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**SECTION 23 05 11**  
**COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. RE: Resident Engineer
  - 4. COTR: Contracting Officer's Technical Representative.

**1.2 RELATED WORK**

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 05 50 00, METAL FABRICATIONS
- E. Section 07 84 00, FIRESTOPPING
- F. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- G. Section 07 92 00, JOINT SEALANTS
- H. Section 09 91 00, PAINTING
- I. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- K. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation
- L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- M. Section 23 21 13, HYDRONIC PIPING
- N. Section 23 21 23, HYDRONIC PUMPS
- O. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- P. Section 23 22 23, STEAM CONDENSATE PUMPS
- Q. Section 23 25 00, HVAC WATER TREATMENT
- R. Section 23 31 00, HVAC DUCTS and CASINGS
- S. Section 23 34 00, HVAC FANS
- T. Section 23 36 00, AIR TERMINAL UNITS
- U. Section 23 37 00, AIR OUTLETS and INLETS
- V. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- W. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training
- X. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

Y. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

**1.3 QUALITY ASSURANCE**

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
  - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
  - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
  - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.

4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government's expense, will perform evaluation and testing if necessary. The Contractor may submit samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made as provided under Article CHANGES of Section 00 72 00, GENERAL CONDITIONS.
- G. Mock-ups: Mock-ups are required for critical items and typical component installations replicated numerous times throughout the project as directed by the Resident Engineer. The Resident Engineer and Medical Center Representatives shall review and approve the mock-up prior to installation of additional applicable components.

H. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
  - a. Mechanical equipment rooms.
  - b. Hangers, inserts, supports, and bracing.
  - c. Pipe sleeves.
  - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

J. HVAC Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

- K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):  
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):  
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):  
IP-20-2007.....Specifications for Drives Using Classical  
V-Belts and Sheaves  
IP-21-2009.....Specifications for Drives Using Double-V  
(Hexagonal) Belts  
IP-22-2007.....Specifications for Drives Using Narrow V-Belts  
and Sheaves
- E. Air Movement and Control Association (AMCA):  
410-96.....Recommended Safety Practices for Air Moving  
Devices
- F. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
Section IX-2007.....Welding and Brazing Qualifications  
Code for Pressure Piping:  
B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):  
A36/A36M-08.....Standard Specification for Carbon Structural  
Steel  
A575-96(2007).....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades  
E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building Materials  
E119-09c.....Standard Test Methods for Fire Tests of Building  
Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and  
Manufacture, Selection, Application, and  
Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application

SP 127-2001.....Bracing for Piping Systems, - Wind - Dynamic,  
Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009.....Motors and Generators

J. National Fire Protection Association (NFPA):

70-08.....National Electrical Code

90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems

101-09.....Life Safety Code

**1.6 DELIVERY, STORAGE AND HANDLING**

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.



#### **1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING**

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Resident Engineer.
- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.
- G. Temporary Facilities: Refer to Article, TEMPORARY PIPING AND EQUIPMENT in this section.

#### **1.8 SYSTEMS GENERAL DESCRIPTION**

- A. HVAC system serving the remodel of the 7<sup>th</sup> floor surgical suite additional operating rooms is comprised of a roof mounted central station airhandling unit dedicated to the operating rooms only, air cooled chiller, circulating chilled water pumps, and system accessories.
- B. Airhandling unit cooling coils set in two banks and piped in series. The upper coils of each coil bank is piped in series and in parallel

with the lower coils of each bank also piped in series. A bypass is provided in the piping of each series to allow bypass around individual coils. The piping arrangement allows the unit to maintain operation upon failure of any coil with the failed coil isolated out of the piping system and all remaining coils in operation to maximize the capacity of the airhandling unit cooling under partial failed conditions.

- C. Airhandling unit is designed with a bank of 4 fans. Multiple fans provides the maximum energy savings and reduction of horsepower installed. Unit is still operational within the unit fan curve under failure of single or multiple fans within the bank of fans.
- D. Preheat in the airhandling unit is provided by face and bypass steam coil.
- E. Heating and reheat for dehumidification cycle in the airhandling unit is provided by heating hot water coil located after the bank of cooling coils.
- F. Humidification for the operating rooms is provided through a steam humidifier located in the airhandling unit and uses building steam.
- G. Each operating room is served by a VAV terminal unit with heating hot water coil. Terminal unit is set to minimum airflow during unoccupied periods and modulates airflow and heating coil operation to satisfy space temperature requirements during occupied periods.
- H. Final Hepa filters are located downstream of OR terminal units.
- I. Return air terminal units are located in each operating room to maintain room positive pressure to adjacent spaces by modulating return air flow from the space.
- J. Chilled water is provided from air cooled chiller mounted on the roof. The chiller includes multiple refrigerant circuits and heat exchangers as well as multiple condensing fans to provide ability for partial capacity upon failure of individual components within the unit. A internal storage tank is included to provide the minimum total water volume required for the system for proper operation of the chiller.
- K. Parallel base mounted end suction pumps located in mechanical penthouse provides circulation of chilled water. Each pump is sized for 100% chilled water flow to provide redundancy.
- L. The existing building chilled water system is extended and tied to the new chilled water system to provide backup chilled water source for the system. Changeover to existing building system chilled water is designed to be done manually.
- M. Existing airhandling systems serving the areas of remodel are repurposed to serve the reassigned spaces.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

### **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

### **2.3 BELT DRIVES**

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
  - 1. Material: Pressed steel, or close grained cast iron.
  - 2. Bore: Fixed or bushing type for securing to shaft with keys.
  - 3. Balanced: Statically and dynamically.
  - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
  - 1. Provide adjustable-pitch //or fixed-pitch// drive as follows:
    - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
    - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
  - 2. Provide fixed-pitch drives for drives larger than those listed above.
  - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### **2.4 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

## **2.5 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## **2.6 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
  - 1. Suitable for variable torque load.
  - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum AIC as determined from design of proposed new electrical sub station serving this area of the hospital. Provide AC input line reactors (3% impedance) filters on incoming power line. Provide output line reactors on line between drive and motor where the distance between the breaker and motor exceeds 50 feet.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## **2.9 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

## **2.10 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

## **2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
  2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
  2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to existing structure: Support from existing floor/roof frame.
- G. Attachment to Wood Construction: Wood screws or lag bolts.
- H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

J. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
  - a. Standard clevis hanger: Type 1; provide locknut.
  - b. Riser clamps: Type 8.
  - c. Wall brackets: Types 31, 32 or 33.
  - d. Roller supports: Type 41, 43, 44 and 46.
  - e. Saddle support: Type 36, 37 or 38.
  - f. Turnbuckle: Types 13 or 15. Preinsulate.
  - g. U-bolt clamp: Type 24.
  - h. Copper Tube:
    - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
    - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
    - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
    - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
3. High and Medium Pressure Steam (MSS SP-58):
  - a. Provide eye rod or Type 17 eye nut near the upper attachment.
  - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.



K. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
  - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
  - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

**2.12 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe

watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating  
Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

## **2.13 DUCT PENETRATIONS**

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

## **2.14 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.

- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

#### **2.15 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

#### **2.16 ASBESTOS**

Materials containing asbestos are not permitted.

### **PART 3 - EXECUTION**

#### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
3. Do not penetrate membrane waterproofing.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or

staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

L. Install steam piping expansion joints as per manufacturer's recommendations.

M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

N. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.

O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

### 3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
  - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to

structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.

3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

### **3.5 MECHANICAL DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.



- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### **3.6 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Name plates.
  3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
  6. Paint shall withstand the following temperatures without peeling or discoloration:

- a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
- b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
- 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.7 IDENTIFICATION SIGNS**

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.9 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

### **3.10 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

### **3.11 STARTUP AND TEMPORARY OPERATION**

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.12 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

### **3.13 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS, and Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

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**SECTION 23 05 12**  
**GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

**1.2 RELATED WORK:**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.
- C. Section 26 24 19, MOTOR-CONTROL CENTERS: Multiple motor control assemblies, which include motor starters.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 23 21 23, HYDRONIC PUMPS.
- F. Section 23 22 23, STEAM CONDENSATE PUMPS.
- G. Section 23 34 00, HVAC FANS.
- H. Section 23 36 00, AIR TERMINAL UNITS.
- I. Section 23 64 00, PACKAGED WATER CHILLERS.
- J. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

**1.3 SUBMITTALS:**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Provide documentation to demonstrate compliance with drawings and specifications.
  - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
  - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Resident Engineer:

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

#### **1.4 APPLICABLE PUBLICATIONS:**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):

MG 1-2006 Rev. 1 2009 ..Motors and Generators

MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for  
Selection, Installation and Use of Electric  
Motors and Generators

C. National Fire Protection Association (NFPA):

70-2008.....National Electrical Code (NEC)

D. Institute of Electrical and Electronics Engineers (IEEE):

112-04.....Standard Test Procedure for Polyphase Induction  
Motors and Generators

E. American Society of Heating, Refrigerating and Air-Conditioning  
Engineers (ASHRAE):

90.1-2007.....Energy Standard for Buildings Except Low-Rise  
Residential Buildings

## **PART 2 - PRODUCTS**

### **2.1 MOTORS:**

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

1. Contractor's Option - Electrically Commutated motor (EC Type): Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.

D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

E. Voltage ratings shall be as follows:

1. Single phase:

- a. Motors connected to 120-volt systems: 115 volts.
- b. Motors connected to 208-volt systems: 200 volts.
- c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.

2. Three phase:

- a. Motors connected to 208-volt systems: 200 volts.
- b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.

F. Number of phases shall be as follows:

1. Motors, less than 373 W (1/2 HP): Single phase.
2. Motors, 373 W (1/2 HP) and larger: 3 phase.
3. Exceptions:
  - a. Hermetically sealed motors.
  - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

SPEC WRITER NOTES:

Indicate motor enclosures on equipment scheduled on the drawings.

H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

I. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown on the drawings.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.  
Enclosure requirements for certain conditions are as follows:
  - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
  - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
  - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
  - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
  - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
  - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor

shaft grounding apparatus that will protect bearings from damage from stray currents.

K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.



**PART 3 - EXECUTION**

**3.1 INSTALLATION:**

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

**3.2 FIELD TESTS**

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

**3.3 STARTUP AND TESTING**

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

**3.4 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

**3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

**SECTION 23 05 41**  
**NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

**1.2 RELATED WORK**

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete inertia bases.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- E. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- F. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.
- G. SECTION 23 21 23, HYDRONIC PUMPS: vibration isolation requirements for pumps.
- H. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
  - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Bathrooms and Toilet Rooms	40

Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Examination Rooms	35
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference

between sound power level emitted to room and sound pressure level in room.

4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

- C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Vibration isolators:
    - a. Floor mountings
    - b. Hangers
    - c. Snubbers
    - d. Thrust restraints
  2. Bases.
  4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
 

2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
 

A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

- A307-07b.....Standard Specification for Carbon Steel Bolts  
and Studs, 60,000 PSI Tensile Strength
- D2240-05(2010).....Standard Test Method for Rubber Property -  
Durometer Hardness
- D. Manufacturers Standardization (MSS):  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and  
Manufacture
- E. Occupational Safety and Health Administration (OSHA):  
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):  
ASCE 7-10 .....Minimum Design Loads for Buildings and Other  
Structures.
- G. American National Standards Institute / Sheet Metal and Air  
Conditioning Contractor's National Association (ANSI/SMACNA):  
001-2008.....Seismic Restraint Manual: Guidelines for  
Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):  
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):  
H-18-8 2010.....Seismic Design Requirements.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL REQUIREMENTS**

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

- E. Color code isolators by type and size for easy identification of capacity.

