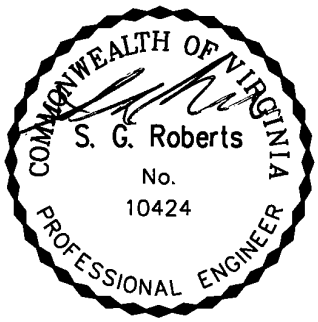
CD2 Submission

Project 590-012
Construct 2nd Floor Addition on Building 110B

10 February 2015

CD2 Specifications

Prepared by:



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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for Second Floor Addition, Building 110B, Hampton, VA, Project No. 590-012 as required by drawings and specifications.

B. The organized site visit will be the only opportunity for potential bidders to visit the site prior to the bid opening. The date, time and location of the organized site visit are identified in the solicitation.

C. Office of JBH, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.

D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

E. Prior to commencing work, general contractor shall provide proof that a OSHA designated "competent person" (CP) (29 CFR 1926.20(b)(2) will maintain a presence at the work site whenever the general or subcontractors are present.

F. Training:

1. All employees of general contractor or subcontractors shall have the 10-hour OSHA Construction Safety course and other relevant competency training, as determined by COR acting as the Construction Safety Officer with input from the facility Construction Safety Committee.
2. Submit training records of all such employees for approval before the start of work.

G. VHA Directive 2011-36, Safety and Health during Construction, dated 9/22/2011 in its entirety is made a part of this section.

H. Work hours shall be between 07:00pm and 04:00am. Work other than indicated shall be approved by the COR.

1.2 STATEMENT OF BID ITEM(S)

A. ITEM I, GENERAL CONSTRUCTION: For a description of the Base Bid and subsequent bid deducts for this project, please refer to the Bid Items List which is located in the Invitation for Bid (IFB) Solicitation.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. AFTER AWARD OF CONTRACT, one (1) set of specifications and drawings will be furnished. The drawings and specifications will consist of those returned by prospective bidders.

B. Additional sets of drawings may be made by the Contractor, at Contractor's expense.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor’s employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week’s notice to the Contracting Officer so that security escort can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor’s employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections of every area of project.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of “sensitive information”.
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This

information shall be shared only with those with a specific need to accomplish the project.

3. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.5 OPERATIONS AND STORAGE AREAS

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as shown on the drawings.

E. Workmen are subject to rules of Medical Center applicable to their conduct.

F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by the COR where required by limited working space.
   1. Do not store materials and equipment in other than assigned areas.
   2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
   3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

G. Phasing: The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

   To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COR and Contractor, as follows:

Phase I:

Will include identifying laydown area for work, positioning crane and providing control barriers. See Phasing Plan drawing for specific locations of these items.

Phase II:

Will include relocation of existing roof mounted mechanical equipment, selective demolition, and preparation of existing roof for new installation, and installation of dust/construction barriers.

Phase III:

Will include steel and deck installation.

Phase IV:

Will include installation of the envelope of the building.

Phase V:

Will include mechanical and electrical systems installation, as well as, interior systems and finishes.

H. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.

I. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of the COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director’s prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL

INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

2. Contractor shall submit a request to interrupt any such services to the COR, in writing, 80 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
5. In case of a contract construction emergency, service will be interrupted on approval of the COR. Such approval will be confirmed in writing as soon as practical.
6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

J. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

K. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
   1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
   2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

L. Coordinate the work for this contract with other construction operations as directed by the COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.6 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by all three, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
2. Shall note any discrepancies between drawings and existing conditions at site.
3. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and the COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of the COR to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.

2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.7 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
   1. Reserved items which are to remain property of the Government are identified by attached tags as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by the COR.
   2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
   3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

1.9 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.10 AS-BUILT DRAWINGS

A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR's review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.11 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

1.12 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:

1. Permission to use each unit or system must be given by the COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR will withdraw permission for use of the equipment.
2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it

and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor’s expense.

1.13 TEMPORARY USE OF EXISTING ELEVATORS

A. Contractor will not be allowed the use of existing elevators. Outside type hoist shall be used by Contractor for transporting materials and equipment.

1.14 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by the COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.15 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to

the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Medical Center heating distribution system.

E. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat.

1.16 NEW TELEPHONE EQUIPMENT

The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.17 TESTS

A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.

B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc.

E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.

F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.18 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component,

accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.19 CONSTRUCTION SIGN

A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.

B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.

C. Maintain sign and remove it when directed by the COR.

1.20 SAFETY SIGN

A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.

B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.

C. Maintain sign and remove it when directed by COR.

D. Standard Detail Drawing Number SD10000-02(Found on VA TIL) of safety sign showing required legend and other characteristics of sign is attached hereto and is made a part of this specification.

E. Post the number of accident free days on a daily basis.

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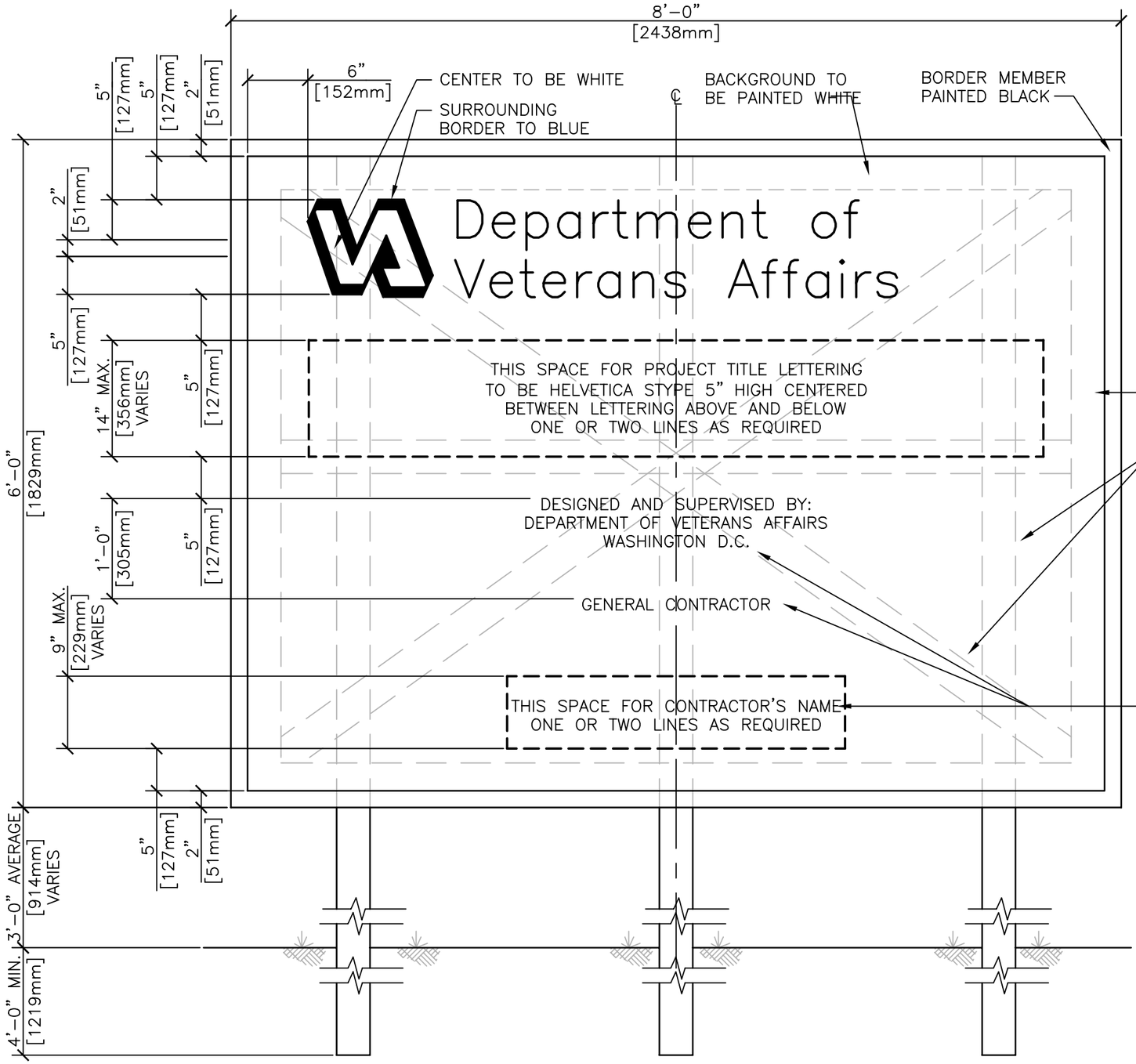
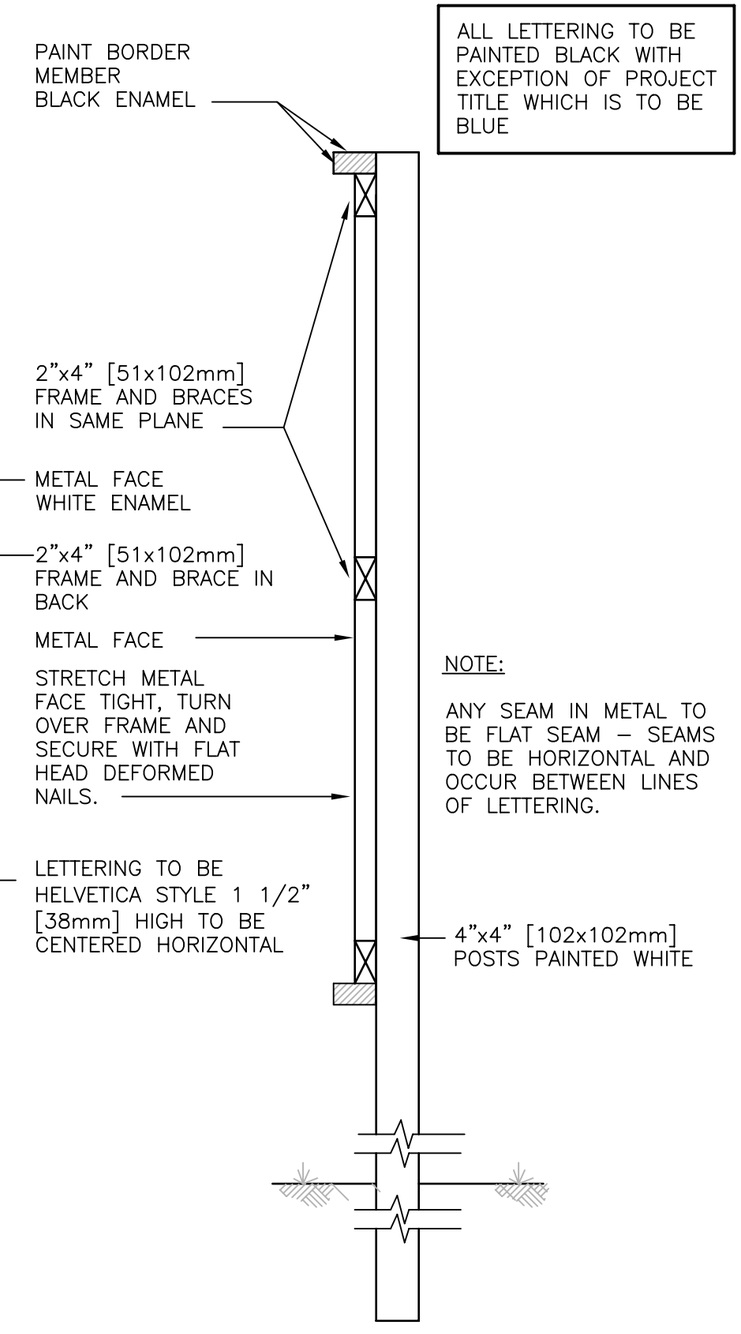


ELEVATION



SECTION ON CENTERLINE

ALL LETTERING TO BE PAINTED BLACK WITH EXCEPTION OF PROJECT TITLE WHICH IS TO BE BLUE

NOTE:

ANY SEAM IN METAL TO BE FLAT SEAM – SEAMS TO BE HORIZONTAL AND OCCUR BETWEEN LINES OF LETTERING.

CONSTRUCTION SIGN

NTS

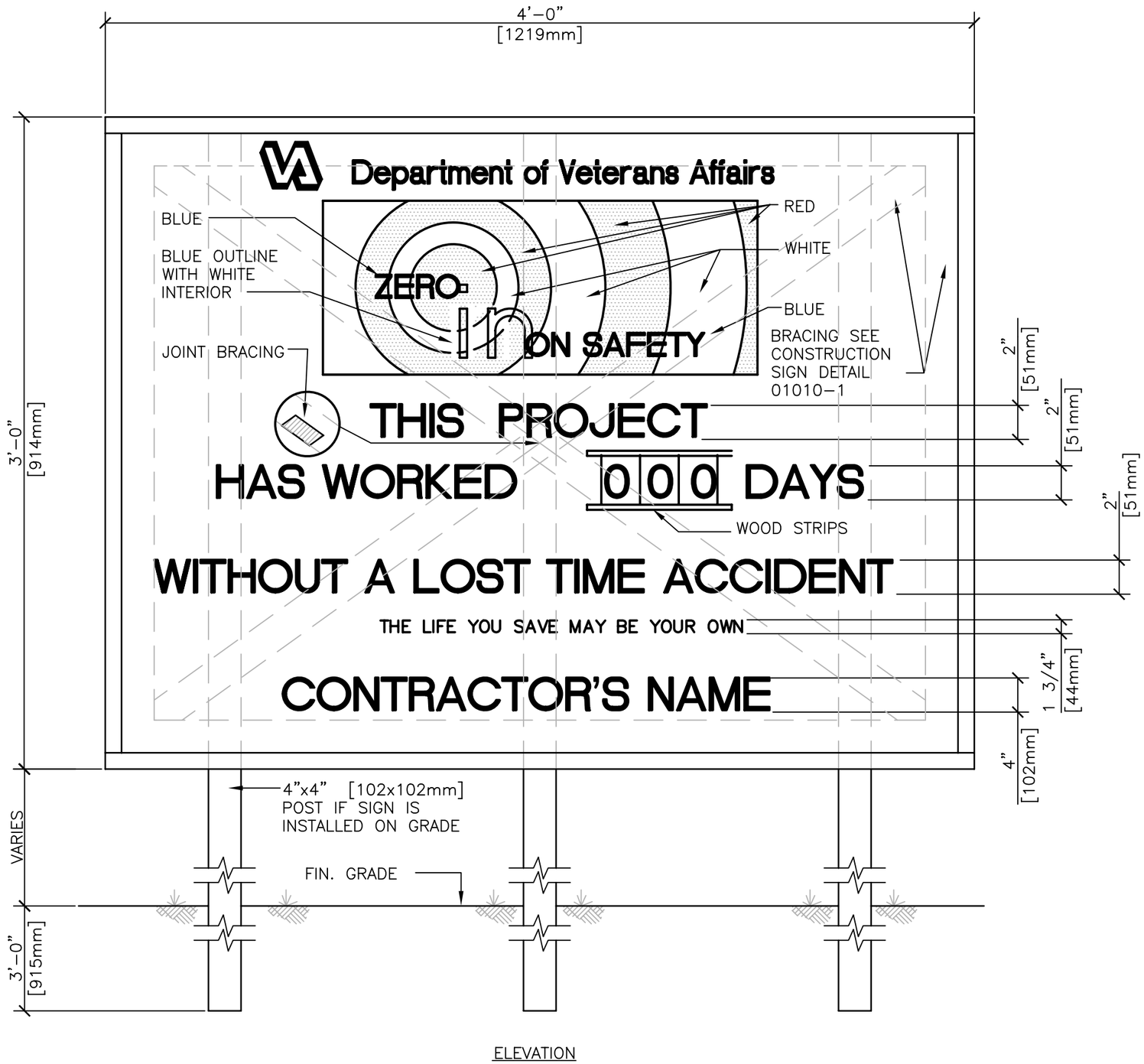
DETAIL TITLE / CONSTRUCTION SIGN

SCALE :NONE

DATE ISSUED: DECEMBER 2008

CAD DETAIL NO.: SD010000-1.DWG

Department of Veterans Affairs



ELEVATION

SAFETY SIGN

NTS

DETAIL TITLE / SAFETY SIGN

SCALE :NONE

DATE ISSUED: DECEMBER 2008

CAD DETAIL NO.: SD010000–02.DWG

Department of Veterans Affairs

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

1-1. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.

1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:

A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;

B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;

C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.

1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.

1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by COR on behalf of the Contracting Officer.

1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefore by Contracting Officer, adjustment in contract

price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.

A. Submit samples required in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.

B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center , name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.

1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.

2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.

3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

C. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.

D. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.

E. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.

1. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.

2. A space 4-3/4 by 5 inches shall be reserved on each drawing to accommodate approval or disapproval stamp.

3. One print of approved or disapproved shop drawings will be forwarded to Contractor.

4. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

1-10. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.

1-11. Samples, shop drawings, test reports, certificates, manufacturer’s literature and data, shall be submitted for review to: Bowman, Foster & Associates; 6379 Center Drive, Norfolk, VA 23502.

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Submittal Register																	CONTRACT NUMBER	590-012
Title & Location																	Contractor	
CONSTRUCT 2ND FLOOR ADDITION ON BLDG. 110B, VA MEDICAL CENTER, HAMPTON, VA																		
						Contractor Schedule Dates			Contractor Action		Approving Authority							
Activity No.	Transmittal No.	Specification Section	Description of Item Submitted	Paragraph #	Classification Govt or A/.E Review	Submit	Approval Needed By	Material Needed By	Action Code	Date of Action	Date Fwd to Appr Auth ---- Date Rcd from Contr	Date FWD to other Reviewer	Date RCD from other Reviewer	Action Code	Date of Action	Mailed to Contr --- Date Rcd from Appr Auth	Remarks
(A)	(B)	(C)	(D)	(E)	(F)	(G)	(H)	(I)	(J)	(K)	(L)	(M)	(N)	(O)	(P)	(Q)	(R)
		01 45 29	CONCRETE	3.4													
			REINFORCEMENT	3.5													
			ARCHITECTURAL PRECAST CONCRETE	3.6													
			MASONRY	3.7													
			STRUCTURAL STEEL	3.8													
			STEEL DECKING	3.9													
			SHEAR CONNECTOR STUDS	3.1													
			SPRAYED ON FIREPROOFING	3.11													
		02 41 00	NO SUBMITTAL REQUIREMENTS														
		03 30 00	TOLERANCES	1.4													
			SHOP DRAWINGS	1.6													
			PRODUCT MATERIALS	2.2													
			CONCRETE MIXES	2.3													
			BATCHING AND MIXING	2.4													
			PLACING REINFORCEMENT	3.2													
			PROTECTION AND CURING	3.1													
			PRECAST CONCRETE ITEMS	3.17													
		04 05 13	CERTIFICATES														
			Testing laboratory's facilities and qualifications of its technical personnel.	1.5/B													
			PRODCUT DATA														
			a. Portland cement. b. Masonry cement. c. Mortar cement. d. Hydrated lime. e. Fine aggregate (sand). g. Color admixture.	1.5/B2													
			Laboratory Test Reports														
			1. Mortar, each type. 2. Admixtures.	1.5/C													
			MANUFACTURER'S LITERATURE AND DATA														
			1. Cement, each kind. 2. Hydrated lime. 3. Admixtures. 4. Liquid acrylic resin.	1.5/D													
		04 05 16	CERTIFICATES														

Submittal Register																	CONTRACT NUMBER	590-012
Title & Location																	Contractor	
CONSTRUCT 2ND FLOOR ADDITION ON BLDG. 110B, VA MEDICAL CENTER, HAMPTON, VA																		
						Contractor Schedule Dates			Contractor Action		Approving Authority							
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			a. Portland cement. b. Masonry cement. c. Grout. d. Hydrated lime. e. Fine aggregate (sand). f. Coarse aggregate for grout. g. Color admixture.	1.4/B													
			Laboratory Test Reports														
			1. Grout, each type. 2. Admixtures.	1.4/C													
			MANUFACTURER'S LITERATURE AND DATA														
			1. Cement, each kind. 2. Hydrated lime. 3. Admixtures. 4. Liquid acrylic resin.	1.4/D													
		04 20 00	SAMPLES														
			Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints	1.3/B1													
			Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long	1.3/B2													
			SHOP DRAWINGS														
			Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures	1.3/C1													
			CERTIFICATES														
			Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies	1.3/D1													
			Indicating that the following items meet specification requirements: a. Face brick	1.3/D2													
			Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified	1.3/D3													
			MANUFACTURER'S LITERATURE AND DATA														
			Anchors, ties, and reinforcement	1.3/E													
		04 72 00	SAMPLES														
			Cast stone, sample panel, each color and finish	1.3/B													
			SHOP DRAWINGS														
			Cast stone showing exposed faces, profiles, cross sections, anchorage, reinforcing, jointing and sizes.	1.3/C1													

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			Setting drawings with setting mark	1.3/C2													
			CERTIFICATES														
			Test results indicating that the cast stone meets specification requirements and proof of plant certification	1.3D													
			Manufacturer's test results of cast stone	1.3E													
			LABORATORY DATA														
			Description of testing laboratories facilities and qualifications of its principals and key personnel	1.3F													
			List of jobs furnished by the manufacturer, which were similar in scope and at least three (3) years of age.	1.3G													
		05 50 00	SHOP DRAWINGS														
			Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors	1.3/B1													
			Mark items requiring field assembly for erection identification and furnish erection drawings and instructions	1.3/B2													
			Provide templates and rough-in measurements as required	1.3/B3													
			CERTIFICATES - Manufacturer's														
			Anodized finish as specified	1.3/C1													
			Live load designs as specified	1.3/C2													
			Design Calculations for specified live loads including dead loads	1.3/D													
			Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction	1.3/E													
		05 12 00	QUALITY ASSURANCE	1.3													
			TOLERANCES	1.4													
			DESIGN	1.5													
			SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES	1.7													
			ERRECTION DRAWINGS	1.7													
			CERTIFICATES	1.7													
			RECORD SURVEYS	1.7													
		05 31 00	SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES	1.4													
			CERTIFICATIONS	1.4													
			INSURANCE CERTIFICATIONS	1.4													
			QUALITY ASSURANCE	1.5													

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		05 36 00	SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES	1.4													
			PRODUCT MATERIALS	1.4													
			SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES	1.4													
			MANUFACTURERS LITRATURE DATA AND RECOMMENDATION	1.4													
			CERTIFICATES	1.4													
			MAUNFACTURERS SHEAR STUDS WELDING RECOMMENDATION	1.4													
			QUALITY ASSURANCE	1.5													
		05 40 00	SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES	1.4													
			CERTIFICATES	1.4													
			MANUFACTURERS LITRATURE DATA AND RECOMMENDATION	1.4													
		05 51 00	SHOP DRAWINGS														
			Show design	2.1													
			Fabrication details	2.3													
			Installation	3.1/3.2													
			Connections	2.4/A1													
			Materials	2.2													
			Size of members	2.5/2.6													
		05 58 13	SHOP DRAWINGS														
			Finishes	2.4													
			Dimensions	3.1													
			Attachment relationships														
			PRODCT DATA														
			Manufacturer's product data	2.1													
			Specifications	2.2													
			Installation instructions	3.3													
			SAMPLES	1.3/B													
			Color and Finish samples - Standard sample size shall be 3” x 3”	2.4													
		06 10 00	SHOP DRAWINGS														
			Framing connection details	1.3													
			Fasteners	3.1B													
			Connections	1.3													
			Dimensions	1.3													
		06 20 00	SHOP DRAWINGS														
			Millwork items	2.2/B2													

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			Show construction and installation	1.3/B2													
			SAMPLES														
			Plastic Laminate finish plywood or	2.5													
			Particleboard	2.4													
			CERTIFICATES														
			Treatment of material	2.14													
			Moisture Content	2.12													
			Fire retardant Sealers	2.13													
			MANUFACTURER'S LITERATURE AND DATA														
			Finish hardware	2.11/B													
			Sinks and fittings	1.3/F													
			Electrical components	1.3/F													
		07 01 50.19	MANUFACTURER'S LITERATURE AND DATA														
			Recover boards	1.7/B													
			List of proposed infill materials	1.7/C													
			List of temporary roofing materials	2.1													
			Fastener pull-out test report	1.7/E													
			Photos or Video: Document existing conditions of adjacent construction including site improvements	1.7/F													
			Landfill Records	1.7/G													
			CERTIFICATES - Qualification Data														
			Licensed asbestos abatement	1.6/A1													
			Installer certificate approved by warrantor of existing roofing system	1.9/A2													
		07 21 13	MANUFACTURER'S LITERATURE AND DATA														
			Insulation, each type used	2.2/ 2.3/ 2.4/ 2.6													
			Adhesive, each type used	2.9													
			Tape	2.10													
			CERTIFICATES														
			Thickness and "R" value of insulation	2.1													
		07 22 00	PRODUCT DATA														
			Asphalt and adhesive material, each type	2.1													
			Roofing cement, each type	2.1G													
			Roofing insulation, each type	2.2													
			Cover board, each type	3.4/H2													
			Fastening requirements	2.4													
			Insulation span data for flutes	3.1/B2													
			Credit IEQ 4.1 - adhesives and sealants	1.6/C1													
			Credit MR 4 - products recycled content	1.6/C2													
			Federally-Mandated Bio-Based Material	1.6/C3													
			SHOP DRAWINGS														
			Nailers, cants, and terminations	2.3													

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			Layout of insulation	3.4													
			SAMPLES														
			Roof insulation, each type	2.1													
			Nails and fasteners, each type	2.4													
			CERTIFICATES														
			Thermal conductance, and minimum and average thickness of insulation	1.6/F1													
			Method of application insulation system meet the requirements of FM Approvals	1.6/F2													
			Laboratory Test Reports	1.8/A													
			Layout of tapered roof system showing required units	1.6/H													
			Qualification documentation of supervisors and inspectors	1.6/I													
		07 27 27	MANUFACTURER'S LITERATURE AND DATA														
			Fluid-applied membrane air barrier, Sprayed polyureethane foam sealant, Opening transition assembly, Joint sealant	2.2													
			Primer, Mastic, Counterflashing strip, Modified bituminous strip	2.3/A&B													
			Opening transition assembly	2.3/E													
			Printed Installation instruction	3.3													
			CERTIFICATES														
			Membrane air barrier manufacturer's qualifications	3.5													
			Approval of installer by manufacturer														
			Qualifications of installer and installers' personnel														
			Chemically and adhesively compatible	3.7													
			Products meet project limitations on VOC content														
			INSPECTION REPORTS														
			Daily testing reports	3.7/A16													
		07 33 63	PRODUCT DATA														
			Planting mix design indicating species														
			SHOP DRAWINGS														
			Layout of modules	2.1													
			Pavers	2.5													
			Green roof area (ft² or m²)														
			WARRANTY														
			Maintenance Instructions	3.7													
		07 42 13	PRODUCT DATA														
			Manufacturer's product literature for the panels.	1.3/A1													
			SHOP DRAWINGS														

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			Indicate thickness and dimension of parts, flashing and anchoring methods, and detail and location of joints; including joints necessary to accommodate thermal movement	1.3/A2													
			SAMPLES														
			2 samples of each type of panel assembly, 12 inch by 12 inch minimum	1.3/A3													
		07 53 23	Applicators approval certification by manufacturer	1.3													
			SHOP DRAWINGS														
			Sheet membrane layout	3.3													
			Termination details	1.4/C2													
			Installation instructions	3.3													
			SAMPLES														
			Sheet membrane - (6 inch) square piece	2.3													
			Sheet flashing - (6 inch) square piece	2.2													
			Welded seam - (12 inch) square samples	3.6													
		07 60 00	SHOP DRAWINGS														
			Flashings	2.1													
			Copings	3.6													
			Expansion joints	1.5/B3													
			MANUFACTURER'S LITERATURE AND DATA														
			Two-piece counterflashing	2.8													
			Thru wall flashing	1.5/C3													
			Expansion joint cover	3.7													
			Nonreinforced, elastomeric sheeting	2.1/H													
			Copper clad stainless steel	2.2/D													
			Polyethylene coated copper	2.1/E													
			Bituminous coated copper	2.1/C													
			Copper covered paper	2.1/D													
			Fascia-cant	2.4/B4													
			CERTIFICATES	1.5/D													
		07 71 00	SAMPLES														
			Panel of color anodized aluminum	2.3/1.4B													
			SHOP DRAWINGS														
			Each item specified showing design, details of construction, installation and fastenings.	3.1													
			MANUFACTURER'S LITERATURE AND DATA	1.4/D													
			CERTIFICATES														
			Aluminum specified thickness	2.1/2.3													

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		07 72 00	SAMPLES														
			Sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches)	1.4/B													
			SHOP DRAWINGS														
			Each item specified showing design, details of construction, installation and fastenings.	1.4/C													
			MANUFACTURER'S LITERATURE AND DATA	1.4/D													
			CERTIFICATES	1.4/E													
		07 76 13	SAMPLES														
			Architectural Pavers: Submit samples for type, color and texture required.	2.2/A													
			Pedestals: Submit sample of each pedestal component.	2.2/B													
			PVC Pipe: Submit 12-inch long sample of PVC pipe.	1.4/C													
			SHOP DRAWINGS														
			All components required for the paver & pedestal requirements, showing layout plan drawings, showing how various components of system fit together.	1.4/C													
			Manufacturer's literature completely describing all components of the paver pedestal systems and giving detailed installation recommendations and instructions. Also included detailed installation drawings for all precast pavers.	3.3													
		07 81 00	MANUFACTURER'S LITERATURE AND DATA														
			1. Manufacturer's complete and detailed application instructions and specifications. 2. Manufacturer's repair and patching instructions.	1.2/B													
			CERTIFICATES														
			a. List thickness and density of material required to meet fire ratings. b. Accompanied by complete test report and test record.	1.2/C													
			MISCELLANEOUS														
			Manufacturer's written approval: surfaces to receive sprayed-on fireproofing, completed installation and the applicators of fireproofing material.	1.2/D													
		07 84 00	MANUFACTURER'S LITERATURE AND DATA														
			Installation instructions for types of firestopping and smoke stopping used	3.3													

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			List of FM, Ul or WH classification number of systems installed	1.6													
			Certified laboratory test reports	2.1/G													
		07 92 00	Manufacturer's installation instructions	3.2													
			SAMPLES														
			Cured samples of exposed sealants to matched adjacent material	2.3													
			MANUFACTURER'S LITERATURE AND DATA														
			Caulking compound	2.2													
			Primers	2.4													
			Sealings compound, each type	3.5													
		08 11 13	MANUFACTURER'S LITERATURE AND DATA														
			Fire rated doors	2.2/F													
			Frames	2.3/E2a													
		08 14 00	SAMPLE														
			Corner section of flush veneered door 300 mm (12 inches) square	2.1													
			Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch)	2.1													
			SHOP DRAWING														
			Show every door in project and schedule location in building	1.3/C1													
			Indicate type, grade, finish and size; include detail of glazing louvers sound gasketing and pertinent details	1.3/C2													
			Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.	1.3/C3													
			MANUFACTURER'S LITERATURE AND DATA														
			Sound rated doors, including test report indicating STC rating per ASTM E90 from test laboratory	1.3/D1													
			Labeled fire rated doors showing conformance with NFPA 80	1.3/D2													
			Laboratory Test Reports														
			Screw holding capacity test report in accordance with WDMA T.M.10	1.3/E1													
			Split resistance test report in accordance with WDMA T.M.5	1.3/E2													
			Cycle/Slam test report in accordance with WDMA T.M.7	1.3/E3													
			Hinge-Loading test report in accordance with WDMA T.M.8	1.3/E4													

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		08 17 10	SHOP DRAWINGS														
			Integrated door assembly	2.1													
			Door Frames	2.1													
			Installation - hardware accessories, instructions, templates and recommendations	3.2													
			SAMPLES														
			Provide physical samples as required by Section 01 33 23	1.5/C													
			Owners Manual instruction sheets and installation	1.5/D													
		08 31 13	SHOP DRAWINGS														
			Access doors, each type	2.2/2.3													
			Installation details	3.2													
			Location	3.1													
			MANUFACTURER'S LITERATURE AND DATA														
			Access doors, each type	2.2													
		08 35 13	PRODUCT DATA														
			Material descriptions, construction details, finishes, installation details, and operating instructions for each type of partition, component, and accessory specified.	1.4/B													
			SHOP DRAWINGS														
			Show location and extent of partitions. Include plans, elevations, sections, details, attachments to other construction, and accessories.	1.4/C													
			Indicate dimensions, weights, conditions at openings, and at storage areas, and required installation, storage, and operating clearances.	1.4/C													
			Indicate location and installation requirements for hardware and track, including floor tolerances required and direction of travel	1.4/C													
			Indicate blocking to be provided by others.	1.4C													
			Setting Drawings: Show imbedded items and cutouts required in other work, including support beam punching template	1.4/D													
			SAMPLES														
			Samples: Color samples demonstrating finish material.	1.4/E													
		08 36 16.13	PRODUCT DATA														
			Submit manufacturer's product data, including installation instructions	1.03/B													
			SHOP DRAWINGS														

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			including plans, elevations, sections, and details, indicating dimensions, tolerances, materials, components, hardware, finish, options, and accessories. Shop Drawings to show blocking by others.	1.03/C													
			SAMPLES														
			Stiles, minimum 6 inches long	1.03/D1													
			Panels, minimum 6 inches by 6 inches	1.03/D2													
			Manufacturer’s Certification: Submit manufacturer’s certification that materials comply with specified requirements and are suitable for intended application.	1.03/E													
			Warranty Documentation: Submit manufacturer’s standard warranty	1.03/F													
		08 41 13	SHOP DRAWINGS														
			(1/2 full scale) showing construction, anchorage, reinforcement, and installation details.	1.3/B													
			MANUFACTURER'S LITERATURE AND DATA														
			Doors, each type	1.3/C1													
			Entrance and Storefront construction	1.3/C2													
			SAMPLES														
			Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, door closer reinforcement, internal reinforcement and insulation, of flush panel door	1.3/D1													
			Two samples of anodized aluminum of each color showing finish and maximum shade range	1.3/D2													
			CERTIFICATES														
			Stating that aluminum has been given specified thickness of anodizing.	1.3/E1													
			Indicating manufacturer's qualifications specified	1.3/E2													
		08 51 13	SHOP DRAWINGS														
			Minimum of 1/2 full scale types of windows on project	1.6/B1													
			Identifying parts of window units by name and kind of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages	1.6/B2													
			Include glazing details and standards for factory glazed units	1.6/B3													
			MANUFACTURER'S LITERATURE AND DATA														
			Window. Sash locks, keepers, and key.	1.6/C													
			CERTIFICATES														
			Certificates as specified in paragraph QUALITY ASSURANCE	1.6/D1													

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			Indicating manufacturers and installers qualifications	1.6/D2													
			Manufacturer's Certification that windows delivered to project are identical to windows tested	1.6/D3													
			TEST REPORTS														
			Copies of test reports as specified in paragraph QUALITY ASSURANCE	1.6/E													
			SAMPLES														
			Provide 150 mm (six-inch) length samples showing finishes, specified.	1.6/F													
		08 71 00	Hardware Schedule:														
			Prepare and submit hardware schedule in the following form:	1.6/B													
			Samples and Manufacturers' Literature														
			Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number	1.6/C1													
			Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified	1.6/C2													
			Certificate of Compliance and Test Reports														
			Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.	1.6/D													
		08 71 13	MANUFACTURER'S LITERATURE AND DATA														
			Describing operators power units	2.3													
			Describing operators door controls	2.4													
			Describing operators safety devices	2.6													
			SHOP DRAWINGS														
			Showing location of controls and safety devices in relationship to each automatically operated door	1.6/C1													
			Showing layout, profiles, product components, including anchorage, accessories, as applicable.	1.6/C2													

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			Submit templates, wiring diagrams, fabrication details and other information to coordinate the proper installation of the automatic door operators.	1.6/C3													
			Submit items listed in Article 1.3	1.6/D													
		08 80 00	Manufacturer's Certificates														
			Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.	1.5/B1													
			Certificate on shading coefficient.	1.5/B2													
			Certificate on "R" value when value is specified.	1.5/B3													
			Warranty: Submit written guaranty, conforming to General Condition requirements, and to “Warranty of Construction” Article in this Section	1.5/C													
			MANUFACTURER'S LITERATURE AND DATA														
			1. Glass, each kind required. 2. Insulating glass units. 3. Transparent (one way vision glass) mirrors. 4. Elastic compound for metal sash glazing. 5. Glazing cushion. 6. Sealing compound.	1.5/D													
			SAMPLES														
			1. Size: 150 mm by 150 mm (6 inches by 6 inches). 2. Tinted glass. 3. Transparent (one way vision glass) mirrors.	1.5/E													
			Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer’s test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.	1.5/F													
		09 06 00	Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES	1.3													
		09 22 16	MANUFACTURER'S LITERATURE AND DATA														
			1. Studs, runners and accessories. 2. Hanger inserts. 3. Channels (Rolled steel). 4. Furring channels. 5. Screws, clips and other fasteners.	1.4/B													
			SHOP DRAWINGS														

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			1. Typical ceiling suspension system. 2. Typical metal stud and furring construction system including details around openings and corner details. 3. Typical shaft wall assembly	1.4/C													
			TEST RESULTS														
			Fire rating test designation, each fire rating required for each assembly.	1.4/D													
		09 29 00	MANUFACTURER'S LITERATURE AND DATA														
			1. Cornerbead and edge trim. 2. Finishing materials. 3. Laminating adhesive. 4. Gypsum board, each type.														
			SHOP DRAWINGS														
			Typical gypsum board installation, showing corner details, edge trim details and the like	1.4/C1													
			Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board	1.4/C2													
			Typical shaft wall assembly	1.4/C3													
			Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test	1.4/C4													
			SAMPLES														
			1. Cornerbead. 2. Edge trim. 3. Control joints.	1.4/D													
			Test Results														
			Fire rating test, each fire rating required for each assembly	1.4/E1													
			Sound rating test	1.4/E2													
		09 30 13	SAMPLES	1.3/B													
			1. Base tile, each type, each color, each size.														
			2. Mosaic floor tile panels, 225 mm by 225 mm (9 inches by 9 inches), each type, color, size and pattern.														
			3. Paver tile, each size, type, color and pattern.														
			4. Quarry tile, each type, color, and size														
			5. Porcelain tile, each type, color, patterns and size.														
			6. Wall (or wainscot) tile, each color, size and pattern.														
			7. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.														
			PRODUCT DATA	1.3/C													

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			1. Ceramic and porcelain tile, marked to show each type, size, and shape required.														
			2. Chemical resistant mortar and grout (Epoxy and Furan).														
			3. Cementitious backer unit.														
			4. Dry set Portland cement mortar and grout.														
			5. Divider strip.														
			6. Elastomeric membrane and bond coat.														
			7. Reinforcing tape.														
			8. Leveling compound.														
			9. Latex Portland cement mortar and grout.														
			10. Commercial Portland cement grout.														
			11. Organic adhesive.														
			12. Slip resistant tile.														
			13. Waterproofing isolation membrane.														
			14. Fasteners.														
			Certification	1.3/D													
			1. Master grade, ANSI A137.1.														
			2. Manufacturer's certificates indicating that the following materials comply with specification requirements:														
			a. Chemical resistant mortar and grout (epoxy and furan).														
			b. Modified epoxy emulsion.														
			c. Commercial Portland cement grout.														
			d. Cementitious backer unit.														
			e. Dry-set Portland cement mortar and grout.														
			f. Elastomeric membrane and bond coat.														
			g. Reinforcing tape.														
			h. Latex Portland cement mortar and grout.														
			i. Leveling compound.														
			j. Organic adhesive.														
			k. Waterproof isolation membrane.														
			l. Factory mounted tile suitability for application in wet area specified under 2.1, A, 3 with list of successful in-service performance locations.														
		09 50 00	PRODUCT DATA														
			Submit manufacturer's technical data for each type of acoustical ceiling unit and suspension system required	1.3/B													
			SAMPLES														
			Minimum 6 inch x 6 inch samples of specified acoustical panel; 8 inch long samples of exposed wall molding and suspension system, including main runner and 4 foot cross tees.	1.3/C													

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			SHOW DRAWINGS														
			Layout and details of acoustical ceilings show locations of items that are to be coordinated with, or supported by the ceilings	1.3/D													
			CERTIFICATIONS														
			Manufacturer's certifications that products comply with specified requirements, including laboratory reports showing compliance with specified tests and standards	1.3/E1													
			For acoustical performance, each carton of material must carry an approved independent laboratory classification of NRC, CAC, and AC	1.3/E2													
		09 51 00	SAMPLES														
			Acoustical units, each type, with label indicating conformance to specification requirements	2.7													
			Colored markers for units providing access	2.8													
			MANUFACTURER'S LITERATURE AND DATA														
			Ceiling suspension system, each type, showing complete details of installation	3.2													
			Acoustical units, each type	1.3/C2,2.7													
			Manufacturer's Certificates														
			Acoustical units, each type, in accordance with specification requirements.	1.3/D													
		09 65 13	MANUFACTURER'S LITERATURE AND DATA														
			Description of each product	PART 2													
			Base and stair material manufacturer's recommendations for adhesives	2.6													
			Application and installation instructions	3.4													
			SAMPLES														
			1. Base: 150 mm (6 inches) long, each type and color. 2. Resilient Stair Treads: 150 mm (6 inches) long. 3. Adhesive: Literature indicating each type.	1.3/C													
		09 65 16	MANUFACTURER'S LITERATURE AND DATA														
			Description of resilient material and accessories to be provided	1.4/B1													
			Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment	1.4/B2													
			Application and installation instructions	1.4/B3													
			SAMPLES														
			Sheet material, 300 mm (12 inches) square for each type, pattern and color	1.4/C1													

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			Cap strip and fillet strip, 300 mm (12 inches) for integral base	1.4/C2													
			Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns	1.4/C3													
			Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS	1.4/C4													
			Edge strips: 150 mm (6 inches) long each type	1.4/C5													
			Adhesive, underlayment and primer: Pint container, each type	1.4/C6													
		09 65 19	MANUFACTURER'S LITERATURE AND DATA														
			Description of each product	PART 2													
			Resilient material manufacturers recommendations for adhesives, underlayment, primers and polish	2.4													
			Application and installation instructions	3.3/E,F													
			SAMPLES														
			Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color	PART 2													
			Edge Strips: 150 mm (6 inches) long, each type	2.8													
			Feature Strips: 150 mm (6 inches) long	2.10													
			SHOP DRAWINGS														
			Layout of patterns shown on the drawings and in Section 09 06 00, SCHEDULE FOR FINISHES														
			Edge strip locations showing types and detail cross sections	1.3/D													
			TEST REPORTS														
			Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory	1.3/E1													
			Tested per ASTM F510	1.3/E2													
		09 67 23.20	MANUFACTURER'S LITERATURE AND DATA														
			1. Description of each product to be provided. 2. Application and installation instructions. 3. Maintenance Instructions	1.3/B													
			Qualification Data: For Installer	1.3/C													
			PRODUCT DATA														
			Product data for products having recycled content, submit documentation indicating percentages by weight of post-consumer and pre-consumer recycled content.	1.3/D1													

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			Include statements indicating costs for each product having recycled content	1.3/D1a													
			Product data for field applied, interior, paints, coatings, and primers, include printed statement of VOC content indicating compliance with environmental requirements	1.3/D2													
			SAMPLES														
			Each color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES	1.3/E1													
			Samples for verification: For each (color and texture) resinous flooring system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project	1.3/E2													
			Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring must match the approved samples in color and texture	1.3/E3													
			SHOP DRAWINGS														
			Include plans, sections, component details, and attachment to other trades. Indicate layout of the following	1.3/F													
			1. Patterns. 2. Edge configuration.	1.3/F													
			Certifications and Approvals	1.3/G													
			Manufacturer's certification of material and substrate compliance with specification	1.3/G1													
			Manufacturer's approval of installer	1.3/G2													
			Contractor's certificate of compliance with Quality Assurance requirements	1.3/G3													
			Warranty: As specified in this section	1.3/H													
		09 68 00	PRODUCT DATA														
			Manufacturer’s catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory	1.4/B1													
			Manufacturer’s printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.	1.4/B2													
			Manufacturer’s certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.	1.4/B3													
			SAMPLES														

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			1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets	1.4/C													
			2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.	1.4/C													
			3. Base Edge Strip (Molding): 150 mm (6 inches) long of each color specified.	1.4C													
			SHOP DRAWINGS														
			Installers layout plan showing seams and cuts for sheet carpet and carpet module.	1.4/D													
			Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.	1.4/E													
		09 77 10	PRODUCT DATA														
			1. Preparation instructions and recommendations. 2. Storage and handling requirements and recommendations. 3. Installation methods.	1.4/B													
			SHOP DRAWINGS														
			Submit elevations of each wall showing location of paneling and trim members with respect to all discontinuities in the wall elevation	1.4/C													
			SAMPLES														
			Selection Samples: Submit manufacturer's standard color and pattern selection samples representing manufacturer's full range of available colors and patterns.	1.4/D													
			Samples for Verification: Submit sample for each component and for each exposed finish required, prepared on samples of size indicated below complete with exposed molding and trim samples. Sample to indicate type, finish, and color specified.	1.4/E													
			MANUFACTURER'S LITERATURE AND DATA														
			Manufacturers Material Safety Data Sheets (MSDS) for adhesives, sealants and other pertinent materials prior to their delivery to the	1.4/F													
			Maintenance Instructions	1.4/G													
		09 84 33	SAMPLES														
			Fabric Covering in quadruplicate, as specified in Section 09 06 00, SCHEDULE FOR FINISHES, size 200 mm (1/4 yard), full width of mill run for each color specified	1.4/B													

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			MANUFACTURER'S LITERATURE AND DATA														
			Complete instructions for installation of wall panels.	1.4/C													
			Certificate: Flame spread smoke density factors.	1.4/D													
		09 91 00	MANUFACTURER'S LITERATURE AND DATA	1.3/B													
			SAMPLES														
			1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.	1.3/C													
			2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).	1.3/C													
			3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.	1.3/C													
			4. Attach labels to panel stating the following: a. Federal Specification Number or manufacturers name and product number of paints used. b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES. c. Product type and color. d. Name of project.	1.3/C													
			5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.	1.3/C													
			Sample of identity markers if used.	1.3/D													
			Manufacturers' Certificates indicating compliance with specified requirements:														
			1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.	1.3/E													
		09 96 59	SAMPLES														
			1. Material samples, 150 mm (six inches) square, showing the number of coats of each coating material on each substrate to which the material is to be applied. Apply coating to the samples in a setback procedure, leaving exposed a portion of the substrate and subsequent portions of each coat.	1.3/B													
			2. Color samples, minimum 75 mm (three inches) by 125 mm (five inches) of each color and texture (Class) specified.	1.3/B													

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			Certificates														
			1. Certifying that the coating complies with requirements of this specification, including resistance to abrasion and resistance to perspiration	1.3/C													
			2. Certifying that the coating supplied is the same, with manufacturing tolerances, as the coating tested.	1.3/C													
			MANUFACTURER'S LITERATURE AND DATA														
			Literature and data describing the coating material to be furnished. Printed application for instructions for each substrate.	1.3/D													
			Test Reports: Reports of tests certifying compliance with requirement specified.	1.3/E													
		10 21 13	SAMPLES														
			2 x 3 inch samples showing scheduled colors	1.3/GB													
			MANUFACTURER'S LITERATURE AND DATA														
			Specified items indicating all hardware and fittings, material, finish, and latching	2.2, 2.4, 2.5													
			SHOP DRAWINGS														
			Construction details at 1/2 scale, showing installation details, anchoring and leveling devices	1.3/D													
			Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements	1.3/E													
		10 21 23	SAMPLES														
			One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop	2.1													
			One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier.	1.3/B													
			SHOP DRAWINGS														
			Showing layout of tracks and method of anchorage	2.1													
			MANUFACTURER'S LITERATURE AND DATA														
			Cubicle curtain track	2.1													
		10 26 00	SHOP DRAWINGS														
			Show design and installation details.	1.3/B													
			MANUFACTURER'S LITERATURE AND DATA														
			1. Handrail/Wall Guard Combinations. 2. Wall Guards. 3. Corner Guards. 4. High Impact Wall covering	1.3/C													
			Test Report: Showing that resilient material complies with specified fire and safety code requirements.	1.3/D													

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		10 28 00	SHOP DRAWINGS														
			1. Each product specified.	1.3/B													
			2. Paper towel dispenser and combination dispenser and disposal units.	1.3/B													
			3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.	1.3/B													
			4. Shower Curtain rods, showing required length for each location.	1.3/B													
			5. Grab bars, showing design and each different type of anchorage.	1.3/B													
			6. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.	1.3/B													
			SAMPLES														
			1. One of each type of accessory specified.	1.3/C													
			2. After approval, samples may be used in the work.	1.3/C													
			MANUFACTURER'S LITERATURE AND DATA														
			1. All accessories specified.	1.3/D													
			2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.	1.3/D													
			3. Show working operations of spindle for toilet tissue dispensers.	1.3/D													
			4. Mop racks.	1.3/D													
			Manufacturer's Certificates:														
			1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, Phisohex and solutions containing hexachlorophene.	1.3/E													
			2. Anodized finish as specified.	1.3/E													
		10 44 13	MANUFACTURER'S LITERATURE AND DATA														
			Fire extinguisher cabinet including installation instruction and rough opening required	1.3/B													
		10 51 26	SHOP DRAWINGS														
			Include dimensioned layout, elevations, trim, closures, and accessories	1.3/A1													
			PRODUCT DATA														
			Manufacturer's descriptive data.	1.3/A2													
			SAMPLES														

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			3 x 3 inch samples.	1.3/A3													
		12 24 00	SAMPLES														
			Shade fabric, each type, 600 mm (24 inch) square, including cord and ring, showing color, finish and texture.	2.3													
			MANUFACTURER'S LITERATURE AND DATA														
			Fabric window shades details of construction and hardware: Fabric window shades	2.3													
		12 32 00	MANUFACTURER'S LITERATURE AND DATA														
			Sinks, trim and fittings. Locks for doors and drawers Adhesive cements	1.4/B													
			SAMPLES														
			Counter top, plastic laminate, 150 mm (six inch) square	1.4/C													
			SHOP DRAWINGS (1/2 full size)														
			1. All casework, showing details of construction, including materials, hardware and accessories.	1.4/D1													
			2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.	1.4/D2													
			3. Fastenings and method of installation.	1.4/D3													
			Mock-Up: Where required for special casework and where four or more similar units are involved, submit a mock-up of a typical unit for approval by COR	1.4/E													
		12 35 70.21	SHOP DRAWINGS														
			Medication cabinet, showing design, materials, construction and installation	1.5/B													
			Manufacturer's Certificates														
			Certificate signed by manufacturer that servicing of component parts can be made from the front of the cabinet.	1.5/C													
		12 36 61	PRODUCT DATA														
			For each type of product indicated	1.4/A1													
			SHOP DRAWINGS														
			1. Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices and other components	1.4/B													

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			a. Show full-size details, edge details, thermoforming requirements, attachments, etc	1.4/B													
			b. Show locations and sizes of furring, blocking, including concealed blocking and reinforcement specified in other Sections	1.4/B													
			c. Show locations and sizes of cutouts and holes for plumbing fixtures, faucets, soap dispensers, waste receptacle and other items installed in solid surface	1.4/B													
			PRODUCT DATA														
			1. Indicate product description, fabrication information and compliance with specified performance requirements	1.4/C													
			Maintenance data														
			1. Submit manufacturer's care and maintenance data, including repair and cleaning instructions	1.4/D													
			a. Maintenance kit for finishes shall be submitted.	1.4/D													
			2. Include in project closeout documents	1.4/D													
		13 05 41	SHOP DRAWINGS														
			A. Submit a coordinated set of equipment anchorage drawings prior to installation including:	1.4/A													
			1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.														
			2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.														
			3. Numerical value of design seismic brace loads.														
			4. For expansion bolts, include design load and capacity if different from those specified.														
			B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:	1.4/B													
			1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.														
			2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).														
			3. Pipe contents.														
			4. Structural framing.														
			5. Location of all gravity load pipe supports and spacing requirements.														
			6. Numerical value of gravity load reactions.														

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			7. Location of all seismic bracing.														
			8. Numerical value of applied seismic brace loads.														
			9. Type of connection (Vertical support, vertical support with seismic brace etc.).														
			10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.														
			C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:	1.4/C													
			1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.														
			2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.														
			3. Maximum spacing of hangers and bracing.														
			4. Seal of registered structural engineer responsible for design.														
			D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A	1.4/D													
			E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6	1.4/E													
		21 05 11	**SHOP DRAWINGS**														
			Coordination drawings	1.4													
			MAINTENANCE DATA & OPERATING INSTRUCTIONS														
			Replacement Parts	1.4													
			OPERATING & PERFORMANCE TESTS														
			Final Inspections	3.4													
			Test Reports	3.4													
		21 12 00	**PRODUCT DATA**														
			Qualifications	1.6													
			Materials & Testing Certificates	1.6													
			Manufacturers Data	1.6													
			SHOP DRAWINGS														
			Working drawings	1.6													
			Calculations	1.6													
			FINAL DOCUMENT SUBMITTALS														
			As-built drawings	1.6													

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			Testing and Maintenance Instructions	1.6															
			Certificates	1.6															
			Instruction Manual	1.6															
			OPERATING & PERFORMANCE TESTS																
			Final Inspections	3.4															
			Test Reports	3.4															
		21 13 13	**PRODUCT DATA**																
			Qualifications	1.3															
			Materials & Testing Certificates	1.3															
			Manufacturers Data	1.3															
			SHOP DRAWINGS																
			Working drawings	1.3															
			Calculations	1.3															
			FINAL DOCUMENT SUBMITTALS																
			As-built drawings	1.3															
			Testing and Maintenance Instructions	1.3															
			Certificates	1.3															
			Instruction Manual	1.3															
			OPERATING & PERFORMANCE TESTS																
			Final Inspections	3.4															
			Test Reports	3.4															
		22 05 23	MANUFACTURER'S LITERATURE AND DATA																
			Ball Valves	2.1E															
			Manual Balancing Valves (3 Inches and smaller)	2.1G1															
			Check Valves (less than 3 inches)	2.1H1															
		22 07 11	SHOP DRAWINGS	1.4B															
			PRODUCT DATA																
			Mineral Fiber or Fiberglass	2.1															
			Flexible Elastomeric Cellular Thermal	2.3															
		22 11 23	MANUFACTURER'S LITERATURE AND DATA																
			Inline Hot Water Recirculating Pump	1.3B1/2.1															
		22 13 00	MANUFACTURER'S LITERATURE AND DATA																
			Floor Drains	2.5															
			Cleanouts	2.4															
			Trap Seal Primer Valves & Trap Seal Primer Systems	2.7															
		22 40 00	MANUFACTURER'S LITERATURE AND DATA																
			Stops	2.3															
			Laminar Flow Control Device	2.5															
			Carriers	2.6															
			Water Closets	2.7															

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			Urinals	2.8													
			Lavatories (P-417, P-418, P-420)	2.9													
			Sinks and Laundry Tubs (P-502, P-505, P-524, P-527, P-528)	2.10													
			Dispenser, Drinking Water (P-604)	2.11B													
			Shower Bath Fixture (P-705)	2.12A													
			Hydrant, Hose Bibb & Misc. Devices (P-801)	2.13A													
		22 62 00	MANUFACTURER'S LITERATURE AND DATA														
			Ball Valves	2.4A													
			Check Valves	2.4B													
			Zone Valves	2.4C													
			Valve Cabinet	2.5													
			Vacuum Gages	2.6													
			Vacuum Station Inlets	1.4C/2.7A													
			Vacuum Switches	2.9													
		22 63 00	MANUFACTURER'S LITERATURE AND DATA														
			Ball Valves	2.3A													
			Check Valves	2.3B													
			Zone Valve in Cabinet	2.3C													
			Valve Cabinets	2.4													
			Pressure Gages	2.5A													
			Station Outlets	1.4C/2.6													
			Alarms	2.8													
			Alarm Panels	2.8E													
			Pressure Switches	2.9													
			CERTIFICATIONS	1.4D													
		23 05 11	MANUFACTURER'S LITERATURE AND DATA														
			Electric Motors	2.6													
			Variable Speed Motor Controllers	2.7													
			Equipment and Materials Identification	2.8B-E													
			Hangers, Inserts, Supports, and Bracing	2.11													
			Wall, Floor, and Ceiling Plates	2.15													
			Replacement Parts List	2.14													
			MOCK-UPS														
			VAV Terminals, including primary and low-pressure duct, piping, valves, and controls	1.4													
			HVAC Supply & Return Diffusers														
			Pipe Supports	1.4G/2.11C													
			Pipe Penetrations	1.4G/2.12													
			Duct Penetration	1.4G/2.13													
			EQUIPMENT LAYOUT DRAWINGS	1.4H													
			OPERATION AND MAINTENANCE INSTRUCTIONS	1.4J													
			OPERATION AND PERFORMANCE TESTS	3.12A													

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		23 05 12	SHOP DRAWINGS	1.3B													
			MANUALS	1.3C													
			CERTIFICATION	1.3D													
			COMPLETED SYSTEM READINESS CHECKLISTS	1.3E													
		23 05 41	MANUFACTURER'S LITERATURE AND DATA														
			Vibration Isolators	2.2													
			Bases	2.3													
		23 05 93	TAB Agency & TAB Specialiast Qualifications & Names	1.4B													
			Design Review Report	1.4D/3.2													
			Systems Inspection Report	1.4D/3.3													
			DALT Report	1.4D/3.4													
			Systems Readiness Report	1.4D/3.5													
			Intermediate & Final TAB Reports	1.4D/3.6													
			Tab Procedures	1.4C/3.7													
		23 07 11	SHOP DRAWINGS														
			Mineral Fiber or Fiberglass	2.1													
			Mineral Wool or Refractory Fiber	2.2													
			Rigid Cellular Phenolic Foam	2.3													
			Cellular Glass Closed-Cell	2.4													
			Polyisocyanurate Closed-Cell Rigid	2.5													
			Flexible Elastomeric Cellular Thermal	2.6													
			Calcium Silicate	2.7													
			Insulation Facings and Jackets	2.8													
			Pipe Covering Protection Saddles	2.9													
			Adhesive, Mastic, and Cement	2.1													
			Mechanical Fasteners	2.11													
			Reinforcement and Finishes	2.12													
		23 08 00	Construction Inspections	3.1													
			Pre-Functional Checklists	3.2													
			Contractors Tests	3.3													
			Systems Functional Performance Testing	3.4													
			Training of VA Personnel	3.5													
		23 09 23	WIRING DIAGRAMS	1.7B1													
			DIAGRAM OF EACH TERMINAL STRIP	1.7B2													
			CONTROL DAMPERS & CONTROL VALVES SCHEDULE	1.7B3													
			MANUFACTURER'S LITERATURE AND DATA:														
			Engineering Control Center	2.4													
			Portable Operator's Terminal (POT)	2.5													
			BACnet Protocol Analyzer	2.6													
			BACnet Devices	2.8													
			Controllers	2.9													

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			Sensors (Air, Water and Steam)	2.10													
			Control Cables	2.11													
			Thermostats and Humidistats	2.12													
			Final Control Elements and Operators	2.13													
			Air Flow Control	2.14													
		23 21 13	MANUFACTURER'S LITERATURE AND DATA														
			Pipe and Tubing	2.2													
			Fittings for Steel Pipe	2.3													
			Fittings for Copper Pipe	2.4													
			Fittings for Plastic Pipe	2.5													
			Dielectric Fittings	2.6													
			Screwed Joints	2.7													
			Valves	2.8													
			Water Flow Measuring Devices	2.9													
			Flexible Connectors for Water Service	2.10													
			Hydronic System Components	2.11													
			Gages, Pressure and Compound	2.12													
			Pressure/Temperature Test Provisions	2.13													
			Thermometers	2.14													
			Electrical Heat Tracing Systems	2.16													
			MANUFACTURER'S CERTIFIED DATA REPORT														
			Hydronic System Components	2.11													
			WELDER'S QUALIFICATIONS	1.4D/3.2A													
			COORDINATION DRAWINGS	1.4E/3.1A													
			AS-BUILT PIPING DIAGRAMS	1.4F/3.1A													
		23 21 23	MANUFACTURER'S LITERATURE AND DATA														
			Centrifugal Pumps, Bronze Fitted	2.1													
			MANUFACTURER'S INSTALLATION, MAINTENANCE, AND OPERATING INSTRUCTIONS	1.4C/3.1A													
			CHARACTERISTIC CURVES	1.4C/2.1													
		23 22 13	MANUFACTURER'S LITERATURE AND DATA														
			Pipe and Tubing	2.2													
			Pipe Fittings	2.3, 2.4, 2.5, 2.6													
			Valves	2.7													
			Strainers	2.8													
			Pipe Alignment Guides	2.9													
			Steam System Components	2.11													
			Gages	2.12													
			Thermometers and Test Wells	2.13													
			MANUFACTURER'S CERTIFIED DATA REPORT														
			Heat Exchangers	2.11													
			Flush Tanks	2.11													

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			COORDINATION DRAWINGS	1.4D/3.1A													
			AS-BUILT PIPING DIAGRAMS	1.4E/3.1A													
		23 23 00	SHOP DRAWINGS														
			Tubing and Fittings	2.1A-B													
			Valves	2.1C2													
			Moisture-liquid Indicators	2.1C5													
			Filter-Driers	2.1C6													
			Refrigerant and Oil	2.5													
			Pipe/Conduit Roof Penetration Cover	2.6													
			REFRIGERANT PIPING & ACCESSORIES LAYOUT	1.4A2/3.1													
		23 31 00	MANUFACTURER'S LITERATURE AND DATA														
			Rectangular Duct	2.1, 2.2, 2.3													
			Access Doors	2.3													
			Round and Flat Oval Duct Construction Details	2.1, 2.2, 2.3													
			Fire Dampers	2.4													
			Smoke Dampers	2.5													
			Combination Fire & Smoke Dampers	2.6													
			Fire Doors	2.7													
			Flexible Air Duct	2.8													
			Flexible Duct Connections	2.9													
			Sound Attenuating Units	2.1													
			Instrument Test Fittings	2.15													
			COORDINATION DRAWINGS	1.4C/3.1B1													
		23 34 00	MANUFACTURER'S LITERATURE AND DATA														
			Centrifugal Fans	2.2													
			Power Roof Ventilator	2.3													
			CERTIFIED SOUND POWER LEVELS	1.4C													
			MOTOR RATINGS	1.4D													
			ROOF CURBS	2.3													
			OPERATION AND MAINTENANCE MANUALS	1.4G													
			CERTIFIED FAN PERFORMANCE CURVES	1.4H													
		23 36 00	MANUFACTURER'S LITERATURE AND DATA														
			Water Heating Coils	2.1A1													
			Air Terminal Units & Test Data	2.2													
			OPERATION AND MAINTENANCE MANUALS	1.4D													
		23 37 00	MANUFACTURER'S LITERATURE AND DATA														
			Air Intake/Exhaust Hoods	2.1													
			Diffusers, Registers, Grilles and Accessories	2.3													
		23 40 00	MANUFACTURER'S LITERATURE AND DATA														
			Magnehelic Gages	2.4A													

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			AIR FILTER PERFORMANCE REPORTS	2.2B													
			WARRANTY	1.4D/3.3A													
		23 64 00	MANUFACTURER'S LITERATURE AND DATA														
			Centrifugal and Water Chillers	1.6B1/2.1													
			Refrigerant Vapro Detectors and Monitors	2.2													
			RUN TEST REPORT	1.6D/2.1B													
			PRODUCT CERTIFICATE	1.4E/2.1D													
			OPERATION AND MAINTENANCE MANUALS	1.6C													
		23 73 00	MANUFACTURER'S LITERATURE AND DATA														
			Air Handling Units	2.1													
			OPERATION AND MAINTENANCE MANUALS	1.4C/2.1													
			TEST PROCEDURES	1.3E/1.4D													
		23 74 13	MANUFACTURER'S LITERATURE AND DATA														
			Roof Top Air Handling Units	2.1													
			OPERATION AND MAINTENANCE MANUALS	1.4C													
			TEST PROCEDURES	1.3E/1.4D													
			COMPLETED SYSTEMS READINESS CHECKLISTS	1.4E/3.3													
			SHIPPING INFORMATION	1.4F/2.1													
		23 81 00	MANUFACTURER'S LITERATURE AND DATA														
			Unitary Air Conditioners	2.1													
			CERTIFICATION	1.4C/2.1													
			PERFORMANCE RATING	1.4D/2.1													
			OPERATION AND MAINTENANCE MANUALS	1.4E/3.6													
			COMPLETED SYSTEMS READINESS CHECKLISTS	1.4F/3.3													
		23 81 43	MANUFACTURER'S LITERATURE AND DATA														
			Unitary Heat Pumps, Air to Air	2.1													
			Corrosion Protection	2.2													
			CERTIFICATION	1.4C/2.1/2.2													
			PERFORMANCE RATING	1.4D													
			COMPLETED SYSTEMS READINESS CHECKLISTS	1.4E/3.4													
		23 82 00	MANUFACTURER'S LITERATURE AND DATA														
			Unit Heaters	2.1													
			CERTIFICATES	1.4C/2.1													
			OPERATION AND MAINTENANCE MANUSLA	1.4D/2.1													
			COMPLETED SYSTEMS READINESS CHECKLISTS	1.4E/3.4													
		23 82 16	MANUFACTURER'S LITERATURE AND DATA														
			Heating and Cooling Coils	2.1													
			INSTALLATION, OPERATING & MAINTENANCE INSTRUCTIONS	1.4C/2.1													

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			CERTIFICATION COMPLIANCE	1.4D/2.1													
			COMPLETED SYSTEMS READINESS CHECKLISTS	1.4F/3.3													
		26 05 19	PRODUCT DATA														
			Conductors and Cables	2.1													
			Splices	2.2													
			Connectors and Terminations	2.3													
			CERTIFICATIONS	1.5A2(a-b)													
		26 05 26	PRODUCT DATA														
			Ground Connections - Above Ground	2.2B(1-4)													
			Equipment Rack & Cabinet Bars	2.3													
			Ground Terminal Blocks	2.4													
			Grounding Bus Bar	2.5													
			TEST REPORTS	1.4A2													
			CERTIFICATIONS	1.4A3(a)													
		26 05 33	PRODUCT DATA														
			Wireways	2.1F													
		26 22 00	PRODUCT DATA														
			Transformers	2.1													
			OPERATION AND MAINTENANCE MANUALS	1.4A2(a-b)													
			CERTIFICATIONS	1.4A3(a-b)													
		26 24 16	PRODUCT DATA														
			Panelboard	2.1													
			Enclosures and Trims	2.2													
			Molded Case Circuit Breakers	2.3													
			SHOP DRAWINGS	1.4A1													
			OPERATION AND MAINTENANCE MANUALS	1.4A2(a-b)													
			CERTIFICATIONS	1.4A3(a-b)													
		26 27 26	PRODUCT DATA														
			Receptacles	2.1													
			Toggle Switches	2.2													
			Wall Plates	2.4													
			Surface Mulitple-Outlet Assemblies	2.5													
			SHOP DRAWINGS	1.4A1(a-b)													
			OPERTATION AND MAINTENANCE MANUALS	1.4A2(a-b)													
			CERTIFICATIONS	1.4A3(a-b)													
		26 29 21	PRODUCT DATA														
			Fused Switches Rated 600 Amperes and Less	2.1													
			Unfused Switches Rates 600 Amperes and Less	2.2													
			Fused Switches Rated Over 600 Ampers to 1200 Amperes	2.3													

Submittal Register																	CONTRACT NUMBER	590-012
Title & Location																	Contractor	
CONSTRUCT 2ND FLOOR ADDITION ON BLDG. 110B, VA MEDICAL CENTER, HAMPTON, VA																		
						Contractor Schedule Dates			Contractor Action		Approving Authority							
Activity No.	Transmittal No.	Specification Section	Description of Item Submitted	Paragraph #	Classification Govt or A/.E Review	Submit	Approval Needed By	Material Needed By	Action Code	Date of Action	Date Fwd to Appr Auth ---- Date Rcd from Contr	Date FWD to other Reviewer	Date RCD from other Reviewer	Action Code	Date of Action	Mailed to Contr --- Date Rcd from Appr Auth	Remarks
			Motor Rated Toggle Switches	2.4													
			Cartridge Fuses	2.5													
			Separately-Enclosed Circuit Breakers	2.6													
			SHOP DRAWINGS	1.4A1(a-c)													
			OPERATION AND MAINTENANCE MANUALS	1.4A2(a-b)													
			CERTIFICATIONS	1.4A3(a-b)													
		26 41 00	SHOP DRAWINGS	1.4A1(a-c)													
			PRODUCT DATA	2.1													
		26 51 00	PRODUCT DATA														
			Lighting Fixtures	2.1													
			LED Exit Light Fixtures	2.2													
			LED Light Fixtures	2.3													
		27 05 26	PRODUCT DATA														
			Grounding and Bonding Conductors	2.1													
			Telecommunications System Ground Busbars	2.3													
			Ground Connections	2.4													
			Equipment Rack and Cabinet Ground Bars	2.5													
			Ground Terminal Blocks	2.6													
			Splice Case Ground Accessories	2.7													
			CERTIFICATIONS	1.3D													
			SHOP DRAWINGS	1.3B													
			TEST REPORTS	1.3C													
		27 05 33	PRODUCT DATA														
			Wireways	2.1F													
		27 10 00	PRODUCT DATA														
			Communication and Signal Wiring	2.2													
		27 15 00	Record Wiring Diagrams	1.5H													
			Surveys	1.5I													
			CERTIFICATIONS	1.5F													
		28 31 00	**PRODUCT DATA**														
			Mantenance and Operating Data	1.4													
			Cerfiticates	1.4													
			SHOP DRAWINGS														
			Working drawings	1.4													
			Wiring Diagrams	1.4													
			FINAL DOCUMENT SUBMITTALS														
			As-built drawings	1.4													
			Maintenance and Operating Data	1.4													
			Certificates	1.4													

Submittal Register

CONTRACT NUMBER 590-012

Title & Location: CONSTRUCT 2ND FLOOR ADDITION ON BLDG. 110B, VA MEDICAL CENTER, HAMPTON, VA

Contractor:

						Contractor Schedule Dates			Contractor Action		Approving Authority						
Activity No.	Transmittal No.	Specification Section	Description of Item Submitted	Paragraph #	Classification Govt or A/.E Review	Submit	Approval Needed By	Material Needed By	Action Code	Date of Action	Date Fwd to Appr Auth ---- Date Rcd from Contr	Date FWD to other Reviewer	Date RCD from other Reviewer	Action Code	Date of Action	Mailed to Contr --- Date Rcd from Appr Auth	Remarks
			Instruction Manual	1.4													
			OPERATING & PERFORMANCE TESTS														
			Preliminary Inspections	3.3													
			Final Inspections	3.4													

SECTION 01 35 26

SAFETY

REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning

A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers 30-
2012.....Flammable and Combustible Liquids Code
51B-2014.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work 70-
2014.....National Electrical Code
70B-2013.....Recommended Practice for Electrical Equipment

Maintenance

70E-2012 .....Standard for Electrical Safety in the Workplace 99-2012.....Health Care Facilities Code
241-2013.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General Industry
29 CFR 1926 .....Safety and Health Regulations for Construction Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

1.2 DEFINITIONS:

A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his

ability to solve or resolve problems relating to the subject matter, the work, or the project.

C. High Visibility Accident. Any mishap which may generate publicity or high visibility.

D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

1. Death, regardless of the time between the injury and death, or the length of the illness;

2. Days away from work (any time lost after day of injury/illness onset);

3. Restricted work;

4. Transfer to another job;

5. Medical treatment beyond first aid;

6. Loss of consciousness; or

7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws,

criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

1.4 ACCIDENT PREVENTION PLAN (APP):

The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

A. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.

2. Address both the Prime Contractors and the subcontractors work operations.

3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.

4. Address all the elements/sub-elements and in order as follows:

   a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:

      1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);

2) Plan approver (company/corporate officers authorized to obligate the company);

3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

b. **BACKGROUND INFORMATION**. List the following:

1) Contractor;

2) Contract number;

3) Project name;

4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

c. STATEMENT OF SAFETY AND HEALTH POLICY. Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.

d. **RESPONSIBILITIES AND LINES OF AUTHORITIES**. Provide the following:

1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;

2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.

3) The names of Competent and/or Qualified Person(s) and proof of

competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;

4) Requirements that no work shall be performed unless a designated competent person is present on the job site;

5) Requirements for pre-task Activity Hazard Analysis (AHAs);

6) Lines of authority;

7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. **SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

1) Identification of subcontractors and suppliers (if known);

2) Safety responsibilities of subcontractors and suppliers.

f. **TRAINING.**

1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.

2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc…) and any requirements for periodic retraining/recertification are required.

3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.

4) OSHA 10-hour training is required for all workers on site and

the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.

1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.

2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. ACCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the Contracting Officer Representative:

1) Exposure data (man-hours worked);

2) Accident investigations, reports, and logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

1) Emergency response ;

2) Contingency for severe weather;

3) Fire Prevention ;

4) Medical Support;

5) Posting of emergency telephone numbers;

6) Prevention of alcohol and drug abuse;

7) Site sanitation (housekeeping, drinking water, toilets);

8) Night operations and lighting ;

9) Hazard communication program;

10) Welding/Cutting "Hot" work ;

11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);

12) General Electrical Safety

13) Hazardous energy control (Machine LOTO);

14) Site-Specific Fall Protection & Prevention;

15) Excavation/trenching;

16) Asbestos abatement;

17) Lead abatement;

18) Crane Critical lift;

19) Respiratory protection;

20) Health hazard control program;

21) Radiation Safety Program;

22) Abrasive blasting;

23) Heat/Cold Stress Monitoring;

24) Crystalline Silica Monitoring (Assessment);

25) Demolition plan (to include engineering survey);

26) Formwork and shoring erection and removal;

27) PreCast Concrete.

B. Submit the APP to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

C. Once accepted by the Contracting Officer Representative the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

D. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS):

A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to

eliminate or reduce each hazard to an acceptable level of risk.

C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA.

Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.

2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).

a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.

b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.

3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be

used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative.

1.6 PRECONSTRUCTION CONFERENCE:

A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

A. The Prime Contractor shall designate a minimum of one SSHO at each

project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

C. These Competent Persons can have collateral duties as the subcontractor’s superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

E. The repeated presence of uncontrolled hazards during a contractor’s work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of

construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.

C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.

D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.

E. Submit training records associated with the above training requirements to the
Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.

F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.

1. Results of the inspection will be documented with tracking of the identified hazards to abatement.

2. The Contracting Officer Representative will be notified immediately prior to start of the inspection and invited to accompany the inspection.

3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.

4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer Representative within one week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

A. Notify the Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility

Accidents, property damage equal to or greater than $5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative determine whether a government investigation will be conducted.

B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least $20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Contracting Officer Representative within 5 calendar days of the accident. The Contracting Officer representative will provide copies of any required or special forms.

C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative monthly.

D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly.The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Mandatory PPE includes:

1. Hard Hats – unless written authorization is given by the

Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.

2. Safety glasses - unless written authorization is given by the Contracting Officer Representative appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.

3. Appropriate Safety Shoes – based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative.

4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas.

Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Contracting Officer Representative before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the COR. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class I**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1. Class I requirements:

   a. During Construction Work:

      1) Notify the Contracting Officer Representative.

      2) Execute work by methods to minimize raising dust from construction operations.

      3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.

   b. Upon Completion:

      1) Clean work area upon completion of task

      2) Notify the Contracting Officer Representative.

B. Products and Materials:

1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes

2. Barrier Doors: Self Closing Two-hour solid core wood in steel frame, painted

3. Dust proof two-hour drywall

4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer’s instructions.

5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose

6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36

inches

7. Disinfectant: Hospital-approved disinfectant or equivalent product

8. Portable Ceiling Access Module

C. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

D.A dust control program will be establish and maintained as part of the contractor’s infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to Facility CSC for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

E. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.

F. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.

2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.

3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center

area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.

5. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.

7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

G. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.

3. All new air ducts shall be cleaned prior to final inspection.

H. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.

2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary

3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.

2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.

3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before

being allowed to return to work on VHA property.

1.14 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

D. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide 1 hour rated separations between construction areas the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, 1 hour fire/smoke rated doors with self-closing devices.

2. Install two-hour temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.

3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative.

G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative.

H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

J. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241. K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.

L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.

M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Contracting Officer Representative.

N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

O. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

P. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J – General Environmental Controls, 29 CFR Part 1910 Subpart S – Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities

will be developed, reviewed, and accepted prior to the start of that work.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.

2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.

3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Contracting Officer Representative.

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alterative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

E. Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

1.16 FALL PROTECTION

A. The fall protection (FP) threshold height requirement is 6 ft. (1.8

m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.

2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.

3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.

4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.

B. The fall protection (FP) threshold height requirement is 6 ft. (1.8 m) as stated in Section 1.16.

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.

1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.

2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.

3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.

4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person's name and signature;

2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft. (6 m) in height, positive fall protection shall be used.

1.18 CRANES

A. All crane work shall comply with 29 CFR 1926 Subpart CC.

B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.

C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.

D. Crane operators shall not carry loads

1. over the general public or VAMC personnel

2. over any building unless

a. the top two floors are vacated

b. or overhead protection with a design live load of 300 psf

is provided

1.19 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.20 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from COR at least 12 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.21 LADDERS

A. All Ladder use shall comply with 29 CFR 1926 Subpart X.

B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.

C. Manufacturer safety labels shall be in place on ladders

D. Step Ladders shall not be used in the closed position

E. Top steps or cap of step ladders shall not be used as a step

F. Portable ladders, used as temporary access, shall extend at least 3 ft. (0.9 m) above the upper landing surface.

1. When a 3 ft. (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.

2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.22 FLOOR & WALL OPENINGS

A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.

B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. Skylights located in floors or roofs are considered floor or roof hole/openings.

C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.

1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.

2. Covers shall be secured when installed, clearly marked with the word “HOLE”, “COVER” or “Danger, Roof Opening-Do Not Remove” or color-coded or equivalent methods (e.g., red or orange “X”). Workers must be made aware of the meaning for color coding and equivalent methods.

3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.

4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.

5. Workers are prohibited from standing/walking on skylights.

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VHA Construction Site

Safety Review Checklist

Project: _____ Date: _____
Contractor: _____ Certifier Signature: _____ Time: _____

All Contractor personnel and Subcontractor employees are responsible to conduct work activities in a safe and healthful manner for their health and well-being as well VHA personnel. The purpose of this Site Safety Review is to increase the Contractor/Subcontractors awareness of the need for safe work habits and a positive attitude toward loss prevention and control**. Below columns marked with "NC" answers require the Contractor/Subcontractors implementation of corrective action plans. Additional comments/actions will be described on additional pages to supplement this report.**

Safety & Health General	**OK**	**NC**	**N/A**	**Concrete Operations**	**OK**	**NC**	**N/A**
1. Safety Program / Injury Illness Protection Plan				50. Cement/Silica dust exposures			
2. Orientation/Code of Safe Practices/Badges				51. Cutting Sawing/Grinding Controls			
3. Toolbox Meetings/Pre-Job Safety				52. PPE utilized by Crew			
4. Postings (OSHA) (Project Info/POC)				53. Wall or Structure Supported			
5. Emergency Numbers/First Aid				54. Pumps/equipment set-up/ cond.			
6. Toilets/ Hand Wash/Drinking Water				**Ladders**			
Environment				55. Ladder Conditions			
7. Ventilation, incl negative air/HEPA filtration				56. 3' Above Landing			
8. Illumination				57. Braced & Tied			
9. Integrity of Dust Control and containment				58. A-Frame Step Ladder Set Up			
10. Openings Guarded/Covered-Marked				59. Correct Height			
11. Stairs/Walkways Guarded & Accessible				60. Proper Use			
12. Rebars Capped				**Scaffolds/Shoring (Interior/Exterior)**			
13. Equipment/Material Storage (SDS Available)				61. Current certified installation doc			
14. Traffic/Public Safety				62. Planks/toe boards			
15. 1 or 2 hr. fire separation based upon ILSM				63. Railed Properly			
16. Construction Warning Signs Posted				64. Tied to Structure			
17. Housekeeping				65. Ladder Access			
18. Emergency Exits – Clear / Unlocked				66. Daily Inspections			
19. ILSM in place – Exits Blocked/Locked				67. Users trained/Competent person			
Electrical Safety				68. Falling Object Protection			
20. Cords, Plugs Conditions, Surge Protectors				**Excavations/Trench**			
21. GFI Boxes & Grounding				69.Daily Inspections/Competent Person			
22. Overhead Lines protected/marked/spotter				70.Shored/sloped > 5' or soil cond.			
23. Lock out Tag Out				71. Spoil Piles at least 2' from edge			
24. Power/Generator/breaker panels secured				72. Underground Line located/potholed			
Personal Protection (PPE)				73. Barricades/protective measures			
25. Hard Hats				74. Ladder every 25' & after 4' deep			
26. Eye & Face Protection				**Vehicle/Equipment Operations**			
27. Ear Protection				75. Seat Belts by Operators			
28. Gloves/Clothing				76. Back Up Alarms – all Equipment			
29. Footwear				77. Reflective garments/PPE			
30. Respiratory (Dust/Canister Masks)				78. Personal cars in designated areas			
Site Security				79. Forklift operators trained			
31. Fencing				80. Flagmen/Traffic Control			
32. Security				**Scissors/Zoom Booms/Lift Trucks**			
33. Entrance/Exit				81. Controls Operative			
Hand/ Power/Powder Actuated Tools				82. Safety Chains in Place			
34. Guards attached/functional				83. Harness & Lanyards (JLG's)			
35. Grounded Properly				84. Operator Certification			
36. Working Properly				85. Visual Inspection			
37. Trained or Certified Operators/PPE				86. Fluid Levels (Oil, Water)			
Fire Protection				87. Brakes/Lights/Back up Alarm(s)			
38. Fire Extinguishers checked/accessible				88. Gauges – Operative			
39. Alarm/Detection System in Place				89. Scheduled Maintenance			
40. Smoking (No Smoking)				**Welding & Cutting**			
41. Hot Work Permits approved/current				90. Approved Hot Work Permit			
42. Flammable/Combustible Material				91. Cylinders – Use & Segregation			
Fall Protection				92. Torches,Horses,Gauges,PPE,etc			

43. Use of Fall Protection above 6’				93. Weld Cables, Holders & Grounds			
44. Floor openings/holes securely covered				94. Fire Protection (Task Work)			
45. Perimeter/Interior Shaft Guardrails				**Personnel Hoists & Cranes**			
46. Falling material/objects				95. Inspections & Maintenance			
47. Trained on Use – Competent Person				96. Crane Set Up & Swing Protection			
48. Handrails for stairs 4 or more steps				97. Rigging & Loads Secured			
49. Fall Protection Equipmt in place/Inspected.				98. Certified Operator			

Legend: OK = Condition of non-compliance was not identified; NC = Needs Correction; N/A = Not Applicable

Item #	Corrective action	Plan date	Date completed

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the contractor. The A/E of record shall witness all testing performed by the contractor.

1.2 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates

T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop

T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method

C. American Concrete Institute (ACI):

506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete

D. American Society for Testing and Materials (ASTM):

A325-10; Errata 2013....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A370-12a.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products

A416/A416M-2012.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

A490-12.....Standard Specification for Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C109/C109M-2013.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates

C138/C138M-2013a.....Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete

C140-2013a.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

C143/C143M-2012.....Standard Test Method for Slump of Hydraulic Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method

C330/C330M-2013.....Standard Specification for Lightweight Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural Lightweight Concrete

C780-2012a.....Standard Test Method for Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry

C1019-2013.....Standard Test Method for Sampling and Testing Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete

C1077-2014.....Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation

C1314-2012.....Standard Test Method for Compressive Strength of Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve

D1143/D1143M-07; R 2013.Standard Test Methods for Deep Foundations Under Static Axial Compressive Load

D1188-07e2010.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-2012.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft3 (2,700 KNm/m3))

D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil

D2167-08.....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass

D2974-2013.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

D3666-2013.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials

D3740-2012a.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction

D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

E164-2013.....Standard Practice for Contact Ultrasonic Testing of Weldments

E329-2013b.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection
E543-2013.....Standard Specification for Agencies Performing Non-Destructive Testing
E605-93(R2011).....Standard Test Methods for Thickness and Density of Sprayed Fire Resistive Material (SFRM) Applied to Structural Members
E709-08.....Standard Guide for Magnetic Particle Examination
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor Levelness Numbers

E. American Welding Society (AWS):
D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and is required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.

C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONCRETE:

A. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor’s expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m^3 (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COR make three cylinders for each 80 m^3 (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day’s pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m^3 (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m^3 (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.

10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations to the COR.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
    a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
    a. Monitor and record amount of water added at project site.
    b. Observe minimum and maximum mixing times.

C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or

testing, in which case it shall be discarded and strength of spare cylinder shall be used.

2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
   a. Cylinder identification number and date cast.
   b. Specific location at which test samples were taken.
   c. Type of concrete, slump, and percent air.
   d. Compressive strength of concrete in MPa (psi).
   e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
   f. Weather conditions during placing.
   g. Temperature of concrete in each test cylinder when test cylinder was molded.
   h. Maximum and minimum ambient temperature during placing.
   i. Ambient temperature when concrete sample in test cylinder was taken.
   j. Date delivered to laboratory and date tested.

3.5 REINFORCEMENT:

A. Review mill test reports furnished by Contractor.

3.6 MASONRY:

A. Mortar Tests:
   1. Laboratory compressive strength test:
      a. Comply with ASTM C780.
      b. Obtain samples during or immediately after discharge from batch mixer.
      c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
      d. Test one sample at 7 days and 2 samples at 28 days.
   2. Two tests during first week of operation; one test per week after initial test until masonry completion.

B. Grout Tests:
   1. Laboratory compressive strength test:
      a. Comply with ASTM C1019.
      b. Test one sample at 7 days and 2 samples at 28 days.
      c. Perform test for each 230 m^2 (2500 square feet) of masonry.

C. Masonry Unit Tests:
   1. Laboratory Compressive Strength Test:
      a. Comply with ASTM C140.
      b. Test 3 samples for each 460 m^2 (5000 square feet) of wall area.

3.7 STRUCTURAL STEEL:

A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
3. Approve welder qualifications by certification or retesting.
4. Approve procedure for control of distortion and shrinkage stresses.
5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:
   a. Inspect welding equipment for capacity, maintenance and working condition.
   b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
   c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
   d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
   e. Measure 25 percent of fillet welds.
   f. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
   g. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
   h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
   i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
   a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.

b. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
c. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
d. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COR.

3.8 STEEL DECKING:

A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.9 SHEAR CONNECTOR STUDS:

A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.10 SPRAYED-ON FIREPROOFING:

A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
B. Obtain a copy of approved submittals from COR.
C. Use approved installation in test areas as criteria for inspection of work.
D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
   1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
E. Location of test areas for field tests as follows:

1. Thickness: Select one bay per floor, or one bay for each 930 m^2 (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
2. Density: Take density determinations from each floor, or one test from each 930 m^2 (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.

F. Submit inspection reports, certification, and instances of noncompliance to COR.

3.11 TYPE OF TEST:

A. Technical Personnel:(Minimum 6 months)

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.

C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:

1. Waste Management Plan development and implementation.
2. Techniques to minimize waste generation.
3. Sorting and separating of waste materials.
4. Salvage of existing materials and items for reuse or resale.
5. Recycling of materials that cannot be reused or sold.

D. At a minimum the following waste categories shall be diverted from landfills:

1. Soil.
2. Inerts (eg, concrete, masonry and asphalt).
3. Clean dimensional wood and palette wood.
4. Green waste (biodegradable landscaping materials).
5. Engineered wood products (plywood, particle board and I-joists, etc).
6. Metal products (eg, steel, wire, beverage containers, etc).
7. Cardboard, paper and packaging.
8. Bitumen roofing materials.
9. Plastics (eg, ABS, PVC).
10. Carpet and/or pad.
11. Gypsum board.
12. Insulation.

13. Paint.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
2. Packaging used for construction products.
3. Poor planning and/or layout.
4. Construction error.
5. Over ordering.
6. Weather damage.
7. Contamination.
8. Mishandling.
9. Breakage.

B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.

C. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

D. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website http://www.wbdg.org provides a Construction Waste Management Database that contains information on companies that haul. Collect, and process recyclable debris from construction projects.

E. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to

be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

F. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.

G. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.

B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.

C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.

D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.

E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).

F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.

G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.

H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the

purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.

L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.

2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.

M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.

O. Return: To give back reusable items or unused products to vendors for credit.

P. Salvage: To remove waste materials from the site for resale or re-use by a third party.

Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.

R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.

S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:

1. Procedures to be used for debris management.

2. Techniques to be used to minimize waste generation.

3. Analysis of the estimated job site waste to be generated:

a. List of each material and quantity to be salvaged, reused, recycled.

b. List of each material and quantity proposed to be taken to a landfill.

4. Detailed description of the Means/Methods to be used for material handling.

a. On site: Material separation, storage, protection where applicable.

b. Off site: Transportation means and destination. Include list of materials.

1) Description of materials to be site-separated and self-hauled to designated facilities.

2) Description of mixed materials to be collected by designated waste haulers and removed from the site.

c. The names and locations of mixed debris reuse and recycling facilities or sites.

d. The names and locations of trash disposal landfill facilities or sites.

e. Documentation that the facilities or sites are approved to receive the materials.

B. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.

C. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be made available to the COR or GEMS Coordinator upon request.

PART 2 - PRODUCTS

2.1 MATERIALS

A. List of each material and quantity to be salvaged, recycled, reused.

B. List of each material and quantity proposed to be taken to a landfill.

C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

A. Provide all necessary containers, bins and storage areas to facilitate effective waste management. Containers shall be completely covered at the end of each workday.

B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.

B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, and invoices. Include the net total costs for each disposal.

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SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.

B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 26, Division 27, and Division 28 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.

C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.

D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 7, Division 8, Division 26, Division 27, and Division 28 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.

E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA’s operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contact documents and according to the manufacturer's recommendations.
2. Verify and document proper integrated performance of equipment and systems.
3. Verify that Operations & Maintenance documentation is complete.
4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
6. Document the successful achievement of the commissioning objectives listed above.

F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the COR as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.

B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA COR and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the COR.

C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.

D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification must be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent will be delivered to the COR and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or COR will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or COR, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

C. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 SUMMARY

A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

C. The commissioning activities have been developed to support the Green Buildings Initiative's Green Globes rating program and to support delivery of project performance in accordance with the VA requirements developed for the project.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist

List of Acronyms	
Acronym	Meaning
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA COR
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself.. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused

for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (http://www.wbdg.org/resources/cobie.php)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a

system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also – Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved

issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns – and their resolution – that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
System	**Description**
Building Exterior Closure	
Superstructure	Floor construction, roof construction, sunshades, connections to adjacent structures
Exterior Closure	Exterior walls, exterior windows, exterior doors, louvers, grilles and sunscreens,
Roofing	Roof system (including parapet), roof openings (skylights, pipe chases, ducts, equipment curbs, etc.)
Note:	The emphasis on commissioning the above building envelope systems is on control of air flow, heat flow, noise, infrared, ultraviolet, rain penetration, moisture, durability, security, reliability, constructability, maintainability, and sustainability.
Fire Suppression	
Fire Sprinkler Systems	Wet pipe system, dry pipe system, pre-action system, special agent systems
Plumbing	
Domestic Water Distribution	Booster pumps, backflow preventers,
Medical Gas Systems (other than Medical Air Systems)	Medical gas (oxygen, nitrogen, nitrous oxide, etc.) tank/manifold systems, outlet certification, cross-connection verification
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Chillers, Cooling Towers, Boilers, Generators, etc. will be commissioned as part of the system commissioning
Direct Digital Control System**	Operator Interface Computer, Operator Work Station (including graphics, point mapping, trends, alarms), Network Communications Modules and Wiring, Integration Panels.

Systems To Be Commissioned	
System	**Description**
Chilled Water System**	Chillers (centrifugal, rotary screw, air-cooled), pumps (primary, secondary, variable primary), VFDs associated with chilled water system components, DDC Control Panels (including integration with Building Control System)
Condenser Water System**	Pumps
HVAC Air Handling Systems**	Air handling Units, packaged rooftop AHU, Outdoor Air conditioning units, humidifiers, DDC control panels
HVAC Ventilation/Exhaust Systems	General exhaust, toilet exhaust, laboratory exhaust, isolation exhaust, room pressurization control systems
HVAC Terminal Unit Systems**	VAV Terminal Units, CAV terminal units, fan coil units, fin-tube radiation, unit heaters
Decentralized Unitary HVAC Systems*	Split-system HVAC systems, controls, interface with facility DDC
Hydronic Distribution Systems	Pumps, DDC control panels, heat exchangers,
Electrical	
Electrical System Protective Device Study	Review reports, verify field settings consistent with Study
Low-Voltage Distribution System	Normal power distribution system, Life-safety power distribution system, critical power distribution system, equipment power distribution system, switchboards, distribution panels, panelboards, verify breaker testing results (injection current, etc)
Lighting & Lighting Control** Systems	Emergency lighting, occupancy sensors, lighting control systems, architectural dimming systems

Systems To Be Commissioned	
System	**Description**
Electronic Safety and Security	
Fire Detection and Alarm System	100% device acceptance testing, battery draw-down test, verify system monitoring, verify interface with other systems.
Table Notes	
** Denotes systems that LEED requires to be commissioned to comply with the LEED Fundamental Commissioning pre-requisite.	

1.8 COMMISSIONING TEAM

A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by Contractor:

1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.
3. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The Contractor will engage the CxA under a separate contract.

1.9 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.

B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.

C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform

commissioning team activities including, but not limited to, the following:

1. Participate in commissioning coordination meetings.
2. Conduct operation and maintenance training sessions in accordance with approved training plans.
3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.10 COMMISSIONING AGENT'S RESPONSIBILITIES

A. Organize and lead the commissioning team.

B. Prepare the commissioning plan.

C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.

D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for

operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.

F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.

G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.

H. Coordinate Systems Functional Performance Testing schedule with the Contractor.

I. Witness selected systems startups.

J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.

K. Witness and document Systems Functional Performance Testing.

L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.

M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents.

N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.

O. Prepare commissioning Field Observation Reports.

P. Prepare the Final Commissioning Report.

Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility

staff in developing reports, documents and requests for services to remedy outstanding problems.

R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.11 COMMISSIONING DOCUMENTATION

A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:

1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
3. Identification of systems and equipment to be commissioned.
4. Schedule of Commissioning Coordination meetings.
5. Identification of items that must be completed before the next operation can proceed.
6. Description of responsibilities of commissioning team members.
7. Description of observations to be made.
8. Description of requirements for operation and maintenance training.
9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
12. Preliminary Systems Functional Performance Test procedures.

B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA,

Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.

E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.

F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating an Commissioning Issues Log Entry:
   a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
   b. Assign a descriptive title for the issue.
   c. Identify date and time of the issue.
   d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
   e. Identify system, subsystem, and equipment to which the issue applies.
   f. Identify location of system, subsystem, and equipment.
   g. Include information that may be helpful in diagnosing or evaluating the issue.
   h. Note recommended corrective action.
   i. Identify commissioning team member responsible for corrective action.
   j. Identify expected date of correction.
   k. Identify person that identified the issue.
2. Documenting Issue Resolution:
   a. Log date correction is completed or the issue is resolved.
   b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
   c. Identify changes to the Contract Documents that may require action.
   d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
   e. Identify person(s) who corrected or resolved the issue.
   f. Identify person(s) verifying the issue resolution.

G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and

performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5, Commissioning Issues Log.
6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
   1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
   2. Reference to Final Commissioning Plan.
   3. Reference to Final Commissioning Report.
   4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.12 SUBMITTALS

A. Preliminary Commissioning Plan Submittal: The Commissioning Agent shall prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is provided for information only. It shall contain preliminary information about the following commissioning activities:
   1. The Commissioning Team: A list of commissioning team members by organization.
   2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
   3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
   4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
   5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
   6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
   7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during

Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.

B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.

C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.

D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.

E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.

F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA COR with copies to the Contractor and Architect.

G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.

H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.

I. Data for Commissioning:

1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned

equipment or system to fulfill requirements of the Commissioning Plan.

1.13 COMMISSIONING PROCESS

A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.

B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.

C. Within 30 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.14 QUALITY ASSURANCE

A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.

B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.15 COORDINATION

A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their

contracted responsibilities and meet the objectives of the contract documents.

B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process.

C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.

D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.

F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.

B. Data logging equipment and software required to test equipment shall be provided by the Contractor.

C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent COR = COR A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with OGC's, AHJ, Vendors, etc. to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	TAB Plan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	

Construction Phase		CxA = Commissioning Agent COR = COR A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent COR = COR A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	
Coordination	Coordinate with OGC's, AHJ, Vendors, etc. to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	

Acceptance Phase		CxA = Commissioning Agent COR = COR A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	COR	A/E	PC	O&M	Notes
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
   a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
   b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
   a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
   b. The full startup plan shall at a minimum consist of the following items:
      1) The Pre-Functional Checklists.
      2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
      3) The manufacturer's normally used field checkout sheets.
   c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.

d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

3. Sensor and Actuator Calibration
   a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
   b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup
   a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
   b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
   c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
   d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as

soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.

C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 DDC SYSTEM TRENDING FOR COMMISSIONING

A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.

B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers – Critical, Priority, and Maintenance.

1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.

C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.

D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the COR and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing – Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical

plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the COR. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the COR, prior to the execution of Systems Functional Performance Testing.

2. Dynamic plotting – The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Setpoint	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidity	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min
Unoccupied Override	DI	COV	12 hours	3 days	M	N/A	12 Hours
Damper Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		

Unit Heater Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Heating Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Unit Heater ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Domestic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Domestic HW Setpoint WH-1	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Setpoint WH-2	AI	15 Minute	12 Hours	3 days	N/A		

Domestic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	C	> 135 oF	10 Min
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	P	±5°F from SP	10 Min
Dom. Circ. Pump #1 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #2 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Dom. Circ. Pump #2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Domestic HW Start/Stop	DO	COV	12 Hours	3 days	N/A		

Hydronic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
System HWS Temperature	AI	15 min	12 hours	3 days	C	±5°F from SP	10 Min
System HWR Temperature	AI	15 min	12 hours	3 days	M	±15°F from SP	300 Min
HX-1 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Leaving Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
System Flow (GPM)	AI	15 min	12 hours	3 days	N/A		
System Differential Pressure	AI	15 min	12 hours	3 days	P	±10% from SP	8 Min
HW Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 1 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 2 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		

Hydronic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Steam Station #1 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station Bypass Valve Position	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HW Pump 2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HWR #1 Valve	DO	COV	12 Hours	3 days	N/A		
HWR #2 Valve	DO	COV	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Chiller 1 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 1 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Primary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Primary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Detector	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Exhaust Fan Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Emergency Shutdown	DI	COV	12 Hours	3 days	P	True	1 Min
Primary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Refrigerant Exhaust Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		

Condenser Water System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Chiller 1 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Condenser Water Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Condenser Water Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Outdoor Air Wet Bulb	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 1 Condenser Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the COR and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning

documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	**Calibration Frequency**	**O&M Calibration Procedure Reference**
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

1. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.5 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.

B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze

condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:

1. System and equipment or component name(s)
2. Equipment location and ID number
3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
4. Date
5. Project name
6. Participating parties
7. A copy of the specification section describing the test requirements
8. A copy of the specific sequence of operations or other specified parameters being verified
9. Formulas used in any calculations
10. Required pretest field measurements

11. Instructions for setting up the test.
12. Special cautions, alarm limits, etc.
13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
15. A section for comments.
16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.

E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F),

temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.

5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.

F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.

G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been

satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.

K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:

a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor’s response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.

b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:

a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor’s response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.

b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.

c. The Commissioning Agent will document the resolution process.

d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract

Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.7 DEFERRED TESTING

A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen

Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.8 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's COR, VA’s Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.

B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:

1. Review the Contract Documents.
2. Review installed systems, subsystems, and equipment.
3. Review instructor qualifications.
4. Review instructional methods and procedures.
5. Review training module outlines and contents.
6. Review course materials (including operation and maintenance manuals).
7. Review and discuss locations and other facilities required for instruction.
8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
   1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
   2. Qualification Data: Submit qualifications for facilitator and/or instructor.
   3. Attendance Record: For each training module, submit list of participants and length of instruction time.
   4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
   5. Demonstration and Training Recording:
      a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
      b. Video Format: Provide high quality color DVD color on standard size DVD disks.
      c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
      d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
      e. Submit two copies within seven days of end of each training module.
   6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:
1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Training Execution:
1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
2. Instruction:
   a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
   b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
      1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
      2) The VA will furnish an instructor to describe VA's operational philosophy.

3) The VA will furnish the Contractor with names and positions of participants.

3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

----- END -----

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

A. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

C. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

D. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

E. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

C. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

D. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

E. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

1. No wall or part of wall shall be permitted to fall outwardly from structures.
2. Maintain at least one stairway in each structure in usable condition to highest remaining floor. Keep stairway free of obstructions and debris until that level of structure has been removed.
3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

F. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.

G. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

A. Demolish and remove outside utility service lines shown to be removed.

B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
   1. As required for installation of new utility service lines.

B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him

daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

C. Remove and legally dispose of all materials from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. Materials that are discovered to be hazardous shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.

B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.

C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).

B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.

C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).

D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).

3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

A. ACI SP-66 – ACI Detailing Manual.

B. ACI 318 - Building Code Requirements for Reinforced Concrete.

C. ACI 301 – Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings: Reinforcing steel: Complete shop drawings

C. Mill Test Reports:

1. Reinforcing Steel.
2. Cement.

D. Manufacturer's Certificates:

1. Abrasive aggregate.
2. Lightweight aggregate for structural concrete.
3. Air-entraining admixture.
4. Chemical admixtures, including chloride ion content.
5. Waterproof paper for curing concrete.
6. Liquid membrane-forming compounds for curing concrete.
7. Non-shrinking grout.
8. Liquid hardener.
9. Waterstops.
10. Expansion joint filler.
11. Adhesive binder.

E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.

F. Test Report for Concrete Mix Designs: Trial mixes including water-cement fly ash ratio curves, concrete mix ingredients, and admixtures.

G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, number of floors to be re-shored and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by COR (see FORMWORK) or Contractor.

1.7 DELIVERY, STORAGE, AND HANDLING:

A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.

B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.

C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.

B. Agenda: Includes but is not limited to:

1. Submittals.
2. Coordination of work.
3. Availability of material.
4. Concrete mix design including admixtures.
5. Methods of placing, finishing, and curing.
6. Finish criteria required to obtain required flatness and levelness.
7. Timing of floor finish measurements.
8. Material inspection and testing.

C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.

D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 MOCK-UP:

A. In addition to the other specified samples and tests, construct a mock-up using the materials, reinforcing, forming system and construction methods proposed for use in exposed architectural concrete.

B. Construct the mock-up with at least a 2.5 m by 2.5 m (8 feet by 8 feet) exposed surface and suitable foundations. Include the following where applicable: Control joints, reglets, recesses or other typical architectural details.

C. Before casting the mock-up, submit full detailed Shop Drawings of the mock-up formwork for review by the Architect. Perform all necessary preliminary tests to ensure that concrete used for the mock-up will exactly match the approved sample in color and texture.

D. Perform the surface treatment proposed for use on one or more areas not less than 300 mm by 300 mm (1 foot by 1 foot) on the back side of the mock-up to establish the texture of finish required by the Architect. Repeat as required until a sample satisfactory to the Architect has been obtained.

E. Treat the finished front surface of the mock-up to produce a uniform appearance similar in every respect to the approved sample area.

F. The completed mock-up shall be inspected by the Architect. Failure of the mock-up to match the approved sample will require the construction of further mock-ups until approval is obtained. Remove rejected mock-ups immediately.

G. Maintain the approved mock-ups in good condition at the job site until all architectural concrete surfaces have been completed and approved by the Architect. Remove the mock-up from the site after completion of the above.

1.10 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary

211.1-91(R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete

211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete

214R-11.....Guide to Evaluation of Strength Test Results of Concrete

301-10.....Standard Practice for Structural Concrete

304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete

305.1-06.....Specification for Hot Weather Concreting

306.1-90(R2002).....Standard Specification for Cold Weather Concreting

308.1-11.....Specification for Curing Concrete

309R-05.....Guide for Consolidation of Concrete

318-11.....Building Code Requirements for Structural Concrete and Commentary

347-04.....Guide to Formwork for Concrete

SP-66-04.....ACI Detailing Manual

C. American National Standards Institute and American Hardboard Association (ANSI/AHA):

A135.4-2004.....Basic Hardboard

D. American Society for Testing and Materials (ASTM):

A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement

A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete

A615/A615M-09.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A706/A706M-09.....Standard Specification for Low Alloy Steel Deformed and Plain Bars for Concrete Reinforcement

A767/A767M-09.....Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement

A775/A775M-07.....Standard Specification for Epoxy Coated Reinforcing Steel Bars

A820-11.....Standard Specification for Steel Fibers for Fiber Reinforced Concrete

A996/A996M-09.....Standard Specification for Rail Steel and Axle Steel Deformed Bars for Concrete Reinforcement

C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the field

C33/C33M-11A.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10.....Standard Test Method for Slump of Hydraulic Cement Concrete

C150-11.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for Curing Concrete

C172-10.....Standard Practice for Sampling Freshly Mixed Concrete
C173-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
C192/C192M-07.....Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
C231-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
C260-10.....Standard Specification for Air Entraining Admixtures for Concrete
C309-11.....Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete
C330-09.....Standard Specification for Lightweight Aggregates for Structural Concrete
C494/C494M-11.....Standard Specification for Chemical Admixtures for Concrete
C618-12.....Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
C666/C666M-03(R2008)....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing
C881/C881M-10.....Standard Specification for Epoxy Resin Base Bonding Systems for Concrete
C1107/1107M-11.....Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)
C1315-11.....Standard Specification for Liquid Membrane Forming Compounds Having Special Properties for Curing and Sealing Concrete
D6-95(R2011).....Standard Test Method for Loss on Heating of Oil and Asphaltic Compounds
D297-93(R2006).....Standard Methods for Rubber Products Chemical Analysis
D412—06AE2.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
D1751-04(R2008).....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
D4263-83(2012).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

E1155-96(R2008).....Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers

F1869-11.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):

Report On.....Concrete Sealers for the Protection of Bridge Structures

H. U. S. Department of Commerce Product Standard (PS):

PS 1.....Construction and Industrial Plywood

PS 20.....American Softwood Lumber

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.

