

SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of
the contract.

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S-404	P/C Panel Elevations
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SECTION 07 42 19
PERFORATED ALUMINUM METAL PLATE WALL PANELS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Perforated Aluminum metal plate wall panels.
- B. **The quantity of Perforated Aluminum Metal Plate Wall Panels required for the project are reduced per BID ITEMS 2, 3, 6, and 7. If all Bid Items indicated above are accepted, all Perforated Aluminum Metal Plate Wall Panels shall be omitted from the project.**

1.2 RELATED WORK

- A. Wall panel substrates support framing: Section 05 50 10, METAL FABRICATIONS.
- B. Field formed flashings and other sheet metal work: section 07 62 00, FLASHING AND SHEET METAL.

1.3 DEFINITION

- A. Perforated Metal Plate Wall Panel Assembly: Metal plate wall panels, attachment system components, miscellaneous metal framing, and accessories necessary for a complete wall system.

1.4 REFERENCE STANDARDS

- A. AAMA - American Architectural Manufacturers Association
(www.aamanet.org)
 - 1. AAMA 611 - Voluntary Standards for Anodized Architectural Aluminum; 1998
 - 2. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels; 2011 (Testing based on 2005 Edition)
- B. ASTM International (American Society for Testing and Materials; (www.astm.org))
 - 1. ASTM B 117 - Standard Practice for Operating Salt Spray (Fog) Apparatus; 2011
 - 2. ASTM D 523 - Standard Test Method for Specular Gloss; 2008

3. ASTM D 2244 - Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates; 2011
 4. ASTM D 2247 - Standard Practice for Testing Water Resistance of Coatings in 100% Relative Humidity; 2011
 5. ASTM D 4214 - Standard Test Methods for Evaluating the Degree of Chalking of Exterior Paint Films; 2007
 6. ASTM E 8/E 8M - Standard Test Methods for Tension Testing of Metallic Materials; 2009
- C. NAAMM - National Association of Architectural Metal Manufacturers
- D. SMACNA - Sheet Metal and Air Conditioning Contractor's National Association
- E. PS - Voluntary Product Standard; National Institute of Standards and Technology (NIST)

1.5 ADMINISTRATIVE REQUIREMENTS

- A. Coordination: Coordinate panel assemblies with rain drainage, flashing, trim and other adjoining work.
- B. Pre-installation Meeting:
1. Attendees:
 - a. Owner.
 - b. Architect.
 - c. Installer.
 - d. Panel manufacturer's representative.
 - e. Structural support installer's.
 - f. Installer's whose work interfaces with or affects wall panels including installers of doors, windows, and louvers.
 2. Review and finalize construction schedule.
 3. Verify availability of materials, installer's personnel, equipment, and facilities needed to maintain schedule.
 4. Review means and methods related to installation, including manufacturer's written instructions.

5. Examine support conditions for compliance with requirements, including alignment and attachment to structural members.
6. Review flashings, special siding details, wall penetrations, openings, and condition of other construction that affects this Work.
7. Review temporary protection requirements for during and after installation of this Work.

1.6 SUBMITTALS

- A. See Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, for submittal procedures.
- B. Product Data: Submit for each type of product indicated, include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal plate wall panel and accessory.
- C. Shop Drawings: Submit fabrication and installation layouts of metal plate wall panels; including details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
 1. Provide distinction between factory-assembled, shop-assembled, and field-assembled work.
 2. Provide details of following items at full scale.
 - a. Manufacturer's standard sheet metal trims.
 - b. Components of wall panel construction, anchorage methods, and hardware.
- D. Coordination Drawings: Submit exterior elevations, drawn to scale, that have the following items shown and coordinated with each other, using input from installers of these items as follows:
 1. Metal plate wall panels and attachments.
 2. Girts.
 3. Wall-mounted items including doors, windows, louvers, and lighting fixtures.
 4. Penetrations of wall by pipes and utilities.

E. Samples: Submit for each type of exposed finish required, and prepared on samples of size as follows:

1. Aluminum Metal Plate Wall Panels: At least 2 inch by 3 inch.

F. Test and Inspection Reports: Submit test and inspection reports on each type of wall panel system provided for project based on evaluation of comprehensive tests performed by qualified testing agency.

G. Maintenance Data: Submit maintenance data for metal plate wall panels.

H. Warranty: Submit manufacturer warranty and ensure forms have been completed in Owner's name and registered with manufacturer.

1.7 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with at least five years of documented experience.

B. Installer: Company specializing in performing work of this section and approved by manufacturer.

1. Install system in strict compliance with manufacturer's installation instructions.

C. Source Limitations: Obtain each type of metal plate wall panel from single source and from single manufacturer.

1.8 MOCKUPS

A. Mockups: Provide mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and to establish quality standards for fabrication and installation.

1. Build mockup of typical wall panel assembly as shown on Drawings, including corner, soffits, supports, attachments, and accessories.

a. Include at least four panels to represent a four-way panel joint and showing full thickness.

2. Approval of mockups does not constitute approval of deviation from Contract Documents within mockups unless these deviations are approved by Architect in writing.

3. Subject to compliance with requirements, approved mockups may become part of completed Work if undisturbed upon date of Substantial Completion.

PERFORATED ALUMINUM METAL PLATE WALL PANELS

1.9 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.
- B. Storage and Handling: Store materials in clean, dry, interior area in accordance with manufacturer's instructions.
- C. Deliver panels, components, and other manufactured items without damage or deformation.
- D. Protect panels during transportation, handling, and installation from weather, excessive temperatures and construction operations.
- E. Handle panels in strict compliance with manufacturer's instructions and recommendations, and in a manner to prevent bending, warping, twisting, and surface damage.
 - 1. Store panels vertically with top of panel down, storage of panels horizontally is not permitted.
- F. Store panels covered with suitable weather tight covering.
- G. Provide storage of panels to ensure dryness, with positive slope for drainage of moisture.
- H. Do not store panels in contact with other materials that might cause staining, denting, or other surface damage.
- I. Remove strippable protective covering from aluminum panel prior to installation.

1.10 SITE CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of this Work to be performed according to manufacturer's installation instructions and warranty requirements.
- B. Field Measurements: Verify locations of structural members and wall opening dimensions by field measurements before panel fabrication and indicate measurements on Shop Drawings.
 - 1. Coordinate with construction schedule.

1.11 WARRANTY

- A. Installer Warranty: Installer shall warranty panel installation work for a period of one (1) year from date of installation and final acceptance by the Government, and subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21.
- B. Wall System Manufacturer Warranty: Provide wall panel manufacturer warranty, agreeing to correct defects in manufacturing of materials within a one year period from date of Substantial Completion.
1. Failures include, but are not limited to, the following:
 - a. Structural failures, including rupturing, cracking, or puncturing.
 - b. Deterioration: Beyond normal weathering of wall system metals and other materials.
- C. Panel Finish Manufacturer Warranty: Provide panel finish manufacturer warranty, agreeing to repair finish of metal plate wall panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
1. Finish Warranty Period: Twenty (20) years from date of Substantial Completion.
 2. Warranty Coverage: In accordance with AAMA 2605 for 70 percent PVDF resin on aluminum finish requirements.
 - a. Fading, Loss of Color Retention: Loss of 5 Delta E units (Hunter) or less in accordance with ASTM D 2244.
 - b. Chalking, Chalky White Powder on Panel Surface: Chalking at No. 8 or less for colors or No. 6 for white in accordance with ASTM D 4214.
 - c. Loss of Adhesion: Loss of 10 percent due to cracking, checking or peeling, or failure to adhere to bare metal.
 - d. Gloss Retention: 50 percent or less in accordance with ASTM D 523.
 - e. Salt Spray, Accelerated: At least 4,000 hours in accordance with ASTM B 117.
 - f. Humidity Testing, Accelerated: At least 4,000 hours in accordance with ASTM D 2247.

3. Warranty Coverage: In accordance with AAMA 611 Class 1 anodized aluminum finish requirements.
 - a. Loss of Adhesion: Resists cracking, crazing, flaking, and blistering when forming and welding completed prior to finishing; post forming or welding voids warranty.
 - b. Fading, Loss of Color Retention: Loss of 5 Delta E units (Hunter) or less in accordance with ASTM D 2244.
 - c. Chalking, Chalky White Powder on Panel Surface: Chalking at No. 8 or less in accordance with ASTM D 4214.
 - d. Salt Spray, Accelerated: At least 3,000 hours in accordance with ASTM B 117.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Metal Plate Wall Panel Assemblies: Comply with performance requirements without failure due to defective manufacturing, fabrication, installation, or other construction defects.
- B. Design, fabricate, and erect a dry joint, perforated aluminum wall panel system without use of sealants, gaskets, or butyl tape, tested as installed in compliance with 1.4 Reference Standards, and as follows.
 1. Structural: Provide systems tested in accordance with ASTM E 330 and certified to be without permanent deformation or failure of structural members.

2.2 MATERIALS

- A. Aluminum Plate: Alloy and temper as recommended by manufacturer for application and in compliance with manufacturers design requirements.
 1. Aluminum Material: Tension-leveled, flouropolymer PVDF painted finish, 3003-H14 manganese alloy.
 2. Thickness: 0.080 inch.
 3. Weight: Less than 2 lbs per sf.
 4. Finish: Two-Coat Fluoropolymer.
- B. Panel Depth: 1 1/4 inch, nominal.
- C. Panel Size: 1/2" Horizontal joints and 5/8" vertical joint.

PERFORATED ALUMINUM METAL PLATE WALL PANELS

D. Panel Joints: As indicated on Drawings.

2.3 FABRICATION

A. Fabricate and finish wall panels within manufacturer's facilities and fulfill indicated performance requirements demonstrated by laboratory testing.

1. Comply with indicated profiles and with dimensional and structural requirements.

B. Provide perforated aluminum wall panels with welded inside corners at backside, typically at corner locations where metal plate is bent to form reveals.

C. Provide factory perforations to the face of the panels only. Perforations shall be to within ½" minimum of all edges of the face of the panels.

D. Provide post-finishing of panels, paint perforated aluminum wall panels on both sides, only after completion of panel fabrication.

2.4 FINISHES

A. Comply with NAAMM's - Metal Finishes Manual for Architectural and Metal Products, for recommendations of designating finishes.

B. Superior Performance Organic Coating System: AAMA 2605 multiple coat, thermally cured polyvinylidene fluoride (PVDF) resin system.

1. Two-Coat Fluoropolymer: AAMA 2605, fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pre-treat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' installation instructions.

2. **Color: Sherwin Williams #SW 7508 "Tavern Taupe" or equal by others.**

C. Field Touch-Up Materials: As recommended by coating manufacturer for field application.

2.5 ACCESSORIES

A. Metal Plate Wall Panel Accessories: Provide components required for a complete metal plate wall panel assembly including trim, copings, fascia, mullions, sills, corner units, flashings, and similar items. Match material and finish of panels unless otherwise indicated.

