical building materials.
- F. Select the sealant system model appropriate to the movement and design requirements at each joint location that meet the project specification or as defined by the structural engineer of record.
- G. Manufacturer's Checklist must be completed by expansion joint subcontractor and returned to manufacturer at time of ordering material.

2.2 FABRICATION

- A. COLORSEAL by EMSEAL must be supplied precompressed to less than the joint size, packaged in shrink-wrapped lengths (sticks) with a mounting adhesive on one face.
- B. Directional changes and terminations into horizontal plane surfaces to be provided by factory-manufactured universal-90-degree single units containing minimum 12-inch long leg and 6-inch long leg or custom leg on each side of the direction change or through field fabrication in strict accordance with installation instructions.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Preparation of the Work Area
 - 1. The contractor shall provide properly formed and prepared expansion joint openings constructed to the exact dimensions and elevations shown on manufacturer's standard system drawings or as shown on the contract drawings. Deviations from these dimensions will not be allowed without the written consent of the engineer of record.
 - 2. The contractor shall clean the joint opening of all contaminants immediately prior to installation of expansion joint system. Repair spalled, irregular or unsound joint surfaces using accepted industry practices for repair of the substrates in question. Remove protruding roughness to ensure joint sides are smooth. Ensure that there is sufficient depth to receive the full depth of the size of the COLORSEAL being installed plus at least ¼-inch (6mm) for the application of corner beads. Refer to Manufacturers Installation Guide for detailed step-by-step instructions.
 - 3. No drilling, or screwing, or fasteners of any type are permitted to anchor the sealant system into the substrate.

3.2 CLEAN AND PROTECT

- A. Protect the system and its components during construction. Subsequent damage to the expansion joint system will be repaired at the general contractor's expense. After work is complete, clean exposed surfaces with a suitable cleaner that will not harm or attack the finish.

- - - E N D - - -

SECTION 07 92 00 JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Sealing of site work concrete paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
- B. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- C. Flashing and Sheet Metal: Section 07 60 00
- D. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- E. Glazing: Section 08 80 00, GLAZING.
- F. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- G. Mechanical Work: COMMON WORK RESULTS FOR PLUMBING Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
 - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
 - 1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
 - 2. Conduct field tests for each application indicated below:

- a. Each type of elastomeric sealant and joint substrate indicated.
 - b. Each type of non-elastomeric sealant and joint substrate indicated.
- 3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.
- 4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.
- F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:
 - 1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 - 1. Caulking compound
 - 2. Primers
 - 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
 - 4. Colors of all sealants proposed adjoining surfaces to remain unpainted.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
 - 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Backer Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a backer rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to ten years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10Mineral Fiber Block and Board Thermal Insulation.
 - C717-10Standard Terminology of Building Seals and Sealants.
 - C834-10Latex Sealants.
 - C919-08.Use of Sealants in Acoustical Applications.
 - C920-10Elastomeric Joint Sealants.
 - C1021-08Laboratories Engaged in Testing of Building Sealants.
 - C1193-09Standard Guide for Use of Joint Sealants.
 - C1330-02 (R2007)Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.
 - D1056-07Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.
 - E84-09.....Surface Burning Characteristics of Building Materials.
- C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS**2.1 SEALANTS:**

Dow Chemical Corp. Serves as basis of design.

A. S-1:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

B. S-2:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

C. S-3:

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:

1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade P.
5. Shore hardness of 15-45.

F. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.

3. Class: Joint movement range of plus 100 percent to minus 50 percent.
 4. Grade NS.
 5. Shore A hardness of 15-20.
 6. Minimum elongation of 1200 percent.
- G. S-7:
1. ASTM C920, silicone, neutral cure.
 2. Type S.
 3. Class 25.
 4. Grade NS.
 5. Shore A hardness of 25-30.
 6. Structural glazing application.
- H. S-8:
1. ASTM C920, silicone, acetoxycure.
 2. Type S.
 3. Class 25.
 4. Grade NS.
 5. Shore A hardness of 25-30.
 6. Structural glazing application.
- I. S-9:
1. ASTM C920 silicone.
 2. Type S.
 3. Class 25.
 4. Grade NS.
 5. Shore A hardness of 25-30.
 6. Non-yellowing, mildew resistant.
- J. S-10:
1. ASTM C920, coal tar extended fuel resistance polyurethane.
 2. Type M/S.
 3. Class 25.
 4. Grade P/NS.
 5. Shore A hardness of 15-20.
- K. S-11:
1. ASTM C920 polyurethane.
 2. Type M/S.
 3. Class 25.
 4. Grade P/NS.
 5. Shore A hardness of 35 to 50.

L. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind backer rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.

3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 1. Apply primer prior to installation of backer rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install "Emseal" backer material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the backer rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of backer rod and sealants.
- D. Install backer rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for backer rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 5. Avoid dropping or smearing compound on adjacent surfaces.
 6. Fill joints solidly with compound and finish compound smooth.
 7. Tool joints to concave surface unless shown or specified otherwise.
 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 9. Apply compounds with nozzle size to fit joint width.

10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
 1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
 1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 3. Whether sealants filled joint cavities and are free from voids.
 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed,

adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.

- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
 - 1. Metal to Metal: Type S-1, S-2
 - 2. Metal to Masonry or Stone: Type S-1
 - 3. Masonry to Masonry or Stone: Type S-1
 - 4. Stone to Stone: Type S-1
 - 5. Cast Stone to Cast Stone: Type S-1
 - 6. Threshold Setting Bed: Type S-1, S-3, S-4
 - 7. Masonry Expansion and Control Joints: Type S-6
 - 8. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
 - 1. Flashings to Wall: Type S-6
 - 2. Metal to Metal: Type S-6
- C. Sanitary Joints:
 - 1. Walls to Plumbing Fixtures: Type S-9
 - 2. Counter Tops to Walls: Type S-9
 - 3. Pipe Penetrations: Type S-9
- D. Horizontal Traffic Joints:
 - 1. Concrete Paving, Unit Pavers: Type S-11 or S-12
- E. High Temperature Joints over 204 degrees C (400 degrees F):
 - 1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8
- F. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.
2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1 and C-2.
4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1 and C-2.
5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1 and C-2.
6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
7. Concealed Acoustic Sealant Types S-4, C-1 and C-2.
8. Foam Insulation between walls at penetrations such as at electrical boxes.

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SECTION 07 95 13 EXPANSION JOINT COVER ASSEMBLIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies floor and wall building expansion joint assemblies.
- B. Types of assemblies:
 - Metal Plate Cover
 - Elastomeric Joint Covers
 - Preformed Elastomeric Sealant Joint

1.2 RELATED WORK

- A. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.
- B. Roof Expansion Joint Cover Assemblies: Section 07 72 00, ROOF ACCESORIES.
- C. Steel Plate Expansion Joint Covers: Section 05 50 00, METAL FABRICATIONS.

1.3 QUALITY ASSURANCE

- A. Project Conditions:
 - 1. Check actual locations of walls and other construction, to which work must fit, by accurate field measurements before fabrication.
 - 2. Show recorded measurements on final shop drawings.
- B. Fire tests performed by Factory Mutual, Underwriters Laboratories, Inc., Warnock Hersey or other approved independent testing laboratory.

1.4 DELIVERY STORAGE AND HANDLING

- A. Take care in handling of materials so as not to injure finished surface and components.
- B. Store materials under cover in a dry and clean location off the ground.
- C. Remove materials which are damaged or otherwise not suitable for installation from job site and replace with acceptable materials.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Submit copies of manufacturer's current literature and data for each item specified.
 - 2. Clearly indicate movement capability of cover assemblies and suitability of material used in exterior seals for ultraviolet exposure .
- C. Certificates: Material test reports from approved independent testing laboratory indicating and interpreting test results relative to compliance of fire-rated expansion joint assemblies with requirements specified.
- D. Shop Drawings:

1. Showing full extent of expansion joint cover assemblies; include large-scale details indicating profiles of each type of expansion joint cover assembly, splice joints between sections, joiners with other type assemblies, special end conditions, anchorages, fasteners, and relationship to adjoining work and finishes.
2. Include description of materials and finishes and installation instructions.

E. Samples:

1. Samples of each type and color of metal finish on metal of same thickness and alloy used in work.
2. Samples of each type and color of flexible seal used in work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed form part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-08 Structural Steel
 - A167-99 (R2009)..... Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A283/A283M-07 Low and Intermediate Tensile Strength Carbon Steel Plates
 - A786/A786M-05(R2009) Rolled Steel Floor Plates
 - B36/B36M-08 Brass, Plate, Sheet, Strip, and Rolled Bar
 - B121-01(R2006)..... Leaded Brass Plate, Sheet, Strip and Rolled Bar
 - B209M-07..... Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
 - B221M-08..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - B455-10..... Copper-Zinc Lead Alloy (Leaded Brass) Extruded Shapes
 - C864-05 Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
 - C920-11 Elastomeric Joint Sealants
 - D1187-97 (R2002) Asphalt Base Emulsions for Use as Protective Coatings for Metal
 - D2287-96 (R2010) Non-rigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
 - E119-10..... Fire Tests of Building Construction and Materials
 - E814-11 Fire Tests of Through-Penetration Fire Stops
- C. Federal Specifications (Fed. Spec):
 - TT-P-645B..... Primer, Paint, Zinc-Molybdate, Alkyd Type
- D. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series Metal Finishes Manual.
- E. National Fire Protection Association (NFPA):

251-06 Tests of Fire Endurance of Building Construction and Materials

F. Underwriters Laboratories Inc. (UL):

263-11 Fire Tests of Building Construction and Materials

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302 or 304.
- B. Structural Steel Shapes: ASTM A36.
- C. Steel Plate: ASTM A283, Grade C.
- D. Rolled Steel Floor Plate: ASTM A786.
- E. Aluminum:
 - 1. Extruded: ASTM B221, alloy 6063-T5.
 - 2. Plate and Sheet: ASTM B209, alloy 6061-T6.
- F. Elastomeric Sealant:
 - 1. ASTM C920, polyurethane.
 - 2. Type.
 - 3. Class 25.
 - 4. Grade P or NS.
 - 5. Shore A hardness 25, unless specified otherwise.
- G. Thermoplastic Rubber:
 - 1. ASTM C864.
 - 2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.
- H. Vinyl Invertor Sealant Waterstops: Manufacturers' standard shapes and grade.
- I. Fire Barrier:
 - 1. Designed for indicated or required dynamic structural movement without material degradation or fatigue.
 - 2. Tested in maximum joint width condition as a component of an expansion joint cover assembly in accordance with UL 263 NFPA 251, or ASTM E119 and E814, including hose steam test at full-rated period.
- J. Zinc-Molybdate Primer: Fed. Spec. TT-P-645.
- K. Accessories:
 - 1. Manufacturer's standard anchors, fasteners, set screws, spaces, flexible secondary water stops or seals and filler materials, drain tubes, adhesive and other accessories as indicated or required for complete installations.
 - 2. Compatible with materials in contact.
 - 3. Water stops.

2.2 FABRICATION

- A. General:

1. Use ceiling and wall expansion joint cover assemblies of same design as floor to wall and floor to floor expansion joint cover assemblies. Unless shown otherwise.
 2. Provide expansion joint cover assemblies of design, basic profile, materials and operation indicated required to accommodate joint size variations in adjacent surfaces, and as required for anticipated structural movement.
 3. Deliver to job site ready for use and fabricated in as large sections and assemblies as practical. Assemblies identical to submitted and reviewed shop drawings, samples and certificates.
 4. Furnish units in longest practicable lengths to minimize number of end joints. Provide mitered corners where joint changes directions or abuts other materials.
 5. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
 6. Fire Performance Characteristics:
 - a. Provide expansion joint cover assemblies identical to those of assemblies whose fire resistance has been determined per ASTM E119 and E814, NFPA 251, or UL 263 including hose stream test at full-rated period.
 - b. Fire rating: Not less than rating of adjacent floor or wall construction.
 7. Fire Barrier Systems:
 - a. Material to carry label of approved independent testing laboratory, and be subject to follow-up system for quality assurance.
 - b. Include thermal insulation where necessary, in accordance with above tests, with factory cut miters and transitions.
 - c. For joint widths up to and including 150 mm (six inches), supply barrier in lengths up to 15000 mm (50 feet) to eliminate field splicing.
 - d. For joint widths of seven inches and wider, supply barrier 3000 mm (10-foot) modules with overlapping ends for field splicing.
 - e. For joints within enclosed spaces such as chase walls, include 1 mm (0.032-inch) thick galvanized steel cover where conventional expansion joint cover is not used.
 8. Seal Strip factory - formed and bonded to metal frames and anchor members.
 9. Compression Seals: Prefabricate from thermoplastic rubber or dense neoprene to sizes and approximate profiles shown.
- B. Floor-to-Wall Metal Plate Joints:
1. Provide one frame on floor side of joint only. Provide wall side frame where required by manufacturer's design.
 2. Angle Cover Plates: Provide angle cover plates for joints to wall with countersunk flat-head exposed fasteners for securing to wall unless shown otherwise.
 3. Space fasteners as recommended by manufacturer.

4. Match cover of adjacent floor to floor cover.
- C. Interior Wall Joint Cover Assemblies: Refer to Section 07 90 00, COLORSEAL by EMSEAL
- D. Exterior Wall Joint Assemblies: Refer to Section 07 90 00, COLORSEAL by EMSEAL
 1. Color: Match adjacent construction, verify with COR
 2. Frame: Extruded Aluminum: Clear anodized.
 3. Anticipated movement: (+/-_2 inches___).

2.3 METAL FINISHES

- A. General:
 1. Apply finishes in factory after products are fabricated.
 2. Protect finishes on exposed surfaces with protective covering before shipment.
- B. Aluminum Finishes:
 1. Finish letters and numbers for anodized aluminum are in accordance with the NAAMM AMP 501, Aluminum Association's Designation System).
 - a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.
 2. Fluorocarbon Finish: NAAMM AMP 503 AAMA 605.2, high performance organic coating.
 3. Factory-Primed Concealed Surface: NAAMM AMP 505 Protect concealed aluminum surfaces that will be in contact with plaster, concrete or masonry surfaces when installed by applying a shop coat of zinc-molybdate primer to contact surfaces. Provide minimum dry film thickness of 2.0 mils.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Manufacturer's representative shall make a thorough examination of surfaces receiving work of this section.
- B. Before starting installation, notify prime contractor of defects which would affect satisfactory completion of work.

3.2 PREPARATION

- A. Verify measurements and dimensions at job site and cooperate in coordination and scheduling of work with work of related trades.
- B. Give particular attention to installation of items embedded in concrete and masonry so as not to delay job progress.
- C. Provide templates to related trade for location of support and anchorage items.

3.3 INSTALLATION

- A. Install in accordance with manufacturers installation instructions unless specified otherwise.
- B. Provide anchorage devices and fasteners for securing expansion joint assemblies to in-place construction including threaded fasteners with drilled-in fasteners for masonry and concrete where anchoring members are not embedded in concrete. Provide metal fasteners of type and

size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.

- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.
- D. Install joint cover assemblies in true alignment and proper relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.
- E. Allow for thermal expansion and contraction of metal to avoid buckling.
- F. Set floor covers at elevations flush with adjacent finished floor materials unless shown otherwise.
- G. Material and method of grouting floor frames set in prepared recesses in accordance with manufacturer's instructions.
- H. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Securely attach in place with required accessories.
- I. Locate anchors at interval recommended by manufacturer, but not less than 75 mm (3-inches) from each ends, and, not more than 600 mm (24-inches) on centers.
- J. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.
- K. Cut and fit ends to produce joints that will accommodate thermal expansion and contraction of metal to avoid buckling of frames or plates.
- L. Flush Metal Cover Plates:
 - 1. Secure flexible filler between frames so that it will compress and expand.
 - 2. Adhere flexible filler materials to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- M. Waterstops:
 - 1. Install in conjunction with floor joints and where shown, run continuously to prevent water damage to finish spaces.
 - 2. Provide seal with frame to prevent water leakage.
 - 3. Provide outlet tubes from waterstops to drain to prevent damage to finish spaces.
- N. Fire Barriers:
 - 1. Install in compliance with tested assembly.
 - 2. Install in floors and in fire rated walls.
 - 3. Use fire barrier sealant or caulk supplied with system.
- O. Sealants:
 - Install to prevent water and air infiltration.
- P. Vertical Exterior Extruded Thermoplastic Rubber.
 - 1. Install side frames mounted on sealant or butyl caulk tape with appropriate anchors 600 mm (24 inches) on center complete with independent continuous PVC back seal.
 - 2. Install primary seals retained in extruded aluminum side frames.
- Q. Installation of Extruded Thermoplastic Rubber or Seals:

1. For straight sections, provide preformed seals in continuous lengths.
2. Vulcanize or heat-seal field splice joints to provide watertight joints using manufacturer's recommended procedures.

R. Installation of Preformed Elastomeric Sealant Joint:

1. Locate joint directly over joints in wall or floor substrates.
2. Full length shall be fastened to substrate using a construction adhesive.
3. Install flush or slightly below finish material.

3.4 PROTECTION

- A. Take proper precautions to protect the expansion joint covers from damage after they are in place.
- B. Cover floor joints with plywood where wheel traffic occurs.

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Related Sections:
1. Division 04 Section "Unit Masonry" for embedding anchors for hollow metal work into masonry construction.
 2. Division 08 Section "Glazing" for glass view panels in hollow metal doors.
 3. Division 08 Section "Door Hardware".
 4. Division 09 Sections "Exterior Painting" and "Interior Painting" for field painting hollow metal doors and frames.
- B. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.
1. ANSI/SDI A250.8 - Recommended Specifications for Standard Steel Doors and Frames.
 2. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames, Frames Anchors and Hardware Reinforcing.
 3. ANSI/SDI A250.6 - Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames.
 4. ANSI/SDI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames.
 5. ANSI/SDI A250.11 - Recommended Erection Instructions for Steel Frames.
 6. ASTM A1008 - Standard Specification for Steel Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
 7. ASTM A653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 8. ASTM A924 - Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.
 9. ANSI/BHMA A156.15 - Hardware Preparation in Steel Doors and Frames.
 10. ANSI/SDI 122 - Installation and Troubleshooting Guide for Standard Steel Doors and Frames.
 11. ANSI/NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association.
 12. ANSI/NFPA 105: Standard for the Installation of Smoke Door Assemblies.
 13. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; National Fire Protection Association.
 14. UL 10C - Positive Pressure Fire Tests of Door Assemblies.
 15. UL 1784 - Standard for Air Leakage Tests of Door Assemblies.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, core descriptions, hardware reinforcements, profiles, anchors, fire-resistance rating, and finishes.
- B. Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the steel door and frame supplier in order to prepare the doors and frames to receive the finish hardware items.
- C. Shop Drawings: Include the following:
 - 1. Elevations of each door design.
 - 2. Details of doors, including vertical and horizontal edge details and metal thicknesses.
 - 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
 - 4. Locations of reinforcement and preparations for hardware.
 - 5. Details of anchorages, joints, field splices, and connections.
 - 6. Details of accessories.
 - 7. Details of moldings, removable stops, and glazing.
 - 8. Details of conduit and preparations for power, signal, and control systems.
- D. Samples for Verification:
 - 1. Samples are only required by request of the architect and for manufactures that are not current members of the Steel Door Institute.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain hollow metal doors and frames through one source from a single manufacturer wherever possible.
- B. Quality Standard: In addition to requirements specified, comply with ANSI/SDI A250.8, latest edition, "Recommended Specifications for Standard Steel Doors and Frames".
- C. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 (neutral pressure at 40" above sill) or UL 10C.
 - 1. Oversize Fire-Rated Door Assemblies Construction: For units exceeding sizes of tested assemblies, attach construction label certifying doors are built to standard construction requirements for tested and labeled fire rated door assemblies except for size.
 - 2. Temperature-Rise Limit: Where indicated and at vertical exit enclosures (stairwell openings) and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
 - 3. Smoke Control Door Assemblies: Comply with NFPA 105.
 - 4. Smoke "S" Label: Doors to bear "S" label, and include smoke and draft control gasketing applied to frame and on meeting stiles of pair doors.

- D. Fire-Rated, Borrowed-Light Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled, by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 257. Provide labeled glazing material.
- E. Energy Efficient Exterior Openings: Comply with minimum thermal ratings, based on ASTM C1363. Openings to be fabricated and tested as fully operable, thermal insulating door and frame assemblies.
 - 1. Thermal Performance (Exterior Openings): Independent testing laboratory certification for exterior door assemblies being tested in accordance with ASTM C1363 and meet or exceed the following requirements:
 - a. Door Assembly Operable U-Factor and R-Value Ratings: U-Factor 0.29, R-Value 3.4, including insulated door, thermal-break frame and threshold.
 - 2. Air Infiltration (Exterior Openings): Independent testing laboratory certification for exterior door assemblies being tested in accordance with ASTM E283 to meet or exceed the following requirements:
 - a. Rate of leakage of the door assembly shall not exceed 0.25 cfm per square foot of static differential air pressure of 1.567 psf (equivalent to 25 mph wind velocity).
- F. Pre-Submittal Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for installing hollow metal doors and frames and to verify installation of electrical knockout boxes and conduit at frames with electrified or access control hardware.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow metal work palletized, wrapped, or crated to provide protection during transit and Project site storage. Do not use non-vented plastic.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow metal work under cover at Project site. Place in stacks of five units maximum in a vertical position with heads up, spaced by blocking, on minimum 4-inch high wood blocking. Do not store in a manner that traps excess humidity.
 - 1. Provide minimum 1/4-inch space between each stacked door to permit air circulation. Door and frames to be stacked in a vertical upright position.

1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.7 COORDINATION

- A. Coordinate installation of anchorages for hollow metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
- B. Warranty includes installation and finishing that may be required due to repair or replacement of defective doors.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following or equivalent:
 - 1. CECO Door Products.
 - 2. Curries Company.

2.2 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.
- C. Frame Anchors: ASTM A 653/A 653M, Commercial Steel (CS), Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.

2.3 STANDARD HOLLOW METAL DOORS

- A. General: Provide 1-3/4 inch doors of design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8.
- B. Interior Doors: Face sheets fabricated of commercial quality cold rolled steel that complies with ASTM A 1008/A 1008M. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:
 - 1. Design: Flush panel.
 - 2. Core Construction: Manufacturer's standard kraft-paper honeycomb, or one-piece polystyrene core, securely bonded to both faces.
 - a. Fire Door Core: As required to provide fire-protection and temperature-rise ratings indicated.
 - 3. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet.

4. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9" or minimum 14 gauge continuous channel with pierced holes, drilled and tapped.
5. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.

C. Manufacturers Basis of Design:

1. CECO Door Products Legion Series.
2. Curries Company 707 Series.

2.4 ENERGY EFFICIENCY HOLLOW METAL DOORS

- A. General: Provide 1-3/4 inch doors of design specified, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8 and ANSI/NAAMM HMMA 867.
- B. Exterior Doors: Face sheets fabricated of commercial quality hot-dipped zinc coated steel that complies with ASTM A924 A60. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model, ANSI/SDI A250.4 for physical performance level, and HMMA 867 for door construction.
 1. Design: Flush panel.
 2. Core Construction: Foamed in place polyurethane and steel stiffened laminated core with no stiffener face welds, in compliance with HMMA 867 "Laminated Core".
 - a. Provide 22 gauge steel stiffeners at 6 inches on-center internally welded at 5" on-center to integral core assembly, foamed in place polyurethane core chemically bonded to all interior surfaces. No stiffener face welding is permitted.
 - b. Thermal properties to rate at a fully operable minimum U-Factor 0.29 and R-Value 3.4, including insulated door, thermal-break frame and threshold.
 - 1) Kerf Type Frames: Thermal properties to rate at a fully operable minimum U-Factor 0.36 and R-Value 2.8, including insulated door, kerf type frame, and threshold.
 3. Level/Model: Level 2 and Physical Performance Level A (Heavy Duty), Minimum 18 gauge (0.042 inch - 1.1-mm) thick steel, Model 2.
 4. Vertical Edges: Vertical edges to be mechanically interlocked with hairline seam. Beveled Lock Edge, 1/8 inch in 2 inches (3 mm in 50 mm).
 5. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel to include a steel closure channel, screw attached, with the web of the channel flush with the face sheets of the door. Plastic or composite channel fillers are not acceptable.
 6. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9".

7. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
- C. Interior Doors: Face sheets fabricated of commercial quality cold rolled steel that complies with ASTM A366 or 620. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:
1. Design: Flush panel.
 2. Core Construction: Steel stiffened laminated core with fiberglass filler with no stiffener face welds, in compliance with HMMA 867 "Laminated Core".
 - a. Provide 22 gauge steel-stiffeners at 6 inches on-center internally welded at 5" on- center to integral core assembly, No stiffener face welding is permitted.
 - b. Acoustical sound transmission rating shall be no less than STC 38 complying with ASTM E 90 and must be visible on factory applied labels.
 3. Level/Model: Level 2 and Physical Performance Level A (Heavy Duty), Minimum 18 gauge (0.042 inch - 1.1-mm) thick steel, Model 2.
 4. Vertical Edges: Vertical edges to be mechanically interlocked with hairline seam. Beveled Lock Edge, 1/8 inch in 2 inches (3 mm in 50 mm).
 5. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel to include a steel closure channel, screw attached, with the web of the channel flush with the face sheets of the door. Plastic or composite channel fillers are not acceptable.
 6. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9".
 7. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
- D. Manufacturers Basis of Design:
1. CECO Door Products Trio-E/Trio Series.
 2. Curries Company 777 Trio-E/Trio Series.

2.5 STANDARD HOLLOW METAL FRAMES

- A. General: Comply with ANSI/SDI A250.8 and with details indicated for type and profile.
- B. Interior Frames: Fabricated from cold-rolled steel sheet that complies with ASTM A 1008/A 1008M.
1. Fabricate frames with mitered or coped corners.
 2. Fabricate frames, with the exception of slip-on drywall types, with "closed and tight" miter seams continuously welded on face, finished smooth with no visible seam unless otherwise indicated.
 3. Frames for Level 2 Steel Doors: Minimum 16 gauge (0.053-inch -1.3-mm) thick steel sheet.
 4. Frames for Level 3 Steel Doors (up to 48 inches in width): Minimum 16 gauge (0.053-inch - 1.3-mm) thick steel sheet.]

5. Frames for Level 3 Steel Doors (48 inches and up in width): Minimum 14 gauge (0.067-inch - 1.7-mm) thick steel sheet.]
6. Frames for Wood Doors: Minimum 16 gauge (0.053-inch-1.3-mm-) thick steel sheet.
7. Frames for Borrowed Lights: Minimum 16 gauge (0.053-inch-1.3-mm-) thick steel sheet.
8. Manufacturers Basis of Design:
 - a. CECO Door Products SQ/SU/SR Series (Masonry Profile).
 - b. Curries Company M/G Series (Masonry Profile).
- C. Fire rated frames: Fabricate frames in accordance with NFPA 80, listed and labeled by a qualified testing agency, for fire-protection ratings indicated.
- D. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 Table 4 with reinforcement plates from same material as frames.

2.6 ENERGY EFFICIENCY HOLLOW METAL FRAMES

- A. Weatherstripped Frames: Subject to the same compliance standards and requirements as standard hollow metal frames, provide where indicated weatherstripped profiles with 1/8" integral kerf formed into the frame soffit able to receive manufacturer's listed gasket material. Available for use in both masonry and drywall construction, with fire rating up to 3 hours complying with NFPA 105, UL 1784, and ASTM E-283 Test criteria.
 1. Manufacturers Basis of Design:
 - a. CECO Door Products - Weatherstripped SQW/SRW Series.
 - b. Curries Company - Weatherstripped WC/WM Series.

2.7 FRAME ANCHORS

- A. Jamb Anchors:
 1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, formed from A60 metallic coated material, not less than 0.042 inch thick, with corrugated or perforated straps not less than 2 inches wide by 10 inches long; or wire anchors not less than 0.177 inch thick.
 2. Stud Wall Type: Designed to engage stud and not less than 0.042 inch thick.
 3. Compression Type for Drywall Slip-on (Knock-Down) Frames: Adjustable compression anchors.
 4. Windstorm Opening Anchors: Types as tested and required for indicated wall types to meet specified wind load design criteria.
 5. FEMA 361 Storm Shelter Anchors: Masonry T-shaped, wire masonry type, or existing opening type anchors.
- B. Floor Anchors: Floor anchors to be provided at each jamb, formed from A60 metallic coated material, not less than 0.042 inches thick.
- C. Mortar Guards: Formed from same material as frames, not less than 0.016 inches thick.

2.8 HOLLOW METAL PANELS

- A. Provide hollow metal panels of same materials, construction, and finish as specified for adjoining hollow metal work.

2.9 LIGHT OPENINGS AND GLAZING

- A. Stops and Moldings: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints at fabricator's shop. Fixed and removable stops to allow multiple glazed lites each to be removed independently. Coordinate frame rabbet widths between fixed and removable stops with the type of glazing and installation indicated.
- B. Moldings for Glazed Lites in Doors and Loose Stops for Glazed Lites in Frames: Minimum 20 gauge thick, fabricated from same material as door face sheet in which they are installed.
- C. Fixed Frame Moldings: Formed integral with hollow metal frames, a minimum of 5/8 inch (16 mm) high unless otherwise indicated. Provide fixed frame moldings and stops on outside of exterior and on secure side of interior doors and frames
- D. Preformed Metal Frames for Light Openings: Manufacturer's standard frame formed of 0.048-inch-thick, cold rolled steel sheet; with baked enamel or powder coated finish; and approved for use in doors of fire protection rating indicated. Match pre-finished door paint color where applicable.
- E. Glazing: Comply with requirements in Division 08 Section "Glazing" and with the hollow metal door manufacturer's written instructions.
 - 1. Factory Glazing: Factory install glazing in doors as indicated. Doors with factory installed glass to include all of the required glazing material.

2.10 ACCESSORIES

- A. Mullions and Transom Bars: Join to adjacent members by welding or rigid mechanical anchors.
- B. Grout Guards: Formed from same material as frames, not less than 0.016 inches thick.

2.11 FABRICATION

- A. Fabricate hollow metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. When shipping limitations so dictate, frames for large openings are to be fabricated in sections for splicing or splining in the field by others.
- B. Tolerances: Fabricate hollow metal work to tolerances indicated in ANSI/SDI A250.8.
- C. Hollow Metal Doors:
 - 1. Exterior Doors: Provide optional weep-hole openings in bottom of exterior doors to permit moisture to escape where specified.
 - 2. Glazed Lites: Factory cut openings in doors with applied trim or kits to fit. Factory install glazing where indicated.
 - 3. Astragals: Provide overlapping astragals as noted in door hardware sets in Division 08 Section "Door Hardware" on one leaf of pairs of doors where required by NFPA 80 for fire-performance

rating or where indicated. Extend minimum 3/4 inch beyond edge of door on which astragal is mounted.

4. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge strap for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".

D. Hollow Metal Frames:

1. Shipping Limitations: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
2. Welded Frames: Weld flush face joints continuously; grind, fill, dress, and make smooth, flush, and invisible.
 - a. Welded frames are to be provided with two steel spreaders temporarily attached to the bottom of both jambs to serve as a brace during shipping and handling. Spreader bars are for bracing only and are not to be used to size the frame opening.
3. Sidelight and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
4. High Frequency Hinge Reinforcement: Provide high frequency hinge reinforcements at door openings 48-inches and wider with mortise butt type hinges at top hinge locations.
5. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge straps for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".
6. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated for removable stops, provide security screws at exterior locations.
7. Mortar Guards: Provide guard boxes at back of hardware mortises in frames at all hinges and strike preps regardless of grouting requirements.
8. Floor Anchors: Weld anchors to bottom of jambs and mullions with at least four spot welds per anchor.
9. Jamb Anchors: Provide number and spacing of anchors as follows:
 - a. Masonry Type: Locate anchors not more than 18 inches from top and bottom of frame.
Space anchors not more than 32 inches o.c. and as follows:
 - 1) Two anchors per jamb up to 60 inches high.
 - 2) Three anchors per jamb from 60 to 90 inches high.
 - 3) Four anchors per jamb from 90 to 120 inches high.
 - 4) Four anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 120 inches high.
 - b. Stud Wall Type: Locate anchors not more than 18 inches from top and bottom of frame.
Space anchors not more than 32 inches o.c. and as follows:
 - 1) Three anchors per jamb up to 60 inches high.

- 2) Four anchors per jamb from 60 to 90 inches high.
 - 3) Five anchors per jamb from 90 to 96 inches high.
 - 4) Five anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 96 inches high.
 - 5) Two anchors per head for frames above 42 inches wide and mounted in metal stud partitions.
10. Door Silencers: Except on weatherstripped or gasketed doors, drill stops to receive door silencers. Silencers to be supplied by frame manufacturer regardless if specified in Division 08 Section "Door Hardware".
- E. Hardware Preparation: Factory prepare hollow metal work to receive template mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Division 08 Section "Door Hardware."
1. Locate hardware as indicated, or if not indicated, according to ANSI/SDI A250.8.
 2. Reinforce doors and frames to receive non-template, mortised and surface mounted door hardware.
 3. Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of hollow metal work for hardware.
 4. Coordinate locations of conduit and wiring boxes for electrical connections with Division 26 Sections.

2.12 STEEL FINISHES

- A. Prime Finishes: Doors and frames to be cleaned, and chemically treated to insure maximum finish paint adhesion. Surfaces of the door and frame exposed to view to receive a factory applied coat of rust inhibiting shop primer.
1. Shop Primer: Manufacturer's standard, fast-curing, lead and chromate free primer complying with ANSI/SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; and compatible with substrate and field-applied coatings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. General Contractor to verify the accuracy of dimensions given to the steel door and frame manufacturer for existing openings or existing frames (strike height, hinge spacing, hinge back set, etc.).
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Prior to installation, adjust and securely brace welded hollow metal frames for squareness, alignment, twist, and plumbness.
- C. Tolerances shall comply with SDI-117 "Manufacturing Tolerances Standard Steel Doors and Frames."
- D. Drill and tap doors and frames to receive non-template, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

- A. General: Install hollow metal work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions.
- B. Hollow Metal Frames: Install hollow metal frames of size and profile indicated. Comply with ANSI/SDI A250.11 and NFPA 80 at fire rated openings.
 - 1. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete and frames properly set and secured, remove temporary braces, leaving surfaces smooth and undamaged. Shim as necessary to comply with installation tolerances.
 - 2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with post-installed expansion anchors.
 - 3. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with mortar.
 - 4. Grout Requirements: Do not grout head of frames unless reinforcing has been installed in head of frame. Do not grout vertical or horizontal closed mullion members.
- C. Hollow Metal Doors: Fit hollow metal doors accurately in frames, within clearances specified below. Shim as necessary.
 - 1. Non-Fire-Rated Standard Steel Doors:
 - a. Jambs and Head: 1/8 inch plus or minus 1/16 inch.
 - b. Between Edges of Pairs of Doors: 1/8 inch plus or minus 1/16 inch.
 - c. Between Bottom of Door and Top of Threshold: Maximum 3/8 inch.
 - d. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch.
 - 2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.
- D. Field Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with hollow metal manufacturer's written instructions.

3.4 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow metal work that is warped, bowed, or otherwise unacceptable.
- B. Remove grout and other bonding material from hollow metal work immediately after installation.
- C. Prime-Coat and Painted Finish Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat, or painted finishes, and apply touchup of compatible air drying, rust-inhibitive primer, zinc rich primer (exterior and galvanized openings) or finish paint.

---END---

08 14 16
FLUSH WOOD DOORS

PART 1-GENERAL

1.1 SECTION INCLUDES

- A. Flush wood doors; flush and flush glazed configuration; fire rated, non-rated, and acoustical.

1.2 RELATED SECTIONS

- A. Section 06 40 00 – Finish Carpentry
- B. Section 08 71 00 - Door Hardware.

1.3 REFERENCES

- A. AWI/AWMAC (QSI) - Architectural Woodwork Quality Standards Illustrated; Architectural Woodwork Institute and Architectural Woodwork Manufacturers Association of Canada; 2006, 8th Ed., Version 2.0.
- B. ICC (IBC) - International Building Code; 2009.
- C. ITS (DIR) - Directory of Listed Products; Intertek Testing Services NA, Inc.; current edition.
- D. NFPA Publications
- E. UL (BMD) - Building Materials Directory; Underwriters Laboratories Inc.; current edition.
- F. WDMA I.S.1-A - Architectural Wood Flush Doors; Window and Door Manufacturers Association; 2004.

1.4 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements for submittal procedures.
- B. Product Data: Indicate door core materials and construction; veneer species, type and characteristics.
- C. Specimen warranty.
- D. Test Reports: Show compliance with specified requirements for the following:
 - 1. Rated assemblies listing and approval by authority having jurisdiction for the following:
 - a. Fire protection rating label for doors.
- E. Shop Drawings: Illustrate door opening criteria, elevations, sizes, types, swings, undercuts required, special blocking for hardware, factory machining criteria, factory finishing criteria.
 - 1. Details of door construction, including core and edge construction and trim for openings.
 - 2. Coordinate submittal with hollow metal frame submittal.
- F. Door Schedule: Use same reference numbers for details and openings as those in Contract Drawings.
 - 1. Indicate coordination of glazing frames and stops with glass and glazing requirements.
- I. Samples: Submit two samples of door construction, 8 x 8 inch in size cut from top corner of door.
- J. Samples: Submit two samples of door veneer, 8 x 8 inch in size illustrating finish, wood grain, stain color, and sheen.

1. Approved samples will set minimum standard by which Work will be evaluated.
- K. Manufacturer's Installation Instructions: Indicate special installation instructions.
- L. Warranty, executed in Owner's name.

1.5 REGULATORY REQUIREMENTS

- A. Fire-Rated Wood Doors: Provide doors complying with NFPA 80 that are listed and labeled for fire ratings indicated, base on testing according to NFPA 252.
- B. Fire door assemblies shall be labeled for fire resistance and smoke control ("S" label) in accordance with UBC Standard 7-2.-1997
 1. Meet appropriate Factory Mutual, Underwriters Laboratories, or Warnock Hersey requirements and have acceptance label permanently attached to each fire door assembly.

1.6 QUALITY ASSURANCE

- A. Use skilled workers trained and experienced in necessary crafts and familiar with requirements and methods needed for proper performance of the Work.
- B. Manufacturer: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.
- C. Comply with:
 1. Architectural Woodwork Institute (AWI) "Architectural Woodwork Quality Standards", grades specified.
 2. National Wood Window and Door Association "Industry Standard" I.5. 1-A.
 3. AWI System TR-6, clear factory finish

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Package, deliver and store doors in accordance with specified quality standard.
- B. Accept doors on site in manufacturer's packaging. Inspect for damage.
- C. Protect doors with resilient packaging sealed with heat shrunk plastic. Do not store in damp or wet areas; or in areas where sunlight might bleach veneer. Seal top and bottom edges if stored more than one week. Break seal on site to permit ventilation.
 1. Stack flat on 2 x 4 lumber, laid 12 inches from ends and across center.
 2. Under bottom door and over top of stack, provide plywood or corrugated cardboard to protect door surfaces.
- D. Handling: Do not drag doors across one another; lift doors and carry them into position. Handle with clean gloves.
- E. Store 7 days minimum at building temperature and humidity before installing.

1.8 PROJECT CONDITIONS

- A. Coordinate the work with door opening construction, door frame and door hardware installation.

1.9 ENVIRONMENTAL CONDITIONS

- A. Maintain 50 degrees F or above in areas where wood doors are installed.
- B. Maintain 30 percent minimum to 60 percent maximum humidity in areas where wood doors are

installed.

1.10 COORDINATION

- A. Coordinate with other trades as required to assure proper and adequate provision in work of those trades for interface with work of this Section.
 - 1. Coordinate doors to receive hardware specified in Section 08710.

1.11 WARRANTY

- A. See Section 01 78 00 - Closeout Submittals for additional warranty requirements.
- B. Interior Doors: Provide manufacturer's warranty for the life of the installation.
- C. Provide warranty for the following term:
 - 1. Interior Doors: Life of installation.
 - 2. Replace, rehang and refinish without any additional cost to Owner any delaminated doors or any doors exceeding tolerance limits.
- D. Include coverage for delamination of veneer, warping beyond specified installation tolerances, defective materials, and telegraphing core construction.

PART 2-PRODUCTS

2.1 MANUFACTURERS

- A. Wood Veneer Faced Doors: Basis of Design: Oregon Door
- B. Edge protection: In-Pro style U, Color: Match Door color.

2.2 DOORS AND PANELS

- A. All Doors:
 - 1. Doors to be Structural Composite Lumber Core or Fire rated mineral core where z required.
 - 1. Quality Level: Extra Heavy Duty Grade WDMA I.S 1-A-11
 - 2. Wood Veneer Faced Doors: 5-ply unless otherwise indicated.
- B. Interior Doors: 1-3/4 inches thick unless otherwise indicated; flush construction.
 - 1. Provide solid core doors at all locations except provide hollow core doors at bi-fold closet doors and sliders as scheduled.
 - 2. Types: Provide the following types, as scheduled:
 - a. Flush Face.
 - 3. Sizes and Relites: See Door Schedule.
 - 4. Fire Rated Doors: Tested to ratings indicated on drawings in accordance with International Building Code ("positive pressure"); UL or WH (ITS) labeled without any visible seals when door is open.
 - 5. Birch Rotary wood veneer facing with factory transparent finish.

2.3 DOOR AND PANEL CORES

- A. Non-Rated Solid Core and 20 Minute Rated Doors: Structural composite Lumber Core.
- B. Rated doors 45min to 1

2.4 DOOR FACINGS

- A. Wood Veneer Facing for Transparent Finish: Natural birch, Color RNB Blonde veneer grade as specified by quality standard, rotary cut, random veneer match, running assembly match; unless otherwise indicated.
 - 1. Vertical Edges: Any option allowed by quality standard for grade.
 - 2. Pairs: Pair match each pair; set match pairs within 10 feet of each other when doors are closed.
- B. Facing Adhesive: Type I - waterproof.

2.5 Door Frames

- A. Fire Rating: All hollow metal frames, see section 08 11 03

2.6 ACCESSORIES

2.7 DOOR CONSTRUCTION

- A. Fabricate doors in accordance with door quality standard specified.
- B. Bond edge banding to core with adhesive.
- C. Provide solid blocks at lock edge for hardware reinforcement.
- E. Fit door edge trim to edge of stiles after applying veneer facing.
- F. Factory machine doors for hardware other than surface-mounted hardware, in accordance with hardware requirements and dimensions.
- G. Factory fit doors for frame opening dimensions identified on shop drawings, with edge clearances in accordance with specified quality standard.
 - 1. Exception: Doors to be field finished.
- H. Provide edge clearances in accordance with AWI Quality Standards Illustrated Section 1700.
- I. Machine and hand sand exposed surfaces.

PART 3-EXECUTION

3.1 EXAMINATION

- A. Verify existing conditions before starting work.
 - 1. Correct conditions detrimental to timely and proper completion of Work.
 - 2. Do not proceed until unsatisfactory conditions are corrected.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Do not install doors in frame openings that are not plumb or are out-of-tolerance for size or alignment.

3.2 COORDINATION

- A. Coordinate to assure proper and adequate provision of Work and interface other trades.
- B. Protect work of others from damage.

3.3 INSTALLATION

- A. Install doors in accordance with manufacturer's instructions, quality standard and as specified.
 - 1. Contract Documents.

2. Reviewed Shop Drawings.
 3. Requirements of governmental agencies having jurisdiction.
 4. Install fire-rated doors in accordance with NFPA 80 requirements.
 5. Install smoke control doors with frames that have been constructed and tested as an assembly in accordance with Building Code and approved for "S" label.
- B. Field-Finished Doors: Trimming to fit is acceptable.
1. Adjust width of non-rated doors by cutting equally on both jamb edges.
 2. Trim maximum of 3/4 inch off bottom edges.
 3. Seal trimmed edges in accordance with manufacturer recommendation.
- C. Fitting and machining:
1. Tolerances:
 - a. Bottom: 1/4 inch clearance maximum.
 - b. Top: 1/8 inch clearance maximum.
 - c. Lock edge and hinge edge: Bevel 1/8 inch in 2 inches maximum.
- D. Use machine tools to cut or drill for hardware.
- E. Coordinate installation of doors with installation of frames and hardware in accordance with recommendations of manufacturers.
1. See Section 08 71 00 for additional hardware.
- F. Replace or rehang doors which are hingebound and do not swing or operate freely or are not flush with frame face when closed.
1. Door left in any position of its swing shall hold.

3.4 COMPLIANCE

- A. Owner reserves right to request and pay for inspection by a representative of reference organization to determine that Work of this Section has been performed in accordance with specified standards.
- B. In event inspection determines Work of this Section does not comply with specified requirements, immediately remove non-complying items and replace with items complying with specified requirements, at no additional cost to Owner, and reimburse Owner for cost of inspection.

3.5 INSTALLATION TOLERANCES

- A. Conform to specified quality standard for fit and clearance tolerances and as follows:
1. Bottom: 1/4 inch clearance maximum.
 2. Top: 1/8 inch clearance maximum.
 3. Lock edge and hinge edge: Bevel 1/8 inch in 2 inches maximum.
- B. Conform to specified quality standard for maximum diagonal distortion.
- C. Squareness: 1/8 inch maximum difference between 2 diagonal measurements.
- D. Maximum Vertical Distortion (Bow): 1/4 inch measured with straight edge or taut string, top to bottom, over an imaginary 36 by 84 inches surface area.

- E. Maximum Width Distortion (Cup): 1/4 inch measured with straight edge or taut string, edge to edge, over an imaginary 36 by 84 inches surface area.

3.5 ADJUSTING

- A. Adjust doors for smooth and balanced door movement.
- B. Adjust closers for full closure.
- C. During warranty period, check, adjust and service moving parts to operate smoothly and quietly.
 - 1. Adjust closers, and door bottoms for correct clearance and to meet ADA requirements.

3.6 CLEANING

- A. Clean, without damaging, exposed surfaces affected by Work of this Section, and repair as necessary.
- B. Remove from jobsite refuse and debris created by this Work, and dispose of in legal manner.

3.7 SCHEDULE

- A. Refer to Door and Frame Schedule in drawing set.

---END---

SECTION 08 31 13 ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies access doors or panels.

1.2 RELATED WORK:

- A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R-2009)Stainless and Heat-Resisting Chromium-Nickel Steel Plate,
Sheet and Strip
 - A1008-10.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-
Alloy
- C. American Welding Society (AWS):
 - D1.3-08Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
 - 80-10Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 SeriesMetal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

- A. Fabricate components to be straight, square, flat and in same plane where required.
 - 1. Slightly round exposed edges and without burrs, snags and sharp edges.
 - 2. Exposed welds continuous and ground smooth.
 - 3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame.

- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening.

2.2 ACCESS DOORS, FLUSH PANEL:

A. Door Panel:

- 1. Form of minimum .045 inch thick aluminum sheet.
- 2. Reinforce to maintain flat surface.
- 3. Flush to edge of frame

B. Frame:

- 1. Form of minimum 0.045 inch thick extrusion of depth and configuration to suit material and type of construction where installed.
- 2. Provide flush mounted unit.

C. Hinge:

- 1. Concealed spring hinge to allow panel to open 175 degrees.

D. Lock:

- 1. Flush, screwdriver operated cam lock.

E. Gasketing:

- 1. Provide minimum of 0.125 inch x 0.375 inch closed cell neoprene gasketing.

F. Finish:

- 1. Mill finish.

2.3 SIZE:

Minimum 24 inch x 36 inch door unless otherwise shown.

PART 3 - EXECUTION

3.1 LOCATION:

- A. Provide access panel as indicated on drawings for mansard roof access.

3.2 INSTALLATION, GENERAL:

- A. Install access doors in openings to have sides vertical in wall installations.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.

3.3 ANCHORAGE:

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.

3.4 ADJUSTMENT:

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

--- E N D ---

SECTION 08 51 13
ALUMINUM WINDOWS

PART 1-GENERAL

1.1 DESCRIPTION:

- A. Furnish and install aluminum architectural windows complete with hardware and related components as shown on drawings and specified in this section.
- B. All windows shall be EFCO® Series 670 AW-PG50-H Double Hung. Other manufacturers requesting approval to bid their product as an equal must submit the following information fifteen days prior to close of bidding.
 - 1. A sample window, 24" (610 mm) x 36" (914 mm) single unit, as per requirements of COR.
 - 2. Test reports documenting compliance with requirements of Section 1.05.
- C. Glass and Glazing
 - 1. All units shall be factory glazed.
- D. Single Source Requirement
 - 1. Aluminum windows of type and size shown complete with hardware, related components and accessories shall be by the same manufacturer.

1.2 DEFINITIONS

- A. Accessories: Mullions, staff beads, casings, closures, trim, moldings, panning systems, sub-sills, clips anchors, fasteners, weather-stripping, insect screens and other necessary components required for fabrication and installation of window units.
- B. Uncontrolled Water: Water not drained to the exterior, or water appearing on the room side of the window.

1.3 RELATED WORK

- A. Section 04 20 00, UNIT MASONRY
- B. Section 05 50 00, METAL FABRICATIONS.
- C. Section 08 80 00, GLAZING
- D. Section 12 24 00, WINDOW SHADES

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect windows from damage during handling and construction operations before, during and after installation.
- B. Store windows under cover, setting upright.
- C. Do not stack windows flat.
- D. Do not lay building materials or equipment on windows.

1.5 QUALITY ASSURANCE

- A. Approval by contracting officer is required of products or service of proposed manufacturers and installers.
- B. Approval will be based on submission of certification by Contractor that:
 - 1. Manufacturer regularly and presently manufactures the specified windows as one of its principal products.

2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items and has attended a fabrication & installation school provided by the manufacture.
- C. Provide each type of window produced from one source of manufacture.
- D. Quality Certified Labels or certificate:
1. Architectural Aluminum Manufacturers Association, "AAMA label" affixed to each window indicating compliance with specification or certified independent laboratory test reports.
 2. Certificates in lieu of label with copy of recent test report (not more than 10years old) from an independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA 101/I.S.2 for type of window specified.

1.6 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
1. Minimum of 1/2 full scale types of windows on project.
 2. Identifying parts of window units by name and kind of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages.
 3. Include glazing details and standards for factory glazed units.
- C. Manufacturer's Literature and Data:
- Window
 - Mullions & muntins
 - Sash locks, keepers, and key.
- D. Certificates:
1. Certificates as specified in paragraph QUALITY ASSURANCE.
 2. Indicating manufacturers and installers qualifications.
 3. Manufacturer's Certification that windows delivered to project are identical to windows tested.
 4. An NFRC Component Modeling Approach (CMA) generated label certificate shall be provided by the manufacturer. The label certificate shall be project specific and will contain the thermal performance ratings of the manufacturer's framing combined with the specified glass, and the glass spacer used in the fabrication of the glass, at NFRC standard test size as defined in table 4-3 in NFRC 100-2010.
- E. Test Reports:
1. Copies of test reports as specified in paragraph QUALITY ASSURANCE.
- F. Samples: Provide six-inch length samples showing finishes, specified.

1.7 MOCK-UP

See mock-up requirements in section 04 20 00 for brick and window mock-up to be used for water testing.

1.8 WARRANTY

Warrant windows against malfunctions due to defects in thermal breaks, hardware, materials and workmanship, subject to the terms of Article "WARRANTY OF CONSTRUCTION", FAR clause 52.246-21, except provide 10 year warranty period.

A. Total Window Installation

1. The responsible contractor shall assume full responsibility and warrant for one year the satisfactory performance of the total window installation which includes that of the windows, hardware, glass (including insulated units), glazing, anchorage and setting system, sealing, flashing, etc., as it relates to air, water, and structural adequacy as called for in the specifications and approved shop drawings.
2. Any deficiencies due to such elements not meeting the specifications shall be corrected by the responsible contractor, at their expense, during the warranty period.

B. Window Material and Workmanship

1. Provide written guarantee against defects in material and workmanship for 10 (ten) years from the date of final shipment.

C. Glass

1. Provide written warranty for insulated glass units that they will be free from obstruction of vision as a result of dust or film formation on the internal glass surfaces caused by failure of the hermetic seal due to defects in material and workmanship.
2. Warranty period shall be for 10 (ten) years.

D. Finish

1. Warranty period shall be for 20 (twenty) years from the date of final shipment.
2. Provide organic finish warranty based on AAMA standard 2605.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE)
90.1-07 Energy Standard of Buildings
- C. American Architectural Manufacturers Association (AAMA):
101/I.S.2/A440-08 Windows, Doors, and Unit Skylights
505-09 Dry Shrinkage and Composite Performance Thermal Cycling
Test Procedures
2605-05 Superior Performing Organic Coatings on Architectural
Aluminum Extrusions and Panels
TIR-A8-08..... Structural Performance of Poured and Debridged Framing
Systems
- D. American Society for Testing and Materials (ASTM):
A653/A653M-09 Steel Sheet, Zinc Coated (Galvanized), Zinc-Iron Alloy-Coated
(Galvannealed) by the Hot-dip Process

E 90-09..... Test Method for Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions

E. National Fenestration Rating Council (NFRC):

NFRC 100-10 Determining Fenestration Product U-Factors

NFRC 200-10 Determining Fenestration Product Solar Heat Gain Coefficient
and Visible Transmittance at Normal Incidence

F. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06 Metal Finishes Manual

1.10 THERMAL AND CONDENSATION PERFORMANCE

A. Condensation Resistance Factor (CRF): Minimum CRF of C 50.

B. Thermal Transmittance:

1. Maximum U value class for insulating glass windows: 50 ($U=0.50$).

2. Maximum U value class for dual glazed windows: 70 ($U=0.70$), or as required by ASHRAE
90.1.

C. Solar Heat Gain Coefficient (SHGC): SHGC shall comply with State or local energy code
requirement.

D. Project Wind Loads

1. The system shall be designed to withstand the following loads normal to the plane of the wall:
Refer to structural drawings for applicable wind loads.

PART 2 PRODUCTS

2.1 MATERIALS

A. Aluminum Extrusions; Sheet and Plate: AAMA 101/I.S.2/A440.

B. Sheet Steel, Galvanized: ASTM A653; G90 galvanized coating.

C. Weather-strips: AAMA 101/I.S.2/A440; except leaf type weather-stripping is not permitted.

D. Insect Screening:

1. Regular mesh, 18 by 18, AAMA 101/I.S.2/A440.

2. Aluminum with dark bronze anodized finish unless specified otherwise.

E. Fasteners: AAMA 101/I.S.2/A440. Screws, bolts, nuts, rivets and other fastening devices to be
non-magnetic stainless steel.

1. Fasteners to be concealed when window is closed. Where wall thickness is less than 3 mm
(0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.

2. Stainless steel self-tapping screws may be used to secure Venetian blind hanger clips, vent
guide blocks, friction adjuster, and limit opening device.

3. Attach locking and hold-open devices to windows with concealed fasteners. Provide
reinforcing plates where wall thickness is less than 3 mm (0.125 inch) thick.

F. Weather-strips: AAMA 101/I.S.2/A440.

G. Hardware:

1. Locks: Two position locking bolts or cam type tamperproof custodial locks with a single point control located not higher than five feet from floor level. Locate locking devices in the vent side rail. Fastenings for locks and keepers shall be concealed or non-removable.
2. Locking Device Strikes: Locate strikes in frame jamb. Strikes shall be adjustable for locking tension. Fabricate strikes from Type 304 stainless steel or white bronze.
3. Fabricate hinges of noncorrosive metal. Hinges may be either fully concealed when window is closed or semi-concealed with exposed knuckles. All exposed knuckle hinges shall have hospital tips, at both ends. Surface mounted hinges will not be accepted.
4. Guide Blocks: Fabricate guide blocks of injection molded nylon. Install guide block fully concealed in vent/frame sill.
5. Hardware for Emergency Ventilation of Windows:
 - a. Provide windows with a hold open linkage for emergency ventilation.
 - b. Hold open hardware shall provide for maximum six inches of window opening and shall include an adjustable friction shoe to provide resistance when closing the window.
 - c. Handles shall be removable.
6. Hardware for Maintenance Opening of Windows: Opening beyond the six inch position shall be accomplished with a window washer's key. The release device shall capture the key when window is in the open position.
7. Design operating device to prevent opening with standard tools, coins or bent wire devices.

H. Glass

1. Insulated glass shall be 1" thick with a center of glass U-Factor of .30 constructed as follows: Refer to Section 08 80 00 Glazing.
 - a. Exterior lite - 1/4 inch thick, color - match existing campus standard, laminated glass (annealed, H.S. Temp),
with a surface coating of Solarbronze, 6mm Coating: Solarban R100 on the number 2 surface.
 - b. Air space of 1/2 inch.
 - c. Interior lite - 1/4 inch thick, color - to match existing campus standard, laminated glass (annealed, H.S. Temp).

I. Thermal Barrier

1. All exterior aluminum shall be separated from interior aluminum by a rigid, structural thermal barrier. For purposes of this specification, a structural thermal barrier is defined as a system that shall transfer shear during bending and, therefore, promote composite action between the exterior and interior extrusions.
2. Sills are thermally broken with thermal struts, consisting of glass reinforced polyamide nylon, mechanically crimped in raceways extruded in the exterior and interior extrusions. All other frames and sash are thermally broken using the latest technology in two-part, high-density polyurethane. A nonstructural thermal barrier is unacceptable.

2.2 FABRICATION

A. General

1. All aluminum frame and vent extrusions shall have a minimum wall thickness of .080" (2 mm).
Frame sill members shall have a minimum wall thickness of .094" (2.3 mm).
2. Mechanical fasteners, welded components, and hardware items shall not bridge thermal barriers.
3. Depth of frame shall not be less than 3 7/8" (98 mm).

B. Frame

1. Frame components shall be mechanically fastened.

C. Sash

1. All sash extrusions shall have a minimum wall thickness of .080" (2 mm).
2. All horizontal sash extrusions shall be tubular.
3. Corner connections shall be mechanically fastened.

D. Screens

1. Screen frames shall be extruded aluminum.
2. Screen mounting holes in the window frame shall be factory drilled.
3. Screen mesh shall be aluminum or fiberglass.

E. Glazing

1. All units shall be glazed with the manufacturer's standard sealant process provided the glass is held in place by a removable, extruded aluminum, glazing bead. The glazing bead must be isolated from the glazing material by a gasket.
2. All units shall be glazed with a minimum of 1/2" glass bit.

F. Finish

1. Organic
 - a. Finish all exposed areas of aluminum windows and components with **High performance 70% PVDF fluoropolymer Ultrapon™** _____. Color shall match existing campus standard.

AA Description

AA-M12-C42-R1X

Description

70% PVDF Ultrapon™

AAMA Guide Spec.

2605-98

PART 3-EXECUTION

3.1 INSPECTION

A. Job Conditions

1. Verify that openings are dimensionally within allowable tolerances, plumb, level, clean, provide a solid anchoring surface, and are in accordance with approved shop drawings.
2. Provide for manufacturer representation to conduct pre-installation site meeting.

3.2 INSTALLATION

- A. Use only skilled tradesmen with work done in accordance with approved shop drawings and specifications.
- B. Plumb and align window faces in a single plane for each wall plane, and erect windows and materials square and true. Adequately anchor to maintain positions permanently when subjected

to normal thermal movement, specified building movement, and specified wind loads.

- C. Adjust windows for proper operation after installation.
- D. Furnish and apply sealants to provide a weather tight installation at all joints and intersections and at opening perimeters. Wipe off excess material and leave all exposed surfaces and joints clean and smooth.
- E. Sills and Stools:
 - 1. Set in bed of mortar or other compound to fully support, true to line shown.
 - 2. Do not extend sill to inside window surface or past thermal break.
 - 3. Leave space for sealants at ends and to window frame unless shown otherwise.

3.3 ANCHORAGE

- A. Adequately anchor to maintain positions permanently when subjected to normal thermal movement, specified building movement, and specified wind loads.

3.4 MULLIONS CLOSURES, TRIM, AND PANNING

- A. Cut mullion full height of opening and anchor directly to window frame on each side.
- B. Closures, Trim, and Panning: External corners mitered and internal corners coped, fitted with hairline, tightly closed joints.
- C. Secure to concrete or solid masonry with expansion bolts, expansion rivets, split shank drive bolts, or powder actuated drive pins.
- D. Toggle bolt to hollow masonry units. Screwed to wood or metal.
- E. Fasten except for strap anchors, near ends and corners and at intervals not more than 300 mm (12 inches) between.
- F. Seal units following installation to provide weathertight system.

3.5 OPERATION DEVICES

- A. Provide wrenches, keys, or removable locking operating handles, as specified to operate windows.
- B. Provide maintenance or window washer operating handles; verify quantity with owner.
- C. Provide one operating pole and one pole hanger in a room or space where pole operation of windows is required.

3.6 PROTECTION AND CLEANING

- A. After completion of window installation, windows shall be inspected, adjusted, put into working order and left clean, free of labels, dirt, etc. Protection from this point shall be the responsibility of the general contractor.

- - - E N D - - -

SECTION 08 62 50
TUBULAR DAYLIGHTING DEVICE

PART 1-GENERAL

1.1 SECTION INCLUDES

- A. Tubular daylighting devices, consisting of exterior domes, interior optics, reflective light wells, and varying diffuser assemblies based on configuration indicated on the drawings.
- B. Accessories.

1.2 RELATED SECTIONS

- A. Section 07 53 23, EPDM MEMBRANE ROOFING
- B. Section 09 51 00, ACOUSTICAL CEILINGS.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS
- D. Section 26 27 26, WIRING DEVICES
- E. Section 26 51 00, INTERIOR LIGHTING

1.3 REFERENCES

- A. ASTM B 209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
- B. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2008a.
- C. ASTM A 463/A 463M - Standard Specification for Steel Sheet, Aluminum Coated, by the Hot Dip Process; 2006.
- D. ASTM A 653/A 653M - Standard Specification for Steel Sheet, Zinc Coated (Galvanized), by the Hot Dip Process; 2007.
- E. ASTM E 283 - Test Method for Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen; 2004.
- F. ASTM E 308 - Standard Practice for Computing the Colors of Objects by Using the CIE System; 2006.
- G. ASTM E 330 - Structural Performance of Exterior Windows, Curtain Walls and Doors; 2002.
- H. ASTM E 547 - Test Method for Water Penetration of Exterior Windows, Skylights, Doors and Curtain walls by Cyclic Air Pressure Difference; 2000.
- I. ASTM E 1886 - Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials.
- J. ASTM E 1996 - Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Windborne Debris in Hurricane.
- K. ASTM D 635 - Test Method for Rate of Burning and/or Extent of Time of Burning of Self-Supporting Plastics in a Horizontal Position; 2006.
- L. ASTM D-1929 - Test Method for Ignition Properties of Plastics; 1996 (2001).
- M. UL 181 - Factory Made Air Ducts and Air Connectors

- N. Florida Building Code TAS 201 ñ Impact Test Procedures.
- O. Florida Building Code TAS 202 ñ Criteria for Testing Impact and Non Impact Resistant Building Envelope Components Using Uniform Static Air Pressure Loading.
- P. Florida Building Code TAS 203 ñ Criteria for Testing Products Subject to Cyclic Wind Pressure Loading
- Q. Aluminum Association (AA):
- R. Specifications for Aluminum Structures.
- S. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE).
 - 1. ASHRAE 90.1 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- T. ASTM International (ASTM):
 - 1. ASTM B 221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
- U. Factory Mutual System (FM Global):
 - 1. FM - Approval Guide, Chapter 18 - Building Materials.
 - 2. FM Standard 4430 - Test Criteria for Heat and Smoke Vents.
- V. National Fenestration Rating Council (NFRC):
 - 1. NFRC 100 - Procedure for Determining Fenestration Product U-Factors.
 - 2. NFRC 200 - Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance of Normal Incidence.
- W. North American Fenestration Standard (NAFS):
 - 1. AAMAWDMACSA101I.S.2A440 - The Voluntary Performance Specification for Windows, Skylights, and Glass Doors.

1.4 PERFORMANCE REQUIREMENTS

- A. Skylights must conform with all federal, state and local code bodies having jurisdiction, and be designed to withstand all forces of nature deemed necessary by those code bodies for the specified project location.
- B. Skylights must be designed to carry a minimum 30 psf tributary roof load or greater per site as specified in the current International Building Code or prevailing model code.
- C. Skylights must tested, certified and labeled in accordance to AAMAWDMACSA101I.S.2A440 as required by Section 2405.5 of the 2003 International Building Code.
- D. Drop Test:
 - 1. A 200 lb (91 kg) drop test from a height of 24 inches (610mm) above the center (highest point) of dome shape and at mid points of both the 5 foot (1524mm) and 6 foot (1829mm) side (approximately 15 inches (381mm) and 18 inches (457mm) from center).
 - 2. The 200 lb (91 kg) load must be contained within a flexible bladder or sack having approximate dimensions no larger than 30 inches long, 20 inches wide, and 8 inches high (762mm x 508mm x 203mm), filled with course sand or pea gravel.
 - 3. The dome must withstand the sack drop without inverting or breaking.

4. Finished skylight domes sealed in frame must also handle 500 lb (227 kg) on 1 square foot (.09 sm) point loading without inverting.
 5. The drop test must be witnessed and NAFS certified by the test laboratory which provides the NAFS certification.
- E. Skylights must be documented and certified by the National Fenestration Rating Council (NFRC)
- F. Skylights must be Factory Mutual approved.
- G. HVHZ Compliance:
1. Projects which fall under the jurisdiction of the Florida Building Code must have a current Florida Building Code (FBC) Number to meet the High Velocity Hurricane Zone (HVHZ) requirements and are required for acceptance of Work specified in this section.
 2. Skylight systems must comply with the jurisdictional code body's submittal data and supporting drawings and documentation. Where the code body's acceptance criteria differs from these specifications regarding components and hardware, the code body's requirements shall govern.

1.5 SUBMITTALS

- A. Submit under provisions of Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
1. Preparation instructions and recommendations.
 2. Storage and handling requirements and recommendations.
 3. Installation methods.
- C. Shop Drawings. Submit shop drawings showing layout, profiles and product components, including anchorage, flashings and accessories.
- D. Verification Samples: As requested by COR.
- E. Test Reports: Independent testing agency or evaluation service reports verifying compliance with specified performance requirements.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: All primary products specified in this section will be supplied by a single manufacturer with a minimum of 20 years experience in lighting and daylighting systems.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Store and dispose of solvent-based materials, and materials used with solvent-based materials, in accordance with requirements of local authorities having jurisdiction.

1.8 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

1.9 WARRANTY

- A. At project closeout, provide to COR an executed copy of the manufacturer's standard limited warranty against manufacturing defect, outlining its terms, conditions, and exclusions from coverage.
- B. Daylighting Device: Manufacturer's standard warranty for 10 years.
- C. Daylighting Device (FM Dome): Manufacturer's standard warranty for 10 years leak free / 5 year hail proof.
- D. Manufacturer Pre-Approved Premier Warranty Option: Manufacturer's premier warranty extending standard warranty option to a total of 20 years for approved products and projects.
- E. Electrical Components: Manufacturer's standard warranty for 5 years, unless otherwise indicated in section 26 51 00.