## 2.2 VIBRATION ISOLATORS

### A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Captive Spring Mount for Seismic Restraint (Type SS):
  - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
  - b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
  3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
  4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
  6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed  $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to

allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

### **2.3 BASES**

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

### **2.4 SOUND ATTENUATING UNITS**

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.



**PART 3 - EXECUTION****3.1 INSTALLATION****A. Vibration Isolation:**

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

- B. Inspection and Adjustments:** Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

**3.2 ADJUSTING**

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.

- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

### **3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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**SELECTION GUIDE FOR VIBRATION ISOLATORS**

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<b>REFRIGERATION MACHINES</b>															
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
RECIPROCATING:															
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
<b>PUMPS</b>															
	UP TO 10 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
BASE MOUNTED	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

[illegible]

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL

**NOTES:**

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

**SECTION 23 05 93**  
**TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes // chilled water, // condenser water, // heating hot water // and glycol-water systems. //
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.

- D. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.
- E. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
- F. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- H. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- I. Section 23 34 00, HVAC FANS
- J. Section 23 21 23, HYDRONIC PUMPS
- K. Section 23 22 23, STEAM CONDENSATE PUMPS
- L. Section 23 37 00, AIR OUTLETS AND INLETS
- M. Section 23 21 13, HYDRONIC PIPING
- N. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training
- O. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

### **1.3 QUALITY ASSURANCE**

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Qualifications:
  - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
  - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion,



- and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
  4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide

calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
  - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
  - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
  - c. Minimum outside air: 0 percent to plus 10 percent.
  - d. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
  - e. Heating water coils: Minus 5 percent to plus 5 percent.
  - f. Chilled water pumps: Minus 0 percent to plus 5 percent.
  - g. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Resident Engineer) and one hydronic system (pumps and three coils) as follows:
  - a. When field TAB work begins.
  - b. During each partial final inspection and the final inspection for the project if requested by VA.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Resident Engineer staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  - 1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
  - 2. Systems inspection report on equipment and installation for conformance with design.
  - 3. Duct Air Leakage Test Report.
  - 4. Systems Readiness Report.
  - 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  - 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
  - 2007 .....HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
  - 2002.....AABC National Standards for Total System Balance
- D. National Environmental Balancing Bureau (NEBB):
  - 7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
  - 2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration

3<sup>rd</sup> Edition 2009 .....Procedural Standards for Whole Building Systems  
Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):

3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

## **PART 2 - PRODUCTS**

### **2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

### **2.2 INSULATION REPAIR MATERIAL**

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### **3.2 DESIGN REVIEW REPORT**

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

### **3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### **3.4 DUCT AIR LEAKAGE TEST REPORT**

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

### **3.5 SYSTEM READINESS REPORT**

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to resident engineer.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

### **3.6 TAB REPORTS**

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

### **3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
- D. Allow 30\_\_\_ days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC .
  - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Variable air volume (VAV) systems:
    - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
    - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
    - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.

5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
  1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
  2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
  3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
  4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

### **3.8 VIBRATION TESTING**

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC . Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

### **3.9 SOUND TESTING**

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
  1. Take readings in rooms, approximately fifteen (15) percent of all rooms. The Resident Engineer may designate the specific rooms to be tested.

- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
  - 1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
    - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
    - b. Measure octave band sound pressure levels with specified equipment "off."
    - c. Measure octave band sound pressure levels with specified equipment "on."
    - d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
  - 2. When sound power levels are specified:
    - a. Perform steps 1.a. thru 1.d., as above.
    - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
    - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use // 10 meters (30 feet) //



13 meters (40 feet) // 16 meters (50 feet) // for sound level location.

3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Resident Engineer and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the Resident Engineer based on the recorded sound data.

### **3.10 MARKING OF SETTINGS**

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

### **3.11 IDENTIFICATION OF TEST PORTS**

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

### **3.12 PHASING**

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

### **3.13 COMMISSIONING**

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

**SECTION 23 07 11**  
**HVAC AND BOILER PLANT INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. HVAC piping, ductwork and equipment.
  - 2. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment and boiler plant piping, breeching and stacks and equipment after asbestos abatement.
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
  - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Shafts, chases, are not considered finished areas.
  - 6. FSK: Foil-scrim-kraft facing.
  - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F).
  - 8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  - 10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
14. MPR: Medium pressure steam condensate return.
15. LPS: Low pressure steam (103 kPa [15 psig] and below).
16. LPR: Low pressure steam condensate gravity return.
17. PC: Pumped condensate.
18. HWH: Hot water heating supply.
19. HWHR: Hot water heating return.
20. CTPD: Condensate transfer pump discharge.
21. CTPS: Condensate transfer pump suction.
22. R: Pump recirculation.
23. CW: Cold water.
24. HW: Hot water.
25. CH: Chilled water supply.
26. CHR: Chilled water return.
27. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## **1.2 RELATED WORK**

- A. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT: Insulation containing asbestos material.
- B. Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT: Insulation containing asbestos material.
- C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- F. Section 23 21 23, HYDRONIC PUMPS

- G. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- H. Section 23 22 23, STEAM CONDENSATE PUMPS
- I. Section 23 64 00, PACKAGED WATER CHILLERS: Compressor, evaporator and piping.
- J. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.
- K. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water, and glycol piping.
- L. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

### 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC .

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

**4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

**4.3.3.2** Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

- (2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5\* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal

insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

- B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
  - a. Insulation materials: Specify each type used and state surface burning characteristics.
  - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
  - c. Insulation accessory materials: Each type used.
  - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
  - e. Make reference to applicable specification paragraph numbers for coordination.

- C. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

### 1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

### 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
- A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
- C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-07.....Standard Specification for Mineral Fiber pipe Insulation



- C553-08.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 09/08
- G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

**PART 2 - PRODUCTS**

**2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

**2.2 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

**2.3 CALCIUM SILICATE**

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m <sup>3</sup> (lb/ ft <sup>3</sup> )	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft <sup>2</sup> degrees F)@	0.059	0.078

mean temperature of 93 degrees C (200 degrees F)	(0.41)	(0.540)
Surface burning characteristics:		
Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

#### 2.4 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork //exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.)in high humidity areas//conveying fluids below ambient temperature//. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

## **2.5 REMOVABLE INSULATION JACKETS**

- A. Insulation and Jacket:
1. Non-Asbestos Glass mat, type E needled fiber.
  2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
  3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
  4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

## **2.6 PIPE COVERING PROTECTION SADDLES**

- A. Cold pipe support: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall calcium silicate. Insulation at supports shall have same thickness as adjacent insulation.


- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be (for temperatures up to 149 degrees C [300 degrees F]), calcium silicate. Insulation at supports shall have same thickness as adjacent insulation.

## **2.7 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

## **2.8 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching // monel or // galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

## **2.9 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick

(28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

## **2.10 FIRESTOPPING MATERIAL**

Other than pipe and duct insulation, refer to Section 07 84 00  
FIRESTOPPING.

## **2.11 FLAME AND SMOKE**

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

# **PART 3 - EXECUTION**

## **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
  - 1. Internally insulated ductwork and air handling units.
  - 2. Equipment: Expansion tanks.
  - 3. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited.
- K. Firestop Pipe and Duct insulation:
  - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.

2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
  - a. Pipe risers through floors
  - b. Pipe or duct chase walls and floors
  - c. Smoke partitions
  - d. Fire partitions
- L. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- M. Provide vapor barrier jackets over insulation as follows:
  1. All piping and ductwork exposed to outdoor weather.
  2. All interior piping and ducts conveying fluids exposed to outdoor air , and in high humidity areas.
- N. Provide metal jackets over insulation as follows:
  1. All piping and ducts exposed to outdoor weather.
  2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
  3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

### **3.2 INSULATION INSTALLATION**

- A. Mineral Fiber Board:
  1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
  2. Plain board:
    - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips



- on flat surfaces. Use corner beads to protect edges of insulation.
- b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
  - d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and duct work exposed to outdoor weather:
- a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct after filter housing.
  - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
  - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
  - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
4. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
- a. Chilled water pumps, water filter, chemical feeder pot or tank.
5. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
- a. steam condensate pump receivers.
  - b. Reheat coil casing and separation chambers on steam humidifiers located .

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
  - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
  - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct:
  - a. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
  - b. Concealed return air ductwork in other locations need not be insulated.
5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal

- insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
    - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
    - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
    - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
    - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
  3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- D. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
  2. Pipe and tubing insulation:
    - a. Use proper size material. Do not stretch or strain insulation.
    - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC .
    - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive.

- Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
  4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
  5. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
    - a. Chilled water pumps
    - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
    - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
  6. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

**//3.3 APPLICATION -BOILER PLANT, PIPE, VALVES, STRAINERS AND FITTINGS:**

- A. Temperature range 120 to 230 degrees C (251 to 450 degrees F);
  1. Application; Steam service 110 kpa (16 psig nominal) and higher, high pressure condensate to trap assembly, boiler bottom blowoff from boiler to blowoff valve closest to boiler.
  2. Insulation and Jacket:
    - a. Calcium silicate for piping from zero to 1800 mm (6 feet) above boiler room floor, feedwater heater mezzanine floor or access platform and any floors or platforms on which tanks or pumps are located.
    - b. Mineral fiber for remaining locations.
    - c. ASJ with PVC premolded fitting coverings.
    - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on atomizing steam and condensate lines at boilers and burners.
  3. Thickness:

<b>Nominal Thickness Of Calcium Silicate Insulation (Boiler Plant)</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	125 (5)
25 to 38 (1-1/4 to 1-1/2)	125 (5)
38 (1-1/2) and above	150 (6)

- B. Temperature range 100 to 121 degrees C (211 to 250 degrees F):
1. Application: Steam service 103 kpa (15 psig) and below, trap assembly discharge piping.
  2. Insulation and Jacket:
    - b. Mineral Fiber or rigid closed cell phenolic foam for remaining locations.
    - c. ASJ with PVC premolded fitting coverings.
    - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on condensate lines at boilers and burners.
  3. Thickness-calcium silicate and mineral fiber insulation:

<b>Nominal Thickness Of Insulation</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	50 (2)
25 to 38 (1-1/4 to 1-1/2)	50 (2)
38 (1-1/2) and above	75 (3)

- C. Temperature range 32 to 99 degrees C (90 to 211 degrees F):
1. Application: Pumped condensate, gravity and pumped heating returns, condensate transfer, condensate transfer pump recirculation, .
  2. Insulation Jacket:
    - a. Calcium silicate for piping from zero to 1800 mm (six feet above boiler room floor, feedwater heater mezzanine floor and access platform and any floor or access platform on which tanks or pumps are located.

- b. Mineral fiber or rigid closed-cell phenolic foam for remaining locations.
- c. ASJ with PVC premolded fitting coverings.
- D. Protective insulation to prevent personnel injury:
  - 1. Application: Piping from zero to 1800 mm (6 feet) above all floors and access platforms including continuous blowoff, blowoff tank vent, flash tank vents and condensate tank vent, shot-type chemical feed, valve by-passes.
  - 2. Insulation thickness: 25 mm (1 inch).
  - 3. Insulation and jacket: Calcium silicate with ASJ . Use PVC premolded fitting coverings when all service jacket is utilized.
- E. Installation:
  - 1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
  - 2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
  - 3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
  - 4. Terminate insulation and jacket hard and tight at anchor points.
  - 5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
  - 6. On calcium silicate, mineral fiber insulated flanged fittings, strainers and valves with sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface with insulating cement. Install jacket. Provide similar construction on welded and threaded fittings on calcium silicate systems or use premolded fitting insulation.
  - 7. On mineral fiber systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
  - 8. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
  - 9. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
  - 10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless

steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.