PERFORATED ALUMINUM METAL PLATE WALL PANELS

- B. Provide manufactures standard extrusions at termination of dissimilar materials.
- C. Flashing and Trim: Match material, finish, and color of adjacent wall panels.
 - 1. Thickness: At least 0.050 inch.
 - 2. Refer to Section 07 60 00, FLASHING AND SHEET METAL.
- D. Panel Fasteners: Designed to withstand design loads, with at least 7/16 inch diameter head and neoprene washer.
 - 1. Aluminum Wall Panel Material: Stainless steel fasteners.
- E. Sub-Girts: Galvanized, provide size and gage in accordance with project requirements.
 - 1. Furring Channel: Provide Hat, C, U, Z or tube type as recommended by manufacturer.
 - 2. Flat Strap: At least 14 gage thick.
 - 3. Refer to Section 05 40 00.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine hat, C, U, Z, tube girts, Work areas and conditions with Installer present for compliance with requirements for installation tolerances, wall panel supports, and other conditions affecting performance of this Work.
- B. Examine wall framing to verify that tubes, girts, angles, channels and other structural wall panel support members and anchorage have been installed within alignment tolerances required by wall panel manufacturer.
- C. Examine rough-in for components and systems penetrating wall panels to coordinate actual penetration locations relative to wall panel joint locations prior to installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Miscellaneous Framing: Install sub girt, base angles, sills, furring, and other wall panel support members and provide anchorage in accordance with ASTM C 754 for gypsum panel type substrates and panel manufacturer's installation instructions.

3.3 INSTALLATION

- A. Install wall panels in accordance with manufacturer's installation instructions.
1. Wall panels consist of single sheets of metal formed with interlocking method, integral to the panel with single horizontal attachment.
 2. Use of secondary, brackets, support pins, joint sealants or gaskets is not permitted.
 3. Attach wall panels using progressive interlocking method, engaging bottom of panel in top of previous panel working bottom up, and left to right.
 4. Install wall panels with single top attachment in pre-punched holes to allow individual panels to move due to thermal expansion.
 5. Do not compromise internal gutter.
- B. Install wall panels for orientation, sizes, and locations as indicated on Drawings.
- C. Install wall panels with proper anchorage and other components for this Work securely in place.
- D. Install wall panels with provisions for thermal and structural movement.
- E. Install shims to plumb substrates as necessary for installation of wall panels.
- F. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA - Architectural Sheet Metal Manual.
1. Provide concealed fasteners where possible, and set units true to line and level as indicated.
 2. Install flashing and trim as wall panel Work proceeds.

PERFORATED ALUMINUM METAL PLATE WALL PANELS

- H. Install escutcheons for pipe and conduit penetrating exterior walls.
- I. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action as recommended by wall panel manufacturer.
- J. Install attachment system to support wall panels and with provisions to provide a complete wall system, including sub girts, extrusions, flashings and trim.
 - 1. Include attachment to supports and trims at locations using dissimilar materials.
 - 2. Do not apply sealants to joints, unless noted otherwise on Drawings or Shop Drawings.
 - 3. Install starter extrusion at base course and at cut panel locations.
- K. Install accessories with positive anchorage to building with provisions for thermal expansion, and coordinate installation with flashings and other components.
 - 1. Install components required for a complete wall panel assembly including trim, copings, flashings and other accessory items.

3.4 TOLERANCES

- A. Shim and align wall panel units with installed tolerances of 1/4 inch in 20 feet, non-cumulative, on level, plumb, and location lines as indicated.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect completed metal wall panel installation, including accessories.
- B. Remove and replace metal wall panels where inspections indicate that they do not comply with specified requirements.
- C. Perform additional inspections, at Contractor's expense, to verify compliance of replaced wall panels or necessary additional work with specified requirements.
- D. Prepare inspection reports.

3.6 CLEANING

- A. Upon completion of wall panel installation, clean finished surfaces as recommended by panel manufacturer.

3.7 PROTECTION

- A. Protect installed products from damage during subsequent construction.
- B. Replace wall panels damaged or deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

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SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies aluminum storefront construction and other components to make a complete assembly. **Aluminum-framed storefront system shall be provided in lieu of glazed aluminum curtain wall if BID ITEMS 5 (DEDUCT) is accepted, but is otherwise not required for this project.**

1.2 RELATED WORK:

- A. Glass and Glazing: Section 08 80 00, GLAZING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: (1/2 full scale) showing construction, anchorage, reinforcement, and installation details.
- C. Manufacturer's Literature and Data:
1. Storefront construction.
- D. Samples:
1. Two samples of anodized aluminum of each color showing finish and maximum shade range.
- E. Manufacturer's Certificates:
1. Stating that aluminum has been given specified thickness of anodizing.
 2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Approval by CO is required of products of proposed manufacturer, or supplier, and will be based upon submission by Contractor certification.
- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.

ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

- C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
- E283-04.....Rate of Air Leakage Through Exterior Windows,
Curtain Walls, and Doors Under Specified
Pressure Differences Across the Specimen
- E331-00 (R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors by Uniform Static Air Pressure
Difference
- F468-10.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use
- F593-02 (R2008).....Stainless Steel Bolts, Hex Cap Screws, and
Studs
- C. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500 Series.....Metal Finishes Manual
- D. American Architectural Manufacturer's Association (AAMA):
- 2604-10.....High Performance Organic Coatings on
Architectural Aluminum Extrusions and Panels
- E. American Welding Society (AWS):
- D1.2-08.....Structural Welding Code Aluminum

1.7 PERFORMANCE REQUIREMENTS:

- A. Shapes and thickness of framing members shall be sufficient to withstand design wind load based on structural information found on drawings with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.
- B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed 2.63×10^{-5} cm per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure

of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.

- C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, ASTM B209 and B221:
1. Alloy 6061 temper T6 for other extruded structural members.
 2. For color anodized finish, use aluminum alloy as required to produce specified color.
- B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.
- C. Fasteners:
1. Aluminum: ASTM F468, Alloy 2024.
 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.

2.2 FABRICATION:

- A. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.
- B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.
- D. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
 2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.

3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

- A. Fabricate frames, mullions, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.
- D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
 1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.
- C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.

3.2 ADJUSTING:

- A. After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

- A. Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

- - - E N D - - -

ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

SECTION 08 44 13
GLAZED ALUMINUM CURTAIN WALLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies glazed aluminum curtain wall system.
 - 1. Thermally isolated, pressure equalized on interior.
 - 2. Type: Unit system to include following:
 - a. Glass.
 - b. Integral reinforcing.
 - c. Closures, trim, subsills and flashings.
 - d. Column covers.
 - e. Fasteners, anchors, and related reinforcement.
- B. **Glazed aluminum curtain wall shall be omitted in lieu of aluminum-framed storefront if BID ITEM 5 (DEDUCT) is accepted.**

1.2 RELATED WORK

- A. Miscellaneous metal members: Section 05 50 00, METAL FABRICATIONS.
- B. Firestopping between curtain wall and structure: Section 07 84 00, FIRESTOPPING.
- C. Sheet metal flashing and trim: Section 07 60 00, FLASHING AND SHEET METAL.
 - a. Joint sealants: Section 07 92 00, JOINT SEALANTS.

1.3 QUALITY ASSURANCE

- A. Qualifications:
 - 1. Approval is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
 - a. Manufacturers Qualifications: Manufacturer with five (5) years continuous documented experience in fabrication and installation of glazed aluminum curtain wall systems of type and size required for that project.
 - b. Installer: Manufacturer approved in writing. Continuously installed glazed aluminum curtain walls systems for previous five (5) years.
 - c. Manufacturer shall provide technical field representation at project site, as a minimum, at start of project, during middle, towards end of project, and during field testing of field mockup panel.
 - d. Testing Laboratory: Contractor retained. Engage an AAMA accredited commercial testing laboratory to perform tests specified. Submit information regarding testing laboratory's facilities and

GLAZED ALUMINUM CURTAIN WALLS

qualifications of technical personnel to perform testing specified in this section.

- e. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of glazed aluminum curtain wall system. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, one another, and adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, or in-service performance.

- 1) Do not modify intended aesthetic effects. If modifications are proposed, submit comprehensive explanatory data for review.

- f. Qualification of Welders:

- 1) Welding shall be performed by certified welders qualified in accordance with AWS D1.2, using procedures, materials, and equipment of the type required for this work.

B. Mockup

- 1. Construct, at job site, full size typical wall unit which incorporates horizontal and vertical joints, framing, window units, panels, glazing, sealants, and other accessories as detailed and specified. Mock-up wall unit location, size and design shall be as indicated. Orient mockup to be facing full sun when constructed. Mockup may be a portion of actual curtainwall installation with prior approval from architect.
- 2. Performance Test a. Conduct performance test after approval of visual aspects has been obtained. Finished work shall match approved mock-up.b. Refer to Performance Requirements and Field Quality Control Articles, included hereinafter, for testing requirements.2.

Approved Mock-up

- a. After completion and approval of job site mockup, as directed, approved mock-up panel shall be used as minimum standard of comparison for entire curtain wall system.

C. Pre-Installation Conference

- 1. Prior to starting installation of glazed curtain wall system schedule conference with CO to ensure following:
 - a. Clear understanding of drawings and specifications.
 - b. Onsite inspection and acceptance of structural and pertinent structural details relating to curtain wall system.
 - c. Coordination of work of various trades involved in providing system. Conference shall be attended by Contractor; personnel

directly responsible for installation of curtain wall system, flashing and sheet metal work, firestopping system and curtain wall manufacturer and their Technical Field Representatives. Conflicts shall be resolved and confirmed in writing.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Product Data:
 - 1. Manufacturer's standard details and fabrication methods.
 - 2. Data on finishing, components, and accessories.
 - 3. Instructions: Submit descriptive literature, detail specifications, available performance test data and instructions for installation, and adjustments.
 - 4. Recommendations for maintenance and cleaning of exterior surfaces.
- C. Shop Drawings:
 - 1. Show elevations of glazed curtain wall system at 1:50 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, glazing details, and details of installation.
 - 2. Submit for curtain wall system, accessories, and mock-up. Tentative approval of drawings shall be received before fabrication of mock-up. Final approval of drawings shall be deferred pending approval of mock-up and accessories. Drawings shall indicate in detail all system parts including elevations, full size sections, framing, jointing, panels, types and thickness of metal anchorage details, flashing and coping details, field connections, weep and drainage system, finishes, sealing methods, glazing, glass sizes and details, firestopping insulation materials, and erection details.
 - 3. Operation and Maintenance Manuals
 - a. Submit cleaning and maintenance instructions.
- D. Samples: Not Required for clear anodized finish.
- E. Glass:
 - 1. Specified in Section 08 80 00, GLAZING.
- F. Quality Control Submittals:
 - 1. Design Data:
 - a. Submit structural and thermal calculations for complete wall assembly. Structural calculations and design shop drawings shall be signed and sealed by a structural engineer registered in state in which project is to be located.
 - 2. Factory Test Reports:
 - a. Test Reports: Provide certified test reports, for each of following listed tests, from a qualified independent testing

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laboratory showing that glazed aluminum curtain wall system assembly has been tested in accordance with specified test procedures and complies with performance characteristics as indicated by manufacturer's testing procedures. Manufacturer shall submit appropriate testing numbers for specific tests indicated below.

