
W.G. Hefner VA Medical Center, Salisbury, North Carolina

Correct High Voltage Deficiencies

Project No. 659-13-102

Issued For Construction

TABLE OF CONTENTS
Section 00 01 10

	DIVISION 00 - SPECIAL SECTIONS	DATE
00 01 15	List of Drawing Sheets	09-11
	DIVISION 01 - GENERAL REQUIREMENTS	
01 00 00	General Requirements	10-13 04-15
01 32 16.15	Project Schedules	04-13
01 33 23	Shop Drawings, Product Data, and Samples	03-12
01 35 26	Safety Requirements	10-14
01 42 19	Reference Standards	09-11
01 45 29	Testing Laboratory Services	07-13
01 57 19	Temporary Environmental Controls	01-11
01 74 19	Construction Waste Management	09-13
01 91 00	General Commissioning Requirements	06-13
	DIVISION 02 - EXISTING CONDITIONS	
02 21 00	Site Surveys (Removed)	05-13
02 41 00	Demolition	06-10
	DIVISION 03 - CONCRETE	
03 30 53	Cast-in-Place Concrete (Short Form)	10-12
	DIVISION 04 - MASONRY - NOT USED	
	DIVISION 05 - METALS — NOT USED	
05 50 00	Metal Fabrications	04-15
05 51 00	Metal Stairs	04-15
	DIVISION 06 - WOOD, PLASTICS AND COMPOSITES - NOT USED	
	DIVISION 07 - THERMAL AND MOISTURE PROTECTION	
07 92 00	Joint Sealants	12-11
	DIVISION 08 - OPENINGS - NOT USED	
	DIVISION 09 - FINISHES - NOT USED	
	DIVISION 10 - SPECIALTIES - NOT USED	
	DIVISION 11 - EQUIPMENT - NOT USED	
	DIVISION 12 - FURNISHINGS - NOT USED	
	DIVISION 13 - SPECIAL CONSTRUCTION - NOT USED	
	DIVISION 14 - CONVEYING EQUIPMENT - NOT USED	

CORRECT HIGH VOLTAGE DEFICIENCIES
PROJECT NO. 659-13-102

	DIVISION 21 - FIRE SUPPRESSION - NOT USED	
	DIVISION 22 - PLUMBING - NOT USED	
	DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC) - NOT USED	
	DIVISION 25 - INTEGRATED AUTOMATION - NOT USED	
	DIVISION 26 - ELECTRICAL	
26 05 11	Requirements for Electrical Installations	12-12
26 05 13	Medium-Voltage Cables	12-12
26 05 19	Low-Voltage Electrical Power Conductors and Cables	07-13
26 05 26	Grounding and Bonding for Electrical Systems	12-12
26 05 33	Raceway and Boxes for Electrical Systems	09-10
26 05 36	Cable Trays for Electrical Systems	
26 05 41	Underground Electrical Construction	12-12 04-15
26 05 73	Electrical System Studies	12-12
26 08 00	Commissioning of Electrical Systems	06-13
26 09 13	Electrical Power Monitoring and Control	04-15
26 11 16	Primary Unit Substations	12-12 04-15
26 12 19	Pad-Mounted, Liquid-Filled, Medium-Voltage Transformers	12-12 04-15
26 13 41	Pad-Mounted Distribution Switchgear	04-15
26 24 13	Distribution Switchboards	12-12
26 25 11	Busways	12-12 04-15
26 43 13	Surge Protective Devices	12-12
	DIVISION 27 - COMMUNICATIONS - NOT USED	
	DIVISION 28 - ELECTRONIC SAFETY AND SECURITY - NOT USED	
	DIVISION 31 - EARTHWORK	
31 20 11	Earthwork (Short Form)	10-12 04-15
31 23 19	Dewatering	10-12
31 23 23.33	Flowable Fill	10-12
	DIVISION 32 - EXTERIOR IMPROVEMENTS	
32 05 23	Cement and Concrete for Exterior Improvements	05-13
32 12 16	Asphalt Paving	10-09
32 17 23	Pavement Markings	04-10
	DIVISION 33 - UTILITIES - NOT USED	
	DIVISION 34 - TRANSPORTATION - NOT USED	
	DIVISION 48 - Electrical Power Generation - NOT USED	

SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of
the contract.

<u>Drawing No.</u>	<u>Title</u>
GENERAL	
GI-001	Project Cover Sheet
GI-002	General Notes, Statement of Work, and Bid Alternates
GI-003	Phasing Plan
GI-004	Overall Single Line Diagram
GI-004a	Overall Single Line Diagram - ALT #3
GI-004b	Overall Single Line Diagram - ALT #4, 5, 7
GI-005	Existing System Single Line Diagram
GI-006	Communication Network Diagram
SITE PLANNING	
C-001	Civil Key Plan
CS-101	Plan and Profile Main STA -0+25.00 To 14+50.00
CS-102	Plan and Profile Main STA 14+50.00 To 29+50.00
CS-103	Plan and Profile Main STA 29+50.00 To 44+50.00
CS-104	Plan and Profile Main STA 44+50.00 To 59+50.00
CS-105	Plan and Profile Line B Main STA 59+50 To 62+69.64
CS-106	Plan and Profile Line C, D
CS-107	Plan and Profile Line E, F
CS-108	Plan and Profile Line G, H
CS-109	Plan and Profile Line I, J
CS-110	Plan and Profile Line K, L, M
CS-111	Plan and Profile Line N, O, P
CS-112	Plan and Profile Line Q, R, S
CS-113	Plan and Profile Line T, U, V
CS-114	Plan and Profile Line W, X, Y
C-201	Erosion Control Details and Notes
C-202	Civil Details

STRUCTURAL

S-100 Roof Framing Plan, General Notes and Typical Sections

ELECTRICAL

E-001 General Notes, Legend, Abbreviations and Duct Bank Sections

E-002 Electrical Key Plan

E-003 Switchgear and Unit Substation Relay Diagrams

E-004 Sectionalizing Switch Relay Diagrams

ES-101 Site Plan 1

ES-102 Site Plan 2

ES-103 Site Plan 3

ES-104 Site Plan 4

E-401 Partial Plans 1

E-402 Partial Plans 2

E-403 Partial Plans 3

E-404 Partial Plans 4

E-405 Partial Plans 5

E-406 Partial Plans 6

E-407 Partial Plans 7

E-408 Partial Plans 8

E-409 Partial Plans 9

E-410 Partial Plans 10

E-411 Partial Plans 11

E-412 Partial Plans 12

E-501 Electrical Details 1

E-502 Electrical Details 2

E-503 Manhole Exploded Views 1

E-504 Manhole Exploded Views 2

E-505 Manhole Exploded Views 3

E-506 Manhole Exploded Views 4

E-507 Manhole Exploded Views 5

ED-012 Electrical Demolition Key Plan

ED-105 Demolition Site Plan 1

ED-106 Demolition Site Plan 2

ED-107 Demolition Site Plan 3

ED-108 Demolition Site Plan 4

SECTION 01 00 00
GENERAL REQUIREMENTS

TABLE OF CONTENTS

1.1 SAFETY REQUIREMENTS	1
1.2 GENERAL INTENTION	1
1.3 STATEMENT OF BID ITEMS	2
1.4 WORK TO BE PERFORMED UNDER A SEPARATE CONTRACT	4
1.5 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR	6
1.6 CONSTRUCTION SECURITY REQUIREMENTS	6
1.7 FIRE SAFETY	9
1.8 OPERATIONS AND STORAGE AREAS	11
1.9 ALTERATIONS	15
1.10 DISPOSAL AND RETENTION	16
1.11 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS	18
1.12 RESTORATION	19
1.13 PHYSICAL DATA	20
1.14 LAYOUT OF WORK	20
1.15 AS-BUILT DRAWINGS	21
1.16 USE OF ROADWAYS	21
1.17 TEMPORARY USE OF ELECTRICAL EQUIPMENT	21
1.18 TEMPORARY USE OF EXISTING ELEVATORS	22
1.19 TEMPORARY TOILETS	22
1.20 AVAILABILITY AND USE OF UTILITY SERVICES	22
1.21 TESTS	23
1.22 INSTRUCTIONS	24
1.23 RELOCATED EQUIPMENT	25

1.24 CONSTRUCTION SIGN.....	26
1.25 SAFETY SIGN.....	26
1.26 PHOTOGRAPHIC DOCUMENTATION.....	27
1.27 HOURS WORKED.....	27
1.28 CONTRACT COMPLETION DATE.....	28
1.29 HISTORIC PRESERVATION.....	28

SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 SAFETY REQUIREMENTS

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor, materials, tools, equipment, transportation and qualified supervision necessary to perform work for Project No. 659-13-102 "Correct High Voltage Electrical Deficiencies" at the W.G. Hefner VA Medical Center (VAMC) in Salisbury, NC as required by the drawings and specifications.
- B. It shall be the Contractor's responsibility to inspect the job site and become familiar with the conditions under which the work will be performed. Only one (1) site visit will be conducted on the date of the pre-proposal conference. The date, time and location of the pre-proposal conference are as stated in the solicitation. Attendance is recommended, but not required. Submission of bid will acknowledge the contractor's review and coordination of existing building conditions and construction.
- C. The project Design Engineer will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or her duly authorized representative.
- D. Before placement and installation of work subject to tests by testing agency retained by the Contractor, the Contractor shall notify the Contracting Officer's Representative (COR) in sufficient time to enable VAMC personnel to be present at the site for observation and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COR.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access. Contractor shall submit a list of anticipated employees (both general contractor employees and subcontractor employees) to the COR and

the Contracting Officer within ten (10) days of receipt of notice to proceed. This list will aid in the credentialing and badging process for all contract employees.

F. Prior to commencing work, general contractor shall provide proof that a OSHA designated "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.

G. Training:

1. All employees of general contractor or subcontractors shall have the 10-hour OSHA Construction Safety course and other relevant competency training, as determined by COR acting as the Construction Safety Officer with input from the ICRA team.

2. Submit training records of all such employees for approval before the start of work.

H. VHA Directive 2011-36, Safety and Health during Construction, dated 9/22/2011 in its entirety is made a part of this section.

1.3 STATEMENT OF BID ITEMS

A. BID ITEM I, BASE BID: Perform all work to replace High Voltage Distribution System. Work includes general construction of underground duct bank and manhole system; replacement of existing 5kV metal clad switchgear with 15kV distribution switch; conversion of the distribution system from 4160V to 12470V; replacement of existing transformers; removal of existing 5kV underground cable; installation of 15kV underground cable throughout the Medical Center; installation of sectionalizing switches throughout the Medical Center; coordination of Duke Energy upgrades to the VAMC substation to increase system capacity and to increase system voltage; and subsequent restoration of any existing roads, walks, grading, drainage, and other utility systems affected by the electrical installation, as well as removal of existing structures and demolished equipment and certain other items. All work, including final cleanup and completion of any punch list items, shall be performed within five hundred and fifty (550) calendar days of receipt of the Notice to Proceed. Work shall be performed in strict accordance with specifications and drawings.