B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.

C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.

D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.

E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.

F. Form Lining:

1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)

2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

G. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

A. Portland Cement: ASTM C150 Type I or II.

B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.

C. Coarse Aggregate: ASTM C33.
1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 µm (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:
1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.

2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Microsilica: Use only with prior review and acceptance of the COR. Use only in conjunction with high range water reducer.
7. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

I. Welded Wire Fabric: ASTM A185.

J. Reinforcing Bars to be Welded: ASTM A706.

K. Galvanized Reinforcing Bars: ASTM A767.

L. Epoxy Coated Reinforcing Bars: ASTM A775.

M. Reinforcement for Concrete Fireproofing: 100 mm x 100 mm x 3.4 mm diameter (4 x 4-W1.4 x W1.4) welded wire fabric, secured in place to hold mesh 20 mm (3/4 inch) away from steel. Mesh at steel columns shall be wired to No. 10 (No. 3) vertical corner steel bars.

N. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m^2 (1.5 pounds per square yard), or square mesh at .6Kg/m^2 (1.17 pounds per square yard).

O. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.

P. Expansion Joint Filler: ASTM D1751.

Q. Sheet Materials for Curing Concrete: ASTM C171.

R. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315.

Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.

S. Abrasive Aggregate: Aluminum oxide grains or emery grits.

T. Liquid Hardener and Dustproofer: Fluosilicate solution of magnesium fluosilicate or zinc fluosilicate. Magnesium and zinc may be used separately or in combination as recommended by manufacturer. Use only on exposed slab. Do not use where floor is covered with resilient flooring, paint or other finish coating.

U. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous siliconate solution concrete surface.

1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
2. MVE 15-Year Warranty:
   a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.

V. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.

W. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.

X. Adhesive Binder: ASTM C881.

Y. Waterstops:

1. Polyvinyl Chloride Waterstop: CRD C572.

2. Rubber Waterstops: CRD C513.
3. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durameter and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

Z. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

AA. Fibers:
1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m^3 (1.5 lb. per cubic yard). Product shall have a UL rating.
2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m^3 (30 lb. per cubic yard).

BB. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

CC. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

DD. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

2.3 CONCRETE MIXES:

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m^3 (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement

-fly ash ratio, and consistency of each cylinder in terms of slump. Include dry unit weight of lightweight structural concrete.

3. Prepare a curve showing relationship between water-cement -fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
4. If the field experience method is used, submit complete standard deviation analysis.

B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify COR immediately when change in source is anticipated.

1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.

C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash , providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. COR may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000)[1,3]	375 (630)	0.45	385 (650)	0.40
30 (4000)[1,3]	325 (550)	0.55	340 (570)	0.50
25 (3000)[1,3]	280 (470)	0.65	290 (490)	0.55
25 (3000)[1,2]	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f’c.
2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

PART 1TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.

I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C ± 1.7 degrees C (73.4 ± 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.

J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.

L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day

tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, COR may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, COR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING:

A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38^{0}C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise COR.

PART 3 - EXECUTION

3.1 FORMWORK:

A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
   1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and COR approves their reuse.
   2. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.

B. Treating and Wetting: Treat or wet contact forms as follows:
   1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
   2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
   3. Use sealer on reused plywood forms as specified for new material.

C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.

D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.

E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same

backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.

G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.

1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.

H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by COR. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.

4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.

B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.

1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.

C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.

D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:

1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
   a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
   b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
   c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by COR.
3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
   a. Initial qualification: In the presence of COR, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
   b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.

E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by COR.

F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.

G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:

A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
   1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
   2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
   3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.

B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
   1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
   2. Manufacturer’s representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
      a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
      b. Spray apply Sealer at the rate of 20 m^2 (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
      c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS:

A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by COR.

B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.

C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.

D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

E. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:

A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE:

A. Preparation:

1. Remove hardened concrete, wood chips, shavings and other debris from forms.
2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
3. Have forms and reinforcement inspected and approved by COR before depositing concrete.
4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear

on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.

1. Preparing surface for applied topping:

a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.

b. Broom clean and keep base slab wet for at least four hours before topping is applied.

c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of COR.

D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD hours.

1. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.

2. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) WEATHER.

3. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.

4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.

5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon

or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.

6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
7. Concrete on metal deck:
   a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
      1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyantes or admixtures containing more than

0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.10 PROTECTION AND CURING:

A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by COR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage $10m^2/L$ (400 square feet per gallon) on steel troweled surfaces and $7.5m^2/L$ (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

A. Remove in a manner to assure complete safety of structure after the following conditions have been met.

1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.

B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders

required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.

C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.12 CONCRETE SURFACE PREPARATION:

A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.

B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to

expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by COR, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
   a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
   b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 µm (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
   c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
   d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m^2 (2 square feet) in each 93 m^2 (1000 square feet) of textured surface.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores.

Provide information to COR and floor consultant for evaluation and recommendations for subsequent placements.

2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps,

stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.

9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by COR from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
    a. Areas covered with carpeting, or not specified otherwise in b. below:
        1) Slab on Grade:
            a) Specified overall value F_F 25/F_L 20
            b) Minimum local value F_F 17/F_L 15
        2) Level suspended slabs (shored until after testing) and topping slabs:
            a) Specified overall value FF 25/FL 20
            b) Minimum local value FF 17/FL 15
        3) Unshored suspended slabs:
            a) Specified overall value FF 25
            b) Minimum local value FF 17
        4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
    b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
        1) Slab on grade:

a) Specified overall value FF 36/FL 20
b) Minimum local value FF 24/FL 15

2) Level suspended slabs (shored until after testing) and topping slabs
a) Specified overall value FF 30/FL 20
b) Minimum local value FF 24/FL 15

3) Unshored suspended slabs:
a) Specified overall value FF 30
b) Minimum local value FF 24

4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.

d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by COR, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.

b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:
    a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
    b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.
14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by COR, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.

B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.

C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m^2 (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING:

A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.

B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has

disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 RESURFACING FLOORS:

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

3.17 PRECAST CONCRETE ITEMS:

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

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SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

A. Mortar used in Section:
   1. Section 04 05 16, MASONRY GROUTING.
   2. Section 04 20 00, UNIT MASONRY.

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

A. Engage a commercial testing laboratory approved by COR to perform tests specified below.

B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to COR.

1.4 TESTS

A. Test mortar and materials specified.

B. Certified test reports.

C. Identify materials by type, brand name and manufacturer or by origin.

D. Do not use materials until laboratory test reports are approved by COR.

E. After tests have been made and materials approved, do not change without additional test and approval of COR.

F. Testing:
   1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
   2. Mortar:
      a. Test for compressive strength and water retention; ASTM C270.
      b. Mortar compressive strengths 28 days as follows:
         Type M: Minimum 17230 kPa (2500 psi) at 28 days.
         Type S: Minimum 12400 kPa (1800 psi) at 28 days.
         Type N: Minimum 5170 kPa (750 psi) at 28 days.
   3. Cement:
      a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
      b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
   4. Sand: Test for deleterious substances, organic impurities, soundness and grading.

5. High Bond Mortar: Test for compressive strength, tensile strength, flexural strength, and brick bond strength.

G. During progress of work, testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES, takes and tests samples as specified in that section. Testing procedures and test methods in ASTM C780.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Testing laboratory's facilities and qualifications of its technical personnel.
2. Indicating that following items meet specifications:
   a. Portland cement.
   b. Masonry cement.
   c. Mortar cement.
   d. Hydrated lime.
   e. Fine aggregate (sand).
   g. Color admixture.

C. Laboratory Test Reports:

1. Mortar, each type.
2. Admixtures.

D. Manufacturer's Literature and Data:

1. Cement, each kind.
2. Hydrated lime.
3. Admixtures.
4. Liquid acrylic resin.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C40/C40M-11.....Standard Test Method for Organic Impurities in Fine Aggregates for Concrete

C91/C91M-12.....Standard Specification for Masonry Cement

C109/C109M-13.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens)
C144-11.....Standard Specification for Aggregate for Masonry Mortar
C150/C150M-12.....Standard Specification for Portland Cement
C207-06(2011).....Standard Specification for Hydrated Lime for Masonry Purposes
C270-12a.....Standard Specification for Mortar for Unit Masonry
C307-03(2012).....Standard Test Method for Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
C321-00(2012)).....Standard Test Method for Bond Strength of Chemical-Resistant Mortars
C348-08.....Standard Test Method for Flexural Strength of Hydraulic Cement Mortars
C595/C595M-14.....Standard Specification for Blended Hydraulic Cement
C780-14.....Standard Test Method for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C979/C979M-10.....Standard Specification for Pigments for Integrally Colored Concrete
C1329/C1329M-12.....Standard Specification for Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

ASTM C207-06(2011), Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144-11 and as follows:
   1. Light colored sand for mortar for laying face brick.
   2. White plastering sand meeting sieve analysis for mortar joints for pointing and laying of structural facing tile units except that 100 percent passes No. 8 sieve, and not more than 5 percent retained on No. 16 sieve.
B. Test sand for color value in accordance with ASTM C40/C40M-11. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

ASTM C595/C959M-14, Type IS, IP.

2.4 MASONRY CEMENT

A. ASTM C91/C91M-12. Type N, S, or M.

2.5 MORTAR CEMEMT

ASTM C1329/C1329M-12, Type N, S or M.

2.6 PORTLAND CEMENT

A. ASTM C150/C150M-12, Type I.

2.7 LIQUID ACRYLIC RESIN

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.8 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.9 POINTING MORTAR

A. For Cast Stone or Precast Concrete: Proportion by volume; One part white Portland cement, two parts white sand, and 1/5 part hydrated lime.

2.10 MASONRY MORTAR

A. Conform to ASTM C270-12a.

B. Admixtures:

1. Do not use mortar admixtures, except for high bond mortar, and color admixtures unless approved by COR.
2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
3. Do not use antifreeze compounds.

C. Colored Mortar:

1. Maintain uniform mortar color for exposed work throughout.
2. Match mortar color in approved sample or mock-up.
3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise in section 09 06 00, SCHEDULE FOR FINISHES.

D. Color Admixtures:

1. Proportion as specified by manufacturer.
2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

2.11 HIGH BOND MORTAR

A. Mixture by volume, one-part Portland cement, 1/4-part hydrated lime, three-parts sand, water, and liquid acrylic resin.

B. Mortar properties when tested in accordance with referenced specifications.

1. Compressive Strength, ASTM C109/C109M-13: Minimum 19,305 kPa (2800 psi), using 50 mm (2 inch) cubes.

2. Tensile Strength, ASTM C307-03(2012): 3861 kPa Minimum (560 psi), using the 25mm (1 inch) briquettes.
3. Flexural Strength, ASTM C348-08: Minimum 6067 kPa (880 psi), using flexural bar.
4. Bond Strength, ASTM C321-00(2012): Minimum 2965 kPa (430 psi), using crossed brick.

2.12 COLOR ADMIXTURE

A. Pigments: ASTM C979/C979M-10.
B. Use mineral pigments only. Organic pigments are not acceptable.
C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING

A. Mix in a mechanically operated mortar mixer.
   1. Mix mortar for at least three minutes but not more than five minutes.
B. Measure ingredients by volume. Measure by the use of a container of known capacity.
C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
D. Mortar that has stiffened because of loss of water through evaporations:
   1. Re-tempered by adding water to restore to proper consistency and workability.
   2. Discard mortar that has reached its initial set or has not been used within two hours.
E. Pointing Mortar:
   1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
   2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
   3. Add water to bring mortar to a workable consistency prior to application.

3.2 MORTAR USE LOCATION

A. Use Type M mortar for precast concrete panels.
B. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered) and engineered reinforced unit masonry work.
C. For brick veneer over frame back up walls, use Type N portland cement-lime mortar or Type S masonry cement or mortar cement mortar.
D. Use Type N mortar for other masonry work, except as otherwise specified.
E. Use Type N mortar for tuck pointing work.

F. Use pointing mortar for items specified.

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SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:
   1. Section 04 20 00, UNIT MASONRY.

B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTS:

A. Test grout and materials specified.

B. Certified test reports.

C. Identify materials by type, brand name and manufacturer or by origin.

D. Do not use materials until laboratory test reports are approved by COR.

E. After tests have been made and materials approved, do not change without additional test and approval of COR.

F. Testing:
   1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
   2. Grout:
      a. Test for compressive strength; ASTM C1019-13.
      b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.
   3. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Material Data:
   1. Indicating that following items meet specifications:
      a. Portland cement.
      b. Masonry cement.
      c. Grout.
      d. Hydrated lime.
      e. Fine aggregate (sand).
      f. Coarse aggregate for grout.
      g. Color admixture.

C. Laboratory Test Reports:
   1. Grout, each type.

2. Admixtures.

D. Manufacturer's Literature and Data:

1. Cement, each kind.
2. Hydrated lime.
3. Admixtures.
4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C40/C40M-11.....Standard Test Method for Organic Impurities in Fine Aggregates for Concrete

C91/C91M-12.....Standard Specification for Masonry Cement

C150/C150M-12.....Standard Specification for Portland Cement

C207-06(2011).....Standard Specification for Hydrated Lime for Masonry Purposes

C404-11.....Standard Specification for Aggregate for Masonry Grout

C476-10.....Standard Specification for Grout for Masonry

C595/C595M-14.....Standard Specification for Blended Hydraulic Cement

C979/C979M-10.....Standard Specification for Pigments for Integrally Colored Concrete

C1019-13.....Standard Test Method for Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

ASTM C207-06(2011), Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404-11, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595/595M-14, Type IS, IP.

2.4 MASONRY CEMENT:

A. ASTM C91/C91M-12. Type N, S, or M.

B. Use white masonry cement whenever white mortar is specified.

2.5 PORTLAND CEMENT:

A. ASTM C150/C150M-12, Type I.

B. Use white Portland cement wherever white mortar is specified.

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

A. Conform to ASTM C476 except as specified.

B. Grout type proportioned by volume as follows:

1. Fine Grout:
   a. Portland cement or blended hydraulic cement: one part.
   b. Hydrated lime: 0 to 1/10 part.
   c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
2. Coarse Grout:
   a. Portland cement or blended hydraulic cement: one part.
   b. Hydrated lime: 0 to 1/10 part.
   c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
   d. Coarse aggregate: one to two times sum of volumes of cement and lime used.
3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.9 COLOR ADMIXTURE:

A. Pigments: ASTM C979/C979M-10.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

A. Mix in a mechanically operated grout mixer.

1. Mix grout for at least five minutes.

B. Measure ingredients by volume. Measure by the use of a container of known capacity.

C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.

B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).

C. Do not use grout for filling bond beam or lintel units.

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SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

A. Mortars: Section 04 05 13, MASONRY MORTARING.

B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.

C. Insulation: Section 07 21 13, THERMAL INSULATION.

D. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.

E. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

F. Color and texture of masonry units: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Samples:

1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
2. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.

C. Shop Drawings:

1. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.

D. Certificates:

1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
2. Indicating that the following items meet specification requirements:
   a. Face brick.
3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

E. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.

1.4 SAMPLE PANEL

A. Before starting masonry, lay up a sample panel in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).

1. Use masonry units from random cubes of units delivered on site.
2. Include reinforcing, ties, and anchors.

B. Use sample panels approved by COR for standard of workmanship of new masonry work.

C. Use sample panel to test cleaning methods.

1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A951/A951M-14.....Standard Specification for Steel Wire for Masonry Joint Reinforcement.

A615/A615M-14.....Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.

A675/A675M-14.....Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties

C34-13.....Standard Specification for Structural Clay Load-Bearing Wall Tile

C55-11.....Standard Specification for Concrete Building Brick

C56-13.....Standard Specification for Structural Clay Non-Load-Bearing Tile

C62-13a.....Standard Specification for Building Brick (Solid Masonry Units Made From Clay or Shale)

C67-13a.....Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile

C90-14.....Standard Specification for Load-Bearing Concrete Masonry Units

C126-14.....Standard Specification for Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units

C216-14.....Standard Specification for Facing Brick (Solid Masonry Units Made From Clay or Shale)
C476-10.....Standard Specification for Grout for Masonry
C612-14.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation
C744-11.....Standard Specification for Prefaced Concrete and Calcium Silicate Masonry Units.
D1056-14.....Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
D2000-12.....Standard Classification System for Rubber Products in Automotive Applications
D2240-05(2010).....Standard Test Methods for Rubber Property - Durometer Hardness
D3574-11.....Standard Test Methods for Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams
F1667-13.....Standard Specification for Driven Fasteners: Nails, Spikes and Staples

C. Masonry Industry Council:
Hot and Cold Weather Masonry Construction Manual-98 (R2000).

D. American Welding Society (AWS):
D1.4-11 Structural Welding Code – Reinforcing Steel.

E. Federal Specifications (FS):
FF-S-107C-(2).....Screws, Tapping and Drive (Notice 1 dated 12/15/2000 - Inact

F. Brick Industry Association - Technical Notes on Brick Construction (BIA):
11-2001.....Guide Specifications for Brick Masonry, Part I
11A–1988.....Guide Specifications for Brick Masonry, Part II
11B–1988.....Guide Specifications for Brick Masonry, Part III Execution
11C-1998.....Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV
11D-1988.....Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued

G. Masonry Standards Joint Committee; Specifications for Masonry Structures TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS

2.1 BRICK

A. Face Brick:

1. ASTM C216, Grade SW, Type FBS.
2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
3. Size:
   a. Modular
   b. Thin Brick: 13 mm (1/2 inch) thick with angle shapes for corners.

2.2 ANCHORS, TIES, AND REINFORCEMENT

A. Adjustable Veneer Anchor for Frame Walls:
1. Two piece, adjustable anchor and tie.
2. Anchor and tie may be either type; use only one type throughout.
3. Loop Type:
   a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
   b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.
4. Angle Type:
   a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
   b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.

B. Wall Ties, (Mesh or Wire):
1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (9 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

C. Corrugated Wall Tie:
1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.
2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

2.3 PREFORMED COMPRESSIBLE JOINT FILLER

A. Thickness and depth to fill the joint as specified.

B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.

C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.4 ACCESSORIES

A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.

B. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry used.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

C. Fasteners:

1. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
2. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

D. Mortar Dropping Collector:

1. Trapezoidal shaped, 90% open mesh, 2” polyester.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and “Hot and Cold Weather Masonry Construction Manual”.

3.2 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:

B. Maximum variation from plumb:

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:

1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).

2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:

1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:

1. Minus 6 mm (1/4 inch).
2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:

1. Accurate to minus 0 mm (0 inch).
2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.

B. Anchor masonry as specified in Paragraph, ANCHORAGE.

C. Tooling Joints:

1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
2. Tool while mortar is soft enough to be compressed into joints and not raked out.
3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

D. Wetting and Wetting Test:

1. Test and wet brick in accordance with BIA 11B.

3.4 ANCHORAGE

A. Veneer to Frame Walls:

1. Use adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self drilling and tapping screw, one at each end of loop type anchor.
3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud.

3.5 BRICK CONTROL JOINTS.

A. Provide brick control (CJ) joints where shown on drawings.

B. Keep joint free of mortar and other debris.

C. Where joints occur in masonry walls.

1. Install preformed compressible joint filler in brick wythe.

2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
3. Install filler, backer rod, and sealant on exposed faces.

D. Fill opening in exposed face of control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.6 BRICKWORK

A. Lay clay brick in accordance with BIA Technical Note 11 series.

B. Laying:
1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building.
2. Maintain bond pattern throughout.
3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Before starting work, lay facing brick and adjust bond to openings, angles, and corners.
7. Lay brick for sills with wash and drip.
8. Build solid brickwork as required for anchorage of items.

C. Joints:
1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

D. Weep Holes:
1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer facing over foundations, bond beams, and other water stops in the wall.
2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install mortar Dropping Collector in cavity approximately 75 mm (3 inches) high between weep holes.

E. Insulation at Exterior Wall:
1. Insulated Cavity Type Exterior Walls:
   a. Install the insulation against the cavity face of inner masonry wythe.

b. Place insulation between rows of ties or joint reinforcing or bond to masonry surface with a bonding agent as recommended by the manufacturer of the insulation.

c. Lay the outer masonry wythe up with an air space between insulation and masonry units.

3.7 POINTING

A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.

B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.

C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.

D. At joints with existing work match existing joint.

3.8 CLEANING AND REPAIR

A. General:

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

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SECTION 04 72 00
CAST STONE MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This sections specifies manufactured concrete units to simulate a natural stone.

B. Installation of cast stone units.

1.2 RELATED WORK

A. Setting and pointing mortar: Section 04 05 13, MASONRY MORTARING.

B. Joint sealant and application: Section 07 92 00, JOINT SEALANTS.

C. Color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Cast stone, sample panel, size 100 by 300 by 300 mm (4 by 12 by 12 inches) each color and finish.
2. Show finish on two 100 mm (4-inch) edges and 300 by 300 mm (12 by 12 inch) surface.

C. Shop Drawings:

1. Cast stone showing exposed faces, profiles, cross sections, anchorage, reinforcing, jointing and sizes.
2. Setting drawings with setting mark.

D. Certificates: Test results indicating that the cast stone meets specification requirements and proof of plant certification.

E. Submit manufacturers test results of cast stone previously made by manufacturer.

F. Laboratory Data: Description of testing laboratories facilities and qualifications of its principals and key personnel.

G. List of jobs furnished by the manufacturer, which were similar in scope and at least three (3) years of age.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Store cast stone under waterproof covers on planking clear of ground.

B. Protect from handling, dirt, stain, and water damage.

C. Mark production units with the identification marks as shown on the shop drawings.

D. Package units and protect them from staining or damage during shipping and storage.

E. Provide an itemized list of product to support the bill of lading.

1.5 WARRANTY

Warranty exterior masonry walls against moisture leaks, any defects and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be two years.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Cast Stone Institute Technical Manual and Cast Stone Institute standard specifications.

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat Resisting Chromium-Nickel Steel Plate, Sheet, and Strip (Withdrawn 2014)

A185/A185M-07.....Standard Specification for Steel, Welded Wire Reinforcement, Plain for Concrete

A615/A615M-14.....Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

C33/C33M-13.....Standard Specification for Concrete Aggregates

C150/C150M-12.....Standard Specification for Portland Cement

C503/C503M-10.....Standard Specification for Marble Dimension Stone

C568/C568M-10.....Standard Specification for Limestone Dimension Stone

C615/C615M-11.....Standard Specification for Granite Dimension Stone

C616/C616M-10.....Standard Specification for Quartz-Based Dimension Stone

C979/C979M-10.....Standard Specification for Pigments for Integrally Colored Concrete

C1194-03(2011).....Standard Test Method for Compressive Strength of Architectural Cast Stone

C1195-03(2011).....Standard Test Method for Absorption of Architectural Cast Stone

C1364-10b.....Standard Specification for Architectural Cast Stone.

D2244-14.....Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates.

1.7 QUALITY ASSURANCE

A. The Manufacturer:
   1. Must have ten (10) years minimum continuous operating experience and have facilities for manufacturing cast stone as described herein. Manufacturer shall have sufficient plant facilities to produce the shapes, quantities and size of cast stone required in accordance with the project schedule.
   2. Must be a member of the Cast Stone Institute.
   3. Must have a certified plant (certification by the Cast Stone Institute).

B. Stone setter: Must have five (5) years experience setting cast or natural building stone.

C. Testing: One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14 m^3) delivered to the job:
   1. Three (3) field cut cube specimens from each of these sample shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as specified.
   2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
   3. Field specimens shall be tested in accordance with ASTMC 1194 and C 1195.
   4. Manufacturer shall submit a written list of projects similar and at least three (3) years of age, along with owner, architect and contractor references.

1.8 MANUFACTURING TOLERANCES

A. Cross section dimensions shall not deviate by more than + 1/8 in. (3 mm) from approved dimension.

B. Length of units shall not deviate by more than length /360 or + 1/8 in. (3mm), whichever is greater, not to exceed + 1/4 in (6 mm). Maximum length of any unit shall not exceed 15 times the average thickness of such unit unless otherwise agreed by the manufacturer.

C. Warp bow or twist of units shall not exceed length/360 or + 1/8 in. (3 mm), whichever is greater.

D. Location of dowel holes, anchor slots, flashing grooves, false joints and similar features – On formed sides of unit, 1/8 in (3 mm), on unformed sides of unit, 3/8 in (9 mm) maximum deviation.

1.9 MOCK-UP

Provide full size unit(s) for use in construction of sample wall. The mock-up becomes the standard of workmanship for the project.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CAST STONE

A. Comply with ASTM C 1364

B. Physical properties: Provide the following:

1. Compressive Strength – ASTM C 1194: 6,500 psi (45 Mpa) minimum for products at 28 days.
2. Absorption – ASTM C 1195: 6% maximum by the cold water method, or 10% maximum by the boiling method for products as 28 days.
3. Air Content – ASTM C173 or C231, for wet cast product shall be 4-8% for units exposed to freeze-thaw environments. Air entrainment is not required for vibrant dry tamp (VDT) products.
4. Freeze thaw - ASTM C 1364L The cumulative percent weight loss (CPWL) shall be less than 5% after 300 cycles of freezing and thawing.
5. Linear Shrinkage - ASTM C 426L Shrinkage shall not exceed 0.065%.

C. Job site testing – One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14m^3) delivered to the job site:

1. Three (3) field cut cube specimens from each of these samples shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as allowed by ACI 318.
2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.

2.2 RAW MATERIALS

A. Portland cement – Type I or Type III, white and/or grey, ASTM C 150.

B. Coarse aggregates – Granite, quartz or limestone, ASTM C 33, except for gradation, and are optional for the vibrant dry tamp (VDT) casting method.

C. Fine aggregates – Manufactured or natural sands, ASTM C 33, except for gradation.

D. Colors – Inorganic iron oxide pigments, ASTM C 979 except that carbon black pigments shall not be used.

E. Admixtures- Comply with the following:

1. ASTM C 260 for air-entraining admixtures.
2. ASTM C 494/C 495 M Types A-G for water reducing, retarding, accelerating and high range admixtures.
3. Other admixtures: integral water repellents and other chemicals, for which no ASTM Standard exists, shall be previously established as

suitable for use in concrete by proven field performance or through laboratory testing.

4. ASTM C 618 mineral admixtures of dark and variable colors shall not be used in surfaces intended to be exposed to view.
5. ASTM C 989 granulated blast furnace slag may be used to improve physical properties. Tests are required to verify these features.

F. Water – Potable

G. Reinforcing bars:

1. ASTM A 615/A 615M. Grade 40 or 60 steel galvanized or epoxy coated when cover is less than 1.5 in. (37 mm).
2. Welded Wire Fabric: ASTM A 185 where applicable for wet cast units.

H. All anchors, dowels and other anchoring devices and shims shall be standard building stone anchors commercially available in a non-corrosive material such as zinc plated, galvanized steel, brass, or stainless steel Type 302 or 304.

2.3 COLOR AND FINISH

A. Match sample on file.

B. All surfaces intended to be exposed to view shall have a fine-grained texture similar to natural stone, with no air voids in excess of 1/32 in. (0.8 mm) and the density of such voids shall be less than 3 occurrences per any 1 in^2 ($25mm^2$) and not obvious under direct daylight illumination at a 5 ft. (1.5m)distance.

C. Units shall exhibit a texture approximately equal to the approved sample when viewed under direct daylight illumination at a 10 ft (3m) distance.

D. ASTM D 2244 permissible variation in color between units of comparable age subjected to similar weathering exposure.

1. Total color difference – not greater than 6 units.
2. Total hue difference-not greater than 2 units.

2.4 REINFORCING

A. Reinforce the units as required by the drawings and for safe handling and structural stress.

1. Minimum reinforcing shall be 0.25 percent of the cross section area.

B. Reinforcement shall be non-corrosive where faces exposed to weather are covered with less than 1.5in. (38 mm) of concrete material. All reinforcement shall have minimum coverage of twice the diameter of the bars.

C. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under direct daylight illumination from a 20-ft (6m) distance.

D. The occurrence of crazing or efflorescence shall not constitute a cause for rejection.

E. Remove cement film, if required, from exposed surface prior to packaging for shipment.

2.5 CURING

Cure units in a warm curing chamber 100 F (37.8 C) at 95 percent relative humidity for approximately 12hours, or cure in a 95 percent moist environment at a minimum 70F (21.1 C) for 16 hours after casting. Additional yard curing at 95 percent relative humidity shall be 350-degree-days (i.e. 7 days @ 50F (10.0 C) or 5 days @ 70F (21.0 C) prior to shipping. Form cured units shall be protected from moisture evaporation with curing blankets or curing compounds after casting.

PART 3 - EXECUTION

3.1 EXAMINATION

Installing contractor shall check cast stone materials for fit and finish prior to installation. Do not set unacceptable units.

3.2 SETTING TOLERANCES

A. Comply with Cast Stone Institute SM Technical Manual.

B. Set stones 1/8 in. (3 mm) or less, within the plane of adjacent units.

C. Joints, plus – 1/6 in. (1.5 mm), minus – 1/8 in. (3 mm).

3.3 JOINTING

A. Joint size:

1. At stone/brick joints 3/8 in. (9.5 cm).
2. At stone/stone joints in vertical position 1/4 in. (6 mm) (3/8 in. (9.5 mm) optional).
3. Stone/stone joint exposed on top 3/8 in. (.5 mm).

B. Joint Materials:

1. Mortar, Type N, ASTM C 270.
2. Use a full bed of mortar at all bed joints.
3. Flush vertical joints full with mortar.
4. Leave all joints with exposed tops or under relieving angles open for sealant.
5. Leave head joints in coping and projecting components open for sealant.

C. Location of joints:

1. As shown on shop drawings.
2. At control and expansion joints unless otherwise shown.

3.4 SETTING

A. Drench units with clean water prior to setting.

B. Fill dowel holes and anchor slots completely with mortar or non-shrink grout.
C. Set units in full bed of mortar, unless otherwise detailed.
D. Rake mortar joints 3/4 in. (18 mm) in. for pointing.
E. Remove excess mortar from unit faces immediately after setting.
F. Tuck point unit joints to a slight concave profile.

3.5 JOINT PROTECTION

A. Comply with requirements of Section 07 92 00, JOINT SEALANTS.
B. Prime ends of units, insert properly sized backing rod and install required sealant.

3.6 REPAIR AND CLEANING

A. Repair chips with touchup materials furnished by manufacturer.
B. Saturate units to be cleaned prior to applying an approved masonry cleaner.
C. Consult with manufacturer for appropriate cleaners.

3.7 INSPECTION AND ACCEPTANCE

Inspect finished installation according to Bulletin #36 published by the Cast Stone Institute.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Painting: Section 09 91 00, PAINTING.

C. Steel Decking: Section 05 31 00, STEEL DECKING.

D. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.

E. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.

1.3 QUALITY ASSURANCE:

A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Std fabrication plant.

B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the COR.

1.4 TOLERANCES:

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by AISC 303, Sections 6 and 7, Code of Standard Practice for Buildings and Bridges, except as follows:

A. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the COR of any location where the connection design criteria is not clearly indicated. The design of all

connections is subject to the review and acceptance of the COR. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

B. Cooling Tower Supports: Unless otherwise shown on the Contract Documents, the design, location, and dimensions of cooling tower supports are based upon a typical installation. Contractor shall furnish and install at no additional cost to the Government, adequate structural supports for equipment furnished for this installation. Design shall be based on loads supplied by the Cooling Tower Manufacturer and must include an allowance for wind and other lateral loads. Submit detailed drawings and design calculations, prepared by a registered Professional Engineer, for approval before members are fabricated.

1.6 REGULATORY REQUIREMENTS:

A. AISC 360: Specification for Structural Steel Buildings

B. AISC 303: Code of Standard Practice for Steel Buildings and Bridges.

1.7 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop and Erection Drawings: Complete

C. Certificates:

1. Structural steel.
2. Steel for all connections.
3. Welding materials.
4. Shop coat primer paint.

D. Test Reports:

1. Welders' qualifying tests.

E. Design Calculations and Drawings:

1. Connection calculations, if required.
2. Cooling Tower Supports: If not designed on the Structural Drawings.

F. Record Surveys.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Institute of Steel Construction (AISC):

1. AISC 360-10 Specification for Structural Steel Buildings
3. AISC 303-10 Code of Standard Practice for Steel Buildings and Bridges

C. American National Standards Institute (ANSI):

B18.22.1-65(R2008).....Plain Washers

B18.22M-81(R2000).....Metric Plain Washers

D. American Society for Testing and Materials (ASTM):

A6/A6M-11.....Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling

A36/A36M-08.....Standard Specification for Carbon Structural Steel

A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless

A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A242/A242M-04(R2009)....Standard Specification for High-Strength Low-Alloy Structural Steel

A283/A283M-03(R2007)....Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates

A307-10.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength

A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A490-12.....Standard Specification for Heat-Treated Steel Structural Bolts 150 ksi Minimum Tensile Strength

A500/A500M-10a.....Standard Specification for Cold Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

A501-07.....Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

A572/A572M-07.....Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel

A992/A992M-11.....Standard Specification for Structural Steel Shapes

E. American Welding Society (AWS):

D1.1/D1.1M-10.....Structural Welding Code-Steel

F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:

Specification for Structural Joints Using ASTM A325 or A490 Bolts

G. Military Specifications (Mil. Spec.):

MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing, Repair

H. Occupational Safety and Health Administration (OSHA):
29 CFR Part 1926-2001...Safety Standards for Steel Erection

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Structural Steel: ASTM A36, A992.
B. Structural Tubing: ASTM A500, Grade B.
C. Structural Tubing: ASTM A501.
D. Steel Pipe: ASTM A53, Grade B.
E. Bolts, Nuts and Washers:
1. High-strength bolts, including nuts and washers: ASTM A325.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.
F. Zinc Coating: ASTM A123.
G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

PART 3 - EXECUTION

3.1 CONNECTIONS (SHOP AND FIELD):

A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than 70% of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

Fabrication in accordance with Chapter M, AISC 360. .

3.3 SHOP PAINTING:

A. General: Shop paint steel with primer in accordance with AISC 303, Section 6.
B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
C. Do not apply paint to following:
1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
2. Surfaces which will be encased in concrete.
3. Surfaces which will receive sprayed on fireproofing.
4. Top flange of members which will have shear connector studs applied.

D. Structural steel in the interstitial space that does not receive sprayed on fireproofing shall be painted with primer in accordance with general requirement of shop painting.

E. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication): Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

3.4 ERECTION:

A. General: Erection in accordance with AISC 303, Section 7B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with AISC 303, Section 7

3.5 FIELD PAINTING:

A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.

B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

3.6 SURVEY:

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to COR for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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SECTION 05 31 00
STEEL DECKING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies material and services required for installation of steel decking as shown and specified.

1.2 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Finish Painting: Section 09 91 00, PAINTING.

1.3 DESIGN REQUIREMENTS:

A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.

B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, ridge and valley plates, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.

C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.

D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a “Steel Floor and Form Unit”.

E. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE:

A. Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

B. FM Listing: Provide metal roof deck units which have been evaluated by Factory Mutual Global and are listed in "Factory Mutual Research Approval Guide" for "Class 1" fire rated construction.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Standard Specification for Carbon Structural Steel

ASTM A1008/A1008M-12....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable.

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process

C423-09a.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

C. American Institute of Steel Construction (AISC):

360-10.....Specification for Structural Steel Buildings.

D. American Iron and Steel Institute (AISI):

S100-07.....North American Specification for the Design of Cold-Formed Steel Structural Members, 2007 Edition with Supplement 2.aisc

E. American Welding Society (AWS):

D1.3-08.....Structural Welding Code - Sheet Steel

F. Factory Mutual (FM Global):

1. Loss Prevention Data Sheet 1-28: Wind Loads to Roof Systems and Roof Deck Securement
2. Factory Mutual Research Approval Guide (2002)

G. Military Specifications (Mil. Spec.)

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Steel Decking: ASTM A653, Structural.

B. Galvanizing: ASTM A653, G60.

C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.

D. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.

E. Miscellaneous Steel Shapes: ASTM A36.

F. Welding Electrode: E60XX minimum.

G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:

1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
4. Ridge and Valley Plates: Provide 1.3 mm (18 gauge), minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 40 mm per meter (1/2 inch per foot).
5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the Drawings. Fabricate cant strips from 1 mm (20 gauge) metal with a minimum 125 mm (5 inch) face width.
6. Seat Angles for Deck: Provide where a beam does not frame into a column.
7. Sump Pans for Roof Drains: Fabricated from single piece of minimum 1.9 mm (14 gauge) galvanized sheet steel with level bottoms and

sloping sides to direct water flow to drain, unless otherwise shown. Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 75 mm (3 inches) wide. Recess pans not less than 38 mm (1 1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains will be cut in the field.

8. Acoustic Sound Barrier Closures: Manufacturer's standard mineral fiber closures.

2.2 REQUIREMENTS:

A. Provide steel decking of the type, depth, gauge, and section properties as shown.

B. Metal Form Deck – Type 1: Single pan fluted units utilized as a permanent form for reinforced concrete slabs. Comply with the depth and gauge requirements as shown on the Contract Documents.
   1. Finish: Galvanized G-60.
   2. Finish: Phosphatized, painted.

C. Metal Form Deck – Type 2: Corrugated deck units used as a permanent form for reinforced concrete slabs. Comply with the depth and minimum gauge requirements as shown on the Contract Documents.
   1. Finish: Finish painted.
   2. Finish: Galvanized.

D. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces utilized to act as a permanent support for all superimposed loads. Comply with the depth and minimum gage requirements as shown on the Contract Documents.
   1. Wide Rib (Type B) deck.
   2. Finish: Galvanized G-60.

E. Acoustic Metal Roof Deck Units: Single-pan fluted units with perforated vertical webs, metal thickness, depth and width as indicated. Provide mineral fiber acoustical insulation strips of profile to fit void space between vertical ribs, with a system Noise Reduction Coefficient of 0.90. Submit test results per ASTM C423 certifying acoustical performance.

F. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

G. Steel decking units used for interstitial levels shall include an integral system.

1. System to provide a simple point of attachment for light duty hanger devices.
2. System to allow for flexibility for attaching hangers for support of suspended ceilings, electrical, plumbing, heating, or air conditioning items, weight not to exceed 50 kg/m^2 (10 psf).
3. System shall provide for a minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm (24 inches) on centers transversely.
4. Maximum load suspended from any hanger is 23 kg (50 pounds).
5. System consisting of fold-down type hanger tabs or lip hanger is acceptable.

PART 3 - EXECUTION

3.1 ERECTION:

A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.

B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.

C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.

D. Provide steel decking in sufficient lengths to extend over 3 or more spans, except for interstitial levels.

E. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.

F. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.

3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.
4. Fasten roof deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. at every support, and at closer spacing where required for lateral force resistance by diaphragm action. Attach split or partial panels to the structure in every valley. In addition, secure deck to each supporting member in ribs where side laps occur. Power driven fasteners may be used in lieu of welding for roof deck if strength equivalent to the welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
5. Mechanically fasten side laps of adjacent roof deck units with spans greater than 1524 mm (5 feet) between supports, at intervals not exceeding 915 mm (3 feet) o.c., or midspan, whichever is closer, using self-tapping No. 8 or larger machine screws.
6. Provide any additional fastening necessary to comply with the requirements of Underwriters Laboratories and/or Factory Mutual to achieve the required ratings.
7. Uplift Loading: Install and anchor roof deck units to resist gross uplift loading of 2.1 kPa (45 psf) at eave overhang and 1.4 kPa (30 psf) for other roof areas.
8. Weld end laps of corrugated form deck units in valley of side lap and at middle of sheet (maximum spacing of welds is 380 mm (15 inches).
9. Weld corrugated deck to intermediate supports in an X pattern. Weld in valley of side laps on every other support and in the valley of the center corrugation on the remaining supports (maximum spacing of welds is 760 mm (30 inches)).

G. Cutting and Fitting:
1. Cut all metal deck units to proper length in the shop prior to shipping.
2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the Structural Drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the Structural Drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.

5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the COR. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

3.2 WELDING:

Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.3.

3.3 FIELD REPAIR:

1. Areas scarred during erection.
2. Welds to be thoroughly cleaned and touched-up. Touch-up paint for zinc-coated units shall be zinc rich galvanizing repair paint. Touch-up paint for shop painted units of same type used for shop painting.

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SECTION 05 36 00
COMPOSITE METAL DECKING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

1.2 RELATED WORK:

Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 DESIGN REQUIREMENTS:

A. Design steel decking in accordance with American Iron And Steel Institute publication "Specifications for the Design of Cold Formed Steel Structural Members", except as otherwise shown or specified.

B. Design all elements with the latest published version of applicable codes.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.

C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics as specified herein.

D. Manufacturer's written recommendations for:

1. Shape of decking section to be used.
2. Cleaning of steel decking prior to concrete placement.

E. Test Report - Establishing structural characteristics of composite concrete and steel decking system.

F. Test Report - Stud base qualification.

G. Welding power setting recommendation by shear stud manufacturer.

H. Shear Stud Layouts: Submit drawings showing the number, pattern, spacing and configuration of the shear studs for each beam and girder.

I. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

1.5 QUALITY ASSURANCE:

Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of all referenced Standards and codes.

B. American Iron and Steel Institute (AISI):
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (Latest Edition).

C. American Society of Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A108-07.....Standard Specification for Steel Bars, Carbon, Cold Finished, Standard Quality
A653/A653M-10.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process

D. American Institute of Steel Construction (AISC):
1. Specification for Structural Steel Buildings – Allowable Stress Design and Plastic Design (Latest Edition)
2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)

E. American Welding Society (AWS):
D1.1/D1.1M-10.....Structural Welding Code - Steel
D1.3/D1.3M-08.....Structural Welding Code - Sheet Steel

E. Military Specifications (Mil. Spec.):
MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Steel Decking and all Flashings: ASTM A653, Structural Quality suitable for shear stud weld-through techniques.

B. Galvanizing: ASTM A653, G60.

C. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa (50,000 psi) minimum, tensile strength - 400 Mpa (60,000 psi) minimum, reduction of area 50 percent minimum. Studs of uniform diameter; heads shall be concentric and normal to shaft; stud, after welding free from any substance or defect which would interfere with its function as a shear connector. Studs shall not be painted or galvanized. Size of studs shall be as shown on drawings. Studs manufactured by a company normally engaged in the manufacturer of shear studs and can furnish equipment suitable for weld-through installation of shear studs.

D. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.

E. Miscellaneous Steel Shapes: ASTM A36.

F. Welding Electrode: E60XX minimum.

G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:

1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
4. Seat angles for deck: Where a beam does not frame into a column.

2.2 REQUIREMENTS:

A. Steel decking depth, gage, and section properties to be as shown. Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.

B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.

C. Steel decking capable of safely supporting total, normal construction service loads without damage to decking unit.

D. Steel decking units shall include an integral system which provides a simple point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning and electrical items. System shall provide for minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm or 900 mm (24 or 36 inches) on centers transversely. Suspension system shall be capable of safely supporting a maximum allowable load of 45 kg (100 pounds) concentrated at any one hanger attachment point. System may consist of fold-down type hanger tabs or a lip hanger.

PART 3 - EXECUTION

3.1 ERECTION:

A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.

B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.

C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.

D. Erect steel deck in accordance with manufacturer's printed instructions.

E. Ship steel deck units to project in standard widths and cut to proper length.

F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.

G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastening. Bring each unit to proper bearing on supporting beams. Place deck units in straight alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit. Maximum space between ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates at no additional cost to Government.

H. Ceiling hanger loops, if used, must be flattened or removed to obtain bearing of units on structural steel.

I. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.

J. Welding to conform to AWS D1.3 and done by competent experienced welding mechanics.

K. Areas scarred during erection and welds shall be thoroughly cleaned and touched-up with zinc rich galvanizing repair paint. Paint touch-up is not required for welds or scars that are to be in direct contact with concrete.

L. Provide metal concrete stops at edges of deck as required.

M. Cutting and Fitting:
1. Cut all metal deck units to proper length in the shop prior to shipping.
2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the COR. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.

6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.

N. Installation of shear connector studs through previously installed metal deck to conform to AWS D1.1, Section 7, except all studs will be installed with automatically timed welding equipment and as specified below:

1. Do not place reinforcing steel temperature mesh or other materials and equipment which will interfere with stud installation on steel deck until shear connector studs are installed.
2. Steel deck sheets shall be free of oil, rust, dirt, and paint. Release water in deck’s valley so that it does not become entrapped between deck and beam. Surface to which stud is to be welded shall be clean and dry.
3. Rest metal deck tightly upon top flange of structural member with bottom of deck rib in full contact with top of beam flange.
4. Weld studs only through a single thickness of deck. Place decking so that a butt joint is obtained. Place studs directly over beam web, where one row of studs are required.
5. Ferrules specially developed for the weld-through technique must be used. Ferrules shall be appropriate for size of studs used and be removed after welding.
6. Submit report of successful test program for stud base qualification as required by AWS D1.1, Appendix K.

3.2 CLEANING:

Clean deck in accordance with manufacturer's recommendation before concrete placement.

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SECTION 05 40 00
COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:
   1. Exterior load-bearing steel stud walls.
   2. Interior load-bearing steel stud walls.
   3. Exterior non-load-bearing steel stud curtain wall.
   4. Steel joists.
   5. Steel trusses.

1.2 RELATED WORK:

A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
B. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
C. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
B. Structural Performance: Engineer, fabricate and erect cold-formed metal framing with the minimum physical and structural properties indicated.
C. Structural Performance: Engineer, fabricate, and erect cold-formed metal framing to withstand design loads within limits and under conditions required.
   1. Design Loads: As indicated.
   2. Design framing systems to withstand design loads without deflections greater than the following:
      a. Exterior Load-Bearing Walls: Lateral deflection of 1/600 of the wall height.
      b. Interior Load-Bearing Walls: Lateral deflection of 1/360 of the wall height.
      c. Exterior Non-load-Bearing Curtain wall: Lateral deflection of 1/360 of the wall height.
      d. Floor Joists: Vertical deflection of 1/360 of the span.
      e. Roof Trusses: Vertical deflection of 1/360 of the span.
   3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection

failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change (range) of 67 degrees C (120 degrees F).

4. Design framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings.
5. Design exterior non-load-bearing curtain wall framing to accommodate lateral deflection without regard to contribution of sheathing materials.
6. Engineering Responsibility: Engage a fabricator who assumes undivided responsibility for engineering cold-formed metal framing by employing a qualified professional engineer to prepare design calculations, shop drawings, and other structural data.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.

C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.

D. For cold-formed metal framing indicated to comply with certain design loadings, include structural analysis data sealed and signed by the qualified professional engineer who was responsible for its preparation.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Iron and Steel Institute (AISI):
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (1996)

C. American Society of Testing and Materials (ASTM):
A36/A36M-08.....Standard Specifications for Carbon Structural Steel
A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
A307-10.....Standard Specifications for Carbon Steel Bolts and Studs

A653/A653M-10.....Standard Specifications for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

C1107/C1107M-08.....Standard Specifications for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)

E488-96(R2003).....Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements

E1190-95(R2007).....Standard Test Methods for Strength of Power-Actuated Fasteners Installed in Structural Members

D. American Welding Society (AWS):

D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel

E. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM A653, structural steel, zinc coated G60, with a yield of 340 MPa (50 ksi) minimum.

B. Sheet Steel for joists, studs and accessories 18 gage and lighter: ASTM A653, structural steel, zinc coated G60, with a yield of 230 MPa (33 ksi) minimum.

C. Galvanizing Repair Paint: MIL-P-21035B.

D. Nonmetallic, Non-shrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, Portland cement, shrinkage-compensating agents, plasticizing and water-reducing agents, complying with ASTM C1107, with fluid consistency and a 30 minute working time.

2.2 WALL FRAMING:

A. Steel Studs: Manufacturer’s standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:

1. Design Uncoated-Steel Thickness:
   1.20 mm (0.0474 inch)
2. Flange Width:
   (2 inches)
3. Web: Punched.

B. Steel Track: Manufacturer’s standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:

1. Design Uncoated-Steel Thickness: Matching steel studs.
2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

2.3 JOIST FRAMING:

A. Steel Joists: Manufacturer's standard C-shaped steel joists, unpunched, of web depths indicated, with lipped flanges, and complying with the following:
   1. Design Uncoated-Steel Thickness: 1.52 mm (0.0598 inch).
   2. Flange Width: 63 mm (2 1/2 inches).

B. Steel Joist Track: Manufacturer's standard U-shaped steel joist track, unpunched, of web depths indicated, with straight flanges, and complying with the following:
   1. Design Uncoated-Steel Thickness: Matching steel joists.
   2. Flange Width: 51 mm (2 inches).

2.4 FRAMING ACCESSORIES:

A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).

B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
   1. Supplementary framing.
   2. Bracing, bridging, and solid blocking.
   3. Web stiffeners.
   4. Gusset plates.
   5. Deflection track and vertical slide clips.
   6. Stud kickers and girts.
   7. Joist hangers and end closures.
   8. Reinforcement plates.

2.5 ANCHORS, CLIPS, AND FASTENERS:

A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.

B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.

C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.

D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the

design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.

E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.6 REQUIREMENTS:

A. Welding in accordance with AWS D1.3

B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

A. Framing components may be preassembled into panels. Panels shall be square with components attached.

B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.

C. Hold members in place until fastened.

D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.

1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.

E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 ERECTION:

A. Handle and lift prefabricated panels in a manner as to not distort any member.

B. Securely anchor tracks to supports as shown.

C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.

D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.

E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.

F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.

G. Install headers in all openings that are larger than the stud spacing in that wall.

H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
I. Studs in one piece for their entire length, splices will not be permitted.
J. Provide a load distribution member at top track where joist is not located directly over bearing stud.
K. Provide joist bridging and web stiffeners at reaction points where shown.
L. Provide end blocking where joist ends are not restrained from rotation.
M. Provide an additional joist under parallel partitions, unless otherwise shown, when partition length exceeds one-half joist span and when floor and roof openings interrupt one or more spanning members.
N. Provide temporary bracing and leave in place until framing is permanently stabilized.
O. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.
P. Fasten reinforcement plate over web penetrations that exceed size of manufacturer’s standard punched openings.

3.3 TOLERANCES:

A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.
D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

3.4 FIELD REPAIR:

Touch-up damaged galvanizing with galvanizing repair paint.

- - - E N D - - -

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

1. Support for Wall and Ceiling Mounted Items: (SD055000-01, SD055000-02, SD102113-01, SD102600-01, SD123100-01 & SD123100-02)
2. Loose Lintels
3. Shelf Angles
4. Plate Door Sill
5. Ladders
6. Railings:

1.2 RELATED WORK

A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.

B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Prime and finish painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

C. Manufacturer's Certificates:

1. Anodized finish as specified.
2. Live load designs as specified.

D. Design Calculations for specified live loads including dead loads.

E. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each product type shall be the same and be made by the same manufacturer.

C. Assembled product to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B18.6.1.....(1981; R 2008) Wood Screws (Inch Series)

B18.2.2.....(2010) Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)

C. American Society for Testing and Materials (ASTM):

A36/A36M-12.....Standard Specification for Carbon Structural Steel

A47-99(2014).....Standard Specification for Ferritic Malleable Iron Castings

A48/A48M-03(2012).....Standard Specification for Gray Iron Castings

A53/A53M-12.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless

A123/A123M-13.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip (Withdrawn 2014)

A269/A269M-14e1.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A307-12.....Standard Specification for Carbon Steel Bolts and Studs, Threaded Rod 60,000 PSI Tensile Strength

A391/A391M-07(2012).....Standard Specification for Grade 80 Alloy Steel Chain
A786/A786M-05(2009.....Standard Specification for Hot-Rolled Carbon, Low-Alloy, High-Strength Low-Alloy, and Alloy Steel Floor Plate
B221-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
B456-11e1.....Standard Specification for Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
B632/B632M-08.....Standard Specification for Aluminum-Alloy Rolled Tread Plate
C1107/C1107M-14.....Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
D3656/D3656M-13.....Standard Specification for Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
F436-11.....Standard Specification for Hardened Steel Washers
F468-12.....Standard Specification for Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use
F593-13a.....Standard Specification for Stainless Steel Bolts, Hex Cap Screws, and Studs
F1667-13.....Standard Specification for Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):
D1.1-10.....Structural Welding Code Steel
D1.2-08.....Structural Welding Code Aluminum
D1.3-08.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)
AMP 521-01.....Pipe Railing Manual
AMP 500-06.....Metal Finishes Manual
MBG 531-09.....Metal Bar Grating Manual
MBG 532-09.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
SP 1-04.....No. 1, Solvent Cleaning
SP 2-04.....No. 2, Hand Tool Cleaning
SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):
RR-T-650E.....Treads, Metallic and Nonmetallic Skid Resistant

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

B. Ladders and Rungs: 120 kg (250 pounds) at any point.

C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

A. Structural Steel: ASTM A36.

B. Stainless Steel: ASTM A167, Type 302 or 304.

C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

D. Steel Pipe: ASTM A53.

1. Galvanized for exterior locations.
2. Type S, Grade A unless specified otherwise.
3. NPS (inside diameter) as shown.

E. Cast-Iron: ASTM A48, Class 30, commercial pattern.

F. Malleable Iron Castings: A47.

G. Primer Paint: As specified in Section 09 91 00, PAINTING.

H. Stainless Steel Tubing: ASTM A269, type 302 or 304.

I. Modular Channel Units:

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel within turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

J. Grout: ASTM C1107, pourable type.

K. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
   a. ASME B18.2.2.
   b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
   c. ASTM F468 for nonferrous bolts.
   d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.

6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors
1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship
1. General:
   a. Fabricate items to design shown.
   b. Furnish members in longest lengths commercially available within the limits shown and specified.
   c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
   d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
   e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
   f. Prepare members for the installation and fitting of hardware.
   g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
   h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:

a. Weld in accordance with AWS.
b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
d. Finish welded joints to match finish of adjacent surface.

3. Joining:
   a. Miter or butt members at corners.
   b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
   a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
   b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
   a. Accurately cut, machine and fit joints, corners, copes, and miters.
   b. Fit removable members to be easily removed.
   c. Design and construct field connections in the most practical place for appearance and ease of installation.
   d. Fit pieces together as required.
   e. Fabricate connections for ease of assembly and disassembly without use of special tools.
   f. Joints firm when assembled.
   g. Conceal joining, fitting and welding on exposed work as far as practical.
   h. Do not show rivets and screws prominently on the exposed face.
   i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:
   1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.

2. Aluminum: NAAMM AMP 501.
   a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
   b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
   c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
   d. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
   a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
   b. Surfaces exposed in the finished work:
      1) Finish smooth rough surfaces and remove projections.
      2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
   c. Shop Prime Painting:
      1) Surfaces of Ferrous metal:
         a) Items not specified to have other coatings.
         b) Galvanized surfaces specified to have prime paint.
         c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
         d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
         e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
      2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.
5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

G. Protection:
1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:
1. Fabricate ASTM A36 structural steel shapes as shown.

2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Ceiling Hung Toilet Stall:
1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
2. Make provision for installation of stud bolts in lower flange of channel.
3. Provide a continuous steel angle at wall and channel braces spaced as shown.
4. Use threaded rod hangers.
5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

C. For Wall Mounted Items:
1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

D. For Cubical Curtain Track:
1. Fabricate assembly of steel angle as shown.
2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
3. Provide pipe sleeve welded to angle.

2.6 LOOSE LINTELS

A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.

B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.

C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).

2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).

D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).

E. Provide bearing plates for lintels where shown.

F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.

G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.

H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

2.7 SHELF ANGLES

A. Fabricate from steel angles of size shown.

B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.

C. Provide adjustable malleable iron inserts for embedded in concrete framing.

2.8 PLATE DOOR SILL

A. Fabricate of checkered plate as detailed.

1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.

B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

2.9 LADDERS

A. Steel Ladders:

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

B. Aluminum Ladders:

1. Fixed-rail type, constructed of structural aluminum, with mill finish.

2. Fabricate side rails and rungs of size and design shown, with the rungs shouldered and headed into and welded to the rails.
3. Where shown fabrication side rails curved, twisted and formed into gooseneck.
4. Fabricate angle brackets at top and bottom and intermediate brackets where shown. Drill for bolting.

C. Ladder Rungs:
1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.10 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:
1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
   a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
   b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
   c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. Base plates are not required on pipe sleeves where ornamental railings occur.
6. Interior Post Anchors:
   a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
   b. Weld or thread flanged fitting to posts at base.
   c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
   d. Provide sliding flange base plate on posts secured with set screws.

e. Weld flange base plate to removable posts set in sleeves.

C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.
6. Removable Rails:
   a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
   b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
   c. Continuously weld brackets to post.
   d. Provide slotted bolt holes in rail bracket.
   e. Weld bolt heads flush with top of rail.
   f. Weld flanged fitting to post where posts are installed in sleeves.
7. Opening Guard Rails:
   a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
   b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
   c. Fabricate rails for floor openings for anchorage in sleeves.
8. Gates:
   a. Fabricate from steel pipe as specified for railings.
   b. Fabricate gate fittings from either malleable iron or wrought steel.
   c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
   d. Provide suitable stops, so that gate will swing as shown.
9. Chains:
   a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot)

and with boat type snap hook on one end, and through type eye bolt on other end.

b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.

c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.

d. Galvanize chain and bolts after fabrication.

E. Aluminum Railings:

1. Fabricate from extruded aluminum.
2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
5. Fabricate brackets of extruded or wrought aluminum as shown.
6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

F. Stainless Steel Railings:

1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
2. Join sections by an internal connector to form hairline joints where field assembled.
3. Fabricate with continuous welded connections.
4. Fabricate brackets of stainless steel to design shown.
5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Items set into concrete or masonry.

1. Provide temporary bracing for such items until concrete or masonry is set.
2. Place in accordance with setting drawings and instructions.
3. Build strap anchors, into masonry as work progresses.

C. Field weld in accordance with AWS.

1. Design and finish as specified for shop welding.
2. Use continuous weld unless specified otherwise.

D. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

E. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

F. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

G. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

A. Anchorage to structure.

1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
2. Secure supports to concrete inserts by bolting or continuous welding as shown.
3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
4. Secure steel plate or hat channels to studs as detailed.

B. Ceiling Hung Toilet Stalls:

1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

C. Supports for Wall Mounted items:

1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.

4. Locate supports where required for items shown.

D. Supports for Cubicle Curtain Track:

1. Install assembly where shown after ceiling suspension grid is installed.
2. Drill angle for bolt and weld nut to angle prior to installation of tile.

3.3 STEEL LINTELS

A. Use lintel sizes and combinations shown or specified.

B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.

C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.4 SHELF ANGLES

A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.

B. Provide expansion space at end of members.

3.5 PLATE DOOR SILL

A. Install after roofing base flashing and counter flashing work is completed.

B. Set in sealant and bolt to curb.

3.6 LADDERS

A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.

B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.

1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.

C. Ladder Rungs:

1. Set ladder rungs into formwork before concrete is placed.
2. Set step portion of rung 150 mm (6 inches) from wall.
3. Space rungs approximately 300 mm (12 inches) on centers.
4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.7 RAILINGS

A. Steel Posts:

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.

2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:
1. Install pipe sleeves in concrete formwork.
2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

C. Anchor to Walls:
1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
   a. Anchor steel plate to concrete or solid masonry with expansion bolts.
   b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

D. Removable Rails:
1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

E. Gates:
1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

F. Chains:
1. Eye bolt chains to pipe posts.
2. Eye bolt anchoring at walls.
   a. Expansion bolt to concrete or solid masonry.
   b. Toggle bolt to hollow masonry of frame wall installed support.

G. Handrails:
   1. Anchor brackets for metal handrails as detailed.
   2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
   3. Expansion bolt to concrete or solid masonry.
   4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.8 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.9 CLEAN AND ADJUSTING

A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section specifies steel stairs with railings.

B. Types:

1. Closed riser stairs with concrete filled treads and platforms.
2. Industrial stairs: Closed and open riser stairs.

1.2 RALATED WORK

A. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.

B. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.

C. Requirements for shop painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

B. American Society for Testing and Materials (ASTM):

A36/A36M-12.....Standard Specification for Carbon Structural Steel

A47/A47M -99(2014).....Standard Specification for Ferritic Malleable Iron Castings

A48/A48M -03(2012).....Standard Specification for Gray Iron Castings

A53/A53M -12.....Standard Specification for Pipe, Steel, Black and Hot-Dipped Zinc-Coated Welded and Seamless

A307-12.....Carbon Steel Bolts, Studs, and Threaded Rod 60000 psi Tensile Strength

A653/653M-13.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process

A563-07a(2014).....Standard Specification for Carbon and Alloy Steel Nuts

A1008/A1008M-13.....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

A786/A786M-05(2009).....Standard Specification for Hot-Rolled Steel Carbon, Low-Alloy, High Strength Low-Alloy, and Alloy Steel Floor Plates

A1011/A1011M-14.....Standard Specification for Steel, Sheet and Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength

C. American Welding Society (AWS):

D1.1/D1.1M:2010.....Structural Welding Code-Steel

D1.3/D1.3M:2008.....Structural Welding Code-Sheet Steel

D. The National Association of Architectural Metal Manufactures (NAAMM) Manuals:

Metal Bar Gratings (ANSI/NAAMM MBG 531-09)

AMP521-01.....Pipe Railing Manual, Including Round Tube

E. American Iron and Steel Institute (AISI):

2001.....Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. Design stairs to support a live load of 500 kg/m^2 (100 pounds per squarefoot).

B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.

C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.

D. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

A. Steel Pipe: ASTM A53/A53M-12, Standard Weight, zinc coated.

B. Steel Grating: Metal bar type grating NAAMM BG.

C. Sheet Steel: ASTM A1008/A1008M-13.

D. Structural Steel: ASTM A36/A36M-12.

E. Steel Floor Plate: ASTM 786/A786M-05(2009).

F. Steel Decking: Form from zinc coated steel conforming to ASTM A653/A653M -13, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.
G. Steel Plate: ASTM A1011/A1011M-14.
H. Iron Castings: ASTM A48/A48M-03(2012), Class 30.
I. Malleable Iron Castings: ASTM A47/A47M-99(2014).

2.3 FABRICATION GENERAL

A. Fasteners:
   1. Conceal bolts and screws wherever possible.
   2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
B. Welding:
   1. Structural steel, AWS D1.1/D1.1M:2010 and sheet steel, AWS D1.3/D1.3M:2008.
   2. Where possible, locate welds on unexposed side.
   3. Grind exposed welds smooth and true to contour of welded member.
   4. Remove welding splatter.
C. Remove sharp edges and burrs.
D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
F. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

2.4 RAILINGS

A. Fabricate railings, including handrails, from steel pipe with flush.
   1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
   2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
B. Return ends of handrail to wall and close free end.
C. Provide standard terminal castings where fastened to newel.
D. Space intermediate posts not over six feet on center between end post.
E. Fabricate handrail brackets from cast malleable iron.
F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS

A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
B. Fabricate pans for treads and platforms, and risers from sheet steel; fabricate pans for platforms from steel decking where shown.

C. Form risers with sanitary cove.
D. Fabricate stringers, headers, and other supporting members from structural steel.
E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

2.6 INDUSTRIAL STAIRS

A. Provide treads, platforms, railings, stringers and other supporting members as shown.
B. Treads and platforms of checkered steel floor plate:
   1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
   2. Support tread and platforms with angles welded to plate.
   3. Do not leave exposed fasteners on top of treads or platform surfaces.
   4. Provide flat sheet steel risers for stairs with steel plate treads where shown.
C. Treads and platforms of steel grating:
   1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM Metal Bar Grating Manuals.
   2. Provide end banding bars, except where carrier angle are used at tread ends.
   3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
   4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
   5. Provide toe plates on platforms where shown.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

A. Provide hangers and struts required to support the loads imposed.
B. Perform job site welding and bolting as specified for shop fabrication.
C. Set stairs and other members in position and secure to structure as shown.
D. Install stairs plumb, level and true to line.
E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

3.2 RAILING INSTALLATION

A. Install standard terminal fittings at ends of posts and rails.
B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.

C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).

D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.

B. Touch-up abraded areas with same primer paint used for shop priming.

C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

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SECTION 05 58 13
ARCHITECTURAL METAL COLUMN COVERS

PART 1 – GENERAL

1.1 DESCRIPTION:

A. Scope: Work of this section includes material, accessories and related items for the complete installation of column covers.

1.2 RELATED WORK

A. Window Sills: Section 04 72 00, CAST STONE MASONRY

B. Brick Veneer: Section 04 20 00, UNIT MASONRY

C. Steel Column: Division 05 - METALS

D. Column Fireproofing: Section 07 81 00, APPLIED FIREPROOFING

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES

B. Shop Drawings: Submit complete shop drawings indicating quantities, finishes, dimensions, and attachment relationships.

C. Product Data: Submit manufacturer’s product data, specifications and installation instructions.

D. Samples: Submit color and finish samples to determine range of texture and consistency of color and finish to be expected in the finished work. Standard sample size shall be 3” x 3”.

1.4 QUALITY ASSURANCE

A. Manufacturer shall have a minimum of 5 years experience in manufacturing and shall have successfully completed at least twenty projects within the past five years in architectural metals.

B. Fabricator must own and operate its own manufacturing facilities for all metal components.

1.5 DELIVERY, STORAGE AND HANDLING

A. Deliver components in clearly marked containers and packages suitable for shipment of specified products as to prevent finish damage in transit. Provide protective wrapping or film to provide protection.

B. Storage components in locations that will avoid damage from job-site traffic, moisture, stacking or other job-site contamination.

C. Handle components to avoid racking, twisting, denting or scratching of finished surfaces.

1.6 WARRANTY

A. Provide manufacturer’s warranty against defects in material and workmanship for a period on one year beginning on Date of Substantial Completion.

PART 2 – PRODUCTS

2.1 PRODUCT

A. Column Type: Butt Joint.

1. Aluminum sheet and plate: Type 5005-H34 (anodized) or 3003-H14, 5052-H32 alloy complying with ASTM B209.

2.2 MANUFACTURED UNITS

A. Half Round/Custom

1. Radius: 9 inches
2. Vertical Joint Type: Vertical Soft V-Butt Joint
3. Horizontal Joint Type:
   a. Ceiling Joint: Adjustable inset reveal
   b. Intermediate Joint: Butt joint with factory supplied alignment plates
   c. Floor Joint: Fixed inset base reveal.

2.3 FABRICATION

A. Form column covers to specified dimensions and diameters as indicated on architectural drawings.

1. Provide column covers in Fixed sections as shown in drawings.
2. Columns shall have no exposed fasteners unless specified.
3. Fabricate ceiling ring to match column covers.
4. Apply manufacture's recommended sound-deadening insulation to backs of column covers.

2.4 FINISHES

A. General: Comply with NAAMM's "metal Finishes Manual for Architectural and Metal Products" for recommendations relative to applying and designating finishes.

B. Pre-finished finishes

1. Class 1 Clear Anodized

Part 3 – EXECUTION

3.1 EXAMINATION

A. Examine job-site for conditions that may adversely affect installation of column covers.

B. Verify dimensions of column covers prior to installation to ensure compatibility with job-site conditions.

C. Verify post structure is plumb, level, and parallel prior to installation of column covers.

D. Visually examine finished surfaces to ensure that blemished or dented surfaces are not present prior to installation.

3.2 PREPARATION

A. Verify / Coordinate with other trades prior to installation where they may affect the column cover installation.

3.3 INSTALLATION

A. Install components in accord with manufacturer's installation instructions and approved submittal drawings.

B. Anchor components to related structures such as floors, walls and beams as indicated on approved submittals drawings. Use anchors with holding strength to provide a solid installation. Use only plated, galvanized or stainless steel anchors.

C. Installer to provide additional bracing components as necessary to stiffen substructure and ensure solid mid-span bracings and connections.

3.4 CLEANING

A. Remove protective coverings and clean column covers to remove adhesives and tape residue. Test all solvents on non-exposed surfaces prior to use.

1. Contact manufacturer for proper cleaning procedures.
2. Protect column covers from damage during remainder of construction period

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies wood blocking, sheathing, furring, nailers, and, rough hardware.

1.2 RELATED WORK:

A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.

1.3 SUMBITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Protect lumber and other products from dampness both during and after delivery at site.

B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

C. Stack plywood and other board products so as to prevent warping.

D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05.....Conventional Wood Frame Construction

C. American Institute of Timber Construction (AITC):
A190.1-07.....Standard for Preservative Treatment of Structural Glued Laminated Timber

D. American Society of Mechanical Engineers (ASME):
B18.2.1.....(2012: Errata 2013) Square and Hex Bolts and Screws (Inches Series)
B18.2.2.....(2010) Nuts for General Applications: Machine Screw Nuts, Hex, Square and Hex Flange, and Coupling Nuts (Inch Series)

B18.6.1.....(1981; R 2008) Wood Screws (Inch Series)
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws

E. APA - The Engineered Wood Association (APA):
E30.....(2011) Engineered Wood Construction Guide

F. American Society for Testing And Materials (ASTM):
A47/A47M-99(2014).....Standard Specification for Ferritic Malleable Iron Castings
A48/A48M-03(2012).....Standard Specification for Gray Iron Castings
A653/A653M-13.....Standard Specification for Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
C954-11.....Standard Specification for Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in Thickness
C1002-07(2013).....Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
D143-14.....Standard Test Methods for Small Clear Specimens of Timber
D1760-01.....Standard Specification for Pressure Treatment of Timber Products (Withdrawn 2006)
D2559-12a.....Standard Specification for Adhesives for Bonded Structural Wood Products for Use Under Exterior Exposure Conditions
D3498-02(2011).....Standard Specification for Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
F844-07a(2013).....Standard Specification for Washers, Steel, Plan (Flat) Unhardened for General Use
F1667-13.....Standard Specification for Driven Fasteners Nails, Spikes, and Staples

G. Federal Specifications (Fed. Spec.):
MM-L-736C.....Lumber; Hardwood

H. Commercial Item Description (CID):
A-A-55615.....(Basic; Notice 2) Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)

I. U.S. NAVAL SEA SYSTEMS COMMAND (NAVSEA):

QPL -19140.....(2011) Lumber and Plywood, Fire-Retardant Treated

J. Truss Plate Institute (TPI):

TPI-HIB.....(1991) Commentary and Recommendations for Handling, Installing and Bracing Metal Plate Connected Wood Trusses

K. U.S. DEPARTMENT OF COMMERCE (DOC)

DOC/NIST PS1.....(1995) Construction and Industrial Plywood

L. AMERICAN LUMBER STANDARDS COMMITTEE (ALSC) ALSC PS 20 (2010) American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.

C. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
2. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.

D. Sizes:

1. Conforming to Prod. Std., PS20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

E. Moisture Content:

1. At time of delivery and maintained at the site.
2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.

3. Lumber over 50 mm (2 inches) thick: 25 percent or less.

F. Fire Retardant Treatment:

1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

G. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

A. Comply with Prod. Std., PS 1.

B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

C. Sheathing:

1. APA rated Exposure 1 or Exterior; panel grade CD or better.
2. Wall sheathing:
   a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
   b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.

2.3 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers
   1. ASTM F844.
   2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:
   1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
   2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:
   1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
   2. ASTM F1667:
      a. Common: Type I, Style 10.
      b. Concrete: Type I, Style 11.
      d. Masonry: Type I, Style 27.
      e. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:
   1. APA for installation of plywood or structural use panels.

B. Fasteners:
   1. Nails.
      a. For sheathing select length of nails sufficient to extend 25 mm (1 inch) into supports.
   2. Bolts:
      a. Fit bolt heads and nuts bearing on wood with washers.
      b. Countersink bolt heads flush with the surface of nailers.
      c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
      d. Use toggle bolts to hollow masonry or sheet metal.
      e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel

members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.

3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
   a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
   b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
   a. Where shown or option to nails.
   b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
   c. Spaced same as nails.

C. Blocking Nailers, and Furring:
1. Install furring, blocking, nailers, and grounds where shown.
2. Use longest lengths practicable.
3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
4. Layers of Blocking or Plates:
   a. Stagger end joints between upper and lower pieces.
   b. Nail at ends and not over 600 mm (24 inches) between ends.
   c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.

D. Sheathing:
1. Use plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

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SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies exterior and interior millwork.

B. Items specified.

- Seats and benches
- Communication Center Counter
- Counter Shelf
- Interview Booth
- Counter or Work Tops
- Wall Paneling
- Mounting Strips, Shelves, and Rods

1.2 RELATED WORK

A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.

B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.

C. Wood doors: Section 08 14 00, WOOD DOORS.

D. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

E. Stock Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.

F. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Millwork items – Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
2. Show construction and installation.

C. Samples:

Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).

D. Certificates:

1. Indicating preservative treatment and/or fire retardant treatment of materials meet the requirements specified.
2. Indicating moisture content of materials meet the requirements specified.

E. List of acceptable sealers for fire retardant and preservative treated materials.

F. Manufacturer's literature and data:

1. Finish hardware
2. Sinks with fittings
3. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.

B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by COR. Store at a minimum temperature of 21^{0}C (70^{0}F) for not less than 10 days before installation.

C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):

A36/A36M-12.....Standard Specification for Carbon Structural Steel

A53/A53M-12.....Standard Specification for Pipe, Steel, Black and Hot-Dipped Zinc Coated, Welded and Seamless

A167.....(1999; R 2009) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B26/B26M-12.....Standard Specification for Aluminum-Alloy Sand Castings

B221-13.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

E84-14.....Standard Test Method for Surface Burning Characteristics of Building Materials

C. American Hardboard Association (AHA):

A135.4-04.....Basic Hardboard

D. Builders Hardware Manufacturers Association (BHMA):

A156.9-10.....Cabinet Hardware

A156.11-10.....Cabinet Locks

A156.16-13.....Auxiliary Hardware

E. Hardwood Plywood and Veneer Association (HPVA):

HP1-09.....Hardwood and Decorative Plywood

F. COMPOSITE PANEL ASSOCIATION (CPA):

A208.1-09.....Particleboard

G. American Wood-Preservers' Association (AWPA):

AWPA C1-03.....All Timber Products – Preservative Treatment by Pressure Processes

H. Architectural Woodwork Institute (AWI):

AWI-09.....Architectural Woodwork Standards

I. National Electrical Manufacturers Association (NEMA):

ANSI/NEMA LD 3.....(2005) Standard for High-Pressure Decorative Laminates

J. AMERICAN LUMBER STANDARDS COMMITTEE (ALSC):

PS 20.....(2010) American Softwood Lumber Standard

K. U.S. NAVAL SEA SYSTEMS COMMAND (NAVSEA):

QPL-19140(2011).....Lumber and Plywood, Fire-Retardant Treated

L. U.S. GENERAL SERVICES ADMINISTRATION (GSA):

A-A-1922.....(Rev A; Notice 2) Shield, Expansion (Caulking Anchors, Single Lead)

A-A-1936A CHG 1-2000....**ADHESIVE, CONTACT, NEOPRENE RUBBER**

FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle

FF-S-111D(1).....Screw, Wood

FS MM-L-736.....(Rev D; Notice 1) Lumber, Hardwood

PART 2 – PRODUCTS

2.1 BIO-BASED MATERIAL:

Bio-based Materials: For products designated by the USDA's Bio-Preferred program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred program, visit http://www.bio-preferred.gov.

2.2 LUMBER

A. Grading and Marking:

1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
2. Millwork, standing and running trim, and rails: Actual size as shown or specified.

C. Hardwood: FS MM-L-736, species as specified for each item.

D. Softwood: PS-20, exposed to view appearance grades:
1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
2. Use Prime for painted or opaque finish.

E. Use edge grain Wood members exposed to weather.

2.3 PLYWOOD

A. Softwood Plywood:
1. Prod. Std.
2. Grading and Marking:
   a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
   b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
4. Plastic Laminate Plywood Cores:
   a. Exterior Type, and species group.
   b. Veneer Grade: A-C.
5. Shelving Plywood:
   a. Interior Type, any species group.
   b. Veneer Grade: A-B or B-C.
6. Other: As specified for item.

B. Hardwood Plywood:
1. HPVA: HP.1
2. Species of face veneer shall be as shown or as specified in connection with each particular item.
3. Inside of Building:
   a. Use Type II (interior) A grade veneer for transparent finish.
   b. Use Type II (interior) Sound Grade veneer for paint finish.
4. On Outside of Building:

a. Use Type I, (exterior) A Grade veneer for natural or stained and varnish finish.
b. Use Type I, (exterior) Sound Grade veneer for paint finish.

5. Use plain rotary cut white birch unless specified otherwise.

2.4 PARTICLEBOARD

A. CPA A208.1
B. Plastic Laminate Particleboard Cores:
1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.
C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.5 PLASTIC LAMINATE

A. ANSI/NEMA LD-3.
B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.
1. Plastic laminate clad plywood or particle board.
2. Resin impregnated decorative paper thermally fused to particle board.
D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.
E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.

2.6 BUILDING BOARD (HARDBOARD)

A. ANSI/AHA A135.4, 6 mm (1/4 inch) thick unless specified otherwise.
B. Wall paneling at gas chain rack: Type 1, tempered, Fire Retardant treated, smooth surface on side.

2.7 ADHESIVE

A. For Plastic Laminate: Fed. Spec. A-A-1936.
B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.
C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.

2.8 STAINLESS STEEL

ASTM A167, Type 302 or 304.

2.9 ALUMINUM CAST

ASTM B26

2.10 ALUMINUM EXTRUDED

ASTM B221

2.11 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized wherespecified.
2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
3. Fasteners:
   a. Bolts with Nuts: FF-N-836.
   b. Expansion Bolts: A-A-1922A.
   c. Screws: Fed. Spec.FF-S-111.

B. Finish Hardware

1. Cabinet Hardware: ANSI A156.9.
   a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
   b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
   c. Sliding Door Tracks: B07063.
   d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
   e. Concealed Hinges: B1601, minimum 110 degree opening.
   f. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
   g. Cabinet Door Catch: B0371 or B03172.
   h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
2. Cabinet Locks: ANSI A156.11.
   a. Drawers and Hinged Door: E07262.
   b. Sliding Door: E07162.
3. Auxiliary Hardware: ANSI A156.16.
   a. Shelf Bracket: B04041, japanned or enameled finish.
   b. Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.
   c. Closet Bar: L03131 chrome finish of required length.
   d. Handrail Brackets: L03081 or L03101.
      1) Cast Aluminum, satin polished finish.
      2) Cast Malleable Iron, japanned or enamel finish.
4. Steel Channel Frame and Leg supports for Counter top. Fabricated under Section 05 50 00, METAL FABRICATIONS.
5. Pipe Bench Supports:

a. Pipe: ASTM A53.

6. Fabricated Wall Bench Supports:
   a. Steel Angles: ASTM A36 steel with chrome finish, or ASTM A167, stainless steel with countersunk wood screws, holes at 64 mm (2-1/2 inches) on center on horizontal member.
   b. Use 38 mm by 38 mm by 5 mm (1-1/2 by 1-1/2 by 3/16 inch) angle thick drilled for screw and bolt holes unless shown otherwise. Drill 6 mm (1/4 inch) holes for anchors on vertical member, not more than 200 mm (8 inches) on center between ends or corners.
   c. Stainless steel bars brackets: ASTM A167, fabricated to shapes shown, Number 4 finish. Use 50 mm by 5 mm (2 inch by 3/16 inch) bars unless shown otherwise. Drill for anchors and screws. Drill countersunk wood screw holes at 64 mm (2-1/2 inches) on center on horizontal members and not less than two 13 mm (1/4 inch) hole for anchors on vertical member.
7. Thru-Wall Counter Brackets:
   a. Steel angles drilled for fasteners on 100 mm (4 inches) centers.
   b. Baked enamel prime coat finish.
8. Folding Shelf Bracket:
   a. Steel Shelf bracket, approximately 400 mm by 400 mm (16 by 16 inches), folding type with baked gray enamel finish or chrome plated finish.
   b. Bracket legs shall be approximately 28 mm (1-1/8 inches) wide.
   c. Distance from center line of hinge pin to back of vertical leg shall be 44 mm (1-3/4 inches) or provide for wood spacer if hinge line is at joint of vertical and horizontal leg.
   d. Distance from face to face of bracket when closed shall be 50 mm (2 inches).
   e. Brackets shall automatically lock when counter is raised parallel to floor and shall unlock manually.
   f. Each bracket shall support not less than 68 Kg (150 pounds) evenly distributed.
9. Edge Strips Moldings:
   a. Driven type "T" shape with serrated retaining stem; vinyl plastic to match plastic laminate color, stainless steel, or 3 mm (1/8 inch) thick extruded aluminum.
   b. Stainless steel or extruded aluminum channels.
   c. Stainless steel, number 4 finish; aluminum, mechanical applied medium satin finish, clear anodized 0.1 mm (0.4 mils) thick.
10. Rubber or Vinyl molding

a. Rubber or vinyl standard stock and in longest lengths practicable.
b. Design for closures at joints with walls and adhesive anchorage.
c. Adhesive as recommended by molding manufacturer.

11. Primers: Manufacturer's standard primer for steel providing baked enamel finish.

2.12 MOISTURE CONTENT

A. Moisture content of lumber and millwork at time of delivery to site.
1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.13 FIRE RETARDANT TREATMENT

A. Where wood members and plywood are specified to be fire retardant treated, the treatment shall be in accordance with Mil. Spec. MIL-L19140.
B. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings.
C. Each piece of treated material shall bear identification of the testing agency and shall indicate performance in accordance with such rating of flame spread and smoke developed.
D. Treat wood for maximum flame spread of 25 and smoke developed of 25.
E. Fire Resistant Softwood Plywood:
1. Use Grade A, Exterior, plywood for treatment.
2. Meet the following requirements when tested in accordance with ASTM E84.
a. Flame spread: 0 to 25.
b. Smoke developed: 100 maximum
F. Fire Resistant Hardwood Plywood:
1. Core: Fire retardant treated softwood plywood.
2. Hardwood face and back veneers untreated,
3. Factory seal panel edges, to prevent loss of fire retardant salts.

2.14 PRESERVATIVE TREATMENT

Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWPA Standards.

B. Use Grade A, exterior plywood for treatment.

2.15 ACOUSTICAL PANEL

A. Performance criteria:
   1. NRC 19 mm (3/4 inch) adhesive mounting direct to substrate.
   2. Composite flame spread: ASTM E84, 25 or less.
   3. Smoke developed: ASTM E84, 140 or less.

B. Glass fiber panel covered with fabric.
   1. Glass fiber panel one inch thick minimum, self supporting of density required for minimum NRC.
   2. Fabric covering treated to resist stains and soil, bonded directly to the glass fiber panel face, flat bonded directly to the glass fiber panel face, flat wrinkle-free surface.

C. Adhesive: As recommended by panel manufacturers.

2.16 FABRICATION

A. General:
   1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
   2. Finish woodwork shall be free from pitch pockets.
   3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
   4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
   5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
   6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded a shown.
   7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
   8. Plastic Laminate Work:
      a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
      b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
      c. Provide plastic backing sheet on underside of countertops, vanity tops, thru-wall counter and sills including back splashes and end splashes of countertops.
      d. Use backing sheet on concealed large panel surface when decorative face does not occur.

B. Seats and Benches:
   1. Fabricate from 50 mm (2 inch) stock strips of plain-sawed White Oak, or Maple.
   2. Solid seats securely glued together of spliced, doweled, or double tongued and grooved wood pieces. Where open joints are indicated, work each wood piece from solid stock.
   3. Round top edges and corners where exposed.
C. Mounting Strips, Shelves and Rods:
   1. Cut mounting strips from 25 mm by 100 mm (1 by 4 inches) softwood stock, with exposed edge slightly rounded.
   2. Cut wood shelf from softwood 1 inch stock, of width shown, exposed edge slightly rounded. Option: Use 19 mm (3/4 inch) thick plywood with 19 mm (3/4 inch) softwood edge nosing on exposed edge, slightly rounded.
   3. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with edges and ends having plastic molded edge strips. Size, finish and number as shown.
   4. Rod or Closet Bar: L03131. Combination Garment and Shelf Support, intermediate support for closet bar: B04051 for rods over 1800 mm (6 feet) long.
D. Communications Center Counter:
   1. Fabricate to AWI premium grade in conformance with AWI Section 400, CASEWORK.
   2. Use softwood for structural framing member's standard sizes, space not over 400 mm (16 inches) on center.
   3. Use red oak for exposed hardwood trim and edging.
   4. Use drawer guides on drawers with pulls.
   5. Use pulls and concealed hinges on doors.
   6. Use adjustable shelf standards with shelf rests.
   7. Use decorative plastic laminate on exposed surfaces including interior of cupboard cabinet.
   8. Overlay frame of apron with drawer and door face.
   9. Provide cut outs for electrical devices and outlets.
E. Interview Booth:
   1. Fabricate to AWI premium grade construction.
   2. Use softwood for framing, space members not over 600 mm (24 inches) on center. Use softwood for counter concealed members and mounting strip for writing surface.
   3. Use red oak for exposed hardwood trim.
   4. Use red oak veneer plywood for exposed wood finish.

5. Acoustical panel glued to plywood substrate.
6. Use decorative plastic laminate writing surface pattern on counter.
7. Secure writing surfaces to divided panels with screws and to center support with mounting strips screwed to panel and top at underside.

F. Counter or Work Tops:
1. Fabrication with plastic laminate over 32 mm (1-1/4 inch) thick core unless shown otherwise.
   a. Use decorative laminate for exposed edges of tops 38 mm (1-1/2 inches) wide and on back splash and end splash. Use plastic or metal edges for top edges less than 38 mm (1-1/2 inches) wide.
   b. Assemble back splash and end splash to counter top.
   c. Use one piece counters for straight runs.
   d. Miter corners for field joints with overlapping blocking on underside of joint.
2. Fabricate wood counter for work benches as shown.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain work areas and storage areas to a minimum temperature of 21^{0}C (70^{0}F) for not less than 10 days before and during installation of interior millwork.

B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

A. General:
1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
2. Secure trim with fine finishing nails, screws, or glue as required.
3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
6. Plumb and level items unless shown otherwise.
7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.

8. Exterior Work: Joints shall be close fitted, metered, tongue and grooved, rebated, or lapped to exclude water and made up in thick white lead paste in oil.

B. Seats and Benches:
1. Use stainless steel countersunk screws to secure wood seats to brackets, angle, or pipe supports.
2. Use stainless steel or chrome plated steel bolts for anchorage to walls. Use 6 mm (1/4 inch) toggle bolts in steel stud walls and hollow masonry. Use 6 mm (1/4 inch) expansion bolts in solid masonry or concrete.
3. Wall Benches: Support within 150 mm (6 inches) near ends and not over 900 mm (3 feet) on centers with stainless steel bar brackets under bench secured to seat and wall.
4. Corner Seats: Support on continuous angles secured to seat and walls.
5. Freestanding Benches: Support within 200 mm (8 inches) of ends and not over 900 mm (3 feet) on centers with pipe bench supports.

C. Communication Center Counters and Interview Booths:
1. Secure framing to floor with expansion bolts.
2. Secure counter top to support with wood cleats or metal angles screwed on 150 mm (6 inch) centers.
3. Conceal fasteners on corridor side. Exposed fasteners permitted under counter top and in knee spaces on staff side.

D. Wall Paneling:
1. Solid hardwood boards
   a. Install 25 by 75 mm (1 by 3 inch) furring strips on 400 mm (16 inch) centers horizontally between top and bottom strips. Secure to each stud with two screws.
   b. Install paneling laid vertically with end joints staggered between adjacent boards.
   c. Tightly butt joints and blind nail each board at each furring strip.
2. Install edge trim and base as shown, use solid wood members of same species as wall paneling.
3. Plywood paneling:
   a. Install 25 by 75 mm (1 by 3 inch) furring strips horizontally, under end joints of plywood and 300 mm (16 inches) on center between end strips. Install cross furring strips centered vertically at side joints of plywood paneling less than 13 mm (1/2 inch) thick. Secure to each stud with two screws.

b. Install panels with long edge vertically and end joints aligned where exposed to view.
c. Align V-grooves where end joints meet and maintain continuity of pattern.
d. Apply adhesive to each furring strip so that panel is bonded to furring strip in continuous bead of adhesive in accordance with adhesive manufacturers specifications.
e. Nailing:
1) Nail in V-grooves to horizontal furring strips and at panel edges and within 25 mm (1 inch) of ends except within 50 mm (2 inches) of end when panel end abutts other surfaces. Do not space nails in V-groves over 150 mm (6 inches), on center.
2) Nail ungrooved panels at 400 mm (16 inches) centers to horizontal furring strips between end or edge nails. Set nails and fill hole with filler to match wood panel for panels thicker than 13 mm (1/2 inch).
3) Use colored nails matching panel finish for prefinished panels or panels less than 13 mm (1/2 inch) thick.

F. Shelves:
1. Install mounting strip at back wall and end wall for shelves in closets where shown secured with toggle bolts at each end and not over 600 mm (24 inch) centers between ends.
a. Nail Shelf to mounting strip at ends and to back wall strip at not over 900 mm (36 inches) on center.
b. Install metal bracket, ANSI A156.16, B04041, not over 1200 mm (4 feet) centers when shelves exceed 1800 mm (6 feet) in length.
c. Install metal bracket, ANSI A156.16, B04051, not over 1200 mm (4 feet) on centers where shelf length exceeds 1800 mm (6 feet) in length with metal rods, clothes hanger bars ANSI A156.16, L03131, of required length, full length of shelf.
2. Install vertical slotted shelf standards, ANSI A156.9, B04103 to studs with toggle bolts through each fastener opening. Double slotted shelf standards may be used where adjacent shelves terminate.
a. Install brackets ANSI A156.9, B04113, providing supports for shelf not over 900 mm (36 inches) on center and within 13 mm (1/2 inch) of shelf end unless shown otherwise.
b. Install shelves on brackets so front edge is restrained by bracket.

G. Interview Booths:

1. Anchor divider panel floor plates to floor with expansion bolts at ends and not over 900 mm (36 inch) centers.
2. Install both writing surface on mounting strips secured to divider panels and center support with screws if not shop assembled. Field assemble in accordance with shop drawings.

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SECTION 07 01 50.19
PREPARATION FOR RE-ROOFING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof tear-off removal of base flashings on existing construction in preparation to receive new roofing membrane.

B. Existing Membrane Roofing System: EPDM roofing membrane, with related insulation, surfacing, and components and accessories between deck and roofing membrane.

1.2 RELATED WORK

A. Use of the premises and phasing requirements: Section 01 00 00 GENERAL REQUIREMENTS.

B. Temporary construction and environmental-protection measures for reroofing preparation: Section 01 00 00 GENERAL REQUIREMENTS

C. HVAC equipment removal and reinstallation: Division 23 sections.

D. Electrical equipment disconnection and reconnection: Division 26 sections.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI FX-1-01(R2006) Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.

C. ASTM International (ASTM):

C208.....(2012) Cellulosic Fiber Insulating Board

C728.....(2013) Perlite Thermal Insulation Board

C1177/C1177M.....(2013) Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing

C1278/C1278M.....(2007a; R 2011) Standard Specification for Fiber-Reinforced Gypsum Panel

D1079-13e1.....Standard Terminology Relating to Roofing and Waterproofing

D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.

4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs

4470-12.....Approved Standard for Single-Ply, Polymer-Modified Bitumen Sheet, Built-Up Roof (BUR) and Liquid Applied Roof Assemblies for use in Class 1 and Noncombustible Roof Construction

1-28-12.....Loss Prevention Data Sheet: Design Wind Loads.

1-29-10.....Loss Prevention Data Sheet: Above-Deck Roof Components

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing Manual

1.4 MATERIALS OWNERSHIP

A. Assume ownership of demolished materials and remove from Project site and dispose of legally, unless indicated to be reused, reinstalled, or otherwise to remain Owner's property.

1.5 DEFINITIONS

A. Refer to ASTM D1079 and NRCA "The NRCA Roofing and Waterproofing Manual" for definition of terms.

1.6 QUALITY CONTROL

A. Requirements of Division 07 roofing section for qualifications of roofing system and roofing insulation Installer; work of this section shall be performed by same Installer.

1. Where Project requirements include removal of asbestos-containing material, Installer must be legally qualified to perform the required work.
2. Where Project requirements include work affecting existing roofing system to remain under warranty, Installer must be approved by warrantor of existing roofing system.

B. Regulatory Requirements: Comply with governing EPA notification regulations. Comply with hauling and disposal regulations of authorities having jurisdiction.

C. Reroofing Conference: Conduct conference at Project site.

1. Meet with Owner; Architect-Engineer; testing and inspecting agency representative; roofing system manufacturer's representative; roofing Installer including project manager, superintendent, and foreman; and installers whose work interfaces with or affects reroofing.
2. Review methods and procedures related to roofing system tear-off and replacement

1.7 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
   1. Recover boards.
C. List of proposed infill materials.
D. List of proposed temporary roofing materials.
E. Fastener pull-out test report.
F. Photographs or Videotape: Document existing conditions of adjacent construction including site improvements.
G. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a licensed landfill facility.
H. Qualification Data: For Installer.
   1. Certificate indicating Installer is licensed to perform asbestos abatement.
   2. Certificate indicating Installer is approved by warrantor of existing roofing system.

1.8 PROJECT CONDITIONS

A. Owner will occupy portions of building below reroofing area. Conduct reroofing so Owner's operations will not be disrupted.
   1. Coordinate work activities daily with Owner.
   2. Provide Owner with not less than 72 hours' notice of activities that may affect Owner's operations.
B. Protect building and landscaping from damage.
C. Maintain access to existing walkways and adjacent occupied facilities.
D. Available Information: The following are available for Contractor reference:
   1. Construction Drawings and Project Manual for existing roofing system.
   2. Contractor is responsible for interpretation and conclusions based upon available information.
E. Weather Limitations: Proceed with reroofing preparation only when weather conditions permit Work to proceed without water entering existing roofing system or building.

1.9 WARRANTY

A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces affected by reroofing, by methods and with materials acceptable to warrantor.
   1. Notify warrantor of existing roofing system before proceeding, and upon completion of reroofing.
   2. Obtain documentation verifying that existing roofing system has been inspected by warrantor and warranty remains in effect. Submit documentation at Project closeout.

PART 2 - PRODUCTS

2.1 TEMPORARY ROOFING MATERIALS

A. Design of temporary roofing and selection of materials are responsibilities of Contractor.

PART 3 - EXECUTION

3.1 PREPARATION

A. Coordinate with Owner to shut down air-intake equipment in the vicinity of the Work. Cover air-intake louvers before proceeding with reroofing work that could affect indoor air quality or activate smoke detectors in the ductwork.
   1. Comply with Owner's requirements for maintaining fire watch when temporarily disabling smoke detectors.

B. During removal operations, have sufficient and suitable materials on-site to facilitate rapid installation of temporary protection in the event of unexpected rain.

C. Maintain roof drains in functioning condition to ensure roof drainage at end of each workday. Prevent debris from entering or blocking roof drains and conductors. Use roof-drain plugs specifically designed for this purpose. Remove roof-drain plugs at end of each workday, when no work is taking place, or when rain is forecast.
   1. If roof drains are temporarily blocked or unserviceable due to roofing system removal or partial installation of new membrane roofing system, provide alternative drainage method to remove water and eliminate ponding.

D. Verify that rooftop utilities and service piping have been shut off before beginning the Work.

3.2 ROOF TEAR-OFF

A. General: Notify Owner each day of extent of roof tear-off proposed for that day and obtain authorization to proceed.

B. Roof Tear-Off: Remove existing roofing membrane and other membrane roofing system components down to the deck.
   1. Remove fasteners from deck.

3.3 DECK PREPARATION

A. Inspect deck after tear-off of roofing system.

B. If broken or loose fasteners that secure deck panels to one another or to structure are observed or if deck appears or feels inadequately attached, immediately notify COR. Do not proceed with installation until directed by COR.

C. If deck surface is not suitable for receiving new roofing or if structural integrity of deck is suspect, immediately notify COR. Do not proceed with installation until directed by COR.

D. Replace deck as indicated on Drawings.

3.4 TEMPORARY ROOFING MEMBRANE

A. Install approved temporary roofing membrane over area to be reroofed.

B. Remove temporary roofing membrane before installing new roofing membrane.

3.5 EXISTING BASE FLASHINGS

A. Remove existing base flashings around parapets, curbs, walls, and penetrations.

1. Clean substrates of contaminants such as asphalt, sheet materials, dirt, and debris.

B. Do not damage metal counterflashings that are to remain. Replace metal counterflashings damaged during removal with counterflashings specified in Section 07 60 00 SHEET METAL FLASHING AND TRIM.

C. Remove existing parapet sheathing and replace with new exterior fire-retardant-treated plywood sheathing, 15 mm (19/32 inch) thick. If parapet framing has deteriorated, immediately notify COR.

3.6 DISPOSAL

A. Collect demolished materials and place in containers. Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site.

1. Storage or sale of demolished items or materials on-site is not permitted.

B. Transport and legally dispose of demolished materials off Owner's property.

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SECTION 07 08 00

FACILITY EXTERIOR CLOSURE COMMISSIONING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 07 and Division 08.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the Contractor will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding commissioning processes and procedures, as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 07 and Division 08 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 07 and 08, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the building envelope systems will require inspection of individual elements of the envelope construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule envelope inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal

requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 07 or Division 08 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 07 and 08 Sections for additional Contractor training requirements.

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SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies thermal and acoustical insulation for buildings.

B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

A. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.

B. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Insulation, each type used
2. Adhesive, each type used.
3. Tape

C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

A. Store insulation materials in weathertight enclosure.

B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C270-14.....Standard Specification for Mortar for Unit Masonry

C516-(2013)e1.....Standard Specification for Vermiculite Loose Fill Thermal Insulation

C549-06(2013).....Standard Specification for Perlite Loose Fill Insulation

C552-13.....Standard Specification for Cellular Glass Thermal Insulation.

C553-13.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C578-14.....Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation

C591-13.....Standard Specification for Unfaced Preformed Rigid Cellular Polyisocynurate Thermal Insulation

C612-14.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C665-12.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

C728-13.....Standard Specification for Perlite Thermal Insulation Board

C954-13.....Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness

C1002-07(2013).....Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

D312-00(R2006).....Standard Specification for Asphalt Used in Roofing

E84-14.....Standard Test Method for Surface Burning Characteristics of Building Materials

F1667-13.....Standard Specification for Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION – GENERAL:

A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.

B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.

C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.

D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 MASONRY CAVITY WALL INSULATION:

A. Mineral Fiber Board: ASTM C612, Type II, faced with a vapor retarder having a perm rating of not more than 0.5.

B. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, faced with a vapor retarder having a perm rating of not more than 0.5.

C. Polystyrene Board: ASTM C578, Type X.

D. Perlite Board: ASTM C728.

E. Cellular Glass Block: ASTM C552, Type I or IV.

2.3 EXTERIOR FRAMING OR FURRING INSULATION:

A. Batt or Blanket: Optional.

B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.

C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

2.4 ACOUSTICAL INSULATION:

A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).

B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.

C. Thickness as shown; of widths and lengths to fit tight against framing.

2.5 SOUND DEADENING BOARD:

A. Mineral Fiber Board: ASTM C612, Type IB, 13 mm (1/2 inch thick).

B. Perlite Board: ASTM C728, 13 mm (1/2 inch thick).

2.6 RIGID INSULATION:

A. On the inside face of exterior walls, spandrel beams, floors, bottom of slabs, and where shown.

B. Mineral Fiber Board: ASTM C612, Type IB or 2.

C. Perlite Board: ASTM C728.

D. Cellular Glass Block: ASTM C552, Type I.

2.7 SOUND ATTENUATION FIRE BLANKETS:

A. Mineral wool batts: ASTM C665, Type I, Class A rated interior finish.

2.8 FASTENERS:

A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.

B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.

C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.9 ADHESIVE:

A. As recommended by the manufacturer of the insulation.

B. Asphalt: ASTM D312, Type III or IV.

C. Mortar: ASTM C270, Type 0.

2.10 TAPE:

A. Pressure sensitive adhesive on one face.

B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.

B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.

C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.

D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 MASONRY CAVITY WALLS:

A. Mount insulation on exterior faces of inner wythes of masonry cavity walls and brick faced concrete walls. Fill joints with same material used for bonding.

B. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.

C. Bond mineral fiberboard, polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive as recommended by insulation manufacturer.

D. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

3.3 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.

B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.

C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.

D. Ceiling Insulation and Soffit Insulation:

1. At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing. Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
2. In areas where suspended ceilings adjoin areas without suspended ceilings, install either blanket, batt, or mineral fiberboard extending from the suspended ceiling to underside of deck or slab above. Secure in place to prevent collapse or separation of hung blanket, batt, or board insulation and maintain in vertical position. Secure blanket or batt with continuous cleats to structure above.

3.4 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:

A. On the interior face of solid masonry and concrete walls and to the face of studs for interior wall finish where shown.

B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.

C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.

D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.

3.5 ACOUSTICAL INSULATION:

A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.

B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.

C. Do not compress insulation below required thickness except where embedded items prevent required thickness.

D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.

E. Where semi-rigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.

F. Where sound deadening board is shown, secure with adhesive to masonry or concrete walls and with screws to metal or wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

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SECTION 07 22 00
ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof and deck insulation, vapor retarder, and cover board on new construction ready to receive roofing or waterproofing membrane.

1.2 RELATED WORK

A. Wood cants, blocking, and edge strips: Section 06 10 00, ROUGH CARPENTRY.

B. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.

C. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):

90.1-07.....Energy Standard for Buildings Except Low-Rise Residential Buildings

C. ASTM International (ASTM):

C208-12.....Standard Specification for Cellulosic Fiber Insulating Board

C552-13.....Standard Specification for Cellular Glass Thermal Insulation

C726-12.....Standard Specification for Mineral Wool Roof Insulation Board

C728-13.....Standard Specification for Perlite Thermal Insulation Board

C1177/C1177M-13.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing

C1278/C1278M-07a(2011)..Standard Specification for Fiber-Reinforced Gypsum Panel

C1289-14.....Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board

C1396/C1396M-14.....Standard Specification for Gypsum Board

D41-05.....Standard Specification for Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing

D312-06.....Standard Specification for Asphalt Used in Roofing

D1970/D1970M-13a.....Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection

D2178/D2178M-13a.....Standard Specification for Asphalt Glass Felt Used in Roofing and Waterproofing

D2822/D2822-05(2011)e1..Standard Specification for Asphalt Roof Cement, Asbestos-Containing

D4586/D4586M-07(2012)e1.Standard Specification for Asphalt Roof Cement, Asbestos-Free

E84-14.....Standard Test Method for Surface Burning Characteristics of Building Material

F1667-13.....Standard Specification for Driven Fasteners: Nails, Spikes, and Staples

D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.

4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs

4470-10.....Approved Standard for Single-Ply, Polymer-Modified Bitumen Sheet, Built-Up Roof (BUR) and Liquid Applied Roof Assemblies for use in Class 1 and Noncombustible Roof Deck Construction

1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.

1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof Components

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing Manual

F. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, www.biopreferred.gov.

G. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)

H. U.S. Department of Commerce National Institute of Standards and Technology (NIST):

DOC PS 1-09.....U.S. Product Standard for Construction and Industrial Plywood

DOC PS 2-04.....Performance Standard for Wood-Based Structural-Use Panels.

1.4 PERFORMANCE REQUIREMENTS

A. Thermal Performance: Provide roof insulation meeting minimum overall average R-value of 33, with minimum R-value at any location of 20.

B. FM Approvals: Provide roof insulation complying with requirements in FM Approvals 4450 and 4470 as part of specified roofing system, listed in FM Approvals "RoofNav" as part of roofing system meeting Fire/Windstorm Classification in Division 07 roofing section.

1.5 QUALITY CONTROL

A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.

B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.

C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

D. Requirements of roofing system uplift pressure design for specified roofing system.

E. Requirements of applicable FM Approval for specified roofing system insulation attachment.

F. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to www.biopreferred.gov.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

1. Asphalt and adhesive materials, each type.
2. Roofing cement, each type.
3. Roof insulation, each type.
4. Cover board, each type.
5. Fastening requirements.
6. Insulation span data for flutes of metal decks.

C. Federal Sustainable Design Submittals:

1. Product Data for Credit IEQ 4.1: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
2. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
3. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.

D. Shop Drawings: Include plans, sections, details, and attachments.
1. Nailers, cants, and terminations.
2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.

E. Samples:
1. Roof insulation, each type.
2. Nails and fasteners, each type.

F. Certificates:
1. Indicating type, thermal conductance, and minimum and average thickness of insulation.
2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.

G. Laboratory Test Reports: Thermal values of insulation products.

H. Layout of tapered roof system showing units required.

I. Documentation of supervisors' and inspectors' qualifications.

1.7 DELIVERY, STORAGE AND MARKING

A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

1.8 QUALITY ASSURANCE:

A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.