11. Do not insulate basket removal flanges on strainers.

### **3.4 APPLICATION-BOILER FLUE GAS SYSTEMS**

- A. Temperature range 150 to 370 degrees C (300 to 700 degrees F):
  1. Application: Transitions, stacks and breechings from boiler outlet to stack outlet; induced draft fans (if provided); flue gas recirculation fans and ductwork (if provided).
  2. Thickness:
    - a. Single-wall duct systems: 50 mm (2 inches).
    - b. Double-wall factory-fabricated duct systems with air space between walls: None.
  3. Insulation and jacket: Calcium Silicate with aluminum sheet metal jacket.
- B. Protective Insulation to Prevent Personnel Injury:
  1. Application: Double wall factory-fabricated duct system with uninsulated air space between walls within 900 mm (3 feet) horizontally and 1800 mm (6 feet) vertically of platform or floor.
  2. Insulation thickness; 25 mm (1 inch).
  3. Insulation and jacket: Calcium Silicate with aluminum sheet metal jacket.
- C. Insulating:
  1. Provide attachment facilities such as angles, welded studs, clip angles.
  2. Apply insulation with joints tightly butted and staggered. Seal joints with high temperature cement.
  3. Provide metal corner beads.
  4. Band insulation firmly in place to provide a smooth surface. Maximum band spacing shall not be more than 300 mm (12 inches).
  5. Install jacket. All surfaces outside of building must be weather tight. At termination of stub stacks, provide metal closure system which is connected and sealed to perimeter of stack to prevent water penetration of insulation.

### **3.5 APPLICATION-BOILER DEAERATING FEEDWATER HEATER, TANKS**

- A. Temperature range 38 to 120 degrees C (100 to 250 degrees F)
  1. Application: Deaerating feedwater heater and storage tank, condensate storage tanks, heat exchangers, blowoff tank.
  2. Insulation Thickness:

- a. Feedwater heater and storage tanks: 75 mm (3 inches)
  - b. Condensate storage tanks: 50 mm (2 inches)
  - c. Blowoff tank, heat exchangers: 25 mm (1 inch).
3. Insulation and covering: Calcium silicate with glass cloth jacket.
- B. Insulating:
1. Insulate tanks with an assembly of chamfered block to fit curvature. Secure with 1.6 mm diameter (16 gage) wire or stainless steel bands 300 mm (12 inches) on centers, fill all voids and interstices with finishing cement coat, imbed hexagonal wire mesh in first finish coat. Provide a second finish coat and a glass cloth covering.
  2. Apply glass cloth with adhesive, smooth, tight and neatly finished at all cloth edges; prime to receive paint.
  3. Do not insulate over nameplates and data plates. Nameplates and data plates must be legible.

### **3.6 APPLICATION ON HEATED OR TRACED OIL FACILITIES OUTSIDE OF BUILDING**

- A. Temperature range 30 to 120 degrees C (85 to 250 degrees F).
1. Application: Aboveground oil storage tank, oil and steam or hot water underground and aboveground piping systems.
  2. Insulation thickness:
    - a. Tanks; 38 mm (1-1/2 inches) plus finish.
    - b. Oil suction and return piping: 38 mm (1-1/2 inches plus finish).
    - c. Steam or hot water piping: 38 mm (1-1/2 inches) plus finish.
- B. Insulation and jacket (aboveground tanks and piping): Calcium silicate with glass cloth or aluminum jacket, weatherproof jacket when used outside of building.
- C. Insulation and Jacket (underground piping); Calcium silicate with fiberglass scrim jacket located within secondary containment. Allow space for heating cable (if provided) along bottom line of piping. //

### **3.7 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.



### 3.8 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

SPEC WRITER NOTE: Insulate vent piping for PRV safety valves, receivers and flash tanks where protection to personnel is required.

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1½)	38 - 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----

(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

- - - E N D - - -

**SECTION 23 09 23**  
**DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers compatible with the existing Johnson Controls building management control system, and interfaced with the existing Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
  - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol. Gateways shall be of sufficient quantity, capacity, and processing speed to allow for extensive trending and controller-level adjustment of controlled devices for healthcare facility applications. Gateways shall be of sufficient quantity, capacity, and processing speed to allow for limited trending and supervisory-level adjustment of controlled devices.
  - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.

3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
  4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
  5. The control system shall interface with the existing Engineering Control Center(s) and the access to the system should be limited only by operator password.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
  2. Flow switches.
  3. Flow meters.
  4. Sensor wells and sockets in piping.
  5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products.

D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. chiller controls. These controls, if not native BACnet, will require a BACnet Gateway.
3. Terminal units' velocity sensors
4. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.

a. Building lighting systems: on/off and scene control.

b. Isolation rooms: pressure outside of acceptable limit alarms.

i. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
VFDs	23 09 23	26	23 09 23	26
Medical gas panels	23	23	26	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Penthouse Airhandling Unit space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Penthouse Airhandling Unit unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

E. This facility's existing direct-digital control system is manufactured by Johnson Controls. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

1. Provide a new BACnet ECC, communications network, and controllers.

Provide a programmable internetworking gateway allowing for real-time communication between the existing direct-digital control system and the new BACnet control system. Real-time communication shall provide all object properties and read/write services shown on VA-approved interoperability schedules. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global

strategy deployment, graphical operations interface and custom reporting as specified.

2. Where existing equipment is being repurposed within the area of remodel, leave existing direct-digital control system intact and in place. Provide a new ASHRAE Standard 135 BACnet-compliant ECC in the same room as the existing system's ECC, and provide a new standalone BACnet-compliant control system serving the work in this project. No interoperability is required.//

F. Unitary standalone systems including Unit Heaters, Base Board Heaters, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Mechanical or electrical room heating and ventilation.
2. Pipe Enclosure heating.

G. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

## **1.2 RELATED WORK**

- A. Section 14 21 00, Electric Traction Elevators.
- B. Section 21 05 11, Common Work Results for Fire Suppression.
- C. Section 21 10 00, Water-Based Fire-Suppression Systems.
- D. Section 23 21 13, Hydronic Piping.
- E. Section 23 22 13, Steam and Condensate Heating Piping.
- F. Section 23 31 00, HVAC Ducts and Casings.
- G. Section 23 36 00, Air Terminal Units.
- H. Section 23 64 00, Packaged Water Chillers.
- I. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling Units.
- J. Section 23 84 00, Humidity Control Equipment.
- K. Section 26 05 11, Requirements for Electrical Installations.



- L. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- M. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- N. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- O. Section 26 09 23, Lighting Controls.
- P. Section 26 22 21, Specialty Transformers.
- Q. Section 26 27 26, Wiring Devices.
- R. Section 26 29 11, Motor Starters.
- S. Section 27 15 00, Communications Horizontal Cabling
- T. Section 28 31 00, Fire Detection and Alarm.

### **1.3 DEFINITION**

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
- C. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- D. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- E. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.
- F. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- G. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- H. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- I. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.

- J. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- K. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- L. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- M. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- N. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- O. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- P. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- Q. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- R. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- S. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

- T. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- U. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- V. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- W. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- X. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Y. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- Z. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- AA. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- BB. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- CC. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.

- DD. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- EE. GIF: Abbreviation of Graphic interchange format.
- FF. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- GG. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- HH. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- II. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- JJ. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- KK. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- LL. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- MM. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- NN. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

- OO. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- PP. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- QQ. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- RR. Operating system (OS): Software, which controls the execution of computer application programs.
- SS. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- TT. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- UU. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- VV. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- WW. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- XX. Repeater: A network component that connects two or more physical segments at the physical layer.
- YY. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- ZZ. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- AAA. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

#### **1.4 QUALITY ASSURANCE**

##### **A. Criteria:**

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as

required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

**1.5 PERFORMANCE**

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.

9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ( $\pm 1^{\circ}\text{F}$ )
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [ $\pm 2^{\circ}\text{F}$ ]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [ $\pm 3^{\circ}\text{F}$ ]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Relative humidity	$\pm 2\%$ RH
Water flow	$\pm 1\%$ of reading
Air flow (terminal)	$\pm 10\%$ of reading
Air flow (measuring stations)	$\pm 5\%$ of reading
Carbon Monoxide (CO)	$\pm 5\%$ of reading
Carbon Dioxide (CO <sub>2</sub> )	$\pm 50$ ppm
Air pressure (ducts)	$\pm 25$ Pa [ $\pm 0.1$ "w.c.]
Air pressure (space)	$\pm 0.3$ Pa [ $\pm 0.001$ "w.c.]
Water pressure	$\pm 2\%$ of full scale *Note 1
Electrical Power	$\pm 0.5\%$ of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:



Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	$\pm 50$ Pa ( $\pm 0.2$ in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	$\pm 3$ Pa ( $\pm 0.01$ in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	$\pm 10\%$ of full scale	
Space Temperature	$\pm 1.0^{\circ}\text{C}$ ( $\pm 2.0^{\circ}\text{F}$ )	
Duct Temperature	$\pm 1.5^{\circ}\text{C}$ ( $\pm 3^{\circ}\text{F}$ )	
Humidity	$\pm 5\%$ RH	
Fluid Pressure	$\pm 10$ kPa ( $\pm 1.5$ psi)	0-1 MPa (1-150 psi)
Fluid Pressure	$\pm 250$ Pa ( $\pm 1.0$ in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

#### 1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems within areas of construction during the construction period until final commissioning, training of facility operators and acceptance of the project by VA or as completed phases of work are accepted and occupied by the VA. Areas being modified, but still occupied by the VA shall have control of the spaces retained by the VA and all interface of continuous occupied spaces shall be coordinated with the Owner and occupied spaces protected for proper control and operation for patient and staff safety and comfort.

#### 1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.
8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.

10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
  11. Riser diagrams of wiring between central control unit and all control panels.
  12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
  13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
  14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
  2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
  3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
  2. Include the following documentation:
    - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.

- b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
  - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
  - d. Complete troubleshooting procedures and guidelines for all systems.
  - e. Complete operating instructions for all systems.
  - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
  - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
  - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Resident Engineer prior to final inspection.

#### **1.8 INSTRUCTIONS**

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.
- 1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
  - 2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and

- checkout period. During the performance test period, controls subcontractor will provide 32 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
  4. Training shall be given by direct employees of the controls system subcontractor.

#### **1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)**

- A. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- B. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- C. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

#### **1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):  
Standard 135-08.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):  
B16.18-05.....Cast Copper Alloy Solder Joint Pressure Fittings.  
B16.22-05.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):  
B32-04.....Standard Specification for Solder Metal  
B88-03.....Standard Specifications for Seamless Copper Water Tube  
B88M-05.....Standard Specification for Seamless Copper Water Tube (Metric)  
B280-03.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service  
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency  
Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-05.....Information Technology-Telecommunications and  
Information Exchange between Systems-Local and  
Metropolitan Area Networks- Specific  
Requirements-Part 3: Carrier Sense Multiple  
Access with Collision Detection (CSMA/CD)  
Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-08.....National Electric Code  
90A-09.....Standard for Installation of Air-Conditioning  
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-06.....Tests for Flammability of Plastic Materials for  
Parts and Devices and Appliances  
294-05.....Access Control System Units  
486A/486B-04-.....Wire Connectors  
555S-06.....Standard for Smoke Dampers  
916-07.....Energy Management Equipment  
1076-05.....Proprietary Burglar Alarm Units and Systems

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

**2.2 CONTROLS SYSTEM ARCHITECTURE**

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
  - a. A portable operator's terminal.
  - b. Provided controls system shall interface with existing network computer processing, data storage and BACnet-compliant

communication equipment including Servers and digital data processors.

