

- B. Paint: MPI #18.
- C. Glazing Gaskets: ASTM C 509.

2.1 SLIDING GLASS PASS WINDOWS, COUNTER MOUNTED

- A. Fabricate sliding glass sash and frames of extruded aluminum with corners mitered.
- B. Fabricate sash to receive 6 mm (1/4 inch) thick glass.
- C. Fabricate sliding sash of "H" channel molding at bottom edges including concealed nylon rollers at bottom set on track and guides at top set into track.
- D. Provide sash with pin tumbler lock and two keys.
- E. Provide sash with finger slot on vertical edge.
- F. Fabricate frame with channel sash slot, bottom roller track, and top guides.
- G. Sash may be factory or field glazed using glazing gaskets.
- H. Use concealed screws in assembly.
- I. Finish:
 - 1. Comply with NAAMM AMP 500 Series.
 - 3. Colored anodic coating, Class II, Architectural, 0.4 mills thick, AA-C22A42.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install in pass window opening level and plumb.
- B. Secure with screws to opening; ASME B18.6.4.
 - 1. Screw within 100 mm (4 inches) of ends.
 - 2. Space screws not over 600 mm (24 inches) between end screws.
- C. Coat aluminum in contact with steel with one coat of MPI No. 18.
- D. Clean unit of dust and markings.

3.2 OPERATION

- A. Adjust to roll smoothly and stay in position where stopped.

- - E N D - - -