2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ADHESIVE MATERIALS

A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
   1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
   2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
      a. Plastic Foam Adhesives: 50 g/L.
      b. Multipurpose Construction Adhesives: 70 g/L.
      c. Fiberglass Adhesives: 80 g/L.
      d. Contact Adhesives: 80 g/L.
      e. Other Adhesives: 250 g/L.
      f. Nonmembrane Roof Sealants: 300 g/L.
      g. Sealant Primers for Nonporous Substrates: 250 g/L.
      h. Sealant Primers for Porous Substrates: 775 g/L.
B. Primer: ASTM D41.
C. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
D. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to attach roof insulation to substrate or to another insulation layer.
E. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
F. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component

urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.

G. Roof Cement: Asbestos free, ASTM D2822, Type I or Type II, ; or, D4586, Type I or Type II.

2.2 ROOF AND DECK INSULATION

A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.

B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.

C Tapered Roof Insulation System:

1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
2. Cut to provide high and low points with crickets and slopes as shown.
3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
4. Minimum slope 1:48 (1/4 inch per 12 inches).

2.3 INSULATION ACCESSORIES

A. Glass (Felt): ASTM D2178, Type VI, heavy duty ply sheet.

B. Cants and Tapered Edge Strips:

1. Wood Cant Strips: Refer to Division 06 Section "Rough Carpentry."
2. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
3. Tapered Edge Strips: 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
   a. Cellulosic Fiberboard: ASTM C208.
   b. Mineral Fiberboard: ASTM C726.
   c. Perlite Board: ASTM C728.

C. Vapor Retarder:

1. Glass-Fiber Felts: ASTM D2178, Type IV, asphalt impregnated.
2. Self-Adhering Sheet Vapor Retarder: ASTM D1970, minimum of 1.0-mm- (40-mil-) thick, polyethylene film laminated to layer of rubberized asphalt adhesive, or 0.76- to 1.0-mm- (30- to 40-mil-) thick, polyethylene film laminated to layer of butyl rubber adhesive; maximum permeance rating of 6 ng/Pa x s x sq. m (0.1 perm).

D. Cover Board:

1. Cellulosic-fiber-reinforced, water-resistant gypsum substrate, ASTM C1278/C1278M, 13 mm (1/2 inch) thick.

2.4 FASTENERS

A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.

B. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

A. Comply with requirements of Division 07 roofing section.

3.3 VAPOR RETARDER INSTALLATION

A. General:

1. Install continuous vapor retarder on roof decks where indicated.
2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
3. At all pipes, walls, and similar penetrations through vapor retarder, seal openings with roof cement to prevent moisture entry from below.
4. Seal penetrations with roof cement.

B. Steel Deck:

1. Material and method of application of roofing systems used on metal decks shall meet the requirements of FM Approvals for Class I-A Insulated Steel Roof Deck.
2. Locate the long dimension edge joints to have solid bearing on top of decking ribs; do not cantilever over rib openings or flutes.

3.4 RIGID INSULATION INSTALLATION

A. Insulation Installation, General:

1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.
3. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate prior to installation of insulation.
4. Cant Strips: Install preformed insulation cant strips at junctures of roofing system with vertical construction.
5. Use same insulation as existing for roof repair and alterations unless specified otherwise.

B. Insulation Thickness:

1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
2. Insulation on Metal Decks: Provide minimum thickness of insulation for metal decks recommended by the insulation manufacturer to span rib opening (flute size) of metal deck used. Support edges of insulation on metal deck ribs.
3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
5. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).

C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.

D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.

E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.

F. Cut to fit tight against blocking or penetrations.

G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.

H. Installation Method:
   1. Mechanically Fastened Insulation:
      a. Fasten insulation in accordance with FM Approval's "RoofNav" requirement in Division 07 roofing section.
      b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.
   2. Cover Board: Install cover boards over insulation with long joints in continuous straight lines with staggered end joints. Offset cover board joints from insulation joints minimum 150 mm (6 inches). Fasten cover boards according to "Mechanically Fastened Insulation requirements.

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SECTION 07 27 27
FLUID-APPLIED MEMBRANE AIR BARRIERS, VAPOR RETARDING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies fluid-applied vapor-retarding membrane air barrier material and accessories used for exterior above grade wall assembly air barriers and their extension and connection to adjacent air barrier components in roof and opening construction to provide a durable, continuous, air- and moisture- impermeable full-building system.

1.2 RELATED WORK

A. General quality assurance and quality control requirements: Section 01 45 29 TESTING LABORATORY SERVICES.

B. Commissioning of building envelope components: Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Masonry units serving as substrate for membrane air barriers, including preparation of surface: Section 04 20 00 UNIT MASONRY.

D. Flashing components of factory finished roofing and wall systems to which membrane air barriers will transition: Division 07 roofing and wall system sections.

E. Other flashing components to which membrane air barriers will transition: Section 07 60 00 FLASHING AND SHEET METAL.

F. Joint Sealants: Section 07 92 00, JOINT SEALANTS.

G. Division 08 exterior openings sections for opening transitions providing airtight seal between membrane air barrier and aluminum-framed entrances and storefronts aluminum windows and louvers and vents.

H. Wall sheathings serving as substrate for membrane air barriers: Section 09 29 00 GYPSUM BOARD.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

1. American Society of Testing and Materials (ASTM):

C920-14a.....Standard Specification for Elastomeric Joint Sealants

C1193-13.....Standard Guide for Use of Joint Sealants

D412-06a(2013).....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension

D2369-10e1.....Standard Test Method for Volatile Content of Coatings

E96/E96M-13.....Standard Test Methods for Water Vapor Transmission of Materials

E162-13.....Standard Test Method for Surface Flammability of Materials Using a Radiant Heat Energy Source

E783-02(2010).....Standard Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors

E1186-03(2009).....Standard Practices for Air Leakage Site Detection in Building Envelopes and Air Barrier Systems

E2178-13.....Standard Test Method for Air Permeance of Building Materials

E2357-11.....Standard Test Method for Determining Air Leakage of Air Barrier Assemblies

2. U.S. Environmental Protection Agency (EPA):

40 CFR 59, Subpart D....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

3. SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD):

1168-89(2003).....Adhesive and Sealant Applications

1.4 PERFORMANCE REQUIREMENTS

A. General: Membrane air barrier shall be capable of performing as a continuous vapor-impermeable air barrier and as a moisture drainage plane transitioned to adjacent flashings and discharging water to the building exterior. Membrane air barriers shall accommodate substrate movement and seal expansion and control joints, construction material transitions, opening transitions, penetrations, and perimeter conditions without moisture deterioration and air leakage exceeding performance requirements.

B. Air-Barrier Assembly Air Leakage: Maximum 0.2 L/s x sq. m of surface area at 75 Pa (0.04 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft.)per ASTM E 2357.

C. Full Building Air Leakage: Refer to Section 01 45 29 TESTING LABORATORY SERVICES

D. Material Compatibility: Provide membrane air barrier materials that are compatible with one another and with adjacent materials under conditions of service and application required, as demonstrated by membrane air barrier manufacturer based on testing and field experience.

1.5 QUALIFICATIONS:

A. Approvals: Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and will be based upon submission by Contractor.

B. Manufacturer Qualifications: Manufacturer regularly and presently manufactures fluid-applied membrane air barrier material meeting section requirements as one of its principal products.

1. Manufacturer's product submitted has been in satisfactory and efficient operation on five similar installations for at least five years.

a. Submit list of installations, include name and location of project and name of owner.

C. Installer Qualifications: Installer has technical qualifications, experience, certifications, trained personnel, membrane air barrier manufacturer's approval, and facilities to install specified items.

1. Installer's applicators shall be trained and certified by manufacturer of air barrier system.

2. Installer's full time on-site field supervisor shall have completed three projects of similar scope within last year, be able to communicate verbally with Contractor, Architect, testing agency, and employees.

D. Testing Agency Qualifications: Testing laboratory accredited by International Accreditation Service, Inc. or American Association for Laboratory Accreditation.

1. Testing agencies personnel shall be experienced in the installation of specified air barrier system and qualified to perform observation and inspection specified in Field Quality Control Article to determine Installer’s compliance with the requirements of this Project.

1.6 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Fluid-applied membrane air barrier.

2. Primer.

3. Mastic.

4. Counterflashing strip.

5. Modified bituminous strip.

6. Sprayed polyurethane foam sealant.

7. Opening transition assembly.

8. Joint sealant.
9. Printed installation instructions for conditions specified.

C. Certificates:
1. Indicating membrane air barrier manufacturer's qualifications as specified.
2. Indicating approval of installer by membrane air barrier manufacturer.
3. Indicating qualifications of installer and installer's personnel.
4. Indicating air barrier manufacturer's determination that proposed materials are chemically and adhesively compatible with adjacent materials.
5. Indicating products meet project limitations on VOC content.

D. Inspection Reports: Daily reports of testing agency and reports of testing and inspection agency. Include weather conditions, description of work performed, tests performed, defective work observed, and corrective actions taken to correct defective work.

1.7 COORDINATION:

A. Coordinate installation of work of this Section with adjacent and related work to ensure provision of continuous, unbroken, durable air barrier system.

1.8 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver materials to job in manufacturer's original unopened containers.

B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

1.9 ENVIRONMENTAL REQUIREMENTS:

Ambient Surface and Material Conditions: Not less than 4 degrees C (40 degrees F), during application of waterproofing, visibly dry, and complying with manufacturer's written instructions.

1.10 WARRANTY:

Warrant membrane air barrier installation against air and moisture leaks subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Source Limitations: Obtain membrane air barrier materials and accessories from single manufacturer.

B. VOC Content: Maximum 250 g/L per 40 CFR 59, Subpart D (EPA Method 24).

2.2 MEMBRANE AIR BARRIER:

A. Fluid-Applied, Vapor-Retarding Membrane Air Barrier: Elastomeric, modified bituminous or synthetic polymer membrane, meeting the following:

1. Air Permeance, ASTM E 2178: 0.02 L/s x sq. m of surface area at 75-Pa (0.004 cfm/sq. ft of surface area at 1.57-lbf/sq. ft.)pressure difference.
2. Vapor Permeance, ASTM E 96/E96M: Maximum 5.8 ng/Pa x s x sq. m (0.1 perm).
3. Elongation, Ultimate, ASTM D 412, Die C: 500 percent, minimum.
4. Combustion Characteristics: Flame spread, not greater than 25; smoke developed, not greater than 450, ASTM E 84.
5. Thickness of Membrane Air Barrier: Not less than 1.0 mm (40 mils)dry film thickness, applied in single continuous coat.

2.3 ACCESSORY MATERIALS:

A. Primer: Liquid waterborne primer meeting VOC requirements, recommended for substrate by membrane air barrier manufacturer.

B. Counterflashing Sheet: Modified bituminous, minimum 1.0-mm- (40-mil-thick self-adhering composite sheet consisting of minimum 0.8 mm (32 mils) of rubberized asphalt laminated to polyethylene film.

C. Substrate Patching Material: Manufacturer's standard trowel-grade filler material.

D. Sprayed Polyurethane Foam Sealant: Foamed-in-place, 24- to 32-kg.cu. m (1.5- to 2.0-lb/cu. ft) density, with flame-spread index of 25 or less per ASTM E 162.

E. Flexible Opening Transition: Cured low-modulus silicone extrusion with reinforcing ribs, sized to fit opening widths, designed for adhesion to or insertion into aluminum framing extrusions, and compatible with air barrier system materials and accessories.

PART 3 - EXECUTION

3.1 EXAMINATION:

A. Surface Condition: Before applying membrane air barrier materials, ensure substrates are fully cured, smooth, clean, dry, and free from high spots, depressions, loose and foreign particles and other deterrents to adhesion.

B. Verify concrete surfaces have cured for time period recommended by membrane air barrier manufacturer, free from release agents, concrete curing agents, and other contaminates.

C. Verify masonry joints are flush and filled with mortar.

3.2 INTERFACE WITH OTHER WORK

A. Commencement of Work: Commence work once membrane air barrier substrates are adequately protected from weather and will remain protected during remainder of construction.

B. Sequencing of Work: Coordinate sequencing of work with work of other sections that form portions of building envelope air barrier to ensure that flashings and transition materials can be properly installed.

C. Subsequent Work: Coordinate work with work of other sections installed subsequent to membrane air barrier to ensure complete inspection of installed membrane air barrier and sealing of membrane air barrier penetrations necessitated by subsequent work.

3.3 AIR BARRIER INSTALLATION

A. General: Prepare substrates and install and apply air barrier components in accordance with air barrier manufacturer's written instructions consistent with manufacturer's qualifying tested assemblies.

3.4 PREPARATION

A. Prepare and treat substrate in accordance with membrane air barrier manufacturer's written instructions.

B. Mask adjacent finished surfaces.

C. Remove contaminants and film-forming coatings from concrete.

D. Remove projections and excess materials and fill voids with substrate patching material.

E. Prepare and treat joints and cracks in substrate per ASTM C 1193 and membrane air barrier manufacturer's written instructions.

F. Apply primer to substrates.

3.5 APPLICATION OF TRANSITION STRIPS

A. Install transition strips and accessory materials according to membrane air barrier manufacturer's written instructions.

B. Connect and seal membrane air barrier material to adjacent components of building air barrier system, including, but not limited to, roofing system air barrier, exterior glazing and window systems, curtain wall systems, door framing, and other openings.

C. Flexible Opening Transition: Prime concealed perimeter frame surfaces of windows, storefronts, curtain walls, louvers, and doors. Apply flexible opening transition and attach or adhere in accordance with air barrier manufacturer's written instructions.

1. Fill gaps at perimeter of openings with foam sealant.

D. Penetrations: Fill gaps at perimeter of penetrations with foam sealant. Seal transition strips around penetrating objects with termination mastic.

E. Flashings: Seal top of through-wall flashings to membrane air barrier with continuous transitions strip of type recommended by membrane air barrier manufacturer for type of flashing.

3.6 FLUID AIR-BARRIER MEMBRANE INSTALLATION

A. Apply fluid membrane air barrier material in full contact with substrate to produce a continuous seal with transition strips according to membrane air barrier manufacturers written instructions.

1. Apply fluid membrane in thickness recommended by manufacturer, but not less than thickness specified in this section.

B. Leave membrane air barrier exposed until tested and inspected by Owner's testing agency and approved by COR.

C. Correct deficient applications not passing tests and inspections, make necessary repairs, and retest as required to demonstrate compliance with requirements.

3.7 TESTING:

A. Testing Agency: Contractor shall engage a qualified testing agency to perform tests and inspections, including documenting of membrane air barrier prior to concealment.

1. Inspections: Air-barrier materials, accessories, and installation are subject to inspection for compliance with requirements, including the following:
2. Continuity of air-barrier system has been achieved throughout the building envelope with no gaps or holes.
3. Continuous structural support of air-barrier system has been provided.
4. Masonry and concrete surfaces are smooth, clean, and free of cavities, protrusions, and mortar droppings.
5. Site conditions for application temperature and dryness of substrates have been maintained.
6. Maximum exposure time of materials to UV deterioration has not been exceeded.
7. Surfaces have been primed, if applicable.
8. Laps in strips and transition strips have complied with minimum requirements and have been shingled in the correct direction (or mastic has been applied on exposed edges), with no fishmouths.
9. Termination mastic has been applied on cut edges.
10. Strips and transition strips have been firmly adhered to substrate.

11. Compatible materials have been used.
12. Transitions at changes in direction and structural support at gaps have been provided.
13. Connections between assemblies (air-barrier and sealants) have complied with requirements for cleanliness, surface preparation and priming, structural support, integrity, and continuity of seal.
14. All penetrations have been sealed.
15. Inspections and testing shall be carried out at the following rate:
    a. Up to 10,000 square feet (930 square meters) – one inspection
    b. 10,001 – 35,000 square feet (931 – 3,250 square meters) – two inspections
    c. 35,001 – 75,000 square feet (3,251 – 6,970 square meters) – three inspections
    d. 75,001 - 125,000 square feet (6,971 – 11,610 square meters) – four inspections
    e. 125,001 – 200,000 square feet (11,611 – 18,580 square meters) – five inspections
    f. Over 200,00 square feet (18,580 square meters) – six inspections.
16. Forward written inspection reports to the COR within 5 working days of the inspection and test being performed.
17. If the inspections reveal any defects, promptly remove and replace defective work at no additional cost to the Owner.

B. Inspections shall include:
1. Compatibility of materials within membrane air barrier system and with adjacent materials.
2. Suitability of substrate and support for membrane air barrier materials.
3. Suitability of conditions under which membrane air barrier will be applied.
4. Adequacy of substrate priming.
5. Proper application and joint and edge treatment of transition strips, flexible opening transitions, and accessory materials.
6. Continuity and gap-free installation of membrane air barrier, transition strips, and accessory materials.

C. Testing shall include:
1. Qualitative air-leakage testing per ASTM E 1186.
2. Quantitative air-leakage testing per ASTM E 783.

3.8 CLEANING AND PROTECTION

A. Clean spills, stains, and overspray resulting application utilizing cleaning agents recommended by manufacturers of affected construction. Remove masking materials.

B. Protect membrane air barrier from damage from subsequent work. Protect membrane materials from exposure to UV light in excess of that acceptable to membrane air barrier manufacturer; replace overexposed materials and retest.

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SECTION 07 33 63
HYBRID ROOF SYSTEM

PART 1 - GENERAL

1.1 SCOPE

Provide equipment, materials, tools, and labor to install hybrid roofing modules. Modules to include growth media and plants. This work shall also include edge treatments, custom shaping of modules, and installing paver stones or ballast, slip sheet/root barrier and irrigation system, if specified.

1.2 SUBMITTALS

A. Product data for hybrid roofing systems.
B. Planting mix design indicating species.
C. Shop Drawings: Indicating layout of modules, pavers, and green roof area (ft^2 or m^2).
D. Warranty: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.
E. Maintenance instructions for inclusion into owner's manuals.

1.3 QUALITY ASSURANCE

A. No deviation should be made from this specification. Installer assumes liability for any deviations from specification.
B. Only a Manufacturer's Certified Installer personnel shall complete all work.
C. Prior to installing the hybrid roofing modules, the following procedures are to be conducted:
   1. The COR shall verify that the roof has been properly retrofitted to adequately support the load of the hybrid roofing system.
   2. The roof is to be flood tested for water tightness for 24 hours. Water testing shall be witnessed and confirmed in writing by the COR and/or Design Professional, Waterproofing Contractor, Membrane Manufacturer, and Installation Contractor.
   3. Slip sheet/root barrier to be properly installed, seams overlapped and bonded, in accord with architect's and manufacturer's specifications.
   4. The roof is to be inspected and determined ready to accept the hybrid roofing modules by a Technical Representative of the Installer.
D. During the system installation and afterward, an inspection is to be conducted by a Technical Representative of the installer to verify that the hybrid roofing modules have been installed tight against each other, in straight rows, corners aligned, properly oriented, and tight against the edging.

1.4 PRE-INSTALLATION MEETING

A. Installer to convene one week before starting work of this section. Review Manufacturer's Installation Standardized Procedures with supervisory staff and installation team.
B. Schedule certified installation personnel to supervise entire hybrid roof installation.
C. Ensure that the slip sheet material meets membrane and hybrid roof manufacturer specifications.
D. Ensure that edging is perforated at the bottom to allow water to drain freely and is installed between modules and stone ballast or wherever parapet or paver is of insufficient height/thickness to contain the soil from the subterranean green roof modules.
E. Ensure that soil and debris will be swept clean before placing each module.
F. Configure installation to minimize or eliminate walking on the plants during installation.

PART 2 - PRODUCTS

2.1 HYBRID ROOFING SYSTEM

A. Soil Containers shall be 100 mil. thick (sidewall)constructed of recycled polypropylene and colored black or gray with dimensions of 1' x 2' x 3¼". The insert collar, which allows for growing soil above the container edge, shall be approximately 3½" tall and 16mil thick and composed of recycled polyethylene or suitable biodegradable material. Each module is to be filled to the top of the Soil container. Soil height from container bottom shall be approximately 4¼" high, although normal settling is to be expected and will reduce this height.
B. Saturated weight with mature vegetation: approximately 27-29 lbs/ft².
C. Module clearance above roof deck: ½ inch.
D. Hybrid roofing modules are to be planted with green roof plants specified in Section 2.3. Plants are to be grown to maturity (approx. 95%+ soil coverage).

2.2 GROWING MEDIUM

Growing medium shall be an engineered blend of inorganic and organic components based upon German FLL granulometric guidelines and to contain ecologically sustainable levels of organic content.

2.3 PLANTS

As described in the drawings

2.4 SLIP SHEET

A. Provided by Membrane Manufacturer. **Confirm compatibility of slip sheet and waterproofing membrane with manufacturer.**

B. Conventional Membrane Roof Assembly

1. Minimum 1-1.5 mm (40-60 mi) thickness with overlapped and effectively bonded seams to ward against root penetration and to keep waterproofing layer safe and clean from soil during installation.

C. Never use moisture holding fabric, such as needle-punched polyethylene or felt, under the green roof system. Such materials are trap aggregate and are impossible to sweep during installation and stay wet and encourage root growth and root penetration, which is especially detrimental if woody plants become established as such plants have woody root systems and may potentially cause roof leaks. This could lead to impeded drainage and compromise plant health.

2.5 ACCESSORIES

A. Pavers/Ballast

1. Select pavers of compatible size, design and appropriate weight for all other module sizes. For finish color refer to drawings.

B. Perimeter Edging

1. Provide aluminum edge restraint as recommended by hybrid roofing manufacturer:
2. Aluminum, L-Shaped Edge restraint to be 4.25" x 3.25" with a minimum thickness of .085".
3. Edge restraint to be perforated to allow for drainage of 186 liters per minute per lineal meter.
4. Edge restraint to be mill finish.
5. Edging design must allow for sliding connector to be used to transition from different modules. Edge pieces to be connected with aluminum sliding connectors.
6. Edging must be certified as extruded and stamped in the USA.
7. Corners to be prefabricated by the manufacturer, or may be bent or welded by the contractor.
8. Edging required at perimter of green roof when exposed, or adjacent to stone ballast or conventional pavers.
9. Edging installations that are not surrounded by stone ballast or pavers should be secured to the green roof modules to ensure it is held in place. Edging should be fastened using 3/16" diameter wide-domed blind rivets into 0.192"-0.196" (drill size #11) holes on 12” centers.

PART 3 - EXECUTION

3.1 CERTIFIED INSTALLER

A. Installer must provide current proof of certification from Hybrid Roof Manufacturer.

3.2 PREPARATION OF ROOF SURFACE

A. Slip sheet/root barrier, of 1-1.5 mm (40-60 mil) thickness with overlapped and effectively bonded seams to ward against root penetration and to keep waterproofing layer safe and clean from soil during installation.
   1. Do not use duct tape or adhesive for seaming that is not approved by the membrane manufacturer.
   2. **Never use moisture holding fabric, such as needle-punched polyethylene or felt, under the green roof system.**

B. Experienced Contractor to install slip sheet/root barrier in accordance with manufacturer’s recommendations.

C. All surfaces to be smooth, free of debris, soil, and grit prior to placing modules. All materials to be tested water tight and free draining prior to module placement.

D. All surfaces to be maintained clean and free of debris, soil, and grit during installation process via use of broom. Never walk upon such materials as they may damage membranes.

3.3 INSTALLATION SEASON

Module Installation to be conducted when plants are:

A. Properly adapted and acclimatized to local weather conditions.

B. When weather is above 35° F and there is no ice on the roof and Hybrid System soil is unfrozen.

C. No later than the cut off date required by the green roof system provider's warranty terms.

D. When plants cover 95% or more of soil surface.

3.4 DELIVERY, STORAGE, HANDLING, PROTECTION

A. Hybrid Roof modules are to be delivered in good condition free from shipping damage.

B. Keep Hybrid Roof modules out of sun on job site if plastic wrapped to avoid overheating.

C. Hybrid Roof modules are to be installed on the roof top within 4 hours of delivery.

D. On the job site, Hybrid Roof modules are to be handled to prevent damage to the modules themselves and all roofing components.

E. To ensure optimum plant condition and safety, modules must be conveyed to the roof using Hoppits or similar rack designed specifically for this use. DO NOT stack modules during conveyance to rooftop or installation.

F. Hybrid Roof modules are to be conveyed to roof surface with equipment that is designed to carry the collective load of the modules and transport vehicle or Hoppit®. Account for decreasing load limits when boom (of crane or fork lift) is extended. Use crane stabilizers and take all necessary precautions to protect building and personnel.
G. Never exceed the load capacity of the roof deck when placing the Hybrid Roof modules on the roof.
H. When suspending Hybrid Roof modules and conveyance vehicle or Hoppit® above deck, take precautions to stabilize vehicle and prevent twisting of conveyance vehicle or Hoppit®. Two layers of Styrofoam or 4 to 8 tires laid on the deck are recommended.
I. Surround area below conveyance vehicle and/or crane with caution/stay clear tape to prevent potential injury.
J. During installation, protect the roof deck and membranes with appropriate material such as plywood sheeting. Never scrape or puncture slip sheet or membranes. Keep roof surfaces free of soil, grit, or debris at all times with broom not blower. Never set Hybrid Roof modules on top of soil, dirt or grit.
K. A-Roof® conveyor to be used for optimum efficiencies when moving modules about rooftop.
L. Transport carts to have pneumatic tires, to be wheeled about only upon protective plywood sheeting, and to be loaded so as not to exceed weight capacity of roof deck.

3.5 LAYING (PLACING) MODULES

A. Hybrid Roof module installation to follow behind installation of slip sheet/root barrier, irrigation system, pavers, ballast, and edging.
B. Hybrid Roof installation to be conducted in strict accordance with manufacturer’s installation guidelines. Hybrid Roof modules to be placed directly on top of appropriate slip sheet/root barrier.
C. It is recommended that any custom cutting/fitting be oriented on the high side (top), or sides of the roof. It is recommended that the cut side of the module be set tight against the edging or toward the side of an intact module so as to prevent soil spillage. If custom cutting must be done on the low, draining, side of the roof, it is imperative that no filter cloth be inserted as it could impede drainage. It is best to orient the cut side against another module, facing upstream.
D. After installing modules, they should be immediately watered so as to thoroughly moisten the media from top to bottom. Water shall be of suitable quality for plant growth and irrigation system or hoses and sprinklers may be used for such purpose. First maintenance visit to be

conducted two (2) weeks after installation is completed and continued according to Section 3.8

3.6 MAINTENANCE

A. Documentation: As per Manufacturer's recommendations.

B. Foot Traffic: Limit foot traffic to a random path a couple times per week by one person. Avoid walking in a single path, standing in one place, or trampling plants. If parapet or adjoining wall must be serviced, plants may be covered with plywood or foam sheeting for up to 4 hours intermittently, provided foliage is not wet or frozen and conditions are not too hot or sunny.

C. Spring Maintenance (March to June)

1. Soil Testing and Fertilization. Approximately 2-3 weeks before spring "growth flush," administer an annual soil test for PH and fertility levels. Growth flush varies by region, consult biweekly maintenance protocol email for specific recommended testing date in project's region.
2. Maintain pH in the range of 6.5 to 8.0. In the event that pH falls below 6.0, consult the testing lab for appropriate recommendations to increase alkalinity. If the soil is above 8.0, it can be made more acidic with elemental sulphur or an application of acidifying fertilizer.
3. Maintain fertility in the normal range using a typical field soil fertility test as provided by A&L labs or equivalent testing lab. Evaluate the various nutrient levels such as Nitrogen (N or NO_3N), Potassium (K), Phosphorus (P). If the soil contains a low (L) amount of these nutrients, conduct a single application of controlled release fertilizer, such as Nutricote® or Osmocote®, at the lab recommended rate. Ensure that the chosen fertilizer contains <u>NO Herbicides or Pesticides</u>. Follow the fertilizer labeled directions for application rate and use a rotary spreader to ensure even fertilizer application. Runoff potential does exist and should be evaluated by the applicator in accord with the site specifics; the greater the runoff sensitivity, the lower the application rate. **All applications of fertilizer are the sole responsibility of the applicator.**
4. Mowing (optional)
   a. If desired, conduct a single annual mowing in early April. Set the mower blade just above the foliage in order to remove dried seed heads. Do not bag the clippings; instead, blow them into the green roof so that they can decompose and nourish the soil.

b. Be safe, use protective equipment, including harnesses if required. Make sure the roof is free of frost or other slipping hazards.

5. Conduct Biweekly Inspections

a. Weed Walk: Pull and dispose of all weeds before they flower and set seed. NEVER allow any woody plant to establish in a green roof system, as they have deep root systems which can damage roofing membranes.

b. Displaced Soil: Nesting birds may displace soil. Replace lost soil using only LiveRoof brand engineered green roof soil.

c. Drainage Inspection: Inspect roof drains for any debris, pebbles or leaves and remove to ensure proper drainage.

d. Debris Removal: Remove any debris blown onto the roof immediately to ensure no damage to plants.

e. Pest Control: Monitor pest presence, as most pest problems are the result of an imbalance in the relationship of pest organism and its natural biological controls and these problems may self-correct. If pest problems are persistent, use organic and natural biological control agents to restore balance. Pesticide use is discouraged and should always be considered secondary to cultural and biological control measures, as pesticides can contaminate runoff water and cause environmental damage. Pesticides shall only be applied by qualified and licensed applicators, and only as required. All applications of pesticides are the sole responsibility of the applicator.

D. Summer Maintenance (June to September)

1. Conduct Biweekly Inspections

2. Irrigation

a. When planted with drought tolerant succulents, irrigation recommended as a temporary management tool **during prolonged hot dry weather** to prevent plant thinning or death. Prolonged hot dry weather is generally defined as periods of 75° F weather with less than 1" of rainfall persisting for 2 weeks for the Lite system and 4 weeks for all other systems. This time period will be less if the temperatures are hotter, the climate warmer, on sloping roofs, and roofs exposed to persistent winds or reflected sunlight. Such conditions can dry out the soil and can cause plant dormancy or, in extreme cases, death.

b. There are no absolutes when it comes to irrigation. Check the plants for wilting in the afternoon. Water thoroughly to runoff

to remoisten entire soil profile if the plants show signs of wilting.

c. Shaded areas require less irrigation.

E. Fall Maintenance (October to November)

1. Conduct Biweekly Inspections, unless ice or frost is present.
2. **Do Not Fertilize** during the fall. It may stimulate tender growth and compromise the cold hardiness of the plant material.
3. **Do Not Water Period:** For the northern temperate zone, do not water within 4 weeks of the expected average frost date. Normally, there is plenty of moisture this time of year, and adding additional water may compromise the durability of the plants to endure winter's cold. For this reason, watering during the winter is also not recommended.
4. Rake, bag and remove fallen and matted leaves. These can smother the green roof plants.

F. Winter Maintenance

1. Northern Temperate Climates
   a. Watering is not recommended.
   b. Avoid walking on frozen plants and roof surfaces as they are slippery and dangerous.
   c. If clear pathways are needed, avoid using salt and other deicing chemicals, which may kill plants and damage pavers. Instead, use sand or cat litter as an anti-slip agents. Consider use of heat strips with pavers, provided they can be applied without damage to the roofing membrane.
   d. Avoid piling the snow in a single place. Disperse snow evenly over the green roof plantings as excess snow piling can potentially damage plants by insulating the plants and keeping them warm and wet, thereby triggering fungal diseases.
2. Warm Climates
   a. Conduct Biweekly Inspections, unless ice or frost is present.

G. Paver Maintenance

1. After installation, clean only with water using scrub brush. Do not apply chemical cleaners.
2. Sealing:
   a. Prior to installation, a non-silicone, 90% breathable concrete sealer may be applied to the top surface of the paver, however it is not required. Sealer recommended for applications where stain-inducing liquids, berries or fruit are likely to be problematic.

b. Avoid getting sealer on roof surface as it may damage integrity of waterproofing system.

3. Snow and Ice Removal:

a. The use of de-icing agents including but not limited to Sodium Chloride (Salt), Calcium Chloride, Ammonium Nitrate, and Ammonium Sulfate, is prohibited; these chemicals will damage pavers. Snow should be removed manually and sand or clay used as non slip agents.

3.7 ACCEPTANCE

A. Conduct post installation inspection to determine acceptance of modules. Inspection to be made by the COR upon General Contractor's request.

B. Installer is responsible to complete requirements to obtain confirmation of warranty from the green roof systems manufacturer.

C. Installer is responsible to ensure proper module/plant maintenance until work has been accepted by the Cor.

D. Upon acceptance, Owner assumes responsibility for module/plant maintenance unless otherwise specified.

3.8 CLEAN UP

A. Throughout installation, keep all work surfaces clean and free of grit, dirt, or debris. Use broom not blower, do not sweep soil under modules or slip sheet. Following installation, remove all excess materials and tools from job site. Ensure that any damage that occurs as a result of installation is appropriately and immediately repaired.

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SECTION 07 42 13
METAL WALL PANELS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes
   1. Preformed, prefinished soffit panels.
   2. Fasteners.
   3. Underlayment.

B. Related Sections
   1. Section 06 10 00 - Rough Carpentry
   2. Section 07 60 00 – Flashing and Sheet Metal
   3. Section 07 92 00 - Joint Sealants

1.2 REFERENCES

A. Aluminum Association (AA)
   1. AA-C22-A41: Clear Coatings
   2. AA-C22-A42: Integral Color Coatings
   3. AA-C22-A44: Color In Process

B. American Society for Testing and Materials (ASTM)
   1. ASTM B137-95: (2009) Standard Test Method for Measurement of Coating Mass Per Unit Area of Anodically Coated Aluminum
   2. ASTM B209-10: Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
   3. ASTM B370-12: Standard Specification for Copper Sheet and Strip for Building Construction
   4. ASTM D226/D226M-09: Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing

C. Sheet Metal and Air Conditioning Contractors National Association, Inc. (SMACNA)
   1. Architectural Sheet Metal Manual

1.3 SUBMITTALS

A. Submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
   1. Product Data: Manufacturer's product literature for the panels.
   2. Shop Drawings: Indicate thickness and dimension of parts, flashing and anchoring methods, and detail and location of joints; including joints necessary to accommodate thermal movement.
   3. Samples

a. Two (2) samples of each type of panel assembly, 12 inch by 12 inch minimum.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications: Minimum of 5 years experience in manufacturing metal panels similar to those specified.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials to the project site in manufacturer's original crating, properly labeled for identification and installation purposes. Store materials in accordance with panel manufacturer's recommendations. Handle materials carefully to avoid damage to panels and finishes.

1.6 WARRANTY

A. The Contractor shall warrant the materials to be free of faults and defects in accordance with the General Conditions. The warranty shall be in writing and shall be signed by the manufacturer.

PART 2 - PRODUCTS

2.1 PANEL TYPE

A. UNA-CLAD UC-500 Flush Seam Panels, roll formed aluminum soffit panels.

2.2 PANEL MATERIALS AND FABRICATION

A. Aluminum Panels: ASTM B209, Aluminum Association specification sheet 5005-H34 for anodized finish.

1. Thickness: 0.032 inch.
2. Panel Width: As shown in the drawings.

B. Fabricate panels with an interlocking leg (male/female interlocking joint design).

2.3 ACCESSORIES

A. Fasteners: Concealed, non-corrosive, 5/8 inch self-tapping sheet metal screws for securing to metal substrate.

B. Underlayments

1. Non-asphaltic fiberglass-based underlayment meeting ASTM D146, D1922 and D4869.

2.4 FINISHES

A. Coil Anodized Finish

1. Color: Clear.
2. Film Thickness: Test Method ASTM B137; by weight.
   a. Class I, 0.7 mils (minimum).
3. Provide factory applied strippable plastic film for protection during fabrication and installation.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the areas and conditions under which materials are to be installed and notify the COR in writing of conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions have been corrected.

B. Surfaces to receive panels shall be even, smooth, sound, clean, dry, free of ice and snow, and free from defects.

3.2 PREPARATION

A. Obtain field measurements prior to completion of manufacturing and finishing. When field measurements are not possible, provide method of installation that will allow minor adjustment in the field.

3.3 INSTALLATION

A. Install panel system plumb, level and true, in accordance with manufacturer's instructions, final shop drawings, and SMACNA Architectural Sheet Metal manual and standard practices.

B. Install starter and edge strips before underlayment is installed.

C. Install underlayment over entire substrate to receive panel system, in shingle fashion, lapping ends and edges 6 inches minimum.

D. Completed system shall be free from overbending, deforming, stretching. distortion, waves, and buckles.

3.4 ADJUSTING AND CLEANING

A. Repair panels with minor damage.

B. Remove panels damaged beyond repair and replace with new panels to match adjacent undamaged panels.

C. Clean exposed panel surfaces promptly after installation in accordance with recommendations of panel and coating manufacturers.

D. Remove protective film immediately after installation.

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SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 GENERAL

1.1 DESCRIPTION

A. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered and or ballasted to roof deck.

B. Fire rated roof system.

1.2 RELATED WORK

A. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY.

B. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.

C. Metal cap flashings, copings, fascias, and expansion joints: Section 07 60 00, FLASHING AND SHEET METAL.

D. Roof hatches, equipment supports, dome type skylights, and gravity ventilators: Section 07 72 00, ROOF ACCESORIES.

E. Mechanical equipment supports: Section 23 34 00, HVAC FANS and Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 QUALITY ASSURANCE

A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.

B. Pre-Roofing Meeting:

1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COR.
2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
3. Inspect roof deck at this time to:
   a. Verify that work of other trades which penetrates roof deck is completed.
   b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
   c. Examine samples and installation instructions of manufacturer.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Applicators approval certification by manufacturer.

C. Shop Drawings:

1. Sheet membrane layout.
2. Termination details.

D. Manufacturers installation instructions revised for project.

E. Samples:

1. Sheet membrane: One 150 mm (6 inch) square piece.
2. Sheet flashing: One 150 mm (6 inch) square piece.
3. Welded seam: Two 300 mm (12 inch) square samples of welded seams to represent quality of field welded seams.

1.5 DELIVERY, STORAGE AND HANDLING

A. Deliver, store, and handle materials as specified by manufacturer.

B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

1.6 WARRANTY

Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A167.....(1999; R 2009) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209.....(2010) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

D751.....(2006; R 2011) Coated Fabrics

D2103.....(2010) Standard Specification for Polyethylene Film and Sheeting

D2240.....(2005; R 2010) Standard Test Method for Rubber Property - Durometer Hardness

D3884.....(2009; R 2013) Abrasive Resistance of Textile Fabrics (Rotary Platform, Double-Head Method)

D4637/D4637M.....(2013) EPDM Sheet Used in Single-Ply Roof Membrane

D4586/D4586M.....(2007; E 2012; R 2012) Asphalt Roof Cement, Asbestos Free

E96/E96M.....(2013) Standard Test Methods for Water Vapor Transmission of Materials

E108.....(2011) Fire Tests of Roof Coverings

G21.....(2013) Resistance of Synthetic Polymeric Materials to Fungi

C. National Roofing Contractors Association (NRCA):

0405 .....(2001; 5th Ed) Roofing and Waterproofing Manual.

D. Federal Specifications (Fed. Spec.)

FF-S-107C(2).....Screws, Tapping and Drive

FF-S-111D(1).....Screw, Wood

FS UU-B-790.....(Rev A; Am 1; Notice 1) Building Paper, Vegetable Fiber (Kraft, Waterproofed, Water Repellent and Fire Resistant)

E. FM GLOBAL (FM):

FM APP GUIDE.....(updated on-line) Approval Guide http://www.approvalguide.com/

F. Underwriters Laboratories, Inc (UL):

UL Bld Mat Dir.....(2012) Building Materials Directory

UL Fire Resistance.....(2012) Fire Resistance Directory

G. Warnock Hersey (WH):

Annual Issue.....Certification Listings

PART 2 - PRODUCTS

2.1 EPDM SHEET ROOFING

A. Conform to ASTM D4637/D4637M, Type I, Grade 1, black color.

B. Additional Properties:

PROPERTY	**TEST METHOD**	**REQUIREMENT**
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96	Minimum 0.14 perms Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.
Fire Resistance	ASTM E108 Class A	No Combustion Beyond Flame/Heat Source

C. Thickness:

1. Use 1.14 mm (0.045-inch) thick sheet for adhered system and ballasted system.

D. Pipe Boots:
   1. Molded EDPM designed for flashing of round penetrations, 200 mm (8 inch) minimum height.
   2. Color same as roof membrane.

2.2 EPDM FLASHING SHEET

A. Conform to ASTM D4637/D4637M, Type I, Grade 1, Class U, unreinforced, color, same as roof membrane modified as specified for flashing.
B. Self curing EPDM flashing, adaptable to irregular shapes and surfaces.
C. Minimum thickness 1.5 mm (0.060-inch).

2.3 MISCELLANEOUS ROOFING MEMBRANE MATERIALS

A. Sheet roofing manufacturers specified products.
B. Splice Adhesive: For roofing and flashing sheet.
C. Lap Sealant: Liquid EPDM rubber for roofing sheet exposed lap edge.
D. Bonding Adhesives: Neoprene, compatible with roofing membrane, flashing membrane, insulation, metals, concrete, and masonry for bonding roofing and flashing sheet to substrate.
E. Fastener Sealer: One part elastomeric adhesive sealant.
F. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
G. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
H. Asphalt Roof Cement: ASTM D4586/D4586M.

2.4 FASTENERS

A. Pipe Compression Clamp or Drawband:
   1. Stainless steel or cadmium plated steel drawband.
   2. Worm drive clamp device.
B. Surface mounted base flashing clamp strip:
   1. Stainless steel strip, ASTM A167, type 302 or 304, dead soft temper, minimum 0.5 mm (0.018-inch) thick.
   2. Aluminum strip: ASTM B209 24 mm (.094-inch) thick.
   3. For exposed location, form strips with 6 mm (1/4 inch) wide top edge bent out 45 degrees (for sealant) from 40 mm (1-1/2 inch) wide material; 2400 mm (8 feet) maximum length with slotted 6 mm x 10 mm (1/4 by 3/8-inch) holes punched at 200 mm (8 inch) centers, centered between bend and bottom edges.
   4. For locations covered by cap flashings, form strips 30 mm (1-1/4 inch) wide, 2400 mm (8 feet) maximum length with slotted holes 6 mm x 10 mm (1/4 by 3/8 inch) punched at 200 mm (8 inch) centers, centered on strip width.

2.5 VAPOR RETARDER OR SEPARATION SHEETS

A. Polyethylene film: ASTM D2103, 0.2 mm (6 mils) thick.

B. Building Paper: Fed. Spec. UU-B-790.
   1. Water vapor resistance: Type I, Grade A, Style 4, reinforced.
   2. Water vapor permeable: Type I, Grade D, Style 4, reinforced.

2.6 FLEXIBLE TUBING

A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.
B. Diameter approximately 1-1/2 times joint width.

2.7 WALKWAY PADS

A. Rubber walkway pad approximately 450 mm x 450 mm (30 by 30 inches) square or manufacturers standard size with rounded corners.
B. Approximately 13 mm (1/2 inch) thick.
C. Ultraviolet light stabilized.

2.8 PROTECTION MAT OR SEPARATION SHEETS

A. Protection Mat:
   1. Water pervious; either woven or non-woven pervious sheet of long chain polymeric filaments or yarns such as polypropylene, black polyethylene, polyester, or polyamide; or, polyvinylidene-chloride formed into a pattern with distinct and measurable openings.
   2. Filter fabric equivalent opening size (EOS): Not finer than the U.S.A. Standard Sieve Number 120 and not coarser than the U.S.A. Standard Sieve Number 100. EOS is defined as the number of the U.S.A. Standard Sieve having openings closest in size to the filter cloth openings.
   3. Edges of fabric selvaged or otherwise finished to prevent raveling.
   4. Abrasion resistance:
      a. After being abraded in conformance with ASTM D3884 using rubber-hose abrasive wheels with one kg load per wheel and 1000 revolutions, perform tensile strength test as specified in ASTM D1682, paragraph.
      b. Result; 25 kg (55 pounds) minimum in any principle direction.
   5. Puncture strength:
      a. ASTM D751 - tension testing machine with ring clamp; steel ball replaced with a 8 mm (5/16 inch) diameter solid steel cylinder with a hemispherical tip centered within the ring clamp.
      b. Result; 57 kg (125 pounds) minimum.
   6. Non-degrading under a wet or humid condition within minimum 4°C (40°F) to maximum 66°C (150°F) when exposed to ultraviolet light.
   7. Minimum sheet width: 2400 mm (8 feet).

2.9 BALLAST

A. Aggregate:

1. Conform to ASTM D1863.
2. Gradation conform to ASTM D448:
   a. Size 5 for 73 kg/m^2 (15 pounds per square foot) or more.
   b. Size 6 for 49 kg/m^2 (10 pounds per square foot) or more.

PART 3 - EXECUTION

3.1 GENERAL

A. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless protection provided to distribute loads less than one-half compression resistance of roofing system materials.
   1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and, roofing.
   2. Coordinate roof operation with sheet metal work and roof insulation work so that insulation and flashing are installed concurrently to permit continuous roofing operations.
   3. Complete installation of flashing, insulation, and roofing in the same day except for the area where temporary protection is required when work is stopped.

B. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped. Complete installation includes pavers and ballast for ballasted systems.

C. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed.

D. Apply materials only to dry substrates.

E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
   1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.
   2. Do not apply materials when the temperature is below 4°C (40 degrees F).

F. Temporary Protection:
   1. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.

2. Temporarily seal exposed surfaces of insulation within the roofing membrane.
3. Do not leave insulation surfaces or edges exposed.
4. Use polyethylene film or building paper to separate roof sheet from bituminous materials.
5. Apply the temporary seal and water cut off by extending the roof membrane beyond the insulation and securely embedding the edge of the roof membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant (night sealant) and weight edge with sandbags, to prevent displacement; space sandbags not over 2400 mm (8 foot) centers. Check daily to insure temporary seal remains watertight. Reseal open areas and weight down.
6. Before the work resumes, cut off and discard portions of the roof membrane in contact with roof cement or bituminous materials.
   a. Cut not less than 150 mm (6 inches) back from bituminous coated edges or surfaces.
   b. Remove temporary polyethylene film or building paper.
7. Remove and discard sandbags contaminated with bituminous products.
8. For roof areas that are to remain intact and that are subject to foot traffic and damage, provide temporary wood walkways with notches in sleepers to permit free drainage.
9. Provide 2 mm (6 mil) polyethylene sheeting or building paper cover over roofing membrane under temporary wood walkways and adjacent areas. Round all edges and corners of wood bearing on roof surface.

3.2 PREPARATION

A. Remove dirt, debris, and surface moisture. Cover or fill voids greater than 6 mm (1/4 inch) wide to provide solid support for roof membrane.
B. Install separation sheet over bituminous material on deck surface lapping edges and ends 150 mm (6 inches) or as recommended by roof membrane manufacturer.
   1. Do not install of separation sheet beyond what can be covered by roofing membrane each day.
   2. Use polyethylene, or building paper, that will be compatible with seaming method.
   3. Insure separation sheet completely isolates bituminous materials from EPDM roofing membrane.
   4. Turn up at penetrations, or other surfaces where bituminous materials occur, to cover bituminous product.
   5. Turn down over edges of blocking at perimeters to cover blocking.

3.3 INSTALLATION OF ROOFING AND FLASHING

A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with EPDM roofing membrane.

B. If possible, install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.

C. If possible, start at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet. Coordinate with roof insulation installation.

D. Position the membrane so it is free of buckles and wrinkles.

E. Roll sheet out on deck; inspect for defects as sheet is being rolled out and remove defective areas:

1. Allow 30 minutes for relaxing before proceeding.
2. Lap edges and ends of sheets 75 mm (3 inches) or more as recommended by the manufacturer. Clean lap surfaces as specified by manufacturer.
3. Adhesively splice laps. Apply pressure as required. Seam strength of laps as required by ASTM D4637/D4637M.
4. Check seams to ensure continuous adhesion and correct defects.
5. Finish edges of laps with a continuous beveled bead of lap sealant to sheet edges to provide smooth transition as specified by manufacturer.
6. Finish seams as the membrane is being installed (same day).
7. Anchor perimeter to deck or wall as specified.

F. Adhered System:

1. Apply bonding adhesive in quantities required by roof membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's application instruction, roll the membrane into the adhesive in manner that minimizes voids and wrinkles.
4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

G. Install flashings as the membrane is being installed (same day). If the flashing cannot be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

H. Flashing Roof Drains:

1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
   a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
   b. Do not allow the roof cement to come in contact with the EPDM roof membrane.
   c. Adhere the EPDM roof membrane to the metal flashing with the membrane manufacturer's recommended bonding adhesive.
2. Turn down the metal drain flashing and EPDM roof membrane into the drain body and install clamping ring and stainer.

I. Installing EPDM Base Flashing and Pipe Flashing:
1. Install EPDM flashing membranes to pipes, walls or curbs to a height not less than 200 mm (8 inches) above roof surfaces and 100 mm (4 inches) on roof membranes. Install in accordance with NRCA manual:
   a. Adhere flashing to pipe, wall or curb with bonding adhesive.
   b. Form inside and outside corners of EPDM flashing membrane in accordance with NRCA manual (Fifth Edition). Form pipe flashing in accordance with NRCA manual (Fifth Edition).
   c. Lap ends not less than 100 mm (4 inches).
   d. Adhesively splice flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
2. Anchor top of flashing to walls or curbs with fasteners spaced not over 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.

J. Installing Building Expansion Joints:
1. Install base flashing on curbs as specified.
2. Coordinate installation with metal expansion joint cover or roof expansion joint system.

K. Repairs to membrane and flashings:
1. Remove sections of EPDM sheet roofing or flashing that is creased wrinkled or fishmouthed.
2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.4 INSTALLATION OF BALLAST SYSTEM

A. Install as soon as roof membrane is laid.

B. Protective underpayment installation under ballast:
   1. Loose lay protection mat or separation sheet over roof membrane smooth and free of tension and stress without wrinkles. Do not stretch sheet.
   2. Use full sheet width at perimeters with end laps held back not less than 3 m (10 feet) from roof edge at corners.
   3. Lap ends not less than 300 mm (one foot).
   4. Extend 50 to 75 mm (2 to 3 inches) above ballast at perimeter and penetrations.
C. Installation of aggregate:
   1. Except where pavers are used, uniformly distribute aggregate over the protection mat.
   2. Place _0.4_ kg/m^2 (pounds per square foot) over a 1800 mm (6 foot) wide area around the perimeter, for an 3300 mm (11 foot) square corner area, for a 1200 mm (4 foot) square area around drains, and a 1200 mm (4 foot) wide area around penetrations over 600 mm (2 feet) square more than 1800 mm (6 feet) from the roof edge.
   3. Place _0.4_ kg/m^2 (pounds per square foot) over remaining roof areas.

3.5 WALKWAY PADS

A. Clean membrane where pads are applied.
B. Adhere pads to membrane with splicing cement.
C. Allow not less than 1 inch break between pads and 2 inch maximum break.

3.6 FIELD QUALITY CONTROL

A. Examine and probe seams in the membrane and flashing in the presence of the COR and Membrane Manufacturer's Inspector.
B. Probe the edges of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal bonds, voids, skips, and fishmouths.
C. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through the seams where directed by the COR.
   1. Cut one sample for every 450 m (1500 linear feet) of seams.
   2. Cut the samples perpendicular to the longitudinal direction of the seams.
   3. Failure of the samples to maintain the standard of quality within a reasonable tolerance of the approved samples will be cause for rejection of the work.
D. Repair areas of welded seams where samples have been taken or marginal bond voids or skips occur.
E. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (4 inches) beyond cut.

3.7 TEMPORARY ROOF

A. Install temporary roof when sequences of work or weather does not permit installation of a completed permanent roof system or roof would be subject to phasing of roof work, construction traffic, scaffolds, and work over roof area.

B. Use of 1.15 mm (0.045-inch) thick non-reinforced EPDM membrane or other temporary membrane as approved.

C. Secure membrane to deck with mechanical fasteners or temporary ballast not exceeding deck dead load capacity.

D. Repair cuts, tears, and punctures with patches to keep system watertight.

E. Install permanent roof system within one year.

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SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.

B. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.

C. Joint Sealants: Section 07 92 00, JOINT SEALANTS.

D. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.

E. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, Section 07 72 00, ROOF ACCESSORIES, Division 22, PLUMBING sections and Division 23 HVAC sections.

F. Paint materials and application: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. Aluminum Association (AA):

AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick

AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

D. American Architectural Manufacturers Association (AAMA):

AAMA 620.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

AAMA 621.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. ASTM International (ASTM):

A167-99(R2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip (Withdrawn 2014)

A653/A653M-13.....Standard Specification for Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process

B32-08.....Standard Specification for Solder Metal

B209-10.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

B370-12.....Standard Specification for Copper Sheet and Strip for Building Construction

D173-03(2011)e1.....Standard Specification for Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing

D412-06a(R2013).....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers-Tension

D1187/D1187M-97(2011)e1.Standard Specification for Asphalt Base Emulsions for Use as Protective Coatings for Metal

D1784-11.....Standard Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

D3656/D3656M-13.....Standard Specification for Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

D4586/D4586M-07(2012)e1.Standard Specification for Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber:(KRAFT, WATERPROOFED, WATER REPELLENT AND FIRE RESISTANT)

I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

B. Wind Design Standard: Fabricate and install copings tested per ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Copings
3. Expansion joints

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
2. Thru wall flashing
3. Expansion joint cover, each type
4. Nonreinforced, elastomeric sheeting
5. Copper clad stainless steel
6. Polyethylene coated copper
7. Bituminous coated copper
8. Copper covered paper
9. Fascia-cant

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.

B. Copper ASTM B370, cold-rolled temper.

C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.

D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated creped paper. Grooves running along the width of sheet.

E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.

F. Aluminum Sheet: ASTM B209, alloy 3003-H14.

G. Galvanized Sheet: ASTM, A653.

H. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.

B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m²(6 lbs/100 sf).

C. Bituminous Paint: ASTM D1187, Type I.

D. Fasteners:

1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.

2. Nails:

a. Minimum diameter for copper nails: 3 mm (0.109 inch).

b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.

3. Rivets: Not less than 3 mm (1/8 inch) diameter.
4. Expansion Shields: Fed Spec A-A-1925A.

E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
F. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
B. Concealed Locations (Built into Construction):
1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
2. Stainless steel: 0.25 mm (0.010 inch) thick.
3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
4. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:
1. Copper: 0.4 Kg (16 oz).
2. Stainless steel: 0.4 mm (0.015 inch).
3. Copper clad stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:
1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper

shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.

6. Soldering:
   a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
   b. Wire brush to produce a bright surface before soldering lead coated copper.
   c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
   d. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:
   1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
   2. Space joints as shown or as specified.
   3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
   4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
   5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
   6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:
   1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
   2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
   3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
   4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.

E. Metal Options:
1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

2.5 FINISHES

A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
C. Finish exposed metal surfaces as follows, unless specified otherwise:
1. Copper: Mill finish.
2. Stainless Steel: Finish No. 2B or 2D.
3. Aluminum:
a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
d. Mill finish.
4. Steel and Galvanized Steel:
a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
b. Manufacturer's finish:
1) Baked on prime coat over a phosphate coating.
2) Baked-on prime and finish coat over a phosphate coating.
3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.

1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
2. Fabricate so keying nests at overlaps.

B. For Masonry Work When Concealed Except for Drip:
1. Either copper, stainless steel, or copper clad stainless steel.
2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.

C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.
2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
3. Form exposed portion as snap lock receiver for counter flashing upper edge.

D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
1. Use plan flat sheet of stainless steel.
2. Form exposed portions with drip as specified or receiver.

E. Window Sill Flashing and Lintel Flashing:
1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
3. Turn up back edge as shown.
4. Form exposed portion with drip as specified or receiver.

F. Door Sill Flashing:
1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
1. Use either copper, or stainless steel, thickness specified unless specified otherwise.

2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
4. Use either copper, or stainless steel at pipe flashings.

B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).

C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.

D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.

E. Pipe Flashing: (Other than engine exhaust or flue stack)
1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
   a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
   b. Allow for loose fit around and into the pipe.
4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
   a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
   b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. Either copper or stainless steel, unless specified otherwise.

B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
4. Manufactured assemblies may be used.

5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:
1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:
1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 REGLETS

A. Fabricate reglets of one of the following materials:
   1. 0.4 Kg (16 ounce) copper.
   2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
   3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
   4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.

B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.

C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

E. Fabricate mitered corners, fittings, and special shapes as may be required by details.

F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.10 INSULATED EXPANSION JOINT COVERS

A. Either type optional, use only one type throughout.

B. Types:
   1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
   2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.

C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.

D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

2.11 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING

A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.

B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.

1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.

C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.

1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
2. Extend sleeve around collar up to top of collar.
3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
4. Fabricate interior diameter 50 mm (2 inch) greater than collar.

D. Fabricate hood counter flashing from same material and thickness as sleeve.

1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
2. Hem bottom edge of hood 13 mm (1/2 inch).
3. Provide a 50 mm (2 inch) deep drawband.

E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

2.12 GOOSENECK ROOF VENTILATORS

A. Form of 1.3 mm (0.0508 inch) thick sheet aluminum, reinforce as necessary for rigidity, stiffness, and connection to curb, and to be watertight.
   1. Form lower-edge to sleeve to curb.
   2. Curb:
      a. Form for 100 mm (4 inch) high sleeve to ventilator.
      b. Form for concealed anchorage to structural curb and to bear on structural curb.
      c. Form bottom edge of curb as counterflashing to lap base flashing.

B. Provide open end with 1.6 mm (16 gage), stainless steel wire guard of 13 mm (1/2 inch) square mesh.
   1. Construct suitable aluminum angle frame to retain wire guard.
   2. Rivet angle frame to end of gooseneck.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
   1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
   2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
   3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
   4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
   5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
   6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
   7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.

8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
    a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
    b. Paint dissimilar metal with a coat of bituminous paint.
    c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches)and use thickness of metal as specified for exposed locations.

3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
    a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
    b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).

B. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.

C. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
2. Turn up against sheathing.

3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
4. At concrete backing, extend flashing into reglet as specified.
5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.

D. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

E. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
2. Turn back edge up to terminate under window frame.
3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

F. Door Sill Flashing:
1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

G. Flashing at Masonry, Stone, or Precast Concrete Copings:
1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.
1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.

B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
   a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
      1) Locate fasteners in masonry mortar joints.
      2) Use screws to sheet metal or wood.
   b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
   a. Secure with draw band tight against pipe.
   b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.

c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
   a. Secure to face construction in accordance, with manufacturers instructions.
   b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

D. Where vented edge occur install so lower edge of counterflashing is against base flashing.

E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

A. Install reglets in a manner to provide a watertight installation.

B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.

C. Butt and align end joints or each section of reglet and securely hold in position until concrete or mortar are hardened:

1. Coordinate reglets for anchorage into concrete with formwork construction.
2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

C. Stainless steel Copings:

1. Join ends of sheets by a 19 mm (3/4 inch) locked and soldered seam, except at intervals of 9600 mm (32 feet), provide a 38 mm (1 1/2 inch) loose locked expansion joint filled with sealant or mastic.
2. At straight runs between 7200 mm (24 feet) and 19200 mm (64 feet) locate expansion joint at center.
3. At straight runs that exceed 9600 mm (32 feet) and form the leg of a corner locate the expansion joint not more than 4800 mm (16 feet) from the corner.

3.7 EXPANSION JOINT COVERS, INSULATED

A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.

B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.

C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

3.8 ENGINE EXHAUST PIPE OR STACK FLASHING

A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.

B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.

C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:

1. Install insect screen to fit between bottom edge of hood and side of sleeve.
2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

3.9 GOOSENECK ROOF VENTILATORS

A. Install on structural curb not less than 200 mm (8 inch) high above roof surface.

B. Securely anchor ventilator curb to structural curb with fasteners spaced not over 300 mm (12 inch) on center.

C. Anchor gooseneck to curb with screws having nonprene washers at 150 mm (6 inch) on center.

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SECTION 07 71 00
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies roof hatches.

1.2 RELATED WORK

A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.

C. General insulation: Section 07 21 13, THERMAL INSULATION. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL

A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.

B. Each accessory type shall be the same and be made by the same manufacturer.

C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.

E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

RR-G-1602D.....Grating, Metal, Other Than Bar Type (Floor, Except for Naval Vessels) 29-Feb-1996 Cancelled

C. American Society for Testing and Material (ASTM):

A653/A653M-13.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process

B209-10.....Standard Specification for Aluminum and Aluminum Alloy-Sheet and Plate

B221-013.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

C612-14.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

D1187/M1187M-97(2011)...Standard Specification for Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

E. American Architectural Manufacturers Association (AAMA):
2605-11.....Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.

B. Aluminum Sheet: ASTM B209/B209M.

C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.

2.2 ROOF HATCH (SCUTTLE)

A. Fabricate from aluminum with mill finish.

B. Curb and Cover:

1. Exterior facing: Minimum 2.3 mm (0.09 inch) thick sheet aluminum.
2. Interior facing: Minimum 1 mm (0.04 inch) thick sheet aluminum.
3. Minimum of 25 mm (one inch) thick mineral fiber insulation between facings of cover and over exterior face of curb.
4. Form exterior curb facing with an integral three inch wide roof flange and cap flashing minimum 2.3 mm (0.09 inch) thick sheet aluminum.
5. Make curb 300 mm (12 inches).
6. Form cover to lap curb and cap flashing.
7. Size opening as shown.

C. Hardware:

1. Provide spring snap latch with inside and outside operating handles and padlock hasp on inside. Provide two snap latches when hinge side is over 2100 mm (7 feet) long.
2. Provide pintle hinges.
3. Provide automatic hold open and operating arm with enclosed torsion or compression spring lifting mechanism.
4. Covers shall automatically lock in the open position at not less than 70 degrees.
5. Provide weatherstripping at cover closure.
6. Galvanize all hardware items.

D. Assembly:
1. Completely shop assemble roof scuttle.
2. Fully weld all joints exposed to the weather and built into the roofing.
3. Finish weld smooth where exposed.
4. Operation with minimum force to open and close.

2.3 FINISH

A. In accordance with NAAMM Amp 500 Series.
B. Aluminum, Mill Finish: AA-MIX, as fabricated.
C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.
D. Aluminum Colored Finish: AA-C22A42 (anodized or AA0C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1, Architectural, 0.7 mils thick. Dyes will not be accepted.
E. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install roof specialties where shown.
B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.

B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

3.4 PROTECTION

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 72 00
ROOF ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies copings, and expansion joints.

1.2 RELATED WORK

A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES

B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.

C. General insulation: Section 07 21 13, THERMAL INSULATION

D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL

A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.

B. Each accessory type shall be the same and be made by the same manufacturer.

C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.

E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Material (ASTM):

B209-10.....Standard Specification for Aluminum and Aluminum Alloy-Sheet and Plate

B221-13.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

C612-14.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

D1187/D1187M-97(2011)e1.Standard Specification for Asphalt-Base Emulsions for Use as Protective Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):
2605-11.....Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221.

B. Aluminum Sheet: ASTM B209.

C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.

D. Insulation: ASTM C612, Class 1 or 2.

E. Asphalt Coating: ASTM D 1187/D1187M, Type I, quick setting.

2.2 COPINGS

A. Fabricate of aluminum not less than 1.6-mm (0.063 inch thick; 0.5 mm (0.018 inch thick stainless steel).

B. Turn outer edges down each face of wall as shown.

C. Maximum lengths of 3000 mm (10 feet).

D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.

E. Copings shall be Category 5 FM rated

F. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.

G. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.

H. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.

I. Finish: as specified.

2.3 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS

A. Fabricate in 3000 mm (10 foot) lengths with fastener openings slotting for expansion not over 600 mm (24 inch) centers.

B. Provide four-way expansion, for joint widths shown.

C. Mill finish on aluminum.

D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.8 mm (0.032 inch) thick.

E. Fabricate corners as one piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.

F. Factory fabricate end caps and transitions to insure waterproof assembly.

G. Three piece assembly:

1. Roof expansion joint cover system consists of an extruded aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.
2. Form cant from galvanized steel not less than 0.8 (0.029 inch) thick formed to profile shown.
3. Form splice plates of not less than 0.8 mm (0.032 inch) thick aluminum sheet.
4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
5. Provide compression gasket separating cover from curb bearing.

H. Two piece assembly:

1. Roof expansion joint system consists of an extruded aluminum cover combination extruded aluminum frame or curb with integral adjustable counter flashing flange, and moisture seals.
2. Form cover from extruded aluminum 2 mm (0.078 inch) minimum thickness.
3. Form cover anchor system of stainless steel pivot bar.
4. Form frame assembly of not less than 2 mm (0.076 inch) aluminum except for flashing portion.
5. Provide compression gasket separating cover from curb at bearing.

2.4 FINISH

A. In accordance with NAAMM Amp 500-505.

B. Aluminum, Mill Finish: AA-MIX, as fabricated.

C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.
D. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.
E. Add Metal Panel Finish.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install roof accessories where shown.
B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
F. Aluminum Coping:
   1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
   2. Center joint gutter bar and covers at joints and securely lock in place.
   3. When snap-on system is used insure front and back edges are locked in place.
G. Expansion Joint Covers:
   1. Install to terminate base flashing 200 mm (8 inches) above roof.
   2. Install moisture seals to drain water to outlets that do not permit water to enter buildings construction.
   3. Use stainless steel screws when exposed.
   4. Three piece assembly:
      a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
      b. Install cant to wood blocking by nailing along horizontal flange every 150 mm (6 inches), with galvanized roofing nails 25 mm (one inch) long.
      c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 450 mm (18 inches) on center.

d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than four inches.

5. Two piece assembly:
   a. Install curb section with screws allowing 6 mm (1/4 inch) space at end joints with splice plate at joint.
   b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
   c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
   d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.

B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 76 13
ROOF BALLAST PAVERS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies Architectural Pavers and Adjustable Pedestals deck support system.

1.2 RELATED WORK

1. Green Roof: Section 07 33 63 HYBRID ROOFING SYSTEM
2. Roofing: Section 07 53 23 ETHYLENE-PROPYLENE-DIENE-MONOMER (EPDM) ROOFING
3. Handrails: Section 05 50 00 METAL FABRICATIONS

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM)

1. ASTM D 638-10 - Standard Test Method for Tensile Properties of Plastics
2. ASTM D 790-10 - Standard Test Method for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials Plastics Insulating
3. ASTM D 1525-09 - Standard Test Method for Vicat Softening Temperature of Plastics
4. ASTM C 150/C150M-12 Standard Specification for Portland Cement
5. ASTM C 33/C33M-13 Standard Specification for Concrete Aggregates
6. ASTM C 140/C140M-14a Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

C. Tile Council of America (TCA)

1. TCA F102 - Installation Method Cement Mortar Bonded.
2. TCA F101 - Installation Method Cement Mortar Bonded.

D. American National Standards Institute (ANSI)

1. ANSI A-118.4 - Latex Portland Cement Mortar.
2. ANSI A-118.6 - Grout - Latex.

1.4 SUBMITTALS

A. Submit under provisions of Section 01300.

B. Samples:

1. Architectural Pavers: Submit samples for type, color and texture required.
2. Pedestals: Submit sample of each pedestal component.
3. PVC Pipe: Submit 12-inch long sample of PVC pipe.

C. Shop Drawings: Submitted by contractor showing all components required for the paver & pedestal requirements. Shop drawings shall include plan drawings showing layout of all paver areas and detail drawings showing how the various components of the system fit together. Include manufacturer's literature completely describing all components of the paver pedestal systems and giving detailed installation recommendations and instructions. Also included detailed installation drawings for all precast pavers.

1.5 QUALITY ASSURANCE

A. **Manufacturer Qualifications:** All products covered under this Section shall be produced by a single manufacturer unless otherwise specified with a minimum of fifteen (15) years proven production experience.

B. **Installer Qualifications:** Installer shall have a minimum of three (3) years proven construction experience. All Work must comply with the manufacturer's installation application procedures for pedestal mounted pavers as specified herein.

C. **Special Consideration:** The installer and or subcontractor must assume the responsibility for and take into consideration (1) the structural capability and adequacy of the structure to carry the dead and live load weight(s) involved, and (2) that the density of any insulation is satisfactory to resist crushing and damaging the waterproofing membrane.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Protect Concrete Pavers and Pedestal System during shipment, storage and construction against damage. Store a minimum of 4 inches off the ground in a dry location and cover with polyethylene to protect from contact with materials which would cause staining or discoloration.

1.7 PROJECT CONDITIONS

A. Tile Tech Pedestal System specified are to be used with pedestrian traffic only & all four (4) sides of a deck system must restrain and contain the decking panels with perimeter blocking or walls. Decking panels must not be allowed to move laterally.

B. All membrane waterproofing and protection board surfaces to receive pedestals must be broom clean, frost free, and free of dirt, oil or any rough foreign matter, which may impair the waterproofing / roofing manufacturers guarantee or protection requirements.

C. The substrate that is to receive pedestals must have slope and provide positive and adequate drainage in accordance with good building practice and applicable building codes.

D. Decks over Roofing and Waterproofing;

1. Do not use Tile Tech Pedestals over any insulation less than 60psi or

with low density polystyrene (bead board) insulation.

1.8 WARRANTIES / GUARANTEES

A. Pavers and pedestals shall remain free from defects for a period of ten (10) years. The contractor shall warrant that his work will remain free from defects of labor and materials used in conjunction with his work in accordance with the general conditions for this project or a maximum of three (3) years.

PART 2 – PRODUCTS

2.2 MATERIALS

A. **PAVERS:**

1. Type and Color: As described in Section 09 60 00 SCHEDULES FOR FINISHES.
2. Size: 12”x12”x1” and 12”x24”x1-1/2” nominal
3. Finish: Shot-blasted with 3/16” bevel on all four (4) sides of finished surface.
4. Weight: 11 to 22 lbs per square foot depending on paver size & thickness.
5. Performance Requirements
   a. Compressive Strength: At the time of delivery, the average compressive strength shall not be less than 8,000psi with no individual unit less than 7,000psi (48,000kPa) per ASTM C-140.
   b. Water Absorption: Shall not be greater than 6% per ASTM C-936.
   c. Flexural Strength: Shall not be less than 800psi (5,500kPa) per ASTM C 293.
   d. Freeze/Thaw: Durability of the paver shall meet the freeze/thaw tests per Section 8 of ASTM C-67 and shall have no breakage and not greater than 1 % loss in dry weight of any individual unit when subject to 50 cycles of freeze/ thaw.
   e. Static Coefficient of Friction: ASTM C-1028 conditionally slip resistant:
      1). Wet: 0.50 - 0.60 and Dry: 0.60 - 0.70
   f. Sizing Dimensions: Shall not differ by more than 1/16 inch (1.6 mm) from width, height, length or thickness. Unit shall conform to a true plane and not differ by more than 1/16 inch (1.6 mm) ineither concave and/or convex warpage.
6 Precast Material Requirements
   a. Portland Cement: ASTM C-150 specifications for Portland Cement.
   b. Aggregates: All aggregates to meet ASTM C-33 specifications, cleaned and properly graded to size. Aggregate shall be blended to

meet individual project requirements. And to meet ASTM C241 & HA 10 minimum.

c. Coloring: Pigments used shall be inorganic, alkali resistant and used per manufacturer's recommendations.

d. Color Blending: Factory-blend pre-cast paver that has a natural color range so products taken from one batch will have the same range as products from a separate batch.

e. Cleaner: Liquid neutral chemical cleaner with pH factor between 7 and 8, of formulation recommended by sealer manufacturer for type of precast paver used.

f. Sealer: Colorless, slip and stain resistant penetrating or acrylic sealer with pH factor between 7 and 10 that does not affect color or physical properties of precast paver surface.

B. **PEDESTALS:**

1. Pedestals: PVC Pipe & Screw Adjustable

a. Assembly consist of 5 parts: Base, Collar, Insert Cap & Buffer Pads.

b. Use SDR35 PVC pipe to accommodate various HEIGHT adjustments from 2-½" to 22". Additional precise height adjustment of up to 1-½" with the use of inserts which can screw up or down while loaded.

c. Self-leveling and can tilt in any direction to a level plane to accommodate SLOPE adjustments from 0% to 6%.

d. Base diameter of 7-inch with bearing surface area of thirty eight (38) square inches.

e. Made of 100% recycled and flame resistant High Density Polypropylene.

f. Use of Buffer Pads under all Pedestals is MANDATORY.

C. **OTHER COMPONENTS: INSTALLER OR USER SUPPLIED**

1. Pedestal Pipe: 4-inch diameter SDR35 PVC Sewer Pipe

a. Dimensions: 4.215-inch outside diameter & 3.890-inch inside diameter.

b. Meet ASTM D-3034 and F-679.

2.3 PERIMETER CONTAINMENT AND SUPPORT

A. The complete assembly of insulation (if used), protection board (if used), drainage mat (if used), pedestals and pavers must be restrained at the perimeter of the deck area.

B. Perimeter parapet walls, concrete dividers or other perimeter restraint must be capable of resisting lateral forces (including seismic and wind), with a cumulative movement of 1/8 inch max.

PART 3 – EXECUTION

3.1 EXAMINATION

A. Prior to starting work inspect the substrate to ensure that it has been properly prepared to accept the Pedestal System. The substrate and or surface shall be clean and free of any projections and debris which may impair the performance of the pedestal and or the deck system. Verify all elevations, required pedestal heights and deck dimensions. Commencement of work shall imply acceptance of surfaces & deck conditions.

3.2 PREPARATION

A. The substrate surface that will receive the Pedestal System must be structurally capable of carrying the dead and live loads anticipated.

1. Insulation UNDER membrane: Insulation required to be installed within a roofing system below deck supports must meet the roofing membrane manufacturers' specifications and must have a minimum core density of 60psi.

3.3 INSTALLATION

A. Install in accordance with Pavers and other contributing manufacturer's instructions. Installation requirements vary for each individual project site.

3.4 PERIMETER CONTAINMENT

A. Any area of the pedestal deck that is not restrained by a parapet or foundation wall must be 'boxed-in' and contained. The deck panels will move if all sides are not adequately restrained. Perimeter framing and finish edging located at the outside of the deck perimeter must be installed to provide restraint. No movement should be allowed at the perimeter of the deck system greater than one tab width.

3.5 FIELD QUALITY CONTROL

A. Inspect often during installation to assure that grid spacer lines are being maintained in a straight and consistent pattern and that deck pavers or tiles are level and not rocking. Unless otherwise specified in writing to allow for expansion, inspect to assure that all paver spacing between tiles and at perimeter walls does not exceed a tab width. Particular attention should be made to assure that all pedestrian entry or access points to the deck are level and that the deck surface tiles are not randomly raised or uneven creating a tripping or safety hazard. Confirm that deck pedestal height excess of sixteen (16) inches have been braced in accordance with Manufacturer's written instructions.

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SECTION 07 81 00
APPLIED FIREPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies mineral fiber and cementitious coverings to provide fire resistance to interior structural steel members shown.

1.2 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Manufacturer's complete and detailed application instructions and specifications.
2. Manufacturer's repair and patching instructions.

C. Certificates:

1. Certificate from testing laboratory attesting fireproofing material and application method meet the specified fire ratings.
   a. List thickness and density of material required to meet fire ratings.
   b. Accompanied by complete test report and test record.
2. Manufacturer's certificate indicating sprayed-on fireproofing material supplied under the Contract is same within manufacturing tolerance as fireproofing material tested.

D. Miscellaneous:

1. Manufacturer's written approval of surfaces to receive sprayed-on fireproofing.
2. Manufacturer's written approval of completed installation.
3. Manufacturer's written approval of the applicators of fireproofing material.

1.3 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Deliver to job-site in sealed containers marked and labeled to show manufacturer's name and brand and certification of compliance with the specified requirements.

B. Remove damaged containers from the site.

C. Store the materials off the ground, under cover, away from damp surfaces.

D. Keep dry until ready for use.

E. Remove materials that have been exposed to water before installation from the site.

1.4 QUALITY CONTROL

A. Test for fire endurance in accordance with ASTM E119, for fire rating specified, in a nationally recognized laboratory.

B. Manufacturer's inspection and approval of surfaces to receive fireproofing as specified under paragraph Examination.

C. Manufacturer's approval of fireproofing applications.

D. Manufacturer's approval of completed installation.

E. Manufacturer's representative shall observe and advise at the commencement of application, and shall visit the site as required thereafter for the purpose of ascertaining proper application.

F. Pre-Application Test Area.

1. Apply a test area consisting of a typical overhead fireproofing installation, including not less than 4.5 m (15 feet) of beam and deck.
   a. Apply to one column.
   b. Apply for the hourly ratings used.
2. Install in location selected by the COR, for approval by the representative of the fireproofing material manufacturer and by the Government.
3. Perform Bond test on painted steel in accordance with ASTM E736.
4. Do not proceed in other areas until installation of test area has been completed and approved.
5. Keep approved installation area open for observation as criteria for sprayed-on fireproofing.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

C841-03(2013)..... Standard Specification for Installation of Interior Lathing and Furring

C847-14..... Standard Specification for Metal Lath

E84-14..... Standard Test Method for Surface Burning Characteristics of Building Materials

E119-12a..... Standard Test Methods for Fire Tests of Building Construction and Materials

E605-93(2011)..... Standard Test Methods for Thickness and Density of Sprayed Fire-Resistive Materials (SFRM) Applied to Structural Members

E736-00(2011).....Standard Test Method for Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to Structural Members

E759-92(2011).....Standard Test Method for Effect of Deflection on Sprayed Fire-Resistive Material Applied to Structural Members

E760-92(2011).....Standard Test Method for Effect of Impact on Bonding of Sprayed Fire-Resistive Material Applied to Structural Members

E761-92(2011).....Standard Test Method for Compressive Strength of Fire-Resistive Material Applied to Structural Members

E859-93(2011).....Standard Test Method for Air Erosion of Sprayed Fire-Resistive Materials (SFRMs) Applied to Structural Members

E937-93(2011).....Standard Test Method for Corrosion of Steel by Sprayed Fire-Resistive Material (SFRM) Applied to Structural Members

E1042-02(20014.....Standard Classification for Acoustically, Absorptive Materials Applied by Trowel or Spray.

G21-13.....Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi

C. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory...Latest Edition including Supplements

D. Warnock Hersey (WH):
Certification Listings..Latest Edition

E. Factory Mutual System (FM):
Approval Guide.....Latest Edition including Supplements

PART 2 - PRODUCTS

2.1 SPRAYED-ON FIREPROOFING

A. ASTM E1042, Class (a), Category A.
   1. Type I, factory mixed cementitious materials with approved aggregate.
   2. Type II, factory mixed mineral fiber with integral inorganic binders minimum 240 kg/m^3 (15 1b/ft^3) density per ASTM E605 test unless specified otherwise. Use in areas that are completely encased.

B. Materials containing asbestos are not permitted.

C. Fireproofing characteristics when applied in the thickness and density required to achieve the fire-rating specified.

	Characteristic	Test	Results
1.	Deflection	ASTM E759	No cracking, spalling, or delamination when backing to which it is applied has a deflection up to 1/120 in 3m (10 ft.)
2.	Corrosion-Resistance	ASTM E937	No promotion of corrosion of steel.
3.	Bond Impact	ASTM E760	No cracking, spalling, or delamination.
4.	Cohesion/Adhesion (Bond Strength)	ASTM E736	Minimum cohesive/adhesive strength of 9.57 kPa (200 lbf/ft^2) for protected areas. 19.15 kPa (400 lbf/ft^2) for exposed areas.
5.	Air Erosion	ASTM E859	Maximum gain weight of the collecting filter 0.27gm/m^2 (0.025 gm/ft^2).
6.	Compressive Strength	ASTM E761	Minimum compressive strength 48 kPa (1000psf).
7.	Surface Burning Characteristics with adhesive and sealer to be used	ASTM E84	Flame spread 25 or less smoke developed 50 or less
8.	Fungi Resistance	ASTM G21	Resistance to mold growth when inoculated with aspergillus niger (28 days for general application)

2.2 ADHESIVE

A. Bonding adhesive for Type II (fibrous) materials as recommended and supplied by the fireproofing material manufacturer.

B. Adhesive may be an integral part of the material or applied separately to surface receiving fireproofing material.

2.3 SEALER

A. Sealer for Type II (fibrous) material as recommended and supplied by the fireproofing material manufacturer.

B. Surface burning characteristics as specified for fireproofing material.

C. Fungus resistant.

D. Sealer may be an integral part of the material or applied separately to the exposed surface. When applied separately use contrasting color pigmented sealer, white preferred.

2.4 WATER

A. Clean, fresh, and free from organic and mineral impurities.

B. pH of 6.9 to 7.1.

2.5 MECHANICAL BOND MATERIAL

A. Expanded Metal Lath: ASTM C847, minimum weight of 0.92 kg/m^2 (1.7 pounds per square yard).

B. Fasteners: ASTM C841.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify surfaces to receive fireproofing are clean and free of dust, soot, oil, grease, water soluble materials or any foreign substance which would prevent adhesion of the fireproofing material.

B. Verify hangers, inserts and clips are installed before the application of fireproofing material.

C. Verify ductwork, piping, and other obstructing material and equipment is not installed that will interfere with fireproofing installation.

D. Verify concrete work on steel decking and concrete encased steel is completed.

E. Verify temperature and enclosure conditions are required by fire-proofing material manufacturer.

3.2 APPLICATION

A. Do not start application until written approval has been obtained from manufacturer of fireproofing materials that surfaces have been inspected by the manufacturer or his representative, and are suitable to receive sprayed-on fireproofing.

B. Coordinate application of fireproofing material with other trades.

C. Application of Metal Lath:

1. Apply to beam and columns having painted surfaces which fail ASTM E736 Bond Test requirements in pre-application test area.
2. Apply to beam flanges 300 mm (12-inches) or more in width.
3. Apply to column flanges 400 mm (16-inches) or more in width.
4. Apply to beam or column web 400 mm (16-inches) or more in depth.
5. Tack weld or mechanically fasten on maximum of 300 mm (12-inch) center.
6. Lap and tie lath member in accordance with ASTM C841.

D. Mix and apply in accordance with manufacturer's instructions.

1. Mechanically control material and water ratios.
2. Apply adhesive and sealer, when not an integral part of the materials, in accordance with the manufacturer's instructions.
3. Apply to density and thickness indicated in UL Fire Resistance Directory, FM Approval Guide, or WH Certification Listings unless specified otherwise. Test in accordance with ASTM E119.

4. Minimum applied dry density per cubic meter (cubic foot) for the underside of the walk on deck (interstitial) hung purl in or beam and steel deck, columns in interstitial spaces and mechanical equipment rooms shall be as follows:
   a. Type I - 240 kg/m^3 (15 lb/ft^3).
   b. Type II - 350 kg/m^3 (22 lb/ft^3).

E. Application shall be completed in one area, inspected and approved by COR before removal of application equipment and proceeding with further work.

3.3 FIELD TESTS

A. Tests of applied material will be performed by VA retained Testing Laboratory. See Section 01 45 29, TESTING LABORATORY SERVICES.

B. COR will select area to be tested in specific bays on each floor using a geometric grid pattern.

C. Test for thickness and density in accordance with ASTM E605. Areas showing thickness less than that required as a result of fire endurance test will be rejected.

D. Areas showing less than required fireproofing characteristics will be rejected on the following field tests.
   1. Test for cohesion/adhesion: ASTM E736.
   2. Test for bond impact strength: ASTM E760.

3.4 PATCHING AND REPAIRING

A. Inspect after mechanical, electrical and other trades have completed work in contact with fireproofing material, but before sprayed material is covered by subsequent construction.

B. Perform corrective measures in accordance with fireproofing material Manufacturer's recommendations.
   1. Respray areas requiring additional fireproofing material to provide the required thickness, and replace dislodged or removed material.
   2. Spray material for patching by machine directly on point to be patched, or into a container and then hand apply.
   3. Hand mixing of material is not permitted.

C. Repair:
   1. Respray all test and rejected areas.
   2. Patch fireproofing material which is removed or disturbed after approval.

D. Perform final inspection of sprayed areas after patching and repair.

3.5 SCHEDULE

A. Apply fireproofing material in interior structural steel members and on underside of interior steel floor and roof decks, except on following surfaces:
   1. Structural steel and underside of steel decks in elevator or dumbwaiter machine rooms.
   2. Steel members in elevator hoist ways.
   3. Areas used as air handling plenums.
   4. Steel to be encased in concrete or designated to receive other type of fireproofing.

B. Type I:
   1. One hour fire rating.
   2. Two hour fire rating.

C. Type II:
   1. One hour fire rating.
   2. Two hour fire rating.

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SECTION 07 84 00
FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.

B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

A. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING

B. Sealants and application: Section 07 92 00, JOINT SEALANTS.

C. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.

C. List of FM, UL, or WH classification number of systems installed.

D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

A. Deliver materials in their original unopened containers with manufacturer’s name and product identification.

B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

Firestopping work subject to the terms of the Article “Warranty of Construction”, FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

E84-14.....Standard Test Method for Surface Burning Characteristics of Building Materials

E814-13a.....Standard Test Method for Fire Tests of Through-Penetration Fire Stops

C. Factory Mutual Engineering and Research Corporation (FM):
Annual Issue Approval Guide Building Materials

D. Underwriters Laboratories, Inc. (UL):
Annual Issue Building Materials Directory
Annual Issue Fire Resistance Directory
1479-10.....Fire Tests of Through-Penetration Firestops

E. Warnock Hersey (WH):
Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.

B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m^2 (16 sq. in.) in overall cross sectional area.

C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.

D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
   1. Contain no flammable or toxic solvents.
   2. Have no dangerous or flammable out gassing during the drying or curing of products.
   3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
   4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:

1. Classified for use with the particular type of penetrating material used.
2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.

F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.

G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.

H. Materials to be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.

B. Use mineral fiber filler and bond breaker behind sealant.

C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.

D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.

B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.

C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

A. As work on each floor is completed, remove materials, litter, and debris.

B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COR.

C. Clean up spills of liquid type materials.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

A. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.

B. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.

C. Glazing: Section 08 80 00, GLAZING.

D. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUMBOARD.

E. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION .

1.3 QUALITY CONTROL:

A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.

B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's installation instructions for each product used.

C. Cured samples of exposed sealants for each color where required to match adjacent material.

D. Manufacturer's Literature and Data:

1. Caulking compound
2. Primers
3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

A. Environmental Limitations:

1. Do not proceed with installation of joint sealants under following conditions:
   a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
   b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Back-up Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.

B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C509-06(2012).....Standard Specification for Elastomeric Cellular Preformed Gasket and Sealing Material.

C612-14.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation.

C717-14a.....Standard Specification for Standard Specification for Standard Terminology of Building Seals and Sealants.

C834-14.....Standard Specification for Latex Sealants.

C919-12.....Standard Practice for Use of Sealants in Acoustical Applications.

C920-14a.....Standard Specification for Elastomeric Joint Sealants.

C1021-08(2014).....Standard Specification for Laboratories Engaged in Testing of Building Sealants.

C1193-13.....Standard Guide for Use of Joint Sealants.

C1330-02 (2013).....Standard Specification for Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.

D1056-14.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.

E84-14.....Standard Specification for Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

A. S-1:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.

4. Grade NS.
5. Shore A hardness of 20-40

B. S-2:
1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

C. S-3:
1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:
1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:
1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade P.
5. Shore hardness of 15-45.

F. S-6:
1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-7:
1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.

6. Structural glazing application.

H. S-8:

1. ASTM C920, silicone, acetoxy cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

I. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

J. S-10:

1. ASTMC C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

K. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

L. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

2.2 CAULKING COMPOUND:

A. C-1: ASTM C834, acrylic latex.

B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

A. Sealants used with exposed masonry shall match color of mortar joints.

B. Sealants used with unpainted concrete shall match color of adjacent concrete.

C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.

D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:

1. Type C: Closed-cell material with a surface skin.

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

A. Mineral fiber board: ASTM C612, Class 1.

B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.

B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

B. Coordinate for repair and resolution of unsound substrate materials.

C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI.

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.

2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:

a. Concrete.

b. Masonry.

c. Unglazed surfaces of ceramic tile.

3. Remove laitance and form-release agents from concrete.

4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.

a. Metal.

b. Glass.

c. Porcelain enamel.

d. Glazed surfaces of ceramic tile.

C. Do not cut or damage joint edges.

D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.

1. Do not leave gaps between ends of sealant backings.

2. Do not stretch, twist, puncture, or tear sealant backings.

3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.

1. Apply primer prior to installation of back-up rod or bond breaker tape.
2. Use brush or other approved means that will reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.

D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool joints to concave surface unless shown or specified otherwise.
8. Finish paving or floor joints flush unless joint is otherwise detailed.

9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:

1. Extent of Testing: Test completed elastomeric sealant joints as follows:
   a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
   b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.

C. Inspect tested joints and report on following:

1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.

2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
3. Whether sealants filled joint cavities and are free from voids.
4. Whether sealant dimensions and configurations comply with specified requirements.

D. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.

E. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.

B. After filling and finishing joints, remove masking tape.

C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

A. Exterior Building Joints, Horizontal and Vertical:
1. Metal to Metal: Type S-1, S-2
2. Metal to Masonry or Stone: Type S-1
3. Masonry to Masonry or Stone: Type S-1
4. Cast Stone to Cast Stone: Type S-1
5. Threshold Setting Bed: Type S-1, S-3, S-4
6. Masonry Expansion and Control Joints: Type S-6

B. Metal Reglets and Flashings:
1. Flashings to Wall: Type S-6
2. Metal to Metal: Type S-6

C. Sanitary Joints:
1. Walls to Plumbing Fixtures: Type S-9
2. Counter Tops to Walls: Type S-9
3. Pipe Penetrations: Type S-9

D. High Temperature Joints over 204 degrees C (400 degrees F):
1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8

E. Interior Caulking:
1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.

2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1 and C-2.
4. Exposed Isolation Joints at Top of Full Height Walls: Types C-1 and C-2.
5. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
6. Concealed Acoustic Sealant Types S-4, C-1 and C-2.

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies steel doors, steel frames and related components.

B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

A. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.

B. Door Hardware: Section 08 71 00, DOOR HARDWARE.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers Literature and Data:

1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements and temperature rise rating for stairwell doors. Submit proof of temperature rating.

1.5 SHIPMENT

A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.

B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

A. Store doors and frames at the site under cover.

B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

L-S-125B.....Screening, Insect, Nonmetallic

C. Door and Hardware Institute (DHI):

A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)

D. Steel Door Institute (SDI/DOOR):

113-01 (R2006).....Standard Practice for Determining the Steady State Thermal Transmittance of Steel Door and Frame Assemblies

128-09.....Guidelines for Acoustical Performance for Steel Standard Doors and Frame

E. American National Standard Institute:

A250.8-2003 (R2008).....Recommended Specifications for Standard Steel Doors and Frames

F. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip (Withdrawn 2014)

A568/A568-M-13ae1.....Standard Specification for Steel, Sheet, Carbon, and High-Strength, Low-alloy, Hot-Rolled and Cold-Rolled, General Requirements for

A1008A1008M-13.....Standard Specification for Steel, sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

B209-10.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

B221-13.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles and Tubes

D1621-10.....Standard Test Method for Compressive Properties of Rigid Cellular Plastics

D3656D3656M-.....Standard Specification for Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns

E90-09.....Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

G. The National Association Architectural Metal Manufactures (NAAMM):

Metal Finishes Manual (AMP 500-06)

H. National Fire Protection Association (NFPA):

80-13.....Standard for Fire Doors and Other Opening Protectives

I. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

J. Intertek Testing Services (ITS):
Certifications Listings…Latest Edition

K. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.

B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.

C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.

D. Aluminum Sheet: ASTM B209/209M.

E. Aluminum, Extruded: ASTM B221/221M.

F. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
2. Close top edge of exterior doors flush and seal to prevent water intrusion.
3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.

B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.

C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

D. Extra Heavy Duty Doors: ANSI A250.8, Level 3, Full flush seamless design of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use for detention doors, stairwell doors and security doors. See additional requirements for detention doors, under paragraph "Custom Hollow Metal Doors.

Core Construction Type	Door Core Description
a	Kraft honeycomb
b	Polyurethane
c	Polystyrene
d	Unitized steel grid
e	Mineral fiberboard
f	Vertical steel stiffeners

E. Smoke Doors:
   1. Close top and vertical edges flush.
   2. Provide seamless vertical edges.
   3. Apply Steel astragal to the meeting style at the active leaf of pair of doors or double egress doors.
   4. Provide clearance at head, jamb and sill as specified in NFPA 80.

F. Fire Rated Doors (Labeled):
   1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
   2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
   3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
   4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

G. Custom Metal Hollow Doors:
   1. Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor’s option, custom hollow metal doors may be provided in lieu of standard steel doors. Door size(s), design, materials, construction, gages and finish shall be as specified for of standard steel doors.

H. Detention Doors (Type 22):
   1. ANSI A250.8, Level 3, Full flush seamless design with core Type 'd' or 'f'. See Table with Core Types above.
   2. Vision panels:
      a. Weld 3 mm (1/8 inch) thick steel channel reinforcements around cut-outs in doors to accommodate vision lights.
      b. Fabricate glazing stops on room side of doors, of 3 mm (1/8 inch) thick steel sheets mitered and welded at corners, and continuously welded both sides into doors.
      c. Fabricate glazing bead for corridor side of doors of 9 mm (3/8 inch) by 19 mm (3/4 inch) steel bar, miter and weld at the corners, and fasten to doors with 6 mm (1/4 inch) countersunk screws near corners and centers of each side. Back-up screw holes with 3 mm (1/8 inch) thick reinforcements, or weld nuts to back of the frames to receive screws.
      d. Size rabbet to provide for installation of safety glass and glazing cushions specified.

2.3 METAL FRAMES

A. General:
   1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
   2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
   3. Frames for labeled fire rated doors.
      a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
      b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
   4. Frames for detention door (Type 22): Minimum 2 mm (0.093 inch) thick.
   5. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
   6. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:
   1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
   2. Provide mortar guards securely fastened to back of hardware reinforcements.

C. Terminated Stops: ANSI A250.8.

D. Glazed Openings:
   a. Integral stop on exterior, corridor, or secure side of door.
   b. Design rabbet width and depth to receive glazing material or panel shown or specified.

E. Frame Anchors:
   1. Floor anchors:
      a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
      b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts.
      c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
      d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
   2. Jamb anchors:
      a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
      b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
      c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
         1) Wire loop type of 5 mm (3/16 inch) diameter wire.
         2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
      d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
      e. Anchors for frames set in prepared openings:
         1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
         2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.

3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.

f. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 TRANSOM PANELS

A. Fabricate panels as specified for flush doors.

B. Fabricate bottom edge with rabbet stop to fit top of door where no transom bar occurs.

2.5 LOUVERS

A. General:

1. Sight proof type with stationary blades the full thickness of the door.
2. Design lightproof louvers to exclude passage of light but permit free ventilation.
3. Provide insect screen and wire guards at exterior doors, except where doors are located below completely enclosed areaways, the wire guard is not required.

B. Fabrication:

1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
3. Weld stationary blades to frames. Weld louvers into door openings.

2.6 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Plumb, align and brace frames securely until permanent anchors are set.

1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
3. Protect frame from accidental abuse.
4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 71 00, DOOR HARDWARE.

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SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies interior flush doors with prefinish, prefit option.

B. Section includes fire rated doors, sound retardant doors, and smoke doors.

1.2 RELATED WORK

A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.

C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.

D. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.

C. Shop Drawings:

1. Show every door in project and schedule location in building.
2. Indicate type, grade, finish and size; include detail of glazing louvers sound gasketing and pertinent details.
3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.

D. Manufacturer's Literature and Data:

1. Sound rated doors, including test report indicating STC rating per ASTM E90 from test laboratory.
2. Labeled fire rated doors showing conformance with NFPA 80.

E. Laboratory Test Reports:

1. Screw holding capacity test report in accordance with WDMA T.M.10.

2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
   1. For interior doors, manufacturer's warranty for lifetime of original installation.
   2. Specified STC RATING for sound retardant rated door assembly in place.

1.5 DELIVERY AND STORAGE

A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
B. Store in accordance with WDMA I.S.1-A, Job Site Information.
C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. Window and Door Manufacturers Association (WDMA):
   ANSI/WDMA I.S.1A.....(2013) Interior Architectural Wood Flush Doors
   ANSI/WDMA I.S.4.....(2013) Preservative Treatment for Millwork
   I.S.6A.....(2013) Interior Architectural Stile and Rail Doors
   T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
   T.M.7-08.....Cycle-Slam Test Method
   T.M.8-08.....Hinge Loading Test Method
   T.M.10-08.....Screwholding Test Method
C. National Fire Protection Association (NFPA):
   80A.....(2012) Recommended Practice for Protection of Buildings from Exterior Fire Exposures
   252.....(2012) Standard Methods of Fire Tests of Door Assemblies
D. ASTM International (ASTM):
   E90-09.....Standard Test Method for Laboratory Measurements of Airborne Sound Transmission Loss of Building Partitions and Elements

PART 2 - PRODUCTS

2.1 FLUSH DOORS

A. General:
   1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
   2. Adhesive: Type II
   3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
   4. Give exposed wood parts of exterior doors a water-repellent preservative treatment in accordance with WDMA I.S.4.

B. Face Veneer:
   1. In accordance with WDMA I.S.1-A.
   2. One species throughout the project unless scheduled or otherwise shown.
   3. For transparent finishes: Premium Grade, rotary cut, white maple.
      a. A grade face veneer standard optional.
      b. AA grade face veneer
      c. Match face veneers for doors and transoms for uniform effect of color and grain at joints.
      d. Door edges shall be same species as door face veneer.
      e. On doors required to have transparent finish on one side and paint finish on other side; use veneers as required for transparent finish on both sides.
   4. For painted finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay. Do not use Lauan.
   5. Factory sand doors for finishing.

C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
   1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
   2. Glazing:
      a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.
      b. Use stainless steel or dull chrome plated brass screws for exterior doors.
   3. Wood Louvers:
      a. Door manufacturer's standard product, fabricated of solid wood sections.
      b. Wood Slats: Not less than 5 mm (3/16 inch) thick.
      c. Stiles routed out to receive slats.
      d. Secure louvers in prepared cutouts with wood stops.

D. Stiles and Rails:
   1. Option for wood stiles and rails:
      a. Composite material having screw withdrawal force greater than minimum performance level value when tested in accordance with WDMA T.M.10.
   2. Provide adequate blocking for bottom of doors having mechanically operated door bottom seal meeting or exceeding the performance duty level per T.M.10 for horizontal door edge screw holding.
   3. Rabbeted transom meeting rail edges match face veneers of doors. Bottom rail of transom panel match face veneer on non rabbeted meeting rail edge.

E. Fire rated wood doors:
   1. Fire Performance Rating:
      a. “B” label, 1-1/2 hours.
      b. “C” label, 3/4 hour.
   2. Labels:
      a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
      b. Metal labels with raised or incised markings.
   3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
      a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
      b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
      c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
   4. Additional Hardware Reinforcement:
      a. Provide fire rated doors with hardware reinforcement blocking.
      b. Size of lock blocks as required to secure hardware specified.
      c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
      d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
      e. Mineral material similar to core is not acceptable.

5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
6. Provide steel frame approved for use in labeled doors for vision panels.
7. Provide steel astragal on pair of doors.

F. Smoke Barrier Doors:
1. For glazed openings use steel frames approved for use in labeled doors.
2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.

G. Sound Rated Doors:
1. Fabricated as specified for flush wood doors with additional construction requirements to meet specified sound transmission class (STC).
2. STC Rating of the door assembly in place when tested in accordance with ASTM E90 by an independent nationally recognized acoustical testing laboratory STC rating as shown in the drawings.
3. Accessories:
a. Frame Gaskets: Continuous closed cell sponge neoprene with stop adjusters.
b. Automatic Door Bottom Seal:
1) Steel spring operated, closed cell sponge neoprene metal mounted removable in extruded aluminum housing with a medium matte 0.1 mm (4.0 mil) thick clear Anodized finish.
2) Concealed or Surface Mounted.

2.2 PREFINISH, PREFIT OPTION

A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
2. Use stain when required to produce the finish specified in Section 09 06 00 SHEDULE FOR FINISHES.

2.3 IDENTIFICATION MARK:

A. On top edge of door.

B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.

C. Accompanied by either of the following additional requirements:

1. An identification mark or a separate certification including name of inspection organization.
2. Identification of standards for door, including glue type.
3. Identification of veneer and quality certification.
4. Identification of preservative treatment for stile and rail doors.

2.4 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.

B. Clearances between Doors and Frames and Floors:

1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).

C. Provide cutouts for special details required and specified.

D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.

E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness.

F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.

G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.

H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.

I. Apply a steel astragal to meeting style of active leaf of pair of doors or double egress smoke doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.

B. Provide protective covering over knobs and handles in addition to covering door.

C. Maintain covering in good condition until removal is approved by COR.

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SECTION 08 17 10
INTEGRATED DOOR ASSEMBLIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Work in this section includes integrated door opening systems including metal frame, integrated doors, hanging device, latching mechanism and associated finish hardware, unless specified elsewhere.

B. Smoke and draft control seals shall be included in this section, unless specifically listed elsewhere.

C. All glass and glazing are not covered in this section.

1.2 RELATED WORK

A. Blocking for Hardware: Section 06 10 00, ROUGH CARPENTRY.

B. Key Cylinders: Section 08 71 00, DOOR HARDWARE

C. Auto Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS D. Painting: Section 09 91 00, PAINTING.

D. Electrical: Division 26, ELECTRICAL.

E. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 QUALITY ASSURANCE

A. Hardware shall be installed by people knowledgeable and skilled in the application, installation and adjustment of commercial grade doors and door hardware. Doors and Frames must be installed plumb, square and level.

B. Doors frames must be properly prepared and reinforced to install hardware per the manufacturer's template and installation instructions. Install door frames in accordance with ANSI/SDI A250.11 – "Recommended Erection Instructions for Steel Frames."

C. Contractor shall provide and furnish screws, bolts, expansions shields or other fasteners to facilitate the proper installation of products, not furnished as part of the Integrated Door Assembly.

1.4 WARRANTY

A. Provide manufacturer's standard five-year limited warranty against defects in material and workmanship unless noted otherwise.

1. Door Closers: 10 years
2. Steel Pinned Continuous Hinges: 10 years

1.5 SUBMITTALS

A. Submit shop drawings with proposed Integrated Door Assembly system, product and hardware options, in a timely manner to obtain the approval from architect in time to meet construction schedule of other trades.

B. Provide for each door an frame location; frame type, profile, and

installation details, items of finish hardware accessories, finishes, degree of opening and electrical rough-in requirements. Submit required templates to door and frame manufacturers to enable proper and accurate sizing and locations of hardware.

C. Samples: Provide physical samples as required by Section 01 33 23.

D. Provide Owner Manual, instruction sheets and installation.

1.6 DELIVERY, STORAGE AND HANDLING

A. Integrated Door Assembly systems shall be delivered to the general contractor at the job site complete with necessary screws, miscellaneous parts, instructions, and installation templates. Each package shall be legibly and properly labeled to correspond to the approved door schedule.

B. Deliver Integrated Door Assembly system to project site. Contractor will jointly check in hardware with representatives of the supplier to verify shipment is correct and / or note and rectify discrepancies promptly.

C. Furnish door assemblies with flush operating hardware flush with door skin, using protective wrappings and protective spacers between projecting hardware. Maintain and protect door assemblies using cardboard spacers and protective edge guards along the door edges, to reduce exposure to marring or damage during storage.

D. Store door assemblies in a dry and secure area. Storage area shall be void of any excess humidity that can cause damage to the product.

1.7 APPLICABLE PUBLICATIONS

A. The following references established standards for architectural hardware as specified in this section.

B. American National Standards Institute (ANSI)

ICC/ANSI A117.1-2009.....Accessible and Usable Buildings and Facilities
ANSI/BHMA A156.1-2013.....Butts and Hinges
ANSI/BHMA A156.3-2008.....Exit Devices
ANSI/BHMA A156.4-2013.....Door Controls - Closers
ANSI/BHMA A156.5-2010.....Auxiliary Locks and Associated Products
ANSI/BHMA A156.6-2010.....Architectural Door Trim
ANSI/BHMA A156.7-2009.....Template Hinge Dimensions
ANSI/BHMA A156.8-2010.....Door Controls - Overhead Stops and Holders
ANSI/BHMA A156.10-2011.....Power Operated Pedestrian Doors
ANSI/BHMA A156.13-2010.....Mortise Locks and Latches Series 1000
ANSI/BHMA A156.15-2011.....Release Devices Closer Holder Electromagnetic and Electromechanical

ANSI/BHMA A156.16-2013.....Auxiliary Hardware
ANSI/BHMA A156.18-2012.....Materials and Finishes
ANSI/BHMA A156.19-2013.....Power Assist and Low Energy Power Operated Doors
ANSI/BHMA A156.21-2009.....Thresholds
ANSI/BHMA A156.22-2012.....Door Gasketing and Edge Seal Systems
ANSI/BHMA A156.23-2010.....Electromagnetic Locks
ANSI/BHMA A156.24-2012.....Delayed Egress Locking Systems
ANSI/BHMA A156.25-2013.....Electrified Locking Devices
ANSI/BHMA A156.26-2012.....Continuous Hinges
ANSI/BHMA A156.28-2013.....Recommended Practices for Mechanical Keying Systems
ANSI/BHMA A156.29-2012.....Exit Locks, Exit Alarms, Alarms for Exit Devices
ANSI/BHMA A156.30-2003.....High Security Cylinders
ANSI/BHMA A156.31-2013.....Electric Strikes and Frame Mounted Actuators
ANSI/BHMA A156.32-2008.....Integrated Door Opening Assemblies
ANSI/SDI A250.11-2012.....Recommended Erection Instructions for Steel Frames
UL10C-2009.....Positive Pressure Fire Tests of Door Assemblies

C. American Society for Testing and Materials (ASTM)
   1. ASTM E2257-13a: Standard Test Method for Room Fire Test of Wall and Ceiling Materials and Assemblies
   2. ASTM E2180-07 (2012): Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials
   3. ASTM F476-14: Standard Test Methods for Security of Swinging Door Assemblies
D. Door and Hardware Institute (DHI)
   1. Recommended Locations for Builder’s Hardware for Standard Doors and Frames (2004)
   2. Recommended Locations for Builder’s Hardware for Custom Steel Doors and Frames (1996)
E. Metal Door and Frame Associations
   1. Hollow Metal Manufacturing Association (HMMA)
      a. National Association of Architectural Metal Manufacturers (NAAMM)
   2. Steel Door Institute (SDI)
F. Approved Testing Laboratories

1. Underwriter's Laboratories, Inc. (UL)
   a. UL305 (2007): Panic Hardware
   b. UL1784 (2004): Air Leakage Tests of Door Assemblies
2. ITS / Intertek Testing Services / Warnock Hersey Inc.