B. BID ITEM II - ALTERNATE 1: Perform all work described in BID Item I above except DELETE the motor operators on sectionalizing switch source

feeder load break switch ways and remove automatic loop restoration from SCADA requirements as indicated on the contract drawings. All work, including final cleanup and completion of any punch list items, shall be performed within five hundred and fifty (550) calendar days of receipt of the Notice to Proceed. Work shall be performed in strict accordance with specifications and drawings.

- C. BID ITEM III - ALTERNATE 2: Perform all work described in BID Item II above except DELETE Transformer T14 and interconnection to VAMC electrical distribution system as indicated on the contract drawings. All work, including final cleanup and completion of any punch list items, shall be performed within five hundred and forty three (543) calendar days of receipt of the Notice to Proceed. Work shall be performed in strict accordance with specifications and drawings.
- D. BID ITEM IV - ALTERNATE 3: Perform all work described in BID Item III above except DELETE the quantities of vacuum interrupters in the sectionalizing switches as indicated on the contract drawings. All work, including final cleanup and completion of any punch list items, shall be performed within five hundred and forty three (543) calendar days of receipt of the Notice to Proceed. Work shall be performed in strict accordance with specifications and drawings.
- E. BID ITEM V - ALTERNATE 4: Perform all work described in BID Item IV above except DELETE Transformers T11ABC, T13, T15 and T21A and interconnections to VAMC electrical distribution system as indicated on the contract drawings. All work, including final cleanup and completion of any punch list items, shall be performed within five hundred and twenty two (522) calendar days of receipt of the Notice to Proceed. Work shall be performed in strict accordance with specifications and drawings.
- F. BID ITEM VI - ALTERNATE 5: Perform all work described in BID Item V above except DELETE Transformers T4, T8, T11 and T21 and interconnections to VAMC electrical distribution system as indicated on the contract drawings. All work, including final cleanup and completion of any punch list items, shall be performed within five hundred and one (501) calendar days of receipt of the Notice to Proceed. Work shall be performed in strict accordance with specifications and drawings.
- G. BID ITEM VII - ALTERNATE 6: Perform all work described in BID Item VI above except DELETE motor operators for sectionalizing switch vacuum

interrupter ways; however, remote tripping capability shall remain available through SCADA system commands as indicated on the contract drawings. All work, including final cleanup and completion of any punch list items, shall be performed within five hundred and one (501) calendar days of receipt of the Notice to Proceed. Work shall be performed in strict accordance with specifications and drawings.

- H. BID ITEM VIII - ALTERNATE 7: Perform all work described in BID Item VII above except DELETE the requirement to provide 350kcmil conductors for the 15kV loop and instead provide 250kcmil conductors for the 15kV loop. All work, including final cleanup and completion of any punch list items, shall be performed within five hundred and one (501) calendar days of receipt of the Notice to Proceed. Work shall be performed in strict accordance with specifications and drawings.

1.4 WORK TO BE PERFORMED UNDER A SEPARATE CONTRACT

- A. A separate contract between the VAMC and Duke Energy will be established in order to perform the necessary substation improvements to support this project. The contractor will not be responsible for any fees imposed by Duke Energy.
- B. VAMC's, in conjunction with Duke Energy, scope of work to the on-site substation will include:
1. Upgrade of the dedicated substation to provide increased capacity and a distribution voltage of 12,470V.
 2. Supply of temporary facilities that will be used to provide 4,160V to the existing metal-clad switchgear lineup while substation upgrades occur, and while the contractor phases buildings over from the 4,160V system to the 12,470V system.
 - a. Provide a support structure containing metering and disconnect switches. The disconnect switches will be the point of transition from Duke Energy supplied equipment to equipment that is the contractor's responsibility.
 3. Installation of a new concrete delivery point structure for the 12,470V system with disconnect switches.
- C. The contractor's responsibility for connecting to the local utility include:

1. Underground utility survey information to Duke Energy for temporary metering and disconnect structure placement.
2. Cable, terminations and conduit between the temporary 4,160V delivery point and the incoming section of the existing 4,160V metal-clad switchgear.
 - a. Two sets of three single conductor 350kcmil cable shall be installed between the temporary Duke Energy 4,160V delivery point and the existing 4,160V metal-clad switchgear.
 - b. The contractor is responsible for terminating to the Duke Energy provided disconnect switches on the temporary delivery point structure.
 - c. The contractor shall install two 4 inch schedule 80 pvc conduits containing medium voltage cable above ground between the temporary delivery point and the existing 4,160V metal-clad switchgear.
 - d. While the temporary connection between the Duke Energy temporary delivery point and the existing metal-clad switchgear is being established, the existing metal-clad switchgear shall be arranged so that the bus-tie is open isolating the main incoming section so that a portion of the facility may be supplied power from the standby diesel generator.
 - e. The contractor shall notify the COR 60 days in advance of any planned site outage. The contractor must receive written approval from the COR before any site outage may occur. The contractor shall not keep the site disconnected from primary utility power for any duration greater than 4 hours. The outage will be required to occur over Saturdays and/or Sundays.
 - f. The contractor shall penetrate the metal-clad switchgear incoming cable section on the side, or the back in order to provide the cable connection. This penetration shall be weather sealed.
 - g. The contractor shall disconnect the existing 4,160V cables from the existing Duke Energy delivery point and from the existing metal-clad switchgear main incoming section.
 - h. The contractor shall complete all connections between the temporary delivery point and the metal-clad switchgear main incoming section and coordinate with the COR and Duke Energy

energization of the temporary 4,160V facilities and restoration of full campus power.

i. For the permanent 12,470V service from Duke Energy the contractor is responsible for all terminations, cable, and conduit from the from the main padmounted switchgear to the new Duke Energy delivery point. The contractor is responsible for constructing new gated fence around the new Duke Energy delivery point.

j. Duke Energy will keep the temporary facilities for the 4,160V system in place for a duration of 75 days after the substation improvements are complete. The contractor shall complete all building transitions from 4,160V to 12,470V within this time duration.

1.4-5 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.65 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The contractor developed security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all subcontractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. Badges shall be obtained from the VA credentialing service located in Building 21, first floor. To be issued badges, employees will be required to furnish two valid forms of identification including at least one photo ID and their names will need to be included on the employees list submitted by the General Contractor as described herein. In addition, employees are required to submit a copy of their OSHA Training Certificate.

Employees may also be subject to inspection of their personal effects when entering or leaving the project site.

2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days' notice to the COR so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections and any necessary emergency actions throughout every area of the project including tool boxes and parked machines. Upon concurrence of the COR, the existing keying system may be used for the project area.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation.

D. Document Control:

1. Before starting any work, the General Contractor and subcontractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need

it for the project. Return the information to the Contracting Officer upon request.

4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CDs and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Contractor work vehicles shall be subject to restrictions and requirements of the VAMC. A copy of the VAMC memorandum will be provided at the pre-construction conference. Work vehicles shall be limited to paved areas unless work requirements dictate that they must be parked in turf areas or other generally untrafficked areas. In cases where they must be located in untrafficked areas, the Contractor shall comply with restrictions of VAMC memorandum noted above. Any damage to these areas shall be repaired by the Contractor and at the Contractor's expense as quickly as feasible.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only, and at a minimum shall be subject to the same restrictions and requirements as VA employees.

1.6-7 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2009.....Surface Burning Characteristics of Building
Materials

2. National Fire Protection Association (NFPA):

10-2010.....Standard for Portable Fire Extinguishers

30-2008.....Flammable and Combustible Liquids Code

51B-2009.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2011.....National Electrical Code

101-2012.....Life Safety Code

241-2009.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

4. VHA Directive 2005-007

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with VHA Directive 2005-007, NFPA 101 and NFPA 241. Prior to beginning work, all employees of the contractor and/or any subcontractors shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Provide documentation to the COR that all construction workers have undergone contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 20 feet exposing overall length, separate by 10 feet.
- E. Temporary Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR and Facility Safety Officer.
- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR and Facility Safety Officer.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- J. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR and Facility Safety Officer. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.
- K. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR and Facility Safety Officer.
- L. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR utilizing procedures required

by VAMC. Obtain permits from facility Safety Officer as required by VAMC. Designate contractor's responsible project-site fire prevention program manager to coordinate permitting of hot work.

- M. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. On a weekly basis, coordinate with, and report findings and corrective actions to COR and Facility Safety Officer.
- N. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- O. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- P. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

1.7-8 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or

local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

- D. Working space and space available for storing materials shall be as determined by the COR. In general, the Contractor shall be allowed to temporarily locate an office and/or storage trailer within the confines of the contractor storage area as approved by the COR.
- E. Workers are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others.
 - 1. Do not store materials and equipment in other than assigned areas.
 - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
- G. Phasing: To insure such executions, Contractor shall furnish the COR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such dates to insure accomplishment of this work in successive phases mutually agreeable to COR and Contractor, and in accordance with the phasing plan as shown on the drawings.
- H. Construction Fence: Due to the extensive nature of this project, only limited areas of construction fencing will be required. Before construction operations begin, the Contractor shall provide a security plan detailing locations for fencing, or in the absence of fencing, their proposed methods of securing various work areas. Where fencing is required, the Contractor shall provide either a chain link or wooden construction safety fence as agreed upon by the COR and the Contractor.

Provide gates as required for access with necessary hardware and security locks. If chain link fence is used, provide top and bottom rails with tie wires to secure the fence. Remove the fence when directed by the COR.

- I. When a work area is turned over to Contractor, Contractor shall accept entire responsibility for every aspect of the area impacted by his work.
- J. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, of VAMC 4160V electrical distribution system or the existing electrical utility service or fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
 1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to COR, in writing, 7 calendar days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Electrical Interruptions will be required as part of the construction of this project. VAMC Salisbury recognizes that theses interruptions will be extensive because of the nature of the project. However, VAMC Salisbury must maintain clinical operations throughout the course of

- the project. The Contractor shall sequence the outages at specific buildings as defined in the "BUILDING PHASING DETAILS" Table on Contract Drawing Number GI-003. If an outage of a particular buildings electrical system is required to last longer in duration, or outside of the hours that are allowable as indicated on Contract Drawing Number GI-003, it shall be the Contractor's responsibility to utilize temporary generators, to construct/deconstruct temporary facilities, or to use other means to limit each particular building's downtime to the duration specified on Contract Drawing Number GI-003. In all cases, outages must be requested at least 60 days in advance, in writing, and approved before work shall proceed.
5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
6. Modifications to the permanent electrical service to the VAMC are required as part of this project. These modifications will be performed by Duke Energy directly for the Department of Veterans Affairs through a separate contract.
- K. Abandoned Lines: Abandoned 4160V distribution system conductors shall be removed to the maximum extent possible. Electrical duct banks and manholes to be abandoned shall be left as-is.
- L. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times. The lane must contain enough clearance for emergency vehicles and the city bus to pass unimpeded. If excavation prevents the ability to maintain one lane open to traffic, the Contractor shall be responsible for the development of a plan for temporary access while the roadway is blocked. This proposed plan shall be presented to the COR at least 30 days in advance of road closure and COR approval of the plan (in writing) shall be required.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

N. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Paragraph 1.15, USE OF ROADWAYS.

