

**SECTION 08 80 00**  
**GLAZING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies glass, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

**1.2 RELATED WORK**

- A. Factory glazed by manufacturer in following units:
1. Color of spandrel glass, tinted (heat absorbing or light reducing) glass, and reflective (metallic coated) glass: Section 09 06 00, SCHEDULE FOR FINISHES.
  2. Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEM (PACS).
  3. Section 08 81 30, INSULATING GLASS SYSTEMS.

**1.3 LABELS**

- A. Temporary labels:
1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
  2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
  3. Temporary labels shall remain intact until glass and plastic material is approved by Project Manager.
- B. Permanent labels:
1. Locate in corner for each pane.
  2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
    - a. Tempered glass.
    - b. Organic coated glass.

**1.4 PERFORMANCE REQUIREMENTS**

- A. Building Enclosure Vapor Retarder and Air Barrier:
1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
  2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.
- B. Glass Thickness:
1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with 2009 IBC.

**SECTION 08 80 00**  
**GLAZING**

2. Limit glass deflection to 1/200 or flexure limit of glass, whichever is less, with full recovery of glazing materials.
3. Test in accordance with ASTM E 1300.
4. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

**1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- C. Manufacturer's Literature and Data:
  1. Glass, each kind required.
  2. Insulating glass units.
  3. Elastic compound for metal sash glazing.
  4. Glazing cushion.
  5. Sealing compound.
- D. Samples:
  1. Size: 150 mm by 150 mm (6 inches by 6 inches).
  2. Tinted glass.
  3. Clear glass.
- E. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

**1.6 DELIVERY, STORAGE AND HANDLING**

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

## 1.7 PROJECT CONDITIONS

- A. Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

## 1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
1. Insulating glass units to remain sealed for 10 years.

## 1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- Z97.1-09.....Safety Glazing Material Used in  
Building - Safety Performance Specifications  
and Methods of Test.
- C. American Society for Testing and Materials (ASTM):
- C1363-05.....Thermal Performance of Building Assemblies, by  
Means of A Hot Box Apparatus
  - C542-05.....Lock-Strip Gaskets.
  - C716-06.....Installing Lock-Strip Gaskets and Infill  
Glazing Materials.
  - C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
  - C864-05.....Dense Elastomeric Compression Seal Gaskets,  
Setting Blocks, and Spacers.
  - C920-11.....Elastomeric Joint Sealants
  - C964-07.....Standard Guide for Lock-Strip Gasket Glazing  
. C1036-06.....Flat Glass.
  - C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass.
  - C1376-10 Pyrolytic and Vacuum Deposition Coatings on
  - C1172-03.....Laminated Architectural Flat Glass.
  - C1349-04.....Architectural Flat Glass Clad Polycarbonate.
  - D635-10.....Rate of Burning and/or Extent and Time of  
Burning of Self-Supporting Plastic in a  
Horizontal Position.
  - D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet
  - E84-10.....Surface Burning Characteristics of Building  
Materials.

**SECTION 08 80 00**

**GLAZING**

- E119-10.....Standard Test Methods for Fire Test of Building  
Construction and Material
- E2190-10.....Insulating Glass Unit
- E330-02.....Structural Performance of Exterior Windows,  
Curtain Walls, and Doors by Uniform Static Air  
Pressure Difference.
- E774-97.....Sealed Insulating Glass Units
- D. Commercial Item Description (CID):
  - A-A-59502.....Plastic Sheet, Polycarbonate
- E. Code of Federal Regulations (CFR):
  - 16 CFR 1201 - Safety Standard for Architectural Glazing Materials;  
1977, with 1984 Revision.
- E. National Fire Protection Association (NFPA):
  - 80-13.....Fire Doors and Windows.
  - 252-12.....Standard Method of Fire Test of Door Assemblies
  - 257-12.....Standard on Fire Test for Window and Glass Block  
Assemblies
- G. F. National Fenestration Rating Council  
(NFRC):
  - Certified Products Directory (Latest Edition).
- G. Safety Glazing Certification Council (SGCC):
  - Certified Products Directory (Issued Semi-Annually).
- H. Underwriters Laboratories, Inc. (UL):
  - 752-11.....Bullet-Resisting Equipment.
- I. Unified Facilities Criteria (UFC):
  - 4-010-01-2012.....DOD Minimum Antiterrorism Standards for  
Buildings
- K. Glass Association of North America (GANA):
  - Glazing Manual (Latest Edition)
  - Sealant Manual (2009)
- L. American Society of Civil Engineers (ASCE):
  - ASCE 7-10.....Wind Load Provisions

**PART 2 - PRODUCT**

**2.1 GLASS**

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
  - 1. ASTM C1036, Type I, Class 1, Quality q3.
  - 2. Thickness, 6 mm (1/4 inch).
  - 3. Coordinate color/tint/coating to accommodate required security

**SECTION 08 80 00**  
**GLAZING**

monitoring.

C. Tinted Heat reflective and low emissivity coated glass:

1. ASTM C1036, Type I, Class 2, Quality q3.
2. Color: Gray.
3. Thickness, 6 mm (1/4 inch).

D. Patterned and Wired Flat Glass:

1. ASTM C1036, Type II, Class 1, Form 1, Pattern P1, Finish F1, Quality m1.
2. Thickness, 6 mm (1/4 inch).

**2.2 HEAT-TREATED GLASS**

A. Clear Heat Strengthened Glass - (GL-1):

1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch) .