PART 2-PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Sunoptics – An Acuity Brands Company, which is located at: 6201 27th St.; Sacramento, CA 95822; Toll Free Tel: 800-289-4700; Direct: 916-395-4700. Fax: 916-395-9015 Email: sccq01@acuitybrands.com Web: www.sunoptics.com.
- B. Substitutions: Equivalent product approved by COR
- C. SECTION 26 51 00, INTERIOR – For Daylight Harvesting and necessary controls package for Sunoptics Light Control Louvers.
 - 1. Acceptable Manufacturer:
 - a. SensorSwitch - 900 Northrop Road, Wallingford, CT 06492. Phone 203-265-2842. Fax 203-269-9621. www.sensorswitch.com
 - b. Lighting Control & Design (LC&D) - 905 Allen Avenue, Glendale, California 91201. Phone: (323) 226-0000. Fax: (323) 226-1000. www.lightingcontrols.com

2.2 TUBULAR DAYLIGHTING DEVICES

- A. Tubular Daylighting Devices General : Prismatic roof-mounted skylight dome with integral NFRC compliant roofing curb, reflective tube, and ceiling level diffuser assembly, transferring sunlight to interior spaces.
- B. LightFlex™ Series:
 - 1. Sunoptics LightFlex Tubular light well (TDD), 21 inch (530 mm) Daylighting System
 - 2. Configuration: Double Glazed Signature Series Dome.
 - a. Outer Lens: SR 45 - 100 percent impact modified clear prismatic acrylic of sufficient thickness recommended to meet the specified performance requirements.
 - 1) Class 3 Hail Rated (1.75" / 4.45cm Hail) as tested by certified engineering firm.
 - b.. Inner Lens: SR 25 – impact modified clear prismatic acrylic in sufficient thickness recommended to meet the specified performance.
 - 3. Internal Curb Top Glazing for 21" tubular optical performance: Prismatic Optic Sphere
 - a. Glazing: Impact Modified Acrylic Prismatic Clear in sufficient thickness

recommended to meet specified performance.

4. Energy Requirements: Glazing material must have maximum light distribution characteristic that maximizes the shading factor. Per Addendum D of ASHRAE 90.1, the diffusing qualities of glazing must have a minimum haze factor of 90 percent or greater. The combined inner/outer lens target values shall be as follows:
5. Double Glazed LightFlex Tubular Light Well with integrated Optic Sphere.
 - a. Light Transmittance: > 72.9 percent minimum (Impact Modified Acrylic Prismatic outer dome with Impact Modified Acrylic).
 - b. Diffusion / Haze Factor: 100 percent min.
 - c. Solar Heat Gain Coefficient (SHGC): 0.42 maximum. NFRC 200.
 - d. "U" Value (glazing and framing) 0.38 maximum in accordance with NFRC testing and approval.
6. Frame:
 - a. ASTM B 221 alloy 6063-T5 extruded aluminum frame with extruded aluminum dome retaining angle, Insulated thermal break, and integral condensate gutter.
 - b. Finish: Manufacturer's standard mill finish.
 - c. Provide pre-installed 1 1/2 inch (38mm) x 1/4 inch (6mm) foam rubber gasket between frame and curb.
 - d. Provide weather sweep attached to frame.
7. Roof Curbs:
 - a. Curbs shall be constructed using minimum .080, 3003H14 aluminum, or heavier as required with fully mitered and heli-arc welded corners. 1.5" (3.84cm) factory pre-installed polyisocyanurate insulation.
 - b. Minimum height of Curb shall be 14" above finished roof (or as specified for project application).
 - c. Curb flange shall be constructed to match configuration of roof panel. Side flange shall extend to the next natural seam in the roof panels and conform to seam configurations.
8. Reflective Tubes:
 - a. Electrolytically brightened anodized and PVD coated aluminum sheet, thickness 0.0315 inch (0.8 mm).
 - b. Humidity Exposure – PASS ASTM D2247-94, 670 hours at 100 F & 100% humidity - No change in Color or Finish.
 - c. Salt Spray - PASS ASTM B117-94, 150 hours of salt solution 5% at 95 F.
 - d. QUV - PASS ASTM G-53, 2500 hours UVA 351 lamp – 8 hour cycles - No Discoloration or Degradation of TR by more than 3%. HighUVC photostability.
 - e. Flame Spread & Smoke Density – PASSED ASTM E8497a (10 Minutes) – No Ignition.
 - f. Dirt Depreciation – PASSED 48 hour dust test – Aluminum is non-static.
 - g. OPTICAL PROPERTIES, REFLECTION - Total light reflection: 98% (DIN 5036-

- 3, U-Globe).
- h. OPTICAL PROPERTIES, CRI – Specular Quality: Greater than 99%.
- i. Straight LightFlex Extension Tubes: 21 inch Tubular Light Well: 2 foot (610 mm) sectional lengths.
 - 1) LightFlex Tubular Top Angled Tube Adapter: Reflective 45 degree adjustable Top Angled Tube Adapter, 16 inches (406 mm).
 - 2) LightFlex Tubular Bottom Angled Tube Adapter: Reflective 45 degree adjustable Bottom Angled Tube Adapter, 16 inches (406 mm) long.
- j. Lens: TLED SATIN – Satin white lens/ overlay providing uniformity with volumetric distribution.
- 9. Accessories:
 - a. Wire Suspension: Use wire suspension when additional bracing to the structure is required by local building code.
 - b. Light Control Louvers (LCL): Light Control Louvers shall be single blade or multi-blade designed, motorized and manufactured by Sunoptics Skylights, 6201 27th Street, Sacramento Ca. 95822 916/395-4700
 - 1) Louvers shall be factory assembled, ready for installation.
 - 2) Single Blade Louver for TDD, the LCL frame shall be fabricated from 6063-T5 aluminum material, with a standard mill finish or better. Louver mechanism shall be fabricated with 98% reflective with greater than 99% specular quality MIRO-Silver 4270AG high polished aluminum matching reflective well qualities.
 - a) Single piece frame with a singular circular blade rotating about center, on a 5/8" rigid PVC bearing. Circular blade is connected directly to the Louver blade motor unit.
 - c. Louvers shall be electrically operated using Sunoptics standard synchronous 115VAC motor unit (7watt motor). The motor unit shall be integral each louver assembly and shall be equipped with limit switches at full open and closed positions. Louvers shall be cycle test to over 2,000,000 cycles.
 - d. Louvers to be controlled utilizing relays designed to control 115 VAC line voltage, reversing motor operation. Consult Sections 26 27 26 and 26 50 00 of specification for associated specified lighting controls.
 - e. Louvers are to be supplied with nLight nSP5 2P LVR digital controller with CAT 5 connections, manufactured by Sensor Switch, an Acuity Brands Company. Refer to CSI Sections 26 27 26 and 26 50 00 of specification for complete details on specified nLight controller system.

2.3 ACCESSORIES

- A. Fasteners: (For anchorage of skylight to roof curb): #12 x 1 1/2 inch (38mm) 300 series stainless steel screws with washers.
- B. Provide fasteners in sufficient quantity for complete installation. Suspension Wire: Steel,

annealed, galvanized finish, size and type for application and ceiling system requirement.

PART 3-EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's printed instructions.
- B. After installation of first unit, field test to determine adequacy of installation. Conduct water test in presence of Owner, Architect, or Contractor, or their designated representative. Correct if needed before proceeding with installation of subsequent units.

3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

---END---

**SECTION 087100
DOOR HARDWARE**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes commercial door hardware for the following:
 - 1. Swinging doors.
 - 2. Sliding doors.
 - 3. Other doors to the extent indicated.
- B. Door hardware includes, but is not necessarily limited to, the following:
 - 1. Mechanical door hardware.
 - 2. Cylinders specified for doors in other sections.
- C. Related Sections:
 - 1. Section 08 11 13 – Hollow Metal Doors and Frames.
- D. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.
 - 1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
 - 2. ICC/IBC - International Building Code.
 - 3. NFPA 80 - Fire Doors and Windows.
 - 4. NFPA 101 - Life Safety Code.
 - 5. NFPA 105 - Installation of Smoke Door Assemblies.
 - 6. State Building Codes, Local Amendments.
- E. Standards: All hardware specified herein shall comply with the following industry standards:
 - 1. ANSI/BHMA Certified Product Standards - A156 Series
 - 2. UL10C – Positive Pressure Fire Tests of Door Assemblies

1.3 SUBMITTALS

- A. Product Data: Manufacturer's product data sheets including installation details, material descriptions, dimensions of individual components and profiles, operational descriptions and finishes.
- B. Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of door hardware, as well as procedures and diagrams. Coordinate the final Door Hardware Schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
 - 1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."

2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.
 3. Content: Include the following information:
 - a. Type, style, function, size, label, hand, and finish of each door hardware item.
 - b. Manufacturer of each item.
 - c. Fastenings and other pertinent information.
 - d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
 - e. Explanation of abbreviations, symbols, and codes contained in schedule.
 - f. Mounting locations for door hardware.
 - g. Door and frame sizes and materials.
 4. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.
- C. Shop Drawings: Details of electrified access control hardware indicating the following:
1. Wiring Diagrams: Upon receipt of approved schedules, submit detailed system wiring diagrams for power, signaling, monitoring, communication, and control of the access control system electrified hardware. Differentiate between manufacturer-installed and field-installed wiring. Include the following:
 - a. Elevation diagram of each unique access controlled opening showing location and interconnection of major system components with respect to their placement in the respective door openings.
 - b. Complete (risers, point-to-point) access control system block wiring diagrams.
 2. Electrical Coordination: Coordinate with related Division 26 Electrical Sections the voltages and wiring details required at electrically controlled and operated hardware openings.
- D. Keying Schedule: Prepared under the supervision of the Owner, separate schedule detailing final keying instructions for locksets and cylinders in writing. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner to approve submitted keying schedule prior to the ordering of permanent cylinders.
- E. Operating and Maintenance Manuals: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals. The manual to include the name, address, and

contact information of the manufacturers providing the hardware and their nearest service representatives. The final copies delivered after completion of the installation test to include "as built" modifications made during installation, checkout, and acceptance.

- F. Warranties and Maintenance: Special warranties and maintenance agreements specified in this Section.

1.4 QUALITY ASSURANCE

- A. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this Project and that have a proven record of successful in-service performance.
- B. Installer Qualifications: Installers, trained by the primary product manufacturers, with a minimum 3 years documented experience installing both standard and electrified builders hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- C. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this Project. Supplier recognized as a factory direct distributor in good standing by the manufacturers of the primary materials with a warehousing facility in Project's vicinity. Supplier to have on staff a certified Architectural Hardware Consultant (AHC) available during the course of the Work to consult with Contractor, Architect, and Owner concerning both standard and electromechanical door hardware and keying.
 - 1. Scheduling Responsibility: Preparation of door hardware and keying schedules.
- D. Source Limitations: Obtain each type and variety of Door Hardware specified in this Section from a single source, qualified supplier unless otherwise indicated.
 - 1. Electrified modifications or enhancements made to a source manufacturer's product line by a secondary or third party source will not be accepted.
 - 2. Provide electromechanical door hardware from the same manufacturer as mechanical door hardware, unless otherwise indicated.
- E. Regulatory Requirements: Comply with NFPA 70, NFPA 80, NFPA 101 and ANSI A117.1 requirements and guidelines as directed in the model building code including, but not limited to, the following:
 - 1. NFPA 70 "National Electrical Code", including electrical components, devices, and accessories listed and labeled as defined in Article 100 by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
 - 2. Where indicated to comply with accessibility requirements, comply with Americans with Disabilities Act (ADA), "Accessibility Guidelines for Buildings and Facilities (ADAAG)," ANSI A117.1 as follows:

- a. Handles, Pulls, Latches, Locks, and other Operating Devices: Shape that is easy to grasp with one hand and does not require tight grasping, tight pinching, or twisting of the wrist.
 - b. Door Closers: Comply with the following maximum opening-force requirements indicated:
 - 1) Interior Hinged Doors: 5 lbf applied perpendicular to door.
 - 2) Fire Doors: Minimum opening force allowable by authorities having jurisdiction.
 - c. Thresholds: Not more than 1/2 inch high. Bevel raised thresholds with a slope of not more than 1:2.
- 3. NFPA 101: Comply with the following for means of egress doors:
 - a. Latches, Locks, and Exit Devices: Not more than 15 lbf to release the latch. Locks shall not require the use of a key, tool, or special knowledge for operation.
 - b. Thresholds: Not more than 1/2 inch high.
- 4. Fire-Rated Door Assemblies: Provide door hardware for assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252 (neutral pressure at 40" above sill) or UL-10C.
 - a. Test Pressure: Positive pressure labeling.
- F. Each unit to bear third party permanent label demonstrating compliance with the referenced standards.
- G. Keying Conference: Conduct conference to comply with requirements in Division 01 Section "Project Meetings." Keying conference to incorporate the following criteria into the final keying schedule document:
 - 1. Function of building, purpose of each area and degree of security required.
 - 2. Plans for existing and future key system expansion.
 - 3. Requirements for key control storage and software.
 - 4. Installation of permanent keys, cylinder cores and software.
 - 5. Address and requirements for delivery of keys.
- H. Pre-Submittal Conference: Conduct coordination conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier(s), Installer(s), and Contractor(s) to review proper methods and the procedures for receiving, handling, and installing door hardware.
 - 1. Prior to installation of door hardware, arrange for manufacturers' representatives to hold a project specific training meeting to instruct the installing contractors' personnel on the proper installation and adjustment of their respective products. Product training to be attended by installers of door hardware (including electromechanical hardware) for

- aluminum, hollow metal and wood doors. Training will include the use of installation manuals, hardware schedules, templates and physical product samples as required.
2. Inspect and discuss electrical roughing-in, power supply connections, and other preparatory work performed by other trades.
 3. Review sequence of operation narratives for each unique access controlled opening.
 4. Review and finalize construction schedule and verify availability of materials.
 5. Review the required inspecting, testing, commissioning, and demonstration procedures
- I. At completion of installation, provide written documentation that components were applied to manufacturer's instructions and recommendations and according to approved schedule.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
- B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.
- C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.6 COORDINATION

- A. Templates: Obtain and distribute to the parties involved templates for doors, frames, and other work specified to be factory prepared for installing standard and electrified hardware. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing hardware to comply with indicated requirements.
- B. Door Hardware and Electrical Connections: Coordinate the layout and installation of scheduled electrified door hardware and related access control equipment with required connections to source power junction boxes, low voltage power supplies, detection and monitoring hardware, and fire and detection alarm systems.
- C. Door and Frame Preparation: Related Division 08 Sections (Steel, Aluminum and Wood) doors and corresponding frames are to be prepared, reinforced and pre-wired (if applicable) to receive the installation of the specified electrified, monitoring, signaling and access control system hardware without additional in-field modifications.

1.7 WARRANTY

- A. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Warranty Period: Written warranty, executed by manufacturer(s), agreeing to repair or replace components of standard and electrified door hardware that fails in materials or workmanship

within specified warranty period after final acceptance by the Owner. Failures include, but are not limited to, the following:

1. Structural failures including excessive deflection, cracking, or breakage.
 2. Faulty operation of the hardware.
 3. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 4. Electrical component defects and failures within the systems operation.
- C. Standard Warranty Period: One year from date of Substantial Completion, unless otherwise indicated.
- D. Special Warranty Periods:
1. Ten years for mortise locks and latches.
 2. Five years for exit hardware.
 3. Twenty five years for manual door closers.
 4. Two years for electromechanical door hardware.

1.8 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.
- B. Continuing Service: Beginning at Substantial Completion, and running concurrent with the specified warranty period, provide continuous (6) months full maintenance including repair and replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper door opening operation. Provide parts and supplies as used in the manufacture and installation of original products.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. General: Provide door hardware for each door to comply with requirements in Door Hardware Sets and each referenced section that products are to be supplied under.
1. Designations: Requirements for quantity, item, size, finish or color, grade, function, and other distinctive qualities of each type of door hardware are indicated in the Door Hardware Sets at the end of Part 3. Products are identified by using door hardware designations, as follows:
 - a. Named Manufacturer's Products: Product designation and manufacturer are listed for each door hardware type required for the purpose of establishing requirements. Manufacturers' names are abbreviated in the Door Hardware Schedule.
- B. Substitutions: Requests for substitution and product approval for inclusive mechanical and electromechanical door hardware in compliance with the specifications must be submitted in writing and in accordance with the procedures and time frames outlined in Division 01, Substitution Procedures. Approval of requests is at the discretion of the architect, owner, and their designated consultants.

2.2 HANGING DEVICES

- A. Hinges: ANSI/BHMA A156.1 certified butt hinges with number of hinge knuckles as specified in the Door Hardware Sets.
1. Quantity: Provide the following hinge quantity, unless otherwise indicated:
 - a. Two Hinges: For doors with heights up to 60 inches.
 - b. Three Hinges: For doors with heights 61 to 90 inches.
 - c. Four Hinges: For doors with heights 91 to 120 inches.
 - d. For doors with heights more than 120 inches, provide 4 hinges, plus 1 hinge for every 30 inches of door height greater than 120 inches.
 2. Hinge Size: Provide the following, unless otherwise indicated, with hinge widths sized for door thickness and clearances required:
 - a. Widths up to 3'0": 4-1/2" standard or heavy weight as specified.
 - b. Sizes from 3'1" to 4'0": 5" standard or heavy weight as specified.
 3. Hinge Weight and Base Material: Unless otherwise indicated, provide the following:
 - a. Exterior Doors: Heavy weight, non-ferrous, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate standard weight.
 - b. Interior Doors: Standard weight, steel, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate heavy weight.
 4. Hinge Options: Comply with the following where indicated in the Hardware Sets or on Drawings:
 - a. Non-removable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for the following applications:
 - 1) Out-swinging exterior doors.
 - 2) Out-swinging access controlled doors.
 - 3) Out-swinging lockable doors.
 5. Acceptable Manufacturers:
 - a. Bommer Industries (BO).
 - b. McKinney Products (MK).
 - c. Or equal as approved.

2.3 DOOR OPERATING TRIM

- A. Flush Bolts and Surface Bolts: ANSI/BHMA A156.3 and A156.16, Grade 1, certified automatic, self-latching, and manual flush bolts and surface bolts. Manual flush bolts to be furnished with top rod of sufficient length to allow bolt location approximately six feet from the floor. Furnish dust proof strikes for bottom bolts. Surface bolts to be minimum 8" in length and U.L. listed for labeled fire doors and U.L. listed for windstorm components where applicable. Provide related accessories (mounting brackets, strikes, coordinators, etc.) as required for appropriate installation and operation.

1. Acceptable Manufacturers:
 - a. Rockwood Manufacturing (RO).
 - b. Trimco (TC).
 - c. Or equal as approved.
- B. Door Push Plates and Pulls: ANSI/BHMA A156.6 certified door pushes and pulls of type and design specified below or in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.
 1. Push/Pull Plates: Minimum .050 inch thick, 4-inches wide by 16-inches high, with square corners and beveled edges, secured with exposed screws unless otherwise indicated.
 2. Straight Pull Design: Minimum 1-inch round diameter stainless steel bar or tube stock pulls with 2 1/2-inch projection from face of door unless otherwise indicated.
 3. Offset Pull Design: Minimum 1-inch round diameter stainless steel bar or tube stock pulls with 2 1/2-inch projection and offset of 90 degrees unless otherwise indicated.
 4. Push Bars: Minimum 1-inch round diameter horizontal push bars with minimum clearance of 2 1/2-inch projection from face of door unless otherwise indicated.
 5. Fasteners: Provide manufacturer's designated fastener type as indicated in Hardware Sets.
 - a. Acceptable Manufacturers:
 - 1) Rockwood Manufacturing (RO).
 - 2) Trimco (TC).
 - 3) Or equal as approved.

2.4 CYLINDERS AND KEYING

- A. General: Cylinder manufacturer to have minimum (10) years experience designing secured master key systems and have on record a published security keying system policy.
- B. Source Limitations: Obtain each type of keyed cylinder and keys from the same source manufacturer as locksets and exit devices, unless otherwise indicated.
- C. Cylinders: Original manufacturer cylinders complying with the following:
 1. Mortise Type: Threaded cylinders with rings and straight- or clover-type cam.
 2. Rim Type: Cylinders with back plate, flat-type vertical or horizontal tailpiece, and raised trim ring.
 3. Bored-Lock Type: Cylinders with tailpieces to suit locks.
 4. Mortise and rim cylinder collars to be solid and recessed to allow the cylinder face to be flush and be free spinning with matching finishes.
- D. Patented Cylinders: ANSI/BHMA A156.5, Grade 1, certified patented cylinders employing a utility patented and restricted keyway requiring the use of a patented key. Cylinders are to be protected from unauthorized manufacture and distribution by manufacturer's United States patents. Cylinders are to be factory keyed with owner having the ability for on-site original key cutting.

1. Acceptable Manufacturers:
 - a. Stanley Best (BE) – Verify and match existing.
 - b. No Substitution – Facility Standard.
- E. Keying System: Each type of lock and cylinders to be factory keyed. Conduct specified "Keying Conference" to define and document keying system instructions and requirements. Furnish factory cut, nickel-silver large bow permanently inscribed with a visual key control number as directed by Owner. Incorporate decisions made in keying conference, and as follows:
 1. Existing System: Master key or grand master key locks to Owner's existing system.
- F. Key Quantity: Provide the following minimum number of keys:
 1. Top Master Key: One (1)
 2. Change Keys per Cylinder: Two (2)
 3. Master Keys (per Master Key Group): Two (2)
 4. Grand Master Keys (per Grand Master Key Group): Two (2)
 5. Construction Control Keys (where required): Two (2)
 6. Permanent Control Keys (where required): Two (2)
- G. Construction Keying: Provide construction master keyed cylinders or temporary keyed construction cores where specified. Provide construction master keys in quantity as required by project Contractor. Replace construction cores with permanent cores. Furnish permanent cores for installation as directed under specified "Keying Conference".

2.5 MECHANICAL LOCKS AND LATCHING DEVICES

- A. Mortise Locksets, Grade 1 (Heavy Duty): ANSI/BHMA A156.13, Series 1000, Operational Grade 1 certified mortise locksets furnished in the functions as specified in the Hardware Sets. Locksets to be manufactured with a corrosion resistant, stamped 12 gauge minimum formed steel case and be field-reversible for handing without disassembly of the lock body. Lockset trim (including knobs, levers, escutcheons, roses) to be the product of a single manufacturer. Furnish with standard 2 3/4" backset, 3/4" throw anti-friction stainless steel latchbolt, and a full 1" throw stainless steel bolt for deadbolt functions.
 1. Acceptable Manufacturers:
 - a. Sargent Manufacturing (SA) – 8200 Series.
 - b. Or equal as approved.
- B. Lock Trim Design: As specified in Hardware Sets.

2.6 LOCK AND LATCH STRIKES

- A. Strikes: Provide manufacturer's standard strike with strike box for each latch or lock bolt, with curved lip extended to protect frame, finished to match door hardware set, unless otherwise indicated, and as follows:
 1. Flat-Lip Strikes: For locks with three-piece antifriction latchbolts, as recommended by manufacturer.

2. Extra-Long-Lip Strikes: For locks used on frames with applied wood casing trim.
3. Aluminum-Frame Strike Box: Provide manufacturer's special strike box fabricated for aluminum framing.

B. Standards: Comply with the following:

1. Strikes for Mortise Locks and Latches: BHMA A156.13.
2. Strikes for Bored Locks and Latches: BHMA A156.2.
3. Strikes for Auxiliary Deadlocks: BHMA A156.5.
4. Dustproof Strikes: BHMA A156.16.

2.7 CONVENTIONAL EXIT DEVICES

A. General Requirements: All exit devices specified herein shall meet or exceed the following criteria:

1. At doors not requiring a fire rating, provide devices complying with NFPA 101 and listed and labeled for "Panic Hardware" according to UL305. Provide proper fasteners as required by manufacturer including sex nuts and bolts at openings specified in the Hardware Sets.
2. Where exit devices are required on fire rated doors, provide devices complying with NFPA 80 and with UL labeling indicating "Fire Exit Hardware". Provide devices with the proper fasteners for installation as tested and listed by UL. Consult manufacturer's catalog and template book for specific requirements.
 - a. Fire Exit Removable Mullions: Provide keyed removable mullions for use with fire exit devices complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire and panic protection, based on testing according to UL 305 and NFPA 252. Mullions to be used only with exit devices for which they have been tested.
3. Except on fire rated doors, provide exit devices with hex key dogging device to hold the pushbar and latch in a retracted position. Provide optional keyed cylinder dogging on devices where specified in Hardware Sets.
4. Flush End Caps: Provide heavy weight impact resistant flush end caps made of architectural metal in the same finish as the devices as in the Hardware Sets. Plastic end caps will not be acceptable.
5. Lever Operating Trim: Where exit devices require lever trim, furnish manufacturer's heavy duty trim with cold forged escutcheons, beveled edges, and four threaded studs for thru-bolts.
 - a. Lock Trim Design: As indicated in Hardware Sets, provide finishes and designs to match that of the specified locksets. Provided free-wheeling type trim where indicated.
 - b. Where function of exit device requires a cylinder, provide an interchangeable core type keyed cylinder (Rim or Mortise) as specified in Hardware Sets.

6. Vertical Rod Exit Devices: Provide and install interior surface and concealed vertical rod exit devices as Less Bottom Rod (LBR) unless otherwise indicated.
 7. Narrow Stile Applications: At doors constructed with narrow stiles, or as specified in Hardware Sets, provide devices designed for maximum 2" wide stiles.
 8. Dummy Push Bar: Nonfunctioning push bar matching functional push bar.
 9. Rail Sizing: Provide exit device rails factory sized for proper door width application.
 10. Through Bolt Installation: For exit devices and trim as indicated in Door Hardware Sets.
- B. Conventional Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Mounting rails to be formed from smooth stainless steel, brass or bronze architectural materials no less than 0.072" thick, with push rails a minimum of 0.062" thickness. Painted or aluminum metal rails are not acceptable. Exit device latch to be investment cast stainless steel, pullman type, with deadlock feature.
1. Acceptable Manufacturers:
 - a. Sargent Manufacturing (SA) - 80 Series.
 - b. Or equal as approved.

2.8 DOOR CLOSERS

- A. All door closers specified herein shall meet or exceed the following criteria:
1. General: Door closers to be from one manufacturer, matching in design and style, with the same type door preparations and templates regardless of application or spring size. Closers to be non-handed with full sized covers including installation and adjusting information on inside of cover.
 2. Standards: Closers to comply with UL-10C and UBC 7-2 for Positive Pressure Fire Test and be U.L. listed for use of fire rated doors.
 3. Size of Units: Comply with manufacturer's written recommendations for sizing of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Where closers are indicated for doors required to be accessible to the physically handicapped, provide units complying with ANSI ICC/A117.1.
 4. Closer Arms: Provide heavy duty, forged steel closer arms unless otherwise indicated in Hardware Sets.
 - a. Where closers are indicated to have mechanical dead-stop, provide heavy duty arms and brackets with an integral positive stop.
 - b. Where closers are indicated to have mechanical hold open, provide heavy duty units with an additional built-in mechanical holder assembly designed to hold open against normal wind and traffic conditions. Holder to be manually selectable to on-off position.

- c. Where closers are indicated to have a cushion-type stop, provide heavy duty arms and brackets with spring stop mechanism to cushion door when opened to maximum degree.
 - d. Closers shall not be installed on exterior or corridor side of doors; where possible install closers on door for optimum aesthetics. Provide drop plates or other accessories as required for proper mounting.
- 5. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates, and through-bolt or security type fasteners as specified in the door Hardware Sets.
- B. Door Closers, Surface Mounted (Heavy Duty): ANSI/BHMA A156.4, Grade 1 surface mounted, heavy duty door closers with complete spring power adjustment, sizes 1 thru 6; and fully operational adjustable according to door size, frequency of use, and opening force. Closers to be rack and pinion type, one piece cast iron or aluminum alloy body construction, with adjustable backcheck and separate non-critical valves for closing sweep and latch speed control. Provide non-handed units standard.
 - 1. Acceptable Manufacturers:
 - a. Norton Door Controls (NO) - 7500 Series.
 - b. Or equal as approved.

2.9 ARCHITECTURAL TRIM

- A. Door Protective Trim
 - 1. General: Door protective trim units to be of type and design as specified below or in the Hardware Sets.
 - 2. Size: Fabricate protection plates (kick, armor, or mop) not more than 2" less than door width (LDW) on stop side of single doors and 1" LDW on stop side of pairs of doors, and not more than 1" less than door width on pull side. Coordinate and provide proper width and height as required where conflicting hardware dictates. Height to be as specified in the Hardware Sets.
 - 3. Metal Protection Plates: ANSI/BHMA A156.6 certified metal protection plates (kick, armor, or mop), beveled on four edges (B4E), fabricated from the following.
 - a. Stainless Steel: 050-inch thick, with countersunk screw holes (CSK).
 - 4. Fasteners: Provide manufacturer's designated fastener type as specified in the Hardware Sets.
 - 5. Acceptable Manufacturers:
 - a. Rockwood Manufacturing (RO).
 - b. Trimco (TC).
 - c. Or equal as approved.

2.10 DOOR STOPS AND HOLDERS

- A. General: Door stops and holders to be of type and design as specified below or in the Hardware Sets.
- B. Door Stops and Bumpers: ANSI/BHMA A156.16, Grade 1 certified door stops and wall bumpers. Provide wall bumpers, either convex or concave types with anchorage as indicated, unless floor or other types of door stops are specified in Hardware Sets. Do not mount floor stops where they will impede traffic. Where floor or wall bumpers are not appropriate, provide overhead type stops and holders.
 - 1. Acceptable Manufacturers:
 - a. Rockwood Manufacturing (RO).
 - b. Trimco (TC).
 - c. Or equal as approved.

2.11 ELECTROMAGNETIC HOLDERS

- A. Electromagnetic Door Holders: Certified ANSI A156.15 electromagnetic door holder/releases with a minimum 20 to 40 pounds holding power and single coil construction able to accommodate 12VDC, 24VAC, 24VDC and 120VAC. Coils to be independently wound, employing an integral fuse and armatures to include a positive release button.
 - 1. Acceptable Manufacturers:
 - a. Rixson (RF) - 980/990 Series.
 - b. Sargent Manufacturing (SA) - 1560 Series.

2.12 ARCHITECTURAL SEALS

- A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.
- B. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.
 - 1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.
- C. Fire Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.
 - 1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and UBC 7-2, Fire Tests of Door Assemblies.
- D. Sound-Rated Gasketing: Assemblies that are listed and labeled by a testing and inspecting agency, for sound ratings indicated, based on testing according to ASTM E 1408.
- E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.

- F. Acceptable Manufacturers:
 - 1. Pemko Manufacturing (PE).
 - 2. Reese Enterprises, Inc. (RS).
 - 3. Or equal as approved.

2.13 FABRICATION

- A. Fasteners: Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. Provide screws according to manufacturers recognized installation standards for application intended.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine scheduled openings, with Installer present, for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance.
- B. Notify architect of any discrepancies or conflicts between the door schedule, door types, drawings and scheduled hardware. Proceed only after such discrepancies or conflicts have been resolved in writing.

3.2 PREPARATION

- A. Hollow Metal Doors and Frames: Comply with ANSI/DHI A115 series.
- B. Wood Doors: Comply with ANSI/DHI A115-W series.

3.3 INSTALLATION

- A. Install each item of mechanical and electromechanical hardware and access control equipment to comply with manufacturer's written instructions and according to specifications.
 - 1. Installers are to be trained and certified by the manufacturer on the proper installation and adjustment of fire, life safety, and security products including: hanging devices; locking devices; closing devices; and seals.
- B. Mounting Heights: Mount door hardware units at heights indicated in following applicable publications, unless specifically indicated or required to comply with governing regulations:
 - 1. Standard Steel Doors and Frames: DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
 - 2. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
 - 3. Where indicated to comply with accessibility requirements, comply with ANSI A117.1 "Accessibility Guidelines for Buildings and Facilities."
 - 4. Provide blocking in drywall partitions where wall stops or other wall mounted hardware is located.
- C. Retrofitting: Install door hardware to comply with manufacturer's published templates and written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage,

and reinstallation of surface protective trim units with finishing work specified in Division 9 Sections. Do not install surface-mounted items until finishes have been completed on substrates involved.

- D. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."
- E. Storage: Provide a secure lock up for hardware delivered to the project but not yet installed. Control the handling and installation of hardware items so that the completion of the work will not be delayed by hardware losses before and after installation.

3.4 FIELD QUALITY CONTROL

- A. Field Inspection: Supplier will perform a final inspection of installed door hardware and state in report whether work complies with or deviates from requirements, including whether door hardware is properly installed, operating and adjusted.

3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

3.6 CLEANING AND PROTECTION

- A. Protect all hardware stored on construction site in a covered and dry place. Protect exposed hardware installed on doors during the construction phase. Install any and all hardware at the latest possible time frame.
- B. Clean adjacent surfaces soiled by door hardware installation.
- C. Clean operating items as necessary to restore proper finish. and provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of owner occupancy.

3.7 DEMONSTRATION

- A. Instruct Owner's maintenance personnel to adjust, operate, and maintain mechanical and electromechanical door hardware.

3.8 DOOR HARDWARE SCHEDULE

- A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.
- B. Manufacturer's Abbreviations:
 - 1. MK - McKinney
 - 2. RO - Rockwood

3. SA - Sargent
 4. BE - Stanley Security Solutions Inc (BE)
 5. NO - Norton
 6. PE - Pemko
- * indicates opening has power requirements.

Hardware Schedule

Set: 1.0

Doors: 100

6 Hinge (heavy weight)	TA386 NRP 4-1/2" x 4-1/2"	US32D	MK
2 Flush Bolt	555	US26D	RO
1 Dust Proof Strike	570	US26D	RO
1 Mortise Lock w/deadbolt	72 8245 LNL	US26D	SA
1 Cylinder Core	Match existing	626	BE
1 Door Closer	CPS7500	689	NO
2 Kickplate	K1050 12" x 2" LDW 4BE CSK	US32D	RO
1 Threshold	253x3AFG FHSL14		PE
1 Gasketing	303AS		PE
2 Sweep	315CN		PE
2 Meeting Stile Seal	305CN		PE
1 Latch Protector	321	US32D	RO

Set: 2.0

Doors: Not used

Set: 3.0

Doors: 101

6 Hinge (heavy weight)	TA386 4-1/2" x 4-1/2"	US32D	MK
2 Flush Bolt	555	US26D	RO
1 Dust Proof Strike	570	US26D	RO
1 Mortise Passage	8215 LNL	US26D	SA
1 Door Closer	7500	689	NO
2 Kickplate	K1050 12" x 2" LDW 4BE CSK	US32D	RO
2 Wall Stop	403	US26D	RO
1 Gasketing	S88D		PE
2 Sweep	315CN		PE

2 Meeting Stile Seal	305CN		PE
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Set: 4.0

Doors: 102, 103, 108

3 Hinge	TA314 4-1/2" x 4-1/2" (NRP) (@ 102, 103)	US32D	MK
3 Cam Lift Hinge	By STC Door Supplier (@ 108)		
1 Storeroom Lock	72 8204 LNL	US26D	SA
1 Cylinder Core	Match existing	626	BE
1 Door Closer	7500	689	NO
1 Kickplate	K1050 12" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	403	US26D	RO
1 Threshold, Seal, Door Bottom	By STC Door Supplier		

Set: 5.0

Doors: 104, 106

3 Hinge	TA314 4-1/2" x 4-1/2" (NRP) (@ 104)	US32D	MK
3 Cam Lift Hinge	By STC Door Supplier (@ 106)		
1 Office Lock	72 8205 LNL	US26D	SA
1 Cylinder Core	Match existing	626	BE
1 Door closer	7500	689	NO
1 Kickplate	K1050 12" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	403	US26D	RO
1 Threshold, Seal, Door Bottom	By STC Door Supplier		

Set: 6.0*

Doors: E-1

6 Hinge (heavy weight)	TA386 NRP 4-1/2" x 4-1/2"	US32D	MK
1 Exit Device	12 TB NB8710	US32D	SA
1 Exit Device	12 TB 72 NB8713 ETL	US32D	SA
1 Cylinder Core	Match existing	626	BE
2 Door Closer	7500	689	NO
2 Kickplate	K1050 12" x 2" LDW 4BE CSK	US32D	RO
2 Wall Magnets	998	689	RF
1 Gasketing	S88D		PE
2 Astragal	305CN		PE

Notes: Doors are normally held open on wall magnets, which are tied to the fire alarm system and release and allow the doors to close upon loss of power.

Set: 7.0

Doors: 101B, 105

6 Hinge	TA314 4-1/2" x 4-1/2" (NRP)	US32D	MK
2 Flush Bolt	555	US26D	RO
1 Dust Proof Strike	570	US26D	RO
1 Classroom Lock	72 8237 LNL	US26D	SA
1 Cylinder Core	Match existing	626	BE
1 Cylinder	Match existing	626	BE
1 Door Closer w/hold open	7500H	689	NO
2 Kickplate	K1050 12" x 2" LDW 4BE CSK	US32D	RO
2 Wall Stop	403	US26D	RO
1 Gasketing	S88D (@ 101B)		PE
1 Astragal	S772D (@ 101B)		PE
1 Threshold, Seal, Door Bottom, Astragal all by STC Door Supplier (@ 105)			

Set: 8.0

Doors: 101A, 107

3 Hinge	TA314 4-1/2" x 4-1/2" (NRP)	US32D	MK
1 Classroom Lock	72 8237 LNL	US26D	SA
1 Cylinder Core	Match existing	626	BE
1 Door Closer	7500	689	NO
1 Kickplate	K1050 12" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	403	US26D	RO
1 Gasketing	S88D (@ 101A)		PE
1 Threshold, Seal, Door Bottom	By STC Door Supplier (@ 107)		

Set: 9.0

Doors: T-1, T-2

2 Hinge	T2714 4-1/2 x 4-1/2	USP/26D	MK
1 Lock	28-65G04 KL or comparable		MK

---END---

**SECTION 08 80 00
GLAZING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.
- B. Glazing systems shall be fabricated and installed watertight and airtight to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of glazing accessories, and defects in the work. Glazed panels shall comply with the safety standards, as indicated in accordance with ANSI Z97.1. Glazed panels shall comply with indicated wind/snow loading in accordance with ASTM E1300.

1.2 RELATED WORK

- A. Factory glazed by manufacturer in following units:
 - 1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES
 - 2. Section 08 51 13, ALUMINUM WINDOWS (Double Hung).

1.3 LABELS

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
 - 3. Temporary labels shall remain intact until glass is approved by COR.
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.

1.4 PERFORMANCE REQUIREMENTS

- A. Building Enclosure Vapor Retarder and Air Barrier:
 - 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 - 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.
- B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with // ASCE 7 // applicable // code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 1. Certificate on shading coefficient.
 2. Certificate on "R" value when value is specified.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
 1. Glass, each kind required.
 2. Insulating glass units.
 3. Elastic compound for metal sash glazing.
 5. Glazing cushion.
 6. Sealing compound.
- E. Samples:
 1. Size: 150 mm by 150 mm (6 inches by 6 inches).
 2. Tinted glass.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver factory installed products to the site in unopened containers, labeled plainly with manufacturers' names and brands. Store glazed windows and doors in safe, enclosed dry locations and do not unpack until needed for installation. Handle and install materials in a manner that will protect them from damage.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
 1. Insulating glass units to remain sealed for 10 years.
 2. Laminated glass units to remain laminated for 5 years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - Z97.1-04 Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.
- C. American Society for Testing and Materials (ASTM):
 - C1363-05 Thermal Performance of Building Assemblies, by Means of A Hot Box Apparatus
 - C542-05 Lock-Strip Gaskets.
 - C509-06 Elastomeric Cellular Preformen Gasket and Sealing Material
 - C716-06 Installing Lock-Strip Gaskets and Infill Glazing Materials.
 - C794-06 Adhesion-in-Peel of Elastomeric Joint Sealants.
 - C864-05 Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
 - C920-11 Elastomeric Joint Sealants.
 - C964-07 Standard Guide for Lock-Strip Gasket Glazing.
 - C1036-06 Flat Glass.
 - C1048-04 Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.
 - C1172-09 Laminated Architectural Flat Glass.
 - C1184-05 Standard Specification for Structural Silicone Sealants
 - D395-03 Standard Test Methods for Rubber Property – Compression Set
 - E84-09..... Surface Burning Characteristics of Building Materials.
 - E1300-09a..... Determining Load Resistance of Glass in Buildings.
 - E2190-08..... Insulating Glass Unit
- D. Code of Federal Regulations (CFR):
 - 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 1977, with 1984 Revision.
- E. National Fire Protection Association (NFPA):
 - 80-08 Fire Doors and Windows.
- F. National Fenestration Rating Council (NFRC)
- G. Safety Glazing Certification Council (SGCC)2009:
 - Certified Products Directory (Issued Semi-Annually).
- H. Underwriters Laboratories, Inc. (UL):
 - 752-06 Bullet-Resisting Equipment.
- I. Unified Facilities Criteria (UFC):
 - 4-010-01-2007..... DOD Minimum Antiterrorism Standards for Buildings

- J. Glass Association of North America (GANA):
 Glazing Manual (Latest Edition)
 Sealant Manual (2008)
- K. American Society of Civil Engineers (ASCE):
 ASCE 7-10 Wind Load Provisions
- L. Insulating Glass Manufacturers Alliance (IGMA):
 IGMA TB-3000 Guidelines for Sealed Insulating Glass Units
 IGMA TR-1200 Commercial Insulating Glass Dimensional Tolerances
- M. U.S. National Archives and Records Administration (NARA)
 16 CFR 1201 Safety Standard for Architectural Glazing Materials

PART 2 - PRODUCT

2.1 GLASS

- A. Use thickness stated unless specified otherwise in assemblies.
- B. ASTM C1036, Type I, Class 1, Quality q3, unless specified otherwise.

2.2 LAMINATED GLASS

ASTM C1172, Kind LA fabricated from two nominal 1/8 inch pieces of Type I, Class 1, Quality q3, flat annealed transparent glass conforming to ASTM C1036. Flat glass shall be laminated together with a minimum of 0.030 inch thick, clear polyvinyl butyral interlayer. The total thickness shall be nominally 5/16 inch.

2.3 HEAT-STRENGTHEND GLASS

ASTM C1048, Kind HS (heat strengthened), Condition A, Type I, Class 2 (tinted heat absorbing), Quality q3, 1/4 inch with Low-E coating on #2 surface..

2.4 INSULATING GLASS UNITS

- A. Two panes of glass separated by a dehydrated airspace and hermetically sealed.
- B. Insulated glass units shall have a Solar Heat Gain Coefficient (SHGC) maximum of 0.24 and a U-factor maximum of 0.31 Btu per square foot by hour by degree F.
- C. Dimensional tolerances shall be as specified in IGMA TR-1200. Spacer shall be black, roll-formed, steel-reinforced butyl rubber, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal shall be compressed polyisobutylene and the secondary seal shall be a specially formulated silicone.
- D. The inner light shall be ASTM C1172, clear 5/16 inch laminated glass. The outer light shall be ASTM C1048, Type I, Class 2 (tinted heat absorbing), Quality q3, 1/4 inch thick. Kind HS (heat strengthened), tint to match existing campus standard with Low-E coating on #2 surface.

2.5 LOW EMISSIVITY INSULATING GLASS

- A. Exterior glass panes for Low-E insulating units shall be Type I annealed flat glass,
- B. Class 2-tinted with anti-reflective low-emissivity coating on No. 2 surface (inside surface of exterior pane),
- C. Quality q3 – glazing select, conforming to ASTM C1036. Glass performance shall be U-value maximum of 0.31 Btu/hr-ft²-f, Solar Heat Gain Coefficient (SHGC) maximum of 0.25.
- D. Color shall match existing campus standard.

2.6 SETTING AND SEALING MATERIALS

- A. Provide as specified in the GANA Glazing Manual, IGMA TM-3000, and manufacturers' recommendations, unless specified otherwise herein.
- B. Do not use metal sash putty, nonskinning compounds, nonresilient preformed sealers, or impregnated preformed gaskets. Materials exposed to view and unpainted shall be gray or neutral color.

2.7 SEALANTS

- A. Provide elastomeric and structural sealants.
- B. Elastomeric Sealant
 - 1. ASTM C920, Type S, Grade NS, Class 12.5, Use G.
 - 2. Use for channel or stop glazing metal sash.
 - 3. Sealant shall be chemically compatible with setting blocks, edge blocks and sealing tapes, with sealants used in manufacture of insulating glass units.
 - 4. Color of sealant shall be black.
- C. Structural Sealant
 - 1. ASTM C1184, Type S.
- D. Sealing Tapes
 - 1. Preformed, semisolid, PVC-based material of proper size and compressibility for the particular condition, complying with ASTM D2287.
 - 2. Use only where glazing rabbet is designed for tape and tape is recommended by the glass or sealant manufacturer.
 - 3. Provide spacer shims for use with compressible tapes.
 - 4. Tapes shall be chemically compatible with the product being set.
- E. Setting Blocks and Edge Blocks
 - 1. Closed-cell neoprene setting blocks shall be dense extruded type conforming to ASTM C509 and ASTM D395, Method B, Shore A durometer between 70 and 90.
 - 2. Edge blocking shall be Shore A durometer of 50 (plus or minus 5).
 - 3. Silicone setting blocks shall be required when blocks are in contact with silicone sealant.
 - 4. Profiles, lengths and locations shall be as required and recommended in writing by glass manufacturer.

5. Block color shall be black.

F. Accessories

1. Provide as required for a complete installation, including glazing points, clips, shims, angles, beads, and spacer strips.
2. Provide non-corroding metal accessories.
3. Provide primer-sealers and cleaners as recommended by the glass and sealant manufacturers.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-08 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.
- G. Leave labels in place until the installation is approved, except remove applied labels on heat-absorbing glass and on insulating glass units as soon as glass is installed.
- H. Securely fix movable items or keep in a closed and locked position until glazing compound has thoroughly set.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-04 Glazing Manual and GANA-08 Sealant Manual unless specified otherwise.

- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Laminated Glass:
 - 1. Tape edges to seal interlayer and protect from glazing sealants.
 - 2. Do not use putty or glazing compounds.
- K. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
 - 5. Handle units so as not to strike frames or other objects.
 - 6. Installation shall conform to applicable recommendations of IGMA TB-3000.
 - 7. Sashes which are to receive laminated glass shall be weeped to the outside to allow water drainage into the channel.

3.4 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.5 PROTECTION

- A. Protect finished surfaces from damage during erection, and immediately after completion of work.
- B. Glazed openings shall be identified with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives.
- C. Reflective glass shall be protected with a protective material to eliminate any contamination of the reflective coating.
- D. Protective material shall be placed far enough away from the coated glass to allow air to circulate to reduce heat buildup and moisture accumulation on the glass.
- E. Glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities shall be removed and replaced with new units.

3.6 GLAZING SCHEDULE**A. Laminated Insulating Glass:**

1. Install as specified in windows and doors

3.7 WASTE MANAGEMENT

1. Disposal and recycling of waste materials, including corrugated cardboard recycling, shall be in accordance with the Waste Management Plan.
2. Close and seal tightly all partly used sealant containers and store protected in well-ventilated, fire-safe area at moderate temperature.

--- E N D ---

**SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- D. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS, Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where the underside of structure overhead shall be the underside of the concrete roof construction including the bottom of the concrete roof slab and concrete beams..
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.
 - 2. Typical metal stud and furring construction system including details around openings and corner details.
 - 3. Typical shaft wall assembly
 - 4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.
- D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
 - A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
 - A653/A653M-09 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
 - A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
 - C11-10 Terminology Relating to Gypsum and Related Building Materials and Systems
 - C635-07 Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
 - C636-06 Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
 - C645-09 Non-Structural Steel Framing Members
 - C754-09 Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
 - C841-03(R2008) Installation of Interior Lathing and Furring
 - C954-07 Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
 - C1002-07 Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - E580-09.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
 - 1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).

- 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
 - 1. Conform to rated wall construction.
 - 2. C-H Studs.
 - 3. E Studs.
 - 4. J Runners.
 - 5. Steel Jamb-Strut.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
 - 1. ASTM A641, soft temper, Class 1 coating.
 - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:
 - 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 - 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.

- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions.
- G. Openings:
 - 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 - 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 - 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- H. Fastening Studs:
 - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
 - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.
- I. Chase Wall Partitions:
 - 1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
 - 2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).
- J. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.
- K. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Wall furring-Stud System:
 - 1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.

2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.
- C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:
 1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
 2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
 3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
 4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
 5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
 6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.
- D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

- A. Conform to UL Design No. U415 System C for two-hour fire rating.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:

1. Provide necessary liner fillers and shims to conform to label frame requirements.
2. Frame openings cut within a liner panel with E studs around perimeter.
3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
 1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
 1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 2. Furnish for installation under Division 3, CONCRETE.
- D. Existing concrete construction exposed:
 1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
 2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

--- E N D ---

**SECTION 09 24 00
PORTLAND CEMENT PLASTERING**

PART 1 GENERAL

1.1 DESCRIPTION

This section specifies lathing and Portland cement based plaster stucco, with a fiberglass mesh reinforcement for crack suppression and an acrylic based elastomeric finish.

1.2 RELATED WORK

- A. Steel framing members for attachment of plaster bases: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C841, and C926 and as specified.
- C. Self-furring Lath: Metal plastering bases having dimples or crimps designed to hold the plane of the back of the lath 6 to 10 mm (1/4 to 3/8 inch) away from the plane of the solid backing.
- D. Solid Backing or Solid Bases: Concrete, masonry, sheathing, rigid insulation, and similar materials to which plaster is directly applied.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Accessories for plaster, each type.
 - 2. Metal plastering bases, each type.
 - 3. Fasteners.
 - 4. Bonding compounds, including application instructions.
 - 5. Admixtures, including mixing and application instructions.
 - 6. Control joints, drips, screeds, metal lath, and corner mesh.
- C. Samples:
 - Accessories for plaster, each type, not less than 150 mm (6 inches) long.
 - Panel showing finish coat 12 by 18 inches.
- D. Mockup of 4'x4' area for COR approval.

1.5 PROJECT CONDITIONS

- A. Exterior plaster shall not be applied when the ambient temperature is less than 4°C (40°F).
- B. Plaster shall not be applied to frozen surfaces or surfaces containing frost.
- C. Frozen materials shall not be used in the mix.
- D. Plaster coats shall be protected against freezing for a period of not less than 24 hours after application.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing And Materials (ASTM):
 - A653/A653M-10 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - A641-09 Zinc-Coated (Galvanized) Carbon Steel Wire
 - C11-10 Terminology Relating to Gypsum and Related Building Materials and Systems.
 - C91-05 Masonry Cement
 - C150-09 Portland Cement
 - C207-06 Hydrated Lime for Masonry Purposes
 - C260-10 Air Entraining Admixtures for Concrete.
 - C841-08 Installation of Interior Lathing and Furring
 - C847-10 Metal Lath
 - C897-05(R2009) Aggregate for Job-Mixed Portland Cement Based Plasters
 - C926-06 Application of Portland Cement-Based Plaster
 - C933-09 Welded Wire Lath
 - C979-10 Pigments for Integrally Colored Concrete
 - C1002-07 Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- C. Commercial Item Description (CID):
 - A-A-55615 Shield, Expansion (Wood Screw and Lag Bolt Self-Threading Anchors)
- D. Federal Specifications (Fed Spec.):
 - UU-B-790A Building Paper, Vegetable Fiber (Kraft, Waterproofed, Water Repellent and Fire Resistant)

1.7 QUALITY ASSURANCE

- A. Installers Qualifications – company specializing in such work with a minimum 5 years experience.

PART 2 - PRODUCTS

2.1 METAL PLASTERING BASES

- A. Expanded Metal Lath:
 - 1. ASTM C847, zinc-coated (galvanized) except as modified by ASTM C841 and this specification. Self furring where applied over solid backing.
 - 2. Flat diamond mesh weighing not less than 1.8 kg/m² (3.4 pounds per square yard), ASTM C847 3.4 lb/sq yd.

3. Stucco Mesh: Flat expanded diamond mesh pattern, with openings approximately 38 by 75 mm (1-1/2 by 3 inches), weighing not less than 1.9 kg/ m² (3.6 pounds per square yard), with backing as specified.

B. Wire Lath:

1. Zinc coated (Galvanized).
3. Self furring where applied over solid backing.

C. Building Paper Backing for Metal Plastering Bases:

2. Vapor Permeable Backing: Fed. Spec. UU-B-790, Type I, Grade D.
3. Water Resistant Backing: Fed. Spec. UU-B-790, Type I, Grade B. Sand ASTM C144.

2.2 ACCESSORIES FOR CEMENT PLASTER STUCCO

- A. ASTM C841, except fabricate from zinc alloy.
- B. Control Joints: ASTM C841, zinc.

2.3 FASTENERS

- A. Tie, wire, screws, clips, and other fasteners ASTM C841, except as otherwise specified.
- B. Fasteners for securing metal plastering bases shall have heads, or be through washers large enough to engage two strands of the metal plastering base.
- C. For fire rated construction; type and size as used in fire rated test.
- D. Screws: ASTM C1002.
- E. Expansion Shields: CID A-A-55615, of the Type and Class applicable.

2.4 FACTORY FORMULATED SCRATCH AND BROWN CONCENTRATE

- A. Manufacturers standard mix of Portland Cement, Lime, Fiberglass fibers, and proprietary ingredients. To be field mixed with properly clean washed plaster sand meeting or exceeding ASTM 897

2.5 AGGREGATES (SAND)

- A. ASTM C897, graded as required to suit texture of finish specified.

2.6 PRIMER AND SURFACE CONDITIONERS

- A. A pre-tinted acrylic based masonry primer for use over basecoats prior to the application of acrylic based finish coats.

2.7 FACTORY PREPARED ACRYLIC BASED FINISH COAT FOR CEMENT PLASTER STUCCO

- A. Factory prepared acrylic based elastomeric stucco finish consisting of elastomeric acrylic polymers, properly graded aggregate, pigment and proprietary ingredients

2.8 FINISH COAT

Factory mixed 100% pure acrylic base with integral color and aggregate. Texture: sand finish.
Color: match adjacent building (mustard color)

2.9 MANUFACTURERS

Basis of design: Parex USA, Parex Amourwall 300 Water Master with Crack Shield.

www.parex.com, Contact Andy Townes at 505-238-0110 or andy.townes@parexusa.com;

or equal:

El Rey Stucco Fiber-47 with Weather Seal and Krak-Master, www.elrey.com

TEIFS: Scratch and Brown Concentrate with Crack Mesh www.teifs.com

PART 3 - EXECUTION

3.1 METAL PLASTERING BASES (LATH) LOCATIONS

- A. Where metal plastering bases are used as a base for exterior cement plaster over wall sheathing, use wire lath or stucco mesh with water resistant backing.

3.2 APPLYING METAL PLASTERING BASES

- A. In accordance with ASTM C841, except as otherwise specified or shown.
- B. Form true surfaces, straight or in fair curves where shown, without sags or buckles and with long dimension of lath at right angles to direction of supports. Install two layers of building paper. Lap minimum 6 inches.
- C. Metal plastering bases shall not be continuous through expansion and control joints, but shall be stopped at each side. Install control joints to allow a maximum wall area of 144 sf.
- E. Wood plugs are not acceptable.

3.3 INSTALLING PLASTERING ACCESSORIES

- A. Install accessories in accordance with ASTM C841, except as otherwise specified.
 - 1. Set plastering accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified for metal lath.
 - 2. Install in one piece, within the limits of the longest commercially available lengths.
- B. Corner Beads: Install at all vertical and horizontal external plaster corners, as required to establish grounds, and where shown.
- C. Strip Lath:
 - 1. Install metal lath strips centered over joints between dissimilar materials, such as hollow tile, brick, concrete masonry units, concrete, and joints with metal lath on framing or furring, where both such surfaces are required to be plastered and are in contact with each other in same plane, except where expansion joints and casing beads are required.
 - 2. Wire tie or fasten strip lath to base along both edges at not over 150 mm (six inches) on centers.
- D. Casing Beads:
 - 1. Install casing beads where shown and at following locations where plaster terminates to provide finish trim.
 - 2. Where plaster terminates against non-plastered surfaces such as masonry, concrete, and wood.
 - 3. Where plaster terminates against trim of steel frames and trim of other materials and equipment, except where trim overlaps plaster.

4. Around perimeter of openings except where edge is covered by flanges. Locate to conform to dimensions shown on shop drawings.
 5. Where plaster for new walls or furring (vertical or horizontal) terminates against existing construction.
 6. Both sides of expansion and control joints unless shown otherwise.
 7. Install casing bead at perimeter angles between walls and ceilings so as to provide floating angle (unrestrained) construction in accordance with ASTM C841.
- E. Cornerites:
1. Install at interior corners of walls, partitions, and other vertical surfaces to be plastered, except where metal lath is carried around angle.
 2. Fasten only as necessary to retain position during plastering.
 3. Omit cornerites at junction of new plastered walls with existing plastered walls at locations where casing beads are specified.
- F. Control Joints:
1. Where control joints are placed parallel to framing members, install joints within 100 mm (four inches) of the framing member.
 2. Install control joints only to the edges of abutting sheets of lath so that the lath is not continuous or tied across the joint.
 3. Joints shall extend the full width and height of the wall or length of soffit/ceiling plaster membrane.

3.4 SURFACE PREPARATION OF SOLID BASES

- A. Surfaces that are to receive plaster shall be prepared and conditioned in accordance with ASTM C926, except as otherwise specified.

3.5 PORTLAND CEMENT BASED PLASTER

- A. Provide Portland cement based plaster where cement plaster stucco is shown and specified, and as follows:
1. Three coat work shall be used over all metal plastering bases, with or without solid backing.
- B. Proportion, mix and apply plaster in accordance with ASTM C926, except as otherwise specified.
1. Use coloring pigments for finish coat when integral color other than white is specified.
 2. Factory prepared acrylic finish coat: Add small amounts of water to improve workability, mix, and apply as specified by manufacturer.
 3. Color:
 - a. Color of finish coat shall match existing south adjacent system color.
 4. Finish coat shall match existing south adjacent system texture, or as otherwise noted on drawings and plans.

--- E N D ---

**SECTION 09 29 00
GYPSUM BOARD****PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: The underside of structure overhead shall be the underside of the concrete roof construction.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
 - 1. Cornerbead.
 - 2. Edge trim.

3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

F. Mockup:

Provide level 4 mockup of 6'x8' in width in clean storage room for COR approval. If approved by COR, mockup may be used as part of wall finish.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

- C11-08 Terminology Relating to Gypsum and Related Building Materials and Systems
- C475-02 Joint Compound and Joint Tape for Finishing Gypsum Board
- C840-08 Application and Finishing of Gypsum Board
- C919-08 Sealants in Acoustical Applications
- C954-07 Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
- C1002-07 Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- C1047-05 Accessories for Gypsum Wallboard and Gypsum Veneer Base
- C1177-06 Glass Mat Gypsum Substrate for Use as Sheathing
- C1658-06 Glass Mat Gypsum Panels
- C1396-06 Gypsum Board
- E84-08..... Surface Burning Characteristics of Building Materials

C. Underwriters Laboratories Inc. (UL):

Latest Edition Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions..... Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
 - 1. ASTM C1396, Type X.
 - 2. ASTM C1658: Glass Mat Gypsum Panels,
 - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

- A. ASTM C1177, Type X.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
 - 1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Smoke partitions.
 - c. Sound rated partitions.
 - d. Full height partitions shown (FHP).

- e. Corridor partitions.
- 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
- 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
 - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
 - 2. At ceiling of suspended gypsum board ceilings.
 - 3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings / Soffits:
 - 1. For single-ply construction, use perpendicular application.
- G. Walls (Except Shaft Walls):
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.
 - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
 - 5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
 - 6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly,

- except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
 8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
 9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
 - H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
 3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.
 - I. Electrical and Telecommunications Boxes:
 1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
 - J. Accessories:
 1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
 2. Install in one piece, without the limits of the longest commercially available lengths.
 3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
 4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.

- c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
- d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing for two-hour fire rating. Conform to FM WALL CONSTRUCTION 25-1/HR (Non-loadbearing) for one-hour fire rating where shown.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
 - 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
 - 2. Stagger joints top and bottom in adjacent panels.
 - 3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
- D. Gypsum Board:
 - 1. Two hour wall:
 - a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
 - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
 - c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.

2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.

E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view, level 3 behind cabinets.
- B. Before proceeding with installation of finishing materials, assure the following:
 1. Gypsum board is fastened and held close to framing or furring.
 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the fire rated and sound rated construction, Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction .

--- E N D ---

SECTION 09 51 00 ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit re: drawings

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements, including units specified to match existing.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-03Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-07Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
 - C423-07Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
 - C634-02 (E2007).....Standard Terminology Relating to Environmental Acoustics
 - C635-04Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C636-06	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-07	Surface Burning Characteristics of Building Materials
E119-07	Fire Tests of Building Construction and Materials
E1264-(R2005)	Classification for Acoustical Ceiling Products
2610	FGI Guidelines for Design and Construction of Health Care Facilities

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise. Armstrong Prelude XL 15/16" or equal.
 - a. Galvanized cold-rolled steel, bonderized.
 - b. Extruded aluminum.
 - 2. Use same construction for cross runners as main runners.
 - 3. Provide 10% additional material for owner use.

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
 - 1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication)..
- C. Clips:
 - 1. Galvanized steel.
 - 2. Designed to rigidly secure framing members together.
 - 3. Designed to sustain twice the loads imposed by hangers or items supported.
- D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

- A. General:
 - 1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements. Armstrong Georgian Square Lay-in 763D 24"x48" or equal.
 - 2. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
 - 3. Class A Flame Spread: ASTM 84
 - 4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
 - 5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
 - 6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES
 - 7. Provide 10% more tile units for owner use. Provide in manufacturer's original packaging.

2.8 ACCESS IDENTIFICATION

- A. Markers:
 - 1. Use colored markers with pressure sensitive adhesive on one side.
 - 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification. Coordinate with mechanical specs and drawings.
 - Color..... Service
 - Red..... Sprinkler System: Valves and Controls

Green	Domestic Water: Valves and Controls
Yellow	Chilled Water and Heating Water
Orange	Ductwork: Fire Dampers
Blue	Ductwork: Dampers and Controls
Black.....	Gas: Laboratory, Medical, Air and Vacuum
Grey	Steam

PART 3 EXECUTION

3.1 CEILING TREATMENT

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
 - 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 - 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:
 - 1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
 - 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

- A. General:
 - 1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
 - 2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
 - 3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
 - 4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
 - 5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
 - 6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
 - 7. Use main runners not less than 1200 mm (48 inches) in length.

8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.
- B. Anchorage to Structure:
 1. Concrete:
 - a. Install hanger inserts and wire loops required for support of hanger // and bracing // wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
 - b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger // and bracing // wire. Install in sides of concrete beams or joists at mid height.
- C. Direct Hung Suspension System:
 1. As illustrated in ASTM C635.
 2. Support main runners by hanger wires attached directly to the structure overhead.
 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- D. Seismic Ceiling Bracing System:
 1. Construct system in accordance with ASTM E580.
 2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 1. Install tile to lay level and in full contact with exposed grid.
 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Markers:
 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
 2. Attach colored markers to exposed grid on opposite sides of the units providing access.
 3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.4 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

--- E N D ---

**SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES**

PART 1 - GENERAL

1.1 DESCRIPTION

1. This section specifies the installation of vinyl or rubber base provided by Owner.

1.2 OWNER'S MATERIAL

1. Johnsonite 4" rubber base.
 - a. Use 4" base in all areas unless otherwise directed by COR.

1.3 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.4 STORAGE

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

PART 2 - PRODUCTS

2.1 GENERAL

Use only products by the same manufacturer and from the same production run.

2.2 RUBBER BASE

- A. Provided by Owner
- B. Use only one type of base throughout.

2.3 PRIMER (FOR CONCRETE FLOORS)

As recommended by the adhesive and tile manufacturer.

2.4 ADHESIVES

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21°C and 27°C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the COR.
- B. Submit proposed installation deviation from this specification to the COR indicating the differences in the method of installation.
- C. The COR reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
- H. Preparation of existing installation:
 - 1. Remove existing base and stair treads including adhesive.
 - 2. Do not use solvents to remove adhesives.
 - 3. Prepare substrate as specified.

3.4 BASE INSTALLATION

- A. Location:
 - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of laboratory cabinets and where other equipment occurs.
 - 2. Extend base scheduled for all rooms into adjacent closet, alcoves, and around columns.
- B. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - 2. Set base with joints aligned and butted to touch for entire height.
 - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
 - a. Short pieces to save material will not be permitted.
 - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
 - 1. Score back of outside corner.
 - 2. Score face of inside corner and notch cove.
- D. Roll base for complete adhesion.

3.5 CLEANING AND PROTECTION

- A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.
- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:
 - 1. After two weeks, scrub resilient base with a minimum amount of water and a mild detergent.
Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
- D. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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**SECTION 09 65 19
RESILIENT TILE FLOORING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, rubber tile flooring, and accessories.

1.2 OWNER'S MATERIAL

- A. Vinyl Composition Tile provided by Owner
- B. Coordinate color, pattern and location with COR.
- C. Patch existing areas to be exposed by new construction with tiles to match existing in color and material composition.

1.3 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.4 STORAGE

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

2.2 VINYL COMPOSITION TILE

- A. ASTM F1066, Composition 1, Class 2 (through pattern) (12 inches x 24 inch), 3 mm (1/8 inch) thick for field tiles and Composition 1, Class
- B. Color and pattern uniformly distributed throughout thickness.
- C. Provided by Owner

2.3 ADHESIVES

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.4 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

2.6 POLISH AND CLEANERS

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

2.7 EDGE STRIPS

- A. 28 mm (1-1/8 inch) wide unless shown otherwise
- B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.
- C. Extruded aluminum, mill finish, mechanically cleaned:
 - 1. Drill and counter sink edge strip for flat head screws.
 - 2. Space holes near ends and approximately 225 mm (9 inches) on center between.
- D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl

PART 3 - EXECUTION**3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:
FF30/FL20
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:

Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.

- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.
- H. Preparation of existing installation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:
 - 1. If layout is not shown on drawings, lay tile diagonally and symmetrically about center of room or space with joints aligned.
 - 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
 - 3. Place tile pattern in the same direction; do not alternate tiles.
- D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- E. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
 - b. More than 5 percent of the joints not touching will not be accepted.
 - 2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
 - 3. The COR may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.
- F. Installation of Edge Strips:
 - 1. Locate edge strips under center line of doors unless otherwise shown.
 - 2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
 - 3. Where tile edge is exposed, butt edge strip to touch along tile edge.

3.4 CLEANING AND PROTECTION

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:

1. For the first two weeks sweep and damp mopped only.
 2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
 3. Apply polish to the floors in accordance with the polish manufacturer's instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by Resident Engineer. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by Resident Engineer.
- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

3.5 LOCATION

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 91 00 PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Refer to specifications for prime coats which may be applied in shop or in field.
- C. Painting includes coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 11 – EQUIPMENT, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY sections.
- B. Type of Finish, Color, and Gloss Level of Finish Coat: shall be coordinated with COR.
- C. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used
 - b. Product type and color.
 - c. Name of project.
 - 3. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- C. Sample of identity markers if used.