- c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
  - d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
  - e. Addressable elements, sensors, transducers and end devices.
  - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
  - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
- 1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
  - 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
  - 3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.
- D. Third Party Interfaces:
- 1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
  - 2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.
- E. Servers:

1. Existing servers shall be incorporated with the new DDC control system. Additional storage of process speed shall be added to existing servers if add on new control work cannot be managed by existing equipment without modification..

## **2.3 COMMUNICATION**

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
  1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
  1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
  2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- D. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- E. Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.



## **2.4 BACNET PROTOCOL ANALYZER**

- A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

## **2.5 NETWORK AND DEVICE NAMING CONVENTION**

### **A. Network Numbers**

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
  - a. FFF = Facility code (see below)
  - b. NN = 00-99 This allows up to 100 networks per facility or building

### **B. Device Instances**

1. BACnet allows 4194305 unique devices instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
  - a. FFF and N are as above and
  - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

### **C. Device Names**

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP " or " B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object\_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

## **2.6 BACNET DEVICES**

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
  1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
  2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
  3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
  4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.

5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

## **2.7 CONTROLLERS**

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
  1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
  2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
  3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
  4. Controllers that perform scheduling shall have a real-time clock.
  5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
    - a. assume a predetermined failure mode, and
    - b. generate an alarm notification.
  6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
7. Communication.
  - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.

- b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
- 8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
- 9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
- 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
- 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
  - 1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
  - 2. Each B-ASC will contain sufficient I/O capacity to control the target system.
  - 3. Communication.
    - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
    - b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.

4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:

- a. Two position (on-off, slow-fast) control.
  - b. Proportional control.
  - c. Proportional plus integral (PI) control.
  - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
  - e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
- a. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
  - b. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements

for minimum outdoor air while the building is occupied.

Modification of assigned occupancy start/stop times shall be possible via the ECC.

- c. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
  - 1) Time, day.
  - 2) Commands such as on, off, auto.
  - 3) Time delays between successive commands.
  - 4) Manual overriding of each schedule.
  - 5) Allow operator intervention.
- d. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- e. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- f. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating

maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

SPEC WRITER NOTE: Tailor Chilled Water Plant operation to suit Project. Define whether the chiller will include a software gateway or interface with the I/O points and a hard-wired chiller interface are provided under this section.

- i. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:

SPEC WRITER NOTE: Discuss with VAMC personnel about their preference to start chillers manually or automatically. Edit the following accordingly based on the discussion.

- 1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
- 2) Secondary chilled water pumps and controls.
- 3) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
- 4) The chilled water plant program shall display the following as a minimum:
  - b) Outdoor air dry bulb temperature.
  - c) Outdoor air wet bulb temperature.
  - d) Ton-hours of chilled water per day/month/year.
  - g) On-off status for chiller.
  - h) Chilled water flow rate.
  - i) Chilled water supply and return temperature.
  - j) Operating set points-temperature and pressure.
  - k) Kilowatts and power factor.
  - l) Current limit set point.
  - m) Date and time.
  - n) Operating or alarm status.



o) Operating hours.

## **2.8 SPECIAL CONTROLLERS**

A. Room Differential Pressure Controller: The differential pressure in laboratory rooms, operating rooms and isolation rooms shall be maintained by controlling the quantity of air exhausted from or supplied to the room. A sensor-controller shall measure and control the velocity of air flowing into or out of the room through a sampling tube installed in the wall separating the room from the adjacent space, and display the value on its monitor. The sensor-controller shall meet the following as a minimum:

1. Operating range: -0.25 to +0.25 inches of water column
2. Resolution: 5 percent of reading
3. Accuracy: +/- 10 percent of reading +/- 0.005 inches of water column
4. Analog output: 0-10 VDC or 4-20 ma
5. Operating temperature range: 32°F-120°F

## **2.9 SENSORS (AIR, WATER AND STEAM)**

A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.

1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
  - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
  - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
  - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
    - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an

- opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
- d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
- e. Wire: Twisted, shielded-pair cable.
- f. Output Signal: 4-20 ma.
- 2. Humidity Sensors: Bulk polymer sensing element type.
  - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of  $\pm 2$  to  $\pm 5$  percent RH, including hysteresis, linearity, and repeatability.
  - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
  - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
  - 1. 4-20 ma output signal.
  - 2. 0 to 5 inches wg for duct static pressure range.
  - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water flow sensors:
  - 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
    - a. Pipe size: 3 to 24 inches.
    - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
    - c. Mounting connection: 2 inch 150 PSI flange.
    - d. Sensor assembly: Design for expected water flow and pipe size.
    - e. Seal: Teflon (PTFE).
  - 2. Controller:
    - a. Integral to unit.
    - b. Locally display flow rate and total.
    - c. Output flow signal to BMCS: Digital pulse type.
  - 3. Performance:
    - a. Turndown: 20:1
    - b. Response time: Adjustable from 1 to 100 seconds.
    - c. Power: 24 volt DC
  - 4. Install flow meters according to manufacturer's recommendations. Where recommended by manufacturer because of mounting conditions, provide flow rectifier.
- E. Flow switches:

1. Shall be either paddle or differential pressure type.
  - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
  - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- F. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

## **2.10 CONTROL CABLES**

- A. General:
  1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
  2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
  3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
  4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
  5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
  6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
  - 1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

## **2.11 THERMOSTATS AND HUMIDISTATS**

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have // polished or brushed aluminum // satin chrome // manufacturer's recommendation // finish, setpoint range and temperature display and external adjustment:
  - 1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
    - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
    - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
    - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
    - d. Battery replacement without program loss.

- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

## **2.12 FINAL CONTROL ELEMENTS AND OPERATORS**

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
  - 1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
  - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
  - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
  - 4. Bearing shall be nylon, bronze sleeve or ball type.
  - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.

- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
  2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
  3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
  4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
  5. Flow characteristics:
    - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
    - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
    - c. Two-way 2-position valves shall be ball, gate or butterfly type.
  6. Maximum pressure drop:
    - a. Two position steam control: 20 percent of inlet gauge pressure.
    - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
    - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
  7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete

closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.

- a. Minimum valve closeoff pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.
  - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
3. See drawings for required control operation.

#### **2.13 AIR FLOW CONTROL**

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.
- B. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:
  1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.

2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
  3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
  4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.
- C. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.
- D. Airflow Synchronization:
1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of  $\pm 10\%$ . In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
  2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.



## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

#### **A. General:**

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

#### **B. Electrical Wiring Installation:**

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical

- specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
    - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
    - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
    - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
    - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
  6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
  7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
  8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
1. Temperature Sensors:
    - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
    - b. Calibrate sensors to accuracy specified, if not factory calibrated.
    - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.

- d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
  - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
  - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
  - g. All pipe mounted temperature sensors shall be installed in wells.
  - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
  - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
- a. Install duct static pressure sensor tips facing directly downstream of airflow.
  - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
  - c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
  - b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
  - c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
- a. Install flow switch according to manufacturer's written instructions.

- b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
  - c. Assure correct flow direction and alignment.
  - d. Mount in horizontal piping-flow switch on top of the pipe.
- D. Installation of network:
  - 1. Ethernet:
    - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
    - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
  - 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
  - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
  - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
  - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
  - 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
  - 5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

### **3.2 SYSTEM VALIDATION AND DEMONSTRATION**

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
  - 1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
  - 2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.
- C. Demonstration
  - 1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
  - 2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
  - 3. Make accessible , personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.

4. The following witnessed demonstrations of field control equipment shall be included:
  - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
  - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
  - c. Demonstrate the software ability to edit the control program off-line.
  - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
  - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
  - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
  - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
  - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
  - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
  - a. Running each specified report.
  - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
  - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
  - d. Execute digital and analog commands in graphic mode.
  - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
  - f. Demonstrate EMS performance via trend logs and command trace.

- g. Demonstrate scan, update, and alarm responsiveness.
- h. Demonstrate spreadsheet/curve plot software, and its integration with database.
- i. Demonstrate on-line user guide, and help function and mail facility.
- j. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

**SECTION 23 21 13**  
**HYDRONIC PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Water piping to connect HVAC equipment, including the following:
  - 1. Chilled water, heating hot water and drain piping.
  - 2. Domestic water make-up piping.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Section 07 12 00, BUILT-UP BITUMINOUS WATERPROOFING, and Section 07 13 52, MODIFIED BITUMINOUS SHEET WATERPROOFING.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- F. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- G. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- H. Section 23 23 00, REFRIGERANT PIPING: Refrigerant piping and refrigerants.
- I. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
- J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
  - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.



#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports. .
  - 2. Pipe and tubing, with specification, class or type, and schedule.
  - 3. Pipe fittings, including miscellaneous adapters and special fittings.
  - 4. Flanges, gaskets and bolting.
  - 5. Grooved joint couplings and fittings.
  - 6. Valves of all types.
  - 7. Strainers.
  - 8. Pipe alignment guides.
  - 9. Expansion joints.
  - 10. Expansion compensators.
  - 11. All specified hydronic system components.
  - 12. Water flow measuring devices.
  - 13. Gages.
  - 14. Thermometers and test wells.
  - 15. Electric heat tracing systems.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
  - 1. Air separators.
  - 2. Expansion tanks.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
  - 1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
  - 2. One complete set of reproducible drawings.
  - 3. One complete set of drawings in electronic Autocad and pdf format.



- A53/A53M-07.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated, Welded and  
Seamless
- A106/A106M-08.....Standard Specification for Seamless Carbon  
Steel Pipe for High-Temperature Service
- A126-04.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings
- A183-03 ..... Standard Specification for Carbon Steel Track  
Bolts and Nuts
- A216/A216M-08 ..... Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High  
Temperature Service
- A234/A234M-07 ..... Piping Fittings of Wrought Carbon Steel and  
Alloy Steel for Moderate and High Temperature  
Service
- A307-07 ..... Standard Specification for Carbon Steel Bolts  
and Studs, 60,000 PSI Tensile Strength
- A536-84 (2004) ..... Standard Specification for Ductile Iron Castings
- A653/A 653M-08 ..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-  
Iron Alloy Coated (Galvannealed) By the Hot-Dip  
Process
- B32-08 ..... Standard Specification for Solder Metal
- B62-02 ..... Standard Specification for Composition Bronze or  
Ounce Metal Castings
- B88-03 ..... Standard Specification for Seamless Copper Water  
Tube
- B209-07 ..... Aluminum and Aluminum Alloy Sheet and Plate
- C177-04 ..... Standard Test Method for Steady State Heat Flux  
Measurements and Thermal Transmission Properties  
by Means of the Guarded Hot Plate Apparatus
- C533-07 ..... Calcium Silicate Block and Pipe Thermal  
Insulation
- F. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- G. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook

- H. Expansion Joint Manufacturer's Association, Inc. (EJMA):  
EMJA-2003.....Expansion Joint Manufacturer's Association  
Standards, Ninth Edition
- I. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:  
SP-67-02a.....Butterfly Valves  
SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded  
Ends  
SP-71-05.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends  
SP-80-08.....Bronze Gate, Globe, Angle and Check Valves  
SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends  
SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends  
SP-125-00.....Gray Iron and Ductile Iron In-line, Spring  
Loaded, Center-Guided Check Valves
- J. National Sanitation Foundation/American National Standards Institute,  
Inc. (NSF/ANSI):  
61-2008.....Drinking Water System Components - Health  
Effects

#### **1.6 SPARE PARTS**

- A. For mechanical pressed sealed fittings provide tools required for each  
pipe size used at the facility.