G. National Fire Protection Association (NFPA)
1. NFPA 70: (2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013) National Electrical Code
2. NFPA 80-2013: Standard for Fire Doors and Other Opening Protectives
3. NFPA 101: (2012; Amendment 1 2012) Life Safety Code
4. NFPA 105-2013: Standard for Installation of Smoke Door Assemblies and Other Opening Protectives
5. NFPA 252-2012: Standard Methods of Fire Tests of Door Assemblies

H. Building Codes [Applicable Building Code]
1. 2009 International Building Code
2. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards - 1998) unless specified otherwise

I. STEEL DOOR INSTITUTE (SDI/DOOR)

SDI/DOOR A250.4 (2011)	Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors and Hardware Reinforcing
SDI/DOOR A250.8 (2003; R2008)	Recommended Specifications for Standard Steel Doors and Frames

PART 2 – PRODUCTS

2.1 MATERIAL REQUIREMENTS

A. Integrated Door Assembly requirements:
1. Comply with ANSI/BHMA A156.32a: Grade 1:1,000,000
2. Integrated Door Opening Assemblies shall provide a label for life safety or fire labels as required in door schedule.
3. Integral vision lite provided with door assembly, or field installed lite kit, as required.

B. Door Frame requirements:
1. Door Frames shall be 16 -gauge ASTM A366, cold roll steel and shall comply to ANSI/SDI A250.8 Level A – Grade III and / or HMMA/NAAMM – 850-99.
2. Door frames shall be furnished with mitered corners, continuously welded, ground smooth on frame face.
3. Prepare frames with 14 gauge reinforcements for applied hardware. Provide 12 gauge reinforcements for continuous hinges.
4. Provide suitable adjustable type anchors, minimum 4 per jamb.

C. Integrated Hardware Requirements:

1. Provide a complete Integrated Door Assembly including the installation and adjustment of the latching mechanism within the door construction. The exit device shall be inset in door, clean and unobtrusive in design. The push bar shall comply with ANSI/BHMA Grade 1 Standard for exit devices. End caps shall be metal, plated satin nickel (BHMA 619). The Push and Pull devices shall be clean and unobtrusive in design. Lever handles shall be clean and unobtrusive in design with and shall match style of other hardware furnished on project. Continuous hinges shall comply with ANSI/BHMA A156.26.
   a. At doors with plastic laminate faces, provide hinges with wrap-around hinge guards and provide stainless steel wrap-around edge guards at the leading edge of the door. Hinges shall comply with ANSI/BHMA A156.26

2.2 FINISHES

A. Finish Symbols

US	BHMA	DESCRIPTION OF FINISH
USP	600	Primed for field painting
US26D	626/652	Satin Chrome
US28	628	Satin Aluminum
US32	629	Bright Stainless
US32D	630	Satin Stainless
N/A	689	Aluminum Painted

B. Finish Requirements
   1. Door Faces: Factory Pre-Finished
   2. Frames: Factory Pre-Finished
   3. Door Hardware:
      a. Continuous Hinges: 630
      b. Push Bar: 630 clad with 619 end caps
      c. Lever Exit Device Trim: 630
      d. Push/Pull Trim: 626
      e. Door Closers: 689
      f. Miscellaneous: To match other finishes
   4. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

PART 3 – EXECUTION

3.1 EXAMINATION

A. Contractor is responsible for notification of any wall conditions or building structure that would prevent proper execution of the installation of products produced in accordance with approved hardware schedule.

B. Note short or damaged deliveries on the bill of lading at the time of delivery.

C. The fire label is a manufacturer's certification only. Proper installation of products and proper wall construction are requirements to meet fire label.

D. Unless otherwise required in other sections of the contract specs, provide power supply as required per the manufacturer's installation instructions.

E. Do not fabricate any product until receipt of approved submittal drawings.

F. Beginning of installation means acceptance of existing conditions.

3.2 INSTALLATION

A. Mount furnished hardware accessories at heights indicated in "Recommended Locations or Builder's Hardware" for Standard Doors and Frames, Custom Steel Doors and Frames, established by the Door and Hardware Institute (DHI), except if otherwise indicated or to comply with requirements of governing regulations, or if otherwise directed by the architect.

B. Install furnished hardware accessories in compliance with the manufacturer's instructions, templates and recommendations. Comply with specified degree of opening for doors with automatic operators, overhead door closers, etc. Securely fasten all furnished parts. Make sure all operating parts move freely and smoothly without binding, sticking and void of any excessive clearance.

C. Coordinate installation and interface wiring with fire alarm and smoke detection systems. Provide all additional auxiliary contacts, relays, or interface for the fire alarm and security system

D. Remove or protect furnished hardware accessories, prior to any painting or finishing that is to be completed after the installation of the hardware accessories.

3.3 ADJUSTMENT AND CLEANING

A. Adjust and check door assembly and each operating item of hardware to ensure correct operation and function. Units which cannot be adjusted to operate as intended for the application made shall be replaced.

B. Final Adjustment: Wherever hardware installation is made more than a month prior to building acceptance or occupancy of a space or area, the installer shall return to the work during the week prior to acceptance or occupancy and make final check and adjustment of all hardware items. Hardware Accessories shall be cleaned as necessary to restore correct operation, function, and finish. Do not use cleaners that will harm finish.

3.4 PROTECTION

A. Whenever furnished hardware accessories are located in areas where it may be subject to damage during construction by handling, cleaning, etc., (e.g. painting, cleaning of bricks) it shall be protected and/or removed from its location until the hazardous condition is terminated.

3.5 SCHEDULES:

A. The following is a general listing of the Integrated Door Assembly requirements and is not intended for use as a final door submittal. Any items of hardware required by established standards or practices, or to meet federal building codes shall be furnished whether or not specifically called out in the following listed groups.

HW-12B

Each ADO Pair Integrated Doors to Have:	**RATED/ NON-RATED**
1 Steel Frame	
1 Integrated Pair Doors w/Elec Exit Devices	Q2231 x TYPE 8 (E04) ELECTRIC EXIT DEVICES (F01 / F08)
2 Continuous Transfer Hinges	A51031B x 8-THRUWIRE TRANSFER x IN-HINGE ACCESS PANEL
1 Power Supply	BY EXIT DEVICE MFR. FOR E04 FUNCTION
1 Astragal Self-Adhesive @ rated door only	R0Y_14
2 Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals @ Rated Door	R0E154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

KEY CYLINDER BY SECTION 08 71 00, DOOR HARDWARE.

AUTO DOOR OPERATOR AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

HW-12C

Each MHO Pair Integrated Double Egress Doors to Have:	**RATED**
1 Steel Frame	
1 Integrated Pair Doors w/Exit DEVICES	Q2331 x TYPE 7 EXIT DEVICES (F01)
2 Continuous Hinges	A51031B
1 Overlapping Astragal with Self-Adhesive Seal	R5Y634 x R0E154 x THRU-BOLTS
2 Closers	C02011/C02021 (PT4D, PT4H
2 Magnetic Holders	C00011 TRI-VOLTAGE
1 Set Self-Adhesive Seals	R0E154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

HW-12K

Each MHO Pair Integrated Doors to Have:	**RATED**
1 Steel Frame	
1 Integrated Pair Doors w/ Exit Devices	Q2331 x TYPE 7 EXIT DEVICES (F01)
2 Continuous Hinges	A51031B
1 Coordinator	TYPE 21A
1 Astragal with Self-Adhesive Seal	R5Y634 x R0E154 x THRU-BOLTS
2 Closers	C02011/C02021 (PT4H)
2 Magnetic Holders	C00011 TR1-VOLTAGEL02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0E154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

HW-SH-4

Each Integrated Door to Have:	**RATED**
1 Steel Frame	
1 Integrated Door w/Elec. Exit Device	Q2131 x TYPE 8 ELECTRIC DEVICE (E01, E05/E06-VERIFY)x F13 LEVER
1 Continuous Transfer Hinge	A51031B x 4-THRUWIRE TRANSFER x IN-HINGE ACCESS PANEL
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1 Closer	C02021 (PT4D, PT4F, PT4H)
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Floor Stop	L02121 x 3 FASTENERS

1 Set Self-Adhesive Seals	R0E154
1 Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.
CARD READER BY DIVISION 28.
KEY CYLINDER BY SECTION 08 71 00, DOOR HARDWARE.

HW-SH-13

Each AC, ADO, EL, RR, PAIR Integrated Door to Have:	**NON-RATED/RATED**
1 Steel Frame	
1 Integrated Door w/Elec. Exit Device	Q2131 x TYPE 7 (F03/F01)ELECTRIC EXITS
2 Continuous Transfer Hinge	A51031B x 4-THRUWIRE TRANSFER
1 Power Supply	REGULATED, FILTERED, 24 VDC, AMPERAGE
1 Overlapping Astragal (with Self Adhesive seal @ rated doors)	R5Y634 x R0E154 x THRU - BOLTS
2 Closer	C02021 (PT4D, PT4F, PT4H)
2 Kick Plate (Outswing Door Face)	J102
2 Armor Plates (Door 226A, Outswing Side Only)	J101 x 1.275 mm (0.050 inch) THICKNESS
2 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals @ Rated Doors	R0E154

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.
AUTO DOOR OPERATOR AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS
CARD READER BY DIVISION 28.
POWER TRANSFER SHARED BY ELECTRIC PANIC AND RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13)
KEY CYLINDER BY SECTION 08 71 00, DOOR HARDWARE.
REMOTE RELEASE BUTTON, AT DOORS 202, 248, 226A BY SECTION BY 08 71 13 AUTOMATIC DOOR OPERATORS.

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SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies access doors or panels.

1.2 RELATED WORK:

A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.

B. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS .

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Access doors, each type, showing construction, location and installation details.

C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R-2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip (Withdrawn 2014)

A1008/A1008M-13.....Standard Specification for Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

C. American Welding Society (AWS):

D1.3/D1.M-08.....Structural Welding Code Sheet Steel

D. National Fire Protection Association (NFPA):

80.....(2013) Standards for Fire Doors and Other Opening Protectives

E. The National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

F. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

A. Fabricate components to be straight, square, flat and in same plane where required.
   1. Slightly round exposed edges and without burrs, snags and sharp edges.
   2. Exposed welds continuous and ground smooth.
   3. Weld in accordance with AWS D1.3.

B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.

C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FIRE RATED:

A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).

B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.

C. Door Panel: Form of 0.9 mm (0.0359 inch) thick steel sheet, insulated sandwich type construction.

D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
   1. Weld exposed joints in flange and grind smooth.
   2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.

E. Automatic Closing Device: Provide automatic closing device for door.

F. Hinge: Continuous steel hinge with stainless steel pin.

G. Lock:
   1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.
   2. Provide latch release device operable from inside of door. Mortise case in door.

2.3 ACCESS DOORS, FLUSH PANEL:

A. Door Panel:
   1. Form of 1.9 mm (0.0747 inch) thick steel sheet.

2. Reinforce to maintain flat surface.

B. Frame:

1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.

C. Hinge:

1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:

1. Flush, screwdriver operated cam lock.

2.4 FINISH:

A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.

B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.

C. Stainless Steel: No. 4 for exposed surfaces.

2.5 SIZE:

Minimum 600 mm (24 inches) square door unless otherwise shown.

PART 3 - EXECUTION

3.1 LOCATION:

A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board.

B. Use fire rated doors in fire rated partitions and ceilings.

C. Use flush panels in partitions and gypsum board ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.

3.2 INSTALLATION, GENERAL:

A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.

B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.

C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.

3.3 ANCHORAGE:

A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.

B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.

C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

A. Adjust hardware so that door panel will open freely.

B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 35 13
ACCORDION FOLDING DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Furnish and install accordion folding partitions as indicated in drawings.

1.2 RELATED WORK

A. Structural Support: Division 05 METALS

B. Storage Pockets: Section 09 22 16, NON-STRUCTURAL METAL FRAMING and Section 09 29 00 GYPSUM BOARD

C. Ceiling System: Section 09 51 00, ACOUSTICAL CEILINGS.

D. Flooring: Section 09 68 00, CARPETING

1.3 QUALITY ASSURANCE

A. Installer Qualifications: An experienced installer who is certified in writing by the partition manufacturer, as qualified to install the manufacturer's partition systems for work similar in material, design, and extent to that indicated for this Project.

B. Preparation of the opening shall conform to the dimensions specified, plumb, level, and in accordance to building practices.

C. Acoustical Performance: Test partitions in an independent acoustical laboratory in accordance with ASTM E90 to attain no less than the STC rating specified. Provide a complete and unedited written test report by the testing laboratory upon request.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Product Data: Material descriptions, construction details, finishes, installation details, and operating instructions for each type of partition, component, and accessory specified.

C. Shop Drawings: Show location and extent of partitions. Include plans, elevations, sections, details, attachments to other construction, and accessories. Indicate dimensions, weights, conditions at openings, and at storage areas, and required installation, storage, and operating clearances. Indicate location and installation requirements for hardware and track, including floor tolerances required and direction of travel. Indicate blocking to be provided by others.

D. Setting Drawings: Show imbedded items and cutouts required in other work, including support beam punching template.

E. Samples: Color samples demonstrating finish material.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Clearly mark packages and partitions with numbering systems used on Shop Drawings. Do not use permanent markings on partitions.

B. Protect partitions during delivery, storage, and handling to comply with manufacturer's direction and as required to prevent damage.

1.6 WARRANTY

A. Provide written warranty by manufacturer of partitions agreeing to repair or replace any components with manufacturing defects.

B. Warranty period: Two (2) years.

PART 2 – PRODUCTS

2.1 OPERATION

A. Manually operated, top supported, accordion folding.

2.2 CONSTRUCTION

A. Shall consist of steel hinge plates welded to 3/16-inch (5mm) diameter vertical steel rods, with a single row of plates at the bottom and top with intermediate rows at approximately 42-inch (1067mm) on center. Partitions 10'-0" (3048mm) high or over have a double row of hinge plates at the top. A high tensile alloy steel trolley yoke, functioning as a hinge pin at required intervals, supports the frame assembly.

2.3 PARTITION FINISHES

A. Finish shall be (select as described in Section 09 06 00 SCHEDULE FOR FINISHES.

1. Reinforced heavy duty vinyl with woven backing weighing not less than 27 ounces per lineal yard.

B. Partition Trim: Exposed sweep strips of one consistent color.

2.4 SOUND SEALS

A. Shall be pairs of three-layer flexible sweep strips at top and bottom. Vertical female sound channel shall be polyurethane foam lined.

B. Sound Insulation: 24-gage, V-grooved steel panels and heavy duty flame resistant acoustical membrane. Each panel attaches to the frame with steel leaf fasteners.

C. Pairs of Flexible Sweep Strips: Shall be provided at top and bottom of the partition. Air release for air trapped within the folding partition shall be accomplished during operation by a series of 3/8-inch (9.5mm) diameter holes through the lead post molding.

2.5 HARDWARE

A. Grip type hand pulls shall be die cast zinc, satin chrome finish. Extruded aluminum or plastic hand pulls will not be accepted.

2.6 SUSPENSION SYSTEM

A. Suspension System, track and trolley sizes matched to the size of the partition.

1. Suspension Tracks: Shall be of a continuous "C" channel shaped track, connected to the structural support.
2. Carriers: The accordion folding partition shall be suspended from the track by two-wheel intermediate and four-wheel lead trolley assemblies.

2.7 OPTIONS

A. Jamb-Lock: Backpost to be secured to the wall by the "Jamb-Lock" mechanism concealed within the backpost to provide a quick means of releasing and reattaching the partition for cleaning and decorative purposes.

B. Locks: Satin chrome handpulls with (select) manufacturer's standard locks or master-keyed locks. Master-keyed cylinders furnished by others. Locks shall be an integral part of the pull.

PART 3 – EXECUTION

3.1 INSTALLATION

A. General: Comply with partition manufacturer's written installation instructions, Drawings, and approved Shop Drawings.

B. Install partitions and accessories after other finishing operations, including painting have been completed.

C. Defective partitions are not acceptable.

3.2 CLEANING AND PROTECTION

A. Clean partition surfaces upon completing installation of partitions to remove dust, dirt, adhesives, and other foreign materials according to manufacturer's written instructions.

B. Provide final protection and maintain conditions in a manner acceptable to the manufacturer and installer that insure operable partitions are without damage or deterioration at time of Substantial Completion.

3.3 ADJUSTING

A. Adjust partitions to operate smoothly, easily, and quietly throughout entire operational range. Lubricate hardware and other moving parts.

3.4 EXAMINATION

A. Examine flooring, structural support, and opening, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of partitions. Proceed with installation only after unsatisfactory conditions have been corrected.

3.5 DEMONSTRATION

A. Demonstrate proper operation and maintenance procedures to COR.

B. Provide Operation and Maintenance Manual.

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SECTION 08 36 16.13
BARN SLIDING DOOR

PART 1 GENERAL

1.01 DESCRIPTION

A. Sliding Barn Doors flush wood, wood stile and rail, aluminum frames and related hardware.

1.02 RELATED WORK

A. Wood Doors: Section 08 14 00 – INTERIOR WOOD DOORS

1.03 SUBMITTALS

A. Submit in accordance with Section 01 33 23. SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Product Data: Submit manufacturer’s product data, including installation instructions

C. Shop Drawings: Submit manufacturer’s shop drawings, including plans, elevations, sections, and details, indicating dimensions, tolerances, materials, components, hardware, finish, options, and accessories. Shop Drawings to show blocking by others.

D. Samples: Submit manufacturer’s samples of the following sliding door components:

1. Stiles, minimum 6 inches long.
2. Panels, minimum 6 inches by 6 inches.

E. Manufacturer’s Certification: Submit manufacturer’s certification that materials comply with specified requirements and are suitable for intended application.

F. Warranty Documentation: Submit manufacturer’s standard warranty.

1.04 QUALITY ASSURANCE

A. Product Options: drawings indicate size, profiles, and dimensional requirements of interior aluminum frames and doors.

B. Source: Obtain sliding aluminum framed doors from single source

C. Manufacturer's Qualifications: Manufacturer regularly engaged for past 5 years in manufacture of sliding doors similar to that specified.

1.05 REFERENCES

A. ANSI – American National Standards Institute

1. ANSI 156.18 Materials and Finishes
2. ANSI A117.1 Specifications for making buildings and facilities usable by physically handicapped people.

B. BHMA – Builders Hardware Manufacturers Association

C. DHI – Door and Hardware Institute

D. NFPA – National Fire Protection Association

1. NFPA 80 – Fire Doors and Windows
2. NFPA 101 – Life Safety code
3. NFPA 105 – Smoke and Draft Control Door Assemblies
4. NFPA 252 – Fire Tests of Doors Assemblies.

E. AWS – Architectural Woodwork Standards

1.06 PERFORMANCE

A. Flame spread test ASTM E-84.03a. Passed IBC Code 2006 Class A, Class B and Class C.

B. Barn door acoustical seals are integrated into the wall module connection detail.

C. Soft self-closing mechanism integrated with top track.

1.07 DELIVERY: STORAGE AND PROTECTION

A. Delivery and Acceptance Requirements: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.

B. Storage and Handling Requirements:

1. Store and handle materials in accordance with manufacturer's instructions.
2. Keep materials in manufacturer's original, unopened containers and packaging until installation
3. Store materials in clean, dry area indoors.
4. Protect materials and finish during storage, handling, and installation to prevent damage.

PART 2 PRODUCTS

2.1 INTERIOR SLIDING ALUMINUM-FRAMED DOORS AND PARTITIONS

A. Interior Aluminum-Framed Top-Hung Sliding Doors

B. Frame Profiles: Extruded aluminum

1. Finish:

a. Standard: Painted Hardcoat (Polyester) Finish. Meets AAMA 2604Standard Colors: Light Sequin 789G048

C. Door Leafs. All Doors to be factory machined for hardware including pilot and function holes.

1. Flush wood doors to be constructed with SCLC cores. Doors to be 5 ply construction, assembled with hot press methods and matching edges applied before faces. Exposed crossbands not allowed. Wood veneer doors to be factory finished to match wood doors specified in Section 08 14 00.

D. Components:

1. Single Top Track
2. Floor Guide: Integral Jamb floor guide.
3. Valances: Extruded aluminum with integral end caps
4. Top Rollers: tandem nylon roller sized to match door weight

E. Accessories:

1. Soft-Closer: Soft and Self-closing mechanism at one or both sides of door leaf.
2. Handles:
   a. Ladder pull: 16" long x 1" diameter. Finish: US32D Satin Stainless Steel
3. Door Locks:
   a. "ADA Thumbturn inside with keyed cylinder outside", FSB Sliding door lock (Finish US32D)
4. Gaskets for improved acoustical performance: acoustic seal by door manufacturer.
5. Automatic Door Bottom with integrated floor guide for improved acoustical performance

PART 3 EXECUTION

3.1 EXAMINATION

A. Examine wall openings to receive sliding doors for plumb, level, and square. Note: Finish door operation will be affected by out of tolerance framing.

B. Verify dimensions of wall openings.

C. Examine surfaces to receive top and bottom guide.

D. Do not begin installation until unacceptable conditions are corrected.

E. Base of door side to be flush or minimal. Rubber Base acceptable.

3.2 INSTALLATION

A. Install sliding doors in accordance with manufacturer's instructions at locations indicated on the Drawings.

B. Install sliding doors plumb, level, square, and in proper alignment.

C. Install sliding doors to close against walls without gaps

D. Install sliding doors to open and close smoothly.

E. Anchor sliding doors securely in place to supports. Blocking is required at full width/length of top track.

3.3 ADJUSTING

A. Adjust sliding doors for proper operation in accordance with manufacturer's instructions

B. Adjust sliding doors to operate smoothly without binding.

C. Repair minor damages to finish in accordance with manufacturer's instructions and as approved by Architect

3.4 CLEANING

A. Clean sliding doors promptly after installation in accordance with manufacturer's instructions.

B. Do not use harsh cleaning materials or methods that could damage materials or finish.

3.5 PROTECTION

A. Protect installed sliding doors from damage during construction.

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SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies aluminum entrance work including storefront construction, hung doors, interior sliding doors, and other components to make a complete assembly.

1.2 RELATED WORK:

A. Glass and Glazing: Section 08 80 00, GLAZING.

B. Hardware: Section 08 71 00, DOOR HARDWARE.

C. Automatic Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS.

D. Texture and color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: (1/2 full scale) showing construction, anchorage, reinforcement, and installation details.

C. Manufacturer’s Literature and Data:

1. Doors, each type.
2. Entrance and Storefront construction.

D. Samples:

1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, door closer reinforcement, internal reinforcement and insulation, of flush panel door.
2. Two samples of anodized aluminum of each color showing finish and maximum shade range.

E. Manufacturer's Certificates:

1. Stating that aluminum has been given specified thickness of anodizing.
2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

A. Approval by COR is required of products of proposed manufacturer, or supplier, and will be based upon submission by Contractor certification.

B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

1.5 DELIVERY, STORAGE AND HANDLING:

A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.

B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.

C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

B209-10.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

B221-13.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

E283-04(2014).....Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

E331-00(R2009).....Standard Specification for Water Penetration of Exterior Windows, Skylights, Doors, Curtain Walls by Uniform Static Air Pressure Difference

F468-12.....Standard Specification for Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use

F593-13a.....Standard Specification for Stainless Steel Bolts, Hex Cap Screws, and Studs

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

D. American Architectural Manufacturer's Association (AAMA):

2604-10.....Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels

E. American Welding Society (AWS):

D1.2/D1.2M-08.....Structural Welding Code Aluminum

1.7 PERFORMANCE REQUIREMENTS:

A. Shapes and thickness of framing members shall be sufficient to withstand a design wind load of not less than 1.4 kilopascals (30 pounds per square foot) of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.

B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed 2.63 x 10-50 cm per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.

C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Aluminum, ASTM B209 and B221:

1. Alloy 6063 temper T5 for doors, door frames, fixed glass sidelights, storefronts and transoms.
2. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
3. For color anodized finish, use aluminum alloy as required to produce specified color.

B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.

C. Fasteners:

1. Aluminum: ASTM F468, Alloy 2024.
2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.

2.2 FABRICATION:

A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.

B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.

C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so

as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.

D. Make provisions in doors and frames to receive the specified hardware and accessories. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.

E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:

1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.

B. Provide integral stops and glass rebates and applied snap-on type trim.

C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.

D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 250 mm (10 inches) wide.

B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds. Form glass rebates integrally with stiles and rails. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 150 mm (six inches) on centers.

C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the

stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.

D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.6 FLUSH PANEL DOORS:

A. Nominal 45 mm (1-3/4 inches) thick. Form from aluminum face sheets not less than 1.5 mm (0.060 inch) thick with internal impact reinforcement, laminated to the door edges and the core.

B. Provide extruded aluminum tubular members to form the perimeter of the door. Reinforce doors internally with extruded tubular members welded in place, and extending full width of door at top, bottom, and intermediate points.

C. Fill voids between tubular members with noncombustible mineral insulation.

2.7 REINFORCEMENT FOR BUILDERS HARDWARE:

A. Fabricate from stainless steel plates.

B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.

C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.

D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.8 COLUMN COVERS AND TRIM

A. Fabricate column covers and trim shown from 1.5 mm (0.0625 inch) thick sheet aluminum of longest available lengths.

B. Use concealed fasteners.

C. Provide aluminum stiffener and other supporting members shown or as required to maintain the integrity of the components.

2.9 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Anodized Aluminum:

1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.

C. Fluorocarbon Finish: AAMA 605.2, high performance coating.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.

B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.

C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.

D. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

3.2 ADJUSTING:

After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

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SECTION 08 51 13
ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Aluminum windows of type and size shown, complete with hardware, related components and accessories.

B. Types:

1. Casement
2. Fixed

1.2 DEFINITIONS

A. Accessories: Mullions, staff beads, casings, closures, trim, moldings, panning systems, sub-sills, clips anchors, fasteners, weather-stripping, insect screens, mechanical operators, and other necessary components required for fabrication and installation of window units.

B. Uncontrolled Water: Water not drained to the exterior, or water appearing on the room side of the window.

1.3 RELATED WORK

A. Storefront: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.

B. Glazing: Section 08 80 00, GLAZING.

C. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.4 DELIVERY, STORAGE AND HANDLING

A. Protect windows from damage during handling and construction operations before, during and after installation.

B. Store windows under cover, setting upright.

C. Do not stack windows flat.

D. Do not lay building materials or equipment on windows.

1.5 QUALITY ASSURANCE

A. Approval by COR is required of products or service of proposed manufacturers and installers.

B. Approval will be based on submission of certification by Contractor that:

1. Manufacturer regularly and presently manufactures the specified windows as one of its principal products.
2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.

C. Provide each type of window produced from one source of manufacture.

D. Quality Certified Labels or certificate:

1. Architectural Aluminum Manufacturers Association, "AAMA label" affixed to each window indicating compliance with specification.

2. Certificates in lieu of label with copy of recent test report (not more than 4 years old) from an independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA 101/I.S.2/A440 for type of window specified.

1.6 SUBMITTAL

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Minimum of 1/2 full scale types of windows on project.
2. Identifying parts of window units by name and kind of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages.
3. Include glazing details and standards for factory glazed units.

C. Manufacturer's Literature and Data:

Window.

Sash locks, keepers, and key.

D. Certificates:

1. Certificates as specified in paragraph QUALITY ASSURANCE.
2. Indicating manufacturers and installers qualifications.
3. Manufacturer's Certification that windows delivered to project are identical to windows tested.

E. Test Reports:

Copies of test reports as specified in paragraph QUALITY ASSURANCE.

F. Samples: Provide 150 mm (six-inch) length samples showing finishes, specified.

1.7 WARRANTY

Warrant windows against malfunctions due to defects in thermal breaks, hardware, materials and workmanship, subject to the terms of Article "WARRANTY OF CONSTRUCTION", FAR clause 52.246-21, except provide 10 year warranty period.

1.8 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE)

90.1-10.....Energy Standard of Buildings

C. American Architectural Manufacturers Association (AAMA):
WDMA/CSA 101/I.S.2/A440-11 Standard/Specifications for Windows, Doors, and Skylights
505-09.....Dry Shrinkage and Composite Performance Thermal Cycling Test Procedures
2605-05.....(2011) Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels
TIR-A8-08.....Structural Performance of Poured and Debridged Framing Systems

D. American Society for Testing and Materials (ASTM):
A653/A653M-13.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized), Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-dip Process
E 90-09.....Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

E. National Fenestration Rating Council (NFRC):
NFRC 100-10.....Procedure for Determining Fenestration Product U-Factors
NFRC 200-10.....Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

F. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

PART 2- PRODUCTS

2.1 MATERIALS

A. Aluminum Extrusions; Sheet and Plate: AAMA 101/I.S.2/A440.

B. Sheet Steel, Galvanized: ASTM A653; G90 galvanized coating.

C. Weather-strips: AAMA 101/I.S.2/A440; except leaf type weather-stripping is not permitted.

D. Fasteners: AAMA 101/I.S.2/A440. Screws, bolts, nuts, rivets and other fastening devices to be non-magnetic stainless steel.

1. Fasteners to be concealed when window is closed. Where wall thickness is less than 3 mm (0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.

2. Stainless steel self tapping screws may be used to secure Venetian blind hanger clips, vent guide blocks, friction adjuster, and limit opening device.

3. Attach locking and hold-open devices to windows with concealed fasteners. Provide reinforcing plates where wall thickness is less than 3 mm (0.125 inch) thick.

E. Weather-strips: AAMA 101/I.S.2/A440.

F. Hardware:

1. Locks: Two position locking bolts or cam type tamperproof custodial locks with a single point control located not higher than five feet from floor level. Locate locking devices in the vent side rail. Fastenings for locks and keepers shall be concealed or nonremovable.
2. Locking Device Strikes: Locate strikes in frame jamb. Strikes shall be adjustable for locking tension. Fabricate strikes from Type 304 stainless steel or white bronze.
3. Fabricate hinges of noncorrosive metal. Hinges may be either fully concealed when window is closed or semi-concealed with exposed knuckles. All exposed knuckle hinges shall have hospital tips, at both ends. Surface mounted hinges will not be accepted.
4. Guide Blocks: Fabricate guide blocks of injection molded nylon. Install guide block fully concealed in vent/frame sill.
5. Hardware for Emergency Ventilation of Windows:
   a. Provide windows with a hold open linkage for emergency ventilation.
   b. Hold open hardware shall provide for maximum six inches of window opening and shall include an adjustable friction shoe to provide resistance when closing the window.
   c. Handles shall be removable.
6. Hardware for Maintenance Opening of Windows: Opening beyond the six inch position shall be accomplished with a window washers key. The release device shall capture the key when window is in the open position.
7. Design operating device to prevent opening with standard tools, coins or bent wire devices.

G. Pole Operators:

1. Provide pole operator and pole hanger where operable windows have hardware more than 1500 mm five feet) above the floor, but not over 3000 mm (10 feet) above floor.
2. Fabricate pole of tubular anodized aluminum with rubber cap at lower end and standard push-pull hook at top end to match hardware design.
3. Provide sufficient length for window operation without reaching more than 1500 mm (five feet) above floor.

2.2 THERMAL AND CONDENSATION PERFORMANCE

A. Condensation Resistance Factor (CRF): Minimum CRF of C 45.

B. Thermal Transmittance:

1. Maximum U value class for insulating glass windows: 50 (U=0.50).
2. Maximum U value class for dual glazed windows: 70 (U=0.70), or as required by ASHRAE 90.1.

C. Solar Heat Gain Coefficient (SHGC): SHGC shall comply with State or local energy code requirement.

2.3 FABRICATION

A. Fabrication to exceed or meet requirements of Physical Load Tests, Air Infiltration Test, and Water Resistance Test of AAMA 101/I.S.2/A440.

B. Glazing:

1. Factory or field glazing optional.
2. Glaze in accordance with Section 08 80 00, GLAZING.
3. Windows reglazable without dismantling sash framing.
4. Design rabbet to suit glass thickness and glazing method specified.
5. Glaze from interior except where not accessible.
6. Provide removable fin type glazing beads.

C. Trim:

1. Trim includes casings, closures, and panning.
2. Fabricate to shapes shown of aluminum not less than 1.6 mm (0.062 inch) thick
3. Extruded or formed sections, straight, true, and smooth on exposed surfaces.
4. Exposed external corners mitered and internal corners coped; fitted with hairline joints.
5. Reinforce 1.6 mm (0.062 inch) thick members with not less than 3 mm (1/8-inch) thick aluminum.
6. Except for strap anchors, provide reinforcing for fastening near ends and at intervals not more than 305 mm (12 inches) between ends.
7. Design to allow unrestricted expansion and contraction of members and window frames.
8. Secure to window frames with machine screws or expansion rivets.
9. Exposed screws, fasteners or pop rivets are not acceptable on exterior of the casing or trim cover system.

D. Thermal-Break Construction:

1. Manufacturer’s Standard.
2. Low conductance thermal barrier.
3. Capable of structurally holding sash in position and together.

4. All Thermal Break Assemblies (Pour & Debridge, Insulbar or others) shall be tested as per AAMA TIR A8 and AAMA 505 for Dry Shrinkage and Composite Performance.
5. Location of thermal barrier and design of window shall be such that, in closed position, outside air shall not come in direct contact with interior frame of the window.

E. Mullions: AAMA 101/I.S.2/A440.

F. Subsills and Stools:
1. Fabricate to shapes shown of not less than 2 mm (0.080 inch) thick extruded aluminum.
2. One piece full length of opening with concealed anchors.
3. Sills turned up back edge not less than 6 mm (1/4 inch). Front edge provide with drip.
4. Sill back edge behind face of window frame. Do not extend to interior surface or bridge thermal breaks.
5. Do not perforate for anchorage, clip screws, or other requirements.

2.4 CASEMENT WINDOWS

A. AAMA 101/I.S.2/A440; Type: C-AW65.

B. AAMA certified product to the AAMA 101/I.S.2/A440. - 11 standard.

2.5 FIXED WINDOWS

A. AAMA 101/I.S.2/A440; Type F-AW65.

B. AAMA certified product to the AAMA 101/I.S.2/A440. - 11 standard.

2.6 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Finish exposed aluminum surfaces as follows:
1. Anodized Aluminum:
   a. Finish in accordance with AMP 501 letters and numbers.
   b. Clear anodized Finish: AA-C22A41 Medium matte, clear anodic coating, Class 1 Architectural, 0.7 mils thick.
2. Coated Aluminum:
   Variation of more than 50 percent of maximum shade range approved will not be accepted in a single window or in adjacent windows and mullions on a continuous series.
   a. AMP 501 and 505.
   b. Fluorocarbon Finish: AAMA 2605, superior performing organic coating.

C. Steel: AMP 504.

D. Stainless steel: AMP 503.
1. Concealed: 2B or 2D.
2. Exposed: No. 4 unless specified otherwise.

E. Hardware: Finish hardware exposed when window is in the closed position: Match window color.

2.7 HARDWARE (CASEMENT WINDOWS)

A. Locks: Two position locking bolts or cam type tamperproof custodial locks with a single point control located not higher than 1500 mm (five feet) from floor level. Locate locking devices in the vent side rail. Fastenings for locks and keepers shall be concealed or nonremovable.

B. Locking Device Strikes: Locate strikes in frame jamb. Strikes shall be adjustable for locking tension. Fabricate strikes from Type 304 stainless steel or white bronze.

C. Fabricate hinges of noncorrosive metal. Hinges may be either fully concealed when window is closed or semi-concealed with exposed knuckles. All exposed knuckle hinges shall have hospital tips, at both ends. Surface mounted hinges will not be accepted.

D. Guide Blocks: Fabricate guide blocks of injection molded nylon. Install guide block fully concealed in vent/frame sill.

E. Hardware for Emergency Ventilation of Windows:

1. Provide windows with a hold open linkage for emergency ventilation.
2. Hold open hardware shall provide for maximum 150 mm (6 inch) of window opening and shall include an adjustable friction shoe to provide resistance when closing the window.
3. Handles shall be removable.

F. Hardware for Maintenance Opening of Windows: Opening beyond the 150 mm (6 inch) position shall be accomplished with a window washers key. The release device shall capture the key when window is in the open position.

G. Provide 10 loose window handles and 10 window washers keys.

H. Design operating device to prevent opening with standard tools, coins or bent wire devices.

PART 3 - EXECUTION

3.1 PROTECTION (DISSIMILAR MATERIALS): AAMA 101/I.S.2/A440.

3.2 INSTALLATION, GENERAL

A. Install window units in accordance with manufacturer's specifications and recommendations for installation of window units, hardware, operators and other components of work.

B. Where type, size or spacing of fastenings for securing window accessories or equipment to building construction is not shown or specified, use expansion or toggle bolts or screws, as best suited to construction material.

1. Provide bolts or screws minimum 6 mm (1/4-inch) in diameter.

2. Sized and spaced to resist the tensile and shear loads imposed.
3. Do not use exposed fasteners on exterior, except when unavoidable for application of hardware.
4. Provide non-magnetic stainless steel Phillips flat-head machine screws for exposed fasteners, where required, or special tamper-proof fasteners.
5. Locate fasteners to not disturb the thermal break construction of windows.

C. Set windows plumb, level, true, and in alignment; without warp or rack of frames or sash.

D. Anchor windows on four sides with anchor clips or fin trim.
1. Do not allow anchor clips to bridge thermal breaks.
2. Use separate clips for each side of thermal breaks.
3. Make connections to allow for thermal and other movements.
4. Do not allow building load to bear on windows.
5. Use manufacturer's standard clips at corners and not over 600 mm (24 inches) on center.
6. Where fin trim anchorage is shown build into adjacent construction, anchoring at corners and not over 600 mm (24 inches) on center.

E. Sills and Stools:
1. Set in bed of mortar or other compound to fully support, true to line shown.
2. Do not extend sill to inside window surface or past thermal break.
3. Leave space for sealants at ends and to window frame unless shown otherwise.

3.3 MULLIONS CLOSURES, TRIM, AND PANNING

A. Cut mullion full height of opening and anchor directly to window frame on each side.

B. Closures, Trim, and Panning: External corners mitered and internal corners coped, fitted with hairline, tightly closed joints.

C. Seal units following installation to provide weathertight system.

3.4 ADJUST AND CLEAN

A. Adjust ventilating sash and hardware to provide tight fit at contact points, and at weather-stripping for smooth operation and weathertight closure.

B. Clean aluminum surfaces promptly after installation of windows, exercising care to avoid damage to protective coatings and finishes.

C. Remove excess glazing and sealant compounds, dirt, and other substances.

D. Lubricate hardware and moving parts.

E. Clean glass promptly after installation of windows. Remove glazing and sealant compound, dirt and other substances.

F. Except when a window is being adjusted or tested, keep locked in the closed position during the progress of work on the project.

3.5 OPERATION DEVICES

A. Provide wrenches, keys, or removable locking operating handles, as specified to operate windows.

B. Provide one emergency ventilating operating handle for every four windows.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

A. Caulking: Section 07 92 00 JOINT SEALANTS.

B. Application of Hardware: Section 08 14 00, WOOD DOORS, Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.

D. Painting: Section 09 91 00, PAINTING.

E. Electrical: Division 26, ELECTRICAL.

F. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.

B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).

C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.

D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.

E. The following items shall be of the same manufacturer, except as otherwise specified:

1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.
4. Exit devices.
5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
   1. Locks, latchsets, and panic hardware: 5 years.
   2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:
   1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
   2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an

independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, COR and VA Locksmith, Hardware Consultant, and Hardware Manufacturer’s Representative. Review the following:
   1. Inspection of door hardware.
   2. Job and surface readiness.
   3. Coordination with other work.
   4. Protection of hardware surfaces.
   5. Substrate surface protection.
   6. Installation.
   7. Adjusting.
   8. Repair.
   9. Field quality control.
   10. Cleaning.

1.9 INSTRUCTIONS

A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

B. Keying: All cylinders shall be keyed into existing Building 110B Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the COR.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.

B. American Society for Testing and Materials (ASTM):

F883-13.....Standard Performance Specification for Padlocks

E2180-07(2012).....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):

A156.1.....(2013) Butts and Hinges

A156.2.....(2011) Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit DevicesA156.4 (2013) Door Controls (Closers)

A156.5.....(2010) Auxiliary Locks and Associated Products

A156.6.....(2010) Architectural Door Trim

A156.8.....(2010) Door Controls-Overhead Stops and Holders

A156.12.....(2013) Interconnected Locks and Latches

A156.13.....(2012) Mortise Locks and Latches Series 1000

A156.14-07 .....Sliding and Folding Door Hardware

A156.15.....(2011) Release Devices-Closer Holder, Electromagnetic and Electromechanical

A156.16.....(2013) Auxiliary Hardware

A156.17 .....(2004; R 2010) Self-Closing Hinges and Pivots

A156.18.....(2012) Materials and Finishes

A156.20.....(2006; R 2012) Strap and Tee Hinges, and Hasps

A156.21-09.....Thresholds

A156.22.....(2012) Door Gasketing and Edge Seal Systems

A156.23-04.....Electromagnetic Locks

A156.24-03.....Delayed Egress Locking Systems

A156.25-07 .....Electrified Locking Devices

A156.26-06.....Continuous Hinges

A156.28-07 .....Master Keying Systems

A156.29-07 .....Exit Locks and Alarms

A156.30-03 .....High Security Cylinders

A156.31-07 .....Electric Strikes and Frame Mounted Actuators

D.STEEL DOOR INSTITUTE (SDI/DOOR):A250.8 (2003; R2008) Recommended Specifications for Standard Steel Doors and Frames

E. National Fire Protection Association (NFPA):

80.....(2013) Standard for Fire Doors and Other Opening Protectives

101.....(2012; Amendment 1 2012) Life Safety Code

F. Underwriters Laboratories, Inc. (UL):

UL Bld Mat Dir (2012) Building Materials Directory

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.
2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
7. Provide heavy-weight hinges where specified.
8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES

A. ANSI/BHMA A156.26, Grade 1-600.
   1. Listed under Category N in BHMA's "Certified Product Directory."

B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete

C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.
   1. Base Metal for Exterior Hinges: Stainless steel.
   2. Base Metal for Interior Hinges: Steel.
   3. Base Metal for Hinges for Fire-Rated Assemblies: Steel.
   4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.
   5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.
   6. Provide with manufacturer’s cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.
   7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.
   8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer’s adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

A. Closing devices shall be products of one manufacturer.

2.4 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:
   1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
   2. Where specified, closer shall have hold-open feature.

3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.5 DOOR STOPS

A. Conform to ANSI A156.16.

B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.

C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.

D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.6 OVERHEAD DOOR STOPS AND HOLDERS

A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.7 LOCKS AND LATCHES

A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock

included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.

B. In addition to above requirements, locks and latches shall comply with following requirements:

1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching lever-3, rose R. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
2. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.

2.8 PUSH-BUTTON COMBINATION LOCKS

A. ANSI/BHMA A156.13, Grade 1. Battery operated pushbutton entry.

B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.

C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.9 ELECTROMAGNETIC LOCKS

A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door. Listed under Category E in BHMA's "Certified Product Directory."

1. Type: Full exterior or full interior, as required by application indicated.
2. Strength Ranking: 1500 lbf (6672 N).
3. Inductive Kickback Peak Voltage: Not more than 53 V.
4. Residual Magnetism: Not more than 4 lbf (18 N) to separate door from magnet.

B. Delayed-Egress Locks: BHMA A156.24. Listed under Category G in BHMA's "Certified Product Directory".

1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 lbf (67 N) for not more than 3 seconds, as required by NFPA 101.
2. Security Grade: Activated from secure side of door by initiating device.
3. Movement Grade: Activated by door movement as initiating device.
4. The lock housing shall not project more than 4-inches (101mm) from the underside of the frame head stop.

2.10 ELECTRIC STRIKES

A. ANSI/ BHMA A156.31 Grade 1.

B. General: Use fail-secure electric strikes at fire-rated doors.

2.11 KEYS

A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	**Quantity**
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

2.12 KEY CABINET

A. ANSI Standard A156.5. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.

B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."

C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.

D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the COR.

2.13 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

A. Conform to ANSI Standard A156.6.

B. Provide protective plates and door edging as specified below:

1. Kick plates, mop plates and armor plates of metal, Type J100 series.
2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
3. Kick plates and/or mop plates are not required on following door sides:
   a. Armor plate side of doors;
   b. Exterior side of exterior doors;

c. Closet side of closet doors;

d. Both sides of aluminum entrance doors.

4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.14 EXIT DEVICES

A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.

B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.

C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.

E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.

F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.15 FLUSH BOLTS (AUTOMATIC)

A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).

2.16 DOOR PULLS WITH PLATES

A. Conform to ANSI A156.6. Pull Type J401, 152 mm (6 inches) high by 19 mm (3/4 inches) diameter with plate Type J302, 90 mm by 350 mm (3-1/2 inches by 14 inches), unless otherwise specified. Provide pull with projection of 70 mm (2 3/4 inches) and a clearance of 51 mm (2 inches). Cut plates of door pull plate for cylinders, or turn pieces where required.

2.17 PUSH PLATES

A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide metal Type J302 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.18 COORDINATORS

A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.19 THRESHOLDS

A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.

B. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.

C. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) from fame face.

2.20 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.21 WEATHERSTRIPS (FOR EXTERIOR DOORS)

A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m^3/s/m).

2.22 MISCELLANEOUS HARDWARE

A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E76213, conforming to ANSI A156.5. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.

B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, except as otherwise specified . Provide cylinders to operate locking devices where specified for following partitions and doors:

1. Folding doors and partitions.
2. Wicket door (in roll-up door assemblies).
3. Slide-up doors.

C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, frames for sound-resistant. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.23 FINISHES

A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:

1. Hinges --exterior doors: 626 or 630.
2. Hinges --interior doors: 652 or 630.
3. Pivots: Match door trim.
4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
5. Thresholds: Mill finish aluminum.
6. Cover plates for floor hinges and pivots: 630.
7. Other primed steel hardware: 600.

D. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.24 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	**Base Metal**
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:

B. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).

2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).
4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
5. Centerline of door pulls to be 1016 mm (40 inches).
6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	**Door Width**	**Hinge Height**
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts

E. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion

shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

F. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to VA COR that upon completion, installer has visited the Project and has accomplished the following:
   1. Re-adjust hardware.
   2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
   3. Identify items that have deteriorated or failed.
   4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of COR and VA Locksmith.

3.5 HARDWARE SETS

A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.

B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

HW-1

Each Door to Have:		NON-RATED
1	Continuous Hinge	
1	Door Pull w/ Plate	J401 x J302
1	Push Plate	J302
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

HW-1A

Each Door to Have:		RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
		X HOSPITAL TIPS @ INSWING DOORS
1	Latchset	F01
1	Closer	C02011/C02021
		x INSTALL OUTSIDE ROOM
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 – HEAVY DUTY
1	Set Seals	R0Y164

HW-1L

Each Door to Have:		NON-RATED
1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Wall Stop	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 – HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-2C

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Privacy Lock	F02-MOD X OCCUPANCY INDICATOR
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011
1	Coat Hook	L03121

STONE THRESHOLD BY OTHER TRADES.

HW-3E

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Office Lock	F04
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY1 Coat Hook L03121

OMIT COAT HOOK WHERE GLASS LITE PREVENTS INSTALLATION.

HW-3F

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Office Lock	F04
1	Floor Stop	L02121 x 3 FASTENERS
1	Coat Hook	L03121
1	Kick Plate	J102
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

OMIT COAT HOOK WHERE GLASS LITE PREVENTS INSTALLATION.

HW-4

Each Door to Have: NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Classroom Lock	F08
1	Overhead Stop	C04541
3	Silencers	L03011

HW-4B

Each Door to Have: NON-RATED/RATED

1	Continuous Hinge	
1	Public Restroom Lock	F09
1	Closer (e rated doors)	C02011/C02021
1	Closer (e non-rated doors)	CO2051/CO2061
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop (@ Outswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Inswing Doors)	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

PROVIDE NON-HOLD-OPEN CLOSER AT TOILET ROOMS.

STONE THRESHOLD BY OTHER TRADES.

HW-5B

Each Door to Have: RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-5D

Each Door to Have:		NON-RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Kick Plate	J102 (@ STORAGE, EVM, & HAC ROOMS ONLY)
1	Floor Stop (@ Inswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Outswing Doors)	L02101 CONVEX
3	Silencers	L03011

HW-6H

Each Door to Have:		NON-RATED
1	Key Cylinder	TYPE AS REQUIRED

HARDWARE BY SECTION 08 36.16.13, BARN SLIDING DOOR

INTERIOR PAIRS OF DOORS

HW-11

Each Pair to Have:		RATED/NR
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Storeroom Lock	F07
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-11A

Each Pair to Have:		RATED/NR
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Storeroom Lock	F07
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Overhead Stops	C04541
1	Set Self-Adhesive Seals	R0Y154

HW-11B

Each Pair to Have:		RATED/NR
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Closet Lock (No Inside Trim)	
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Overhead Stops	C04541

HW-12B

Each ADO Pair Integrated Doors to Have: RATED

1 Key Cylinder TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

HW-12C

Each MHO Pair Integrated Double Egress Doors to Have: RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-12K

Each MHO Pair Integrated Double Egress Doors to Have: RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

EXTERIOR SINGLE DOORS

		HW-E1
Each Door to Have:		NON-RATED
1	Continuous Hinge	
1	Entry Lock	F11
1	Latch Protector (outswing dr)	
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

EXTERIOR PAIRS OF DOORS

		HW-E6
Each Pair to Have:		NON-RATED
2	Continuous Hinge	
1	Set Auto Flush Bolts	TYPE 25
1	Dust Proof Strike	L04021
1	Entry Lock	F11
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
1	Coordinator	TYPE 21A
2	Closer	C02011/C02021
2	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
2	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

SECURITY HARDWARE ABBREVIATIONS LEGEND:

AC = Access Control Device (Card reader, biometric reader, keypad, etc.)
ADO = Automatic Door Operator
DEML = Delayed Egress Magnetic Lock
DEPH = Delayed Egress Panic Exit Device
DPS = Door Position Switch (Door or Alarm Contact)
EL = Electric Lock or Electric Lever Exit Device
PB = Push-button Combination Lock (stand-alone)
RR = Remote Release Button
ELR = Electric Latch Retraction Exit Device
REX = Request-to-Exit Switch in Latching Device Inside Trim

INTERIOR SECURITY DOORS

HW-SH-1

Each AC, EL Door to Have:		RATED/NON-RATED
2	Continuous Transfer Hinge	A51031B x 4-THRUWIRE TRANSFER X IN-HINGE ACCES PANEL (180 Door Swing)
1	Electrified Exit Device	TYPE 1 F08 LEVER
1	Exit Device	TPYE 2 F01 (@ INACTIVE LEAF)
1	Key Cylinder	TYPE AS REQUIRED
1	Electromagnetic lock	
1	Power Supply	TYPE REQUIRED BY PANIC MANUFACTURER X ADO BOARD
2	Closer with Hold Open Feature	(180 Door Swing)
4	Kick Plate	J102
2	Floor Stop	L02121 x 3 FASTENERS
2	Sets Self- Adhesive Seals	ROY154
2	Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.
CARD READER BY DIVISION 28.

Each AC Door to Have:		HW-SH-2 RATED/NON-RATED
1	Continuous Transfer Hinge	A51031B x 4-THRUWIRE TRANSFER X IN-HINGE ACCES PANEL (180 Door Swing)
1	Electrified Lock	F13-MOD x RIGID OUTSIDE LEVER X KEY RETRACTS DEADBOLT AND LATCHBOLT
1	Key Cylinder	TYPE AS REQUIRED
1	Electromagnetic lock	
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Closer with Hold Open Feature	(180 Door Swing)
2	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTENERS
1	Auto Door Bottom	ROY346 – HEAVY DUTY
1	Sets Self- Adhesive Seals	ROY154
1	Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.
CARD READER BY DIVISION 28.

Each Door to Have:		HW-SH-3 RATED/NON-RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Transfer Hinge	4-WIRE TYPE AS REQUIRED
1	Electrified Lock	F07 (E01-REX, E06) 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 – HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154
1	Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.
CARD READER BY DIVISION 28.

HW-SH-3A

Each Door to Have:		RATED/NON-RATED
	Hinges	QUANTITY & TYPE AS REQUIRED
1	Transfer Hinge	4-WIRE TYPE AS REQUIRED
1	Electrified Lock	F07 (E01-REX, E06) 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
1	Auto Door Bottom @ STC Door	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals @ STC Door	R0Y154

HW-SH-3C

Each Door to Have:		NON-RATED/RATED
1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Push-button Combination Lock	N3 - A156.13 F07 G1 E06
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-SH-4

Each Integrated Door to Have:		RATED
1	Key Cylinder	TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-SH-12K

Each MHO Integrated Door to Have: RATED

1 Key Cylinder TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-SH-13

Each AC, ADO, RR Integrated Door to Have: RATED/NON-RATED

1 Key Cylinder TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

- - - E N D - - -

SECTION 08 71 13
AUTOMATIC DOOR OPERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies equipment, controls and accessories for automatic operation of swing and sliding doors.

1.2 RELATED WORK

A. Aluminum frames entrance work; Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.

B. Door hardware; Section 08 71 00, DOOR HARDWARE.

C. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.

D. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.

E. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 QUALITY ASSURANCE

A. Automatic door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.

B. One type of automatic door equipment shall be used throughout the building.

C. Equipment installer shall have specialized experience and shall be approved by the manufacturer.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that the Warranty period shall be two years in lieu of one year.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.

C. Shop Drawings:

1. Showing location of controls and safety devices in relationship to each automatically operated door.

2. Showing layout, profiles, product components, including anchorage, accessories, as applicable.
3. Submit templates, wiring diagrams, fabrication details and other information to coordinate the proper installation of the automatic door operators.

D. Submit in writing to COR that items listed in Article 1.3 are in compliance.

1.7 DESIGN CRITERIA

A. As a minimum automatic door equipment shall comply with the requirements of BHMA 156.10. Except as otherwise noted on drawings, provide operators which will move the doors from the fully closed to fully opened position in three seconds maximum time interval, when speed adjustment is at maximum setting.

B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.

C. Electrical Wiring, Connections and Equipment: Provide all motor, starter, controls, associated devices, and interconnecting wiring required for the installation. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Builders Hardware Manufacturers Association, Inc. (BHMA):
A156.10-05.....Power Operated Pedestrian Doors (BHMA 1601)

C. National Fire Protection Association (NFPA):
101-09.....Life Safety Code

D. Underwriters Laboratory (UL):
325-10.....Door, Drapery, Gate, Louver, and Window Operators and Systems

1.9 DELIVERY AND STORAGE

A. Delivery shall be in factory’s original, unopened, undamaged container with identification labels attached.

PART 2 - PRODUCTS

2.1 SWING DOOR OPERATORS

A. General: Swing door operators shall be of institutional type, door panel size 600 mm to 1250 mm (2'-0" to 5'-0") width, weight not to exceed 300 kg (600 pounds), electric operated for overhead mounting within the header or transom. Furnish metal mounting supports, brackets and other accessories necessary for the installation of operators at the head of

the door frames. The motor on automatic door operator shall be provided with an interlock so that the motor will not operate when doors are electrically locked from opening.

B. Operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall be capable of recycling doors instantaneously to full open position from any point in the closing cycle when control switch is activated. Operators shall, when automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.

C. Operator, enclosed in housing, shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power, or controlled by hydraulic closer in electro-hydraulic operators. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:

1. Operator Housing: Housing shall be a minimum of 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems. All structural sections shall have a minimum thickness of 3.2 mm (0.125 inch) and be fabricated of a minimum of 6063-T5 aluminum alloy.
2. Power Operator: Completely assembled and sealed unit which shall include gear drive transmission, mechanical spring and bearings, all located in aluminum case and filled with special lubricant for extreme temperature conditions. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.
3. Connecting hardware shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing. Door shall not pivot on shaft of operator.
4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator. All connecting harnesses shall have interlocking plugs.

2.2 MICROPRCESSOR CONTROLS

A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1–30 seconds), LED indications for

sensor input signals and operator status and power assist close options. Control shall be capable of receiving activation signals from any device with normally open dry contact output. All activation modes shall provide fully adjustable opening speed:

B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and stops the opening direction of the door if an obstruction is sensed. The motor shall include a recycle feature that reopens the door if an obstruction is sensed at any point during the closing cycle. The control shall include a standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated in the drawings.

2.3 POWER UNITS

Each power unit shall be self-contained, electric operated and independent of the door operator. Capacity and size of power circuits shall be in accordance with automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

2.4 DOOR CONTROLS

A. Opening and closing actions of doors shall be actuated by controls and safety devices specified, and conform to ANSI 156.10. Controls shall cause doors to open instantly when control device is actuated; hold doors in open positions; then, cause doors to close, unless safety device or reactivated control interrupts operation.

B. Manual Controls:

1. Push Plate Wall Switch: Recess type, stainless steel push plate minimum 100 mm by 100 mm (four-inch by four-inch), with 13 mm (1/2-inch) high letters "To Operate Door--Push" engraved on face of plate.

2.5 SAFETY DEVICES

A. General: Area over which doors swing or slide shall be a safety section and anyone standing in path of door's movement shall be protected by a safety device.

B. Each swing door shall have installed on the pull side a presence sensor to detect any person standing in the door swing path and prevent the door from opening.

C. Time delay switches shall be adjustable between 3 to 60 seconds and shall control closing cycle of doors.

D. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment, in finish work.

B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.

C. Operators shall be adjusted and must function properly for the type o£ traffic (pedestrians, carts, stretchers and wheelchairs) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.

D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the COR.

3.2 INSTRUCTIONS

A. Following the installation and final adjustments of the door operators, the installer shall fully instruct VA personnel for 4 hours on the operating, servicing and safety requirements for the swing and sliding automatic door operators.

B. Coordinate instruction to VA personnel with VA COR.

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SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:
   1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
   2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
   3. Section 08 51 13, ALUMINUM WINDOWS.
   4. Section 08 51 13.11, SIDE HINGED ALUMINUM WINDOWS (Double Glazed).
   5. Color of spandrel glass, tinted (heat absorbing or light reducing) glass, and reflective (metallic coated) glass: Section 09 06 00, SCHEDULE FOR FINISHES.
   6. Section 28 16 11, INTRUSION DETECTION SYSTEM.

1.3 LABELS

A. Temporary labels:
   1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
   2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
   3. Temporary labels shall remain intact until glass is approved by COR.

B. Permanent labels:
   1. Locate in corner for each pane.
   2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
      a. Tempered glass.
      b. Laminated glass or have certificate for panes without permanent label.

1.4 PERFORMANCE REQUIREMENTS

A. Building Enclosure Vapor Retarder and Air Barrier:
   1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
   2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with applicable code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Certificates:
   1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
   2. Certificate on shading coefficient.
   3. Certificate on "R" value when value is specified.

C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to “Warranty of Construction” Article in this Section.

D. Manufacturer's Literature and Data:
   1. Glass, each kind required.
   2. Insulating glass units.
   3. Transparent (one-way vision glass) mirrors.
   4. Elastic compound for metal sash glazing.
   5. Glazing cushion.
   6. Sealing compound.

E. Samples:
   1. Size: 150 mm by 150 mm (6 inches by 6 inches).
   2. Tinted glass.
   3. Transparent (one-way vision glass) mirrors.

F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer’s test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

D. Protect glazed units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:

1. Insulating glass units to remain sealed for 10 years.
2. Laminated glass units to remain laminated for 5 years.

1.9 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

Z97.1.....(2009; Errata 2010) Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.

C. American Society for Testing and Materials (ASTM):

C542-05(2011).....Standard Specification for Lock-Strip Gaskets

C716-06(2011).....Standard Specifications for Installing Lock-Strip Gaskets and Infill Glazing Materials.

C794-10.....Standard Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants

C864-05(2011).....Standard Specification for Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers

C920-14a.....Standard Specification for Elastomeric Joint Sealants

C964-07(2012).....Standard Guide for Lock-Strip Gasket Glazing

C1036-11e1.....Standard Specification for Flat Glass

C1048-12e1.....Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass.

C1376-10.....Standard Specification for Pyrolytic and Vacuum Deposition Coatings on Flat Glass

D635-10.....Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position

D4802-10.....Standard Specification for Poly (Methyl Methacrylate) Acrylic Plastic Sheet

E84-14.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-12a0.....Standard Test Methods for Fire Test of Building Construction and Material

E2190-10.....Standard Specification for Insulating Glass Unit Performance and Evaluation

D. Commercial Item Description (CID):

A-A-59502.....(Basic) Plastic Sheet, Polycarbonate

E. U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)/Code of Federal Regulations (CFR):

16 CFR 1201 - Safety Standard for Architectural Glazing Materials

F. National Fire Protection Association (NFPA):

80-13.....Standards for Fire Doors and Other Opening Protectives.

252-12.....Standard Method of Fire Test of Door Assemblies

257-12.....Standard on Fire Test for Window and Glass Block Assemblies

G. National Fenestration Rating Council (NFRC)

H. Safety Glazing Certification Council (SGCC) 2012:

Certified Products Directory (Issued Semi-Annually).

I. Underwriters Laboratories, Inc. (UL):

752-11.....Standard for Bullet-Resisting Equipment.

J. U.S. DEPARTMENT OF DEFENSE (DOD)/Unified Facilities Criteria (UFC):

4-010-01-2012.....DOD Minimum Antiterrorism Standards for Buildings

K. Glass Association of North America (GANA):

Glazing Manual (Latest Edition)

Sealant Manual (2009)

L. American Society of Civil Engineers (ASCE):

ASCE 7.....(2010; Errata 2011; Supp 1 2013) Minimum Design Loads for Buildings and Other Structures

PART 2 - PRODUCT

2.1 GLASS

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).
3. Coordinate color/tint/coating to accommodate required security monitoring.

C. Tinted Heat reflective and low emissivity coated glass:

1. ASTM C1036, Type I, Class 2, Quality q3.
2. Color: Grey
3. Thickness, 6 mm (1/4 inch).

D. Patterned and Wired Flat Glass:

1. ASTM C1036, Type II, Class 1, Form 1, Pattern Pl, Finish F1, Quality Q5 Mesh.
2. Thickness, 6 mm (1/4 inch).

2.2 HEAT-TREATED GLASS

A. Clear Heat Strengthened Glass:

1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

B. Tinted Heat Strengthened Glass:

1. ASTM C1048, Kind HS, Condition A, Type I, Class 2, Quality q3.
2. Color: Grey.
3. Thickness, 6 mm (1/4 inch).

C. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

D. Tinted Tempered Glass.

1. ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3.
2. Color: Grey
3. Thickness, 6 mm (1/4 inch).

E. Tempered Patterned Glass (obscure):

1. ASTM C1048, Kind FT, Type II, Class 1, Form 3, Quality q8, Finish f1, Pattern p3.
2. Thickness as indicated.

2.3 COATED GLASS

A. Spandrel Glass:

1. ASTM C1048, Kind HS, Condition B, Type I.
2. Thickness, 6 mm (1/4 inch).

2.4 LAMINATED GLASS

A. Two or more lites of glass bonded with an interlayer material for use in building glazing

B. Colored Interlayer:

1. Use color interlayer ultraviolet light color stabilization.
2. Option: Use colored interlayer with clear glass in lieu of tinted glass and clear interlayer.
3. Option: Use white interlayer with clear glass in lieu of obscure glass and clear interlayer.
4. The interlayer assembly shall have uniform color presenting same appearance as tinted glass assembly.

C. Use 1.5 mm (0.060 inch) thick interlayer for:

1. Horizontal or Sloped glazing.
2. Acoustical glazing.
3. Heat strengthened or fully tempered glass assembles.

D. Use min. 0.75 mm (0.030 inch) thick interlayer for vertical glazing where 1.5 mm (0.060 inch) interlayer is not otherwise shown or required.

2.5 LAMINATED GLAZING ASSEMBLIES

A. Clear Glazing:

1. Both panes clear glass ASTM C1036, Type I, Class 1, Quality q3.
2. Thickness: Each pane, 3 mm (1/8 inch) thick.

B. Clear Tempered Glazing:

1. Both panes ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness: Each pane 4.8 mm (3/16 inch) thick.

C. Tinted Tempered Glazing:

1. Exterior pane ASTM C1036, Type I, Class 3, Quality q3, 3 mm (1/8 inch) thick.
2. Interior pane ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3, 3 mm (1/8 inch) thick.

2.6 INSULATING GLASS UNITS

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

B. Assemble units using glass types specified:

C. Sealed Edge Units (SEU):

1. Insulating Glass Unit Makeup
   a. Outboard Lite
      1. Glass type: Tinted Heat reflective and love emissivity
      2. Glass Tint: Grey

3. Nominal Thickness: ¼ inch
4. Glass Strength: Heat-Strengthened
5. Coating Orientation: N/A

b. Spacer
1. Nominal Thickness:
2. Gas Fill: (Air or 90% Argon)

c. Inboard Lite
1. Glass Type: Clear Type
2. Glass Tint: N/A
3. Nominal Thickness: ¼ inch
4. Glass Strength: Heat-Strengthened
5. Coating Orientation: N/A

2. Performance Characteristics (Center of Glass)
a. Visible Transmittance: 39%
b. Visible Reflectance: 7 outside/ 12 inside
c. Winter U-factor (U-value): 0.478
d. Shading Coefficient (SC): 0.46
e. Solar heat Gain Coefficient (SHGC): 0.40

3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.

4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.

2.7 FIRE RESISTANT GLASS WITHOUT WIRE MESH

A. Type 1 (Transparent float glass), Class 1 (Clear).

B. Fire-protective glass products used to protect against smoke and flames only shall be rated for 45 minutes as required by local building code and shall be tested in accordance with NFPA 252 (Standard Methods of Fire Tests of Door Assemblies) and NFPA 257 (Standard on Fire Test for Window and Glass Block Assemblies)

C. Fire-resistive products used to protect against smoke, flame, and the transmission of radiant heat shall be rated for 90 minutes and shall be tested in accordance with NFPA 252, NFPA 257, and ASTM E119 (Standard Test Methods for Fire Tests of Building Construction and Materials).

D. Fire-rated glass or glass assembly shall be classified by Underwriters Laboratory (UL), Intertek Testing Services- Warnock Hersey (ITS-WHI) or any other OSHA certified testing laboratory. All glass shall bear a permanent mark of classification in accordance with local building code.

E. Maximum size is per the manufacturer’s test agency listing for doors, transoms, side lights, borrowed lights, and windows.

F. Where safety glazing is required by local building code, fire-rated glass shall be tested in accordance with CPSC 16 CFR 1201 Category I or II and bear a permanent mark of classification.
   1. Category I products are limited to 0.84 m2 – 9 ft2 and tested to no less than 203 Nm-150 ft-lbs impact loading.
   2. Category II products are greater than 0.84 m^2 – 9 ft^2 and tested to no less than 542 Nm-400 ft-lbs impact loading. Category II products can be used in lieu of Category I products.

2.8 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.

B. Setting Blocks: ASTM C864:
   1. Channel shape; having 6 mm (1/4 inch) internal depth.
   2. Shore a hardness of 80 to 90 Durometer.
   3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
   4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
   5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:
   1. Channel shape having a 6 mm (1/4 inch) internal depth.
   2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
   3. Lengths: One to 25 to 76 mm (one to three inches).
   4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:
   1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
   2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.

G. Glazing Gaskets: ASTM C864:
   1. Firm dense wedge shape for locking in sash.

2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

H. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

I. Glazing Sealants: ASTM C920, silicone neutral cure:
1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

J. Color:
1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:
1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer’s approved shop drawings.

B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.

B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

C. Set glazing without bending, twisting, or forcing of units.

D. Do not allow glass to rest on or contact any framing member.

E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.

F. Patterned Glass:

1. Install units with one patterned surface with smooth surface on the weather side.
2. Install units in interior partitions with pattern in same direction in all openings.

G. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

H. Transparent (One-Way Vision Glass) Mirror: Use continuous channel glazing gasket.

I. Laminated Glass:

1. Tape edges to seal interlayer and protect from glazing sealants.
2. Do not use putty or glazing compounds.

J. Insulating Glass Units:

1. Glaze in compliance with glass manufacturer's written instructions.
2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
3. Do not use putty or glazing compounds.
4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
5. Install with tape or gunnable sealant in wood sash.

K. Fire Resistant Glass:

1. Wire glass: Glaze in accordance with NFPA 80.
2. Other fire resistant glass: Glaze in accordance with UL design requirements.

3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.

B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.5 INSTALLATION - WET METHOD (SEALANT AND SEALANT)

A. Place setting blocks at 1/4 points and install glazing pane or unit.
B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
C. Fill gaps between glazing and stops with type sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.
D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.6 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)

A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
E. Fill gaps between pane and applied stop with type sealant to depth equal to bite on glazing, to uniform and level line.
F. Trim protruding tape edge.

3.7 REPLACEMENT AND CLEANING

A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.

B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.8 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.9 GLAZING SCHEDULE

A. Fire Resistant Glass:

1. Install clear wire glass in interior fire rated or labeled doors and windows.
2. Install clear wire glass in exterior windows and doors indicated to receive wire glass.

B. Tempered Glass:

1. Install in full and half glazed doors unless indicated otherwise.
2. Install in storefront, windows, and door sidelights adjacent to doors.
3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.
4. Use SEU clear tempered insulating glass on storefronts and sidelights.

C. Clear Glass:

1. Interior observation windows not specified otherwise.
2. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

D. Tinted Glass: Exterior pane of dual glazed windows not receiving tinted tempered glass.

E. Insulating Glass:

1. Install SEU tempered glass in windows, interior pane of dual glazed windows, storefronts, adjacent to entrances or walks.
2. Install SEU tinted tempered and clear tempered glass in windows.

F. Spandrel Glass: Install specified spandrel glazing where indicated.

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SECTION 09 06 00
SCHEDULE FOR FINISHES

PART I – GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

MPI ASM.....(2004) Architectural Painting Specification Manual

PART 2- PRODUCTS

2.1 DIVISON 04 – MASONRY

A. Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING

Material	Color
Masonry Mortar	Match Existing
Masonry Grout	Match Existing

B. Section 04 20 00, UNIT MASONRY

1. FACE BRICK (FBK)

Finish Code	Size	Pattern	Manufacturer	Mfg. Color Name/No.
FBK-1	Standard Module	Match Existing	N/A	Match Existing

C. Section 04 72 00 CAST STONE MASONRY

Material	Size	Color, Texture, Finish, Grain	Pattern	Stone Source
Pre Cast Concrete	8" H	Match Existing	Match Existing	N/A

2.2 DIVISION 05 – METALS

A. SECTION 05 50 00, METAL FABRICATIONS

Component	Material	Finish
Terrace Gard Rail	Aluminum	Clear Anodized

B. SECTION 05 51 00, METAL STAIRS

Component	Finish	Color
Newel Posts	Painted Steel	PT-7
Guard Rails	Painted Steel	PT-7
Handrails	Painted Steel	PT-7
Stringers	Painted Steel	PT-7
Risers	Painted Steel	PT-7
Underside	Painted Steel	PT-7

C. SECTION 05 58 13, ARCHITECTURAL METAL COLUMN COVERS

Manufacturer	Type/Material	Size	Color, Texture, Finish
Fry Reglet Architectural Metals Column Cover Systems	Butt Joint/Anodized Aluminum	Refer to Drawings	Clear Anodized

2.3 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 42 13, METAL WALL PANELS

Type	Finish	Manufacturer	Mfg. Color Name/No.
Exterior Soffit Panels	Anodized Aluminum	Firestone Building Products or equal	UC-500 Flush Panel Systems, Coil-anodized

B. SECTION 07 76 13, ROOF BALLAST PAVERS

Finish Code	Finish	Manufacturer	Mfg. Color Name/No.
CPA-1	Concrete	TECH Pavers or equal	Slate Design, Stamp-Tech, 12x12" Natural
CPA-2	Concrete	TECH Pavers or equal	Slate Design, Stamp-Tech, 12x24" Natural
CPA-3	Concrete	TECH Pavers or equal	Slate Design, Stamp-Tech, 12x24" Tan
CPA-4	Concrete	TECH Pavers or equal	Slate Design, Stamp-Tech, 12x12" Tan

2.4 DIVISION 08 - OPENINGS

A. SECTION 08 14 00, INTERIOR WOOD DOORS

Component	Finish/Color
Doors	White Maple/PT-8
Frames	

B. SECTION 08 35 13, ACCORDION FOLDING PARTITION (AFP-1)

Component	Material	Manufacturer	Mfg. Color Name/No.
1. Panels	Vinyl	Soundmaster®	TBD by VA Interior Designer

C. SECTION 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

Material	Finish	Manufacturer Color Name/No.
Aluminum	Anodized Aluminum	EFCO Series 2900 Thermal or equal
Glass	G-1	

D. SECTION 08 51 13, ALUMINUM WINDOWS

Type	Finish	Glazing	Mfg. Color Name/No.
Casement	Anodized aluminum	G-1	EFCO Series 2900 Thermal or equal
Horizontal Sliding	Anodized aluminum	G-2	CRL US ALUMINUM, CRL 487 Office Partition System or equal

Fixed	Anodized aluminum	Clear	CRL US ALUMINUM, CRL 487 Office Partition System or equal

E. SECTION 08 80 00, GLAZING

Glazing Type	Manufacturer	Mfg. Color Name/No.
G-1	AGC or equal	Energy Select™ 25 Pure Grey 1" Energy-Efficient Insulating Glass
G-2	AGC or equal	Energy Select™ 1" Energy-Efficient Insulating Glass, Light Warm Gray 24-80022 Ceramic Frit Spandrel on surface #4
G-3	AGC or equal	Kristal Klear
G-4	AGC or equal	Opaque White

2.5 DIVISION 09 – FINISHES

A. SECTION 09 30 13, CERAMIC/PORCELAIN TILING

Finish Code	Size	Manufacturer	Mfg. Color Name/No.
CT-1	12"x12" Field Tile 6"x12" Cove Base	Daltile or equal	Franciscan Slate™ Color TBD by VA Interior Designer
CT-2	3"x6"	Daltile or equal	Color Wave™ Vibrant and Classic Solids Color TBD by VA Interior Designer
CT-3	1"x1" mosaic	Daltile or equal	Color Wave™ Classic Blends, Color TBD by VA Interior Designer

1. SECTION 09 30 13, TILE GROUT

Finish Code	Manufacturer	Mfg. Color Name/No.
N/A	Mapei or equal	TBD by VA Interior Designer

2. SECTION 09 30 13, MARBLE THRESHOLDS

Type	Manufacturer	Mfg. Color Name/No.
Simulated Stone/Solid Surfaces	Corian or equal	Color/Pattern TBD by VA Interior Designer

3. SECTION 09 30 13, WINDOW STOOLS

Type	Manufacturer	Mfg. Color Name/No.
Simulated Stone/Solid Surfaces	Corian or equal	Color/Pattern TBD by VA Interior Designer

B. SECTION 09 50 00, ACOUSTICAL METAL CEILINGS

Finish Code	Size	Manufacturer	Mfg. Color Name/No.
Accent Canopy	Refer to Ceiling Plan	Armstrong or equal	Metalworks™ Blades™, Silverlume (SIA), perforated M15

C. SECTION 09 51 00, ACOUSTICAL CEILINGS

Finish Code	Component	Color Pattern	Manufacturer
ACT	Exposed Suspension System Acoustical Panel	White 2'x2' ACT Cirrus, Tegular Edge	Armstrong or equal
ACT-SP	Exposed Suspension System Scrubbable Acoustical Panel	White 2'x2' Clean Room, VL 870	Armstrong or equal

D. SECTION 09 65 13, RESILIENT BASE AND ACCESSORIES

Finish Code	Size	Material/Component	Manufacturer	Mfg Name/No.
RB-1	6"H	Rubber	Johnsonite or equal	Millwork Series Reveal Profile 130 - SISAL
RB-2	4"H	Rubber	Johnsonite or equal	Cove Base 130 - SISAL

E. SECTION 09 65 16, RESILIENT SHEET FLOORING

Finish Code	Manufacturer	Mfg. Color Name/No.
WSF-1	Altro USA, Inc. or equal	Altro Maxis Unity, Color TBD by VA Interior Designer
WSF-2	Altro USA, Inc. or	Altro Wood Collection, Smooth Acoustics

	equal	Color/Pattern TBD by VA Interior Designer

1. SECTION 09 65 16, WELDING RODS (WSF)

Finish code	Manufacturer	Mfg. Color Name/No.
TBD by VA Interior Designer	Altro USA, Inc. or equal	N/A

F. SECTION 09 65 19, RESILIENT TILE FLOORING

Finish Code	Manufacturer	Mfg. Color Name/No.
SVT-1	Johnsonite, Azrock Collection or equal	Cortina Grande, 16”x16”, CG502 Picnic Basket
SVT-2	Johnsonite, Azrock Collection or equal	Cortina Grande, 16”x16”, CG410 Camel
SVT-3	Johnsonite, Azrock Collection or equal	Cortina Grande, 16”x16”, CG519 Peabody
SVT-4	Johnsonite, Azrock Collection or equal	Cortina Grande, 16”x16”, CG531 Sunny Day

G. SECTION 09 67 23.20, RESINOUS (EPOXY BASE) WITH VINYL CHIP BROADCAST (RES-2)

Finish Code	Manufacturer	Mfg. Color Name/No.
EPY-1	Sherwin Williams or equal	Decorative Mosaic, Color TBD by VA Interior Designer

H. SECTION 09 68 00, CARPET TILES (CPT-1)

Finish Code	Size	Pattern direction	Manufacturer	Mfg. Color Name/No.
TBD by VA Interior Designer	24”x24”	TBD by VA Interior Designer	Bently Mills, Inc. or equal	Functional Expression Loop Collection Color TBD by VA Interior Designer

I. SECTION 09 77 10, FRAMED DECORATIVE PANEL SYSTEMS

Finish Code	Manufacturer	Mfg. Color Name/No.
DPS-1	Marlite or equal	Surface Systems, High Pressure Laminate Finish – PLAM-1 and/or PLAM-2 Plastic Laminate color and pattern TBD by VA

		Interior Designer, Hidden main and cross Spline Reveals

J. SECTION 09 84 33, SOUND ABSORBING WALL UNITS

Finish Code	Manufacturer	Mfg. Color Name/No.
AT-1	Fabricmate Systems, Inc. or equal	Modular System, ½" beveled profile, fabric TBD by VA Interior Designer

K. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

		Gloss @60	Sheen @85
Gloss Level 1	a traditional matte finish-flat	max 5 units, and	max 10 units
Gloss Level 2	a high side sheen flat-"a velvet-like" finish	max 10 units, and	10-35 units
Gloss Level 3	a traditional "egg-shell like" finish	10-25 units, and	10-35 units
Gloss Level 4	a "satin-like" finish	20-35 units, and	min. 35 units
Gloss Level 5	a traditional semi-gloss	35-70 units	
Gloss Level 6	a traditional gloss	70-85 units	
Gloss level 7	a high gloss	more than 85 units	

2. Paint or Stain Code	Gloss	Manufacturer	Mfg. Color Name/No.
PT-1 (FIELD PAINT)	Eggshell	Pittsburgh Paints or Equal	Color TBD by VA Interior Designer
PT-2 (DOOR FRAMES)	Semi-Gloss	Pittsburgh Paints or Equal	Color TBD by VA Interior Designer
PT-3 (CEILING PAINT)	Eggshell	Pittsburgh Paints or Equal	Color TBD by VA Interior Designer
PT-4 (ACCENT COLOR 1)	Eggshell	Pittsburgh Paints or Equal	Color TBD by VA Interior Designer
PT-5 (ACCENT COLOR 2)	Eggshell	Pittsburgh Paints or Equal	Color TBD by VA Interior Designer
PT-5 (ACCENT COLOR 3)	Eggshell	Pittsburgh Paints or Equal	Color TBD by VA Interior Designer
PT-7 (STAIRS)	Semi-Gloss	Pittsburgh Paints or Equal	Color TBD by VA Interior Designer
PT-8 (DOOR STAIN)	N/A	Sherwin	Wood Classics,

		Williams or Equal	Interior Oil Stain, Autumn Maple SW3112-B or equal
PT-9 (ACCESS DOORS)	Semi-Gloss	Pittsburgh Paints or Equal	Color TBD by VA Interior Designer

L. SECTION 09 96 59, HIGH-BUILD GLASED COATING (SC)

Finish code	Manufacturer	Mfg. Color Name/No.
SC-1	Sherwin Williams or equal	PRO Industrial, Water Based Catalyzed Epoxy, Eggshell, Color TBD by VA Interior Designer
SC-2	Sherwin Williams or equal	PRO Industrial, Water Based Catalyzed Epoxy, Eggshell, Color TBD by VA Interior Designer

2.6 DIVISION 10 – SPECIALTIES

A. SECTION 10 21 13, TOILET COMPARTMENTS

Room No. and Name	Component	Material	Manufacturer	Mfg. Color Name/No.
Women 212C, Men 212D, Women 263, Men 264, Women 313 and Men 314.	Toilet and/or Urinal partitions	Solid Plastic	Scranton Products, Hiny Hiders Solid Bathroom Partitions or equal	TBD by VA Interior Designer

B. SECTION 10 21 23, CUBICLE CURTAIN TRACKS

Finish Code	Manufacturer	Mfg. Color Name/No.
CCT-1	Inpro Corporation or equal	1”, aluminum, white

C. SECTION 10 26 00, WALL AND DOOR PROTECTION

Item	Material	Manufacturer	Mfg. Color Name/No.
Corner Guards CG	Engineered PETG	Acrovyn or equal	SM-20N Acrovyn 4000 or equal color and texture TBD by VA Interior Designer
Handrail/Bumper Rail HR-1	Engineered PETG	Acrovyn or equal	P-OWAN Acrovyn 4000 or equal, Acrovyn CHAMELEON, color and texture TBD by VA Interior Designer

Crash Rail CR-1	Engineered PETG	Acrovyn or equal	SCR-40N Acrovyn 4000 or equal, Acrovyn CHAMELEON, color and texture TBD by VA Interior Designer

D. SECTION 10 44 13, FIRE EXTINGUISHER CABINETS

Finish Code	Manufacturer	Mfg. Color Name/No.
FEC	Aluminum/Tempered Glass	White/Clear Glass
FDC	Aluminum/Tempered Glass	White/Clear Glass

E. SECTION 10 51 26, SOLID PLASTIC LOCKERS MISCELLANEOUS SPECIALITIES

Room No. and Name	Item	Finish	Manufacturer	Mfg. Color Name/No.
Locker 212A, Locker 212B, Men Shower/Locker 318, and Women Shower/Locker 319	Lockers and bench seat	Solid Plastic	Scranton Products, Duralife Lockers or equal	TBD by VA Interior Designer

2.7 DIVISION 12- FURNISHINGS

A. SECTION 12 24 00, WINDOW SHADES

Component	Material	Manufacturer	Mfg. Color Name/No.
Shade Cloth	Phifer 4000 1% Open	WEBB DESIGN or equal	Webb Glide w/aluminum track

B. SECTION 12 32 00, MANUFACTURED WOOD CASEWORK

Item Type	Location	Finish/Color
Plastic Laminate PLAM-2	Break Room 212E, Corridor 217, Corridor 223, Conference Room 262, and Check-In/Check-Out counters	HPL PLAM Pattern/Color TBD By VA Interior Designer
Plastic Laminate PLAM-3	Women and Men Restroom Vanities	HPL PLAM Pattern/Color TBD By VA Interior Designer

C. SECTION 12 36 61, SIMULATED STONE COUNTERTOPS

Type	Finish/Color
Window Sills (SS-2)	Corian or equal, Color TBD By VA

	Interior Designer
Women and Men Restroom Vanity Tops (SS-1)	Corian or equal, Color TBD By VA Interior Designer
Check-In/Check-Out Counter Tops (SS-3)	Corian or equal, Color TBD By VA Interior Designer

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SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.

B. Pull down tabs in steel decking: Section 05 36 00, COMPOSITE METAL DECKING.

C. Ceiling suspension systems for acoustical tile Section 09 51 00, ACOUSTICAL.

1.3 TERMINOLOGY

A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.

C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Studs, runners and accessories.
2. Hanger inserts.
3. Channels (Rolled steel).
4. Furring channels.
5. Screws, clips and other fasteners.

C. Shop Drawings:

1. Typical ceiling suspension system.
2. Typical metal stud and furring construction system including details around openings and corner details.
3. Typical shaft wall assembly

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A641/A641M-09s.....Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire

C11-13.....Standard Terminology Relating to Gypsum and Related Building Materials and Systems

C635/C635M-13a.....Standard Specification for the Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings

C636/C636M-13.....Standard Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

C645-13.....Standard Specification for Non-Structural Steel Framing Members

C754-11.....Standard Specification for Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

C841-03(2013).....Standard Specification for Installation of Interior Lathing and Furring

C954-11.....Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

E580/E580M-14.....Standard Practice for Installation Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Subject to Earthquake Ground Motions

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

A. ASTM C645, modified for thickness specified and sizes as shown.
   1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
   2. Runners same thickness as studs.
B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
C. Doubled studs for openings and studs for supporting concrete backer-board.
D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
E. Shaft Wall Framing:
   1. Conform to rated wall construction.
   2. C-H Studs.

2.3 FURRING CHANNELS

A. Rigid furring channels (hat shape): ASTM C645.
B. "Z" Furring Channels:
   1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
   2. Web furring depth to suit thickness of insulation with slotted perforations.
C. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

A. ASTM C754, except as otherwise specified.
B. For fire rated construction: Type and size same as used in fire rating test.
C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
D. Clips: ASTM C841 (paragraph 6.11), manufacturer’s standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
E. Tie Wire and Hanger Wire:
   1. ASTM A641, soft temper, Class 1 coating.
   2. Gage (diameter) as specified in ASTM C754 or ASTM C841.

F. Attachments for Wall Furring:
   1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
   2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.

G. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.

B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.

B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.

B. Space studs not more than 610 mm (24 inches) on center.

C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.

D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.

E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.

F. Openings:
   1. Frame jambs of openings in stud partitions and furring with two studs placed back to back.
   2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.

3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

G. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

H. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

I. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
2. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.

6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.

B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

A. Conform to UL Design No. U415, System B for two-hour fire rating.

B. Suitably frame all openings to maintain structural support for wall:

1. Provide necessary liner fillers and shims to conform to label frame requirements.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown.

1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.

B. Concrete slabs on steel decking composite construction:

1. Use pull down tabs when available.
2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.

C. Where beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.

D. Installing suspended ceiling system for gypsum board (ASTM C635 Option):

1. Install only for ceilings to receive screw attached gypsum board.
2. Install in accordance with ASTM C636.
   a. Install main runners spaced 1200 mm (48 inches) on center.
   b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
   c. Install wall track channel at perimeter.

E. Installing Ceiling Bracing System:

1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.

3.7 TOLERANCES

A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.

B. Plumb and align vertical members within 3 mm (1/8-inch.)

C. Level or align ceilings within 3 mm (1/8-inch.)

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SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.

C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

D. Lay in gypsum board ceiling panels: Section 09 51 00, ACOUSTICAL CEILING.

1.3 TERMINOLOGY

A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.

C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Cornerbead and edge trim.
2. Finishing materials.
3. Laminating adhesive.
4. Gypsum board, each type.

C. Shop Drawings:

1. Typical gypsum board installation, showing corner details, edge trim details and the like.
2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
3. Typical shaft wall assembly.
4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.

D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

C11-13.....Standard Terminology Relating to Gypsum and Related Building Materials and Systems

C475/C475M-10.....Standard Specification for Joint Compound and Joint Tape for Finishing Gypsum Board

C840-13.....Standard Specification for Application and Finishing of Gypsum Board

C919-12.....Standard Practice for Use of Sealants in Acoustical Applications

C954-11.....Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in Thickness

C1002-07(2013).....Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

C1047-14a.....Standard Specification for Accessories for Gypsum Wallboard and Gypsum Veneer Base

C1177/C1177M-13.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing

C1658/C165M-13.....Standard Specification for Glass Mat Gypsum Panels

C1396/C1396M-14.....Standard Specification for Gypsum Board

E84-14.....Standard Test Method for Surface Burning Characteristics of Building Materials

C. Underwriters Laboratories Inc. (UL):
Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):
Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.

B. Coreboard or Shaft Wall Liner Panels.
   1. ASTM C1396, Type X.
   2. ASTM C1658: Glass Mat Gypsum Panels,
   3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.

C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.

D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 ACCESSORIES

A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.

B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.3 FASTENERS

A. ASTM C1002 and ASTM C840, except as otherwise specified.

B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).

C. Select screws of size and type recommended by the manufacturer of the material being fastened.

D. For fire rated construction, type and size same as used in fire rating test.

E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.4 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
   1. Two sides of partitions:
      a. Fire rated partitions.
      b. Smoke partitions.
      c. Sound rated partitions.
      d. Full height partitions shown (FHP).
   2. One side of partitions or furring:
      a. Inside of exterior wall furring or stud construction.
      b. Room side of room without suspended ceilings.
      c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
   3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.

B. In locations other than those specified, extend gypsum board from floor to heights as follows:
   1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
   2. At ceiling of suspended gypsum board ceilings.
   3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

A. Coordinate installation of gypsum board with other trades and related work.

B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.

C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.

D. Use gypsum boards in maximum practical lengths to minimize number of end joints.

E. Bring gypsum board into contact, but do not force into place.

F. Ceilings:
   1. For single-ply construction, use perpendicular application.
   2. For two-ply assembles:
      a. Use perpendicular application.

b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.

G. Walls (Except Shaft Walls):

1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
8. Installing Two Layer Assembly Over Sound Deadening Board:
   a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
   b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
   a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
   b. Not required for wall lengths less than 9000 mm (30 feet).
   c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.

H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:

1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:
1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:
1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
   a. Install at all vertical and horizontal external corners and where shown.
   b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
   a. At both sides of expansion and control joints unless shown otherwise.
   b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
   c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
   d. Where shown.

3.3 CAVITY SHAFT WALL

A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.

B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing for two-hour fire rating.

C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between C-H-runners on shaft side.

1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
2. Stagger joints top and bottom in adjacent panels.

D. Gypsum Board:

1. Two hour wall:
   a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
   b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
   c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.

E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

2. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.4 FINISHING OF GYPSUM BOARD

A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.

B. Before proceeding with installation of finishing materials, assure the following:

1. Gypsum board is fastened and held close to framing or furring.
2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.

C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier, fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke

barrier, fire rated and sound rated construction. Sanding is not required of non decorated surfaces.

3.5 REPAIRS

A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.

B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.

C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.

D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction.

- - - E N D - - -

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies ceramic, porcelain and quarry tile, marble thresholds waterproofing membranes for thin-set applications, and tile backer board.

1.2 RELATED WORK

A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.

B. Color, texture and pattern of field tile and trim shapes, size of field tile, and color of grout specified: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Base tile, each type, each color, each size.
2. Mosaic floor tile panels, 225 mm by 225 mm (9 inches by 9 inches), each type, color, size and pattern.
3. Paver tile, each size, type, color and pattern.
4. Quarry tile, each type, color, and size.
5. Porcelain tile, each type, color, patterns and size.
6. Wall (or wainscot) tile, each color, size and pattern.
7. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.

C. Product Data:

1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
2. Chemical resistant mortar and grout (Epoxy and Furan).
3. Cementitious backer unit.
4. Dry-set Portland cement mortar and grout.
5. Divider strip.
6. Elastomeric membrane and bond coat.
7. Reinforcing tape.
8. Leveling compound.
9. Latex-Portland cement mortar and grout.
10. Commercial Portland cement grout.
11. Organic adhesive.

12. Slip resistant tile.
13. Waterproofing isolation membrane.
14. Fasteners.

D. Certification:

1. Master grade, ANSI A137.1.
2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
   a. Chemical resistant mortar and grout (epoxy and furan).
   b. Modified epoxy emulsion.
   c. Commercial Portland cement grout.
   d. Cementitious backer unit.
   e. Dry-set Portland cement mortar and grout.
   f. Elastomeric membrane and bond coat.
   g. Reinforcing tape.
   h. Latex-Portland cement mortar and grout.
   i. Leveling compound.
   j. Organic adhesive.
   k. Waterproof isolation membrane.
   l. Factory mounted tile suitability for application in wet area specified under 2.1, A, 3 with list of successful in-service performance locations.

1.4 DELIVERY AND STORAGE

A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.

B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

A108.1A-11.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar

A108.1B-11.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with dry-Set or latex-Portland Cement Mortar

A108.1C-11.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar

A137.1.....(2012) American National Standards Specifications for Ceramic Tile

C. American Society For Testing And Materials (ASTM):

A185/A185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete

C109/C109M-13.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)

C241/C241M-13.....Standard Test for Abrasion Resistance of Stone Subjected to Foot Traffic

C348-08.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars

C627-10.....Standard Test Method for Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester

C954-11.....Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs from 0.033 in (0.84 mm) to 0.112 in (2.84 mm) in Thickness

C979/C975M-10.....Standard Specification for Pigments for Integrally Colored Concrete

C1002-07(2013).....Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

C1027-09.....Standard Test Method for Determining “Visible Abrasion Resistance on Glazed Ceramic Tile”

C1028-07.....Standard Test Method for Determining the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull Meter Method

C1127-01(2009).....Standard Guide for Use of High Solids Content, Cold Liquid-Applied Elastomeric Waterproofing Membrane with an Integral Wearing Surface

C1178/C1178M-13.....Standard Specification for Coated Glass Mat Water-Resistant Gypsum Backing Panel

C1325-08b.....Standard Specification for Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units

D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

D5109-12.....Standard Test Methods for Copper-Clad Thermosetting Laminates for Printed Wiring Boards

D. Marble Institute of America (MIA): Design Manual III-2007

E. Tile Council of America, Inc. (TCA):

2007.....Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

A. Comply with ANSI A137.1, Standard Grade, except as modified:

1. Inspection procedures listed under the Appendix of ANSI A137.1.
2. Abrasion Resistance Classification:
   a. Tested in accordance with values listed in Table 1, ASTM C 1027.
   b. Class IV, 6000 revolutions for remaining areas.
3. Slip Resistant Tile for Floors:
   a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
      1) Not less than 0.7 (wet condition) for bathing areas.
      2) Not less than 0.8 on ramps for wet and dry conditions.
      3) Not less than 0.6, except 0.8 on ramps as stated above, for wet and dry conditions for other areas.
   b. Tile Having Abrasive Grains:
      1. Unglazed Ceramic Mosaic Tile: Abrasive grains throughout body of the tile.
      2. Quarry Tile: Abrasive grains uniformly embedded in face at rate of approximately 7.5 percent of surface area.
   c. Porcelain Paver Tile: Matte surface finish with raised ridges spaced uniformly over tile surface.
4. Mosaic tile may be mounted or joined together by a resinous bonding material along tile edges.
5. Do not use back mounted tiles in showers unless certified by manufacturer as noted in paragraph 1.3.D.
6. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.

B. Unglazed Ceramic Mosaic Tile: Nominal 6 mm (1/4 inch) thick with cushion edges.

C. Unglazed Quarry Tile: Nominal 13 mm (1/2 inch) thick, square edges.
D. Glazed Wall Tile: Cushion edges, glazing, as specified in Section 09 06 00, SCHEDULE FOR FINISHES.
E. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method shall be made of approximately 50% feldspar; the remaining 50% shall be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5% or less and a breaking strength of between 390 to 400 pounds.
F. Trim Shapes:
   1. Conform to applicable requirements of adjoining floor and wall tile.
   2. Use slip resistant trim shapes for horizontal surfaces of showers overflow ledges, recessed steps, shower curbs, drying area curbs, and seats.
   3. Use trim shapes sizes conforming to size of adjoining field wall tile unless detailed or specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
   4. Internal and External Corners:
      a. Square internal and external corner joints are not acceptable.
      b. External corners including edges: Use bullnose shapes.
      c. Internal corners: Use cove shapes.
      d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
      e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
      f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
      g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
      h. For unglazed ceramic mosaic and glazed wall tile installed in Portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.
      i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set Portland cement mortar, latex-Portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.
      j. For quarry tile work, use cove and bullnose shapes as applicable.

2.2 CEMENTITIOUS BACKER UNITS

A. Use in showers or wet areas.

B. ASTM C1325.

C. Use Cementitious backer units in maximum available lengths.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.

B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A108.1.

C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS

A. Screws for Cementitious Backer Units.

1. Standard screws for gypsum board are not acceptable.
2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
3. ASTM C954 for steel 1 mm (0.033 inch) thick.
4. ASTM C1002 for steel framing less than 0.0329 inch thick.

B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 GLASS MAT WATER RESISTANT GYPSUM BACKER BOARD

Confirm to ASTM C1178/C1178M, Optional System for Cementious Backer Units.

2.6 SETTING MATERIALS OR BOND COATS

A. Conform to TCA Handbook for Ceramic Tile Installation.

B. Portland Cement Mortar: ANSI A108.1.

C. Latex-Portland Cement Mortar: ANSI A108.1.

1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.1.
2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.

D. Dry-Set Portland Cement Mortar: ANSI A108.1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.4.

E. Organic Adhesives: ANSI A108.1, Type 1.

F. Chemical-Resistant Bond Coat:

1. Epoxy Resin Type: ANSI A108.1.
2. Furan Resin Type: ANSI A108.1.

G. Elastomeric Waterproofing Membrane and Bond Coat:

1. TCA F122-02.
2. ANSI A108.1.
3. One component polyurethane, liquid applied material having the following additional physical properties:
   a. Hardness: Shore "A" between 40-60.
   b. Elongation: Between 300-600 percent.
   c. Tensile strength: Between 40-60 psig.
   d. No volatile compounds.
4. Coal tar modified urethanes are not acceptable.

H. Waterproofing Isolation Membrane:
1. Sheet System TCA F122-02.
2. Optional System to elastomeric waterproof membrane.
3. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
4. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.
5. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature-37 degrees C (-25 degrees F)	ASTM D2497 13 mm (1/2- inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

6. Manufacturer’s standard sheet size with prefabricated or preformed inside and outside corners.
7. Sheet manufacturer’s solvent welding liquid or xylene and edge sealant.

2.7 GROUTING MATERIALS

A. Coloring Pigments:

1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
2. Add coloring pigments to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. White Portland Cement Grout:
1. ANSI A108.1.
2. Use one part white Portland cement to one part white sand passing a number 30 screen.
3. Color additive not permitted.

C. Commercial Portland Cement Grout: ANSI A108.1 color as specified.

D. Dry-Set Grout: ANSI A108.1 color as specified.

E. Latex-Portland Cement Grout: ANSI A108.1 color as specified.
1. Unsanded grout mixture for joints 3.2 mm (1/8 inch) and narrower.
2. Sanded grout mixture for joints 3.2 mm (1/8 inch) and wider.

F. Chemical-Resistant Grout:
1. Epoxy grout, ANSI A108.1.
2. Furan grout, ANSI A108.1.

2.8 PATCHING AND LEVELING COMPOUND

A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Shall have minimum following physical properties:
1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
3. Tensile strength - 600 psi per ANSI 118.7.
4. Density – 1.9.

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.

D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.

E. Ready for use in 48 hours after application.

2.9 MARBLE

A. Soundness Classification in accordance with MIA Design Manual III Groups.

B. Thresholds:
1. Group A, Minimum abrasive hardness (Ha) of 10.0 per ASTM C241.
2. Honed finish on exposed faces.

3. Thickness and contour as shown.
4. Fabricate from one piece without holes, cracks, or open seams; full depth of wall or frame opening by full width of wall or frame opening; 19 mm (3/4-inch) minimum thickness and 6 mm (1/4-inch) minimum thickness at beveled edge.
5. Set not more than 13 mm (1/2-inch) above adjoining finished floor surfaces, with transition edges beveled on a slope of no greater than 1:2. On existing floor slabs provide 13 mm (1/2-inch) above ceramic tile surface with bevel edge joint top flush with adjacent floor.
6. One piece full width of door opening. Notch thresholds to match profile of door jambs.

2.10 WATER

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.11 CLEANING COMPOUNDS

A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
B. Materials containing acid or caustic material not acceptable.

2.12 FLOOR MORTAR BED REINFORCING

ASTM A185 welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.13 POLYETHYLENE SHEET

A. Polyethylene sheet conforming to ASTM D4397.
B. Nominal thickness: 0.15 mm (six mils).
C. Use sheet width to minimize joints.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).

E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
   1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
   2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.

B. Variation in Plane of Wall Surfaces:
   1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
   2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

A. Cleaning New Concrete or Masonry:
   1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
   2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
   3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.

B. Patching and Leveling:
   1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
   2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
      a. Thickness of compound as required to bring finish tile system to elevation shown.
      b. Float finish except finish smooth for elastomeric waterproofing.
      c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
   3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.

4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Mortar Bed for Slopes to Drains:
1. Slope compound to drain where drains are shown.
2. Install mortar bed in depressed slab sloped to drains not less than 1 in 200 (1/16 inch per foot).
3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
4. Screed for slope to drain and float finish.
5. Cure mortar bed for not less than seven days. Do not use curing compounds or coatings.

D. Additional preparation of concrete floors for tile set with epoxy, or furan-resin shall be in accordance with the manufacturer's printed instructions.

E. Cleavage Membrane:
1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
2. Turn up at edge of depressed floor slab to top of floor.

F. Walls:
1. In showers or other wet areas cover studs with polyethylene sheet.
2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
4. Apply metal lath to framing in accordance with ANSI A108.1:
   a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
   b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1.C.
   c. Total thickness of scratch and leveling coats:
      1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
      2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.
      3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.
   d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two coats.

G. Existing Floors and Walls:
   1. Remove existing composition floor finishes and adhesive. Prepare surface by grinding, chipping, self-contained power blast cleaning or other suitable mechanical methods to completely expose uncontaminated concrete or masonry surfaces. Follow safety requirements of ANSI A10.20.
   2. Remove existing concrete fill or topping to structural slab. Clean and level the substrate for new setting bed and waterproof membrane or cleavage membrane.
   3. Where new tile bases are required to finish flush with plaster above or where they are extensions of similar bases in conjunction with existing floor tiles cut channel in floor slab and expose rough wall construction sufficiently to accommodate new tile base and setting material.

3.4 CEMENTITIOUS BACKER UNITS

A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
B. Install in accordance with ANSI A108.1 except as specified otherwise.
C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a V joint for joint treatment.
D. Secure cementitious backer units to each framing member with screws spaced not more than 200 mm (eight inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
F. Do not install joint treatment for seven days after installation of cementitious backer unit.
G. Joint Treatment:
   1. Fill horizontal and vertical joints and corners with latex-Portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
   2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 GLASS MAT WATER-RESISTANT GYPSUM BACKER BOARD

A. Install in accordance with manufacturer's instructions. TCA Systems W245-01.

B. Treat joints with tape and latex-Portland cement mortar or adhesive.

3.6 MARBLE

A. Secure thresholds and stools in position with minimum of two stainless steel dowels.

B. Set in dry-set Portland cement mortar or latex-Portland cement mortar bond coat.

C. Set threshold to finish 12mm (1/2 inch) above ceramic tile floor unless shown otherwise, with bevel edge joint top flush with adjacent floor similar to TCA detail TR611-02.

3.7 CERAMIC TILE - GENERAL

A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.

B. Comply with TCA Installation Guidelines:

C. Installing Mortar Beds for Floors:

1. Install mortar bed to not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
2. Install floor mortar bed reinforcing centered in mortar fill.
3. Screed finish to level plane or slope to drains where shown, float finish.
4. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.
5. For tile set with Portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.

D. Setting Beds or Bond Coats:

1. Where recessed or depressed floor slabs are filled with Portland cement mortar bed, set ceramic mosaic floor tile in either Portland cement paste over plastic mortar bed or latex-Portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCA System F121-02 or F111-02.
2. Use quarry tile in chemical-resistant bond coat.
   a. Portland cement paste over plastic mortar bed. ANSI A108.1A.
   b. Dry-set Portland cement mortar over cured mortar bed. ANSI A108.1B.
3. Set wall tile installed over concrete or masonry in dry-set Portland cement mortar, or latex-Portland cement mortar, ANSI 108.1B.and TCA System W211-02, W221-02 or W222-02.

4. Set wall tile installed over concrete backer board in latex-Portland cement mortar, ANSI A108.1B.
5. Set wall tile installed over Portland cement mortar bed on metal lath base in Portland cement paste over plastic mortar bed, or dry-set Portland cement mortar or latex-Portland cement mortar over a cured mortar bed, ANSI A108.1C, TCA System W231-02, W241-02.
6. Set tile installed over gypsum board and gypsum plaster in organic adhesive, ANSI A108.1, TCA System W242-02.
7. Set trim shapes in same material specified for setting adjoining tile.