1.4 DELIVERY AND STORAGE

- A. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- B. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American National Standards Institute (ANSI):
 - A13.1-07..... Scheme for the Identification of Piping Systems

C. Commercial Item Description (CID):

A-A-1555 Water Paint, Powder (Cementitious, White and Colors) (WPC)
(cancelled)

D. Federal Specifications (Fed Spec):

TT-P-1411A Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete
and Masonry Walls) (CEP)

E. Steel Structures Painting Council (SSPC):

SSPC SP 1-04 (R2004) Solvent Cleaning

SSPC SP 2-04 (R2004) Hand Tool Cleaning

SSPC SP 3-04 (R2004) Power Tool Cleaning

PART 2 - PRODUCTS**2.1 MATERIALS**

A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.

B. Plastic Tape:

1. Pigmented vinyl plastic film in colors as required to match adjacent surfaces.
2. Pressure sensitive adhesive back.
3. Widths as required to accomplish specific task.

C. Identity markers options:

1. Pressure sensitive vinyl markers.
2. Snap-on coil plastic markers.

D. VA Standard paint

1. Sherwin Williams Pro Mar 200 Interior water based acrylic-alkyd semi gloss paint for Lab and Blood Bank
2. Sherwin Williams Harmony Interior acrylic latex semi gloss paint for all other areas

E. Other paint: submit information on all paint to be used on project and proposed location. VA preference: Sherwin Williams products

PART 3 - EXECUTION**3.1 JOB CONDITIONS**

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials. This scope of work occupies an Occupancy category VI.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces.

3.2 SURFACE PREPARATION

- A. All paint used shall be a color listed on the VA Standard pallet
- B. All rooms shall have 1 prime coat and 2 finish coats, colors as directed by the COR.
- C. Provide Class IV finish.
- D. General:
 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.
 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- E. Wood:
 1. Sand to a smooth even surface and then dust off.
 2. Sand surfaces showing raised grain smooth between each coat.
 3. Wipe surface with a tack rag prior to applying finish.
 4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
 5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
 6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
 7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.

- b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

F. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime area to produce a smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

G. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with (Organic Zinc Rich Coating). Prime or spot prime with (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer).

H. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.

I. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.

3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 - 1. Use same kind of primer specified for exposed face surface.
 - a. Exterior Oil Wood Primer for new construction and Exterior Alkyd Wood Primer Semi-Transparent is scheduled, coordinate with COR.
 - b. Interior wood except for transparent finish: Interior Primer Sealer or Interior Enamel Undercoat, thinned if recommended by manufacturer.
 - c. Transparent finishes as specified under Transparent Finishes on Wood except Floors // and Finish for Wood Floors.
 - 2. Apply two coats of primer Exterior Oil Wood Primer or Exterior Alkyd Wood Primer or sealer Interior Primer Sealer or Interior Enamel Undercoat to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
 - 3. Apply one coat of primer Exterior Oil Wood Primer or Exterior Alkyd Wood Primer or sealer Interior Primer Sealer or Interior Enamel Undercoat as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
 - 4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
 - 5. Apply Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Steel and iron: Marine Alkyd Metal Primer, Fast Drying Metal Primer. Use Cold Curing Epoxy Primer where Epoxy Cold Cured, Gloss (EC)) High Build Epoxy Coating, High Build Epoxy Marine Coating (EC)) finish is specified.
 - 2. Zinc-coated steel and iron: Waterborne Galvanized Primer, Non-Cementitious Galvanized Primer.
 - 3. Aluminum scheduled to be painted: Fast Drying Metal Primer.
 - 4. Terne Metal: Marine Alkyd Metal Primer, Fast Drying Metal Primer.
 - 5. Machinery not factory finished: Exterior Alkyd Enamel (EO).
 - 6. Asphalt coated metal: Aluminum Paint (AP).

7. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

G. Gypsum Board:

1. All surfaces in Sherwin Williams
2. Primer: Harmony Sealer/Primer.

H. Concrete Floors:

1. All exposed concrete: MPI 60 (Interior/ Exterior Latex Porch & Floor Paint, Low Gloss), slip-resistant, coordinate color with COR.

3.6 EXTERIOR FINISHES

A. Wood:

1. Do not apply finish coats on surfaces concealed after installation, top and bottom edges of wood doors and sash, or on edges of wood framed insect screens.
3. Exterior Latex, Semi-Gloss (AE), Exterior Latex, High Gloss (acrylic) (AE) on exposed surfaces, except where transparent finish is specified or as specified in specification, coordinate with COR.

C. Steel and Ferrous Metal, Including Tern:

1. Two coats of Exterior Alkyd, Semi-Gloss (EO) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
2. One coat of High Heat Resistant Coating (HR) on surfaces over 94 degrees K (200 degrees F) and on surfaces of boiler // incinerator // stacks // engine exhaust pipes.

D. Machinery without factory finish except for primer: One coat Exterior Alkyd, Semi-Gloss (EO).

E. Concrete Masonry Units, Brick, Cement Plaster, Concrete:

1. General:
 - a. Mix as specified in manufacturer's printed directions.
 - b. Do not mix more paint at one time than can be used within four hours after mixing. Discard paint that has started to set.
 - c. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
 - d. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
2. Use two coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious (CEP)), unless specified otherwise.

3.7 INTERIOR FINISHES

A. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.

- b. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR).
- B. Gypsum Board:
 - 1. One coat of Interior Primer Sealer
 - 2. Two coats of Interior High Performance Latex, MPI Gloss Level 2 (LF).
- C. Wood:
 - 1. Sanding:
 - a. Use 220-grit sandpaper.
 - b. Sand sealers and varnish between coats.
 - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
 - 2. Sealers:
 - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - c. Sand as specified.
 - 3. Paint Finish:
 - a. One coat of Interior Primer Sealer
 - b. Two coats of Interior Alkyd, Eggshell (AK).
- D. Concrete Floors:
 - 1. All exposed concrete: MPI 60 (Interior/ Exterior Latex Porch & Floor Paint, Low Gloss), slip-resistant, coordinate color with COR.

3.8 PAINT COLOR

- A. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- B. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.9 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted, request color from COR.
- C. Paint various systems specified in Division 02 – EXISTING CONDITIONS, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
 - 1. Paint colors as specified below.
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows, except in specific specification sections:
 - 1. Exterior Locations:

- a. Apply two coats of Exterior Alkyd, Flat (EO), Exterior Alkyd, Semi-gloss (EO) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply two coats of Exterior Latex, Semi Gloss (AE), Exterior Latex, High Gloss (acrylic) (AE) to Galvanized and zinc-copper alloy metal.
 - c. Apply one coat of High Heat Resistant Coating (HR), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
2. Interior Locations:
- a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Ferrous metal exposed in hydrotherapy equipment room and chlorinator room of water and sewerage treatment plants: One coat of MPI 101 (Cold Curing Epoxy Primer) and one coat of // MPI 77 (Epoxy Cold Cured, Gloss (EC)) // MPI 98 (High Build Epoxy Coating)) // MPI 108 (High Build Epoxy Marine coating (EC)) //.
 - c. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 114 (Interior Latex, Gloss (LE) and (LG)) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
 - d. Paint electrical conduits containing cables rated 600 volts or more using two coats in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
3. Other exposed locations:
- a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
 - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 11 (Exterior Latex Semi-Gloss (AE)).

3.10 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
 - 1. Painting and finishing of new and existing work including colors and gloss of finish selected shall be coordinated with COR.

2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 3. Painting of ferrous metal and galvanized metal.
 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space // except shingles.
 5. Identity painting and safety painting.
- B. Building and Structural Work not painted:
1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 3. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 4. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
 5. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
 6. Metal safety treads and nosings.
 7. Gaskets.
 8. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
 9. Face brick.
 10. Structural steel encased in concrete, masonry, or other enclosure.
 11. Structural steel to receive sprayed-on fire proofing.
 12. Ceilings, walls, columns in interstitial spaces.

13. Ceilings, walls, and columns in pipe basements.

3.11 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. Do not paint spaces in the existing ceiling areas.
1. Legend may be identified using 2.1 G options or by stencil applications.
 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 3. Locate Legends clearly visible from operating position.
 4. Use arrow to indicate direction of flow.
 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____*
Medium Pressure Steam		Yellow	Black	M. P. Stm _____*

Medium Pressure Condensate Return	Yellow	Black	M.P. Ret _____*
Low Pressure Steam	Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return	Yellow	Black	L.P. Ret _____*
High Temperature Water Supply	Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return	Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply	Yellow	Black	H. W. Htg Sup
Hot Water Heating Return	Yellow	Black	H. W. Htg Ret
Gravity Condensate Return	Yellow	Black	Gravity Cond Ret
Pumped Condensate Return	Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return	Yellow	Black	Vac Cond Ret
Fuel Oil - Grade	Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling	Yellow	Black	Sample
Chemical Feed	Yellow	Black	Chem Feed
Continuous Blow-Down	Yellow	Black	Cont. B D
Pumped Condensate	Black		Pump Cond
Pump Recirculating	Yellow	Black	Pump-Recirc.
Vent Line	Yellow	Black	Vent
Alkali	Yellow	Black	Alk
Bleach	Yellow	Black	Bleach
Detergent	Yellow	Black	Det
Liquid Supply	Yellow	Black	Liq Sup
Z Reuse Water	Yellow	Black	Reuse Wtr
Cold Water (Domestic) White	Green	White	C.W. Dom
Hot Water (Domestic)			
Supply White	Yellow	Black	H.W. Dom
Return White	Yellow	Black	H.W. Dom Ret
Tempered Water White	Yellow	Black	Temp. Wtr
Ice Water			
Supply White	Green	White	Ice Wtr
Return White	Green	White	Ice Wtr Ret
Reagent Grade Water	Green	White	RG
Reverse Osmosis	Green	White	RO

Sanitary Waste	Green	White	San Waste
Sanitary Vent	Green	White	San Vent
Storm Drainage	Green	White	St Drain
Pump Drainage	Green	White	Pump Disch
Chemical Resistant Pipe			
Waste	Yellow	Black	Acid Waste
Vent	Yellow	Black	Acid Vent
Atmospheric Vent	Green	White	ATV
Silver Recovery	Green	White	Silver Rec
Oral Evacuation	Green	White	Oral Evac
Fuel Gas	Yellow	Black	Gas
Fire Protection Water			
Sprinkler	Red	White	Auto Spr
Standpipe	Red	White	Stand
Sprinkler	Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class,

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

3.12 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

--- E N D ---

SECTION 10 26 00 WALL PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies corner guards.

1.2 RELATED WORK

- A. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- B. Section: 08 14 16, FLUSH WOOD DOORS AND FRAMES.
- C. Section 05 40 00, COLD-FORMED METAL FRAMING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Corner Guards.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R2009)Stainless and Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes

- D256-06 Impact Resistance of Plastics
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06 Metal Finishes Manual
- D. National Fire Protection Association (NFPA):
80-10 Standard for Fire Doors and Windows
- F. Underwriters Laboratories Inc. (UL):
Annual Issue Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Corner Guards: IPC Color #3000/3055 Chatsworth Oak

2.2 CORNER GUARDS: PRODUCT InPro

- A. Resilient, Shock-Absorbing Corner Guards: Surface mounted.
 1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
 2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.
 3. All exposed metal in fire rated assemblies shall have a paintable finish.

2.3 FASTENERS AND ANCHORS

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details

2.4 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
 1. Exposed aluminum: AAC22A31 chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mil thick, or AA-C22A32 chemically etched medium matte with integrally colored anodic coating, Class II Architectural 0.4 mil thick; as coordinated with COR.
 2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: NAAMM finish Number 4.
- D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as coordinated with COR.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.

--- E N D ---

SECTION 10 44 13 FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets. Fire extinguisher cabinets shall match existing facility cabinets.

1.2 RELATED WORK

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
D4802-10 Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Recessed type shall match existing fire extinguisher cabinets utilized within the facility.

2.2 FABRICATION

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
 - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1
 - 2. Design doors to open 180 degrees.
 - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

--- E N D ---

**SECTION 11 41 21
WALK-IN COOLERS AND FREEZERS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Walk-in site assembled refrigerators. Refer to architectural drawings for dimensions and location of unit.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC
- B. Section 23 23 00, REFRIGERANT PIPING
- C. Section 23 09 23, CONTROLS INSTRUMENTATION

1.3 QUALITY ASSURANCE

- A. Sanitary Standard: Walk-in units in food service shall comply with NSF Standard No. 7 and bear the NSF label.
- B. Safety Standard: ASHRAE 15 describes requirements for refrigerant containing parts.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Walk-in unit, manufactured by Bally, including assembly instructions.
 - 2. Condensing units, with mounting rack where required.
 - 3. Unit coolers.
 - 4. Temperature controls and alarms.
 - 5. Diagrams and details of piping, wiring and controls.
- C. Operating Test Data.
- D. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning and Refrigeration Institute (ARI):
 - 420-00 Unit Coolers for Refrigeration.
 - 520-04 Performance Rating of Positive Displacement Condensing Units.
- C. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
 - 15-10 Safety Standard for Refrigeration Systems
- D. American Society for Testing and Materials (ASTM):
 - A167-99 (R2009)..... Stainless and Heat-Resisting Chromium-Nickel Steel plate, Sheet and Strip

- E84-11 Surface Burning Characteristics of Building Materials
- E. National Sanitation Foundation (NSF):
- 7-09 Commercial Refrigerators and Storage Freezers.
- F. Underwriters Laboratories
- G. Energy Independence and Security Act of 2007

PART 2-- PRODUCTS

2.1 WALK-IN REFRIGERATOR/FREEZER CONSTRUCTION

- A. General: Prefabricated, sectional, all-metal clad, modular, designed for easy accurate field assembly.
- B. Room Dimensions: As shown on drawings and 2600 mm (8 foot 6 inches) minimum over-all height, unless shown otherwise.
- C. Door Sizes: 914 mm (36 inches) wide by 1980 mm (78 inches) high, with 14-1/2" x 24" heated observation window. It consists of three panes of glass with sealed air spaces between them. The window shall be supplied with heated glass and frame and units shall be removable for replacement.
- D. Metal Finishes:
1. Inside facing of walls and ceiling, and outside facing of exposed walls: smooth stainless steel, minimum 0.85 mm thickness (22 gage), No. 3 finish, ASTM A167, Type 302B. Provide stainless steel close-off panels, with supports, from exposed faces of walk-in to ceiling.
 2. Concealed outside facings: smooth stainless steel, 1 mm (0.040 inch) thick.
 3. Interior floor: 16 gauge smooth stainless steel
 4. Hardware shall have satin aluminum finish
- F. Panel Construction:
1. Panels shall consist of interior and exterior metals skins precisely foamed with steel and dies and roll-form equipment and thoroughly checked with gauges for accuracy. The metal skins shall be placed into heated molds and liquid urethane injected between them. For extra rigidity, the exteriors of all vertical panels above 118" except corners and door panels shall have vertical grooves spaced on 5-3/4" centers.
 2. Panels shall contain 100% urethane insulation and have no internal wood or structural members between the skins.
 3. To insure tight joints, panel edges must have foamed-in-place tongues and grooves with a flexible vinyl gasket on the interior and exterior of all tongue edges. Gaskets shall be NSF Certified and resistant to damage from oil, fats, water and detergents.
 4. All panels except corner panels shall be made in 23" and 46" widths, fully interchangeable for fast, easy assembly. Panels shall be 100mm (4 inches) thick, precisely formed interior and exterior metal pans.
 5. Panels 11½", 17¼" or 34½" wide are to be furnished only if required to fit the allocated space.

6. To assure perfect alignment and maximum strength, corner panels shall employ a right-angle configuration with exterior horizontal dimensions of 12" on each side.
7. Vertical panels (except corner panels) shall be supplied in a single length up to 28' high (16' high for installations with aluminum or stainless steel finish).
8. Corner panels: 90 degree angle, radiuses 15 mm (0.5 inch) inside and outside, with 300 mm (12-inch) dimensions each side.
9. Panel edges: Foam-in-place, tongue-and-grooved urethane to assure tight joints. Provide gaskets on the interior and exterior of each panel along every tongue to provide a gasketed seal at each panel joint.

G. Joining Panels

1. Panels shall be equipped with Bally Speed-Lok diaphragmatic joining devices.
2. Each Speed-Lok shall consist of a cam action, hooked locking arm placed in one panel, and a steel rod positioned in the adjoining panel, so that when the arm is rotated, the hook engages the rod and draws the panels tightly together with cam action. Arms and rods shall be housed in individual steel pockets. Pockets on one side of the panel shall be connected to pockets on the other side in width, by the use of 2" wide metal straps set into and completely surrounded by the insulation.
3. The distance between Speed-Loks shall not exceed 46".
4. When panels are joined together, these straps shall form lock-to-lock connections for extra strength.

H. Finishes: Smooth Stainless steel finish on exposed panels

- I. Built-in, Insulated Floor: The floor shall be constructed on the job site. It shall consist of a depressed, reinforced concrete sub-slab. Slab urethane shall be built into this depressed slab and tile floor or 4" reinforced concrete wearing floor installed on top. Wall panels shall be fastened to this floor. Adequate drainage and ventilation or other heat source must be provided beneath and around all construction. Provide wearing floor in smooth stainless steel, flush with surrounding floor area.
- J. Owner provided temperature monitoring system shall be connected to cooler
- K. Cantilevered stainless steel top anchors held in place by zinc-plated steel sheet metal screws. Two stainless steel support brackets support 3 tier chrome finished shelving positioned over nylon projections and finished with closure caps. All shelves have raised wire edges to keep stored product in place. Provide 21" deep shelving.

2.2 CONDENSING UNITS

- A. Comply with ARI Standard 520. Air cooled, water cooled or combination air/water cooled type, motor driven integral compressor, motor starter, condenser, receiver, common base, and safety/operational controls. Receiver capacity shall be not less than 125 percent of system refrigerant charge. Do not locate compressors on top of refrigerator or freezers.

- B. Provide positive oil lubrication and oil level indicating device for each compressor. Provide water regulating valve for water cooled unit.
- C. Compressor Motor: Squirrel cage induction type of ample size for continuous operating at maximum compressor performance indicated. Provide inherent (Klixon) protection, in compressor terminal box, for each phase of motor.
- D. Pressure Switches: Automatic reset low pressure switch, and automatic or manual reset high pressure cutout.
- E. Air Cooled Condensing Units:
 - 1. High efficiency type piped and automatically controlled to operate at lower head pressures during low ambient temperature conditions, designed and weather-proofed for outdoor installation, to operate satisfactorily at local winter ambient temperatures and be provided with crankcase and receiver heaters.
 - 2. The condenser fans shall be driven by permanent split capacitor motors.

2.3 UNIT COOLERS

- A. Comply with ARI Standard 420. Units shall be UL listed, forced-ventilation type integral defrosting, internal or external refrigerant distributor, single or multiple fans and motors, drip-pan, deflectors, aluminum or baked-enamel steel housing, hangers, and all accessories. Unit coolers for kitchen walk-in units shall be NSF approved.
- B. Motors: Permanent split capacitor type in accordance with Section 11 05 12, General Motor Requirements for Equipment. Provide motors with thermal overload protection. Provide manual starting switch.
- C. Drain Pans: Galvanized sheet steel. Provide additional drain pans under uncovered refrigerant connections, and interconnect them with main drain pan.
- D. Defrost Provision:
 - 1. Refrigerators: Defrost shall occur during compressor off cycle with evaporator fan running continuously.

2.4 ROOM TEMPERATURE CONTROL

- A. As provided by COR.
- B. Thermostat: Self-contained remote bulb, liquid filled, reverse acting, adjustable, sealed mercury bulb type, with three degree differential. Thermostat may be mounted on the unit cooler wall with remote bulb positioned in inlet air to the evaporator.

2.5 ROOM TEMPERATURE ALARMS

- A. Provide a local audible and visual over-temperature alarm with silencer switch, devices in a stainless steel enclosure by the door.
- B. Thermostat: Same as for temperature control, with bulb located near the ceiling of the room.

2.6 PIPING, PIPE INSULATION, AND REFRIGERANT AND OIL CHARGES

Refer to Section 23 23 00, REFRIGERANT PIPING.

2.7 EQUIPMENT IDENTIFICATION REQUIREMENTS

- A. Identify all walk-ins, refrigeration equipment and alarm devices.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Assemble walk-in units and install refrigeration equipment as described in the respective manufacturer's instructions. Make panel joints tight and seal all panel penetrations to prevent condensation or frosting.
 - 1. Unit cooler: NSF approval requires that the unit be suspended at 90 mm (3-1/2 inches) minimum distance below the ceiling to allow cleaning the top of the unit cooler.
 - 2. To the extent feasible, mount pipe, conduit, and instrumentation on the exterior and pass thru neatly drilled penetrations to the lights or other devices.
- B. Piping, Pipe Insulation and Refrigerant: Provide in accordance with Section 23 23 00, REFRIGERANT PIPING.
- C. Controls Installation: As specified in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

3.2 REFRIGERATOR START-UP, AND PERFORMANCE TESTS AND INSTRUCTIONS

- A. Start-up Temperature Reduction: On start-up, reset the room thermostats daily for a maximum temperature drop of 8 degrees, on C scale (15 degrees on F scale per day down to 2 degrees C (36 degrees F), and a maximum of 6 degrees on C scale, (10 degrees on F scale) per day between 2 degrees C (36 degrees F) and final operating temperature.
- B. Perform test in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Operate each system and record conditions hourly for eight hours. Submit the following information:
 - 1. Station, Building and System Identification, Contractor, Date and Time.
 - 2. Compressor nameplate data: Make, model, horsepower, RPM, refrigerant and charge in pounds.
 - 3. Compressor operation: Approximate percentage running time, pressure gage readings, actual amps (starting and running), condenser water temperature in and out, or condenser entering air temperature.
 - 4. Room temperatures.
 - 5. Defrost and drain functions of unit coolers. Demonstrate alarm functions.
- C. By arrangement with the COR, 24 hours in advance, use the start-up and test period for required operation and maintenance instructions to VA personnel in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

--- E N D ---

SECTION 11 53 53
BIOLOGICAL SAFETY CABINETS AND LAMINAR AIRFLOW WORK STATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies Biological Safety Cabinets: Class II, Type B2 100% exhaust cabinet.

1.2 DEFINITIONS

- A. Class II Biological Safety Cabinet: A ventilated cabinet for exposure protection of personnel, product and the environment, suitable for work involving low to moderate risk agents (BSL 1,2, and 3). Cabinet air is exhausted through a HEPA filter to the outside.

1.3 RELATED WORK:

- A. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Pressure Switches.
- B. Section 23 31 00, HVAC DUCTS and CASINGS: Ductwork.
- C. Section 23 36 00, AIR TERMINAL UNITS: Airflow Control Valves.
- D. Section 23 40 00, HVAC AIR CLEANING DEVICES: HEPA Filters.
- E. Section 26 27 26, WIRING DEVICES: Electrical Devices.

1.4 QUALITY CONTROL

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable, maintainable, and accessible.
- B. Standard Products: Material and equipment shall be the standard products of the selected manufacturer, and they should be regularly engaged in the manufacture of such products for at least 3 years.
- C. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
- D. NSF Compliance: Equipment bears NSF (National Sanitation Foundation) Certification Mark indicating compliance with NSF 49. Electrical Components and Devices: UL listed and labeled for intended use.

1.5 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Include the following:
 - 1. Illustrations and descriptions of the unit and factory-installed devices associated with it.
 - 2. Catalog or model numbers for each item incorporated into the work.
 - 3. Utility requirements.
- C. Shop Drawings: Show details of fabrication, installation, adjoining construction, coordination with mechanical and electrical work, anchorage, and other work required for complete installation.
- D. Factory Testing: Provide manufacturer's QC checklist or other reports that indicate comprehensive factory testing has been performed, and the results of these tests.

- E. Field Test Reports: Provide certification reports from accredited service technicians or installers.
- F. Operating Instructions: Comply with requirements in specification Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute / National Electrical Manufacturers Association (ANSI/NEMA):
WD 6-2002 (R2008) Wiring Devices--Dimensional Specifications
- C. National Sanitation Foundation International / American National Standards Institute (NSF/ANSI):
49-2009 Biosafety Cabinetry: Design, Construction, Performance and Field Certification
- D. Scientific Equipment and Furniture Association (SEFA):
2-1999 Recommended Practices for Installation
- E. National Fire Protection Association (NFPA):
45-2011 Standard on Fire Protection for Laboratories using Chemicals

PART 2 - PRODUCTS

2.1 BIOLOGICAL SAFETY CABINETS

- A. General Specification for Biological Safety Cabinets
Furnish and install biological safety cabinets that have the following characteristics. Provide a 6' cabinet by Nuair.
- 1. Cabinet Exterior:
 - a. Class II: Reinforced cold-rolled steel with acid-resistant painted finish.
- 2. Cabinet Interior:
 - a. Class II: Reinforced cold-rolled steel with acid-resistant painted finish.
- 3. View Screen: Hinged, 6-mm- (1/4-inch-) minimum thick, laminated safety glass.
- 4. Motor/Blower System: To circulate filtered air into and/or through cabinet.
- 5. Duct: Stainless-steel duct to direct air from the recirculation blower cabinet to the exterior.
Refer to Section 23 31 00, HVAC DUCTS and CASINGS.
- 6. HEPA Filtering: 99.99 percent effective on 0.3 microns for both recirculated and exhausted air. Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES.
- 7. Lighting: Fluorescent lights producing a minimum of 1076 lux (100 fc) of non-glare illumination in the work area, and ultraviolet lamp electrically interlocked to be inoperable while fluorescent lighting is "on."
- 8. Magnehelic Gauge: Located on the front of the cabinet to indicate cabinet interior pressure. Provide DDC sensor with remote indicator. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

9. Equip with listed hospital-grade duplex receptacles having drip proof covers, and control switch. Refer to Section 26 27 26, WIRING DEVICES for additional requirements
 10. Equip with the following controls:
 - a. On/off switch and circuit breaker with pilot "on" light for blowers.
 - b. On/off switch for // fluorescent // and ultraviolet lamps //.
 - c. Circuit breaker and on/off switch for duplex outlets.
 - d. Removable stainless steel exhaust duct transition unit with airtight damper
 12. Locate HEPA filters and blower so that they are removable from the front without entry into workspace.
 13. Equip with drain spillage trough in each unit. Provide ball valve and cap on trough drain outlet.
 14. Equip with a supportive work surface or base stand.
- B. Class II Biological Safety Cabinet Types: Furnish and install Class II biological safety cabinets, according to the following table:

Table 1

TYPE	AIRFLOW	MAXIMUM FACE VELOCITY	Biosafety Level	COMMENTS
B2	100 percent direct exhaust	0.51 m/s (100 fpm)	1,2,3	All ducts and plenums must be under negative pressure.

2.2 MECHANICAL SERVICE FIXTURES

- A. Valves, General Requirements:
1. Comply with requirements in SEFA 7.
 2. Cast red brass alloy bodies with copper content not less than 81 percent, or drop forged brass alloy with high density and no porosity.
 3. Locate valves so that they are accessible for maintenance and repair of internal working parts.
 4. Equip valves with four-arm handles.
 5. Design valves to withstand 689 kPa (100 psig) without leakage.
- B. Gas, Air, and Vacuum Valves:
1. Provide floating needle valves with a replaceable cone and a replaceable valve seat.
 2. Provide bonnet with exterior packing nut and packing gland designed for valve to be repacked while under pressure.
- C. Outlet Fittings: Fit each outlet with a 10 serrated hose connector.
- D. Electrical System: 115 V, 1 phase, 60 Hz.
- E. Identification: Code valves with full-view plastic index buttons as follows:

Table 3

SERVICE	BUTTON COLOR	CODE	LETTER COLORS
Air	Orange	AIR	Black
Gas	Dark Blue	GAS	White
Vacuum	Yellow	VAC	Black

F. Finish:

1. Fixtures, Handles, and Escutcheons: Polished chrome plate.
2. Fixtures Inside Hoods: Acid- and solvent-resistant coating applied by fixture manufacturer.

G. Electrical Receptacles: Hospital-grade; ANSI/NEMA WD 6 Configuration 5-20R; duplex; with chrome-plated brass or stainless-steel cover plates; minimum 120 V, 20 A.

PART 3 – EXECUTION

3.1 PREPARATION

Install equipment after installation of finish flooring in rooms to receive cabinets has been completed.

3.2 INSTALLATION

A. General:

1. Install biohazard safety cabinets and LAFWs according to manufacturer's written instructions
2. Coordinate installation with related mechanical and electrical work. Provide cutouts and openings for plumbing and electrical work as indicated or as required by trades involved.
3. Install level, plumb, true, and straight without distortion.
 - a. Shim cabinets using concealed shims.
4. Adjust hardware so that doors and drawers operate smoothly without warp or bind. Lubricate operating hardware as recommended in writing by manufacturer.
5. Locate unit away from fans, heating and air conditioning registers, laboratory hoods, high traffic areas and doors that could interfere with airflow patterns.

3.3 TESTING

- A. Biological Safety Cabinets: After installation, an independent accredited service technician must test the biological safety cabinet according to NSF 49 and permanently attach certificate of compliance to equipment.
- B. Laminar Airflow Work Stations: After installation, an independent accredited service technician must test the laminar flow work station and provide a written report certifying that it provides an ISO 5/Class 100 clean air environment.

3.4 PROTECTING AND CLEANING

- A. Protect equipment from dirt, water, and chemical or mechanical injury during the remainder of the construction period.

- B. At the completion of work, clean equipment as required to produce ready-for-use condition.

3.5 INSTRUCTIONS

Instruct personnel and transmit operating instructions in accordance with requirements in specification.

--- E N D ---

SECTION 12 24 00 WINDOW SHADES

PART 1 - GENERAL

1.1 DESCRIPTION

Venetian blinds are specified in this section. Window shades shall be furnished complete, including brackets, fittings and hardware.

1.2 RELATED WORK

- A. Section 08 11 13 Hollow Metal Doors and frames.
- B. Section 08 51 13 Aluminum Windows

1.3 QUALITY CONTROL

Manufacturer's Qualification: Venetian blind and vertical blind manufacturer shall provide evidence that the manufacture of blinds are a major product, and that the blinds have performed satisfactorily on similar installations.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Horizontal blind slats 1" wide by 8" long, illustrating slat material, finish, color and cord type.
 - 2. Color to match Sherwin Williams paint color Zurich White #SW7626

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Levelor Mark I with 1" metal slats with door tracks for base of two metal doors
- B. Cords for Blinds: No.4 braided nylon or 4-1/2 braided cotton having not less than 175 pounds breaking strength.
- C. Extruded Aluminum: ASTM B221/B221M

2.2 FASTENINGS

Zinc-coated or cadmium plated metal, aluminum or stainless steel fastenings of proper length and type. Except as otherwise specified, fastenings for use with various structural materials shall be as follows:

Type of Fastening	Structural Material
Wood screw	Wood
Tap screw	Metal
Case-hardened, self-tapping screw	Sheet Metal
Screw or bolt in expansion shields	Solid masonry
Toggle bolts	Hollow blocks, wallboard and plaster

2.3 FABRICATION

- A. Fabricate horizontal blinds to fit measurements of finished openings obtained at site.
- B. Provide 1 blind for each window.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Horizontal Blinds: Mount window shades on end of face brackets, set on metal gussets, or casing of windows as required. Provide extension face brackets where necessary at mullions. In existing buildings, provide brackets similar to those on existing windows.
 - 1. Locate blind in level position as high as practicable at heads of windows to prevent infiltration of light over blind casing.
 - 2. Where extension brackets are necessary, on mullions or elsewhere, for alignment of shades, provide metal lugs, and rigidly anchor lugs and brackets.
 - 3. Place brackets so that shades will not interfere with window and screen hardware.
 - 6. Shade installation methods not specifically described, are subject to approval of COR.
- C. Horizontal Blinds:
 - 1. Support blinds in level position that will permit easy removal and replacement of units without damage to blind or adjacent surfaces. Provide at least one fastener for each 500 mm (20 inches) of width, with end screws maximum of 75 mm (three inches) from end.
 - 2. Protect blinds against defacements, warpage of slats, or bending of rails. Warped or damaged slats, or bent rails shall be removed from the site immediately and replaced. Scratching or other defacements shall be repaired at the Contractor's expense and as approved by the COR.

--- E N D ---

**SECTION 12 31 00
MANUFACTURED METAL CASEWORK**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies metal casework and related accessories, including base cabinets, wall cabinets, and full height cabinets.
- B. Items specified in this section:
 - 1. Laboratory Casework as manufactured by Fisher Hamilton or equivalent. Fisher Hamilton will be used as the basis for design.

1.2 RELATED WORK

- A. Color of casework finish: Dove
- B. Electrical Components: Division 26, ELECTRICAL.
- C. Plumbing Components: Division 15, MECHANICAL

1.3 QUALITY ASSURANCE

- A. Approval by Contracting Officer of proposed manufacturer, or suppliers, will be based upon submission by Contractor certification that, manufacturer regularly and presently manufactures casework specified as one of their principal products.
- B. Installer has technical qualifications, experience, trained personnel, and facilities to install specified items.
- C. Furnish supervision of installation at construction site by a qualified technician regularly employed by casework installer.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Manufacturer's Certificate of qualifications specified and finish on casework.
 - 2. Contractor's Certificate of installer's qualifications specified.
 - 3. Safety glass meets requirements of ANSI Standard Z97.1.
- C. Manufacturer's Literature and Data:
 - 1. Brochures showing name and address of manufacturer, and catalog or model number of each item incorporated into the work.
 - 2. Manufacturer's illustration and detailed description.
 - 3. List of deviations from contract specifications.
 - 4. Locks, each kind
- D. Shop Drawings (1/2 Full Scale):
 - 1. Showing details of casework construction, including kinds of materials and finish, hardware, accessories and relation to finish of adjacent construction, including specially fabricated items or components.

2. Fastenings and method of installation.
3. Location of service connections and access.

E. Samples:

1. Metal plate, 150 mm (six inch) square, showing chemical resistant finish, in each color.
2. One complete casework assembly, including cabinet(s) with drawers and cupboard.
3. One glazed sliding door with track and pertinent hardware. A complete cabinet may be submitted to fulfill this requirement.
4. Cabinets for subsequent installation may be submitted for above requirements.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A36/A36M-08 Carbon Structural Steel
- A283/A283M-03(R 2007) Low and Intermediate Tensile Strength Carbon Steel Plates
- A568/A568M-09 Steel, Sheet, Carbon and High-Strength, Low-Alloy Hot-Rolled and Cold-Rolled, General Requirements
- A794/A794M-09 Standard Specification for Commercial Steel (CS), Sheet, Carbon (0.16% Maximum to 0.25% Maximum) Cold Rolled
- B456-03(R2009)..... Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- C. Builders Hardware Manufacturers Association (BHMA):
- A156.1-06..... Butts and Hinges
- A156.9-10..... Cabinet Hardware
- A156.11-10..... Cabinet Locks
- A156.16-02..... Auxiliary Hardware
- D. American Welding Society (AWS):
- D1.1-10 Structural Welding Code Steel
- D1.3-08 Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-505-06 Series..... Metal Finishes Manual
- F. U.S. Department of Commerce, Product Standard (PS):
- PS 1-95 Construction and Industrial Plywood
- G. Federal Specifications (Fed. Spec.):
- FF-N-836D Nut, Square, Hexagon Cap, Slotted, Castle Knurled, Welding and Single Ball Seat
- A-A-55615 Shield, Expansion; Nail Expansion (Wood Screw and Lag Bolt Self-Threading Anchors)

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Sheet Steel:
 - 1. ASTM A794, cold rolled, Class 1 finish, stretcher leveled.
 - 2. Other types of cold rolled steel meeting requirements of ASTM A568 may be used for concealed parts.
- B. Structural Steel: ASTM A283 or ASTM A36.
- C. Plywood:
 - 1. Prod. Std. PS 1, seven ply, interior.
 - 2. Where both sides are exposed, use Grade AA.
 - 3. Grade AB for other uses.
- D. Fasteners:
 - 1. Exposed to view, chrome plated steel or stainless steel, or finished to match adjacent surface.
 - 2. Use round head or countersunk fasteners where exposed in cabinets.
 - 3. Expansion Bolts: Fed Spec. A-A-55615. Do not use lead or plastic shields.
 - 4. Nuts: Fed Spec FF-N-836. Type III, Style 15 where exposed.
 - 5. Sex Bolts: Capable of supporting twice the load.

2.2 MANUFACTURED PRODUCTS

- A. When two or more units are required, use products of one manufacturer.
- B. Manufacturer of equipment assemblies, which include components made by other, shall assume complete responsibility for the final assembled unit.
- C. Constituent parts which are alike, use products of a single manufacturer.

2.3 CASEWORK FABRICATION

- A. General:
 - 1. Welding: Comply with AWS Standards.
 - 2. Reinforce with angles, channels, and gussets to support intended loads, notch tightly, fit and weld joints.
 - 3. Constructed of sheet steel, except where reinforcing required.
- B. Minimum Steel Thickness:

0.89 mm (0.035 inch) (20 gage)	Drawer fronts, backs, bodies, closure plates or scribe and filler strips less than 75 mm (three inches) wide, sloping top, shelf reinforcement channel and shelves. Toe space or casework soffits and ceilings under sloping tops.
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1.20 mm (0.047 inch) (18 gage)	Base pedestals, casework top sides, back, and bottom panels, closure scribe and filler strips 75 mm (three inches) or more. Reinforcement for drawers with locks. Tables legs, spreaders and stretchers, when fabricated of cold rolled tubing. Metal for desks; except legs and aprons. Door exterior and interior panels, flush or glazed. Cross rails of base units. Front bottom rails, back bottom rails; rails may be 1.49 mm (0.059 inch) (16 gage) thick. Uprights or posts. Top corner gussets.
1.49 mm (0.059 inch) (16 gage)	Aprons, apron division, reinforcing gussets, table legs, desk legs and aprons, spreaders and stretchers when formed without welding. Toe base gussets, drawer slides, and other metal work. Front top rails and back rails except top back rails may be 1.2 mm (0.047 inch) (18 gage) thick.
1.88 mm (0.074 inch) (14 gage)	Drawer runners door tracks.
2.64 mm (0.104 inch) (12 gage)	Base unit bottom corner gussets and leg sockets.
3 mm (0.12 inch) (11 gage)	Reinforcement for hinge reinforcement inside doors and cabinets.

C. Casework Construction:

1. Welded assembly.
2. Fabricate with enclosed uprights or posts full height or width at front, include sides, backs, bottoms, soffits, ceilings under sloping tops, headers and rail, assembled to form an integral unit.
3. Form sides to make rabbeted stile 19 to 28 mm (3/4 to 1-1/8 inch) wide, closed by channel containing shelf adjustment slots.
4. Make bottom of walls units flush, double panel construction.
5. Make top and cross rails of "U" shaped channel.
6. Provide enclosed backs and bottoms in cabinets, including drawer units.
7. Provide finish panel on exposed cabinet backs.
8. Do not use screws and bolts in construction or assembly of casework, except to secure hardware, applied door stops, accessories, removable panels and where casework is required to fastened end to end or back to back.
9. Fabricate casework, except benches, and desks with finished end panels.
10. Close flush exposed soffits of wall hung shelving, knee spaces in counters, and toe spaces at bases.
11. In base units with sinks provide one piece, lowered backs.
12. In base units with doors provide removable backs.
13. Coordinate installation of electrical raceways with electrical contractor to provide clearance for installation of countertops and 4" backsplash in electrical sections of specifications.
14. Provide reinforcing for hardware.

15. Size Dimensions:

- a. Used dimensions shown or specified within tolerances specified.
- b. Tolerance:
 - 1) Depth: 325 mm (13 inches) in lieu of 300 mm (12 inches), 450 mm (18 inches) in lieu of 400 mm (16 inches), except wall hung units above counter. 525 mm (21 inches) to 600 mm (24 inches) in lieu of 550 mm (22 inches).
 - 2) Width: Minus 25 mm (one inch).
 - 3) Height: 25 mm (one inch) plus or minus for wall hung cabinets and counter mounted cabinets, excluding sloping tops. 25 mm (one inch) plus for floor standing cabinets, excluding base and sloping tops. Full height cabinets shown back to back same height.
 - 4) Manufacturer's tolerance for the same length, depth or height: Not to exceed 1.58 mm (0.0625 inches).

D. Base Pedestals:

- 1. Provide adjustable leveling bolts accessible through stainless steel plugs, or notch in the base concealed when resilient base is applied.
- 2. Except where flush metal base is shown, provide toe space at front recessed 75 mm (3 inches).

E. Doors:

- 1. Hollow metal type, flush and glazed doors not less than 16 mm (5/8 inch) thick.
- 2. Fabricate flush metal doors of two panels formed into pans with corners welded and ground smooth. Provide flush doors with a sound deadening core.
- 3. Provide sheet steel hinge reinforcement inside doors.

F. Drawers:

- 1. Drawer fronts flush hollow metal type not less than 16 mm (5/8 inch) thick with sound deadening core. Fabricate of two panels formed into pans. Weld and grind smooth corners of drawer fronts.
- 2. Form bodies from one piece of steel, weld to drawer front.
- 3. Provide reinforcement for locks and provide rubber bumpers at both sides of drawer head to cushion closing.
- 4. Equip with roller suspension guides.

G. Shelves:

- 1. Capable of supporting an evenly distributed minimum load of 122 kg/m² (twenty-five pounds per square foot) without visible distortion.
- 2. Flange shelves down 19 mm (3/4 inch) on edges, with front and bearing edges flanged back 13 mm (1/2 inch).

3. For shelves over 1050 mm (42 inches) in length and over 300 mm (12 inches) in depth install 38 mm by 13 mm by 0.9 mm (1-1/2 x 1/2 x 0.0359 inch) thick sheet steel hat channel reinforcement welded to underside midway between front and back and extending full length of shelf.
4. Weld shelves to metal back and ends unless shown adjustable.
5. Provide means of positive locking shelf in position, and to permit adjustment without use of tools.

H. Sloping Tops:

1. Provide sloping tops for casework where shown.
2. Where ceilings interfere with installation of sloping tops. Provide filler plates as specified.
3. Omit sloping tops or filler plates whenever ceiling material is turned down and furred-in at face of casework.
4. Provide exposed ends of sloping tops with flush closures.
5. Fasten sloping tops with sheet metal screws inserted from cabinet interior; space fastener as recommended by manufacturer.

I. Undercounter Table and Bench Frames:

1. Using welded construction.
2. Open frame type with aprons and legs when required.
3. Aprons:
 - a. Channels shaped welded at corners, with leg sockets and reinforcing triangular corner gussets welded in corners.
 - b. Pierce sockets to receive leg bolts and notch gussets to receive legs.
 - c. Upper flange perforated or slotted to receive screws at 200 mm (8 inch) centers, and back channels when installed against wall. Size slots for 6 mm (1/4 inch) anchor bolts.
 - d. Pierce aprons to receive drawer formation, rail at top of drawer opening. Install channel shaped apron division welded at ends, 762 mm 30 inches apart to front and back aprons, or at each side of drawer.
 - e. Fabricate metal components from sheet steel.
 - 1) Use 1.5 mm (0.0598 inch) thick sheet for gussets and channel aprons.
 - 2) Use 1.2 mm (0.0478 inch) thick sheet for other items.
 - f. At knee space, provide exposed metal sides and metal closure plate for soffit. Where shown at knee space, provide exposed metal back secured with continuous angle closures at both side.
4. Legs:
 - a. Cold rolled tubing or 1.5 mm (0.0598 inch) formed steel.
 - b. Leveling-anchoring device at floor.
 - c. Stud bolt at top for attachment to leg socket.

5. Leg Braces:
 - a. Tables and benches not anchored to walls.
 - b. Brace back against front legs near bottom with steel angle, channel or tubular braces.
 - c. Fasten braces together with steel straps.
6. Leg Shoes:
 - a. Fit laboratory casework legs at bottom with either stainless steel, aluminum, or chromium plated brass shoes, not less than 25 mm (one inch) in height.
 - b. Fit other legs with a movable molded vinyl shoe 100 mm (four inches) high and coved at bottom.
- J. Closures and Filler Strips at Pipe Spaces:
 1. Flat steel strips or plates.
 2. Openings less than 200 mm (8 inches) wide: 1.2 mm (0.047 inch) thick.
 3. Openings more than 200 mm (8 inches wide 0.9 mm (0.359 inches) wide.

2.4 ACCESSORIES

- A. Accessories such as paper towel dispensers, cork boards, soap dispensers to be provided by COR, and Installed by Contractor. Provide hardware as needed for secure installation.

2.5 HARDWARE

- A. Factory installed.
- B. Exposed hardware, except as specified otherwise, satin finished chromium plated brass or nickel plated brass or anodized aluminum.
- C. Cabinet Hardware: ANSI BHMA A156.9.
 1. Door/Drawer Pulls: B02011. Gray semi-recessed pulls.
 - a. One for drawers up to 575 mm (23 inches) wide.
 - b. Two for drawers over 575 mm (23 inches) wide.
 - c. Sliding door flush pull, each door: B02201.
 2. Cabinet Door Catch:
 - a. Install at bottom of wall cabinets, top of base cabinets and top and bottom of full height cabinet doors over 1200 mm (48 inches).
 - b. Omit on doors with locks.
 3. Drawer Slides:
 - a. Use B05051 for drawers over 150 mm (6 inches) deep.
 - b. Use B05052 for drawers 75 to 150 mm (3 to 6 inches) deep.
 - c. Use B05053 for drawers less than 75 mm (3 inches) deep.
 4. Butt Hinges:
 - a. B01351, minimum 1.8 mm (0.072 inch) thick chrome plated steel leaves.
 - b. Minimum 3.5 mm (0.139 inch) diameter stainless steel pins.
 - c. Full mortise type, five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.

- d. Two hinges per door except use three hinges on doors 1200 mm (48 inches) and more in height. Use stainless steel leaves for tilting bin doors.
- f. Do not weld hinges to doors or cabinets.
- 5. Pivot hinges: ANSI/BHMA A156.1 A875B.
- 6. Shelf Supports:
 - a. install in casework where adjustable shelves are noted.
 - b. Adjustable Shelf Standards: B04061 with shelf rest B04081.
 - c. Vertical Slotted Shelf Standard: B04102 with shelf brackets B04112 sized for shelf depth.
- 7. Auxiliary Hardware: ANSI A156.16.
- 8. Door silencers: LO3011 or LO3031.
 - a. Install two rubber bumpers each door.
 - b. Silencers set near top and bottom of jamb.
- 9. Closet Bar: L03131 chrome finish of required length.

2.6 METAL FINISHES

- A. Comply with NAAMM 500 series and as specified.
- B. Steel Cabinets including Closures and Filler Strips:
 - 1. Acid resisting finish except hardware and stainless steel.
 - 2. After fabrication of cabinet submerge in a degreasing bath, and thoroughly rinse to remove dirt and grease, and other foreign matter.
 - 3. Apply non-metallic phosphate coating, then finish with baked-on acid resisting enamel not less than one mil thick.
 - 4. Finish resistant to action of the following reagents when 10 drops (0.5 cm³) are applied to the surface and left open to the atmosphere for period of one hour.

Hydrochloric Acid 37 percent	Ethyl Alcohol
Phosphoric Acid 75 percent	Methylethyl Keytone
Sulfuric Acid 25 percent	Acetone
Glacial Acetic Acid	Ethyl Acetate
Sodium Hydroxide 10 percent	Ethyl Ether
Sodium Hydroxide (concentrated)	Carbon Tetrachloride
Ammonia Hydroxide (concentrated)	Xylene
Hydrogen Peroxide 5 percent	Phenol 85 Percent
Formaldehyde 37 percent	

- 5. Color of finish is specified in Section, INTERIOR/EXTERIOR FINISHES, MATERIALS, AND FINISH SCHEDULES.
- C. Brass:
 - 1. U.S. Standard Finish No. 26 for hardware items.

2. Other brass items: ASTM B456, chromium plated finish meeting requirements for Service Condition SCI.
- D. Aluminum: Chemically etched medium matte, clear anodic coating, Class II, Architectural, 0.4 mils thick.
- E. Stainless Steel: Mechanical finish No. 4 on sheet except No. 7 on tubing.

2.7 SERVICE FIXTURES

- A. Wire mold and electrical accessories to be provide by electrical contractor.
- B. Plumbing contractor to provide fixtures, sinks and fittings. Coordinate installation of sink bases and countertops to provide Code compliant installation.

PART 3 - EXECUTION

3.1 COORDINATION

- A. Before installing casework, verify wall and floor surfaces covered by casework have been finished.
- B. Verify location and size of mechanical and electrical services as required.
- C. Verify reinforcement of walls and partitions for support and anchorage of casework.

3.2 FASTENINGS AND ANCHORAGE

- A. Do not anchor to wood ground strips.
- B. Provide hat shape metal spacers where fasteners span gaps or spaces.
- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.
- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into wood blocking.
- G. Space fastening devices 300 mm (12 inches) on center with minimum of three fasteners in 900 or 1200 mm (three or four foot) unit width.
- H. Anchor floor mounted cabinets with a minimum of four bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
- I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
- J. Where units abut end to end anchor together at top and bottom of sides at front and back. Where units are back to back anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- K. Where type, size, or spacing of fastenings is not shown or specified, show on shop drawings proposed fastenings and method of installation.

3.3 CLOSURES AND FILLER PLATES

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required contours, or machined formed steel fillers with returns, and secured with sheet metal screws to tubular or channel members of units, or bolts where exposed on inside.
- B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide flat steel filler plates.
 - 1. Secure filler plates to casework top members, unless shown otherwise.
 - 2. Secure filler plates more than 150 mm (six inches) in width top edge to a continuous 25 by 25 mm (one by one inch) 0.889 mm thick steel formed steel angle with screws.
 - 3. Anchor angle to ceiling with toggle bolts.
- C. Install closure strips at exposed ends of pipe space and offset opening into concealed space.
- D. Paint closure strips and fillers with same finishes as cabinets.
- E. Caulk and seal laboratory furniture as specified in Section 07 92 00, JOINT SEALANTS.

3.4 CABINETS

- A. Install in available space; arranged for safe and convenient operation and maintenance.
- B. Align cabinets for flush joints except where shown otherwise.
- C. Install cabinets level with bottom of wall cabinets in alignment and tops of base cabinets aligned.
- D. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.
- E. Plug Buttons:
 - 1. Install plug buttons in predrilled or pre-punched perforations not used.
 - 2. Use chromium plate plug buttons or buttons finish to match adjacent surfaces.
- F. Cabinets 6D: Ground to nearest cold water pipe in accordance with NFPA, Underwriters Laboratories, Inc., or other nationally recognized laboratory approved ground specified system.

3.5 PROTECTION TO FIXTURES, MATERIALS, AND EQUIPMENT

- A. Tightly cover and protect cabinets against dirt, water chemical or mechanical injury.
- B. Thoroughly clean interior and exterior of cabinets, at completion of all work.

- - - E N D - - -

SECTION 12 36 00 COUNTERTOPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies casework countertops with accessories.

1.2 RELATED WORK

- A. DIVISION 22, PLUMBING.
- B. DIVISION 26, ELECTRICAL.
- C. SECTION 12 31 00, MANUFACTURED METAL CASEWORK
- D. SECTION 06 40 00 FINISH CARPENTRY

1.3 SUBMITTALS

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
 - 1. Show dimensions of section and method of assembly.
 - 2. Show details of construction at 1/2 scale.
- C. Samples:
 - 1. 150 mm (6 inch) square samples each top.
 - 2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D256-06 Pendulum Impact Resistance of Plastic
 - D570-98(R2005) Water Absorption of Plastics
 - D638-08 Tensile Properties of Plastics
 - D785-08 Rockwell Hardness of Plastics and Electrical Insulating Materials
 - D790-07 Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials
 - D4690-99(2005) Urea-Formaldehyde Resin Adhesives
 - G21-96 (R2002) Determining Resistance of Synthetic Polymeric Materials to Fungi
 - ASTM E-484..... Thermal Shock
 - ASTM C650 Stain Resistance
 - ASTM C97 Water Absorption
- C. Federal Specifications (FS):
 - A-A-1936 Adhesive, Contact, Neoprene Rubber
- D. U.S. Department of Commerce, Product Standards (PS):
 - PS 1-95 Construction and Industrial Plywood

E. National Electrical Manufacturers Association (NEMA):

LD 3-05High Pressure Decorative Laminates

LD 3.1-95Performance, Application, Fabrication, and Installation of High
Pressure Decorative Laminates**PART 2 - PRODUCTS****2.1 MATERIALS**

A. Silestone by Cosentino

1. Provide samples from price groups A and B.
2. Exact color to be determined by COR.
3. Edge to be waterfall configuration.

B. Molded Resin:

1. Non-glare epoxy resin or furan resin compounded and cured for minimum physical properties specified:

Flexural strength	70 MPa (10,000 psi)	ASTM D790
Rockwell hardness	105	ASTM D785
Water absorption, 14 hours (weight)	.01%	ASTM D570

2. Material of uniform mixture throughout.

C. Fasteners:

1. Metals used for welding same metal as materials joined.
2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

2.2 SINKS

A. Molded Resin:

1. Cast or molded in one piece with interior corners 25 mm (one inch) minimum radius.
2. Minimum thickness of sides and ends 13 mm (1/2 inch), bottom 16 mm (5/8 inch).
3. Molded resin outlet for drain and standpipe overflow.
4. Provide clamping collar permitting connection to 38 mm (1-1/2 inch) or 50 mm (2 inch) waste outlet and trap, making sealed but not permanent connection.

B. Stainless Steel:

1. ANSI/ASME A112.19.3, Type 304.
2. Self rim for plastic laminate or similar tops with concealed fasteners.
3. Flat rim for welded into stainless steel tops.
4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
5. Apply fire resistant sound deadening material to underside.

2.3 TRAPS AND FITTINGS

- A. Material as specified in DIVISION 22, PLUMBING.
- B. For Molded Resin Sinks:
 - 1. Chemical resisting P-traps and fittings for chemical waste service.
 - 2. Provide traps with cleanout plug easily removable without tools.
- C. For Stainless Steel Sinks:
 - 1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
 - 2. Flat strainer, except where cup strainer or overflow standpipe specified.
 - a. Provide cup strainer in cabinet type 1B.
 - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
 - 3. Exposed surface chromium plated finish.

2.4 WATER FAUCETS

- A. ASME A112.18.1.
 - 1. ABA/ADA labeled cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
 - 2. Indexed lever handles either with or without head.
 - 3. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
 - 4. Swing spouts elevated to clear handles.
 - 5. Exposed brass surfaces chromium plated.
 - 6. Cast combination hot and cold fixture with one piece body for multiple outlets.
 - 7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
 - 8. Pedestals Top for Laboratory or Pharmacy:
 - a. Modern design tapered to a round base, factory assembled and tested.
 - b. Brass shanks, locknuts and washers for attaching to top or curbs.
- B. Laminar flow control device on spouts.
- C. Automatic Controlled Faucets.
 - 1. Infra-red photocell sensor and a solenoid valve to control water flow automatically.
 - 2. Breaking light beam activates water flow.
 - 3. Water stops when user moves away from light beam.
- D. Laboratory and Pharmacy Faucets:
 - 1. Female 9 mm (3/8 inch) IPS threaded outlet for attachment of filter pumps, hose connectors, anti-hose nozzle, or laminar flow control device on spout end.
 - 2. Provide angle type vacuum breaker for fixture, designed for low flow, with built-in floating disk and renewable seat in vacuum breaker body.

2.5 COUNTERTOPS

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
 - 1. Not less than 19 mm (3/4 inch) thick.
 - 2. Height 100 mm (4 inches) unless noted otherwise.
 - 3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 150 mm (6 inches) unless noted otherwise.
 - 4. Fabricate epoxy splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
 - 1. Accurately cut for size of penetration.
 - 2. Cutout for VL 81 photographic enlarger cabinet.
 - a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.
 - b. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.
- I. Molded Resin Tops:
 - 1. Molded resin with drip groove cut on underside of overhanging edge.
 - 2. Finish thickness of top minimum 25 mm (1 inch).
 - 3. Joints: Epoxy Type.
 - 4. Secure reagent shelves to counter tops with fasteners from underside and seal seam.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
 - 1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
 - 2. Use round head bolts or screws.
 - 3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.

4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.

3.2 PROTECTION AND CLEANING

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

--- E N D ---

SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.
- B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, for the Lab Expansion portion of Building 1.
- C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.
- C. Section 09 91 00, PAINTING.
- D. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.

1.3 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of Wyoming fire sprinkler license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.
- C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:
 - 1. Qualifications:
 - a. Provide a copy of the installing contractors fire sprinkler license.

- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.
- 2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.
- 3. Manufacturers Data Sheets:
 - a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.
 - b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
- 4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.
- 5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submittals shall include, but not be limited to, the following:
 - a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
 - b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.
 - c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
 - d. Certificates shall document all parts of the installation.
 - e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.
- D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.
 - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers

- throughout by the required use of standard response sprinklers in the areas identified in this section.
2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:
 - a. Light Hazard Occupancies: Offices, and support areas.
 - b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets,.
 - c. Ordinary Hazard Group 2 Occupancies: Storage rooms. building management storage,
 - d. Request clarification from the Government for any hazard classification not identified.
 3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
 4. Water Supply: Base water supply on a flow test of:
 - a. Location Flow Hydrant – South Side of Building 1-A
 Test Hydrant – East of Building 45
 - b. Static pressure: 110 psi
 - c. Residual pressure: 102 psi
 - d. Flow: 1,465 gpm
 - e. Date: February 9, 2012 Time 13:27 hours
 5. Zoning:
 - a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge. The new sprinkler system will be an extension of the Existing Sprinkler Zone 2-4-3.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 13-2010Installation of Sprinkler Systems
 - 101-2012Safety to Life from Fire in Buildings and Structures (Life Safety Code)
 - 170-2012Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory – 2012
- D. Factory Mutual Engineering Corporation (FM): Approval Guide – Latest Edition
- E. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 PRODUCTS

2.1 PIPING & FITTINGS

- A. Sprinkler systems in accordance with NFPA 13.

2.2 VALVES

- A. Valves in accordance with NFPA 13.
- B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).
- D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

2.3 FIRE DEPARTMENT SIAMESE CONNECTION

- A. The existing fire department connection will be utilized as this system is an extension of the existing system.

2.4 SPRINKLERS

- A. All sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.

2.5 SPRINKLER CABINET

- A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

2.6 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

- A. Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard. Update and Replace the existing placard.
- B. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.7 PIPE HANGERS AND SUPPORTS

- A. Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.8 WALL, FLOOR AND CEILING PLATES

- A. Provide chrome plated steel escutcheon plates for exposed piping passing through walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- G. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- H. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13
- I. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.
- J. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
- K. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Technical Representative (COTR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COTR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

3.3 INSTRUCTIONS

- A. Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COTR/Resident Engineer.

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**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 31 20 11, EARTH MOVING: Excavation and Backfill.
- D. Section 03 30 53, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- E. Section 05 50 00, METAL FABRICATIONS.
- F. Section 07 84 00, FIRESTOPPING.
- G. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- H. Section 07 92 00, JOINT SEALANTS.
- I. Section 09 91 00, PAINTING.
- J. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- K. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.
- L. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.

3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COTR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.

- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Fire stopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be

provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
 2. Interstitial space.
 3. Hangers, inserts, supports, and bracing.
 4. Pipe sleeves.
 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- I. Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
 3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
 2. Damaged equipment shall be replaced with an identical unit as determined and directed by the RE/COTR. Such replacement shall be at no additional cost to the Government.
 3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
 4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the

International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.

4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007Boiler and Pressure Vessel Code; Section IX, Welding and
Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2008Standard Specification for Carbon Structural Steel
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality,
M-Grades R (2002)
E84-2005.....Standard Test Method for Surface Burning Characteristics of
Building Materials
E119-2008a.....Standard Test Methods for Fire Tests of Building Construction
and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-02Pipe Hangers and Supports-Materials, Design and Manufacture
SP 69-2003 (R 2004)Pipe Hangers and Supports-Selection and Application
- E. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007.....Motors and Generators
- M. International Code Council, (ICC):
IBC-06, (R 2007)International Building Code
IPC-06, (R 2007)International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.

4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
 1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
 2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:

- a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
- 4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
- 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
 - 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.8 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition, and SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC), latest edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the Resident Engineer in all cases. See these specifications for lateral force design requirements.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP-58.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
 - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
 - 1. Welded attachment: Type 22.
 - 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in // Section 05 31 00, STEEL DECKING. // Section 05 36 00, COMPOSITE METAL DECKING.//
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
 - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).

2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
 1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. //Spring Supports (Expansion and contraction of vertical piping):
 - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator. //
 - j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
 2. Plumbing Piping (Other Than General Types):
 - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.

- c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
 - 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
 - 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.
- K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.

- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop

from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
 - 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
 - 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC

L. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumber's putty.

O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to RE/COTR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Resident Engineer.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
 - 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to RE/COTR in unopened containers that are properly identified as to application.

- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 - 2. The following Material And Equipment shall NOT be painted::
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 - 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.

- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

--- E N D ---

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
 2. Backflow Preventers.
 3. Pressure Reducing Valves.
 4. Backwater Valves
 5. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004) Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
- ASSE 1003-01 (R 2003)Performance Requirements for Water Pressure Reducing Valves
- ASSE 1012-02Backflow Preventer with Intermediate Atmospheric Vent
- ASSE 1013-05Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
- IPC-06 (R 2007)International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
- SP-25-98Standard Marking System for Valves, Fittings, Flanges and Unions
- SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)
- SP-72-99Ball Valves With Flanged or Butt Welding For General Purpose
- SP-80-03Bronze Globe, Angle and Check Valves.
- SP-110-96Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- F. Shut-off:
 - 1. Cold, Hot and Re-circulating Hot Water:
 - a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
 - b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design

shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

- c. 100 mm (DN100) (4 inches) and larger:
 - 2) Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.
 - 3) Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be polyamide coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated
 - 2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.
- C. Balancing:
- 1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼" NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
 - 2. Larger than 80 mm or DN80 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 862 kPa (125 psi) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1207 kPa (175) at 121 deg C (250 deg F).
- D. Check:
- 1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.
 - 2. Larger than 100 mm or DN100 (4 inches and larger):

- a. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.
 - b. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.
- E. Globe:
- 1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFE or TFE disc, malleable iron hand wheel.
 - 2. Larger than 80 mm or DN80 (3 inches): Similar to above, except with cast iron body and bronze trim, class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A 126 with flanged ends, bronze trim, malleable iron handwheel.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. 100 mm or DN100 (4 inches) and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1378-kPa (200-psig). The valve shall have a large Hycar diaphragm for sensitive response.
- C. The regulator shall have a tap for pressure gauge.
- D. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).
- C. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- D. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally

closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

2.3 BACKWATER VALVE

- A. The backwater valve shall have a cast iron body, automatic type ABS valve seat and flapper which are slightly open during periods of non operation. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.
- B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

2.4 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
 - 1. Deionizers.
 - 2. Sterilizers.
 - 3. Stills.
 - 4. Dialysis, Deionized or Reverse Osmosis Water Systems.
 - 5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 - 6. Water service entrance from loop system.
 - 7. Dental Equipment
 - 8. Power washer
 - 9. Atmospheric Vacuum Breaker: ASSE 1001
 - a. Hose bibs and sinks w/threaded outlets.
 - b. Disposers.
 - c. Showers (telephone type).
 - d. Hydrotherapy units.
 - e. Autopsy, on each hot and cold water outlet at each table or sink.
 - f. All kitchen equipment, if not protected by air gap.
 - g. Ventilating hoods with wash down system.
 - h. Film processor.
 - i. Detergent system
 - j. Dental equipment
 - k. Fume hoods
 - l. Glassware washers

- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.
- E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing the device from the line.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.

E. Check valves shall be installed for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

-- E N D --

SECTION 22 07 11 PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. Plumbing piping and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
 - 5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).
 - 8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
 - 10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
 - 12. R: Pump recirculation.
 - 13. CW: Cold water.
 - 14. SW: Soft water.
 - 15. HW: Hot water.
 - 16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- C. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- D. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
 - 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
 - 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
 - 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-P-535E (2)-91 Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL-A-3316C (2)-90 Adhesives, Fire-Resistant, Thermal Insulation
 - MIL-A-24179A (1)-87 Adhesive, Flexible Unicellular-Plastic Thermal Insulation
 - MIL-C-19565C (1)-88 Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
 - MIL-C-20079H-87 Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-04	Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
B209-07	Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C411-05	Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
C449-07	Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
C533-09	Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
C534-08	Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
C547-07	Standard Specification for Mineral Fiber pipe Insulation
C552-07	Standard Specification for Cellular Glass Thermal Insulation
C553-08	Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
C585-09	Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
C612-10	Standard Specification for Mineral Fiber Block and Board Thermal Insulation
C1126-10	Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
C1136-10	Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
D1668-97a (2006)	Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
E84-10	Standard Test Method for Surface Burning Characteristics of Building Materials
E119-09C	Standard Test Method for Fire Tests of Building Construction and Materials
E136-09 b.....	Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

101-09	Life Safety Code
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- 251-06 Standard methods of Tests of Fire Endurance of Building
Construction Materials
- 255-06 Standard Method of tests of Surface Burning Characteristics of
Building Materials

F. Underwriters Laboratories, Inc (UL):

- 723 UL Standard for Safety Test for Surface Burning Characteristics
of Building Materials with Revision of 08/03

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

- SP58-2002 Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), k = 0.045 (0.31)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation),
Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at
temperatures up to 230 degrees C (450 degrees F) with an all service
vapor retarder jacket with polyvinyl chloride premolded fitting
covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, k = 0.033 (0.29) at 240 degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, $k = 0.039$ (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.6 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas//conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm

(0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.7 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.8 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.9 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.10 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.11 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.12 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA

90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

- E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Plumbing work not to be insulated:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.
 - 4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
 - 5. Distilled water piping.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.

Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

- L. Firestop Pipe insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions

- M. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- N. Provide vapor barrier jackets over insulation as follows:
 - 1. All piping exposed to outdoor weather.
 - 2. All interior piping conveying fluids //exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature //in high humidity areas//.
- O. Provide metal jackets over insulation as follows:
 - a. All plumbing piping exposed to outdoor weather.
 - b. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - c. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
 - 1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
 - 2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
 - 3. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.
 - a. Water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
 - 4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Domestic water heaters and hot water storage tanks (not factory insulated).

- b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.

B. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
 - a. Plumbing piping as follows:
 - 1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.

- 2) Waste piping from electric water coolers and icemakers to drainage system.
- 3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment(including trap) to main vertical waste pipe.
- 4) MRI quench vent piping.
- 5) Bedpan sanitizer atmospheric vent
- 6) Reagent grade water piping.
- 7) Cold water piping.

D. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground Piping Other than or in lieu of that Specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregant4ed glass fabric, bituminous mastic and outside protective plastic film.
 - a. 75 mm (3 inches) thick for hot water piping.
 - b. As scheduled at the end of this section for chilled water piping.
 - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
 - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
 - e. Underground insulation shall be inspected and approved by the Resident Engineer as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
 - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around Insulated pipe or tank, applied after coating has dried.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 22 08 00 – COMMISSIONING OF PLUMBING SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 22 08 00 – COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
Operating Temperature Range/Service	Insulation Material	Nominal Pipe Size Millimeters (Inches)			
		Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (// Ice water piping //	Rigid Cellular Phenolic Foam (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
4-16 degrees C (40-60 degrees F) (// Ice water piping //	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
(4-16 degrees C (40-60 degrees F) (// Ice water piping //)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)

--- E N D ---

SECTION 22 08 00

COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the Contract Documents developed with the approval of the VA.
 - 1. Commissioning activities and documentation for the LEED™ section on “Energy and Atmosphere” prerequisite of “Fundamental Building Systems Commissioning”.
 - 2. Commissioning activities and documentation for the LEED™ section on “Energy and Atmosphere” requirements for the “Enhanced Building System Commissioning” credit.
 - 3. Activities and documentation for the LEED™ section on “Measurement and Verification” requirements for the Measurement and Verification credit.
- D. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following Plumbing systems will be commissioned:
 - 1. Domestic Hot Water Systems (Domestic water heaters, steam-to-hot water converters, hot water circulating pumps and motors, controls, combustion burners/fans/motors).
 - 2. Medical Gas Systems (Medical compressed air and air compressor, laboratory vacuum and vacuum pumps, nitrous oxide and oxygen, Medical Gas Alarm System).
 - 6. Domestic Water Filtration and Softener Systems (Tanks and casings, gages and instruments, controls, pumps and motors – if applicable, packaged piping, alarms).
 - 7. Chemical Waste System & Equipment (Waste storage tanks or sumps, controls and alarms, pumps and motors – if applicable).
 - 9. Emergency Plumbing Fixtures (Showers, eye wash stations, water tempering valves, instruments and gages)

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader

sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----

**SECTION 22 11 00
FACILITY WATER DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, PIPE INSULATION.
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1-2007..... Scheme for Identification of Piping Systems
 - B16.3-2006..... Malleable Iron Threaded Fittings Classes 150 and 300
 - B16.9-2007..... Gray Iron Threaded Fittings Classes 125 and 250
 - B16.9-2007..... Factory-Made Wrought Butt Welding Fittings ANSI/ASME
 - B16.11-2009..... Forged Fittings, Socket-Welding and Threaded ANSI/ASME
 - B16.12-2009 Cast Iron Threaded Drainage Fittings ANSI/ASME
 - B16.15-2006 Cast Bronze Threaded Fittings Classes 125 and 250
ANSI/ASME
 - B16.18-01 (R2005)..... Cast Copper Alloy Solder-Joint Pressure Fittings ANSI/ASME
 - B16.22-01 (R2005)..... Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ANSI/ASME Element ANSI/ASME
 - NSF/ANSI 61..... Drinking Water System Components - Health Effects
- C. American Society for Testing and Materials (ASTM):
 - A47/A47M-99(2009)..... Ferritic Malleable Iron Castings Revision 1989

A53/A53M-07	Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless
A183-03(2009)	Carbon Steel Track Bolts and Nuts
A269-10	Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
A312/A312M-09	Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
A403/A403M-10a	Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings
A536-84(2009)	Ductile Iron Castings
A733-03(2009)	Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
B32-08	Solder Metal
B61-08	Steam or Bronze Castings
B62-09	Composition Bronze or Ounce Metal Castings
B75-02	Seamless Copper Tube
B88-09	Seamless Copper Water Tube
B300-10	AWWA Standard for Hypochlorites
B301-10	AWWA Standard for Liquid Chlorine
B584-09a	Copper Alloy Sand Castings for General Applications Revision A
B687-99(2005) e1	Brass, Copper, and Chromium-Plated Pipe Nipples
D1785-06	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
D2000-08	Rubber Products in Automotive Applications
D4101-09	Propylene Plastic Injection and Extrusion Materials
D2447-03	Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter
D2564-04(2009) e1	Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
D4101-09	Propylene Plastic Injection and Extrusion Materials
E1120-08	Standard Specification For Liquid Chlorine
E1229-08	Standard Specification For Calcium Hypochlorite
D. American Water Works Association (AWWA):	
C110-08	Ductile Iron and Gray Iron Fittings - 75 mm thru 1200 mm (3 inch thru 48 inches) for Water and other liquids AWWA/ANSI
C151/A21.51-09	Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds, for Water or Other Liquids AWWA/ ANSI

- C153/A21.53-06AWWA Standard for Ductile-Iron Compact Fittings for Water Service AWWA/ANSI
- C203-08 Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied AWWA/ANSI
- C213-07Fusion Bonded Epoxy Coating For The Interior & Exterior Of Steel Water Pipelines
- C651-05Disinfecting Water Mains
- E. American Welding Society (AWS):
 - A5.8/A5.8M:2004 Filler Metals for Brazing
- F. International Plumbing Code
 - International Plumbing Code – 2009
- G. American Society of Sanitary Engineers (ASSE):
 - ANSI/ASSE (Plumbing)
 - 1001-2008Pipe Applied Atmospheric Type Vacuum Breakers
 - ANSI/ASSE 1010-2004 Water Hammer Arresters
 - ANSI/ASSE 1018-2001Performance for trap seal primer valves – potable water supplied.
 - ANSI/ASSE (Plumbing)
 - 1020-2004Pressure Vacuum Breaker Assembly
- H. Plumbing and Drainage Institute (PDI):
 - PDI WH-201 2007Water Hammer Arrestor

1.5 QUALITY ASSURANCE

- A. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and more than one year old.
- B. For mechanical pressed sealed fittings, only tools of fitting manufacture shall be used.
- C. Mechanical pressed fittings shall be installed by factory trained workers.
- D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- E. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless, steel ASTM A312, schedule 10 may be used.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press sealed fittings, 65 mm (2-1/2") in size and smaller. Fittings shall be double pressed type NSF/ANSI 61 approved and utilize EPDM (Ethylene Propylene Diene Monomer) non toxic synthetic rubber sealing elements.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

C. Fittings for Stainless Steel:

1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ANSI B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or Malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining screwed pipe to copper tubing.

E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8, Classification BCuP.

G. Reagent Grade Water Piping and Dialysis Water Piping:

1. Polypropylene, ASTM D4101, Schedule 80 pressure pipe with dimensions in conformance with ASTM D2447, but without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket fusion joints.
2. Polyethylene, food and medical grade, capable of transporting 10 megohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. Provide heat fusion butt welded joints. In accordance with

manufacturer's recommendations, provide continuous channel support under all horizontal piping.

3. Reverse Osmosis (RO) Water Piping:
 - a. Low Pressure Feed, Reject and Recycle Piping (75 psi and under): ASTM D 1785, Schedule 80 PVC, socket welded and flanged.
 - b. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, socket welded and flanged.
 - c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.
 - d. High Pressure Reject and Recycle Piping (above 75 psi): ASTM A269, Type 304 schedule 10 stainless steel with butt welded joints.
 - e. High Pressure Control and Pressure Gage Tubing: 1000 psi burst nylon.

2.2 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples: ASTM B 687, Chromium-plated.
 4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.3 TRAP PRIMER WATER PIPING:

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.
- C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.4 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

2.5 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.6 STERILIZATION CHEMICALS

- A. Hypochlorites ANSI/AWWA B300-10

B. Liquid Chlorine ANSI/AWWA B301-10

2.7 WATER HAMMER ARRESTER:

- A. Closed copper tube chamber with permanently sealed 410 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI WH 201). Provide water hammer arrestors at:
1. All solenoid valves.
 2. All groups of two or more flush valves.
 3. All quick opening or closing valves.
 4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
 3. All pipe runs shall be laid out to avoid interference with other work.
 4. Install union and shut-off valve on pressure piping at connections to equipment.
 5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Plumbing Code, Chapter No. 3.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split unplated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Riser Clamps: Malleable iron or steel.

- 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.
- 6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 - 7. Penetrations:
 - a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
 - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
 - B. Piping shall conform to the following:
 - 1. Domestic Water:
 - a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
 - b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours.

No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.

- C. Reagent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorites for sterilization.

3.4 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00 – COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 – COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

--- E N D ---

**SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Grease Removal Unit.
 - 4. Cleanouts.
 - 5. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007).....Standard for Floor and Trench Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.4-06.....Standard for Grey Iron Threaded Fittings Classes 125 and 250
 - B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings
 - B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and 250
- C. American Society for Testing and Materials (ASTM):
 - A47/A47M-99 (R 2004)Standard Specification for Steel Sheet, Aluminum Coated, by the Hot Dip Process

- A53/A53M-07 Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless
- A74-06..... Standard Specification for Cast Iron Soil Pipe and Fittings
- A183-03..... Standard Specification for Carbon Steel Track Bolts and Nuts
- A536-84(R 2004)..... Standard Specification for Ductile Iron Castings
- B32-08..... Standard Specification for Solder Metal
- B75-02..... Standard Specification for Seamless Copper Tube
- B306-02..... *Standard Specification for Copper Drainage Tube (DWV)*
- B584-06a..... Standard Specification for Copper Alloy Sand Castings for General Applications
- C564-03a Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- D2000-08 Standard Classification System for Rubber Products in Automotive Applications
- D2564-04E1 Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
- D2665-08 *Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings*
- D. International Code Council:
IPC-06 International Plumbing Code
- E. Cast Iron Soil Pipe Institute (CISPI):
301-05 Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
310-04 Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- F. American Society of Sanitary Engineers (ASSE):
1018-01 Trap Seal Primer Valves – Potable, Water Supplied
- G. Plumbing and Drainage Institute (PDI):
PDI WH-201 Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

- A. Cast iron waste, drain, and vent pipe and fittings
1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. pipe buried in or in contact with earth
 - b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.

- c. interior waste and vent piping above grade.
- 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
- 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
- 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.
- B. Copper Tube, (DWV):
 - 1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
 - 2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 - 3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 - 4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- C. Polyvinyl Chloride (PVC)
 - 1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60°C (140°F).
 - 2. PVC piping and fittings shall NOT be used for the following applications:
 - a. Waste collected from steam condensate drains
 - b. spaces such as mechanical equipment rooms, kitchens, SPD, and sterilizer areas.
 - b. Vertical waste and soil stacks serving more than two floors
 - c. Exposed in mechanical equipment rooms.
 - d. Exposed inside of ceiling return plenums
 - 3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D 1785 and ASTM D2665, sewer and drain series with ends for solvent cemented joints.
 - 4. Fittings:
 - a. PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
 - 2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).

3. Nipples shall conform to ASTM B 687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a

square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

- A. Type C (FD-C) floor drain shall comply with ANSI A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. The grate shall be square, 150 mm (6 inches) minimum.

2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

- A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
 - 1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual

switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.

2. The cabinet shall be recessed mounting with a stainless steel cover.
 3. The solenoid valve shall have a brass body, Buna "N" seats, normally closed, 5.98 kPa (125 psi) rated, 24VAC.
 4. The control wiring shall be copper in accordance with the latest edition of the National Electric Code, Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
 5. The vacuum breaker shall conform to ASSE 1001.
- B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.
1. The inlet and outlet connections shall be 15 mm or DN15 (NPS ½ inch)
 2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
 3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
 4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
 5. The manifold shall be omitted when serving only one trap.

2.8 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.

- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 - 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.

4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 7. Riser clamps shall be malleable iron or steel.
 8. Rollers shall be cast iron.
 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each

- section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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SECTION 22 14 00 FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Roof Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.21.2m-83.....Roof Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.9-07 Factory-Made Wrought Steel Butt welding Fittings
 - B16.11-05.....Forged Steel Fittings, Socket-Welding and Threaded B16.12-98 (R 2006) Cast Iron Threaded Drainage Fittings
 - B16.15-06)Cast Bronze Threaded Fittings, Class 125 and 250
 - B16.18-01 (R 2005).....Cast Copper Alloy Solder-Joint Pressure Fittings
 - B16.22-01 (R 2005).....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

D. American Society for Testing and Materials (ASTM):

A47-99 (R 2004).....	Standard Specification for Steel Sheet, Aluminum Coated, by the Hot-Dip Process
A53-07	Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless
A74-06.....	Standard Specification for Cast Iron Soil Pipe and Fittings
A183-03)	Standard Specification for Carbon Steel Track Bolts and Nuts
A312-03.....	Standard Specification for Seamless and Welded Austenitic Stainless Steel Pipe
A536-84(R 2004).....	Standard Specification for Ductile Iron Castings
A733-03.....	Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
B32-04.....	Standard Specification for Solder Metal
B61-08.....	Standard Specification for Steam or Bronze Castings
B62-02.....	Standard Specification for Composition Bronze or Ounce Metal Castings
B75-02.....	Standard Specification for Seamless Copper Tube
B88-03.....	Standard Specification for Seamless Copper Water Tube
B306-02.....	Standard Specification for Copper Drainage Tube (DWV)
B584-08.....	Standard Specification for Copper Alloy Sand Castings for General Applications
B687-99.....	Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
C564-06a	Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
D2000-08	Standard Classification System for Rubber Products in Automotive Applications
D4101-07	Standard Specification for Propylene Plastic Injection and Extrusion Materials
D2447-03	Standard Specification for Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter
D2564-04e1	Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
D2665-07	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

E. American Welding Society (AWS):

A5.8-04.....	Specification for Filler Metals for Brazing and Braze Welding
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- F. International Code Council (ICC):
 - IPC-06 International Plumbing Code
- G. Cast Iron Soil Pipe Institute (CISPI):
 - 301-05 Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
 - 310-04 Couplings for Use in Connection with Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- H. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
 - SP-72-99 Standard for Ball Valves with Flanged or Butt Welding For General Purpose
 - SP-110-96 Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

- A. Cast Iron Storm Pipe and Fittings:
 - 1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
 - 2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
 - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 - 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.
- B. Copper Tube, (DWV): May be used for piping above ground.
 - 1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 - 2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 - 3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

- C. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
 - 1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 - 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 - 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.3 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with

square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.
 - 1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
 - 2.
 - 6. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 50 mm (2 inch) water dam integral to the drain body.
 - 7. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.
- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout. Match existing downspout nozzles.

2.5 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 1.22 m (4 feet) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep $\frac{1}{4}$ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and $\frac{1}{8}$ bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. for PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. NPS 3 (DN 80): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.

4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:
1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable Floor Rests and Base Flanges shall be steel.
 5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser Clamps shall be malleable iron or steel.
 7. Roller shall be cast iron.
 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2%
100 mm (4 inches) (4 inches) and larger	1%

3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.

- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
 2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

--- E N D ---

SECTION 22 15 00
GENERAL SERVICE COMPRESSED-AIR SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for shop compressed air systems, including compressors, electric motors and starters, receiver, all necessary piping, fittings, valves, gages, switches and all necessary accessories, connections and equipment.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- C. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data shall be submitted for the following products:
 - 1. Aboveground Piping
 - 2. Underground Piping
 - 3. Supporting elements
 - 4. Valves
 - 5. Pressure Gages
 - 6. Air Pressure Reducing and Regulating Valves
 - 7. Automatic drain valves
 - 8. Filter capacity and operating characteristics
 - 9. Vibration Isolation
 - 10. Quick couplings
 - 11. Hose Assemblies
- C. Hydrostatic, compressed air system, drainage test reports shall be submitted.
- D. Brazing and welding certificates shall be submitted.
- E. For Seismic Restraint design the following shall be submitted:
 - 1. Dimensioned drawings of equipment identifying center of gravity and location and description of seismic mounting and anchorage systems.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - A13.1- 07 Scheme for the Identification of Piping Systems
 - BI6.22-01 Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

- C. American Society for Testing and Materials (ASTM):
 - B32-04.....Standard Specification for Solder Metal
 - B61-08.....Standard Specification for Steam or Valve Bronze Castings
 - B62-02.....Standard Specification for Composition Bronze or Ounce Metal Castings
 - B88-03.....Standard Specification for Seamless Copper Water Tube
- D. National Fire Protection Association (NFPA):
 - 99-2008Health Care Facilities
- E. American Welding Society (AWS):
 - A5.8-04.....Specification for Filler Metals for Brazing and Braze Welding
- F. Manufacturer Standardization of the Valve and Fittings Industry, Inc (MSS):
 - SP-70-06Standard for Cast Iron Gate Valves, Flanged and Threaded Ends
 - SP-72-99Standard for Ball Valves With Flanged or Butt Welding For General Purpose
 - SP-110-96Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Pipe for general service compressed air system shall be drawn temper, Type "K" or "L" copper tube, conforming to ASTM B88 with wrought copper solder joint fittings conforming to ANSI B16.22.
- B. Copper unions shall conform to ASME B16.22.
- C. Cast copper alloy flanges shall be class 300 conforming to ASME B16.24.
- D. Solder filler metal shall consist of lead free alloys conforming to ASTM B 32 with water flushable flux conforming to ASTM B813.
- E. Silver Brazing Filler metals shall be BCuP series, copper phosphorus alloys for general duty brazing conforming to AWS A5.8.
- F. Pipe identification shall comply with ANSI A13.1.

2.2 VALVES

- A. Ball:
 - 1. Ball valves 80 millimeters or DN80 (3 inches) and smaller shall be full port, two or three piece ball valve conforming to MSS SP-72 and SP-110. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be soldered.
 - 2. Ball valves 100 millimeters or DN100 (4 inches) and larger shall be flanged, class 150, full port steel ball valve conforming to MSS SP 72. The body shall be split design. The CWP

pressure rating shall be 1964 kPa (285 psig). The seals shall be PTFE or TFE. Ball and stem shall be stainless steel.

B. Check:

1. Check valves less than 100 mm or DN100 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.
2. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.

2.3 DIELECTRIC FITTINGS

- A. Fittings joining copper alloy and ferrous materials shall be isolated.
- B. Dielectric unions shall be factory fabricated union assemblies, rated at 1725 kPa (250 psig) minimum working pressure at 82 degrees C (180 degrees F) suitable for compressed air service.
- C. Dielectric flanges shall be factory fabricated companion flange assemblies, rated at 2070 kPa (300 psig) minimum working pressure at 82 degrees C (180 degrees F) suitable for compressed air service.

2.4 FLEXIBLE PIPE CONNECTORS

- A. Stainless steel hose flexible connectors shall be corrugated, stainless steel tubing with stainless steel wire braid covering and ends welded to inner tubing. The stainless steel hose connectors shall be rated at 1380 kPa (200 psig) minimum. The end connections for 50 millimeter or DN50 (NPS 2 inches) and smaller shall be threaded steel pipe nipple. The end connections for 65 millimeter or DN65 (NPS 2-1/2 inches and larger shall be flanged steel nipple.

2.5 SPECIALTIES

A. PRESSURE GAGES

1. Pressure gages permanently installed in the system or used for testing purposes shall be listed for compressed air service. For pressure gage requirements, see Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING.

B. AIR PRESSURE REGULATING VALVES

1. Air pressure regulating valves under 80 mm or DN80 (NPS 3 inches) shall be pilot or diaphragm operated, bronze body and trim, direct acting, spring loaded manual pressure setting adjustment and rated for 1380 kPa (200 psig) inlet pressure.
2. Air Pressure regulators 80 mm or DN80 (3 inches) and over shall be pilot operated, bronze body, direct acting, spring loaded manual pressure setting adjustment and rated for 1725 kPa

(250 psig) inlet pressure. Delivered pressure shall vary not more than one kPa for each 10 kPa variation in inlet pressure.

- C. Safety valves shall be constructed according to the ASME Boiler and Pressure Code, Section VIII "Pressure Vessels," and be National Board Certified, labeled, and factory sealed. The safety valve shall be constructed of bronze body with poppet type safety valve for compressed air service.
- D. The automatic drain valves shall have stainless steel body and internal parts rated for 1380 kPa (200 psig) minimum working pressure. The automatic drain valve shall be capable of automatic discharge of collected condensate.
- E. The coalescing filter shall be capable of removing water and oil aerosols, with color change dye to indicate when carbon is saturated and warning light to indicate when selected maximum pressure drop has been exceeded. The coalescing filter shall including mounting brackets for wall mount application.
- F. Air line lubricators shall come with a drip chamber and sight dome for observing oil drop entering air stream. The air line lubricator shall have oil feed adjustment screw and quick release collar for easy bowl removal. The Air line lubricators shall including mounting brackets for wall mount application.

2.6 QUICK CONNECT COUPLINGS

- A. The quick connect coupling assemblies shall have a locking mechanism feature for quick connection and disconnection of compressed air hose.
- B. Automatic shutoff quick couplings shall be straight through brass body with O-ring or gasket seal and stainless steel or nickel plated steel operating parts. The automatic shutoff quick connect coupling shall consist of socket or plug ends with one way valve and with barbed outlet or threaded hose fittings for attaching hose.
- C. Valve less quick couplings shall be straight through brass body with O-ring or gasket seal and stainless steel or nickel plated steel operating parts. The valve less quick connect coupling shall consist of socket or plug ends and with barbed outlet or threaded hose fittings for attaching hose.

2.7 HOSE ASSEMBLIES

- A. Hose, clamps, couplings, splicers shall be suitable for compressed air service of nominal diameter indicated and rated for 2070 kPa (300 psig) minimum working pressure.
- B. The hose shall be reinforced double wire braid, CR covered hose.
- C. Hose clamps shall be stainless steel.
- D. Hose couplings shall be two-piece straight through, threaded brass or stainless steel O-ring or gasket seal swivel coupling with barbed ends for connecting two sections of hose.
- E. Hose splicers shall be one piece, straight through brass or stainless steel fitting with barbed ends.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Piping shall be installed concealed from view and protected from physical contact unless indicated to be exposed. Piping shall be installed exposed in mechanical rooms and service areas.
- B. Exposed piping shall be installed at right angles or parallel to building walls. Diagonal runs are prohibited unless indicated.
- C. Piping shall be installed above accessible ceilings, allowing for sufficient space for ceiling panel removal and to coordinate with other services occupying that that space.
- D. Piping installed adjacent to equipment shall be located that allows for the required service clearances.
- E. Air and drain piping shall be installed with a 1% slope downward in direction of flow.
- F. Nipples, flanges, unions, transitions, and special fittings, and valves shall be installed with pressure ratings same as or higher than system pressure rating..
- G. Cast copper alloy companion flange with gasket and ~~//brazed//~~ ~~//soldered//~~ joints shall be used to connect equipment and specialties with flanged connections.
- H. Flanged joints may be used instead of specified joint for any piping or tubing system.
- I. Only eccentric reducers shall be installed where compressed air piping is reduced in direction of flow, with bottoms of both pipes and reducers fitting flush.
- J. Branch connections shall be installed from the top of the main compressed air line. Drain legs and drain trap shall be installed at the end of each main and branch and at all low points in the system.
- K. Thermometers and pressure gages shall be installed on discharge piping from each air compressor and on each receiver.
- L. Valves shall be installed to permit servicing to all equipment.
- M. Pipes shall be installed free of all sags and bends.
- N. Seismic restraint shall be installed for all piping and equipment as required for location.
- O. Piping shall be cut square and accurately with a tube cutter (sawing is not permitted) to measurements determined at place of installation and worked into place without springing or forcing the pipe. Tube must bottom in each solder socket so there are no gaps between tube and fitting where solder can enter the inside of line. The tube shall be reamed to remove burrs, being careful not to expand tube and that no chips of copper remain in the line. Care shall be exercised in handling equipment and tools used in cutting or reaming of pipe to prevent oil or grease being introduced into piping.
- P. Particular care shall be exercised, when flux is applied to avoid leaving any excess inside the completed joints. Thoroughly wash the outside of each joint with clean hot water after assembly to remove oxide coating.

- Q. Hanger spacing shall be based upon NFPA 99.
- R. Rigidly support valves and other equipment to prevent strain on tube or joints.

3.2 TESTS

Make tests under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of compressors shall be performed simultaneously with the compressed air system of which each compressor is an integral part.

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SECTION 22 40 00 PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008) Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for
Public Use
A112.19.1M-08 Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03..... Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008) Stainless Steel Plumbing Fixtures (Designed for Residential
Use)
- C. American Society for Testing and Materials (ASTM):
A276-2010 Stainless and Heat-Resisting Steel Bars and Shapes
WW-P-541-E/GEN Plumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM AMP 500-505
Metal Finishes Manual (1988)

- E. American Society of Sanitary Engineers (ASSE):
1016-05Performance Requirements for Individual Thermostatic,
Pressure Balancing and Combination Pressure Balancing and
Thermostatic Control Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards Institute (ANSI):
61-2009Drinking Water System Components-Health Effects
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
 - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:

1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.5 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, // chair carrier for thin wall construction // steel plate as detailed on drawing. // All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.6 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- G. (P-408) Lavatory (ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 457 mm by 381 mm (18 inches by 15 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Punching for faucet on 102 mm (4 inches) centers. Support lavatory to wall with steel wall plate. Set with rim 864 mm (34 inches) above finished floor:
 1. Faucet: Solid cast brass construction with washerless ceramic disc mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 127-152 mm (5-6 inches) above rim. Provide laminar flow control device. One hundred two millimeters (4-inch) wrist blade type handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.
 2. Drain: Cast or wrought brass with flat grid strainer and offset tailpiece, chrome plated finish.
 3. Stops: Angle type. See paragraph 2.2. Stops
 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal

- trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.7 SINKS AND LAUNDRY TUBS

- A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.
- B. (P-528) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Corners and edges shall be well rounded:
 1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to wear, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches) above deck and // 102 mm (4 inches) wrist blades // single lever // with hose spray. Faucet shall be polished chrome plated.
 2. Drain: Drain plug with cup strainer, stainless steel.
 3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
 4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.8 EMERGENCY FIXTURES

- A. 1.

(P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Toggle Bolts: For hollow masonry units, finished or unfinished.

- D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- G. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- H. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00 – COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 – COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

--- E N D ---

SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and medical vacuum and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment. Match existing station inlet terminal connections.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- E. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.
- F. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- D. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gases and Vacuum Alarms.

1.3 QUALITY ASSURANCE

- A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.
- B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.10.11 "Qualification of Installers" and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.
- C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:
 - 1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
 - 2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
 - 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
 - 4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, tested medical gas installation ready for owner's use.
- D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.

- E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas Ssystem Verifiers. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.
- F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.
- G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.
- H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the construction administrator and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.
- I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided, and a copy of them on Auto-Cad version (R-14 or later) provided on compact disk.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.

2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
3. Piping.
4. Valves.
5. Inlet and outlet cocks
6. Valve cabinets.
7. Gages.
8. Station inlets, and rough in assemblies.
9. Ceiling services.
10. Alarm controls and panels.
11. Vacuum switches.
12. Vacuum bottle brackets.
13. Vacuum pump systems (Provide certified pump test data at start up):
 - a. Pumps: Manufacturer and model.
 - b. Pump performance curves.
 - c. Pump operating speed (RPM).
 - d. Capacity: Free air exhaust from 65 and 80 kPa (19 and 24 inches Hg.) gage vacuum (L/s) (SCFM).
 - e. Capacity: Expanded air capacity at 65 and 80 kPa (19 and 24 inches Hg.) gage vacuum (L/s) (SCFM).
 - f. Type of bearing in pump.
 - g. Type of lubrication.
 - h. Type and adjustment of drive.
 - i. Electric motors: Manufacturer, frame and type.
 - j. Speed of motors (RPM).

- k. Current characteristics and horsepower of motors.
 - l. Receiver capacity and rating.
 - m. Silencers: Manufacturer, type and model.
- C. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.
- D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification.
- E. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American National Standards Institute (ANSI):
- A13.1-2007.....Scheme for Identification of Piping Systems
 - B16.22-01 (R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
 - B40.1-(2006) Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
- B819-00.....Standard Specification for Seamless Copper Tube for Medical Gas Systems
- D. American Society of Mechanical Engineers (ASME):

Section IX-04.....Welding and Brazing Qualifications

E. American Welding Society (AWS):

AWS A5.8/A5.8M-2004.....Brazing Filler Metal

AWS B2.2-91Standard for Brazing Procedure and Performance Qualification
(Modified per NFPA 99)

F. Compressed Gas Association (CGA):

P-9-92.....Inert Gases Argon, Nitrogen and Helium

G. National Electrical Manufacturers Association (NEMA):

ICS-6-(1993, R 2006).....Industrial Controls and Systems Enclosures

H. National Fire Protection Association (NFPA):

70(2007).....National Electric Code

99-2005Health Care Facilities with 2005 errata

I. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

J. Manufacturing Standardization Society (MSS):

MSS-SP-72-99Ball Valves With Flanged or Butt Welding For General Purpose

MSS-SP-110-96Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and
Flared Ends

MSS-SP-73-03Brazing Joints for Copper and Copper Alloy Solder Pressure
Fittings

1.6 WARRANTY

- A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.
- B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

1.7 MAINTENANCE SUPPORT

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall offer factory direct preventative maintenance contract for the owner's consideration. The medical vacuum equipment manufacturer shall offer formal maintenance training courses.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

- A. One Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.
- D. Galvanized Steel: Galvanized steel shall only be used for the discharge from the vacuum producer. The galvanized steel vacuum discharge pipe and fittings shall comply with the following:
 - 1. Pipe: The galvanized steel pipe shall comply with ASTM A53, standard weight.
 - 2. Fittings: The fittings shall comply with the following
 - a. Flexible groove, malleable iron, ASTM A47, or ductile iron, ASTM A536.
 - b. Malleable iron screwed, ANSI B16.3.
- E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
- F. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.

G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:

1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping shall be used for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: Fittings shall comply with ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
3. Nipples: Nipples shall comply with ASTM B 687, Chromium-plated.
4. Unions: Unions shall comply with Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
5. Valves: Valves shall comply with Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.4 VALVES

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.

1. Sixty five millimeter or DN65 (2 1/2 inches) and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.
2. Eighty millimeter or DN80 to 100 millimeter or DN100 (3" to 4" inches): Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150,

Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.

B. Check:

1. Check valves eighty millimeters (DN80) (3 inches) and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter or DN100 (4 inches) and larger check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1025 kPa (150 psi) WSP.

- C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non shock gas working pressure or vacuum service to 29 inch Hg, blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3 mm (1/8 inch) NPT gauge port shall be provided for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE
Evacuation (Waste Gas)	White letters on purple background	PURPLE

2.5 VALVE CABINETS

- A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to

accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.

- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording must be approved by the VA project manager.
- C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gage shall be inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

- A. Vacuum Gages:
 - 1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ANSI B40.1, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to-100 kPa (0-30 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Compound gages shall be installed for Vacuum system.
 - 2. For vacuum service upstream of main shutoff valve: A 40 mm (1-1/2 inch) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to -100 kPa (0-30 inches Hg). Compound gages shall be provided for Vacuum system.

2.7 STATION INLETS

- A. Vacuum Station inlets:

1. Station inlets shall be for designated service, consisting of a quick coupler, quick disconnect type with inlet supply tube.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure.
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm outside diameter) (3/8-inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch valve with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) shall be furnished under this specification but installed by manufacturer of PBPU's before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

B. For Ceiling Hose Drops:

1. Brass, stainless steel or chromed metal non interchangeable DISS connections for appropriate service to conform with CGA V-5.
2. Hose assemblies shall be furnished for all ceiling stations for the finished ceiling height as indicated on the drawings. Each hose shall be provided with a heavy chain type dual retractor for vacuum. Retractors made of stainless steel are not acceptable. An extra 450 millimeters (18 inches) of hose length shall be provided for retractors.
3. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing.
- //4. Each inlet shall be securely to rough-in to prevent floating, and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to

supply tubing. Stub tubing shall be labeled for appropriate service. to the installation shall be adjusted compensate for variations in plaster or cover thickness.

2.8 STATION INLET ROUGH-IN

- A. Station inlet rough in shall be Flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.
- B. The modular cover plate shall be constructed from die cast plate, two piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, single thrust mounting and one handed fingertip release of secondary equipment.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU) shall be One piece with construction and material as indicated for modular cover plate.
- D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background
EVACUATION (Waste Gas)	White letters on purple background

2.9 CEILING SERVICES

- A. Column accessories: Each utility column shall be equipped with flush type quick coupler vacuum service station inlets as specified under Article, STATION INLETS. The following inlets, mounted on the utility column shall be provided: three medical vacuum and one anesthesia evacuation.
- B. Ceiling Mounted Station Inlets shall be equipped as specified under Article, STATION INLETS. The station inlets shall be flush mount on ceiling and provide with hose tubing drops and retractors. Male thread DISS connection shall be extended through ceiling plate.
 - 1. Hoses: Conductive, neoprene tubing hoses, color coded for appropriate service shall be capable of, dropping to within 1425 mm (4 feet 6 inches) from floor, with upper end of hose having female DISS connection with nut, easily finger tightened to ceiling inlet, and lower end of hose having DISS connection quick. Color coding for hoses is as follows:

SERVICE	HOSE COLOR
VACUUM	White
EVACUATION (Waste Gas)	Purple

2. Rough-in shall be standard metal single gang, interchangeable, sectional or one piece, securely anchored to ceiling runner channels. Ceiling plate shall be die cast plate, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal. Identification plate shall be attached as specified in Article, STATION INLET ROUGH-IN, to ceiling plate and attached adjacent to each inlet.
3. Hose retractor kit: The hose retractor kits shall be chrome plated, spring loaded assembly. Hose clamps shall have stainless steel sash chain; to automatically withdraw hose assembly a minimum of 508 mm (20 inches) from fully extended position of 1425 mm (4 feet 8 inches) to 1930 mm (6 feet 4 inches) above finished floor.

2.10 VACUUM SWITCHES

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.10.5.
- C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.
- E. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. The tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there

are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used..

- F. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material..
- G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- H. Piping exposed to physical damage shall be protected.
- I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- J. Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluoroethylene (such as Teflon) tape. Liquid sealants shall not be used.
- K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.
- L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.
- M. Ceiling column assembly shall be supported from heavy sub-mounting castings and furnished with the unit as part of rough in. Ceiling columns shall be anchored with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling.
- N. Two 25 mm (1 inch) minimum conduits shall be provided from ceiling column assembly to the adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, and for connection to signal cabling network.
- O. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.

- P. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- Q. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.
- R. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed..
 - 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- S. A vacuum gage 40mm (1 1/2 inch) diameter line shall be installed downstream of each zone valve in cabinets.
- T. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.
- U. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC
- V. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow

3.2 INSTALLER TESTING

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;

1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).
 3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
 5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20% above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.6)
 6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
 7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.
- B. Four originals of the affidavit, shall be distributed; (1) to the engineer, (1) to the owners representative, (1) to the general contractor and (1) to the verifier.

3.3 CONNECTION TO EXISTING LABORATORY VACUUM SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the resident engineer (RE) would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Double Shut-off valves shall be installed at the connection of new line to existing line.
- C. Time for shut-down of the existing vacuum system shall be coordinated with the VA medical center.
- D. Prior to any work being done, new pipeline shall be checked for particulate or other forms of contamination.
- E. Insure that the correct type of pipe tubing and fittings are being used.
- F. A spot check of the existing pipelines shall be made in the facility to determine the level of cleanness present.

- G. The tie-in shall be made as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- H. After the tie-in is made and allowed to cool, slowly bleed the source Vacuum back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- I. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing.
Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the inlet. After the inlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

--- E N D ---

SECTION 22 63 00

GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Gas Systems: Consisting of oxygen, nitrous oxide, nitrogen, and compressed air services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, ceiling services, gages, alarms including low voltage wiring, nitrogen control panels, cylinder manifolds, air compressors, electric motors and starters, air dryers, filters, pressure regulators, dew point, carbon monoxide monitors and all necessary parts, accessories, connections and equipment. Match existing station outlet and inlet terminal connections.
- B. Oxygen System: Ready for connection to outside bulk supply tank, but not including tank.
- C. Nitrous Oxide and Nitrogen Systems: Ready for connection to cylinders, but not including cylinders.
- D. Laboratory and healthcare gas system alarm wiring from equipment to alarm panels.

1.2 RELATED WORK

- A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.
- C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Alarm interface with ECC. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Conduit: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- F. Control wiring: Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- G. Electrical wiring and accessories: Section 26 27 26, WIRING DEVICES.
- H. Electric motors: Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- I. Motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- J. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 QUALITY ASSURANCE

- A. Materials and Installation: In accordance with NFPA 99, (2005) and as specified.

- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.
- C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names and addresses where the product is installed.
- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.
- E. Provide names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.
- G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- I. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Valves.
 - 3. Inlet and outlet cocks
 - 4. Valve cabinets.
 - 5. Gages.

6. Station outlets and rough-in assemblies.
7. Ceiling services.
8. Alarm controls and panels.
9. Pressure Switches.
10. Nitrogen control panels.
11. Manifolds.
12. Air compressor systems (Provide certified compressor test data at start-up.):
 - a. Compressors: Manufacturer and model.
 - b. Characteristic performance curves.
 - c. Compressor operating speed (RPM).
 - d. Capacity: Free air delivered at indicated pressure (L/s) (SCFM).
 - e. Type of bearing in compressor.
 - f. Type of lubrication.
 - g. Type and adjustment of drive.
 - h. Electric motors: Manufacturer, frame and type.
 - i. Speed of motors (RPM).
 - j. Current characteristics and horsepower of motors.
 - k. Receiver capacity and rating.
 - l. Air silencer: Manufacturer, type and model.
 - m. Air filters: Manufacturer, type, model and capacity.
 - n. Pressure regulators: Manufacturer and capacity.
 - o. Dew point monitor: Manufacturer, type and model.
 - p. Air dryers: Manufacturer, type, model and capacity (L/s) (SCFM).
 - q. Carbon monoxide monitor manufacturer, type and model.
 - r. Aftercoolers.
- C. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.
- D. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.
- E. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 TRAINING

- A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by COTR.
- B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
B819-(R2006).....Seamless Copper Tube for Medical Gas Systems
- C. American Society of Mechanical Engineers (ASME):
A13.1-07.....Scheme for Identification of Piping Systems
B16.22-01(R2005)Wrought Copper and Bronze Solder-Joint Pressure Fittings
B40.100 (2005)Pressure Gauges and Gauge Attachments Boiler and Pressure
Vessel Code -
Section VIII-07.....Pressure Vessels, Division I
Section IX-07.....Welding and Brazing Qualifications
- D. American Welding Society (AWS):
AWS A5.8-04Braze Filler Metal
AWS B2.2-91Standard for Braze Procedure and Performance Qualification
(Modified per NFPA 99)
- E. Compressed Gas Association (CGA):
C-9-04Standard Color Marking of Compressed Gas Cylinders
G-4.1 (2009).....Cleaning Equipment for Oxygen Service
G-10.1(2008)Nitrogen, Commodity
P-9-01Inert Gases Argon, Nitrogen and Helium
V-1-05Standard for Compressed Gas Cylinder Valve Outlet and Inlet
Connections
- F. National Electrical Manufacturers Association (NEMA):
ICS-6-93(R2006).....Industrial Controls and Systems Enclosures
- G. National Fire Protection Association (NFPA):
99-05Health Care Facilities
- H. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)
- I. Manufacturing Standardization Society (MSS):
MSS-SP-72-99Ball Valves With Flanged or Butt Welding For General Purpose

MSS-SP-110-96	Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends
MSS-SP-73-03	Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Screw Joints: Polytetrafluoroethylene (teflon) tape.
- D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.
- E. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint.
- F. Apply piping identification labels at the time of installation in accordance with current NFPA. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED LABORATORY AND HEALTHCARE GASES PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish, (125 and 250 PS1 Classes).
 - 3. Nipples: ASTM B 687, Chromium-plated.

4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
5. Valves: Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.3 VALVES

- A. Ball: In-line, other than zone valves in cabinets:
 1. Seventy five millimeter (2 1/2 inches) and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service
 2. Eighty to one hundred millimeter (3-4 inches): Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full port, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.
- B. Check:
 1. Eighty millimeter (3 inches) and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 2750 kPa (400 psi) WOG minimum working pressure.
 2. One hundred millimeter (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 1025 kPa (150 psi) WSP.
- C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inch Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3 mm (1/8 inch) NPT gauge port for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
NITROUS OXIDE	White letters on blue background	BLUE
NITROGEN	White letters on black background	BLACK
MEDICAL AIR	Black or white letters on yellow background	YELLOW
CARBON DIOXIDE	Black or white letters on gray background	GRAY

2.4 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 foot 6 inches) above floor.
- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate must be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.
 1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
 2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with

dial range 1-690 kPa (1-100 psi) for air service // , and // 1-690 kPa (1-100 psi) // 1-2050 kPa (1-300 psi) // for [insert special gas here] service // .

2.6 STATION OUTLETS

- A. For all services except ceiling hose drops and nitrogen system: For designated service, consisting of a quick coupler and inlet supply tube. Provide coupler that is non-interchangeable with other services, and leak proof under three times the normal working pressure. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet and inlet securely to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm outside diameter) (3/8-inch outside diameter) tubing for connection to supply. Identification of each gas service shall be permanently cast into the back plate and shall be visible through a transparent plastic guard. Label stub tubing for appropriate service. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein. Install completion kits (valve body and face plate) for the remainder of required tests.
- B. For Ceiling Hose Drops and Nitrogen Service: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet and inlet securely to rough-in to prevent floating, and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjust to compensate for variations in plaster or cover thickness.

2.7 STATION OUTLETS

For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet securely to outlet rough-in to prevent floating, and provide each outlet with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or cover thickness. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of

PBPUs before initial tests specified herein. Install outlet completion kits (valve body and face plate) for the remainder of required tests.

2.8 STATION OUTLET ROUGH-IN

- A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.
- B. Modular Cover Plate: Die cast back plate, two-piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, with mounting flanges on all four sides, secured to rough-in with stainless steel or chromium plated countersunk screws.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU): One-piece with construction and material as indicated for modular cover plate.
- D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
OXYGEN	White letters on green background
NITROUS OXIDE	White letters on blue background
NITROGEN	White letters on black background
MEDICAL AIR	Black or white letters on yellow
CARBON DIOXIDE	White letters on gray background

2.9 CEILING SERVICES

- A. Column accessories:
 - 1. Equip each utility column with flush type quick coupler gas service station outlets, except nitrogen outlets shall be DISS, as specified under Article, STATION OUTLETS. Provide the following outlets, mounted on the utility column: two oxygen, one nitrous oxide, one nitrogen, one medical air, and one carbon dioxide.
 - 2. Provide one 48 mm by 80 mm (1-7/8" by 3") blank and face plate for future installation of mass spectrometer inlet tubing and wiring.
 - 3. Provide spacing to allow for future installation of up to three monitoring receptacles.
 - 4. Provide four single, NEMA 5-20R, hospital grade receptacles rated at 20 amps, 125 volts, 2 pole, 3 wire; two grounding receptacles. Coordinate with Section 26 27 26, WIRING DEVICES.
 - 5. Equip column with four I.V. hooks.
 - 6. Provide one 48 mm by 80 mm (1 7/8" x 3") blank face plate for computer connection.
- B. Articulating Utility Column:
 - 1. Pendent: Articulating arm and head constructed of lightweight aluminum alloy castings enclosed in high impact, flame retardant (UL 94 V-O) dress shrouds. Arm shall have a minimum of 508 mm (20-inch) vertical range of motion and a horizontal swing of 5.67 RAD

- (330 degrees), adjustable in .26 RAD (15 degree) increments. Head shall have a minimum rotation of 5.76 RAD (330 degrees) adjustable in .26 RAD (15 degree) increments. Minimum reach of the arm from ceiling pivot to head pivot is 889 mm (37 inches). The total reach of the pendant with head perpendicular to the arm axis is 1450 mm (57 inches). Vertical motion shall be achieved by 93 watts (1/8 hp) induction motor. Driven linear motion is by hand control contained in housing. Pneumatic driven unit shall consist of a pneumatic cylinder, duplex regulating valve, pressure gauge, filter, pressure relief valve, master control valve and lubricator/muffler. The entire vertical motor mechanism within unit shall be furnished and pre-installed. The weight capacity of head shelf shall be 79 kg (175 pounds) of weight mounted onto integral shelf or 57 kg (125 pounds) if the optional monitor mount is used. Nitrogen control system shall be integral with the unit with internal regulators mounted in the dispensing head. Factory assembled and tested. Provide with complete protective cover for the duration of construction.
2. Ceiling Support: Provide manufacturers standard anchoring device for pendant. Provide all required hardware to support pendant from the building structure.
- C. Retractable Utility Column:
1. Column: Upper section for rigid mounting at drop-ceiling level, and counter-balanced telescoping lower section capable of being extended and retracted minimum 450 mm (18-inches). Provide fail-proof stops to prevent the underside from extending lower than 1675 mm (5 foot 6 inches) above finished floor. Equip with combination handle and release lever to allow the lower telescoping section to be positively locked in any position from fully extended to fully retracted. Construct vertical sections with 1 mm (20 gage) stainless steel and bottom plate with 1.9 (14 gage) stainless steel. Welded seams shall be ground smooth for seamless appearance. Except for the escutcheon which may be extruded aluminum, exposed surfaces shall be NAAMM Number 4 satin finish stainless steel. Provide access panels to allow inspection of interior column fittings. Nitrogen control system shall be integral with the unit with internal regulators mounted in the dispensing head. Factory assembled and tested. Provide with complete protective cover for the duration of construction.
- D. Ceiling Mounted Station Outlets: As specified under Article, STATION OUTLETS, flush mount on ceiling and provide with hose tubing drops and retractors. Extend male thread DISS connection through ceiling plate.
1. Hoses: Conductive, neoprene tubing, color coded for appropriate service, dropping to within 1372 mm (4 feet 6 inches) from floor, with upper end of hose having female DISS connection with nut, easily finger tightened to ceiling outlet or inlet, and lower end of hose having DISS connection only for nitrogen service, and // matching existing equipment // having quick coupler // for all other services. Color coding for hoses is as follows:

SERVICE	HOSE COLOR
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SERVICE	HOSE COLOR
OXYGEN	Green
NITROUS OXIDE	Blue
NITROGEN	Black
AIR	Yellow
CARBON DIOXIDE	Gray

2. Rough-in: Standard metal single gang, interchangeable, sectional or one piece, securely anchored to ceiling runner channels; ceiling plates of die cast plate, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal. Attach identification plate, as specified in Article, STATION OUTLET AND INLET ROUGH-IN, to ceiling plate adjacent to each outlet and inlet.
3. Hose retractor kit: Chrome-plated, spring loaded assembly and hose clamps with stainless steel sash chain; to automatically withdraw hose assembly a minimum of 508 mm (20-inches) from fully extended position of 1425 mm (4 feet 8 inches) to 1930 mm (6 feet 4 inches) above finished floor.

2.10 PRESSURE SWITCHES

General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range set by inside or outside adjustment; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

2.11 NITROGEN CONTROL PANEL (NCP)

- A. General: For nitrogen service, consisting of a line pressure control regulator, outlet line pressure gage, DISS service outlet, and supply valve, assembled and rigidly mounted in a roughing-in assembly, and provided with a metal cover plate. Panel shall be designed to deliver 10 L/s (20 SCFM) at 1535 kPa (223 psi). Unit may be recessed wall mounted or integral with the articulating arm or column with individual regulators for each outlet.
- B. Manifold Assembly: Mounted to a steel support bracket, factory assembled and tested, ready for installation in the roughing-in assembly.
 1. Supply valve, bronze bodied, double seal, full flow, ball type, designed for working pressure in excess of 1700 kPa (300) psi, with chrome plated brass ball which seals in both directions, requiring only a quarter turn of the knob from open to closed position.
 2. Line pressure control regulator, self-relieving, diaphragm type, with high-flow precision adjustment and working pressure in excess of 1700 kPa (250 psi).
 3. Line pressure gage, to monitor the gas outlet line pressure, calibrated from 0 to 2000 kPa (300 psi) in increments of 100 kPa (10 psi).
 4. Nitrogen service outlet, DISS type as specified under Article, STATION OUTLETS, with a self-sealing dust plug, having a working pressure of 1700 kPa (250 psi) maximum.

5. Two 146 mm (5-3/4 inch) lengths of 10 mm (3/8-inch) outside diameter type "K" copper tubing for connection to gas service supply line and to remote outlet line.
- C. Roughing-In Assembly: Designed for recessed installation, consisting of a prime painted steel fabricated back box with mounting flanges on all four sides, with provisions to securely anchor the back box to wall construction. Equip with a crossover "U" tube to facilitate testing of the nitrogen system prior to the manifold installation, and a plaster shield to prevent dust or other foreign matter from contaminating internal parts prior to final assembly.
- D. Cover plate Assembly: Chromed cast metal or NAAMM Number 4 satin finished stainless steel panel with provisions for line pressure gage(s), nitrogen outlet, regulator and supply valve knobs, attaching directly to the roughing-in assembly by means of four Number 6 - 32 by 40 mm (1-1/2 inch) long mounting screws, with plaster adjustments up to 20 mm (3/4 inch).

2.12 PRESSURE REGULATORS:

- A. For 690 kPa (100 psi) regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.
 1. For systems 5 L/s (10 scfm) and below: Brass or bronze body and trim, reduced pressure range 170 – 850 kPa (25 – 125 psi) adjustable, spring type, diaphragm operated diaphragm operated, relieving. Delivered pressure shall vary not more than one kPa (0.15psi) for each 10 kPa (1.5psi) variation in inlet pressure.

2.13 EMERGENCY LOW PRESSURE OXYGEN INLET

- A. The Low Pressure Emergency Oxygen Inlet provides an inlet for connecting a temporary auxiliary source of oxygen to the oxygen pipeline system for emergency or maintenance situations per NFPA 99.
- B. The inlet consist of a 1" (25 mm) ball valve, pressure gauge and a 1/2"/1" NPTF connection housed in a weather tight enclosure. The enclosure is labeled "Emergency Low Pressure Gaseous Oxygen Inlet", and includes a padlock staple to prevent tampering or unauthorized access. The enclosure is suitable for recess mounting on the exterior of the building being served. The enclosure is 14 gauge, cold rolled steel with a primer coat of paint. The Emergency Oxygen Inlet is connected at a point downstream of the main supply line shutoff valve.
- C. Check valves are provided for installation in the emergency supply line and in the main supply line between the main line shutoff valve and the emergency supply line connection per NFPA 99. Check valves have a cast bronze body and straight through design for minimum pressure drop.
- D. The check valves for sizes under 3" (76 mm) are soft seated, bubble tight, self aligning, and spring loaded, and ball type check valves. Three inch (76 mm) check valves are hard seated, spring loaded, self aligning ball type checks with cone seats (3" valves may not be "bubble tight"). Check valves are fast acting.

- E. A relief valve is provided for installation in the emergency supply line per NFPA 99. The relief valve has a brass body, single seat design, and is cleaned for oxygen use. It automatically reseats to provide a "bubble tight" seal after discharging excess gas. Pre-set at 75 psi.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. In accordance with current NFPA. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.
- B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.
- D. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.
- E. Spacing of hangers: Current NFPA.
- F. Rigidly support valves and other equipment to prevent strain on tube or joints.
- G. While being brazed, joints shall be continuously purged with *oil* free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- H. Do not bend tubing. Use fittings.
- I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.
- J. Provide two 25 mm (1 inch) minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, for connection to signal cabling network.
- K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- M. Pipe compressor intake to a source of clean ambient air as indicated in current NFPA.
- N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- O. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.
 2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- P. Provide 40mm (1 1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.
- Q. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 TESTS

- A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.
- B. Laboratory and healthcare testing agency shall perform the following:
 1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
 2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
 3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
 4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.
 5. Outlet and inlet flow test:
 - a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - b. Oxygen, nitrous oxide and air outlets must deliver 100 Lpm (3.5 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 350 kPa (50 psi).
 - c. Nitrogen outlets must deliver 565 Lpm (20 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 1445 kPa (210 psi).

- d. Needle valve air outlets must deliver 1.5 scfm with a pressure drop of no more than five psi, and static pressure of 350 kPa (50 psi).
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Allowable concentrations are below the following:

Dew point, air	4 degrees C (39 degrees F) pressure dew point at 690 kPa (100 psi)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:
- Analyze each pressure gas source and outlet for concentration of gas, by volume.
 - Make analysis with instruments designed to measure the specific gas dispensed.
 - Allowable concentrations are within the following:
 - Laboratory air 19.5 percent to 23.5 percent oxygen.

Oxygen	>=97 plus percent oxygen
Nitrous oxide	>=99 plus percent nitrous oxide
Nitrogen	>=99 plus percent nitrogen
Medical air	19.5 percent to 23.5 percent oxygen
Carbon Dioxide	99 plus percent carbon dioxide

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (36 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.3 CONNECTION TO EXISTING LABORATORY GAS SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the resident engineer (RE) would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.

- B. Install shut-off valve at the connection of new line to existing line.
- C. Coordinate time for shut-down of the existing laboratory and healthcare system with the VA medical center.
- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected to cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination.
- F. Insure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.
- H. Reduce the pressure to zero and make the tie-in as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

3.4 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

SECTION 22 66 00
CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for chemical waste systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures:
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1-07..... Scheme for Identification of Piping Systems
 - B16.11-01..... Forged Steel Fittings, Socket-Welding and Threaded
 - B16.12-98 (R 2006)..... Cast Iron Threaded Drainage Fittings ANSI/ASME
 - B16.15-06(R 2006)..... Cast Bronze Threaded Fittings ANSI/ASME
- C. American Society for Testing and Materials (ASTM):
 - A74-06..... Standard Specification for Cast Iron Soil Pipe and Fittings
 - A183-03) Standard Specification for Carbon Steel Track Bolts and Nuts
 - A312-08..... Standard Specification for Seamless and Welded Austenitic
Stainless Steel Pipe
 - A733-03..... Standard Specification for Welded and Seamless Carbon Steel
and Austenitic Stainless Steel Pipe Nipples

- C564-03a Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- D401-07 Standard Specification for Propylene Plastic Injection and Extrusion Materials
- D2447-03 Standard Specification for Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter
- D2564-04e1 Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
- D2665-07 Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
- D4101-07 Standard Specification for Propylene Plastic Injection and Extrusion Materials
- D. International Code Council:
- IPC-06 International Plumbing Code
- E. Cast Iron Soil Pipe Institute (CISPI):
- 301-05 Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- 310-04 Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- SPEC WRITER NOTE: Make material requirements agree with applicable requirements specified in the referenced Applicable Publications. Update and specify only that which applies to the project.

PART 2 - PRODUCTS

2.1 CHEMICAL RESISTANT WASTE AND VENT PIPING

- A. The material shall include connecting fittings in stacks or mains.
- B. The chemical resistant waste and vent piping shall be high silicon iron pipe and drainage pattern fittings conforming to ASTM A861. The cast iron pipe shall be close grained, containing not less than 14.25 percent silicon content.
1. The joints shall be mechanical joint type with stainless steel clamps with TFE inner sleeve and CR outer sleeve.
 2. The joints shall be bell and Spigot Joint type joint using acid resistant packing and lead calking materials.
- C. The chemical resistant waste and vent pipe material shall be extruded polypropylene plastic pipe and drainage pattern fittings conforming to ASTM F1412. The polypropylene pipe and fittings shall be schedule 40 and made from a polypropylene resin with a fire retardant additive

complying with ASTM D4101 with mechanical joints for sizes under 3 inches (DN 75) and fusion and mechanical joints for sizes 3 inches (DN 75) and over.

- D. The chemical resistant waste and vent pipe material shall be PVDF pipe and drainage pattern fittings conforming to ASTM F1673. The PVDF pipe and fittings shall be schedule with mechanical joints for sizes under 80 mm (3 inches) and fusion and mechanical joints for sizes 80 mm (3 inches) and over.

2.2 PIPING SPECIALTIES

- A. Plastic dilution traps shall be corrosion resistant polypropylene with removable base and mechanical joint connections. The dilution tanks shall have a 3.8 liter (one gallon) capacity with a clear base. The dilution tank shall have two 40 mm or DN40 (NPS 1-1/2) top inlets and one 40 mm or DN40 (NPS 1-1/2) side outlet.
- B. High silicon iron dilution traps shall have 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 or NPS 2) as required for fixture and waste with mechanical joints, and conforming to ASTM A861.
- C. Glass drain line interceptor drum traps shall have 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 or NPS 2) as required for fixture and waste and conforming to ASTM C 1053.
- D. Corrosion resistant P-trap or drum trap shall have 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 or NPS 2) as required for fixture and waste and conform to ASTM A 861 for high silicon iron pipe with hubless joints, ASTM D4101 for polypropylene pipe with mechanical joints, ASTM D 3222 for PVDF pipe with mechanical joints, and ASTM C 1053 for glass pipe with coupling connections.

2.3 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm or DN100 (4 inches); not less than 100 mm or DN100 (4 inches) for larger pipe. Cleanouts for chemical waste drain pipe shall be of same material as the pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged chemical waste drain.
- B. Floor cleanouts shall have cast iron body and frame with square adjustable scoriated secured nickel bronze top. The cleanout shall be vertically adjustable for a minimum of 50 mm or DN50 (2 inches). When a waterproof membrane is used in the floor system, a clamping collar shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. The vertical cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover shall be furnished with a minimum opening of 150

by 150 mm (6 by 6 inches) at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed roughing work, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required. D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 WATERPROOFING

- A. A sleeve flashing device shall be provide at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International plumbing code and these specifications.
- B. Branch piping for chemical waste piping system shall be installed and connected to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Piping shall be installed for reagent racks. The piping shall be arranged neatly and located as required by the equipment.
- D. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
- E. All pipe runs shall be laid out to avoid interference with other work.
- F. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- G. The piping shall be installed to permit valve servicing or operation.
- H. The piping shall be installed at the indicated slopes or according to the International plumbing code.
- I. The piping shall be installed free of sags and bends.
- J. Seismic restraint shall be installed where required by code.
- K. Changes in direction for chemical waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be

used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected.

Reducing size of drainage piping in direction of flow is prohibited.

- L. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- M. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. for PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS, AND ACCESSORIES

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.

- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 to NPS 2): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. 80 mm or DN 80 (NPS 3): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. 100 mm or DN 100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 to NPS 8): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 - 5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 to NPS 12): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. Vinyl coated hangers shall be installed for glass piping. The maximum horizontal spacing and minimum rod diameters shall be:
 - 1. For 25 mm or DN25 to 32 mm DN32 (NPS 1 and NPS 1-1/4), the maximum spacing shall be 1.22 meters (48 inches) with 10 mm (3/8 inch).
 - 2. For 40 mm or DN40 and 50 mm or DN50 (NPS 1-1/2 and NPS 2), the maximum spacing shall be 1.83 meters (72 inches) with 10 mm (3/8 inch).
 - 3. For 80 mm or DN80 (NPS 3 inch), the maximum spacing shall be 1.83 meters (72 inches) with 13 mm (1/2 inch).
 - 4. For 100 mm (DN100) (NPS 4 inch), the maximum spacing shall be 1.83 meters (72 inches) with 16 mm (5/8 inch).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 meters (15 feet). In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING,
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, and Hangers shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.
 - 4. Adjustable Floor Rests and Base Flanges shall be steel.
 - 5. Hanger Rods shall be carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.

6. Riser Clamps shall be malleable iron or steel.
 7. Rollers shall be Cast iron.
 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 100 mm (4 inches) in length and be 16 gauge steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop system that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Chemical waste and vent piping shall conform to the following:
1. Where waste lines from fixtures are shown on plans to be chemical resistant, vents from those fixtures shall also be chemical resistant.
 2. Storage and installation for PVC chemical resistant pipe shall comply with ASTM D2665.
 3. Glass Pipe installation shall be as recommended by the manufacturer. Glass pipe pitch shall be 1 : 50 (1/4 inch per foot), minimum.
 4. Mechanically Joined Polypropylene Pipe requires a pre-grooved pipe or cutting of a groove in each pipe section using a rotation cutting tool. Polypropylene chemical resistant pipe pitch shall be 6 mm minimum (1/4 inch per foot) minimum. Mechanically joined pipe shall not be installed below grade.
 5. Plastic chemical waste pipe shall not be installed within 23 m (75 feet) of hot water appliances (autoclaves, dishwashers, sterilizers) and similar equipment.
 6. High silicon content cast iron pipe with bell and spigot joints and heat fusion plastic pipe may be used below grade under building.

3.5 TESTS

- A. The chemical resistant pipe system shall be tested either in its entirety or in sections.

- B. Tests for Chemical Resistant Waste, vent, and Silver Recovery Systems shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted as directed.
1. If entire system is tested using a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
 2. Air pressure test of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (two ounces) of peppermint into each line or stack.

--- E N D ---

**SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: Resident Engineer
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout
- E. Section 05 50 00, METAL FABRICATIONS
- F. Section 07 84 00, FIRESTOPPING
- G. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- H. Section 07 92 00, JOINT SEALANTS
- I. Section 09 91 00, PAINTING
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- K. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation
- L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- M. Section 23 23 00, REFRIGERANT PIPING
- N. Section 23 31 00, HVAC DUCTS and CASINGS
- O. Section 23 36 00, AIR TERMINAL UNITS
- P. Section 23 37 00, AIR OUTLETS and INLETS
- Q. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
 - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
 - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
 - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.
 - 4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 - 5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 - 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 - 7. Asbestos products or equipment or materials containing asbestos shall not be used.
- E. Equipment Service Organizations:
 - 1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
 2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.
- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- H. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
 - //b. Interstitial space.//
 - c. Hangers, inserts, supports, and bracing.
 - d. Pipe sleeves.
 - e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
 2. Submit electric motor data and variable speed drive data with the driven equipment.
 3. Equipment and materials identification.
 4. Fire-stopping materials.
 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 6. Wall, floor, and ceiling plates.
- J. HVAC Maintenance Data and Operating Instructions:
 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
 - 430-2009 Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
 - B31.1-2007 Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
 - IP-20-2007 Specifications for Drives Using Classical V-Belts and Sheaves
 - IP-21-2009 Specifications for Drives Using Double-V (Hexagonal) Belts
 - IP-22-2007 Specifications for Drives Using Narrow V-Belts and Sheaves
- E. Air Movement and Control Association (AMCA):
 - 410-96 Recommended Safety Practices for Air Moving Devices
- F. American Society of Mechanical Engineers (ASME):
 - Boiler and Pressure Vessel Code (BPVC):
 - Section I-2007 Power Boilers
 - Section IX-2007 Welding and Brazing Qualifications
 - Code for Pressure Piping:
 - B31.1-2007 Power Piping
- G. American Society for Testing and Materials (ASTM):
 - A36/A36M-08 Standard Specification for Carbon Structural Steel
 - A575-96(2007) Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
 - E84-10 Standard Test Method for Surface Burning Characteristics of Building Materials
 - E119-09c Standard Test Methods for Fire Tests of Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 - SP-58-2009 Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
 - SP 69-2003 Pipe Hangers and Supports-Selection and Application
 - SP 127-2001 Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
 - MG-1-2009 Motors and Generators
- J. National Fire Protection Association (NFPA):
 - 31-06 Standard for Installation of Oil-Burning Equipment
 - 54-09 National Fuel Gas Code
 - 70-08 National Electrical Code
 - 85-07 Boiler and Combustion Systems Hazards Code

90A-09.....Standard for the Installation of Air Conditioning and Ventilating
Systems

101-09Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS – WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Resident Engineer.
- D. Phasing of Work: Comply with all requirements shown on drawings or specified.

- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and,

Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.5 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.6 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.7 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
 - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2

- by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to Metal Pan or Deck: As required for materials specified in // Section 05 31 00, STEEL DECKING.// Section 05 36 00, COMPOSITE METAL DECKING .
- G. Attachment to existing structure: Support from existing floor/roof frame.
- H. Attachment to Wood Construction: Wood screws or lag bolts.
- I. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two

13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

K. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

2.8 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.9 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.10 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.

- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.11 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.12 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer.

If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.

3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

- O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment or to ceiling structure, whichever is lower (NFPA 70).
- P. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

- F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame

dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.

3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 - 6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
 - 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall

correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.9 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.10 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.11 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.12 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
 - 1. Planning systematic TAB procedures.
 - 2. Design Review Report.
 - 3. Systems Inspection report.
 - 4. Duct Air Leakage test report.
 - 5. Systems Readiness Report.
 - 6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 - 7. Vibration and sound measurements.
 - 8. Recording and reporting results.
- B. Definitions:
 - 1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
 - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 - 3. AABC: Associated Air Balance Council.
 - 4. NEBB: National Environmental Balancing Bureau.
 - 5. Hydronic Systems: Includes heating hot.
 - 6. Air Systems: Includes all outside air, supply air, return air, exhaust air, and relief air systems.
 - 7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION: General Mechanical Requirements.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- E. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
- F. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- H. Section 23 34 00, HVAC FANS

- I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training
- J. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
 - 3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
 - 4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.

- b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
- 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
 - 1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
 - 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
 - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
 - h. Chilled water coils: Minus 0 percent to plus 5 percent.
 - 3. Systems shall be adjusted for energy efficient operation as described in PART 3.
 - 4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Resident Engineer) and one hydronic system (pumps and three coils) as follows:

- a. When field TAB work begins.
- b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Resident Engineer staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
 - 1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
 - 2. Systems inspection report on equipment and installation for conformance with design.
 - 3. Duct Air Leakage Test Report.
 - 4. Systems Readiness Report.
 - 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 - 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
 - 2007HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
 - 2002AABC National Standards for Total System Balance
- D. National Environmental Balancing Bureau (NEBB):
 - 7th Edition 2005Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
 - 2nd Edition 2006Procedural Standards for the Measurement of Sound and Vibration

3rd Edition 2009Procedural Standards for Whole Building Systems Commissioning of New Construction

- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to resident engineer.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for //pre construction air and water flow rate and for// each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
- D. Allow 10 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include terminal units, room diffusers/outlets/inlets, and laboratory fume hoods and biological safety cabinets.
 - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.

2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
 - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
5. Record final measurements for air handling equipment performance data sheets.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in //Section 23 05 11, COMMON WORK RESULTS FOR HVAC // Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION//. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
 1. Take readings in rooms, approximately // three // five // ten // fifteen (15) // percent of all rooms. The Resident Engineer may designate the specific rooms to be tested.

2. Provide cooling tower sound measurements. Refer to Section 23 65 00, COOLING TOWERS.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
 1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
 - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
 - b. Measure octave band sound pressure levels with specified equipment "off."
 - c. Measure octave band sound pressure levels with specified equipment "on."
 - d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
 - a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use // 10 meters (30 feet) // 13 meters (40 feet) // 16 meters (50 feet) // for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Resident Engineer and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the Resident Engineer based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

-- E N D --

SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, //interstitial space, // and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, , crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 8. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watt per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
 - 10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
 - 12. HWH: Hot water heating supply.
 - 13. HWHR: Hot water heating return.
 - 14. CW: Cold water.
 - 15. SW: Soft water.