1.8-9 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of areas which are anticipated routes of access, and furnish a report, signed by all three, to the Contracting Officer. This report shall list by areas:

1. Existing condition of site features such as paving, curbs, gutters, bollards, signs, landscaping and trees, and other features which are not part of the Project but which have the potential to be damaged during the course of the work.
2. Existence and conditions of electrical equipment such as switchgear, transformers, manholes, cables, and other items which are required by drawing to be either reworked or reused, or both.
3. Any discrepancies between drawings and existing conditions at site.
4. Areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reworked or reused or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of the site involved. They shall furnish a report on conditions then existing, of paving, curbs, gutters, bollards, signs, landscaping and trees, and other features as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such features, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
2. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.9-10 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
4. PCB Transformers: The Contractor shall be responsible for testing oil samples from all removed transformers to confirm that insulating oil

does not contain elevated levels of Polychlorinated Biphenyl (PCB). If any oil is found to be PCB contaminated, the transformers shall be handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation (CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's COR.

a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:

- 40 CFR 261.....Identification and Listing of Hazardous Waste
- 40 CFR 262.....Standards Applicable to Generators of Hazardous Waste
- 40 CFR 263.....Standards Applicable to Transporters of Hazardous Waste
- 40 CFR 761.....PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions
- 49 CFR 172.....Hazardous Material tables and Hazardous Material Communications Regulations
- 49 CFR 173.....Shippers - General Requirements for Shipments and Packaging
- 49 CFR 173.....Subpart A General
- 49 CFR 173.....Subpart B Preparation of Hazardous Material for Transportation
- 49 CFR 173.....Subpart J Other Regulated Material; Definitions and Preparation
- TSCA.....Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

**1.10-11 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES,
AND IMPROVEMENTS**

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any roots, limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut as directed by the COR.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.
- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A Land Disturbance permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available through the COR. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible

for employing best management practices. The affected activities often include, but are not limited to the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

1.11-12 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES"

(FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.12-13 PHYSICAL DATA

A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations and survey by the Government's design team.

B. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work; and, after investigation, decide for themselves character of the site and make their bids accordingly. Upon proper application to COR, consideration will be given to bidder requests to make subsurface explorations (at the bidder's expense) of the site.

1.13-14 LAYOUT OF WORK

A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

B. Establish and plainly mark such other lines and grades that are reasonably necessary to properly assure that location, alignment, orientation, and elevations established for electrical duct banks,

manholes, equipment and other items of work are in accordance with lines and elevations shown on contract drawings.

- C. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.
- D. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Section 02 21 00 SITE SURVEYS.

1.14-15 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.15-16 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

1.16-17 TEMPORARY USE OF ELECTRICAL EQUIPMENT

- A. Use of new installed electrical equipment to provide light and power will be permitted subject to compliance with the following provisions:
 - 1. Permission to use each system must be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR will withdraw permission for use of the equipment.

2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the electrical specification sections.

1.17-18 TEMPORARY USE OF EXISTING ELEVATORS

A. Contractor will not be allowed the use of existing elevators. If necessary, outside type hoist shall be used by Contractor for transporting materials and equipment.

1.18-19 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workers) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.19-20 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters

required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Electricity (for Construction and Testing): Furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- E. Water (for Construction and Testing): Furnish temporary water service.
 - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
 - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR's discretion) of use of water from Medical Center's system.

1.20-21 TESTS

- A. Electrical testing is required to verify the adequacy and proper operation of electrical equipment installed as part of this project. Testing of equipment is intended to be provided in coordination with the system commissioning services described in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and is not intended to duplicate commissioning tasks. The Contractor shall coordinate the work of the electrical testing agency with the work of the commissioning firm.
- B. Pre-test electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.

- C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- D. Electrical systems shall be controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed.
- E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.21-22 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a

different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.22-23 RELOCATED EQUIPMENT

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.

- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.23-24 CONSTRUCTION SIGN

- A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 24 gage galvanized sheet steel nailed securely around edges and on all bearings. Provide three 4 inch by 4 inch posts (or equivalent round posts) set four feet into ground. Set bottom of sign level at three feet above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with two by four inch material as directed.
- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the COR.
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign will be provided to the Contractor by the COR.

1.24-25 SAFETY SIGN

- A. Provide a Safety Sign where directed by COR. Face of sign shall be 3/4 inch thick exterior grade plywood. Provide two four by four inch posts extending full height of sign and three feet into ground. Set bottom of sign level at four feet above ground.
- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by COR.
- D. Standard Detail Drawing Number SD10000-02 of safety sign showing required legend and other characteristics of sign is available on the VA's Technical Information Library (TIL) website at <http://www.cfm.va.gov/til/>.
- E. Post the number of accident free days on a daily basis.

1.25-26 PHOTOGRAPHIC DOCUMENTATION

- A. During the construction period through completion, provide photographic documentation of construction progress.
 - 1. Each digital image shall be taken with a professional grade camera with minimum size of 12 megapixels (MP).
- B. Images shall include each area of construction at three stages: prior to construction, during active construction, and after restoration. Images taken during active construction should include images of open excavated trenches demonstrating proper safe working methods, as well as demonstrating concrete encased duct bank construction techniques.
- C. Images shall have file names that correspond to the date taken.
- D. Images shall be grouped together, burned onto a DVD, and provided to the COR on a monthly basis, at a minimum.

1.26-27 HOURS WORKED

The majority of the work can be performed between the hours of 7:45 am and 4:40 pm Monday through Friday, excluding Federal Holidays. However, a portion of the project (approximately 10% to 20%) will require work outside of normal business hours for outages and for work affecting critical buildings and other similar circumstances. A flexible work schedule is required, to limit disruptions to the daily Hospital operation hours, which are from 7:00AM-6:00PM, EST. Building 2 quiet hours goes into effect at 9:00PM EST. Other areas house psychiatric patients who may also be sensitive to vibration or loud noise. Therefore, work that may cause vibration or loud noise in the building is prohibited after 9:00PM EST.

The ten (10) holidays observed by the Federal Government shall be considered non-workdays. They are:

New Year's Day

Martin Luther King Jr.'s Birthday

Presidents Day

Memorial Day

Independence Day

Labor Day

Columbus Day

Veterans Day

Thanksgiving Day

Christmas Day

Or any other day declared by the President of the United States of America to be a Federal Holiday. If a holiday falls on a Saturday, the holiday shall be observed on the preceding Friday. If a holiday falls on a Sunday, the holiday shall be observed on the following Monday.

1.27-28 CONTRACT COMPLETION DATE

- A. The Contract performance period for the Base Bid and each Bid Alternate as specified in Paragraph 1.3, STATEMENT OF BID ITEMS, and noted below shall be accomplished within the time periods specified. The performance period commences upon the contractor receipt of the Notice to Proceed (NTP).

BID ITEM I, BASE BID:	550 calendar days
BID ITEM II - ALTERNATE 1:	550 calendar days
BID ITEM II - ALTERNATE 2:	543 calendar days
BID ITEM II - ALTERNATE 3:	543 calendar days
BID ITEM II - ALTERNATE 4:	522 calendar days
BID ITEM II - ALTERNATE 5:	501 calendar days
BID ITEM II - ALTERNATE 6:	501 calendar days
BID ITEM II - ALTERNATE 7:	501 calendar days

Contract completion includes final inspection and completion of all punchlist items (if any), to include final cleanup.

1.28-29 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor

shall immediately notify the COR verbally, and then with a written
follow up.

-

- - - E N D - - -

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Gratings
 - 2. Railings

1.2 RELATED WORK

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Grating, each type
- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
 - 1. Anodized finish as specified.
 - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.

- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B221-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - F593-13.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- C. American Welding Society (AWS):
 - D1.2-08.....Structural Welding Code Aluminum
- D. National Association of Architectural Metal Manufacturers (NAAMM)
 - AMP 521-01.....Pipe Railing Manual
 - MBG 531-09.....Metal Bar Grating Manual
 - MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- E. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
 - SP 1-04.....No. 1, Solvent Cleaning
 - SP 2-04.....No. 2, Hand Tool Cleaning
 - SP 3-04.....No. 3, Power Tool Cleaning
- F. Federal Specifications (Fed. Spec):
 - RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.
- D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m² (100 pounds per square foot). Use 135 kg (300 pounds) for concentrated loads.

2.2 MATERIALS

- A. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

2.3 HARDWARE

- A. Fasteners:
1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
 2. Washers: ASTM F436, type to suit material and anchorage.

2.4 FABRICATION GENERAL

- A. Material
1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
 2. Use material free of defects which could affect the appearance or service ability of the finished product.
- B. Size:
1. Size and thickness of members as shown.
 2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.
- C. Connections
1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
 2. Field riveting will not be approved.
 3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
 4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
 5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.

6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
 - a. Fabricate items to design shown.
 - b. Furnish members in longest lengths commercially available within the limits shown and specified.
 - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
 - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
 - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
 - f. Prepare members for the installation and fitting of hardware.
 - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.

- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
- a. Weld in accordance with AWS.
 - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
 - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
 - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
 - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
- 1. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
- G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

2.6 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
 1. Fabricate intermediate supporting members from "T's" or angles.
 2. Locate intermediate supports to support grating section edges.
 4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
 5. Butt or miter, and weld angle frame at corners.
- G. Aluminum Bar Gratings:
 1. Fabricate grating and frame assembly from aluminum as shown in accordance with Metal Bar Grating Manual.
 2. Use 25 x 5 mm (1 x 3/16 inch) minimum size bearing bars.
 3. Mill finish unless specified otherwise.
 4. Use serrated bars for exterior gratings.

2.7 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.
- B. Fabrication General:
 1. Provide continuous welded joints, dressed smooth and flush.
 2. Standard flush fittings, designed to be welded, may be used.
 3. Exposed threads will not be approved.