- 1) Deflection and structural tests.
- 2) Water penetration tests.
- 3) Air infiltration tests.
- 4) Delamination tests.
- 5) Thermal conductance tests.
- 6) Sound transmission loss test.
- 7) Submit factory tests required except that where a curtain wall system or component of similar type, size, and design as specified for this project has been previously tested within last year, under conditions specified herein, resulting test reports may be submitted in lieu of listed testing.

G. Manufacturer's Certificates:

1. Submit Certificates of Compliance, with specification requirements, for the following:
 - a. Metal extrusions.
 - b. Metal accessories.
 - c. Stating that aluminum has been given specified thickness of anodizing or organic coating finish.
 - d. Indicating manufacturer's and installer's meet qualifications as specified.
 - e. Submit list of equivalent size installations, for both manufacturer and installer, which have had satisfactory and efficient operation.

H. Manufacturer's Field Reports:

1. Submit field reports of manufacturer's field representative observations of curtain wall installation indicating observations made during inspection at beginning of project, during middle of installation and at conclusion of project. Indicate results of field testing of mockup field panel, and any directions given Contractor for corrective action.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.

- B. Prior to packaging for shipment from factory, mark wall components to correspond with shop and erection drawings and their placement location and erection.
- C. Prior to shipment from factory, place knocked-down lineal members in cardboard containers and cover finished surfaces of members with protective covering of adhesive paper, waterproof tape, or strippable plastic. Do not cover metal surfaces that will be in contact with sealants after installation.
- D. Inspect materials delivered to site for damage; unload and store with ventilation, free from heavy dust, not subject to combustion products or sources of water, and shall permit easy access for inspection and handling. Sealing and caulking compounds, including handling, shall be in accordance with requirements of Section 07 92 00 JOINT SEALANTS.

1.6 PROJECT CONDITIONS

- A. Field Measurements: Where glazed aluminum curtain wall systems are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - MCWM-1-89.....Metal Curtain Wall Manual
 - CW 10-04.....Care and Handling of Architectural Aluminum from Shop to Site
 - CW 11-85.....Design Windloads for Buildings and Boundary Layer Wind Tunnel Testing
 - CW 13-85.....Structural Sealant Glazing Systems (A Design Guide)
 - CWG 1-89.....Installation of Aluminum Curtain Walls
 - TIR A1-04.....Sound Control for Fenestration Products
 - TIR A8-08.....Structural Performance of Composite Thermal Barrier Framing Systems
 - TIR A9-91.....Metal Curtain Wall Fasteners
 - TIR A11-04.....Maximum Allowable Deflection of Framing Systems for Building Cladding Components of Design Wind Loads
 - 101/I.S.2/A440-08.....Windows, Doors and Unit Skylights
 - 501-05.....Methods of Test for Exterior Walls

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- 503-08.....Field Testing of Metal Storefronts, Curtain
walls and Sloped Glazing Systems
- 2605-98.....High Performance Organic Coatings on
Architectural Extrusions and Panels
- 1503-09.....Thermal Transmission and Condensation Resistance
of Windows, Doors and Glazed Wall Sections
- C. American National Standards Institute (ANSI):
- Z97.1-09.....Glazing Materials Used in Buildings, Safety
Performance Specifications and Methods of Test
- D. American Society of Civil Engineers (ASCE):
- ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- E. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Structural Steel
- A123-09.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
- A193-10.....Alloy-Steel and Stainless Steel Bolting
Materials for High Temperature Service
- A307-10.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
- B209-10.....Aluminum and Aluminum Alloy Sheet and Plate
- B211-03.....Aluminum and Aluminum Alloy Bar, Rod, Wire
- B221/B221M-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire, Shapes and Tubes
- B316/B316M-10.....Aluminum and Aluminum Alloy Rivet and Cold-
Heading, Wire, and Rods
- C578-10.....Rigid Cellular Polystyrene Thermal Insulation
- C612-10.....Mineral Fiber Block and Board Thermal Insulation
- C920-11.....Elastomeric Joint Sealants
- C794-10.....Standard Test Method for Adhesion-In-Peel of
Elastomeric Joint Sealants.
- C1363-05.....Thermal Performance of Building Materials and
Envelope Assemblies by Means of a Hot Box
Apparatus
- D1037-06.....Evaluating the Properties of Wood-Base Fibers
and Particle Panel Materials
- E84-10.....Surface Burning Characteristics of Building
Materials
- E90-09.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions and
Elements

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- E283-04.....Determining Rate of Air Leakage Through Exterior
Windows, Curtain Walls, and Doors under
Specified Pressure Difference Across this
Specification
- E330-02 (R2010).....Structural Performance of Exterior Windows,
Curtain Walls, and Doors by Uniform Static Air
Pressure Difference
- E331-00 (R2009).....Water Penetration of Exterior Windows, Curtain
Walls, and Doors By Uniform Static Air Pressure
Difference
- E413-10.....Classification for Rating Sound Insulation
- E783-02 (R2010).....Test Method for Field Measurement of Air Leakage
Through Installed Exterior Windows and Doors.
- E1105-00 (R2008).....Field Determination of Water Penetration of
Installed Exterior Windows, Curtain Walls, and
Doors By Uniform or Cyclic Static Air Pressure
Differences
- F. American Welding Society, Inc. (AWS):
D1.2-08.....Structural Welding Code-Aluminum
- G. Consumer Product Safety Commission (CPSC):
16 CFR 1201.....Architectural Glazing Standards and Related
Material
- H. Federal Specifications (FS):
TT-P-645B-90.....Primer, Paint, Zinc-Molybdate, Alkyd Type
- I. Glass Association of North America (GANA):
2010 Edition.....GANA Glazing Manual
2008 Edition.....GANA Sealant Manual
2009 Edition.....GANA Laminated Glazing Reference Manual
2008 Edition.....Tempered Glass Engineering Standard Manual
- J. Military Specifications (MIL):
MIL-C-18480.....(Rev. B) Coating Compound, Bituminous Solvent,
Coal Tar Base
- K. National Association of Architectural Metal Manufacturers (NAAMM):
500 Series (2006).....Metal Finishes Manual.
- L. Steel Structures Painting Council (SSPC)
Paint 25-97 (2004).....Red Iron Oxide Raw Linseed Oil and Alkyd Primer
(Without Lead and Chromate Pigments)

1.8 WARRANTY

- A. Construction Warranty: Installer shall warranty their installation of
Curtain Wall System for a period of one (1) year from date of

installation and final acceptance by the Government in accordance with the FAR clause 52.246-21, "Warranty of Construction".

- B. Manufacturer Warranty: Submit manufacturer's written warranty for materials, installation and weathertightness for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty during the submittal process.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Design Requirements:

1. Curtain Wall System: Tubular aluminum sections with thermal break condition, supplementary support framing, factory prefinished, vision glass, spandrel infill,; related flashings, anchorage and attachment devices.
2. System Assembly: Shop unitized assembly.
3. No curtain wall framing member shall deflect, in a direction normal to plane of wall, more than 1/175 of its clear span or 20 mm (3/4 inch), whichever is less, when designed in accordance with requirements of TIR A11 and tested in accordance with ASTM E330, except that when a gypsum wallboard surface will be affected, deflection shall not exceed 1/360 of span. No framing member shall have a permanent deformation in excess of 0.2 percent of its clear span when tested in accordance with ASTM E330 for a minimum test period of 10 seconds at 1.5 times design wind pressures indicated as part of structural drawing wind load requirements. No glass breakage, damage to fasteners, hardware or accessories shall be permitted due to deformation stated above:
 - a. Provide system complete with framing, mullions, trim, fasteners, anchors, accessories, concealed auxiliary members, and attachment devices for securing wall to structure as specified or indicated. Unless noted otherwise, comply with MCWM-1.
 - b. Curtain wall system components shall be furnished by one manufacturer or fabricator; however, all components need not be products of same manufacturer.
 - c. Fully coordinate system accessories directly incorporated, and adjacent to contiguous related work and insure materials compatibility, deflection limitations, thermal movements, and clearances and tolerances as indicated or specified.
 - d. Provide system with adequate allowances for expansion and contraction of components and fastenings to prevent buckling damage, joint seal failure, glass breakage, undue stress on fastenings or other detrimental effects. For design purposes, base

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provisions for thermal movement on assumed ambient temperature range of from -18 degrees C to 49 degrees C (0 degrees F to 120 degrees F).

- e. Provide wall system to accommodate tolerances in building frame and other contiguous work as indicated or specified.
- B. Manufacturer's Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of kind indicated. Engineering services are defined as those performed for installations of curtain walls that are similar to those indicated for this Project in material, design, and extent.
- C. Performance Requirements:
 - 1. System shall meet or exceed all performance requirements specified.
 - 2. Curtain wall components shall have been tested in accordance with requirements below and shall meet performance requirements specified:
 - 3. System Design: Design and size components to withstand dead loads and live loads caused by positive and negative wind loads acting normal to plane of wall as calculated in accordance with ASCE 7-Minimum Design Loads for Buildings and Other Structures (with local amendments as required).
 - 4. Seismic Loads: Design and size components per structural information indicated on drawings.
 - 5. Water Penetration:
 - a. No water penetration shall occur when wall is tested in accordance with ASTM E331 at a differential static test pressure of 20 percent of inward acting design wind pressure as indicated on structural drawings, but not less than 479 Pa (10 psf).
 - b. Make provision in wall construction for adequate drainage to outside of water leakage or condensation that occurs within outer face of wall. Leave drainage and weep openings in members and wall open during test.
 - 6. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783
 - a. Static-Air-Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 - b. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq ft) of surface maximum.
 - 7. Deflections Test: ASTM E330, Procedure B:
 - a. No member shall deflect in a direction parallel to plane of wall, when carrying its full design load, more than an amount which will reduce edge cover or glass bite below 75 percent of design dimension. No member after deflection under full design load,

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shall have a clearance between itself and top of panel, glass, sash, or other part immediately below it less than 3 mm (1/8 inch); clearance between member and an operable window or door shall be minimum 1.5 mm (1/16 inch).