16. HW: Hot water.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.
- E. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.
- F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Criteria:
 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors
- (2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

//4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics. //

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

- (1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides
- (2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in *NFPA 251, Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
 - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
 - 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
 - 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
 - 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-P-535E (2)- 99Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL-A-3316C (2)-90Adhesives, Fire-Resistant, Thermal Insulation
 - MIL-A-24179A (1)-87Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88	Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
MIL-C-20079H-87	Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
D. American Society for Testing and Materials (ASTM):	
A167-99(2004)	Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
B209-07	Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C411-05	Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
C449-07	Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
C533-09	Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
C534-08	Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
C547-07	Standard Specification for Mineral Fiber pipe Insulation
C552-07	Standard Specification for Cellular Glass Thermal Insulation
C553-08	Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
C585-09	Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
C612-10	Standard Specification for Mineral Fiber Block and Board Thermal Insulation
C1126-04	Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
C1136-10	Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
D1668-97a (2006)	Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
E84-10	Standard Test Method for Surface Burning Characteristics of Building Materials
E119-09c	Standard Test Method for Fire Tests of Building Construction and Materials

- E136-09b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
- 96-08Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations
- 101-09Life Safety Code
- 251-06Standard methods of Tests of Fire Endurance of Building Construction Materials
- 255-06Standard Method of tests of Surface Burning Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08
- G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):
- SP58-2009Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), k = 0.045 (0.31) C.
ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, k = 0.033 (0.29) at 240 degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.7 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance \leq 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork //exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.)in high humidity areas//conveying fluids below ambient temperature//. The vapor barrier jacket shall

consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

2.8 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.9 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching // monel or // galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- I. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. // The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting.// Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- J. Firestop Pipe and Duct insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions

- d. Fire partitions
- K. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- L. Provide vapor barrier jackets over insulation as follows:
 - 1. All piping and ductwork exposed to outdoor weather.
 - 2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.
- M. Provide metal jackets over insulation as follows:
 - 1. All piping and ducts exposed to outdoor weather.
 - 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
 - 1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
 - 2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - 3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, //interstitial spaces// and duct work exposed to outdoor weather:
 - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct // unlined air handling units // and afterfilter housing.
 - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
- B. Flexible Mineral Fiber Blanket:
 - 1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts

exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.

2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
 3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
 4. Concealed return air duct:
 - a. In attics (where not subject to damage) and where exposed to outdoor weather: 50mm (2 inch) thick insulation faced with FSK,
 - b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
 - d. Concealed return air ductwork in other locations need not be insulated.
 5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
 6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
- C. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

- c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
- 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- D. Rigid Cellular Phenolic Foam:
 - 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
 - 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
 - 3. Provide secure attachment facilities such as welding pins.
 - 4. Apply insulation with joints tightly drawn together
 - 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
 - 6. Final installation shall be smooth, tight, neatly finished at all edges.
 - 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
 - 8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
 - 9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
 - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.
- E. Cellular Glass Insulation:
 - 1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
- F. Polyisocyanurate Closed-Cell Rigid Insulation:
 - 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
 - 2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
 - 3. Install insulation with all joints tightly butted (except expansion) joints in hot applications).
 - 4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.

5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

G. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC //and Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION//.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape

sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
 - a. Chilled water pumps
 - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
 - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
 - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed-Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed-Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC and GCR (where underground)	Polyiso-cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

--- E N D ---

SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the HVAC systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- D. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following HVAC systems will be commissioned:
 - 8. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
 - 10. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).

11. Laboratory Exhaust Systems (Fume hoods, pressure controls, system alarms, fans, motors, and Variable Speed Drives).
13. Laboratory Ventilation Systems (Supply air terminal units and controls, pressure controls and alarms, fans, motors, and Variable Speed Drives).

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23
CONTROLS AND INSTRUMENTATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. The General Provisions of the Contract, including General and Supplementary Conditions and Division 1 - Specification Sections and Contract Documents apply to work in this section. Consult them for further instructions and be governed by the requirements thereunder.

1.2 DESCRIPTION

- A. Work Included
1. Provide an automatic temperature control (ATC) system of direct digital controls with solid state electronic to comprise a complete system, furnished and installed by the Temperature Control Manufacturer or by the Manufacturer's representative as approved under paragraph 2.1 "Acceptable Manufacturers". The complete ATC system shall include all requirements set forth in this Section, and the Related Requirements in Division 15 and Division 16 documents.
 2. Direct Digital Control shall be defined as a control technique through which the process variable is continuously monitored by a digital microprocessor computer which accomplishes loop control by calculating a control solution for output to a control device.
 - a. The Building Management System (BMS) shall be a complete system designed for use with the enterprise IT systems. This functionality shall extend into the equipment rooms. Devices residing on the automation network located in equipment rooms and similar shall be fully IT compatible devices that mount and communicate directly on the IT infrastructure in the facility. Contractor shall be responsible for coordination with the owner's IT staff to ensure that the FMS will perform in the owner's environment without disruption to any of the other activities taking place on that LAN.
 - b. All points of user interface shall be on standard PCs that do not require the purchase of any special software from the BMS manufacturer for use as a building operations terminal. The primary point of interface on these PCs will be a standard Web Browser.
 3. The DDC system shall consist of independent, stand alone; control units and VAV box terminal control units. The control units shall contain their own microprocessors complete with all necessary software logic functions to perform all specified control sequences in a completely independent manner. Include all software packages detailed in this specification for current or future use. Provide all necessary wiring, hardware, software and accessories to tie all control units and VAV box terminal control units together through a communication network system for programming, data gathering, setpoint adjustment, alarming, and system checkout at a single point in the building. The DDC system must meet current FCC requirements.

4. The system shall be complete in all respects, put in operation and calibrated under occupied conditions. This contractor is responsible for providing all sequences of operations specified in this section even if equipment and controls are furnished by others. For sequences specified in other sections, if equipment and controls are furnished by others, the temperature control contractor shall be responsible for verifying sequences of controls and coordination.
 5. All temperature controls shall be of the approved manufacturers provided by a single source responsibility.
- B. General: All automatic control valves shall be furnished by the Temperature Control Contractor and installed under his supervision under the Mechanical Division, Section 23 21 13 Mechanical HVAC piping. All automatic control dampers and air monitor stations unless otherwise specified, shall be furnished by the Temperature Control Contractor and installed under his supervision under the Air Distribution Section 23 31 00.

1.3 WIRING

- A. All wiring shall comply with the National Electric Code (latest edition), local codes and the Electrical Division of these specifications.
- B. All control interlocks and wiring done at the factory, and 120 volt power circuits to each control panel or control panels shall be wired by the Temperature Control Contractor, except control junction box shown on the plans and schedules. Power circuits shall be provided under the Electrical Division for control panels and VAV box centralized transformer panels.
- C. If more 120 volt power circuits are required than shown on the drawings due to additional equipment required by the ATC Contractor, the cost of additional power circuits shall be the responsibility of the ATC Contractor.

1.4 CONCEALMENT

- A. Conceal wiring in all finished areas.

1.5 SUBMITTALS

- A. The ATC Contractor shall submit shop drawings of all components of the ATC System including all equipment, control panels, and wiring diagrams in accordance with Section 15010. Work shall not begin until acceptance of submittals has been obtained from the Engineer. Field wiring and installation of control components may begin prior to completion of the DDC System software, provided this portion has been accepted by the engineer. Upon review and acceptance of the submittals, the ATC Contractor shall disperse the required information to all other trades involved in the work managed by the ATC system.
- B. Shop drawings shall be submitted on reproducible 11" x 17" sheets. These shall be corrected to "record" conditions at the end of the job and included with the mechanical "record" drawings as described in Section 23 and Division 1.
- C. Shop drawing shall consist of engineering data on each control system component, control diagrams, wiring diagrams, damper schedule, automatic valve schedule with CVs, flows and pressure drop, sequence of control, piping diagrams for all valves, control panels and panel layouts, installation and calibration instructions. Shop drawings shall include sufficient product information to determine compliance to these specifications. Provide air compressor sizing calculations. Control diagrams shall include:
 1. Schematic representation of system under control with field devices located, piped and wired.

2. Control panel layout showing instruments fully piped or wired to numbered terminal strips.
 3. Front panel face layout with nameplate schedule, and location in building, for each panel.
 4. Bill of Material; scheduling all items by using code abbreviation indicating quantity, manufacturer, manufacturer's code number, and full equipment descriptive literature, i.e., dampers, valves, relays, controllers, sensors and miscellaneous devices.
 5. Written sequence of control incorporating into the written sequence all functional devices using device code abbreviation or point number.
 6. Calibration Schedule and set point for every device.
- D. Final DDC programming will be developed as part of the system shop drawing review, during system startup and during final evaluation and set up of the project. The ATC Contractor must anticipate some software changes required by the Engineer or Owner to bring the control system in line with optimum performance and energy efficiency.
- E. Programming Manual: Provide a Programming Manual describing programming and testing, system starting, a system overview, and a detailed description of each software feature. The manual shall instruct the user on programming or reprogramming any portion of the system and include all control programs, variables, set points, time periods, messages, passwords and other information necessary to load, alter, test, and execute the system. The manual shall also include:
1. Complete descriptions of the programming language including commands, editing and writing control programs; the printouts and logs; and mathematical calculations.
 2. Instructions on modifying any control point, verifying error status, changing passwords, and initiating or disabling control programs.
 3. An operator's reference table listing the addresses of all connected input points and output points. Initial settings shall be shown where applicable.
 4. Control Algorithms.
- F. Control Algorithms: All control sequences shall be descriptively shown by the use of logic flow charts incorporating the same point names as used in the program and giving all control equations used.
- G. Operational and Maintenance Data: Submit the following in accordance with Section 23.
1. General instruction sheets for all products and devices furnished under the ATC specifications
 2. Parts lists, availability (supplier name, telephone number and location), and guarantee of local stock for all products and devices furnished under the ATC specifications
 3. List of recommended spare equipment, along with quantities, the Owner should maintain on site
 4. Two copies of Operators and Programmers Manuals
 5. Final approved set of all shop drawing submittals
 6. Two copies of final version of the software (printed out)
 7. Two copies of the final version of software on CD ROM format of the owners choosing
 8. As built drawings
 9. Point validation certification

- H. Submittal shall be provided in four (4) copies.

1.6 ADJUSTABILITY

- A. All control components shall be completely adjustable, so that setpoints may be easily changed. All setpoints in the temperature control system shall be adjustable without the addition or modification of controls.

1.7 DEMONSTRATION, TRAINING AND COMPLETION

- A. Upon completion of the installation the ATC Contractor shall provide a minimum of 16 hours of complete system instruction and training to the owner's operating personnel. The training session(s) shall be conducted at the building. Two copies of the as-built shop drawings and Operation and Maintenance manuals shall be provided at the training session. See Section 3.19, paragraph B, demonstrations for additional requirements.
- B. In accordance with Section 23 the ATC Contractor shall submit a letter certifying completion of all temperature control work including training prior to final payment.

1.8 WARRANTY

- A. In accordance with Section 23 the control system shall be warranted to be free from defects in workmanship and material for the period indicated in Section 23. The ATC contractor shall make all necessary repairs, adjustments and replacement at no cost to the owner during the warranty period.
- B. ATC contractor shall provide a verification check of all controls within a few weeks of the end of the warrantee period. Recalibrate, readjust (after discussing any new setpoints with the Owner) and repair all faulty equipment.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS AND INSTALLERS

- A. All controls shall be of the approved manufacturers. It is recognized that packaged equipment comes with other names or controls and that some functions are accomplished with other named components. This specification does not intend to prohibit this practice.

The ATC contractor is responsible for pre-assembling and installing panels and all hardware with his own employees, proving the system and training District people in its proper function and maintenance. ATC contractor may subcontract wiring, conduit placement, but shall make all wiring termination's and be responsible for his subcontractor's work.

Acceptable manufacturers and installers are listed below.

Manufacturer

Johnson Controls, Inc.
Bill Shelton 307-634-5815

Installer

Manufacturer Cheyenne Wyoming Branch Office

2.2 LOW VOLTAGE POWER AND WIRING

- A. All control devices and panels containing low voltage power sources shall inherently comply with NEC Class 2 requirements (current limiting), or shall be supplied with branch circuit fusing to limit control circuit current to NEC Class 2. All control transformers shall be of the inherent current limiting type, or shall be installed with primary disconnect and overload protection. All transformers shall be mounted in control panels at locations

shown on the drawings. Twenty four volt VAV DDC controller power shall be extended from transformer panels to the field controllers by this contractor. VAV box power may be pulled from the fan on fan powered boxes if the fan powered boxes are not part of the smoke control sequence.

- B. Shielded Cable: Twisted shielded cable shall be used where called for and where required to properly protect the DDC system from false signals and electrical noise. Shielding shall be fine braided tinned copper (90% coverage) or aluminum foil (100% coverage).
- C. Minimum Requirements
 - Communication Cable: Twisted shielded pair, 18 gauge
 - Analog Input: Twisted shielded two, three, or four-wire as required, 18 gauge
 - Binary Input: 18 gauge
 - Analog Output: Twisted shielded, 18 gauge
 - Binary Output: 18 gauge

2.3 SENSORS

- A. Temperature
 - 1. Electronic temperature sensors shall be platinum or nickel-iron RTD, thin film integrated circuit, or aged thermistors. Resistance change versus temperature shall be linear over the range of the application.

SENSOR ACCURACY

SENSOR FUNCTION	ACCURACY	RANGE
Outside Air Temperature	±2°F	-20°F to 110°F
Space Temperature	±1.5°F	55°F to 90°F
Duct Temperature	±1.0°F	40°F to 120°F
Heating Water Temperature	±2.0°F	80°F to 230°F
Chilled Water Temperature	±0.5°F	40°F to 120°F
Condenser Water Temperature	±0.5°F	40°F to 120°F

- 2. All classroom and office room temperature sensors shall have adjustable setpoint potentiometer.
- 3. Use flat wall plate sensors or provide metal covers in all corridors, lobbies, gymnasiums and other unsupervised areas to protect against damage. Where flat wall plates are used in offices or classrooms they shall have etched on them "DO NOT PAINT, COVER OR CONCEAL."
- 4. Averaging Temperature Sensors: Shall be provided in all duct applications with cross section of over 10 sq. ft. Sensor shall be an averaging type capillary of not less than 15 feet. Capillary shall be serpentine across the duct for an average of one linear foot of capillary per one square foot of cross sectional duct area. Where multiple coil sections exist, separate capillaries shall be provided for each section.
- 5. Outside air sensors shall be suitable for outdoor use. Install sensors with shield and located where unaffected by the sun.
- 6. Liquid sensors shall be provided with separable wells.
- B. Pressure: Pressure sensors shall be temperature compensated for the expected temperatures of the application.

1. Duct Pressure Sensor: Shall have a range of 0 to 3" W.C., 0 to 0.5" W.C., or as required for application, repeatability of $\pm 1.5\%$ of range, accuracy of $\pm 3\%$ of range.
 2. Building Static Pressure Sensor: Shall have a maximum range of -0.5 to 0.5" W.C., repeatability of $\pm 1\%$ of span and accuracy $\pm 2\%$ of span.
 3. Pipe Static Pressure Sensor: Shall have a maximum range of 0 to 30 psi, repeatability of $\pm 1\%$ range and accuracy of $\pm 0.25\%$ of span. Corrosion resistant, diaphragm or bourdon tube type sensing element. Adjustable range settings. Provide proper shutoff and bleed valves.
 4. Air Differential Pressure Switches: Shall be single contact for actuation on decreasing pressure (normally closed), 0.5" to 2.0" range. Relay rating of 15 amps at 120-480 VAC. Dwyer 1823-2 or approved equivalent
 5. Refrigerant Differential Pressure Switches: Shall be electronic type with 100% solid state diffused piezoresistive silicon wafers welded to 304 stainless steel, double D port mounted in 16 gauge, NEMA 1 enclosure. $\pm 1\%$ accuracy, $0.1 \pm\%$ repeatability, 1/8" NPT port, 0-180°F compensated temperature range. Mamac PR-282 or approved equivalent
- C. Flow Sensors: Shall be insertion type with nonmagnetic, spinning impeller (paddle wheel) as only moving part. The sensor sleeve shall be 316 stainless steel with the impeller and sensor housing being glass filled nylon. Rulon or graphitor bearings shall be provided inserted into both side of impeller. The shaft material shall be Hastelloy C or Titanium. The sensor shall be provided with a 2 inch NPT adaptor. The adaptor shall have two viton o-rings. All electronics shall be epoxy-sealed with 2-conductor, shielded cable extending out through a 1/2 inch conduit connection on top of the sensor. Sensor rated for 400 psi and 220°F. Operation in flows of 1 fps to 30 fps with linearity of $\pm 1\%$ of full scale and repeatability of $\pm 1\%$. Provide hot tap sensor with ball type isolation valve and insertion tool. Data Industrial Model 220B with 225H or approved equivalent

2.4 TRANSMITTERS

- A. Transmitter output signal shall be directly proportional and linearized over the full range of the transmitter. The output shall be industry standard 3-15 psi, 0-10V, or 4-20ma. The transmitter shall be selected to match the applied control loop such that the setpoint falls approximately in the center of its range. Pneumatic and electronic transmitters shall comply with the accuracy and repeatability requirements specified for sensors.
- B. Water Differential Pressure Transmitters: Water differential pressure transmitters shall have 1/4" NPT connections with isolation valves and water tight (NEMA 4) electrical enclosure. External zero and span adjustments, overpressure to 2000 psi, no humidity effects. Minimum accuracy shall be $\pm 0.25\%$ of calibrated span. Includes combined effects of linearity, hysteresis and repeatability. Stability shall be $\pm 0.25\%$ of upper range. Rosemount 1151DPS or approved equivalent.
- C. Ultra Low Air Differential Pressure Transmitter: Variable capacitance sensor using glass-clad silicon chip. The Si-Glas sensor is composed of sputtered metals and glass

molecularly bonded to silicon. No epoxies or other organics are permitted in the sensor that contribute to drift or mechanical change over time.

Proof pressure 5 PSIG and Burst pressure 25 PSIG. Storage temperature -40 to 180°F. and operating temperature 0 to 160°F.

Outputs are 4 to 20 mA 2 wire or 1-5VDC, 1-6VDC, 0-5VDC, 0-10VDC 3 wire. Unidirectional and bidirectional ranges as specified.

Accuracy: 1% Model RXLdp
1/2% and 1/4% Model XLdp

Ashcroft Model RXLdp or XLdp or approved equivalent.

D. Differential Pressure Transmitters

1. Fan inlet Transmitter: Shall be capable of receiving flow signals from air flow sensors and be able to measure static pressure, differential pressure or velocity pressure and provide an output of linearized voltage or current signal. Transmitter shall have an accuracy of $\pm 1\%$ of full span, including non-linearity, hysteresis, and non-repeatability; an overpressure and static pressure limit of 25 psig; 20°F to 120°F operating temperature limits; 0-95% RH, non-condensing humidity limits; 0-5 VDC and 0-10 VDC, 4 wire configuration and 4-20 mADC, 2 wire configuration analog outputs; and $\pm 0.5\%$ of full span stability for 6 months. Ashcroft or approved equivalent.
2. Outside Air Transmitter: Shall be capable of receiving flow signals (total and static pressure) from air flow sensors and produce dual outputs linear and scaled for air volume, velocity and differential pressure. Transmitter shall be available in multiple natural spans covering the range of 0.05" W.C. to 10.0" W.C. with an accuracy of $\pm 0.25\%$ of natural span. Transmitter shall be furnished with a transducer automatic zeroing circuit and be capable of maintaining linear output signals on applications requiring 10 to 1 velocity turndown. Transducer shall have an overpressure and static pressure limit of 25 psig; 40°F to 120°F operating temperature limit; 0-95% RH, non-condensing humidity limit; 0-5 VDC, 0-10 VDC or 4-20 mADC analog outputs; and $\pm 0.5\%$ natural stability for 6 months. Air Monitor Veltron II or approved equivalent.

2.5 CONTROLLERS

A. Thermostats

1. General: All thermostats shall have a temperature range suitable for the application and shall have adjustable setpoints. All room thermostats shall have concealed adjustment and locking cover. All room thermostats that control both heating and cooling including ventilation cooling shall have a separate setpoint for heating and cooling (can be accomplished by individual thermostats located under one cover) or have separate heating and cooling control points provided through thermostat's adjustable throttling range.

2. Electronic Thermostats: Electronic room thermostats shall be balancing bridge type, with proportional output. Each output shall have adjustable proportional band and setpoint. Output shall be proportional plus integral (PI) where indicated.
3. Two position thermostats shall be line or low voltage as indicated. Contacts shall be rated for the application. Two position thermostats used for occupied rooms shall have heat anticipator.
4. Duct sensing elements and liquid immersion elements shall be as described under sensors.

2.6 ACTUATORS

- A. Pneumatic actuators shall be piston type cast aluminum, replaceable diaphragm. Pneumatic actuators are only allowed on remodels where there is an existing air compressor.
- B. Electronic Actuator (for dampers and valves)
 1. Electronic direct-coupled actuation shall be provided on all dampers. The fastening clamp shall attach to the damper shaft for maximum strength and eliminate slippage. Single bolt or setscrew type fasteners are not acceptable.
 2. Actuators shall have electronic overload or digital rotation sensing circuitry to prevent damage to the actuator throughout the entire rotation of the actuator. Mechanical end switches or magnetic clutch to deactivate the actuator at the end of rotation are not acceptable.
 3. For power-failure/safety applications, an internal mechanical, spring return mechanism shall be built into the actuator housing. Non-mechanical forms of fail-safe are not acceptable. All spring return actuators shall be capable of both clockwise or counterclockwise spring return operation by simply changing the mounting orientation. All spring return actuators with greater than 60 in-lbs. of torque shall have an assembly of sufficient size to be directly mounted to an integral damper jackshaft of up to 1.05 inches when the damper is constructed in this manner.
 4. Proportional actuators shall be positive positioning and accept a 0-10 VDC or 0-20 mA control signal and provide a 2-10 VDC or 4-20 mA operating range. Incremental and 2 position actuators may be used in cabinet heaters and fin tube radiation where the valve compartment is too small for proportional actuators as defined above. An actuator capable of accepting a pulse width modulation control signal and providing full proportional operation of the damper is acceptable. All proportional actuators shall be able to provide a 2-10 VDC-position feedback signal as required by control specification.
 5. All 24V AC/DC actuators shall operate on Class 2 wiring and shall not require more than 10 VA for AC or more than 8 watts for DC applications.
 6. Actuators with greater than 35 in-lb. of torque shall be provided with a conduit fitting and a minimum three-foot electrical cable that is pre-wired to eliminate the necessity of opening the actuator housing to make electrical connections.

7. All actuators shall have a visual position indicator to indicate control position of the actuator.
 8. Actuators shall be applied according to the valve or damper manufacturer's specifications.
 9. Actuators shall be Underwriters Laboratories Standard 873 listed as meeting correct safety requirements and recognized industry standards. Actuators shall have a 2-year manufacturer's warranty, starting from the date of substantial completion.
 10. Torque Requirements
 - a. Damper actuators shall be sized with enough torque to provide a minimum of 5 inch-pounds of torque per square foot of damper face area.
 - b. Valve actuators shall be sized to provide the minimum torque required for proper valve close-off for the required application.
 11. Actuator Housings: Actuators shall be provided with proper weather, corrosive, or explosion-proof type housings as required by application.
- C. VAV control unit electronic actuators: rotary or linear drive type capable of continuous stall without damage. Rotary drive actuators shall have adjustable stop pins and shall fit directly over the damper shaft. Gears and bearings shall be oil impregnated steel.
- D. When multiple damper sections are used, use one operator per section (at least one operator for each 30 square feet of damper or for each length greater than 48"). "Ganging" sections together through linkages and one actuator is not acceptable.
- E. Size all damper actuators to be used in air handling systems for 3000 fpm damper velocity and maximum static pressure difference producible by system. Fan inlet vane actuators shall be sized for a minimum of 30% over torque required to open vanes from the fully closed position with fan on and/or steel and/or phenolic. Units shall be factory only serviceable and shall carry a 2 year unconditional warranty.
- F. When application (see Sequence of Control) requires normally open or normally closed damper position, actuator must have spring return. Non-mechanical forms of fail-safe operation are not acceptable.
- G. Actuators providing control by temperature change of media within actuator are not acceptable.
- H. Direct coupled actuators are permitted.
- I. Size all valve actuators to be able to close valve tight against 150% of maximum available pumping head or steam operating pressure.
- J. When application (see Sequence of Control) requires normally open or normally closed damper position, actuator must have spring return. Non-mechanical forms of fail-safe operation are not acceptable.

2.7 DAMPERS

- A. Damper frames shall be 13 gauge galvanized steel channel or 1/8" extruded aluminum with reinforced corner bracing. Damper bearings shall be nylon, teflon or oil impregnated bronze. Damper blades shall not exceed (8) inches in width. Maximum damper section width to be 48 inches. Blades are to be suitable for high velocity performance. All edges of the blades and top, bottom and sides of the frame shall be provided with replaceable, butyl rubber or neoprene seals. Side seals may be spring loaded stainless steel. The seals shall provide a maximum of 1% leakage when sized at a wide open face velocity of 1500 fpm, 4" static pressure. The damper linkage shall provide a linear flow of equal percentage characteristic as required.
- B. Dampers to be Reed National TC-62, Johnson "Proportion/Air," Honeywell "Moduflow low leakage," Ruskin "RCD45 low leakage," or equivalent.

2.8 VALVES

- A. General: All valves to heating coils which are part of an air handling system which takes in outside air shall open for full supply water flow from heating generation plant whenever a loss of power or air supply to the valves occurs. All valves shall close against flow. All control valves shall be single seat type, tight shut-off, unless otherwise indicated. All control valves shall conform to the pressure class requirements of globe valves as specified in Section 15600, unless listed differently below.
- B. Water System Valves
 - 1. Characterized Control Ball Valves
 - a. Valves 1/2 inch – 2 inches shall be forged brass body with nickel plating, NPT screw type. The operating temperature range shall be 0° to 212°F (-18° - 100°C).
 - b. The valves shall have an ISO type 4-bolt flange for mounting actuator in any orientation parallel or perpendicular to the pipe. A non-metallic thermal isolation adapter shall separate flange from actuator with high temperature materials rated for continual use at greater than the application temperature. Valve assemblies without thermal isolation as described are not acceptable.
 - c. The isolation adapter shall also provide stable direct coupled mechanical connection between the valve body and actuator and prevent all lateral or rotational forces from affecting the stem and its packing O-rings.
 - d. All control ball valves shall be furnished with a stainless steel ball & stem and fiberglass reinforced Teflon seats and seals. The valves shall have a blow out proof stem design.

- e. Flow type for modulating two-way valves shall be equal percentage. All control ball valves shall have a flow-characterizing disk in the inlet of the valve to provide this true equal percentage flow response.
 - f. Three-way valves shall have equal percentage control port. They shall have a modified linear bypass port which will yield 70% of the flow of the A port. The total flow remains near constant. Three-way valve shall be applicable for both mixing and diverting.
 - g. The characterizing disk shall be held securely by a keyed ring.
 - h. The stem packing shall consist of 2 O-rings designed for on-off or modulating service and requiring no maintenance.
 - i. Characterized Control Ball Valves are acceptable for all terminal units (VAV boxes, fan coils, blower coils, unit ventilators, heat pumps and unit heaters).
2. Actuated Globe Valves: Two and three-way screwed valves 1/2" through 2"; two and three-way screwed flanges 2-1/2" through 6"
- a. Valves 1/2 inch – 2 inches shall be bronze body, NPT screw type, and shall be rated for ANSI Class 250 working pressure. The operating temperature range shall be 20° to 280°F (-7° to 138°C). Spring loaded TFE packing shall protect against leakage at the stem.
 - b. Valves 2-1/2 inch – 6 inches shall be iron body, flanged type, and shall be rated for ANSI Class 125 working pressure. The operation temperature shall be 32°F to 250°F. TFE V-ring packing shall protect against leakage at the stem.
 - c. The valves shall be provided with a metallic linkage. A thermal isolation adapter shall separate the valve bonnet from the linkage. Valve assemblies without thermal isolation as described are not acceptable.
 - d. Flow type for two-way valves 1/2 inch – 6 inches shall be equal percentage.
 - e. Flow type for modulating three-way mixing and diverting valves 1/2 inch – 6 inches shall be linear.
 - f. Actuated Globe Valves are required for all air handlers and boiler applications.
3. Electronic Butterfly Valves: Two-way and three-way valves 1/2 inch – 12 inches
- a. Valves 2 inches – 12 inches shall be fully lugged cast iron body.
 - b. Flanges shall meet all ANSI 125 and ANSI 150 standards.
 - c. The operating range shall be -22°F to 150°F.
 - d. The stem shall be one piece stainless.
 - e. The 416 stainless shaft shall be supported at three locations with PTFE bushings for positive shaft alignment.
 - f. The seat shall be EPDM; Phenolic backed, non-collapsible, and easy to replace.
4. Valves (two way) shall be rated as follows:

- a. Body Static Pressure Rating: 250 psi
 - b. Close-off Rating: 1.5 times pump design operating head
 - c. Dynamic Rating: 1.5 times pump design operating head
- 5. For system scheduling valves, in lieu of three way valves, linked butterfly valves may be used for valves larger than 3 inch. Butterfly valve materials shall be as specified in Section 15600.
- 6. Valves shall be sized for pressure drops (in ft.) as follows:
 - a. Heating water reheat and coil control, 7 ft.
 - b. Heating water coil control with coil pump, 10 ft.
 - c. Chilled water coil control with coil pump, 10 ft.
 - d. Two position valves, 7 ft.

2.9 LOW TEMPERATURE DETECTION THERMOSTATS

- A. Low temperature detection thermostats shall be of adjustable electric contact type silver plated, having manual reset with 20' flexible sensing bulb of increment type with any section (16 inches maximum) capable of actuating mechanism on temperature drop below set point. They shall have an isolated set of contacts when required to be connected to alarm system. Low temperature detection thermostats are required on all air handler systems with hot water or chilled water coils.

2.10 TRANSDUCERS AND INTERFACES

- A. Electronic transducers shall be of the one or two input/output type suitable for interfacing a sensor or a recorder. Start point and steepness shall be fully adjustable (not fixed) for various ranges. Accuracy shall be $\pm 1\%$ of maximum value.

2.11 WELLS

- A. Metal to be compatible with the pipe it is to be installed in (generally brass or bronze).

2.12 CURRENT SENSOR

- A. Current sensor of the induction type shall be located between the motor starter and the motor on one leg of the motor wiring. Power for the sensor shall be induced from the monitored load. Sensor shall be capable of detecting belt, bearing or coupling loss. An adjustable trip set point of $\pm 1\%$ on a range suitable for the monitored load shall be provided along with an LED for sensor output status. The sensor shall be a normally open switch and shall produce a 0.1 amp signal when closed. Provide with an adjustable mounting bracket for installation in motor starter cabinet.

MAMAC

Hawkeye or approved equivalent

2.13 SMOKE DETECTORS

- A. Smoke detectors to be provided under Electric Division.

2.14 FLOW SWITCHES

- A. Shall be paddle or pressure differential type with SPDT contacts, zinc plated inside a vapor proof enclosure. Maximum temperature and pressure ratings of 300°F/150 psi. Brass wetted primary parts with monel adjustable vane. Field adjustable sensitivity screw.

McDonnell Miller Model FS4-3 or approved equivalent

2.15 CONTROL UNITS

- A. General: The control units shall be direct digital, microprocessor based with plug in type boards and designed to monitor the HVAC equipment and through the proper control mode maintain the desired environmental conditions. The network of control units shall be capable of stand alone operation. Additionally, each control unit shall be capable of networking for single point programming and data gathering. Each control unit shall include its own microprocessor controller(s), input/output modules, terminal modules and back-up batteries. The system of control units shall have the capability of supporting an operator's terminal. The control units shall include a 24 hour time of day clock with Julian calendar. Each control unit shall be able to operate in the ambient environment it is located in; as a minimum, units shall be able to operate in temperatures of 40°F to 120°F and 10% RH to 90% RH. Locate units where they are not under water pipes or provide water tight enclosures. Be responsible to insure that each control unit will operate properly in the operating environment it is in.
- B. Location: Locate control units in mechanical rooms, locations shown on drawings or other approved locations.
- C. Controllers: Controllers shall be mounted and wired in a grounded steel NEMA-1 enclosure complete with all relays, digital to analog converters, and wired to properly identified terminal strips. Enclosures shall be lockable, all keyed the same. Provide the owner's representative with six sets of keys.
- D. Input/Output Modules
 - 1. These modules shall be mounted and wired in the same steel enclosure as the controllers. The microprocessor based I/O modules shall interface the controllers with specified sensors and output devices to accomplish the specified sequences.
 - 2. The input/output modules shall isolate the controllers from the field points and wiring. Additional isolation relays shall be included as necessary so that

3. Input points to include sensors and contact closures. Outputs to include SPDT relays and analog 4-20 ma current loop signals. Digital to analog conversion shall have a minimum resolution of 12 bits. See also sensor accuracy requirements. All relays used shall have, as a minimum, 24 volt coils and contact ratings of 1.5 times the operating amperage and rated mechanical operations rating exceeding 1 million.

E. Communication

1. BMS Architecture

- a. Automation Network

- (1) The automation network shall be based on a PC industry standard of Ethernet TCP/IP. Where used, LAN controller cards shall be standard "off the shelf" products available through normal PC vendor channels.
 - (2) The BMS shall network multiple user interface clients, automation engines, system controllers and application-specific controllers.
 - (3) The automation network shall be capable of operating at a communication speed of 100 Mbps, with full peer-to-peer network communication.
 - (4) Network Automation Engines (NAE) shall reside on the automation network.
 - (5) The automation network will be compatible with other enterprise-wide networks. Where indicated, the automation network shall be connected to the enterprise network and share resources with it by way of standard networking devices and practices.

- b. Control Network

- (1) Network Automation Engines shall provide supervisory control over the control network and shall support the following communication protocols:
 - (a) BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9. Field and supervisory controllers shall be BACnet certified at the time of bid. Control contractor shall provide evidence of BACnet certification in the submittal phase.
 - (b) The Johnson Controls N2 Field Bus.

- (2) Control networks shall provide either "Peer-to-Peer," Master-Slave, or Supervised Token Passing communications, and shall operate at a minimum communication speed of 9600 baud.
- (3) DDC Controllers shall reside on the control network.
- (4) Control network communication protocol shall be BACnet certified Standard MS/TP Bus Protocol ASHRAE SSPC-135.
- (5) A BACnet Protocol Implementation Conformance Statement shall be provided for each controller device (master or slave) that will communicate on the BACnet MS/TP Bus.
- (6) BACnet certification and conformance Statements shall be submitted 10 day prior to bidding.

F. Capacity

1. The DDC System shall be furnished with sufficient internal memory to provide at least the capabilities listed under software requirements and the expansion capabilities listed below. The supervisory controller shall provide a capacity of 50, 100 or 200 standalone controllers as required for this project and planned expansions.

G. Power

1. Connect the control units to the power circuit(s) provided under Division 16. If more 120 volt power circuit(s) are not shown at the chosen control unit location(s) or if more 120 volt power circuits are required than shown on the drawings, the cost of the relocation or additional power circuits shall be the responsibility of the ATC Contractor.
2. The control units shall operate from 120 volt, 60 hertz power and continue to operate from line voltages as low as 105 volts or as high as 127 volts.
3. A power-on indicator light, power switch, power line filter, surge protection, and power fuse shall be provided.
4. When a power failure occurs the DDC System shall shut itself down in an orderly manner without loss of any data. On return from power failure the DDC System shall check its own memory and clock for any corruption of memory. If found to be correct, a warm start shall be accomplished; a warm start shall not require initialization from the central terminal. If memory or clock is corrupted, a cold start (including initialization from the central terminal) shall be accomplished.

H. EEPROM: EEPROM shall be used for storage of data and control strategy changes.

I. Labeling: All input/output terminals and adjustable devices shall be clearly labeled as to function and settings.

J. Control Unit(s) Failure: In the event of a control unit failure the following shall occur: System shall fail to the last commanded position condition or fail to heating and night mode. An alarm indicating control unit failure shall appear on the control unit and at the central terminal.

2.16 TERMINAL CONTROL UNITS

A. General

1. Each VAV control unit (see Section 23 36 00) and unit ventilator (see Section 23 36 00) shall be locally controlled by a terminal control unit (TCU). Each TCU shall be remotely addressable over a multidrop pair of wires by the DDC System higher level control units.
2. Each TCU shall be based on a minimum 8 bit microprocessor with control algorithms and default set points embedded in non- volatile memory. They shall regulate zone (room) temperature by regulating the volume of air supplied to the zone and modulating heating valve(s) (where valve(s) are required). This shall be accomplished by controlling zone air velocity at an appropriate setpoint which is reset by the space temperature. A PID type control algorithm shall reduce offset and overshoot. Proportional only control is not acceptable. Each controller shall be stand-alone and have the following independently adjustable setpoints:
 - Heating temperature
 - Cooling temperature
 - Maximum cooling velocity (for VAV boxes)
 - Minimum cooling velocity (for VAV boxes)
 - Fan operating setpoint (for fan powered VAV control units)
 - Fan speed (for fan coils and unit ventilators)
3. Room sensors shall have the following items available at sensor:
 - Adjustable setpoint potentiometer (warmer/cooler slider).
 - Exposed pushbutton to allow occupant to reset to occupied mode.
 - Switches for fan speed and auto/cool/heat mode (where applicable).
 - DDC sensors in utility rooms are not required to have an LCD display or an room adjustable set point.

B. Isolation: Control, communication, and power circuits for each controller shall be electrically isolated to protect against transients and steady state pick-up, spikes and power surges.

C. Communication: Each TCU shall be able to communicate to a hand held digital readout service tool. Connection point shall be either at the TCU or at the room temperature sensor. In addition to being able to read and adjust the setpoints mentioned above, the hand held service tool shall be able to read:

- Supply air velocity
- Space temperature
- Operating mode

Provide one hand held service tool to the Owner's representative.

- D. Air Velocity Sensor (VAV units)
 - 1. Velocity sensor shall be either hot wire anemometer or multipoint flow sensor with differential pressure transmitter which transmits velocity pressure to the TCU. Range shall be 50 to 2500 FPM accurate to ± 25 FPM. It is the ATC contractors responsibility to verify and supervise that the velocity sensor location and type, along with the actual VAV control unit inlet configuration for all VAV control units, will function satisfactorily to provide accurate pressure independent control.
 - 2. The ATC contractor shall instruct and supervise the balancing contractor on how to set minimum and maximum air volume settings.
- E. Power: Each TCU shall incorporate a single point electrical power connection. Power shall be from either the fan powered VAV unit or unit ventilator or fan coil fan circuit or from transformer panels junction boxes as shown on drawings.
- F. All setpoints shall reside in EEPROM.
- G. Morning Warm-Up Sensor (VAV units): Where a higher level control unit is not available to communicate to the appropriate TCUs that the VAV system is in morning warm- up, supply air temperature sensors shall be provided so that the TCU will know when to go into its' morning warm-up sequence.
- H. All VAV box, unit ventilators and fan coil control components, including TCUs are to meet UL and local jurisdictional requirements for environmental air plenum applications.
- I. Responsibility: The ATC contractor shall provide and be responsible for the complete temperature control system, including VAV control unit, fan coil units or unit ventilator controls. By agreement the VAV control unit, fan coil or unit ventilator mounted controls may be installed at the factory, under ATC contractor's supervision.

2.17 OPERATOR INTERFACE

- A. General
 - 1. The system shall be capable of incorporating a portable laptop computer to interface with all control units for the purpose of setting, changing, or commanding parameters, displaying all information available to the control units, annunciating alarms and checking out the system.
 - 2. User Interface: Connect all new DDC controls to the existing Johnson Controls server at the Cheyenne VAMC. No additional PC or server for user interface is required as part of this project. Provide any software or hardware upgrades required to bring the existing server up to the current revisions of Johnson Controls ADX server software. Provide any hardware upgrades required to assure the server has the manufacturer recommended capacity to reliably

a. Dedicated Web Based User Interface

- (1) Where indicated on plans the BMS Contractor shall provide and install a personal computer for command entry, information management, network alarm management, and database management functions. All real-time control functions, including scheduling, history collection and alarming, shall be resident in the BMS Network Automation Engines to facilitate greater fault tolerance and reliability.
- (2) Dedicated User Interface Architecture: The architecture of the computer shall be implemented to conform to industry standards, so that it can accommodate applications provided by the BMS Contractor and by other third party applications suppliers, including but not limited to Microsoft Office Applications. Specifically it must be implemented to conform to the following interface standards.
 - (a) Microsoft Internet Explorer for user interface functions
 - (b) Microsoft Office Professional for creation, modification and maintenance of reports, sequences other necessary building management functions
 - (c) Microsoft Outlook or other e-mail program for supplemental alarm functionality and communication of system events, and reports
 - (d) Required network operating system for exchange of data and network functions such as printing of reports, trends and specific system summaries.
- (3) PC Hardware: The personal computer(s) shall be configured as follows:
 - (a) Memory: 1 GB
 - (b) CPU: Pentium 4 processor, 2.8 Hz clock speed
 - (c) Hard drive: 80 GB free hard drive space
 - (d) Hard drive backup system: CD/RW, DVD/RW or network backup software provided by IT department
 - (e) CD ROM drive: 32X performance
 - (f) Ports: Two (2) serial, one (1) parallel, and two (2) USB ports
 - (g) Keyboard: 101 keyboard and two button mouse
 - (h) CRT configuration: 1-2 CRTs as follows:
 - Each display: 17" flat panel monitor 1280 x 1024 resolution minimum

- 16 bit or higher color resolution
- Display card with multiple monitor support

- (i) LAN communications: Ethernet communications board; 3Comm or equal.

(4) Operating System Software

- (a) Windows 2000 Professional or Windows XP Professional
- (b) Where user interface is not provided via browser, provide complete operator workstation software package, including any hardware or software keys. Include the original installation disks and licenses for all included software, device drivers, and peripherals.
- (c) Provide software registration cards to the Owner for all included software.

(5) Peripheral Hardware

- (a) Reports printer
 - Printer make: Hewlett Packard DeskJet
 - Print speed: 600 DPI black, 300 DPI color
 - Buffer: 64 K input print buffer
 - Color printing: Include color kit

b. Distributed Web Based User Interface

- (1) All features and functions of the dedicated user interface previously defined in this document shall be available on any computer connected directly or via a wide area or virtual private network (WAN/VPN) to the automation network and conforming to the following specifications.
- (2) The software shall run on the Microsoft Internet Explorer (6.0 or higher) browser.
- (3) Minimum hardware requirements:
 - (a) 256 MB RAM
 - (b) 2.0 GHz clock speed Pentium 4 microprocessor
 - (c) 40.0 GB hard drive
 - (d) 1 keyboard with 83 keys (minimum)
 - (e) SVGA 1024 x 768 resolution display with 64K colors and 16 bit color depth
 - (f) Mouse or other pointing device

c. User Interface Application Components

(1) Operator Interface

- (a) An integrated browser based client application shall be used as the user operator interface program.
- (b) All inputs, outputs, setpoints, and all other parameters as defined within Part 3, shown on the design drawings, or required as part of the system software, shall be displayed for operator viewing and modification from the operator interface software.
- (c) The user interface software shall provide help menus and instructions for each operation and/or application.
- (d) All controller software operating parameters shall be displayed for the operator to view/modify from the user interface. These include: setpoints, alarm limits, time delays, PID tuning constants, run-times, point statistics, schedules, and so forth.
- (e) The Operator Interface shall incorporate comprehensive support for functions including, but not necessarily limited to, the following:
 - User access for selective information retrieval and control command execution
 - Monitoring and reporting
 - Alarm, non-normal, and return to normal condition annunciation
 - Selective operator override and other control actions
 - Information archiving, manipulation, formatting, display and reporting
 - FMS internal performance supervision and diagnostics
 - On-line access to user HELP menus
 - On-line access to current FMS as-built records and documentation
 - Means for the controlled re-programming, re-configuration of FMS operation and for the manipulation of FMS database information in compliance with the prevailing codes, approvals and regulations for individual FMS applications.
- (f) The operation of the control system shall be independent of the user interface, which shall be used for operator communications only. Systems that rely on an operator workstation to provide supervisory control over controller execution of the sequences of operations or system communications shall not be acceptable.

(2) Navigation Trees

- (a) The system will have the capability to display multiple navigation trees that will aid the operator in navigating throughout all systems and points connected. At minimum provide a tree that identifies all systems on the networks.
- (b) Provide the ability for the operator to add custom trees. The operator will be able to define any logical grouping of systems or points and arrange them on the tree in any order. It shall be possible to nest groups within other groups. Provide at minimum five (5) levels of nesting.
- (c) The navigation trees shall be "dockable" to other displays in the user interface such as graphics. This means that the trees will appear as part of the display, but can be detached and then minimized to the Windows task bar or closed altogether. A simple keystroke will reattach the navigation to the primary display of the user interface.

(3) Alarms

- (a) Alarms shall be routed directly from Network Automation Engines to PCs and servers. It shall be possible for specific alarms from specific points to be routed to specific PCs and servers. The alarm management portion of the user interface shall, at the minimum, provide the following functions:
 - Log date and time of alarm occurrence.
 - Generate a "pop-up" window, with audible alarm, informing a user that an alarm has been received.
 - Allow a user, with the appropriate security level, to acknowledge, temporarily silence, or discard an alarm.
 - Provide an audit trail on hard drive for alarms by recording user acknowledgment, deletion, or disabling of an alarm. The audit trail shall include the name of the user, the alarm, the action taken on the alarm, and a time/date stamp.
 - Provide the ability to direct alarms to an e-mail address or alphanumeric pager. This must be provided in addition to the pop up window described above. Systems that use e-mail and

paggers as the exclusive means of annunciating alarms are not acceptable.

- Any attribute of any object in the system may be designated to report an alarm.

(b) The FMS shall annunciate diagnostic alarms indicating system failures and non-normal operating conditions

(c) The FMS shall annunciate application alarms at minimum, as required by Part 3.

(4) Reports and Summaries

(a) Reports and Summaries shall be generated and directed to the user interface displays, with subsequent assignment to printers, or disk. As a minimum, the system shall provide the following reports:

- All points in the BMS
- All points in each BMS application
- All points in a specific controller
- All points in a user-defined group of points
- All points currently in alarm
- All points locked out
- All BMS schedules
- All user defined and adjustable variables, schedules, interlocks and the like.

(b) Summaries and Reports shall be accessible via standard UI functions and not dependent upon custom programming or user defined HTML pages.

(c) Selection of a single menu item, tool bar item, or tool bar button shall print any displayed report or summary on the system printer for use as a building management and diagnostics tool.

(d) The system shall allow for the creation of custom reports and queries via a standard web services XML interface and commercial off-the-shelf software such as Microsoft Access, Microsoft Excel, or Crystal Reports.

(5) Schedules

(a) A graphical display for time-of-day scheduling and override scheduling of building operations shall be provided. At a minimum, the following functions shall be provided:

- Weekly schedules

- Exception schedules
- Monthly calendars

- (b) Weekly schedules shall be provided for each group of equipment with a specific time use schedule.
- (c) It shall be possible to define one or more exception schedules for each schedule including references to calendars
- (d) Monthly calendars shall be provided that allow for simplified scheduling of holidays and special days for a minimum of five years in advance. Holidays and special days shall be user-selected with the pointing device or keyboard, and shall automatically reschedule equipment operation as previously defined on the exception schedules.
- (e) Changes to schedules made from the User Interface shall directly modify the Network Automation Engine schedule database.
- (f) Schedules and Calendars shall comply with ASHRAE SP135/2003 BACnet Standard.
- (g) Selection of a single menu item or tool bar button shall print any displayed schedule on the system printer for use as a building management and diagnostics tool.

(6) Password

- (a) Multiple-level password access protection shall be provided to allow the user/manager to user interface control, display, and database manipulation capabilities deemed appropriate for each user, based on an assigned password.
- (b) Each user shall have the following: a user name (24 characters minimum), a password (12 characters minimum), and access levels.
- (c) The system shall allow each user to change his or her password at will.
- (d) When entering or editing passwords, the system shall not echo the actual characters for display on the monitor.
- (e) A minimum of five levels of access shall be supported individually or in any combination as follows:
 - Level 1: View Data
 - Level 2: Command
 - Level 3: Operator Overrides
 - Level 4: Database Modification
 - Level 5: Database Configuration

- Level 6: All privileges, including Password Add/Modify
 - (f) A minimum of 100 unique passwords shall be supported.
 - (g) Operators shall be able to perform only those commands available for their respective passwords. Display of menu selections shall be limited to only those items defined for the access level of the password used to log-on.
 - (h) The system shall automatically generate a report of log-on/log-off and system activity for each user. Any action that results in a change in the operation or configuration of the control system shall be recorded, including: modification of point values, schedules or history collection parameters, and all changes to the alarm management system, including the acknowledgment and deletion of alarms.
- (7) Screen Manage: The User Interface shall be provided with screen management capabilities that allow the user to activate, close, and simultaneously manipulate a minimum of 4 active display windows plus a network or user defined navigation tree.
- (8) Dynamic Color Graphics shall be provided as part of this project to match existing graphics installed on the VAMC Cheyenne ambulatory project.
- (a) The graphics application program shall be supplied as an integral part of the User Interface. Browser or Workstation applications that rely only upon HTML pages shall not be acceptable.
 - (b) The graphics applications shall include a create/edit function and a runtime function. The system architecture shall support an unlimited number of graphics documents (graphic definition files) to be generated and executed.
The graphics shall be able to display and provide animation based on real-time data that is acquired, derived, or entered.
 - (c) Graphics runtime functions: A maximum of 16 graphic applications shall be able to execute at any one time on a user interface or workstation with 4 visible to the user. Each graphic application shall be capable of the following functions:
 - All graphics shall be fully scalable
 - The graphics shall support a maintained aspect ratio.

- Multiple fonts shall be supported.
 - Unique background shall be assignable on a per graphic basis.
 - The color of all animations and values on displays shall indicate if the status of the object attribute.
- (d) Operation from graphics: It shall be possible to change values (setpoints) and states in system controlled equipment by using drop-down windows accessible via the pointing device
- (e) Graphic editing tool: A graphic editing tool shall be provided that allows for the creation and editing of graphic files. The graphic editor shall be capable of performing/defining all animations, and defining all runtime binding.
- The graphic editing tool shall in general provide for the creation and positioning of point objects by dragging from tool bars or drop-downs and positioning where required.
 - In addition, the graphic editing tool shall be able to add additional content to any graphic by importing backgrounds in the SVG, BMP or JPG file formats.
- (f) Aliasing: Many graphic displays representing part of a building and various building components are exact duplicates, with the exception that the various variables are bound to different field values. Consequently, it shall be possible to bind the value of a graphic display to aliases, as opposed to the physical field tags.
- (9) Historical trending and data collection
- (a) Each Automation Engine shall store trend and point history data for all analog and digital inputs and outputs, as follows:
- Any point, physical or calculated, may be designated for trending. Three methods of collection shall be allowed:
 - Defined time interval
 - Upon a change of value

- Each Automation Engine shall have the capability to store multiple samples for each physical point and software variable based upon available memory, including an individual sample time/date stamp. Points may be assigned to multiple history trends with different collection parameters.

- (b) Trend and change of value data shall be stored within the engine and uploaded to a dedicated trend database or exported in a selectable data format via a provided data export utility. Uploads to a dedicated database shall occur based upon one of the following: user-defined interval, manual command, or when the trend buffers are full. Exports shall be as requested by the user or on a time scheduled basis.
- (c) The system shall provide a configurable data storage subsystem for the collection of historical data. Data can be stored in either Microsoft Access or SQL database format.

(10) Trend data viewing and analysis

- (a) Provide a trend viewing utility that shall have access to all database points.
- (b) It shall be possible to retrieve any historical database point for use in displays and reports by specifying the point name and associated trend name.
- (c) The trend viewing utility shall have the capability to define trend study displays to include multiple trends
- (d) Displays shall be able to be single or stacked graphs with on-line selectable display characteristics, such as ranging, color, and plot style.
- (e) Display magnitude and units shall both be selectable by the operator at any time without reconfiguring the processing or collection of data. This is a zoom capability.
- (f) Display magnitude shall automatically be scaled to show full graphic resolution of the data being displayed.
- (g) Trend studies shall be capable of calculating and displaying calculated variables including highest value, lowest value and time based accumulation.

3. Network Automation Engines (NAE)

a. Network Automation Engine (NAE)

- (1) The Network Automation Engine (NAE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers, provide global strategy and direction, and communicate on a peer-to-peer basis with other Network Automation Engines.
- (2) Automation network: The NAE shall reside on the automation network and shall support a subnet of system controllers.
- (3) User interface: Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.
- (4) The web based UI software shall be imbedded in the NAE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.
- (5) The NAE shall support up four (4) concurrent users.
- (6) The web based user shall have the capability to access all system data through one NAE.
- (7) Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NAE.
- (8) Systems that require the user to address more than one NAE to access all system information are not acceptable.
- (9) The NAE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NAE.
- (10) Systems that support UI Graphics from a central database or require the graphics to reside on the user's personal computer are not acceptable.
- (11) The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
 - (a) Configuration
 - (b) Commissioning
 - (c) Data archiving
 - (d) Monitoring
 - (e) Commanding
 - (f) System diagnostics
- (12) Systems that require workstation software or modified web browsers are not acceptable.
- (13) The NAE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.
- (14) Processor: The NAE shall be microprocessor-based with a minimum word size of 32 bits. The NAE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NAE size and capability

- shall be sufficient to fully meet the requirements of this Specification.
- (15) Memory: Each NAE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.
 - (16) Hardware real time clock: The NAE shall include an integrated, hardware-based, real-time clock.
 - (17) The NAE shall include troubleshooting LED indicators to identify the following conditions:
 - (a) Power: On/Off
 - (b) Ethernet traffic: Ethernet traffic/No ethernet traffic
 - (c) Ethernet connection speed: 10 Mbps/100 Mbps
 - (d) FC bus: Normal communications/No field communications
 - (e) Peer communication: Data traffic between NAE devices
 - (f) Run: NAE running/NAE in startup/NAE shutting down/software not running
 - (g) Bat fault: Battery defective, data protection battery not installed
 - (h) Fault: General fault
 - (i) Modem RX: NAE modem receiving data
 - (j) Modem TX: NAE modem transmitting data
 - (18) Communications ports: The NAE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.
 - (a) Up to two (2) USB port
 - (b) Up to two (2) URS-232 serial data communication port
 - (c) Up to two (2) RS-485 port
 - (d) One (1) ethernet port
 - (19) Diagnostics: The NAE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The Network Automation Engine shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.
 - (20) Power failure: In the event of the loss of normal power, The NAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.

- (21) During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
- (22) Upon restoration of normal power and after a minimum off-time delay, the controller shall automatically resume full operation without manual intervention through a normal soft-start sequence.
- (23) Certification: The NAE shall be listed by Underwriters Laboratories (UL).
- (24) Controller network: The NAE shall support the following communication protocols on the controller network:
 - (a) The NAE shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network. The NAE shall be BACnet certified at the time of bid.
 - A BACnet Protocol Implementation Conformance Statement shall be provided for each controller device (master or slave) that will communicate on the BACnet MS/TP Bus.
 - The Conformance Statements shall be submitted 10 day prior to bidding.
 - The NAE shall support a minimum of 100 control devices.
 - (b) The NAE shall support the Johnson Controls N2 Field Bus.
 - The NAE shall support a minimum of 100 N2 control devices.
 - The Bus shall conform to Electronic Industry Alliance (EIA) Standard RS-485.
 - The Bus shall employ a master/slave protocol where the NAE is the master.
 - The Bus shall employ a four (4) level priority system for polling frequency.
 - The Bus shall be optically isolated from the NAE.
 - The Bus shall support the Metasys Integrator System.

4. DDC System Controllers

a. Field Equipment Controller (FEC)

- (1) The Field Equipment Controller (FEC) shall be a fully user-programmable, digital controller that communicates via BACnet MS/TP protocol. The FEC shall have a built in backlit LCD display with easy to use keypad. Operator shall be able to adjust, heating and cooling set points, view sensor readings and select mode of operation (DAY\Night). The display shall be able to display the items to be displayed and in which order. The display shall have the capability to be password protected. Provide display for each boiler, and air handler system.
- (2) The FEC shall employ a finite state control engine to eliminate unnecessary conflicts between control functions at crossover points in their operational sequences. Suppliers using non-state based DDC shall provide separate control strategy diagrams for all controlled functions in their submittals.
- (3) Controllers shall be factory programmed with a continuous adaptive tuning algorithm that senses changes in the physical environment and continually adjusts loop tuning parameters appropriately. Controllers that require manual tuning of loops or perform automatic tuning on command only shall not be acceptable.
- (4) The FEC shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
- (5) The FEC shall include a removable base to allow pre-wiring without the controller.
- (6) The FEC shall include troubleshooting LED indicators to identify the following conditions:
 - (a) Power on
 - (b) Power off
 - (c) Download or startup in progress, not ready for normal operation
 - (d) No faults
 - (e) Device fault
 - (f) Field controller bus - normal data transmission
 - (g) Field controller bus - no data transmission
 - (h) Field controller bus - no communication
 - (i) Sensor-actuator bus - normal data transmission
 - (j) Sensor-actuator bus - no data transmission
 - (k) Sensor-actuator bus - no communication
- (7) The FEC shall accommodate the direct wiring of analog and binary I/O field points.
- (8) The FEC shall support the following types of inputs and outputs:
 - (a) Universal inputs: Shall be configured to monitor any of the following:

- Analog input, voltage mode
- Analog input, current mode
- Analog input, resistive mode
- Binary input, dry contact maintained mode
- Binary input, pulse counter mode
- (b) Binary inputs: Shall be configured to monitor either of the following:
 - Dry contact maintained mode
 - Pulse counter mode
- (c) Analog outputs: Shall be configured to output either of the following
 - Analog output, voltage mode
 - Analog output, current mode
- (d) Binary outputs: Shall output the following:
 - 24 VAC Triac
- (e) Configurable outputs: Shall be capable of the following:
 - Analog output, voltage mode
 - Binary output mode
- (9) The FEC shall have the ability to reside on a Field Controller Bus (FC Bus).
 - (a) The FC Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet Standard protocol SSPC-135, Clause 9.
 - (b) The FC Bus shall support communications between the FECs and the NAE.
 - (c) The FC Bus shall also support Input/Output Module (IOM) communications with the FEC and with the NAE.
 - (d) The FC Bus shall support a minimum of 100 IOMs and FEC in any combination.
 - (e) The FC Bus shall operate at a maximum distance of 15,000 ft. between the FEC and the furthest connected device.
- (10) The FEC shall have the ability to monitor and control a network of sensors and actuators over a Sensor-Actuator Bus (SA Bus).

- (a) The SA Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet Standard protocol SSPC-135, Clause 9.
 - (b) The SA Bus shall support a minimum of 10 devices per trunk.
 - (c) The SA Bus shall operate at a maximum distance of 1,200 ft. between the FEC and the furthest connected device.
- (11) The FEC shall have the capability to execute complex control sequences involving direct wired I/O points as well as input and output devices communicating over the FC Bus or the SA Bus.
 - (12) The FEC shall support, but not be limited to, the following:
 - (a) Hot water, chilled water/central plant applications
 - (b) Built-up air handling units for special applications

b. Terminal Units

- (1) Special programs as required for systems control

5. Field Devices

a. Input/Output Module (IOM)

- (1) The Input/Output Module (IOM) provides additional inputs and outputs for use in the FEC.
- (2) The IOM shall communicate with the FEC over either the FC Bus or the SA Bus using BACnet Standard protocol SSPC-135, Clause 9.
- (3) The IOM shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
- (4) The IOM shall have a minimum of 4 points to a maximum of 17 points.
- (5) The IOM shall support the following types of inputs and outputs:
 - (a) Universal inputs: Shall be configured to monitor any of the following:
 - Analog input, voltage mode
 - Analog input, current mode
 - Analog input, resistive mode
 - Binary input, dry contact maintained mode
 - Binary input, pulse counter mode
 - (b) Binary inputs: Shall be configured to monitor either of the following:

- Dry Contact Maintained Mode
 - Pulse Counter Mode
- (c) Analog outputs: Shall be configured to output either of the following
- Analog output, voltage mode
 - Analog output, current mode
- (d) Binary outputs: Shall output the following:
- 24 VAC Triac
- (e) Configurable outputs: Shall be capable of the following:
- Analog output, voltage mode
 - Binary output mode
- (6) The IOM shall include troubleshooting LED indicators to identify the following conditions:
- (a) Power on
 - (b) Power off
 - (c) Download or startup in progress, not ready for normal operation
 - (d) No faults
 - (e) Device fault
 - (f) Normal data transmission
 - (g) No data transmission
 - (h) No communication

b. Networked Thermostat (TEC)

- (1) The Networked Thermostats shall be capable of controlling the following:
- (a) A four pipe fan coil system with multi-speed fan control.
 - (b) A pressure dependant Variable Air Volume System or similar zoning type system using reheat.
 - (c) A two pipe fan coil with a single speed fan.
- (2) The Networked Thermostat shall communicate over the Field Controller Bus using BACnet Standard protocol SSPC-135, Clause 9. the network sensor shall be BACnet certified at the time of bid.

- (a) The Networked Thermostat shall support remote read/write and parameter adjustment from the web based User Interface through a Network Automation Engine.
- (3) The Networked Thermostat shall include an intuitive User Interface providing plain text messages.
 - (a) Two line, 8 character backlit display
 - (b) LED indicators for fan, heat, and cool status
 - (c) Five (5) user interface keys
 - Mode
 - Fan
 - Override
 - Degrees C/F
 - Up/Down
 - (d) The display shall continuously scroll through the following parameters:
 - Room temperature
 - System mode
 - Schedule status: Occupied/unoccupied/override
 - Applicable alarms
- (4) The Networked Thermostats shall provide the flexibility to support the following inputs:
 - (a) Integral indoor air temperature sensor
 - (b) Duct mount air temperature sensor
 - (c) Remote indoor air temperature sensor with occupancy override and LED indicator.
 - (d) Two configurable binary inputs
- (5) The Networked Thermostats shall provide the flexibility to support the following outputs:
 - (a) Three speed fan control
 - (b) On/Off control
 - (c) Floating control
 - (d) Proportional (0 to 10V) control
- (6) The Networked Thermostat shall provide a minimum of six (6) levels of keypad lockout.
- (7) The Networked Thermostat shall provide the flexibility to adjust the following parameters:

- (a) Adjustable temporary occupancy from 0 to 24 hours
 - (b) Adjustable heating/cooling deadband from 2° F to 5° F
 - (c) Adjustable heating/cooling cycles per hour from 4 to 8
- (8) The Networked Thermostat shall employ nonvolatile electrically erasable programmable read-only memory (EEPROM) for all adjustable parameters.

c. VAV Modular Assembly (VMA)

- (1) The VAV Modular Assembly shall provide both standalone and networked direct digital control of pressure-independent, variable air volume terminal units. It shall address both single and dual duct applications.
- (2) The VAV Modular Assembly shall communicate over the FC Bus using BACnet Standard protocol SSPC-135, Clause 9.
- (3) The VAV Modular Assembly shall have internal electrical isolation for AC power, DC inputs, and MS/TP communications. An externally mounted isolation transformer shall not be acceptable.
- (4) The VAV Modular Assembly shall be a configurable digital controller with integral differential pressure transducer and damper actuator. All components shall be connected and mounted as a single assembly that can be removed as one piece.
- (5) The VAV Modular Assembly shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
- (6) The integral damper actuator shall be a fast response stepper motor capable of stroking 90 degrees in 30 seconds for quick damper positioning to speed commissioning and troubleshooting tasks.
- (7) The controller shall determine airflow by dynamic pressure measurement using an integral dead-ended differential pressure transducer. The transducer shall be maintenance-free and shall not require air filters.
- (8) Each controller shall have the ability to automatically calibrate the flow sensor to eliminate pressure transducer offset error due to ambient temperature / humidity effects.
- (9) The controller shall utilize a proportional plus integration (PI) algorithm for the space temperature control loops.
- (10) Each controller shall continuously, adaptively tune the control algorithms to improve control and controller reliability through reduced actuator duty cycle. In addition, this tuning reduces commissioning costs, and eliminates the maintenance costs of manually re-tuning loops to compensate for seasonal or other load changes.

- (11) The controller shall provide the ability to download and upload VMA configuration files, both locally and via the communications network. Controllers shall be able to be loaded individually or as a group using a zone schedule generated spreadsheet of controller parameters.
- (12) Control setpoint changes initiated over the network shall be written to VMA non-volatile memory to prevent loss of setpoint changes and to provide consistent operation in the event of communication failure.
- (13) The controller firmware shall be flash-upgradeable remotely via the communications bus to minimize costs of feature enhancements.
- (14) The controller shall provide fail-soft operation if the airflow signal becomes unreliable, by automatically reverting to a pressure-dependent control mode.
- (15) The controller shall interface with balancer tools that allow automatic recalculation of box flow pickup gain ("K" factor), and the ability to directly command the airflow control loop to the box minimum and maximum airflow setpoints.
- (16) Controller performance shall be self-documenting via on-board diagnostics. These diagnostics shall consist of control loop performance measurements executing at each control loop's sample interval, which may be used to continuously monitor and document system performance. The VMA shall calculate exponentially weighted moving averages (EWMA) for each of the following. These metrics shall be available to the end user for efficient management of the VAV terminals.
 - (a) Absolute temperature loop error.
 - (b) Signed temperature loop error.
 - (c) Absolute airflow loop error.
 - (d) Signed airflow loop error.
 - (e) Average damper actuator duty cycle.
- (17) The controller shall detect system error conditions to assist in managing the VAV zones. The error conditions shall consist of:
 - (a) Unreliable space temperature sensor.
 - (b) Unreliable differential pressure sensor.
 - (c) Starved box.
 - (d) Actuator stall
 - (e) Insufficient cooling.
 - (f) Insufficient heating.
 - The controller shall provide a flow test function to view damper position vs. flow in a graphical format. The information would alert the user to

check damper position. The VMA would also provide a method to calculate actuator duty cycle as an indicator of damper actuator runtime.

- (18) The controller shall provide a compliant interface for ASHRAE Standard 62-1989 (indoor air quality), and shall be capable of resetting the box minimum airflow Based on the percent of outdoor air in the primary air stream.
- (19) The controller shall comply with ASHRAE Standard 90.1 (energy efficiency) by preventing simultaneous heating and cooling, and where the control strategy requires reset of airflow while in reheat, by modulating the box reheat device fully open prior to increasing the airflow in the heating sequence.
- (20) Inputs
 - (a) Analog inputs with user defined ranges shall monitor the following analog signals, without the addition of equipment outside the terminal controller cabinet:
 - 0-10 VDC sensors
 - 1000ohm RTDs
 - NTC thermistors
 - (b) Binary inputs shall monitor dry contact closures. Input shall provide filtering to eliminate false signals resulting from input "bouncing."
 - (c) For noise immunity, the inputs shall be internally isolated from power, communications, and output circuits.
 - (d) Provide side loop application for humidity control.
- (21) Outputs
 - (a) Analog outputs shall provide the following control outputs:
 - 0-10 VDC
 - (b) Binary outputs shall provide a SPST Triac output rated for 500mA at 24 VAC.
 - (c) For noise immunity, the outputs shall be internally isolated from power, communications, and other output circuits.
- (22) Application Configuration

- (a) The VAV Modular Assembly shall be configured with a software tool that provides a simple Question/Answer format for developing applications and downloading.