E. Workmanship:
1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
   a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
   b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
   a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
   b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
   c. In areas where floor drains occur, slope to drains where shown.
   d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
   a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.

b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
c. At window openings, provide tile stools and reveals, except where other finish materials are shown or specified.
d. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.

10. Joints:
    a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
    b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
    c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.
    d. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
    a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
    b. Tile installed with chemical-resistant mortars and grouts.
    c. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger.
    d. Exterior tile wall installations.

3.8 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR

A. Mortar Mixes for Floor, Wall And Base Tile (including Showers): ANSI A108.1.except specified otherwise.
B. Installing Wall and Base Tile: ANSI A108.1, except specified otherwise.
C. Installing Floor Tile: ANSI A108.1, except as specified otherwise. Slope mortar beds to floor drains a minimum of 1 in 100 (1/8 inch per foot).

3.9 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDONG MORTAR

Due to the denseness of porcelain tile use latex Portland cement bonding mortar that meets the requirements of ANSI A108.1.Bonding mortars shall be mixed in accordance with manufacturer’s instructions. Improper liquid ratios and dwell time before placement of bonding mortar and tile shall affect bond.

3.10 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR

A. Installation of Tile: ANSI A108.1, except as specified otherwise.

B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

3.11 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE

Installation of Tile: ANSI A108.1.

3.12 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH CHEMICAL-RESISTANT BOND COAT

A. Epoxy Resin Type: Install tile in accordance with Installation of Tile with Epoxy Mortar; ANSI A108.1.

B. Furan Resin Type: Proportion, mix and place in accordance with the manufacturer's printed instructions. Set tile in accordance with ANSI A108.1.

3.13 CERAMIC AND PORCELAIN TILE INSTALLED WITH ELASTOMERIC BOND COAT

A. Surface Preparation: Prepare surfaces as specified in paragraph 3.3G

B. Installation of Elastomeric Membrane: ANSI A108.1 and TCA F122-02.

1. Prime surfaces, where required, in accordance with manufacturer's instructions.
2. Install first coat of membrane material in accordance with manufacturer's instructions, in thickness of 0.75 to 1.3 mm (30 to 50 mils).
3. Extend material over flashing rings of drains and turn up vertical surfaces not less than 100 mm (four inches) above finish floor surface.
4. When material has set, recoat areas with a second coat of elastomeric membrane material for a total thickness of 1.3 to 1.9 mm (50 to 75 mils).
5. After curing test for leaks with 25 mm (one inch) of water for 24 hours.

C. Installation of Tile in Elastomeric Membrane:

1. Spread no more material than can be covered with tile before material starts to set.
2. Apply tile in second coat of elastomeric membrane material in accordance with the coating manufacturer's instructions in lieu at aggregate surfacing specified in ASTM C1127. Do not install top coat over tile.

3.14 GROUTING

A. Grout Type and Location:

1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.

B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Portland Cement grout: ANSI A108.1.
3. Epoxy Grout: ANSI A108.1.
4. Furan and Commercial Portland Cement Grout: ANSI A108.1 and in accordance with the manufacturer's printed instructions.
5. Dry-set grout: ANSI A108.1.

3.15 MOVEMENT JOINTS

A. Prepare tile construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.

B. TCA details EJ 171-02.

3.16 CLEANING

A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.

B. Methods and materials used shall not damage or impair appearance of tile surfaces.

C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.

D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.17 PROTECTION

A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.

B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.18 TESTING FINISH FLOOR

A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.

B. Test kitchen and storage rooms.

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SECTION 09 50 00
ACOUSTICAL METAL CEILINGS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies Acoustical metal Blades, Suspension system and accessories

1.2 RELATED WORK

A. Finish and Color: Section 09 06 00 Schedule for Finishes.

B. Acoustical Ceiling Tiles: Section 09 51 00 Acoustical Ceilings.

C. Soffits: Sections, 09 22 16 Non-Structural Metal Framing, and Section 09 29 00 Gypsum Board.

D. HVAC Air Distribution: Division 23

E. Electrical: Division 26

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, Shop Drawings, Product Data and Samples.

B. Product Data:

1. Submit manufacturer's technical data for each type of acoustical ceiling unit and suspension system required.

C. Samples:

1. Minimum 6 inch x 6 inch samples of specified acoustical panel; 8 inch long samples of exposed wall molding and suspension system, including main runner and 4 foot cross tees.

D. Shop Drawings:

1. Layout and details of acoustical ceilings show locations of items that are to be coordinated with, or supported by the ceilings.

E. Certifications:

1. Manufacturer's certifications that products comply with specified requirements, including laboratory reports showing compliance with specified tests and standards.
2. For acoustical performance, each carton of material must carry an approved independent laboratory classification of NRC, CAC, and AC.

1.4 REFERENCES

A. American Society for Testing and Materials (ASTM):

ASTM A 1008	Standard Specification for Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability

ASTM A 641	Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire
ASTM A 653	Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
ASTM C 423	Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
ASTM C 635	Standard Specification for the Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
ASTM C 636	Standard Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
ASTM D 3273	Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber
ASTM E 84	Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E 580	Standard Practice for Installation of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Subject to Earthquake Grounds Motions. Areas Requiring Moderate Seismic Restraint
ASTM E 1111	Standard Test Method for Measuring the Interzone Attenuation of Open Office Components

ASTM E 1414	Standard Test Method for Airborne Sound Attenuation Between Rooms Sharing a Common Ceiling Plenum
ASTM E 1264	Standard Classification for Acoustical Ceiling Products

B. American Society of Heating, Refrigerating and Air Conditioning Engineers ASHRAE Standard 62 1 2004 Ventilation for Acceptable Indoor Air Quality
C. NFPA 70 National Fire Protection Association National Electrical Code
D. ASCE 7 American Society of Civil Engineers, Minimum Design Loads for Buildings and Other Structures
E. AC 156 International Code Council-Evaluation Services Acceptance Criteria for Seismic Qualification Testing of Non-structural Components

1.5 QUALITY ASSURANCE

A. Single-Source Responsibility:
   1. Provide acoustical panel units and grid components by a single manufacturer.
B. Fire Performance:
   1. Surface Burning Characteristics: As follows, tested per ASTM E 84 and complying with ASTM E 1264 Classification.
C. Coordination of Work:
   1. Coordinate acoustical ceiling work with installers of related work including, but not limited to building insulation, gypsum board, light fixtures, mechanical systems, electrical systems, and sprinklers.

1.6 DELIVERY, STORAGE AND HANDLING

A. Deliver acoustical ceiling units to project site in original, unopened packages and store them in a fully enclosed space where they will be protected against damage from moisture, direct sunlight, surface contamination, and other causes.
B. Before installing acoustical ceiling units, permit them to reach room temperature and a stabilized moisture content.
C. Handle acoustical ceiling units carefully to avoid chipping edges or damaged units in any way.

1.7 PROJECT CONDITIONS

A. Space Enclosure:
   1. Standard Ceilings: Do not install interior ceilings until space is enclosed and weatherproof; wet work in place is completed and nominally dry; work above ceilings is complete; and ambient conditions of temperature and humidity are continuously maintained at values near

those intended for final occupancy. Building areas to receive ceilings shall be free of construction dust and debriss

1.8 WARRANTY

A. Acoustical Panel: Submit a written warranty executed by the manufacturer, agreeing to repair or replace panels that fail within the warranty period. Failures include, but are not limited to the following:
   1. Acoustical Panels: Sagging and warping
   2. Grid System: Rusting and manufacturer's defects

B. Warranty Period:
   1. Acoustical Metal panels: One (1) year from date of substantial completion
   2. Grid: Ten years from date of substantial completion

PART 2 - PRODUCTS

2.1 ACOUSTICAL CEILING UNITS

A. Material Aluminum – thickness 0.032 inches.

B. Finish: Factory applied polyester paint. Color as per Section 09 60 00, Schedule for Finishes.

C. Acoustical: Provide perforated panels supplied with sound absording black fiberglass fleece. (2.2 sabins/panel)

D. Fire Performance: ASTM E84, Flame Spread Index 25 or less Smoke Development Index 50 or less.

2.2 METAL SUSPENSION SYSTEMS

A. Components

Main beams and cross tees, base metal and end detail, fabricated from commercial quality hot dipped galvanized steel complying with ASTM A 653. Main beams and cross tees are double-web steel construction with exposed flange design. Exposed surfaces chemically cleansed, capping prefinished galvanized steel in baked polyester paint. Main beams and cross tees shall have rotary stitching.
   1. Structural Classification: ASTM C 635 normal duty
   2. Color: White and match the actual color of the selected ceiling tile, unless noted otherwise.

B. Attachment Devices:

Size for five times design load indicated in ASTM C 635, Table 1, Direct Hung unless otherwise indicated.

C. Wire for Hangers and Ties:

ASTM A 641, Class 1 zinc coating, soft annealed, with a yield stress load of at least time three design load, but not less than 12 gauge.

D. Accessories
As per manufacturer’s Recommendations

PART 3 - EXECUTION

3.1 EXAMINATION

A. Do not proceed with installation until all wet work such as concrete, and painting has been completed and thoroughly dried out, unless expressly permitted by manufacturer's printed recommendations.

3.2 PREPARATION

A. Measure each ceiling area and establish layout of acoustical units to balance border widths at opposite edges of each ceiling. Avoid use of less than half width units at borders, and comply with reflected ceiling plans. Coordinate panel layout with mechanical and electrical fixtures.

3.3 INSTALLATION

A. Follow manufacturer installation instructions
B. Install suspension system and panels in accordance with the manufacturer's instructions, and in compliance with ASTM C 636 and with the authorities having jurisdiction.
C. Provide End Caps at exposed edges.
E. Install acoustical panels in coordination with suspended system, with edges resting on flanges of main runner and cross tees. Cut and fit panels neatly against abutting surfaces.

3.4 ADJUSTING AND CLEANING

A. Replace damaged and broken panels.
B. Clean exposed surfaces of ceilings panels, including trim, edge moldings, and suspension members. Comply with manufacturer's instructions for cleaning and touch up of minor finish damage. Remove and replace work that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

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SECTION 09 51 00
ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

A. Metal ceiling suspension system for acoustical ceilings.

B. Acoustical units.

C. Adhesive application.

1.2 RELATED WORK

A. Color, pattern, and location of each type of acoustical unit: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Acoustical Metal Ceilings: Section 09 50 00, ACOUSTICAL METAL CEILINGS.

1.3 SUBMITTAL

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Acoustical units, each type, with label indicating conformance to specification requirements.
2. Colored markers for units providing access.

C. Manufacturer's Literature and Data:

1. Ceiling suspension system, each type, showing complete details of installation.
2. Acoustical units, each type

D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

A. Standard definitions as defined in ASTM C634.

B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A641/A641M-09a.....Standard Specification for Zinc-coated (Galvanized) Carbon Steel Wire

A653/A653M-13.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process

C423-09a.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

C634-13.....Standard Terminology Relating to Building and Environmental Acoustics

C635/C635M-13a.....Standard Specification for the Manufacture Performance, and Testing Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C636/C636M-13.....Standard Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

E84-14.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-12a.....Standard Test Method for Fire Tests of Building Construction and Materials

E413-10.....Classification for Rating Sound Insulation.

E580/E580M-14.....Standard Practice for Installation Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Subject to Earthquake Ground MotionsE1264-08e1 Standard Classification for Acoustical Ceiling Products

C. International Organization for Standardization (ISO)

ISO 14644-1.....Classification of Air Cleanliness

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

A. ASTM C635, heavy-duty system, except as otherwise specified.

1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
   a. Galvanized cold-rolled steel, bonderized.
   b. Extruded aluminum.
   c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.

3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas.

B. Concealed grid suspension system for support of mineral base acoustical tile:

1. Concealed grid upward access suspension system to provide an initial opening of 300 mm by 600 mm (12 by 24 inches) and for removal of adjacent runners and tile without the use of special tools, and without damage to suspension system and acoustical tile.
2. Minimum flange width of 22 mm (7/8 inch) except for access hook and angle.
3. Minimum flange width of 11 mm (7/16 inch) for access hook and angle.

2.2 PERIMETER SEAL

A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.

B. Thickness as required to fill voids between back of wall molding and finish wall.

C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

A. ASTM A641.

B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).

C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.

B. Hanger Inserts:

1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
2. Flush ceiling insert type:
   a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
   b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
   c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.

C. Clips:

1. Galvanized steel.
2. Designed to clamp to steel beam or bar joists, or secure framing member together.

3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.

B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ADHESIVE

A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.

B. Developing minimum strength of 7 kg/m^2 (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

A. General:

1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
2. ASTM E1264, weighing 3.6 kg/m^2 (3/4 psf) minimum for mineral fiber panels or tile.
3. Class A Flame Spread: ASTM 84
4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

7. Tile for concealed grid upward access system: Optional 300 by 300 or 300 by 600 mm (12 by 12 or 12 by 24 inch) size.
   a. Cross score 300 by 600 mm (12 by 24 inch) tile to simulate 300 by 300 mm (12 by 12 inch) tile edges.

b. Provide tile with beveled edges and joints as required to suit suspension and access system.

B. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.

2.8 ACCESS IDENTIFICATION

A. Markers:
1. Use colored markers with pressure sensitive adhesive on one side.
2. Make colored markers of paper of plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.

B. Use markers of the same diameter throughout building.

C. Color Code: Use following color markers for service identification:

Color.....Service
Red.....Sprinkler System: Valves and Controls
Green.....Domestic Water: Valves and Controls
Yellow.....Chilled Water and Heating Water
Orange.....Ductwork: Fire Dampers
Blue.....Ductwork: Dampers and Controls
Black.....Gas: Laboratory, Medical, Air and Vacuum

PART 3 EXECUTION

3.1 CEILING TREATMENT

A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.

B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.

C. Moldings:
1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.

D. Perimeter Seal:
1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m^2 (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:

1. Concrete:
   a. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
2. Steel:
   a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
      (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
      (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
   b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.

C. Direct Hung Suspension System:

1. As illustrated in ASTM C635.
2. Support main runners by hanger wires attached directly to the structure overhead.

3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

D. Indirect Hung Suspension System:
1. As illustrated in ASTM C635.
2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) or center so as to insure that specified requirements are not exceeded.
3. Support main runners by specially designed clips attached to carrying channels.

E. Seismic Ceiling Bracing System:
1. Construct system is accordance with ASTM E580.
2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner or carrying channels of suspended ceiling at bottom.

3.3 ACOUSTICAL UNIT INSTALLATION

A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.

B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
1. Install tile to lay level and in full contact with exposed grid.
2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.

C. Tile in concealed grid upward access suspension system:
1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
2. Make corners and arises full, and without worn or broken places.
3. Locate acoustical units providing access as specified under Article, ACCESS.

D. Markers:
1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.4 CLEAN-UP AND COMPLETION

A. Replace damaged, discolored, dirty, cracked and broken acoustical units.

B. Leave finished work free from defects.

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SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of vinyl or rubber base and resilient stair treads with sheet rubber flooring on landings.

1.2 RELATED WORK

A. Color and texture: Section 09 06 00, SCHEDULE FOR FINISHESS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Base and stair material manufacturer's recommendations for adhesives.
3. Application and installation instructions.

C. Samples:

1. Base: 150 mm (6 inches) long, each type and color.
2. Resilient Stair Treads: 150 mm (6 inches) long.
3. Adhesive: Literature indicating each type.

1.4 DELIVERY

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

A. Store materials in weather tight and dry storage facility.

B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

F1344-12e1.....Standard Specification for Rubber Floor Tile

F1859-12.....Standard Specification for Rubber Sheet Floor Covering without Backing

F1860-12.....Standard Specification for Rubber Sheet Floor Covering with Backing

F1861-08(2012)e1.....Standard Specification for Resilient Wall Base

C. Federal Specifications (Fed. Spec.):

RR-T-650E.....Treads, Metallic and Non-Metallic, Skid Resistant

PART 2 - PRODUCTS

2.1 GENERAL

Use only products by the same manufacturer and from the same production run.

2.2 RESILIENT BASE

A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Thermoplastics, Group 2-layered. Style B - cove. Where carpet occurs, use Style A – straight.

B. ASTM F1861, 9.52 mm (3/8 inch) thick 152 mm (6 inch) high, Thermoplastic Type TP, Group 1.

2.3 RESILIENT TREADS

A. Fed. Spec. RR-T-650, Composition A, Type 2, 5 mm (3/16 inch) thick on wear surface tapering to 3 mm (1/8 inch) thick at riser end.

B. Nosing shape to conform to sub-tread nosing shape.

2.4 PRIMER (FOR CONCRETE FLOORS)

As recommended by the adhesive and tile manufacturer.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide products with latex or polyvinyl acetate resins in the mix.

2.6 ADHESIVES

A. Use products recommended by the material manufacturer for the conditions of use.

B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.

B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.

C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the COR.

B. Submit proposed installation deviation from this specification to the COR indicating the differences in the method of installation.

C. The COR reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

A. Examine surfaces on which material is to be installed.

B. Fill cracks, pits, and dents with leveling compound.

C. Level to 3 mm (1/8 inch) maximum variations.

D. Do not use adhesive for leveling or filling.

E. Grind, sand, or cut away protrusions; grind high spots.

F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.

G. Substrate area dry and cured. Perform manufacturer’s recommended bond and moisture test.

3.4 BASE INSTALLATION

A. Location:

1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, cabinets and where other equipment occurs.
2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.

B. Application:

1. Apply adhesive uniformly with no bare spots.
2. Set base with joints aligned and butted to touch for entire height.
3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
   a. Short pieces to save material will not be permitted.
   b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.

C. Form corners and end stops as follows:

1. Score back of outside corner.
2. Score face of inside corner and notch cove.

D. Roll base for complete adhesion.

3.5 STAIR TREAD INSTALLATION

A. Prepare surfaces to receive the treads in accordance with applicable portions of paragraph, preparation.

B. Layout of Treads.

1. No joints will be accepted in treads.

2. Set full treads on intermediate and floor landings.

C. Application:

1. Apply adhesive uniformly with no bare spots.
2. Roll and pound treads to assure adhesion.

3.6 CLEANING AND PROTECTION

A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.

B. Keep traffic off resilient material for at least 72 hours after installation.

C. Clean and polish materials in the following order:

1. After two weeks, scrub resilient base and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.

D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the COR.

E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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SECTION 09 65 16
RESILIENT SHEET FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Installation of sheet flooring including following:
   1. Heat welded seams.
   2. Integral cove base: Installed at intersection of floor and vertical surfaces.

1.2 RELATED WORK

A. Color, pattern and texture: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY CONTROL-QUALIFICATIONS:

A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:
   1. Heat welded seaming is manufacturer's prescribed method of installation.
   2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
   3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project for three years. Submit list of installations.

B. The sheet vinyl floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.
   1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
   2. Smoke Density: Less than 450 per ASTM E662.

C. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC’s).

1.4 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:

B. Manufacturer's Literature and Data:
   1. Description of resilient material and accessories to be provided.

2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
3. Application and installation instructions.

C. Samples:
1. Sheet material, 300 mm (12 inches) square for each type, pattern and color.
2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
5. Edge strips: 150 mm (6 inches) long each type.
6. Adhesive, underlayment and primer: Pint container, each type.

1.5 PROJECT CONDITIONS

A. Maintain temperature of floor materials and room, where work occurs, above 18 ° C (65 °F) and below 38 °C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 °C (55 °F).

B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturer’s recommendations for bond and moisture testing.

C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.

1.6 DELIVERY, STORAGE AND HANDLING

A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.

B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.

C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.

D. Store sheet flooring on end.

E. Move sheet vinyl floor coverings and installation accessories into spaces where they will be installed at least 48 hours in advance of installation.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society For Testing Materials (ASTM):

E648-14.....Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Energy Source.

E662-13d.....Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials.

F710-11.....Stand Practice for Preparing Concrete Floors and to Receive Resilient Flooring.

F1303-04(2014).....Standard Specification for Sheet Vinyl Floor Covering with Backing.

F1869-11.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride

F1913-04(2010).....Standard Specification for Vinyl Sheet Covering Flooring without Backing

F2170-11.....Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs using In-situ Probes

C. Resilient Floor Covering Institute (RFCI):

Recommended Work Practices for Removal of Resilient Floor Coverings.

1.8 SCHEDULING

Interior finish work such as drywall finishing, concrete, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.9 WARRANTY:

Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to include two (2) years.

PART 2 - PRODUCTS

2.1 SHEET VINYL FLOOR COVERINGS

A. Sheet Vinyl Floor Coverings: Smooth face, minimum thickness nominal 2 mm (0.08 inch). Sheet flooring shall conform to ASTM F1913 and material requirements specified in ASTM F1303, Type II, Grade 1, backing classification not applicable. Foam backed sheet flooring is not acceptable.

B. Size: Provide maximum size sheet vinyl material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable - 1200 mm (48 inches).

C. Each color and pattern of sheet flooring shall be of same production run.

2.2 WELDING ROD:

Product of floor covering manufacturer in color shall match field color of sheet vinyl covering.

2.3 APPLICATION MATERIALS AND ACCESSORIES

A. Floor and Base Adhesive: Type recommended by sheet flooring material manufacturer for conditions of use.

B. Mastic Underlayment (for concrete floors): Provide products with latex or polyvinyl acetate resins in mix. Condition to be corrected shall determine type of underlayment selected for use.

C. Base Accessories:

1. Fillet Strip: 19 mm (3/4 inch) radius fillet strip compatible with resilient sheet material.
2. Cap Strip: Extruded flanged zero edge vinyl reducer strip approximately 25 mm (one inch) exposed height with 13 mm (1/2 inch) flange.

2.4 SHEET FLOORING

A. ASTM F1303, Type II, Grade 1, except for backing requirements. Foam backed sheet flooring is not acceptable.

B. Minimum nominal thickness 2 mm (0.08 inch); 1800 mm (6 ft) minimum width.

C. Critical Radiant Flux: 0.45 watts per sq.cm or more, Class I, per ASTM E648.

D. Smoke density: less than 450 per ASTM E662.

E. Color and pattern of sheet flooring of the same production run.

2.5 ADHESIVES

Water resistant type recommended by the sheet flooring manufacturer for the conditions of use. VOC not to exceed 50g/L

2.6 BASE CAP STRIP AND COVE STRIP

A. Extruded vinyl compatible with the sheet flooring.

B. Cap strip "J" shape with feathered edge flange approximately 25 mm (one inch) wide; top designed to receive sheet flooring with 13 mm (1/2 inch) flange lapping top of flooring

C. Cove strip 70 mm (2-3/4 inch) radius.

2.7 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide cementitious products with latex or polyvinyl acetate resins in the mix.

2.8 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive or sheet flooring manufacturer.

2.9 EDGE STRIPS

A. Extruded aluminum, mill finish, mechanically cleaned.

B. 28 mm (1-l/8 inch) wide, 6 mm (1/4 inch) thick, bevel one edge to 3 mm (1/8 inch) thick.

C. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately 225 mm (9 inches) on center in between.

2.10 SEALANT

A. As specified in Section 07 92 00, JOINT SEALANTS.

B. Compatible with sheet flooring.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of sheet flooring above 36 °C (65 °F), for 48 hours before installation.

B. Maintain temperature of rooms where sheet flooring work occurs above 36 °C (65 °F), for 48 hours, before installation and during installation.

C. After installation, maintain temperature at or above 36 °C (65 °F.)

D. Building is permanently enclosed.

E. Wet construction in or near areas to receive sheet flooring is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.

1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material. Installer shall advise Contractor which methods are to be used to correct conditions that will impair proper installation. Installation

shall not proceed until unsatisfactory conditions have been corrected.

2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP.

B. Broom or vacuum clean substrates to be covered by sheet vinyl floor coverings immediately before installation. Following cleaning, examine substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.

C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer's directions.

D. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.

E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.

1. Do not use adhesive for filling or leveling purposes.
2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.

F. Clean floor of oil, paint, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.

G. Moisture Testing: Perform moisture and pH test as recommended by the flooring and adhesive manufacturers. Perform test locations starting on the deepest part of the concrete structure. Proceed with installation only after concrete substrates meet or exceed the manufacturer's requirements. In the absence of specific guidance from the flooring or adhesive manufacturer the following requirements are to be met:

1. Perform moisture vapor emission tests in accordance with ASTM F1869. Proceed with installation only after substrates have a maximum moisture-vapor-emission rate of 1.36 kg of water/92.9 sq. m (3lb of water/1000 sq. ft.) in 24 hours.
2. Perform concrete internal relative humidity testing using situ probes in accordance with ASTM F2170. Proceed with installation only after concrete reaches maximum 75 percent relative humidity level measurement.

H. Preparation shall include the removal of roofing and existing adhesive. Do not use solvents to remove adhesives.

3.3 INSTALLATION OF FLOORING

A. Install work in strict compliance with manufacturer's instructions and approved layout drawings.

B. Maintain uniformity of sheet vinyl floor covering direction and avoid cross seams.

C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.

D. Match edges of resilient floor coverings for color shading and pattern at seams.

E. Where resilient sheet flooring abuts other flooring material floors shall finish level.

F. Extend sheet vinyl floor coverings into toe spaces, door reveals, closets, and similar openings.

G. Inform the COR of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.

H. Install sheet in full coverage adhesives.

1. Air pockets or loose edges will not be accepted.
2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.

I. Keep joints to a minimum; avoid small filler pieces or strips.

J. Follow manufacturer’s recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.

K. Follow manufacturer’s recommendations regarding pattern match, if applicable.

L. Installation of Edge Strips:

1. Locate edge strips under center lines of doors unless otherwise indicated.
2. Set aluminum strips in adhesive, anchor with lead anchors and stainless steel Phillips screws.

M. Integral Cove Base Installation:

1. Set preformed fillet strip to receive base.
2. Install the base with adhesive, terminate expose edge with the cap strip.

3. Form internal and external corners to the geometric shape generated by the cove at either straight or radius corners.
4. Solvent weld joints as specified for the flooring. Seal cap strip to wall with an adhesive type sealant.
5. Unless otherwise specified or shown where sheet flooring is scheduled, provide integral base at intersection of floor and vertical surfaces. Provide sheet flooring and base scheduled for room on floors and walls under and behind areas where casework and other equipment occurs, except where mounted in wall recesses.

3.4 INSTALLATION OF INTEGRAL COVED BASE

A. Set preformed cove to receive base. Install base material with adhesive and terminate exposed edge with cap strip. Integral base shall be 100 mm (4 inches) high.
B. Internal and external corners shall be formed to geometric shape generated by cove at either square or radius corners.

3.5 WELDING

A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.
B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.
C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.
D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

3.6 CLEANING

A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing will not be accepted.
B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.
C. Clean and polish materials per flooring manufacturer’s written recommendations.
D. Vacuum floor thoroughly.
E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer’s recommendations.
F. Upon completion, COR shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.
G. Perform initial maintenance according to flooring manufacturer’s written recommendations.

3.7 PROTECTION:

A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.

B. Keep traffic off sheet flooring for 24 hours after installation.

C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the COR.

D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

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SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of solid vinyl tile flooring, rubber tile flooring, and accessories.

1.2 RELATED WORK

A. Color and pattern and location in room finish schedule: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Resilient material manufacturers recommendations for adhesives, underlayment, primers and polish.
3. Application and installation instructions.

C. Samples:

1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
2. Edge Strips: 150 mm (6 inches) long, each type.
3. Feature Strips: 150 mm (6 inches) long.

D. Shop Drawings:

1. Layout of patterns shown on the drawings and in Section 09 06 00, SCHEDULE FOR FINISHES.
2. Edge strip locations showing types and detail cross sections.

E. Test Reports:

1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
2. Tested per ASTM F510.

1.4 DELIVERY

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

A. Store materials in weathertight and dry storage facility.

B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

D4078-02 (2008).....Standard Specification for Water Emulsion Floor Polish

E648-14.....Standard Test Method for Critical Radiant Flux of Floor Covering Systems Using a Radiant Energy Source

E662-13d.....Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials

E1155-14.....Standard Test Method for Determining FF Floor Flatness and Floor Levelness Numbers

F510/F510M-14.....Standard Test Method for Resistance to Abrasion of Resilient Floor Coverings Using an Abrader with a Grit Feed Method

F710-11.....Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring

F1066-04 (2010)el.....Standard Specification for Vinyl Composition Floor Tile

F1344-12e1.....Standard Specification for Rubber Floor Tile

F1700-13a.....Standard Specification for Solid Vinyl Floor Tile

C. Resilient Floor Covering Institute (RFCI):

IP #2.....Installation Practice for Vinyl Composition Tile (VCT)

D. Federal Specifications (Fed. Spec.):

SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl Composition 10-Oct-1974 ASTM-F 1066 Superseded

PART 2 - PRODUCTS

2.1 GENERAL

A. Furnish product type, materials of the same production run and meeting following criteria.

B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.

C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.

D. Smoke density: Less than 450 per ASTM E662.

2.2 SOLID VINYL-TILE

A. ASTM F1700, 300 mm (12 by 12 inches) square, 3 mm (1/8 inch) thick, homogenous throughout.

B. Color and Pattern uniformly distributed throughout thickness.

C. Where solid vinyl tiles are specified, seek products with recycled content.

2.3 RUBBER TILE

A. ASTM F1344, Class 1, homogenous rubber tile, B, through mottled, 300 mm (12 inches) square, 3 mm (1/8 inch) thick.

B. Color and pattern uniformly distributed throughout tile.

C. Molded pattern wearing surface base thickness 3 mm (1/8 inch) thick.

D. Where rubber tile is used provide tiles with a minimum of 90% post consumer rubber.

2.4 ADHESIVES

A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.

B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.

B. Determine the type of underlayment selected for use by the condition to be corrected.

2.7 POLISH AND CLEANERS

A. Cleaners RFCI CL-1.

B. Polish: ASTM D4078.

2.8 EDGE STRIPS

A. 28 mm (1-1/8 inch) wide unless shown otherwise.

B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.

C. Extruded aluminum, mill finish, mechanically cleaned:

1. Drill and counter sink edge strip for flat head screws.
2. Space holes near ends and approximately 225 mm (9 inches) on center between.

D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

2.9 SCREWS

Stainless steel flat head screw.

2.10 FEATURE STRIPS

A. Use same material as floor tile.

B. Sizes and shapes as shown.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.

B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.

C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:

FF30/FL20

B. Correct conditions which will impair proper installation.

C. Fill cracks, joints and other irregularities in concrete with leveling compound:

1. Do not use adhesive for filling or leveling purposes.
2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.

D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.

E. Concrete Subfloor Testing:

Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.

F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.

G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

H. Preparation of existing installation shall include the removal of existing roofing. Do not use solvents to remove adhesives.

3.3 INSTALLATION

A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.

B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.

C. Tile Layout:

1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
3. Place tile pattern in the same direction; do not alternate tiles.

D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.

E. Application:

1. Apply adhesive uniformly with no bare spots.
   a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
   b. More than 5 percent of the joints not touching will not be accepted.
2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
3. The COR may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.

F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown.
2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION

A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.

B. Keep traffic off resilient material for a minimum 72 hours after installation.

C. Clean and polish materials in the following order:
   1. For the first two weeks sweep and damp mopped only.
   2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
   3. Apply polish to the floors in accordance with the polish manufacturer's instructions.

D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.

E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

3.5 LOCATION

A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.

B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 67 23.20
RESINOUS (EPOXY BASE) WITH VINYL CHIP BROADCAST (EPY-1)

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies Resinous (Resinous epoxy base with vinyl chip flake broadcast) flooring with integral cove base:
   1. Res-2 Resinous (epoxy) vinyl chip flake broadcast flooring system.

1.2 RELATED WORK

A. Concrete and Moisture Vapor Barrier: Section 03 30 00, CAST-IN-PLACE CONCRETE.
B. Substrate Preparation for Floor Finishes: Section 09 05 16.
C. Color and location of each type of resinous flooring: As indicated in Section 09 06 00, SCHEDULE FOR FINISHES.
D. Floor Drains: Division 22, PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
   1. Description of each product to be provided.
   2. Application and installation instructions.
   3. Maintenance Instructions: Submit manufacturer’s written instructions for recommended maintenance practices.
C. Qualification Data: For Installer.
D. Sustainable Submittal:
   1. Product data for products having recycled content, submit documentation indicating percentages by weight of post-consumer and pre-consumer recycled content.
      a. Include statements indicating costs for each product having recycled content.
   2. Product data for field applied, interior, paints, coatings, and primers, include printed statement of VOC content indicating compliance with environmental requirements.
E. Samples:
   1. Each color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.
   2. Samples for verification: For each (color and texture) resinous flooring system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project.

3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring must match the approved samples in color and texture.

F. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:
   1. Patterns.
   2. Edge configuration.

G. Certifications and Approvals:
   1. Manufacturer's certification of material and substrate compliance with specification.
   2. Manufacturer's approval of installer.
   3. Contractor's certificate of compliance with Quality Assurance requirements.

H. Warranty: As specified in this section.

1.4 QUALITY ASSURANCE

A. Manufacture Certificate: Manufacture shall certify that a particular resinous flooring system has been manufactured and in use for a minimum of five (5) years.

B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this project for a minimum period of five (5) years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.
   1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
   2. Contractor shall have completed at least ten (10) projects of similar size and complexity. Include list of at least five (5) projects. List must include owner (purchaser); address of installation, contact information at installation project site; and date of installation.
   3. Installer's Personnel: Employ persons trained for application of specified product.

C. Source Limitations:
   1. Obtain primary resinous flooring materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.

2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.

D. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and establish quality standards for materials and execution.

1. Apply full-thickness mockups on 48 inch (1200 mm)square floor area selected by VA COR.
   a. If applicable include 48 inch (1200 mm)length of integral cove base.
2. Approved mockups not damaged during the testing may become part of the completed work if undisturbed at time of Substantial Completion.
3. Sign off from VA COR on texture for slip resistance and clean ability must be complete before installation of flooring system.

E. Pre-Installation Conference:

1. Convene a meeting not less than thirty days prior to starting work.
2. Attendance:
   a. Contractor
   b. VA COR
   c. Manufacturer and Installer's Representative
3. Review the following:
   a. Environmental requirements
      1) Air and surface temperature
      2) Relative humidity
      3) Ventilation
      4) Dust and contaminates
   b. Protection of surfaces not scheduled to be coated
   c. Inspect and discus condition of substrate and other preparatory work performed
   d. Review and verify availability of material; installer’s personnel, equipment needed
   e. Design and edge conditions.
   f. Performance of the coating with chemicals anticipated in the area receiving the resinous (urethane and epoxy mortar/cement) flooring system
   g. Application and repair
   h. Field quality control
   i. Cleaning
   j. Protection of coating systems
   k. One-year inspection and maintenance

l. Coordination with other work

F. Manufacturer’s Field Services: Manufacturer’s representative shall provide technical assistance and guidance for surface preparation and application of resinous flooring systems.

G. Contractor Job Site Log: Contractor shall document daily; the work accomplished environmental conditions and any other condition event significant to the long term performance of the urethane and epoxy mortar/cement flooring materials installation. The Contractor shall maintain these records for one year after Substantial Completion.

1.5 MATERIAL PACKAGING DELIVERY AND STORAGE

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, direct sunlight, etc.

C. Maintain temperature of storage area between 60 and 80 degrees F (15 and 26 degrees C).

D. Keep containers sealed until ready for use.

E. Do not use materials beyond manufacturer’s shelf life limits.

F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire package or packages. No On site weighing or volumetric measurements are allowed.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring application.

1. Maintain material and substrate temperature between 65 and 85 degrees F (18 and 30 degrees C) during resinous flooring application and for not less than 24 hours after application.

2. Concrete substrate shall be properly cured per referenced section 03 30 00, CAST-IN-PLACE CONCRETE. Standard cure time a minimum of 30 days. A vapor barrier must be present for concrete subfloors on or below grade.

a. Resinous flooring applications where moisture testing resulting in readings exceeding limits as defined in this specification under part 3, section 3.4, paragraph B, shall employ an multiple component 15 mil thick system designed to suppress excess moisture in concrete.

b. Application at a minimum thickness of 15 mils, over properly prepared concrete substrate as defined in section 3.4.

c. Moisture suppression system must meet the design standards as follows:

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	EPA & LEED	25 grams per liter
Permeance	ASTM E96 @ 16mils/ 0.4mm on concrete	0.1 perms
Tensile Modulus	ASTM D638	$1.9X10^5$psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufactures Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.

C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.

1.7 WARRANTY

A. Work subject to the terms of the Article "Warranty of Construction" FAR clause 52.246-21.

B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly (including substrata) for both material and workmanship for a extended period of three (3) full years from date of installation, or provide a joint and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting the materials and workmanship for a period of three (3) full years from date of installation. A sample warranty letter must be included with bid package or bid may be disqualified.

1.8 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM Standard C722-04 (2012), "Standard Specification for Chemical-Resistant Monolithic Floor Surfacings," ASTM International, West Conshohocken, PA, 2006, DOI: 10.1520/C0722-04R12, www.astm.org.
   1. Specification covers the requirements for aggregate-filled, resin-based, monolithic surfacings for use over concrete.

C. American Society for Testing and Materials (ASTM):

C413 (2012).....Standard Test Method for Absorption of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

C531 (2012).....Standard Test Method for Linear Shrinkage and Coefficient of Thermal Expansion of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes

D638 (2010).....Standard Test Method for Tensile Properties of Plastics

D790 (2010).....Standard Test Method for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials

D1308 (2013).....Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes

D2240 (2010).....Standard Test Method for Rubber Property—Durometer Hardness

D4060 (2010).....Standard Test Method for Abrasion Resistance of Organic Coatings by the Taber Abraser

D4226 (2011).....Standard Test Method for Impact Resistance of Rigid (Poly-Vinyl Chloride) (PVC) Building Products

D4259 (2012).....Standard Practice for Abrading Concrete

D7234 (2012).....Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers

E96/E96M (2013).....Standard Test Methods for Water Vapor Transmission of Materials

F1679 (04e1).....Standard Test Method for Variable Incidence Tribometer (VIT) (Withdrawn 2006)

F1869 (2011).....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

F2170 (2011).....Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION FOR EPY-1 (BROADCAST VINYL CHIP FLAKE)

A. System Descriptions:

1. Monolithic, multi-component epoxy chemistry resinous flooring system. Primer with broadcast quartz aggregates, High performance multi-component solvent free epoxy undercoat, Vinyl chip flake broadcast media in desired flake size (1/8”, 1/4”). High performance multi component epoxy and solvent free sealers.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers of broadcast and installation method. Verify compatibility with substrate. Use manufacturer’s standard components, compatible with each other and as follows:

1. Primer with Broadcast quartz (primer coat):
   a. Resin: epoxy.
   b. Formulation Description: Multiple component high solids.
   c. Application Method: squeegee, back roll and broadcast.
   d. Thickness of coat(s): 2-3mil.
   e. Number of Coats: One.
   f. Aggregates: Quartz broadcast into wet epoxy primer.
2. Undercoat: (body coat)
   a. Resin: Epoxy.
   b. Formulation Description: Pigmented multi-component, high solids.
   c. Application Method: Notched squeegee and Back roll
   d. Number of Coats: One.
   e. Aggregates: vinyl chip flake broadcast into wet Undercoat.
   f. Thickness of coat(s): 20-30mil.
   g. Number of Coats: One.
3. Sealer coat:
   a. Resin: Epoxy.
   b. Formulation Description: Multiple component high solids, no solvent UV stable.
   c. Type/Finsh: Clear Gloss.
   d. Thickness of coat(s): 2-3mil.
   e. Number of Coats: (2) two.

f. Application: Squeegee and finish roll.

D. System Characteristics:

1. Color and Pattern: As selected by COR from manufacturer's standard colors.
2. Integral cove base: 1 inch (25.4 mm) radius epoxy mortar cove keyed into concrete substrate and or resinous flooring mortar system. No fillers integral cove base must be troweled in place with specified resinous mortar base.
3. Overall System Thickness: Nominal 2 to 3 mm.
4. Finish: anti-slip resistant.
5. Temperature Range: Systems vary by manufacturer; approximate range from a minimum of 45 to 150 degrees F.

E. Physical Properties:

1. Physical Properties of flooring system when tested as follows:

Property	Test	Value
Tensile Strength	ASTM D638	5,200 psi
Volatile Organic Compound Limits (V.O.C.)	EPA & LEED	Below 100 g/l
Flexural Strength	ASTM D790	4,000 psi
Water Absorption	ASTM C413	0.056%
Coefficient of friction dry/slip index wet	ASTM F1679	>.79 dry >.65 wet
Impact Resistance	ASTM D4226	> 160 in. lbs
Abrasion Resistance	ASTM D4060 CS-17	0.03 gm maximum weight loss
Thermal Coefficient of Linear Expansion	ASTM C531	17×10^{-6} in/in °F
Hardness Shore D	ASTM D2240	85 to 90
Bond Strength	ASTM D7234	100% bond to concrete failure

F. Chemical Resistance in accordance ASTM D1308 - 02(2007) "Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes". ASTM International, West Conshohocken, PA, 2006, DOI: 10.1520/D1308-02R07, www.astm.org. No effect to the following exposures:

1. Acetic acid (5%)
2. Ammonium hydroxide (10%)
3. Citric Acid (50%)
4. Fatty Acid

5. Motor Oil, 20W
6. Hydrochloric acid (20%)
7. Sodium Chloride
8. Sodium Hypochlorite (10%)
9. Sodium Hydroxide (30%)
10. Sulfuric acid (25%)
11. Urine, Feces
12. Hydrogen peroxide (10%)

2.2 SUPPLEMENTAL MATERIALS

A. Textured Top Coat: Type recommended or produced by manufacturer of seamless resinous flooring system, slip resistance for desired final finish.

B. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service or joint conditioned indicated.

C. Waterproof Membrane: Type recommended or produced by manufacturer of resinous floor coatings for type of service and conditions as indicated in Drawings and/or specified.

D. Provide a chemical resistant epoxy novolac top coat capable of resisting sustained temperatures up to 120°C (250°F).

E. Crack Isolation Membrane: Type recommended or produced by manufacturer of resinous flooring for conditions as indicated in Drawings and/or specified.

F. Anti-Microbial Additive: Incorporate anti-microbial chemical additive to prevent growth of most bacteria, algae, fungi, mold, mildew, yeast, etc.

G. Patching and Fill Material: Resinous product of or approved by resinous coating manufacturer for application indicated. Resinous based materials only. Cementitous or single component product are not expectable.

2.3 BASE CAP STRIP

A.—Zinc cove strip.

B. Shape for 2mm depth of base material, "J" or “L” configuration.

C. Finish:

1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.

PART 3 - EXECUTION

3.1 INSPECTION

A. Examine the areas and conditions where monolithic resinous system with integral base is to be installed with the VA COR.

B. Moisture Vapor Emission Testing: Perform moisture vapor transmission testing in accordance with ASTM F1869 to determine the MVER of the substrate prior to commencement of the work. See section 3.4, 3.

3.2 PROJECT CONDITIONS

A. Maintain temperature of rooms (air and surface) where work occurs, between 70 and 90 degrees F (21 and 32 degrees C) for at least 48 hours, before, during, and 24 hours after installation. Maintain temperature at least 70 degrees F (21 degrees C) during cure period.

B. Maintain relative humidity less than 75 percent.

C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

D. Maintain proper ventilation of the area during application and curing time period.

1. Comply with infection control measures of the VA Medical Center.

3.3 INSTALLATION REQUIREMENTS

A. The manufacturer's instructions for application and installation shall be reviewed with the VA COR for the seamless resinous (urethane and epoxy mortar) flooring system with integral cove base .

B. Substrate shall be approved by manufacture technical representative.

3.4 PREPARATION

A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.

B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.

1. Prepare concrete substrates as follows:

a. Comply with ASTM D4259 requirements, unless manufacturer's written instructions are more stringent.

2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.

3. Verify that concrete substrates are dry.

a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of **3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m)** in 24 hours. Per manufacturers recommendations.

b. MVT threshold for monolithic resinous flooring shall not exceed 3 lbs/1000 square feet (0.0001437 kPa) in a 24 hour period.

c. When MVT emission exceeds this limit, apply manufacturer’s recommended vapor control primer or other corrective measures as recommended by manufacturer prior to application of flooring or membrane systems.

d. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity of 85 percent.
e. Provide a written report showing test placement and results.

4. Verify that concrete substrates have neutral Ph and that resinous flooring will adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.

C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.

D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.

E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations. Allowances should be included for flooring manufacturer recommended joint fill material, and concrete crack treatment.

F. Prepare wall to receive integral cove base:

1. Verify wall material is acceptable for resinous flooring application, if not, install material (e.g. cement board) to receive base.
2. Fill voids in wall surface to receive base, install undercoats (e.g. water proofing membrane, and/or crack isolation membrane) as recommended by resinous flooring manufacturer.
3. Install base prior to flooring if required by resinous flooring manufacturer.
4. Grind, cut or sand protrusions to receive base application.

3.5 APPLICATION

A. General: Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.

1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.
2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.
3. At substrate expansion and isolation joints, provide joint in resinous flooring to comply with resinous flooring manufacturer's written recommendations.

a. Apply joint sealant to comply with manufacturer's written recommendations.

B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate for all areas to receive integrated cove base.

C. Apply cove base: Trowel to wall surfaces at a 1 inch radius, before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating of cove base. Round internal and external corners.

D. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.

E. Trowel mortar base: Mix mortar material according to manufacturer's recommended procedures. Climatic and non-climatic resinous flooring systems may vary slightly on mode of application. Application should be based upon the following: Uniformly spread mortar over substrate using a specially designed screed box adjusted to manufacturer's recommended height. Metal trowel (hand or power) single mortar coat in thickness indicated for flooring system, grout to fill substrate voids. When cured, sand to remove trowel marks and roughness.

F. Broadcast: Immediately broadcast quartz silica aggregate into the primer using manufacturer's spray caster. Strict adherence to manufacturer's installation procedures and coverage rates is imperative.

G. Under Coat: Mix base material according to manufacturer's recommended procedures. Uniformly spread mixed material over previously primed substrate using manufacturer's installation tool. Roll material with strict adherence to manufacturer's installation procedures and coverage rates.

H. Broadcast: Immediately broadcast vinyl flakes into the body coat. Strict adherence to manufacturer's installation procedures and coverage rates is imperative.

I. First Sealer: Remove excess un-bonded flakes by lightly brushing and vacuuming the floor surface. Mix and apply sealer with strict adherence to manufacturer's installation procedures.

J. Second Sealer: Lightly sand first sealer coat. Mix and apply second sealer coat with strict adherence to manufacturer's installation procedures.

3.6 TOLERANCE

A. From line of plane: Maximum 1/8 inch (3.18 mm) in total distance of flooring and base. Broadcast resinous flooring system will contour substrate. Deviation and tolerance are subject to concrete tolerance.

B. From radius of cove: Maximum of 1/8 inch (3.18 mm) plus or 1/16-inch (1.59 mm) minus.

3.7 ENGINEERING DETAILS

A. Chase edges to "lock" the flooring system into the concrete substrate along lines of termination.

B. Penetration Treatment: Lap and seal resinous system onto the perimeter of the penetrating item by bridging over compatible elastomer at the interface to compensate for possible movement.

C. Treat floor drains by chasing the flooring system to lock in place at point of termination.

D. Treat control joints to bridge potential cracks and to maintain monolithic protection. Treat cold joints and construction joints to bridge potential cracks and to maintain monolithic protection on horizontal and vertical surfaces as well as horizontal and vertical interfaces.

E. Discontinue Resinous floor system at vertical and horizontal contraction and expansion joints by installing backer rod and compatible sealant after coating installation is completed. Provide sealant type recommended by manufacturer for traffic conditions and chemical exposures to be encountered.

3.8 CURING, PROTECTION AND CLEANING

A. Cure resinous flooring materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.

B. Close area of application for a minimum of 24 hours.

C. Protect resinous flooring materials from damage and wear during construction operation.

1. Cover flooring with kraft type paper.
2. Optional 6 mm (1/4 inch) thick hardboard, plywood, or particle board where area is in foot or vehicle traffic pattern, rolling or fixed scaffolding and overhead work occurs.

D. Remove temporary covering and clean resinous flooring just prior to final inspection. Use cleaning materials and procedures recommended by resinous flooring manufacturer.

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SECTION 09 68 00
CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION

Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK

A. Color and texture of carpet and edge strip: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY ASSURANCE

A. Carpet installed by mechanics certified by the Floor Covering Installation Board.

B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

1. Manufacturer’s catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
2. Manufacturer’s printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
3. Manufacturer’s certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.

C. Samples:

1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.
2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
3. Base Edge Strip (Molding): 150 mm (6 inches) long of each color specified.

D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

1.5 DELIVERY AND STORAGE

A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.

B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.

C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

1.6 ENVIRONMENTAL REQUIREMENTS

Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

1.7 WARRANTY

Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

1.8 APPLICABLE PUBLICATIONS

A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):
ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard

C. American Association of Textile Chemists and Colorists (AATCC):
AATCC 16-04.....(2004; E 2010) Colorfastness to Light
AATCC 129-11.....Colorfastness to Ozone in the Atmosphere under High Humidities
AATCC 134-11.....(2011; E 2013) Electric Static Propensity of Carpets
AATCC 165-08.....(2013) Colorfastness to Crocking: Textile Floor Conerings-AATCC Crockmeter Method

D. American Society for Testing and Materials (ASTM):

ASTM D1335-12.....Standard Test Method for Tuft Bind of Pile Yarn Floor Coverings

ASTM D3278-96 (2011)....Standard Test Methods for Flash Point of Liquids by Small Scale Closed-Cup Apparatus

ASTM D5116-10.....Standard Guide for Small-Scale Environmental Chamber Determinations of Organic Emissions from Indoor Materials/Products

ASTM D5252-11.....Standard Practice for the Operation of the Hexapod Tumble Drum Tester

ASTM D5417-11.....Standard Practice for Operation of the Vettermann Drum Tester

ASTM E648-14.....Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):

CRI 104-11.....Installation of Commercial Carpet

PART 2 - PRODUCTS

2.1 CARPET

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
   a. Modular Tile: 660 mm (24 inches) square tile.
3. Provide static control to permanently control static build upto less than 3.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.128 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Tip-Sheared Pattern Loop.
7. Backing materials: Manufacturer’s unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.

9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.
12. Delamination Strength: Minimum of 440 N/m (2.5 lb/inch) between secondary backing.
13. Flammability and Critical Radiant Flux Requirements:
    a. Test Carpet in accordance with ASTM E 648.
    b. Class I: Not less than 0.45 watts per square centimeter.
    c. Carpet in corridors, exits and Medical Facilities: Class I.
14. Density: Average Pile Yarn Density (APYD):
    a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
    b. Other areas: Minimum APYD 4000.
15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
    a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
    b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
    c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
    d. Carpet, Styrene: 0.4 mg/sq.m x hr.
    e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
    f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
    g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.

B. Shall meet platinum level of ANSI/NSF 140.

C. Color, Texture, and Pattern: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2.2 ADHESIVE AND CONCRETE PRIMER

A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.

B. Seam Adhesives: Waterproof, non-flammable and non-staining.

2.3 SEAMING TAPE

A. Permanently resistant to carpet cleaning solutions, steam, and water.

B. Recommended by carpet manufacturer.

2.4 EDGE STRIPS (MOLDING)

A. Metal:
   1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
   2. Floor flange not less than 38 mm (1-/2 inches) wide, face not less than 16 mm (5/8 inch) wide.
   3. Finish: Clear anodic coating unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Vinyl Edge Strip:
   1. Beveled floor flange minimum 50 mm (2 inches) wide.
   2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
   3. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Determine the type of underlayment selected for use by condition to be corrected.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

A. Examine surfaces on which carpeting is to be installed.

B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents.

C. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.

D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.
   1. Do not use adhesive for filling or leveling purposes.
   2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
   3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.

E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

3.2 CARPET INSTALLTION

A. Do not install carpet until work of other trades including painting is complete and dry.

B. Install in accordance with CRI 104 direct glue down installation.

1. Relax carpet in accordance with Section 6.4.
2. Comply with indoor air quality recommendations noted in Section 6.5.
3. Maintain temperature in accordance with Section 15.3.

C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.

D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.

E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
2. Use additional adhesive to secure carpets around pipes and other vertical projections.

F. Carpet Modules:
1. Install per CRI 104, Section 13, Adhesive Application.
2. Lay carpet modules with pile in same direction unless specified other wise in Section 09 06 00, SCHEDULE FOR FINISHES.
3. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
4. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.3 EDGE STRIPS INSTALLATION

A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.

B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.

C. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.4 PROTECTION AND CLEANING

A. Remove waste, fasteners and other cuttings from carpet floors.

B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.

C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.

D. Do not move furniture or equipment on unprotected carpeted surfaces.

E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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SECTION 09 77 10
FRAMED DECORATIVE PANEL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Section Includes: Decorative 3/4" (1.91cm) thick prefinished panel, pre-engineered clip application hardware and trim system held in place in metal frames having attachment clips, for installation direct to studs or solid substrate.

1. Hardware: Aluminum cross rails with cross splines.
2. Panels:

   a. High Pressure Laminate adhered to wood fiber substrate and having a balancing backer sheet.

B. Products Not Furnished or Installed under This Section:

1. Gypsum board backup.

1.2 RELATED WORK

A. Section 09 22 16 - Non Structural Metal Framing
B. Section 09 29 00 - Gypsum Board.
C. Section 09 91 00 - Painting.

1.3 REFERENCES

A. American Society for Testing and Materials: Standard Specifications (ASTM)

1. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials.

B. Architectural Woodwork Standards as published by the Architectural Woodwork Institute, the Architectural Woodwork Manufacturers Association of Canada, and the Woodwork Institute.

1. Architectural Woodwork Standards - Edition 1.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Product Data: Submit sufficient manufacturer's data to indicate compliance with these specifications, including:

1. Preparation instructions and recommendations.

2. Storage and handling requirements and recommendations.
3. Installation methods.

C. Shop Drawings: Submit elevations of each wall showing location of paneling and trim members with respect to all discontinuities in the wall elevation.

D. Selection Samples: Submit manufacturer’s standard color and pattern selection samples representing manufacturer's full range of available colors and patterns.

E. Samples for Verification: Submit sample for each component and for each exposed finish required, prepared on samples of size indicated below complete with exposed molding and trim samples. Sample to indicate type, finish, and color specified.

F. Manufacturers Material Safety Data Sheets (MSDS) for adhesives, sealants and other pertinent materials prior to their delivery to the.

G. Maintenance Instructions

1.5 QUALITY ASSURANCE

A. Conform to building code requirements for interior finish for smoke and flame spread requirements as tested in accordance with:

1. ASTM E 84 (Method of test for surface burning characteristics of building Materials)
2. Required Rating – Class A.

1.6 DELIVERY, STORAGE AND HANDLING

A. Deliver panels and associated materials factory packaged on strong pallets and properly packaged or protected.

1. Upon delivery carefully inspect all cartons, packages, pallets and protective wrap for damage or material shortage.
2. Open and inspect suspect packages, cartons or wrapped pallets for damage.
3. Contact shipper immediately to report any damaged or missing materials.

B. Store products in manufacturer's unopened packaging until ready for installation.

1. Maintain plastic or other protective wrap in place during on site handling until ready for installation.
2. Keep panels clean and do not stack panels after removal of protection.

C. Store and dispose of solvent-based materials, and materials used with solvent-based materials, in accordance with requirements of local authorities having jurisdiction.

1.7 PROJECT CONDITIONS

A. Partition walls are to be finished and the building completely closed. Walls shall be thoroughly dry before starting installation.

B. HVAC system must be operable and installation area must be balanced to normal operating conditions.

C. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. To ensure product performance, a temperature range of 60°-80°F (16°C-27°C) and a humidity range of 35-55% must be maintained during storage, installation and product life cycle. Do not install products under environmental conditions outside manufacturer's absolute limits.

1.8 COORDINATION AND SEQUENCING

A. Except as specified by the architect, it’s recommended to locate trim members so that panel lines coordinate with doors, headers, jambs and other discontinuities in a wall.

1.9 WARRANTY

A. Standard Warranty: At purchase, warranty upon request can be extended out to a year.

1.10 REFERENCES

A. American Society for Testing and Materials: Standard Specifications (ASTM)

1. ASTM E8414 Standard Test Method for Surface Burning Characteristics of Building Materials.

B. Architectural Woodwork Standards as published by the Architectural Woodwork Institute, the Architectural Woodwork Manufacturers Association of Canada, and the Woodwork Institute.

1. Architectural Woodwork Standards - Edition 1.

PART 2 - PRODUCTS

2.1 HARDWARE

A. Horizontal Main Rail and vertical Cross Spline alignment framing.

1. HMR - Hidden Main Rail, to create detailed 1/16” reveals. Furnished in full 8’- 0” (2.44m) lengths.

B. Panel Trim: Aluminum Profiles furnished in full 10’- 0” (3.05 meters) lengths

1. Outside Corner – Narrow profile; Marlite #NL-760.
2. Edge/Inside Corner – Narrow profile; Marlite #NL-770.

C. Hardware and Trim Material:

1. Aluminum - Heavy weight extruded aluminum 6063-T5 alloy and prefinished at the factory.

   a. Concealed Aluminum - Mill finish
   b. Exposed Aluminum - Clear anodized.

2.2 PANELS

A. Panel Configuration:

1. Face dimensions: As indicated on the drawings.
2. Panel thickness - 3/4" (1.9cm) thick.

B. Wood Fiber Substrate:

1. Medium density wood fiberboard conforming to ANSI A208.2, industrial-grade MDF and having No-Added Formaldehyde.

C. High Pressure Laminate: Vertical grade high pressure plastic laminate adhered to wood fiber substrate.

1. Edges - Square, and sealed, to provide a black edge.
2. Balancing Backer: Kraft paper that does not contribute to or pose an unusual additional fire hazard.
3. Color and Pattern: As describer in Section 09 06 00, SHEDULE FOR FINISHES.

2.3 ADHESIVES

A. Solvent based adhesive or as otherwise approved by the Framed Decorative Panel System manufacturer.

2.4 FABRICATION

A. All framing, panels, hardware and accessories shall be factory finished and ready to install except for field fabrication as required by jobsite and perimeter conditions.

1. Refinish field cut panel edges in accordance with manufacturer’s instruction before installation.
2. For all cut-outs, drill corners for a minimum 1/8” radius.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Installer's Examination: Examine conditions under which construction activities of this section are to be performed. Submit written notification to COR and system manufacturer if such conditions are unacceptable. Beginning erection constitutes installer's acceptance of conditions.

1. Verify backing panels are smooth, solid, and flat. All drywall joints are to be taped and finished.
2. Verify mechanical, electrical, and building service and/or items affecting work of this section are placed and ready to receive this work.
3. Verify that stud spacing does not exceed 24” on-center.

3.2 PREPARATION

A. Conditioning: Panels must be allowed to acclimate to a balanced environment in the installation location for 72 hours prior to installation.

B. Protect existing surfaces with drop cloths.

Before installing, examine panels and arrange to achieve best combination of color, pattern, texture and grain.

3.3 INSTALLATION

A. Install all materials in strict accordance with the manufacturer’s installation instructions with hardware straight, plumb, and level.

1. Anchor units rigidly and securely in place.
2. Cut sheets to meet existing supports.

B. Fasten supports and trim using #6 trim-head screws anchored into a stud or other solid substrate at 16" (40.64cm) centers. Where screws

do not hit the studs, fasten with adhesive in accordance with the manufacturer’s recommendations. Pre-drill holes thru the members and fasten the screw flush with the flange on the aluminum profile. Where necessary countersink for the screw head to seat flush with the flange.

C. Avoid contamination of the panel faces with adhesives, solvents or cleaners during installation.

3.4 CLEANING AND PROTECTION

A. Clean and remove dust and other foreign matter from panel and framing surfaces. Clean finishes in accordance with manufacturer's instructions.

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SECTION 09 84 33
SOUND-ABSORBING WALL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the requirements for fabric covered acoustical wall panels.

1.2 RELATED WORK

Color and location for hanging: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.

B. American Association of Textile Chemists and Colorists (AATCC):
16.....(2004; E 2010) Colorfastness to Light

C. American Society for Testing and Materials (ASTM):
C 423-09a.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
D 1117-01.....Standard Guide Evaluating Nonwoven Fabrics (Withdrawn 2009)
D 5034-09.....Standard Test Method for Breaking Strength and Elongation of Textile Fabrics (Grab Test)
E 84-14.....Standard Test Method for Surface Burning Characteristics of Building Materials

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Fabric Covering in quadruplicate, as specified in Section 09 06 00, SCHEDULE FOR FINISHES, size 200 mm (1/4 yard), full width of mill run for each color specified.

C. Manufacturer's Literature and Data: Complete instructions for installation of wall panels.

D. Certificate: Flame spread smoke density factors.

PART 2 - PRODUCTS

2.1 WALL COVERING PANELS

A. Width: 600 mm (24-inches) unless shown otherwise. End filler panels may vary in width as necessary to cover wall to wall installation.

B. Height:
   1. For full height panels field measure panels for custom fit flush to ceiling and tolerance at floor to within 3 mm (1/8-inch) at top of base.
   2. Height for other panels as shown.

C. Thickness: 25 mm (1 inch) nominal.

D. Fabric Covering: Seamless non-woven, embossed texture, needle punched 100 percent polyester, minimum 0.034 kg per linear meter (11 ounces per linear yard). Tear strength shall be minimum 110 N (25 pounds) machine direction and minimum 178 N (40 pounds) cross-machine direction in accordance with ASTM D 1117. Tensile strength shall be minimum 220 N (50 pounds) machine direction and minimum 330 N (75 pounds) cross-machine direction in accordance with ASTM D 5034. Fabric covering shall be stretched free of wrinkles and then bonded to the edges and back or bonded directly to the panel face, edges, and back of panel a minimum distance standard with the manufacturer. Light fastness (fadeometer) shall be approximately 40 hours in accordance with AATCC TM 16.

E. Fire rating for the complete composite system: Class A, 200 or less smoke density and flame spread less than 25, when tested in accordance with ASTM E 84.

F. Substrate: As per manufacturer’s recommendations fiber.

G. Noise Reduction Coefficient (NRC) Range: (0.50-0.60) (0.80-0.90) ASTM C 423.

2.2 ALUMINUM

A. Manufacturers standard concealed aluminum mounting system.

B. Mounting system shall be capable of supporting twice the weight of the panel.

2.3 FASTENERS

Use toggle bolts: Wire wings are not acceptable.

PART 3 - EXECUTION

3.1 WALL PREPARATION

Walls shall be clean, smooth, oil free, contain no protrusions, and prepared in accordance with manufacturers printed instructions.

3.2 INSTALLATION

A. Apply panels using concealed aluminum splines, bolted to wall surfaces in accordance with the manufacturer’s installation instructions.

B. Locate panels as shown.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

A. Section specifies field painting.

B. Section specifies prime coats which may be applied in shop under other sections.

C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 – SPECIAL CONSTRUCTION, Division 14 – CONVEYING EQUIPMENT, Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY sections.

B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.

C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

D. Glazed wall surfacing or tile like coatings: Section 09 96 59, HIGH-BUILD GLAZED COATINGS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Sample Panels:
   1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
   2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
   3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
   4. Attach labels to panel stating the following:
      a. Federal Specification Number or manufacturers name and product number of paints used.
      b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
      c. Product type and color.
      d. Name of project.
   5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.

E. Manufacturers' Certificates indicating compliance with specified requirements:
   1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:
   1. Name of manufacturer.
   2. Product type.
   3. Batch number.
   4. Instructions for use.
   5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:
   1. Federal Specification Number, where applicable, and name of material.
   2. Surface upon which material is to be applied.
   3. If paint or other coating, state coat types; prime, body or finish.

C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m^2 (100 ft^2), selected by COR.

B. Finish and texture approved by COR will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):

ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)

ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. ASME INTERNATIONAL (ASME):

A13.1.....(2007; R 2013) Scheme for the Identification of Piping Systems

D. American Society for Testing and Materials (ASTM):

D260-86(2001)..... Standard Specification for Boiled Linseed Oil (Withdrawn 2007)

E. Commercial Item Description (CID):

A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)

A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)

F. Federal Specifications (Fed Spec):

TT-P-1411A (1).....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP) Jun-1977 Cancelled

G. Master Painters Institute (MPI):

No. 1-12.....Aluminum Paint (AP)

No. 4-12.....Interior/ Exterior Latex Block Filler

No. 5-12.....Exterior/Oil Alkyd Wood Primer

No. 8-12.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)

No. 9-12.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)

No. 10-12.....Exterior Latex, Flat (AE)
No. 11-12.....Exterior Latex, Semi-Gloss (AE)
No. 18-12.....Organic Zinc Rich Primer
No. 22-12.....Aluminum Paint, High Heat (up to 590% - 1100F) (HR)
No. 26-12.....Cementitious Galvanized Metal Primer
No. 27-12.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
No. 31-12.....Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 36-12.....Knot Sealer
No. 43-12.....Interior Satin Latex, MPI Gloss Level 4
No. 44-12.....Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-12.....Interior Primer Sealer
No. 46-12.....Interior Enamel Undercoat
No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-12.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 49-12.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
No. 50-12.....Interior Latex Primer Sealer
No. 51-12.....Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-12.....Interior Latex, MPI Gloss Level 3 (LE)
No. 53-12.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-12.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 59-12.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)
No. 60-12.....Interior/Exterior Latex Porch & Floor Paint, Low Gloss
No. 66-12.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)
No. 67-12.....Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)
No. 68-12.....Interior/ Exterior Latex Porch & Floor Paint, Gloss
No. 71-12.....Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 74-12.....Interior Alkyd Varnish, Semi-Gloss
No. 77-12.....Epoxy Cold Cured, Gloss (EC)
No. 79-12.....Marine Alkyd Metal Primer
No. 90-12.....Interior Wood Stain, Semi-Transparent (WS)
No. 91-12.....Wood Filler Paste

No. 94-12.....Exterior Alkyd, Semi-Gloss (EO)
No. 95-12.....Fast Drying Metal Primer
No. 98-12.....High Build Epoxy Coating
No. 101-12.....Epoxy Anti-Corrosive Metal Primer
No. 108-12.....High Build Epoxy Coating, Low Gloss (EC)
No. 114-12.....Interior Latex, Gloss (LE) and (LG)
No. 119-12.....Exterior Latex, High Gloss (acrylic) (AE)
No. 135-12.....Non-Cementitious Galvanized Primer
No. 138-12.....Interior High Performance Latex, MPI Gloss Level 2 (LF)
No. 139-12.....Interior High Performance Latex, MPI Gloss Level 3 (LL)
No. 140-12.....Interior High Performance Latex, MPI Gloss Level 4
No. 141-12.....Interior High Performance Latex (SG) MPI Gloss Level 5

H. Steel Structures Painting Council (SSPC):
SSPC SP 1-04 (R2004)....Solvent Cleaning
SSPC SP 2-04 (R2004)....Hand Tool Cleaning
SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

A. Cementitious Paint (CEP): TT-P-1411A, Type 1 for exterior use, Type II for interior use.
B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
C. Plastic Tape:
   1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
   2. Pressure sensitive adhesive back.
   3. Widths as shown.
D. Identity markers options:
   1. Pressure sensitive vinyl markers.
   2. Snap-on coil plastic markers.
E. Aluminum Paint (AP): MPI 1.
F. Exterior Alkyd Wood Primer: MPI 5.
G. Exterior Alkyd Enamel (EO): MPI 9.
H. Exterior Latex, Semi-Gloss (AE): MPI 11.
I. High Heat Resistant Coating (HR): MPI 22.

J. Knot Sealer: MPI 36.
K. Interior Primer Sealer: MPI 45.
L. Interior Enamel Undercoat: MPI 47.
M. Interior Alkyd, Semi-Gloss (AK): MPI 47.
N. Interior Latex Primer Sealer: MPI 50.
O. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
P. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
Q. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
R. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
S. Epoxy Cold Cured, Gloss (EC): MPI 77.
T. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
U. Wood Filler Paste: MPI 91.
V. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
W. Fast Drying Metal Primer: MPI 95.
X. High Build Epoxy Coating: MPI 98.
Y. Epoxy Anti-Corrosive Metal Primer: MPI 101.
Z. Interior latex, Gloss (LE) and (LG): MPI 114.
AA. Non-Cementitious Galvanized Primer: MPI 135.
BB. Interior High Performance Latex, MPI Gloss Level 2(LF): MPI 138.
CC. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.

2.2 PAINT PROPERTIES

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
   1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
   2. Lead-Base Paint:
      a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
      b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24,

Code of Federal Regulations, Department of Housing and Urban Development.

3. Asbestos: Materials shall not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints, where possible.
7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
   1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
   2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:
   1. Do not apply coating when air or substrate conditions are:
      a. Less than 3 degrees C (5 degrees F) above dew point.
      b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
   2. Maintain interior temperatures until paint dries hard.
   3. Varnishing:
      a. Apply in clean areas and in still air.
      b. Before varnishing vacuum and dust area.
      c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

B. General:
   1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
   2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
   3. See other sections of specifications for specified surface conditions and prime coat.
   4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
C. Wood:
   1. Sand to a smooth even surface and then dust off.
   2. Sand surfaces showing raised grain smooth between each coat.
   3. Wipe surface with a tack rag prior to applying finish.
   4. Surface painted with an opaque finish:
      a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
      b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
   5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
   6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
   7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
      a. Thin filler in accordance with manufacturer's instructions for application.
      b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
D. Ferrous Metals:
   1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
   2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3

(Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.

3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
   a. This includes flat head countersunk screws used for permanent anchors.
   b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Zinc-Coated (Galvanized) Metal Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

F. Gypsum Board:
1. Remove dust, dirt, and other deterrents to paint adhesion.
2. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.

B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.

C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
C. Apply each coat evenly and cover substrate completely.
D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
F. Apply by brush, roller or spray, except as otherwise specified.
G. Do not spray paint in existing occupied spaces unless approved by COR, except in spaces sealed from existing occupied spaces.
   1. Apply painting materials specifically required by manufacturer to be applied by spraying.
   2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
C. Additional field applied prime coats over shop or factory applied prime coats are not required.

D. Wood and Wood Particleboard:
   1. Use same kind of primer specified for exposed face surface.
      a. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
      b. Transparent finishes as specified under Transparent Finishes on Wood except Floors.
   2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
   3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.

E. Metals except boilers, incinerator stacks, and engine exhaust pipes:
   1. Steel and iron: MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss (EC)) finish is specified.
   2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer).
   3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
   4. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
   5. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
   6. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

F. Gypsum Board:
   1. Surfaces scheduled to have MPI 53 (Interior Latex, Flat) , MPI Gloss Level 1 LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)), MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)), MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively .
   2. Primer: MPI 50(Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) in shower and bathrooms.

3. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer).
4. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)).

G. Concrete Floors: MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss).

3.6 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:
1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
   a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
   b. Two coats of MPI 48 (Interior Alkyd Gloss (AK)).
   c. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
   d. Asphalt Coated Metal: One coat MPI 1 (Aluminum Paint (AP)).
   e. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR).

C. Gypsum Board:
1. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
3. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
4. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).

D. Concrete Walls:
1. Two coats of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).

E. Wood:
1. Sanding:
   a. Use 220-grit sandpaper.
   b. Sand sealers and varnish between coats.

c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.

2. Sealers:
   a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
   b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
   c. Sand as specified.
3. Paint Finish:
   a. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG).
   b. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
4. Transparent Finishes on Wood Except Floors.
   a. Natural Finish:
      1) One coat of sealer as written in 2.1 E.
      2) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV).
   b. Stain Finish:
      1) One coat of MPI 90 (Interior Wood Stain, Semi-Transparent (WS)).
      2) Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.
      3) One coat of sealer as written in 2.1 E.
      4) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV).

F. Concrete Floors: One coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss (FE)).

G. Miscellaneous:
   1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
   2. MPI 1 (Aluminum Paint): Two coats of aluminum paint.
   3. Interstitial floor markings: One coat MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss).

3.7 REFINISHING EXISTING PAINTED SURFACES

A. Clean, patch and repair existing surfaces as specified under surface preparation.

B. Remove and reinstall items as specified under surface preparation.

C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)).
G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
I. Sand or dull glossy surfaces prior to painting.
J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.8 PAINT COLOR

A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
C. Coat Colors:
   1. Color of priming coat: Lighter than body coat.
   2. Color of body coat: Lighter than finish coat.
   3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
   1. Paint to match color of casework where casework has a paint finish.
   2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.9 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.

B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
C. Paint various systems specified in Division 21 – FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 – HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 – ELECTRONIC SAFETY AND SECURITY.
D. Paint after tests have been completed.
E. Omit prime coat from factory prime-coated items.
F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
H. Color:
   1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
   2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
      a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
      b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
      c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
      d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
      e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
      f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:
   1. Exterior Locations:
      a. Apply two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) to the following ferrous metal items:
         Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
      b. Apply two coats of MPI 11 (Exterior Latex, Semi Gloss (AE)) to the following metal items:
         Galvanized and zinc-copper alloy metal.
      c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
   2. Interior Locations:
      a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
         1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
         2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
         3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
      b. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
   3. Other exposed locations:
      a. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 11 (Exterior Latex Semi-Gloss (AE).

3.10 BUILDING AND STRUCTURAL WORK FIELD PAINTING

A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
   1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
   2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.

3. Painting of ferrous metal and galvanized metal.
4. Identity painting and safety painting.

B. Building and Structural Work not Painted:
1. Prefinished items:
   a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
   b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
2. Finished surfaces:
   a. Hardware except ferrous metal.
   b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
   c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
   a. Inside duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
   b. Inside walls or other spaces behind access doors or panels.
   c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
   a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
   b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
   a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
   b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
   a. Chain link fence and gates, corrugated metal areaways, and gratings.
   b. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Face brick.
10. Structural steel encased in concrete, masonry, or other enclosure.
11. Structural steel to receive sprayed-on fire proofing.

12. Ceilings, walls, columns in interstitial spaces.

3.11 IDENTITY PAINTING SCHEDULE

A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.

1. Legend may be identified using 2.1 G options or by stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
   a. High Pressure - 414 kPa (60 psig) and above.
   b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
   c. Low Pressure - 103 kPa (14 psig) and below.
   d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret ____*

Medium Pressure Steam		Yellow	Black	M. P. Stm ____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Brown	White	Fuel Oil-Grade __*
(Diesel Fuel included under Fuel Oil)				
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				

Waste	Yellow	Black	Acid Waste
Vent	Yellow	Black	Acid Vent
Atmospheric Vent	Green	White	ATV
Silver Recovery	Green	White	Silver Rec
Oral Evacuation	Green	White	Oral Evac
Fuel Gas	Yellow	Black	Gas
Fire Protection Water			
Sprinkler	Red	White	Auto Spr
Standpipe	Red	White	Stand
Sprinkler	Red	White	Drain

7. See Sections for methods of identification, legends, and abbreviations of the following:
   a. Medical Gases: Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
   b. Conduits containing high voltage feeders over 600 volts: Division 26.

B. Fire and Smoke Partitions:
1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in interstitial space:
1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
   a. Use black on concrete columns.
   b. Use white or contrasting color on steel columns.

3.12 PROTECTION CLEAN UP, AND TOUCH-UP

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

APPENDIX

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating Abbreviation
Acrylic Emulsion AE (MPI 10 – flat/MPI 11 – semigloss/MPI 119 - gloss)
Alkyd Flat Ak (MPI 49)
Alkyd Gloss Enamel G (MPI 48)
Alkyd Semigloss Enamel SG (MPI 47)
Aluminum Paint AP (MPI 1)
Cementitious Paint CEP (TT-P-1411)
Exterior Latex EL(MPI 10 / 11 / 119)
Exterior Oil EO (MPI 9 – gloss/MPI 8 – flat/MPI 94 – semigloss)
Epoxy Coating EC (MPI 77 – walls, floors/MPI 108 – CMU, concrete)
Fire Retardant Paint FR (MPI 67)
Fire Retardant Coating (Clear) FC (MPI 66, intumescent type)
Floor Enamel FE (MPI 27 – gloss/MPI 59 – eggshell)
Heat Resistant Paint HR (MPI 22)
Latex Emulsion LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6
Latex Flat LF (MPI 138)
Latex Gloss LG (MPI 114)
Latex Semigloss SG (MPI 141)
Latex Low Luster LL (MPI 139)
Plastic Floor Coating PL
Polyurethane Varnish PV (MPI 31 – gloss/MPI 71 - flat)
Rubber Paint RF (CID-A-A-3120 - Paint for Swimming Pools (RF)).
Water Paint, Cement WPC (CID-A-A-1555 - Water Paint, Powder).
Wood Stain WS (MPI 90)
Verify abbreviations used in the following coating sections:
Section 09 96 59, HIGH-BUILD GLAZED COATINGS GC

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SECTION 09 96 59
HIGH-BUILD GLAZED COATINGS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies a special coating (SC) system designed to provide on interior masonry or other surfaces a glazed tile like finish.

1.2 RELATED WORK

Location, color and texture (Class): Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Material samples, 150 mm (six inches) square, showing the number of coats of each coating material on each substrate to which the material is to be applied. Apply coating to the samples in a setback procedure, leaving exposed a portion of the substrate and subsequent portions of each coat.
2. Color samples, minimum 75 mm (three inches) by 125 mm (five inches) of each color and texture (Class) specified.

C. Certificates:

1. Certifying that the coating complies with requirements of this specification, including resistance to abrasion and resistance to perspiration.
2. Certifying that the coating supplied is the same, with manufacturing tolerances, as the coating tested.

D. Manufacturer's Literature and Data:

Literature and data describing the coating material to be furnished. Printed application for instructions for each substrate.

E. Test Reports: Reports of tests certifying compliance with requirement specified.

1.4 ENVIRONMENTAL REQUIREMENTS

Apply coating only when surface and air ambient temperature is above 10^0C (50 degrees F) and maintained for a period of not less than 48 hours after applications, except as otherwise required by the coating manufacturer.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):
Approved Product List - March 2013

PART 2 - PRODUCTS

2.1 GLAZED COATING

A. Water Based Epoxy, MPI No. 115.

PART 3 - EXECUTION

3.1 PREPARATION OF SURFACES

A. Patch surfaces as required for receiving glazed coating. Assure surfaces are clean, dry, well cured, sound and free of ridges and depressions.

B. Remove or protect items not requiring coating.

3.2 APPLICATION

A. Finish Film Thickness: Apply materials at not less than the manufacturer's recommended spreading rate.

B. On previously coated surfaces, apply one base coat and one finish coat.

C. On bare concrete block and cast in place concrete apply two base coats and one finish coat.

D. On bare gypsum board apply one primer coat, one base coat and one finish coat.

E. In rooms or spaces shown or specified to have glazed coating, apply the glazed coating to surfaces behind casework and equipment, except behind those items built into wall recesses.

F. Make edges of glazed coatings sharp and clean without overlapping adjoining other materials or colors.

3.3 CLEANING AND PROTECTION

A. During progress of the work and upon completion, promptly clean adjacent surfaces and materials of spills, spatters, drips, and stains from glazed coatings application. Remove glazed coatings by proper methods exercising care to prevent damage to finished surfaces and materials.

B. Protect work of other trades against damage resulting from glazed coatings work.

C. Touch up damaged coating surfaces before final acceptance.

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SECTION 10 21 13
TOILET COMPARTMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies solid plastic toilet partitions, and urinal screens.

1.2 RELATED WORK

A. Finish Color: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: 2 x 3 inch samples showing scheduled colors.

C. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.

D. Shop Drawings: Construction details at 1/2 scale, showing installation details, layout, elevations, trim, closures, anchoring and leveling devices.

E. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications: Minimum 5 year experience in manufacture of solid plastic toile compartments with products in satisfactory use under similar service conditions.

B. Installer Qualifications: Minimum 5 year experience in work of this section.

1.5 WARRANTIES

A. Provides manufacturer’s 25 year warranty against breakage, corrosion and delamination under normal conditions.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

FF-B-575C.....Bolt, Hexagon and Square-Notice 1 Inactivation for New Desi

C. U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA):
40 CFR 247.....Comprehensive Procurement Guidelines for Products Containing Recovered Materials

D. U.S. GENERAL SERVICES ADMINISTRATION (GSA):
CID A-A-1925.....Shield, Expansion (Nail Anchors)
CID A-A-60003.....Partitions, Toilet, Complete

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Doors, Panel and Plasters:
1. High density polyethylene (HDPE), fabricated from polymer resing compounded under high pressure, forming single thickness panel.
2. Waterproof and nonabsorbent, with self-lubricating surface, resistant to marks by pens, pencils, markers and other writing instruments.
3. 1 inch thick with edges rounded to ¼ inch radius.
4. Recycled content Minimum 25 percent.
5. NFPA 286
6. Color: As described in Section 09 06 00, Schedule for Finishes

B. Aluminum Extrusions: ASTM B221, 6463-T5 alloy and temper.

C. Stainless Steel: ATM A167, Type 304

D. Floor Mounted Overhead Braced Layout.

E. Reinforce Panels to receive accessories as required.

2.2 TOILET ENCLOSURES

A. Latching device and hinges for accessible compartments shall comply with ADA requirements.

B. Accessible Compartments.
1. Hinges to hold out swinging doors in closed position.

2.3 HARDWARE

A. Hinges:
1. 8 inches long, fabricated from heavy-duty extruded aluminum with bright dip anodized finish, wrap-around flanges, adjustable on 30-degree increments, through bolted to doors and pilasters with stainless steel, Torx head sex bolts.
2. Hinges operate on field-adjustable nylon cams, field adjustable in 30 degree increments.

B. Door Strike and Keeper:
1. 6 inches long, fabricate from heavy-duty extruded aluminum with bright dip anodized finish, with wrap-around flanges secured to pilasters with stainless steel tamper resistant Torx head sex bolts.
2. Bumper: Extruded black vinyl.

C. Latch and Housing: Latching devices and hinges for handicap compartments shall comply with ADA requirements.
   1. Heavy-duty extruded aluminum.
   2. Latch housing: Bright dip anodized finish.
   3. Slide bolt and button: Black anodized finish.
   4. Slide latch and paddle.

D. Coat Hook/Bumper:
   1. Combination type, chrome plated Zamak.
   2. Equip outswing handicapped doors with second door pull and door stop.
   3. Hook for Accessible compartments shall comply with ADA requirements

E. Door Pulls: Chrome plated Zamak.
   1. U-Type approximately 100 (4 inches) long on pull side.
   2. Pulls for accessible compartments shall comply with ADA requirements

2.4 COMPONENTS

A. Doors and Dividing Panels: 55 inches high, mounted 14 inches above finished floor, with aluminum heat-sinc fastened to bottom edges.

B. Pilasters: 82 inches high, fastened to pilaster sleeves with stainless steel tamper resistant Torx head sex bolt.

C. Pilaster Sleeves: 3 inches high, 20 gage stainless steel, secured to pilaster with stainless steel tamper resistant Torx head sex bolt.

D. Wall Brackets: 54 inches long, heavy-duty aluminum, bright dip anodized finish, fastened to pilasters and panels with stainless steel tamper resistant Torx head sex bolts.

E. Headrail: Heavy-duty extruded aluminum, anti-grip design, clear anodized finish, fastened to headrail bracket with stainless steel tamper resistant Torx head sex bolt and at top of pilasters with stainless steel tamper resistant Torx head screws

F. Headrail Brackets: 20 gage stainless steel, satin finish, secured to wall with stainless steel tamper resistant Torx head screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
   1. Install in rigid manner, straight, plumb and with all horizontal lines level.
   2. Conceal evidence of drilling, cutting and fitting in finish work.
   3. Use hex-bolts for through-bolting.
   4. Adjust hardware and leave in freely working order.
   5. Clean finished surfaces and leave free of imperfections.

B. Panels and Pilasters:

1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.
2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.
4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.
5. Where overhead braced, secure pilasters to building walls by headrails clamped on or set into top of each pilaster.
   a. Secure clamps to pilasters with two through-bolts to each clamp.
   b. When headrails are set into pilasters, through-bolt them to the pilasters.
   c. Support headrails on wall flange fittings secured to building walls with minimum of two anchor bolts to each flange fitting.

C. Urinal Screens:
1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.
2. Space anchors at top and bottom and equally in between.

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SECTION 10 21 23
CUBICLE CURTAIN TRACKS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies cubicle curtain track (C.C.T.).

1.2 RELATED WORK

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:
One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier.

C. Shop Drawings: Showing layout of tracks and method of anchorage.

D. Manufacturer's Literature and Data:
Cubicle curtain track.

1.4 DELIVERY, STORAGE AND HANDLING

A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.

B. Store in dry and protected location. Store so as to not bend or warp the tracks.

C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
B221-13.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
B456-11e1.....Standard Specification for Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS

A. Surface mounted:
   1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.

B. Curtain Carriers: Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers may have moulded on delrin hooks. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.

C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.

D. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

2.2 FASTENERS

A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.

B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).

C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

2.3 FINISHES

A. Aluminum: Finish numbers for aluminum specified are in accordance with The Aluminum Association's Designation System. AA-C22A31 finish Chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.

B. Chrome/Nickel Plating: Satin or polished finish as specified, ASTM B546, minimum thickness of chromium plate as follows:
   1. 0.2 mil on copper alloys.
   2. 0.4 mil on steel.

C. Stainless Steel: No. 4 in accordance with NAAMM Metal Finishes Manual.

2.4 FABRICATION

A. Weld and grind smooth joints of fabricated components.

B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.

C. Provide steel anchor plates, supports, and anchors for securing components to building construction.

D. Form flat surface without distortion.

E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install tracks after finish painting and ceiling finishing operations are complete.

B. Install track level plumb and securely anchor to the ceiling to form a rigid installation.

C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.

D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.

E. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.

F. Remove damaged or defective components and replace with new components or repair to the original condition.

3.2 ACCEPTANCE

A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.

B. Carrier units shall operate smoothly and easily over the full range of travel.

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SECTION 10 26 00
WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies wall guards (crash rails or bumper guards), handrail/wall guard combinations, corner guards and high impact wall covering.

1.2 RELATED WORK

A. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.

B. Color and texture of aluminum and resilient material: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Show design and installation details.

C. Manufacturer's Literature and Data:

1. Handrail/Wall Guard Combinations.
2. Wall Guards.
3. Corner Guards.
4. High Impact Wall covering

D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

1.4 DELIVERY AND STORAGE

A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.

B. Protect from damage from handling and construction operations before, during and after installation.

C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip (Withdrawn 2014)

B221-13.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

D256-10.....Standard Test Methods for Determining the Izod Pendulum Impact Resistance of Plastics

D635-10.....Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position

E84-14.....Standard Test Method for Surface Burning Characteristics of Building Materials

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. National Fire Protection Association (NFPA):
80.....(2013) Standard for Fire Doors and Other Opening Protectives

E. Society of American Automotive Engineers (SAE):
J 1545-05.....Instrumental Color Difference Measurement for Exterior Finishes, Textiles and Colored Trim

F. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: Cast brackets to be type 304 alloy with #4 satin finish.

B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. Nominal 0.062” (1.57mm) thick crash rail retainer.

C. Resilient Material:

1. Engineered PETG (Polyethylene Terephthalate Glycol Modified): Nominal .078" inch (1.98mm) thick extruded High-Impact Material. Shadowgrain texture chemical and stain resistance should be per ASTM D543 standards as established by the manufacturer.
2. Class 1 fire rating when tested in accordance with ASTM E84, with a maximum flame spread of 25 and a smoke developed rating of 450 or less.
3. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
4. Same finish on exposed surfaces.

D. Solid Wood:

1. Solid Wood Components shall be manufactured from plain sawn, FAS grade hardwood, kiln dried to a moisture content of 6% to 10%. All

wood components shall be factory finished. Wood components to be final coated with catalyzed, high solids, clear conversion varnish using a two coat process. Finish shall be in accordance with specified AWI finish system. Coverage shall be a minimum of 3-5 mils. Gloss shall be measured on 60° gloss meter as per ASTM D523.

2.2 CORNER GUARDS

A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of 6 mm 1/4-inch corner) formed to profile shown.

1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Design retainer used for flush mounted type to act as a stop for adjacent wall finish material. Provide appropriate mounting hardware, cushions and base plates as required.
2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

2.3 WALL GUARDS AND HANDRAILS COMBINATION

A. Resilient Wall Guards and Handrails:

1. Surface mounted handrail and crash rail configuration with color matched end caps returning to the wall and mounting brackets spaced as manufacturers' instructions.
2. Attachment hardware to be appropriate for wall construction.
3. 6 inch high (152.4mm) handrail rail configuration consisting of Engineered PETG oval handrail and crash rail with matching end caps. Dual cantilivered mounting brackets to be stainless steel.

2.4 CRASH RAILS

1. Surface Mounted assembly consisting of a continuous aluminum retainer with Snap-on cover and integral shock absorbing cushions. En caps shall be mechanically fastened with concealed fasteners.
2. 4 inch high engineered PETG crash rail with full aluminum retainer shadowgrain texture chemical and stain resistance should be per ASTM D543.

2.5 HIGH IMPACT WALL COVERING

A. Fabricate from vinyl acrylic or polyvinyl chloride resilient material minimum 6mm (0.06 inch) thick designed specially for interior use.

B. Provide adhesive as recommended by the wall covering manufacturer.

2.6 FASTENERS AND ANCHORS

A. Provide fasteners and anchors as required for each specific type of installation.

B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.

3.2 RESILIENT HANDRAIL WALL GUARD COMBINATIONS AND RESILIENT WALL GUARDS (CRASH RAIL)

Secure guards to walls with mounting cushions brackets and fasteners in accordance with manufacturer's details and instructions.

3.3 DOOR, DOOR FRAME PROTECTION AND HIGH IMPACT WALL COVERING

A. Surfaces to receive protection shall be clean, smooth and free of obstructions.

B. Apply with adhesive in controlled environment according to manufacture’s recommendations.

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SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.

B. Items Specified:

1. Paper towel dispenser.
2. Combination paper towel dispenser and disposal unit.
3. Waste receptacles.
4. Toilet tissue dispenser.
5. Grab Bars.
6. Shower curtain rods.
7. Clothes hooks, robe or coat.
8. Metal framed mirror.
9. Soap dispenser.
10. Soap dishes.
11. Mop racks.
12. Diaper changing station.

1.2 RELATED WORK

A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES

B. Color of vinyl fabric: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Manufactured toilet and bath accessories: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each product specified.
2. Paper towel dispenser and combination dispenser and disposal units.
3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
4. Shower Curtain rods, showing required length for each location.
5. Grab bars, showing design and each different type of anchorage.
6. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.

C. Samples:

1. One of each type of accessory specified.

2. After approval, samples may be used in the work.

D. Manufacturer's Literature and Data:

1. All accessories specified.
2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
3. Show working operations of spindle for toilet tissue dispensers.
4. Mop racks.

E. Manufacturer's Certificates:

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, Phisohex and solutions containing hexachlorophene.
2. Anodized finish as specified.

1.4 QUALITY ASSURANCE

A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each accessory type shall be the same and be made by the same manufacturer.

C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 PACKAGING AND DELIVERY

A. Pack accessories individually to protect finish.

B. Deliver accessories to the project only when installation work in rooms is ready to receive them.

C. Deliver inserts and rough-in frames to site at appropriate time for building-in.

D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

1.6 STORAGE

A. Store products in weathertight and dry storage facility.

B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standards Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip (Withdrawn 2014).

A176-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip

A269/A26M-14e1.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-14.....Standard Specification for Seamless and Welded and heavily Cold Worked Austenitic Stainless Steel Pipes

A653/A653M-13.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

B221-13.....Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

B456-11e1.....Standard Specification for Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

C1036-11e1.....Standard Specification for Flat Glass

C1048-12e1.....Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass-Kind HSD635-10

Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position

F2285-04(2010).....Standard Consumer Safety Performance Specification for Diaper Changing Tables for Commercial Use

F446-85(2009).....Standard Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.

D3453-12.....Standard Specification for Flexible Cellular Materials - Urethane for Furniture and Automotive Cushioning, Bedding, and Similar Applications

D3690-02(2009).....Standard Performance Specification for Vinyl-Coated and Urethane-Coated Upholstery Fabrics-Indoor

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

D. American Welding Society (AWS):
D10.4-86 (R2000).....Recommended Practices for Welding Austenitic Chromium-Nickel Stainless Steel Piping and Tubing

E. Federal Specifications (Fed. Specs.):
A-A-3002.....Mirrors, Glass
FF-S-107C (2).....Screw, Tapping and Drive (Notice 1 dated 12/15/2000 - Inact
FF-S-107C.....Screw, Tapping and Drive (Notice 1 dated 12/15/2000 - Inact .

F. U.S. GENERAL SERVICES ADMINISTRATION (GSA):
FS WW-P-541.....(Rev E; Am 1; Notice 1) Plumbing Fixtures

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.

B. Stainless Steel:
1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.

C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.

D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.

E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.

F. Glass:
1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).

G. Foam Rubber: ASTM D3453, Grade BD, Type 2.

H. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.

I. Plywood: PS1, Grade CD.

2.2 FASTENERS

A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.

B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).

C. Toggle Bolts: For use in hollow masonry or frame construction.

D. Hex bolts: For through bolting on thin panels.

E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.

F. Screws:

1. ASME B18.6.4.
2. Fed Spec. FF-S-107, Stainless steel Type A.

G. Adhesive: As recommended by manufacturer for products to be joined.

2.3 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Anodized Aluminum:

1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick.

B. AA-M32 Mechanical finish, medium satin.

1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
2. Stainless Steel: NAAMM AMP 503, finish number 4.
3. Ferrous Metal:
   a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
   b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.
4. Nylon Coated Steel: Nylon coating powder formulated for a fluidized bonding process to steel to provide a hard smooth, medium gloss finish, not less than 0.3 mm (0.012-inch) thick, rated as self-extinguishing when tested in accordance with ASTM D635.

2.4 FABRICATION - GENERAL

A. Welding, AWS D10.4.

B. Grind dress, and finish welded joints to match finish of adjacent surface.

C. Form exposed surfaces from one sheet of stock, free of joints.

D. Provide steel anchors and components required for secure installation.

E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.

F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
I. Key items alike.
J. Provide templates and rough-in measurements as required.
K. Round and deburr edges of sheets to remove sharp edges.

2.5 PAPER TOWEL DISPENSERS

A. Surface mounted type with sloping top.
B. Dispensing capacity for 300 sheets of any type of paper toweling.
C. Fabricate of stainless steel.
D. Provide door with continuous hinge at bottom, and either spring tension cam lock or tumbler lock, keyed alike, at top and a refill sight slot in front.

2.6 COMBINATION PAPER TOWEL DISPENSER AND DISPOSAL UNITS

A. Semi-recessed type.
B. Dispensing capacity for 400 sheets of any type of paper toweling.
C. Fabricate of stainless steel.
D. Form face frames, from one piece.
E. Provide each door with continuous stainless steel piano hinge and tumbler lock, keyed alike.
F. Provide removable waste receptacle approximately 40 liter (10.5 gallon) capacity, fabricated of 0.45 mm (0.018-inch) thick stainless steel.

2.7 WASTE RECEPTACLES

A. Semi-recessed type, without doors. Fed. Spec WW-P-541, Type II.
B. Fabricate of stainless steel.
C. Form face frame from one piece.
D. Provide removable waste receptacle of approximately (12 gallon) capacity, fabricated of stainless steel.
E. Waste receptacle key locked in place.

2.8 TOILET TISSUE DISPENSERS

A. Double roll surface mounted type.
B. Mount on continuous backplate.
C. Removable spindle ABS plastic or chrome plated plastic.
D. Wood rollers are not acceptable.

2.9 GRAB BARS

A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.

B. Fabricate of either stainless steel or nylon coated steel, except use only one type throughout the project:
   1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
C. Concealed mount, except grab bars mounted at floor, swing up and on toilet partitions.
D. Bars:
   1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
      a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
   2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
   3. Continuous weld intermediate support to the grab bar.
   4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.
E. Flange for Concealed Mounting:
   1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
   2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.
F. Flange for Exposed Mounting:
   1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
   2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
   3. Where mounted on toilet partitions, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
   4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.
G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.
H. Back Plates:
   1. Minimum 2.65 mm (0.1046 inch) thick metal.

2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.

2.10 SHOWER CURTAIN RODS

A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1 1/4 inch) outside diameter.

B. Flanges, stainless steel rings, 66 mm (2 5/8 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.

2.11 CLOTHES HOOKS-ROBE OR COAT

A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.

B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

2.12 METAL FRAMED MIRRORS

A. Fed. Spec. A-A-3002 metal frame; anodized aluminum or stainless steel, type 302 or 304.

B. Mirror Glass:

1. Minimum 6 mm (1/4 inch) thick.
2. Set mirror in a protective vinyl glazing tape.

C. Frames:

1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.
3. Filler:
   a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
   b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
4. Attached Shelf for Mirrors:
   a. Fabricate shelf of the same material and finish as the mirror frame.

b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.

D. Back Plate:
1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
2. Use set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:
1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

2.13 SOAP DISPENSER

A. Wall mounted, liquid soap dispenser 40 – fl oz (1.2L) capacity.
B. Valve shall operate with one hand, and with less than 5 pounds of force.
C. Complete unit shall not be adversely affected by the liquid soap, aseptic detergent, or hexachlorophene solutions.
D. Concealed, vandal resistant mounting. Hinged top lid provided with special key for unit filling.

2.14 SOAP DISHES

A. Fed. Spec. WW-P-541/8B, Type VI, Holder.
B. Class 1, Surface Mounted:
1. One piece with provisions for exposed fasteners.
2. Fabricate from chromium plated brass approximately 115 by 95 mm (4 1/2 by 3-3/4 inches) overall size with drainage openings at bottom.

2.15 MOP RACKS

A. Minimum 1.0M (40 inches) long with five holders.
B. Clamps:
1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless Steel: AMP 503-No. 4.

2.15 BABY CHANGING STATION

A. Surface Mounted, 18 gauge, type 304 satin stainless steel exterior finish with FDA approved blow molded high-density grey polyethylene with antimicrobial interior. Reinforced full-length steel-on-steel hinge mechanism, with 11-gauge steel mounting plates and mounting hardware.

B. Contoured changing surface 442 sq. in (2852 sq. cm) with nylon safety straps and bag hooks.

C. Concealed pneumatic cylinder and hinge structure.

D. A117.1-2009 Accessible and Usable Buildings and Facilities, ASTM F 2285-04

PART 3 - EXECUTION

3.1 PREPARATION

A. Before starting work notify COR in writing of any conflicts detrimental to installation or operation of units.

B. Verify with the COR the exact location of accessories.

3.2 INSTALLATION

A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry.

C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.

D. Install accessories plumb and level and securely anchor to substrate.

E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.

F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.

G. Align mirrors, dispensers and other accessories even and level, when installed in battery.

H. Install accessories to prevent striking by other moving, items or interference with accessibility.

3.3 CLEANING

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

A. Acrylic glazing: Section 08 80 00, GLAZING.

B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):

D4802-10.....Standard Specification for Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Recessed type with flat trim of size and design shown.

2.2 FABRICATION

A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.

B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.

1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
2. Design doors to open 180 degrees.
3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

A. Finish interior of cabinet body with baked-on semigloss white enamel.

B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.

B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

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SECTION 10 51 26
SOLID PLASTIC LOCKERS

PART 1 GENERAL

1.1 DESCRIPTION

This section specifies solid plastic lockers and locker benches.

1.2 Related Work:

A. Administrative, procedural, and temporary work requirements, Division 01

B. Finish Color: Section 09 60 00, Schedule for Finishes.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, Shop Drawings, Product Data and Samples.

1. Shop Drawings: Include dimensioned layout, elevations, trim, closures, and accessories.
2. Product Data: Manufacturer's descriptive data.
3. Samples: 3 x 3 inch samples.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications: Minimum5years experience in manufacture of solid plastic lockers with products in satisfactory use under similar service conditions.

B. Installer Qualifications: Minimum 5years experience in work of this Section.

1.5 WARRANTIES

A. Provide manufacturer’s 25 year warranty against breakage, corrosion, and delamination under normal conditions.

PART 2 PRODUCTS

2.1 MATERIALS

A. Solid Plastic Panels:

1. Lockers:
   a. High impact, high density polyethylene (HDPE) formed under high pressure into solid plastic components with homogeneous color throughout, with smooth orange peel finish.
   b. Edges machined to accept assembly brackets.
2. Locker benches:
   a. High density polyethylene (HDPE), fabricated from polymer resins compounded under high pressure, forming single thickness panel.
   b. Waterproof and nonabsorbent, with self-lubricating surface, resistant to marks by pens, pencils, markers, and other writing instruments.
3. Recycled content: Minimum 25 percent.

4. Color: As indicated on Section 09 60 00, SCHEDULE FOR FINISHES.

2.2 COMPONENTS - LOCKERS

A. Two Tier Locker 15 inch wide x 15 inch deep x 72 inch high.

B. Locker Doors and Frames: 1/2 inch thick.

C. Sides, Tops, Bottoms, Backs, and Shelves: 3/8 inch thick.

D. Latch: Continuous type, manufactured from HDPE, capable of accepting various locking mechanisms, fastened to entire length of door. ADA compliant

E. Door Hinge: Heavy duty extruded aluminum, full length, assembled onto door and locker front.

F. Assembly Profile: Full height of lockers, PVC plastic, snap fit assembled onto locker sides.

G. Coat Hooks: Two-prong, high impact plastic, mounted to bottom of shelf or divider, one per door opening.

H. Locker Tops: Sloped

2.3 COMPONENTS - LOCKER BENCHES

A. Bench Tops: 1-1/2 inch thick with edges rounded to 1/4 inch radius, 9-1/2 inches wide x 30 inches long.

B. Pedestals: Aluminum, 16 inches high, secured to tops with stainless steel tamper resistant Torx head screws and to floor with lead expansion shields and 2 inch long stainless steel machine bolts.

2.4 FABRICATION

A. Fabricate locker components square and rigid, finish free from scratches and chips.

B. Fabricate locker components for snap-together assembly or slide-together dovetail conections providing solid and secure, anti-racking construction.

C. Fabricate adjacent lockers with common side panel.

D. Fabricate locker units for assembly in maximum of three adjacent lockers.

E. Fabricate locker benches to sizes indicated in single lengths.

PART 3 EXECUTION

3.1 INSTALLATION

A. Install lockers in accordance with manufacturer’s instructions and approved Shop Drawings.

B. Set lockers on prepared locker base.

C. Set plumb, level, rigid, and aligned.

D. Attach lockers to supporting construction with anchors best suited to substrate conditions.

E. Attach locker benches to floor.

3.2 ADJUSTING

A. Adjust doors and latches to operate correctly.

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SECTION 12 24 00
WINDOW SHADES

PART 1 - GENERAL

1.1 DESCRIPTION

Fabric, Roller Shades, vertical blinds and venetian blinds are specified in this section. Window shades shall be furnished complete, including brackets, fittings and hardware.

1.2 RELATED WORK

A. Color of shade fabric: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 QUALITY CONTROL

Manufacturer's Qualification: Window Shade manufacturer shall provide evidence that the manufacture of shades are a major product, and that the window shades have performed satisfactorily on similar installations.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Shade fabric, each type, 600 mm (24 inch) square, including cord and ring, showing color, finish and texture.

C. Manufacturer's literature and data; showing details of construction and hardware for:

Fabric window shades

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

AA-V-00200B.....Venetian Blinds, Shade, Roller, Window, Roller, Slat, Cord, and Accessories 5-Jun-1973 Cancelled

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip (Withdrawn 2014)

B221-13.....Standard Specification for Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

D635-10.....Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position

D648-07.....Standard Test Method for Deflection Temperature of Plastics Under Flexural Load in the Edgewise Position

D1784-11.....Standard Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

PART 2 - PRODUCTS

2.1 MATERIALS

A. Shade Privacy and Light Control: semi-sheer, with view through and semi-opaque.

B. Staples (For Fabric Window Shades): Nonferrous metal or zinc-coated steel.

C. Stainless Steel: ASTM A167

D. Extruded Aluminum: ASTM B221/B221M.

2.2 FASTENINGS

Zinc-coated or cadmium plated metal, aluminum or stainless steel fastenings of proper length and type. Except as otherwise specified, fastenings for use with various structural materials shall be as follows:

Type of Fastening	Structural Material
Tap screw	Metal

2.3 FABRICATION

A. Fabricate fabric shades to fit measurements of finished openings obtained at site.

B. Fabric Window Shades: Rolling type, constructed of shade cloth mounted on rollers. Shade fabric shall have plain sides. Shade dimension shall be taken from Window Jamb to center line of window mullion for edge panels; and within mullion centerlines for inner panels. Separate shades are required for each individual panel within opening. Length of shades shall exceed height of window approximately 300 mm (12 inches) measured from head to sill, in addition to material required to make-up hem and slat.

1. Provide rollers with spindles, nylon bearings, tempered steel springs, and all other related accessories required for positive action. Provide rollers of diameter recommended by shade manufacturer. Staple shade cloth to rollers to prevent wrinkling or folding, and on line parallel to axis of rollers so that shade will

hang plumb. Space staples not over 90 mm (3-1/2 inches) on centers. Use of tacks is prohibited.