B. Clear Tempered Glass - (GL-2):

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

**2.3 COATED GLASS**

A. Spandrel Glass:

1. ASTM C1048, Kind HS, Condition B, Type I.
2. Thickness, 6 mm (1/4 inch).

B. Low-E Tempered Glass:

1. ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with low emissivity pyrolytic coating having an E of 0.15.
2. Apply coating to second surface of insulating glass units.
3. Thickness, 6 mm (1/4 inch).

D. Organic Coated Glass:

1. Optional for tempered, heat strengthened, or laminated glass.
2. Polyester coated to obtain safety glazing ANSI Z97.1 and SGCC label.
3. Applied to glass.

**2.4 INSULATING GLASS UNITS**

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space.

B. Assemble units using glass types specified:

C. Sealed Edge Units (SEU):

1. Conform to ASTM E774, Class C performance requirements.
2. Air Space not less than 1/2 inch wide.
3. R value not less than 1.65.

D. SEU Tinted Glass: (IG-1)

1. Exterior pane tinted, heat strengthened glass 6 mm (1/4 inch).

## SECTION 08 80 00

### GLAZING

Color: Gray

2. Interior pane Clear Glass 6 mm (1/4 inch).
  3. Low E coating on second surface.
- E. SEU Tinted Tempered Glass: **(IG-2)**
1. Exterior pane tinted ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3, 1/4 inch thick. Low E on second surface.
  2. Interior pane clear ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3 1/4 inch thick.
- F. SEU Spandrel Glass **(IG-SG)**
1. Exterior Pane tinted, ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3, 6 mm (1/4 inch).
  2. Interior pane ASTM C1048, Kind HS, Condition B, Type I, Quality q3, 6 mm (1/4 inch).
- G. Sealed Edge Units with Integral Blind **(IG-IB)**:
1. See Section 08 81 30 INSULATING GLASS BLIND SYSTEMS.

### 2.5 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
1. Channel shape; having 6 mm (1/4 inch) internal depth.
  2. Shore a hardness of 80 to 90 Durometer.
  3. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
  4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
  5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
1. Channel shape having a 6 mm (1/4 inch) internal depth.
  2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
  3. Lengths: One to 25 to 76 mm (1 to 3 inches).
  4. Shore a hardness of 40 to 50 Durometer.
- D. Sealing Tapes:
1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.

## **SECTION 08 80 00**

### **GLAZING**

2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.
- F. Glazing Gaskets: ASTM C864:
  1. Firm dense wedge shape for locking in sash.
  2. Soft, closed cell with locking key for sash key.
  3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- G. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- H. Glazing Sealants: ASTM C920, silicone neutral cure:
  1. Type S.
  2. Class 25
  3. Grade NS.
  4. Shore A hardness of 25 to 30 Durometer.
- I. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
  1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
  2. Designed for dry glazing.
- J. Color:
  1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
  2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Verification of Conditions:
  1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
  2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

## **SECTION 08 80 00**

### **GLAZING**

- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

#### **3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

#### **3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Insulating Glass Units:
  - 1. Glaze in compliance with glass manufacturer's written instructions.
  - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
  - 3. Do not use putty or glazing compounds.
  - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.

#### **3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)**

- A. Cut glazing tape to length and set against permanent stops, 3/16 inch below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to



## **SECTION 08 80 00**

### **GLAZING**

complete the continuity of the air and vapor seal.

- C. Place setting blocks at 1/4 points with edge block no more than 6 inches from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 1/4 inch below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with a sealant compatible with glazing tape to depth equal to bite of frame on glazing, but not more than 3/8 inch below sight line.
- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

#### **3.5 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)**

- A. Cut glazing tape to length and install against permanent stops, projecting 1/16 inch above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 6 inches from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 24 inch intervals, 1/4 inch below sight line.
- E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line.
- F. Trim protruding tape edge.

#### **3.6 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND)**

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 24 inch centers, kept 1/4 inch below sight line.
- B. Locate and secure glazing pane using glazers' spring wire clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

#### **3.7 REPLACEMENT AND CLEANING**

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Project Manager.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

**SECTION 08 80 00**

**GLAZING**

- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

**3.8 PROTECTION**

- A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

**3.9 GLAZING SCHEDULE**

A. Fire Resistant Glass:

- 1. Install clear wire glass in interior fire rated or labeled doors and windows.

B. Tempered Glass:

- 1. Install in full and half glazed doors unless indicated otherwise.
- 2. Use clear tempered glass on interior side lights and doors.

C. Clear Glass:

- 1. Interior observation windows not specified otherwise.

D. Insulating Glass:

- 1. Install SEU clear tempered glass in storefronts, curtain walls, and doors and sidelights adjacent to entrances or walks.
- 2. Install SEU clear glass in storefront windows, and curtain walls not adjacent to entrances or walks.

E. Spandrel Glass: Install specified spandrel glazing where indicated.

**END OF SECTION 08 80 00**