#### **PART 2 - PRODUCTS**

##### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR  
HVAC and STEAM GENERATION.

##### **2.2 PIPE AND TUBING**

- A. Chilled Water, Heating Hot Water, and Glycol-Water , and Vent Piping:  
1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.  
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard  
drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:  
1. From air handling units: Copper water tube, ASTM B88, Type M.  
2. From fan coil or other terminal units: Copper water tube, ASTM B88,  
Type L for runouts and Type M for mains.

- D. Pipe supports, including insulation shields, for above ground piping:  
Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

### **2.3 FITTINGS FOR STEEL PIPE**

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
  2. Forged steel, socket welding or threaded: ASME B16.11.
  3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
  4. Unions: ASME B16.39.
  5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type.
  2. Welding flanges and bolting: ASME B16.5:
    - a. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
  2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
  3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

## **2.4 FITTINGS FOR COPPER TUBING**

### **A. Joints:**

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

## **2.5 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves may be used in lieu of dielectric unions.

## **2.6 SCREWED JOINTS**

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

DESIGNER NOTE: The use of triple duty valves is not permitted.

## **2.7 VALVES**

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at // 2760 kPa (400 psig) // 4140 kPa (600 psig) // working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
  - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
  - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
  - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
    - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
    - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
  - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.

- b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves

1. Globe Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves

1. Swing Check Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

- 1. Ball or Globe style valve.
- 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved



- pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
  2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
  3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.

## **2.8 WATER FLOW MEASURING DEVICES**

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.

## **2.10 STRAINERS**

- A. Y Type.
  1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

## **2.12 EXPANSION JOINTS**

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- C. Bellows - Internally Pressurized Type:
  - 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
  - 2. Internal stainless steel sleeve entire length of bellows.
  - 3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
  - 4. Welded ends.
  - 5. Design shall conform to standards of EJMA and ASME B31.1.
  - 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
  - 7. Integral external cover.
- D. Expansion Compensators:
  - 1. Corrugated bellows, externally pressurized, stainless steel or bronze.
  - 2. Internal guides and anti-torque devices.
  - 3. Threaded ends.
  - 4. External shroud.
  - 5. Conform to standards of EJMA.
- E. Expansion Joint (Contractor's Option): 2415 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 75 mm (3 inch).
- F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- G. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- H. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity

return of steam condensate. Construct supports from steel, weld joints.

## **2.13 HYDRONIC SYSTEM COMPONENTS**

- A. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.
- B. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- C. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
- D. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- E. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- F. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

## **2.14 WATER FILTERS AND POT CHEMICAL FEEDERS**

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

## **2.15 GAGES, PRESSURE AND COMPOUND**

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

## **2.16 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Resident Engineer:
  - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
  - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
  - 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

## **2.17 THERMOMETERS**

- A. Organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
  - 1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
  - 2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

## **2.18 FIRESTOPPING MATERIAL**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## **2.19 ELECTRICAL HEAT TRACING SYSTEMS**

- A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.
- B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:
  - 1. Chilled water piping at roof mounted airhandling and chiller units and all other piping systems exposed to the weather. //
- C. Heat tracing shall be provided to the extent shown on the drawings (Floor plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.
- D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.
  - 1. Provide end seals at ends of circuits. Wire at the ends of the circuits is not to be tied together.
  - 2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
    - a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
    - b. 100 mm (4 inch) pipe and larger 38 mm (1-1/2 inch) thick insulation: 8 watts per feet of pipe.
- E. Electrical Heating Tracing Accessories:
  - 1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
  - 2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
  - 3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb

sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).

4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

### **PART 3 - EXECUTION**

#### **3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Water treatment pot feeder water treatment systems.
  - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

### **3.2 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.

- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

### **3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)**

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

### **3.5 LEAK TESTING ABOVEGROUND PIPING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer. Tests may be either of those below, or a combination, as approved by the Resident Engineer.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

### **3.6 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
  - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment



- unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Resident Engineer.
2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
  3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

### **3.7 WATER TREATMENT**

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

- D. Utilize this activity, by arrangement with the Resident Engineer, for instructing VA operating personnel.

**3.8 ELECTRIC HEAT TRACING**

- A. Install tracing as recommended by the manufacturer.
- B. Coordinate electrical connections.

**3.9 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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**SECTION 23 21 23**  
**HYDRONIC PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

**1.2 RELATED WORK**

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 21 13, HYDRONIC PIPING.

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at

design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.

7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

#### **1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pumps and accessories.

2. Motors and drives.

3. Variable speed motor controllers.

C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

#### **1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power  
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,  
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze or  
Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,  
General Requirements.

#### **1.6 DEFINITIONS**

- A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.
- B. Head: Total dynamic head in kPa (feet) of the fluid pumped.
- C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

#### **1.7 SPARE MATERIALS**

- A. Furnish one spare seal and casing gasket for each pump to the Resident Engineer.

### **PART 2 - PRODUCTS**

#### **2.1 CENTRIFUGAL PUMPS, BRONZE FITTED**

- A. General:
  - 1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
  - 2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
  - 3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
  - 4. General Construction Requirements
    - a. Balance: Rotating parts, statically and dynamically.
    - b. Construction: To permit servicing without breaking piping or motor connections.
    - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
    - d. Heating pumps shall be suitable for handling water to 225°F.
    - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
    - f. Pump Connections: Flanged.
    - g. Pump shall be factory tested.
    - h. Performance: As scheduled on the Contract Drawings.

5. Variable Speed Pumps:

- a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
- b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
- c. Pump operation and speed control shall be as shown on the drawings.

B. Base Mounted End Suction:

1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
2. Casing Wear Rings: Bronze.
3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
4. Casing Vent: Manual brass cock at high point.
5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
7. Shaft: Steel, AISI Type 1045 or stainless steel.
8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
9. Shaft Sleeve: Bronze or stainless steel.
10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
11. Base Mounted Pumps:
  - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
  - b. Impeller Wear Rings: Bronze.
  - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
  - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type. Provide lip seal and slinger outboard of each bearing.
  - e. Base: Cast iron or fabricated steel for common mounting to a concrete base.
12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
  - a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter

openings for pump protection. Provide taps for strainer blowdown and gage connections.

- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable start-up strainer.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

#### **3.2 START-UP**

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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**SECTION 23 22 13**  
**STEAM AND CONDENSATE HEATING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Steam, condensate and vent piping inside buildings. Boiler plant and outside steam distribution piping is covered in specification Section 33 63 00, STEAM ENERGY DISTRIBUTION and Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

**1.2 RELATED WORK**

- D. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. Pumps: Section 23 22 23, STEAM CONDENSATE PUMPS.
- F. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- H. Water treatment for open and closed systems: Section 23 25 00, HVAC WATER TREATMENT.
- L. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
  - 2. Pipe and tubing, with specification, class or type, and schedule.
  - 3. Pipe fittings, including miscellaneous adapters and special fittings.
  - 4. Flanges, gaskets and bolting.
  - 5. Valves of all types.
  - 6. Strainers.
  - 7. Pipe alignment guides.
  - 8. Expansion joints.
  - 9. Expansion compensators.
  - 11. All specified steam system components.
  - 12. Gages.
  - 13. Thermometers and test wells.



14. Electric heat tracing systems.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
  1. Heat Exchangers (Steam-to-Hot Water).
  2. Flash tanks.
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
  1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
  2. One set of reproducible drawings.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
  - B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
  - B16.4-2006.....Gray Iron Threaded Fittings
- C. American Society of Mechanical Engineers (ASME):
  - B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
  - B16.3-2006.....Malleable Iron Threaded Fittings
  - B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
  - B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
  - B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with  
Pipe Threads
  - B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
  - B16.23-2002.....Cast Copper Alloy Solder Joint Drainage Fittings
  - B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings, Class 150, 300, 400, 600, 900, 1500  
and 2500
  - B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes  
150, 250, and 300
  - B31.1-2007.....Power Piping
  - B31.9-2008.....Building Services Piping
  - B40.100-2005.....Pressure Gauges and Gauge Attachments

Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,  
Division 1

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings  
A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,  
Welded and Seamless  
A106-2008.....Seamless Carbon Steel Pipe for High-Temperature  
Service  
A126-2004.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings  
A181-2006.....Carbon Steel Forgings, for General-Purpose  
Piping  
A183-2003 ..... Carbon Steel Track Bolts and Nuts  
A216-2008 ..... Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High  
Temperature Service  
A285-01 ..... Pressure Vessel Plates, Carbon Steel, Low-and-  
Intermediate-Tensile Strength  
A307-2007 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength  
A516-2006 ..... Pressure Vessel Plates, Carbon Steel, for  
Moderate-and- Lower Temperature Service  
A536-84(2004)e1 ..... Standard Specification for Ductile Iron Castings  
B32-2008 ..... Solder Metal  
B61-2008 ..... Steam or Valve Bronze Castings  
B62-2009 ..... Composition Bronze or Ounce Metal Castings  
B88-2003 ..... Seamless Copper Water Tube

E. American Welding Society (AWS):

A5.8-2004.....Filler Metals for Brazing and Braze Welding  
B2.1-00.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:

SP-67-95.....Butterfly Valves  
SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends  
SP-71-97.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends  
SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends  
for General Service  
SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends  
SP-80-97.....Bronze Gate, Globe, Angle and Check Valves

SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard  
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving  
Capacities of Safety Valves and Relief Valves

## **PART 2 - PRODUCTS**

### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR  
HVAC AND STEAM GENERATION.

### **2.2 PIPE AND TUBING**

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,  
Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM  
B88, Type K, hard drawn.

2. All other locations: Copper water tube ASTM B88, Type K, hard drawn;  
or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B  
Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,  
Seamless; Schedule 40, galvanized.

### **2.3 FITTINGS FOR STEEL PIPE**

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting  
piping.

2. Forged steel, socket welding or threaded: ASME B16.11.

3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron,  
ASME B16.4, may be used in lieu of malleable iron, except for steam  
and steam condensate piping. Provide 300 pound malleable iron, ASME  
B16.3 for steam and steam condensate piping. Cast iron fittings or  
piping is not acceptable for steam and steam condensate piping.  
Bushing reduction of a single pipe size, or use of close nipples, is  
not acceptable.

4. Unions: ASME B16.39.

5. Steam line drip station and strainer quick-couple blowdown hose  
connection: Straight through, plug and socket, screw or cam locking  
type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
  - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
  - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

#### **2.4 FITTINGS FOR COPPER TUBING**

- A. Solder Joint:
  1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

#### **2.5 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves may be used in lieu of dielectric unions.

#### **2.6 SCREWED JOINTS**

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

#### **2.7 VALVES**

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Gate Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
- b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
  - 1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
  - 2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves:

1. Globe Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger:
  - 1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger:
  - 1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
2. 65 mm (2-1/2 inches) and Larger:
  - a. Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

## **2.8 STRAINERS**

- A. Y Type.
- C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
  1. 50 mm (2 inches) and smaller: Cast iron or bronze.
  2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
  1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
  2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

## **2.9 PIPE ALIGNMENT**

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

## **2.12 STEAM SYSTEM COMPONENTS**

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
  1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
  2. Tube fouling factor: TEMA Standards, but not less than  $0.00018 \text{ m}^2\text{K/W}$  ( $0.001 \text{ ft}^2\text{hrF/Btu}$ ).
  3. Materials:
    - a. Shell: Steel.
    - b. Tube sheet and tube supports: Steel or brass.
    - c. Tubes: 20 mm (3/4 inch) OD copper.
    - d. Head or bonnet: Cast iron or steel.