2. Soil and Dust Resistance: Shade Fabric shall repel dust, soil, and stain.
3. Ultraviolet Protection: When installed over double-glazed window shades shall filter out at least 75% of the sun's UV rays.
4. Eyelets shall have clear openings large enough to accommodate cords. Edges of eyelets shall not cut into cloth when set.
5. Cords shall be of sufficient length to permit shades to be drawn to bottom of opening with ends looped and held with cord rings. Attach cords to hems through metal eyelets in center of slats in bottom hems.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Fabric Window Shades: Mount window shades on end of face brackets, set on metal gussets, or casing of windows as required. Provide extension face brackets where necessary at mullions

1. Locate rollers in level position as high as practicable at heads of windows to prevent infiltration of light over rollers.
2. Where extension brackets are necessary, on mullions or elsewhere, for alignment of shades, provide metal lugs, and rigidly anchor lugs and brackets.
3. Place brackets and rollers so that shades will not interfere with window and screen hardware.
4. Shade installation methods not specifically described, are subject to approval of COR.

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SECTION 12 32 00
MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies plastic laminate casework as detailed on the drawings, including related components and accessories required to form integral units. Wood casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.

B. Where shown, provide plastic laminate casework items as follows:

1. Base cabinets in Conference Room 262.
2. Cabinets in Break Room 212E, Corridor 217, Corridor 223, and Break Room 320.
3. Check-in/Check-out counters in rooms 235A, 235C, 235D, 235E, 235F, 286, 287A and 287B.
4. Vanity bases in Women 212C, Men 212D, Women 263, Men 264, Women 313 and Men 314.

1.2 RELATED WORK

A. Custom Casework: Section 06 20 00, FINISH CARPENTRY.

B. Color and Finish of Plastic Laminate: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Lavatories and Plumbing in Casework: Section 22 40 00, PLUMBING FIXTURES.

1.3 MANUFACTURER'S QUALIFICATIONS

The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

1.4 SUBMITTALS

A. Submit in accordance with Section `01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

Sinks, trim and fittings.

Locks for doors and drawers

Adhesive cements

C. Samples:

Counter top, plastic laminate, 150 mm (six inch) square

D. Shop Drawings (1/2 full size):

1. All casework, showing details of construction, including materials, hardware and accessories.
2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.
3. Fastenings and method of installation.

E. Mock-Up: Where required for special casework and where four or more similar units are involved, submit a mock-up of a typical unit for approval by COR.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99 (2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip (Withdrawn 2014)A1008/A1008M-13 Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

C1036-11e1.....Standard Specification for Flat Glass

C. Composite Panel Association (CPA):

A208.1-09.....Particleboard

D. U.S. Department of Commerce Product Standards (Prod. Std)/U.S. DEPARTMENT OF COMMERCE (DOC):

DOC/NIST PS1-95.....Construction and Industrial Plywood with Typical APA Trademarks

E. Hardwood, Plywood and Veneer Association (HPVA):

HP-1-09.....American National Standard for Hardwood and Decorative Plywood

F. Architectural Woodwork Institute (AWI):

AWI AWS (2009) Architectural Woodwork Standards G. American Society of Mechanical Engineers (ASME):

A112.18.1/CSA B125.....(2012) Plumbing Fixture Fittings

H. National Electrical Manufacturers Association (NEMA):

ANSI/NEMA LD3-05.....(2005) Standard for High Pressure Decorative Laminates

NEMA LD3.1.....(1995) Performance, Application Fabrication and Installations of High-Pressure Decorative Laminates of High-Pressure Decorative Laminates

PART 2 - PRODUCTS

2.1 PLASTIC LAMINATE:

A. NEMA LD-3.

B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.

C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA, LD3.1 as a minimum.

1. Plastic laminate clad plywood or particle board.
2. Resin impregnated decorative paper thermally fused to particle board.

D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.

E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

2.2 PLYWOOD, SOFTWOOD

Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.

2.3 PARTICLEBOARD

CPA A208.1, Type 1, Grade 1-M-3.

2.4 RUBBER OR VINYL BASE

Straight (for carpet), cove (for resilient floor); 100 mm (4 inch) high, 3 mm (1/8 inch) thick, flexible to conform to irregularities in walls, partitions and floors.

2.5 PLUMBING FIXTURES

ASME A112.18.1, except die-cast zinc-alloy material is not acceptable.

2.6 SOLID WOOD

Wood required for edge banding moldings legs shall be described in Section 09 60 00, SCHEDULE FOR FINISHES.

2.7 SHEET STEEL

ASTM A1008.

2.8 STAINLESS STEEL

ASTM A167, with No. 4 finish.

2.9 HARDWARE

A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company will be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type

service, such as Nurses, Physicians, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.

B. Marking of Locks and Keys:
   1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
   2. The key change number marked on the exposed face of lock, and also stamped on each key.
   3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.

C. Hinged Doors:
   1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
   2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
   3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.

D. Door Catches:
   1. Friction or Magnetic type, fabricated with metal housing.
   2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.

E. Locks:
   1. Cylinder type pin tumbler.
   2. Equip doors and drawers where shown with locks.

F. Drawer and Door Pulls:
   Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.

G. Drawer Slides:
   1. Full extension steel slides with nylon ball-bearing rollers.
   2. Slides shall have positive stop.
   3. Equip drawers with rubber bumpers.

H. Sliding Doors:
   1. Each door shall be supported by two ball bearing bronze or nylon rollers, or sheaves riding on a stainless steel track at top or bottom, and shall be restrained by a nylon or stainless steel guide at the opposite end.

2. Plastic guides are not acceptable.
3. Each door shall have rubber silencers set near top and bottom of each jamb.

I. Shelf Standards (Except For Fixed Shelves):
Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

2.10 FABRICATION

A. Casework shall be of the flush overlay design and, except as otherwise specified, be of premium grade construction and of component thickness in conformance with AWI Quality Standards.

B. Fabricate casework of plastic laminated covered plywood or particleboard as follows:
1. Where shown, doors, drawers, shelves, all semi-concealed surfaces shall be plastic laminated.
2. Sliding doors shall have stops to prohibit bypass and be removable without use of tools.

C. Electrical fixtures, receptacles, wiring and junction boxes required for fixtures and receptacles:
1. Factory installed in casework.
2. For electrical lighting fixtures, see drawings.
3. For electric receptacles and lighting fixtures installed below or adjacent to wall cabinets or above counter tops, see electrical sections or specifications.
4. Install wiring in built-in raceways and terminate at junction box mounted on rear of cabinet and counter.
5. For final hook-up at junction box see electrical sections of specifications.

D. Provide 18 gage sheet steel sloping tops for casework where shown. Fasten sloping tops with oval-head screws inserted from interior. Exposed ends of sloping tops shall have flush closures fastened as recommended by manufacturer.

E. Base:
1. Provide rubber or vinyl base with close, flush joints; set with adhesive.
2. Remove adhesive from exposed surfaces.
3. Install base at floor line after casework has been accurately leveled.
4. Rub base to glossy finish.

F. Countertops:

1. Countertops, splashbacks and reagent type shelves shall be plastic laminate factory glued to either a plywood (PS1), or particleboard (CPA A208.1) core.
2. Countertops shall be 19 mm (3/4 inch) thick.
3. Splashbacks and reagent type shelves shall be finished 19 mm (3/4 inch) thick and be secured to countertops with concealed metal fastenings and with contact surfaces set in waterproof adhesive.
4. Provide cut-outs for plumbing trim where shown.
5. Cover exposed edges of countertops, splashbacks and reagent type shelves with plastic.

G. Sink bowls:
1. 18 gage stainless steel, of size and design shown.
2. All interior corners of bowls shall be formed to manufacturer's standard radii.
3. Sinks shall have rims with flanged edges overlapping tops to provide tight joints.
4. Secure sink bowls with concealed fastenings.
5. For service lines from service fixtures, see other sections of specifications.

H. Provide the following plumbing trim and fittings:
1. Faucets: ASME A112.18.1 Type I, compression type, countertop mounted, chromium plated brass, having two valves and with swing-spout and gooseneck spout as shown, elevated to clear handles.
2. Fittings shall have an elongated escutcheon for spout and handles, replaceable valve seats and four arm or lever style indexed chromium plated brass or stainless steel handles; handles either with or without hood.

I. Faucets:
1. ASME A112.18.1 Type I, compression type, splashback mounted, chromium plated brass, having two valves and with swing-spout and gooseneck spout as indicated.
2. Fittings shall have exposed body union inlets and adjustable flanges.
3. Valves shall have indexed chromium plated brass or stainless steel lever handles and replaceable valves seats; handles either with or without hood.

J. Drain:
1. Cast or wrought brass or stainless steel with flat strainer.
2. Surfaces of drains exposed from above shall have a chromium plated finish.

K. Traps: Cast brass.

L. Spray Hose:
   1. Hose shall drop below counter top when not in use and be of sufficient length to reach the entire length of the countertop.
   2. Concealed trim may be rough brass.

M. Support Members for Tops of Tables:
   1. Construct as detailed.
   2. Provide miscellaneous steel members and anchor as shown.

N. Legs For Counters:
   1. Fabricate legs for counters of 1.6 mm (0.0635 inch) thick, 38 mm (1-1/2 inch) square tubular stainless steel where shown.
   2. Secure legs to counter tops and provide legs at bottom with shoes not less than 25 mm (one inch) in height.
   3. Fabricate shoes of either stainless steel, aluminum or chromium plated brass.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.

B. The installation shall be complete including all trim and hardware. Leave the casework clean and free from defects.

3.2 FASTENINGS

A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.

B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

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SECTION 12 35 70.21
MEDICATION CABINET

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers Medication Cabinet consisting of a stainless steel cabinet equipped with a self-contained refrigerator, sink and fixtures and other facilities for the storage of medicines and drugs.

1.2 RELATED WORK

A. For electrical connections and available voltages see electrical sections of the specifications and the drawings.

B. For plumbing connections see the plumbing sections of the specifications and the drawings.

1.3 MANUFACTURER'S QUALIFICATIONS

Medication cabinet shall be product of manufacturers regularly engaged in manufacturing cabinets of type specified.

1.4 ELECTRICAL STANDARDS

A. Cabinet shall have been tested for conformance with NFPA Pamphlet No. 70.

B. Body of cabinet shall have an Underwriters Laboratories, Inc., label as evidence that the NFPA requirements have been met.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:

B. Shop Drawings: Medication cabinet, showing design, materials, construction and installation.

C. Manufacturers' Certificates: Certificate signed by manufacturer that servicing of component parts can be made from the front of the cabinet.

1.6 EQUIPMENT MANUAL

The supplier shall furnish with each cabinet two copies of the manufacturers' equipment manual containing installation, operation and maintenance instructions, parts list showing part number and source of supply and electrical data and connection diagrams for all utilities.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

AA-R-2llH.....Refrigerators, Mechanical, Household (Electrical Self-contained)

C. American Society for Testing and Materials (ASTM):
A167-99 (2009).....Standard Specification for Stainless and Heat-resisting Chromium-Nickel Steel Plate, Sheet and Strip (Withdrawn 2014)
A480/A480M-14b.....Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip
D4802-10.....Standard Specification for Poly (Methyl Methacrylate) Acrylic Plastic Sheet

D. American Society of Mechanical Engineers (ASME):
A112.18.1/CSA B125.....(2012) Plumbing Fixture Fittings

E. National Fire Protection Association (NFPA):
70.....(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013) National Electrical Code

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167

B. Acrylic Plastic: ASTM D4802.

C. Plumbing Fixtures: ASME A112 Series, except die-cast zinc alloy is not acceptable.

2.2 FABRICATION

A. The medication cabinet shall be of the following sizes as specified:
Size l, width: 900 mm (36 inch)
Size 2, width: 1200 mm (48 inch)
1. Depth: Not more than 750 mm (25 inches).
2. Height: Not more than 2400 (80 inches) excluding sloping top.

B. General Requirements: The cabinet shall be open mounted and provided with refrigerator, countertop with sink, shelves, narcotics locker, doors, drawers, storage compartment and accessories as shown.

C. Cabinet Fabrication:
1. The cabinet shall be either single unit or sectional fabrication, constructed of steel angles or formed sheet metal panels and structural members welded into a unitized assembly.
2. Enclose open mounted cabinets on the sides with stainless steel panels 1 mm (0.0359 inch) thick. Enclose backs and concealed sides with either stainless steel or aluminized steel, 1 mm (0.0359 inch) thick.
3. Recess the base of the cabinet on the front to provide not less than a 75 mm (3 inch) toe space.

4. Provide sloping top fabricated from 1 mm (0.0359 inch) thick stainless steel.

D. Refrigerator: Provide size l cabinet with a 0.07 cu m (2.5 cfm) refrigerator and sized 2 with a 1.0 cu m (3.5 cfm). refrigerator self-defrosting type meeting the fabrication and performance requirements of Fed. Spec. AA-R-2ll, except that it shall not be equipped with an ice-making compartment.

1. Provide the refrigerator with either an adjustable shelf or not less than two perforated stainless steel pans and provide either stainless steel or 19 mm (3/4 inch) clear plastic hinged or sliding doors equipped with magnetic catches.
2. Provide refrigerator with air cooled condensing unit.
3. Provide refrigerator with a temperature control switch to control the temperature within the range of 2° C to 8° C (36° F to 46° F). Equip refrigerator with a thermometer that is accurate within 5% of the actual temperature.

E. Countertop: Provide cabinet with a full width countertop having an inverted "V" curbing at the front edge and integral back splash fabricated from 1.2 mm (0.0478 inch) thick stainless steel.

F. Sink: Form sink integral with countertop to the following dimensions:

Width:.....Not less than 200 mm (8 inches), not more than 250 mm 10 inches).

Length:.....Not less than 225 mm (9 inches), not more than 325 mm (13 inches).

Depth:.....Not less than 150 mm (6 inches), not more than 200 mm (8 inches).

G. Plumbing Fittings and Trim:

1. Faucets, ASME A112.18.1, compression type, countertop mounted, chromium plated brass, having two valves and with swing-spout and gooseneck spout as shown, elevated to clear handles. Fittings shall have an elongated escutcheon for spout and handles, replaceable valve seats and four arm or lever style indexed chromium plated handles; handles either with or without hood.
2. Drain, ASME A112.18.1, either cast or wrought brass or stainless steel, with flat strainer, except for Cabinet Type lB provided with a cup strainer. Surfaces of brass drains exposed from above shall have a chromium plated finish.
3. Trap, ASME A112.18.1, cast brass.

H. Shelves: In the upper section of the cabinet, provide at least two removable adjustable shelves, as shown, fabricated from not less than

1.2 mm (0.0478 inch) thick stainless steel and having a front to back dimension of 175 mm to 250 mm (7 to l0 inches).

I. Narcotics Locker: Provide a narcotics locker with an adjustable or tiered shelf in the upper section of the cabinet, fabricated from not less than 1.2 mm (0.0478 inch) thick stainless steel.
   1. Illuminate interior of the locker. Provide at least one warning light on front of the cabinet that shall remain lit until the locker is secured.
   2. Furnish locker doors with tamperproof wardrobe type locks. One door locker shall be equipped with two locks that are individually keyed. Only one key to the single door unit shall fit other locking cabinet facilities. Provide two door lockers with one lock on each door. The locks shall be individually keyed and only the outer door key shall fit other locking cabinet facilities.

J. Doors: Provide upper section of the cabinet with hinged doors equipped with wardrobe or cylindrical type locks. Key locks as specified for locker doors.
   1. Fabricate frames for hinged doors, when furnished, from stainless steel and use 6 mm (l/4 inch) thick laminated glass for glazing.

K. Storage Compartment: Provide at least one storage compartment in the lower section of the cabinet. Compartment shall have one adjustable, removable, stainless steel shelf and either hinged or sliding stainless steel doors.

L. Provide cabinet with the following accessories:
   1. Paper cup dispenser, designed to hold 200 g (7 ounce) cups
   2. Paper towel dispenser
   3. 24 card plastic medicine card rack

PART 3 - EXECUTION

3.1 FASTENINGS AND ANCHORAGE

A. Fastenings and anchorage for securing medication cabinet, except as otherwise specified, to adjoining construction shall be by toggle or expansion bolts, approximately 6 mm (l/4 inch) in diameter or other appropriate size and type of fastenings as required for each specific type of installation. Space fastenings approximately 600 mm (24 inches) on center.

B. Where type, size or spacing of fastening is not shown or specified, submit shop drawings for approval showing proposed fastenings and method of installation.

C. The cabinets shall not be anchored to wood ground strips.

D. Fastenings and anchorage for cabinets to metal stud partitions shall be as detailed on the drawings.

3.2 CLOSURES

A. Close openings larger than 6 mm (l/4 inch) wide between cabinets and adjacent walls, and where shown, with either l8 gage flat steel closure strips, scribed to required contours or 20 gage machined formed fillers with returns and secured with sheet metal screws to tubular or channel members of units or with bolts where exposed on inside.

B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide flat steel filler plates. Filler plates more than 150 mm (six inches) in width shall in addition, be secured to top edge and fastened by screws to a continuous 25 mm by 25 mm (one inch by one inch), l4 gage steel angle secured to ceiling with toggle bolts.

C. Paint closure strips and fillers (except stainless steel fillers) same color as adjoining walls.

3.3 INSPECTION

A. Upon completion of the installation, the manufacturer shall examine the anchorage, check the operation of the equipment and the hardware, and examine the finish for damage.

B. Manufacturer shall report in writing that the installation is satisfactory and shall include information concerning minor adjustments and minor repairs which may be required for final acceptance by the COR.

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SECTION 12 36 61
SIMULATED STONE COUNTERTOPS

PART 1 — GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the contract, including general and supplementary conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following horizontal and trim simulated stone product types:

1. Countertops with sinks
2. Lavatory tops with undermount bowls
3. Lavatory tops with integral bowls
4. Reception areas/nurses stations
5. Vanity tops
6. Tabletops
7. Windowsills

B. Related Sections include the following:

1. Division 6 Section "Rough Carpentry" for Blocking.
2. Division 10 Section "Toilet Partitions."
3. Division 15 Section "Plumbing Fixtures."
4. Division 16 Section "Wiring Devices."

1.3 DEFINITION

A. Simulated Stone is defined as nonporous, homogeneous material maintaining the same composition throughout the part with a composition of acrylic polymer, aluminum trihydrate filler and pigment.

1.4 SUBMITTALS

A. Product data:

1. For each type of product indicated.

B. Shop drawings:

1. Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices and other components.

a. Show full-size details, edge details, thermoforming requirements, attachments, etc.

b. Show locations and sizes of furring, blocking, including concealed blocking and reinforcement specified in other Sections.

c. Show locations and sizes of cutouts and holes for plumbing fixtures, faucets, soap dispensers, waste receptacle and other items installed in solid surface.

C. Product data:

1. Indicate product description, fabrication information and compliance with specified performance requirements.

D. Maintenance data:

1. Submit manufacturer’s care and maintenance data, including repair and cleaning instructions.

a. Maintenance kit for finishes shall be submitted.

2. Include in project closeout documents.

1.5 QUALITY ASSURANCE

A. Qualifications:

1. Shop that employs skilled workers who custom fabricate products similar to those required for this project and whose products have a record of successful in-service performance.

B. Fabricator/installer qualifications:

1. Work of this section shall be by a certified fabricator/installer, certified in writing by the manufacturer.

C. Applicable standards:

1. Standards of the following, as referenced herein:

a. American National Standards Institute (ANSI)

b. American Society for Testing and Materials (ASTM)

c. National Electrical Manufacturers Association (NEMA)

d. NSF International

2. Fire test response characteristics:

a. Provide with the following Class A (Class I) surface burning characteristics as determined by testing identical products per UL 723 (ASTM E84) or another testing and inspecting agency acceptable to authorities having jurisdiction:

1) Flame Spread Index: 25 or less.

2) Smoke Developed Index: 450 or less.

D. Coordination drawings:

1. Shall be prepared indicating:

a. Plumbing work.

b. Electrical work.

c. Miscellaneous steel for the general work.

d. Indicate location of all walls (rated and non-rated), locking locations and recessed wall items, etc.

2. Content:

a. Project-specific information, drawn accurately to scale.

b. Do not base coordination drawings on reproductions of the contract documents or standard printed data.

c. Indicate dimensions shown on the contract drawings and make specific note of dimensions that appear to be in conflict with submitted equipment and minimum clearance requirements.

d. Provide alternate sketches to designer for resolution of such conflicts.

1) Minor dimension changes and difficult installations will not be considered changes to the contract.

E. Drawings shall:

1. Be produced in 1/2-inch scale for all fabricated items.

F. Drawings must be complete and submitted within 60 days after award of contract for record only.

1. No review or approval will be forthcoming.

2. Coordination drawings are required for the benefit of contractor's fabricators/installers as an aid to coordination of their work so as to eliminate or reduce conflicts that may arise during the installation of their work.

G. Job mock-up:

1. Prior to fabrication of architectural millwork, erect sample unit to further verify selections made under sample submittals and to demonstrate the quality of materials and execution.

2. Build the mock-up to comply with the contract documents and install in a location as directed by the COR.

3. Notify the COR two weeks in advance of the date of when the mock-up will be delivered.

4. Should mock-up not be approved, re-fabricate and reinstall until approval is secured.

   a. Remove rejected units from project site.

5. After approval, the mock-up may become a part of the project.

6. This mock-up, once approved, shall serve as a standard for judging quality of all completed units of work.

1.6 DELIVERY, STORAGE AND HANDLING

A. Deliver no components to project site until areas are ready for installation.

B. Store components indoors prior to installation.

C. Handle materials to prevent damage to finished surfaces.

1. Provide protective coverings to prevent physical damage or staining following installation for duration of project.

1.7 WARRANTY

A. Provide manufacturer's warranty against defects in materials.

1. Warranty shall provide material and labor to repair or replace defective materials.

2. Damage caused by physical or chemical abuse or damage from excessive heat will not be warranted.

PART 2 – PRODUCTS

2.1 MATERIALS

A. Solid polymer components

1. Cast, nonporous, filled polymer, not coated, laminated or of composite construction with through body colors meeting ANSI Z124.3 or ANSI Z124.6, having minimum physical and performance properties specified.

2. Superficial damage to a depth of 0.010 inch (.25 mm) shall be repairable by sanding and/or polishing.

B. Thickness:

1. 1/2 inch

C. Edge treatment:

1. Double Round

D. Backsplash:

1. Applied.

2. Coved.

E. Sidesplash:

1. Applied.

2. Coved.

F. Performance characteristics:

Property	**Typical Result**	**Test**
Tensile Strength	6,000 psi	ASTM D 638
Tensile Modulus	1.5×10^{-6} psi	ASTM D 638
Tensile Elongation	0.4% min.	ASTM D 638
Flexural Strength	10,000 psi	ASTM D 790
Flexural Modulus	1.2×10^{-6} psi	ASTM D 790
Hardness	>85	Rockwell "M" Scale ASTM D 785

	56	Barcol Impressor ASTM D 2583
Thermal Expansion	3.02 x 10^{-5} in./in./°C (1.80 x 10^{-5} in./in./°F)	ASTM D 696
Gloss (60° Gardner)	5–75 (matte—highly polished)	ANSI Z124
Light Resistance	(Xenon Arc) No effect	NEMA LD 3-2000 Method 3.3
Wear and Cleanability	Passes	ANSI Z124.3 & Z124.6
Stain Resistance: Sheets	Passes	ANSI Z124.3 & Z124.6
Fungus & Bacteria Resistance	Does not support microbial growth	ASTM G21&G22
Boiling Water Resistance	No visible change	NEMA LD 3-2000 Method 3.5
High Temperature Resistance	No change	NEMA LD 3-2000 Method 3.6
Izod Impact (Notched Specimen)	0.28 ft.-lbs./in. of notch	ASTM D 256 (Method A)
Ball Impact Resistance: Sheets	No fracture—1⁄2 lb. ball: 1⁄4" slab—36" drop 1⁄2" slab—144" drop	NEMA LD 3-2000 Method 3.8
Weatherability	ΔE^*_{94}<5 in 1,000 hrs.	ASTM G 155
Specific Gravity †	1.7	
Water Absorption	Long-term 0.4% (3⁄4") 0.6% (1⁄2") 0.8% (1⁄4")	ASTM D 570
Toxicity	99 (solid colors) 66 (patterned colors)	Pittsburgh Protocol Test ("LC50"Test)

Flammability	All colors (Class I and Class A)	ASTM E 84, NFPA 255 & UL 723
Flame Spread Index	<25	
Smoke Developed Index	<25	

† Approximate weight per square foot: 1⁄4" (6 mm) 2.2 lbs., 1⁄2" (12.3 mm) 4.4 lbs.

Shapes meet or exceed the ANSI Z124.3 and ANSI Z124.6 standards for plastic sinks and lavatories.

NEMA results based on the NEMA LD 3-2000

2.3 ACCESSORIES

A. Joint adhesive:

1. Manufacturer’s standard one- or two-part adhesive kit to create inconspicuous, nonporous joints.

B. Sealant:

1. Manufacturer’s standard mildew-resistant, FDA-compliant, NSF 51-compliant (food zone — any type), UL-listed silicone sealant in colors matching components.

C. Sink/lavatory mounting hardware:

1. Manufacturer’s standard bowl clips, panel inserts and fasteners for attachment of undermount sinks/lavatories.

D. Conductive tape:

1. Manufacturer’s standard aluminum foil tape, with required thickness, for use with cutouts near heat sources.

E. Insulating felt tape:

1. Manufacturer’s standard for use with conductive tape in insulating solid surface material from adjacent heat source.

2.4 FACTORY FABRICATION

A. Shop assembly

1. Fabricate components to greatest extent practical to sizes and shapes indicated, in accordance with approved shop drawings and manufacturer's printed instructions and technical bulletins.

2. Form joints between components using manufacturer's standard joint adhesive without conspicuous joints.

   a. Reinforce with strip of solid polymer material, 2" wide.

3. Provide factory cutouts for plumbing fittings and bath accessories as indicated on the drawings.

4. Rout and finish component edges with clean, sharp returns.

   a. Rout cutouts, radii and contours to template.

   b. Smooth edges.

   c. Repair or reject defective and inaccurate work.

2.5 FINISHES

A. As described in Section 09 60 00 SCHEDULE FOR FINISHES.

PART 3 – EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with fabricator present for compliance with requirements for installation tolerances and other conditions affecting performance of work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install components plumb, level and rigid, scribed to adjacent finishes, in accordance with approved shop drawings and product data.

1. Provide product in the largest pieces available.

2. Form field joints using manufacturer's recommended adhesive, with joints inconspicuous in finished work.

   a. Exposed joints/seams shall not be allowed.

3. Reinforce field joints with solid surface strips extending a minimum of 1 inch on either side of the seam with the strip being the same thickness as the top.
4. Cut and finish component edges with clean, sharp returns.
5. Rout radii and contours to template.
6. Anchor securely to base cabinets or other supports.
7. Align adjacent countertops and form seams to comply with manufacturer's written recommendations using adhesive in color to match countertop.
8. Carefully dress joints smooth, remove surface scratches and clean entire surface.
9. Install countertops with no more than 1/8-inch (3 mm) sag, bow or other variation from a straight line.

B. Coved backsplashes and applied sidesplashes:

1. Install applied sidesplashes using manufacturer's standard color-matched silicone sealant.
2. Adhere applied sidesplashes to countertops using manufacturer's standard color-matched silicone sealant.

C. Coved backsplashes and sidesplashes:

1. Provide coved backsplashes and sidesplashes at all walls and adjacent millwork.
2. Fabricate radius cove at intersection of counters with backsplashes to dimensions shown on the drawings.
3. Adhere to countertops using manufacturer's standard color-matched Joint Adhesive.

3.3 REPAIR

A. Repair or replace damaged work which cannot be repaired to COR's.

3.4 CLEANING AND PROTECTION

A. Keep components clean during installation.

B. Remove adhesives, sealants and other stains.

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SECTION 13 05 41
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 – GENERAL

1.1 DESCRIPTION:

A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.

B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013,http://www.cfm.va.gov/til/etc/seismic.pdf.

C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:

1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

1.2 RELATED WORK:

A. Section No. 04 20 00: Unit Masonry

B. Section No. 05 50 00: Metal Fabrications

C. Section No. 09 22 16: Non-Structural Metal Framing

D. Section No. 09 51 00: Acoustical Ceilings

E. Division 21 Fire Suppression

F. Division 22 Plumbing

G. Division 23 Heart, Ventilating and Air Conditioning

H. Division 26 Electrical

1.3 QUALITY CONTROL:

A. Shop-Drawing Preparation:

1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the COR.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

1.4 SUBMITTALS:

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.

2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
3. Pipe contents.
4. Structural framing.
5. Location of all gravity load pipe supports and spacing requirements.
6. Numerical value of gravity load reactions.
7. Location of all seismic bracing.
8. Numerical value of applied seismic brace loads.
9. Type of connection (Vertical support, vertical support with seismic brace etc.).
10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.

C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
3. Maximum spacing of hangers and bracing.
4. Seal of registered structural engineer responsible for design.

D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.

E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

1.5 APPLICABLE PUBLICATIONS:

A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):
355.2-07.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary

C. American Institute of Steel Construction (AISC):
Load and Resistance Factor Design, Volume 1, Second Edition

D. American Society for Testing and Materials (ASTM):
A36/A36M-12.....Standard Specification for Carbon Structural Steel

A53/A53M-12.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A307-10.....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.

A325-10e1.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A325M-13.....Standard Specification for Structural Bolts, Steel, Heat Treated 830 MPa Minimum Tensile Strength [Metric]

A490-12.....Standard Specification for Structural Bolts, Alloy Steel, Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

A490M-12.....Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]

A500/A500M-13.....Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

A501-07.....Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

A615/A615M-14.....Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

A992/A992M-11.....Standard Specification for Structural Steel Shapes

A996/A996M-14.....Standard Specification for Rail-Steel and Axel-Steel Deformed Bars for Concrete Reinforcement

E488-10.....Standard Test Methods for Strength of Anchors in Concrete Element

E. American Society of Civil Engineers (ASCE 7) Latest Edition.

F. International Building Code (IBC) Latest Edition

G. VA Seismic Design Requirements, H-18-8, August 2013

H. National Uniform Seismic Installation Guidelines (NUSIG)

I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems, 1998 Edition and Addendum

1.6 REGULATORY REQUIREMENT:

A. IBC Latest Edition.

B. Exceptions: The seismic restraint of the following items may be omitted:

1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
3. Gas and medical piping less than 2 ½ inches inside diameter.
4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

PART 2 – PRODUCTS

2.1 STEEL:

A. Structural Steel: ASTM A36.
B. Structural Tubing: ASTM A500, Grade B.
C. Structural Tubing: ASTM A501.
D. Steel Pipe: ASTM A53/A53M, Grade B.
E. Bolts & Nuts: ASTM A307.

PART 3 – EXECUTION

3.1 CONSTRUCTION, GENERAL:

A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
C. Construct seismic restraints and anchorage to allow for thermal expansion.
D. Testing Before Final Inspection:
   1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.

2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

3.2 EQUIPMENT RESTRAINT AND BRACING:

A. See drawings for equipment to be restrained or braced.

3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS

A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).

B. Brace duct and breeching branches with a minimum of 1 brace per branch.

D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.

E. Seismic Restraint of Piping:

1. Design criteria:

a. Piping resiliently supported: Restrain to support 120 -percent of the weight of the systems and components and contents.

b. Piping not resiliently supported: Restrain to support 60 -percent of the weight of the system components and contents.

2. Provide seismic restraints according to one of the following options:

F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

3.4 PARTITIONS

A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.

B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

3.5 CEILINGS AND LIGHTING FIXTURES

A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.

B. Independently support and laterally brace all lighting fixtures.

3.6 FACADES AND GLAZING

A. Tie brick veneers to a separate wall that is independent of the steel frame as shown on construction drawings to ensure strength against applicable seismic forces at the project location.

B. Install attachments to structure for all façade materials as shown on construction drawings to ensure strength against applicable seismic forces at the project location.

3.7 STORAGE RACKS, CABINETS, AND BOOKCASES

A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.

B. Anchor medical supply cabinets to the floor or walls and equip them with properly engaged, lockable latches.

C. Anchor filing cabinets that are more than 2 drawers high to the floor or walls, and equip all drawers with properly engaged, lockable latches.

D. Anchor bookcases that are more than 30 inches high to the floor or walls, and equip any doors with properly engaged, lockable latches.

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SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Concrete and Grout: Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Building Components for Attachment of Hangers: Section 05 36 00, COMPOSITE METAL DECKING.

E. Section 05 50 00, METAL FABRICATIONS.

F. Section 07 84 00, FIRESTOPPING.

G. Section 07 92 00, JOINT SEALANTS.

H. Section 09 91 00, PAINTING.

I. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

6. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

C. Guaranty: In GENERAL CONDITIONS.

D. Supports for sprinkler piping shall be in conformance with NFPA 13.

E. Supports for standpipe shall be in conformance with NFPA 14.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Equipment and materials identification.
2. Fire-stopping materials.
3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
4. Wall, floor, and ceiling plates.

C. Coordination Drawings: Provide detailed layout drawings of all piping systems. Provide details of the following.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

D. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
A36/A36M-2001.....Carbon Structural Steel
A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)
E84-2003.....Standard Test Method for Burning Characteristics of Building Materials
E119-2000.....Standard Test Method for Fire Tests of Building Construction and Materials

C. National Fire Protection Association (NFPA):
90A-2012.....Installation of Air Conditioning and Ventilating Systems
101-2012.....Life Safety Code

PART 2 - PRODUCTS

2.1 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.2 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve

function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.3 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.4 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.5 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of COR.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.6 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the COR.

D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.7 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and

utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Protection and Cleaning:
   1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
   2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.

C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

E. Work in Existing Building:
   1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
   2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
   3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval,

carefully cut opening through construction no larger than absolutely necessary for the required installation.

F. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.

G. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

H. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.3 LUBRICATION

Field check and lubricate equipment requiring lubrication prior to initial operation.

3.4 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.5 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.6 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 21 08 00

COMMISSIONING OF FIRE SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the Contractor will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 21 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 21, is required in cooperation with the VA and the Commissioning Agent.

B. The Fire Suppression systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and

approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the building fire suppression systems will require inspection of individual elements of the fire suppression construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL

REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 9100. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

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SECTION 21 12 00
FIRE-SUPPRESSION STANDPIPES

PART 1 - GENERAL

1.1 DESCRIPTION

Fire-suppression wet standpipes.

1.2 SCOPE OF WORK

A. Design, installation and testing shall be in accordance with NFPA 14 except for specified exceptions.

B. Modification and expansion of the existing standpipe system as indicated on the drawings and as further required by these specifications.

C. Painting of exposed piping and supports to match surrounding background in stairways and red in unfinished areas.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.

C. Section 08 31 13, ACCESS DOORS AND FRAMES: for access panels for plaster or gypsum finishes.

D. Section 09 91 00, PAINTING.

E. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.

F. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION for general mechanical requirements and items, which are common to more than one section.

1.4 QUALITY ASSURANCE

A. Designer's Qualifications: Design work and shop drawings shall be prepared by a licensed engineer practicing in the field of Fire Protection Engineering.

B. Installer Reliability: The installer shall possess a valid State of Virginia contractor's license. The installer shall provide documentation of having successfully completed three projects of similar size and scope.

C. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.

D. Testing: Materials and Testing Certificate as per NFPA 14. Provide certificates for all parts of the system.

1.5 DESIGN CRITERIA

A. The design, materials, equipment, installation, and testing of the system shall be in accordance with NFPA 14 the latest edition.

B. For hydraulic calculations, calculated demand shall not fall less than 10 percent below the water supply curve.

C. Water Supply: Base water supply on a fire pumper truck being able to provide 3785 l/m (1000 gpm) at 1035 kPa (150 psig) and 2650 l/m (700 gpm) at 1380 kPa (200 psig) at the fire department connection.

D. Size standpipes to provide 690 kPa (100 psig) at the most remote connections.

1.6 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:

1. Certificates:
   a. Designer’s and Installer’s qualifications and documentation of previous work.
   b. Materials and Testing certificates as specified.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 14. Include a site plan showing the fire hydrant nearest the fire department connection.
3. Manufacturers Literature and Data Sheets: All pertinent literature and data for the materials and equipment proposed for the project. Include listing information and installation instructions in data sheets. Clearly identify the item to be used.
   a. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
4. Calculation Sheets: Submit hydraulic calculations in accordance with NFPA 14.

5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submittals shall include, but not be limited to, the following:
   a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment. One copy of final CADD drawing files shall be provided on diskettes that are compatible with the VAMC CADD system.
   b. Four sets of complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.
   c. Certificates shall document all parts of the installation.
      1. Designer’s and Installer’s qualifications and documentation of previous work.
      2. Materials and Testing certificates as specified.
   d. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.

1.7 APPLICABLE PUIBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):
B16.3-99.....Malleable Iron Threaded Fittings

C. Factory Mutual Engineering Corporation (FM):
Approval Guide – 2014

C. National Fire Protection Association (NFPA):
14-2013.....Installation of Standpipe, Private Hydrant and Hose Systems
101-2012.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)
170-2012.....Fire Safety Symbols

D. Underwriters Laboratories, Inc. (UL):
   Fire Protection Equipment Directory - 2014
E. International Building Code - 2012

PART 2 PRODUCTS

2.1 GENERAL

All devises and equipment shall be Underwriters Laboratories listed for their intended purpose.

2.2 PIPING & FITTINGS

A. Shall be in accordance with NFPA 14. Black steel, schedule 10 minimum.
B. Threaded or flanged fittings shall be ANSI B 16.3 cast iron, class 125 minimum. Threaded fitting are not permitted on pipe with wall thickness less than Schedule 40.
C. Clamp-on fittings with rubber gaskets shall be listed for the piping application.
D. Plain end pipe, fittings with locking lugs or shear bolts are not permitted. Use nonferrous piping in MRI Scanning Rooms.

2.3 VALVES

A. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
B. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).
C. Listed Indicating Valves:
   1. Gate: OS&Y, 1200kPa (175 psig) WOG.
   2. Butterfly: Gear operated, indicating type, 1200 kPa (175 psig) WOG.
D. Check Valves: Swing type, rubber faced or wafer type spring loaded butterfly check valve, 1200 kPa (175 psig) WOG.
E. Drain Valves: Threaded bronze angle, globe, ball or butterfly, 1000 kPa (150 psig.) WOG equipped with reducer and hose connection with cap or connected to a drain line.
F. Standpipe Hose Valves: 65 mm (2-1/2 inch) screwed, brass hose angle valve, male hose threads same as local fire protection service, 65 mm (2-1/2 inch) by 40 mm (1-1/2 inch) reducer, and with permanently attached polished brass cap and chain.
G. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

2.4 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

A Provide for all new and existing sectional valves, riser control valves, drain valves and alarm devises. The signs shall be in accordance with NFPA 14 and attached securely to each item.

B Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.5 STANDPIPE HOSE VALVE CABINETS

White glossy polyester coated 1 mm (20 gauge) steel box, 1 mm (20 gauge) tubular steel door and 1.3 mm (18 gauge) frame with continuous steel hinge with brass pin, welded and ground smooth steel corner seams, recess type, 600 mm by 600 mm by 250 mm deep (24-inches by 24-inches by 10-inches deep). Finish door and frame with white prime polyester coating.

2.6 VALVE SUPERVISORY SWITCHES:

A. Provide each indicating standpipe and control valve with adequate means for mounting a valve supervisory switch.

B. Mount switch so as not to interfere with normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem is moved no more than one fifth of the distance from its normal position.

C. The mechanism shall be contained in a weatherproof die cast aluminum housing, which shall provide a 20 mm (3/4 in.) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.

D. Switch housing to be finished in red baked enamel.

E. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

F. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

G. All conduit and wiring connected thereto shall be provided in Section 28 31 00, FIRE DETECTION AND ALARM.

2.7 GAUGES

Provide gauges as required by NFPA 14.

2.8 PIPE HANGERS AND SUPPORTS

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 14. System piping shall be substantially supported to the building structure. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers

or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.9 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing though walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.

C. Face fire department connections in valve cabinets outward in a manner which prevents crimping of the hose.

D. Welding: Conform to the requirements and recommendations of NFPA 14.

E. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 14.

F. Valve Supervisory Switches: Provide supervisory switches for standpipe control valves. Do not provide standpipe hose valves and test and drain valves with supervisory switches. Do not provide valve supervisory switches on standpipe hose valves, test or drain valves. See Section 28 31 00, FIRE DETECTION AND ALARM for connections.

G. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.

H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

I. Provide pressure gauge at each water flow alarm switch location, at the top of each standpipe, and at each main drain connection.

J. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).

K. Penetrations: Sleeve or core drill concrete and masonry. Provide clearance between pipe and openings as required by NFPA 14. Seal penetrations and clearances in fire rated wall and floor assemblies with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

L. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.

M. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one (1) week prior to the planned interruption. Any interruption shall be limited to 4 hours for final connections or repairs.

N. Welding: All welding shall conform to the requirements and recommendations of NFPA 14 latest editions.

3.2 INSPECTION AND TEST

A. Flushing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed.

B. Hydrostatic Testing: Hydrostatically test the system including the fire department connections, as specified in NFPA 14, NFPA-25 and NFPA 13 latest edition, in the presence of the Authority Having Jurisdiction or his designated representative.

C. Final Inspection and Testing: Test the system in accordance with NFPA 14, NFPA 25 and NFPA 13 latest editions after all necessary corrections have been accomplished. Advise the Authority Having Jurisdiction who will then schedule the final inspection and test. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct any deficiencies found and retest the system. Include the operation of all features of the systems under normal conditions in the test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

3.4 WARRANTY

A. All work performed and materials and equipment furnished under this contract shall be free from defects for a period of one year from date of acceptance by the government.

B. All new piping and equipment incorporated into the new system shall be hydrostatically tested and warranted as new.

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SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SCOPE OF WORK

A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.

B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, for all portions of Building.

C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.

C. Section 09 91 00, PAINTING.

D. Section 21 12 00, FIRE-SUPPRESSION STANDPIPES.

E. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.

F. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

1.3 QUALITY ASSURANCE

A. Installer Reliability: The installer shall possess a valid State of Virginia fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.

C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or

binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:

1. Qualifications:
   a. Provide a copy of the installing contractors fire sprinkler and state contractors license.
   b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.
3. Manufacturers Data Sheets:
   a. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submittals shall include, but not be limited to, the following:
   a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
   b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.
   c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.

d. Certificates shall document all parts of the installation.
e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.

D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.

1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:

   a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
   b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, Repair Shops.
   c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
   d. Request clarification from the Government for any hazard classification not identified.
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Base water supply on a flow test of:
   a. Location Hydrant # 32 & 33b. Static pressure: 379.2 kPa (55 psi)
   c. Residual pressure: 241.3 kPa (35 psi)
   d. Flow: 47.3 L/s (750 gpm)
5. Zoning:
   a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge.

b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.

1.4 APPLICABLE PUIBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
13-2013.....Installation of Sprinkler Systems
101-2012.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)
170-2012.....Fire Safety Symbols

C. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory – 2014

D. Factory Mutual Engineering Corporation (FM):
Approval Guide – 2014

E. International Building Code – 2012

F. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 PRODUCTS

2.1 PIPING & FITTINGS

A. Sprinkler systems in accordance with NFPA 13. Use nonferrous piping in MRI Scanning Rooms.

2.2 VALVES

A. Valves in accordance with NFPA 13.

B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.

C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

2.3 SPRINKLERS

A. All sprinklers except “institutional” type sprinklers shall be FM approved. “Institutional” type sprinklers in Mental Health and Behavior Units shall be UL listed or FM approved quick response type. Maximum break away strength shall be certified by the manufacturer to be no more than 39 kPa (85 pounds). Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.

B. Temperature Ratings: In accordance with NFPA 13.

C. Sprinklers shall be of the same type as used in the existing systems within the building.

2.4 SPRINKLER CABINET

Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

2.5 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.6 SWITCHES:

A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.7 PIPE HANGERS AND SUPPORTS

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.8 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing though walls, floors or ceilings.

2.9 ANTIFREEZE SOLUTION

Antifreeze solution shall be compatible with potable water supply in accordance with NFPA 13.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.

C. Welding: Conform to the requirements and recommendations of NFPA 13.

D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.

E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.

F. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.

G. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.

H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

I. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls,

floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

J. Provide pressure gauge at each water flow alarm switch location and at each main drain connection.

K. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.

L. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.

M. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

N. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Technical Representative (COTR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section shall apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.

D. Section 07 84 00, FIRESTOPPING.

E. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.

F. Section 07 92 00, JOINT SEALANTS.

G. Section 09 91 00, PAINTING.

H. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

I. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.

J. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing

service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.

3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the COR.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the American Welding Society.

C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations

of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

D. Execution (Installation, Construction) Quality:

1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COR for resolution. Written hard copies or computer files of manufacturer’s installation instructions shall be provided to the COR at least two weeks prior to commencing installation of any item.
2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.

E. Guaranty: Warranty of Construction, FAR clause 52.246-21.

F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMNON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as

references, with telephone numbers and e-mail addresses shall be submitted with the references.

G. Manufacturer's Literature and Data: Manufacturer’s literature shall be submitted under the pertinent section rather than under this section.
   1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
   2. Equipment and materials identification.
   3. Fire stopping materials.
   4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
   5. Wall, floor, and ceiling plates.

H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
   1. Mechanical equipment rooms.
   2. Interstitial space.
   3. Hangers, inserts, supports, and bracing.
   4. Pipe sleeves.
   5. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:
   1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
   2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
   3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications.

C. American Society for Testing and Materials (ASTM):
A36/A36M-2008.....Standard Specification for Carbon Structural Steel

A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)

E84-2005.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-2008a.....Standard Test Methods for Fire Tests of Building Construction and Materials

D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-02.....Pipe Hangers and Supports-Materials, Design and Manufacture

SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and Application

E. National Electrical Manufacturers Association (NEMA):

MG1-2003, Rev. 1-2007...Motors and Generators

C. International Code Council, (ICC):

IBC-06, (R 2007).....International Building Code

IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: All temperature, pressure, and controllers shall be labeled and the component’s function identified. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.6 FIRE STOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

2.7 GALVANIZED REPAIR COMPOUND

A. Mil. Spec. DOD-P-21035B, paint.

2.8 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition. The following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See these specifications for lateral force design requirements.

B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:
   1. Concrete insert: Type 18, MSS SP-58.
   2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the COR for each job condition.
   3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the COR for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.
   1. Welded attachment: Type 22.

2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.

E. For Attachment to Wood Construction: Wood screws or lag bolts.

F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.

2) For vertical runs use epoxy painted or plastic coated riser clamps.
3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Supports for plastic: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

j. Spring hangers are required on all plumbing system pumps one horsepower and greater.

2. Plumbing Piping (Other Than General Types):
a. Horizontal piping: Type 1, 5, 7, 9, and 10.
b. Chrome plated piping: Chrome plated supports.
c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

2.9 PIPE PENETRATIONS

A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
C. To prevent accidental liquid spills from passing to a lower level, provide the following:
1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.

D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.

F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.

G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.

H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.10 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.

D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.11 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.12 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes

interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC

L. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.

N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.

O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain,

operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

A. Openings in building structures shall be planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.

C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.

E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.

B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

3.5 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to RE/COTR in unopened containers that are properly identified as to application.

C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

E. All lubrication points shall be extended to one side of the equipment.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
2. The following Material And Equipment shall NOT be painted::
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gages and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.7 IDENTIFICATION SIGNS

A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and

identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 STARTUP AND TEMPORARY OPERATION

A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.9 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.10 OPERATION AND MAINTENANCE MANUALS

A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.

B. All new and temporary equipment and all elements of each assembly shall be included.

C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.

D. Manufacturer’s installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.

E. Lubrication instructions, type and quantity of lubricant shall be included.

F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.

G. Set points of all interlock devices shall be listed.

H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.

I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.

J. Emergency procedures.

3.11 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Valves.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):A536-84(R 2004) Standard Specification for Ductile Iron Castings

C. American Society of Sanitary Engineering (ASSE)

ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves

ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent

ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers

D. International Code Council (ICC)

IPC-06 (R 2007).....International Plumbing Code

E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and UnionsSP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:
   1. Protect internal parts against rust and corrosion.
   2. Protect threads, flange faces, grooves, and weld ends.
   3. Set angle, gate, and globe valves closed to prevent rattling.
   4. Set ball and plug valves open to minimize exposure of functional surfaces
   5. Set butterfly valves closed or slightly open.
   6. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:
   1. Maintain valve end protection.
   2. Store valves indoors and maintain at higher than ambient dew point temperature.

C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

A. Asbestos packing and gaskets are prohibited.

B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.

C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.

F. Shut-off:
   1. Cold, Hot and Re-circulating Hot Water:
      a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs

are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,

b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

c. 100 mm (DN100) (4 inches) and larger:

1) Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS-SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A 126, grey iron with bolted bonnet, flanged ends, bronze trim, and solid wedge disc. The gate valve shall be gear operated for sizes under 200 mms or DN200 (8 inches) and crank operated for sizes 200 mms or DN200 (8 inches) and above

2) Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.

3) Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be polyamide coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated

2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

G. Balancing:

1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive

shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼" NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

2. Larger than 80 mm or DN80 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 862 kPa (125 psi) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1207 kPa (175) at 121 deg C (250 deg F).

H. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.
2. Larger than 100 mm or DN100 (4 inches and larger):
   a. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.
   b. All check valves on the discharge side of submersible sump sumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

I. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and

union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFE or TFE disc, malleable iron hand wheel.

2. Larger than 80 mm or DN80 (3 inches): Similar to above, except with cast iron body and bronze trim, class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A 126 with flanged ends, bronze trim, malleable iron handwheel.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

C. Threads on valve and mating pipe shall be examined for form and cleanliness.

D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

C. Valves shall be installed in horizontal piping with stem at or above center of pipe

D. Valves shall be installed in a position to allow full stem movement.

E. Check valves shall be installed for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and

balancing. Replace valves shall be replaced if persistent leaking occurs.

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SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. Plumbing piping and equipment.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
   5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).
   7. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   8. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watts per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
   9. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
   10. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
   11. R: Pump recirculation.
   12. CW: Cold water.

13. SW: Soft water.
14. HW: Hot water.
15. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.

C. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-04 .....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08 .....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07 .....Standard Specification for Mineral Fiber pipe Insulation

C552-07 .....Standard Specification for Cellular Glass Thermal Insulation

C553-08 .....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-10 .....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-10.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-10 .....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-10 .....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09C.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-09 b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

101-09 .....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 08/03

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2002.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).

B. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F)with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.4 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

F. Factory composite materials may be used provided

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU,

and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.5 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.6 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
G. Other: Insulation manufacturers' published recommendations.

2.7 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
B. Staples: Outward clinching galvanized steel
C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.8 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.9 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.10 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

E. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. Plumbing work not to be insulated:
   1. Piping and valves of fire protection system.
   2. Chromium plated brass piping.
   3. Water piping in contact with earth.
   4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
   5. Distilled water piping.

I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.
   Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

K. Firestop Pipe insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
   2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
      a. Pipe risers through floors
      b. Pipe chase walls and floors
      c. Smoke partitions
      d. Fire partitions

L. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
   1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.

2. Plain board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
   b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
   c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.
   a. Water filter, chemical feeder pot or tank.
   b. Pneumatic, cold storage water and surge tanks.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
   a. Domestic water heaters and hot water storage tanks (not factory insulated).
   b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.

B. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.

2. Pipe and tubing insulation:

a. Use proper size material. Do not stretch or strain insulation.

b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

3.3 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature	Insulation Material	Less than	25 - 32 (1 - 1¼)	38 - 75	100 (4) and Above

Range/Service		25 (1)		(1½ - 3)	
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----

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SECTION 22 08 00

COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 22.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Contractor will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.

B. The Plumbing systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and

approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL

REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

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SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, PIPE INSULATION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A13.1.....Scheme for Identification of Piping Systems

B16.3-2011.....Malleable Iron Threaded Fittings Classes 150 and 300

B16.9-2007.....Factory-Made Wrought Butt Welding Fittings

B16.11-2011.....Forged Fittings, Socket-Welding and Threaded

B16.12-2009 .....Cast Iron Threaded Drainage Fittings

B16.15-2006 .....Cast Copper Alloy Threaded Fittings Classes 125 and 250

B16.18-2001 (R2005).....Cast Copper Alloy Solder-Joint Pressure Fittings

B16.22-2012.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

B16.51-2011.....Copper and Copper Alloy Press-Connect Fittings

NSF/ANSI 61-2012.....Drinking Water System Components - Health Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings

A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped, Zinc Coated Welded and Seamless
A183-03(2009).....Carbon Steel Track Bolts and Nuts
A269–10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
A312/A312M-12.....Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
A403/A403M-12.....Wrought Austenitic Stainless Steel Piping Fittings
A536-84(2009).....Ductile Iron Castings
A733-03(2009)e1.....Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
B32-08.....Solder Metal
B61-08.....Steam or Valve Bronze Castings
B62-09.....Composition Bronze or Ounce Metal Castings
B75/B75M-11.....Seamless Copper Tube
B88-09.....Seamless Copper Water Tube
B584-12a.....Copper Alloy Sand Castings for General Applications
B687-99(2011).....Brass, Copper, and Chromium-Plated Pipe Nipples
D1785-12.....Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
D2000-12.....Rubber Products in Automotive Applications
D4101-11.....Propylene Plastic Injection and Extrusion Materials
D2564-04(2009) e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
E1120-08.....Liquid Chlorine
E1229-08.....Calcium Hypochlorite

D. American Water Works Association (AWWA):
C110/A21.10-12.....Ductile Iron and Gray Iron
C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast
C153/A21.53-11.....Ductile-Iron Compact Fittings
C203-08.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied
C213-07.....Fusion Bonded Epoxy Coating for the Interior & Exterior of Steel Water Pipelines
C651-05.....Disinfecting Water Mains

E. American Welding Society (AWS):

A5.8/A5.8M-2011.....Filler Metals for Brazing

F. American Society of Sanitary Engineers (ASSE):

ANSI/ASSE 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers

ANSI/ASSE 1010-2004.....Water Hammer Arresters

ANSI/ASSE 1018-2001.....Trap Seal Primer Valves – Potable Water Supplied

ANSI/ASSE 1020-2004.....Pressure Vacuum Breaker Assembly

G. International Code Council (ICC)

ICC IPC (2012).....International Plumbing Code

H. NSF International (NSF)

NSF/ANSI 14 (2013).....Plastics Piping System Components and Related Materials

NSF/ANSI 61 (2012).....Drinking Water System Components – Health Effects

NSF/ANSI 372 (2011).....Drinking Water System Components – Lead Content

I. Plumbing and Drainage Institute (PDI):

PDI WH-201 2010.....Water Hammer Arrestor

1.5 QUALITY ASSURANCE

A. A certificate of Welder's certification shall be submitted prior to welding of steel piping. The certificate shall be current and no more than one year old.

B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

C. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water for drinking must meet the requirements of NSF/ANSI 61, Section 9.

B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 ABOVE GROUND (INTERIOR) WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 6 inches (150 mm) and larger, stainless steel, ASTM A312, schedule 10 shall be used.

B. Fittings for Copper Tube:
   1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
   2. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, 2 inch (50 mm)size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
   3. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

C. Adapters: Provide adapters for joining screwed pipe to copper tubing.

D. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

E. Brazing alloy: AWS A5.8, Classification BCuP.

2.3 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: Fed. Spec. WW-P-351, standard weight.
   2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish.
   3. Nipples: ASTM B 687, Chromium-plated.
   4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 2-1/2 inches (65 mm) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.4 ETHYLENE OXIDE (ETO) STERILIZER WATER SUPPLY PIPING

A. Stainless steel, ASTM A312, Schedule 10 with stainless steel butt welded fittings. Provide on sterilizer water supply.

2.5 TRAP PRIMER WATER PIPING:

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.

C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.6 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Smaller than 3 inches (80 mm), brass or bronze; 3 inches (80 mm) and larger, cast iron or semi-steel.

2.7 DIELECTRIC FITTINGS

A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.8 STERILIZATION CHEMICALS

A. Hypochlorite: ASTM E1120-08

B. Liquid Chlorine: ASTM E1229-08

2.9 WATER HAMMER ARRESTER:

A. Closed copper tube chamber with permanently sealed 60 psig (410 KpA) air charge above a Double O-ring piston. Two high heat Buna-N 0-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI-WH 201). Provide water hammer arrestors at:

1. All solenoid valves.
2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.

3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per the International Plumbing Code.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split un-plated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Riser Clamps: Malleable iron or steel.
      8) Rollers: Cast iron.
      9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
      10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
      11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
      12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
   a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
   b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00.
8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. Depth of insertion must be marked on the tube prior to inserting the tube into the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

B. Piping shall conform to the following:
   1. Domestic Water:
      a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
      b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

A. General: Test system either in its entirety or in sections. Submit testing plan to COR 14 days prior to test date.

B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 150 psi (1040 kPa) gage for

two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.

C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 200 psi (1040 kPa) gage during inspection and prove tight.

D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.

B. Use liquid chlorine or hypochlorite for sterilization.

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SECTION 22 11 23
DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hot water circulating pump, hot water recirculation pump system.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Pump:
   a. Manufacturer and model.
   b. Operating speed.
   c. Capacity.
   d. Characteristic performance curves.
2. Motor:
   a. Manufacturer.
   b. Speed.
   c. Current Characteristics.
   d. Efficiency.

C. Certificate of shop test for domestic water booster system. Provide certified performance curves.

D. Certified copies of all the factory and construction site test data sheets and reports.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):
ICS6-93 (R2006).....Industrial Control and Systems Enclosures
250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

C. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code: 2010
Section VIII.....Pressure Vessels, Division I and II

D. International Code Council (ICC)
ICC IPC (2012).....International Plumbing Code

E. NSF International (NSF)
NSF/ANSI 61 (2012).....Drinking Water System Components – Health Effects
NSF/ANSI 372 (2011).....Drinking Water System Components – Lead Content

F. Underwriters' Laboratories, Inc. (UL):
508-99 (R2008)..... Standards for Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

2.2 INLINE HOT WATER RECIRCULATING PUMP

A. Centrifugal in-line horizontal oil lubricated pump designed for quiet operation and 862 kPa (125 psi).

B. Bronze body construction. Pump shall be non-overloading at any point on the pump curve.

C. Pump controlled from on/off aquastat located at pump. In addition, the pump shall be provided with "on-off" switch for shut down. In the inlet and outlet piping of the pump shutoff valves shall be installed to permit service to the pump without draining the system. A check valve shall be installed in the pump discharge piping immediately downstream of the pump.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various

items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.

C. When any defects are detected, correct defects and repeat test.

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

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SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

D. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Floor Drains.
3. Cleanouts.
4. All items listed in Part 2 - Products.

C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
A13.1-07.....Scheme for Identification of Piping Systems
B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
B16.4-06.....Standard for Grey Iron Threaded Fittings Classes 125 and 250
B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings
B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and 250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet, Aluminum Coated, by the Hot Dip Process

A53/A53M-07.....Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless

A74-06.....Standard Specification for Cast Iron Soil Pipe and Fittings

A183-03.....Standard Specification for Carbon Steel Track Bolts and Nuts

A536-84(R 2004).....Standard Specification for Ductile Iron Castings

B32-08.....Standard Specification for Solder Metal

B75-02.....Standard Specification for Seamless Copper Tube

B306-02.....*Standard Specification for* Copper Drainage Tube (DWV)

B584-06a.....Standard Specification for Copper Alloy Sand Castings for General Applications

C564-03a.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber Products in Automotive Applications

D2564-04E1.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings

D2665-08.....*Standard Specification for* Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-04.....Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves – Potable, Water Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
   a. pipe buried in or in contact with earth
   b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
   c. interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

B. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60°C (140°F).
2. PVC piping and fittings shall NOT be used for the following applications:
   a. Waste collected from steam condensate drains
   b. spaces such as mechanical equipment rooms, kitchens, SPD, and sterilizer areas.
   b. Vertical waste and soil stacks serving more than two floors
   c. Exposed in mechanical equipment rooms.
   d. Exposed inside of ceiling return plenums
3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D 1785 and ASTM D2665, sewer and drain series with ends for solvent cemented joints.
4. Fittings:
   a. PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

2.2 EXPOSED WASTE PIPING

A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
   2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
   3. Nipples shall conform to ASTM B 687, Chromium-plated.
   4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
   1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
   2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
   3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.

C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule.

Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

A. Type B (FD-B) floor drain shall comply with ANSI A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom. The grate shall be 175 mm (7 inches) minimum.

B. Type C (FD-C) floor drain shall comply with ANSI A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. The grate shall be square, 150 mm (6 inches) minimum.

2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.

1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
2. The cabinet shall be recessed mounting with a stainless steel cover.
3. The solenoid valve shall have a brass body, Buna “N” seats, normally closed, 5.98 kPa (125 psi) rated, 24VAC.
4. The control wiring shall be copper in accordance with the latest edition of the National Electric Code, Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
5. The vacuum breaker shall conform to ASSE 1001.

B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.
   1. The inlet and outlet connections shall be 15 mm or DN15 (NPS ½ inch)
   2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
   3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
   4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
   5. The manifold shall be omitted when serving only one trap.

2.8 WATERPROOFING

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.

D. All pipe runs shall be laid out to avoid interference with other work.

E. The piping shall be installed above accessible ceilings where possible.

F. The piping shall be installed to permit valve servicing or operation.

G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.

H. The piping shall be installed free of sags and bends.

I. Seismic restraint shall be installed where required by code.

J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (½ inch) rod.
3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (¾ inch) rod.
5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.

E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).

F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).

G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:

1. Solid or split unplated cast iron.
2. All plates shall be provided with set screws.
3. Height adjustable clevis type pipe hangers.
4. Adjustable floor rests and base flanges shall be steel.
5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
7. Riser clamps shall be malleable iron or steel.
8. Rollers shall be cast iron.
9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.

H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

J. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Piping shall conform to the following:

1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch

80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
3. Final Tests: Either one of the following tests may be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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SECTION 22 35 00
DOMESTIC WATER HEAT EXCHANGERS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the requirements for domestic hot water heat exchangers including thermometers and all necessary accessories, connections and equipment.

1.2 RELATED WORK:

A. Section 09 91 00, PAINTING: Preparation and finish painting.
B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
C. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pump.
D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Heater Insulation.

1.3 SUBMITTALS:

A. Submit manufacturer's literature and data pertaining to the water heater in properly bound package, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Include the following as a minimum:
   1. Heat Exchangers.
   2. Pressure and Temperature Relief Valves.
   3. Steam Control Valves.
   4. Thermometers.
   5. Pressure Gages.
   6. Vacuum Breakers.
B. Equipment components in contact with potable water shall meet NSF compliance requirements in document NSF 61, "Drinking Water System Components – Health Effects.
C. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel code.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. American National Standard Institute (ANSI):
   Z21.22-00/4.4A-00.....Relief Valves for Hot Water Supply systems
C. American Society of Mechanical Engineers (ASME):
   B1.20.1-01.....Pipe Threads, General Purpose
   B16.5-03.....Pipe Flanges and Flanged Fittings, NPS ½ through NPS 24

B16.24-06.....Cast Copper Alloy Pipe Flanges, Class 150, 300,600, 900, 1500, 2500
PTC 25.3-02.....Pressure Relief Devices
Section IV-07.....Heating Boilers
Section VIII-07.....Pressure Vessels Division 1

1.5 AS-BUILT DOCUMENTATION

A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended.”

B. Four sets of manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 SHELL AND TUBE, DOMESTIC WATER HEAT EXCHANGERS:

A. The shell and tube heat exchangers shall be semi-instantaneous type, horizontal with water in the shell and steam in the tubes. The shell and tube heat exchanger shall be a packaged assembly of tank, heat

exchanger coils, controls, and specialties constructed of ASME code copper lined, carbon steel shell with 1035 kPa (150 psig) minimum working pressure.

B. The stand shall be factory fabricated for floor mounting.

C. The tappings shall be factory fabricated of materials compatible with heat exchanger shell. For sizes 50 millimeter or DN50 (NPS 2) and smaller, the tappings shall be threaded ends fabricated in accordance to ASME B1.20.1. For sizes 65 millimeters or DN65 (NPS 2-1/2) and larger, the tappings shall be flanged according to ASME B16.5 for steel and stainless steel flanges and ASME 16.24 for copper and copper alloy flanges.

D. Shell insulation shall comply with ASHRAE 890.1 and suitable for operating temperature. The entire shell and nozzles shall be completely surrounded except connections and controls.

E. The heat exchanger coils shall be constructed from copper and fabricated in a helix wound for steam heating medium. The pressure rating shall be equal to or greater than the steam supply pressure plus 50%.

F. The temperature controls shall be based upon an adjustable temperature transmitter that operates a control valve and is capable of maintaining outlet water temperature within 2 degrees C (4 degrees F) of setting.

G. Safety control shall be automatic, high temperature limit shutoff device.

H. The relief valves shall be ASME rated and stamped for combination temperature and pressure relief valves. One or more relief valves with total relieving capacity at least as great as heat input shall be included. The pressure setting shall be less than the working pressure rating of the heat exchanger minus 10 percent.

I. Controls:

1. Steam control valve shall regulate the control of steam flow to the heating coil to control water temperature and shall be electronic operated. The outlet water temperature shall not vary more than ± 1 degrees C (± 2.5 degrees F).
2. A drip trap, steam condensate trap (if required), Y strainer, vacuum breaker, and pressure gage shall be factory sized and piped with steam control valve.
3. A normally closed solenoid Valve shall be rated at 5 amps, 120-volt solenoid valve shall close the steam supply to the heating coil, should the water temperature in the tank reach the high set point.

2.2 THERMOMETERS:

A. Thermometers shall be rigid stem or remote sensing, dial type with an aluminum, black metal, stainless steel, or chromium plated brass case. The thermometer shall be back connected, mercury, vapor, BI-metal or gas actuated, with circular dial 90 mm (3 1/2 inches) in diameter graduated from 4 to 100°C (40 to 210°F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 65 mm (2 1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 20 mm (3/4 inch) pipe threads. Thermometers may be consoles mounted with sensor installed in separate thermometer well.

2.3 SAFETY VALVES FOR SHELL AND STEAM HEATERS:

A. Separate temperature relief valve and pressure relief valve or combination pressure/temperature relief valves shall be provided on each water heater. The safety valve discharge shall be routed to nearest floor drain.

B. Temperature Relief Valves shall be constructed from all brass or bronze material. The temperature relief valves shall be automatic, self-closing reseating type valve, equipped with a noncorrosive metal thermostat with bulb extending into tank that can be manually displaced from its seat for test purposes. The temperature relief valve shall be tested and approved as to its BTU capacity by ASME or an independent laboratory satisfactory to the Contracting Officer. In no case shall total rated BTU relieving capacity of temperature relief valve, or valves, be less than BTU input into water heater. Temperature relief valve shall be completely open before temperature reaches 98°C (210°F) and shall close when temperature goes below 93°C (200°F).

C. Pressure relief valves shall conform to requirements of ASME, Section IV. BTU relieving capacity of pressure relief valve, or valves, shall be not less than BTU input of the water heater. The pressure relief shall be set at 690 kPa (100 psig) pressure.

D. A double solenoid safety system shall be provided for each shell and steam coil heater to function as a safety over temperature prevention system. System shall consist of aquastat, pilot light, solenoid steam safety valve and solenoid water safety valve located in the control circuit. The aquastat shall be set at 60°C (140°F).

2.4 DOMESTIC HOT WATER COMPRESSION TANKS

A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The

air pre-charge shall be set to minimum system operating pressure at tank.

B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.

C. The interior finish shall comply with NSF 61 barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.

D. The air charging valve shall be factory installed.

2.5 HEAT TRAPS

A. Heat traps shall be installed in accordance with ASHRAE 90.1, latest edition.

2.6 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

A. The combination temperature and pressure relief valves shall be ASME rated and stamped and include a relieving capacity at least as great as the heat input and include a pressure setting less than the water heater's working pressure rating.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. The water heaters shall be installed on concrete bases. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING

B. The water heaters shall be installed level and plumb.

C. Water heaters shall be installed and connected in accordance with manufacturer's written instructions.

D. All pressure and temperature relief valves discharge shall be pipe to nearby floor drains.

E. Thermometers shall be installed on water heater inlet and outlet piping.

F. The control thermostats shall be set for a maximum setting of 54°C (130°F).

3.2 LEAKAGE TEST:

A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 1375 kPa (200 psi) for water heaters rated at less than 1103 kPa (160 psig) and 1654 kPa (240 psig) for units with an maximum working pressure of 1103 kPa (160 psig) or over. Any failed test shall be corrected and the water heater shall be retested at no additional cost to the VA.

3.3 PERFORMANCE TEST:

A. Ensure that all of the remote water outlets will have a minimum of 49°C (120°F) and a maximum of 54°C (130°F) water flow at all times. If

necessary, make all correction to balance the return water system or reset the thermostat to make the system comply with design requirements.

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SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.

B. Through bolts: Section 10 21 13, TOILET COMPARTMENTS.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2012).....Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use
A112.19.1M-13 .....Enameled Cast Iron Plumbing Fixtures
A112.19.2M-13.....Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)...Stainless Steel Plumbing Fixtures (Designed for Residential Use)

C. American Society for Testing and Materials (ASTM):
A276-2013a .....Stainless and Heat-Resisting Steel Bars and Shapes
WW-P-541-E/GEN .....Plumbing Fixtures with Amendment 1

D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM AMP 500-506
Metal Finishes Manual (2006)

E. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual Thermostatic, Pressure Balancing and Combination

Pressure Balancing and Thermostatic Control Valves for Individual Fixture Fittings

F. NSF International (NSF)

NSF/ANSI 14 (2013).....Plastics Piping System Components and Related Materials

NSF/ANSI 61 (2012).....Drinking Water System Components – Health Effects

NSF/ANSI 372 (2011).....Drinking Water System Components – Lead Content

G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and Surfaces

H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe Drinking Water Act.

I. International Building Code, ICC IPC 2012.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water for drinking must meet the requirements of NSF/ANSI 61, Section 9.

B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):

1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

B. Furnish keys for lock shield stops to The COR.

C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.

D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.4 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.

B. Flow Control Restrictor:

1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.

B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.

C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.7 WATER CLOSETS

A. (P-103) Water Closet (Wall Hung, ASME/ANSI A112.19.2M, Figure 9) office and industrial, elongated bowl, siphon jet (1.28 gallons) per flush,

wall outlet. Top of rim shall be between 406 mm and 432 mm (16 inches and 17 inches) above finished floor. Handicapped water closet shall have rim set 457 mm (18 inches) above finished floor.

1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Gaskets-neoprene; bolts with chromium plated caps nuts and washers.
3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold open ADA approved side oscillating handle, sensor operated with manual override water saver design (1.28 gallons) per flush with maximum 10 percent variance 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 38 mm (1 1/2 inches) top spud, wall and spud flanges, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11 1/2 inches) above rim.

B. (P-103A) Handicap Water Closet (Wall Hung, ASME/ANSI A112.19.2M, Figure 9) office and industrial, elongated bowl, siphon jet (1.28 gallons) per flush, wall outlet. Top of rim shall be between 406 mm and 432 mm (16 inches and 17 inches) above finished floor. Handicapped water closet shall have rim set 457 mm (18 inches) above finished floor.

1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Gaskets-neoprene; bolts with chromium plated caps nuts and washers.
3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold open ADA approved side oscillating handle, sensor operated with manual override water saver design (1.28 gallons) per flush with maximum 10 percent variance 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 38 mm (1 1/2 inches) top spud, wall and spud flanges, and sweat solder adapter with cover tube and set screw wall flange.

Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11 1/2 inches) above rim.

2.8 URINALS

A. (P-201) Urinal (Wall Hung, ANSI A112.19.2M, Figure 30) bowl with integral flush distribution, wall to front of flare 356 mm (14 inches). Wall hung with integral trap, siphon jet flushing action (.25 gallons) per flush with 50 mm (2 inches) back outlet and 19 mm (3/4 inch) top inlet spud.

1. Support urinal with chair carrier and install with rim 600 mm (24 inches) above finished floor.
2. Flushing Device: Large chloramines resistant diaphragm, semi-red brass body, exposed flush valve electronic sensor operated non-hold-open, water saver design, 19 mm (3/4 inch) capped screwdriver angle stop valve. Set centerline of inlet 292 mm (11 1/2 inches) above urinal. Valve body, cover, tailpiece, and control stop shall be in conformance with ASTM alloy classification for semi-red brass.

2.9 LAVATORIES

A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.

B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.

C. (P-417) Lavatory (Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop..

1. Faucet: Solid cast brass construction, Single handle deck type, 203 mm (8 inches) maximum center, gooseneck spout with outlet 127 to 178 mm (5 to 7 inches) above rim, 152 mm (6 inches) lever handle. Control shall be washerless ceramic disc mixing cartridge type. Provide laminar flow control device, high temperature limit stop and vandal proof screws.
2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.
3. Stops: Angle type. See paragraph 2.2. Stops
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall.

Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.

5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

D. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor.

1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, wiring box remote mounted transformer solid brass hot-cold water mixer adjusted from top deck with barrier free design control handle. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. Provide steel access door with key operated cylinder lock. See Section 08 31 13, ACCESS DOORS AND FRAMES. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.
2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
3. Stops: Angle type. See paragraph 2.2.Stops
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Flow shall be .5 gpm.
5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

E. (P-420) Lavatory (Sensor Control, Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop. Support countertop with ASME/ANSI A112.19.1M, Type 1, chair carrier with exposed arms.

1. Faucet: Brass, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, remote mounted transformer solid brass hot/cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All

connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed. Flow shall be .5 gpm.

2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated. Set trap parallel to wall.
3. Stops: Angle type. See paragraph 2.2.Stops
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.
5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.10 SINKS AND LAUNDRY TUBS

A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.

B. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa (3000 psi) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.
2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
3. Trap: P-trap, drain through floor.

C. (P-505) Clinic Service Sink (Flushing Rim, Wall Hung) approximately 508 mm by 635 mm (20 inches by 25 inches) by 203 mm (8 inches) deep. Support with ASME/ANSI A112. 6.1M chair carrier and secure with 10 mm (3/8 inch) bracket studs and nuts. Set sink with rim 762 mm (30 inches) above finished floor. Provide 762 mm (30 inches) CRS drainboard where required, without corrugations and with heavy duty CRS brackets.

1. Faucet: Elbow control, wall hung, integral stops, single spout with 19 mm (3/4 inch) hose threaded outlet and pail hook, vacuum breaker and brace to wall. Outlet 356 mm to 381 mm (14 inches to 15 inches) from wall. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide laminar flow control device.
2. Flush valve: Large diaphragm, semi-red brass body, Foot pedal operated, exposed chromium plated flush valve with screwdriver back check straight stop with cap, union outlet, street ells, elevated high pressure vacuum breaker, casing cover, 32 mm (1 1/4 inches) elbow flush connection from finished wall to 38 mm (1 1/2 inches) top spud. Spud coupling, wall and spud flanges.
3. Bed Pan Washer: Mechanical pedal mixing valve, wall hung, with double self-closing pedal valve with loose key stops, renewable seats and supply from valve to nozzle with wall hook hose connection; 1219 mm (48 inches) of heavy duty rubber hose, with extended spray outlet elevated vacuum breaker, indexed lift up pedals having clearance of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid, threaded, IPS copper alloy pipe. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide valve plate for foot control. Provide inline laminar flow control device.

D. (P-524) Sink, (CRS, Double Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6) self rimming, approximately 838 mm by 559 mm (33 inches by 22 inches) with two compartments inside dimensions approximately 343 mm by 406 mm by 191 mm (13 1/2 inches by 16 inches by 7 1/2 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.
   1. Faucet: Kitchen sink, solid brass construction, swing spout, chrome plated copper alloy with spray and hose.
   2. Drain: Drain plug with cup strainer, stainless steel.
   3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
   4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

E. (P-527) Laundry Tub (Plastic, Single Compartment with Legs, Plaster Trap) fiber reinforced plastic, single bowl with raised back, approximately 635 mm by 559 mm by 356 mm (25 inches by 22 inches by 14 inches) deep, base with legs.
   1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject

to wear, vacuum breaker, integral stops, mounted on splash back. Lever handles on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.

2. Drain: Stopper.
3. Plaster Trap: Heavy cast iron body with removable gasketed cover, porcelain enamel exterior and two female, threaded, side inlet and outlet. Provide removable cage of heavy galvanized material, having integral baffles and replaceable brass screens. Minimum overall dimensions shall be 356 mm by 356 mm by 406 mm (14 inches by 14 inches by 16 inches) high, with 178 mm (7 inches) water seal. Trap shall be non-siphoning and easily accessible for cleaning.

F. (P-528) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Corners and edges shall be well rounded:

1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches above deck and single lever with hose spray. Faucet shall be polished chrome plated.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.11 DISPENSER, DRINKING WATER

A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.

B. (P-604) Electric Water Cooler (Mechanically Cooled, Wall Hung, Self-contained, Wheelchair) bubbler style, 5 ml/s (5 gph) minimum capacity, lead free. Top shall be CRS anti-splash design. Cabinet, CRS, satin finish, approximately 457 mm by 457 mm by 635 mm (18 inches by 18 inches by 25 inches) high with mounting plate. Set bubbler 914 mm (36 inches) above finished floor. Unit shall be push bar operated with front and

side bar and automatic stream regulator. All trim polished chrome plated.

2.12 SHOWER BATH FIXTURE

A. (P-705) Thermostatic Valve (Wall Mounted, Thermometer and Hose Assembly):

1. Installation: Wall mounted hose assembly connected to exposed wall mounted vacuum breaker, flow control valve, thermometer and thermostatic valve.
2. Valves: Type T/P combination temperature and pressure balancing for wall mounted hose assembly. Valve body shall be suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS, or thermoplastic material. Valve inlet and outlet shall be 19 mm (3/4 inch) IPS. Provide external screwdriver check stops and strainers. Install mixing valve 1219 mm (48 inches) above finished floor. Valve shall provide a minimum of 160 ml/s at 310 kPa (1.5 gpm at 45 psi) pressure drop.
3. Thermometer: Stainless steel, 64 mm (2 1/2 inches) dial type range from 0 to 60 degrees C (30 to 140 degrees F).
4. Spray assembly: Shall consist of a 1219 mm (48 inches) length of not lighter than two braid cloth-inserted rubber 13 mm (1/2 inch) hose with coupling for connection to 13 mm (1/2 inch) hose nipple connected to vacuum breaker. Provide wall hook for faucet.

2.13 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.

B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts

and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.

C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.

D. Toggle Bolts: For hollow masonry units, finished or unfinished.

E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.

G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.

H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.

I. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 WATERLESS URINAL

Manufacturer shall provide an operating manual and onsite training for the proper care and maintenance of the urinals.

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SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems. Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment.

B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.

C. All necessary connections to owner furnished equipment shall be made as indicated on the documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.

D. Electrical power and control wiring for vacuum pump(s), ceiling columns, alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.

E. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.

F. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.

G. Coordinate with owner retained verifier for final verification of the systems. Make corrections as required, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.

B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.

D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with ECC.
E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
F. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Control wiring.
G. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.
H. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gases and Vacuum Alarms.
I. SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gas Piping and Equipment.

1.3 QUALITY ASSURANCE

A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.

B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.10.11 "Qualification of Installers" and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.

C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:
   1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.

   2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.

3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.

4. The contractor shall coordinate with the Medical Vacuum System

   Verifier to deliver a complete, tested medical gas installation ready for owner's use.

D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.

E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Verifiers. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.

F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.

G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.

H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the Contracting Officer Representative and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.

I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.

J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided, and a copy of them on Auto-Cad version (R-14 or later) provided on compact disk.

1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
3. Piping.
4. Valves.
5. Inlet and outlet cocks
6. Valve cabinets.
7. Gages.
8. Station inlets, and rough in assemblies.
9. Alarm controls and panels.
10. Vacuum switches.
11. Vacuum bottle brackets.

C. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification. Certification shall be submitted to Contracting Officer Representative.

E. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 TRAINING

A. The services of a competent instructor shall be provided for not less than two four-hour periods for instructing medical personnel in the operation and maintenance of the vacuum systems, on the dates requested by COR (Contracting Officer Representative).

B. The other training requirements specified in Section 01 00 00, GENERALREQUIREMENTS shall be coordinated with the above paragraph

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.

B. American National Standards Institute (ANSI):

A13.1-2007.....Scheme for Identification of Piping Systems

B16.22-13.....Wrought Copper and Bronze Solder-Joint Pressure Fittings

B40.1-2013..... Pressure Gauges and Gauge Attachments

C. American Society for Testing and Materials (ASTM):

B819-11.....Standard Specification for Seamless Copper Tube for Medical Gas Systems

D. American Society of Mechanical Engineers (ASME):

Section IX-10.....Welding and Brazing Qualifications

E. American Welding Society (AWS):

AWS A5.8/A5.8M-11.....Brazing Filler Metal

AWS B2.2/B2.2M-10.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)

F. Compressed Gas Association (CGA):

P-9-08.....Inert Gases Argon, Nitrogen and Helium

G. National Electrical Manufacturers Association (NEMA):
ICS-6-1993 (R 2006).....Industrial Controls and Systems Enclosures

H. National Fire Protection Association (NFPA):
99-2012.....Health Care Facilities with 2005 errata

I. National Electrical Code 70, edition (2011)

J. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

K. Manufacturing Standardization Society (MSS):
MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose
MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends
MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

1.7 WARRANTY

A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.

B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

A. One Medical Vacuum Equipment Manufacturer shall supply the equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, and instrument air.

2.2 PIPING

A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.

C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.

D. Use only copper or stainless steel pipes for discharge from vacuum product (exhaust pipes).

E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.

F. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.

G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:

1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping shall be used for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: Fittings shall comply with ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
3. Nipples: Nipples shall comply with ASTM B 687, Chromium-plated.
4. Unions: Unions shall comply with Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
5. Valves: Valves shall comply with Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.4 VALVES

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.

1. Sixty five millimeter or DN65 (2-1/2 inches) and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections,

full ported, three piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle. 2. Eighty millimeter or DN80 to 100 millimeter or DN100 (3" to 4" inches): Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.

B. Check:

1. Check valves eighty millimeters (DN80) (3 inches) and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter or DN100 (4 inches) and larger check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1025 kPa (150 psi) WSP.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non shock gas working pressure or vacuum service to 29 inch Hg, blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3 mm (1/8 inches) NPT gauge port shall be provided for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE

2.5 VALVE CABINETS

A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.

B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording must be approved by the VA project manager.

C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gage shall be inside valve box.

D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ANSI B40.1, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to-100 kPa (0-30 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Compound gages shall be installed for Vacuum system.
2. For vacuum service upstream of main shutoff valve: A 40 mm (1-1/2 inches) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to -100 kPa (0-30 inches Hg). Compound gages shall be provided for Vacuum system.

2.7 STATION INLETS

A. Vacuum Station inlets:

1. Station inlets shall be brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure. Threaded DISS connector shall be per CGA standards
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) 10 mm outside diameter (3/8-inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

2.8 STATION INLET ROUGH-IN

A. Station inlet rough in shall be flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.

B. The modular cover plate shall be constructed from die cast plate, two piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, singe thrust mounting and one handed fingertip release of secondary equipment.

C. Cover Plate for Prefabricated Bedside Patient Units (PBPU) shall be One piece with construction and material as indicated for modular cover plate.

D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background

2.9 VACUUM SWITCHES

A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

2.10 VACUUM BOTTLE BRACKET

A. Vacuum bottle bracket shall be single plate of one piece, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal or aluminum, finish matching cover of adjoining vacuum inlet. All components shall be of same material as plate and assembly anchored securely. The bracket shall be provided and plastic vacuum bottle holder for each vacuum wall inlet.

PART 3 - EXECUTION

3.1 INSTALLATION

A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.10.5.

B. Contractor shall furnish 102 mm (4 inches) high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases

C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.

E. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. the tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used..

F. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material..

G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.

H. Piping exposed to physical damage shall be protected.

I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is

prohibited when making of joints between copper to copper pipes and fittings.

J Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluorofethylene (such as Teflon) tape. Liquid sealants shall not be used.

K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.

L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.

M. Ceiling column assembly shall be supported from heavy sub-mounting castings and furnished with the unit as part of rough in. Ceiling columns shall be anchored with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling.

N. Two 25 mm (1 inch) minimum conduits shall be provided from ceiling column assembly to the adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, and for connection to signal cabling network.

O. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.

P. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.

Q. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.

R. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed..
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

S. A vacuum gage 40mm (1 1/2 inch) diameter line shall be installed downstream of each zone valve in cabinets.

T. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.

U. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC

V. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow

3.2 INSTALLER TESTING

A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;

1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).
3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20% above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.2.6)

6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.

B. Four originals of the affidavit, shall be distributed; (1) to the COR, (1) to the contracting officer representative, (1) to the general contractor and (1) to the verifier (www.mgpho.org).

3.3 VERIFIER TESTING

A. Prior to handing over the systems to VAMC, the contractor shall retain a Verifier acceptable to the engineer and owner who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company which contains at least the following:

1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of $1 Million per occurrence, and general aggregate liability in the minimum amount of $1 Million, valid and in force when the project is to be verified. General liability insurance is not alone acceptable.
2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report
3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.

6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
8. The flow from each outlet when tested to a procedure per NFPA 99-5.1.12.3.10.
9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
11. Statement that all local signals function as required under NFPA 99 5.1.3.4.7 and as per the relevant NFPA 99 sections relating to the sources.
12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
16. The concentration of each component of NFPA 99 Table 5.1.12.3.12 in the medical air after 24hours of operation of the medical air source.
17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
18. A statement that all valves and alarms are accurately labeled as to zone of control.

B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.

C. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.

D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 mps (3.5 fpm). Filter shall show no discoloration, and

shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.

E. Inlet flow test:

1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
2. Needle valve vacuum inlets must draw no less than 1.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of 40kPa (12-inches Hg), and a static vacuum of 10kPa (15-inches Hg)
3. Vacuum inlets must draw no less than 85 Lpm (3.0 scfm) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).
4. Anesthesia evacuation inlets must draw no less than 1 L/mm (1.0 scfm) at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).

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SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Healthcare Gas Systems: Consisting of oxygen; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, gages, alarms including low voltage wiring, cylinder manifolds, filters, pressure regulators, dew point, carbon monoxide monitors and all necessary parts, accessories, connections and equipment.

1.2 RELATED WORK

A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.

C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Alarm interface with ECC. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

E. Conduit: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

F. Control wiring: Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).

G. Electrical wiring and accessories: Section 26 27 26, WIRING DEVICES.

H. Vacuum Piping and Equipment: SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

1.3 QUALITY ASSURANCE

A. Materials and Installation: In accordance with NFPA 99, (2005) and as specified.

B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.

C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names and addresses where the product is installed.

D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications

of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.

E. Provide names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.

F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.

G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.

H. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided on prints and in digital format. The digital format shall be in the native CAD system required for the project design. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

I. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Valves.
3. Inlet and outlet cocks
4. Valve cabinets.

5. Gages.
6. Station outlets and rough-in assemblies.
7. Alarm controls and panels.
8. Pressure Switches.
9. Manifolds.

C. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

D. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.

1.5 TRAINING

A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by COR.

B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.

B. American Society for Testing and Materials (ASTM):
B819-(R2006).....Seamless Copper Tube for Medical Gas Systems

C. American Society of Mechanical Engineers (ASME):
A13.1-07.....Scheme for Identification of Piping Systems
B16.22-01(R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
B40.100 (2005) .....Pressure Gauges and Gauge Attachments Boiler and Pressure Vessel Code -
Section VIII-07.....Pressure Vessels, Division I
Section IX-07.....Welding and Brazing Qualifications

D. American Welding Society (AWS):
AWS A5.8-2011.....Brazing Filler Metal

AWS B2.2-2010.....Standard for Brazing Procedure and Performance Qualification

E. Compressed Gas Association (CGA):

C-9-04.....Standard Color Marking of Compressed Gas Cylinders

G-4.1 (2009).....Cleaning Equipment for Oxygen Service

G-10.1(2008) .....Nitrogen, Commodity

P-9-01.....Inert Gases Argon, Nitrogen and Helium

V-1-05.....Standard for Compressed Gas Cylinder Valve Outlet and Inlet Connections

F. National Electrical Manufacturers Association (NEMA):

ICS-6-2011.....Industrial Controls and Systems Enclosures

G. National Fire Protection Association (NFPA):

99-2012.....Health Care Facilities Code

H. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

I. Manufacturing Standardization Society (MSS):

MSS-SP-72-2010a.....Ball Valves With Flanged or Butt Welding For General Purpose

MSS-SP-110-2010.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.

C. Screw Joints: Polytetrafluoroethylene (teflon) tape.

D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.

E. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint.

F. Apply piping identification labels at the time of installation in accordance with current NFPA. Apply supplementary color identification in accordance with CGA Pamphlet C-9.

G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
   1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
   2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
   3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
   4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED HEALTHCARE GASES PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: Fed. Spec. WW-P-351, standard weight.
   2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish, (125 and 250 PS1 Classes).
   3. Nipples: ASTM B 687, Chromium-plated.
   4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
   5. Valves: Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.3 VALVES

A. Ball: In-line, other than zone valves in cabinets:
   1. Seventy five millimeter (2 1/2 inches) and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service
   2. Eighty to one hundred millimeter (3-4 inches): Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full port~~ed~~, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working

pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.

B. Check:

1. Eighty millimeter (3 inches) and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 1025 kPa (150 psi) WSP.

C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inch Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3 mm (1/8 inch) NPT gauge port for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN

2.4 VALVE CABINETS

A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive

tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 foot 6 inches) above floor.

B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate must be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."

C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.

D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

A. Pressure Gages: Includes gages temporarily supplied for testing purposes.

1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1-690 kPa (1-100 psi) for air service.

2.6 STATION OUTLETS

For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the

assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet securely to outlet rough-in to prevent floating, and provide each outlet with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or cover thickness. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of PBPUs before initial tests specified herein. Install outlet completion kits (valve body and face plate) for the remainder of required tests.

2.7 STATION OUTLET ROUGH-IN

A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.

B. Modular Cover Plate: Die cast back plate, two-piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, with mounting flanges on all four sides, secured to rough-in with stainless steel or chromium plated countersunk screws.

C. Cover Plate for Prefabricated Bedside Patient Units (PBPU): One-piece with construction and material as indicated for modular cover plate.

D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
OXYGEN	White letters on green background

2.8 ALARMS

A. Provide all low voltage control wiring, except for wiring from alarm relay interface control cabinet to ECC, required for complete, proper functioning system, in conformance with Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

B. Local Alarm Functions: Provide individual local air compressor malfunction alarms at each compressor system main control panel.

1. Compressor Malfunction Alarm: Each compressor system receiving any of the following individual signals and sends a single combined "compressor malfunction alarm" signal to master alarm panel.
   a. Thermal Malfunction Alarm: Functions when discharge air temperature exceeds 177 °C (350 °F), shutting down affected compressor.
   b. Lead Compressor Fails to Start: Functions when lead compressor fails to start when actuated, causing lag pump to start.
   c. Lag Compressor in Use: Functions when the primary or lead compressor in incapable of satisfying the demand. When three or more compressors are part of the system, the lag compressor in use alarm shall energize when the last compressor has been signaled to start.
   d. High Water Level in Receiver. (Liquid ring or water-cooled units)
   e. High Water Level in Separator (if so required). (Liquid ring unit)
2. Desiccant Air Dryer Malfunction Alarm: Dryer receives the following individual signals and sends a single consolidated dryer malfunction alarm signal to master alarm panel.
   a. Dew Point Alarm: Functions when line pressure dew point rises above 4 °C (39 °F) at 380 kPa (55 psi).
3. Vacuum Pump Malfunction Alarm: Pump system receives the following individual signals and sends a single consolidated pump malfunction alarm signal to master alarm.
   a. High Temperature Shut down Alarm: Functions when exhaust air temperature exceeds 104 °C (220 °F), shutting down affected pump.
   b. Lead Pump Fails to Start Alarm: Functions when lead pump fails to start when actuated causing lag pump to start.
   c. Lag Pump In Use Alarm: Functions when the primary or lead vacuum pump in incapable of satisfying the demand. When three or more vacuum pumps are part of the system, the lag pump in use alarm shall energize when the last vacuum pump has been signaled to start.
4. Waste Anesthetic Gas Disposal (WASG) Lag in Use Alarm: Provide when a central WAGD system is used. The signal shall be manually reset.
5. Instrument Air Dew Point High: Functions when the line pressure dew point is greater than -30 °C (-22 °F).

C. Master Alarm Functions: Provide the following individual alarms at the master alarm panel.
   1. Oxygen Alarms:

a. Liquid oxygen low level alarm: Functions when stored liquid oxygen reaches a predetermined minimum level.
b. Reserve switchover alarm: Functions when, or just before, reserve oxygen supply goes in operation.
c. Reserve low supply alarm: Functions when contents of cylinder reserve oxygen supply are reduced to one day's average supply; switch and contacts at the bulk tank control panel.
d. Reserve low pressure alarm: Functions when the gas pressure available in the liquid reserve oxygen supply is reduced below the pressure required to function properly.
e. Low pressure alarm: Functions when system pressure downstream of the main shutoff valve drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi); operated by pressure switch or transmitters.
f. High pressure alarm: functions when system pressure downstream of main shutoff valve increases above 415 kPa (60 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.
g. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day’s average supply.

D. Alarm Functions:
1. Oxygen, nitrous oxide, carbon dioxide and compressed air alarms: Pressure alarms: Functions when pressure in branch drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi) or increases above 414 kPa (60 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.
2. Vacuum alarms: Low vacuum alarm: Functions when vacuum in branch drops below 40 kPa (12-inches Hg); operated by vacuum switch.
3. Vacuum alarms:
a. Low vacuum alarm: Function when system vacuum upstream of main shutoff valve drops below 40 kPa (12 inches Hg); operated by vacuum switch.
b. Filter differential pressure/back pressure alarm: Functions when discharge oil filter differential rises to set level, or when back pressure is sensed; receives signal from pump control panel.
c. Laboratory vacuum pump malfunction.
4. Waste Anesthetic Gas Disposal (WASG) low alarm: Functions when WAGD vacuum level or flow is below effective operating limits.

E. Alarm Panels:
1. General: Modular design, easily serviced and maintained; alarms operate on alternative current low voltage control circuit; provide

required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting and vacuum services, as required.

2. Box: Flush mounted, sectional or one piece, corrosion protected. Size to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50% of the number of provided alarm points.
3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
6. Controls:
   a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
   b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.
   c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.

F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the ECC without interrupting the closed circuit system. Construct of 1.9 mm (14 gage) steel, conforming with NEMA ICS-6, Type 1, enclosures. Provide both normally open and normally closed

contacts for output signals, with number of circuits required for full alarm capability at the ECC. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.

G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the facility's Ethernet. Local alarm modules shall send information to the master alarm and the data can be downloaded thru the computer connected to the facility's Ethernet. Master alarm displays the message, sound its alarm and saves the information in an event log. This event log shall be downloaded to a computer file for tracking data and troubleshooting.

2.9 PRESSURE SWITCHES

General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range set by inside or outside adjustment; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

2.10 PRESSURE REGULATORS:

A. For 690 kPa (100 psi) regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.

1. For systems 5 L/s (10 scfm) and below: Brass or bronze body and trim, reduced pressure range 170 – 850 kPa (25 – 125 psi) adjustable, spring type, diaphragm operated diaphragm operated, relieving. Delivered pressure shall vary not more than one kPa (0.15psi) for each 10 kPa (1.5psi) variation in inlet pressure.

2.11 EMERGENCY LOW PRESSURE OXYGEN INLET

A. The Low Pressure Emergency Oxygen Inlet provides an inlet for connecting a temporary auxiliary source of oxygen to the oxygen pipeline system for emergency or maintenance situations per NFPA 99.

B. The inlet consist of a 1" (25 mm) ball valve, pressure gauge and a 1/2"/1" NPTF connection housed in a weather tight enclosure. The enclosure is labeled "Emergency Low Pressure Gaseous Oxygen Inlet", and includes a padlock staple to prevent tampering or unauthorized access. The enclosure is suitable for recess mounting on the exterior of the building being served. The enclosure is 14 gauge, cold rolled steel with a primer coat of paint. The Emergency Oxygen Inlet is connected at a point downstream of the main supply line shutoff valve.

C. Check valves are provided for installation in the emergency supply line and ~~-~~in the main supply line between the main line shutoff valve and the

emergency supply line connection per by NFPA 99. Check valves have a cast bronze body and straight through design for minimum pressure drop.

D. The check valves for sizes under 3" (76 mm) are soft seated, bubble tight, self aligning, and spring loaded, and ball type check valves. Three inch (76 mm) check valves are hard seated, spring loaded, self aligning ball type checks with cone seats (3" valves may not be "bubble tight"). Check valves are fast acting.

E. A relief valve is provided for installation in the emergency supply line per NFPA 99. The relief valve has a brass body, single seat design, and is cleaned for oxygen use. It automatically reseats to provide a "bubble tight" seal after discharging excess gas. Pre-set at 75 psi.

PART 3 - EXECUTION

3.1 INSTALLATION

A. In accordance with current NFPA. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.

B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

C. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.

D. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.

E. Spacing of hangers: Current NFPA.

F. Rigidly support valves and other equipment to prevent strain on tube or joints.

G. While being brazed, joints shall be continuously purged with *oil* free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.

H. Do not bend tubing. Use fittings.

I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with 15 mm

(1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.

J. Provide two 25 mm (1 inch) minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, for connection to signal cabling network.

K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.

L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.

M. Pipe compressor intake to a source of clean ambient air as indicated in current NFPA.

N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.

O. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.

2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

P. Provide 40mm (1 1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.

Q. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 TESTS

A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.
3. COR: Contracting Officer’s Representative.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

C. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout

D. Section 05 31 00, STEEL DECKINGF. Section 05 50 00, METAL FABRICATIONS

E. Section 07 84 00, FIRESTOPPING

F. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations

G. Section 07 92 00, JOINT SEALANTS

H. Section 09 91 00, PAINTING

I. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION

J. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

K. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC

L. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation

M. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

N. Section 23 21 13, HYDRONIC PIPING

O. Section 23 21 23, HYDRONIC PUMPS

P. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

Q. Section 23 23 00, REFRIGERANT PIPING

R. Section 23 31 00, HVAC DUCTS and CASINGS

S. Section 23 34 00, HVAC FANS

T. Section 23 36 00, AIR TERMINAL UNITS

U. Section 23 37 00, AIR OUTLETS and INLETS

V. Section 23 64 00, PACKAGED WATER CHILLERS

W. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS

X. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

Y. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT
Z. Section 23 81 43, AIR-SOURCE UNITARY HEAT PUMPS
AA. Section 23 82 00, CONVECTION HEATING and COOLING UNITS
BB. Section 23 82 16, AIR COILS
CC. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training
DD. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
C. Equipment Vibration Tolerance:
   1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
   2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
D. Products Criteria:
   1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
   2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.

3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent then those specified. Refer any conflicts to the COR.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer’s installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.

2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.

F. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government’s expense, will perform evaluation and testing if necessary. The Contractor may submit samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made as provided.

G. Mock-ups: Mock-ups are required for critical items and typical component installations replicated numerous times throughout the project as directed by the COR. The COR and Medical Center Representatives

shall review and approve the mock-up prior to installation of additional applicable components.

H. Layout Drawings:
   1. Submit complete consolidated and coordinated layout drawings for all new systems, and for affected existing systems that are in the same areas.
   2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
   3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
   4. In addition, for HVAC systems, provide details of the following:
      a. Mechanical equipment rooms.
      b. Interstitial space.
      c. Hangers, inserts, supports, and bracing.
      d. Pipe sleeves.
      e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
   1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
   2. Submit electric motor data and variable speed drive data with the driven equipment.
   3. Equipment and materials identification.
   4. Fire-stopping materials.
   5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
   6. Wall, floor, and ceiling plates.

J. HVAC Maintenance Data and Operating Instructions:
   1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
   2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in

the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units

C. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V (Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts and Sheaves

D. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving Devices

E. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2010.....Power Boilers
Section IX-2010.....Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2012.....Power Piping

F. American Society for Testing and Materials (ASTM):
A36/A36M-2012.....Standard Specification for Carbon Structural Steel
A575-96(R 2013).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials
E119-2012a.....Standard Test Methods for Fire Tests of Building Construction and Materials

G. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation

SP 69-2003; Notice 2012.Pipe Hangers and Supports-Selection and Application

SP 127-2001.....Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2011; Errata 2012..Motors and Generators

J. National Fire Protection Association (NFPA):

31-2011.....Standard for Installation of Oil-Burning Equipment

54-2012.....National Fuel Gas Code

70-2014.....National Electrical Code

85-2011; Errata 2011....Boiler and Combustion Systems Hazards Code

90A-2012.....Standard for the Installation of Air Conditioning and Ventilating Systems

101-2012.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.

4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the COR.

D. Phasing of Work: Comply with all requirements shown on drawings or specified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.

F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
   1. All components of an assembled unit need not be products of same manufacturer.
   2. Constituent parts that are alike shall be products of a single manufacturer.
   3. Components shall be compatible with each other and with the total assembly for intended service.
   4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
D. Maximum Speed: 25 m/s (5000 feet per minute).
E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
H. Sheaves and Pulleys:

1. Material: Pressed steel, or close grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
   a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.

B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.

C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

E. Controller shall be provided with the following operating features and accessories:

1. Suitable for variable torque load.
2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input filters on incoming power line. Provide output line reactors on line between drive and motor where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid

black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum

height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.

2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

D. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.

E. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

F. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING.

G. Attachment to existing structure: Support from existing floor/roof frame.

H. Attachment to Wood Construction: Wood screws or lag bolts.

I. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod.

Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

K. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. Preinsulate.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
   i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
   a. Provide eye rod or Type 17 eye nut near the upper attachment.
   b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
   c. Piping with Vertical Expansion and Contraction:

1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

2.12 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of

pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit equipment layout drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

L. Install steam piping expansion joints as per manufacturer’s recommendations.

M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type

drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

O. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.

2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.5 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit

debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

3. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.

4. Material And Equipment Not To Be Painted Includes:

a. Motors, controllers, control switches, and safety switches.

b. Control and interlock devices.

c. Regulators.
d. Pressure reducing valves.
e. Control valves and thermostatic elements.
f. Lubrication devices and grease fittings.
g. Copper, brass, aluminum, stainless steel and bronze surfaces.
h. Valve stems and rotating shafts.
i. Pressure gauges and thermometers.
j. Glass.
k. Name plates.

3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
   a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
   b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Section 23 21 23, HYDRONIC PUMPS.

D. Section 23 34 00, HVAC FANS.

E. Section 23 36 00, AIR TERMINAL UNITS.

F. Section 23 64 00, PACKAGED WATER CHILLERS.

G. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

H. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

I. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT.

J. Section 23 81 43, AIR-SOURCE UNITARY HEAT PUMPS.

K. Section 23 23 00, REFRIGERANT PIPING.

L. Section 23 82 00, CONVECTION HEATING and COOLING UNITS.

M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Provide documentation to demonstrate compliance with drawings and specifications.
2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the COR:

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):
MG 1-2011; Errata 2012..Motors and Generators
MG 2–2014.....Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

C. National Fire Protection Association (NFPA):
70-2014.....National Electrical Code (NEC)

D. Institute of Electrical and Electronics Engineers (IEEE):
112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators

E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
90.1-2010; INT 17 2013..Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11,and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

1. Electrically Commutated motor (EC Type): Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.

D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
   1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

E. Voltage ratings shall be as follows:
   1. Single phase:
      a. Motors connected to 120-volt systems: 115 volts.
      b. Motors connected to 208-volt systems: 200 volts.
      c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
   2. Three phase:
      a. Motors connected to 208-volt systems: 200 volts.
      b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
      c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
      d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
      e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.

F. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 HP): Single phase.
   2. Motors, 373 W (1/2 HP) and larger: 3 phase.
   3. Exceptions:
      a. Hermetically sealed motors.
      b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

I. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown on the drawings.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
   a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
   b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
   c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
   c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				**Minimum Premium Efficiencies Totally Enclosed Fan-Cooled**			
Rating kW (HP)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (HP)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%

112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.

B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete inertia bases.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.

D. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.

E. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.

F. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.

G. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.

H. SECTION 23 21 23, HYDRONIC PUMPS: vibration isolation requirements for pumps.

I. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

J. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Noise Criteria:

1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25

Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the fore-going noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after

occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.

4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Vibration isolators:
   a. Floor mountings
   b. Hangers
   c. Snubbers
   d. Thrust restraints
2. Bases.
3. Acoustical enclosures.

C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

2013 .....Fundamentals Handbook, Chapter 7, Sound and Vibration

C. American Society for Testing and Materials (ASTM):

A123/A123M-2013.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-2012.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

D2240-05(R 2010).....Standard Test Method for Rubber Property - Durometer Hardness

D. Manufacturers Standardization (MSS):

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture

E. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95.....Occupational Noise Exposure

F. American Society of Civil Engineers (ASCE):

ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.

G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):

001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.

H. International Code Council (ICC):

2012 IBC.....International Building Code.

I. Department of Veterans Affairs (VA):

H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Captive Spring Mount for Seismic Restraint (Type SS):
   a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
   b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. 5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
6. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and

bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed ¼’ clear of bottom of hanger housing in operation to prevent spring from excessive upward travel

C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.3 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.4 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.

D. Adjust active height of spring isolators.
E. Adjust snubbers according to manufacturer's recommendations.
F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
a. REFRIGERATION MACHINES																
ABSORPTION		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL		B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:																
ALL		---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
b. COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
c. PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
d. ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
e. CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
60 HP & OVER:																
UP TO 300 RPM		B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM		B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,THR	0.8	---	H,THR	2.0
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection report.
   4. Duct Air Leakage test report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Recording and reporting results.