4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. // Base plates are not required on pipe sleeves where ornamental railings occur. //

C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Aluminum Railings:

1. Fabricate from extruded aluminum.
2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
5. Fabricate brackets of extruded or wrought aluminum as shown.
6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Field weld in accordance with AWS.
 1. Design and finish as specified for shop welding.
 2. Use continuous weld unless specified otherwise.
- C. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified.

Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

- D. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
 - 4. Secure steel plate or hat channels to studs as detailed.

3.3 GRATINGS

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

3.4 RAILINGS

- B. Aluminum Railing:
 - 1. Install pipe sleeves in concrete formwork.
 - 2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
 - 3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

3.5 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame

and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

- - - E N D - - -

SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies steel stairs with railings.
- B. Types:
 - 1. Industrial stairs: Open riser stairs.

1.2 RELATED WORK

- A. Section 05 55 00, METAL FABRICATIONS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society for Testing and Materials (ASTM):
 - B221-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- C. American Welding Society (AWS):
 - D1.2-08.....Structural Welding Code Aluminum
- D. The National Association of Architectural Metal Manufacturers (NAAMM) Manuals:
 - Metal Bar Gratings (ANSI/NAAMM MBG 531-09)
 - AMP521-01.....Pipe Railing Manual, Including Round Tube

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. Design stairs to support a live load of 500 kg/m² (100 pounds per square foot).
- B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified.
For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

2.3 FABRICATION GENERAL

- A. Fasteners:
 - 1. Conceal bolts and screws wherever possible.
- B. Welding:
 - 1. Weld in accordance with AWS.
 - 2. Where possible, locate welds on unexposed side.
 - 3. Grind exposed welds smooth and true to contour of welded member.
 - 4. Remove welding splatter.
- C. Remove sharp edges and burrs.
- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.

2.4 RAILINGS

- A. Fabricate railings, including handrails, from aluminum pipe with flush.
 - 1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
- B. Space intermediate posts not over four feet on center between end post.
- C. Provide standard terminal fittings at ends of post and rails.

2.5 INDUSTRIAL STAIRS

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of aluminum grating:
 - 1. Fabricate aluminum grating treads and platforms in accordance with requirements of NAAMM Metal Bar Grating Manuals.
 - 2. Provide end banding bars, except where carrier angle are used at tread ends.
 - 3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.

3.2 RAILING INSTALLATION

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to supporting members by welds.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

- - - E N D - - -

SECTION 01 32 16.15
PROJECT SCHEDULES

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COR, within 10 days after receipt of the Notice to Proceed. The qualification proposal shall include:
 - 1. The name and address of the proposed consultant.
 - 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 - 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall

have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the Contractor shall provide.
- B. The Contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports, when requested by the COR, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 30 x 42 inches and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written

detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- B. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or COR, will do one or both of the following:
 - 1. Notify the Contractor concerning his actions, opinions, and objections.
 - 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- C. The approved baseline schedule and the computer-produced schedule(s) generated therefrom shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work

activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.

- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
 - 1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, rough-in drawings, project phasing and any other specification requirements.
 - d. Test and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.

2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area or building, to another area or building, for at least five trades who are performing major work under this contract.
 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
 4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
 2. The planned number of shifts per day.
 3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities

and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file(s) of the resulting monthly updated schedule.

- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
 - 1. Actual start and/or finish dates for updated/completed activities/events.
 - 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 - 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 - 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
 - 5. Completion percentage for all completed and partially completed activities/events.
 - 6. Logic and duration revisions required by this section of the specifications.
 - 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.

- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**
- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, COR, and all subcontractors needed, as determined by the COR, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:

1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file(s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 3. The schedule does not represent the actual prosecution and progress of the project.
 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.

- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

CORRECT HIGH VOLTAGE DEFICIENCIES
PROJECT NO. 659-13-102

- - - E N D - - -

SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1.1 Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1.2 For the purposes of this contract, samples test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1.3 Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1.4 Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract-required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1.5 Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by the COR on behalf of the Contracting Officer.
- 1.6 Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1.7 The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price

and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1.8 Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1.9 Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
- B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
 - E. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
 - F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
 - 1. For each drawing required, submit a minimum of three hardcopies and one digital copy unless otherwise directed in a specification section.
 - 2. Hardcopies and digital copies shall be full size.
 - 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 - 4. A space 4-3/4 by 5 inches shall be reserved on each drawing to accommodate approval or disapproval stamp.
 - 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 - 6. One hardcopy or digital copy of approved or disapproved shop drawings will be forwarded to Contractor.
 - 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to the COR under one cover.
- 1.10 Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to the project

Architect-Engineer. Contact information will be provided at the
Preconstruction Conference.

1.11 At the time of transmittal to the Architect-Engineer, the Contractor
shall also send a copy of the complete submittal directly to the COR.

1.12 Samples for approval shall be sent to:

COR, VA Medical Center Salisbury,

Attn: Mail-100-21B-mail 138

1601 Brenner Ave.

Salisbury, NC 28144

- - - E N D - - -

SECTION 01 35 26
SAFETY REQUIREMENTS

TABLE OF CONTENTS

1.1	APPLICABLE PUBLICATIONS	3
1.2	DEFINITIONS	4
1.3	REGULATORY REQUIREMENTS	5
1.4	ACCIDENT PREVENTION PLAN (APP)	6
1.5	ACTIVITY HAZARD ANALYSES (AHAs)	11
1.6	PRECONSTRUCTION CONFERENCE	13
1.7	"SITE SAFETY AND HEALTH OFFICER" (SSHO) and "COMPETENT PERSON" (CP)	13
1.8	TRAINING	14
1.9	INSPECTIONS	16
1.10	ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS	16
1.11	PERSONAL PROTECTIVE EQUIPMENT (PPE)	17
1.12	INFECTION CONTROL	18
1.13	TUBERCULOSIS SCREENING	26
1.14	FIRE SAFETY	26
1.15	ELECTRICAL	29
1.16	FALL PROTECTION	30
1.17	SCAFFOLDS AND OTHER WORK PLATFORMS	31
1.18	EXCAVATION AND TRENCHES	32
1.19	CRANES	33
1.20	CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)	33
1.21	CONFINED SPACE ENTRY	34
1.22	WELDING AND CUTTING	34

1.23	LADDERS.....	34
1.24	FLOOR & WALL OPENINGS	35

SECTION 01 35 26
SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health
Planning

A10.34-2012.....Protection of the Public on or Adjacent to
Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to
Provide a Safe and Healthful Work Environment
American National Standard Construction and
Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building
Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of
Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2015.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment
Maintenance

70E-2015Standard for Electrical Safety in the Workplace

99-2015.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC ManualComprehensive Accreditation and Certification
Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904Reporting and Recording Injuries & Illnesses

29 CFR 1910Safety and Health Regulations for General
Industry

29 CFR 1926Safety and Health Regulations for Construction
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

1.2 DEFINITIONS:

A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

- C. High Visibility Accident. Any mishap that may generate publicity or high visibility.
- D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.
- E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:
 - 1. Death, regardless of the time between the injury and death, or the length of the illness;
 - 2. Days away from work (any time lost after day of injury/illness onset);
 - 3. Restricted work;
 - 4. Transfer to another job;
 - 5. Medical treatment beyond first aid;
 - 6. Loss of consciousness; or
 - 7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS:

- A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations, including The Joint Commission requirements. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer's Representative.

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
 - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
 - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
 - 2) Plan approver (company/corporate officers authorized to obligate the company);

- 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

b. **BACKGROUND INFORMATION.** List the following:

- 1) Contractor;
- 2) Contract number;
- 3) Project name;
- 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.

d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:

- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
- 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
- 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;
- 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
- 5) Requirements for pre-task Activity Hazard Analysis (AHAs);

6) Lines of authority;

7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. SUBCONTRACTORS AND SUPPLIERS. If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

1) Identification of subcontractors and suppliers (if known);

2) Safety responsibilities of subcontractors and suppliers.

f. TRAINING.

1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.

2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.

3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.

4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.

1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when

inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.

- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. ACCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the Contracting Officer's Representative or Government Designated Authority:

- 1) Exposure data (man-hours worked);
- 2) Accident investigations, reports, and logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response ;
- 2) Contingency for severe weather;
- 3) Fire Prevention ;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation (housekeeping, drinking water, toilets);
- 8) Night operations and lighting ;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work ;

- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
- 12) General Electrical Safety
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Excavation/trenching;
- 16) Asbestos abatement;
- 17) Lead abatement;
- 18) Crane Critical lift;
- 19) Respiratory protection;
- 20) Health hazard control program;
- 21) Radiation Safety Program;
- 22) Abrasive blasting;
- 23) Heat/Cold Stress Monitoring;
- 24) Crystalline Silica Monitoring (Assessment);
- 25) Demolition plan (to include engineering survey);
- 26) Formwork and shoring erection and removal;
- 27) PreCast Concrete.

- C. Submit the APP to the Contracting Officer's Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.
- D. Once accepted by the Contracting Officer's Representative or Government Designated Authority, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the

accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer's Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS):

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)
- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer's Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
 - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.

2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
 - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
 - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
3. Submit AHAs to the Contracting Officer's Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer's Representative or Government Designated Authority.

1.6 PRECONSTRUCTION CONFERENCE:

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical,

Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have 5 years of construction industry safety experience or 3 years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.
- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years. Site superintendents for general contractors are encouraged to obtain and maintain the U.S. Army Corps of Engineers Contractor Safety and Health Requirements EM 385-1-1 40-hour Certification.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and

trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.

- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course.
- E. All construction workers, including CPs, shall have any other necessary safety training to be able to identify hazards within their work environment to include relevant competency training as determined by the by the Construction Safety Committee with input from the Multi-Disciplinary Team. (e.g., electrical safe work practices, confined space, asbestos, roofing, welding, fall protection, industrial truck operator, aerial lift operator, certified crane operator (operator must be certified for the type and capacity of crane he or she is going to operate), trenching and excavation, scaffolding, lockout/tagout (LOTO), etc.)
- F. Submit training records associated with the above training requirements to the Contracting Officer's Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- G. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.
- H. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer's Representative.
- B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.
 - 1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
 - 2. The Contracting Officer's Representative will be notified immediately prior to start of the inspection and invited to accompany the inspection.
 - 3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
 - 4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer's Representative within 1 week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

- A. Notify the Contracting Officer's Representative and other Government Designated Authorities as soon as practical, but no more than 4 hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred;

date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer's Representative and other Government Designated Authorities determine whether a government investigation will be conducted.

- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Contracting Officer's Representative within 5 calendar days of the accident and report to other Government Designated Authorities as required. The Contracting Officer's Representative will provide copies of any required or special forms. The Contractor is responsible to obtain and complete the forms required by other Government Designated Authorities, including OSHA.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer's Representative monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer's Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to Contracting Officer's Representative or a Government Designated Authority as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:
 - 1. Hard Hats - unless written authorization is given by the Contracting Officer's Representative in circumstances of work operations that

- have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
2. Safety glasses - unless written authorization is given by the Contracting Officer's Representative appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
 3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer's Representative.
 4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

- A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.
- B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Contracting Officer's Representative or Government Designated Authority before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the Infection Control Practitioner. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring

separate classes. The primary project scope area for this project is: **Class II**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1. Class I requirements:

a. During Construction Work:

- 1) Notify the Contracting Officer's Representative
- 2) Execute work by methods to minimize raising dust from construction operations.
- 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.

b. Upon Completion:

- 1) Clean work area upon completion of task
- 2) Notify the Contracting Officer's Representative

2. Class II requirements:

a. During Construction Work:

- 1) Notify the Contracting Officer's Representative
- 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
- 3) Water mist work surfaces to control dust while cutting.
- 4) Seal unused doors with duct tape.
- 5) Block off and seal air vents.
- 6) Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

- 1) Wipe work surfaces with cleaner/disinfectant.

- 2) Contain construction waste before transport in tightly covered containers.
- 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
- 4) Upon completion, restore HVAC system where work was performed
- 5) Notify the Contracting Officer's Representative

3. Class III requirements:

a. During Construction Work:

- 1) Obtain permit from the Contracting Officer's Representative
- 2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.
- 5) Contain construction waste before transport in tightly covered containers.
- 6) Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer's Representative and

thoroughly cleaned by the VA Environmental Services Department.

- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Vacuum work area with HEPA filtered vacuums.
- 4) Wet mop area with cleaner/disinfectant.
- 5) Upon completion, restore HVAC system where work was performed.
- 6) Return permit to the Contracting Officer's Representative

4. Class IV requirements:

a. During Construction Work:

- 1) Obtain permit from the Contracting Officer's Representative
- 2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers, i.e., sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.
- 5) Seal holes, pipes, conduits, and punctures.
- 6) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.
- 7) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer's Representative with thorough cleaning by the VA Environmental Services Dept.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Contain construction waste before transport in tightly covered containers.
- 4) Cover transport receptacles or carts. Tape covering unless solid lid.
- 5) Vacuum work area with HEPA filtered vacuums.
- 6) Wet mop area with cleaner/disinfectant.
- 7) Upon completion, restore HVAC system where work was performed.
- 8) Return permit to the Contracting Officer's Representative

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.
2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:
 - a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the Resident Engineer and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping
 - b. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.

- c. Class III & IV - Seal all penetrations in existing barrier airtight
- d. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris
- e. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing
- f. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.

D. Products and Materials:

- 1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes
- 2. Barrier Doors: Self Closing 2-hour, fire-rated, solid core wood in steel frame, painted
- 3. Dust proof 2-hour, fire-rated drywall
- 4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
- 5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
- 6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
- 7. Disinfectant: Hospital-approved disinfectant or equivalent product
- 8. Portable Ceiling Access Module

- E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- F. A dust control program will be establish and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to Infection Control Practitioner for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.
- H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.
 - 1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
 - 2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
 - 3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
 - 4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently.

Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.

5. The contractor shall not haul debris through patient-care areas without prior approval of the Resident Engineer and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.

2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary
3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures,

including periodic status reports, and submit to Contracting Officer's Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Temporary Construction Partitions:
 - 1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, 2-hour fire/smoke rated doors with self-closing devices.
 - 2. Install 2-hour, fire-rated, temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
 - 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

- F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with the Contracting Officer's Representative.
- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the Contracting Officer's Representative.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with the Contracting Officer's Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.
- M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Contracting Officer's Representative.
- N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the facility Safety Office. Obtain permits from facility Safety Office at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to the Contracting Officer's Representative.

- P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- R. If required, submit documentation to the Contracting Officer's Representative that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, 29 CFR §1910.269, 29 CFR 1926 Subpart K, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Chief of Engineering Service with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
 2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
 3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Contracting Officer's Representative.
- D.** Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer's Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
- E.** Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is prohibited except for limited situations, which require prior written notification and advance approval.

1.16 FALL PROTECTION

- A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926

requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
 1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
 2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
 3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
 4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person's name and signature;
2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P.

B. All excavations and trenches 5 feet in depth or greater shall require a written trenching and excavation permit (NOTE - some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall be completed and provided to the Contracting Officer's Representative prior to commencing work for the day. At the end of the day, the permit shall be closed out and provided to the Contracting Officer's Representative. The permit shall be maintained onsite and include the following:

1. Determination of soil classification
2. Indication that utilities have been located and identified. If utilities could not be located after all reasonable attempt, then excavating operations will proceed cautiously.
3. Indication of selected excavation protective system.
4. Indication that the spoil pile will be stored at least 2 feet from the edge of the excavation and safe access provided within 25 feet of the workers.
5. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere.

- C. If not using an engineered protective system such as a trench box, shielding, shoring, or other Professional Engineer designed system and using a sloping or benching system, soil classification cannot be Solid Rock or Type A. All soil will be classified as Type B or Type C and sloped or benched in accordance with Appendix B of 29 CFR 1926.

1.19 CRANES

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.
- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.
- C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.
- D. Crane operators shall not carry loads
 - 1. over the general public or VAMC personnel
 - 2. over any occupied building unless
 - a. the top two floors are vacated
 - b. or overhead protection with a design live load of 300 psf is provided

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

- A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.21 CONFINED SPACE ENTRY

- A. All confined space entry shall comply with 29 CFR 1910.146 except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].
- B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the Contracting Officer's Representative.

1.22 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the Contracting Officer's Representative. Obtain permits from the Contracting Officer's Representative at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.23 LADDERS

- A. All ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
 - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
 - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or

damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. Skylights located in floors or roofs are considered floor or roof hole/openings.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding or other fall protection system has been removed
 - 1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
 - 2. Covers shall be secured when installed and clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
 - 3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
 - 4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
 - 5. Workers are prohibited from standing/walking on skylights.

- - - E N D - - -

SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.
<http://www.aluminum.org>

AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACI	American Concrete Institute http://www.aci-int.net
AGC	Associated General Contractors of America http://www.agc.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWS	American Welding Society http://www.aws.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/

FM	Factory Mutual Insurance http://www.fmglobal.com
GSA	General Services Administration http://www.gsa.gov
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org/
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
NBS	National Bureau of Standards See - NIST
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org
NHLA	National Hardwood Lumber Association http://www.natlhardwood.org
NIST	National Institute of Standards and Technology http://www.nist.gov
OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PCI	Precast Prestressed Concrete Institute http://www.pci.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SSPC	The Society for Protective Coatings http://www.sspc.org
UBC	The Uniform Building Code See ICBO
UL	Underwriters' Laboratories Incorporated http://www.ul.com

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

- - - E N D - - -

SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by the Contractor and approved by the Department of Veterans Affairs.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method
- C. American National Standards Institute (ANSI):
 - ATS-2009.....ANSI/NETA Standard for Acceptance Testing Specifications for Electrical Power Equipment and Systems
- D. American Society for Testing and Materials (ASTM):
 - A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products

A416/A416M-10.....Standard Specification for Steel Strand,
Uncoated Seven-Wire for Prestressed Concrete

A490-12.....Standard Specification for Heat Treated Steel
Structural Bolts, 150 ksi Minimum Tensile
Strength

C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of
Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine
and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight),
Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing
Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly
Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural
Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and
Construction Evaluation of Mortars for Plain and
Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing
Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly
Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete
and Concrete Aggregates for Use in Construction
and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of
Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis
of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in
Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under
Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity
and Density of Compacted Bituminous Mixtures
Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight
of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Modified Effort
(56,000ft lbf/ft³ (2,700 KNm/m³))

D2166-06.....Standard Test Method for Unconfined Compressive
Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit Weight
of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory
Determination of Water (Moisture) Content of
Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and
Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements
for Agencies Testing and Inspecting Road and
Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for
Agencies Engaged in Testing and/or Inspection
of Soil and Rock as used in Engineering Design
and Construction

D6938-10.....Standard Test Method for In-Place Density and
Water Content of Soil and Soil-Aggregate by
Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

E164-08.....Standard Practice for Contact Ultrasonic Testing
of Weldments

E329-11c.....Standard Specification for Agencies Engaged in
Construction Inspection, Testing, or Special
Inspection

E543-09.....Standard Specification for Agencies Performing
Non-Destructive Testing
E605-93(R2011).....Standard Test Methods for Thickness and Density
of Sprayed Fire Resistive Material (SFRM)
Applied to Structural Members
E709-08.....Standard Guide for Magnetic Particle Examination
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor
Levelness Numbers

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e., E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
 - 1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course.

- Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698.
 2. Make field density tests in accordance with the primary testing method following ASTM D6938 wherever possible. Field density tests utilizing ASTM D1556 or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.
 - a. Pavement Subgrade: One test for each 400 square yards, but in no case fewer than two tests.
 - b. Curb, Gutter, and Sidewalk: One test for each 300 feet, but in no case fewer than two tests.
 - c. Trenches: One test at maximum 100 foot intervals per 4 foot of vertical lift and at changes in required density, but in no case fewer than two tests.
- C. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.2 ASPHALT CONCRETE PAVING:

- A. Aggregate Base Course:
1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D.
 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
 3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as

specified in the applicable state highway standards and specifications.

B. Asphalt Concrete:

1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.3 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.4 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed

- within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 50 cubic yards or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
 4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
 5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 25 cubic yards thereafter each day. For concrete not required to be air-entrained, test every 100 cubic yards at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
 6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
 7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
 8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
 9. Verify that specified mixing has been accomplished.
 10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 40 degrees F, record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 85 degrees F, record maximum and minimum air temperature in each 24 hour period; record

minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.

11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
 12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
 13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
 14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
 15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
 16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
 17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
 19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows:
Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
 3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.

- c. Type of concrete, slump, and percent air.
- d. Compressive strength of concrete in MPa (psi).
- e. Weight of lightweight structural concrete in kg/m³ (pounds per cubic foot).
- f. Weather conditions during placing.
- g. Temperature of concrete in each test cylinder when test cylinder was molded.
- h. Maximum and minimum ambient temperature during placing.
- i. Ambient temperature when concrete sample in test cylinder was taken.
- j. Date delivered to laboratory and date tested.