(23) Sensor Support

- (a) The VAV Modular Assembly shall communicate over the Sensor-Actuator Bus (SA Bus) with a Network Sensor.
- (b) The VMA shall support an LCD display room sensor.
- (c) The VMA shall also support standard room sensors as defined by analog input requirements.
- (d) The VMA shall support humidity sensors defined by the AI side loop.

d. Network Sensors (NS)

- (1) The Network Sensors (NS) shall have the ability to monitor the following variables as required by the systems sequence of operations:
 - (a) Zone temperature
 - (b) Zone humidity
 - (c) Zone setpoint
- (2) The NS shall transmit the zone information back to the controller on the Sensor-Actuator Bus (SA Bus) using BACnet Standard protocol SSPC-135, Clause 9.
- (3) The Network Sensors shall include the following items:
 - (a) A backlit Liquid Crystal Display (LCD) to indicate the temperature, humidity and setpoint.
 - (b) An LED to indicate the status of the override feature.
 - (c) A button to toggle the temperature display between Fahrenheit and Celsius.
 - (d) A button to initiate a timed override command
- (4) The NS shall be available with either screw terminals or phone jack.
- (5) The NS shall be available in either surface mount or wall mount styles.

e. Many-To-One Wireless Room Temperature Sensor System (WRS)

- (1) Wireless controllers and sensors shall not be priced for the base bid portion of this project without prior approval from the owner. The contractor may provide value engineering alternate pricing for using wireless controllers and sensors. The Many-To-One

System Receiver (WRS Receiver) shall receive wireless Radio Frequency (RF) signals containing temperature data from multiple Wireless Room Temperature Sensors (WRS Sensors).

- (a) The WRS Receiver shall use direct sequence spread spectrum RF technology.
- (b) The WRS Receiver shall operate on the 2.4 GHZ ISM band.
- (c) The WRS Receiver shall meet the IEEE 802.15.4 standard for low-power, low duty-cycle RF transmitting systems.
- (d) The WRS Receiver shall be FCC compliant to CFR Part 15 subpart B Class A.
- (e) The WRS Receiver shall operate as a bidirectional transceiver with the sensors to confirm and synchronize data transmission.
- (f) The WRS Receiver shall be capable of communication with WRS Sensors up to a distance of 200 feet.
- (g) The WRS Receiver shall be assembled in a plenum rated plastic housing with flammability rated to UL94-5VB.
- (h) The WRS Receiver shall have LED indicators to provide information regarding the following conditions:
 - Power On/Off
 - Ethernet – Receiver Activity/No Activity
 - Wireless Normal Mode – Transmission from sensors/No Transmission
 - Wireless Rapid Transmit Mode – No transmission/ weak signal/Adequate signal/Excellent signal
 - Ethernet Connection – No connection/10Mbps connection/100Mbps connection
 - Network Activity – No Network Activity/Half-Duplex Communication/Full-Duplex Communication

- (2) The WRS Sensors shall sense and report room temperatures to the WRS Receiver.

- (a) The WRS Sensors shall use direct sequence spread spectrum RF technology.
- (b) The WRS Sensors shall operate on the 2.4 GHZ ISM Band.
- (c) The WRS Sensors shall meet the IEEE 802.15.4 standard for low-power, low duty-cycle RF transmitting systems.

- (d) The WRS sensors shall be FCC compliant to CFR Part 15 subpart B Class A.
- (e) The WRS sensors shall be available with
 - Warmer/Cooler set point adjustment
 - No set point adjustment
 - Set point adjustment scale – 55 to 85° F.
 - The WRS sensors shall be assembled in NEMA 1 plastic housings.

6. System Tools

a. System Configuration Tool (SCT) (Provide one copy)

- (1) The Configuration Tool shall be a software package enabling a computer platform to be used as a stand-alone engineering configuration tool for a Network Automation Engine (NAE) or a Network Integration Engine (NIE).
- (2) The configuration tool shall provide an archive database for the configuration and application data.
- (3) The configuration tool shall have the same look-and-feel at the User Interface (UI) regardless of whether the configuration is being done online or offline.
- (4) The configuration tool shall include the following features:
 - (a) Basic system navigation tree for connected networks
 - (b) Integration of Metasys N1, LonWorks, and BACnet enabled devices
 - (c) Customized user navigation trees
 - (d) Point naming operating parameter setting
 - (e) Graphic diagram configuration
 - (f) Alarm and event message routing
 - (g) Graphical logic connector tool for custom programming
 - (h) Downloading, uploading, and archiving databases
- (5) The configuration tool shall have the capability to automatically discover field devices on connected buses and networks. Automatic discovery shall be available for the following field devices:
 - (a) BACnet devices
 - (b) LonWorks devices
 - (c) N2 Bus devices
 - (d) Metasys N1 networks
- (6) The configuration tool shall be capable of programming the Field Equipment Controllers.

- (a) The configuration tool shall provide the capability to configure, simulate, and commission the Field Equipment Controllers.
 - (b) The configuration tool shall allow the FECs to be run in Simulation Mode to verify the applications.
 - (c) The configuration tool shall contain a library of standard applications to be used for configuration.
- (7) The configuration tool shall be capable of programming the field devices.
 - (a) The configuration tool shall provide the capability to configure, simulate, and commission the field devices.
 - (b) The configuration tool shall allow the field devices to be run in Simulation Mode to verify the applications.
 - (c) The configuration tool shall contain a library of standard applications to be used for configuration
- (8) A wireless access point shall allow a wireless enabled portable PC to make a temporary Ethernet connection to the automation network.
 - (a) The wireless connection shall allow the PC to access configuration tool through the web browser using the User Interface (UI).
 - (b) The wireless use of configuration tool shall be the same as a wired connection in every respect.
 - (c) The wireless connection shall use the Bluetooth Wireless Technology.

b. Wireless MS/TP Converter (BTCVT)

- (1) The converter shall provide a temporary wireless connection between the SA or FC Bus and a wireless enabled portable PC.
- (2) The converter shall support downloading and troubleshooting FEC and field devices from the PC over the wireless connection.
- (3) The converter shall employ Bluetooth Wireless Technology.
- (4) The converter shall be powered through a connection to either the Sensor-Actuator (SA) or the Field Controller (FC) Bus.
- (5) The converter shall operate over a minimum of thirty three (33) feet within a building.
- (6) The converter shall have LED indicators to provide information regarding the following conditions:
 - (a) Power: On/Off
 - (b) Fault : Fault/No Fault

- (c) SA/FC Bus: Bus Activity/ No Bus Activity
- (d) Blue: Bluetooth Communication Established/Bluetooth Communication Not Established

- (7) The SWCVT shall comply with FCC Part 15.247 regulations for low-power unlicensed transmitters.

c. Handheld VAV Balancing Sensor (ATV)

- (1) The sensor shall be a light weight portable device of dimensions not more than 3.2 x 3.2 x 1.0 inches.
- (2) The sensor shall be capable of displaying data and setting balancing parameters for VAV control applications.
- (3) The sensor shall be powered through a connection to either the Sensor-Actuator (SA) or the Field Controller (FC) Bus.
- (4) The sensor shall be a menu driven device that shall modify itself automatically depending upon what type of application resides in the controller.
- (5) The sensor shall contain a dial and two buttons to navigate through the menu and to set balancing parameters.
- (6) The sensor shall provide an adjustable time-out parameter that will return the controller to normal operation if the balancing operation is aborted or abandoned.
- (7) The sensor shall include the following
 - (a) 5 foot retractable cable
 - (b) Laminated user guide
 - (c) Nylon carrying case
- (8) The sensor shall be Underwriters Laboratory UL 916 listed and CSA certified C22.2 N. 205, CFR47.

2.18 CENTRALIZED FACILITY OPERATOR STATION

- A. A Johnson Controls server is existing at the Cheyenne VAMC and shall be used as the centralized facility operator station for this project.
 - 1. Loss of computer communication to the control unit network shall not effect the operation of the control units in anyway.

2.19 SOFTWARE

- A. General
 - 1. All control of the DDC system analog outputs shall be performed in a digital manner using the digital signal from the microprocessor based controllers converted through electronic circuitry for modulation of electric actuators or

through transducers to produce the pneumatic signal for operation of pneumatic actuators.

2. Each control unit shall contain self-diagnostics that will continuously monitor the proper operation of the control unit. A malfunction within control unit will be reported and will inform the operator of the nature of the malfunction and which control unit is effected.
3. Year 2000 Date Format. All Equipment, Software and Hardware will support the year 2000 date format. The scope of the Year 2000 date format must include, but is not limited to , the following criteria:
 - a. All date-related calculations produce correct results for multi-century scenarios and after the Year 2000. This includes age calculations, duration calculations, scheduling calculations, etc.
 - b. All manipulations and comparisons of date-related data produce the desired results for all valid date values within the scope of the application. This includes the following conditions:
 - (1) Current date
 - (2) Pre-Year 2000 date
 - (3) Rollover from 1999 to 2000
 - (4) Year 2000 Leap Year
 - (5) Post-Year 2000 date
 - (6) Calculations involving more than century
 - c. The application functions correctly without ending abnormally.
 - d. The application recognizes Year 2000 as a leap year.
 - e. The application provides correct results for all date-related calculations.

B. Controller Software

1. General

- a. All temperature control functions shall be executed within the stand alone control unit(s) and not rely on any higher level microprocessor for operation. Loop control shall be executed via direct digital control algorithms. Controller software shall include a complete operating system, control application packages as described herein, standard control algorithm application packages, and an operator custom control and calculation application package complete with interpreter. It shall be possible to change any setpoint value within a control unit while it is operating and performing other functions. Input for these changes shall be made via the communications network. Commanding shall be done in English language without codes.
- b. If reprogramming is to be done by a reloading process, then all output points must remain at their last commanded position during reloading and a computer must be provided for editing of the program.

- c. The controller operating system software shall operate independently of any central computer. The operating system shall control communications between the centralized facility operator station, controllers and the I/O modules, accept analog and digital inputs, produce analog and digital outputs, provide alarm monitoring, control application packages, and interface the necessary sensor and actuator types. The controller operating system shall also contain built in diagnostic routines as described herein.
 - d. The controller software shall allow for scaling and for calibration of sensor lead length variations to ensure instrumentation accuracy's. The software shall provide for staggered automatic restart of equipment based on current program time without operator intervention.
 - e. All setpoints shall reside in EEPROM.
- 2. Control loops shall support any of the following control modes: Two position control, proportional control (P), proportional plus integral control (PI), proportional plus integral plus derivative control (PID), time proportioning control and floating control algorithms. All of these modes shall be in its memory and available for use by the Operator. The analog output of P, PI, and PID control shall be continuously updated. Between cycles the analog output shall retain its last value. Each control loop shall be fully operator definable in terms of sensors, actuators, control mode, gain, control action and sampling time.
- 3. Sampling Time: As a minimum the time between sampling (system check for change) of input points shall be 2 seconds.
- 4. Point Limits: Each analog point shall have a user defined high and low limit. If the measured or calculated value falls out of the limit range, that point shall be considered in alarm. Any analog point shall be disabled from alarm reporting if it is turned off.
- 5. Alarms: Whenever a field point status exceeds preset limits, or there are other indications of system exceptions, alarms, error failures, the following indications shall be provided.
 - a. Audible tone: The system shall have an audible tone. The audio tone shall be capable of being enabled or disabled on operator command and a manual silencer switch. A red warning light shall remain on at silencer switch until alarm is satisfied. If another alarm occurs before the last one is resolved, then the audible tone shall again sound. Locate the audible alarm and silencer in the custodial office and provide permanent engraved label stating: "Temperature Control System Alarm."
 - b. Display: The alarm point identification shall appear on the CRT and printer along with individual point alarm messages. Upon operator command, all alarms resident in the CPU shall be printed along with individual point alarm messages.
- C. Control Application Software: The following control application programs, as a minimum, shall be callable through the centralized facility operator station. Parameters shall be capable of being modified through an operator's terminal.

1. Time Program
 - a. This program shall provide for independent automatic start up and shut down of selected equipment. The program shall allow for the assignment of independent start and stop times to any equipment connected to the controller. All remote equipment which operates on a preset time basis can be assigned to this program.
 - b. The time program shall operate in accordance with a yearly calendar with automatic adjustments for daylight savings time and leap year.
 - c. Holiday routine; software shall include a calendar for each time clock or zone that will allow the user to program the days and hours of the year that building is occupied or unoccupied. The calendar shall be initially set by the ATC contractor as dictated by the owner representative.
 - d. See sequence of control and point requirements for zoning and zone override switches.
2. Optimum Start/Stop Program: The optimum start/stop program shall determine the optimum start- up and shut-down time of assigned equipment based on a calculation which takes into consideration outdoor air temperature, space temperature and a building "U" factor. The program shall include a learning technique to automatically adjust itself to the latest possible start time and the earliest possible stop time to reach or maintain the zone within its' heating and cooling set points. Each zone shall have it's own independent optimum start/stop time. The optimum stop time shall be subject to a maximum early stop time of 30 minutes (adjustable) before programmed unoccupied time. The optimum start program shall allow equipment start times to be staggered by adjustable amount, so that large equipment does not all come at once. The optimum start program shall incorporate a minimum average zone temperature (set initially at 70°F) whereby an early warm-up start will not be required.
3. Enthalpy Optimization Program: This program shall reduce the mechanical cooling requirement by using the airstream (either return air or outdoor air) having the lowest total heat content (enthalpy). The enthalpy program shall calculate the outdoor and return air enthalpies and select either minimum outdoor air or local control to provide an air mixture with the lowest total heat to the cooling coils. Enthalpy shall be determined by calculations based on dry bulb temperatures and relative humidity or dew point.
4. Night Purge: The night purge program will cause the air handling equipment to come on in the early morning to pre-cool the building when conditions warrant it. Calculations shall be based on the previous days indoor and outdoor temperatures and the current indoor and outdoor temperatures. Each zone shall have it's own independent night purge cycle. Each equipment page shall keep the number of operating hours the night purge has been used. Program shall operate subject to the following conditions:
 - a. Outside air temperature is above 50°F (adj.)
 - b. Occupancy is scheduled less than six (6) hours away.

- c. Initially the highest space temperature is above 75°F (adj.)
- d. The average space temperature exceeded 78°F (adj.) the previous day.
- e. Outside air temperature exceeded 80°F (adj.) the previous day.
- f. Outside air temperature is at least 10°F cooler than the highest indoor temperature, or 1°F cooler when evaporative cooling is available at the unit.
- g. The lowest indoor temperature is not below 68°F (adj.).
- h. The calendar is on or between the months of May through October.

Once the zone has reached its occupied time, the purge program shall continue to operate if conditions warrant it. Condition f. (as defined above) shall no longer be required. On days where the night purge has been used all heating shall be locked out.

5. Electric Demand Limiting/Load Shedding

- a. By either using the building main electrical meter or providing an additional meter (coordinate with electrical contractor) the DDC system shall read the total instantaneous current demand for the building. By turning off mechanical equipment or limiting the chiller, the DDC system shall have the ability to limit the peak 15 minute demand for the building. Any commandable point shall be capable of being assigned to the demand limit program.
- b. With all mechanical equipment off and all other permanent electrical fixtures and other misc. equipment on, this "baseline" current demand shall be measured and recorded. As a starting point, the DDC system demand limiting program shall attempt to keep the building demand from exceeding this base value.
- c. Demand limiting is not to sacrifice occupant comfort. The program shall incorporate a maximum space temperature (initially 78°F) and a minimum space temperature (initially 70°F) which it will not allow any room sensor to exceed.
- d. Each month of the year shall have a separate base peak demand goal which shall be moved up and down as programmed or allowed by the occupant comfort criteria. The program shall record the day's highest demand and time, and each month's highest demand, date and time.
- e. The demand limit program shall limit the chiller, stagger mechanical equipment starting, cycle fans on a rotating time window with an initial minimum operating time of 50 minutes out of an hour, and lockout refrigeration compressors on a rotating time window. Equipment to be included in demand limiting along with limiting method are as follows:
- f. The program shall shed equipment according to its assigned priority level. If equipment is being shed then this shall be displayed on the equipment page. Priorities of equipment for demand limiting are as follows, last listed being the last to be demand limited:

6. Custom Software: An operator programmable custom control application package shall be provided to permit nonstandard control algorithms to be developed by the operator to create customized control strategies. This application package shall allow the operator to program custom control sequences directly into the unit controller's memory. The package shall permit interlocks, calculations of Btus, flows, outputs, provide hysteresis, scaling, offset, average, minimum, maximum, linearization, square root, subtraction, summation, multiplication, division, etc. Default modes, start up and check out tests, interlocks, demand control, etc. shall be accomplished utilizing this package.
7. History Log: The system shall have a history logging routine which shall record user definable values on an incremental basis (1-60 minutes) for the past 24 hours. Provide storage capacity for a minimum of 8 variable values to be logged for 24 hours.
8. Operating Hours: The number of operating hours shall be accumulated for each piece of equipment that requires periodic maintenance. Include a zero reset.
9. Equipment Pages
 - a. Software shall be written so all pertinent information regarding a piece of equipment will appear on a screen (page) with one queue. Line by line queuing is not acceptable. The information to appear shall include: calendar date, all necessary information for equipment algorithm(s) including associated I/O values. Each page shall be menu driven.
 - b. Changing all setpoints and times shall be menu driven.
 - c. Software must be written so that referencing a manual or training is not required for accessing and changing setpoints or times.
10. System Security: Provide a minimum of three levels of system security. Each level shall have at least one programmable security code. Levels shall be as follows:

Level 1: Be able to read but not change system values.

Level 2: In addition to Level 1, be able to change setpoint and time values.

Level 3: In addition to Level 2, be able to reprogram the system
11. Dynamic Graphics
 - a. Each mechanical system that is monitored/controlled by the system shall have a unique dynamic color graphic. The display will be provided by the control contractor. The display will be approved by the engineer.
 - b. The graphical user interface program shall allow the user to easily create new displays and modify existing displays. A library of standard HVAC equipment, control devices, mechanical systems, tables, lines, circles, rectangles, squares, arrows, etc. shall be provided to allow easy implementation of the changes/ additions to the system.
 - c. The graphical user interface program will also allow any scanned picture or the control drawing to be displayed with dynamic data overlaid on to the display.
 - d. As a minimum, a graphic screen shall be designed showing the entire facility, each building within the facility, each major piece of mechanical

equipment within each building, all of which will display the data for each area dynamically. All dynamic points associated with the viewed graphic shall be displayable on one graphic display.

- e. The charting (X/Y) of a selected point for a user given time frame shall be available for all display or modification from within any specific dynamic graphic display. The chart shall be "tiled" onto the current display defaulting to occupy approximately one fourth of the screen, the user shall be able to move the window and adjust the size of the chart by simply clicking and dragging on the windowed chart. Trace colors and X scale shall be user configurable. Multiple charts shall be displayable simultaneously on one screen.

PART 3 - EXECUTION

3.1 ACCESSIBILITY

- A. Install all control devices in "Readily Accessible" locations as defined by Chapter 1, Article 100, Part A of the National Electric Code.

3.2 AIR PIPING

- A. Pneumatic controls will not be accepted for any controls or actuators on this project. This air piping specification is provided to define installation requirements for tubing installed for differential sensors.
- B. All exposed piping shall be polyethylene tubing enclosed in metal raceway, or conduit, or seamless hard drawn copper.
- C. All concealed piping may be seamless soft drawn copper or polyethylene tubing enclosed in conduit.
- D. All concealed and fully accessible piping may be seamless soft drawn copper or polyethylene tubing.
- E. Copper tubing run exposed to view is to have a maximum unsupported length of 3'-0". Elsewhere space supports at not more than 7'-0" apart and provide support at each change in direction.
- F. Polyethylene tubing may be routed in cable tray, raceway or may be attached to a dedicated 1/2" conduit installed for this purpose. Polyethylene tubing shall not be affixed to or supported by pipes, or conduit by others. Tubing drooped across the building structure or laid on the ceiling will not be allowed. Do not install tubing in same raceway as wiring.
- G. If polyethylene tubing is used in concrete pour, it must be installed in conduit.
- H. Copper or polyethylene tubing when installed in concrete pour must meet the following additional requirements. If copper is used, it is to be protected at floor line with conduit

extending 6 inches above floor and 6 inches into pour, pressure test before and after pour for leak and pinch. If polyethylene is used, EMT conduit is to be placed in the pour and extended 6 inches above floor line. Tubing shall be pulled through conduit after pour.

- I. Control air piping shall be pressure tested at 30 psi for 24 hours. Test fails if more than 5 psi loss occurs.

3.1 CONTROL PANELS

- A. Provide and install local control panels for each Mechanical System. Group these together into one panel when multiple systems are located in one equipment room.
- B. The panels shall be totally enclosed with hinged door and containing associated control components such as controllers, relays, switches, gauges, microprocessor, modem, communication interface, override timers, etc. Panel to meet NEMA one requirements with proper bracing for rigid wall or floor mounting.
- C. Unless indicated otherwise all controlling devices (including duct and immersion controllers, relays, PE switches, EP valves, selectors, networks, time clocks, and switches) shall be panel mounted. Only when the controlling device must be mounted at the equipment or it is not practical due to distance (e.g. limits to capillary length) may components be field mounted.
- D. Mark each control device on the panel with engraved plastic laminate nameplates describing its function and cross-referencing it to control diagrams. Mark items within panel plainly and permanently as to its identification on the control drawings.
- E. Each electrical wire and pneumatic tube shall be labeled at each end and terminate at a bulkhead, terminal strips, or control instrument. All wires and tubes shall be organized in a bundle or wire mold rack and tied. Terminal shall be numbered to match control diagrams.

3.2 WIRING OF CONTROL DEVICES BY OTHERS

- A. Control devices carrying full load current furnished by Mechanical and wired by Electrical shall be located at the device being controlled, unless shown on the drawings or mutual agreement is made between the contractors with no change in the contract price.

3.3 WIRING

- A. Installation of wiring, cable, conduit, etc. shall conform to Division 16. In case of conflict between this Division and Division 16, the most stringent requirements shall be met.

- B. All wiring shall be installed in a neat and workmanlike manner, parallel to building lines and suspended neatly from the overhead structure (do not lay wiring on top of ceiling tiles).
- C. All wiring shall be run in metallic conduit (flexible conduit shall be limited to 3 foot lengths maximum), tubing or raceways. Exceptions:
 - 1. NEC Class 2 low voltage wiring where not exposed to view such as above suspended ceilings, in shafts, etc., may be run in cable tested in accordance with test methods of NFPA 262 for installation in environmental air plenums or standard cable when not exposed in environmental air plenums.
 - 2. Wiring enclosed in Temperature Control panels.
- D. Control wiring 24 volts or less may be run in the same communications cable tray furnished by Division 16000 provided that is bundled and its functions clearly labeled.
- E. Communication Circuits: Cable shall not be installed closer than six feet from high power transformers or run parallel within six feet of electrical high power cables. Care shall be taken to route the cable as far from interference generating devices as possible.
- F. Splices: Splices in shielded cables shall consist of termination's and the use of shielded cable couplers which maintain the integrity of the shielding. Termination's shall be in accessible locations.
- G. Grounding
 - 1. All communication cable shall be grounded at one point only, to eliminate ground loops. Earth grounding shall be single point to main water piping. All non-current carrying metallic parts (for example, lightning arresters, metallic raceways, equipment enclosures) of the DDC system shall be grounded in this way.
 - 2. Analog shields shall be ground to internal analog (nonearth) ground.
- H. Temperature control wiring shall not be run in conduit with power wiring. Analog or communication wiring shall not be run in the same conduit which has highly inductive loads such as contactors or coils.

3.4 IDENTIFICATION AND DIAGRAMS

- A. Identification: Tag or color-code all tubing and wiring at each end and necessary junction points and match the tagging numbers or color-coding shown on the control drawings.
- B. Provide control diagrams laminated between rigid plastic mounted on a supporting back board for each system control panel. Mount the diagrams near the control panels or where directed. Identify all devices on the diagrams with the same terminology used for the nameplates. Diagram shall be a permanent as-built drawing.

3.5 SENSORS

- A. Sensors shall be installed to be readily accessible and to permit quick and easy replacement. Flush mount with metal covers suitable for painting to match finished surface.
- B. Duct sensors shall be installed to sense the correct temperature of the air only, within the vibration and velocity limits of the sensing element. Thermally isolate elements from brackets and supports to respond to air temperature only. Seal all duct penetrations air tight.
- C. Where space sensors are mounted on an outside wall, provide insulating base.
- D. Install liquid temperature sensors inside of pipe wells with an appropriate heat transfer compound inside the well.
- E. Provide wind dampening "Weatherhead" on each atmospheric pressure sensing point. Locate above wind eddies carried by the building structure and roof equipment.

3.6 PRESSURE CONTROLS

- A. Static and differential pressure controllers and indicators shall be transmitter and panel mounted receiver controller type, unless specified otherwise. Provide gauge on panel face to read pressure being controlled. Duct static pressure sensors shall be located in a section of ductwork with minimum turbulence.

3.7 THERMOSTATS

- A. Low Temperature Detection Thermostats: Each supply system with water coils taking outside air shall have a low temperature detection thermostat (set at 35°F) located on the downstream side of the coil. Where multiple coil sections are used, provide one thermostat for each coil section. Wire thermostats to protect unit in both hand and automatic operation. When temperature drops below setpoint, thermostat shall stop fan(s), open heating valve and close outside air damper(s).
- B. Mixed Air Low Limit Thermostats: Each supply system with outside air and return air dampers shall have a mixed air low limit sensor. The sensor must be capable of limiting the outside air and return air dampers to keep the mixed air from going below 45°F. The thermostat shall be capable of overriding all other controls and modulate the outside air dampers to 100% closed if the mixed air temperature falls below its setting. This sensor will only be enabled to execute this sequence in catastrophic cases. A low ventilation alarm will be generated at the operator workstation if this sequence is enabled.
- C. Duct or Immersion Thermostats: Duct or immersion thermostats may only be used as limit controllers, unless specified otherwise.
- D. Room Thermostats

1. Provide flush mounted aspirating boxes for pneumatic thermostats or guard for electronic thermostats in following areas:
2. Provide guards on any electric thermostats serving cabinet heaters or unit heaters except where they will be concealed or in equipment rooms. Guards to have metal cover, solid type mounting base, tumble lock and two keys per cover. Beko BTG-UM or equivalent (metal)
3. Mount thermostats where they will be unaffected by the sun. Avoid mounting on outside walls. Where thermostats must be mounted on an outside wall, provide an insulating base.

3.8 SMOKE DETECTORS

- A. Location of smoke detectors shall be as shown on drawings, provided by Division 28 31 00, installed by Division 26.
- B. Wiring of detectors to fire alarm panel by Division 16000. Control wiring of detectors (i.e. fan shut down, etc.) by this Division.
- C. Wire smoke detectors to protect the unit in both hand and automatic operation.
- D. On signal from smoke detector, supply fan and return/exhaust fan shall be shut off and outside air and return air dampers shall close.

3.9 CURRENT SENSOR

- A. Current sensor shall be mounted in the starter cabinet of the controlled equipment. After controlled equipment has received factory start-up, provide adjustment on current sensor set point. For controlled equipment which operates with varying current draw (e.g. heating water pumps in systems with two-and three-way valves and fans with inlet guide vanes) set point shall be made so that the full operating range of the current draw does not cause spurious trips of the status point. If necessary, install the sensor with multiple wraps of power wiring through the sensor to amplify the change in current in order to detect belt, bearing or coupling loss.

3.10 RELATED WORK IN OTHER SECTIONS

- A. Coordinate all work performed under Division 15 Mechanical including:
 1. Piping
 - a. Install automatic valves and separable wells that are supplied under this Section.
 - b. Furnish and install necessary pressure taps, water, drain and overflow connections and piping.
 - c. Furnish and install necessary piping connections required for flow devices.

2. Sheet Metal

- a. Install automatic dampers and provide necessary blank-off plates or transitions required to install dampers that are smaller than duct size.
- b. Provide access doors or other approved means of access through ducts for service to control equipment.

3.11 LIMIT AND SAFETY CONTROLS

- A. Temperature controls for limit and safety controls must function independently of the DDC system controls. This includes controls for mixed air low limit, coil low temperature detection and smoke detection.

3.12 COMPLETION SERVICES

- A. Point Validation: Upon the completion of the installation, using walkie-talkies (as required) completely validate the proper operation and labeling of all input and output points. Validation shall be done by physically effecting the I/O points while the person on the other end observes for proper response. Contractor shall include validation certification in O & M manuals. Adjust all thermostats, valves, dampers, etc. provided. Final adjustment shall be performed dynamically on operating system(s).
- B. Demonstrations: At the completion of the work, instruct the Owner's operating personnel and demonstrate to the Engineer the proper operation of the control systems. The ATC Contractor shall provide a minimum 16 hours of system instruction to the owner. The first eight (8) hours of instruction shall be scheduled after the system is fully adjusted and operational. The last eight (8) hours shall be scheduled for approximately 60 days later. Explain the operation of the control system, the function of each component, the programming procedure, maintenance procedures and cautions, and be prepared to answer questions from the operating staff. In addition, be available for telephone consultation during the warranty period to answer questions from the operating staff concerning the control equipment, such consultation shall be at no cost to the Owner. Conduct classwork and instruction to the extent that all attending personnel can reprogram the system should it prove necessary at a later date. Include a full and detailed explanation on how the system is programmed initially so all parties fully understand the form and function of the control system. Prior to the instruction period, the Owner will furnish the names of those individuals for whom training will be provided.

3.13 SEQUENCE OF CONTROL AND SYSTEM POINT REQUIREMENTS

- A. See drawings for Control Sequences and minimum point requirements. If more points are required to provide the sequences specified, it is the ATC Contractor's responsibility to furnish the additional equipment necessary to perform these sequences.

- B. Room Setpoints: Initial room setpoints are included with the sequence of control. The ATC Contractor shall discuss with the owner setting desired for all setpoints and make settings as directed.

---END---

**SECTION 23 23 00
REFRIGERANT PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field refrigerant piping and associated drain and condenser water piping for laboratory refrigerators, including required pipe insulation.
- B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.
- C. Definitions:
 - 1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
 - a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
 - b. High side means the parts of a refrigerating system subjected to condenser pressure.
 - 2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

- A. Section 11 41 21, WALK-IN COOLERS and FREEZERS: Piping requirements for freezers and refrigerators.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Requirements for piping insulation.

1.3 QUALITY ASSURANCE

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.
- C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.
- D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
 - 1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with drawings and specifications for components noted below:
 - a. Tubing and fittings
 - b. Valves
 - c. Strainers
 - d. Moisture-liquid indicators
 - e. Filter-driers
 - f. Flexible metal hose
 - g. Liquid-suction interchanges
 - h. Oil separators (when specified)
 - i. Gages
 - j. Pipe and equipment supports
 - k. Refrigerant and oil
 - l. Pipe/conduit roof penetration cover
 - m. Soldering and brazing materials
 - 2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.
- C. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.
- D. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):
 - 495-1999 (R2002).....Standard for Refrigerant Liquid Receivers
 - 730-2005Flow Capacity Rating of Suction-Line Filters and Suction-Line Filter-Driers
 - 750-2007Thermostatic Refrigerant Expansion Valves
 - 760-2007Performance Rating of Solenoid Valves for Use with Volatile Refrigerants
- C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):
 - ANSI/ASHRAE 15-2007.....Safety Standard for Refrigeration Systems (ANSI)

- ANSI/ASHRAE 17-2008.....Method of Testing Capacity of Thermostatic Refrigerant
Expansion Valves (ANSI)
- 63.1-95 (RA 01).....Method of Testing Liquid Line Refrigerant Driers (ANSI)
- D. American National Standards Institute (ANSI):
- ASME (ANSI)A13.1-2007Scheme for Identification of Piping Systems
- Z535.1-2006.....Safety Color Code
- E. American Society of Mechanical Engineers (ASME):
- ANSI/ASME B16.22-2001 (R2005)
- Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)
- ANSI/ASME B16.24-2006 Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class
150, 300, 400, 600, 900, 1500 and 2500 (ANSI)
- ANSI/ASME B31.5-2006.....Refrigeration Piping and Heat Transfer Components (ANSI)
- ANSI/ASME B40.100-2005.....Pressure Gauges and Gauge Attachments
- ANSI/ASME B40.200-2008.....Thermometers, Direct Reading and Remote Reading
- F. American Society for Testing and Materials (ASTM)
- A126-04.....Standard Specification for Gray Iron Castings for Valves,
Flanges, and Pipe FittingsB32-08 Standard Specification
for Solder Metal
- B88-03.....Standard Specification for Seamless Copper Water Tube
- B88M-05.....Standard Specification for Seamless Copper Water Tube
(Metric)
- B280-08.....Standard Specification for Seamless Copper Tube for Air
Conditioning and Refrigeration Field Service
- G. American Welding Society, Inc. (AWS):
- Brazing Handbook
- A5.8/A5.8M-04Standard Specification for Filler Metals for Brazing and Braze
Welding
- H. Federal Specifications (Fed. Spec.)
- Fed. Spec. GG
- I. Underwriters Laboratories (U.L.):
- U.L.207-2009Standard for Refrigerant-Containing Components and
Accessories, Nonelectrical
- U.L.429-99 (Rev.2006)Standard for Electrically Operated Valves

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Refrigerant Piping: For piping up to 100 mm (4 inch) use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 100 mm (4 inch) use A53 Black SML steel.
- B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.
- C. Fittings, Valves and Accessories:
 - 1. Copper fittings: Wrought copper fittings, ASME B16.22.
 - a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
 - b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
 - 2. Steel fittings: ASTM wrought steel fittings.
 - a. Refrigerant piping – Welded Joints.
 - 3. Flanges and flanged fittings: ASME B16.24.
 - 4. Refrigeration Valves:
 - a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.
 - b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.
 - c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure and coil of type required by location.
 - d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive non ferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.
 - e. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.

5. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines DN 25 (NPS 1) and smaller, 60 mesh in liquid lines larger than DN 25 (NPS 1), and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.
6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.
8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.
9. Water Piping Valves and Accessories: Refer to specification Section 23 21 13, HYDRONIC PIPING.

2.2 GAGES

- A. Temperature Gages: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gages shall have Celsius scale in 1-degree (Fahrenheit scale in 2-degree) graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gages shall be provided in thermal wells located within 1525 mm (5 feet) of the finished floor. Universal adjustable angle type or remote element type temperature gages shall be provided in thermal wells located 1525 to 2135 mm (5 to 7 feet) above the finished floor. Remote element type temperature gages shall be provided in thermal wells located 2135 mm (7 feet) above the finished floor.
- B. Vacuum and Pressure Gages: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gage shall be a minimum of 90 mm (3-1/2 inches) in diameter with a range from 0 kPa (0 psig) to approximately 1.5 times the maximum system working pressure. Each gage range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.
 1. Suction: 101 kPa (30 inches Hg) vacuum to 1723 kPa (gage) (250 psig).
 2. Discharge: 0 to 3445 kPa (gage) (0 to 500 psig).

2.3 PIPE SUPPORTS

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.4 REFRIGERANTS AND OIL

- A. Provide EPA approved refrigerant and oil for proper system operation.

2.5 PIPE/CONDUIT ROOF PENETRATION COVER

- A. Prefabricated Roof Curb: Galvanized steel or extruded aluminum 300 mm (12 inches) overall height, continuous welded corner seams, treated wood nailer, 38 mm (1-1/2 inch) thick, 48 kg/cu.m (3 lb/cu.ft.) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.
- B. Penetration Cover: Galvanized sheet metal with flanged removable top. Provide 38 mm (1-1/2 inch) thick mineral fiber board insulation.
- C. Flashing Sleeves: Provide sheet metal sleeves for conduit and pipe penetrations of the penetration cover. Seal watertight penetrations.

2.6 PIPE INSULATION FOR DX HVAC SYSTEMS

Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

2.7 PIPE INSULATION FOR WALK-IN COOLERS AND FREEZERS AND LABORATORY REFRIGERATORS AND MORTUARY REFRIGERATORS

- A. Flexible elastomeric: Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- B. Insulate refrigerant suction piping from unit cooler to condensing unit. Use 20 mm (3/4-inch) thick insulation on piping inside the refrigerator or freezer and 40 mm (1-1/2 inch) thick insulation (double layer required) on piping outside the refrigerated space.
- C. Insulate unit cooler drain piping in freezer units, over electric heat tracing system, to prevent drain from freezing during defrost.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5
 - 1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
 - 2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
 - 3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.
 - 4. Use copper tubing in protective conduit when installed below ground.

5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.
- B. Joint Construction:
 1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
 - a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
 - b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
 - c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
 - d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.
- C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.
- D. Pipe relief valve discharge to outdoors for systems containing more than 45 kg (100 lbs) of refrigerant.
- E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- F. Seismic Bracing: Refer to specification Section 13 05 41, SEISMIC RESTRAINTS REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS, for bracing of piping in seismic areas.

3.2 PIPE AND TUBING INSULATION

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

- A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.
- B. Systems containing more than 50 kg (110 lb) of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 13 mm (1/2 inch) in height designating:

1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

3.4 FIELD QUALITY CONTROL

Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

- A. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of Resident Engineer. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.
 1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
 2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.
- B. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.
- C. Refrigerator/Freezer Start-up and Performance Tests: Specification Section 11 41 21, WALK-IN COOLERS and FREEZERS.

3.5 SYSTEM TEST AND CHARGING

- A. System Test and Charging: As recommended by the equipment manufacturer or as follows:
 1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psi) gage. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
 2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.

3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

- - - E N D - - -

SECTION 23 31 00 HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
 - 2. Exhaust duct with HEPA filters for // Autopsy Suite // Negative Pressure Isolation Room // Biological Safety Cabinets // Radioisotope Hoods //.
 - 3. Exhaust duct for chemical fume hoods, kitchen hood exhaust (grease) and "wet exhaust" ducts.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room, // exposed to weather. //

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- D. Fume Hoods: Section 11 53 13, LABORATORY FUME HOODS.
- F. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- G. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- H. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- I. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 - 8. Flexible connections.
 - 9. Instrument test fittings.
 - 10 Details and design analysis of alternate or optional duct systems.
 - 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
 - ASCE7-05Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
 - A167-99(2009)Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

- A653-09.....Standard Specification for Steel Sheet, Zinc-Coated
(Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the
Hot-Dip process
- A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled,
Carbon, structural, High-Strength Low-Alloy, High Strength Low-
Alloy with Improved Formability, and Ultra-High Strength
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet
and Plate
- C1071-05e1Standard Specification for Fibrous Glass Duct Lining Insulation
(Thermal and Sound Absorbing Material)
- E84-09a.....Standard Test Method for Surface Burning Characteristics of
Building Materials
- D. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air Conditioning and Ventilating
Systems
- 96-08Standard for Ventilation Control and Fire Protection of
Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
- 2nd Edition – 2005HVAC Duct Construction Standards, Metal and Flexible
- 1st Edition - 1985HVAC Air Duct Leakage Test Manual
- 6th Edition – 2003Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
- 181-08Factory-Made Air Ducts and Air Connectors
- 555-06Standard for Fire Dampers
- 555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

SPEC WRITER NOTE: The following ductwork is not permitted:

1. Fibrous glass ductwork
2. Underground Ductwork
3. Concrete Ductwork

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

C. Optional Duct Materials:

1. Grease Duct: Double wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust duct. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown on the drawings will have to be converted to equivalent round size.

D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

E. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

- 0 to 50 mm (2 inch)
- > 50 mm to 75 mm (2 inch to 3 inch)
- > 75 mm to 100 mm (3 inch to 4 inch)

Show pressure classifications on the floor plans.

C. Seal Class: All ductwork shall receive Class A Seal

I. Laboratory Hood, Exhaust and Associated Ductwork: 1.3 mm (18 gage) all welded Stainless steel.

J. Biological Safety Cabinet, H12, Hood Exhaust and Associated Ductwork: 1.3 mm (18 gage) all welded stainless steel.

K. Perchloric Acid H14, Hood Exhaust: 1.3 mm (18 gage) stainless steel, liquid tight welded construction. Provide water wash down system in the hood and all associated ductwork to the exhaust air outlet. Coordinate the wash down system requirements with the specified hood.

L. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.): Provide for exhaust duct between HEPA filters and exhaust fan inlet including systems for Autopsy Suite exhaust.

1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.

2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.
- M. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.
- N. VA Type A and B Canopy Hoods, Reagent Grade Water Treatment Room and Battery Charging Room Exhausts: Constructed of 1.3 mm (18 gage) stainless steel.
- O. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- P. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

- Q. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.
- R. Ductwork in excess of 620 cm² (96 square inches) shall be protected unless the duct has one dimension less than 150 mm (6 inches) if it passes through the areas listed below. Refer to the Mission Critical Physical Design Manual for VA Facilities. This applies to the following:
 - 1. Agent cashier spaces
 - 2. Perimeter partitions of caches
 - 3. Perimeter partitions of computer rooms
 - 4. Perimeter of a COOP sites
 - 5. Perimeter partitions of Entrances
 - 6. Security control centers (SCC)

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

- A. Duct sizes shown on drawings for lined duct are clear opening inside lining.
- B. Duct liner is only permitted to be used for return, relief and general exhaust ducts. Duct liner is not permitted for outside air ducts, supply air ducts or any other positive pressure ductwork (provide exterior insulation only).
- C. Rectangular Duct or Casing Liner: ASTM C1071, Type I (flexible), or Type II (board), 25 mm (one inch) minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA, Duct Liner Application Standard.
- D. Round and Oval Duct Liner: Factory fabricated double-walled with 25 mm (one inch) thick sound insulation and inner perforated galvanized metal liner. Construction shall comply with flame and smoke rating required by NFPA 90A. Metal liner shall be 1.0 to 0.60 mm (20 to 24 gage) having perforations not exceeding 2.4 mm (3/32 inch) diameter and approximately 22 percent free area. Metal liner for fittings need not be perforated. Assemblies shall be complete with continuous sheet Mylar liner, 2 mil thickness, between the perforated liner and the insulation to prevent erosion of the insulation. Provide liner couplings/spacer for metal liner. At the end of insulated sections, provide insulation end fittings to reduce outer shell to liner size. Provide liner spacing/concentricity leaving airway unobstructed.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.
 - 2. Each fire damper (for link service), smoke damper and automatic control damper.
 - 3. Each duct mounted smoke detector.
 - 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.

- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
 - 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
 - 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 - 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 - 3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 - 4. Shafts: Galvanized steel.
 - 5. Bearings: Nylon, bronze sleeve or ball type.
 - 6. Hardware: Zinc plated.
 - 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.7 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.8 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.9 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
 - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.10 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide

hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.11 SOUND ATTENUATING UNITS

- A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0,6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.
- B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.
- C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.
- D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.
- E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

2.13 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.15 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.16 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.17 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections,

corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.

- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
 - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter

sections. //Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the Resident Engineer on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated. //

- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.4 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.5 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

--- E N D ---

**SECTION 23 34 00
HVAC FANS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard I-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 26I, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.
- I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
 1. Fan sections, motors and drives.
 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Tubular Centrifugal Fans.
 - c. Up-blast kitchen hood exhaust fans.
 - d. Industrial fans.
 - e. Utility fans and vent sets.
 3. Prefabricated roof curbs.
 4. Power roof and wall ventilators.
 5. Centrifugal ceiling fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99-86 Standards Handbook
 - 210-06 Laboratory Methods of Testing Fans for Aerodynamic
Performance Rating
 - 261-09 Directory of Products Licensed to bear the AMCA Certified
Ratings Seal - Published Annually
 - 300-08 Reverberant Room Method for Sound Testing of Fans
- C. American Society for Testing and Materials (ASTM):
 - B117-07a Standard Practice for Operating Salt Spray (Fog) Apparatus
 - D1735-08 Standard Practice for Testing Water Resistance of Coatings
Using Water Fog Apparatus
 - D3359-08 Standard Test Methods for Measuring Adhesion by Tape Test
 - G152-06 Standard Practice for Operating Open Flame Carbon Arc Light
Apparatus for Exposure of Non-Metallic Materials
 - G153-04 Standard Practice for Operating Enclosed Carbon Arc Light
Apparatus for Exposure of Non-Metallic Materials
- D. National Fire Protection Association (NFPA):
 - NFPA 96-08 Standard for Ventilation Control and Fire Protection of
Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
 - 37-07 Air Curtains for Entrance Ways in Food and Food Service
Establishments
- F. Underwriters Laboratories, Inc. (UL):
 - 181-2005 Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
 - 1. DWDI fans: Arrangement 3.
 - 2. SWSI fans: Arrangement 1, 3, 9 or 10, // except for fume hood (H7 or H13) exhaust fans
Arrangement 3 shall not be acceptable. //
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.

- I. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 5. Belts: Oil resistant, non-sparking and non-static.
 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
 9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. //Provide factory wired disconnect switch.//
- E. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide;
1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- G. Utility Fans, Vent Sets and Small Capacity Fans: Class I design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

2.3 POWER ROOF VENTILATOR

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper. //Provide electric motor operated damper where indicated.//
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.
- F. Up-blast Type: Top discharge exhauster, motor out of air stream. For kitchen hood exhaust applications, provide grease trough on base and threaded drain. The mounting height of the kitchen up-blast exhaust fan shall be in compliance with NFPA 96. (Provide vented curb extension if required to maintain required clearances.)

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.

- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

--- E N D ---

**SECTION 23 36 00
AIR TERMINAL UNITS**

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units, air flow control valves.

1.2 RELATED WORK

- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION:
General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT:
Noise requirements.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.
- G. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
 - 2. Air flow control valves.
- C. Samples: Provide one typical air terminal unit for approval by the Resident Engineer. This unit will be returned to the Contractor after all similar units have been shipped and deemed acceptable at the job site.
- D. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
880-08Air Terminals Addendum to ARI 888-98 incorporated into
standard posted 15th December 2002
- C. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating
Systems
- D. Underwriters Laboratories, Inc. (UL):
181-08Standard for Factory-Made Air Ducts and Air Connectors
- E. American Society for Testing and Materials (ASTM):
C 665-06Standard Specification for Mineral-Fiber Blanket Thermal
Insulation for Light Frame Construction and Manufactured
Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

2.2 AIR TERMINAL UNITS (BOXES)

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for dual-duct applications. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 1,250 Liters/second (3,000 CFM).
- C. Sound Power Levels:

Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule (...) shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.

- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Provide hanger brackets for attachment of supports.
 - 1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN)

- thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.
2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
 3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
 4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. Octopus connectors and flexible connectors are not permitted in the Surgical Suite.
- E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).
- F. Provide multi-point velocity pressure sensors with external pressure taps.
1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

--- E N D ---

**SECTION 23 37 00
AIR OUTLETS AND INLETS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Fume Hoods: Section 11 53 13, LABORATORY FUME HOODS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
 - 1062 GRD-84 Certification, Rating, and Test Manual 4th Edition
- C. American Society of Civil Engineers (ASCE):
 - ASCE7-05 Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
 - A167-99 (2004) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07 Standard Specification for Aluminum and Aluminum-Alloy Sheet
and Plate

E. National Fire Protection Association (NFPA):

90A-09 Standard for the Installation of Air Conditioning and Ventilating
Systems

F. Underwriters Laboratories, Inc. (UL):

181-08 UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 - c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

4. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
 - b. Bar spacing: 20 mm (3/4 inch) maximum.
 - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
5. Supply Grilles: Same as registers but without the opposed blade damper.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 3. Perforated Face Type: To match supply units.
 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
 6. Door Grilles: Are furnished with the doors.
 7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
 - a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
 - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.
- G. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

2.3 WIRE MESH GRILLE

- A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.
- B. Use grilles where shown in unfinished areas such as mechanical rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction

against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

--- E N D ---

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility's system shall conform to the utility's requirements. Coordinate fuses, circuit breakers and relays with the utility's system, and obtain utility approval for sizes and settings of these devices.
- D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:
 - 1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the

equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.

2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
 - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
 - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.

3. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
 3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the Resident Engineer and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
 4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Resident Engineer.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
 3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.

- e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
- 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 - 2. Each type of conduit coupling, bushing and termination fitting.
 - 3. Conduit hangers, clamps and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.15 TRAINING

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

--- E N D ---

SECTION 26 05 21
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of low-voltage conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- 1. Manufacturer's Literature and Data: Showing each cable type and rating.
- 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COTR:
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-04 Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape
- National Fire Protection Association (NFPA):
 - 70-08 National Electrical Code (NEC)
- National Electrical Manufacturers Association (NEMA):
 - WC 70-09 Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- C. Underwriters Laboratories, Inc. (UL):
 - 44-05 Thermoset-Insulated Wires and Cables
 - 83-08 Thermoplastic-Insulated Wires and Cables
 - 467-071 Electrical Grounding and Bonding Equipment
 - 486A-486B-03 Wire Connectors
 - 486C-04 Splicing Wire Connectors
 - 486D-05 Sealed Wire Connector Systems
 - 486E-94 Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
 - 493-07 Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
 - 514B-04 Conduit, Tubing, and Cable Fittings
 - 1479-03 Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.
- B. Single Conductor:
 - Shall be annealed copper.
 - Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
 - Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
 - 1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.
- D. Color Code:
 - 1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

- a. Lighting circuit “switch legs” and 3-way switch “traveling wires” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COTR.
2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified above.
 - c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 10 AWG and smaller):
 1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped wires.
 3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Aboveground Circuits (No. 8 AWG and larger):
 1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
 3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
 4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.
- D. Underground Branch Circuits and Feeders:
1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

2.3 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
 2. Use nonmetallic ropes for pulling feeders.
 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR.

4. All cables in a single conduit shall be pulled simultaneously.
 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- I. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 INSTALLATION IN MANHOLES

- A. Install and support cables in manholes on the steel racks with porcelain or equivalent insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.

3.3 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 FEEDER IDENTIFICATION

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.
- B. In each manhole and handhole, provide tags of the embossed brass type, showing the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.6 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.7 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.
- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.
- D. The contractor shall furnish the instruments, materials, and labor for all tests.

--- E N D ---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- C. Section 26 24 16, PANELBOARDS: Low voltage panelboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present enough information to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR:
 - 1. Certification that the materials and installation are in accordance with the drawings and specifications.
 - 2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

- A. American Society for Testing and Materials (ASTM):
 - B1-07 Standard Specification for Hard-Drawn Copper Wire
 - B3-07 Standard Specification for Soft or Annealed Copper Wire
 - B8-04 Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-1983 IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
 - C2-07 National Electrical Safety Code
- C. National Fire Protection Association (NFPA):
 - 70-08 National Electrical Code (NEC)
 - 99-2005 Health Care Facilities
- D. Underwriters Laboratories, Inc. (UL):
 - 44-05 Thermoset-Insulated Wires and Cables
 - 83-08 Thermoplastic-Insulated Wires and Cables
 - 467-07 Grounding and Bonding Equipment
 - 486A-486B-03 Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm²] and larger shall be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be ASTM B1 solid bare copper wire.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

2.2 GROUND RODS

- A. Steel or copper clad steel, 0.75 in [19 mm] diameter by 10 ft [30 M] long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance, as shown on the drawings.

2.3 CONCRETE ENCASED ELECTRODE

Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 MEDIUM VOLTAGE SPLICES AND TERMINATIONS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.5 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
 - 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

2.6 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

2.7 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.8 GROUNDING BUS

Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building steel, and supplemental or made electrodes. Provide jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.
- D. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers and Panelboards, Engine-Generators, and Automatic Transfer Switches:
 - 1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
 - 2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
 - 3. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
 - 4. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.

3.4 RACEWAY

- A. Conduit Systems:
 - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 - 2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
 - 3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
 - 4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.

- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
 - 1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 - 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Wireway Systems:
 - 1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm²] bonding jumper at all intermediate metallic enclosures and across all section junctions.
 - 2. Install insulated No. 6 AWG [16 mm²] bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].
 - 3. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
 - 4. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft [15 M].
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG [16 mm²]. These conductors shall be installed in rigid metal conduit.

3.5 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.6 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping at the outlets directly to the room or patient ground bus.

3.7 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The contractor shall notify the COTR 24 hours before the connections are ready for inspection.

3.8 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 in [609 mm] below final grade.
- B. For indoor installations, leave 4 in [100 mm] of rod exposed.
- C. Where permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 31 20 00, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:
 - 1. Size and location of main feeders.
 - 2. Size and location of panels and pull-boxes.
 - 3. Layout of required conduit penetrations through structural elements.
- C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:

- a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
- b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C80.1-05 Electrical Rigid Steel Conduit
 - C80.3-05 Steel Electrical Metal Tubing
 - C80.6-05 Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
 - 70-08 National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 1-05 Flexible Metal Conduit
 - 5-04 Surface Metal Raceway and Fittings
 - 6-07 Electrical Rigid Metal Conduit - Steel
 - 50-95 Enclosures for Electrical Equipment
 - 360-093 Liquid-Tight Flexible Steel Conduit
 - 467-07 Grounding and Bonding Equipment
 - 514A-04..... Metallic Outlet Boxes
 - 514B-04..... Conduit, Tubing, and Cable Fittings
 - 514C-96 Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
 - 651-05 Schedule 40 and 80 Rigid PVC Conduit and Fittings
 - 651A-00..... Type EB and A Rigid PVC Conduit and HDPE Conduit
 - 797-07 Electrical Metallic Tubing
 - 1242-06 Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
 - TC-2-03 Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
 - TC-3-04 PVC Fittings for Use with Rigid PVC Conduit and Tubing
 - FB1-07 Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 - 2. Rigid aluminum: Shall conform to UL 6A and ANSI C80.5.
 - 3. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 - 4. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
 - 5. Flexible galvanized steel conduit: Shall conform to UL 1.
 - 6. Liquid-tight flexible metal conduit: Shall conform to UL 360.
 - 7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
 - 8. Surface metal raceway: Shall conform to UL 5.
- C. Conduit Fittings:
 - 1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
 - 1. Electrical metallic tubing fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.

- b. Only steel or malleable iron materials are acceptable.
 - c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- 2. Flexible steel conduit fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
- 3. Liquid-tight flexible metal conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 4. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.
- 5. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
- 6. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
 - 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.
 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
 5. Floor boxes should be moppable. Include fire rating requirements. Coordinate with other disciplines for tile, carpet, or other cover types and finishes.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
- C. Install conduit as follows:
1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.

3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the /COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.

4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.7 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.8 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.9 EXPANSION JOINTS

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.
- C. Install expansion and deflection couplings where shown.

3.10 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.

- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.

- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

--- E N D ---

**SECTION 26 24 16
PANELBOARDS****PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Identification and painting of panelboards.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.
- F. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.
- G. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, shall be clearly presented to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams, accessories, and weights of equipment. Complete nameplate data, including manufacturer's name and catalog number.
- C. Manuals:
 - 1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.
 - 2. If changes have been made to the maintenance and operating manuals that were originally submitted, then submit four copies of updated maintenance and operating manuals to the COTR two weeks prior to final inspection.

- D. Certification: Two weeks prior to final inspection, submit four copies of the following to the COTR:
1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
- PB-1-06 Panelboards
- 250-08 Enclosures for Electrical Equipment (1000V Maximum)
- C. National Fire Protection Association (NFPA):
- 70-2005 National Electrical Code (NEC)
- 70E-2004..... Standard for Electrical Life Safety in the Workplace
- D. Underwriters Laboratories, Inc. (UL):
- 50-95 Enclosures for Electrical Equipment
- 67-09 Panelboards
- 489-09 Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 PANELBOARDS

- A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.
- B. Panelboards shall be standard manufactured products.
- C. All panelboards shall be hinged "door in door" type with:
1. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
 2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips, or other fasteners, requiring a tool for entry. Hand-operated latches are not acceptable.
 3. Flush inner and outer doors shall open left to right.
- D. All panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories, such as surge protective devices per Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION, metering devices per Section 25 10 10, ADVANCED UTILITY METERING, lighting controls per Section 26 09 23, LIGHTING CONTROLS, and as scheduled on the drawings or specified herein. Include one-piece removable, inner dead front cover, independent of the panelboard cover. Provide door in door panel cover.

- E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.
- F. Panelboards shall conform to NEMA PB-1, NEMA AB-1, and UL 67 and have the following features:
 - 1. Non-reduced size copper bus bars with current ratings as shown on the panel schedules, rigidly supported on molded insulators.
 - 2. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
 - 3. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys of sizes suitable for the conductors to which they will be connected.
 - 4. Neutral bus shall be 100% rated, mounted on insulated supports.
 - 5. Grounding bus bar shall be equipped with screws or lugs for the connection of grounding wires.
 - 6. Buses shall be braced for the available short-circuit current. Bracing shall not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
 - 7. Branch circuit panelboards shall have buses fabricated for bolt-on type circuit breakers.
 - 8. Protective devices shall be designed so that they can easily be replaced.
 - 9. Where designated on panel schedule "spaces," include all necessary bussing, device support, and connections. Provide blank cover for each space.
 - 10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have cable connections to the second section. Panelboard sections with tapped bus or crossover bus are not acceptable.
 - 11. Series-rated panelboards are not permitted.

2.2 CABINETS AND TRIMS

Cabinets:

- 1. Provide galvanized steel cabinets to house panelboards. Cabinets for outdoor panelboards shall be factory primed and suitably treated with a corrosion-resisting paint finish meeting UL 50 and UL 67.
- 2. Cabinet enclosure shall not have ventilating openings.
- 3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS

- A. Circuit breakers shall be per UL 489, in accordance with the NEC, as shown on the drawings, and as specified.

- B. Circuit breakers in panelboards shall be bolt-on type.
- C. Molded case circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 - 1. 120/208 V Panelboard: 10,000 A symmetrical.
 - 2. 120/240 V Panelboard: 10,000 A symmetrical.
 - 3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100 A frame or lower. Magnetic trip shall be adjustable from 3x to 10x for breakers with 600 A frames and higher. Factory setting shall be HI, unless otherwise noted.
- E. Breaker features shall be as follows:
 - 1. A rugged, integral housing of molded insulating material.
 - 2. Silver alloy contacts.
 - 3. Arc quenchers and phase barriers for each pole.
 - 4. Quick-make, quick-break, operating mechanisms.
 - 5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 - 6. Electrically and mechanically trip free.
 - 7. An operating handle which indicates ON, TRIPPED, and OFF positions.
 - 8. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
 - 9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where indicated.
 - 10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SURGE SUPPRESSION

Where shown on drawings, furnish panelboard with integral transient voltage surge suppression device. Refer to Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION.

2.5 SEPARATELY ENCLOSED MOLDED CASE CIRCUIT BREAKERS

- A. Where separately enclosed molded case circuit breakers are shown on the drawings, provide circuit breakers in accordance with the applicable requirements of those specified for panelboards.
- B. Enclosures are to be of the NEMA types shown on the drawings. Where the types are not shown, they are to be the NEMA type most suitable for the environmental conditions where the circuit breakers are being installed.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a typed/printed schedule of circuits in each panelboard after approval by the COTR.
Schedules shall be printed on the panelboard directory cards, installed in the appropriate panelboards, and incorporate all applicable contract changes. Information shall indicate outlets, lights, devices, or other equipment controlled by each circuit, and the final room numbers served by each circuit. Mark "spare" circuits in pencil,
- D. Mount the fully-aligned panelboard such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 in [1980 mm]. Mount panelboards that are too high such that the bottom of the cabinets will not be less than 6 in [150 mm] above the finished floor.
- E. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims, doors, and boxes with finishes to match surrounding surfaces after the panelboards have been installed.
- F. Rust and scale shall be removed from the inside of existing backboxes where new panelboards are to be installed. Paint inside of backboxes with rust-preventive paint before the new panelboard interior is installed. Provide new trim and doors for these panelboards. Covers shall fit tight to the box with no gaps between the cover and the box.

3.2 ACCEPTANCE CHECKS AND TESTS

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

- 1. Visual and Mechanical Inspection
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage and required area clearances.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
 - f. Clean panelboard.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

--- E N D ---

SECTION 26 27 26 WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the Resident Engineer: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

- B. National Fire Protection Association (NFPA):
 - 70 National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1 General Color Requirements for Wiring Devices
 - WD 6 Wiring Devices – Dimensional Requirements
- D. Underwriter's Laboratories, Inc. (UL):
 - 5 Surface Metal Raceways and Fittings
 - 20 General-Use Snap Switches
 - 231 Power Outlets
 - 467 Grounding and Bonding Equipment
 - 498 Attachment Plugs and Receptacles
 - 943 Ground-Fault Circuit-Interrupters

PART 2 - PRODUCTS

2.1.RECEPTACLES

- A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
 - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
 - 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
 - 1. Bodies shall be ivory in color.
 - 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.
 - 3. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
 - 4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
 - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1

milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.

- b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the "hospital-grade" listing.
- 5. Safety Type Duplex Receptacles:
 - a. Bodies shall be gray in color.
 - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
- 6. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.
 - a. Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.
- C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.
- E. TVSS Receptacles. Shall comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 1449, with integral TVSS in line to ground, line to neutral, and neutral to ground.
 - 1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 volts and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.
 - 2. Active TVSS Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."
- F. Cable Reel Receptacles:
 - 1. Reel shall have a heavy-duty spring motor, with self-contained rewind power and non-sparking ratchet assembly, a 4-way roller and adjustable cable stop, and a safety chain. Reel shall lock when desired cable has been payed out, and unlock and retract when cable is pulled to release lock.
 - 2. Reel shall be provided with minimum 40 foot [12m] cable rated for 30A with required phase conductors, neutral, and equipment grounding conductor. Provide device with two NEMA 5-20R GFCI receptacles.

2.2. TOGGLE SWITCHES

- A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.
 - 1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.
 - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 - 3. Ratings:
 - F.2.1.1. 120 volt circuits: 20 amperes at 120-277 volts AC.
 - F.2.1.2. 277 volt circuits: 20 amperes at 120-277 volts AC.

2.3. MANUAL DIMMING CONTROL

- a.1. slide dimmer with on/off control, single-pole or three-way as shown on plans. Faceplates shall be ivory in color unless otherwise specified.
- a.2. Manual dimming controls shall be fully compatible with electronic dimming ballasts and approved by the ballast manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

2.4. WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel or smooth nylon. Oversize plates are not acceptable.
- B. Color shall be ivory unless otherwise specified.
- C. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.
- D. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- E. In psychiatric areas, wall plates shall be 302 stainless steel, have tamperproof screws and beveled edges.
- F. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.
- G. Duplex Receptacles on Emergency Circuit:
 - 1. Bodies shall be red in color. Wall plates shall be red with the word "EMERGENCY" engraved in 6 mm, (1/4 inch) white letters.

2.5. SURFACE MULTIPLE-OUTLET ASSEMBLIES

- A. Assemblies shall conform to the requirements of NFPA 70 and UL 5.
- B. Shall have the following features:

1. Enclosures:
 - a. Thickness of steel shall be not less than 0.040 inch [1mm] steel for base and cover. Nominal dimension shall be 1-1/2 by 2-3/4 inches [40 by 70mm] with inside cross sectional area not less than 3.5 square inches [2250 square mm]. The enclosures shall be thoroughly cleaned, phosphatized and painted at the factory with primer and the manufacturer's standard baked enamel or lacquer finish.
2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
3. Unless otherwise shown on drawings, spacing of the receptacles along the strip shall be 24 inches [600mm] on centers.
4. Wires within the assemblies shall be not less than No. 12 AWG copper, with 600 volt ratings.
5. Installation fittings shall be designed for the strips being installed including bends, offsets, device brackets, inside couplings, wire clips, and elbows.
6. Bond the strips to the conduit systems for their branch supply circuits.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
- E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
- G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
- H. Install wall dimmers 48 inches [1200mm] above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.

- I. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- J. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device. Black marker is not acceptable.
- K. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
- L. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

--- E N D ---

**SECTION 26 51 00
INTERIOR LIGHTING**

PART 1 - GENERAL

1.1. DESCRIPTION:

This section specifies the furnishing, installation and connection of the interior lighting systems.

1.2. RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3. QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4. SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product Data: For each type of lighting fixture (luminaire) designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of fixture designation, submit the following information.
 - 1. Material and construction details include information on housing, optics system and lens/diffuser.
 - 2. Physical dimensions and description.
 - 3. Wiring schematic and connection diagram.
 - 4. Installation details.
 - 5. Energy efficiency data.
 - 6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.
 - 7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).
 - 8. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts and total harmonic distortion (THD).
- C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the Resident Engineer.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the Resident Engineer:
 - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5. APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - C62.41-91 Guide on the Surge Environment in Low Voltage (1000V and less) AC Power Circuits
- C. National Fire Protection Association (NFPA):
 - 70 National Electrical Code (NEC)
 - 101 Life Safety Code
- D. National Electrical Manufacturer's Association (NEMA):
 - C82.1-97 Ballasts for Fluorescent Lamps - Specifications
 - C82.2-02 Method of Measurement of Fluorescent Lamp Ballasts
 - C82.4-02 Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps
 - C82.11-02 High Frequency Fluorescent Lamp Ballasts
- E. Underwriters Laboratories, Inc. (UL):
 - 496-96 Edison-Base Lampholders
 - 542-99 Lampholders, Starters, and Starter Holders for Fluorescent Lamps
 - 844-95 Electric Lighting Fixtures for Use in Hazardous (Classified) Locations
 - 924-95 Emergency Lighting and Power Equipment
 - 935-01 Fluorescent-Lamp Ballasts
 - 1029-94 High-Intensity-Discharge Lamp Ballasts
 - 1029A-06 Ignitors and Related Auxiliaries for HID Lamp Ballasts
 - 1598-00 Luminaires

1574-04.....Standard for Track Lighting Systems

2108-04.....Standard for Low-Voltage Lighting Systems

8750-08.....Light Emitting Diode (LED) Light Sources for Use in Lighting Products

F. Federal Communications Commission (FCC):

Code of Federal Regulations (CFR), Title 47, Part 18

PART 2 - PRODUCTS

2.1. LIGHTING FIXTURES (LUMINAIRES)

A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.

B. Sheet Metal:

1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.

C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.

D. Lamp Sockets:

1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Lamp holders for bi-pin lamps shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.
2. High Intensity Discharge (H.I.D.): Shall have porcelain enclosures.

E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

G. Metal Finishes:

1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.

2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
 3. Exterior finishes shall be as shown on the drawings.
- H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
- I. Light Transmitting Components for Fluorescent Fixtures:
1. Shall be 100 percent virgin acrylic.
 2. Flat lens panels shall have not less than 1/8 inch [3.2mm] of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
 3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.
- J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Group areas as defined in NFPA 70, and shall comply with UL 844.
- K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

2.2. BALLASTS

- A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 – 277V) electronic instant-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).
 2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: Class A.
 4. Total Harmonic Distortion Rating: 10 percent or less.
 5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 6. Operating Frequency: 20 kHz or higher.
 7. Lamp Current Crest Factor: 1.7 or less.
 8. Ballast Factor: 0.87 or higher unless otherwise indicated.
 9. Power Factor: 0.98 or higher.
 10. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
 11. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on

another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.

12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
13. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens.

