

SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
 - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
 - A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products
 - A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

A490-12.....Standard Specification for Heat Treated Steel
Structural Bolts, 150 ksi Minimum Tensile
Strength

C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of
Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine
and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight),
Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing
Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly
Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural
Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and
Construction Evaluation of Mortars for Plain and
Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing
Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly
Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete
and Concrete Aggregates for Use in Construction
and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of
Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis
of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in
Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under
Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity
and Density of Compacted Bituminous Mixtures
Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight
of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Modified Effort
(56,000ft lbf/ft³ (2,700 KNm/m³))

D2166-06.....Standard Test Method for Unconfined Compressive
Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit Weight
of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory
Determination of Water (Moisture) Content of
Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and
Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements
for Agencies Testing and Inspecting Road and
Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for
Agencies Engaged in Testing and/or Inspection
of Soil and Rock as used in Engineering Design
and Construction

D6938-10.....Standard Test Method for In-Place Density and
Water Content of Soil and Soil-Aggregate by
Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

E164-08.....Standard Practice for Contact Ultrasonic Testing
of Weldments

E329-11c.....Standard Specification for Agencies Engaged in
Construction Inspection, Testing, or Special
Inspection

E543-09.....Standard Specification for Agencies Performing
Non-Destructive Testing

E605-93(R2011).....Standard Test Methods for Thickness and Density
of Sprayed Fire Resistive Material (SFRM)

Applied to Structural Members

E709-08.....Standard Guide for Magnetic Particle Examination

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor
Levelness Numbers

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Project Manager/COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Project Manager/COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Project Manager/COR, Contractor, unless other arrangements are agreed to in writing by the Project Manager/COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Project Manager/COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Project Manager/COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Project Manager/COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698.
2. Make field density tests in accordance with the primary testing method following ASTM D6938 wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Project Manager/COR before the tests are conducted.
 - a. Building Slab Subgrade: At least one test of subgrade for every 185 m² (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
 - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.

- f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Project Manager/COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Fill and Backfill Material Gradation: One test per 1250 cubic yards stockpiled or in-place source material with a minimum of two tests, one at the beginning of construction and one near the mid-point of construction. Gradation of fill and backfill material shall be determined in accordance with ASTM C136.
- D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- E. Testing Materials: Test suitability of on-site and off-site borrow as directed by Project Manager/COR.

3.2 FOUNDATION PILES:

- A. Witness load test procedure for conformance with ASTM D1143 and interpret test data to verify geotechnical recommendations for pile capacity. Submit load test report in accordance with ASTM D1143.
- B. Review Contractor's equipment, methods, and procedures prior to starting any work on site. Provide continuous inspection of pile installation. Maintain a record of all pertinent phases of operation for submittal to Project Manager/COR.
- C. Auger-Placed Piles: Take and test samples of grout in accordance with ASTM C109 for conformance with specified strength requirements. Not less than six cubes shall be made for each day of casting. Test three cubes at 7 days and three at 28 days.

3.3 LANDSCAPING:

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
 - 1. Test for organic material by using ASTM D2974.
 - 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
- B. Submit laboratory test report of topsoil to Project Manager/COR.

3.4 ASPHALT CONCRETE PAVING:

- A. Aggregate Base Course:

1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D
2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.

B. Asphalt Concrete:

1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.5 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.6 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Project Manager/COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by Project Manager/COR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Project Manager/COR.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to

proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by Project Manager/COR make three cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. Project Manager/COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.

9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.

- c. Provide the Contractor and the Project Manager/COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
- 19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
 - 1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Project Manager/COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 - 2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
 - 3. Furnish certified compression test reports (duplicate) to Project Manager/COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weather conditions during placing.
 - f. Temperature of concrete in each test cylinder when test cylinder was molded.
 - g. Maximum and minimum ambient temperature during placing.
 - h. Ambient temperature when concrete sample in test cylinder was taken.
 - i. Date delivered to laboratory and date tested.

3.7 REINFORCEMENT:

- A. Review mill test reports furnished by Contractor.

3.8 PRESTRESSED CONCRETE:

- A. Inspection at Plant: Forms, placement and concrete cover of reinforcing steel and tendons, placement and finishing of concrete, and tensioning of tendons.
- B. Concrete Testing: Test concrete including materials for concrete required in Article, CONCRETE of this section, except make two test

cylinders for each day's production of each strength of concrete produced.

- C. Test tendons for conformance with ASTM A416 and furnish report to Project Manager/COR.
- D. Inspect members to insure that specification requirements for curing and finishes have been met.

3.9 ARCHITECTURAL PRECAST CONCRETE:

- A. Inspection at Plant: Forms, placement of reinforcing steel, concrete cover, and placement and finishing of concrete.
- B. Concrete Testing: Test concrete including materials for concrete as required in Article CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Inspect members to insure specification requirements for curing and finishes have been met.

3.10 MASONRY:

- A. Mortar Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
 - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C1019.
 - b. Test one sample at 7 days and 2 samples at 28 days.
 - c. Perform test for each 230 m² (2500 square feet) of masonry.
- C. Masonry Unit Tests:
 - 1. Laboratory Compressive Strength Test:
 - a. Comply with ASTM C140.
 - b. Test 3 samples for each 460 m² (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m² (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.11 STRUCTURAL STEEL:

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
 - 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
 - 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
 - 3. Approve welder qualifications by certification or retesting.
 - 4. Approve procedure for control of distortion and shrinkage stresses.
 - 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.
- C. Fabrication and Erection:
 - 1. Weld Inspection:
 - a. Inspect welding equipment for capacity, maintenance and working condition.
 - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
 - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
 - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
 - e. Measure 25 percent of fillet welds.
 - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
 - 1) 20 percent of all shear plate fillet welds at random, final pass only.
 - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
 - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
 - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
 - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
 - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and

moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.

- h. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
 - i. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - j. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
 - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Project Manager/COR.

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