3.5 TYPE OF TEST:

Approximate Number of Tests Required

- A. Earthwork:
 - Field Density, Soils (AASHTO T191, T205, or T238) 40
- B. Aggregate Base:
 - Field Density, ASTM D1556) 20
- C. Asphalt Concrete:
 - Field Density, ASTM D1188 20
- D. Concrete:
 - Making and Curing Concrete Test Cylinders (ASTM C31) 15
 - Compressive Strength, Test Cylinders (ASTM C39) 10
 - Concrete Slump Test (ASTM C143) 5
- E. Technical Personnel: (Minimum 18 months)
 - 1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

- - - E N D - - -

SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
 - B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence

- isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
 4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 10(design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
 - b. Reuse or conserve the collected topsoil sediment as directed by the COR. Topsoil use and requirements are specified in Section 31 20 11, EARTHWORK (Short Form).
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
 5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes,

- drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the COR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of North Carolina DNER and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.

2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 7:45 am and 4:40 pm as specified in the HOURS WORKED under Section, 01 00 00, GENERAL REQUIREMENTS. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
 - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS,	80	PNEUMATIC TOOLS	80

STATIONARY			
PUMPS	75	BLASTING	N/A
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

- - - E N D - - -

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Plastics (eg, ABS, PVC).
 - 9. Insulation.
 - 10. Paint.
 - 11. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 02 41 00, DEMOLITION.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed

to ensure the generation of as little waste as possible. Construction/
Demolition waste includes products of the following:

1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
 10. General demolition debris
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle or reuse construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.

- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in

the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 1. Procedures to be used for debris management.
 2. Techniques to be used to minimize waste generation.
 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.

- b. List of each material and quantity proposed to be taken to a landfill.
- 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling. The Contractor shall divert as much debris and waste materials as feasible, but at a minimum, 50% by weight shall be recycled or reused.

1.6 APPLICABLE PUBLICATIONS

- A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):
LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, or reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, and invoices. Include the net total costs or savings for each salvaged or recycled material.

- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, and invoices. Include the net total costs for each disposal.

- - - E N D - - -

SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 26 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 26 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the 12470V electrical distribution system performs interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during

the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 2. Verify and document proper integrated performance of equipment and systems.
 3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair systems in an effective manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.
- G. The Commissioning Agent, both the firm and individual designated as the Commissioning Agent, shall be certified by the International Electrical Testing Association (NETA). Certification(s) shall be valid and active. Proof of certification(s) shall be submitted to the Contracting Officer and the COR three (3) calendar days after the Notice to Proceed.

1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the COR as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer and the COR.
- B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA COR and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the

project (Commissioning Agent and Architect/Engineer) be conducted through the COR.

- C. Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architect, Engineer, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.
- D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification must be executed within the following limitations:
1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
 2. Commissioning Issues identified by the Commissioning Agent will be delivered to the COR and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
 3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or COR will issue an official directive to this effect.
 4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.

5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or COR, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes

List of Acronyms	
Acronym	Meaning
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Architect/Engineer: Design professionals responsible for design of the High Voltage project, as identified in the Contract for Construction between the Department of Veterans Affairs and the Contractor.

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the

commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also - Commissioning Observation).

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Pre-Functional Checklist (PFC): a list of items provided by the Commissioning Agent to the Contractor that require inspection and elementary component tests conducted to verify proper installation of equipment. Pre-Functional Checklists are primarily static inspections and procedures to prepare the equipment or system for initial operation (e.g., station batteries charged, control power available, proper values of VT and CT sensor inputs to relays, etc.). However, some Pre-Functional Checklist items entail simple testing of the function of a component, a piece of equipment or system (such as measuring the voltage imbalance on a three-phase utility source). The term "Pre-Functional" refers to before Systems Functional Performance Testing. Pre-Functional Checklists augment and are combined with the manufacturer's startup checklist and the Contractor's Quality Control checklists.

System: A system is defined as the entire set of components, equipment, and subsystems which must be coordinated to work together during normal operation to produce results for which the system is designed.

Systems Functional Performance Test: a test, or tests, of the dynamic function and operation of equipment and systems using manual (direct observation) or monitoring methods. Systems Functional Performance Testing is the dynamic testing of systems (rather than just components) under full operation (e.g., the main and tie medium voltage breakers are tested interactively with the undervoltage relay functions

to see if the breakers open and close to maintain the electrical power to the VA's distribution system). Systems are tested under various modes, such as during low voltage, high voltage, loss of phase, breaker failures, complete power failure, etc. The systems are run through all the control system's sequences of operation and components are verified to be responding as the sequences state. The Commissioning Agent develops the Systems Functional Performance Test Procedures in a sequential written form, coordinates, witnesses, and documents the actual testing. Systems Functional Performance Testing is performed by the Contractor. Systems Functional Performance Tests are performed after startups, control systems are complete and operational, and Pre-Functional Checklists are complete.

VA: Includes the Contracting Officer, COR, or other authorized representative of the Department of Veterans Affairs.

1.7 SYSTEMS TO BE COMMISSIONED

- A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following systems will be commissioned as part of this project:
 - 1. Electrical (Division 26)
 - a. Medium voltage main distribution switchgear "PG1" - vacuum interrupters, relay settings, instrument transformers, control wiring, grounding, SCADA central controller, communication switch, and system automation, monitoring and control.
 - b. Medium voltage sectionalizing switches - vacuum interrupters, relay settings, instrument transformers, control wiring, communication switch, and system automation, monitoring and control.
 - c. Medium voltage underground distribution - conductors throughout the distribution system (between termination points).
 - d. Pad-mounted transformers - transformers, medium voltage cable terminations, and grounding.
 - e. Unit Substation "US1" - medium voltage breaker, relay settings, communications to existing generator, generator operation, and system automation, monitoring and control.

- f. 12kV Electric Distribution System SCADA equipment - HMI, communication switch, UPS, and system automation, monitoring and control.
- g. Where transformer secondary connections to buildings are replaced, low voltage cable terminations shall be commissioned.

1.8 COMMISSIONING TEAM

A. Members Appointed by Contractor:

- 1. Contractor: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
- 2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by VA:

- 1. Representatives of the facility user and operation and maintenance personnel.
- 2. Architect and engineering design professionals.

C. Members proposed by Contractor and Approved by VA:

- 1. Commissioning Agent: The designated person, company or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The CxA shall be an independent, third-party entity, reportable to the COR directly. However, the cost associated with the CxA shall be the responsibility of the Contractor under this contract.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

- A. Approve the Contractor's proposed individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
 - 1. Coordination meetings.
 - 2. Training in operation and maintenance of systems, subsystems, and equipment.

3. Testing meetings.
 4. Witness and assist in Systems Functional Performance Testing.
 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall select and propose a qualified Commissioning Agent.
- B. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor and subcontractors.
- C. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- D. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
 1. Participate in commissioning coordination meetings.
 2. Conduct operation and maintenance training sessions in accordance with approved training plans.
 3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
 4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
 5. Review and comment on commissioning documentation.
 6. Participate in meetings to coordinate Systems Functional Performance Testing.
 7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.

8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.12A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.

- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.20 of Section 01 00 00 GENERAL REQUIREMENTS.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current system operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

- A. Commissioning Agent's Certification(s): Commissioning Agent shall submit evidence of valid and current certification(s), as required in Section 1.1(G), to the Contracting Officer.
- B. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:

1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 3. Identification of systems and equipment to be commissioned.
 4. Schedule of Commissioning Coordination meetings.
 5. Identification of items that must be completed before the next operation can proceed.
 6. Description of responsibilities of commissioning team members.
 7. Description of observations to be made.
 8. Description of requirements for operation and maintenance training.
 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
 10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 12. Preliminary Systems Functional Performance Test procedures.
- C. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. Notice of Functional Performance Test schedule shall be provided to the COR a minimum of 7 days prior to test to allow VAMC personnel to witness the test if desired. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system,

subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

- D. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission. Should any of the tests have the potential to impact electrical service to any part of the VAMC campus, the Contractor shall note this on the Checklists.
- E. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- F. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.

G. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating a Commissioning Issues Log Entry:

- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
- b. Assign a descriptive title for the issue.
- c. Identify date and time of the issue.
- d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
- e. Identify system, subsystem, and equipment to which the issue applies.
- f. Identify location of system, subsystem, and equipment.
- g. Include information that may be helpful in diagnosing or evaluating the issue.
- h. Note recommended corrective action.
- i. Identify commissioning team member responsible for corrective action.
- j. Identify expected date of correction.
- k. Identify person that identified the issue.

2. Documenting Issue Resolution:

- a. Log date correction is completed or the issue is resolved.
- b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
- c. Identify changes to the Contract Documents that may require action.
- d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
- e. Identify person(s) who corrected or resolved the issue.
- f. Identify person(s) verifying the issue resolution.

H. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5. Commissioning Issues Log.
6. Listing of deferred tests not performed, including the schedule for their completion.

I. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred test results.
2. Completed Systems Functional Performance Test Procedures for deferred tests.
3. Documentation that unresolved system performance issues have been resolved.

4. Updated Commissioning Issues Log, including status of unresolved issues.
 5. Identification of potential Warranty Claims to be corrected by the Contractor.
- J. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, equipment schedules, and changes made throughout the Project.
 2. Reference to Final Commissioning Plan.
 3. Reference to Final Commissioning Report.
 4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent will prepare a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan will contain preliminary information about the following commissioning activities:
1. The Commissioning Team: A list of commissioning team members by organization.
 2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
 3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
 5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.

6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA COR with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning

report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.

- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
 - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 5 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 10 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and

to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction Schedule as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to

discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Signal generator equipment, data logging equipment, and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

- A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.
 - 1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.

- a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
 - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
 - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
 - b. The full startup plan shall at a minimum consist of the following items:
 - 1) The Pre-Functional Checklists.
 - 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
 - 3) The manufacturer's normally used field checkout sheets.
 - c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
 - d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
3. Sensor and Actuator Calibration
 - a. All field installed voltage and current sensors, and all relays and meters on all equipment shall be calibrated using the methods described in Division 26 specifications.
 - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly

referencing the procedures followed and written documentation of initial, intermediate and final results.

4. Execution of Equipment Startup

- a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
- b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
- c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
- d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.
- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 PHASED COMMISSIONING

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.5 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation. The Contractor shall verify each sequence in the sequence of operation. Proper responses to operating conditions such as loss of utility, generator failure, etc. shall also be tested.
- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:
1. System and equipment or component name(s)
 2. Equipment location and ID number
 3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
 4. Date
 5. Project name
 6. Participating parties
 7. A copy of the specification section describing the test requirements
 8. A copy of the specific sequence of operations or other specified parameters being verified
 9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signature and date blocks for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.