4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
  1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
    - a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
    - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the returnline.
  2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
  3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
  4. Valves and seats: Suitable hardened corrosion resistant alloy.
  6. Floats: Stainless steel.
  7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- I. Steam Humidifiers:
  1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
  2. Steam separator: Stainless steel or cast iron.

3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
  - a. Duct section height exceeds 900 mm (36 inches).
  - b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
  - b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
  - d. If within 3000 mm (10 feet) upstream of after-filter.

J. Unfired clean steam generator

1. Provide a packaged factory assembled, pre-piped unfired steam generator consisting of stainless steel shell, stainless steel tube coil, stainless steel steam piping, valves and controls All stainless steel piping shall be type 304 or 316 factory-fabricated and provided as a part of the complete package.
2. Shell: Stainless steel ASME code construction with flanged piping connections. 345 kPa (50 psig) maximum WSP.
3. Tubes: Copper tubes suitable for 862 kPa (125 psig) working pressure.
4. Design: Heated fluid in shell and heating fluid (higher pressure steam) in tubes.
5. Each steam generator shall be furnished with the following accessories:
  - a. Resilient insulation.
  - b. Pilot operated modulating control valve with pressure controller.
  - c. Control pilot to maintain constant steam output.
  - d. Pressure relief valve.
  - e. Vessel and tube side pressure gages.
  - f. Liquid level controller with brass feed water solenoid valve, in check valve and strainer.
  - g. Over-pressure limit system with auto-reset.
  - h. Factory packaging.
  - i. Dual F&T condensate traps.
  - j. Manual blow down valve.
  - k. Time based automatic blow down
  - l. Low water cut-off and high pressure cut-off.
  - m. Fully wired control box.
  - n. Automatic drain solenoid valve.
6. Provide solid state control module with LED backlit LCD display and LED pilot lights to indicate on-off, high pressure, low pressure, low water and water feed. Control module shall allow the local adjustment of pressure limits on display screen. Control module shall have alarm



light and alarm horn with built in alarm silence relay. Control module shall be supplied with dry contact closure outputs to indicate to building automation controls (BAC) the occurrence of power on, high pressure, low pressure, low water and water feed. The control module shall allow the BAC to turn the unfired steam generator on or off through a remote relay suitable for 24 VAC, 1 amp. The control module shall allow the BAC to remotely monitor the operating pressure. Control module shall be supplied with an on-off switch and shall be mounted in a NEMA 1 panel. All solenoids and limits shall be 24 VAC.

### 2.13 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).

### 2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the Resident Engineer:
  - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
  - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
  - 3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

## **2.15 FIRESTOPPING MATERIAL**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

## **2.16 ELECTRICAL HEAT TRACING SYSTEMS**

- A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.
- B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:
  - 1. Steam piping exposed to weather.
  - 2. Steam condensate exposed to weather.
- C. Heat tracing shall be provided to the extent shown on the drawings (Floor Plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.
- D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.
  - 1. Provide end seals at ends of circuits. Wires at the ends of the circuits are not to be tied together.
  - 2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
    - a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
    - b. 100 mm (4 inch) pipe and larger 38 mm (1-1/2 inch) thick insulation: 8 watts per feet of pipe.
- E. Electrical Heating Tracing Accessories:
  - 1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
  - 2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
  - 3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).

4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

### **PART 3 - EXECUTION**

#### **3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

### **3.2 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

### **3.4 STEAM TRAP PIPING**

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

### **3.6 LEAK TESTING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.

- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

### **3.7 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

### **3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

**SECTION 23 25 00**  
**HVAC WATER TREATMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
  - 1. Cleaning compounds.
  - 2. Chemical treatment for closed loop heat transfer systems.

**1.2 RELATED WORK**

- A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/start-up shall be 6 hours.
- C. Log Forms: Provide one year supply of preprinted water treatment test log forms.
- D. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
  - 1. Cleaning compounds and recommended procedures for their use.
  - 2. Chemical treatment for closed systems, including installation and operating instructions.

- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
70-2008.....National Electric Code (NEC)
- C. American Society for Testing and Materials (ASTM):  
F441/F441M-02 (2008) ... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules  
40 and 80

### **PART 2 - PRODUCTS**

#### **2.1 CLEANING COMPOUNDS**

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

#### **2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS**

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.
- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system

essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.

- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.

## **2.3EQUIPMENT AND MATERIALS IDENTIFICATION**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
- C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:
1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
  2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain.
  3. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.



- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 31 00**  
**HVAC DUCTS AND CASINGS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
  - 2. Exhaust duct with HEPA filters for Negative Pressure Isolation Room.
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
  - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

**1.2 RELATED WORK**

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- D. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- G. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
- H. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- I. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- J. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- K. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- L. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- M. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL N.
  - Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

O. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

### **1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:
    - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
    - b. Sealants and gaskets.
    - c. Access doors.
  - 2. Round duct construction details:
    - a. Manufacturer's details for duct fittings.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access sections.
    - e. Installation instructions.
  - 3. Volume dampers, back draft dampers.
  - 4. Upper hanger attachments.
  - 5. Fire dampers and smoke dampers with installation instructions.
  - 6. Flexible ducts and clamps, with manufacturer's installation instructions.
  - 7. Flexible connections.
  - 8. Instrument test fittings.
  - 9 Details and design analysis of alternate or optional duct systems.
  - 10 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):  
ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):  
A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip  
A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process  
A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength  
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate  
E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):  
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems  
96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):  
2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible  
1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
- F. Underwriters Laboratories, Inc. (UL):  
181-08.....Factory-Made Air Ducts and Air Connectors  
555-06 .....Standard for Fire Dampers  
555S-06 .....Standard for Smoke Dampers

## **PART 2 - PRODUCTS**

### **2.1 DUCT MATERIALS AND SEALANTS**

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
  - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
  - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
  - 3. Gaskets in Flanged Joints: Soft neoprene.
- D. Approved factory made joints may be used.

### **2.2 DUCT CONSTRUCTION AND INSTALLATION**

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
  - 0 to 50 mm (2 inch)
  - > 50 mm to 75 mm (2 inch to 3 inch)
  - > 75 mm to 100 mm (3 inch to 4 inch)Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Operating Room Supply Air: All supply air ductwork on the downstream side of the terminal final HEPA filter serving an operating room shall be fabricated from welded stainless steel, including all components of the air distribution system up to and including the supply air outlet.
- E. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.): Provide for exhaust duct between HEPA filters and exhaust fan inlet .

1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
  2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.
- F. Round Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
  2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
  3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
    - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
    - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
- G. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

- H. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- 1. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

## **23 DUCT ACCESS DOORS, PANELS AND SECTIONS**

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
  - 1. Each duct mounted coil and humidifier.
  - 2. Each fire damper (for link service), smoke damper and automatic control damper.
  - 3. Each duct mounted smoke detector.
  - 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
  - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
  - 2. For round duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

## **2.4 FIRE DAMPERS**

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
  - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
  - 2. Fire dampers shall be dynamic type capable of closing against system operating pressures.
  - 3. Curtain type fire dampers shall be provided with curtain blades outside the air stream.

4. Submit manufacturer's installation instructions conforming to UL rating test.

## **2.5 SMOKE DAMPERS**

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
  1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
  2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
  3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
  4. Shafts: Galvanized steel.
  5. Bearings: Nylon, bronze sleeve or ball type.
  6. Hardware: Zinc plated.
  7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

## **2.6 COMBINATION FIRE AND SMOKE DAMPERS**

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

## **2.7 FLEXIBLE AIR DUCT**

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.



- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
  - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
  - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
  - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

## **2.8 FLEXIBLE DUCT CONNECTIONS**

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

## **29 PREFABRICATED ROOF CURBS**

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the

upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

#### **2.10 FIRESTOPPING MATERIAL**

Refer to Section 07 84 00, FIRESTOPPING.

#### **2.12 DUCT MOUNTED THERMOMETER (AIR)**

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
  - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
  - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

#### **2.13 DUCT MOUNTED TEMPERATURE SENSOR (AIR)**

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

#### **2.14 INSTRUMENT TEST FITTINGS**

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

#### **2.15 AIR FLOW CONTROL VALVES (AFCV)**

Refer to Section 23 36 00 / 23 82 00, AIR TERMINAL UNITS .

#### **2.16 LEAD COVERED DUCT**

- A. Sheet Lead: 3.1 mm (1/8 inch) thick, securely installed, free of waves, lumps or wrinkles and with as few joints as possible.
- B. Joints shall be made to obtain X-ray absorption equivalent to adjacent sheet lead, and finished smooth and neat.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
  2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
  4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA

with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
  - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
  - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
  - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
  - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### **3.2 DUCT LEAKAGE TESTS AND REPAIR**

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the Resident Engineer on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa

(2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.

- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

### **3.3 DUCTWORK EXPOSED TO WIND VELOCITY**

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of\_\_145\_\_km/h (\_90\_mph).

### **3.4 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

### **3.5 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

**SECTION 23 34 00**  
**HVAC FANS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
  - 1. Testing and Rating: AMCA 210.
  - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
  - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
  - 2. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
    - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fan sections, motors and drives.
  - 2. Centrifugal fans, motors, drives, accessories and coatings.
    - a. Utility fans and vent sets.
  - 3. Prefabricated roof curbs.
  - 4. Power roof ventilators.
  - 5. Centrifugal ceiling fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
  - 99-86.....Standards Handbook
  - 210-06.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating
  - 261-09.....Directory of Products Licensed to bear the AMCA  
Certified Ratings Seal - Published Annually
  - 300-08.....Reverberant Room Method for Sound Testing of  
Fans
- C. American Society for Testing and Materials (ASTM):
  - B117-07a.....Standard Practice for Operating Salt Spray (Fog)  
Apparatus
  - D1735-08.....Standard Practice for Testing Water Resistance  
of Coatings Using Water Fog Apparatus
  - D3359-08.....Standard Test Methods for Measuring Adhesion by  
Tape Test

G152-06.....Standard Practice for Operating Open Flame  
Carbon Arc Light Apparatus for Exposure of Non-  
Metallic Materials

G153-04.....Standard Practice for Operating Enclosed Carbon  
Arc Light Apparatus for Exposure of Non-Metallic  
Materials

D. National Fire Protection Association (NFPA):

NFPA 96-08.....Standard for Ventilation Control and Fire  
Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

37-07.....Air Curtains for Entrance Ways in Food and Food  
Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2005.....Factory Made Air Ducts and Air Connectors

**1.6 EXTRA MATERIALS**

A. Provide one additional set of belts for all belt-driven fans.

**PART 2 - PRODUCTS**

**2.1 FAN SECTION (CABINET FAN)**

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-  
HANDLING UNITS.

**2.2 CENTRIFUGAL FANS**

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY  
ASSURANCE. Record factory vibration test results on the fan or furnish  
to the Contractor.