B. Low-Frequency Linear T8 Fluorescent Lamp Ballasts (allowed for Surgery Suites, Critical Care Units and Animal Labs): //120V// //277V// hybrid electronic-electromagnetic rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output; including the following features:

1. Automatic lamp starting after lamp replacement.
2. Sound Rating: Class A.
3. Total Harmonic Distortion Rating: 20 percent or less.
4. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
5. Operating Frequency: 60 Hz.
6. Lamp Current Crest Factor: 1.7 or less.
7. Ballast Factor: 0.85 or higher unless otherwise indicated.
8. Power Factor: 0.90 or higher.
9. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
10. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
11. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.

- C. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 – 277V), electronic-programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit.
 2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: Class A.
 4. Total Harmonic Distortion Rating: 10 percent or less.
 5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 6. Operating Frequency: 20 kHz or higher.
 7. Lamp Current Crest Factor: 1.7 or less.
 8. Ballast Factor: 0.95 or higher unless otherwise indicated.
 9. Power Factor: 0.98 or higher.
 10. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
 11. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens.
- D. Ballasts for high intensity discharge fixtures: Multi-tap voltage (120- 480v) electromagnetic ballast for high intensity discharge lamps. Comply with ANSI C82.4 and UL 1029. Include the following features unless otherwise indicated:
1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
 2. Minimum Starting Temperature: Minus 22 deg F (Minus 30 deg C) for single-lamp ballasts.
 3. Rated Ambient Operating Temperature: 104 deg F (40 deg C).
 4. Open-circuit operation that will not reduce average life.
 5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.
- E. Electronic ballast for high intensity discharge metal-halide lamps shall include the following features unless otherwise indicated:
1. Minimum Starting Temperature: Minus 20 deg F (Minus 29 deg C) for single-lamp ballasts.
 2. Rated Ambient Operating Temperature: 130 deg F (54 deg C).
 3. Lamp end-of-life detection and shutdown circuit.
 4. Sound Rating: Class A.
 5. Total Harmonic Distortion Rating: 20 percent or less.
 6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 7. Lamp Current Crest Factor: 1.5 or less.

8. Power Factor: 0.90 or higher.
9. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
10. Protection: Class P thermal cut.

2.3. FLUORESCENT EMERGENCY BALLAST

- A. Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.
 1. Emergency Connection: Operate one fluorescent lamp continuously at an output of 1100 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
 2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
 - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 3. Battery: Sealed, maintenance-free, nickel-cadmium type.
 4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
 5. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.4. EMERGENCY LIGHTING UNIT

- A. Complete, self-contained unit with batteries, battery charger, one or more local or remote lamp heads with lamps, under-voltage relay, and test switch. Comply with UL 924.
 1. Enclosure: Shall be cast aluminum, which will protect components from dust, moisture, and oxidizing fumes from the battery. Enclosure shall be suitable for the environmental conditions in which installed.
 2. Lamp Heads: Horizontally and vertically adjustable, mounted on the face of the unit, except where otherwise indicated.
 3. Lamps: Shall be sealed-beam MR-16 halogen, rated not less than 12 watts at the specified DC voltage.
 4. Battery: Shall be maintenance-free nickel-cadmium. Minimum normal life shall be 10 years.
 5. Battery Charger: Dry-type full-wave rectifier with charging rates to maintain the battery in fully-charged condition during normal operation, and to automatically recharge the battery within 12 hours following a 1-1/2 hour continuous discharge.

6. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.5. LAMPS

A. Linear and U-shaped T5 and T8 Fluorescent Lamps:

1. Rapid start fluorescent lamps shall comply with ANSI C78.1; and instant-start lamps shall comply with ANSI C78.3.
2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.
3. Except as indicated below, lamps shall be low-mercury energy saving type, have a color temperature between 3500° and 4100°K, a Color Rendering Index (CRI) of greater than 70, average rated life of 20,000 hours, and be suitable for use with dimming ballasts, unless otherwise indicated. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.
 - a. Over the beds in Intensive Care, Coronary Care, Recovery, Life Support, and Observation and Treatment areas; Electromyographic, Autopsy (Necropsy), Surgery, and certain dental rooms (Examination, Oral Hygiene, Oral Surgery, Recovery, Labs, Treatment, and X-Ray) use color corrected lamps having a CRI of 85 or above and a correlated color temperature between 5000 and 6000°K.
 - b. Other areas as indicated on the drawings.

B. Compact Fluorescent Lamps:

1. T4, CRI 80 (minimum), color temperature 3500 K, and suitable for use with dimming ballasts, unless otherwise indicated.

C. Long Twin-Tube Fluorescent Lamps:

1. T5, CRI 80 (minimum), color temperature between 3500° and 4100°K, 20,000 hours average rated life.

D. High Intensity Discharge Lamps:

1. High-Pressure Sodium Lamps: ANSI C78.42, CRI 21 (minimum), color temperature 1900°K, and average rated life of 24,000 hours, minimum.
2. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65, and color temperature 4000°K.
3. Ceramic, Pulse-Start, Metal-Halide Lamps: CRI 80 (minimum), and color temperature 4000°K.
4. Low-Pressure Sodium Lamps: ANSI 78.41, CRI 0, and color temperature 1800°K.

2.6. RADIO-INTERFERENCE-FREE FLUORESCENT FIXTURES

- A. Shall be specially designed for suppressing radio-frequency energy produced within the fixtures. The Rules and Regulations of FCC (CFR 47, Part 18) shall apply.

- B. Lenses shall have a light-transparent layer of metal permanently bonded to them, and in positive contact with the steel housing or equal to prevent the radio-frequency interferences from passing through the lenses. The effective light transmittance of the lenses shall be not less than 75 percent.
- C. Install line filters within the body of the fixtures and wired in series with the supply circuit conductors to eliminate the transmission of radio frequency energy into the supply circuit.
- D. Ballasts shall be as specified herein.

2.7. FLUORESCENT BEDLIGHT FIXTURES

- A. Requirements:
 - 1. Fixed or movable arms are not acceptable.
 - 2. Exposed surfaces shall remain cool to the touch.
 - 3. Fixtures shall be lensed.
- B. Provide 4-position, pull cord switch to control the upward and downward portion of the light separately and simultaneously. Include an off position, except in single bed rooms where the switch shall energize and de-energize the downward light only. In the single bed rooms, provide a 2-position pull cord switch for "on-off" control of the downward lamps.
- C. Bedlight fixtures shall be rated for 120 volt operation.

2.8. X-RAY FILM ILLUMINATORS

- A. Shall be the high-intensity type, flush-mounted in the walls. Multiples of the basic unit may be combined in a common housing.
- B. Shall have the following features:
 - 1. Fluorescent lighting, designed to provide uniform diffusion of the light.
 - 2. Box dimensions approximately 21 inches [525mm] high, 14 inches [350mm] wide and 4 inches [100mm] deep.
 - 3. Frame shall be satin chrome-plated brass or stainless steel and shall extend approximately 1-1/2 inches [40mm] from the edges of the box.
 - 4. Viewing glass shall be the heat resistant, borosilicate type or 100 percent virgin acrylic plastic and not less than 1/8 inch [3mm] thick.
 - 5. Viewing glass shall have adequate dimensions so the films will not overlap the frame and will be positioned with respect to the light source for even illumination without shadows.
 - 6. An ON-OFF double-pole, double-throw switch.

2.9. EXIT LIGHT FIXTURES

- A. Exit light fixtures shall meet applicable requirements of NFPA 101 and UL 924.
- B. Housing and Canopy:
 - 1. Shall be made of die-cast aluminum.
 - 2. Optional steel housing shall be a minimum 20 gauge thick or equivalent strength aluminum.

3. Steel housing shall have baked enamel over corrosion resistant, matte black or ivory white primer.
- C. Door frame shall be cast or extruded aluminum, and hinged with latch.
- D. Finish shall be satin or fine-grain brushed aluminum.
- E. There shall be no radioactive material used in the fixtures.
- F. Fixtures:
 1. Maximum fixture wattage shall be 1 watt or less.
 2. Inscription panels shall be cast or stamped aluminum a minimum of 0.090 inch [2.25mm] thick, stenciled with 6 inch [150mm] high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass. The LED shall be rated minimum 25 years life.
 3. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
 4. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.
- G. Voltages: Refer to Lighting Fixture Schedule.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Align, mount and level the lighting fixtures uniformly.
- C. Fluorescent bed light fixtures shall be attached to the studs in the walls. Attachment to gypsum board only is not acceptable.
- D. Lighting Fixture Supports:
 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 2. Shall maintain the fixture positions after cleaning and relamping.
 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 4. Hardware for recessed fluorescent fixtures:
 - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.

- b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
- 5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
 - a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 1/4 inch [6mm] secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
 - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 1/4 inch [6mm] studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 1/4 inch [6mm] toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
- E. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.
- F. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.
- G. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. Exercise electronic dimming ballasts over full range of dimming capability by operating the control devices(s) in the presence of the Resident Engineer. Observe for visually detectable flicker over full dimming range.
- I. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless a lesser period is specifically recommended by lamp manufacturer. Burn-in fluorescent and compact fluorescent lamps intended to be dimmed, for at least 100 hours at full voltage. Replace any lamps and ballasts which fail during burn-in.
- J. At completion of project, relamp/reballast fixtures which have failed lamps/ballasts. Clean fixtures, lenses, diffusers and louvers that have accumulated dust/dirt/fingerprints during construction. Replace damaged lenses, diffusers and louvers with new.

K. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

--- E N D ---

SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.
- B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.

3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
 2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 - 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".

2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
 3. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 4. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
 3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation and maintenance instructions.

- e. Safety precautions.
 - f. Diagrams and illustrations.
 - g. Testing methods.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
- 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 - 2. Each type of conduit and pathway coupling, bushing and termination fitting.
 - 3. Raceway and pathway hangers, clamps and supports.
 - 4. Duct sealing compound.
- I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

- - - E N D - - -

SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.
- C. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.
- D. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
 - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
 - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. American Society for Testing and Materials (ASTM):
 - B1-2001..... Standard Specification for Hard-Drawn Copper Wire
 - B8-2004..... Standard Specification for Concentric-Lay-Stranded Copper
Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

- 81-1983IEEE Guide for Measuring Earth Resistivity, Ground Impedance,
and Earth Surface Potentials of a Ground System
- C. National Fire Protection Association (NFPA):
70-2005National Electrical Code (NEC)
- D. Telecommunications Industry Association, (TIA)
J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding
Requirements for Telecommunications
- E. Underwriters Laboratories, Inc. (UL):
44-2005Thermoset-Insulated Wires and Cables
83-2003Thermoplastic-Insulated Wires and Cables
467-2004Grounding and Bonding Equipment
486A-486B-2003Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.
- D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 GROUND RODS

- A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.4 TELECOMMUNICATION SYSTEM GROUND BUSBARS

- A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:
1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
 2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

2.5 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
 - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.
- C. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.6 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).

2.7 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.8 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
 - 3. Isolation transformers and isolated power systems shall not be system grounded.
- C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 SECONDARY EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Conduit Systems:
 - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 - 2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
 - 3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.
- D. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- E. Boxes, Cabinets, Enclosures, and Panelboards:
 - 1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 - 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
 - 3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
- F. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.
- G. Raised Floors: Provide bonding of all raised floor components. //See details on the drawings. //

3.4 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.5 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

3.6 TELECOMMUNICATIONS SYSTEM

- A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.
- B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.
- C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.
- D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.
- E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer's recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the Resident Engineer prior to backfilling any ground connections.
- F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.
- G. Bonding Jumpers:
 - 1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm² (6 AWG) insulated copper wire.
 - 2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
 - 3. Use compression connectors of proper size for conductors specified. Use connector manufacturer's compression tool.
- H. Bonding Jumper Fasteners:
 - 1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding

jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.

2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

3.7 COMMUNICATION ROOM GROUNDING

A. Telecommunications Ground Busbars:

1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.

B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:

1. Install a 16 mm² (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
2. Use 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.

C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:

1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
3. Provide a 16 mm² (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.

D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm² (16 AWG) bonding jumper.

E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the

telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

3.8 COMMUNICATIONS CABLE GROUNDING

- A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
 - 1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
 - 2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.9 COMMUNICATIONS CABLE TRAY SYSTEMS:

- A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:
 - 1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by testing across one slice plate connection in the presence of the Contractor.
 - 2. Install a 16 mm² (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
 - 3. When cable tray terminations to cable rack, install 16 mm² (6 AWG) bonding jumper between cable tray and cable rank pan.

3.10 COMMUNICATIONS RACEWAY GROUNDING

- A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.
- B. Wireway: use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.
- C. Cable Tray Systems: Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

3.11 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.

- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

3.12 GROUND ROD INSTALLATION

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

--- E N D ---

**SECTION 27 15 00
COMMUNICATIONS HORIZONTAL CABLING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the VA Medical Center Laboratory here-in-after referred to as "*the Facility*". The System shall include, but not be limited to: equipment cabinets, interface enclosures, and relay racks; necessary combiners, traps, and filters; and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper and fiber optic //, and analog radio frequency (RF) systems coaxial // distribution cables, connectors, "patch" cables, and/or "break out" devices.
- B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- D. The Voice and Digital // and Analog // Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum , the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.
- E. The VA Project Manager (PM) and/or if delegated, Contracting Officer's Representative (COR) are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the

published contract specifications and drawings, from the PM and/or the COR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data // and analog RF // operations for Category 6 Certified Telecommunication Service:
 - a. Provide the following interchange (or interface) capabilities:
 - 1) Basic Rate (BRI).
 - 2) Primary Rate (PRI).
 - b. ISDN measured at // _____ //:
 - 1) Narrow Band BRI:
 - a) B Channel: 64 kilo-Bits per second (kBps), minimum.
 - b) D Channel: 16 kBps, minimum.
 - c) H Channel: 384 kBps, minimum.
 - 2) Narrow Band PRI:
 - a) B Channel: 64 kBps, minimum.
 - b) D Channel: 64 kBps, minimum.
 - c) H Channel: 1,920 kBps, minimum.
 - 3) Wide (or Broad) Band: All channels: 140 mega(m)-Bps, minimum, capable to 565 mBps at "T" reference.
 - a. ATM operation and interface: ATM 155 mBps measured at // _____ . //
 - b. Frame Relay: All stated compliance's measured at // _____ . //
 - c. Integrated Data Communications Utility (IDCU) operation and interface:
Measured at // _____ . //
 - d. Government Open Systems Interconnection Profile (GOSSIP) compliant:
Measured at // _____ . //
 - e. Fiberoptic Distributed Data Interface (FDDI): A minimum 100 mBps to a maximum of 1.8 giga(g)-Bps data bit stream speed measured at // _____ // (shall be Synchronous Optical Network [SONET] compliant).
 - f. System Sensitivity: Satisfactory service shall be provided for at least 3,000 feet for all voice and data // and analog RF // locations.
 - g. // Other _____ //
2. At a minimum the System shall support the following operating parameters:
 - a. EPBX connection:
 - 1) System speed: 1.0 gBps per second, minimum.
 - 2) Impedance: 600 Ohms.

- 3) Cross Modulation: -60 deci-Bel (dB).
- 4) Hum Modulation: -55 dB.
- 5) System data error: 10 to the -10 Bps, minimum.
- 6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
 - a) Trunk to station: 1.5 dB, maximum.
 - b) Station to station: 3.0 dB, maximum.
 - c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
 - d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
 - e) Traffic Grade of Service for Voice and Data:
 - (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.
 - (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.
- b. Telecommunications Outlet (TCO):
 - 1) Voice:
 - a) Isolation (outlet-outlet): 24 dB.
 - b) Impedance: 600 Ohms, balanced (BAL).
 - c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.
 - d) System speed: 100 mBps, minimum.
 - e) System data error: 10 to the -6 Bps, minimum.
 - 2) Data:
 - a) Isolation (outlet-outlet): 24 dB.
 - b) Impedance: 600 Ohms, BAL.
 - c) Signal Level: 0 dBmV ± 0.1 dBmV.
 - d) System speed: 120 mBps, minimum.
 - e) System data error: 10 to the -8 Bps, minimum.
 - 3) Fiber optic:
 - a) Isolation (outlet-outlet): 36 dB.
 - b) Signal Level: 0 dBmV ± 0.1 dBmV.
 - c) System speed: 540 mBps, minimum.
 - d) System data error: 10 to the -6 bps, minimum.

- 4) //Analog RF Service:
- a) Broadcast or “off air” RF (or television) analog service is considered to be at RF (below 900 mHz in frequency bandwidth). Usually a RF television circuits require a single coaxial cable plant from the headend to each TC location.//
 - b) Isolation (outlet-outlet): 14 dB.
 - c) Impedance: 75 Ohms, Unbalanced (UNBAL).
 - d) Signal Level: 10 dBmV \pm 5.0 dBmV.
 - e) Bandwidth: 6.0 mHz per channel, fully loaded. //
- 5) //Closed Circuit Analog Video Service: Analog video service is considered to be at baseband (below 100 mHz in frequency bandwidth). An analog video circuit requires a separate analog video from the audio connector. The following minimum operating parameters shall be capable over each installed analog video circuit:

Impedance	75 Ohm, unbalanced
Output Level	1.0 V peak to peak (P-P), for 87.5% depth of Modulation (Mod)
Diff Gain	± 1 dB at 87.5% Mod
Diff Phase	± 1.5 at 87.5% Mod
Signal to Noise (S/N) ratio	44 dB, minimum
Hum Modulation	-55 dB
Return Loss	-14 dB (or 1.5 Voltage Standing Wave Ratio [VSWR]), maximum
Isolation (outlet-outlet)	24 DB, MINIMUM
Bandwidth	6.0 mHz per channel, fully loaded, minimum

- 6) //Closed Circuit Analog Audio Service: Analog audio service is considered to be at baseband (below 10 mHz in frequency bandwidth). Usually an analog audio circuit requires separate audio connectors and video connectors even though both are considered baseband signals. However, since each TCO has multiple 600 (or 120) Ohm BAL line pairs, the analog audio circuit may be designated to one of the provided pairs of UTP or STP for each TCO and as shown on the drawings, in lieu of providing a separate baseband audio run to the TCO. The following minimum operating parameters shall be capable over each installed analog audio circuit:

Impedance	600 Ohm, BAL
Input Level	59 mV Root Mean Squared (RMS), minimum
Output Level	0 dBm

S/N ratio	55 dB, minimum
Hum Modulation	-50 dB, minimum
Return Loss	-14 dB (or 1.5 VSWR), maximum
Isolation (outlet-outlet)	24 DB, MINIMUM
Frequency Bandwidth	100 Hz - 10K Hz, minimum //

1.2 RELATED WORK

- A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Specification Section 26 27 26, WIRING DEVICES.
- D. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
- E. H-088-C3 VA HANDBOOK DESIGN FOR TELEPHONE SYSTEMS

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced.
- B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment
77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

- C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment
497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

- E. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook".
- F. International Telecommunication Union – Telecommunication Standardization Sector (ITU-T).
- G. Federal Information Processing Standards (FIPS) Publications.
- H. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.
- I. United States Air Force: Technical Order 33K-I-IOO Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.
- J. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals.
- K. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

- A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.
- B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.
- C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification must be provided in writing as part of the Contractor's Technical Submittal.

- D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM's direction, and support the System design, the OEM's quality control and validity of the OEM's warranty.
- E. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COR before being allowed to commence work on the System.

1.5 SUBMITTALS

- A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COR shall retain one copy for review and approval.
 - 1. If the submittal is approved the COR shall retain one copy for Official Records and return three (3) copies to the Contractor.
 - 2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The COR shall retain one copy for Official Records.
- B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:
 - 1. Floor loading for batteries and cabinets.
 - 3. Minimum floor space and ceiling heights.
 - 4. Minimum size of doors for equipment passage.
 - 5. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
 - 6. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
 - 7. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
 - 8. Proposed floor plan, based on the expanded system configuration of the bidder's proposed EPBX for this FACILITY.
 - 9. Conduit size requirement (between main TC, computer, and console rooms).
 - 10. Main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.
- C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:
 - 1. Title page to include:

- a. VA Medical Center.
 - b. Contractor's name, address, and telephone (including FAX) numbers.
 - c. Date of Submittal.
 - d. VA Project No.
2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
 - a. Installation Location and Name.
 - b. Owner's or User's name, address, and telephone (including FAX) numbers.
 - c. Date of Project Start and Date of Final Acceptance by Owner.
 - d. System Project Number.
 - e. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
 3. Narrative Description of the system.
 4. A List of the equipment to be furnished. The quantity, make, and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system and edit between the // - //. Delete equipment items that are not required add additional items required, and renumber section as per system design. The following is the minimum equipment required by the system:

QUANTITY	UNIT
//As required//	Cabinet Assembly(s)
//As required//	Environmental Cabinet
//As required//	Distribution/Interface Cabinet
//As required//	Equipment (Radio Relay) Rack
//As required//	Cross Connection (CCS) Systems
//As required//	Audio Alarm Panel
//As required//	TROUBLE ANNUNCIATOR PANEL
//As required//	Lightning Protection System
//As required//	Wire Management System/Equipment
//As required//	Telecommunications Outlets (TCO)
//As Required//	Distribution Cables
//As required//	TCO Connection Cables
//As required//	System Connectors
//As required//	Terminators
//As required//	Distribution Frames
//As required//	Telecommunications Closets (TC)
//As required//	Environmental Requirements

1 ea.	Installation Kit
//As-required//	Separate List Containing Each Equipment Spare(s)

5. Pictorial layouts of each MTC, IMTC, and RTCs; MCCS, IMCCS, VCCS, and HCCS termination cabinet(s), each distribution cabinet layout drawing, and TCO as each is expected to be installed and configured.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed TCO values, and signal level at each TCO multipin, fiberoptic, // , and coaxial cable // jack.
8. List of test equipment as per paragraph 1.5.D. below.
9. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
 - a. Spectrum Analyzer.
 - b. Signal Level Meter.
 - c. Volt-Ohm Meter.
 - d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
 - e. Bit Error Test Set (BERT).
 - f. Camera with a minimum of 60 pictures to that will develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.
 - g. //Video Waveform Monitor.
 - h. Video Vector Scope.
 - i. Color Video Monitor with audio capability.

- j. 100 mHz Oscilloscope with video adapters //
- E. Samples: A sample of each of the following items shall be furnished to the COR for approval prior to installation.
 - 1. TCO Wall Outlet Box 4" x 4"x 2.5" with:
 - a. One each telephone (or voice) rj45 jack installed.
 - b. Two each multi pin data rj45 jacks installed.
 - c. Cover Plate installed.
 - d. //Fiber optic ST jack(s) installed. //
 - e. //RF (F)/video (BNC)/audio (XL)jack(s) installed. //
 - 2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
 - 3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.
 - 4. Fiber optic CCS patch panel or breakout box with cable management equipment and "ST" connectors installed.
 - 5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
 - 6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
 - 7. //610 mm (2 ft.) section of each analog RF, video coaxial and audio cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed. //
 - 8. //Analog video CCS patch panel or breakout box with cable management equipment and "BNC" connectors installed. //
 - 9. //Analog audio CCS patch panel or breakout box with cable management equipment and "XL" connectors installed. //
 - 10. // Analog RF patch panel or breakout box with cable management equipment and "F" connectors installed. //
- F. Certifications:
 - 1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
 - 2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.

3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.
- G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the COR. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.
- H. Record Wiring Diagrams:
1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the COR. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
 2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility's current operating version of Computer Aided Drafting (AutoCAD) system. The COR shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.
- I. Surveys Required As A Part Of The Technical Submittal: The Contractor shall provide the following surveys that depict various system features and capacities are required in addition to the on site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal survey requirements), as a minimum:
1. The required EPBX connections (each CSU shall be compatible with) shall be compatible with the following:
 - a. Initially connect:

<u>EQUIPPED ITEM</u>	<u>CAPACITY</u>	<u>WICORDCAPACI TY</u>
Main Station Lines		
Single Line		
Multi Line (Equipped for direct input dial [DID])		
Central Office (CO) Trunks		
TWO WAY		
DID		
Two-way DRTL		
Foreign Exchange (FX)		
Conference		
Radio Paging Access		

Audio Paging Access		
Off-Premise Extensions		
CO Trunk By-pass		
CRT w/keyboard		
Printers		
Attendant Consoles		
T-1 Access/Equipment		
Maintenance console		

- b. Projected Maximum Growth: The Contractor shall clearly and fully indicate this category for each item identified in Paragraph 1.4.H.1.a. as a part of the technical submittal. For this purpose, the following definitions and sample connections are provided to detail the system's capability:

EQUIPPED ITEM	CAPACITY	WIRED CAPACITY
Servers		
PC's		
Projected Maximum Growth		

The Contractor shall clearly and fully indicate this category for each item identified in Paragraph 1.4.H.2.a. as a part of the technical submittal.

2. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:
- a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
TO BUILDING IMC	Identifies building main terminal signal closet, by room number or location, to which cabling is provided too, in, and from

FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.) cabling and TCOs are to be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VA Owned) to be retained
NUMBER OF STRANDS USED/SPARE	Identifies the number of strands provided in each run

b. Fiber Optic Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
TO BUILDING IMC	Identifies building, by number, title, or location, to which cabling is provided
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

c. //Analog RF Cabling Requirements/Column Explanation:

Column	Explanation
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO FLOOR TC	Identifies building, by number or location, to which cabling is installed
NUMBER OF STRANDS	Identifies the number of strands in each run of RF cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment

BUILDING MTC	Identifies the building by number or title //
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d. //Analog Video Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies building, by number or location, from which cabling is installed
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO BUILDING IMC	Identifies building, by number or location, to which cabling is installed
TC ROOM NUMBER	Identifies the room, by number, to which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title //

3. Telecommunication Outlets: The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data, // , and analog RF// service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:
 - a. Be capable of inter-connecting and functioning fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), Electronic Private Branch Exchange (EPBX) switches, asynchronous/synchronous data terminals and circuits including Automatic Transfer Mode (ATM), Frame Relay, and local area networks (LAN), at a minimum.
 - b. Be a voice and data cable distribution system that is based on a physical "Star" //, and/or "Ring"// //, and/or "Bus" // Topology. // An Analog RF coaxial cable distribution system

shall be provided in a "home run" configuration from each associated riser TC to identified locations and as shown on the drawings. //

- c. Be compatible with and able to provide direct digital connection to trunk level equipment including, but, not limited to: directly accessing trunk level equipment including the telephone system, audio paging, Industry Standard "T" and/or "DS" carrier services and external protocol converters. Additionally, connections to "T" and/or "DS" access/equipment or Customer Service Units (CSU) that are used in FTS and other trunk applications shall be included in the System design. Provide T-1 access/equipment (or CSU), as required for use, in FTS and other trunk applications by system design if this equipment is not provided by the existing telephone system and/or will be deactivated by the installation of the System. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSU's shall be connected to the System's emergency battery power supply. The System shall be fully capable of operating in the Industry Standard "DS" protocol and provide that service when required.
 - d. Where the System connects to an existing or future telephone system, refer to specification Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT // OR specification Section 27 31 31, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT - EXTENSION // for specific telephone equipment and system operational performance standards.
2. Cable Systems - Twisted Pair and Fiber optic //, and Analog RF Coaxial: //
- a. General:
 - 1) The Contractor shall be responsible for providing a new system conforming to current and accepted telephone and digital // , and analog RF // industrial/commercial cable distribution standards. The distribution cable installation shall be fully coordinated with the Facility, the PM, the COR and the Contractor prior to the start of installation.
 - 2) The Contractor is responsible for complete knowledge of the space and cable pathways (i.e. equipment rooms, TCs, conduits, wireways, etc.) of the Facility. The Contractor shall at a minimum design and install the System using the Pathway Design Handbook H-088C3, TIA/EIA Telecommunications Building Wiring Standards, and Facility Chief of Information Resource Management's (IRM) instructions, as approved in writing by the PM and/or COR.
 - 3) The System cables shall be fully protected by cable duct, trays, wireways, conduit (rigid, thin wall, or flex), and when specifically approved, flexible innerduct. It is the responsibility of the Contractor to confirm all contract drawings and the Facility's physical layout to determine the necessary cable protective devices to be provided. If flexible innerduct is used, it shall be installed in the same manner as conduit.

- 4) Cable provided in the system (i.e. backbone, outside plant, inside plant, and station cabling) shall conform to accepted industry and OEM standards with regards to size, color code, and insulation. The pair twists of any pair shall not be exactly the same as any other pair within any unit or sub-unit of cables that are bundled in twenty-five (25) pairs or less. The absence of specifications regarding details shall imply that best general industry practices shall prevail and that first quality material and workmanship shall be provided. Certification Standards, (i.e., EIA, CCITT, FIPPS, and NFPA) shall prevail.
- 5) Some areas of this Facility may be considered "plenum". All wire and cable used in support of the installation in those areas (if any) shall be in compliance with national and local codes pertaining to plenum environments. It is the responsibility of the Contractor to review the VA's cable and wire requirements with the RE and the IRM prior to installation to confirm the type of environment present at each location.
- 6) The Contractor shall provide outside and inside plant cables that furnishes the number of cable pairs required in accordance with the System requirements described herein. The Contractor shall fully coordinate and obtain approval of the design with the OEM, COR and the IRM prior to installation.
- 7) All metallic cable sheaths, etc. shall be grounded by the Contractor (i.e.: risers, underground, station wiring, etc.) as described herein.
- 8) If temporary cable and wire pairs are used, they shall be installed so as to not present a pedestrian safety hazard and the Contractor shall be responsible for all work associated with the temporary installation and for their removal when no longer necessary. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and approved by the RE and the IRM prior to installation.
- 9) Conductors shall be cabled to provide protection against induction in voice and data // , and analog RF // circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
- 10) Measures shall be employed by the Contractor to minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
- 11) The System's cables shall be labeled on each end and been fully tested and certified in writing by the Contractor to the COR before proof of performance testing can be conducted. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross

talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The tests required for data cable must be made to guarantee the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10^{-6} at the maximum rate of speed. All cable installation and test records shall be made available at acceptance testing by the COR or Contractor and thereafter maintained in the Facility's Telephone Switch Room. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.

- 12) The Contractor shall coordinate with the LEC to install the telephone entrance cable to the nearest point of entry into the Facility and as shown on the drawings. The Contractor shall coordinate with the COR and the LEC to provide all cable pairs/circuits from the Facility point of entry to the Telephone Switch Room all telephone, FTS, DHCP, ATM, Frame Relay, data, pay stations, patient phones, and any low voltage circuits as described herein.
- 13) The Contractor shall coordinate with the COR and the IRM // or _____ // to install the computer interface cable to the Facility Telephone Switch Room from the Facility's Computer Room for all data, DHCP, FTS, ATM, Frame Relay, and telephone circuits and as shown on the drawings.
- 14) The Contractor shall coordinate with the COR and the IRM // or _____ // to provide all cable pairs/circuits from the Facility Telephone Switch Room and establish circuits throughout the Facility for all voice, data, computer alarm (except fire alarm), private maintenance line, Radio Paging, PA, LAN, DHCP, and any low voltage circuits as described herein.
- 15) The Contractor shall provide proper test equipment to guarantee that cable pairs // and analog RF coaxial cable // meet each OEM's standard transmission requirements, and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.
- 16) //The Contractor shall coordinate with the Facility Chief of Medical Media Production Service (MMPS) to install baseband analog RF, video, and audio interface cables and circuits from each TC to designated TCO locations and as shown on the drawings. The Contractor shall work with the Facility Chief of MMPS to establish circuits throughout the Facility and shall provide proper test equipment to guarantee that analog RF, video, and audio cables meet each OEM's standard transmission requirements, and guarantee the cables will carry analog video and audio transmissions at the required speeds, frequencies, and fully loaded bandwidth. //
- b. Telecommunications Closets (TC): In TC's that are served with both a UTP // and STP // backbone cable and a fiber optic backbone cable, the UTP // and STP // cable shall be

terminated on separate RJ-45, 8-pin connectors with 110A or equivalent type punch down blocks located on the back or front of a 48-port modular patch panel dedicated to data applications. Only the UTP // and STP // backbone cable pairs, identified as being connected to the fiber optic backbone, shall be extended to the fiber optic interface device. All connecting cables required to extend these cables (i.e. patch cords, twenty-five pair connectors, etc.), to the fiber optic interface device, in the TC's shall also be provided by the Contractor to insure a complete and operational fiber optic distribution system:

- 1) In TC's, which are only served by a UTP // and STP // backbone cable, the cable shall be terminated on separate modular connecting devices (110A or equivalent) that are dedicated to data applications. In order to provide full service to all data cable pairs as identified in each TC/cabinet including spare capacity noted herein, the size of all vertical (riser) cables and/or outside cables serving these TC's shall be increased as required.

c. Backbone and Trunk Cables:

- 1) The Contractor shall identify, in the technical submittal, the voice and data (analog RF coaxial cable shall not be provided in main trunk or backbone lines) connecting arrangements required by the LEC for interconnection of the System to the commercial telephone and FTS networks. The Contractor shall provide all required voice and data connecting arrangements.
- 2) The Contractor shall be responsible for compatibility of the proposed TCs (to be compliant with the EPBX and CSU equipment) numbering scheme with the numbering plan for the FTS, DID, local stations, and the North American Numbering Plan. The Contractor shall consult with the VA and the LEC regarding the FTS and North American Numbering plan to be implemented for the Facility to ensure system compatibility.
- 3) All submitted equipment shall meet or exceed standards, rules, and regulations of the Federal Communications Commission (FCC) and shall be capable of operating without outboard or "extra" devices. The Contractor shall identify the FCC registration number of the System equipment, EPBX, and proposed CSU (if known) in the technical submittal.
- 4) A minimum of one (1) 400 shielded twisted pair (STP) cable shall be installed from the Telephone Switch Room cross connecting system (CCS) to the Main Computer Room MDF. This cable shall support the transmission of data information over twisted pair cable. The cable shall be tested and terminated on a Contractor provided cable management frame, RJ-45 modular jacks with eight (8) pin connectors, and 48 port modular patch panels located in the Main Computer Room and Telephone Switch

Room. The cable shall be labeled, terminated, and separated from the other cables on the MDF and Telephone Switch Room CCS. This requirement shall be fully coordinated and approved by the Facility Chief, IRM and the COR prior to installation. The cabling requirements of this paragraph are in addition to the requirements specified in the System Design Plan identified herein.

d. Riser Cable:

- 1) All communication riser cables shall be listed as being suitable for the purpose and marked accordingly per Articles 517, 700, and 800 of the NEC.
- 2) All voice and data communication (analog RF coaxial cable is not to be provided in riser systems) riser cables shall be STP or Unshielded Twisted Pair (UTP), minimum 24 American Wire Gauge (AWG) solid, thermoplastic insulated conductors. They shall be enclosed with a thermoplastic outer jacket.
- 3) The Contractor shall provide and install inside riser cables to insure full service to all voice cable pairs identified in each TC terminating enclosure plus not less than 50% additional spare capacity.
- 4) The complete riser cabling system shall be labeled and tested as described herein.

e. Horizontal and Station Cable:

- 1) A Four (4) UTP 24 AWG station wiring cable shall be installed from the top TCO jack to the TC and shall be of a type designed to support Category 6 communications (250 mega-Hertz [mHz] or above). At the jack location, terminate all four pair on the RJ-45/11 jack. At the signal closet, all four pair shall be terminated on the modular punch down blocks dedicated to telephone applications.
- 2) A Four (4) UTP 24 AWG (in thermoplastic jacket unless otherwise specified by COR) station wiring cable shall be installed from each of the two (2) bottom TCO RJ-45 jacks (shall conform to EIA/TIA 568 Standard "T568A" and NFPA) to the TC and shall be of a type designed to support Category 6 communications (250 mHz or above).

f. Telecommunication Outlets (TCO), Jacks: All TCO's shall have a minimum of three (3) RJ-45 type jacks. The top jack shall be an eight pin RJ-45/11 compatible jack, labeled, and designated for telephone applications only. The bottom two jacks shall be eight pin RJ-45 type unkeyed (sometimes called center keyed) jacks, labeled, and designated for data.

g. Patient Bedside Prefabricated Units (PBPU): Where PBPU's exist in the Facility, the Contractor shall identify the single gang "box" location on the PBPU designated for installation of the telephone jack. This location shall here-in-after be identified as the PBTCO. The Contractor shall be responsible for obtaining written approval and specific instructions from the PBPU OEM regarding the necessary disassembly and reassembly of each PBPU to the extent necessary to pull wire from above the ceiling junction box to

the PBPU box reserved for the PBTCO. A Contractor provided stainless steel cover plate approved for use by the PBPU OEM and Facility IRM Chief shall finish out the jack installation. Under no circumstances shall the Contractor proceed with the PBPU installations without the written approval of the PBPU OEM and the specific instructions regarding the attachment to or modifying of the PBPU. The COR shall be available to assist the Contractor in obtaining these approvals and instructions in a timely manner as related to the project's time constraints. It is the responsibility of the Contractor to maintain the UL integrity of each PBPU. If the Contractor violates that integrity, it shall be the responsibility of the Contractor to obtain on site UL re-certification of the violated PBPU at the direction of the COR and at the Contractor's expense.

h. Fiber Optics:

- 1) A complete fiber optic cable distribution system shall be provided as a part of the System. The Contractor shall provide a fiber optic cable that meets the minimum bandwidth requirements for FDDI, ATM, and Frame Relay services. This fiber optic cable shall be a 62.5/125 // 50/125 // micron multi-mode, containing a minimum of 18 strands of fiber, unless otherwise specified, and shall not exceed a distance of 2,000 Meters (M), or 6,560 feet (ft.) in a single run. Loose tube cable, which separates the individual fibers from the environment, shall be installed for all outdoor runs or for any area which includes an outdoor run. Tight buffered fiber cable shall be used for indoor runs. The multimode fibers shall be terminated and secured at both ends in "ST" type female stainless steel connectors installed in an appropriate patch or breakout panel with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.
- 2) In addition, a 12 strand (minimum), 8.3 mm single mode fiber optic cable shall be provided. Single mode fibers shall be terminated and secured at both ends with "ST" type female stainless steel connectors installed in an appropriate patch or breakout panel. The panel shall be provided with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.
- 3) The fiber optic backbone shall use a conventional hierarchical "star" design where each TC is wired to the primary hub (main cross-connect system) or a secondary hub (intermediate cross-connect system) and then to the primary hub. There shall be no more than two hierarchical levels of cross-connects in the backbone wiring. Each primary hub shall be connected and terminated to a CCS in the Telephone Switch Room. Additionally, a parallel separate fiber optic interconnection shall be provided between the Telephone Switch Room CCS and the MDF in the Main Computer Room.

- 4) In the TC's, Telephone Switch Room, and Main Computer Room, all fiber optic cables shall be installed in a CCS and/or MDF rack mounted fiber optic cable distribution component/splice case (Contractor provided and installed rack), patch, or breakout panel in accordance with industry standards. Female "ST" connectors shall be provided and installed on the appropriate panel for termination of each strand.
 - 5) The Contractor shall test each fiber optic strand. Cable transmission performance specifications shall be in accordance with EIA/TIA standards. Attenuation shall be measured in accordance with EIA fiber optic test procedures EIA/TIA-455-46, -61, or -53 and NFPA. Information transmission capacity shall be measured in accordance with EIA/TIA-455-51 or -30 and NFPA. The written results shall be provided to the COR for review and approval.
3. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a complete and functional voice and digital // and analog RF// telecommunications cabling system: "Main" (MTC), "intermediate" (IMTC), and "riser" (RTC) TC's; "backbone" cabling (BC) system; "vertical" (or "riser") trunk cabling system; "horizontal" (or "lateral") sub-trunk cabling system, vertical and horizontal cross-connection (VCC and HCC respectively) cabling systems, and TCO's with a minimum of three (3) RJ-45 jacks for the appropriate telephone, Data connections, and additional jacks, connectors, drop and patch cords, terminators, and adapters provided.
- a. Telecommunication Closet (TC):
- 1) There shall be a minimum of one TC for the MTC, each building IMTC, and each RTC per building floor location. However, in large building(s), where the horizontal distance to the farthest voice and digital work area may exceed 90 Meters (M) (or 295 feet [ft]), additional TC's shall be provided as described herein. The maximum DC resistance per cable pair shall be no more than 28.6 Ohms per 305 M (1,000 feet). Each TC shall be centrally located to cover the maximum amount of local floor space. The TC's house in cabinets or enclosures, on relay racks, and/or on backboards, various telecommunication data equipment, controllers, multiplexers, bridges, routers, LAN hub(s), telephone cross-connecting, active and passive equipment.
 - 2) Additionally, the TC's may house fire alarm, nurses call, code one (or blue), video, public address, radio entertainment, intercom, and radio paging equipment. Regardless of the method of installation, mounting, termination, or cross-connecting used, all backbone, vertical, and horizontal copper and fiber optic // and analog RF coaxial // cables shall be terminated on appropriate cross-connection systems (CCS) containing patch panel(s), punch blocks, and/or breakout devices provided in

enclosures and tested as described herein. A cable and/or wire management system shall be a part of each CCS.

- a) A minimum of three 110-120 VAC active quad outlets shall be provided, each with "U" grounded receptacles at a minimum of one outlet for each front, side and back wall. These outlets shall be separately protected by an AC circuit breaker provided in the designated Government Emergency Critical Care AC power panel, that is connected to the Facilities Emergency AC Power Distribution System. For larger building TC applications, a minimum of one additional quad AC outlet shall be provided for every 800M² (or 8,000 ft²) of useable floor space. Additional outlets shall be equally spaced along the wall.
- b) Climate control shall be provided in each TC 24 hours a day, seven days per week and 52 week per year to prevent failure of electronic components and for mission critical functional applications. The // COR // and/or Facility Chief Engineering Officer // are responsible for informing the Contractor regarding the minimum climate control requirements. In identified hostile TC locations where it has been determined (by the COR or Facility Chief Engineer) that proper TC climate or external signal radiation cannot be properly maintained or controlled, the Contractor may, at his/her option, provide a minimum of two individual and properly sized self contained climate controlled equipment cabinet enclosures; one designated for voice, //and// one designated for data // , and one additional cabinet designated for analog RF // service, in each TC location identified on the drawings, in lieu of providing additional required TC air handling capability.

b. Cross-connect Systems (CCS):

- 1) The CCS shall be selected based on the following criteria: requires the use of a single tool, has the fewest amount of parts, and requires the least amount of assembly or projected trouble shooting time during the life of the system.
- 2) The CCS system used at the MTC, each IMTC, and each TC shall force cross-connect cable slack management through adherence to the OEM's installation methods, provided cable management systems, and as described herein, so that moves, adds, and changes can be administered easily and cost effectively.
- 3) Copper Cables: The MTC, each IMTC, and TC shall contain a copper CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth. Additionally, each CCS must provide maximum flexibility, while maintaining performance, in order to meet system-changing requirements that are likely to occur throughout its useful life.

- 4) Fiber Optic Cables:
 - a) The MTC and each TC shall contain a fiber CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth.
 - b) Each fiber CCS must provide maximum flexibility and cable management while maintaining performance in order to meet changing requirements that are likely to occur throughout the expected life of the system. All fiber optic cable slack shall be stored in protective enclosures.
 - c) If it is determined that a fiber optic distribution system is not necessary for the immediate system needs. Each TC shall be provided with fiber optic cable(s) that contain a minimum of 12 strands "dark" multimode fiber and 12 strands "dark" single mode fiber, each fiber properly terminated on its respective female stainless steel connector mounted in an appropriate fiber termination enclosure provided in each TC.
- 5) The Contractor shall not "cross-connect" the copper or fiber optic cabling systems and subsystems even though appropriate "patch" cords are to be provided for each "patch", "punch", or "breakout" panel. In addition, the Contractor shall not provide active electronic distribution or interface equipment as a part of the System.
- 6) Grounding: Proper grounding and bonding shall be provided for each TC and all internal equipment. Reference shall be made to proper codes and standards, such that all grounding systems must comply with all applicable National, Regional, and Local Building and Electrical codes. The most stringent code of these governing bodies shall apply.
 - a) If local grounding codes do not exist for the System location, then at a minimum, a #6 American Wire Gauge (AWG) stranded copper wire, or equivalent copper braid, shall be connected to a separate earth grounding system for each TC (the looping of TC's in a general location is allowed as long as the specifications contained herein are met). Under no circumstance shall the AC neutral be used for this ground. See PART 3 – EXECUTION for specific grounding instructions.
 - b) Each copper UTP or STP cable that enters a TC from the outside of a building (regardless if the cable is installed underground or aerial) shall be provided with a surge protector and grounded an to earth ground at each cable's entry point in and out of the MTC and each IMTC.
- c. Main Cross-connection Subsystem (MCCS): The MCCS shall be located in the MTC and it shall be the common point of appearance for inter and intra-building copper and fiber optic "backbone" system cables, and connections to the telephone and data cable

systems. The MTC usually houses telephone EPBX, public address, radio paging interface, routers, and main hierarchical data LAN concentrating equipment. Additionally, it shall provide a single administration and management point for the entire System.

d. Voice (or Telephone) Cable Cross-Connection Subsystem:

- 1) Due to the usually high number of copper cable termination's required at the MCCS, Insulation Displacement Connection (IDC) hardware shall be used. Termination options shall include the following for a Category 6 Cabling System: IDC termination of cross-connection wire(s), IDC patch cord connector to IDC patch cord connector, and hybrid modular cord to IDC patch cord connector shall be the minimum provided.
- 2) Additionally, due to the large or many MCCS (at initial installation and over the life of the System) copper termination points, the CCS that makes the best use of real estate while still following the OEM design and installation guidelines, and meeting the specifications described herein, shall be provided.
- 3) For ease of maintenance purposes, all terminations shall be accessible without the need for disassembly of the IDC wafer. IDC wafers shall be removable from their mounts to facilitate testing on either side of the connector. Designation strips or labels shall be removable to allow for inspection of the terminations. The maximum number of terminations on a wall or on a rack frame or panel shall comply with the OEM recommendations and guidelines, and as described herein. A cable management system shall be provided as a part of the IDC.
- 4) IDC connectors shall be capable of supporting cable re-terminations without damaging the connector and shall support a minimum of 200 (telephone equipment standard compliant) IDC insertions or withdrawals on either side of the connector panel.
- 5) A non-impact termination method using a full-cycle terminating tool having both a tactile and an audible feedback to indicate proper termination is required. For personnel safety and ease of use in day to day administration, high impact installation tools shall not be used.
- 6) All system "inputs" from the EPBX, FTS, Local Telephone System, or diverse routed voice distribution systems shall appear on the "left" side of the IDC (110A blocks with RJ45 connections are acceptable alternates to the IDC) of the MCCS.
- 7) All system "outputs" from the MCCS to the voice backbone cable distribution system shall appear on the "right" side of the same IDC (or 110A blocks) of the MCCS.
- 8) The splitting of pairs within cables between different jacks or connections shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.

- 9) UTP or STP cross connecting wires shall be provided for each "pair" of connection terminals plus an additional 50% spare.
- e. Data Cross-Connection Subsystems:
- 1) The MCCS shall be a Main Distribution Terminating (MDT) data unit and shall be provided in the MTC. The MDT shall consist of a "patch" panel(s) provided with modular RJ45 female connectors for cross-connection of all copper data cable terminations. The panels shall provide for system grounding (where no dielectric cables are used) and be provided with a cable management system.
 - 2) Each panel shall conform to EIA dimensions and be suitable for mounting in standard equipment racks, have the RJ45 jacks aligned in two horizontal rows (up to a maximum of 48 jacks per panel), and shall not exceed the OEM's recommendations. Each RJ45 jack shall be of modular design and capable of accepting and functioning with other modular (i.e. RJ11) plugs without damaging the jack. It is not necessary to provide a jack for unused positions that are not part of the 50% expansion requirement.
 - a) All data system inputs from the server(s), data LAN, bridge, or interface distribution systems shall appear on the "top" row of jacks of the appropriate patch panel.
 - b) All System outputs or backbone cable connections shall appear on the "bottom" row of jacks of the same patch panel.
 - c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
 - 3) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular RJ45 connectors provided on each end to match the panel's modular RJ45 female jack's being provided.
- f. Fiber optic Cross-Connection Subsystems: The MTC shall be provided with a separate fiber MCCS. Each TC shall be provided with a rack mounted patch or distribution panel that is installed inside a lockable cabinet or "breakout enclosure" that accommodates a minimum of 12 strands multimode fiber and 12 strand single mode fiber (these counts shall not be included the 50% spare requirement). Two of the single mode fibers shall be designated for educational analog video applications. A cable management system shall be provided for each panel.
- 1) The panel(s) shall contain a minimum of 24 female "ST" connectors, be able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to the OEM's maximum standard panel size for

this type of use. All patch panel sides, including the front and back, shall be protected by a cabinet or enclosure.

- 2) The panel(s) shall conform to EIA dimensions and be suitable for installation in standard racks, cabinets, and enclosures. The panels shall provide for system grounding (where no dielectric cables are used).
- 3) The patch panel with the highest OEM approved density of fiber "ST" termination's (maximum of 72 each), while maintaining a high level of manageability, shall be selected. Patch cables, with proper "ST" connectors installed on each end shall be provided for each pair of fiber optic cable "ST" connectors.
 - a) All System "inputs" from interface equipment or distribution systems shall appear on the "top" row of connectors of the appropriate patch panel.
 - b) All System "outputs" or backbone cable connections shall appear on the "bottom" row of connectors of the same patch panel.
- 4) In order to achieve a high level of reliability that approximates that of an OEM connector, field installable connectors shall have an OEM specified physical contact polish. Every fiber cable shall be terminated with the appropriate connector, and tested to ensure compliance to OEM and specifications outlines herein. Where a local fiber optic system connector standard, Industry Standard fiber optic "ST" female connector terminated with a fiber optic cable, shall be used. But, if the fiber optic cable is not used (or "dark"), a "ST" male terminating "cap" shall be provided for each unused "ST" female connector.
- g. Intermediate Cross-connection Subsystems (IMCCS): The MTC and each IMTC shall be provided with an IMCCS that shall be the connection point between the MCCA system and the distribution backbone cable and the IMCCS, that is located in one or more buildings on a campus, where each IMCCS is placed by system design. For a technical explanation of internal equipment and system requirements, refer to the above MTC and MCCA paragraphs.
- h. Distribution Cable Systems / Backbone Cable System (Common to Inter-buildings): The backbone cable system extends from the MCCA to each IMCCS to establish service between buildings on a campus. The media (copper and fiber optic) used in the BC system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic backbone system shall be provided as a part of the BC distribution system.
 - 1) All outside cable shall be minimum of STP or UTP, 22 AWG solid conductors, solid PVC insulation, and filled core (flexgel - waterproof Rural Electric Association

(CORA) LISTED PE 39 CODE) between the outer armor or jacket and inner conductors protective lining.

- 2) The copper cable system shall be configured as a "Star" // or _____ // Topology with separate dedicated cables between the MCCS and each IMCCS.
- 3) UTP and STP copper cables shall consist of thermoplastic insulated conductors formed into binder groups. The groups are to be identified by distinctly colored binders and assembled to form a single compact core covered by a protective sheath. Each cable shall be rated for Category 6 Telecommunications System Service. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.
- 4) Where the distance limitations of UTP or STP may be exceeded, multimode (or single mode) fiber optic cable(s) shall be used to augment the voice and/or data backbone cable system(s). The total loss of each fiber shall not exceed 12 decibel (dB) at 850 nano-Meter (nM), 11 dB at 1,300 nM, or 10 dB at 1,500 nM.
- 5) All voice system "inputs" from the MCCS via the BC distribution system shall appear on the "left" side of IDC (minimum 110 blocks) punch terminals of the IMCCS.
- 6) All voice system "outputs" or trunk line connections shall appear on the "right" side of the same IDC (minimum 110 blocks) of the IMCCS.
- 7) All data system "inputs" from the MCCS via the BC distribution system shall appear on the "top" row of jacks of the appropriate patch panel of the IMCCS.
- 8) All data system "outputs" or trunk line connections shall appear on the "bottom" row of jacks in the same patch panel of the IMCCS.
- 9) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
- 10) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel's modular female jack.
- 11) The fiber optic BC system shall be configured as a "Buss" // or _____ // Topology with separate dedicated fibers between the MCCS and each IMCCS. The System shall be sized to meet the system requirements plus an expansion capability of 50%. Fiber optic cable(s) having a minimum of 12 strands multimode fiber and 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.
- 12) All BC shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connect terminals and patch panels.

- i. Distribution (Common to Intra-Building) Cabling Systems: The intra-building trunk cabling system provides for connection between the IMCCS and each Riser TC's provided vertical cross-connecting system (VCCS) within a building. The media (copper, fiber optic // , and RF coaxial //) used in the intra-building backbone cabling system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic // , and analog RF coaxial // trunk system shall be provided as a part of the System.
- 1) Category 6 UTP or STP multi-pair trunk cable(s) shall be used in the voice and data trunk-line-cabling systems. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.
 - 2) Where the distance limitations of UTP and/or STP will be exceeded, multimode (or single mode) fiber optic cable shall be used in the voice and/or trunk cabling systems. The total loss of the fiber trunks shall not exceed 12 dB at 850 nM , 11 dB at 1,300 nM, or 10 dB at 1,500 nM.
 - a) All voice system "outputs" from the IMCCS to the trunk-line distribution system shall appear on the "right" side of IDC (minimum 110A blocks) punch terminals of the IMCCS.
 - b) All data system "outputs" from the IMCCS to the trunk-line distribution system shall appear on the "bottom" row of jacks of the same IDC (minimum 110A blocks) of the IMCCS.
 - c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
 - d) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel's modular female jack.
 - 3) The fiber optic trunk line system shall be configured as a "Buss" // or _____ // Topology with separate dedicated fibers between the IMCCS and each RCS. The System shall be sized to meet the System requirements with a expansion capability of 50% provided. Separate individual fiber optic cable(s) with a minimum of 18 strands multimode fiber and/or 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.
 - 4) All trunk lines shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connects and patch panels.
 - a) All System outputs from the IMCCS to the trunk-line distribution system shall appear on the "bottom" row of "ST" connectors in the appropriate patch panel.

- b) A patch cord shall be provided for each system “pair” of connection “ST” connectors. As a minimum, each patch cord shall have “ST” male connectors provided on each end to match the panel’s female “ST” connector provided.
- 5) //An analog RF coaxial cable trunk system shall be provided. A minimum of two coaxial cables shall be provided between the IMCCS and each Riser VCCS to comprise an individual circuit as designated and as shown on the drawings. Additional analog RF coaxial cables shall be provided as system design dictates and as shown on the drawings.
- 6) The analog RF coaxial trunk-line systems shall be connected between each IMCCS “bottom” row of “F” connectors and shall terminate on the VCCS “top” row of “F” connectors on an appropriate patch panel. A minimum of six coaxial cables shall be provided in the riser trunk-line system. //
- j. VCCS and Horizontal Cross-connecting (HCCS) Systems: Each TC shall be provided with a separate VCCS and HCCS located within the TC. The VCCS and HCCS shall interconnect and interface the riser (vertical) trunk line cables with the horizontal (or station) sub-trunk line cables. The media (copper, fiber optic // and analog RF coaxial //) used in the CCS system shall be designed according to the System requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic // and RF coaxial // CCS system shall be provided as a part of the System.
 - 1) The UTP, STP, and fiber optic // and RF coaxial // trunk-line cabling systems are that connected between the trunk-lines and Riser VCCS, shall be terminated:
 - a) On the “left” or “top” IDC (or 110A blocks) for each UTP or STP voice cable.
 - b) On the “top” row of RJ45 jacks on the appropriate patch panel for each UTP or STP data cable.
 - c) On the “top” row of “ST” connectors on the appropriate patch panel for each fiber // and “F” connectors for each analog RF coaxial cable//.
 - 2) The UTP, STP, and fiber optic // and analog RF coaxial // sub-trunk (lateral) floor distribution cabling systems that are connected between each RTC and each TCO or secondary system distribution or connection point, shall terminate on an appropriate HCCS, at the:
 - a) On the “right” IDC (or 110A block) used as the VCCS input for each UTP or STP voice cable.
 - b) On the “bottom row of RJ45 jacks on the appropriate patch panel used as the VCCS input for each UTP or STP data cable.

- c) On the “bottom” row of “ST” connectors on the appropriate patch panel used as the VCCS input for each fiber // and “F” connectors for each analog RF coaxial cable //.
 - d) The technical requirements of the VCCS and HCCS “patch”, “terminating”, or “breakout” panels and cable management assemblies for voice, data and fiber optic (and RF coaxial) cables shall be as described in the above MCCS, IMCCS, and TC technical paragraphs.
- 3) The Contractor shall not “cross-connect” the VCCS or HCCS cabling systems even though appropriate patch cords are provided for each “patch”, “punch”, or “breakout” panel. Also, the Contractor shall not provide active interface or distribution electronic equipment as a part of the System.
- 4) //The analog RF coaxial cabling systems shall be connected between each IMCS and RTC shall terminate on the VCCS on the “top” row of “F” connectors on an appropriate patch panel. Additionally, each horizontal distribution analog RF coaxial cable shall terminate on the HCCS on the “bottom” row of “F” connectors of the same panel.
- 5) The analog RF terminating panel(s) shall be the “patch” type. Each panel shall be the 19” EIA rack dimensions and provided with a minimum of 12 double female “F” connector rows. Each patch panel shall be provided with the expansion capability of a maximum of 24 double row “F” slots that can be field activated.
- 6) Each analog RF “patch” panel shall be provided inside a lockable cabinet or enclosure. Stacking of the “patch” panels is permitted as long as installation guidelines are met. //
- k. Horizontal (or Station) Cabling (HC): The HC distribution cabling systems connects the distribution field of the voice and data HCCS, in a “Star” Topology, to each TCO or connector and as shown on the drawings via the sub-trunk system.
 - 1) Horizontal cables shall consist of insulated, UTP or STP conductors that are rated for Category 6 telecommunications service for voice and data systems.
 - 2) The number of UTP or STP distribution pairs dedicated to each floor from the HC shall be sufficient to accommodate all the horizontal voice and data circuits served by the distribution cable to each TCO.
 - a) A minimum of four pairs for voice shall be connected to the “right” side of the IDC (or 110A block) that the VCCS “input” connections appear in the RTC.
 - b) A minimum of two separate sets of four pairs each for data shall be connected to the “bottom” row of RJ45 jacks that the VCCS “input” connections appear in the RTC.

- 3) The horizontal cable length to the farthest system outlet shall be limited to a maximum of 90M (or 295 ft). These maximum lengths must be derated, adjusted and reduced to include cross-connection and distribution system losses. Additional TC(s) shall be provided on large floor areas of buildings to limit the horizontal distribution to a maximum of 90M (or 295 ft).
 - 4) The splitting of pairs within a cable between different jacks shall not be permitted.
 - 5) The installation of the HC shall conform to appropriate OEM recommendations and standards outlined herein. This requirement will insure adequate protection for Electro-Magnetic Interference (EMI) sources.
 - 6) A system design where "looping" the HC distribution cables from room to room shall not be permitted.
 - 7) //The number of fiber optic cables dedicated from the "bottom" row of "ST" connectors of the appropriate patch panel that the VCCS "input" connections were made, to each floor shall be sufficient to accommodate all the horizontal TCO's served by the distribution cable system in a "home run" configuration minimum of two // or _____ // cables (one multimode and one single mode) per each TCO and as shown on the drawings. //
 - 8) //The analog RF coaxial cables dedicated from the "bottom" row of "F" connectors of the appropriate VCCS patch panel where the "input" connections were made, to each floor TCO shall provided in the "home run" configuration and be sufficient to accommodate all the TCO's served by the HC distribution cable system minimum of one // or _____ // analog RF coaxial cable shall be provided for each TCO circuit and as shown on the drawings). //
- I. System Telecommunication Outlets (TCO): The System shall be capable of receiving the specified telephone (or voice) and data signals acquired from the LEC, FTS contracted carrier and computer system, // , and one each analog RF cable // // , and one each fiber optic single mode and multimode cables// and shall process and distribute them to the designated TCO's and as shown on the drawings. At a minimum, one TCO shall be provided on each room wall, associated with an active 120 VAC shall be provided and as shown on the drawings. The only exception to the general rule, of one outlet per wall, shall be those "special" locations (e.g., surgical suites, radiology MRI rooms, labs, patient bed rooms, warehouse, loading docks, storage rooms, etc.) where there is usually only one TCO provided as designated on the drawings.
- 1) Each TCO shall consist of three multipin modular RJ45 jacks, one designated for telephone and two for data service, // and two fiber optic "ST" connectors, one designated for multimode fiber optic cable and the other for single mode fiber optic cable connection(s) // // and one analog RF coaxial "F" connector. //. Each TCO with

appropriate jacks installed shall be provided by the Contractor in each designated location and as shown on the drawings.

- 2) The Contractor shall connect each telephone multipin modular RJ45 jack to a separate "right side as you look at it" telephone HC distribution system HCCS "punch down" 110A block or approved IDC terminating device in each associated RTC. The modular RJ45 jack shall be able to accept and operate with smaller modular RJ11 plugs while providing proper connection and not damaging the modular jack. The OEM shall warrant all modular RJ45/11 jacks in such a manner to be usable for modular RJ11 plugs.
- 3) The Contractor shall connect each TCO data multipin modular RJ45 jack to a separate lower row jack on the HCCS "patch panel" in each associated RTC. The Contractor is not to "cross-connect" VCCS and HCCS data distribution cables or provides active electronic data distribution equipment as a part of the System.
- 4) A non-impact termination method, using either a stuffer cap with installation tool or full-cycle terminating tool having both tactile and audible feedback to indicate proper termination shall be used. High impact installation tools shall not be used.
- 5) Each terminated conductor end shall be properly trimmed to assure a minimum clearance of 6.35 mm (0.250 in) clearance between the conductors of adjacent modules.
- 6) The multipin RJ45 jack shall be modular in construction that will accept and operate with a modular UTP and STP RJ45 connector and its pin assignments.
- 7) The Contractor shall connect each fiber optic TCO "ST" connector to a separate fiber optic "bottom" row "ST" connector HCCS "patch panel" or "breakout" terminating device in each associated TC. The Contractor is not to "interconnect" VCCS and HCCS fiber optic distributions cables or provide active fiber optic electronic distribution equipment as a part of the system.
- 8) //The Contractor shall connect each analog RF cable to a female "F" connector provided on each TCO and as shown on the drawings and to each bottom row of "F" connectors on the HCCS patch panel(s) serving the area. The Contractor is not to "interconnect" VCCS and HCCS analog RF distribution cables OR provides active analog RF distribution equipment as a part of the System. //

B. System Performance:

1. At a minimum, the System shall be able to support the following voice and data // and analog RF // operations for Category 6 Certified Telecommunication Service:
 - a. Provide the following interchange (or interface) capabilities:
 - 1) Basic Rate (BRI).
 - 2) Primary Rate (PRI).

- b. ISDN measured at // _____ //:
 - 1) Narrow Band BRI.
 - a) B Channel: 64 kilo-Bits per second (kBps), minimum.
 - b) D Channel: 16 kBps, minimum.
 - c) H Channel: 384 kBps, minimum.
 - 2) Narrow Band PRI:
 - a) B Channel: 64 kBps, minimum.
 - b) D Channel: 64 kBps, minimum.
 - c) H Channel: 1,920 kBps, minimum.
 - 3) Wide (or Broad) Band:
 - a) All channels: 140 mega(m)-Bps, minimum, capable to 565 mBps at "T" reference.
- c. ATM operation and interface: ATM 155 mBps measured at // _____.
//
- d. Frame Relay: All stated compliance's measured at // _____.
- e. Integrated Data Communications Utility (IDCU) operation and interface: Measured at // _____.
- f. Government Open Systems Interconnection Profile (GOSSIP) compliant: Measured at // _____.
- h. Fiberoptic Distributed Data Interface (FDDI): A minimum 100 mBps to a maximum of 1.8 giga(g)-Bps data bit stream speed measured at // _____ // (shall be Synchronous Optical Network [Sonet] compliant).
- i. System Sensitivity: Satisfactory service shall be provided for at least 3,000 feet for all voice and data // and analog RF // locations.
- j. //Other: _____.
- 2. At a minimum the System shall support the following operating parameters:
 - a. EPBX connection:
 - 1) System speed: 1.0 gBps per second, minimum.
 - 2) Impedance: 600 Ohms.
 - 3) Cross Modulation: -60 deci-Bel (dB).
 - 4) Hum Modulation: -55 Db.
 - 5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
 - a) Trunk to station: 1.5 dB, maximum.
 - b) Station to station: 3.0 dB, maximum.
 - c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.

- d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
- e) Traffic Grade of Service for Voice and Data:
 - (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.
 - (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.
- b. Telecommunications Outlet (TCO):
 - A. Voice:
 - 1) Isolation (outlet-outlet): 24 dB.
 - 2) Impedance: 600 Ohms, balanced (BAL).
 - 3) Signal Level: 0 deciBel per mili-Volt (dBmV) \pm 0.1 dBmV.
 - 4) System speed: 100 mBps, minimum.
 - 5) System data error: 10 to the -6 Bps, minimum.
 - B. Data:
 - 1) Isolation (outlet-outlet): 24 dB.
 - 2) Impedance: 600 Ohms, BAL.
 - 3) Signal Level: 0 dBmV \pm 0.1 dBmV.
 - 4) System speed: 120 mBps, minimum.
 - 5) System data error: 10 to the -8 Bps, minimum.
 - C. Fiber optic:
 - 1) Isolation (outlet-outlet): 36 dB.
 - 2) Signal Level: 0 dBmV \pm 0.1 dBmV.
 - 3) System speed: 540 mBps, minimum.
 - d) System data error: 10 to the -6 BPS, minimum.
 - D. //Analog RF Service: Broadcast or "off air" RF (or television) analog service is considered to be at RF (below 900 mHz in frequency bandwidth). Usually a RF television circuits require a single coaxial cable plant from the headend to each TC location.
 - 1) Isolation (outlet-outlet): 14 dB.
 - 2) Impedance: 75 Ohms, Unbalanced (UNBAL).
 - 3) Signal Level: 10 dBmV \pm 5.0 dBmV.
 - 4) Bandwidth: 6.0 mHz per channel, fully loaded //
 - E. //Closed Circuit Analog Video Service: Analog video service is considered to be at baseband (below 100 mHz in frequency bandwidth). An analog video circuit requires

a separate analog video from the audio connector. The following minimum operating parameters shall be capable over each installed analog video circuit:

- 1) Impedance: 75 Ohm, unbalanced.
- 2) Output Level: 1.0 V peak to peak (P-P), for 87.5% depth of Modulation (Mod).
- 3) Diff Gain: ± 1 dB at 87.5% Mod.
- 4) Diff Phase: ± 1.5 at 87.5% Mod.
- 5) Signal to Noise (S/N) ratio: 44 dB, minimum.
- 6) Hum Modulation: -55 dB.
- 7) Return Loss: -14 dB (or 1.5 Voltage Standing Wave Ratio [VSWR]), maximum.
- 8) Isolation (outlet-outlet): 24 dB, minimum.
- 9) Bandwidth: 6.0 MHz per channel, fully loaded, minimum.