8. Thermal Conductance Tests: ASTM C236.

- a. The thermal transmittance of opaque panels shall not exceed a U-value, Btu/hr/sq ft/ degree F, as required and indicated on contract drawings for exterior wall system, when tested in accordance with ASTM C236. Average calculated thermal transmittance of complete wall assembly including panels, windows, and all other components shall not exceed a U-value of 0.66

2.2 MATERIALS

- A. Extruded Aluminum Framing Members: ASTM B221M; 6063-T5 extruded aluminum for non-structural components or 6063-T6 extruded aluminum for structural members; temper and alloy as recommended by manufacturer.
- B. Sheet Aluminum: ASTM B209M; 6065-T5 temper and alloy as recommended by manufacturer.
 1. Formed flashing and closures: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
 2. Extruded sill members: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
- C. Steel Sections: ASTM A36M.
- D. Primer: TS TT-P-645; red, for shop application and field touch-up.
- E. Fasteners:
 1. For Exterior Cap Retainers: ASTM A193 B8 300 series, stainless steel screws.
 2. For Framework Connections: ASTM B211M 2024-T4 aluminum, ASTM A193 B8 300 series, stainless steel, and ASTM B316 aluminum rivets, as required by connection.
 3. For Anchoring Glazed Aluminum Curtain Wall to Support Structure: ASTM A307 zinc plated steel fasteners.
- F. Shims: Metal or plastic.
- G. Joint Sealants and Accessories:
 1. In accordance with requirements specified in Section 07 92 00, JOINT SEALANTS.
 2. Structural Flush Glazed Joints: High performance silicone sealant applied in accordance with manufacturer's recommendations.
 3. Non-structural Flush Glazed Joints and Weather Seal Joints: Silicone sealants applied in accordance with manufacturer's recommendations.
 5. Comply with recommendations of sealant manufacturer for specific sealant selections.

6. Provide only sealants that have been tested per ASTM C794 to exhibit adequate adhesion to samples of glass and metal equivalent to those required for project.
7. Exposed metal to metal joints: Silicone sealant selected from manufacturer's standard colors.

H. Glazing Materials:

1. As specified under Section 08 80 00, GLAZING.
2. Glazing Gaskets:
 - a. Exterior: Continuous EPDM gaskets at each glass and spandrel panel.
 - b. Interior: Continuous, closed cell PVC foam sealant tape, sealed at corners.
3. Glass Sizes and Clearances:
 - a. Accommodate up to 25 mm (1 inch) glazing.
 - b. Sizes indicated are nominal. Verify actual sizes required by measuring frames. Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting shall occur in factory.
4. Glass Setting Materials:
 - a. Provide head bead and drive wedge required for glass installation to suit curtain wall system in accordance with manufacturer's recommendations.

2.3 FABRICATION

- A. Curtain wall components shall be of materials and thickness indicated or specified. Details indicated are representative of required design and profiles. Maintain sightlines indicated on drawings. Unless specifically indicated or specified otherwise, methods of fabrication and assembly shall be at discretion of curtain wall manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices shall permit adjustment in three directions. There shall be no exposed fasteners.
- B. Joints: Joints exceeding +1.5 mm (+1/16") shall be mechanically fastened.
- C. Ventilation and Drainage: Direct water leakage to exterior by means of concealed drainage system and weeps. Flashings and other materials used internally shall be nonstaining, noncorrosive, and nonbleeding.
- D. Protection and Treatment of Metals:
 1. Remove from metal surfaces lubricants used in fabrication and clean off other extraneous material before leaving shop.

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2. Provide protection against galvanic action wherever dissimilar metals are in contact, except in case of aluminum in permanent contact with galvanized steel, zinc, stainless steel, or relatively small areas of white bronze. Paint contact surfaces with one coat bituminous paint conforming to MIL-C-18480 or apply appropriate caulking material or nonabsorptive, noncorrosive, and nonstaining tape or gasket between contact surfaces.

- E. Metal sills and Closures: Fabricate accessories, spandrel panels, trim closures of sizes and shapes indicated from similar materials and finish as specified for wall system.

2.4 PROTECTION

- A. Provide protection for aluminum against galvanic action, wherever dissimilar materials are in contact, by painting contact surfaces of dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one side.

2.5 METAL FINISHES

- A. In accordance with NAAMM AMP500 series.
- B. Anodized Aluminum:
 1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class 1 Architectural, 0.7-mil thick.
- C. Concealed Steel Items: Galvanized in accordance with ASTM A123 to 610 2.0 oz/sq ft. Primed with iron oxide paint.
- D. Apply bituminous paint to concealed aluminum and steel surfaces in contact with cementitious or dissimilar materials.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Prior to installation of glazed curtain wall system, arrange for representative(s) of manufacturer to examine structure and substrate to determine that they are properly prepared, and ready to receive glazed curtain wall work included herein.
- B. Verifying Conditions and Adjacent Surfaces: After establishment of lines and grades and prior to system installation examine supporting structural elements. Verify governing dimensions, including floor elevations, floor to floor heights, minimum clearances between curtain wall and structural frames, and other permissible dimensional tolerances in building frame.

3.2 PREPARATION

- A. Take field dimensions and examine condition of substrates, supports, and other conditions under which work of this section is to be performed to

verify that work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.

- B. Contact between aluminum and dissimilar metals shall receive a protective coating of asphaltic paint for prevention of electrolytic action and corrosion.

3.3 INSTALLATION

- A. Installation and erection of glazed curtain wall system and all components shall be in accordance with written directions of curtain wall manufacturer. Match profiles, sizes, and spacing indicated on approved shop drawings.
- B. Bench Marks and Reference Points: Establish and permanently mark bench marks for elevations and building line offsets for alignment at convenient points on each floor level. Should any error or discrepancy be discovered in location of marks, stop erection work in that area until discrepancies have been corrected.
- C. Ensure that drainage system operates properly in accord with AAMA 501 procedures.
- D. Do not proceed with structural silicone work when metal temperature is below 0 degrees C (32 degrees F).
- E. Isolate between aluminum and dissimilar metals with protective coating or plastic strip to prevent electrolytic corrosion.
- F. Install glazed aluminum curtain wall system so as to maintain a virtually flat face cap, with no visible bowing.
- G. Install entire system so that fasteners are not visible.
- H. Tolerances:
 - 1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3600 mm (1/8 inch per 12 feet) of length up to not more than 13 mm (1/2 inch) in any total length.
 - 2. Maximum offset from true alignment between two identical members abutting end to end in line: 0.8 mm (1/32 inch).
 - 3. Sealant Space Between Curtain Wall Mullion and Adjacent Construction: Maximum of 19 mm (3/4 inch) and minimum of 6 mm (1/4 inch).
- I. Joint Sealants:
 - 1. Joint Sealants: Shall be in accordance with requirements of Section 07 92 00, JOINT SEALANTS.
 - 2. Surfaces to be primed and sealed shall be clean, dry to touch, free from frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter. Enclose joints on three sides. Clean out grooves to proper depth. Joint dimensions shall conform to approved detail drawings with a tolerance of plus 3 mm (1/8 inch). Do not apply compound unless ambient temperature is between 5 and 35 degrees C (40

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- and 90 degrees F). Clean out loose particles and mortar just before sealing. Remove protective coatings or coverings from surfaces in contact with sealants before applying sealants or tapes. Solvents used to remove coatings shall be of type that leave no residue on metals.
3. Match approved sample. Force compound into grooves with sufficient pressure to fill grooves solidly. Sealing compound shall be uniformly smooth and free of wrinkles and, unless indicated otherwise, shall be tooled and left sufficiently convex to result in a flush joint when dry. Do not trim edges of sealing material after joints are tooled. Mix only amount of multi-component sealant which can be installed within four hours, but at no time shall this amount exceed 19 liters (5 gallons).
 4. Apply primer to masonry, concrete, wood, and other surfaces as recommended by sealant manufacturer. Do not apply primer to surfaces which will be exposed after caulking is completed.
 5. Tightly pack backing in bottom of joints which are over 13 mm (1/2 inch) in depth with specified backing material to depth indicated or specified. Roll backing material of hose or rod stock into joints to prevent lengthwise stretching.
 6. Install bond preventive material at back or bottom of joint cavities in which no backstop material is required, covering full width and length of joint cavities.
 7. Remove compound smears from surfaces of materials adjacent to sealed joints as work progresses. Use masking tape on each side of joint where texture of adjacent material will be difficult to clean. Remove masking tape immediately after filling joint. Scrape off fresh compound from adjacent surfaces immediately and rub clean with approved solvent. Upon completion of caulking and sealing, remove remaining smears, stains, and other soiling, and leave work in clean neat condition.

J. Glass:

1. Refer to Section 08 80 00, GLAZING, and drawing for glass types. Install in accordance with manufacturer's recommendations as modified herein.
2. Before installing glass, inspect sash and frames to receive glass for defects such as dimensional variations, glass clearances, open joints, or other conditions that will prevent satisfactory glass installation. Do not proceed with installation until defects have been corrected.

3. Clean sealing surfaces at perimeter of glass and sealing surfaces of rebates and stop beads before applying glazing compound, sealing compound, glazing tape, or gaskets. Use only approved solvents and cleaning agents recommended by compound or gasket manufacturer. All sashes shall be designed for outside glazing. Provide continuous snap in glazing beads to suit glass as specified.
4. Insulating and tempered glass, and glass of other types that exceed 100 united inches in size: Provide void space at head and jamb to allow glass to expand or move without exuding sealant. Perimeter frames and ventilator sections shall have glazing rebates providing an unobstructed glazing surface 19 mm (3/4 inch) in height. Glazing rebate surfaces must be sloped to shed water.
5. Provide adequate means to weep incidental water and condensation away from sealed edges of insulated glass units and out of wall system. Weeping of lock-strip gaskets should be in accordance with recommendation of glass manufacturer.

K. Metal Copings:

1. Refer to Section 07 60 00, FLASHING AND SHEET METAL for requirements of metal copings when they are not a part of glazed curtain wall system work.
2. Coordinate curtain wall installation with metal coping detail on contract drawings. Provide watertight seal to meet criteria set forth in this section regarding air and water penetration.

3.4 CLEANING

- A. Install curtain wall frame and associated metal to avoid soiling or smudging finish.
- B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
- E. Replace cracked, broken, and defective glass with new glass at no additional cost to Government. Just prior to final acceptance of curtain wall system clean glass surfaces on both sides, remove labels, paint spots, compounds, and other defacements, and clean metal fixed panels. Remove and replace components that cannot be cleaned successfully.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage an AAMA accredited commercial qualified independent testing and inspecting agency to perform field quality-control tests specified, and to prepare test reports: Submit

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information regarding testing laboratory's facilities and qualifications of technical personnel to CO for approval.