B. Fan arrangement, unless noted or approved otherwise:

1. DWD1 fans: Arrangement 3.
2. SWS1 fans: Arrangement 1, 3, 9 or 10.

C. Construction: Wheel diameters and outlet areas shall be in accordance  
with AMCA standards.

1. Housing: Low carbon steel, arc welded throughout, braced and  
supported by structural channel or angle iron to prevent vibration or  
pulsation, flanged outlet, inlet fully streamlined. Provide lifting  
clips, and casing drain. Provide manufacturer's standard access door.  
Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without  
duct connections.
2. Wheel: Steel plate with die formed blades welded or riveted in place,  
factory balanced statically and dynamically.
3. Shaft: Designed to operate at no more than 70 percent of the first  
critical speed at the top of the speed range of the fans class.



4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
5. Belts: Oil resistant, non-sparking and non-static.
6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
- D. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

### **2.3 POWER ROOF VENTILATOR**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper. Provide electric motor operated damper where indicated.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.

- E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.
- F. Up-blast Type: Top discharge exhauster, motor out of air stream. For kitchen hood exhaust applications, provide grease trough on base and threaded drain. The mounting height of the kitchen up-blast exhaust fan shall be in compliance with NFPA 96. (Provide vented curb extension if required to maintain required clearances.)

#### **2.4 CENTRIFUGAL CEILING FANS (SMALL CABINET FAN)**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Steel housing, baked enamel finish, direct connected fan assembly, attached grille. Provide gravity back draft assembly, aluminum wall cap and bird or insect screen. Provide electric motor operated damper where indicated.
- C. Acoustical Lining: 12.5 mm (1/2 inch) thick mineral fiber, dark finish. Comply with UL 181 for erosion.
- D. Motor: Shaded pole or permanent split capacitor, sleeve bearings, supported by steel brackets in combination with rubber isolators.
- E. Ceiling Grille, (Where indicated): White plastic egg crate design, 80 percent free area.
- F. Control: Provide solid state speed control (located at unit) for final air balancing.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

#### **3.2 PRE-OPERATION MAINTENANCE**

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

#### **3.3 START-UP AND INSTRUCTIONS**

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.

- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

- - - E N D - - -

**SECTION 23 36 00**  
**AIR TERMINAL UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Air terminal units, air flow control valves.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air Terminal Units: Submit test data.
  - 2. Air flow control valves.
- C. Certificates:
  - 1. Compliance with paragraph, QUALITY ASSURANCE.
  - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):  
880-08.....Air Terminals Addendum to ARI 888-98  
incorporated into standard posted 15<sup>th</sup> December  
2002
- C. National Fire Protection Association (NFPA):  
90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- D. Underwriters Laboratories, Inc. (UL):  
181-08.....Standard for Factory-Made Air Ducts and Air  
Connectors
- E. American Society for Testing and Materials (ASTM):  
C 665-06.....Standard Specification for Mineral-Fiber  
Blanket Thermal Insulation for Light Frame  
Construction and Manufactured Housing

## **1.6 GUARANTY**

In accordance with the GENERAL CONDITIONS

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- A. Coils:
1. Surgical Suite AHU: Provide copper fins and copper coils for all hot water reheat coils serving surgical suite.
  2. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
  3. Water Heating Coils:
    - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
    - b. Capacity: As indicated, based on scheduled entering water temperature.
    - c. Headers: Copper or Brass.
    - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
    - e. Tubes: Copper, arrange for counter-flow of heating water.
    - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
    - g. Provide vent and drain connection at high and low point, respectively of each coil.
    - h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum

factory-set airflow limits, coil type and coil connection orientation, where applicable.

- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

## **2.2 AIR TERMINAL UNITS (BOXES)**

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM) with the exception of operating rooms and Cystoscopy rooms, which shall be served by a single air terminal unit at a maximum of 1,250 Liters/second (3,000 CFM).
- C. Sound Power Levels:  
Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule (...) shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.
- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.
  - 1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665

- antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms. Terminal units serving operating rooms shall be double wall, cleanable type.
2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
  3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
  4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. Octopus connectors and flexible connectors are not permitted in the Surgical Suite.
- E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).
- F. Provide multi-point velocity pressure sensors with external pressure taps.
1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL

SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

### **2.3 AIR FLOW CONTROL VALVE (AFCV)**

- A. Airflow control device shall be a venturi valve type air flow control valve.
- B. Pressure independent over a 150 Pa-750 Pa (0.6 inch WG - 3.0 inch WG) drop across valve.
- C. Volume control accurate to plus or minus 5% of airflow over an airflow turndown range of 16 to 1. No minimum entrance or exit duct diameters shall be required to ensure accuracy or pressure independence.
- D. Response time to change in command signal and duct static pressure within three seconds.
- E. 16 gauge spun aluminum valve body and control device with continuous welded seam and 316 stainless steel shaft and shaft support brackets. Pressure independent springs shall be stainless steel. Shaft bearing surfaces shall be Teflon or polyester.
- F. Variable volume units:
  - 1. Actuator to be factory mounted to the valve.
  - 2. Closed loop control of airflow by way of flow feedback signal with less than 1 second response time.
  - 3. Shaft positioned using direct potentiometer measurement to produce a linear factory calibrated feedback.
- G. Certification:
  - 1. Control device: factory calibrated to airflows detailed on plans using NIST traceable air stations and instrumentation having a combined accuracy of plus or minus 1% of signal over the entire range of measurement.
  - 2. Electronic airflow control devices: further calibrated and their accuracy verified to plus or minus 5% of signal at a minimum of eight different airflows across the full operating range of the device.
  - 3. All airflow control devices: individually marked with device specific, factory calibration data to include: tag number, serial number, model number, eight point characterization information (for electronic devices), and quality control inspection numbers.



**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times.  
Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

**3.2 OPERATIONAL TEST**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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**SECTION 23 37 00**  
**AIR OUTLETS AND INLETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

**1.2 RELATED WORK**

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air intake/exhaust hoods.
  - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
  - 1062 GRD-84.....Certification, Rating, and Test Manual 4<sup>th</sup> Edition
- C. American Society of Civil Engineers (ASCE):
  - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):

- A167-99 (2004).....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate,  
Sheet and Strip
- B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):
- 181-08.....UL Standard for Safety Factory-Made Air Ducts  
and Connectors

## **PART 2 - PRODUCTS**

### **2.2 EQUIPMENT SUPPORTS**

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION,  
Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11,  
COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

### **2.3 AIR OUTLETS AND INLETS**

#### **A. Materials:**

1. Steel or aluminum except that all supply air outlets installed in operating rooms (see Article 2.3C.3) shall be stainless steel. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

#### **C. Air Supply Outlets:**

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
  - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.

- b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
  - c. Square, plaque face square lay-in type diffuser with opposed blade balance damper.
3. Operating Room Air Distribution Devices:
- a. Devices shall consist of a non-aspirating perforated panel center air supply providing downward airflow over the operating table and fixed nonadjustable multiple slot perimeter panels surrounding the operating table area to provide an air curtain which shall be projected outward from the operating table area at not less than a five degree angle nor more than a 15 degree angle. Velocity of air distribution at operating table height shall not exceed 12 m/min (40 feet per minute) for the center supply or 15 m/min (50 feet per minute) for the air curtain. Perforated pressure plates shall be provided over the perimeter and center air distribution faces to equalize pressure and airflow throughout the system.
  - b. All components of the system inside the operating room shall be fabricated of 1.0 mm (20 Gauge) thick 18-8 stainless steel (ASTM A167), No. 4 finish, and outside the operating room shall be of the manufacturer's standard aluminum finish. All distribution components and pressure plates shall be attached to the face panels at both the perimeter and center. The face panels shall be retained with 1/4 turn fasteners. Plenums shall be supplied by the manufacturer and shall be sized to permit them to be easily wiped out by hand with germicidal solution for sterilization purposes and all horizontal corners of the plenums shall have a minimum radius of 20 mm (3/4 inch). Connecting elbows shall be radialized and be sized to permit manual sterilization of the plenums.
4. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
- a. Margin: Flat, 30 mm (1-1/4 inches) wide.
  - b. Bar spacing: 20 mm (3/4 inch) maximum.
  - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
  2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
  3. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
  4. Door Grilles: Are furnished with the doors.
  5. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
    - a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
    - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.
- E. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

## **2.5 FILTER RETURN/EXHAUST GRILLE**

- A. Provide grille with in stream 1-inch deep MERV 4 filter and removable face.
1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish. Stainless Steel shall be No. 4 finish.
  2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
  3. Steel, Aluminum, or Stainless steel as scheduled.
  4. Standard face connected to a mounting frame with space for a throwaway filter. Hold face closed by a locking screw. Provide retaining clips to hold filter in place. Provide fiberglass throwaway filter.

## **2.6 LAMINAR FLOW AND AIR CURTAIN SURGICAL SUPPLY AIR GRILLE ASSEMBLY**

- A. .
1. .

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

**3.2 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**3.3 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM  
GENERATION

- - - E N D - - -

**SECTION 23 64 00**  
**PACKAGED WATER CHILLERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Rotary-Screw or Scroll air-cooled chillers complete with accessories.

**1.2 RELATED WORK**

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Section 23 21 23, HYDRONIC PUMPS.
- F. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- G. Section 23 21 13, HYDRONIC PIPING.
- H. Section 23 31 00, HVAC DUCTS and CASINGS
- I. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- K. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- L. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

**1.3 DEFINITION**

- A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.
- C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

**1.4 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, and comply with the following.
- B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.
- C. Comply with AHRI requirements for testing and certification of the chillers.

D. Refer to paragraph, WARRANTY, Section 00 72 00, GENERAL CONDITIONS, except as noted below:

1. Provide a 5-year motor, transmission, and compressor warranty to include materials, parts and labor.

E. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard

#### **1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):

370-01.....Sound Rating of Large Outdoor Refrigerating and  
Air-Conditioning Equipment

495-1999 (R2002).....Refrigerant Liquid Receivers

550/590-03.....Standard for Water Chilling Packages Using the  
Vapor Compression Cycle

575-94.....Methods for Measuring Machinery Sound within  
Equipment Space

C. American Society of Heating, Refrigerating, and Air-Conditioning  
Engineers (ASHRAE):

ANSI/ASHRAE-15-2007....Safety Standard for Mechanical Refrigeration  
Systems

GDL 3-1996.....Guidelines for Reducing Emission of Halogenated  
Refrigerants in Refrigeration and Air-  
Conditioning Equipment and Systems

D. American Society of Mechanical Engineers (ASME):

2007 .....ASME Boiler and Pressure Vessel Code, Section  
VIII, "Pressure Vessels - Division 1"

E. American Society of Testing Materials (ASTM):

C 534/ C 534M-2008.....Preformed, Flexible Elastomeric Cellular Thermal  
Insulation in Sheet and Tubular Form

C 612-04.....Mineral-fiber Block and Board Thermal Insulation

F. National Electrical Manufacturing Association (NEMA):

250-2008.....Enclosures for Electrical Equipment (1000 Volts  
Maximum)

G. National Fire Protection Association (NFPA):

70-2008.....National Electrical Code

H. Underwriters Laboratories, Inc. (UL):

1995-2005..... Heating and Cooling Equipment



## **1.6 SUBMITTALS**

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
  - 1. Rotary-screw, scroll chillers, including motor starters, control panels, and vibration isolators, and remote condenser data shall include the following:
    - a. Rated capacity.
    - b. Pressure drop.
    - c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.
    - d. Refrigerant
    - e. Fan performance (Air-Cooled Chillers only.)
    - f. Accessories.
    - g. Installation instructions.
    - h. Start up procedures.
    - i. Wiring diagrams, including factory-installed and field-installed wiring.
    - j. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
    - k. Refrigerant vapor detectors and monitors.
- C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- D. Run test report for all chillers.
- E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

## **PART 2 - PRODUCTS**

### **2.1 ROTARY-SCREW AND SCROLL AIR-COOLED WATER CHILLERS**

- A. General: Factory-assembled and-tested rotary-screw or scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two independent refrigerant circuits shall be provided. Chiller shall be capable of operating one of the following refrigerants: HCFC-134a or HCFC-410a.