B. Definitions:
   1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. Hydronic Systems: Includes chilled water, condenser water, and heating hot water.
   6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
   7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.

C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.

D. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.

E. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.

F. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.

G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
H. Section 23 82 16, AIR COILS
I. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS
J. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS
K. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
L. Section 23 34 00, HVAC FANS
M. Section 23 21 23, HYDRONIC PUMPS
N. Section 23 37 00, AIR OUTLETS AND INLETS
O. Section 23 81 43, AIR-SOURCE UNITARY HEAT PUMPS
P. Section 23 21 13, HYDRONIC PIPING
Q. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training
4. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
B. Qualifications:
1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency’s review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject

certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications",

Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.

a. Air handling unit and all other fans, cubic feet per minute: Minus 0 percent to plus l0 percent.
b. Air terminal units (maximum values): Minus 2 percent to plus l0 percent.
c. Exhaust hoods/cabinets: 0 percent to plus l0 percent.
d. Minimum outside air: 0 percent to plus 10 percent.
e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus l0 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
h. Chilled water coils: Minus 0 percent to plus 5 percent.

3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
   a. When field TAB work begins.
   b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
D. Submit Following for Review and Approval:
   1. Design Review Report within 90 days after the system layout on air and water side is completed by the Contractor.

2. Systems inspection report on equipment and installation for conformance with design.
3. Duct Air Leakage Test Report.
4. Systems Readiness Report.
5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

2007 .....HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control

C. Associated Air Balance Council (AABC):

2002.....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):

7th Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration

3rd Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency’s role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.

B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

3.6 TAB REPORTS

A. Submit an intermediate report for 25 percent of systems and equipment tested and balanced to establish satisfactory test results.

B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.

C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.

D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.7 TAB PROCEDURES

A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project. Allow 90 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

D. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.

1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer’s recommended pressure drop.
2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:

a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under al operating conditions).
c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.

5. Record final measurements for air handling equipment performance data sheets.

E. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:

1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be

restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.9 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.10 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.11 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork and equipment.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical/ and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
   11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
   12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of

this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

D. Section 23 21 23, HYDRONIC PUMPS

E. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

F. Section 23 64 00, PACKAGED WATER CHILLERS: Compressor, evaporator and piping.

G. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant piping and fittings.

H. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.

I. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water, and glycol piping.

J. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal

insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99(R 2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-2010.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-2011.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07; R 2013.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-2013.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-2013.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-2012.....Standard Specification for Mineral Fiber pipe Insulation

C552-2013.....Standard Specification for Cellular Glass Thermal Insulation

C553-2013.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-2010.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-2014.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-2013a.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-2012.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-2012a.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-2012.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-2012.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-2014.....Standard~~s~~ for Ventilation Control and Fire Protection of Commercial Cooking Operations

101-2012; Amendment 1 2012 Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06; Errata 2006.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m^3 (2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at

temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

A. Comply with Standard ASTM C177, C518, density 120 kg/m^3 (7.5 pcf) nominal, k = 0.033 (0.29) at 24~~0~~ degrees C (75 degrees F).

B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.

B. Equipment and duct insulation, ASTM C 591,type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.7 CALCIUM SILICATE

A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

C. Equipment Insulation: ASTM C533, Type I and Type II

D. Characteristics:

Insulation Characteristics		
ITEMS	**TYPE I**	**TYPE II**
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m^3 (lb/ ft3)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft^2 degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.8 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.)in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.10 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.12 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.13 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.14 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal

projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. Insulate PRVs, flow meters, and steam traps.

I. HVAC work not to be insulated:

1. Internally insulated ductwork and air handling units.
2. Relief air ducts (Economizer cycle exhaust air).
3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

L. Firestop Pipe and Duct insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
   2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
      a. Pipe risers through floors
      b. Pipe or duct chase walls and floors
      c. Smoke partitions
      d. Fire partitions

M. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

N. Provide vapor barrier jackets over insulation as follows:
   1. All piping and ductwork exposed to outdoor weather.
   2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature in high humidity areas.

O. Provide metal jackets over insulation as follows:
   1. All piping and ducts exposed to outdoor weather.
   2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
   3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:
   1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
   2. Plain board:

a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.

3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, interstitial spaces and duct work exposed to outdoor weather:
   a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct.
   b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums.
   c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
   d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
4. Supply air duct in the warehouse and in the laundry: 25 mm (one inch) thick insulation faced with ASJ.
5. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.
   a. Chilled water pumps, water filter, chemical feeder pot or tank.
   b. Pneumatic, cold storage water and surge tanks.
6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
   a. Convertors, air separators, steam condensate pump receivers.

b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.

c. Domestic water heaters and hot water storage tanks (not factory insulated).

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
   a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
   b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct:
   a. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
   b. In interstitial spaces (where not subject to damage): 40 mm (1-1/2 inch thick insulation faced with FSK.
   c. Concealed return air ductwork in other locations need not be insulated.
5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
   d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.

8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
   a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

E. Cellular Glass Insulation:
1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING and Section 33 63 00, STEAM ENERGY DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
   a. 75 mm (3 inches) thick for hot water piping.
   b. As scheduled at the end of this section for chilled water piping.
   c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
   d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
   e. Underground insulation shall be inspected and approved by the COR as follows:
      1) Insulation in place before coating.
      2) After coating.
   f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

F. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
3. Install insulation with all joints tightly butted (except expansion) joints in hot applications).
4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

G. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
   a. Chilled water pumps
   b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
   c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
   d. Piping inside refrigerators and freezers: Provide heat tape under insulation.

7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

H. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.
2. Engine Exhaust Insulation for Emergency Generator and Diesel Driven Fire Pump: Type II, Class D, 65 mm (2 1/2 inch) nominal thickness. Cover exhaust completely from engine through roof or wall construction, including muffler. Secure with 16 AWG galvanized annealed wire or 0.38 x 12 mm 0.015 x 1/2 IN wide galvanized bands on 300 mm 12 IN maximum centers. Anchor wire and bands to welded pins, clips or angles. Apply 25 mm 1 IN hex galvanized wire over insulation. Fill voids with 6 mm 1/4 IN insulating cement.
3. ETO Exhaust (High Temperature): Type II, class D, 65 mm (2.5 inches) nominal thickness. Cover duct for entire length. Provide sheet aluminum jacket for all exterior ductwork.
4. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)

93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed-Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)

4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed-Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC and GCR (where underground)	Polyiso-cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Contractor will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

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SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
   a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
   b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
5. The control system shall accommodate 1 Engineering Control Center(s) and the control system shall accommodate 10 web-based Users simultaneously, and the access to the system should be limited only by operator password.

B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
2. Flow switches.
3. Flow meters.
4. Sensor wells and sockets in piping.
5. Terminal unit controllers.

C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Refrigerant leak detection system.
2. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. Interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. Chiller controls. These controls will require a BACnet Gateway.
3. Terminal units' velocity sensors
4. Condenser water quality systems: condenser water high- and low-parts hydrogen (pH) alarms.
5. Unitary HVAC equipment (rooftop air conditioning units, split systems, packaged pumping stations) controls. These include:
   a. Discharge temperature control.
   b. Economizer control.
   c. Flowrate control.
   d. Setpoint reset.
   e. Time of day indexing.
   f. Status alarm.
6. Variable frequency drives. These controls will require a BACnet Gateway.
7. The following systems have limited control (as individually noted below) from the ECC:
   a. Constant temperature rooms: temperature out of acceptable range and status alarms.
   b. Medical gas systems: low pressure and status alarms.
   c. Medical and dental vacuum systems: high pressure and status alarms.
   d. Domestic water heating systems: low temperature, high temperature and status alarms.
   e. Elevators: status alarms.
   f. Building lighting systems: on/off, occupancy sensors, and daylight harvesting control.

E. Responsibility Table:

Work/Item/System	**Furnish**	**Install**	**Low Voltage Wiring**	**Line Power**
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not	23 09 23	23	N/A	N/A

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
furnished with equipment)				
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26
Laboratory Air Valves	23	23	23 09 23	N/A
Computer Room A/C Unit	23	23	16	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
field-mounted controls				
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Cooling Tower Vibration Switches	23	23	23 09 23	23 09 23
Cooling Tower Level Control Devices	23	23	23 09 23	23 09 23
Cooling Tower makeup water control devices	23	23	23 09 23	23 09 23
Starters, HOA switches	23	23	N/A	26

F. This facility's existing direct-digital control system is manufactured by Johnson Controls, and its ECC is located at building. The existing system's top-end communications is via. The existing system's ECC and top-end controllers were installed in. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

1. Upgrade the existing direct-digital control system's ECC to include all properties and services required by an ASHRAE Standard 135 BACnet B-AWS Profile. The upgraded ECC shall continue to communicate with the existing direct-digital control system's devices. The upgraded

ECC shall communicate directly with the new native-BACnet devices over the existing control system's communications network without the use of a gateway. Provide programming converting the existing non-BACnet devices, objects and services to ASHRAE Standard 135 BACnet-complaint BIBBs. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

a. The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a Johnson Controls. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/ verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.

2. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one operator terminal (existing), microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.

3. Responsibility Table:

Item/Task	**Section 23 09 23 contactor**	**Control system integrator**	**VA**
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/ binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

H. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Exhaust fan ventilation
2. Mechanical or electrical room heating and ventilation.

I The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

1.2 RELATED WORK

A. Section 21 05 11, Common Work Results for Fire Suppression.
B. Section 22 11 23, Domestic Water Pumps.
C. Section 22 35 00, Domestic Water Heat Exchangers.
D. Section 22 62 00, Vacuum Systems for Laboratory and Healthcare Facilities.
E. Section 22 63 00, Gas Systems for Laboratory and Healthcare Facilities.
F. Section 23 21 13, Hydronic Piping.
G. Section 23 22 13, Steam and Condensate Heating Piping.
H. Section 23 31 00, HVAC Ducts and Casings.
I. Section 23 36 00, Air Terminal Units.
J. Section 23 64 00, Packaged Water Chillers.
K. Section 23 73 00, Indoor Central-Station Air-Handling Units.
L. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling Units.
M. Section 23 81 00, Decentralized Unitary HVAC Equipment.
N. Section 23 81 43, Air-Source Unitary Heat Pumps.
O. Section 26 05 11, Requirements for Electrical Installations.
P. Section 26 05 19, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
Q. Section 26 05 26, Grounding and Bonding for Electrical Systems.
R. Section 26 05 33, Raceway and Boxes for Electrical Systems.
S. Section 26 27 26, Wiring Devices.
T. Section 27 15 00, Communications Horizontal Cabling
U. Section 28 31 00, Fire Detection and Alarm.

1.2 DEFINITION

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
D. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications

protocol allows diverse building automation devices to communicate data over and services over a network.

E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.

F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.

G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.

H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.

J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.

K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.

L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.

N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.

O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.

P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls

Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).

R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.

S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.

T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.

BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.

EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

FF. GIF: Abbreviation of Graphic interchange format.

GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to “sockets” without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.

OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

TT. Operating system (OS): Software, which controls the execution of computer application programs.

UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.

YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.

ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.

AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer’s latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.

5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:
1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:
1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.

5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	**Reported Accuracy**
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]
Water temperature	±0.5°C [±1°F]
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0–1.5 kPa (0–6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0–1 MPa (1–150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0–12.5 kPa (0–50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data for all components including the following:
   1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
   2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
   3. Control dampers and control valves schedule, including the size and pressure drop.
   4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
   5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
   6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
   7. Color prints of proposed graphics with a list of points for display.
   8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
   9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
   10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table

shall show element name, type of device, manufacturer, model number, and product data sheet number.

11. Riser diagrams of wiring between central control unit and all control panels.
12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.

C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.

E. As Built Control Drawings:
   1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
   2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
   3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):
   1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
   2. Include the following documentation:
      a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
      b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
      c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.

d. Complete troubleshooting procedures and guidelines for all systems.
e. Complete operating instructions for all systems.
f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

G. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor’s installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.

B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at –40 to 65°C (-40 to 150°F).

C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

Standard 135-10.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):

B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

D. American Society of Testing Materials (ASTM):

B32-08.....Standard Specification for Solder Metal
B88-09.....Standard Specifications for Seamless Copper Water Tube
B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-11.....National Electric Code
90A-09.....Standard for Installation of Air-Conditioning and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-10.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
294-10.....Access Control System Units
486A/486B-10.....Wire Connectors
555S-11.....Standard for Smoke Dampers
916-10.....Energy Management Equipment
1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels – not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
   a. A fixed existing ECC and a portable operator’s terminal.
   b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
   c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
   d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
   e. Addressable elements, sensors, transducers and end devices.
   f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
   g. Other components required for a complete and working Control Systems as specified.

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for

operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
   1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
   2. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.
B. Each controller shall have a communication port for connection to an operator interface.
C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
   1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
   2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and

wiring. Expansion shall not require operator interface hardware additions or software revisions.

F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

A. The ECC shall reside on a high-speed network with controllers as shown on system drawings. The ECC and each standard browser connected to server shall be able to access all system information.

B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.

C. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.

1. ECC shall be commercial standard with supporting 32- or 64-bit hardware (as required by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 4GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, and 16 speed high density DVD-RW+/- optical drive.

a. The hard drive shall be at the minimum 1 TB 7200 rpm SATA hard drive with 16 MB cache, and shall have sufficient memory to store:

1) All required operator workstation software

2) A DDC database at least twice the size of the delivered system database

3) One year of trend data based on the points specified to be trended at their specified trend intervals.

b. Real-time clock:

1) Accuracy: Plus or minus 1 minute per month.

2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.

3) Clock shall function for one year without power.

4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.

c. Serial ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.

d. Parallel port: Enhanced.

e. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.

f. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.

g. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.

h. Mouse: Standard, compatible with installed software.

i. Removable disk storage: Include the following, each with appropriate controller:

1) Minimum 1 TB removable hard disk, maximum average access time of 10 ms.

j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.

2. Cable modem: 42.88 MBit/s, DOCSIS 2.0 Certified, also backwards compatible with DOCSIS 1.1/1.0 standards. Provide Ethernet or USB connectivity.

3. Optical modem: full duplex link, for use on 10 GBase-R single-mode and multi-mode fiber with a XENPAK module.

4. Auto-dial modem: 56,600 bps, full duplex for asynchronous communications. With error detection, auto answer/autodial, and call-in-progress detection. Modem shall comply with requirements in ITU-T v.34, ITU-T v.42, ITU-T v.42 Appendix VI for error correction, and ITU-T v.42 BIS for data compression standards; and shall be suitable for operating on unconditioned voice-grade telephone lines complying with 47 CFR 68.

5. Audible Alarm: Manufacturer's standard.

6. Printers:

a. Provide a dedicated, minimum resolution 600 dpi, color laser printer, connected to the ECC through a USB interface.

1) If a network printer is used instead of this dedicated printer, it shall have a 100Base-T interface with an RJ45 connection and

shall have a firmware print spooler compatible with the Operating System print spooler.

2) RAM: 512 MB, minimum.

3) Printing Speed: Minimum twenty six pages per minute (color); minimum 30 pages per minute (black/white).

4) Paper Handling: Automatic sheet feeder with 250-sheet x 8.5 inch x 11 inch paper cassette and with automatic feed.

b. Provide a dedicated black/white tractor-feed dot matrix printer for status/alarm message printing, minimum 10 characters per inch, minimum 160 characters per second, connected to the ECC through a USB interface.

1) Paper: One box of 2000 sheets of 8-1/2x11 multi-fold type printer paper.

7. RS-232 ASCII Interface

a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.

b. Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.

c. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.

d. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.

e. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.

1) NFPA 70, Type CMP.

2) Flame Resistance: NFPA 262, Flame Test.

8. Self-contained uninterruptible power supply (UPS):

a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.

b. Batteries: Sealed, valve regulated, recombinant, lead calcium.

c. Accessories:
   1) Transient voltage suppression.
   2) Input-harmonics reduction.
   3) Rectifier/charger.
   4) Battery disconnect device.
   5) Static bypass transfer switch.
   6) Internal maintenance bypass/isolation switch.
   7) External maintenance bypass/isolation switch.
   8) Output isolation transformer.
   9) Remote UPS monitoring.
   10) Battery monitoring.
   11) Remote battery monitoring.

D. ECC Software:
1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are Windows XP, Windows System 7, Linux, and UNIX.
5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text,

and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.

6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows XP or better, and shall support the third party software.
9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.
11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall

be multi-level and partition able to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.

13. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
    a. Point database editing, storage and downloading of controller databases.
    b. Scheduling and override of building environmental control systems.
    c. Collection and analysis of historical data.
    d. Alarm reporting, routing, messaging, and acknowledgement.
    e. Definition and construction of dynamic color graphic displays.
    f. Real-time graphical viewing and control of environment.
    g. Scheduling trend reports.
    h. Program editing.
    i. Operating activity log and system security.
    j. Transfer data to third party software.
14. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
    a. Dynamic color graphics and graphic control.
    b. Alarm management.
    c. Event scheduling.
    d. Dynamic trend definition and presentation.
    e. Program and database editing.
    f. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.
15. Graphic Displays:

a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.

16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:

a. A general list of all selected points in the network.
b. List of all points in the alarm.
c. List of all points in the override status.
d. List of all disabled points.
e. List of all points currently locked out.
f. List of user accounts and password access levels.
g. List of weekly schedules.
h. List of holiday programming.
i. List of limits and dead bands.
j. Custom reports.
k. System diagnostic reports, including, list of digital controllers on the network.
l. List of programs.

17. ASHRAE Standard 147 Report: Provide a daily report that shows the operating condition of each chiller as recommended by ASHRAE Standard 147. At a minimum, this report shall include:
    a. Chilled water (or other secondary coolant) inlet and outlet temperature
    b. Chilled water (or other secondary coolant) flow
    c. Chilled water (or other secondary coolant) inlet and outlet pressures
    d. Evaporator refrigerant pressure and temperature
    e. Condenser refrigerant pressure and liquid temperature
    f. Condenser water inlet and outlet temperatures
    g. Condenser water flow
    h. Refrigerant levels
    i. Oil pressure and temperature
    j. Oil level
    k. Compressor refrigerant discharge temperature
    l. Compressor refrigerant suction temperature
    m. Addition of refrigerant
    n. Addition of oil
    o. Vibration levels or observation that vibration is not excessive
    p. Motor amperes per phase
    q. Motor volts per phase
    r. PPM refrigerant monitor level
    s. Purge exhaust time or discharge count
    t. Ambient temperature (dry-bulb and wet-bulb)
    u. Date and time logged
18. Electrical, Gas, and Weather Reports

a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.
c. Gas Meter Report: Provide a monthly report showing the daily natural gas consumption for each meter. Provide an annual (12-month) report that shows the monthly consumption for each meter.
d. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.

19. Scheduling and Override:
    a. Provide override access through menu selection from the graphical interface and through a function key.
    b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:
        1) Weekly schedules.
        2) Zone schedules, minimum of 100 zones.
        3) Scheduling up to 365 days in advance.
        4) Scheduled reports to print at workstation.
20. Collection and Analysis of Historical Data:
    a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
    b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended

points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.

c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.

d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.

21. Alarm Management:

a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.

b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.

c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.

d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.

e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.

22. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm

message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.

23. System Configuration:
    a. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
    b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

2.5 PORTABLE OPERATOR'S TERMINAL (POT)

A. Provide a portable operator's terminal (POT) that shall be capable of accessing all system data. POT may be connected to any point on the system network or may be connected directly to any controller for programming, setup, and troubleshooting. POT shall communicate using BACnet protocol. POT may be connected to any point on the system network or it may be connected directly to controllers using the BACnet PTP (Point-To-Point) Data Link/ Physical layer protocol. The terminal shall use the Read (Initiate) and Write (Execute) BACnet Services. POT shall be an IBM-compatible notebook-style PC including all software and hardware required.

B. Hardware: POT shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
    1. POT shall be commercial standard with supporting 32- or 64-bit hardware (as limited by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 500 GB 7200 rpm SATA hard drive with 16 MB cache, minimum 2GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, minimum 16 inch (diagonal) screen, 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector, 56,600 bps modem, an ASCII RS-232 interface, and a 16 speed high density DVD-RW+/- optical drive.

C. Software: POT shall include software equal to the software on the ECC.

2.6 BACNET PROTOCOL ANALYZER

A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol

analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

2.7 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
   a. FFF = Facility code (see below)
   b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
   a. FFF and N are as above and
   b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number

with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP. 1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1. STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.8 BACNET DEVICES

A. All BACnet Devices – controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.

1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.9 CONTROLLERS

A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced

application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.

1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
4. Controllers that perform scheduling shall have a real-time clock.
5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
   a. assume a predetermined failure mode, and
   b. generate an alarm notification.
6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
7. Communication.
   a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
   b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.

10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
   1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
   2. Each B-ASC will contain sufficient I/O capacity to control the target system.
   3. Communication.
      a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
      b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator’s tool. This connection shall be extended to a space temperature sensor port where shown.
   4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
   5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
   6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
   7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
   a. Two position (on-off, slow-fast) control.
   b. Proportional control.
   c. Proportional plus integral (PI) control.
   d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
   e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator’s name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants.

All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.

a. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage will likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting by resetting the HVAC system set points to reduce load while maintaining indoor air quality.

b. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.

c. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.

d. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select

the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.

e. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
   1) Time, day.
   2) Commands such as on, off, auto.
   3) Time delays between successive commands.
   4) Manual overriding of each schedule.
   5) Allow operator intervention.

f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.

g. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.

h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A

preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

i. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:
   1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
   2) Secondary chilled water pumps and controls.
   3) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
   4) Cooling Tower Operation Program: The objective of cooling tower control is to optimize chiller/tower energy use within the equipment restraints and minimum condenser water temperature limit recommended by the equipment manufacturer. Maintain chilled water plant performance records and print reports at intervals selected by the operator. It shall be possible for the operator to change the set points and the operating schedule.
   5) The chilled water plant program shall display the following as a minimum:
      a) Secondary chilled flow rate.
      b) Secondary chilled water supply and return temperature.
      c) Condenser water supply and return temperature.
      d) Outdoor air dry bulb temperature.
      e) Outdoor air wet bulb temperature.
      f) Ton-hours of chilled water per day/month/year.
      g) On-off status for each chiller.
      h) Chilled water flow rate.
      i) Chilled water supply and return temperature.
      j) Operating set points-temperature and pressure.
      k) Kilowatts and power factor.
      l) Current limit set point.
      m) Date and time.

n) Operating or alarm status.

o) Operating hours.

2.10 SENSORS (AIR, WATER AND STEAM)

A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.

1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.

a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.

b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.

c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.

1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.

2) Psychiatric patient room sensor: sensor shall be flush with wall, shall not include an override switch, numerical temperature display on sensor cover, shall not include a communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide a stainless steel cover plate with an insulated back and security screws.

d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.

e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.

f. Wire: Twisted, shielded-pair cable.

g. Output Signal: 4-20 ma.

2. Humidity Sensors: Bulk polymer sensing element type.

a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.

b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.

c. 4-20 ma continuous output signal.

C. Static Pressure Sensors: Non-directional, temperature compensated.

1. 4-20 ma output signal.

2. 0 to 5 inches wg for duct static pressure range.

3. 0 to 0.25 inch wg for Building static pressure range.

D. Water flow sensors:

1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.

a. Pipe size: 3 to 24 inches.

b. Retractor: ASME threaded, non-rising stem type with hand wheel.

c. Mounting connection: 2 inch 150 PSI flange.

d. Sensor assembly: Design for expected water flow and pipe size.

e. Seal: Teflon (PTFE).

2. Controller:

a. Integral to unit.

b. Locally display flow rate and total.

c. Output flow signal to BMCS: Digital pulse type.

3. Performance:

a. Turndown: 20:1

b. Response time: Adjustable from 1 to 100 seconds.

c. Power: 24 volt DC

4. Install flow meters according to manufacturer’s recommendations. Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minute 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local

instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.

1. Performance characteristics:
   a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
   b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
   c. Nominal range (turn down ratio): 10 to 1.
   d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.
   e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
   f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
   g. RFI effect - flow meter shall not be affected by RFI.
   h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

F. Steam Flow Sensor/Transmitter:
   1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
      a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
      b. Process conditions, 900 kPa (125 psig) saturated steam.
      c. Turn down ratio, 20 to 1.
      d. Output signal, 4-20 ma DC.
      e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
         1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.
         2) Power supply, 120 VAC, 60 hertz or 24 VDC.

3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.

f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.

G. Flow switches:

1. Shall be either paddle or differential pressure type.

a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.

b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.11 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.

2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.

3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.

4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.

5. Label system’s cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair,

failed pair, etc.) shall be posted in these records as the change occurs.

6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 19.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.12 THERMOSTATS AND HUMIDISTATS

A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have manufacturer's standard finish, setpoint range and temperature display and external adjustment:

1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.

a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.

b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.

c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.

d. Battery replacement without program loss.

B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.

C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.

D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.13 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:

a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
b. Duct mounted damper: 600 meter per minute (2000 fpm).
c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).

D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.

E. Control Valves:
1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
5. Flow characteristics:
a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
c. Two-way 2-position valves shall be ball, gate or butterfly type.
6. Maximum pressure drop:
a. Two position steam control: 20 percent of inlet gauge pressure.
b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
7. Two position water valves shall be line size.

F. Damper and Valve Operators and Relays:
1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The

motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.

2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

4. See drawings for required control operation.

2.14 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion

type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.

b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.

c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).

3. Electronics Panel:

a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.

b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.

c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F . The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.

d. Electronics Panel shall have the following:

1) Minimum of 12-bit A/D conversion.
2) Field adjustable digital primary output offset and gain.
3) Airflow analog output scaling of 100 to 10,000 FPM.
4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
5) Analog output resolution (full scale output) of 0.025%.

e. All readings shall be in I.P. units.

4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

a. Complete installation shall not exhibit more than ± 2.0% error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within ± 0.25%.

D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan

capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.

4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.

E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

F. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of ±10%. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.

3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

A. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 19. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
   a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
   b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as

applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.

c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.

d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.

6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.

7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.

8. Grounding: ground electrical systems per manufacturer’s written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:

a. Install all sensors and instrumentation according to manufacturer’s written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.

b. Calibrate sensors to accuracy specified, if not factory calibrated.

c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.

d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.

e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.

f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.

g. All pipe mounted temperature sensors shall be installed in wells.

h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.

i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:
   a. Install duct static pressure sensor tips facing directly downstream of airflow.
   b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
   c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
   a. Mount and link damper and valve actuators according to manufacturer’s written instructions.
   b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
   c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
   a. Install flow switch according to manufacturer’s written instructions.
   b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
   c. Assure correct flow direction and alignment.
   d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:
1. Ethernet:
   a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
   b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.

2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:

1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer’s agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner’s representative 30 days prior to start of performance verification tests. Provide draft copy

of operation and maintenance manual with performance verification test.

2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA’s representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
   a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
   b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
   c. Demonstrate the software ability to edit the control program off-line.
   d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
   e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
   f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
   g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.

h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

5. Witnessed demonstration of ECC functions shall consist of:
   a. Running each specified report.
   b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
   c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
   d. Execute digital and analog commands in graphic mode.
   e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
   f. Demonstrate EMS performance via trend logs and command trace.
   g. Demonstrate scan, update, and alarm responsiveness.
   h. Demonstrate spreadsheet/curve plot software, and its integration with database.
   i. Demonstrate on-line user guide, and help function and mail facility.
   j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
   k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
   l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

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SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:
   1. Chilled water, condenser water, heating hot water and drain piping.
   2. Glycol-water piping.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 03 30 00, CAST-IN-PLACE CONCRETE.
D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
E. Section 23 21 23, HYDRONIC PUMPS: Pumps.
F. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
G. Section 23 23 00, REFRIGERANT PIPING: Refrigerant piping and refrigerants.
H. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS: VAV and CV units, fan coil units, and radiant ceiling panels.
I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
B. Submit prior to welding of steel piping a certificate of Welder’s certification. The certificate shall be current and not more than one year old.
C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
   1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:
   1. Pipe and equipment supports.

2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Grooved joint couplings and fittings.
6. Valves of all types.
7. Strainers.
8. Flexible connectors for water service.
9. Pipe alignment guides.
10. Expansion joints.
11. Expansion compensators.
12. All specified hydronic system components.
13. Water flow measuring devices.
14. Gages.
15. Thermometers and test wells.
16. Electric heat tracing systems.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
   1. Heat Exchangers (Water to Water)
   2. Air separators.
   3. Expansion tanks.

D. Submit the welder’s qualifications in the form of a current (less than one year old) and formal certificate.

E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
   1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
   2. One complete set of reproducible drawings.
   3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
   B1.20.1-2013.....Pipe Threads, General Purpose (Inch)

B16.4-2011.....Gray Iron Threaded FittingsB16.18-01 Cast Copper Alloy Solder joint Pressure fittings
B16.23-2011.....Cast Copper Alloy Solder joint Drainage fittings
B40.100-2013.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):
70-2-2006.....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):
B16.1-2010.....Cast Iron Pipe Flanges and Flanged Fittings
B16.3-2011.....Malleable Iron Threaded Fittings: Class 150 and 300
B16.4-2011.....Gray Iron Threaded Fittings: (Class 125 and 250)
B16.5-2013.....Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard
B16.9-07.....Factory Made Wrought Butt Welding Fittings
B16.11-11.....Forged Fittings, Socket Welding and Threaded
B16.18-12.....Cast Copper Alloy Solder Joint Pressure Fittings
B16.22-2013.....Wrought Copper and Bronze Solder Joint Pressure Fittings.
B16.24-11.....Cast Copper Alloy Pipe Flanges and Flanged Fittings
B16.39-2009.....Malleable Iron Threaded Pipe Unions
B16.42-2011.....Ductile Iron Pipe Flanges and Flanged Fittings
B31.1-2012.....Power Piping

E. American Society for Testing and Materials (ASTM):
A47/A47M-99 (2004).....Ferritic Malleable Iron Castings
A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A106/A106M-2013.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
A126-04; R 2009.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A183-03; R 2009 ..... Standard Specification for Carbon Steel Track Bolts and Nuts
A216/A216M-2012 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A234/A234M-2013; E 2014 Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A307-2012 ..... Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A536-84 (2009) ..... Standard Specification for Ductile Iron Castings

A615/A615M-2013 ..... Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A 653M-2013 ..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process

B32-08 ..... Standard Specification for Solder Metal

B62-2009 ..... Standard Specification for Composition Bronze or Ounce Metal Castings

B88-2009 ..... Standard Specification for Seamless Copper Water Tube

B209-07 ..... Aluminum and Aluminum Alloy Sheet and Plate

C177-2013 ..... Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus

C478-2013 ..... Precast Reinforced Concrete Manhole Sections

C533-2013 ..... Calcium Silicate Block and Pipe Thermal Insulation

C552-2013 ..... Cellular Glass Thermal Insulation

D3350-2012 ..... Polyethylene Plastics Pipe and Fittings Materials

C591-2013 ..... Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

D1784-2011 ..... Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound

D1785-2012 ..... Poly (Vinyl Chloride0 (PVC) Plastic Pipe, Schedules 40, 80 and 120

D2241-2009 ..... Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

F439-2013 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441/F441M-2013, E 2013 Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

F477-2010 ..... Elastomeric Seals Gaskets) for Joining Plastic Pipe

F. American Water Works Association (AWWA):
C110-2012.....Ductile Iron and Grey Iron Fittings for Water
C203-2008.....Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied

G. American Welding Society (AWS):
B2.1-2009.....Standard Welding Procedure Specification

H. Copper Development Association, Inc. (CDA):
CDA A4015-06.....Copper Tube Handbook

I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
EMJA-2003.....Expansion Joint Manufacturer's Association Standards, Ninth Edition

J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
SP-67-2011.....Butterfly Valves
SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded Ends
SP-71-2011; Errata 2013.Gray Iron Swing Check Valves, Flanged and Threaded Ends
SP-80-2013.....Bronze Gate, Globe, Angle and Check Valves
SP-85-2011.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends
SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
SP-125-2010.....Gray Iron and Ductile Iron In-line, Spring Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):
14-2014.....Plastic Piping System Components and Related Materials
50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs and other Recreational Water Facilities – Evaluation criteria for materials, components, products, equipment and systems for use at recreational water facilities
61-2013.....Drinking Water System Components – Health Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water, Condenser Water, Heating Hot Water, Glycol-Water, and Vent Piping:
   1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
   2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Cooling Coil Condensate Drain Piping:
   1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 40 PVC plastic piping.
   2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.

C. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
   1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
   2. Forged steel, socket welding or threaded: ASME B16.11.
   3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
   4. Unions: ASME B16.39.
   5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor’s option: Grooved mechanical couplings and fittings are optional.
   1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
   2. Welding flanges and bolting: ASME B16.5:
      a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
         1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
      b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.

1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

A. Schedule 40, socket type for solvent welding.

B. Schedule 40 PVC drain piping: Drainage pattern.

2.6 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 99 degrees C (210 degrees F).

E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.

2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.

   a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.

   b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.

c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
   1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
   2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
   3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
      a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
      b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves
   1. Globe Valves
      a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
      b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
   2. Angle Valves:
      a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
      b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves
   1. Swing Check Valves:
      a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
      b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
   2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
      a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.

b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
   1. Ball style valve.
   2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
   3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
   1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
   2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
   3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
   4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

I. Manual Radiator/Convector Valves: Brass, packless, with position indicator.

2.9 WATER FLOW MEASURING DEVICES

A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.

B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.

C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.

D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.

E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

F. Flow Measuring Device Identification:

1. Metal tag attached by chain to the device.
2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

G. Portable Water Flow Indicating Meters:

1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
2. Bleed and equalizing valves.
3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.
4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
5. Provide one portable meter for each range of differential pressure required for the installed flow devices.

2.10 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
   a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
   b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
3. Provide ductile iron retaining rings and control units.

B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

2.11 HYDRONIC SYSTEM COMPONENTS

A. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.

B. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.

C. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).

D. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).

E. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.

F. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.12 GAGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.

C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
   1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

2.13 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the COR:
   1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
   2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
   3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.14 THERMOMETERS

A. Organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

B. Case: Chrome plated brass or aluminum with enamel finish.

C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale ranges:
   1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
   2. Hot Water and Glycol-Water: -1 – 116 degrees C (30-240 degrees F).

2.15 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.16 ELECTRICAL HEAT TRACING SYSTEMS

A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.

B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:
   1. Chilled water piping at areas exposed to the weather.

C. Heat tracing shall be provided to the extent shown on the drawings (Floor plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.

D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.

1. Provide end seals at ends of circuits. Wire at the ends of the circuits is not to be tied together.
2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 2.2 degrees C (36 degrees F) minimum during winter outdoor design temperature, but not less than the following:
   a. 75 mm (3 inch) pipe and smaller with 25 mm (1 inch) thick insulation: 4 watts per foot of pipe.
   b. 100 mm (4 inch)pipe and larger 38 mm (1-1/2 inch) thick insulation: 8 watts per feet of pipe.

E. Electrical Heating Tracing Accessories:

1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
2. 13 mm (1/2 inch) wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 300 mm (12 inch) intervals.
3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 13 mm (1/2 inch) NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 1.1 degrees C (34 degrees F).
4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 3000 mm (10 feet) intervals along the pipe on alternating sides.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and

relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
   1. Water treatment pot feeders and condenser water treatment systems.
   2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.

D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests may be either of those below, or a combination, as approved by the COR.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.4 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the suppliers.

1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any

system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.

2. Cleaning: Using products supplied circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.5 ELECTRIC HEAT TRACING

A. Install tracing as recommended by the manufacturer.

B. Coordinate electrical connections.

3.6 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Section 23 21 13, HYDRONIC PIPING.

F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.

2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.

3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.

5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.

6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at

design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.

7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pumps and accessories.

2. Motors and drives.

3. Variable speed motor controllers.

C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B16.1-10.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2012).....Standard Specification for Gray Iron Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to theCOR.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.

2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.

3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.

4. General Construction Requirements

a. Balance: Rotating parts, statically and dynamically.

b. Construction: To permit servicing without breaking piping or motor connections.

c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMNTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.

d. Heating pumps shall be suitable for handling water to 225°F.

e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.

f. Pump Connections: Flanged.

g. Pump shall be factory tested.

h. Performance: As scheduled on the Contract Drawings.

5. Variable Speed Pumps:

   a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
   b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
   c. Pump operation and speed control shall be as shown on the drawings.

B. In-Line Type, Base Mounted End Suction or Double Suction Type:

1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
2. Casing Wear Rings: Bronze.
3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
4. Casing Vent: Manual brass cock at high point.
5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
7. Shaft: Steel, AISI Type 1045 or stainless steel.
8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
9. Shaft Sleeve: Bronze or stainless steel.
10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
11. Base Mounted Pumps:
    a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
    b. Impeller Wear Rings: Bronze.
    c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
    d. Bearings (Double-Suction pumps): Regreaseable ball or roller type. Provide lip seal and slinger outboard of each bearing.
    e. Base: Cast iron or fabricated steel for common mounting to a concrete base.
12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Provide suction diffuser as follows:

    a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter

openings for pump protection. Provide taps for strainer blowdown and gage connections.

b. Provide adjustable foot support for suction piping.

c. Strainer free area: Not less than five times the suction piping.

d. Provide disposable start-up strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.

C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 START-UP

A. Verify that the piping system has been flushed, cleaned and filled.

B. Lubricate pumps before start-up.

C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.

G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam, condensate and vent piping inside buildings. Boiler plant and outside steam distribution piping is covered in specification Section 33 63 00, STEAM ENERGY DISTRIBUTION.

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

C. Heating Coils and Humidifiers: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS and SECTION 23 31 00, HVAC DUCTS AND CASING.

D. Heating coils: Section 23 82 16, AIR COILS.

E. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Strainers.
7. Pipe alignment guides.
8. Expansion joints.
9. Expansion compensators.
10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
11. All specified steam system components.
12. Gages.
13. Thermometers and test wells.

14. Electric heat tracing systems.

C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
   1. Heat Exchangers (Steam-to-Hot Water).
   2. Flash tanks.

D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
   1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
   2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):

B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
B16.4-2011.....Gray Iron Threaded Fittings

C. American Society of Mechanical Engineers (ASME):

B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings
B16.3-2011.....Malleable Iron Threaded Fittings
B16.9-2012.....Factory-Made Wrought Buttwelding Fittings
B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
B16.14-13.....Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads
B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.23-2011.....Cast Copper Alloy Solder Joint Drainage Fittings
B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500
B16.39-2009.....Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300
B31.1-2012.....Power Piping
B31.9-2014.....Building Services Piping
B40.100-2013.....Pressure Gauges and Gauge Attachments

Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels, Division 1

D. American Society for Testing and Materials (ASTM):

A47/A47M-99(R 2009).....Ferritic Malleable Iron Castings

A53/A53M-2012.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-2013.....Seamless Carbon Steel Pipe for High-Temperature Service

A126-2004; R 2009.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A181-2006.....Carbon Steel Forgings, for General-Purpose Piping

A183-2003; R 2009 ..... Carbon Steel Track Bolts and Nuts

A216/A216M-2012 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A285/A285M-2012 ..... Pressure Vessel Plates, Carbon Steel, Low-and-Intermediate-Tensile Strength

A307-2012 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A516-2010 ..... Pressure Vessel Plates, Carbon Steel, for Moderate-and- Lower Temperature Service

A536-84R 2009 ..... Standard Specification for Ductile Iron Castings

B32-2008 ..... Solder Metal

B61-2008; R 2013 ..... Steam or Valve Bronze Castings

B62-2009 ..... Composition Bronze or Ounce Metal Castings

B88-2009 ..... Seamless Copper Water Tube

F439-2013 ..... Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441/F441M-13 ..... Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2011; Amendment 2012 Filler Metals for Brazing and Braze Welding

B2.1-2009.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-2011.....Butterfly Valves

SP-70-2011.....Cast Iron Gate Valves, Flanged and Threaded Ends

SP-71-2011 (Errata 2013) Gray Iron Swing Check Valves, Flanged and Threaded Ends
SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service
SP-78-2011.....Cast Iron Plug Valves, Flanged and Threaded Ends
SP-80-2013.....Bronze Gate, Globe, Angle and Check Valves
SP-85-2002.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

G. Military Specifications (Mil. Spec.):
MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:
1. Concealed above ceiling, in wall or chase: Copper water tube ASTM B88, Type K, hard drawn.
2. All other locations: Copper water tube ASTM B88, Type K, hard drawn; or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.
1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping.

Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.
5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

A. Solder Joint:
1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.

E. Contractor’s option: On pipe sizes 2” and smaller, screwed end brass gate valves or dielectric nipples may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Gate Valves:

a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.

b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.

1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.

2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves:

1. Globe Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:

1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:

1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves
1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
2. 65 mm (2-1/2 inches) and Larger:
a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convector Valves: Brass, packless, with position indicator.

2.8 STRAINERS

A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.
1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.
C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
1. 50 mm (2 inches) and smaller: Cast iron or bronze.
2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 PIPE ALIGNMENT

A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.10 FLEXIBLE BALL JOINTS

A. Design and Fabrication: One piece component construction, fabricated from steel with welded ends, designed for a working steam pressure of 1720 kPa (250 psig) and a temperature of 232 degrees C (450 degrees F). Each joint shall provide for 360 degrees rotation in addition to a minimum angular flexible movement of 30 degrees for sizes 6 mm (1/4 inch) to 150 mm (6 inch) inclusive, and 15 degrees for sizes 65 mm (2-1/2 inches) to 750 mm (30 inches). Joints through 350 mm (14 inches) shall have forged pressure retaining members; while size 400 mm (16 inches) through 760 mm (30 inches) shall be of one piece construction.

B. Material:

1. Cast or forged steel pressure containing parts and bolting in accordance with Section II of the ASME Boiler Code or ASME B31.1. Retainer may be ductile iron ASTM A536, Grade 65-45-12, or ASME Section II SA 515, Grade 70.
2. Gaskets: Steam pressure molded composition design for a temperature range of from minus 10 degrees C (50 degrees F) to plus 274 degrees C (525 degrees F).

C. Certificates: Submit qualifications of ball joints in accordance with the following test data:

1. Low pressure leakage test: 41 kPa (6psig) saturated steam for 60 days.
2. Flex cycling: 800 Flex cycles at 3445 kPa (500 psig) saturated steam.
3. Thermal cycling: 100 saturated steam pressure cycles from atmospheric pressure to operating pressure and back to atmospheric pressure.
4. Environmental shock tests: Forward certificate from a recognized test laboratory, that ball joints of the type submitted has passed shock testing in accordance with Mil. Spec MIL-S-901.
5. Vibration: 170 hours on each of three mutually perpendicular axis at 25 to 125 Hz; 1.3 mm to 2.5 mm (0.05 inch to 0.1 inch) double amplitude on a single ball joint and 3 ball joint off set.

2.11 STEAM SYSTEM COMPONENTS

A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
   1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
   2. Tube fouling factor: TEMA Standards, but not less than 0.00018 m^2K/W (0.001 ft^2hrF/Btu).
   3. Materials:
      a. Shell: Steel.
      b. Tube sheet and tube supports: Steel or brass.
      c. Tubes: 20 mm (3/4 inch) OD copper.
      d. Head or bonnet: Cast iron or steel.
   4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.

B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, pumps, and other components supported on a welded steel frame.

C. Steam Pressure Reducing Valves in PRV Stations:
   1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
   2. Service: Provide controlled reduced pressure to steam piping systems.
   3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).
   4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
      a. Pressure rating for high pressure steam: Not less than 1034 kPa (150 psig) saturated steam.
      b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
   5. Select pressure reducing valves to develop less than 85 dbA at 1500 mm (5 feet) elevation above adjacent floor, and 1500 mm (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.

D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.

E. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.

F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.

G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.

1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
   a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
   b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
4. Valves and seats: Suitable hardened corrosion resistant alloy.
6. Floats: Stainless steel.
7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.

H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

I. Steam Humidifiers:
   1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
   2. Steam separator: Stainless steel or cast iron.
   3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
      a. Duct section height exceeds 900 mm (36 inches).
      b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
      b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
      d. If within 3000 mm (10 feet) upstream of after-filter.

J. Unfired clean steam generator
   1. Provide a packaged factory assembled, pre-piped unfired steam generator consisting of stainless steel shell, stainless steel tube coil, stainless steel steam piping, valves and controls All stainless steel piping shall be type 304 factory-fabricated and provided as a part of the complete package.
   2. Shell: Stainless steel ASME code construction with flanged piping connections. 345 kPa (50 psig) maximum WSP.
   3. Tubes: Copper tubes suitable for 862 kPa (125 psig) working pressure.
   4. Design: Heated fluid in shell and heating fluid (higher pressure steam) in tubes.
   5. Each steam generator shall be furnished with the following accessories:
      a. Resilient insulation.
      b. Pilot operated modulating control valve with pressure controller.
      c. Control pilot to maintain constant steam output.
      d. Pressure relief valve.
      e. Vessel and tube side pressure gages.

f. Liquid level controller with brass feed water solenoid valve, in check valve and strainer.
g. Over-pressure limit system with auto-reset.
h. Factory packaging.
i. Dual F&T condensate traps.
j. Manual blow down valve.
k. Time based automatic blow down
l. Low water cut-off and high pressure cut-off.
m. Fully wired control box.
n. Automatic drain solenoid valve.

6. Provide solid state control module with LED backlit LCD display and LED pilot lights to indicate on-off, high pressure, low pressure, low water and water feed. Control module shall allow the local adjustment of pressure limits on display screen. Control module shall have alarm light and alarm horn with built in alarm silence relay. Control module shall be supplied with dry contact closure outputs to indicate to building automation controls (BAC) the occurrence of power on, high pressure, low pressure, low water and water feed. The control module shall allow the BAC to turn the unfired steam generator on or off through a remote relay suitable for 24 VAC, 1 amp. The control module shall allow the BAC to remotely monitor the operating pressure. Control module shall be supplied with an on-off switch and shall be mounted in a NEMA 1 panel. All solenoids and limits shall be 24 VAC.

K. Steam Gun Set: Furnish for ready coupling to building steam and cold water and designed for rinsing equipment (such as carts and racks) with hot or cold water, cleaning such articles with detergent-laden hot water or steam, or alternately sanitizing the articles with only live steam.

1. Gun: Fit gun for finger-tip release of steam. Design so siphoning action will automatically mix detergent with gun effluent. Equip gun with hardwood front and rear handgrips. Include a 25 mm (15/16-inch) diameter, double tube butyl hose reinforced with braid and designed for 1034 kPa (150 psig) pressure. Hose shall be 3600 mm (12 feet) long.
2. Detergent Tank: Furnish 9.5 L (2-1/2 gallon) polyethylene or fiberglass storage tank and fit for wall mounting. Also provide 13 mm (1/2 inch) diameter neoprene double wall detergent hose of the same length as steam hose. Fit hose-to-tank connection with strainer. Fit other end of hose with valve to regulate amount of detergent to be mixed with steam.

3. Steam/Water Selector: Furnish manifold for wall mounting; design manifold to deliver only steam or water, or steam and water mix to gun. Construct mounting panel of stainless steel. Valves and piping located in panel shall be brass.
4. Accessories: Provide one pair of protective gloves and three 50 mm (2 inch) diameter brushes, one nylon and two stainless-steel.

L. Steam Hose and Accessories: Hose shall be sufficiently flexible to be placed in a 100 mm (4 feet) diameter coil.
1. Furnish and install in the mechanical room housing each PRV station a 7500 mm (25 feet) length of 13 mm (1/2 inch) ID steam hose, rated 861 kPa (125 psig) and a hose rack. In one end of the hose install a quick-couple device, suitable for steam service, to match corresponding devices in the PRV blowdown connections.
2. Hose storage rack: Wall-mounted, steel, iron or aluminum, semi-circular shape, with capacity to store 7500 mm (25 feet) of 13 mm (1/2 inch) ID steam hose.

M. Steam Flow Meter/Recorder: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

N. Steam Exhaust Head: Cast iron, fitted with baffle plates, to trap and drain condensed water.

2.12 GAGES, PRESSURE AND COMPOUND

A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.

C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum	0 to 415 kPa (60 psig)

(30" HG to 30 psig)	

2.13 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Provide one each of the following test items to the COR:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.14 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than

25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:

   1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

J. Where copper piping is connected to steel piping, provide dielectric connections.

K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three

threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 STEAM TRAP PIPING

A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.4 LEAK TESTING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.6 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 23 00
REFRIGERANT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field refrigerant piping for direct expansion HVAC systems. B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.

C. Definitions:

1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
   a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
   b. High side means the parts of a refrigerating system subjected to condenser pressure.
2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Requirements for piping insulation.

C. Section 23 64 00, PACKAGED WATER CHILLERS: Piping requirements for air cooled chillers and condensing units.

D. Section 23 21 13, HYDRONIC PIPING: Requirements for water and drain piping and valves.

1.3 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.

C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.

D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with drawings and specifications for components noted below:
   a. Tubing and fittings
   b. Valves
   c. Strainers
   d. Moisture-liquid indicators
   e. Filter-driers
   f. Flexible metal hose
   g. Liquid-suction interchanges
   h. Oil separators (when specified)
   i. Gages
   j. Pipe and equipment supports
   k. Refrigerant and oil
   l. Pipe/conduit roof penetration cover
   m. Soldering and brazing materials
2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.

C. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.

D. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):
495-1999 (R2002).....Standard for Refrigerant Liquid Receivers
730-2005.....Flow Capacity Rating of Suction-Line Filters and Suction-Line Filter-Driers
750-2007.....Thermostatic Refrigerant Expansion Valves
760-2007.....Performance Rating of Solenoid Valves for Use with Volatile Refrigerants

C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):
ANSI/ASHRAE 15-2007.....Safety Standard for Refrigeration Systems (ANSI)
ANSI/ASHRAE 17-2008.....Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves (ANSI)
63.1-95 (RA 01).....Method of Testing Liquid Line Refrigerant Driers (ANSI)

D. American National Standards Institute (ANSI):
ASME (ANSI)A13.1-2007...Scheme for Identification of Piping Systems
Z535.1-2006.....Safety Color Code

E. American Society of Mechanical Engineers (ASME):
ANSI/ASME B16.22-2001 (R2005)
Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)
ANSI/ASME B16.24-2006 Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)

ANSI/ASME B31.5-2006....Refrigeration Piping and Heat Transfer Components (ANSI)
ANSI/ASME B40.100-2005..Pressure Gauges and Gauge Attachments
ANSI/ASME B40.200-2008..Thermometers, Direct Reading and Remote Reading

F. American Society for Testing and Materials (ASTM)
A126-04.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe FittingsB32-08 Standard Specification for Solder Metal
B88-03.....Standard Specification for Seamless Copper Water Tube
B88M-05.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-08.....Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service

G. American Welding Society, Inc. (AWS):
Brazing Handbook
A5.8/A5.8M-04.....Standard Specification for Filler Metals for Brazing and Braze Welding

H. Federal Specifications (Fed. Spec.)
Fed. Spec. GG

I. Underwriters Laboratories (U.L.):
U.L.207-2009.....Standard for Refrigerant-Containing Components and Accessories, Nonelectrical
U.L.429-99 (Rev.2006)...Standard for Electrically Operated Valves

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Refrigerant Piping: For piping up to 100 mm (4 inch) use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer.

B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.

C. Fittings, Valves and Accessories:

1. Copper fittings: Wrought copper fittings, ASME B16.22.
   a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
   b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
2. Refrigeration Valves:
   a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.
   b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.
   c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location and normally closed holding coil.

d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive non ferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.

5. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
6. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.
7. Water Piping Valves and Accessories: Refer to specification Section 23 21 13, HYDRONIC PIPING.

2.2 GAGES

A. Temperature Gages: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gages shall have Celsius scale in 1-degree (Fahrenheit scale in 2-degree) graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gages shall be provided in thermal wells located within 1525 mm (5 feet) of the finished floor. Universal adjustable angle type or remote element type temperature gages shall be provided in thermal wells located 1525 to 2135 mm (5 to 7 feet) above the finished floor. Remote element type temperature gages shall be provided in thermal wells located 2135 mm (7 feet) above the finished floor.

B. Vacuum and Pressure Gages: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gage shall be a minimum of 90 mm (3-1/2 inches) in diameter with a range from 0 kPa (0 psig) to approximately 1.5 times the maximum system working pressure. Each gage range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.
   1. Suction: 101 kPa (30 inches Hg) vacuum to 1723 kPa (gage) (250 psig).

2. Discharge: 0 to 3445 kPa (gage) (0 to 500 psig).

2.3 THERMOMETERS AND WELLS

A. Refer to specification Section 23 21 13, HYDRONIC PIPING.

2.4 PIPE SUPPORTS

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.5 REFRIGERANTS AND OIL

A. Provide EPA approved refrigerant and oil for proper system operation.

2.6 PIPE/CONDUIT ROOF PENETRATION COVER

A. Prefabricated Roof Curb: Galvanized steel or extruded aluminum 300 mm (12 inches) overall height, continuous welded corner seams, treated wood nailer, 38 mm (1-1/2 inch) thick, 48 kg/cu.m (3 lb/cu.ft.) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

B. Penetration Cover: Galvanized sheet metal with flanged removable top. Provide 38 mm (1-1/2 inch) thick mineral fiber board insulation.

C. Flashing Sleeves: Provide sheet metal sleeves for conduit and pipe penetrations of the penetration cover. Seal watertight penetrations.

2.7 PIPE INSULATION FOR DX HVAC SYSTEMS

Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5

1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent

to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.

4. Use copper tubing in protective conduit when installed below ground.
5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.

B. Joint Construction:

1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
   a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
   b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
   c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
   d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.

D. Pipe relief valve discharge to outdoors for systems containing more than 45 kg (100 lbs) of refrigerant.

E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

F. Seismic Bracing: Refer to specification Section 13 05 41, SEISMIC RESTRAINTS REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS, for bracing of piping in seismic areas.

3.2 PIPE AND TUBING INSULATION

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer,

the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.

B. Systems containing more than 50 kg (110 lb) of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 13 mm (1/2 inch) in height designating:
   1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
   2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

3.4 FIELD QUALITY CONTROL

Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

A. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of COR. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.
   1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
   2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.

B. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure

relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.5 SYSTEM TEST AND CHARGING

A. System Test and Charging: As recommended by the equipment manufacturer or as follows:

1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psi) gage. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Ductwork and accessories for HVAC including the following:
   1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.

B. Definitions:
   1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
   2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
   3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
   4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.

B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION

D. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION

E. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.

F. Duct Mounted Coils: Section 23 82 16, AIR COILS.

G. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

H. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.

I. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.

J. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

K. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

L. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Rectangular ducts:
   a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
   b. Sealants and gaskets.
   c. Access doors.
2. Round and flat oval duct construction details:
   a. Manufacturer's details for duct fittings.
   b. Sealants and gaskets.
   c. Access sections.
   d. Installation instructions.
3. Volume dampers, back draft dampers.
4. Upper hanger attachments.
5. Fire dampers, fire doors, and smoke dampers with installation instructions.
6. Sound attenuators, including pressure drop and acoustic performance.
7. Flexible ducts and clamps, with manufacturer's installation instructions.
8. Flexible connections.
9. Instrument test fittings.
10 Details and design analysis of alternate or optional duct systems.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 – Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-2010; Errata 2011; Supp 1 2013 Minimum Design Loads for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653/A653M-2013.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011/A1011M-2013.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-2010.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-2012.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-2012.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-2014.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition – 2005.....HVAC Duct Construction Standards, Metal and Flexible (SMACNA 1966)

2nd Edition - 2012.....HVAC Air Duct Leakage Test Manual (SMACNA 1972 CD)

7th Edition – 2003.....Fibrous Glass Duct Construction Standards (SMACNA 1884)

F. Underwriters Laboratories, Inc. (UL):

181-2013.....Factory-Made Air Ducts and Air Connectors

555-06; Reprint May 2012 Standard for Fire Dampers
555S-2014 .....Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

D. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

0 to 50 mm (2 inch)
> 50 mm to 75 mm (2 inch to 3 inch)
> 75 mm to 100 mm (3 inch to 4 inch)
Show pressure classifications on the floor plans.

C. Seal Class: All ductwork shall receive Class A Seal

D. Wet Air Exhaust Ducts and Accessories: Ducts for dishwashers, scullery hood, cart washers, manual cart washers, cage washers, steam sterilizer hoods and orthotics hoods shall be 1.3 mm (18 gage) stainless steel made liquid tight with continuous external weld for all seams and joints. Provide neoprene gaskets at flanged connections. Where ducts are not

self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access door in side of duct at drain pockets.

E. Provide a welded stainless steel duct section for housing the duct-mounted terminal humidifiers. Ductwork shall be at least 3 feet long on the upstream side and 6 feet long on the downstream side. Slope the ductwork against the direction of airflow and provide drain connections.

F. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.

1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
   a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
   b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the COR.

G. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

H. Ductwork in excess of 620 cm^2 (96 square inches) shall be protected unless the duct has one dimension less than 150 mm (6 inches)if it passes through the areas listed below. Refer to the Mission Critical

Physical Design Manual for VA Facilities. This applies to the following:

1. Agent cashier spaces
2. Perimeter partitions of caches
3. Perimeter partitions of computer rooms
4. Perimeter of a COOP sites
5. Perimeter partitions of Entrances
6. Security control centers (SCC)

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
   1. Each duct mounted coil and humidifier.
   2. Each fire damper (for link service), smoke damper and automatic control damper.
   3. Each duct mounted smoke detector.
   4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.

B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
   1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
   2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.

C. Minimum requirements for fire dampers:
   1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.

2. Submit manufacturer's installation instructions conforming to UL rating test.

2.5 SMOKE DAMPERS

A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).

B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.

C. Minimum requirements for dampers:

1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
4. Shafts: Galvanized steel.
5. Bearings: Nylon, bronze sleeve or ball type.
6. Hardware: Zinc plated.
7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.7 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.8 FLEXIBLE AIR DUCT

A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.

B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.

C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:

1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
2. Maximum working velocity: 1200 m/min (4000 feet per minute).
3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.9 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.10 SOUND ATTENUATING UNITS

A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0,6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.

B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.

C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.

D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.

E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

2.11 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.12 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.13 DUCT MOUNTED THERMOMETER (AIR)

A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.

B. Thermometer Supports:

1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.

2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.14 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.15 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.17 AIR FLOW CONTROL VALVES (AFCV)

Refer to Section 23 36 00 / 23 82 00, AIR TERMINAL UNITS / CONVECTION HEATING and COOLING UNITS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.

4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.

C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.

D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COR.

E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

H. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.

4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

J. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Fans for heating, ventilating and air conditioning.

B. Product Definitions: AMCA Publication 99, Standard l-66.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

I. Section 23 82 16, AIR COILS.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fans and power ventilators shall be listed in the current edition of AMCA 26l, and shall bear the AMCA performance seal.

C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).

D. Fans and power ventilators shall comply with the following standards:

1. Testing and Rating: AMCA 2l0.
2. Sound Rating: AMCA 300.

E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Performance Criteria:

1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
2. Select the fan operating point as follows:
   a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
   b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturers Literature and Data:

l. Fan sections, motors and drives.

2. Centrifugal fans, motors, drives, accessories and coatings.

a. In-line centrifugal fans.

b. Tubular Centrifugal Fans.

c. Industrial fans.

d. Utility fans and vent sets.

3. Prefabricated roof curbs.

4. Power roof ventilators.

5. Centrifugal ceiling fans.

6. Air curtain units.

C. Certified Sound power levels for each fan.

D. Motor ratings types, electrical characteristics and accessories.

E. Roof curbs.

F. Belt guards.

G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Movement and Control Association International, Inc. (AMCA):

99-86.....Standards Handbook

210-06.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

261-09.....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually

300-08.....Reverberant Room Method for Sound Testing of Fans

C. American Society for Testing and Materials (ASTM):

B117-11.....Standard Practice for Operating Salt Spray (Fog) Apparatus

D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus

D3359-09; E 2010; R1010.Standard Test Methods for Measuring Adhesion by Tape Test

G152-13.....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

G153-13.....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

D. National Fire Protection Association (NFPA):

NFPA 96-14.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

37-12.....Air Curtains for Entrance Ways in Food and Food Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2013.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 CENTRIFUGAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.

B. Fan arrangement, unless noted or approved otherwise:

1. DWDl fans: Arrangement 3.
2. SWSl fans: Arrangement l, 3, 9 or l0.

C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.

1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
4. Bearings: Heavy duty ball or roller type sized to produce a Bl0 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
5. Belts: Oil resistant, non-sparking and non-static.
6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.

D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel

housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box.

E. Industrial Fans: Use where scheduled or in lieu of centrifugal fans for low volume high static service. Construction specifications paragraphs A and C for centrifugal fans shall apply. Provide material handling flat blade type fan wheel.

F. Utility Fans, Vent Sets and Small Capacity Fans: Class l design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (l2 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (l2 inches) and housings may be cast iron.

G. Spark Resistant/Explosion Proof Fans: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), provide AMCA construction option: A, B or C as indicated. Drive set shall be comprised of non-static belts for use in an explosive atmosphere. Motor shall be explosion proof type if located in air stream.

2.3 POWER ROOF VENTILATOR

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Type: Centrifugal fan, backward inclined blades. Provide down-blast type as indicated.

C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper. Provide electric motor operated damper where indicated.

D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.

E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.

2.4 AIR CURTAIN UNITS

A. Manufacturer's standard, high velocity, non-recirculating type with demonstrated performance in effectively preventing entry of dust and insects and effectively stopping inflow of air due to winds of 24 km/h

(15 mph) velocity. AMCA seal is waived. Units for kitchens or food storage shall comply with NSF 37.

B. Casing: Sheet metal or polycarbonate plastic. Provide internal or external vibration isolation to effectively prevent transmission of vibration and noise from units to building structure. Units shall completely house all parts and have manufacturer's standard finish coating.

C. Fans: Ruggedly constructed, statically and dynamically balanced. Noise level shall not exceed 77 dBA measured at 1.5 m (5 feet) distance.

D. Air Discharge Outlet Nozzle: Cover full width of door opening. Fan discharge ducts, plenum, flow control vanes and nozzles shall provide a uniform distribution of air over entire length of door. Provide adjustable volume and directional control.

E. Controls: Provide on-off door operated switch. The "on-off" switch circuit shall close to start fan motors when door starts to open and open when the door reaches closed position. A local disconnect switch for each fan motor shall be provided and shall be mounted to be accessible without use of ladder.

F. Motors: Fan motors shall be of type suitable for service conditions, sealed ball bearings, resilient mounting and automatic thermal overload switch.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install fan, motor and drive in accordance with manufacturer's instructions.

B. Align fan and motor sheaves to allow belts to run true and straight.

C. Bolt equipment to curbs with galvanized lag bolts.

D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.

B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.

C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.

B. Check vibration and correct as necessary for air balance work.

C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units, air flow control valves.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.

C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.

D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.

E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

F. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air Terminal Units: Submit test data.
2. Air flow control valves.

C. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.

D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):

880 I-P-08; Addendem 2011 Performance Rating of Air Terminals

C. National Fire Protection Association (NFPA):
90A-12.....Standard for the Installation of Air Conditioning and Ventilating Systems

D. Underwriters Laboratories, Inc. (UL):
181-13.....Standard for Factory-Made Air Ducts and Air Connectors

E. American Society for Testing and Materials (ASTM):
C 665-12.....Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

A. Coils:
1. Water Heating Coils:
a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
b. Capacity: As indicated, based on scheduled entering water temperature.
c. Headers: Copper or Brass.
d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
e. Tubes: Copper, arrange for counter-flow of heating water.
f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
g. Provide vent and drain connection at high and low point, respectively of each coil.
h. Coils shall be guaranteed to drain.

B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.

C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.

D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.

E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

2.2 AIR TERMINAL UNITS (BOXES)

A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.

B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM).

C. Sound Power Levels:
Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.

D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTMC 665 antimicrobial requirements. Insulation shall consist of 25 mm (1 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.

2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.

3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.

E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.

1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).

F. Provide multi-point velocity pressure sensors with external pressure taps.

1. Provide direct reading air flow rate table pasted to box.

G. Provide static pressure tubes.

H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

I. Fan powered terminal units:

1. General: The fan will be in a series configuration inside the unit casing.
2. Fan assembly: Forward curved centrifugal direct drive blower with adjustable speed controller.
   a. Motor: Integral thermal overload protection.
      1) 115 V single phase.
         208/240 V single phase.
         277 V single phase.
   b. Motor assembly: Completely isolated from cabinet with rubber vibration mounts.
3. Wiring: Factory mounted and wire controls. Mount electrical components NEMA-1 control box with removable cover. Incorporate single point electrical connection to power source. Provide terminal strip in control box for field wiring of power source. Provide factory wired non-fused disconnect switch on each terminal unit.
4. Provide 1-inch thick throwaway filter in the return air inlet.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Work shall be installed as shown and according to the manufacturer’s diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof Curbs

B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

A. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air intake/exhaust hoods.
2. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-2010; Errata 2011; Supp 1 2013 Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

A167-99 (R 2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-10.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-12.....Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-13.....UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Intake/Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum 1.3 mm (16 Gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.
2. Louvered Intake/Exhaust Hoods: Louvered hood constructed from 0.081 Gauge extruded aluminum tiers welded to a minimum 3.3 mm (8 Gauge) aluminum support structure. The aluminum hood shall be constructed of a minimum 0.064 marine alloy aluminum and provided with a layer of anti-condensate coating. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.
3. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 Gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.

B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.

C. Dampers for Gravity Ventilators without Duct Connection: Construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed

position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

D. See paragraph 3.3 for Intake/Exhaust exposed to high wind velocities.

E. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for additional requirements.

2.2 EQUIPMENT SUPPORTS

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.3 AIR OUTLETS AND INLETS

A. Materials:

1. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
   a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
   b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
   c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face,

rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

d. Slot diffuser/plenum:

1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.

2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.

3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.

4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)

2. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.

a. Margin: Flat, 30 mm (1-1/4 inches) wide.

b. Bar spacing: 20 mm (3/4 inch) maximum.

c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.

3. Supply Grilles: Same as registers but without the opposed blade damper.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.

2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.

3. Perforated Face Type: To match supply units.

4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.

5. Linear Type: To match supply units.

6. Door Grilles: Are furnished with the doors.

7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.

a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.

b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

E. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 INTAKE/ EXHAUST HOODS EXPOSED TO WIND VELOCITY

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 145 km/h (90 mph) or, in coastal areas, as defined in ASCE 7 Fig. 1.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air filters for heating, ventilating and air conditioning.

B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.

C. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Air Filter Performance Report for Extended Surface Filters:

1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to COR, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.

B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.

C. Comply with UL Standard 900 for flame test.

D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, UL classification.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Side access housings. Identify locations, verify insulated doors.
2. Magnehelic gages.

C. Air Filter performance reports.

D. Suppliers warranty.

E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):

52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J

C. American Society of Mechanical Engineers (ASME):

NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications

D. Underwriters Laboratories, Inc. (UL):

900;Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the COR.

B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2”; MERV 11; UL 900 CLASS 2):

A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a

uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.

B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 11 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 11 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	11
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.) Maximum Recommended Change-Out Resistance (Inches w.g.)	1.0 0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.3 INSTRUMENTATION

A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.

B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC

C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.

D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.4 HVAC EQUIPMENT FACTORY FILTERS

A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.

B. Cleanable filters are not permitted.

C. Automatic Roll Type filters are not permitted.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install supports, filters and gages in accordance with manufacturer's instructions.

3.2 START-UP AND TEMPORARY USE

A. Clean and vacuum air handling units and plenums prior to starting air handling systems.

B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the COR.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Centrifugal water-cooled chillers, complete with accessories.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Section 23 21 23, HYDRONIC PUMPS.

E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 21 13, HYDRONIC PIPING.

G. Section 23 31 00, HVAC DUCTS and CASINGS

H. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

I. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

J. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 DEFINITION

A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.

C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.4 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, and comply with the following.

B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.

C. Comply with AHRI requirements for testing and certification of the chillers.

1. Provide a 5-year motor, and compressor warranty to include materials, parts and labor.

D. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard

E. Refer to ASHRAE Standard 15, Safety Standard for Refrigeration System, for refrigerant vapor detectors and monitor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):

370-2011.....Sound Rating of Large Outdoor Refrigerating and Air-Conditioning Equipment

495-2005.....Refrigerant Liquid Receivers

550/590 I-P-11.....Standard for Water Chilling Packages Using the Vapor Compression Cycle

560-00.....Absorption Water Chilling and Water Heating Packages

575-08.....Methods for Measuring Machinery Sound within Equipment Space

C. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

ANSI/ASHRASE-15-2013....Safety Standard for Mechanical Refrigeration Systems

D. American Society of Mechanical Engineers (ASME):

2013 .....ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels - Division 1"

E. American Society of Testing Materials (ASTM):

C 534/ C 534M-2013.....Preformed, Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C 612-14.....Mineral-fiber Block and Board Thermal Insulation

F. National Electrical Manufacturing Association (NEMA):

250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)

G. National Fire Protection Association (NFPA):

70-2014.....National Electrical Code

H. Underwriters Laboratories, Inc. (UL):

1995-2011..... Heating and Cooling Equipment

1.6 SUBMITTALS

A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data.

1. Centrifugal water chillers, including variable frequency drives (BASE BID), motor starters (BID DEDUCT # 3), control panels, vibration isolators, and shall include the following:
   a. Rated capacity.
   b. Pressure drop.
   c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.
   d. Refrigerant
   e. Accessories.
   f. Installation instructions.
   g. Start up procedures.
   h. Wiring diagrams, including factor-installed and field-installed wiring.
   i. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
   j. Refrigerant vapor detectors and monitors.

C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

D. Run test report for all chillers.

E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL WATER-COOLED WATER CHILLERS

A. General: Chiller shall be factor-assembled and-tested, complete with evaporator, condenser, marine water boxes for condenser and evaporator, compressor, motor, starter (BID DEDUCT # 3) or variable frequency drive (BASE BID), oil heater and cooler (BID DEDUCT # 3), economizer or intercooler, purge system (if required), refrigerant piping, instrumentation and control piping, operating and safety controls mounted on the chiller, and other auxiliaries necessary for safe and proper operation of the unit. Chiller operation shall be fully automatic. Make provision for space and design piping layout to suit the marine water boxes.

B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings. Provide an AHRI – Certified four-point performance test of the chiller at design conditions. Provide hot gas by-pass, to operate the unit stable at any stage of capacity reduction.

C. Capacity of a single water-cooled chiller shall not exceed 1,250 Tons (Standard AHRI Conditions).

D. Applicable Standard: Chillers shall be rated and certified in accordance with AHRI Standard 550/590. Chillers shall be AHRI stamped. Chiller efficiency shall comply with FEMP (Federal Energy Management Progress) requirements.

E. Hermetic: Chillers shall be hermetically sealed, using one of the following refrigerants: HCFC-123, HFC-134a or HCFC-410A.

F. Compressor (Centrifugal Type): Single or multistage, having statically and dynamically balanced impeller, either direct or gear driven. Impeller shaft shall be heat-treated carbon steel of sufficient rigidity to prevent whip or vibration at operating speed.

1. (BASE BID): The compressor shall be of the single-stage, magnetic bearing, oil-free, centrifugal type powered by a high speed, liquid refrigerant cooled semi-hermetic direct-drive electric motor. The motor shall be compatible with variable frequency drive (VFD) operation. A cast aluminum, fully shrouded impeller shall be mounted directly to the motor shaft. The impeller shall be designed for balanced thrust, dynamically balanced and overspeed tested for smooth, vibration free operation. The compressor drive train shall be capable of coming to a controlled, safe stop in the event of a power failure. Capacity control shall be achieved by the combined use of an integrated VFD and mechanical flow regulation to provide fully modulating control from maximum to minimum load. The unit shall be capable of operating with lower temperature cooling tower water during part-load operation in accordance with AHRI Standard 550/590. All capacity control devices shall be automatically controlled to maintain a constant leaving chilled water temperature.

2. (BID DEDUCT # 3): The compressor shall be of the single-stage, centrifugal type powered by a high speed, liquid refrigerant cooled semi-hermetic direct-drive electric motor. A cast aluminum, fully shrouded impeller shall be designed for balanced thrust, dynamically balanced and overspeed tested for smooth, vibration free operation. Capacity control shall be achieved by mechanical flow regulation to provide fully modulating control from maximum to minimum load. The unit shall be capable of operating with lower temperature cooling tower water during part-load operation in accordance with AHRI

Standard 550/590. All capacity control devices shall be automatically controlled to maintain a constant leaving chilled water temperature. Shaft main bearings shall be of journal type with bronze or babbitt line steel cartridge, aluminum alloy one-piece insert type, or rolling element type with an AFBMA L 10 life of a minimum of 200,000 hours. Rolling element bearings shall be rated in accordance with AFBMA 9 or AFBMA 11 as applicable. Casing shall be cast iron or steel plate with split sections gasketed and bolted together. Lubrication System shall be forced-feed type and shall provide oil at proper temperature to all parts requiring lubrication. Make provisions to insure lubrication of bearings prior to starting and of shaft seal both on stopping and starting, or bearings and shaft seal shall be submerged in oil. On units providing for forced-feed lubrication prior to starting, a differential oil pressure cutout interlocked with compressor starting equipment shall allow compressor to operate only when required oil pressure is provided to bearings.

3. Capacity control shall be by means of variable-speed motor control (BASE BID) or variable inlet guide vanes (BID DEDUCT # 3) in the compressor suction to modulate the chiller capacity from 100 to 10 percent of full unit rated capacity without unstable compressor operation. The inlet guide vanes shall be electrically operated upon the actuation of temperature or pressure sensor.

G. Evaporator: Shell-and-tube type, constructed and tested and stamped in accordance with Section VIII D1 of ASME Boiler and Pressure Vessel Code where applicable for working pressure produced by refrigerant used and water system installed, but not less than 1035 kPa (150 psig) waterside working pressure. Shell shall be fabricated of carbon steel and shall have carbon steel tube sheets; drilled and reamed to accommodate the tubes. Tubes shall be externally and internally enhanced individually replaceable and shall be expanded full diameter into tube sheets, providing a leak proof seal. Intermediate tube supports sheets shall be provided as recommended by the manufacturer to minimize tube vibration, stress, and wear. Performance shall be based on a water velocity not less than 1 m/s (3 fps) nor more then 4 m/s (12 fps), and fouling factor of 0.0000176 m^2 degrees C (0.0001 hr. sq. ft. degrees F/Btu). Removable marine water box shall be constructed of steel. Design working pressure

shall be 2070 kPa (300 psig); pressure tested at 130 percent of working pressure. Water nozzle connections shall be flanged.

H. Condenser: Shell-and-tube type, constructed, tested, and stamped in accordance with applicable portions of Section VIII D1 of the ASME Boiler and Pressure Vessel Code, where applicable for working pressure produced by the refrigerant used and water system installed, but not less than 1035 kPa (150 psig). Shell shall be fabricated of carbon steel and shall have carbon steel tube sheets; drilled and reamed to accommodate the tubes. Tubes shall be nonferrous metal, externally enhanced, and internally enhanced, individually replaceable, and shall be expanded full diameter into tube sheets, providing a leak proof seal. Intermediate tube support sheets shall be provided as recommended by the manufacturer to minimize tube vibration, stress and wear. Tubes shall fit tightly in the supports to prevent chafing due to vibration or pulsation. Performance of condenser shall be based on a water velocity not less than 1 m/s (3 fps) nor more than 4 m/s (12 fps), and a fouling factor of 0.000044 m^2 degrees C (0.00025 hr. sq. ft.) degrees F/Btu. Removable marine water box shall be constructed of steel. Design working pressure shall be 1035 kPa (150 psig) pressure tested at 130 percent of working pressure. Water nozzle connections shall be flanged.

I. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 40 mm (1.5 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.

J. Economizer: Provide if required by manufacturer. Flash gas shall be piped from economizer to inlet of intermediate stage impeller wheel. Provide a refrigerant flow control system (float valve or variable/multiple orifice system) to automatically regulate flow of liquid refrigerant through economizer. If external-type economizer is used, such economizer shall be constructed and tested in accordance with Section 8 of ASME Boiler and Pressure Vessel Code for working pressures produced by refrigerant used, unless exempt by Section U-1 of the code.

K. Motor Load Limiter: Provide a sensing and control system, which will limit maximum load current of compressor motor to a manually selectable percentage of 40 percent to 100 percent of full load current. System shall sense compressor motor current and limit it by modulating inlet guide vanes at the compressor, overriding other controls in their ability to increase loading, but not overriding their ability to reduce loading.

L. Purge System: Chillers utilizing HCFC-123 and chillers using refrigerants with vapor pressure less than 100 kPa (14.7 psig) shall be supplied with Purge System. Purge unit shall be factory-mounted, complete with necessary, piping, operating and safety controls and refrigerant service valves to isolate the unit from the chilling unit. Purge unit shall be air, water, or refrigerant cooled. When in operation, purge system shall function automatically to remove, water vapor, and condensable gases from refrigeration system and to condense, separate, and return to system any refrigerant present therein. Purge system shall be manually or automatically started and stopped, and shall be assembled as a compact unit. As an option, a fully automatic purge system that operates continuously while main unit is operating may be furnished. Such purge system shall provide a means to signal operator of occurrence of excessive purging indicating abnormal air leakage into unit. The purge system shall be of high efficiency in recapturing the refrigerant at all load and head conditions and with capability to operate when the chiller is off. The purge unit shall be UL listed.

M. Isolation Pads: Manufacturers standard.

N. Spring Isolators: Per Specification Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

O. Refrigerant and Oil:

1. Provide sufficient volume of dehydrated refrigerant and lubricating oil to permit maximum unit capacity operation before and during tests. Refrigerant charge lost during the warranty period due to equipment failure shall be replaced without cost to the Government.
2. The manufacturer shall certify that chiller components, such as seals, o-ring, motor windings, etc, are fully compatible with the specified refrigerants.

P. Chillers utilizing HCFC-123 shall be supplied with a vacuum prevention system to maintain the chiller at positive pressure during non-operational cycles.

Q. Chillers utilizing HCFC-123 shall be supplied with all metal, non-fragmented with reverse buckling design rupture disc and a safety relief valve downstream of the rupture disc. Chillers using refrigerants HFC-134a shall be supplied with single or multiple reseating type, spring-loaded relief valve.

R. Service valves shall be provided to facilitate refrigerant reclaim/removal required during maintenance.

S. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 1 enclosure, hinged and lockable,

factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.

1. Following functions shall display as a minimum:
   a. Date and Time.
   b. Outdoor air temperature.
   c. Operating set point temperature and pressure.
   d. Operating hours.
   e. Operating or alarm status.
   f. Chilled water temperature-entering and leaving.
   g. Condenser water temperature-entering and leaving.
   h. Refrigerant pressure-condenser and evaporator.
   i. Low oil pump pressure. (BID DEDUCT # 3)
   j. High oil supply pressure. (BID DEDUCT # 3)
   k. Chiller diagnostic codes.
   l. Current limit set point.
   m. Number of compressor starts.
   n. Purge suction temperature, if refrigerant HCFC-123 is used.
   o. Purge elapsed time, if refrigerant HCFC-123 is used.
2. Control Functions:
   a. Manual or automatic startup and shutdown time schedule.
   b. Control set points for entering and leaving chilled temperatures.
   c. Condenser water temperature.
   d. Current/demand limit.
   e. Motor load limit.
3. Safety Controls: Following conditions shall shut down the chiller and require manual reset to start:
   a. High condenser pressure.
   b. High oil temperature. (BID DEDUCT # 3)
   c. High or low oil pressure. (BID DEDUCT # 3)
   d. Loss of flow-condenser or chilled water.
   e. Low chilled water temperature.
   f. Low evaporator refrigerant temperature.
   g. Sensor malfunctions.
   h. Power fault.
   i. Extended compressor surge.
   j. Communication loss between the chiller and its control panel. A signal must be transmitted to Energy Control Center, if provided, for this communication loss and for any abnormal.

4. The chiller control panel shall provide a relay output to initiate system changeover to free cooling. This relay shall be energized upon initiation of free cooling at the chiller control panel.
5. Leaving chilled water temperature reset, where specified in the control sequence, shall be based on signal from a building automation system.
6. Chillers shall be pre-wired to terminal strips for interlocked to other equipment.
7. Provide contacts for remote start/stop, alarm for abnormal operation or shut down, and for Engineering Control Center (ECC) interface.
8. Chiller control panel shall reside on the "BACnet network", and provide data using open protocol network variable types and configuration properties, BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system.
9. Auxiliary hydronic system and the chiller(s) shall be electronically interlocked to provide time delay and starting sequence as indicated on control drawings.
10. The chiller control panel shall utilize the following components to automatically take action to prevent unit shutdown due to abnormal operating conditions which will perform as follows.
    a. High pressure switch that is set to 20 psig (adjustable setting) lower than factory pressure switch that will automatically unload the compressor to help prevent a high pressure condenser control trip. One switch is required for each compressor and indicating light shall also be provided.
    b. Motor surge pressure that is set at 95% of compressor RLA that will automatically unload the compressor to prevent an over current trip. One protector is required for each compressor and indicating light shall also be provided.
    c. Low pressure switch that is set at 5 PSIG above the factory low pressure switch that will automatically unload the compressor to help prevent a low evaporator temperature trip. One switch is required for each compressor and indicating light shall also be provided.
    d. In all the above cases, the chiller will continue to run, in an unloaded state and will continue to produce some chilled water in an attempt to meet the cooling load. However, if the chiller reaches the trip-out limits, the chiller controls will take the chiller off line for protection, and a manual reset is required.

Once the "near trip" condition is corrected, the chiller will return to normal operation and can then produce full load cooling.

11. With variation of +/-10% of design flow per minute, chiller shall be able to maintain +/-0.5 degrees F leaving water temperature control. The chiller must be able to withstand a +/- 30% change in flow rate per minute without unit trip. Variations in the primary flow allow for optimal system efficiency, but the chiller must be able to maintain temperature control to help ensure occupant comfort.
12. The chiller control panel shall provide +/-0.5 degrees F leaving water temperature control during normal operation. The chiller shall provide multiple steps leaving chilled water temperature controller to minimize part load energy use and optimize leaving chilled water temperature control.
13. The chiller control panel shall provide a 2-minute stop-to-start and 5 minute start-to-start solid state timer.

T. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of the motor shall be suitable for the driven chiller machine.

U. Motor Starter (BID DEDUCT # 3): Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide a starter (BID DEDUCT # 3) or variable frequency drive (BASE BID) for each centrifugal chiller in NEMA I enclosure, designed unit mounting.

2.4 REFRIGERANT MONITORING AND SAFETY EQUIPMENT

A. General: Provide refrigerant monitoring sensor/alarm system and safety equipment as specified here. Refrigerant sensor and alarm system shall comply with ASHRAE Standard 15. The refrigerant monitoring system will be provided by the chiller manufacturer and shall be interfaced with the DDC control system.

B. Refrigerant monitor shall continuously display the specific gas (refrigerant used) concentration; shall be capable of indicating, alarming and shutting down equipment; and automatically activating ventilation system. On leak detection by refrigerant sensor(s), the following shall occur:

1. Activate machinery (chiller) room ventilation.
2. Activate visual and audio alarm inside and outside of machinery room, with beacon light(s) and horn sounds equipment room and outside

equipment room door(s). Shut down combustion process where combustion equipment is employed in the machinery room.

3. Notify Engineering Control Center (ECC) of the alarm condition.

C. Refrigerant monitor shall be capable of detecting concentration of 1 part per million (ppm) for low-level detection and for insuring the safety of operators. It shall be supplied factory-calibrated for the apparent refrigerant.

D. Monitor design and construction shall be compatible with temperature, humidity, barometric pressure, and voltage fluctuations of the machinery room operating environment.

E. Self-Contained Breathing Apparatus (SCBA):

1. Self-contained breathing apparatus shall comply with 42 CFR 84.
2. Orthopedically designed for shoulder mounting, portable, and compressed-air type, completely assembled with face-piece and harness carrier assembly.
3. Face-piece to be constructed of durable material, complete with adjustable straps to hold face piece to head, close fitting nose piece to ensure no CO2 build-up, and perspiration drain to avoid skin irritation and to prevent eyepiece, spectacle, and lens fogging.
4. Air cylinder shall be fitted with quick refill assembly and air transfer.
5. Minimum SCBA gear rating shall be 30 minutes duration.
6. SCBA shall be housed in leak-proof, corrosion-resistant, tough plastic case for wall mounting. Minimum two (2) SCBA shall be provided.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

A. Install chiller on concrete base with isolation pads and vibration isolators.

1. Concrete base is specified in Section 03 30 00, CAST-IN-PLACE CONCRETE

2. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
3. Anchor chiller to concrete base according to manufacturer's written instructions .
4. Charge the chiller with refrigerant, if not factory charged.
5. Install accessories and any other equipment furnished loose by the manufacturer, including remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
6. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.

B. Install refrigerant monitoring and safety equipment in accordance with ASHRAE Standard 15.

C. Install refrigerant piping as specified in Section 23 23 00, REFRIGERANT PIPING and ASHRAE Standard 15.

D. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.

E. Piping Connections:
1. Make piping connections to the chiller for chilled water, condenser water, and automatic tube brush cleaning system and other connections as necessary for proper operation and maintenance of the equipment.
2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.
3. Extend vent piping from the relief valve, rupture disk, and purge system to the outside.

3.3 STARTUP AND TESTING

A. Engage manufacturer's factory-trained representative to perform startup and testing service.

B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.

C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VA that the equipment operate and perform as intended.
1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
2. Check bearing lubrication and oil levels. (BID DEDUCT # 3)
3. Verify proper motor rotation.
4. Verify pumps associated with chillers are installed and operational.
5. Verify thermometers and gages are installed.

6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
7. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
10. Prepare a written report outlining the results of tests and inspections, and submit it to the VA.

D. Engage manufacturer's certified factory trained representative to provide training for 16 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment, including self-contained breathing apparatus.

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SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air handling units including integral components specified herein.

B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of housed-centrifugal fan with V-belt drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

C. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.

D. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.

E. Return and exhaust fans: Section 23 34 00, HVAC FANS.

F. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.

G. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.

H. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

I. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

J. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

K. General Commissioning: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

L. HVAC Commissioning: Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Air Handling Units Certification

1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
3. Select the fan operating point as follows:
   a. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
4. Operating Limits: AMCA 99 and Manufacturer’s Recommendations.

E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4. SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, sound attenuators, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken

into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.

3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions.
4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.

E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.

1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each

unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
410-01; Addendum 3 2011.Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
430-09.....Central Station Air Handling Units

C. Air Movement and Control Association International, Inc. (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating

D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
170-2008.....Ventilation of Health Care Facilities

E. American Society for Testing and Materials (ASTM):
ASTM B117-2011.....Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM D1654-08.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
ASTM D3359-09e2.....Standard Test Methods for Measuring Adhesion by Tape Test

F. Military Specifications (Mil. Spec.):
MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2012

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum

constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.

2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted

sections may use a more permanent gasketing method provided they are not disassembled.

6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 PA (8 inch WG) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam coil condensate return trap as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness Density	Foam 50 mm (2 inch) Minimum 48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	2.3 m^2.K/W (13.0 ft^2.^{o}F.hr/Btu) Minimum

3. Casing Construction (Contractor’s Option):

Table 2.1.C.3

Outer Panel	1.3 mm (18 Gage) Minimum
Inner Panel	1.0 mm (20 Gage) Minimum
Insulation Thickness Density	Fiberglass 50 mm (2 inch) Minimum 24 kg/m^3 (1.5 lb/ft^3) Minimum
Total R Value	1.4 m^2.K/W (8.0 ft^2.^{o}F.hr/Btu) Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inch) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier, coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
   a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 lb) weight hung on latch side of door.
   b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inch WG).

c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

D. Painted Exterior Finish: Galvanized steel (G90) exterior shall be mill prepared for painting by bonderizing and factory prepared for prime coat of paint by acid etch cleaning, as required, to assure paint adhesion. Provide factory applied prime coat and enamel finish coat of paint of color selected by owner. Paint corrosion resistance and adhesion shall have satisfactorily passed ASTM B117, D1654, D1735, D3359 and G23 for a minimum of 500 hours. Rating of failure at the scribe mark shall not be less than 6, average creepage not greater than 3 mm (1/8 inch). Rating of the inscribed area shall not be less than 10, no failure. Refer to Section 09 91 00, PAINTING.

E. Floor:

1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 lbs per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.

2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

F. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 50 mm (2

inch) thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

G. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil or backward inclined type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 50,000 hours and an L (50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly.
3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the

vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

H. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications.
2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

I. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 CFM per square foot) at 250 Pa (1 inch WG) and 2.8 cubic meters/min/square meter (9 CFM per square foot) at 995 Pa (4 inch WG). Electronic operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

J. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.

1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double

wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

K. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. All coils in the high humidity areas, shall be epoxy-coated as shown below Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

1. Epoxy Immersion Coating – Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.
2. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
   a. Salt Spray Resistance (Minimum 6,000 Hours)
   b. Humidity Resistance (Minimum 1,000 Hours)
   c. Water Immersion (Minimum 260 Hours)
   d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
   e. Impact Resistance (Up to 160 Inch/Pound)
3. Water Coils, Including Glycol-Water.
4. Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the AHU manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
5. Steam Distributing Tube Coils

L. Humidifier: When included in design, coordinate the humidification requirements with section 23 22 13 Steam and Condensate Heating Piping. Provide air-handling unit-mounted humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.

M. Discharge Section:
Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

N. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
   1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
   2. Install compatible 100 watt bulb in each light fixture.
   3. Provide a convenience duplex weatherproof receptacle next to the light switch.
   4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install air handling unit in conformance with ARI 435.

B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.

C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

D. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 74 13
PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof top air handling units including integral components specified herein.

B. Definitions: Roof Top Air Handling Unit(Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Sound and vibration requirements.

C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping and duct insulation.

D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and valves.

E. Section 23 82 16, AIR COILS: Heating and cooling coils and pressure requirements.

F. Section 23 34 00, HVAC FANS: Return and exhaust fans.

G. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.

H. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air filters and filters' efficiency.

I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.

J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.

K. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT: Types of motors.

L. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS:

M. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Air Handling Units Certification

1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
2. Air Handling Units with Plenum Fans:
   a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
   b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
3. Select the fan operating point as follows:
   a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
   b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
4. Operating Limits: AMCA 99 and Manufacturer’s Recommendations.

E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4 SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for RTUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall

provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc) and rigging points.

2. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
4. Provide fan curves showing cubic feet per minute, static pressure, efficiency, and horsepower for design point of operation and at maximum design cubic feet per minute and 110 percent of design static pressure.
5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.

E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician

and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

F. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
   1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
   2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
   3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
   4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
   260-2012.....Sound Rating of Ducted Air Moving and Conditioning Equipment
   410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
   430-09.....Standard for Central Station Air Handling Units
   AHRI-DCAACP.....Directory of Certified Applied Air Conditioning Products

C. Air Moving and Conditioning Association (AMCA):
   210-07.....Laboratory Methods of Testing Fans for Rating

D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
   9-90 (S2013).....Load Ratings and Fatigue life for Ball Bearings

E. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
51-2007.....Laboratory Methods of Testing Fans for Rating

F. American Society for Testing and Materials (ASTM):
A653/653M-2013.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
B117-2011.....Salt Spray (Fog) Testing
D1654-08.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
D1735-08.....Water Resistance of Coatings Using Water Fog Apparatus
D3359-09; R 2010.....Standard Test Methods for Measuring Adhesion by Tape Test
E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials

G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
9-90(S2013).....Load Ratings and Fatigue life for Ball Bearings

H. Military Specifications (Mil. Spec.):
DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing Repair

I. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2012

J. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 ROOF TOP AIR HANDLING UNITS

A. General:

1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units may be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future

overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.

3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel

base rails. Welded or bolted cross members shall be provided as required for lateral stability.

2. RTUs shall be completely self supporting for installation on roof curb.
3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels, minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid or perforated inner skin or to limit wall, roof and floor deflection to not exceed an L/240 ratio when the unit casing is pressurized to (±1245 Pa (±5 in. w.g.). Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to ±5 in. w.g. (±1245 Pa). The outer (skin) and inner panels shall be solid.
3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free //polyurethane// foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, and 48 kg/m^3 (3.0 lb/ft^3) density with a total thermal resistance (R-value) of approximately 2.3 m.K/W (13.0 hr-ft^2 ^{o}F/BTU). Units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	0.8 mm (22 Gage) Minimum

Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness Density	Foam 50 mm (2 inch) Minimum 48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	2.3 m^2.K/W (13.0 ft^2.^{O}F.hr/Btu) Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier and coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
   a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
   b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).
   c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket.

Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.
10. Casing finished shall meet ASTM B117, 500-hour salt spray test, using 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no sign of blistering, wrinkling, or cracking, no loss of adhesion, and the specimen shall show no sign of rust creepage beyond 1/8-inch on either side of scratch mark.

D. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.

E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Plenum Fans – Single and/or Multiple Fans in an Array

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC. The fan wheel shall meet or exceed guidelines in AMCA 801-92 for dynamic balancing requirements. The complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the

manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.

5. Fan Accessories
   a. Fan Isolation: Provide an automatic back draft damper to isolate the fan not in operation due to failure.
   b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.
6. Fan Motor, Drive and Mounting Assembly: Fan Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications.

G. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 cfm per square foot) at 250 Pa (1 inch water gage) and 2.8 cubic meters/min/square meter (9 cfm per square foot) at 995 Pa (4 inches water gage). Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

H. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
   1. Filters including one complete set for temporary use at site shall be provided independent of the RTU. The RTU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The RTU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for RTU testing.
   2. Factory-fabricated filter section shall be of the same construction and finish as the RTU casing including filter racks and hinged double

wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

I. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS, for additional coil requirements.
   1. Water Coils.
   2. Steam Distributing Tube Coils.

J. Humidifier: When included in design, coordinate the humidification requirements with section 23 84 13 Humidifiers. Provide humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.

K. Sound Attenuators: Refer to Drawings, Specification Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT, and Section 23 31 00, HVAC DUCTS AND CASINGS, for additional unit mounted sound attenuator requirements. RTU sound attenuators shall be factory installed as an integral part of RTU.

L. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

M. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
   1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
   2. Install compatible 100 watt bulb in each light fixture.

3. Provide a convenience duplex weatherproof receptacle next to the light switch.
4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install roof top unit in conformance with ARI 435.

B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.

C. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

SECTION 23 81 00
DECENTRALIZED UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies split-systems, air conditioners.

B. Definitions:

1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
3. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well.
4. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment: Seismic requirements for non-structural equipment.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.

D. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant pipes and fittings.

E. Section 23 36 00, AIR TERMINAL UNITS and Section 23 82 00, CONVECTION HEATING and COOLING UNITS: Requirements for other similar units.

F. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for air handling units using chilled water and hot water coils.

G. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS: Requirements for air handling units using chilled water and hot water coils.

H. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for air filtration.

I. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Requirements for testing and adjusting air balance.

1.3 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

B. Manufacturer's literature and data:

1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:
   a. Unitary air conditioners:
      1) Split systems
2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.

C. Certification: Submit proof of specified ARI Certification.

D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).

E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to COR three weeks prior to final inspection.

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air (3000-300,000 Btu)

C. Military Specifications (Mil. Specs.):

MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces

D. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):

210/240-08.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment

270-08.....Sound Rating of Outdoor Unitary Equipment

310/380-04.....Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA-C744-04)

340/360-07.....Performance Rating of Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment

520-04.....Performance Rating of Positive Displacement Condensing Units

E. Air Movement and Control Association (AMCA):

210-07.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI)

410-96.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

F. American National Standards Institute (ANSI):

S12.51-02(R2007).....Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Method for Reverberation Rooms (same as ISO 3741:1999)

G. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

2012 Handbook.....HVAC Systems and Equipment

15-10.....Safety Standard for Refrigeration Systems (ANSI)

H. American Society of Testing and Materials (ASTM):

B117-2011.....Standard Practice for Operating Salt Spray (Fog) Apparatus

I. American Society of Civil Engineers (ASCE)

ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures

J. National Electrical Manufacturer's Association (NEMA):

MG 1-2011; Errata 20112.Motors and Generators (ANSI)

ICS 1-00 (R2008; E 2010) Industrial Controls and Systems: General Requirements

K. National Fire Protection Association (NFPA) Publications:
90A-2012.....Standard for the Installation of Air-Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 UNITARY AIR CONDITIONERS - GENERAL

A. Applicable ARI Standards:
1. Cooling Capacity 39.6 kW (135,000 Btu/h) and More: AHRI 340/ 360.
2. Cooling Capacity Less Than 39.6 kW (135,000 Btu/h): AHRI 210/240. Units shall be listed in the ARI Directory of Certified Unitary Air-Conditioners.

B. Performance Rating: Cooling capacity of units shall meet the sensible heat and total heat requirements shown in the contract documents. In selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity.

C. Machinery Guards: Provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor. Drive guards may be excluded where motors and drives are inside factory fabricated casings.

D. Corrosion Prevention: Unless specified otherwise, equipment fabricated from ferrous metals that do not have a zinc coating or a duplex coating of zinc and paint shall be treated for prevention of rust with a factory coating or paint system that will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall be tested for 500 hours. The salt-spray fog test shall be in accordance with ASTM B117 using a 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no signs of blistering, wrinkling or cracking, no loss of adhesion, and the specimen shall show no signs of rust beyond 3 mm (1/8-inch) on both sides from the scratch mark. Provide factory-coated coils for protection from corrosion by using multiple stage electro-deposition coating process. Refer to Drawings and Section 23 82 16, AIR COILS, for additional coil requirements.

PART 3 EXECUTION

3.1 INSTALLATION

A. Install units level and plumb maintaining manufacturer’s recommended clearances and tolerances.

B. Install vibration spring isolators under base of self contained unit, with minimum static deflection of 25 mm (1 inch) unless otherwise indicated.

C. Install roof-mounting compressor-condenser components on equipment supports specified in Section 07 72 00, ROOF ACCESSORIES. Anchor units to supports with removable, cadmium-plated fasteners.

D. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

A. Verify condensate drainage requirements.

B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.

C. Install piping adjacent to units to allow service and maintenance.

D. Ground equipment and install power wiring, switches, and controls for self contained and split systems.

E Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.

F. Connect piping with shutoff duty valves on the supply and return side of the coil and unions at all connections and with a throttling valve on the return piping near the coil.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 INSTRUCTIONS

Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 STARTUP AND TESTING

The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.6 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

---END---

SECTION 23 81 43
AIR-SOURCE UNITARY HEAT PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies electrically operated air-source unitary heat pumps.

B. Definitions:

1. Coefficient of Performance (COP) - Cooling: The ratio of the rate of heat removed to the rate of energy input in consistent units, for a complete refrigerating system or some specific portion of that system under designated operating conditions.
2. Coefficient of Performance (COP) - Heating: The ratio of the rate of heat delivered to the rate of energy input is consistent units for a complete heat pump system, including the compressor and, if applicable, auxiliary heat under designated operating conditions.
3. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions.
4. Heating Seasonal Performance Factor (HSPF) - Total heating output of heat pump during its normal annual usage period for heating in Btu/h divided by total electric energy input in watts during the same period.
5. Seasonal Energy Efficiency Ratio (SEER) - Total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period.
6. Air-Source Unitary Heat Pump: One or more factory made assemblies that normally include an indoor conditioning coil, compressor(s) and an outdoor refrigerant-to-air coil. These units provide both heating and cooling functions.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS: For pre-test requirements.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 23 00, REFRIGERANT PIPING: Requirements for field refrigerant piping.

D. Section 23 31 00, HVAC DUCTS AND CASINGS: Requirements for sheet metal ductwork.

E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.
G. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
H. Section 01 91 00 – GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE:

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC
B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.
C. Comply with ASHRAE Standard 90.1-2010, Energy Standard for Buildings except Low-Rise Residential Buildings for cooling and heating performance requirements when tested in accordance with AHRI 210/240 and UL 1995.
D. Heating Performance shall conform to ASHRAE requirements when tested in accordance with AHRI 210/240 and UL 1995.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data.
   1. Air-Source Unitary Heat pump:
      a. Split system
C. Certification: Submit, simultaneously with shop drawings, a proof of certification that this product has been certified by AHRI.
D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required cooling and heating capacities EER and COP values as applicable.
E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. Federal Specification (Fed. Spec.):
   A-A-50502-90.....Air-conditioner (UNITARY HEAT PUMP), AIR TO AIR (3000 TO 300,000 BTUH)
C. Air-Conditioning Heating and Refrigeration Institute (AHRI) Standards:

AHRI-DCPP.....Directory of Certified Product Performance - Applied Directory of Certified Products

210/240-08.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment

270-08.....Sound Rating of Outdoor Unitary Equipment

310/380-04.....Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA-C744-04)

340/360-07.....Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment

D. Air Movement and Control Association (AMCA):

210-07.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI)

410-96.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

E. American National Standards Institute (ANSI):

S12.51-02 (R2007).....Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Method for Reverberation Rooms (same as ISO 3741:1999)

F. American Society of Heating, Refrigerating and Air-Conditioning Engineers Inc (ASHRAE):

15-2013.....Safety Standard for Refrigeration Systems (ANSI)

62.1-10, INT 5 2013.....Ventilation for Acceptable Indoor Air Quality (ANSI)

90.1-12, INT 17 2013....Energy Standard for Buildings except Low-Rise Residential Buildings

2012 Handbook.....HVAC Systems and Equipment

G. American Society of Testing and Materials (ASTM):

B117-2011.....Standard Practice for Operating Salt Spray (Fog) Apparatus

H. National Electrical Manufacturer’s Association (NEMA):

MG 1-2011 (Errata 2012).Motors and Generators (ANSI)

ICS 1-00 (E 2010).....Industrial Controls and Systems: General Requirements

I. National Fire Protection Association (NFPA):

90A-2012.....Standard for the Installation of Air-Conditioning and Ventilating Systems

J. Underwriters Laboratory (UL):

1995-2011.....Heating and Cooling Equipment

PART II- PRODUCTS

2.1 UNITARY HEAT PUMPS, AIR TO AIR

A. Units shall comply with Fed Spec A-A-50502 Type II, (Split System) having remote outdoor section separate from indoor Section, Class 1, "Department of Energy" (DOE) covered products (units with cooling capacity up to 65000 Btu/hr.

1. Unitary heat pumps shall bear the United States Environmental Protection Agency, Energy Star label and shall have a minimum Heating Season Performance Factor (HSPF) of 8.2 (Type II – Split System), and a minimum Seasonal Energy Efficiency Ratio (SEER) of 14.5 (Type II – Split System).

B. Applicable AHRI Standards: Units shall be listed in the corresponding ARI Directory of Certified products shown in paragraph, APPLICABLE PUBLICATIONS:

1. Air Source Unitary heat pumps with capacity less than 19 KW (65,000 Btu/hr), Comply with AHRI 210/240.

C. Casing: Unit shall be constructed of zinc coated, heavy-gage galvanized steel. Exterior surfaces shall be cleaned, phosphatized, and finished with a weather-resistant baked enamel finish. Unit surfaces shall be tested 500 hours in a salt spray test in compliance with ASTM B117. Cabinet panels shall have lifting handles and shall be water- and air-tight seal. All exposed vertical, top covers and base pan shall be insulated with 13-mm (1/2–inch) matt-faced, fire-resistant, odorless, glass fiber material. Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2010. The base of the unit shall have provisions for forklift and crane lifting.

D. Compressors: Compressors shall be direct-drive, hermetic scroll type with centrifugal type oil pumps. Motor shall be suction gas-cooled. Internal overloads and crankcase heaters shall be utilized with all compressors.

E. Refrigerant Circuit: Each refrigerant circuit shall have independent fixed orifice or thermostatic expansion devices, service pressure ports, and refrigerant line filter driers factory installed as standard. An area shall be provided for replacement suction line driers.

F. Evaporator and Condenser Coils: Internally finned, DN 10 (NPS 3/8) copper tubes mechanically bonded to a configured aluminum plate fin shall be standard. The evaporated coil and condenser coil shall be leak tested at the factory to 1378 kPa (200 psig) and pressure tested to 2756 kPa (400 psig). All dual compressor units shall have intermingled evaporator coils. Sloped condensate drain pans shall be provided.

G. Outdoor fans: Direct driven, statically and dynamically balanced, draw-through in the vertical discharge position. The fan motors shall be permanently lubricated and shall have built-in thermal overload protection.

H. Indoor Fan:

1. Forward-Curved, Centrifugal Fan: Direct Drive. Motors shall be thermally protected. Provide oversized motors for high static application. Motors shall meet the U.S. Energy Policy Act of 2005 (EPACT).

I. Defrost Controls: A time initiated, temperature terminated defrost system shall ship with a setting of 70-minute cycle, with a choice of 50- or 90-minute cycle. Timed override limits defrost cycle to 10 minutes shall be available on units from 35- to 70-kW (10 to 20 tons). Adaptive demand defrost shall be provided on units below 35 kW (10 Tons).

J. Unit Electrical

1. Provide single point unit power connection.
2. Unit control box shall be located within the unit and shall contain controls for compressor, reversing valve and fan motor operation and shall have a 50 VA 24-volt control circuit transformer and a terminal block for low voltage field wiring connections.
3. Safety Controls - High pressure, low temperature, and low pressure safety switches shall be wired through a latching lockout circuit to hold the conditioner off until it is reset electrically be interrupting the power supply to the conditioner. All safety switches shall be normally closed, opening upon fault detection.