- B. Conduct field check test for water leakage on designated wall areas after erection to comply with MCWM-1. Conduct test on two wall areas, two bays wide by two stories high where directed. Conduct test and take necessary remedial action as directed by CO.
- C. Test Specimen:
 - 1. Test specimen shall include curtain wall assembly and construction. Test chamber shall be affixed to exterior side of test specimen and test shall be conducted using positive static air pressure.
 - 2. Test specimens shall be selected by CO after curtain wall system has been installed in accordance with contract drawings and specification.
- D. Sealant Adhesion Tests: Test installed sealant, in presence of sealant manufacturer's field representative, in a minimum of two areas and as follows:
 - 1. Test structural silicone sealant according to field adhesion test method described in AAMA CW 13, "Structural Sealant Glazing Systems (A Design Guide)." 2. Test weatherseal sealant as recommended in writing by sealant manufacturer.
- E. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783.
 - 1. Field air leakage testing is not required for continuous curtain wall systems.
 - 2. Static-Air-Pressure Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
 - 3. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
- F. Water Penetration: Test glazed aluminum curtain wall system for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105.
 - 1. Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 479 Pa (10 psf). No uncontrolled water shall be present.
- G. Retesting:
 - 1. Should system fail field test, system may be modified or repaired, and retested.
 - 2. Should system fail second field test, system may be additionally modified or repaired, and retested.
 - 3. All modifications and repairs made to tested areas shall be recorded, and same modifications and repairs made to all system and adjacent construction on project.

4. Should second test fail, CO may require testing of additional areas of the curtain wall.

H. Rejection:

1. Failure of any of specimens to meet test requirements of third test shall be cause for rejection of wall system and adjacent construction on project.

3.6 PROTECTION

- A. After installation, protect windows, and other exposed surfaces from disfiguration, contamination, contact with harmful materials, and from other construction hazards that will interfere with their operation, or damage their appearance or finish. Protection methods shall be in accordance with recommendations of product manufacturers or of respective trade association. Remove paper or tape factory applied protection immediately after installation. Clean surfaces of mortar, plaster, paint, smears of sealants, and other foreign matter to present neat appearance and prevent fouling of operation. In addition, wash with a stiff fiber brush, soap and water, and thoroughly rinse. Where surfaces become stained or discolored, clean or restore finish in accordance with recommendations of product manufacturer or respective trade association.

- - - END - - -

SECTION 10 73 16
CANOPIES

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK

- A. Work in this section includes furnishing and installation of a roll-formed aluminum overhead hanger rod style canopy. **Canopy shall be omitted and is not required if BID ITEM 10 (DEDUCT) is accepted.**
- B. Related Items and Considerations
 - 1. Flashing of various designs may be required. Generic flashing supplied by canopy manufacture. Specialty flashing to be supplied by installer.
 - 2. Determine wall construction, make-up and thickness.
 - 3. Ensure adequate wall condition to carry canopy loads where required.
 - 4. Consider water drainage away from canopy where necessary.
 - 5. Any necessary removal or relocation of existing structures, obstructions or materials.
 - 6. Substrate for canopy attachment: Section 03 41 00, PRECAST STRUCTURAL CONCRETE.

1.2 QUALITY ASSURANCE

- A. Products meeting these specifications established standard of quality required.

1.3 FIELD MEASUREMENT

- A. Confirm dimensions prior to preparation of shop drawings when possible.
- B. Supply manufacturer s standard literature and specifications for canopies.
- C. Submit shop drawings showing structural component locations/positions, material dimensions and details of construction and assembly.

1.4 PERFORMANCE REQUIREMENTS

- A. Canopy must conform to local building codes.
- B. Professional Engineer's stamped calculations are not required.

1.5 DELIVERY, STORAGE, HANDLING

- A. Deliver and store all canopy components in protected areas.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Decking shall consist of an interlocking roll-form 2 1/2 W style pan (.032" aluminum).
- B. Intermediate framing members shall be extruded aluminum, alloy 6063-T6.
- C. Hanger rods and attachment hardware shall be powder coated.

CANOPIES

- D. Fascia shall be standard 8" extruded J style or of similar profile and construction.

2.2 FINISHES

- A. Finish type shall be Class II Clear Anodized.

2.3 FABRICATION

- A. All connections shall be mechanically assembled utilizing 3/16 fasteners with a minimum shear stress of 350 lb. Pre-welded or factory-welded connections are not acceptable.
- B. Decking shall be designed with interlocking roll-formed aluminum members.
- C. Concealed drainage. Water shall drain from covered surfaces into intermediate trough and be directed to Front Scupper.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Confirm that surrounding area is ready for the canopy installation.
- B. Installer shall confirm dimensions and elevations as indicated on shop drawings and product literature.
 - 1. Canopy will be attached to pre-installed embed plates and embed anchor bolts that are set in precast panels when fabricated. Canopy supplier/installer shall coordinate with GC and precast concrete fabricator for proper embed placement.**
- C. Erection shall be performed by an approved installer and scheduled after all concrete and roofing in the area is completed.

3.2 INSTALLATION

- A. Installation shall be in strict accordance with manufacturer's shop drawings. Particular attention should be given to protecting the finish during handling and erection.

3.3 CLEANUP

- A. After installation, entire system shall be left in a clean condition.

- - - E N D - - -

SECTION 14 21 00
ELECTRIC TRACTION ELEVATORS

PART 1 GENERAL

1.1 DESCRIPTION

- A. This section specifies the engineering, furnishing and installation of complete and ready for operation electric traction machine room-less elevator systems described herein and as indicated on the contract drawings. **Note: Elevator cabs P-19 and P-20 are provided and installed per BID ITEM 1 (BASE BID), but only Elevator cab P-19 is provided and installed if BID ITEM 4 (DEDUCT) is accepted (reference 01 00 00, GENERAL REQUIREMENTS). Elevator shaft provided and installed in BID ITEM 1 (BASE BID) shall be sized to accommodate both elevators.**
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Passenger Elevators No. P-19 and P-20 shall be overhead gearless traction type; with Variable Voltage Variable Frequency (VVVF) microprocessor based control system with regenerative drive duplex selective collective automatic and power operated single-speed center opening car and hoistway doors. Elevators shall have Class "A" loading. **Please note that a fully glazed back elevator cab panel, provided and installed by elevator manufacturer/supplier, will be required in lieu of conventional back elevator panel construction.**

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- C. SECTION 09 65 16, RESILIENT SHEET FLOORING: Finish material for floor of elevator cabs.D.Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low Voltage power and lighting wiring.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

ELECTRIC TRACTION ELEVATORS

- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- G. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- H. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- I. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge suppressors installed in panelboards.
- J. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.
- K. VA Barrier Free Design Handbook (H-18-13)

1.3 QUALIFICATIONS

- A. Approval by the CO is required for products and services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of certificates stating the following:
 - 1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
 - 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
 - 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status.
Certificates shall be submitted for all workers employed in this capacity.
 - 4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within two hours of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.

ELECTRIC TRACTION ELEVATORS

- C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and do not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- D. All electric traction elevators shall be the product of the same manufacturer.
- E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
- F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. Certificates shall be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COR of safety department. Request permit one day in advance.
- G. Electrical work shall be performed by Licensed Electricians as requirements by NEC. Certificates shall be submitted for all workers employed in this capacity.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
 - J-C-30B.....Cable and Wire, Electrical (Power, Fixed Installation)
 - W-C-596F.....Connector, Plug, Electrical; Connector, Receptacle, Electrical
 - W-F-406E.....Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
 - HH-I-558C.....Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)

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- W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick- Wall
and Thin-wall (EMT) Type)
- RR-W-410.....Wire Rope and Strand
- TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
- QQ-S-766Steel, Stainless and Heat Resisting, Alloys,
Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
- A17.1-07.....Safety Code for Elevators and Escalators
- A17.2-07.....Inspectors Manual for Electric Elevators and Escalators
- E. National Fire Protection Association:
- NFPA 13-10.....Standard for the Installation of Sprinkler Systems
- NFPA 70-11.....National Electrical Code (NEC)
- NFPA 72-10.....National Fire Alarm and Signaling Code
- NFPA 101-09.....Life Safety Code
- NFPA 252-08.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):
- A1008/A1008M-10.....Steel, Sheet, Cold Rolled, Carbon, Structural,
High-Strength Low-Alloy and High Strength Low-
Alloy with Improved Formability
- E1042-02 (R2008).....Acoustically Absorptive Materials Applied by
Trowel or Spray
- G. Society of Automotive Engineers, Inc. (SAE)
- J517-10.....Hydraulic Hose, Standard
- H. Gauges:
- For Sheet and Plate: U.S. Standard (USS)
- For Wire: American Wire Gauge (AWG)
- I. American Welding Society (AWS):
- D1.1-10.....Structured Welding Code Steel
- J. National Electrical Manufacturers Association (NEMA):
- LD-3-05.....High-Pressure Decorative Laminates
- K. Underwriter's Laboratories (UL):
- 486A-03.....Safety Wire Connectors for Copper Conductors
- 797-07.....Safety Electrical Metallic Tubing
- L. Institute of Electrical and Electronic Engineers (IEEE)
- M. Regulatory Standards:
- Uniform Federal Accessibility Standards

ELECTRIC TRACTION ELEVATORS

Americans with Disabilities Act

1.5 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the CO.
- C. Shop Drawings:
 - 1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
 - a. Hoisting machines, controllers, power conversion devices, governors, and all other components located in machine room.
 - b. Car, counterweight, sheaves, supporting beams, guide rails, brackets, buffers, size of car platform, car frame members, and other components located in hoistway.
 - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with ASME A17.1 Section 2.23 and Section 8.4.8 for Seismic Risk Zone 2 or greater.
 - d. Reactions at points of supports and buffer impact loads.
 - e. Weights of principal parts.
 - f. Top and bottom clearances and over travel of car and counterweight.
 - g. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.
 - 2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.
 - a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
 - b. Sill details including sill support.
- D. Samples:

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1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
 2. One each of baked enamel, 75 mm x 125 mm (3 in. x 5 in.).
 3. One each of color vinyl floor tile.
 4. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
 5. One each car and hoistway Braille plate sample.
 6. One each car and hall button sample.
 7. One each car and hall lantern/position indicator sample.
 8. One each wall and ceiling material finish sample.
 9. One each car lighting sample.
 10. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in Section 00 72 00, GENERAL CONDITIONS.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
1. Hoisting Machine.
 2. Hoisting Machine Motor, HP and RPM ratings, Voltage, Starting and Full Load Ampere, and Number of Phases.
 3. Controller
 4. Starters and Overload Current Protection Devices.
 5. Car Safety Device; maximum and minimum rated loads and rated speeds.
 6. Governor
 7. Electric Door Operator; HP and RPM ratings, Voltage and Ampere rating of motor.
 8. Hoistway Door Interlocks.
 9. Car and Counterweight Buffers; maximum and minimum rated loads, maximum rated striking speed and stroke.
 10. Hoist and Compensation Ropes; ultimate breaking strength, allowable working load, and actual working load.
 11. Cab Ventilation Unit; HP rating and CFM rating.
- F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
- G. Complete dimensioned detail of vibration isolating foundations for traction hoisting machines.