- B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings. If chillers are required to operate at less than 25 percent of full unit rated capacity, specify provision for hot gas by-pass, to operate the unit stable at any stage of capacity reduction.
- C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).
- D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.
- E. Acoustics: Sound pressure levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if required to comply with the specified maximum levels. Testing shall be in accordance with AHRI requirements.

OCTAVE BAND								Overall
<u>63</u>	<u>125</u>	<u>250</u>	<u>500</u>	<u>1000</u>	<u>2000</u>	<u>4000</u>	<u>8000</u>	<u>dB(A)</u>
//	—	—	—	—	—	—	—	—//

- F. Compressor (Rotary-Screw Type): Positive-displacement oil injected type, direct drive, cast-iron casing, precision-machined for minimum clearance about periphery of rotors. Lubrication system shall provide oil at proper temperature to all moving parts. Capacity control shall be by means of single slide valve to modulate the capacity from 100 to 20 percent of full unit rated capacity without unstable compressor operation. The slide valve shall be hydraulically operated upon the actuation of temperature or pressure sensor.
- G. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors
- H. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier,

sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.

- I. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.
- J. Condenser:
1. Air-cooled integral condenser as shown on the drawings and specified hereinafter.
  2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at 3105 kPa (450 psig). Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start -18°C (0°F) with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.
- K. Evaporator: Shell and tube design with seamless copper tubes roller expanded into tube sheets. Designed, tested, and stamped in accordance with applicable portions of ASME Boiler and Pressure Vessel Code, Section VIII, for working pressure produced by the water system, but not less than 1035 kPa (15 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15. Shell shall be constructed of carbon steel. For the waterside of liquid cooler the performance shall be based on a water velocity not less than 1 m/s (3 fps) with a maximum water velocity of 3 m/s (10 fps) and a fouling factor  $0.0000176 \text{ m}^2 \text{ degrees C}$  (0.0001 hr. sq. ft.) degrees F/Btu. Braze plate and frame type heat exchanger design. Braze plate evaporator shall be constructed of stainless steel with copper brazing material. The evaporator shall be designed for a minimum of 1.5 times the working pressure produced by the water system, but not less than 10,350 kPa (150 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15. Evaporator for packaged air-cooled chiller units designed for outdoor installation shall be protected against freeze-up in ambient temperature down to -30 degrees C (-20 degrees F) by a resistance heater cable under insulation

with thermostat set to operate below 3 degrees C (37 degrees F) ambient.

If electric resistance heater is required and the chiller is connected to emergency power, provide emergency power to the heater cable.

- L. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 20 mm (0.75 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.
- M. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal-type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with Section VIII D1 of the ASME Boiler and Pressure Vessel Code. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE Standard 15.
- N. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 3R enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.
  - 1. Following shall display as a minimum on the panel:
    - a. Date and time.
    - b. Outdoor air temperature.
    - c. Operating and alarm status.
    - d. Entering and leaving water temperature-chilled water .
    - e. Operating set points-temperature and pressure.
    - f. Refrigerant temperature and pressure.
    - g. Operating hours.
    - h. Number of starts.
    - i. Current limit set point.
    - j. Maximum motor amperage (percent).
  - 2. Control Functions:
    - a. Manual or automatic startup and shutdown time schedule.
    - b. Condenser water temperature.
    - c. Entering and leaving chilled water temperature and control set points.

- d. Automatic lead-lag switch.
- 3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
  - a. Loss of chilled water flow.
  - b. Loss of condenser water flow (for water-cooled chillers only).
  - c. Low chilled water temperature.
  - d. Compressor motor current-overload protection.
  - e. Freeze protection (for air-cooled chillers).
  - f. Starter fault.
  - g. High or low oil pressure.
  - h. Recycling pumpdown.
- O. The chiller control panel shall provide leaving chilled water temperature reset based on return water temperature 4-20 ma or 0-10 VDC signal from Energy Control Center (ECC).
- P. Provide contacts for remote start/stop, alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC) .
- Q. Chiller control panel shall either reside on the "LonTalk FTT-10a network", and provide data using LonMark standard network variable types and configuration properties, or BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system .
- R. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.
- S. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of motors shall be suitable for driven machines.
- T. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Provide a starter in NEMA I enclosure, designed for floor or unit mounted chiller using multiple compressors, with the lead compressor starting at its minimum capacity may be provided with star-delta (reduced voltage). See Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for additional requirements.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes

before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

### **3.2 EQUIPMENT INSTALLATION**

- A. Install chiller on structural steel support elevated above roof with isolation pads or vibration isolators between steel support and unit mounting.
  - 1. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
  - 2. Anchor chiller to structural steel according to manufacturer's written instructions.
  - 3. Charge the chiller with refrigerant, if not factory charged.
  - 4. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
  - 5. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.
- B. Install refrigerant monitoring and safety equipment in accordance with ASHRAE Standard 15.
- C. Install refrigerant piping as specified in Section 23 23 00, REFRIGERANT PIPING and ASHRAE Standard 15.
- D. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.
- E. Piping Connections:
  - 1. Make piping connections to the chiller for chilled water, condenser water, and other connections as necessary for proper operation and maintenance of the equipment.
  - 2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.

### **3.3 STARTUP AND TESTING**

- A. Engage manufacturer's factory-trained representative to perform startup and testing service.
- B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.
- C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VA that the equipment operate and perform as intended.

1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
  2. Check bearing lubrication and oil levels.
  3. Verify proper motor rotation.
  4. Verify pumps associated with chillers are installed and operational.
  5. Verify thermometers and gages are installed.
  6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
  7. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
  8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
  9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
  10. Prepare a written report outlining the results of tests and inspections, and submit it to the VA.
- D. Engage manufacturer's certified factory trained representative to provide training for 8 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment, including self-contained breathing apparatus.

- - - E N D - - -

**SECTION 23 74 13**  
**PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof top air handling units including integral components specified herein.
- B. Definitions: Roof Top Air Handling Unit(Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Sound and vibration requirements.
- C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping and duct insulation.
- D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and valves.
- E. Section 23 34 00, HVAC FANS: Return and exhaust fans.
- F. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- G. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air filters and filters' efficiency.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.
- I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.
- J. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT: Types of motors.
- K. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Types of motor starters.
- L. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS:
- M. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

**1.3 QUALITY ASSURANCE**

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.



B. Air Handling Units Certification

1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
2. Air Handling Units with Plenum Fans:
  - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
  - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
3. Select the fan operating point as follows:
  - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
  - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.

E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

**1.4 SUBMITTALS:**

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for RTUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings, blender sections, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, diffusion plates, flexible connections, door swings,

- controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc) and rigging points.
2. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
  3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
  4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute) and 110 percent of design static pressure.
  5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
  - D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
  - E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
  - F. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.

1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
  - 260-01.....Sound Rating of Ducted Air Moving and  
Conditioning Equipment
  - 410-01.....Standard for Forced-Circulation Air-Heating and  
Air-Cooling Coils
  - 430-09.....Standard for Central Station Air Handling Units
  - AHRI-DCAACP.....Directory of Certified Applied Air Conditioning  
Products
- C. Air Moving and Conditioning Association (AMCA):
  - 210-07.....Laboratory Methods of Testing Fans for Rating
- D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
  - 9-90 (R2008).....Load Ratings and Fatigue life for Ball Bearings
- E. American Society of Heating, Refrigerating and Air Conditioning  
Engineers (ASHRAE):
  - 51-2007.....Laboratory Methods of Testing Fans for Rating

F. American Society for Testing and Materials (ASTM):

A653/653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

B117-07a.....Salt Spray (Fog) Testing

C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

D1654-08.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments

D1735-08.....Water Resistance of Coatings Using Water Fog Apparatus

D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials

G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):

9-90.....Load Ratings and Fatigue life for Ball Bearings

H. Military Specifications (Mil. Spec.):

DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing Repair

I. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009

J. Energy Policy Act of 2005 (P.L.109-58)

**PART 2 - PRODUCTS**

**2.1 ROOF TOP AIR HANDLING UNITS**

A. General:

1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units may be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future

- overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
  4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
  5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
  6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.
  7. Corrosion Protection:
    - a. Coil Treatment: Epoxy Immersion Coating-Electrically Deposited:  
The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The

coating thickness shall be maintained between 0.6-mil and 1.2-mil.

Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

- 1) Salt Spray Resistance (Minimum 6,000 Hours)
  - 2) Humidity Resistance (Minimum 1,000 Hours)
  - 3) Water Immersion (Minimum 260 Hours)
  - 4) Cross-Hatch Adhesion (Minimum 4B-5B Rating)
  - 5) Impact Resistance (Up to 160 Inch/Pound)
- b. Casing Surfaces (Exterior and Interior): All exposed and accessible exterior and interior metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) and 500 hours UV resistance (ASTM D4587).

SPEC WRITER NOTE: Contractor need not supply supplemental steel if drawings call for additional structure to mount the unit high to accommodate cooling coil condensate trap.

B. Base:

1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. // Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and // steam coil condensate return trap // as shown on drawings //.
2. RTUs shall be completely self supporting for installation on // roof curb or // steel support pedestals //.

3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel exterior and stainless steel interior panels, minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid inner skin. to limit wall, roof and floor deflection to not exceed an L/240 ratio when the unit casing is pressurized to ( $\pm 1245$  Pa ( $\pm 5$  in. w.g.)). Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to  $\pm 5$  in. w.g. ( $\pm 1245$  Pa). The outer (skin) and inner panels shall be solid.
3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free //polyurethane// foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, and  $48 \text{ kg/m}^3$  ( $3.0 \text{ lb/ft}^3$ ) density with a total thermal resistance (R-value) of approximately  $2.3 \text{ m.K/W}$  ( $13.0 \text{ hr-ft}^2 \text{ }^\circ\text{F/BTU}$ ). Units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness	Foam 50 mm (2 inch) Minimum

Density	48 kg/m <sup>3</sup> (3.0 lb/ft <sup>3</sup> ) Minimum
Total R Value	2.3 m <sup>2</sup> .K/W (13.0 ft <sup>2</sup> .°F.hr/Btu) Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, // humidifier // coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
  - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
  - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).
  - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.



8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
  9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.
- D. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
- E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.
1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.

2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil or backward inclined type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B(10) life of not less than 40,000 hours and an L(50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK

RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation.

Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

- H. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 cfm per square foot) at 250 Pa (1 inch water gage) and 2.8 cubic meters/min/square meter (9 cfm per square foot) at 995 Pa (4 inches water gage) Electronic damper operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

- I. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.

1. Filters including one complete set for temporary use at site shall be provided independent of the RTU. The RTU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The RTU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for RTU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the RTU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

- J. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing

adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. For air handling units serving surgical suites, provide copper fins for all coils. Refer to Drawings and Section 23 82 16, AIR COILS, for additional coil requirements.

1. Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the RTU manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- K. Humidifier: When included in design, coordinate the humidification requirements with section 23 84 13 Humidifiers. Provide humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.
- L. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
  1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
  2. Install compatible 100 watt bulb in each light fixture.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install roof top unit in conformance with ARI 435.
- B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.

- C. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class ( $C_L$ ) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

### **3.2 STARTUP SERVICES**

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

### **3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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