K. Operating Controls

1. Provide unit with low voltage electric controls and factory supplied DDC control system.
2. Low voltage, adjustable room thermostat to control heating and cooling in sequence with delay between stages, compressor and supply fan to maintain temperature setting. Include system selector switch and fan control switch (auto-on).
3. Unit DDC Controller:
   a. Unit controller shall include input, output and self-contained programming as needed for complete control of unit.
   b. Unit controller shall be BAC net compliant and utilize BAC net operating protocol.
   c. Control system shall seamlessly interface with temperature control system as specified in Section 23 09 23, DIRECT DIGITAL CONTROL

SYSTEMS FOR HVAC without requiring gateways or any other interface devices.

d. All program sequences shall be stored on board in EEPROM. No batteries shall be needed to retain logic program. All program sequences shall be execut4ed by controller 10 times per second and shall be capable of multiple PID loops for control of multiple devices. Programming of logic controller shall be completely modifiable in the field over installed BACnet LANs.

e. Temperature Control System Interface: Points shall be available from the unit controller for service access and display and/or control.

f. Space Temperature Sensor: The wall mounted sensor shall include occupied and unoccupied setpoint control, pushbutton unoccupied override, space temperature offset and space temperature indication. Refer to Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC for additional requirements.

2.2 CORROSION PROTECTION

A. Remote Outdoor Condenser Coils:

1. Epoxy Immersion Coating – Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall be such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

a. Salt Spray Resistance (Minimum 6,000 Hours)

b. Humidity Resistance (Minimum 1,000 Hours)

c. Water Immersion (Minimum 260 Hours)

d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)

e. Impact Resistance (Up to 160 Inch/Pound)

B. Exposed Outdoor Cabinet:

1. Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with

stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587).

PART 3- EXECUTION

3.1 INSTALLATION

A. Install heat pumps according to manufacturers printed instructions.

B. Install electrical and control devices furnished by the manufacturer but not specified to be factory mounted. All electrical work shall comply with Division 26 Sections.

C. Piping: Comply with requirements in Section 23 23 00, REFRIGERANT PIPING.

3.2 STARTUP AND TESTING:

A. Perform startup checks according to manufacturer's written instructions.

B. Test controls and demonstrate its compliance with project requirements. Replace damaged or malfunctioning controls and equipment and retest the equipment to the satisfaction of the COR.

C. Furnish test reports to the Senior COR in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat pumps.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 82 00
CONVECTION HEATING AND COOLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Induction units, fan-coil units, radiant ceiling panels (for bathrooms), unit heaters, cabinet unit heaters, convectors and finned-tube radiation

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Noise requirements.

C. Section 23 21 13, HYDRONIC PIPING: Heating hot water and chilled water piping.

D. Section 23 31 00, HVAC DUCTS and CASINGS: Ducts and flexible connectors.

E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.

F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Flow rates adjusting and balancing.

G. Section 23 82 16, AIR COILS: Additional coil requirements.

H. Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

I. Section 01 91 00 – GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Unit heaters.

C. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.

D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician

and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

90A-2012.....Standard for the Installation of Air Conditioning and Ventilating Systems

70-2014.....National Electrical Code

C. Underwriters Laboratories, Inc. (UL):

181-2013.....Standard for Factory-Made Air Ducts and Air Connectors

1995-2011.....Heating and Cooling Equipment

PART 2 - PRODUCTS

2.1 UNIT HEATERS

A. General: Horizontal or vertical discharge type for steam, hot water or electric heating medium, as indicated.

B. Casing: Steel sheet, phosphatized to resist rust and finished in baked enamel. Provide hanger supports.

C. Fan: Propeller type, direct driven by manufacturer's standard electric motor. Provide resilient mounting. Provide fan guard for horizontal discharge units.

D. Discharge Air Control:

1. Horizontal discharge: Horizontal, adjustable louvers.
2. Vertical discharge: Radial louver diffuser.

E. Steam or Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 517 kPa (75 psig) steam working pressure.

F. Electric Units: UL listed, factory wired to terminal strips for field connection of power and control wiring.

1. Heating elements: Nickel chromium alloy resistance wire embedded in a magnesium oxide insulating refractory and sealed in corrosion resisting metallic sheath with fins. Three phase heaters shall have balanced phases.
2. Thermal cutout: Manual reset type, which disconnects elements, and motor in the event normal operating temperatures are exceeded.
3. Magnetic contactor: Factory installed with low voltage relay for remote pilot duty thermostat operation.

G. Controls: Provide field installed remote wall mounted line voltage electric space thermostats

PART 3 - EXECUTION

3.1 INSTALLATION

A. Work shall be installed as shown and according to the manufacturer’s diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

D. Install fiberglass blanket insulation with a minimum R value of 8 above hydronic radiant panels.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

3.3 STARTUP AND TESTING

A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Section 23 31 00, HVAC DUCTS AND CASINGS

C. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.

D. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

E. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

F. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS

G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

H. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.

C. Provide installation, operating and maintenance instructions.

D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.

E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS, Section 23 36 00, AIR TERMINAL UNITS, or Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01 (Addendum 3 2011) Forced-Circulation Air-Cooling and Air-Heating Coils

C. American Society for Testing and Materials (ASTM):
B75/75M-2012.....Standard Specifications for Seamless Copper Tube

D. National Fire Protection Association (NFPA):
70-11.....National Electric Code

E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000 Volts Maximum)

F. Underwriters Laboratories, Inc. (UL):
1996-09; Reprint Nov 2011 Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

A. Conform to ASTM B75 and AHRI 410.

B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.

C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.

D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.

E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

F. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.

G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.

J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.

K. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 1.6 mm (l6 gage) steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 WATER COILS, INCLUDING GLYCOL-WATER

A. Use the same coil material as listed in Paragraphs 2.1.

B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:

1. Cooling, all types.
2. Heating or preheat.

C. Cleanable Tube Type; manufacturer standard:

1. Well water applications.
2. Waste water applications.

2.3 VOLATILE REFRIGERANT COILS

A. Continuous circuit, straight tubes, dry expansion type equipped with multi-port distribution header, less expansion valve.

B. Minimum 16 mm (5/8-inch) tube diameter.

C. Designed for R22 or other EPA approved refrigerants.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.

B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, panelboards, and other items and arrangements for the specified items are shown on the drawings.

C. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.

B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the

materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.

2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
   a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Are periodically inspected by a NRTL.
   c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturer’s Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

B. Product Qualification:
   1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
   2. The Government reserves the right12 36 61
   to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of 15 working days prior to the manufacturer’s performing the factory tests.
2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.
3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.

1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before

testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.

3. Damaged equipment shall be repaired or replaced, as determined by the COR.
4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J – General Environmental Controls, OSHA Part 1910 subpart K – Medical and First Aid, and OSHA Part 1910 subpart S – Electrical, in addition to other references required by contract.

B. Job site safety and worker safety is the responsibility of the Contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:

1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.

D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced

or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working clearances shall not be less than specified in the NEC.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of

wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm2), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

A. Submit to the CORin accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.

C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.

3. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.
   g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
   j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.

H. After approval and prior to installation, furnish the COR with one sample of each of the following:

1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

A. The Contractor shall furnish the instruments, materials, and labor for tests.

B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer’s representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall

be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

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SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings and insulation type for each conductor and cable.
      2) Splicing materials and pulling lubricant.
2. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.

b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):

D2301-10.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

D2304-10.....Test Method for Thermal Endurance of Rigid Electrical Insulating Materials

D3005-10.....Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Electrical Manufacturers Association (NEMA):

WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-10.....Thermoset-Insulated Wires and Cables

83-08.....Thermoplastic-Insulated Wires and Cables

467-07.....Grounding and Bonding Equipment

486A-486B-03.....Wire Connectors

486C-04.....Splicing Wire Connectors

486D-05.....Sealed Wire Connector Systems

486E-09.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables

514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.

B. All conductors shall be copper.

C. Single Conductor and Cable:

1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.

3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

D. Color Code:
1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified.
   c. Color using 19 mm (0.75 inches) wide tape.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit “switch legs”, and 3-way and 4-way switch “traveling wires,” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.
7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

A. Splices shall be in accordance with NEC and UL.
B. Above Ground Splices for No. 10 AWG and Smaller:
1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
2. The integral insulator shall have a skirt to completely cover the stripped conductors.
3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:

1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.
4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Above Ground Splices for 250 kcmil and Larger:
1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

E. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.

C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.

B. Install all conductors in raceway systems.

C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.

D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.

E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.

F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.

G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.

H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.

I. Conductor and Cable Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
2. Use nonmetallic pull ropes.
3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
4. All conductors in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer’s recommended maximum pulling tensions and sidewall pressure values.

J. No more than three branch circuits shall be installed in any one conduit.

K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 SPLICE AND TERMINATION INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer’s published torque values using a torque screwdriver or wrench.

B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.3 CONDUCTOR IDENTIFICATION

A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.4 FEEDER CONDUCTOR IDENTIFICATION

A. In each interior pullbox install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING CONDUCTORS

A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.6 CONTROL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.7 CONTROL WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

3.8 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests: Inspect physical condition.
2. Electrical tests:
   a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.

b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.

c. Perform phase rotation test on all three-phase circuits.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.

B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

D. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.

E. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

F. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Lightning protection.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
2. Test Reports:
   a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
3. Certifications:

a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

70E-12.....National Electrical Safety Code

99-12.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-10 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND CONNECTIONS

A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.3 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.4 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 GROUNDING BUS BAR

A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Panelboards and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers:

1. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

3.4 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.

2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:
1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a

green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.

I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.5 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.6 LIGHTNING PROTECTION SYSTEM

A. Bond the lightning protection system to the electrical grounding electrode system.

3.7 MAIN ELECTRICAL ROOM GROUNDING

A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.8 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

3.9 ACCEPTANCE CHECKS AND TESTS

A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.

B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.

C. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

D. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.

E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:
   1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
      a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
      b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):
   C80.1-05.....Electrical Rigid Steel Conduit
   C80.3-05.....Steel Electrical Metal Tubing
   C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):
   1-05.....Flexible Metal Conduit
   5-04.....Surface Metal Raceway and Fittings
   6-07.....Electrical Rigid Metal Conduit - Steel
   50-95.....Enclosures for Electrical Equipment
   360-093.....Liquid-Tight Flexible Steel Conduit
   467-07.....Grounding and Bonding Equipment
   514A-04.....Metallic Outlet Boxes
   514B-04.....Conduit, Tubing, and Cable Fittings
   514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
   797-07.....Electrical Metallic Tubing
   1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):
   FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:
   1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
   2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
   3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
   4. Flexible galvanized steel conduit: Shall conform to UL 1.
   5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
   6. Surface metal raceway: Shall conform to UL 5.

C. Conduit Fittings:
   1. Rigid steel and IMC conduit fittings:
      a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
      b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
      c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
      d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
      e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
      f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
   2. Electrical metallic tubing fittings:
      a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
      b. Only steel or malleable iron materials are acceptable.
      c. Setscrew couplings and connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.

d. Indent-type connectors or couplings are prohibited.
e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

4. Flexible steel conduit fittings:
   a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   b. Clamp-type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
7. Expansion and deflection couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
   d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:
1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
   1. UL-50 and UL-514A.
   2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
   3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
   4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
   1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
   2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.
B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, as shown, and as specified herein.
B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
C. Install conduit as follows:
   1. In complete mechanically and electrically continuous runs before pulling in cables or wires.

2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:
1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
   a. Where shown on the structural drawings.
   b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
   a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.

C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.

D. Align and run conduit parallel or perpendicular to the building lines.

E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.

F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
G. Surface metal raceways: Use only where shown.
H. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 HAZARDOUS LOCATIONS

A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.
B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

A. Unless otherwise shown, use conduits of rigid steel or IMC.
B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

3.7 MOTORS AND VIBRATING EQUIPMENT

A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.8 EXPANSION JOINTS

A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical

drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.

C. Install expansion and deflection couplings where shown.

3.9 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
   b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
   c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

E. Hollow Masonry: Toggle bolts.

F. Bolts supported only by plaster or gypsum wallboard are not acceptable.

G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.

K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for

cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush-mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."

G. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 08 00

COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 26.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the Contractor will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility electrical systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 26 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 26, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility electrical systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning

Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of Electrical systems will require inspection of individual elements of the electrical systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule electrical systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL

REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

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SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of low-voltage dry-type general-purpose transformers, indicated as transformers in this section.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

   a. Submit sufficient information to demonstrate compliance with drawings and specifications.

   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, accessories, and device nameplate data.

   c. Certification from the manufacturer that representative transformers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:

a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets and wiring diagrams.
   1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the transformers.
   2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the transformers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
   IBC-12.....International Building Code

C. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)

D. National Electrical Manufacturers Association (NEMA):
   TP1-02.....Guide for Determining Energy Efficiency for Distribution Transformers
   TR1-00.....Transformers, Regulators, and Reactors

E. Underwriters Laboratories, Inc. (UL):
   UL 506-08.....Standard for Specialty Transformers
   UL 1561-11.....Dry-Type General Purpose and Power Transformers

F. United States Department of Energy
   10 CFR Part 431.....Energy Efficiency Program for Certain Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 TRANSFORMERS

A. Unless otherwise specified, transformers shall be in accordance with NEMA, NEC, UL and as shown on the drawings.

B. Transformers shall have the following features:

1. Self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted, except as specifically allowed for buck-boost applications.
2. Rating and winding connections shall be as shown on the drawings.
3. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
4. Copper windings.
5. Insulation systems:
   a. Transformers 30 kVA and larger: UL rated 220 °C (428 °F) system with an average maximum rise by resistance of 150 °C (302 °F) in a maximum ambient of 40 °C (104 °F).
   b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 °C (365 °F) system with an average maximum rise by resistance of 115 °C (239 °F) in a maximum ambient of 40 °C (104 °F).
6. Core and coil assemblies:
   a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
   b. Cores shall be grain-oriented, non-aging, and silicon steel.
   c. Coils shall be continuous windings without splices except for taps.
   d. Coil loss and core loss shall be minimized for efficient operation.
   e. Primary and secondary tap connections shall be brazed or pressure type.
   f. Coil windings shall have end filters or tie-downs for maximum strength.
7. Certified sound levels, determined in accordance with NEMA, shall not exceed the following:

Transformer Rating	Sound Level Rating
0 - 9 KVA	40 dB
10 - 50 KVA	45 dB
51 - 150 KVA	50 dB
151 - 300 KVA	55 dB

301 - 500 KVA	60 dB

8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
11. Enclosures:
    a. Comprised of not less than code gauge steel.
    b. Outdoor enclosures shall be NEMA 3R.
    c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
    d. Ventilation openings shall prevent accidental access to live components.
    e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.
12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated.
13. Dimensions and configurations shall conform to the spaces designated for their installations.
14. Transformers shall meet the minimum energy efficiency values per NEMA TP1 as listed below:

kVA Rating	Output efficiency (%)
15	97
30	97.5
45	97.7
75	98
112.5	98.2
150	98.3
225	98.5

300	98.6
500	98.7
750	98.8

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.

B. Anchor transformers with rustproof bolts, nuts, and washers, in accordance with manufacturer’s instructions, and as shown on drawings.

C. In seismic areas, transformers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.

D. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 150 mm (6 inches).

E. Install transformers on vibration pads designed to suppress transformer noise and vibrations.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical and mechanical condition.
   c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.
   d. Perform specific inspections and mechanical tests as recommended by manufacturer.
   e. Verify correct equipment grounding.
   f. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition, and properly performing the intended function.

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Painting of panelboards.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
   c. Certification from the manufacturer that a representative panelboard has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.

1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IBC-12.....International Building Code

C. National Electrical Manufacturers Association (NEMA):
PB 1-11.....Panelboards
250-08.....Enclosures for Electrical Equipment (1,000V Maximum)

D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
70E-12.....Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):
50-95.....Enclosures for Electrical Equipment
67-09.....Panelboards
489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.

B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
G. Neutral bus shall be 100% rated, mounted on insulated supports.
H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.
K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:
   1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
   2. Enclosures shall not have ventilating openings.
   3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
   4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
   5. Include removable inner dead front cover, independent of the panelboard cover.
B. Trims:
   1. Hinged "door-in-door" type.

2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
B. Circuit breakers shall be bolt-on type.
C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
   1. 120/208 V Panelboard: 10,000 A symmetrical.
   2. 120/240 V Panelboard: 10,000 A symmetrical.
   3. 277/480 V Panelboard: 14,000 A symmetrical.
D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x. Breaker magnetic trip setting shall be set to maximum, unless otherwise noted.
E. Circuit breaker features shall be as follows:
   1. A rugged, integral housing of molded insulating material.
   2. Silver alloy contacts.
   3. Arc quenchers and phase barriers for each pole.
   4. Quick-make, quick-break, operating mechanisms.
   5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
   6. Electrically and mechanically trip free.
   7. An operating handle which indicates closed, tripped, and open positions.
   8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
   9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.

10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.

B. Locate panelboards so that the present and future conduits can be conveniently connected.

C. In seismic areas, panelboards shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.

D. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards

E. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).

F. Provide blank cover for each unused circuit breaker mounting space.

G. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims with finishes to match surrounding surfaces after the panelboards have been installed. Do not paint nameplates.

H. Rust and scale shall be removed from the inside of existing enclosures where new interior components are to be installed. Paint inside of enclosures with rust-preventive paint before the new interior components are installed. Provide new trim. Trim shall fit tight to the enclosure.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify appropriate anchorage and required area clearances.

d. Verify that circuit breaker sizes and types correspond to approved shop drawings.

e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.

f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
99-12.....Health Care Facilities

C. National Electrical Manufacturers Association (NEMA):
WD 1-10.....General Color Requirements for Wiring Devices
WD 6-08 .....Wiring Devices – Dimensional Specifications

D. Underwriter's Laboratories, Inc. (UL):
5-11.....Surface Metal Raceways and Fittings
20-10.....General-Use Snap Switches
231-07.....Power Outlets
467-07.....Grounding and Bonding Equipment
498-07.....Attachment Plugs and Receptacles
943-11.....Ground-Fault Circuit-Interrupters
1449-07.....Surge Protective Devices
1472-96.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.

B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
1. Bodies shall be ivory in color.
2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.

3. Duplex Receptacles on Emergency Circuit:
   a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a outlet box in accordance with Specification Section 26 05 33, Raceways and Boxes for Electrical Systems, with end-of-life indication and provisions to isolate the face due to improper wiring.
   a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
   b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the hospital-grade listing.
5. Safety Type Duplex Receptacles:
   a. Bodies shall be gray in color.
      1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
      2) Screws exposed while the wall plates are in place shall be the tamperproof type.
6. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the hospital grade listing and as follows.
   a. Bodies shall be brown nylon.

C. Receptacles; 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.

D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

E. Surge Protective (TVSS) Receptacles shall have integral surge suppression in line to ground, line to neutral, and neutral to ground modes.
   1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 Volts and minimum single transient pulse energy dissipation of 210 Joules.
   2. Active TVSS Indication: LED, visible in face of device to indicate device is active or no longer in service.

2.2 TOGGLE SWITCHES

A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
   1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
   2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
   3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.
B. Manual dimming controls shall be fully compatible with LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.
C. Provide single-pole or three-way, as shown on the drawings.
D. Manual dimming control and faceplates shall be ivory in color unless otherwise specified.

2.4 WALL PLATES

A. Wall plates for switches and receptacles shall be type smooth nylon. Oversize plates are not acceptable.
B. Color shall be ivory unless otherwise specified.
C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
D. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.

E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

A. Shall have the following features:

1. Enclosures:

a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.

2. Receptacles shall be duplex. See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.

3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.

4. Conductors shall be as specified in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.

5. Installation fittings shall be the manufacturer’s standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.

6. Bond the assemblies to the branch circuit conduit system.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown as on the drawings.

B. Install wiring devices after wall construction and painting is complete.

C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.

D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.

E. Provide barriers in multigang outlet boxes to comply with the NEC.

F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.

G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.

H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.

I. Install wall dimmers 1.2 M (48 inches) above floor.

J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.

K. Install vertically mounted receptacles with the ground pin up. Install horizontally mounted receptacles with the ground pin to the right.

L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.

M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field checks in accordance with the manufacturer's recommendations. In addition, include the following:
   1. Visual Inspection and Tests:
      a. Inspect physical and electrical condition.
      b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
      c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
      d. Test GFCI receptacles.
   2. Healthcare Occupancy Tests:
      a. Test hospital grade receptacles for retention force per NFPA 99.

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

E. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
   c. Certification from the manufacturer that representative enclosed switches and circuit breakers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:

a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
   1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
   2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IBC-12.....International Building Code

C. National Electrical Manufacturers Association (NEMA):
FU l-07.....Low Voltage Cartridge Fuses
KS l-06.....Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum)

D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):
98-07.....Enclosed and Dead-Front Switches
248-00.....Low Voltage Fuses
489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.

B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
C. Shall be horsepower (HP) rated.
D. Shall have the following features:
   1. Switch mechanism shall be the quick-make, quick-break type.
   2. Copper blades, visible in the open position.
   3. An arc chute for each pole.
   4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
   5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
   6. Fuse holders for the sizes and types of fuses specified.
   7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
   8. Ground lugs for each ground conductor.
   9. Enclosures:
      a. Shall be the NEMA types shown on the drawings.
      b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
      c. Shall be finished with manufacturer’s standard gray baked enamel paint over pretreated steel.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

A. Shall be the same as fused switches, but without provisions for fuses.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

A. Shall be the same as fused switches, and shall be NEMA classified Heavy Duty (HD).

2.4 MOTOR RATED TOGGLE SWITCHES

A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.
B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

A. Shall be in accordance with NEMA FU 1.
B. Service Entrance: Class RK1, time delay.
C. Feeders: Class RK1, time delay.
D. Motor Branch Circuits: Class RK1, time delay.
E. Other Branch Circuits: Class RK1, time delay.
F. Control Circuits: Class CC, fast acting.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.

B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer’s instructions, the NEC, as shown on the drawings, and as specified.

B. In seismic areas, enclosed switches and circuit breakers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.

C. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.

d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR.

---END---

SECTION 26 41 00
FACILITY LIGHTNING PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing and installation of a complete UL master labeled lightning protection system.

1.2 RELATED WORK

A. Section 07 60 00, FLASHING AND SHEET METAL: Penetrations through the roof.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground faults.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS, (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Show locations of air terminals, connections to required metal surfaces, down conductors, and grounding means.
   c. Show the mounting hardware and materials used to attach air terminals and conductors to the structure.
2. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the lightning protection system conforms to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the lightning protection system has been properly installed and inspected.
   c. Certification that the lightning protection system has been inspected by a UL representative and has been approved by UL without variation.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

780-11.....Standard for the Installation of Lightning Protection Systems

C. Underwriters Laboratories, Inc. (UL):

96-05.....Lightning Protection Components

96A-07.....Installation Requirements for Lightning Protection Systems

467-07.....Standard for Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Lightning protection components shall conform to NFPA 780 and UL 96, for use on Class I structures. Aluminum materials are not allowed.

1. Class I conductors: Copper.
2. Class I air terminals: Solid copper, 460 mm (18 inches) long, not less than 9.5 mm (3/8 inch) diameter, with sharp nickel-plated points.
5. Bonding plates: Bronze, 50 square cm (8 square inches).
6. Through roof connectors: Solid copper riser bar, length and type as required to accommodate roof structure and flashing requirements.
7. Down conductor guards: Stiff copper or brass.
8. Anchors and fasteners: Bronze bolt and clamp type shall be used for all applications except for membrane roof. Adhesive type are allowed only for attachment to membrane roof materials, using adhesive that is compatible with the membrane material.
9. Connectors: Bronze clamp-type connectors shall be used for roof conductor splices, and the connection of the roof conductor to air terminals and bonding plates. Crimp-type connectors are not allowed.
10. Exothermic welds: Exothermic welds shall be used for splicing the roof conductor to the down conductors, splices of the down conductors, and for connection of the down conductors to ground rods, ground plates, and the ground ring.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be coordinated with the roofing manufacturer and installer.

B. Install the conductors as inconspicuously as practical.
C. Install the down conductors within the concealed cavity of exterior walls where practical. Run the down conductors to the exterior at elevations below the finished grade.
D. Where down conductors are subject to damage or are accessible near grade, protect with down conductor guards to 2.4 m (8 feet) above grade. Bond down conductors guards to down conductor at both ends.
E. Make connections of dissimilar metal with bimetallic type fittings to prevent electrolytic action.
F. Bond down conductors to metal main water piping where applicable.
G. Bond down conductors to building structural steel.
H. Connect roof conductors to all metallic projections and equipment above the roof as indicated on the drawings.
I. Connect exterior metal surfaces, located within 900 mm (3 feet) of the conductors, to the conductors to prevent flashovers.
J. Maintain horizontal or downward coursing of main conductor and insure that all bends have at least an 200 mm (8 inches) radius and do not exceed 90 degrees.
K. Conductors shall be rigidly fastened every 900 mm (3 feet) along the roof and down to the building to ground.
L. Air terminals shall be secured against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces permanently and rigidly attached to the building or structure.
M. Install air terminal bases, cable holders and other roof-system supporting means without piercing membrane or metal roofs.
N. Use through-roof connectors for penetration of the roof system. Flashing shall be provided by roofing contractor in accordance with Section 07 60 00, FLASHING AND SHEET METAL.
O. Down conductors coursed on or in reinforced concrete columns or on structural steel columns shall be connected to the reinforcing steel or the structural steel member at its upper and lower extremities. In the case of long vertical members an additional connection shall be made at intervals not exceeding 30 M (100 feet).
P. A counterpoise or ground ring, where shown, shall be of No. 1/0 copper cable having suitable resistance to corrosion and shall be laid around the perimeter of the structure in a trench not less than 600 mm (2 feet)

deep at a distance not less than 900 mm (3 feet) nor more than 2.5 M (8 feet) from the nearest point of the structure.

Q. On construction utilizing post tensioning systems to secure precast concrete sections, the post tension rods shall not be used as a path for lightning to ground.

R. Where shown, use the structural steel framework or reinforcing steel as the down conductor.

1. Weld or bond the non-electrically-continuous sections together and make them electrically continuous.
2. Verify the electrical continuity by measuring the ground resistances to earth at the ground level, at the top of the building or stack, and at intermediate points with a sensitive ohmmeter. Compare the resistance readings.
3. Connect the air terminals together with an exterior conductor connected to the structural steel framework at not more than 18 m (60 foot) intervals.
4. Install ground connections to earth at not more than 18 m (60 foot) intervals around the perimeter of the building.
5. Weld or braze bonding plates to cleaned sections of the steel and connect the conductors to the plates.
6. Do not pierce the structural steel in any manner. Connections to the structural steel shall conform to UL 96A.

S. Where the drawings show the new lightning protection system connected to an existing lightning protection system with or without a UL master label, the new portion of the lightning protection system requires UL inspection and a Letter of Findings.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Test the ground resistance to earth by standard methods, and conform to the ground resistance requirements specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

B. A UL representative shall inspect the lightning protection system. Obtain and install a UL numbered master label for each of the lightning protection systems at the location directed by the UL representative and the COR.

---END---

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

A. Section 02 41 00, DEMOLITION: Removal and disposal of lamps and ballasts.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.

b. Material and construction details, include information on housing and optics system.

c. Physical dimensions and description.

d. Wiring schematic and connection diagram.

e. Installation details.

f. Energy efficiency data.

g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

h. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.

2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):
   C635-07.....Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C. Environmental Protection Agency (EPA):
   40 CFR 261.....Identification and Listing of Hazardous Waste

D. Federal Communications Commission (FCC):
   CFR Title 47, Part 15...Radio Frequency Devices
   CFR Title 47, Part 18...Industrial, Scientific, and Medical Equipment

E. Illuminating Engineering Society (IES):
   LM-79-08.....Electrical and Photometric Measurements of Solid-State Lighting Products
   LM-80-08.....Measuring Lumen Maintenance of LED Light Sources
   LM-82-12.....Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature

F. Institute of Electrical and Electronic Engineers (IEEE):
   C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits

G. International Code Council (ICC):
   IBC-12.....International Building Code

H. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)
   101-12.....Life Safety Code

I. National Electrical Manufacturer's Association (NEMA):
SSL-1-10.....Electronic Drivers for LED Devices, Arrays, or Systems

J. Underwriters Laboratories, Inc. (UL):
496-08.....Lampholders
924-12.....Emergency Lighting and Power Equipment
1598-08.....Luminaires
1574-04.....Track Lighting Systems
2108-04.....Low-Voltage Lighting Systems
8750-09.....Light Emitting Diode (LED) Light Sources for Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.

B. Sheet Metal:
1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.

C. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

D. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

E. Metal Finishes:
1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant

manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.

2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
3. Exterior finishes shall be as shown on the drawings.

F. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

2.2 LED EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA and UL.
B. Housing and door shall be die-cast aluminum.
C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.
D. Finish shall be satin or fine-grain brushed aluminum.
E. There shall be no radioactive material used in the fixtures.
F. Fixtures:
1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltage: Multi-voltage (120 – 277V).

2.3 LED LIGHT FIXTURES

A. General:
1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
a. Minimum efficiency: 85% at full load.
b. Minimum Operating Ambient Temperature: -20˚ C. (-4˚ F.)
c. Input Voltage: 120 - 277V (±10%) at 60 Hz.

d. Integral short circuit, open circuit, and overload protection.
e. Power Factor: ≥ 0.95.
f. Total Harmonic Distortion: ≤ 20%.
g. Comply with FCC 47 CFR Part 15.

4. LED modules shall include the following features unless otherwise indicated:
   a. Comply with IES LM-79 and LM-80 requirements.
   b. Minimum CRI 80 and color temperature 3000˚ K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
   c. Minimum Rated Life: 50,000 hours per IES L70.
   d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

B. LED Downlights:
1. Housing, LED driver, and LED module shall be products of the same manufacturer.

C. LED Troffers:
1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
B. Align, mount, and level the lighting fixtures uniformly.
C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.
D. Lighting Fixture Supports:
1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
2. Shall maintain the fixture positions after cleaning and relamping.
3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
4. Hardware for recessed lighting fixtures:
   a. All fixture mounting devices connecting fixtures to the ceiling system or building structure shall have a capacity for a

horizontal force of 100 percent of the fixture weight and a vertical force of 400 percent of the fixture weight.

b. Mounting devices shall clamp the fixture to the ceiling system structure (main grid runners or fixture framing cross runners) at four points in such a manner as to resist spreading of these supporting members. Each support point device shall utilize a screw or approved hardware to "lock" the fixture housing to the ceiling system, restraining the fixture from movement in any direction relative to the ceiling. The screw (size No. 10 minimum) or approved hardware shall pass through the ceiling member (T-bar, channel or spline), or it may extend over the inside of the flange of the channel (or spline) that faces away from the fixture, in a manner that prevents any fixture movement.

c. In addition to the above, the following is required for fixtures exceeding 9 kg (20 pounds) in weight.

1) Where fixtures mounted in ASTM Standard C635 "Intermediate Duty" and "Heavy Duty" ceilings and weigh between 9 kg and 25 kg (20 pounds and 56 pounds), provide two 12 gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.

2) Where fixtures weigh over 25 kg (56 pounds), they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.

d. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

5. Surface mounted lighting fixtures:

a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 6 mm (1/4 inch) bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 25 kg (56 pounds) shall be supported directly from the building structure.

b. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

c. Fixtures less than 6.8 kg (15 pounds) in weight and occupying less than 3715 sq cm (two square feet) of ceiling area may, when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.

1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.

2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.

3) The outlet box is supported vertically from the building structure.

d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.

6. Single or double pendant-mounted lighting fixtures:

a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.

7. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.

E. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.

F. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

G. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

H. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT, and Section 02 41 00, DEMOLITION.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform the following:

1. Visual Inspection:

a. Verify proper operation by operating the lighting controls.
b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

2. Electrical tests:
   a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COR. Observe for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---

SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.

B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

A. References to industry and trade association standards and codes are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

1.4 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.

2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

A. Job site safety and worker safety is the responsibility of the contractor.

B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.

B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.

C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
4. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the

technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.

2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation and maintenance instructions.
   e. Safety precautions.
   f. Diagrams and illustrations.
   g. Testing methods.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
   j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

G. Approvals will be based on complete submission of manuals together with shop drawings.

H. After approval and prior to installation, furnish the COR with one sample of each of the following:
   1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
   2. Each type of conduit and pathway coupling, bushing and termination fitting.
   3. Raceway and pathway hangers, clamps and supports.

4. Duct sealing compound.

I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.

B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.

C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.

B. Section 27 10 00, STRUCTURED CABLING: Low Voltage power and lighting wiring.

C. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for a lightning protection system.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification that the materials and installation is in accordance with the drawings and specifications.
2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):
B1-2001.....Standard Specification for Hard-Drawn Copper Wire
B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)

D. Telecommunications Industry Association, (TIA)
J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications

E. Underwriters Laboratories, Inc. (UL):
44-2005 .....Thermoset-Insulated Wires and Cables
83-2003 .....Thermoplastic-Insulated Wires and Cables
467-2004 .....Grounding and Bonding Equipment
486A-486B-2003 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.

D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.3 TELECOMMUNICATION SYSTEM GROUND BUSBARS

A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:
   1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
   2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

2.4 GROUND CONNECTIONS

A. Above Grade:
   1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
   2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
   3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

B. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.6 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.7 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm^2 (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.

B. System Grounding:
   1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.

2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
3. Isolation transformers and isolated power systems shall not be system grounded.

C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 SECONDARY EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
2. Provide a supplemental ground electrode and bond to the grounding electrode system.

C. Conduit Systems:
1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.

D. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

E. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.

F. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

3.3 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

3.5 TELECOMMUNICATIONS SYSTEM

A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.

B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.

C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.

D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.

E. Bonding Jumpers:

1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm^2 (6 AWG) insulated copper wire.
2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
3. Use compression connectors of proper size for conductors specified. Use connector manufacturer’s compression tool.

H. Bonding Jumper Fasteners:

1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by

slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.

2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

3.6 COMMUNICATION ROOM GROUNDING

A. Telecommunications Ground Busbars:
1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.

B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:
1. Install a 16 mm² (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
2. Use 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.

C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
3. Provide a 16 mm² (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.

D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the

aluminum pan in the telephone-type cable tray using an insulated 16 mm² (16 AWG) bonding jumper.

E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

3.7 COMMUNICATIONS CABLE GROUNDING

A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.

1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.8 COMMUNICATIONS CABLE TRAY SYSTEMS:

A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:

1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by testing across one slice plate connection in the presence of the Contractor.
2. Install a 16 mm² (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
3. When cable tray terminations to cable rack, install 16 mm² (6 AWG) bonding jumper between cable tray and cable rank pan.

3.9 COMMUNCIATIONS RACEWAY GROUNDING

A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.

B. Wireway: use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.

C. Cable Tray Systems: Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

3.10 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.

B. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.

C. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.

D. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.

E. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

A. Shop Drawings:

1. Size and location of panels and pull boxes
2. Layout of required conduit penetrations through structural elements.
3. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Certification: Prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)

C. Underwriters Laboratories, Inc. (UL):
1-03.....Flexible Metal Conduit
5-01.....Surface Metal Raceway and Fittings
6-03.....Rigid Metal Conduit
50-03.....Enclosures for Electrical Equipment
360-03.....Liquid-Tight Flexible Steel Conduit
467-01.....Grounding and Bonding Equipment
514A-01.....Metallic Outlet Boxes
514B-02.....Fittings for Cable and Conduit
514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-02.....Schedule 40 and 80 Rigid PVC Conduit
651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-03.....Electrical Metallic Tubing
1242-00.....Intermediate Metal Conduit

D. National Electrical Manufacturers Association (NEMA):
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:
1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
2. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
3. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
4. Flexible galvanized steel conduit: Shall Conform to UL 1.
5. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
6. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   a. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   b. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   c. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
   d. Indent type connectors or couplings are prohibited.
   e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible steel conduit fittings:
   a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.

b. Clamp type, with insulated throat.

4. Liquid-tight flexible metal conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
5. Surface metal raceway fittings: As recommended by the raceway manufacturer.
6. Expansion and deflection couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
   d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:
1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall.

Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

G. Wireways: Equip with hinged covers, except where removable covers are shown.

G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COR prior to drilling through structural sections.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).

7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:
1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
   a. Where shown on the structural drawings.
   b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
   a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.

b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.

5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 volts:
a. Rigid steel or rigid aluminum.
2. Conduit for conductors 600 volts and below:
a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors 600 volts and below:
1. Rigid steel, IMC, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
C. Align and run conduit parallel or perpendicular to the building lines.
D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
F. Surface metal raceways: Use only where shown.
G. Painting:
1. Paint exposed conduit as specified in Section09 91 00, PAINTING.

3.5 EXPANSION JOINTS

A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.

C. Install expansion and deflection couplings where shown.

D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 375 mm (15 inches) of slack flexible conduit. Flexible conduit shall have a copper green ground bonding jumper installed.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
   b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
   c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts are permitted.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush mounted.
2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.8 COMMUNICATION SYSTEM CONDUIT

A. Install the communication raceway system as shown on drawings.

B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.

C. All conduit ends shall be equipped with insulated bushings.

D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.

E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.

F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.

G. Were drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.

H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to

prevent the entrance of moisture and gases and to meet fire resistance requirements.

I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.

K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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SECTION 27 08 00

COMMISSIONING OF COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 27.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the Contractor will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility communications systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 27 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 27, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning

Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of Communications systems will require inspection of individual elements of the communications system construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule communications systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 27 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL

REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 27 Sections for additional Contractor training requirements.

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SECTION 27 10 00
STRUCTURED CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of the structured cabling system to provide a comprehensive telecommunications infrastructure.

1.2 RELATED WORK

A. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

B. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

C. Federal Specifications (Fed. Spec.):

A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed Installation)

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-02.....Thermoset-Insulated Wires and Cables

83-03.....Thermoplastic-Insulated Wires and Cables

467-01.....Electrical Grounding and Bonding Equipment

486A-01.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486C-02.....Splicing Wire Connectors

486D-02.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-01.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable

514B-02.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONTROL WIRING

A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.2 COMMUNICATION AND SIGNAL WIRING

A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.

B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.

C. Multi-conductor cables shall have the conductors color coded.

2.3 WIRE LUBRICATING COMPOUND

A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.

B. Shall not be used on wire for isolated type electrical power systems.

2.4 FIREPROOFING TAPE

A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.

B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.

C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.

D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.

E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Install all wiring in raceway systems.

B. Wire Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
2. Use ropes made of nonmetallic material for pulling feeders.
3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COR.
4. Pull in multiple cables together in a single conduit.

3.2 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.

B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.

C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.

E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.3 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

3.4 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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SECTION 27 15 00
COMMUNICATIONS HORIZONTAL CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the VA Ambulance Clinic here-in-after referred to as "the Facility". The System shall include, but not be limited to: equipment cabinets, interface enclosures, and relay racks; necessary combiners, traps, and filters; and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper and distribution cables, connectors, "patch" cables, and/or "break out" devices.

B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

D. The Voice and Digital Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum , the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and

instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VA Project Manager (PM) and/or if delegated, COR are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the COR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data operations for Category 6 Certified Telecommunication Service:
   a. Provide the following interchange (or interface) capabilities:
      1) Basic Rate (BRI).
      2) Primary Rate (PRI).
   b. ISDN measured at:
      1) Narrow Band BRI:
         a) B Channel: 64 kilo-Bits per second (kBps), minimum.
         b) D Channel: 16 kBps, minimum.
         c) H Channel: 384 kBps, minimum.
      2) Narrow Band PRI:
         a) B Channel: 64 kBps, minimum.
         b) D Channel: 64 kBps, minimum.
         c) H Channel: 1,920 kBps, minimum.
      3) Wide (or Broad) Band: All channels: 140 mega(m)-Bps, minimum, capable to 565 mBps at “T” reference.
   c. Fiberoptic Distributed Data Interface (FDDI): A minimum 100 mBps to a maximum of 1.8 giga(g)-Bps data bit stream speed measured at (shall be Synchronous Optical Network compliant).
   d. System Sensitivity: Satisfactory service shall be provided for at least 3,000 feet for all voice and data locations.
2. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 dB.
      5) System data error: 10 to the -10 Bps, minimum.

6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
   a) Trunk to station: 1.5 dB, maximum.
   b) Station to station: 3.0 dB, maximum.
   c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
   d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
   e) Traffic Grade of Service for Voice and Data:
      (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.
      (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):
   1) Voice:
      a) Isolation (outlet-outlet): 24 dB.
      b) Impedance: 600 Ohms, balanced (BAL).
      c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.
      d) System speed: 100 mBps, minimum.
      e) System data error: 10 to the -6 Bps, minimum.
   2) Data:
      a) Isolation (outlet-outlet): 24 dB.
      b) Impedance: 600 Ohms, BAL.
      c) Signal Level: 0 dBmV ± 0.1 dBmV.
      d) System speed: 120 mBps, minimum.
      e) System data error: 10 to the -8 Bps, minimum.
   3) Fiber optic:
      a) Isolation (outlet-outlet): 36 dB.
      b) Signal Level: 0 dBmV ± 0.1 dBmV.
      c) System speed: 540 mBps, minimum.
      d) System data error: 10 to the -6 bps, minimum.

1.2 RELATED WORK

A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Specification Section 27 10 00, STRUCTURED CABLING.

E. Specification Section 26 27 26, WIRING DEVICES.

F. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

G. Specification Section 26 41 00, FACILITY LIGHTNING PROTECTION.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VA, shall be enforced. Use the latest edition, version, etc. of each publication referenced herein.

B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment
77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment
497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

E. Lucent Technologies: Document 900-200-318 "Outside Plant Engineering Handbook".

F. International Telecommunication Union – Telecommunication Standardization Sector (ITU-T).

G. Federal Information Processing Standards (FIPS) Publications.

H. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.

I. United States Air Force: Technical Order 33K-l-lOO Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.

J. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals.

K. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.

B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.

C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment.

In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification must be provided in writing as part of the Contractor's Technical Submittal.

D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM's direction, and support the System design, the OEM's quality control and validity of the OEM's warranty.

E. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COR before being allowed to commence work on the System.

1.5 SUBMITTALS

A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COR shall retain one copy for review and approval.

1. If the submittal is approved the COR shall retain one copy for Official Records and return three (3) copies to the Contractor.
2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The COR shall retain one copy for Official Records.

B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

1. Floor loading for batteries and cabinets.
2. Minimum floor space and ceiling heights.
3. Minimum size of doors for equipment passage.
4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).

7. Proposed floor plan, based on the expanded system configuration of the bidder's proposed EPBX for this FACILITY.
8. Conduit size requirement (between main TC, computer, and console rooms).
9. Main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.

C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:

1. Title page to include:
   a. VA Medical Center.
   b. Contractor’s name, address, and telephone (including FAX) numbers.
   c. Date of Submittal.
   d. VA Project No.
2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
   a. Installation Location and Name.
   b. Owner’s or User’s name, address, and telephone (including FAX) numbers.
   c. Date of Project Start and Date of Final Acceptance by Owner.
   d. System Project Number.
   e. Brief (three paragraphs minimum) description of each system’s function, operation, and installation.
3. Narrative Description of the system.
4. A List of the equipment to be furnished. The following is the minimum equipment required by the system:

QUANTITY	UNIT
/As required	Cabinet Assembly(s)
/As required	Environmental Cabinet
/	D
/	E
/	C
/	A
/	T
/As required	Lightning Protection System
/As required	Wire Management System/Equipment
/As required	Telecommunications Outlets (TCO)
/As Required	Distribution Cables
/As required	TCO Connection Cables

/As required	System Connectors
/As required	Terminators
/As required	Distribution Frames
/As required	Telecommunications Closets (TC)
/As required	Environmental Requirements
1 ea.	Installation Kit
/As-required	Separate List Containing Each Equipment Spare(s)

5. Pictorial layouts of each MTC, IMTC, and RTCs; MCCS, IMCCS, VCCS, and HCCS termination cabinet(s), each distribution cabinet layout drawing, and TCO as each is expected to be installed and configured.
6. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
7. Engineering drawings of the System, showing calculated signal levels at the EPBX output, each input and output distribution point, proposed TCO values, and signal level at each TCO multipin, fiberoptic, , and coaxial cable jack.
8. List of test equipment as per paragraph 1.5.D. below.
9. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
10. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
   a. Spectrum Analyzer.
   b. Signal Level Meter.
   c. Volt-Ohm Meter.
   d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
   e. Bit Error Test Set (BERT).

f. Camera with a minimum of 60 pictures to that will develop immediately to include appropriate test equipment adapters. A video camera in VHS format is an acceptable alternate.

E. Samples: A sample of each of the following items shall be furnished to the COR for approval prior to installation.

1. TCO Wall Outlet Box 4" x 4"x 2.5" with:
   a. One each telephone (or voice) rj45 jack installed.
   b. Two each multi pin data rj45 jacks installed.
   c. Cover Plate installed.
   d. Fiber optic ST jack(s) installed.
2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
3. Telephone CCS system with IDC and/or RJ45 connectors and cable terminal equipment installed.
4. Fiber optic CCS patch panel or breakout box with cable management equipment and “ST” connectors installed.
5. 610 mm (2 ft.) section of each copper cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
6. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

F. Certifications:

1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VA will not approve any submittal without this certification.
3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.

G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the COR. The manuals shall detail the

theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the COR. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility's current operating version of Computer Aided Drafting (AutoCAD) system. The RE shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.

I. Surveys Required As A Part Of The Technical Submittal: The Contractor shall provide the following surveys that depict various system features and capacities are required in addition to the on site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal survey requirements), as a minimum:

1. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:

   a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
F	I
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
TO BUILDING IMC	Identifies building main terminal signal closet, by room number or location, to which cabling is provided too, in, and from
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.) cabling and TCOs are to be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by

	room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VA Owned) to be retained
NUMBER OF STRANDS USED/SPARE	Identifies the number of strands provided in each run

b. Fiber Optic Cabling Requirements/Column Explanation:

2. Telecommunication Outlets: The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:

a. Be capable of inter-connecting and functioning fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), Electronic Private Branch Exchange (EPBX) switches, asynchronous/synchronous data terminals and circuits including Automatic Transfer Mode (ATM), Frame Relay, and local area networks (LAN), at a minimum.

b. Be a voice and data cable distribution system that is based on a physical “Star”.

c. Be compatible with and able to provide direct digital connection to trunk level equipment including, but, not limited to: directly accessing trunk level equipment including the telephone system, audio paging, Industry Standard “T” and/or “DS” carrier services and external protocol converters. Additionally, connections to “T” and/or “DS” access/equipment or Customer Service Units (CSU) that

are used in FTS and other trunk applications shall be included in the System design. Provide T-1 access/equipment (or CSU), as required for use, in FTS and other trunk applications by system design if this equipment is not provided by the existing telephone system and/or will be deactivated by the installation of the System. The Contractor shall provide all T-1 equipment necessary to terminate and make operational the quantity of circuits designated. The CSU's shall be connected to the System's emergency battery power supply. The System shall be fully capable of operating in the Industry Standard "DS" protocol and provide that service when required.

2. Cable Systems - Twisted Pair:
   a. General:
      1) The Contractor shall be responsible for providing a new system conforming to current and accepted telephone and digital industrial/commercial cable distribution standards. The distribution cable installation shall be fully coordinated with the Facility, the PM, the COR and the Contractor prior to the start of installation.
      2) The Contractor is responsible for complete knowledge of the space and cable pathways (i.e. equipment rooms, TCs, conduits, wireways, etc.) of the Facility. The Contractor shall at a minimum design and install the System using the Pathway Design Handbook H-088C3, TIA/EIA Telecommunications Building Wiring Standards, and Facility Chief of Information Resource Management's (IRM) instructions, as approved in writing by the PM and/or COR.
      3) The System cables shall be fully protected by cable duct, trays, wireways, conduit (rigid, thin wall, or flex), and when specifically approved, flexible innerduct. It is the responsibility of the Contractor to confirm all contract drawings and the Facility's physical layout to determine the necessary cable protective devices to be provided. If flexible innerduct is used, it shall be installed in the same manner as conduit.
      4) Cable provided in the system (i.e. backbone, outside plant, inside plant, and station cabling) shall conform to accepted industry and OEM standards with regards to size, color code, and insulation. The pair twists of any pair shall not be exactly the same as any other pair within any unit or sub-unit

of cables that are bundled in twenty-five (25) pairs or less. The absence of specifications regarding details shall imply that best general industry practices shall prevail and that first quality material and workmanship shall be provided. Certification Standards, (i.e., EIA, CCITT, FIPPS, and NFPA) shall prevail.

5) Some areas of this Facility may be considered "plenum". All wire and cable used in support of the installation in those areas (if any) shall be in compliance with national and local codes pertaining to plenum environments. It is the responsibility of the Contractor to review the VA's cable and wire requirements with the RE and the IRM prior to installation to confirm the type of environment present at each location.
6) The Contractor shall provide inside plant cables that furnishes the number of cable pairs required in accordance with the System requirements described herein. The Contractor shall fully coordinate and obtain approval of the design with the OEM, COR and the IRM prior to installation.
7) All metallic cable sheaths, etc. shall be grounded by the Contractor (i.e.: risers, underground, station wiring, etc.) as described herein.
8) If temporary cable and wire pairs are used, they shall be installed so as to not present a pedestrian safety hazard and the Contractor shall be responsible for all work associated with the temporary installation and for their removal when no longer necessary. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and approved by the COR and the IRM prior to installation.
9) Conductors shall be cabled to provide protection against induction in voice and data circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
10) Measures shall be employed by the Contractor to minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
11) The System's cables shall be labeled on each end and been fully tested and certified in writing by the Contractor to the COR

before proof of performance testing can be conducted. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The tests required for data cable must be made to guarantee the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10-6 at the maximum rate of speed. All cable installation and test records shall be made available at acceptance testing by the COR or Contractor and thereafter maintained in the Facility's Telephone Switch Room. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.

12) The Contractor shall coordinate with the LEC to install the telephone entrance cable to the nearest point of entry into the Facility and as shown on the drawings. The Contractor shall coordinate with the RE and the LEC to provide all cable pairs/circuits from the Facility point of entry to the Telephone Switch Room all telephone, FTS, DHCP, ATM, Frame Relay, data, pay stations, patient phones, and any low voltage circuits as described herein.

13) The Contractor shall coordinate with the RE and the IRM to install the computer interface cable to the Facility Telephone Switch Room from the Facility's Computer Room for all data, DHCP, FTS, ATM, Frame Relay, and telephone circuits and as shown on the drawings.

14) The Contractor shall coordinate with the COR and the IRM to provide all cable pairs/circuits from the Facility Telephone Switch Room and establish circuits throughout the Facility for all voice, data, computer alarm (except fire alarm), private maintenance line, Radio Paging, PA, LAN, DHCP, and any low voltage circuits as described herein.

15) The Contractor shall provide proper test equipment to guarantee that cable pairs meet each OEM's standard transmission requirements, and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.

b. Riser Cable:
   1) All communication riser cables shall be listed as being suitable for the purpose and marked accordingly per Articles 517, 700, and 800 of the NEC.
   2) All voice and data communication (cable is not to be provided in riser systems) riser cables shall be STP or Unshielded Twisted Pair (UTP), minimum 24 American Wire Gauge (AWG) solid, thermoplastic insulated conductors. They shall be enclosed with a thermoplastic outer jacket.
   3) The Contractor shall provide and install inside riser cables to insure full service to all voice cable pairs identified in each TC terminating enclosure plus not less than 50% additional spare capacity.
   4) The complete riser cabling system shall be labeled and tested as described herein.

c. Horizontal and Station Cable:
   1) A Four (4) UTP 24 AWG station wiring cable shall be installed from the top TCO jack to the TC and shall be of a type designed to support Category 6 communications (250 mega-Hertz [mHz] or above). At the jack location, terminate all four pair on the RJ-45/11 jack. At the signal closet, all four pair shall be terminated on the modular punch down blocks dedicated to telephone applications.
   2) A Four (4) UTP 24 AWG (in thermoplastic jacket unless otherwise specified by COR) station wiring cable shall be installed from each of the two (2) bottom TCO RJ-45 jacks (shall conform to EIA/TIA 568 Standard "T568A" and NFPA) to the TC and shall be of a type designed to support Category 6 communications (250 mHz or above).

d. Telecommunication Outlets (TCO), Jacks: All TCO’s shall have a minimum of three (3) RJ-45 type jacks. The top jack shall be an eight pin RJ-45/11 compatible jack, labeled, and designated for telephone applications only. The bottom two jacks shall be eight pin RJ-45 type unkeyed (sometimes called center keyed) jacks, labeled, and designated for data.

e. Fiber Optics:
   1) A complete fiber optic cable distribution system shall be provided as a part of the System. The Contractor shall provide a fiber optic cable that meets the minimum bandwidth requirements for FDDI, ATM, and Frame Relay services. This

fiber optic cable shall be a 62.5/125 micron multi-mode, containing a minimum of 18 strands of fiber, unless otherwise specified, and shall not exceed a distance of 2,000 Meters (M), or 6,560 feet (ft.) in a single run. Loose tube cable, which separates the individual fibers from the environment, shall be installed for all outdoor runs or for any area which includes an outdoor run. Tight buffered fiber cable shall be used for indoor runs. The multimode fibers shall be terminated and secured at both ends in “ST” type female stainless steel connectors installed in an appropriate patch or breakout panel with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.

4) In the TC’s, Telephone Switch Room, and Main Computer Room, all fiber optic cables shall be installed in a CCS and/or MDF rack mounted fiber optic cable distribution component/splice case (Contractor provided and installed rack), patch, or breakout panel in accordance with industry standards. Female "ST" connectors shall be provided and installed on the appropriate panel for termination of each strand.

5) The Contractor shall test each fiber optic strand. Cable transmission performance specifications shall be in accordance with EIA/TIA standards. Attenuation shall be measured in accordance with EIA fiber optic test procedures EIA/TIA-455-46, -61, or -53 and NFPA. Information transmission capacity shall be measured in accordance with EIA/TIA-455-51 or -30 and NFPA. The written results shall be provided to the RE for review and approval.

3. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a complete and functional voice and digital telecommunications cabling system: “Main” (MTC), “intermediate” (IMTC), and “riser” (RTC) TC’s; “backbone” cabling (BC) system; “vertical” (or “riser”) trunk cabling system; “horizontal” (or “lateral”) sub-trunk cabling system, vertical and horizontal cross-connection (VCC and HCC respectively) cabling systems, and TCO’s with a minimum of three (3) RJ-45 jacks for the appropriate telephone, Data connections, and additional jacks, connectors, drop and patch cords, terminators, and adapters provided.

a. Telecommunication Closet (TC):

1) There shall be a minimum of one TC for the MTC, each building IMTC, and each RTC per building floor location. However, in large building(s), where the horizontal distance to the farthest voice and digital work area may exceed 90 Meters (M) (or 295 feet [ft]), additional TC's shall be provided as described herein. The maximum DC resistance per cable pair shall be no more than 28.6 Ohms per 305 M (1,000 feet). Each TC shall be centrally located to cover the maximum amount of local floor space. The TC's house in cabinets or enclosures, on relay racks, and/or on backboards, various telecommunication data equipment, controllers, multiplexers, bridges, routers, LAN hub(s), telephone cross-connecting, active and passive equipment.
2) Additionally, the TC's may house fire alarm, nurses call, code one (or blue), video, public address, radio entertainment, intercom, and radio paging equipment. Regardless of the method of installation, mounting, termination, or cross-connecting used, all backbone, vertical, and horizontal copper and fiber optic cables shall be terminated on appropriate cross-connection systems (CCS) containing patch panel(s), punch blocks, and/or breakout devices provided in enclosures and tested as described herein. A cable and/or wire management system shall be a part of each CCS.
   a) A minimum of three 110-120 VAC active quad outlets shall be provided, each with "U" grounded receptacles at a minimum of one outlet for each front, side and back wall. These outlets shall be separately protected by an AC circuit breaker provided in the designated Government Emergency Critical Care AC power panel, that is connected to the Facilities Emergency AC Power Distribution System. For larger building TC applications, a minimum of one additional quad AC outlet shall be provided for every 800M² (or 8,000 ft²) of useable floor space. Additional outlets shall be equally spaced along the wall.
   b) Climate control shall be provided in each TC 24 hours a day, seven days per week and 52 week per year to prevent failure of electronic components and for mission critical functional applications. The COR are responsible for informing the Contractor regarding the minimum climate control requirements. In identified hostile TC locations where it

has been determined (by the RE or Facility Chief Engineer) that proper TC climate or external signal radiation cannot be properly maintained or controlled, the Contractor may, at his/her option, provide a minimum of two individual and properly sized self contained climate controlled equipment cabinet enclosures; one designated for voice, and one designated for data service, in each TC location identified on the drawings, in lieu of providing additional required TC air handling capability.

b. Cross-connect Systems (CCS):

1) The CCS shall be selected based on the following criteria: requires the use of a single tool, has the fewest amount of parts, and requires the least amount of assembly or projected trouble shooting time during the life of the system.

2) The CCS system used at the MTC, each IMTC, and each TC shall force cross-connect cable slack management through adherence to the OEM's installation methods, provided cable management systems, and as described herein, so that moves, adds, and changes can be administered easily and cost effectively.

3) Copper Cables: The MTC, each IMTC, and TC shall contain a copper CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth. Additionally, each CCS must provide maximum flexibility, while maintaining performance, in order to meet system-changing requirements that are likely to occur throughout its useful life.

4) Fiber Optic Cables:

a) The MTC and each TC shall contain a fiber CCS sized to support the System TCO's and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth.

b) Each fiber CCS must provide maximum flexibility and cable management while maintaining performance in order to meet changing requirements that are likely to occur throughout the expected life of the system. All fiber optic cable slack shall be stored in protective enclosures.

c) If it is determined that a fiber optic distribution system is not necessary for the immediate system needs. Each TC shall be provided with fiber optic cable(s) that contain a

minimum of 12 strands "dark" multimode fiber and 12 strands "dark" single mode fiber, each fiber properly terminated on its respective female stainless steel connector mounted in an appropriate fiber termination enclosure provided in each TC.

5) The Contractor shall not "cross-connect" the copper or fiber optic cabling systems and subsystems even though appropriate "patch" cords are to be provided for each "patch", "punch", or "breakout" panel. In addition, the Contractor shall not provide active electronic distribution or interface equipment as a part of the System.

6) Grounding: Proper grounding and bonding shall be provided for each TC and all internal equipment. Reference shall be made to proper codes and standards, such that all grounding systems must comply with all applicable National, Regional, and Local Building and Electrical codes. The most stringent code of these governing bodies shall apply.

a) If local grounding codes do not exist for the System location, then at a minimum, a #6 American Wire Gauge (AWG) stranded copper wire, or equivalent copper braid, shall be connected to a separate earth grounding system for each TC (the looping of TC's in a general location is allowed as long as the specifications contained herein are met). Under no circumstance shall the AC neutral be used for this ground. See PART 3 – EXECUTION for specific grounding instructions.

c. Main Cross-connection Subsystem (MCCS): The MCCS shall be located in the MTC and it shall be the common point of appearance for inter and intra-building copper "backbone" system cables, and connections to the telephone and data cable systems. The MTC usually houses telephone EPBX, public address, radio paging interface, routers, and main hierarchical data LAN concentrating equipment. Additionally, it shall provide a single administration and management point for the entire System.

d. Voice (or Telephone) Cable Cross-Connection Subsystem:

1) Due to the usually high number of copper cable termination's required at the MCCS, Insulation Displacement Connection (IDC) hardware shall be used. Termination options shall include the following for a Category 6 Cabling System: IDC termination of cross-connection wire(s), IDC patch cord connector to IDC patch

cord connector, and hybrid modular cord to IDC patch cord connector shall be the minimum provided.

2) Additionally, due to the large or many MCCS (at initial installation and over the life of the System) copper termination points, the CCS that makes the best use of real estate while still following the OEM design and installation guidelines, and meeting the specifications described herein, shall be provided.
3) For ease of maintenance purposes, all terminations shall be accessible without the need for disassembly of the IDC wafer. IDC wafers shall be removable from their mounts to facilitate testing on either side of the connector. Designation strips or labels shall be removable to allow for inspection of the terminations. The maximum number of terminations on a wall or on a rack frame or panel shall comply with the OEM recommendations and guidelines, and as described herein. A cable management system shall be provided as a part of the IDC.
4) IDC connectors shall be capable of supporting cable re-terminations without damaging the connector and shall support a minimum of 200 (telephone equipment standard compliant) IDC insertions or withdrawals on either side of the connector panel.
5) A non-impact termination method using a full-cycle terminating tool having both a tactile and an audible feedback to indicate proper termination is required. For personnel safety and ease of use in day to day administration, high impact installation tools shall not be used.
6) All system “inputs” from the EPBX, FTS, Local Telephone System, or diverse routed voice distribution systems shall appear on the “left” side of the IDC (110A blocks with RJ45 connections are acceptable alternates to the IDC) of the MCCS.
7) All system “outputs” from the MCCS to the voice backbone cable distribution system shall appear on the “right” side of the same IDC (or 110A blocks) of the MCCS.
8) The splitting of pairs within cables between different jacks or connections shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.

9) UTP or STP cross connecting wires shall be provided for each "pair" of connection terminals plus an additional 50% spare.

e. Data Cross-Connection Subsystems:

1) The MCCS shall be a Main Distribution Terminating (MDT) data unit and shall be provided in the MTC. The MDT shall consist of a "patch" panel(s) provided with modular RJ45 female connectors for cross-connection of all copper data cable terminations. The panels shall provide for system grounding (where no dielectric cables are used) and be provided with a cable management system.

2) Each panel shall conform to EIA dimensions and be suitable for mounting in standard equipment racks, have the RJ45 jacks aligned in two horizontal rows (up to a maximum of 48 jacks per panel), and shall not exceed the OEM's recommendations. Each RJ45 jack shall be of modular design and capable of accepting and functioning with other modular (i.e. RJ11) plugs without damaging the jack. It is not necessary to provide a jack for unused positions that are not part of the 50% expansion requirement.

a) All data system inputs from the server(s), data LAN, bridge, or interface distribution systems shall appear on the "top" row of jacks of the appropriate patch panel.

b) All System outputs or backbone cable connections shall appear on the "bottom" row of jacks of the same patch panel.

c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.

3) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular RJ45 connectors provided on each end to match the panel's modular RJ45 female jack's being provided.

f. Fiber optic Cross-Connection Subsystems: The MTC shall be provided with a separate fiber MCCS. Each TC shall be provided with a rack mounted patch or distribution panel that is installed inside a lockable cabinet or "breakout enclosure" that accommodates a minimum of 12 strands multimode fiber and 12 strand single mode fiber (these counts shall not be included the 50% spare requirement). Two of the single mode fibers shall be designated

for educational analog video applications. A cable management system shall be provided for each panel.

1) The panel(s) shall contain a minimum of 24 female "ST" connectors, be able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to the OEM's maximum standard panel size for this type of use. All patch panel sides, including the front and back, shall be protected by a cabinet or enclosure.
2) The panel(s) shall conform to EIA dimensions and be suitable for installation in standard racks, cabinets, and enclosures. The panels shall provide for system grounding (where no dielectric cables are used).
3) The patch panel with the highest OEM approved density of fiber "ST" termination's (maximum of 72 each), while maintaining a high level of manageability, shall be selected. Patch cables, with proper "ST" connectors installed on each end shall be provided for each pair of fiber optic cable "ST" connectors.
4) All System "inputs" from interface equipment or distribution systems shall appear on the "top" row of bpanel.
5) In order to achieve a high level of reliability that approximates that of an OEM connector, field installable connectors shall have an OEM specified physical contact polish. Every fiber cable shall be appropriate patch panel.
6) All System "outputs" or backbone cable connections shall appear on the "bottom" row of connectors of the same patch panel.

g. Intermediate Cross-connection Subsystems (IMCCS): The MTC and each IMTC shall be provided with an IMCCS that shall be the connection point between the MCCS system and the distribution backbone cable and the IMCCS, that is located in one or more buildings on a campus, where each IMCCS is placed by system design. For a technical explanation of internal equipment and system requirements, refer to the above MTC and MCCS paragraphs.

h. Distribution Cable Systems / Backbone Cable System (Common to Inter-buildings): The backbone cable system extends from the MCCS to each IMCCS to establish service between buildings on a campus. The media (copper and fiber optic) used in the BC system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic backbone system shall be provided as a part of the BC distribution system.

1) All outside cable shall be minimum of STP or UTP, 22 AWG solid conductors, solid PVC insulation, and filled core (flexgel - waterproof Rural Electric Association (REA) LISTED PE 39 CODE) between the outer armor or jacket and inner conductors protective lining.
2) The copper cable system shall be configured as a "Star" Topology with separate dedicated cables between the MCCS and each IMCCS.
3) UTP and STP copper cables shall consist of thermoplastic insulated conductors formed into binder groups. The groups are to be identified by distinctly colored binders and assembled to form a single compact core covered by a protective sheath. Each cable shall be rated for Category 6 Telecommunications System Service. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.
4) Where the distance limitations of UTP or STP may be exceeded, multimode (or single mode) fiber optic cable(s) shall be used to augment the voice and/or data backbone cable system(s). The total loss of each fiber shall not exceed 12 decibel (dB) at 850 nano-Meter (nM), 11 dB at 1,300 nM, or 10 dB at 1,500 nM.
5) All voice system "inputs" from the MCCS via the BC distribution system shall appear on the "left" side of IDC (minimum 110 blocks) punch terminals of the IMCCS.
6) All voice system "outputs" or trunk line connections shall appear on the "right" side of the same IDC (minimum 110 blocks) of the IMCCS.
7) All data system "inputs" from the MCCS via the BC distribution system shall appear on the "top" row of jacks of the appropriate patch panel of the IMCCS.
8) All data system "outputs" or trunk line connections shall appear on the "bottom" row of jacks in the same patch panel of the IMCCS.
9) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and /or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
10) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular connectors provided on each end to match the panel's modular female jack.

11) The fiber optic BC system shall be configured as a "Buss" Topology with separate dedicated fibers between the MCCS and each IMCCS. The System shall be sized to meet the system requirements plus an expansion capability of 50%. Fiber optic cable(s) having a minimum of 12 strands multimode fiber and 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.

12) All BC shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connect terminals and patch panels.

i. Distribution (Common to Intra-Building) Cabling Systems: The intra-building trunk cabling system provides for connection between the IMCCS and each Riser TC's provided vertical cross-connecting system (VCCS) within a building. The media (copper,fiber optic) used in the intra-building backbone cabling system shall be designed according to the system requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data and separate multiple fiber optic trunk system shall be provided as a part of the System.

1) Category 6 UTP or STP multi-pair trunk cable(s) shall be used in the voice and data trunk-line-cabling systems. A minimum of eight pairs per circuit, plus an additional 50% spare for growth shall be provided.

3) The fiber optic trunk line system shall be configured as a "Buss" Topology with separate dedicated fibers between the IMCCS and each RCS. The System shall be sized to meet the System requirements with a expansion capability of 50% provided. Separate individual fiber optic cable(s) with a minimum of 18 strands multimode fiber and/or 12 strands single mode fiber shall be provided. Two of the single mode fibers shall be designated for analog video service.

4) All trunk lines shall be identified with permanent labels at both ends. Labels will indicate system, floor, closet, and zone. The label designations shall match those used for cross-connects and patch panels.

a) All System outputs from the IMCCS to the trunk-line distribution system shall appear on the "bottom" row of "ST" connectors in the appropriate patch panel.

j. VCCS and Horizontal Cross-connecting (HCCS) Systems: Each TC shall be provided with a separate VCCS and HCCS located within the TC. The VCCS and HCCS shall interconnect and interface the riser (vertical) trunk line cables with the horizontal (or station) sub-trunk line cables. The media (copper, fiber optic used in the CCS system shall be designed according to the System requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic CCS system shall be provided as a part of the System.

1) The UTP, STP, and fiber optic trunk-line cabling systems are that connected between the trunk-lines and Riser VCCS, shall be terminated:

a) On the "left" or "top" IDC (or 110A blocks) for each UTP or STP voice cable.

b) On the "top" row of RJ45 jacks on the appropriate patch panel for each UTP or STP data cable.

2) On the "top" row of "ST" connectors on the appropriate patch panel for each fiber 2) The UTP, STP, and fiber optic sub-trunk (lateral) floor distribution cabling systems that are connected between each RTC and each TCO or secondary system distribution or connection point, shall terminate on an appropriate HCCS, at the:

a) On the "right" IDC (or 110A block) used as the VCCS input for each UTP or STP voice cable.

b) On the "bottom row of RJ45 jacks on the appropriate patch panel used as the VCCS input for each UTP or STP data cable.

d) The technical requirements of the VCCS and HCCS "patch", "terminating", or "breakout" panels and cable management assemblies for voice, data and fiber optic cables shall be as described in the above MCCS, IMCCS, and TC technical paragraphs.

3) The Contractor shall not "cross-connect" the VCCS or HCCS cabling systems even though appropriate patch cords are provided for each "patch", "punch", or "breakout" panel. Also, the Contractor shall not provide active interface or distribution electronic equipment as a part of the System.

k. Horizontal (or Station) Cabling (HC): The HC distribution cabling systems connects the distribution field of the voice and data HCCS, in a "Star" Topology, to each TCO or connector and as shown on the drawings via the sub-trunk system.

1) Horizontal cables shall consist of insulated, UTP or STP conductors that are rated for Category 6 telecommunications service for voice and data systems.
2) The number of UTP or STP distribution pairs dedicated to each floor from the HC shall be sufficient to accommodate all the horizontal voice and data circuits served by the distribution cable to each TCO.
   a) A minimum of four pairs for voice shall be connected to the "right" side of the IDC (or 110A block) that the VCCS "input" connections appear in the RTC.
   b) A minimum of two separate sets of four pairs each for data shall be connected to the "bottom" row of RJ45 jacks that the VCCS "input" connections appear in the RTC.
3) The horizontal cable length to the farthest system outlet shall be limited to a maximum of 90M (or 295 ft). These maximum lengths must be derated, adjusted and reduced to include cross-connection and distribution system losses. Additional TC(s) shall be provided on large floor areas of buildings to limit the horizontal distribution to a maximum of 90M (or 295 ft).
4) The splitting of pairs within a cable between different jacks shall not be permitted.
5) The installation of the HC shall conform to appropriate OEM recommendations and standards outlined herein. This requirement will insure adequate protection for Electro-Magnetic Interference (EMI) sources.
6) A system design where "looping" the HC distribution cables from room to room shall not be permitted.
7) The number of fiber optic cables dedicated from the "bottom" row of "ST" connectors of the appropriate patch panel that the VCCS "input" connections were made, to each floor shall be sufficient to accommodate all the horizontal TCO's served by the distribution cable system in a "home run" configuration minimum of two cables (one multimode and one single mode) per each TCO and as shown on the drawings.

l. System Telecommunication Outlets (TCO): The System shall be capable of receiving the specified telephone (or voice) and data signals acquired from the LEC, FTS contracted carrier and computer system, and shall process and distribute them to the designated TCO's and as shown on the drawings. At a minimum, one TCO shall be provided on each room wall, associated with an active 120 VAC

shall be provided and as shown on the drawings. The only exception to the general rule, of one outlet per wall, shall be those "special" locations (e.g., surgical suites, radiology MRI rooms, labs, patient bed rooms, warehouse, loading docks, storage rooms, etc.) where there is usually only one TCO provided as designated on the drawings.

1) Each TCO shall consist of three multipin modular RJ45 jacks, one designated for telephone and two for data service, and two fiber optic "ST" connectors, one designated for multimode fiber optic cable and the other for single mode fiber optic cable connection(s). Each TCO with appropriate jacks installed shall be provided by the Contractor in each designated location and as shown on the drawings.
2) The Contractor shall connect each telephone multipin modular RJ45 jack to a separate "right side as you look at it" telephone HC distribution system HCCS "punch down" 110A block or approved IDC terminating device in each associated RTC. The modular RJ45 jack shall be able to accept and operate with smaller modular RJ11 plugs while providing proper connection and not damaging the modular jack. he OEM shall warrant all modular RJ45/11 jacks in such a manner to be usable for modular RJ11 plugs.
3) The Contractor shall connect each TCO data multipin modular RJ45 jack to a separate lower row jack on the HCCS "patch panel" in each associated RTC. The Contractor is not to "cross-connect" VCCS and HCCS data distribution cables <u>or</u> provides active electronic data distribution equipment as a part of the System.
4) A non-impact termination method, using either a stuffer cap with installation tool or full-cycle terminating tool having both tactile and audible feedback to indicate proper termination shall be used. High impact installation tools shall not be used.
5) Each terminated conductor end shall be properly trimmed to assure a minimum clearance of 6.35 mm (0.250 in) clearance between the conductors of adjacent modules.
6) The multipin RJ45 jack shall be modular in construction that will accept and operate with a modular UTP and STP RJ45 connector and its pin assignments.

7) The Contractor shall connect each fiber optic TCO "ST" connector to a separate fiber optic "bottom" row "ST" connector HCCS "patch panel" or "breakout" terminating device in each associated TC. The Contractor is not to "interconnect" VCCS and HCCS fiber optic distributions cables or provide active fiber optic electronic distribution equipment as a part of the system.

B. System Performance:

1. At a minimum, the System shall be able to support the following voice and data operations for Category 6 Certified Telecommunication Service:
   a. Provide the following interchange (or interface) capabilities:
      1) Basic Rate (BRI).
      2) Primary Rate (PRI).
   b. ISDN measured at:
      1) Narrow Band BRI.
         a) B Channel: 64 kilo-Bits per second (kBps), minimum.
         b) D Channel: 16 kBps, minimum.
         c) H Channel: 384 kBps, minimum.
      2) Narrow Band PRI:
         a) B Channel: 64 kBps, minimum.
         b) D Channel: 64 kBps, minimum.
         c) H Channel: 1,920 kBps, minimum.
      3) Wide (or Broad) Band:
         a) All channels: 140 mega(m)-Bps, minimum, capable to 565 mBps at "T" reference.
   c. Fiberoptic Distributed Data Interface (FDDI): A minimum 100 mBps to a maximum of 1.8 giga(g)-Bps data bit stream speed measured at (shall be Synchronous Optical Network compliant).
   d. System Sensitivity: Satisfactory service shall be provided for at least 3,000 feet for all voice and data locations.
2. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 Db.

5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
   a) Trunk to station: 1.5 dB, maximum.
   b) Station to station: 3.0 dB, maximum.
   c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
   d) Idle channel noise: 25 dBm "C" or 3.0 dBm "O" above reference (terminated) ground noise, whichever is greater.
   e) Traffic Grade of Service for Voice and Data:
      (1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.
      (2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):
   1) Voice:
      a) Isolation (outlet-outlet): 24 dB.
      b) Impedance: 600 Ohms, balanced (BAL).
      c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.
      d) System speed: 100 mBps, minimum.
      e) System data error: 10 to the -6 Bps, minimum.
   2) Data:
      a) Isolation (outlet-outlet): 24 dB.
      b) Impedance: 600 Ohms, BAL.
      c) Signal Level: 0 dBmV ± 0.1 dBmV.
      d) System speed: 120 mBps, minimum.
      e) System data error: 10 to the -8 Bps, minimum.
   3) Fiber optic:
      a) Isolation (outlet-outlet): 36 dB.
      b) Signal Level: 0 dBmV ± 0.1 dBmV.
      c) System speed: 540 mBps, minimum.
      d) System data error: 10 to the -6 BPS, minimum.
   4) Closed Circuit Analog Video Service: Analog video service is considered to be at baseband (below 100 mHz in frequency bandwidth). An analog video circuit requires a separate analog

video from the audio connector. The following minimum operating parameters shall be capable over each installed analog video circuit:

a) Impedance: 75 Ohm, unbalanced.
b) Output Level: 1.0 V peak to peak (P-P), for 87.5% depth of Modulation (Mod).
c) Diff Gain: ±1 dB at 87.5% Mod.
d) Diff Phase: ±1.5 at 87.5% Mod.
e) Signal to Noise (S/N) ratio: 44 dB, minimum.
f) Hum Modulation: -55 dB.
g) Return Loss: -14 dB (or 1.5 Voltage Standing Wave Ratio [VSWR]), maximum.
h) Isolation (outlet-outlet): 24 dB, minimum.
i) Bandwidth: 6.0 mHz per channel, fully loaded, minimum.

5) Closed Circuit Analog Audio Service: Analog audio service is considered to be at baseband (below 10 mHz in frequency bandwidth). Usually an analog audio circuit requires separate audio connectors and video connectors even though both are considered baseband signals. However, since each TCO has multiple 600 (or 120) Ohm BAL line pairs, the analog audio circuit may be designated to one of the provided pairs of UTP or STP for each TCO and as shown on the drawings, in lieu of providing a separate baseband audio run to the TCO. The following minimum operating parameters shall be capable over each installed analog audio circuit:

a) Audio (NOT TELEPHONE VOICE):
(1) Impedance: 600 Ohm, BAL.
(2) Input Level: 59 mV Root Mean Squared (RMS), minimum.
(3) Output Level: 0 dBm.
(4) S/N ratio: 55 dB, minimum.
(5) Hum Modulation: -50 dB, minimum.
(6) Return Loss: -14 dB (or 1.5 VSWR), maximum.
(7) Isolation (outlet-outlet): 24 dB, minimum.

6) Frequency Bandwidth: 100 Hz - 10K Hz, minimum.

C. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:

a. Maintains a stock of replacement parts for the item submitted.
b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.

2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
3. The Contractor shall provide written verification, in writing to the RE at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone, systems with the System.
5. The telephone equipment and shall be the interface points for connection of the interface cabling from the telephone switch via the system telephone interface unit.
6. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.
7. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
8. All interconnecting twisted pair, fiber-optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM’s instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire, fiber-optic cable unterminated, unconnected, loose or unsecured.
9. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit,

enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING.

10. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COR regarding a suitable circuit location prior to bidding.
11. Plug-in connectors shall be provided to connect all equipment. Base-band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
12. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.
13. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.

D. Equipment Functional Characteristics:

FUNCTIONS	**CHARACTERISTICS**
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 HZ ±2.0 HZ
Operating Temperature	O to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation

requirements, and the OEM recommendations, instructions, and guidelines.

2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COR approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 DISTRIBUTION EQUIPMENT AND SYSTEMS

A. Telecommunication Outlet (TCO):

1. The TCO shall consist of one telephone multipin jack and two data multipin jacks mounted in a steel outlet box. A separate 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled stainless steel faceplate will be used. A second 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled faceplate shall be provided as required adjacent to the first box to ensure system connections and expandability requirements are met.
2. All telephone multipin connections shall be RJ-45/11 compatible female types. All data multipin connections shall be RJ-45 female types.
3. The TCO shall be fed from the appropriate CCS located in the respective RTC in a manner to provide a uniform and balanced distribution system.
4. Interface of the data multipin jacks to appropriate patch panels (or approved “punch down” blocks) in the associated RTC, is the responsibility of the Contractor. The Contractor shall not extend data cables from the RTCs to data terminal equipment or install data terminal equipment.

5. The wall outlet shall be provided with a stainless steel or approve alternate cover plate to fit the telephone multipin jack, data multi-pin jacks and the outlet box provided (100mm (4in.) x 100mm (4in.) for single and 100mm (4in.) x 200mm (8in.) for dual outlet box applications). For PBPU installations, the cover plate shall be stainless steel.
6. Interface of the fiber optic "ST" jacks to appropriate patch panels in the associated RTC, is the responsibility of the Contractor. The Contractor shall not cross-connect fiber optic cables in the to fiber optic equipment or install fiber optic equipment.

B. Distribution Cables: Each cable shall meet or exceed the following specifications for the specific type of cable. Each cable reel shall be sweep tested and certified by the OEM by tags affixed to each reel. The Contractor shall turn over all sweep tags to the COR or PM. Additionally, the Contractor shall provide a 610 mm (2 ft.) sample of each provided cable, to the RE and receive approval before installation. Cables installed in any outside location (i.e. above ground, under ground in conduit, ducts, pathways, etc.) shall be filled with a waterproofing compound between outside jacket (not immediately touching any provided armor) and inter conductors to seal punctures in the jacket and protect the conductors from moisture.

1. Remote Control:
   a. The remote control cable shall be multi-conductor with stranded (solid is permissible) conductors. The cable shall be able to handle the power and voltage necessary to control specified system equipment from a remote location. The cable shall be UL listed and pass the FR-1 vertical flame test, at a minimum. Each conductor shall be color-coded. Combined multi-conductor and coaxial cables are acceptable for this installation, as long as all system performance standards are met.
   b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Connectors	As required by system design
Size	18 AWG, minimum, Outside 20 AWG, minimum, Inside
Color coding	Required, EIA industry standard
Bend radius	10X the cable outside diameter
Impedance	As required

Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
50.0	52.0

2. Telephone:
   a. The System cable shall be provided by the Contractor to meet the minimum system requirements of Category Six service. The cable shall interconnect each part of the system. The cable shall be completely survivable in areas where it is installed.
   b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Cable	Voice grade category six
Connectors	As required by system design
Size	22 AWG, minimum, Outside 24 AWG, minimum, Inside
Color coding	Required, telephone industry standard
Bend radius	10X the cable outside diameter
Impedance	120 Ohms ± 15%, BAL
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0

25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

3. Data Multi-Conductor:
   a. The cable shall be multi-conductor, shielded or unshielded cable with stranded conductors. The cable shall be able to handle the power and voltage used over the distance required. It shall meet Category Six service at a minimum.
   b. Technical Characteristics:

Wire size	22 AWG, minimum
Working shield	350 V
Bend radius	10X the cable outside diameter
Impedance	100 Ohms ± 15%, BAL
Bandwidth	100 mHz, minimum
DC RESISTANCE	10.0 Ohms/100M, maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

4. Fiber Optic:
   a. Multimode Fiber:

1) The general purpose multimode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.
2) Technical Characteristics:

Bend radius	6.0", minimum Outer jacket, As required
FIBER DIAMETER	62.5 MICRONS
Cladding	125 microns
Attenuation	
850 nM	4.0 dB per kM, maximum
1,300 nM	2.0 dB per kM, maximum
Bandwidth	
850 nM	160 mHz, minimum
1,300 nM	500 mHz, minimum
Connectors	Stainless steel

b. Single mode Fiber:
1) The general purpose single mode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.
2) Technical Characteristics:

Bend radius	100 mm (4 in.) minimum
Outer jacket	PVC
Fiber diameter	8.7 microns
Cladding	125 microns
Attenuation at 850 nM	1.0 dBm per km
Connectors	Stainless Steel

4. AC Power Cable: AC power cable(s) shall be 3-conductor, no. 12 AWG minimum, and rated for 13A-125V and 1,625W. Master AC power, installation specification and requirements, are given in the NEC and herein.
5. Public Address and/or General Purpose Audio:
   a. The audio cable shall be two-conductor, STP cable with stranded conductors. The cable shall be able to handle the power used for the load impedance over the distance required, with not more than

5% power loss. This cable is to be provided in local PA areas only and is not to be used as a part of the telephone system.

b. Technical Characteristics:

Impedance	70.7VRMS audio signal
Wire size	20 AWG, minimum
Working shield	350 V
Color coding	Required, EIA audio industry standard
Connectors	As required
Bend radius	10X the cable outside diameter
Impedance	100 Ohms ± 15%, BAL
Bandwidth	20 mHz, minimum
DC resistance	10.0 Ohms/100M (330 ft.), maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0

C. Outlet Connection Cables:

1. Telephone:

a. The Contractor shall provide a connection cable for each TCO telephone jack in the System with 10% spares. The telephone connection cable shall connect the telephone instrument to the TCO telephone jack. The Contractor shall not provide telephone instrument(s) or equipment.

b. Technical Characteristics:

Length	1.8M (6ft.), minimum
Cable	Voice Grade
Connector	RJ-11/45 compatible male on each

	end
Size	24 AWG, minimum
Color coding	Required, telephone industry standard

2. Data:
   a. The Contractor shall provide a connection cable for each TCO data jack in the system with 10% spares. The data connection cable shall connect a data instrument to the TCO data jack. The Contractor shall not provide data terminal(s)/equipment.
   b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Data grade Category Six
Connector	RJ-45 male on each end
Color coding	Required, data industry standard
Size	24 AWG, minimum

3. Fiber Optic:
   a. The Contractor shall provide a connection cable for each TCO fiber optic connector in the System with 10% spares. The data connection cable shall connect a fiber optic instrument to the TCO fiber optic jack. The Contractor shall not provide fiber optic instrument(s)/equipment.
   b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Flexible single conductor with jacket
Connector	ST male on each end
Size	To fit single mode or multimode cable

D. System Connectors:
   1. Solderless (Forked Connector):
      a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector barrel shall be insulated and color-coded.
      b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V

2. Multipin:
   a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector housing shall be fully enclosed and shielded. It shall be secured to the cable group by screw type compression sleeves.
   b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V
Number of pins	As requires, usually 25 pairs minimum

3. Modular (RJ-45/11 and RJ-45): The connectors shall be commercial types for voice and high speed data transmission applications. he connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the System. The connector shall be compatible with UTP and STP cables.
   a. Technical Characteristics:

Type	Number of Pins
RJ-11/45	Compatible with RJ45
RJ-45	Eight
Dielectric	Surge
Voltage	1,000V RMS, 60 Hz @ one minute, minimum
Current	2.2A RMS @ 30 Minutes or 7.0A RMS @ 5.0 seconds
Leakage	100 µA, maximum
Connectability	
Initial contact resistance	20 mili-Ohms, maximum
Insulation displacement	10 mili-Ohms, maximum
Interface	Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs shall provide connection when used in RJ-45 jacks.

Durability	200 insertions/withdrawals, minimum

4. Fiber Optic: The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the system. The connector shall be compatible with UTP and STP cables.
3. Fiber Optic:
   a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on type that has low VSWR when installed and the proper impedance to terminate the required system unit or fiber optic cable.

E. Distribution Frames:
1. A new stand-alone (i.e., self supporting, free standing) MDF shall be provided to interconnect the EPBX and computer room. The MDF shall be modular and equipped with modular terminating mini blocks (i.e. Ericsson, 3M, etc.), and patch panels that are as small as possible and provide all the requirements of this specifications as described herein.
2. All cable distribution closets and MDFs shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The MDF/telephone closet riser cable shall be sized to satisfy all voice and data requirements plus not less than 50% spare (growth) capacity in each telephone closetwhich does not include a fiber optic backbone.
3. The MDF and all intermediate distribution frames shall be connected to the EPBX system ground.
4. Technical Characteristics:

Telephone	
IDC type unit	As described in Part 2
Contact wires	50 micron of Gold over Nickel
Contact pressure	100 Grams, MIN
110A Punch blocks	Acceptable alternate to IDC
Data	110A blocks as described in Part 2
Fiber optic	Patch panel as described in Part 2
Analog Video	Patch panel as described in Part 2

2.3 TELECOMMUNCATIONS CLOSET REQUIREMENTS

Refer to VA Handbook H-088C3, Telephone System Requirements, for specific TC guidelines for size, power input, security, and backboard mounting requirements. It is the Contractors responsibility to ensure TC compliance with the System Requirements.

2.4 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

A. Floor loading for batteries and cabinets.
B. Minimum floor space and ceiling heights.
C. Minimum size of doors for equipment passage.
D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.
H. Conduit size requirement (between equipment room and console room).

2.5 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the RE all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

A. System Grounding:
   1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
   2. This includes, but is not limited to:

a. Coaxial Cable Shields.
b. Control Cable Shields.
c. Data Cable Shields.
d. Equipment Racks.
e. Equipment Cabinets.
f. Conduits.
g. Duct.
h. Cable Trays.
i. Power Panels.
j. Connector Panels.
k. Grounding Blocks.

B. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.

C. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

D. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

E. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.

F. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The RE may inventory the cable, patch panels, and related equipment.

2. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the COR.

B. System Installation:

1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COR and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC's, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone and data signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.
4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
7. All vertical and horizontal copper and fiber optic cables shall be terminated so any future changes only requires modifications of the EPBX or signal closet equipment only.
8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair systems.

9. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.

C. Conduit and Signal Ducts:

1. Conduit:

a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).

b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with data cables may be granted in writing by the COR if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.

c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

d. When ”innerduct” flexible cable protective systems is specifically authorized to be provided for use in the System, it’s installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

f. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

2. Signal Duct, Cable Duct, or Cable Tray:
   a. The Contractor shall use existing signal duct, cable duct, and/or cable tray, when identified and approved by the RE.
   b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.
   c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COR shall approve width and height dimensions.

D. Distribution System Signal Wires and Cables:
   1. Wires and cables shall be provided in the same manner and use like construction practices as Fire Protective and other Emergency Systems that are identified and outlined in NFPA 101, Life Safety Code, Chapters 7, 12, and/or 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions. The wires and cables shall be able to withstand adverse environmental conditions in their respective location without deterioration. Wires and cables shall enter each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of the cables.
      a. Each wire and cable shall terminate on an item of equipment by direct connection. Spare or unused wire and cable shall be provided with appropriate connectors (female types) that are installed in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
      b. Fiber optic cables that are spare, unused or dark shall be provided with Industry Standard “ST” type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
      C. All cable junctions and taps shall be accessible. Provide an 8” X 8” X 4” (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.
   2. Routing and Interconnection:

a. Wires or cables between consoles, cabinets, racks and other equipment shall be in an approved conduit, signal duct, cable duct, or cable tray that is secured to building structure.
b. Wires and cables shall be insulated to prevent contact with signal or current carrying conductors. Wires or cables used in assembling consoles, panels, equipment cabinets and racks shall be formed into harnesses that are bundled and tied. Harnessed wires or cables shall be combed straight, formed and dressed in either a vertical or horizontal relationship to equipment, controls, components or terminations.
c. Harnesses with intertwined members are not acceptable. Each wire or cable that breaks out from a harness for connection or termination shall have been tied off at that harness or bundle point, and be provided with a neatly formed service loop.
d. Wires and cables shall be grouped according to service (i.e.: AC, grounds, signal, DC, control, etc.). DC, control and signal cables may be included with any group. Wires and cables shall be neatly formed and shall not change position in the group throughout the conduit run. Wires and cables in approved signal duct, conduit, cable ducts, or cable trays shall be neatly formed, bundled, tied off in 600 mm to 900 mm (24 in. to 36 in.) lengths and shall not change position in the group throughout the run. Concealed splices are not allowed.
e. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right. This installation shall be accomplished with ties and/or fasteners that will not damage or distort the wires or cables. Limit spacing between tied off points to a maximum of 150 mm (6 inches).
f. Do not pull wire or cable through any box, fitting or enclosure where change of cable tray or signal or cable duct alignment or direction occurs. Ensure the proper bend radius is maintained for each wire or cable as specified by it's OEM.
g. Employ temporary guides, sheaves, rollers, and other necessary items to protect the wire or cable from excess tension or damage from bending during installation. Abrasion to wire or cable

jackets is not acceptable and will not be allowed. Replace all cables whose jacket has been abraded. The discovery of any abraded and/or damaged cables during the proof of performance test shall be grounds for declaring the entire system unacceptable and the termination of the proof of performance test. Completely cover edges of wire or cable passing through holes in chassis, cabinets or racks, enclosures, pull or junction boxes, conduit, etc., with plastic or nylon grommeting.

h. Cable runs shall be splice free between conduit junction and interface boxes and equipment locations.

i. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.

j. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record diagrams.

k. Completely test all of the cables after installation and replace any defective cables.

l. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.

m. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.

   1) Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.

   2) Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.

   3) Closer wire or cable fastening intervals may be required to prevents sagging, maintain clearance above suspended ceilings,

remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.

4) Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the COR, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.

E. Outlet Boxes, Back Boxes, and Faceplates:

1. Outlet Boxes: Signal, power, interface, connection, distribution, and junction boxes shall be provided as required by the system design, on-site inspection, and review of the contract drawings.
2. Back Boxes: Back boxes shall be provided as directed by the OEM as required by the approved system design, on-site inspection, and review of the contract drawings.
3. Face Plates (or Cover Plates): Faceplates shall be of a standard type, stainless steel, anodized aluminum or UL approved cycolac plastic construction and provided by the Contractor for each identified system outlet location. Connectors and jacks appearing on the faceplate shall be clearly and permanently marked.

F. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.

1. Wires:
   a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.
   b. Audio spade lugs shall be installed on each wire (including spare or unused) end and connect to screw terminals of appropriate size barrier strips. AC barrier strips shall be provided with a protective cover to prevent accidental contact with wires carrying live AC current. Punch blocks are approved for signal, not AC wires. Wire Nut or "Scotch Lock" connectors are not acceptable for signal wire installation.
2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include; but, are not limited to: Audio spade lug, punch block, wirewrap, etc.

3. Line or Microphone Audio: Each connector shall be installed according to the cable or connector OEM's instructions and use the OEM's approved installation tool. Install the connector's to provide and maintain the following audio signal polarity:
   a. XLR type connectors Signal or positive conductor is pin 3; common or neutral conductor is pin 2; ground conductor is pin 1.
   b. Two and 3 conductor 1/4" Signal or positive conductor is tip; neutral or 1/8" phono plugs conductor is ring and ground or shield and jacks conductor is sleeve.
   c. RCA Phono Plugs the Signal or positive conductor is tip; and Jacks neutral or shield conductor is sleeve.
4. Speaker Line Audio:
   a. Each connector shall be installed according to the cable, transformer or speaker OEM instructions and using the OEM's approved installation tool. The Contractor shall ensure each speaker is properly phased and connected in the same manner throughout the System using two conductor type wires.
   b. One of the conductors shall be color coded to aid in establishing speaker signal polarity. Each speaker line shall be permanently soldered or audio spade lug connected to each appropriate speaker or line matching transformer connection terminal. Speaker line connection to each audio amplifier shall use audio spade lugs, as described herein.

G. AC Power: AC power wiring shall be run separately from signal cable.

H. Grounding:
1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk, etc. The total ground resistance shall be 0.1 Ohm or less.
   a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.
   b. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.
   c. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and will not be permitted. These items may be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that may applied or generated outside the

mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.

2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.
3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.
4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.

I. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers. Handwritten labels are not acceptable.

1. Cable and Wires (Hereinafter referred to as “Cable”): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System “Record Wiring Diagrams”.
2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the “Record Wiring Diagrams”.

3.2 TESTS

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection will be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm Category 6 marking of outlets, faceplates, outlet/connectors and patch cords.
2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
3. The Contractor shall notify the COR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COR and PM. If major or multiple deficiencies are discovered, a second interim inspection may be required before permitting the Contractor to continue with the system installation.
5. The COR and/or the PM shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
2. Pretesting Procedure:
   a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.

b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
   1) Local Telephone Company Interfaces or Inputs.
   2) EPBX interfaces or inputs and outputs.
   3) MDF interfaces or inputs and outputs.
   4) EPBX output S/NR for each telephone and data channel.
   5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.

3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COR.

C. Acceptance Test: After the System has been pretested and the Contractor has submitted the pretest results and certification to the COR, then the Contractor shall schedule an acceptance test date and give the COR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

D. Performance Testing:

1. Perform Category 6 tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.

E. Total System Acceptance Test: The Contractor shall perform verification tests for UTP copper cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If

a test number is available, place and receive a local, long distance, and FTS telephone call.

2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.

B. Before the System can be accepted by the VA, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

3.4 WARRANTY

A. Comply with FAR clause 52.246-21, except that warranty shall be as follows:

1. The Contractor shall warranty that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by the VA. The Contractor shall provide OEM’s equipment warranty documents, to the COR (or Facility Contracting Officer if the Facility has taken procession of the building(s)), that certifies each item of equipment installed conforms to OEM published specifications.

2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. The Contractor and OEM shall provide this contact capability at no additional cost to the VA.

3. All Contractor installation, maintenance, and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.

4. Additionally, the Contractor shall accomplish the following minimum requirements during the one year warranty period:

a. Response Time:

1) The COR (or facility Contracting Officer if the facility has taken possession of the building[s]) are the Contractor’s reporting and contact officials for the System trouble calls, during the warranty period.

2) A standard workweek is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal Holidays.
3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
   a) A routine trouble call within one working days of its report. A routine trouble is considered a trouble which causes a system outlet, station, or patch cord to be inoperable.
   b) An emergency trouble call within 6 hours of its report. An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at anytime. Additionally, the loss of a minimum of 50 station or system lines shall be deemed as this type of a trouble call.
4) The Contractor shall respond on-site to a catastrophic trouble call within 4 hours of its report. A catastrophic trouble call is considered total system failure.
   a) If a system failure cannot be corrected within four hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate system CSS or TCO equipment, or cables. The alternate equipment and/or cables shall be operational within four hours after the four hour trouble shooting time.
   b) Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as a catastrophic trouble call if so determined by the COR or Facility Director. The COR or Facility Contracting Officer shall notify the Contractor of this type of trouble call at the direction of the Facilities Director.

b. Required on-site visits during the one year warranty period
1) The Contractor shall visit, on-site, for a minimum of eight hours, once every 12 weeks, during the warranty period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this SPEC.
   a) The Contractor shall arrange all Facility visits with the COR or Facility Contracting Officer prior to performing the required maintenance visits.
   b) The Contractor in accordance with the OEM’s recommended practice and service intervals shall perform preventive

maintenance during a non-busy time agreed to by the COR or Facility Contracting Officer and the Contractor.

c) The preventive maintenance schedule, functions and reports shall be provided to and approved by the COR or Facility Contracting Officer.

2) The Contractor shall provide the COR or Facility Contracting Officer a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the RE with sample copies of these reports for review and approval at the beginning of the Total System Acceptance Test. The following reports are the minimum required:

a) Monthly Report: The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this warranty period to RE or Facilities Contracting Officer by the fifth working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and Systems for preventive and predictive maintenance

b) Contractor Log: The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.

3) The COR or Facility Contracting Officer shall provide the Facility Engineering Officer, two (2) copies of actual reports for evaluation.

a) The COR or Facility Contracting Officer shall ensure copies of these reports are entered into the System’s official acquisition documents.

b) The Facilities Chief Engineer shall ensure copies of these reports are entered into the System’s official technical as-installed documents.

B. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use, accidents, other vendor, contractor, owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall

immediately notify the COR or Facility Contracting Officer in writing upon the discovery of these incidents. The COR or Facility Contracting Officer will investigate all reported incidents and render findings concerning any Contractor's responsibility.

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SECTION 28 08 00

COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 28.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the Contractor will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility electronic safety and security systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 28 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 28, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning

Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of Electronic Safety and Security systems will require inspection of individual elements of the electronic safety and security systems throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule electronic safety and security systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 28 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL

REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 28 Sections for additional Contractor training requirements.

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SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.

B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the CORor his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.

C. Fire alarm signals:

1. Building(s) 110B shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.

D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the security office.

E. Fire alarm system components shall be manufactured by EST (Edwards Systems Technology, Division of GE Security) and be compatible with the existing site wide EST3 fire alarm system. Substitutions are not allowed.

1.2 SCOPE

A. A fully addressable fire alarm system as an extension of an existing addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. The new system shall be connected to the fire alarm system in the existing building to form an integrated system for the entire building. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

B. All existing fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.

C. Basic Performance:

1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
3. Initiating device circuits (IDC) shall be wired to match existing IDC in accordance with NFPA 72.
4. Signaling line circuits (SLC) within buildings shall be wired to match existing SLC in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
5. Notification appliance circuits (NAC) shall be wired to match existing NAC in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.

B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.

C. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.

1.4 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Release 14 software and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COR 3 sets of as-built drawings and one set of the as-built drawing computer files (using AutoCAD 2007 or later) As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
   c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
   d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
   e. Complete listing of all digitized voice messages.
   f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
   g. Include information indicating who will provide emergency service and perform post contract maintenance.
   h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
   i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
   j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
   k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COR.

a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:
1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer’s representative who makes the certification.
2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic

designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13 .....Standard for the Installation of Sprinkler Systems, 2013 edition

NFPA 14 ..... Standard for the Installation of Standpipes and Hose Systems, 2013 edition

NFPA 70.....National Electrical Code (NEC), 2014 edition

NFPA 72.....National Fire Alarm Code, 2013 edition

NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2012 edition

NFPA 101.....Life Safety Code, 2012 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2014

E. American National Standards Institute (ANSI):

S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2012 edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:

1. All new conduits shall be installed in accordance with NFPA 70.
2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
3. All new conduits shall be 3/4 inch (19 mm) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as

recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.

2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COR.

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. The existing fire alarm control unit and shall operate as a supervised zoned fire alarm system.
2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.

5. Transmit digital alarm information to the main fire alarm control unit.

B. Enclosure:
1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

C. Operator terminal at main control unit:
1. Operator terminal shall consist of the central processing unit, display screen, keyboard and printer.
2. Display screen shall have a minimum 15-inch (380 mm) diagonal non-glare screen capable of displaying 24 lines of 80 characters each.
3. Keyboard shall consist of 60 alpha numeric and 12 user/functional control keys.

D. Power Supply:
1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

E. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

F. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch.

The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

G. Trouble signals:
   1. Arrange the trouble signals for automatic reset (non-latching).
   2. System trouble switch off and on lamps shall be visible through the control unit door.

H. Function Switches: Provide the following switches in addition to any other switches required for the system:
   1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
   2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
   3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
   4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
   5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
   6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
   7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
   8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
   9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.

I. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit

2.4 STANDBY POWER SUPPLY

A. Uninterrupted Power Supply (UPS):
   1. The UPS system shall be comprised of a static inverter, a precision battery float charger, and sealed maintenance free batteries.
   2. Under normal operating conditions, the load shall be filtered through a ferroresonant transformer.
   3. When normal AC power fails, the inverter shall supply AC power to the transformer from the battery source. There shall be no break in output of the system during transfer of the system from normal to battery supply or back to normal.
   4. Batteries shall be sealed, gel cell type.
   5. UPS system shall be sized to operate the central processor, CRT, printer, and all other directly connected equipment for 5 minutes upon a normal AC power failure.

B. Batteries:
   1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
   2. Battery shall have sufficient capacity to power the fire alarm system for not less than 24 hours plus 5 minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
   3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.

C. Battery Charger:
   1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
   2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
   3. Shall have protection to prevent discharge through the charger.

4. Shall have protection for overloads and short circuits on both AC and DC sides.
5. A trouble condition shall actuate the fire alarm trouble signal.
6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 VOICE COMMUNICATION SYSTEM (VCS)

A. General:
1. An emergency voice communication system shall be installed throughout the area of building 110B indicated on the contract drawings.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the floor in alarm, the floor above, and the floor below.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall be arranged as a dual channel system capable of transmitting 2 different messages simultaneously.
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:
1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.
2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50 percent spare power available.
4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):

1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COR prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted 3 times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.
8. The DVM memory shall have a minimum 50 percent spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50 percent spare output capacity shall be available for each amplifier.

F. Tone Generator(s):

1. Tone Generator(s) shall be capable of providing a distinctive 3-pulse temporal pattern fire alarm signal as well as a slow whoop.

2. Tone Generator(s) shall be continuously supervised for operational status.

2.6 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

2.7 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:
   1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
   2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
   3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
   4. All spot type and duct type detectors installed shall be of the photoelectric type.
   5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
   6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Water Flow and Pressure Switches:
   1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
   2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
   3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

2.8 SUPERVISORY DEVICES

A. Duct Smoke Detectors:
   1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have

perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.

2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve shall be equipped with a supervisory switch.
2. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
3. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
4. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.

2.9 ADDRESS REPORTING INTERFACE DEVICE

A. Shall have unique addresses that reports directly to the building fire alarm panel.

B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.

C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.

D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.

E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.10 SMOKE BARRIER DOOR CONTROL

A. Electromagnetic Door Holders:

1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in

the full open position, an extension post shall be added to the door bracket.

2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.

B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.

C. Door holder control circuits shall be electrically supervised.

D. Smoke detectors shall not be incorporated as an integral part of door holders.

2.11 UTILITY LOCKS AND KEYS:

A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.

B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.

C. All keys shall be delivered to the COR.

2.12 SPARE AND REPLACEMENT PARTS

A. Provide spare and replacement parts as follows:

1. Manual pull stations - 5
2. Key operated manual pull stations - 3
3. Heat detectors - 2 of each type
4. Fire alarm strobes - 5
5. Fire alarm bells - 5
6. Fire alarm speakers - 5
7. Smoke detectors - 20
8. Duct smoke detectors with all appurtenances - 1
9. Sprinkler system water flow switch - 1 of each size
10. Sprinkler system water pressure switch - 1 of each type
11. Sprinkler valve tamper switch - 1 of each type
12. Control equipment utility locksets - 5
13. Control equipment keys - 25
14. Key operated manual pull station keys – 50
15. 2.5 oz containers aerosol smoke - 12
16. Printer paper - 3 boxes
17. Printer replacement ribbons - 3
18. Monitor modules - 3
19. Control modules - 3
20. Fire alarm SLC cable (same as installed) – 500 feet (152 m)

B. Keys for key-operated manual pull stations shall be provided 30 days prior to actual installation.

C. Spare and replacement parts shall be in original packaging and submitted to the COR.

D. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COR.

E. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.13 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COR before being posted.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.

B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.

C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.

D. All existing accessible fire alarm conduit not reused shall be removed.

E. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched

in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.

F. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COR.

G. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.

H. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.

I. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.

J. Where possible, locate water flow and pressure switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.

K. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.

L. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

M. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:

1. Operate the emergency voice communication system in Building 110B. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
2. Release only the magnetic door holders after the alert signal.
3. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.

4. Unlock the electrically locked exit doors within the zone of alarm.

B. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders in that smoke zone.

C. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.

D. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.

E. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR.

B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COR, the contractor may request a final inspection.

1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and

potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:

1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.

B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

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