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- H. Dimensioned drawings showing details of:
 - 1. All signal and operating fixtures.
 - 2. Car and counterweight roller guides.
 - 3. Hoistway door tracks, hangers, and sills.
 - 4. Door operator, infrared curtain units.
- I. Drawings showing details of controllers and supervisory panels.
- J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

1.6 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, control room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator control room as directed by the COR.
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the COR within thirty (30) days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
 - 1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
 - 2. System logic description.
 - 3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
 - 4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

1.7 ADDITIONAL EQUIPMENT

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment

by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the COR.

1.8 TOOL CABINET

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

1.9 PERFORMANCE STANDARDS

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
 - 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than three (3) percent.
 - 2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.
 - 3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- C. Elevator control system shall be capable of starting the car without noticeable "roll-back" of hoisting machine sheave, regardless of load condition in car, location of car, or direction of travel.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in control room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

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1.10 WARRANTY

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the COR, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Federal Specification QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

2.2 MANUFACTURED PRODUCTS

- A. Materials, devices, and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.

- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
1. Individual components of assembled units shall be products of the same manufacturers.
 2. Parts which are alike shall be the product of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, starting and full load amperes, and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.
- E. The elevator equipment, including controllers, door operators, and supervisory system shall be the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the COR, the Contractor shall submit drawings in triplicate for approval to the COR, CO, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

2.3 CAPACITY, SIZE, SPEED, AND TRAVEL

- A. Each and every elevator shall have the capacity to lift and lower the live load, including the weight of the car and cables, at the speed specified in the following schedule:

ELEVATOR SCHEDULE	
Elevator Number	P-19, P-20 (two cabs)

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ELEVATOR SCHEDULE	
Rated Load - kg (lb)	1,360 (3,000)
Contract Speed - m/s(fpm)	1.78 (350)
Total Travel - m(f)	14.22 (46.667)
Number of Stops	5
Number of Openings (per elevator)	1
Entrance Type and Size	Center-Opening, 3'-6"w x 7'-0"h

2.4 POWER SUPPLY

- A. For power supply in control room, see Electrical specifications, and Electrical drawings.
- B. It shall be the Electrical contractor's responsibility to supply the labor and materials for the installation of the following:
 - 1. Feeders from the power source indicated on the drawings to each elevator controller.
 - 2. Shunt Trip Circuit Breaker for each controller shall be located inside control room at the strike side of the control room door and lockable in the "Off" position.
 - 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be installed in the hoistway and to the controller and between similar apparatus in the elevator control room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections

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between risers and limit switches, interlocks, and for other applications permitted by NEC.

- B. All conduits terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motor or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

2.6 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all conduit and wiring between control room, hoistway and fixtures.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductor is not given, voltage and amperes shall not exceed limits set by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with

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NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.

- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

2.7 TRAVELING CABLES

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.
- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to

prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

2.8 CONTROLLER AND SUPERVISORY PANEL

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a means to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to ensure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.

2.9 MICROPROCESSOR CONTROL SYSTEM

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape to control the hoisting machine and signal functions in accordance with these specifications. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
 - 1. All controllers shall be non-proprietary.
 - 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
 - 3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to

the VA Medical Center's designated Elevator Maintenance Service Provider.

4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in metal cabinets with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.
- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
- D. Modules shall be the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with voltage and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.
- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.

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- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.

2.10 VVVF AC MOTOR CONTROL WITH REGENERATIVE DRIVE

- A. Variable Voltage Variable Frequency Motor Control:
 - 1. Elevator control shall be affected by means of a compact solid state motor control unit for each and every elevator with electrical characteristics to suit the power supply. The system shall consist of the necessary three phase, full-wave bridge rectifiers and be equipped with regenerative drive.
 - 2. Solid state motor control unit shall operate with high efficiency and low power consumption, have the capacity to handle peak currents typical of elevator service and contain a balanced, coordinated fault protection system which shall accomplish the following:
 - a. Protect the complete power circuit and specifically the power semi-conductors from failure under short circuit (bolted fault) conditions.
 - b. Protect against limited faults arising from partial grounds, partial shorts in the motor armature or in the power unit itself.
 - c. Protect the drive motor against sustained overloads. A solid state overload circuit shall be used.
 - d. Protect motor and power unit against instantaneous peak overload.
 - e. Provide semi-conductor transient protection.

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- f. Provide phase sequence protection to ensure incoming line is phased properly.
- g. Removable printed circuit boards shall be provided for the VVVF control. Design tabs so boards cannot be reversed.

2.11 AUXILIARY POWER OPERATION

- A. The control system for Elevators P-19 and P-20 shall provide for the operation of both cars on auxiliary power upon failure of the normal power supply.
- B. Auxiliary power supply, its starting means, transfer switch for transfer of elevator supply from normal to auxiliary power, two pair of conductors in a conduit from an auxiliary contact on the transfer switch (open or close contacts as required by Controller Manufacturer) to terminals in the group elevator controller and other related work shall be provided by the Electrical Contractor.
- C. Auxiliary equipment on elevator controllers, wiring between associated elevator controllers and wiring between elevator controllers and remote selector panel as required to permit the elevators to operate as detailed, shall be provided by the Elevator Contractor.
- D. Upon loss of normal power supply there shall be a delay before transferring to auxiliary power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing device.
- E. Prior to the return of normal power an adjustable timed circuit shall be activated that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from auxiliary power to normal building power shall take place after all cars are stopped at a floor with their doors open.
- F. Car lighting circuits shall be connected to the auxiliary power panel.

2.12A SINGLE CAR SELECTIVE COLLECTIVE AUTOMATIC OPERATION

- A. **Provide Single Car Selective Collective Automatic Operation, for passenger elevator P-19 only if BID ITEM 4 (DEDUCT) is accepted.** Reference 2.12B, DUPLEX SELECTIVE COLLECTIVE AUTOMATIC OPERATION for elevator P-19 per base bid.
- B. Operate car without attendant from push buttons inside the car and located at each floor adjacent to the elevator entrance. When car is available, automatically start car and dispatch it to the floor corresponding to registered car or hall call. Once car starts it shall

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respond to registered calls in the direction of travel in the order floors are reached. Do not reverse car directions until all car calls have been answered or until all hall calls ahead of car and corresponding to direction of car travel have been answered. Slow car and stop automatically at floors corresponding to registered calls, in the order in which they are approached in either direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer. Illuminate appropriate push button to indicate call registration. Extinguish light when call is answered.

- C. When all calls in the system have been satisfied, the elevator shall shut down at the last landing served with the car and hoistway doors closed. Registration of a call at the landing where the car is parked shall automatically open the car and hoistway doors. Provide a predetermined time delay to permit passengers entering the parked car to register the call of their choice and establish direction of travel before the system can respond to landing calls registered to the same time above or below the parked car.
- D. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevator. Provide an illuminated signal in the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- E. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to the lights and outlets on top and bottom of car shall not be interrupted.

2.12B DUPLEX SELECTIVE COLLECTIVE AUTOMATIC OPERATION

- A. Provide duplex selective collective automatic operation, for passenger elevators P-19 and P-20 per base bid. **Reference 2.12A, SINGLE CAR SELECTIVE COLLECTIVE AUTOMATIC OPERATION, for elevator P-19 only if BID ITEM 4 (DEDUCT) is accepted.**
- B. Operate elevators from push buttons inside the cars and located at each and every floor between elevators. When cars are available, park one car at main floor (home car) and the other car at last call (free car). Respond to car calls and hall calls above main floor using the "free" car. Once a car has started, respond to registered calls in the

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direction of travel and in the order the floors are reached. Do not reverse the car direction until all car calls have been answered, or until all hall calls ahead of the car and corresponding to the direction of car travel have been answered.

Slow and stop elevators automatically at floors corresponding to registered calls in the order in which they are approached in each direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer.

When the "free" car is clearing calls, the "home" car shall respond to the following:

1. Calls registered on "home" car push buttons.
 2. Up hall calls registered below "free" car.
 3. Up or down calls registered above "free" car while "free" car is traveling down.
 4. Hall calls when "free" car is delayed in its normal operation for a predetermined period.
- C. When both cars are clearing calls, stop only one car in response to any registered hall call. Return the first car to clear its calls to the main floor. Should last service required bring both cars to main floor, the first arriving car becomes the "free" car. Illuminate floor push button to indicate call registration. Extinguish light when call is answered.
- D. If a landing button is operated while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are reopened by means of "DOOR OPEN" button or infrared curtain unit.
- E. When an elevator is delayed for a predetermined time interval or shuts down after it receives a start signal, the system shall automatically permit the remaining car in the group to respond to hall calls and to be dispatched in normal manner. When cause of delay is corrected, car shall automatically resume normal operation unless it has been manually removed from the system.
- F. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevators. Provide illuminated signal in each the controller to

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indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.

- G. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.

2.13 LOAD WEIGHING

- A. Provide means for weighing car load for each and every elevator. When load in a car reaches an adjustable predetermined level of the rated capacity, that car shall bypass registered landing calls until the load in the car drops below the predetermined level. Calls bypassed in this manner shall remain registered for the next car. The initial adjustment of the load weighting bypass setting shall be 60 to 100 percent.

2.14 ANTI-NUISANCE FEATURE

- A. If weight in the car is not commensurate with the number of registered car calls, cancel car calls. Systems that employ either load weighing or door protective device for activation of this feature are acceptable.

2.15 FIREFIGHTERS' SERVICE

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.
- B. Smoke Detectors:
1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
 - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
 - b. Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
 - c. Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
 - d. Control room smoke detectors shall activate fire recall for each and every elevator with equipment located in that control room.
 - e. Hoistway ventilation, provided by others, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed

from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

2.16 ELEVATOR MACHINE BEAMS

A. Overhead beams shall meet the requirements of ASME A17.1 Section 2.9 to support machines and machinery in place to prevent any part from becoming loose or displaced under the conditions imposed in service. Machine beams shall be designed as follows:

1. The load resting on the beams and supports shall include the complete weight of the machine, sheaves, controller, governor, and any other equipment.
2. Two times the sum of the tensions in all wire ropes supported by the beams with rated load in the car.

