

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:

1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Temporary labels shall remain intact until glass is approved by Resident Engineer.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.

1.4 PERFORMANCE REQUIREMENTS

A. Glass Thickness:

1. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Certificates:

1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.

C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.

D. Manufacturer's Literature and Data:

1. Glass, each kind required.

3. Transparent (one-way vision glass) mirrors.
4. Elastic compound for metal sash glazing.
5. Putty, for wood sash glazing.
6. Glazing cushion.
7. Sealing compound.

E. Samples:

1. Size: 150 mm by 150 mm (6 inches by 6 inches).

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
Z97.1-09.....Safety Glazing Material Used in Building -
Safety Performance Specifications and Methods
of Test.
- C. American Society for Testing and Materials (ASTM):
C542-05.....Lock-Strip Gaskets
C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials.
C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
C920-11.....Elastomeric Joint Sealants

- C964-07.....Standard Guide for Lock-Strip Gasket Glazing
- C1036-06.....Flat Glass
- C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass
- D635-10.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position
- D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet
- E84-10.....Surface Burning Characteristics of Building
Materials
- E119-10.....Standard Test Methods for Fire Test of Building
Construction and Material
- D. Code of Federal Regulations (CFR):
 - 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010
- E. National Fire Protection Association (NFPA):
 - 80-13.....Fire Doors and Windows.
 - 252-12.....Standard Method of Fire Test of Door Assemblies
 - 257-12.....Standard on Fire Test for Window and Glass
Block Assemblies
- F. Safety Glazing Certification Council (SGCC) 2012:
 - Certified Products Directory (Issued Semi-Annually).
- G. Unified Facilities Criteria (UFC):
 - 4-010-01-2012.....DOD Minimum Antiterrorism Standards for
Buildings
- H. Glass Association of North America (GANA):
 - Glazing Manual (Latest Edition)
 - Sealant Manual (2009)

PART 2 - PRODUCT

2.1 GLASS

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
 - 1. ASTM C1036, Type I, Class 1, Quality q4.

2. Thickness, 6 mm (1/4 inch).

2.2 HEAT-TREATED GLASS

A. Clear Heat Strengthened Glass:

1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 3 mm (1/8 inch) 6 mm (1/4 inch).

C. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

2.13 GLAZING ACCESSORIES

- ### **A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.**

B. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

- ### **C. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.**

D. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

E. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

F. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION**3.1 EXAMINATION****A. Verification of Conditions:**

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.

B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.**C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.****3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.

- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

3.4 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.5 GLAZING SCHEDULE

- A. Tempered Glass:
 - 1. Install in full and half glazed doors unless indicated otherwise.
 - 2. Install in door sidelights adjacent to doors.
- B. Clear Glass:
 - 1. Interior observation windows not specified otherwise.

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