F. //Closed Circuit Analog Audio Service: Analog audio service is considered to be at baseband (below 10 MHz in frequency bandwidth). Usually an analog audio circuit requires separate audio connectors and video connectors even though both are considered baseband signals. However, since each TCO has multiple 600 (or 120) Ohm BAL line pairs, the analog audio circuit may be designated to one of the provided pairs of UTP or STP for each TCO and as shown on the drawings, in lieu of providing a separate baseband audio run to the TCO. The following minimum operating parameters shall be capable over each installed analog audio circuit:

- 1) Audio (NOT TELEPHONE VOICE):
 - (1) Impedance: 600 Ohm, BAL.
 - (2) Input Level: 59 mV Root Mean Squared (RMS), minimum.
 - (3) Output Level: 0 dBm.
 - (4) S/N ratio: 55 dB, minimum.
 - (5) Hum Modulation: -50 dB, minimum.
 - (6) Return Loss: -14 dB (or 1.5 VSWR), maximum.
 - (7) Isolation (outlet-outlet): 24 dB, minimum.
 - (8) Frequency Bandwidth: 100 Hz - 10K Hz, minimum. //

C. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 - a. Maintains a stock of replacement parts for the item submitted.
 - b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.

- c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
- 2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
- 3. The Contractor shall provide written verification, in writing to the COR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
- 4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone, // PA //, // Radio Paging, // //and _____// systems with the System.
- 5. The telephone equipment and // PA interface equipment // // Radio interface equipment // shall be the interface points for connection of the // PA // // Radio // interface cabling from the telephone switch via the system telephone interface unit.
- 6. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.
- 7. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
- 8. All interconnecting twisted pair, fiber-optic // or coaxial // cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM's instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic //, or coaxial // cable unterminated, unconnected, loose or unsecured.
- 9. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING and Section 27 31 00, VOICE COMMUNICATIONS SWITCHING AND ROUTING EQUIPMENT.
- 10. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COR regarding a suitable circuit location prior to bidding.
- 11. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial

cable connections recommended by the cable OEM and approved by the System OEM. Base- band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.

12. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.
13. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.

Underground warning tape shall be standard, 4-Mil polyethylene 76 mm (3 inch) wide tape // detectable // non-detectable type, red with black letters imprinted with "CAUTION BURIED ELECTRIC LINE BELOW", orange with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

D. Equipment Functional Characteristics:

FUNCTIONS	CHARACTERISTICS
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 HZ \pm 2.0 HZ
Operating Temperature	0 to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the

date of the technical submittal (or the date when the RE approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.

4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 DISTRIBUTION EQUIPMENT AND SYSTEMS

A. Telecommunication Outlet (TCO):

1. The TCO shall consist of one telephone multipin jack and two data multipin jacks//, and one single mode fiber optic // //, and one multimode fiber optic // //, and one baseband analog RF, video, or audio (not Telephone) // jacks mounted in a steel outlet box. A separate 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled stainless steel faceplate will be used. A second 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled faceplate shall be provided as required adjacent to the first box to ensure system connections and expandability requirements are met.
2. All telephone multipin connections shall be RJ-45/11 compatible female types. All data multipin connections shall be RJ-45 female types. // All fiber optic (single mode and multimode) connections shall be "ST" stainless steel female types. // // All analog RF, video, and audio connections shall be "F", "BNC", or "XL" female types respectively. //
3. The TCO shall be fed from the appropriate CCS located in the respective RTC in a manner to provide a uniform and balanced distribution system.
4. Interface of the data multipin jacks to appropriate patch panels (or approved "punch down" blocks) in the associated RTC, is the responsibility of the Contractor. The Contractor shall not extend data cables from the RTCs to data terminal equipment or install data terminal equipment.
5. The wall outlet shall be provided with a stainless steel or approve alternate cover plate to fit the telephone multipin jack, data multi- pin jacks //, fiber optic jacks //, analog jack(s) // and the outlet box provided (100mm (4in.) x 100mm (4in.) for single and 100mm (4in.) x 200mm (8in.) for dual outlet box applications). For PBPU installations, the cover plate shall be stainless steel.
6. //Interface of the fiber optic "ST" jacks to appropriate patch panels in the associated RTC, is the responsibility of the Contractor. The Contractor shall not cross-connect fiber optic cables in the to fiber optic equipment or install fiber optic equipment. //
7. //Interface of the analog RF "F", video "BNC", and audio "XL" jacks to appropriate patch panels in the associated RTC, is the responsibility of the Contractor. The Contractor

shall not cross-connect analog cables in the RTCs to analog equipment or install active analog equipment.

- B. Distribution Cables: Each cable shall meet or exceed the following specifications for the specific type of cable. Each cable reel shall be sweep tested and certified by the OEM by tags affixed to each reel. The Contractor shall turn over all sweep tags to the RE or PM. Additionally, the Contractor shall provide a 610 mm (2 ft.) sample of each provided cable, to the COR and receive approval before installation. Cables installed in any outside location (i.e. above ground, under ground in conduit, ducts, pathways, etc.) shall be filled with a waterproofing compound between outside jacket (not immediately touching any provided armor) and inter conductors to seal punctures in the jacket and protect the conductors from moisture.

1. Remote Control:

- a. The remote control cable shall be multi-conductor with stranded (solid is permissible) conductors. The cable shall be able to handle the power and voltage necessary to control specified system equipment from a remote location. The cable shall be UL listed and pass the FR-1 vertical flame test, at a minimum. Each conductor shall be color-coded. Combined multi-conductor and coaxial cables are acceptable for this installation, as long as all system performance standards are met.

b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Connectors	As required by system design
Size	18 AWG, minimum, Outside 20 AWG, minimum, Inside
Color coding	Required, EIA industry standard
Bend radius	10X the cable outside diameter
Impedance	As required
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0

25.0	33.0
31.0	36.0
50.0	52.0

2. Telephone:

a. The System cable shall be provided by the Contractor to meet the minimum system requirements of Category Six service. The cable shall interconnect each part of the system. The cable shall be completely survivable in areas where it is installed.

b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Cable	Voice grade category six
Connectors	As required by system design
Size	22 AWG, minimum, Outside 24 AWG, minimum, Inside
Color coding	Required, telephone industry standard
Bend radius	10X the cable outside diameter
Impedance	120 Ohms \pm 15%, BAL
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

3. Data Multi-Conductor:

a. The cable shall be multi-conductor, shielded or unshielded cable with stranded conductors. The cable shall be able to handle the power and voltage used over the distance required. It shall meet Category Six service at a minimum.

b. Technical Characteristics:

Wire size	22 AWG, minimum
Working shield	350 V
Bend radius	10X the cable outside diameter
Impedance	100 Ohms \pm 15%, BAL
Bandwidth	100 mHz, minimum
DC RESISTANCE	10.0 Ohms/100M, maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

4. Fiber Optic:

a. Multimode Fiber:

- 1) The general purpose multimode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.
- 2) Technical Characteristics:

Bend radius	6.0", minimum
-------------	---------------

	Outer jacket, As required
FIBER DIAMETER	62.5 MICRONS
Cladding	125 microns
Attenuation	
850 nM	4.0 dB per kM, maximum
1,300 nM	2.0 dB per kM, maximum
Bandwidth	
850 nM	160 mHz, minimum
1,300 nM	500 mHz, minimum
Connectors	Stainless steel

b. Single mode Fiber:

- 1) The general purpose single mode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.
- 2) Technical Characteristics:

Bend radius	100 mm (4 in.) minimum
Outer jacket	PVC
Fiber diameter	8.7 microns
Cladding	125 microns
Attenuation at 850 nM	1.0 dBm per km
Connectors	Stainless Steel

5. AC Power Cable: AC power cable(s) shall be 3-conductor, no. 12 AWG minimum, and rated for 13A-125V and 1,625W. Master AC power, installation specification and requirements, are given in the NEC and herein.
6. //General Purpose Analog RF:
 - a. The coaxial cable shall be an RG-6/U type (or equal), minimum and shall be increased in size (i.e. RG-11/U, .500", .750", etc.) as required to meet system design. It may also be used for baseband signals as approved by the OEM.
 - b. Technical Characteristics:

Impedance	75 OHM, UNBAL
Center conductor	20 AWG, solid or stranded copper, or copper plated steel or aluminum

Dielectric	Cellular polyethylene
Shield coverage	95%, copper braid
Connector type	BNC or UHF
Attenuation	
Frequency (k or mHz)	Maximum dB/30.5M (100ft.)
10 kHz	0.20
100 kHz	0.22
1.0 kHz	0.25
4.5 mHz	0.85
10.0 mHz	1.40
100 mHz	5.00 //

7. //Public Address and/or General Purpose Audio:

a. The audio cable shall be two-conductor, STP cable with stranded conductors.

The cable shall be able to handle the power used for the load impedance over the distance required, with not more than 5% power loss. This cable is to be provided in local PA areas only and is not to be used as a part of the telephone system.

b. Technical Characteristics:

Impedance	70.7VRMS audio signal
Wire size	20 AWG, minimum
Working shield	350 V
Color coding	Required, EIA audio industry standard
Connectors	As required
Bend radius	10X the cable outside diameter
Impedance	100 Ohms \pm 15%, BAL
Bandwidth	20 mHz, minimum
DC resistance	10.0 Ohms/100M (330 ft.), maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2

1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0 //

8. //General Purpose Analog Video:

a. The coaxial cable shall be an RG-59/U type (or equal), minimum. It may also be used for baseband signals as approved by the OEM.

b. Technical Characteristics:

Impedance	75 Ohm, UNBAL
Center conductor	20 AWG, SOLID OR STRANDED COPPER
Dielectric	Cellular polyethylene
Shield coverage	95%, copper braid
Connector type	BNC or UHF
Attenuation	
Frequency (k or mHz)	Maximum dB/30.5M (100ft.)
10 kHz	0.20
100 kHz	0.22
1.0 kHz	0.25
4.5 mHz	0.85
10.0 mHz	1.40
100 mHz	5.00 //

C. Outlet Connection Cables:

1. Telephone:

a. The Contractor shall provide a connection cable for each TCO telephone jack in the System with 10% spares. The telephone connection cable shall connect the telephone instrument to the TCO telephone jack. The Contractor shall not provide telephone instrument(s) or equipment.

b. Technical Characteristics:

Length	1.8M (6ft.), minimum
Cable	Voice Grade
Connector	RJ-11/45 compatible male on each end

Size	24 AWG, minimum
Color coding	Required, telephone industry standard

2. Data:

a. The Contractor shall provide a connection cable for each TCO data jack in the system with 10% spares. The data connection cable shall connect a data instrument to the TCO data jack. The Contractor shall not provide data terminal(s)/equipment.

b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Data grade Category Six
Connector	RJ-45 male on each end
Color coding	Required, data industry standard
Size	24 AWG, minimum

3. //Fiber Optic:

a. The Contractor shall provide a connection cable for each TCO fiber optic connector in the System with 10% spares. The data connection cable shall connect a fiber optic instrument to the TCO fiber optic jack. The Contractor shall not provide fiber optic instrument(s)/equipment.

b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Flexible single conductor with jacket
Connector	ST male on each end
Size	To fit single mode or multimode cable//

4. //Analog RF:

a. The Contractor shall provide a connection cable for each TCO analog RF connector in the System with 10% spares. The analog RF connection cable shall connect a analog RF instrument to the TCO analog RF jack. The Contractor shall not provide analog RF equipment.

b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
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Cable	Flexible RG-6/U, minimum
Connector	"F" male on each end //

5. //Analog Video:

a. The Contractor shall provide a connection cable for each TCO analog video jack in the System with 10% spares. The analog video connection cable shall connect a analog video instrument to the TCO analog video jack. The Contractor shall not provide analog video instrument(s)/equipment.

b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Flexible RG-59/U, minimum
Connector	BNC male on each end //

6. //Analog Audio:

a. The Contractor shall provide a connection cable for each TCO analog audio jack in the System with 10% spares. The analog audio connection cable shall connect a analog audio instrument to the TCO analog audio jack. The Contractor shall not provide analog audio instrument(s)/equipment.

b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Flexible 22 AWG, STP, minimum
Connector	"XL" male on each end //

D. System Connectors:

1. Solderless (Forked Connector):

a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector barrel shall be insulated and color-coded.

b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V

2. Multipin:

a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector housing shall be fully enclosed and shielded. It shall be secured to the cable group by screw type compression sleeves.

b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V
Number of pins	As requires, usually 25 pairs minimum

3. Modular (RJ-45/11 and RJ-45): The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the System. The connector shall be compatible with UTP and STP cables.

a. Technical Characteristics:

Type	Number of Pins
RJ-11/45	Compatible with RJ45
RJ-45	Eight
Dielectric	Surge
Voltage	1,000V RMS, 60 Hz @ one minute, minimum
Current	2.2A RMS @ 30 Minutes or 7.0A RMS @ 5.0 seconds
Leakage	100 μ A, maximum
Connectability	
Initial contact resistance	20 mili-Ohms, maximum
Insulation displacement	10 mili-Ohms, maximum
Interface	Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs shall provide connection when used in RJ-45 jacks.
Durability	200 insertions/withdrawals, minimum

4. Fiber Optic: The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the system. The connector shall be compatible with UTP and STP cables.

5. // “BNC” Type:

a. The BNC connector shall have a bayonet locking coupling for quick connect/disconnect of coaxial cable/termination's. It shall be a crimp-on (twist on are acceptable) connector designed to fit the coaxial cable furnished.

b. Technical Characteristics:

Impedance	50 or 75 Ohms, UNBAL
Working Voltage	500 V //

6. // “F” Type:

a. The “F” connector shall have a screw type coupling for quick connect/disconnect of coaxial cable/termination's. It shall be a crimp-on connector designed to fit the coaxial cable furnished with integral 12.7 mm (½in.) ferrule.

b. Technical Characteristics:

Impedance	75 Ohms, UNBAL
Working Voltage	500 V //

7. // “XL” Type:

a. The XL connector shall have three solder pins (screw types are acceptable) with a metal cover to firmly attach to the connector and cable protecting the internal connections. It shall be a coupling for quick connect/disconnect of audio cable/termination's. It shall be a connector designed to fit the coaxial cable furnished.

b. Technical Characteristics:

Impedance	120 or 600 Ohms, BAL
Working Voltage	500 V //

E. Terminators:

1. Coaxial:

a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on type that has low VSWR when installed and the proper impedance to terminate the required system unit or coaxial cable.

b. Technical Characteristics:

Frequency	0-1 GHz
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Power blocking	As required
Return loss	25 dB
Connectors	"F", "BNC", minimum
Impedance	50 or 75 Ohms, UNBAL

2. Audio:

a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on audio spade lug, twin plug, XL types that has low VSWR when installed and the proper impedance to terminate the required system unit or coaxial cable.

b. Technical Characteristics:

Frequency	20-20 kHz, minimum
Power blocking	As required
Return loss	15 dB
Connectors	"Audio spade lug", "1/4", "1/8", "XL" or "RCA"
Impedance	
Bal	100 Ohms, minimum
Unbal	75 Ohm, minimum

3. Fiber Optic:

a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on type that has low VSWR when installed and the proper impedance to terminate the required system unit or fiber optic cable.

b. Technical Characteristics:

Frequency	Lightwave
Power blocking	As required
Return loss	25 dB
Connectors	"ST", minimum
Construction	Stainless steel
Impedance	As required

F. Distribution Frames:

1. A new stand-alone (i.e., self supporting, free standing) MDF shall be provided to interconnect the EPBX and computer room. The MDF shall be modular and equipped with modular terminating mini blocks (i.e. Ericsson, 3M, etc.), and patch panels that are

as small as possible and provide all the requirements of this specifications as described herein.

2. All cable distribution closets and MDFs shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The MDF/telephone closet riser cable shall be sized to satisfy all voice requirements plus not less than 50% spare (growth) capacity in each telephone closet which includes a fiber optic backbone. The MDF/telephone closet riser cable shall be sized to satisfy all voice and data requirements plus not less than 50% spare (growth) capacity in each telephone closet which does not include a fiber optic backbone.
3. The MDF and all intermediate distribution frames shall be connected to the EPBX system ground.
4. Technical Characteristics:

Telephone	
IDC type unit	As described in Part 2
Contact wires	50 micron of Gold over Nickel
Contact pressure	100 Grams, MIN
110A Punch blocks	Acceptable alternate to IDC
Data	110A blocks as described in Part 2
Fiber optic	Patch panel as described in Part 2
Analog Video	Patch panel as described in Part 2

2.3 TELECOMMUNICATIONS CLOSET REQUIREMENTS

Refer to VA Handbook H-088C3, Telephone System Requirements, for specific TC guidelines for size, power input, security, and backboard mounting requirements. It is the Contractors responsibility to ensure TC compliance with the System Requirements.

2.4 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

- A. Floor loading for batteries and cabinets.
- B. Minimum floor space and ceiling heights.
- C. Minimum size of doors for equipment passage.
- D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
- E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.

- F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
- G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.
- H. Conduit size requirement (between equipment room and console room).

2.5 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

- A. System Grounding:
 - 1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
 - 2. This includes, but is not limited to:
 - a. Coaxial Cable Shields.
 - b. Control Cable Shields.
 - c. Data Cable Shields.
 - d. Equipment Racks.
 - e. Equipment Cabinets.
 - f. Conduits.
 - g. Duct.
 - h. Cable Trays.
 - i. Power Panels.
 - j. Connector Panels.
 - k. Grounding Blocks.
- B. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
- C. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
- D. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to

accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

- E. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified subsystem(s) according to the OEM requirements and this document.
- F. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.
- G. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Product Delivery, Storage and Handling:
 - 1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COR may inventory the cable, patch panels, and related equipment.
 - 2. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the COR.
- B. System Installation:
 - 1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COR and PM.
 - 2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
 - 3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC's, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone and data // , and lightwave // // , and analog // signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.

4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
 5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
 6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
 7. All vertical and horizontal copper and fiber optic //, and coaxial // cables shall be terminated so any future changes only requires modifications of the // existing // EPBX or signal closet equipment only.
 8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair // , and coaxial // // , and lightwave // cables carrying telephone and data // , and analog // signals in telephone and data // , and analog video // // , and lightwave // systems.
 9. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
 10. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.
- C. Conduit and Signal Ducts:
1. Conduit:
 - a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).
 - b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with data cables may be granted in writing by the COR if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.
 - c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

- d. When "innerduct" flexible cable protective systems is specifically authorized to be provided for use in the System, its installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
- e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.
- f. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
- g. Ensure that Critical Care -----// Nurse Call // // , and PA //, and Radio Paging // Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

2. Signal Duct, Cable Duct, or Cable Tray:

- a. The Contractor shall use existing signal duct, cable duct, and/or cable tray, when identified and approved by the COR.
- b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.
- c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COR shall approve width and height dimensions.

D. Distribution System Signal Wires and Cables:

- 1. Wires and cables shall be provided in the same manner and use like construction practices as Fire Protective and other Emergency Systems that are identified and outlined in NFPA 101, Life Safety Code, Chapters 7, 12, and/or 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions. The wires and cables shall be able to withstand adverse environmental conditions in their respective location without deterioration. Wires and cables shall enter each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of the cables.

- a. Each wire and cable shall terminate on an item of equipment by direct connection. Spare or unused wire and cable shall be provided with appropriate connectors (female types) that are installed in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
 - b. Fiber optic cables that are spare, unused or dark shall be provided with Industry Standard "ST" type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
 - c. Coaxial cables that are spare, unused or dark shall be provided with the cable OEM specified type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
 - d. All cable junctions and taps shall be accessible. Provide an 8" X 8" X 4" (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.
2. Routing and Interconnection:
- a. Wires or cables between consoles, cabinets, racks and other equipment shall be in an approved conduit, signal duct, cable duct, or cable tray that is secured to building structure.
 - b. Wires and cables shall be insulated to prevent contact with signal or current carrying conductors. Wires or cables used in assembling consoles, panels, equipment cabinets and racks shall be formed into harnesses that are bundled and tied. Harnessed wires or cables shall be combed straight, formed and dressed in either a vertical or horizontal relationship to equipment, controls, components or terminations.
 - c. Harnesses with intertwined members are not acceptable. Each wire or cable that breaks out from a harness for connection or termination shall have been tied off at that harness or bundle point, and be provided with a neatly formed service loop.
 - d. Wires and cables shall be grouped according to service (i.e.: AC, grounds, signal, DC, control, etc.). DC, control and signal cables may be included with any group. Wires and cables shall be neatly formed and shall not change position in the group throughout the conduit run. Wires and cables in approved signal duct, conduit, cable ducts, or cable trays shall be neatly formed, bundled, tied off in 600 mm to 900 mm (24 in. to 36 in.) lengths and shall not change position in the group throughout the run. Concealed splices are not allowed.
 - e. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front),

locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right. This installation shall be accomplished with ties and/or fasteners that will not damage or distort the wires or cables. Limit spacing between tied off points to a maximum of 150 mm (6 inches).

- f. Do not pull wire or cable through any box, fitting or enclosure where change of cable tray or signal or cable duct alignment or direction occurs. Ensure the proper bend radius is maintained for each wire or cable as specified by it's OEM.
- g. Employ temporary guides, sheaves, rollers, and other necessary items to protect the wire or cable from excess tension or damage from bending during installation. Abrasion to wire or cable jackets is not acceptable and will not be allowed. Replace all cables whose jacket has been abraded. The discovery of any abraded and/or damaged cables during the proof of performance test shall be grounds for declaring the entire system unacceptable and the termination of the proof of performance test. Completely cover edges of wire or cable passing through holes in chassis, cabinets or racks, enclosures, pull or junction boxes, conduit, etc., with plastic or nylon grommeting.
- h. Cable runs shall be splice free between conduit junction and interface boxes and equipment locations.
- i. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.
- j. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record diagrams.
- k. Completely test all of the cables after installation and replace any defective cables.
- l. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.
- m. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.

- 1) Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.
 - 2) Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.
 - 3) Closer wire or cable fastening intervals may be required to prevent sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.
 - 4) Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the COR, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.
- n. Wires or cables installed in underground conduit, duct, etc.
- 1) Wires or cables installed in underground installations shall be waterproofed by the inclusion of a water protective barrier (i.e. gel, magma, etc.) or flooding compound between the outside jacket and first shield. Each underground connection shall be accessible in a manhole, recessed ground level junction box, above ground pedestal, etc., and shall be provided with appropriate waterproof connectors to match the cable being installed. Once the System has been tested and found to meet the System performance standards and accepted by VA, the Contractor shall provide waterproof shrink tubing or approved mastic to fully encompass each wire or cable connection and overlay at least 150 mm (6 inches) above each wire or cable jacket trim point.
 - 2) It is not acceptable to connect waterproofed cable directly to an inside CCS punch block or directly to an equipment connection port. When an underground cable enters a building, it shall be routed directly to the closest TC that has been designated as the building's IMTC. The Contractor shall provide a "transition" splice in this TC where the "water proofed" cable enters on one side and "dry" cable exits on the other side. The "transition" splice shall be fully waterproof and be capable of reentry for system servicing. Additionally, the transition splice shall not allow the waterproofing compound to migrate from the water proof cable to the dry cable.
 - 3) Warning tape shall be continuously placed 300 mm (12 inches) above buried conduit, cable, etc.

E. Outlet Boxes, Back Boxes, and Faceplates:

1. Outlet Boxes: Signal, power, interface, connection, distribution, and junction boxes shall be provided as required by the system design, on-site inspection, and review of the contract drawings.
 2. Back Boxes: Back boxes shall be provided as directed by the OEM as required by the approved system design, on-site inspection, and review of the contract drawings.
 3. Face Plates (or Cover Plates): Faceplates shall be of a standard type, stainless steel, anodized aluminum or UL approved cycloc plastic construction and provided by the Contractor for each identified system outlet location. Connectors and jacks appearing on the faceplate shall be clearly and permanently marked.
- F. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.
1. Wires:
 - a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.
 - b. Audio spade lugs shall be installed on each wire (including spare or unused) end and connect to screw terminals of appropriate size barrier strips. AC barrier strips shall be provided with a protective cover to prevent accidental contact with wires carrying live AC current. Punch blocks are approved for signal, not AC wires. Wire Nut or "Scotch Lock" connectors are not acceptable for signal wire installation.
 2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include; but, are not limited to: Audio spade lug, punch block, wirewrap, etc.
 3. Line or Microphone Audio: Each connector shall be installed according to the cable or connector OEM's instructions and use the OEM's approved installation tool. Install the connector's to provide and maintain the following audio signal polarity:
 - a. XLR type connectors Signal or positive conductor is pin 3; common or neutral conductor is pin 2; ground conductor is pin 1.
 - b. Two and 3 conductor 1/4" Signal or positive conductor is tip; neutral or 1/8" phono plugs conductor is ring and ground or shield and jacks conductor is sleeve.
 - c. RCA Phono Plugs the Signal or positive conductor is tip; and Jacks neutral or shield conductor is sleeve.
 4. Speaker Line Audio:
 - a. Each connector shall be installed according to the cable, transformer or speaker OEM instructions and using the OEM's approved installation tool. The Contractor shall ensure each speaker is properly phased and connected in the same manner throughout the System using two conductor type wires.

- b. One of the conductors shall be color coded to aid in establishing speaker signal polarity. Each speaker line shall be permanently soldered or audio spade lug connected to each appropriate speaker or line matching transformer connection terminal. Speaker line connection to each audio amplifier shall use audio spade lugs, as described herein.

G. AC Power: AC power wiring shall be run separately from signal cable.

H. Grounding:

1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk, etc. The total ground resistance shall be 0.1 Ohm or less.
 - a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.
 - b. Gas protection devices shall be provided on all circuits and cable pairs serving building distribution frames located in buildings other than the building in which the _____ // is located or in any area served by an unprotected distribution system (manhole, aerial, etc.). The Contractor shall install the gas protection devices at the nearest point of entrance in buildings where protection is required and on the same circuits on the MDF in the telephone switch room.
 - c. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.
 - d. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and will not be permitted. These items may be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that may applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.
2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.
3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.

4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.
- I. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using // laser printers // // thermal ink transfer process // //-----//. Handwritten labels are not acceptable.
1. Cable and Wires (Hereinafter referred to as "Cable"): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams".
 2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
 3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
 4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams".

I.1 TESTS

- A. Interim Inspection:
1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection will be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B // T568A // pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm // Category 6 // // ----- // marking of outlets, faceplates, outlet/connectors and patch cords.
 2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.

3. The Contractor shall notify the COR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
 4. Results of the interim inspection shall be provided to the COR and PM. If major or multiple deficiencies are discovered, a second interim inspection may be required before permitting the Contractor to continue with the system installation.
 5. The COR and/or the PM shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the Systems record documentation.
- B. Pretesting:
1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
 2. Pretesting Procedure:
 - a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.
 - b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
 - 1) Local Telephone Company Interfaces or Inputs.
 - 2) EPBX interfaces or inputs and outputs.
 - 3) MDF interfaces or inputs and outputs.
 - 4) EPBX output S/NR for each telephone and data channel.
 - 5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
 3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COR.
- C. Acceptance Test: After the System has been pretested and the Contractor has submitted the pretest results and certification to the COR, then the Contractor shall schedule an acceptance test date and give the COR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative

and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

D. //Verification Tests:

1. Test the // UTP // // STP // backbone copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test the operation of shorting bars in connection blocks. Test cables after termination and prior to cross-connection.
2. Multimode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-14A using // Method A, Optical Power Meter and Light Source // //and/or // // Method B, OTDR //. Perform verification acceptance test.
3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-7 using //Method A, Optical Power Meter and Light Source // // and/or // // Method B, OTDR //. Perform verification acceptance test.

E. Performance Testing:

1. Perform Category 6 // 5 // // 5e // tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with ANSI/EIA/TIA-568-B.3.

F. Total System Acceptance Test: The Contractor shall perform verification tests for // UTP // // STP // copper cabling system(s) // and the // multimode // // and // // single mode // fiber optic cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.
2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

I.2 TRAINING

- A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.
- B. Before the System can be accepted by the VA, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

I.3 GUARANTEE PERIOD OF SERVICE

A. Contractor's Responsibilities:

1. The Contractor shall guarantee that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by the VA. The Contractor shall provide OEM's equipment warranty documents, to the COR (or Facility Contracting Officer if the Facility has taken possession of the building(s)), that certifies each item of equipment installed conforms to OEM published specifications.
2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. The Contractor and OEM shall provide this contact capability at no additional cost to the VA.
3. All Contractor installation, maintenance, and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.
4. Additionally, the Contractor shall accomplish the following minimum requirements during the one year guarantee period:
 - a. Response Time:
 - 1) The COR (or facility Contracting Officer if the facility has taken possession of the building[s]) are the Contractor's reporting and contact officials for the System trouble calls, during the guarantee period.
 - 2) A standard workweek is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal Holidays.
 - 3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
 - a) A routine trouble call within one working days of its report. A routine trouble is considered a trouble which causes a system outlet, station, or patch cord to be inoperable.
 - b) An emergency trouble call within 6 hours of its report. An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at anytime. Additionally, the loss of a minimum of 50 station or system lines shall be deemed as this type of a trouble call.
 - 4) The Contractor shall respond on-site to a catastrophic trouble_call within 4 hours of its report. A catastrophic trouble call is considered total system failure.
 - a) If a system failure cannot be corrected within four hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate system CSS or TCO equipment, or cables. The alternate equipment

and/or cables shall be operational within four hours after the four hour trouble shooting time.

- b) Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as a catastrophic trouble call if so determined by the COR or Facility Director. The COR or Facility Contracting Officer shall notify the Contractor of this type of trouble call at the direction of the Facilities Director.
- b. Required on-site visits during the one year guarantee period
- 1) The Contractor shall visit, on-site, for a minimum of eight hours, once every 12 weeks, during the guarantee period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this SPEC.
 - a) The Contractor shall arrange all Facility visits with the COR or Facility Contracting Officer prior to performing the required maintenance visits.
 - b) The Contractor in accordance with the OEM's recommended practice and service intervals shall perform preventive maintenance during a non-busy time agreed to by the COR or Facility Contracting Officer and the Contractor.
 - c) The preventive maintenance schedule, functions and reports shall be provided to and approved by the COR or Facility Contracting Officer.
 - 2) The Contractor shall provide the COR or Facility Contracting Officer a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the COR with sample copies of these reports for review and approval at the beginning of the Total System Acceptance Test. The following reports are the minimum required:
 - a) Monthly Report: The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this guarantee period to COR or Facilities Contracting Officer by the fifth working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and Systems for preventive and predictive maintenance
 - b) Contractor Log: The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.

- 3) The COR or Facility Contracting Officer shall provide the Facility Engineering Officer, two (2) copies of actual reports for evaluation.
 - a) The COR or Facility Contracting Officer shall ensure copies of these reports are entered into the System's official acquisition documents.
 - b) The Facilities Chief Engineer shall ensure copies of these reports are entered into the System's official technical as-installed documents.
- B. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use, accidents, other vendor, contractor, owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the COR or Facility Contracting Officer in writing upon the discovery of these incidents. The COR or Facility Contracting Officer will investigate all reported incidents and render findings concerning any Contractor's responsibility.

--- E N D ---

SECTION 28 31 00 FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, power supplies, and wiring as shown on the drawings and specified.
- B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COTR or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.
- C. Fire alarm signals:
 - 1. Building 1 has an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated. The new portion of the fire alarm system shall be an extension of the existing evacuation zone.
- D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in Room A-224.
- E. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.

1.2 SCOPE

- A. A fully addressable fire alarm system as an extension of the existing Siemens MXL fire alarm system shall be designed and installed in accordance with the specifications and drawings. The existing fire alarm will be extended into the new Lab Expansion portion of Building 1. The existing Siemens MXL Fire Alarm Control Panel, located on the Second Floor, Room A-224, will be expanded to support the new initiating devices and audible (speakers) notification appliances. A

new power supply will be installed in the Lab Expansion area to provide power to the new visual (strobes) notification appliances. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

B. Basic Performance:

1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

Requirements for procedures for submittals.

B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.

C. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.

1.4 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Release 2010 software and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COTR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit

- fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Schedules on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
 4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
 5. Two weeks prior to final inspection, the Contractor shall deliver to the COTR 3 sets of as-built drawings and one set of the as-built drawing computer files (using AutoCAD 2010 or later) . As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.
- C. Manuals:
1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
 - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
 - c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
 - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
 - e. Complete listing of all digitized voice messages.
 - f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.

- g. Include information indicating who will provide emergency service and perform post contract maintenance.
 - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
 - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
 - j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
 - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COTR.
- a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
 - b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
 - c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
 - d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
 - e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.
- D. Certifications:
- 1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
 - 2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.

3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 GUARANTY PERIOD SERVICES

- A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of 5 years from the date of acceptance of the entire installation by the Contracting Officer.
- B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.
- C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices. It shall include all interfaced equipment including but not limited to elevators, HVAC shutdown, and extinguishing systems.
- D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.
- E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.
- F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA //Resident Engineer// //COTR//or his authorized representative.
- G. Emergency Service:
 1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back

service time periods at the discretion of the //Resident Engineer// //COTR//or his authorized representative.

2. Normal and overtime emergency call-back service shall consist of an on-site response within 2 hours of notification of a system trouble.
 3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
 4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 manhours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.
- H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.
- B. National Fire Protection Association (NFPA):

NFPA 13	Standard for the Installation of Sprinkler Systems, 2010 edition
NFPA 70	National Electrical Code (NEC), 2010 edition
NFPA 72	National Fire Alarm Code, 2010 edition
NFPA 101	Life Safety Code, 2012 edition
- C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, Latest Edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

- A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research

Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

- A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:
 - 1. All new conduits shall be installed in accordance with NFPA 70.
 - 2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
 - 3. All new conduits shall be 3/4 inch (19 mm) minimum.
- B. Wire:
 - 1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
- C. Terminal Boxes, Junction Boxes, and Cabinets:
 - 1. Shall be galvanized steel in accordance with UL requirements.
 - 2. All boxes shall be sized and installed in accordance with NFPA 70.
 - 3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
 - 4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
 - 5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

2.3 FIRE ALARM CONTROL UNIT

- A. General:
 - 1. The building expansion shall utilize the existing fire alarm control unit. Any required modifications to the existing control unit shall be in accordance with this section.
 - 2. Each power source shall be supervised from the other source for loss of power.
 - 3. All circuits shall be monitored for integrity.
 - 4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
 - 5. Transmit digital alarm information to the main fire alarm control unit.
- B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

D. Power Supply:

1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

E. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

F. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

G. Trouble signals:

1. Arrange the trouble signals for automatic reset (non-latching).
2. System trouble switch off and on lamps shall be visible through the control unit door.

H. Function Switches: Provide the following switches in addition to any other switches required for the system:

1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.

2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
 3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
 4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
 5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
 6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
 7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
 8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
 9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.
- I. Remote Transmissions:
 1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
 2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.
 - J. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit
 - K. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of 20 percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 STANDBY POWER SUPPLY

- A. Batteries:
 1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.

2. Battery shall have sufficient capacity to power the fire alarm system for not less than 24 hours plus 5 minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.

B. Battery Charger:

1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
3. Shall have protection to prevent discharge through the charger.
4. Shall have protection for overloads and short circuits on both AC and DC sides.
5. A trouble condition shall actuate the fire alarm trouble signal.
6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. The emergency voice communication system shall be an extension of the existing fire alarm control panel and associated circuit V20A.

B. Speaker Circuit Control Unit:

1. The speaker control unit shall remain as existing.

C. Speaker Circuit Arrangement:

1. The new speaker circuit shall be an extension of the existing circuit V20A.

D. Digitized Voice Module (DVM):

1. The existing digitized voice module shall remain.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50 percent spare output capacity shall be available for each amplifier.

2.6 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

2.7 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the

remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.

4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

2.8 SUPERVISORY DEVICES

A. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
3. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
4. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
5. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

2.9 ADDRESS REPORTING INTERFACE DEVICE

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.10 DOOR CONTROL

- A. Electromagnetic Door Holders:
 - 1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in the full open position, an extension post shall be added to the door bracket.
 - 2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.
- B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.
- C. Door holder control circuits shall be electrically supervised.
- D. Smoke detectors shall not be incorporated as an integral part of door holders.

2.11 UTILITY LOCKS AND KEYS:

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.
- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the COTR.

2.12 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:
 - 1. Manual pull stations - 1
 - 2. Heat detectors - 1 of each type
 - 3. Fire alarm strobes - 1
 - 4. Fire alarm bells - 5
 - 5. Fire alarm speakers - 1
 - 6. Smoke detectors - 1
 - 7. Sprinkler valve tamper switch - 1 of each type
 - 8. Control equipment keys - 5
 - 9. 2.5 oz containers aerosol smoke - 3
 - 10. Fire alarm SLC cable (same as installed) – 250 feet (152 m)
- B. Spare and replacement parts shall be in original packaging and submitted to the COTR.
- C. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.13 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COTR before being posted.

PART 3 - EXECUTION**3.1 INSTALLATION:**

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.
- C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. All existing accessible fire alarm conduit not reused shall be removed.
- E. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COTR.
- F. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.
- G. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.
- H. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.

- I. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.
- J. Connect tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

3.2 TYPICAL OPERATION

- A. Activation of any manual pull station, water flow switch, or smoke detector shall cause the following operations to occur:
 - 1. Continuously sound the evacuation signal and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings 1.
 - 2. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
- B. Operation of any sprinkler or standpipe system valve supervisory switch shall cause a system supervisory condition.
- C. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COTR.
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.
 - 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
 - 2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
 - 3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
 - 4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
 - 5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations

and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
 - 1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 - 2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 - 3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.
- B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.
- C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

-- END --

**SECTION 31 20 11
EARTH MOVING (SHORT FORM)**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

- A. Unsuitable Materials:
 - 1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
 - 2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
 - 3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to COR's approval.
- B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.
- C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in AASHTO T99
- D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be

demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Furnish to COR, soil samples, suitable for laboratory tests, of proposed off site or on site fill material.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):
2004American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
T99-01 (R2004).....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb)
Rammer and a 305 mm (12 inch) Drop
- E. Standard Specifications of Wyoming State Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
 - 1. Under concrete slab, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4).
 - 2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- E. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the COR. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center.
 - B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
 - C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7'-6") of utility lines if such removal is approved in advance by the COR. Remove materials from the Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs, that are to remain, than the farthest extension of their limbs.
 - D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the COR. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.
2. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.
- E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
 - 1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
 - 2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.
- B. Building Earthwork:
 - 1. Excavation shall be accomplished as required by drawings and specifications.
 - 2. Excavate foundation excavations to solid undisturbed subgrade.
 - 3. Remove loose or soft material to solid bottom.
 - 4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
 - 3. Do not tamp earth for backfilling in footing bottoms, except as specified.
- C. Trench Earthwork:
 - 1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheet piling and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
 - c. Support piping on undisturbed earth unless a mechanical support is shown.
 - d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the COR.
 - 2. Sanitary and storm sewer trenches:
 - a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheet piling and bracing and proper performance of the work.
 - b. The bottom quadrant of the pipe shall be bedded on undisturbed soil or granular fill.
 - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.

- 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
 - c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
 - d. Use granular fill for bedding where rock or rocky materials are excavated.
- D. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials, that are determined by the COR as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.
- E. Finished elevation of subgrade shall be as follows:
1. Pavement Areas - bottom of the pavement or base course as applicable.
 2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by COR.
- B. Proof-rolling Existing Subgrade: Proof-roll with a fully loaded dump truck. Make a minimum of one pass in each direction. Remove unstable uncompactable material and replace with granular fill material completed to mix requirements specified.
- C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the COR. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining

the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum density determined in accordance with the following test method AASHTO T99

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.
- D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the COR at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 LAWN AREAS:

- A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by COR before seeding or sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours.

Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.

- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m² (25 pounds per 1000 square feet).
- D. Seeding: Seed at a rate of 2 kg/100 m² (4 pounds per 1000 square feet) and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 225 kg/m (150 pounds per foot) of roller width.
- E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 225 kg/m (150 pounds per foot) of the roller width to improve contact of sod with the soil.
- F. Watering: The COR is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. COR will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center.

- - - E N D - - -

**SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:
- B. Combination curb and gutter.
- C. Pedestrian Pavement: Walks wheelchair curb ramps, steps.

1.2 RELATED WORK

- A. Laboratory and Field Testing Requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Section 31 20 11, EARTH MOVING.
- C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 53, CAST-IN-PLACE-CONCRETE.
- D. Metal Components of Steps (Nosing and Railing): Section 05 50 00, METAL FABRICATIONS.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 53, CAST-IN-PLACE CONCRETE.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain and reimburse a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the COR, in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture.

1.6 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 3. Reinforcement
 - 4. Curing materials
- C. Data and Test Reports: Select subbase material.

1. Job-mix formula.
2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- M031MM031-07-UL Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement (ASTM A615/A615M-09)
- M147-65-UL Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
- M148-05-UL Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
- M171-05-UL Sheet Materials for Curing Concrete (ASTM C171)
- M182-05-UL Burlap Cloth Made from Jute or Kenaf and Cotton Mats
- M213-01-UL Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Type) (ASTM D1751)
- T099-09-UL Moisture-Density Relations of Soils Using a 2.5 kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop
- T180-09-UL Moisture-Density Relations of Soils Using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
- C. American Society for Testing and Materials (ASTM):
- C94/C94M-09 Ready-Mixed Concrete
- C143/C143M-09 Slump of Hydraulic Cement Concrete

PART 2 - PRODUCTS

2.1 GENERAL

Concrete shall be Type C, air-entrained as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, with the following exceptions:

<u>TYPE</u>	<u>MAXIMUM SLUMP*</u>
Curb & Gutter	75 mm (3")
Pedestrian Pavement	75 mm (3")
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.
- B. Tie bars shall be deformed steel bars conforming to AASHTO M31.

2.3 SELECT SUBBASE (WHERE REQUIRED)

- A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, Grading E or F.
- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula.
- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 3 mm (1/8 inch) in any 3000 mm (ten foot) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 50 mm (2 inches) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
 - 1. Burlap conforming to AASHTO M182 having a weight of 233 grams (seven ounces) or more per square meter (yard) when dry.
 - 2. Impervious Sheeting conforming to AASHTO M171.
 - 3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), Type 2 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to AASHTO M213.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 11, EARTH MOVING.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE (WHERE REQUIRED)

- A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.
- B. Placing:
 - 1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 200 mm (8 inches), and that when compacted, will produce a layer of the designated thickness.
 - 2. When the designated compacted thickness exceeds 150 mm (6 inches), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
 - 3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
 - 4. If the elevation of the top layer is 13 mm (1/2 inch) or more below the grade, excavate the top layer and replace with new material to a depth of at least 75 mm (3 inches) in compacted thickness.
- C. Compaction:
 - 1. Perform compaction with approved equipment (hand or mechanical) well suited to the material being compacted.
 - 2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
 - 3. Compact each layer to at least 95 percent or 100 percent of maximum density as determined by AASHTO T180 or AASHTO T99 respectively.
- D. Smoothness Test and Thickness Control:

Test the completed subbase for grade and cross section with a straight edge.

 - 1. The surface of each layer shall not show any deviations in excess of 10 mm (3/8 inch).
 - 2. The completed thickness shall be within 13 mm (1/2 inch) of the thickness as shown.
- E. Protection:
 - 1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
 - 2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the VA.

3.3 SETTING FORMS

- A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 3 mm (1/8 inch) when checked with a straightedge and shall not deviate from true line by more than 6 mm (1/4 inch) at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.

3.4 EQUIPMENT

- A. The COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
- B. Before the concrete is placed, the COR shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

3.6 PLACING CONCRETE - GENERAL

- A. Obtain approval of the COR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete.
Obtain approval of the COR before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.

- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.9 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 6mm (1/4 inch) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 3 mm (1/8 inch) for gutter and 6 mm (1/4 inch) for top and face of curb, when tested with a 3000 mm (10 foot) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain.
- H. Visible surfaces and edges of and combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.10 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks, Wheelchair Curb Ramps:
 - 1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
 - 2. Brooming shall be transverse to the line of traffic.
 - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 2 mm (1/16 inch) in depth.
 - 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 5 mm (3/16 inch) when tested with a 3000 mm (10 foot) straightedge.
 - 6. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).
 - 7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.
 - 1. Remove the riser forms one at a time, starting with the top riser.
 - 2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
 - 3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.
 - 4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 5 mm (3/16 inch).

3.11 JOINTS - GENERAL

- A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.12 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to the cross sections of the curb and gutter.

- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.13 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 2. Using joint filler of the type, thickness, and width as shown.
 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.14 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.15 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COR.
- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 0.1 mm (4 mils) in thickness. Wet the entire exposed

concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 300 mm (12 inches). Securely anchor sheeting.

D. Liquid Membrane Curing:

1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 5 m²/L (200 square feet per gallon) for both coats.
2. Do not allow the concrete to dry before the application of the membrane.
3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.16 CLEANING

A. After completion of the curing period:

1. Remove the curing material (other than liquid membrane).
2. Sweep the concrete clean.
3. After removal of all foreign matter from the joints, seal joints as herein specified.
4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.17 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COR.

3.18 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

--- E N D ---

**SECTION 32 12 16
ASPHALT PAVING****PART 1 - GENERAL****1.1 DESCRIPTION**

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 11, EARTH MOVING.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - 3. Job-mix formula.
- C. Certifications:
 - 1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
 - 2. Asphalt cement certificate of conformance to State Highway Department requirements.
- D. One copy of State Highway Department Specifications.

E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COR or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").
- C. Base aggregate maximum size:
1. Base course over 152mm(6") thick: 38mm(1-1/2");
 2. Other base courses: 19mm(3/4").
- D. Asphaltic base course:
1. Maximum particle size not to exceed 25.4mm(1").
 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65
2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

- A. Comply with provisions of Asphalt Institute Specification SS2:
1. Asphalt cement: Penetration grade 50/60
 2. Prime coat: Cut-back type, grade MC-250
 3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
 - 1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
 - 2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA COR or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.

2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Receipt of asphaltic concrete materials:
 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C(280 degrees F).
 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.
- D. Spreading:
 1. Spread material in a manner that requires the least handling.
 2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.
- E. Rolling:
 1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
 2. Roll in at least two directions until no roller marks are visible.
 3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Apply one coat of the specified sealer.
- C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

--- E N D ---

SECTION 33 40 00

STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.
- E. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- F. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

1.4 ABBREVIATIONS

- A. HDPE: High-density polyethylene
- B. PE: Polyethylene

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Handle manholes according to manufacturer's written rigging instructions.

1.6 COORDINATION

- A. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be

either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.8 SUBMITTALS

- A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society for Testing and Materials (ASTM):

A242/A242M-04(2009)	High-Strength Low-Alloy Structural Steel
A536-84(2009)	Ductile Iron Castings
A615/A615M-09b	Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
C33/C33M-08	Concrete Aggregates
C76-11	Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe
C150/C150M-11	Portland Cement
C443-10	Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
C478-09	Precast Reinforced Concrete Manhole Sections
C506-10b	Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe
C507-10b	Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe
C655-09	Reinforced Concrete D-Load Culvert, Storm Drain, and Sewer Pipe
C857-07	Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
C891-09	Installation of Underground Precast Concrete Utility Structures
C913-08	Precast Concrete Water and Wastewater Structures
C923-08	Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals
C924-02(2009)	Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method

C990-09	Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants
C1103-03(2009)	Joint Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
C1173-08	Flexible Transition Couplings for Underground Piping Systems
C1433-10	Precast Reinforced Concrete Monolithic Box Sections for Culverts, Storm Drains, and Sewers
C1479-10	Installation of Precast Concrete Sewer, Storm Drain, and Culvert Pipe Using Standard Installations
D448-08	Sizes of Aggregate for Road and Bridge Construction
D698-07e1	Laboratory Compaction Characteristics of Soil Using Standard Effort (12 400 ft-lbf/ft ³ (600 kN-m/m ³))
D1056-07	Flexible Cellular Materials—Sponge or Expanded Rubber
D1785-06	Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
D2751-05	Acrylonitrile-Butadiene-Styrene (ABS) Sewer Pipe and Fittings
D3034-08	Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
D3350-10	Polyethylene Plastics Pipe and Fittings Materials
D4101-11	Polypropylene Injection and Extrusion Materials
D5926-09	Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
F477-10	Elastomeric Seals (Gaskets) for Joining Plastic Pipe
F679-08	Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings
F714-10	Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter
F794-03(2009)	Poly(Vinyl Chloride) (PVC) Profile Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter
F891-10	Coextruded Poly(Vinyl Chloride) (PVC) Plastic Pipe With a Cellular Core

F894-07 Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe

F949-10 Poly(Vinyl Chloride) (PVC) Corrugated Sewer Pipe With a Smooth Interior and Fittings

F1417-11 Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

F1668-08 Construction Procedures for Buried Plastic Pipe

C. American Association of State Highway and Transportation Officials (AASHTO):

M198-10 Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

M252-09 Corrugated Polyethylene Drainage Pipe

M294-10 Corrugated Polyethylene Pipe, 12 to 60 In. (300 to 1500 mm) Diameter

D. American Water Works Association(AWWA):

C105/A21.5-10 Polyethylene Encasement for Ductile iron Pipe Systems

C110-08 Ductile-Iron and Gray-Iron Fittings

C219-11 Bolted, Sleeve-Type Couplings for Plain-End Pipe

C900-07 Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution

M23-2nd ed PVC Pipe "Design And Installation"

E. American Society of Mechanical Engineers (ASME):

A112.6.3-2001 Floor and Trench Drains

A112.36.2M-1991 Cleanouts

F. American Concrete Institute (ACI):

318-05 Structural Commentary and Commentary

350/350M-06 Environmental Engineering Concrete Structures and Commentary

G. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for Erosion and Sediment Control

1.10 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting there from within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and suppliers' written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 CONCRETE PIPE AND FITTINGS

- A. Reinforced-Concrete sewer pipe and fittings shall be ASTM C76 or ASTM C655.
 - 1. Bell-and-spigot ends and gasketed joints with ASTM C443, rubber gaskets.
 - 2. Class III: Wall B

2.3 NONPRESSURE TRANSITION COUPLINGS

- A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.
- B. Sleeve Materials
 - 1. For concrete pipes: ASTM C443, rubber.
 - 2. For plastic pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
 - 3. For dissimilar pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.
- C. Unshielded, Flexible Couplings: Couplings shall be an elastomeric sleeve with corrosion-resistant-metal tension band and tightening mechanism on each end.
- D. Shielded, flexible couplings shall be elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
- E. Ring-Type, flexible couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

2.4 CLEANOUTS

- A. Cast-Iron Cleanouts: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.

1. Top-Loading Classification(s): Light Pipe fitting and riser to cleanout shall be same material as main pipe line.

B. Plastic Cleanouts shall have PVC body with PVC threaded plug. Pipe fitting and riser to cleanout shall be of same material as main line pipe.

2.5 ENCASEMENT FOR PIPING

A. Material: AWWA C105 high-density, cross-laminated polyethylene film of 0.004 inch (0.10 mm) minimum thickness.

B. Form: Sheet

C. Color: Black

2.6 MANHOLES AND CATCH BASINS

A. Standard Precast Concrete Manholes:

1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
4. Base Section: 6 inch (150 mm) minimum thickness for floor slab and 4-inch (102 mm) minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
5. Riser Sections: 4 inch (102 mm) minimum thickness, and lengths to provide depth indicated.
6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps or FRP ladder, spaced at 12 to 16 inch (300 to 400 mm) intervals.
10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Manhole Frames and Covers:

1. Description: Ferrous; 24 inch (610 mm) ID by 7 to 9 inch (175 to 225 mm) riser with 4 inch (102 mm) minimum width flange and 26-inch (600 mm) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
2. Material: ASTM A536, Grade 60-40-18 ductile.

2.7 CONCRETE FOR MANHOLES AND CATCH BASINS

A. General: Cast-in-place concrete according to ACI 318, ACI 350/350R, and the following:

1. Cement: ASTM C150, Type II.
 2. Fine Aggregate: ASTM C33, sand.
 3. Coarse Aggregate: ASTM C33, crushed gravel.
 4. Water: Potable.
- B. Concrete Design Mix: 4000 psi (27.6 MPa) minimum, compressive strength in 28 days.
1. Reinforcing Fabric: ASTM A185, steel, welded wire fabric, plain.
 2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.
- C. Manhole Channels and Benches: Channels shall be the main line pipe material. Include benches in all manholes and catch basins.
1. Channels: Main line pipe material or concrete invert. Height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope. Invert Slope: Same slope as the main line pipe. Bench to be concrete, sloped to drain into channel. Minimum of 6 inch slope from main line pipe to wall sides.

2.8 RESILIENT CONNECTORS AND DOWNSPOUT BOOTS FOR BUILDING ROOF DRAINS

- A. Resilient connectors and downspout boots: Flexible, watertight connectors used for connecting pipe to manholes and inlets, and shall conform to ASTM C923.

2.9 WARNING TAPE

- A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape detectable type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 PIPE BEDDING

- A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

- A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping with 36 inch (915 mm) minimum cover as shown on the Drawings.

- C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
 2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
 3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
 4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
 5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
 6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
 7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.
- D. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- E. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- F. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- G. Install gravity-flow, nonpressure drainage piping according to the following:
1. Install piping pitched down in direction of flow.
 2. Install piping NPS 6 (DN 150) and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fittings; or cast in-place concrete supports or anchors.
 3. Install hub-and-spigot, cast iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
 4. Install ductile iron piping and special fittings according to AWWA C600.
 5. Install corrugated steel piping according to ASTM A798.
 6. Install corrugated aluminum piping according to ASTM B788.
 7. Install ABS sewer piping according to ASTM D2321 and ASTM F1668.

8. Install PE corrugated sewer piping according to ASTM D2321 with gasketed joints.
9. Install PVC cellular-core piping, PVC sewer piping, and PVC profile gravity sewer piping, according to ASTM D2321 and ASTM F1668.
10. Install reinforced concrete sewer piping according to ASTM C1479.

3.3 REGRADING

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

- A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.5 MANHOLE INSTALLATION

- A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.
- B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches (76 mm) above finished surface elsewhere unless otherwise indicated.
- C. Circular Structures:
 1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
 2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
 3. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.
- D. Rectangular Structures:
 1. Precast concrete structures shall be placed on a 8 inch (200 mm) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section

shall be set on an 8 inch (200 mm) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.

2. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
3. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
 - a. Forming directly in concrete base of structure.
 - b. Building up with brick and mortar.
4. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1 to 12 or more than 1 to 6. Bottom slab and benches shall be concrete.
5. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
6. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
7. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade. Install an 8 inch (203 mm) thick, by 12 inch (300 mm) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.6 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Division 22 Section FACILITY STORM DRAINAGE PIPING.
- B. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
- C. Make connections to existing piping and underground manholes.
 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping.
 2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping.
 3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure

wall, use epoxy-bonding compound as interface between new and existing concrete and piping materials.

4. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.
- D. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Unshielded flexible couplings for same or minor difference OD pipes.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

3.7 IDENTIFICATION

- A. Install green warning tape directly over piping and at outside edge of underground structures.

3.8 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
 1. Submit separate reports for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Reinspect and repeat procedure until results are satisfactory.

3.9 TESTING OF STORM SEWERS:

- A. Submit separate report for each test.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 1. Do not enclose, cover, or put into service before inspection and approval.
 2. Test completed piping systems according to requirements of authorities having jurisdiction.

3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
4. Submit separate report for each test.
5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.
6. Test force-main storm drainage piping. Perform hydrostatic test after thrust blocks, supports, and anchors have hardened. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).
 - a. Ductile iron Piping: Test according to AWWA C600, "Hydraulic Testing" Section.
 - b. PVC Piping: Test according to AWWA M23, "Testing and Maintenance" Chapter.
- C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.10 CLEANING

- A. Clean interior of piping of dirt and superfluous materials. Flush with water.

--- E N D ---

SECTION 33 46 13

FOUNDATION DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of foundation drainage systems, including installation, backfill, and cleanout extensions, to a point of connection to storm sewer.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING.
- B. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1.3 DEFINITIONS

Subdrainage: Foundation drainage system that collects and removes subsurface or seepage water from building foundation from building to discharge pond.

1.4 ABBREVIATIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. HDPE: High-density polyethylene plastic.
- C. PE: Polyethylene plastic.
- D. PVC: Polyvinyl chloride plastic.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.

1.6 COORDINATION

- A. Coordinate connection to storm sewer main, if approved, with the Public Agency responsible for the storm sewer system.
- B. Coordinate exterior utility lines and connections to foundation building drain.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be

either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

- B. Comply with the rules and regulations of the Public Agency having jurisdiction over the connection to public storm sewer lines or the requirements for discharge of subsurface drainage.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by basic designation only.

- B. American Society for Testing and Materials (ASTM):

A48-03.....	Gray Iron Castings
C14-07	Nonreinforced Concrete Sewer, Storm Drain, and Culvert Pipe
C33/C33M-11	Concrete Aggregates
C443-10	Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
C444-03(2009)	Perforated Concrete Pipe
C578-10a	Rigid, Cellular Polystyrene Thermal Insulation
C1173-08	Flexible Transition Couplings for Underground Piping Systems
D448-08	Sizes of Aggregate for Road and Bridge Construction
D1621-10	Standard Test Method for Compressive Properties of Rigid Cellular Plastics
D2235-04(2011)	Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings
D2321-11	Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
D2751-05	Acrylonitrile-Butadiene-Styrene (ABS) Sewer Pipe and Fittings
D3034-08	Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings
D3350-10a	Polyethylene Plastic Pipe and Fittings Material
D4491-99a(2009)	Test Methods for Water Permeability of Geotextiles by Permittivity
D4716-08	Test Method for Determining the (In-plane) Flow Rate per Unit Width and Hydraulic Transmissivity of a Geosynthetic Using a Constant Head

D5926-09	Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
D6707-06 (2011)	Circular-Knit Geotextile for Use in Subsurface Drainage Applications
F405-05	Corrugated Polyethylene (PE) Pipe and Fittings
F477-10	Elastomeric Seals (Gaskets) for Joining Plastic Pipe
F667—06	Larger Diameter Corrugated Polyethylene Pipe and Fittings
F2648-10	2 to 60 Inch Annular Corrugated Profile Wall Polyethylene (PE) Pipe and Fittings for Land Drainage Applications

1.9 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 PERFORATED-WALL PIPES AND FITTINGS FOR VAULTS OR MANHOLES

- A. Perforated PE Pipe and Fittings:
 - 1. Pipe shall be ASTM F405, Type CP; corrugated, for coupled joints.
 - 2. Couplings: Manufacturer's standard.
- B. Perforated PVC Sewer Pipe and Fittings shall be ASTM D3034.
- C. Perforated Concrete Pipe and Fittings: ASTM C444, Type 1, and applicable requirements in ASTM C14, Class 2, socket-and-spigot ends for gasketed joints.
 - 1. Gaskets: ASTM C443, rubber.

2.4 SOLID-WALL PIPES AND FITTINGS

- A. ABS Sewer Pipe and Fittings shall meet ASTM D2751.

1. Solvent Cement: ASTM D2235.
2. Gaskets: ASTM F477.
- B. PE Pipe and Fittings: ASTM D3350 or F405.
- C. PVC Sewer Pipe and Fittings: ASTM D3034.
1. Gaskets: ASTM F477.

2.5 SPECIAL PIPE COUPLINGS

- A. Comply with ASTM C1173 for joining underground non-pressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant metal tension band and tightening mechanism on each end.
 1. Sleeve Materials:
 - a. For Dissimilar Pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.
 2. Unshielded Flexible Couplings: Elastomeric sleeve with corrosion-resistant metal tension band and tightening mechanism on each end.

2.6 CLEANOUTS

- A. Cleanouts: Cast-iron parts shall conform to ASTM A48. Lid shall be secured, scoriated, Light Loading class. Include cast-iron ferrule and countersunk, brass cleanout plug.
- B. Cleanout PVC Extension shall conform to ASTM D3034. PVC extensions shall have watertight joints and long sweep elbow fittings. PVC cleanout shall have threaded plug and threaded pipe hub.

2.7 DRAINAGE CONDUITS

- A. Single-Pipe Drainage Conduits shall be prefabricated geocomposite with perforated corrugated core molded from HDPE complying with ASTM D3350 and wrapped in geotextile filter fabric.
 1. Nominal Size shall be 12 inches (305 mm) high by approximately 1 inch (25 mm) thick.
 - a. Minimum In-Plane Flow shall be 30 gpm (114 L/min.) at hydraulic gradient of 1.0 percent when tested according to ASTM D4716.
 2. Filter Fabric shall be nonwoven geotextile.
 3. Fittings shall be as per manufacturer.
- B. Smooth PVC Drainage Conduits shall have perforated fittings and couplings complying with ASTM D3034.
 1. Nominal size shall be 8 inches (200 mm).
 - a. Minimum flow rate equal to a NPS 4 (DN 100) pipe.
 2. Fittings shall be as per manufacturer.

2.8 SOIL MATERIALS

- A. Drainage Material
 1. Bedding shall be crushed stone, 3/4 inch (20 mm) to No. 4 per ASTM D448, at a minimum or as per geotechnical recommendations.

2. Fill to 1 foot (300 mm) above pipe shall be Crushed stone, 3/4 inch (20 mm) to No. 4 per ASTM D448, at a minimum or as per geotechnical recommendations.

B. Concrete Sand shall be ASTM C33.

2.9 GEOTEXTILE FILTER FABRICS

- A. Geotextile fabric shall conform to ASTM 6707. Elongation will be greater than 50 percent and the flow rate shall range from 110 to 330 gpm/sq. ft. (4480 to 13440 L/min. per sq. m).
1. Structure Type shall be Nonwoven, needle-punched continuous filament Style(s) shall be sock.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces and areas for suitable conditions where subdrainage systems are to be installed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PIPING APPLICATIONS

- A. Underground Subdrainage Piping shall be:
 1. Perforated PE pipe and fittings, couplings, and coupled joints.
 2. Perforated PVC sewer pipe and fittings for loose, bell-and-spigot joints.
- B. Header Piping shall be:
 1. PE drainage tubing and fittings, couplings, and coupled joints.
 2. PVC sewer pipe and fittings, couplings, and coupled joints.

3.3 CLEANOUT APPLICATIONS

- A. In Underground Subdrainage Piping:
 1. At Grade in Earth shall be PVC cleanouts.
 2. At Grade in Paved Areas shall be Cast-iron cleanouts.
- B. In Underslab Subdrainage Piping:
 1. In Equipment Yards and Unfinished Areas shall be Cast-iron cleanouts.

3.4 FOUNDATION DRAINAGE INSTALLATION

- A. Place impervious fill material on subgrade adjacent to bottom of footing after concrete footing forms have been removed. Place and compact impervious fill to dimensions indicated, but not less than 6 inches (150 mm) deep and 12 inches (300 mm) wide.
- B. Lay flat-style geotextile filter fabric in trench and overlap trench sides.
- C. Place supporting layer of drainage course over compacted subgrade and geotextile filter fabric, to compacted depth of not less than 4 inches (100 mm).
- D. Encase pipe with sock-style geotextile filter fabric before installing pipe. Connect sock sections with tape and install drainage piping.
- E. Add drainage course to width of at least 6 inches (150 mm) on side away from wall and to top of pipe to perform tests.

- F. After satisfactory testing, cover drainage piping to width of at least 6 inches (150 mm) on side away from footing and above top of pipe to within 12 inches (300 mm) of finish grade.
- G. Install drainage course and wrap top of drainage course with flat-style geotextile filter fabric.
- H. Place layer of flat-style geotextile filter fabric over top of drainage course, overlapping edges at least 4 inches (100 mm).
- I. Do not use drainage panels as protection for waterproof membrane unless approved by factory-authorized service representative of waterproofing membrane manufacturer. Submit approval if so used.
- J. Place initial backfill material over compacted drainage course. Place material in loose-depth layers not exceeding 6 inches (150 mm). Thoroughly compact each layer. Final backfill to finish elevations and slope away from building.

3.5 PIPING INSTALLATION

- A. Install piping beginning at low points of system, true to grades and alignment indicated, with unbroken continuity of invert. Bed piping with full bearing in filtering material. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions and other requirements indicated.
 - 1. Foundation Subdrainage: Install piping pitched down in direction of flow, at a minimum slope of 0.5 percent and with a minimum cover of 36 inches (915 mm), unless otherwise indicated.
 - 2. Lay perforated pipe with perforations down.
 - 3. Excavate recesses in trench bottom for bell ends of pipe. Lay pipe with bells facing upslope and with spigot end entered fully into adjacent bell.
- B. Use increasers, reducers, and couplings made for different sizes or materials of pipes and fittings being connected. Reduction of pipe size in direction of flow is prohibited.
- C. Install piping according to ASTM D2321.

3.6 PIPE JOINT CONSTRUCTION

- A. Cast-Iron Soil Pipe and Fittings: Hub and spigot, with rubber compression gaskets according to ASTM A74. Use gaskets that match class of pipe and fittings.
- B. Join ABS pipe and fittings according to ASTM D2751.
- C. Join PE pipe or perforated PE pipe, tubing, and fittings with couplings for soil-tight joints according to ASTM D2321.
- D. Join PVC pipe and fittings according to ASTM D2729.
- E. Join perforated PVC pipe and fittings according to ASTM D2729.
- F. Join perforated concrete pipe and fittings with gaskets according to ASTM C443.
- G. Special Pipe Couplings: Join piping made of different materials and dimensions with special couplings made for this application. Use couplings that are compatible with and fit materials and dimensions of both pipes.

3.7 CLEANOUT INSTALLATION

A. Cleanouts for Foundation Subdrainage:

1. Install cleanouts from piping to grade. Locate cleanouts at beginning of piping run and at changes in direction. Install fittings so cleanouts open in direction of flow in piping.
2. In nonvehicular-traffic areas, use NPS 4 (DN 100) PVC pipe and fittings for piping branch fittings and riser extensions to cleanout. Set cleanout frames and covers in a cast-in-place concrete anchor, 12 by 12 by 4 inches (300 by 300 by 100 mm) in depth. Set top of cleanout plug 1 inch (25 mm) above grade.

B. Cleanouts for Underslab Subdrainage:

1. Install cleanouts and riser extensions from piping to top of slab. Locate cleanouts at beginning of piping run and at changes in direction. Install fittings so cleanouts open in direction of flow in piping.
2. Use NPS 4 (DN 100) cast-iron soil pipe and fittings for piping branch fittings and riser extensions to cleanout flush with top of slab.

3.8 CONNECTIONS

- #### A. Connect low elevations of subdrainage system to building's solid-wall-piping storm drainage system.

3.9 IDENTIFICATION

- #### A. Install PE warning tape or detectable warning tape over ferrous piping.
- #### B. Install detectable warning tape over nonferrous piping and over edges of underground structures.

3.10 FIELD QUALITY CONTROL

Testing: After installing drainage course to top of piping, test drain piping with water to ensure free flow before backfilling. Remove obstructions, replace damaged components, and repeat test until results are satisfactory.

3.11 CLEANING

Clear interior of installed piping and structures of dirt and other superfluous material as work progresses. Maintain swab or drag in piping and pull past each joint as it is completed. Place plugs in ends of uncompleted pipe at end of each day or when work stops.

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