2.17 GEARLESS TRACTION MACHINE

A. Gearless Traction Hoist Machine:

1. Gearless traction machine with an AC motor, brake, drive sheave, and deflector sheave mounted in proper alignment on an isolated bedplate.
2. Provide hoist machine mounted direct drive, digital, closed-loop velocity encoder.
3. Armature must be electrically balanced and together with motor coupling and brake, mechanically balanced.
4. The structural design of the motor shall ensure perfect alignment of bearings. The rotating elements shall be dynamically balanced to minimize vibration.
5. Hoist machine shaft shall be supported by two bearings mounted on a bedplate or integral with machine frame. Shaft shall be of forged steel or close grain electric furnace cast steel.
6. Drive sheaves shall be free from cracks, sand holes, and other imperfections that would tend to injure the hoist ropes. Sheave shall be turned smooth and true with rope grooves of proper design to ensure maximum traction and maximum life of the hoist ropes. Traction sheave shall be mechanically coupled to the hoist motor shaft centered in a positive manner.
7. Hoisting machine brake shall be drum or disc type and shall have the capacity to hold the elevator with 125 percent of rated load. Arrange brake circuits so that no current shall be applied to the brake coil prior to the establishment of the hoistway door interlock

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circuit, except during leveling, re-leveling, and hoistway access operation.

2.18 SHEAVES

- A. Provide deflector sheaves with a metal basket type guard mounted below the sheave and a guard to prevent ropes from jumping out of grooves. Securely fasten guard to sheave beams.
- B. Two-to-one idler sheaves on car and counterweight, if used, shall be provided with metal guards that shall prevent foreign objects from falling between ropes and sheave grooves and accidental contact or injury to workers on top of the car. Fabricate sheave guards from not less than 10-gauge thick steel and install with minimum clearance between guard and cables to prevent ropes from jumping out of grooves.

2.19 HOIST ROPES

- A. Provide elevator with the required number and size of ropes to ensure adequate traction for the range of loads with a factor of safety not less than that required by ASME A17.1 Section 2.20. Hoisting ropes shall be preformed 8 x 19 or 8 x 25 traction steel, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.50 inch. For machines located overhead, 6 x 19 preformed traction steel hoisting ropes may be used in lieu of 8 x 19 that meet the requirements of the sheave manufacturer, at the elevator contractor's option.
- B. Securely attach a corrosion resistant metal data tag to one hoisting rope fastening on top of the elevator.
- C. Provide wedge type shackles.

2.20 HOIST ROPE COMPENSATION

- A. Provide compensation when required by controller manufacturer for elevators with travel of 15.15 m (50ft) or more. Compensation shall consist of a necessary number and size of encapsulated chains or whisper flex attached to the underside of car and counterweight frames. Hoist rope compensation shall meet the requirements of ASME A17.1 Rule 2.21.4.
 - 1. Provide pit guide to minimize chain sway.
 - 2. Provide take-up to compensate for hoist rope stretch.
 - 3. Pad areas where compensation may strike car or hoistway items.

2.21 GOVERNOR ROPE

- A. Governor Rope shall be 6 x 19 or 8 x 19 wire rope, preformed traction steel, uncoated, fiber core, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.375 inch having a minimum safety factor of 5. Tiller rope construction is not acceptable.
- B. Under normal operation rope shall run free and clear of governor jaws, rope guards, and other stationary parts.
- C. Securely attach governor rope tag to governor rope releasing carrier. Data tag shall be corrosion-resisting metal and bear data as required by ASME A17.1 Section 2.18.

2.22 SPEED GOVERNOR

- A. Provide Centrifugal type car driven governor, in accordance with ASME A17.1 Section 2.18, to operate the car safety device. Governor shall be complete with weighted pit tension sheave, governor release carrier and mounting base with protected cable sleeves.
- B. Furnish overspeed switch and speed reducing switches when required.
- C. The governor rope clamping device shall be designed so that no appreciable damage to or deformation of the governor rope shall result from the stopping action of the device in operating the safety.
- D. Provide anti-friction metal bearings for the governor and pit tension sheaves. Bearing shall be either self-oiling or Zerk fitting type connections. Ball or roller bearings may be used in lieu of sleeve type.
- E. Provide metal guard over top of governor rope and sheaves.
- F. Governor, with the exception of finished surfaces, screw threads, etc., shall be factory painted and shall operate freely. Field painting of governor parts shall be permitted in accordance with ASME A17.1 Rule 2.18.3.1.
- G. Where the elevator travel does not exceed 100 feet, the weight tension sheave may be mounted on a pivoted steel arm in lieu of operating in steel guides.

2.23 ASCENDING CAR OVERSPEED PROTECTION

- A. Provide a device to prevent ascending over speed and unintended motion away from the landing when the doors are not locked in accordance with ASME A17.1 Section 2.19.

2.24 CAR AND COUNTERWEIGHT BUFFERS

- A. Provide a minimum of two buffers for each car and one for each counterweight that meet the requirements of ASME A17.1 Section 2.22. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on car and counterweight. Each installed buffer shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.
- B. Design and install buffers to provide minimum car runby required by ASME A17.1 Rule 2.4.2.
- C. Furnish pipe stanchions and struts as required to properly support the buffer.

2.25 COUNTERWEIGHTS

- A. Elevator shall be counterweighted with the weight of the car plus 40-50 percent of the rated capacity load as required by the controller manufacturer.
- B. Furnish two (2) tie rods with cotter pins and double nuts at top and bottom. Install counterweight retainer plates or other approved means on tie rods to prevent counterweight sub-weights from jumping and/or rattling. Both ends of tie-rods shall be visible and accessible.
- C. Provide counterweight guards in the pit in accordance with ASME A17.1 Section 2.3.

2.26 CAR AND COUNTERWEIGHT ROLLER/SLIDE GUIDES

- A. Provide car and counterweight with adjustable roller guides.
- B. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. Secure the roller guides at top and bottom on each side of car frame and counterweight frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers, and if required, beveled washers.
- C. Provide sheet metal guards to protect wheels on top of car and counterweight.
- D. Minimum diameter of car rollers shall be 150 mm (6 in.) unless the six wheel roller type is used. The entire elevator car shall be properly

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balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.

- E. Properly balance counterweight frame to equalize pressure on all guide rollers. The Contractor shall have the option of furnishing, for counterweight only, mechanically adjusted roller guide in lieu of spring loaded roller guides as specified.
- F. Equip all cars and counterweight with an auxiliary guiding device for each guide shoe which shall prevent the car or counterweight from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car and counterweight frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

2.27 GUIDE RAILS, SUPPORTS AND FASTENINGS

- A. Guide rails shall conform to ASME A17.1 Section 2.23.
- B. Guide rails for car shall be planed steel T-sections in weight/foot as recommended by elevator manufacturer. Guide rails for counterweight shall be planed steel T-sections in weight/foot as recommended by elevator manufacturer.
- C. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- D. Provide necessary car and counterweight rail brackets and counterweight spreader brackets of sufficient size and design to secure substantial rigidity to prevent spreading or distortion of rails under any condition.
 - 1. Slotted or oversized holes shall be fitted with flat washers and shall conform to ASME A17.1 Rule 2.23.10.3.
 - 2. Where fastenings are over 4.2 m (14 ft) apart, rails shall be reinforced with 228 mm (9 in.) channel or approved equal backing to secure the rigidity required.

- E. Rail joints and fishplates shall be in accordance with ASME A17.1 Rule 2.23.7. Rail joints shall not interfere with clamps and brackets. Design rail alignment shims to remain in place if fastenings become loose.
- F. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (1/8 in.) from plumb in all directions. Provide a minimum of 19 mm (3/4 in.) clearance between bottom of rails and top of pit channels.
- G. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.
- H. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.
- I. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.
- J. After completion of car safety testing during final inspection, all marks left on rails by application of car safety shall be filed smooth.

2.28 NORMAL AND FINAL TERMINAL STOPPING DEVICES

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
 - 1. Switches shall function with any load up to and including 125 percent of rated elevator capacity at any speed obtained in normal operation.
 - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
 - 1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
 - 2. Switches shall be independent of other stopping devices.

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3. Switches, when opened, shall remove power from hoist motor, apply hoist machine brake, and prevent operation of car in either direction.

- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

2.29 CROSSHEAD DATA PLATE AND CODE DATA PLATE

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead. Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

2.30 WORKMAN'S LIGHTS AND OUTLETS

- A. Provide duplex GFCI protected type receptacles and lamps with guards on top of each elevator car and beneath the platform. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type, rated for 15 amperes and 125 volts.

2.31 TOP-OF-THE CAR OPERATING DEVICE

- A. Provide a cartop operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

2.32 CAR LEVELING DEVICE

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and

maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.

- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

2.33 EMERGENCY STOP SWITCHES

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

2.34 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
 - 1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.

2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
7. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
8. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
9. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.

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10. Emergency Help push button shall activate two way communications between elevator cabs and the Medical Center's telephone operators as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
 11. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- E. The service operation panel, in the lower section shall contain the following items:
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
 2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
 3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
 4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
 5. Two position emergency stop switch (located within service panel), when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

2.35 CAR POSITION INDICATOR

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

2.36 AUDIO VOICE SYSTEM

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and

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special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice system shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.

1. Fire Service Message
2. "Please do not block doors"
3. Provide special messages as directed by CORCOR.

2.37 CORRIDOR OPERATING DEVICE FACEPLATES

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.
- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

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2.38 CORRIDOR OPERATING DEVICES FOR PASSENGER ELEVATORS

- A. Provide oneriser of landing call buttons located as recommended by elevator manufacturer.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

2.39 DIGITAL CORRIDOR LANTERN/POSITION INDICATOR

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.

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- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.
- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alpha-numeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

2.40 HOISTWAY ACCESS SWITCHES

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with center opening doors, mount the access key switch 1830 mm (6 ft) above the corridor floor next to the hoistway entrance jamb. Exposed portion of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose at the VA Medical Center. Arrange the hoistway switch to initiate and maintain movement of the car. When the elevator is operated in the down direction from the top terminal landing, limit the zone of travel to a distance not greater than the top of the car crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators and locked door release system (key access) for freight elevators.

2.41 HOISTWAY ENTRANCES: PASSENGER ELEVATORS

- A. Provide entrances of metal construction using cold rolled steel. Door frames shall be constructed of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts, unit frames,

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door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.

- B. Provide one piece extruded aluminum sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less than 19 mm (3/4 in.), set true, straight, and level, with hoistway edges plumb over each other, and top surfaces flush with finished floor. Grout sills full length after installation.
- C. Construct hanger supports of not less than 4.5 mm (3/16 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles (if required) shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel, for entrances. Jambs and head soffits shall be bolted or welded construction, and provided with three anchors each side. Side jambs shall be curved type. Radius of curvature shall be 89 mm (3 1/2 in.). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 in.). Rigidly fasten jambs and head soffits to building structure. Provide jambs with protective covering. After installation, protect jambs and head soffits with wood framing to prevent damage to finish during construction. Solidly grout jambs.
- F. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall.
- G. Provide hoistway entrance with flush center opening hoistway doors for Elevators P-19 and P-20. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing edges of the door panel. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and

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a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COR. Fasten sight guard of 14-gauge stainless steel, extending full height of panel, to leading edge of each panel of center opening doors.