2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting a current level to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable, although before simulating conditions or overwriting values, sensors, transducers, and devices shall have been calibrated.
 3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate relays is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
 4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the loss of utility voltage initiate at a voltage level below 85%, temporarily change the undervoltage setpoint to be 100% of nominal.
 5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary test equipment and materials to simulate the system conditions necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return the electrical system, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to

continuing with Systems Functional Performance Testing of the remaining units.

- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.
- K. Problem Resolution: The Commissioning Agent will recommend solutions to problems found; however, the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.
 - b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.
5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
 - a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.

- b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
 - c. The Commissioning Agent will document the resolution process.
 - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:
- 1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
 - 2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
 - 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.

4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
 5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.
- E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.7 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

3.8 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Resident Engineer, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 26 sections. The Training and Demonstration shall include, but is not limited to, the following:
1. Review the Contract Documents.
 2. Review installed systems, subsystems, and equipment.

3. Review instructor qualifications.
 4. Review instructional methods and procedures.
 5. Review training module outlines and contents.
 6. Review course materials (including operation and maintenance manuals).
 7. Review and discuss locations and other facilities required for instruction.
 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
 9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
 2. Qualification Data: Submit qualifications for facilitator and/or instructor.
 3. Attendance Record: For each training module, submit list of participants and length of instruction time.
 4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
 5. Demonstration and Training Recording: Submit two copies within seven days of end of each training module.
 - a. Identification: On each copy, provide an applied label with the following information:
 - 1) Name of Project.
 - 2) Name and address of photographer
 - 3) Name of Contractor.
 - 4) Date videotape was recorded.
 - 5) Description of vantage point, indicating location, direction (by compass point), and elevation or story of construction.

6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

- F. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.

- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:

1. Basis of System Design, Operational Requirements, and Criteria:
Include the following:
 - a. System, subsystem, and equipment descriptions.

- b. Performance and design criteria if Contractor is delegated design responsibility.
 - c. Operating standards.
 - d. Regulatory requirements.
 - e. Equipment function.
 - f. Operating characteristics.
 - g. Limiting conditions.
 - H, Performance curves.
2. Documentation: Review the following items in detail:
- a. Emergency manuals.
 - b. Operations manuals.
 - c. Maintenance manuals.
 - d. Project Record Documents.
 - e. Identification systems.
 - f. Warranties and bonds.
 - g. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
- a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
- a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.
 - j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.

1. Required sequences for electric or electronic systems.
- m. Special operating instructions and procedures.
5. Adjustments: Include the following:
 - a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
 - a. Diagnostic instructions.
 - b. Test and inspection procedures.
7. Maintenance: Include the following:
 - a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for routine maintenance.
 - g. Instruction on use of special tools.
8. Repairs: Include the following:
 - a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.
- H. Training Execution:
 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
 2. Instruction:
 - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.

- b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
 - 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.
- 3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
- 4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
- 5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.
- I. Demonstration and Training Recording:
 - 1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 - 2. Video Format: Provide high quality color DVD color on standard size DVD disks.
 - 3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 - 4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

CORRECT HIGH VOLTAGE DEFICIENCIES
PROJECT NO. 659-13-102

----- END -----

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies demolition and removal of existing 4160V electrical distribution system, including switches, transformers, conductors, and other materials as required for the construction of the new 12470V electrical distribution system.

1.2 RELATED WORK

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 11, EARTHWORK (SHORT FORM).
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- F. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

1.3 PROTECTION

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- E. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

1. No wall or part of wall shall be permitted to fall outwardly from structures.
 2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 15 feet of fire hydrants.
- F. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.
- G. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.4 UTILITY SERVICES

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned utility lines that would interfere with installation of new utility lines and new construction and as indicated on drawings.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION

- A. Completely demolish and remove structures, including all appurtenances related or connected thereto, as noted below:
 1. As required for installation of new 12470V electrical distribution system infrastructure as indicated on drawings.
 2. To full depth within an area defined by hypothetical lines located 5 feet outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition

site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 24 inches square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

- C. Remove and legally dispose of all materials, other than earth to remain as part of project work. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations.
- D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP

- A. On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

---END---

SECTION 03 30 53
CAST-IN-PLACE CONCRETE (SHORT FORM)

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and material and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TOLERANCES:

- A. ACI 117.
- B. Slab Finishes: ACI 117, F-number method in accordance with ASTM E1155.

1.4 REGULATORY REQUIREMENTS:

- A. ACI SP-66 ACI Detailing Manual
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Concrete Mix Design.
- C. Shop Drawings: Reinforcing steel: Complete shop drawings.
- D. Manufacturer's Certificates: Air-entraining admixture, chemical admixtures, curing compounds.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117-10.....Specification for Tolerances for Concrete Construction, Materials and Commentary
 - 211.1-91(R2009).....Standard Practice for Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete
 - 301-10.....Specifications for Structural Concrete
 - 305.1-06.....Specification for Hot Weather Concreting
 - 306.1-90(R2002).....Standard Specification for Cold Weather Concreting
 - SP-66-04ACI Detailing Manual

- 318-11.....Building Code Requirements for Structural
Concrete and Commentary
- 347-04.....Guide to Formwork for Concrete
- C. American Society for Testing And Materials (ASTM):
- A185/A185M-07.....Standard Specification for Steel Welded Wire
Reinforcement, Plain, for Concrete Reinforcement
- A615/A615M-09.....Standard Specification for Deformed and Plain
Carbon Steel Bars for Concrete Reinforcement
- A996/A996M-09.....Standard Specification for Rail Steel and Axle
Steel Deformed Bars for Concrete Reinforcement
- C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the Field
- C33/C33M-11a.....Standard Specification for Concrete Aggregates
- C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens
- C94/C94M-12.....Standard Specification for Ready Mixed Concrete
- C143/C143M-10.....Standard Test Method for Slump of Hydraulic
Cement Concrete
- C150-11.....Standard Specification for Portland Cement
- C171-07.....Standard Specification for Sheet Material for
Curing Concrete
- C172-10.....Standard Practice for Sampling Freshly Mixed
Concrete
- C173-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method
- C192/C192M-07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory
- C231-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method
- C260-10.....Standard Specification for Air-Entraining
Admixtures for Concrete
- C330-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete
- C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete
- C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete
- D1751-04(R2008)Standard Specification for Preformed Expansion
Joint Fillers for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)

D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications

E1155-96(2008).....Standard Test Method for Determining F_F Floor
Flatness and F_L Floor Levelness Numbers

PART 2 - PRODUCTS

2.1 FORMS:

Wood, plywood, metal, or other materials, approved by COR, of grade or type suitable to obtain type of finish specified.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150, Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33, Size 67. Size 467 may be used for footings and walls over 12 inches thick. Coarse aggregate for applied topping and metal pan stair fill shall be Size 7.
- D. Fine Aggregate: ASTM C33.
- E. Lightweight Aggregate for Structural Concrete: ASTM C330, Table 1
- F. Mixing Water: Fresh, clean, and potable.
- G. Air-Entraining Admixture: ASTM C260.
- H. Chemical Admixtures: ASTM C494.
- I. Vapor Barrier: ASTM D4397, 10 mil.
- J. Reinforcing Steel: ASTM A615 or ASTM A996, deformed. See structural drawings for grade.
- K. Welded Wire Fabric: ASTM A185.
- L. Expansion Joint Filler: ASTM D1751.
- M. Sheet Materials for Curing Concrete: ASTM C171.
- N. Abrasive Aggregates: Aluminum oxide grains or emery grits.
- O. Liquid Densifier/Sealer: 100 percent active colorless aqueous silicate solution.
- P. Grout, Non-Shrinking: Premixed ferrous or non-ferrous, mixed and applied in accordance with manufacturer's recommendations. Grout shall show no settlement or vertical drying shrinkage at 3 days or thereafter based on initial measurement made at time of placement, and produce a compressive strength of at least 2500 psi at 3 days and 5000 psi at 28 days.

2.3 CONCRETE MIXES:

- A. Design of concrete mixes using materials specified shall be the responsibility of the Contractor as set forth under Option C of ASTM C94.

- B. Compressive strength at 28 days shall be not less than 3000 psi.
- C. Establish strength of concrete by testing prior to beginning concreting operation. Test consists of average of three cylinders made and cured in accordance with ASTM C192 and tested in accordance with ASTM C39.
- D. Maximum slump for vibrated concrete is 4 inches tested in accordance with ASTM C143.
- E. Cement and water factor (See Table I):

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete: Strength	Non-Air-Entrained		Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

- 1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 1200 psi in excess of f'c. For concrete strengths above 5000 psi, the proposed mix design shall achieve a compressive strength 1400 psi in excess of f'c.
 - 2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
 - 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 - 4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- F. Air-entrainment is required for all exterior concrete and as required for Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS. Air content shall conform with the following table:

**TABLE I - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Coarse Aggregate	Total Air Content Percentage by Volume
3/8 in	6 to 10
1/2 in	5 to 9
3/4 in	4 to 8
1 in	3 1/2 to 6 1/2
1 1/2 in	3 to 6

2.4 BATCHING & MIXING:

- A. Store, batch, and mix materials as specified in ASTM C94.
 - 1. Job-Mixed: Concrete mixed at job site shall be mixed in a batch mixer in manner specified for stationary mixers in ASTM C94.
 - 2. Ready-Mixed: Ready-mixed concrete comply with ASTM C94, except use of non-agitating equipment for transporting concrete to the site will not be permitted. With each load of concrete delivered to project, ready-mixed concrete producer shall furnish, in duplicate, certification as required by ASTM C94.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. Installation conform to ACI 347. Sufficiently tight to hold concrete without leakage, sufficiently braced to withstand vibration of concrete, and to carry, without appreciable deflection, all dead and live loads to which they may be subjected.
- B. Treating and Wetting: Treat or wet contact forms as follows:
 - 1. Coat plywood and board forms with non-staining form sealer. In hot weather cool forms by wetting with cool water just before concrete is placed.
 - 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather cool metal forms by thoroughly wetting with water just before placing concrete.
 - 3. Use sealer on reused plywood forms as specified for new material.
- C. Inserts, sleeves, and similar items: Flashing reglets, masonry ties, anchors, inserts, wires, hangers, sleeves, boxes for floor hinges and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned and built into construction, and maintained securely in place.
- D. Construction Tolerances:
 - 1. Contractor is responsible for setting and maintaining concrete formwork to assure erection of completed work within tolerances specified to accommodate installation or other rough and finish materials. Remedial work necessary for correcting excessive tolerances is the responsibility of the Contractor. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
 - 2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering

individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 REINFORCEMENT:

Details of concrete reinforcement, unless otherwise shown, in accordance with ACI 318 and ACI SP-66. Support and securely tie reinforcing steel to prevent displacement during placing of concrete.