- H. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on a malleable iron or steel bracket. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- I. Do not use hangers that are constructed integrally with the door panels.
- J. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- K. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

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2.42 ELECTRIC INTERLOCKS

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.
- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2 or equivalent.
 - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.
- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

2.43 CAR FRAME: PASSENGER ELEVATORS

- A. Car frame shall conform to the requirements of ASME A17.1 Section 2.15, constructed of steel plates and structural shapes securely riveted, bolted, or welded together. Iron casting shall not be permitted. The entire assembly shall be rugged construction, and amply braced to withstand unequal loading of platform. Car frame members shall be constructed to relieve the car enclosure of all strains. Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.

2.44 CAR PLATFORM: PASSENGER ELEVATORS

- A. Construct the car platform to comply with all the requirements of ASME A17.1 Section 2.15.5. The platform shall be designed to withstand the forces developed under the loading conditions specified. Provide car entrances with extruded aluminum sill or better with machined or extruded guide grooves. Cover underside and all exposed edges of wood filled platform with sheet metal of not less than 27-gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible composition flooring not less than 3 mm (1/8 in.) thick (by others - as specified in 09 65 16,

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RESILIENT SHEET FLOORING). Adhesive material shall be type recommended by manufacturer of flooring. Lay flooring flush with threshold plate and base.

- B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).
- C. Isolate the platform from the car frame by approved rubber pads or other equally effective means.
- D. Provide adjustable diagonal brace rods to hold platform firmly within car suspension frame.
- E. Provide a bonding wire between frame and platform.

2.45 CAR ENCLOSURE: PASSENGER ELEVATORS

- A. Car enclosure shall have a dome height inside the cab of 2440 mm (8 ft).
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 in.) running through an angle at the base of panels to underside of platform. Provide 6 mm (1/4 in.) bolts with nuts and lock washers.
- C. Car enclosure base shall be of 14-gauge stainless steel, 152 mm (6 in.) high. Provide straight type base at front return sides. Vertical face of base at sides and rear shall be flush with or recessed behind the wainscot directly above the base. There shall be no exposed fastenings in base. Provide natural ventilation openings divided equally between the bottom and top of the car enclosure that shall provide a minimum 3.5 percent of the inside car floor area.
- D. Construct canopy of not less than 12-gauge steel.
- E. Car top railings that meet the requirement of ASME A17.1 Rules 2.14.1.7 and 2.10.2.
- F. Front return wall panel, entrance columns, rear corner columns, entrance head-jamb and transom shall be 14-gauge stainless steel full height of car. **Rear wall shall be fully glazed with clear glazing materials, provided and installed by elevator manufacturer/supplier, and meeting industry requirements for operation and safety.** Side walls

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from top of base to top of panel shall be constructed of 14-gauge cold rolled steel. Side walls up to 1220 mm (48 in.) above finished floor shall be covered with stainless steel. Side walls from 1220 (48 in.) to the ceiling shall be covered with stainless steel. Apply directly to the cab walls or to 13 mm (1/2 in.) plywood/particle board that meets requirements of ASTM E 84, UL 723, and CAN/ULC-S102.2, whichever is applicable. Submit a method of fastening plywood/particle board to steel walls. It shall be flush with the face of the bottom section of the stainless steel. Interior shall be flush panel construction with angles welded on exterior to ensure adequate rigidity. Coat exterior of panels with mastic sound insulation material approximately 2.5 mm (3/32 in.) thick followed by a prime coat of paint. Mastic material shall conform to ASTM E1042.

- G. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a code approved exit switch to prevent operation of the elevator when the emergency exit is open.
- H. Provide duplex, GFCI protected type receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- I. Lighting for passenger elevators:
 - 1. Provide aluminum hanging ceiling frame. Construct frame of 1/8 in. x 1 1/2 in. x 1 1/2 in. "T" and "L" sections, divide ceiling into six panels.
 - 2. Provide fluorescent or LED illuminated car light fixtures above the ceiling panels. See Specification 265100, Interior Lighting for fixture and ballast type. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.
- J. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in the service panel.
- K. Provide car enclosure with two sets of stainless steel handrails.

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1. 75 mm (3 in.) wide x 9 mm (3/8 in.) thick flatstock located with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
 2. Locate handrails 38 mm (1 1/2 in.) from cab wall. Install handrails on two side and rear walls. Curve ends of handrails to walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
- L. Provide car entrance with single speed center opening horizontal sliding car doors, of same type as hoistway doors for Elevators P-19 and P-20. Construct door panels to be flush hollow metal construction, not less than 32 mm (1 1/4 in.) thick, consisting of one continuous piece 16-gauge stainless steel on car side face wrapped around the leading and trailing edges. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related door hardware.

2.46 POWER DOOR OPERATORS: PASSENGER ELEVATORS

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of

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direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be torsion spring type.

- B. Hoistway doors shall be manually operable in an emergency without disconnecting the power door operating equipment unless the car is outside the unlocking zone.
 - 1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
 - 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**
 - 1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

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PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine work of other trades on which the work of this Section depends. Report defects to the COR in writing that may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.
- C. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- D. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor requires changes in size or location of trolley beams or their supports and trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the CO, and include additional cost in their bid. Where applicable, locate controller near and visible to its respective hoisting machinery. Work required prior to the completion of the elevator installation:
 - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
 - 2. Provide light and GFCI outlets in the elevator pit and control room.
 - 3. Furnish electric power for testing and adjusting elevator equipment.
 - 4. Furnish circuit breaker panel in control room for car and hoistway lights and receptacles.
 - 5. Supply power for cablighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
 - 6. Control room enclosed and protected from moisture, with self closing, self locking door.
- E. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

3.2 SPACE CONDITIONS

- A. Attention is called to overhead clearance, pit clearances, overall space in control room, and construction conditions at building site in

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connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the Contractor, subject to approval by CORCOR. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.

- B. Where concrete beams, floor slabs, or other building construction protrude more than 50 mm (2 in.) into hoistway, bevel all top surfaces of projections to an angle of at 75 degrees with the horizontal.

3.3 INSTALLATION

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.

3.4 ARRANGEMENT OF EQUIPMENT

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in control room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same control room.

3.5 WORKMANSHIP AND PROTECTION

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.

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- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original new condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Beams, slabs, or other building construction protruding more than four inches into the hoistway, all top surfaces shall be beveled at an angle of at least 75 degrees to the horizontal.
- F. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- G. Hoist cables that are exposed to accidental contact in the pit shall be completely enclosed with 16-gauge sheet metal or expanded metal or guards.
- H. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

3.6 CLEANING

- A. Clean control room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance; remove protective coverings from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

3.7 PAINTING AND FINISHING

- A. Hoist machine, motor, shall be factory painted with manufacturer's standard finish and color.
- B. Controller, sheave, car frame and platform, counterweight, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to

architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.

- D. Field painting of governors shall be in accordance with ASME A17.1 Rule 2.18.3.1.
- E. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- F. Elevator hoisting machine, controller, governor, main line shunt trip circuit breaker, safety plank, and cross head of car shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.
- G. Hoistway Entrances of Passenger Elevators:
 - 1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.
 - 2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.
- H. Elevator Cabs for Passenger Elevators:
 - 1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
 - 2. Interior steel surfaces shall be factory finished with one coat of baked on enamel or proxylin lacquer or as recommended by manufacturer.
 - 3. Give exterior faces of car doors one finish coat of paint of medium gray color.

3.8 PRE-TESTS AND TESTS

- A. Pre-test the elevators and related equipment in the presence of the COR or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by COR.

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1. Procedure outlined in the Inspectors Manual for Electric Elevators, ASME A17.2 shall apply.
 - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
 - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
- B. Inspect workmanship, equipment furnished, and installation for compliance with specification.
- C. Balance Tests: The percent of counterbalance shall be checked by placing test weights in car until the car and counterweight are equal in weight when located at the mid-point of travel. If the actual percent of counter balance does not conform to the specification, the amount of counterweight shall be adjusted until conformance is reached.
- D. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- E. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load, balanced load and no load in the elevator. Speed shall be determined by applying a certified tachometer to the car hoisting ropes or governor rope. The actual measured speed of the elevator with all loads in either direction shall be within three (3) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
- F. Temperature Rise Test: The temperature rise of the hoisting motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within five (5) degrees Centigrade of the ambient

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temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.

- G. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car, balanced load in car, and with contract load in car, in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- H. Brake Test: The action of the brake shall be prompt and a smooth stop shall result in the up and down directions of travel with no load and rated load in the elevator. Down stopping shall be tested with 125 percent of rated load in the elevator.
- I. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
- J. Safety Devices and Governor Tests: The safety devices and governor shall be tested as required by ASME A17.1 Section 8.10.
- K. Overload Devices: Test all overload current protection devices in the system at final inspection.
- L. Limit Stops:
1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
- M. Oil Buffer Tests: These tests shall be conducted with operating device and limit stops inoperative and with contract load in the elevator for the car buffer and with no load in the elevator for the counterweight buffer. Preliminary test shall be made at the lowest (leveling) speed.

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Final tests shall be conducted at contract speed. Buffers shall compress and return to the fully extended position without oil leakage.

- N. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.
- O. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- P. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- Q. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the COR.
- R. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- S. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the COR.

3.9 INSTRUCTION OF VA PERSONNEL

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour day. Instruction shall commence after completion of all work and at the time and place directed by the COR.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the COR in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and

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parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.

- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE

A. Reference BID ITEMS 12 and 13 in Section 01 00 00, GENERAL REQUIREMENTS.

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the COR. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanics and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.
- B. This contract will cover full maintenance including emergency call back service, inspections, and servicing the elevators listed in the schedule of elevators. The Elevator Contractor shall perform the following:
 - 1. Bi-weekly systematic examination of equipment.
 - 2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
 - 3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
 - 4. Equalizing tension, shorten or renew hoisting ropes where necessary to maintain the safety factor.
 - 5. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or

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- gates, signal system, car safety device, governors, tension and sheaves in pit shall be cleaned, lubricated and adjusted.
6. Guide rails, overhead sheaves and beams, counterweight frames, and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
 7. Maintain the performance standards set forth in this specification.
 8. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
 9. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the COR or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the COR or his authorized representative.
- F. The Elevator Contractor shall maintain a log book in the control room. The log shall list the date and time of all weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

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