3.3 VAPOR BARRIER:

- A. Except where membrane waterproofing is required, place interior concrete slabs on a continuous vapor barrier.
- B. Place 4 inches of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
- C. Lap joints 6 inches and seal with a compatible pressure-sensitive tape.
- D. Patch punctures and tears.

3.4 PLACING CONCRETE:

- A. Remove water from excavations before concrete is placed. Remove hardened concrete, debris and other foreign materials from interior of forms, and from inside of mixing and conveying equipment. Obtain approval of COR before placing concrete. Provide screeds at required elevations for concrete slabs.
- B. Before placing new concrete on or against concrete which has set, existing surfaces shall be roughened and cleaned free from all laitance, foreign matter, and loose particles.
- C. Convey concrete from mixer to final place of deposit by method which will prevent segregation or loss of ingredients. Do not deposit in work concrete that has attained its initial set or has contained its water or cement more than 1 1/2 hours. Do not allow concrete to drop freely more than 5 feet in unexposed work nor more than 3 feet in exposed work. Place and consolidate concrete in horizontal layers not exceeding 12 inches in thickness. Consolidate concrete by spading, rodding, and mechanical vibrator. Do not secure vibrator to forms or reinforcement. Vibration shall be carried on continuously with placing of concrete.
- D. Hot weather placing of concrete: Follow recommendations of ACI 305R to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete.
- E. Cold weather placing of concrete: Follow recommendations of ACI 306R, to prevent freezing of thin sections less than 12 inches and to permit concrete to gain strength properly, except that use of calcium chloride shall not be permitted without written approval from COR.

3.5 PROTECTION AND CURING:

Protect exposed surfaces of concrete from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by COR.

3.6 FORM REMOVAL:

Forms remain in place until concrete has a sufficient strength to carry its own weight and loads supported. Removal of forms at any time is the Contractor's sole responsibility.

3.7 SURFACE PREPARATION:

Immediately after forms have been removed and work has been examined and approved by COR, remove loose materials, and patch all stone pockets, surface honeycomb, or similar deficiencies with cement mortar made with 1 part portland cement and 2 to 3 parts sand.

3.8 FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished Areas: Vertical and overhead concrete surfaces exposed in unfinished areas, above suspended ceilings in manholes, and other unfinished areas exposed or concealed will not require additional finishing.
2. Interior and Exterior Exposed Areas (to be painted): Fins, burrs and similar projections on surface shall be knocked off flush by mechanical means approved by COR and rubbed lightly with a fine abrasive stone or hone. Use an ample amount of water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and Exterior Exposed Areas (finished): Finished areas, unless otherwise shown, shall be given a grout finish of uniform color and shall have a smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs have been removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone or stone.
 - b. Apply grout composed of 1 part portland cement and 1 part clean, fine sand (smaller than No. 30 sieve). Work grout into surface of concrete with cork floats or fiber brushes until all pits and honeycombs are filled.
 - c. After grout has hardened, but still plastic, remove surplus grout with a sponge rubber float and by rubbing with clean burlap.
 - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish for any area in same day. Confine

limits of finished areas to natural breaks in wall surface. Do not leave grout on concrete surface overnight.

B. Slab Finishes:

1. Scratch Finish: Slab surfaces to receive a bonded applied cementitious application shall all be thoroughly raked or wire broomed after partial setting (within 2 hours after placing) to roughen surface to insure a permanent bond between base slab and applied cementitious materials.
2. Floating: Allow water brought to surface by float used for rough finishing to evaporate before surface is again floated or troweled. Do not sprinkle dry cement on surface to absorb water.
3. Float Finish: Ramps, stair treads, and platforms, both interior and exterior, equipment pads, and slabs to receive non-cementitious materials, except as specified, shall be screened and floated to a smooth dense finish. After first floating, while surface is still soft, surfaces shall be checked for alignment using a straightedge or template. Correct high spots by cutting down with a trowel or similar tool and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections on floated finish by rubbing or dry grinding. Refloat the slab to a uniform sandy texture.
4. Steel Trowel Finish: Applied toppings, concrete surfaces to receive resilient floor covering or carpet, future floor roof and all monolithic concrete floor slabs exposed in finished work and for which no other finish is shown or specified shall be steel troweled. Final steel troweling to secure a smooth, dense surface shall be delayed as long as possible, generally when the surface can no longer be dented with finger. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure on trowel to compact cement paste and form a dense, smooth surface. Finished surface shall be free of trowel marks, uniform in texture and appearance.
5. Broom Finish: Finish all exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after the surfaces have been floated.
6. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:

Slab on grade & Shored suspended slabs	Unshored suspended slabs
Specified overall value F_F 25/ F_L 20	Specified overall value F_F 25

Minimum local value	$F_F 17/F_L 15$	Minimum local value	$F_F 17$
---------------------	-----------------	---------------------	----------

3.9 SURFACE TREATMENTS:

- A. Surface treatments shall be mixed and applied in accordance with manufacturer's printed instructions.
- B. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of all concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Aggregate shall be broadcast uniformly over concrete surface. Trowel concrete surface to smooth dense finish. After curing, rub the treated surface with abrasive brick and water sufficiently to slightly expose abrasive aggregate.

3.10 PRECAST CONCRETE ITEMS:

Precast concrete items, not specified elsewhere, shall be cast using 3000 psi air-entrained concrete to shapes and dimensions shown. Finish surfaces to match corresponding adjacent concrete surfaces. Reinforce with steel as necessary for safe handling and erection.

- - - E N D - - -

SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Sealing of site work concrete paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 PROJECT CONDITIONS:

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 40 °F.
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
 - 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 90° F or less than 40° F.

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Bond Breakers: A type of sealant backing.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10.....Mineral Fiber Block and Board Thermal Insulation.
 - C717-10.....Standard Terminology of Building Seals and Sealants.
 - C834-10.....Latex Sealants.
 - C919-08.....Use of Sealants in Acoustical Applications.
 - C920-10.....Elastomeric Joint Sealants.
 - C1021-08.....Laboratories Engaged in Testing of Building Sealants.
 - C1193-09.....Standard Guide for Use of Joint Sealants.
 - C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—
Sponge or Expanded Rubber.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. S-1:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type M.
 - 3. Class 25.
 - 4. Grade NS.
 - 5. Shore A hardness of 20-40
- B. S-2:
 - 1. ASTM C920, polyurethane or polysulfide.
 - 2. Type M.
 - 3. Class 25.
 - 4. Grade P.
 - 5. Shore A hardness of 25-40.

2.2 CAULKING COMPOUND:

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Porcelain enamel.
- C. Do not cut or damage joint edges.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 1/4 inch, sealant depth equal to width.
- B. At widths over 1/4 inch, sealant depth 1/2 of width up to 1/2 inch maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 40° and 100° F.

2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 5. Avoid dropping or smearing compound on adjacent surfaces.
 6. Fill joints solidly with compound and finish compound smooth.
 7. Tool joints to concave surface unless shown or specified otherwise.
 8. Apply compounds with nozzle size to fit joint width.
 9. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of fire rated or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 1/4 inch minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 1/4 inch bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:

1. Metal to Metal: Type S-1, S-2
2. Metal to Masonry or Stone: Type S-1

B. Interior Caulking:

1. Typical Narrow Joint 1/4 inch or less at Walls and Adjacent
Components: Types C-1 and C-2.

- - - E N D - - -

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, conductors and cable, switchboards, switchgear, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards, including NFPA 70E-2015, are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial

standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
 1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of 15 working days prior to the manufacturer's performing the factory tests.
 2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.

3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the COR.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be

accomplished in this manner for the required work, the following requirements are mandatory:

1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, cabinets, individual breakers and controllers in switchboards and switchgear, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, and number of wires. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc flash boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), the glove rating, voltage rating of the equipment, limited approach boundary (inches), restricted approach boundary (inches), equipment/bus name, and date prepared.

1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 - B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
 - C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
 - D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION_____".

2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.

- h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
- 1. A minimum 12 inches length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
 - 2. Each type of conduit coupling, bushing, and termination fitting.
 - 3. Conduit hangers, clamps, and supports.
 - 4. Duct sealing compound.
 - 5. Each type of engraved nameplate and wire and cable splicing and terminating material.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests.

Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.16 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.17 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 05 13
MEDIUM-VOLTAGE CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of medium-voltage cables, indicated as cable or cables in this section, and medium-voltage cable splices and terminations.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium-voltage cables.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium-voltage cables.
- E. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: Medium-voltage cable terminations for use in pad-mounted, liquid-filled, medium-voltage transformers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Medium-voltage cables shall be thoroughly tested at the factory per NEMA WC 74 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Installation instructions.
 2. Samples:

- a. After approval and prior to installation, furnish the COR with a sample of each type and size of cable per the requirements of Section 25 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
3. Certifications:
- a. Factory Test Reports: Submit certified factory production test reports for approval.
 - b. Field Test Reports: Submit field test reports for approval.
 - c. Compatibility: Submit a certificate from the cable manufacturer that the splices and terminations are approved for use with the cable.
 - d. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the cables, splices, and terminations conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that the cables, splices, and terminations have been properly installed and tested.
 - 3) Certification by the Contractor that each splice and each termination were completely installed in a single continuous work period by a single qualified worker without any overnight interruption.
4. Qualified Worker Approval:
- a. Qualified workers who install and test cables, splices, and terminations shall have not fewer than five years of experience splicing and terminating cables equivalent to those being spliced and terminated, including experience with the materials in the approved splices and terminations.
 - b. Furnish satisfactory proof of such experience for each qualified worker who splices or terminates the cables.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
B3-01 (2007).....Standard Specification for Soft or Annealed
Copper Wire
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

- 48-09.....Test Procedures and Requirements for
Alternating-Current Cable Terminations Used on
Shielded Cables Having Laminated Insulation
Rated 2.5 kV through 765 kV or Extruded
Insulation Rated 2.5 kV through 500 kV
- 386-06.....Separable Insulated Connector Systems for Power
Distribution Systems above 600 V
- 400-01.....Guide for Field Testing and Evaluation of the
Insulation of Shielded Power Cable Systems
- 400.2-04.....Guide for Field Testing of Shielded Power Cable
Systems Using Very Low Frequency (VLF)
- 400.3-06.....Guide for Partial Discharge Testing of Shielded
Power Cable Systems in a Field Environment
- D. National Electrical Manufacturers Association (NEMA):
- WC 74-06.....5-46 KV Shielded Power Cable for Use in the
Transmission and Distribution of Electric
Energy
- E. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories (UL):
- 1072-06Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

- A. Cable shall be shipped on reels such that it is protected from
mechanical injury. Each end of each length of cable shall be
hermetically sealed with manufacturer's end caps and securely attached
to the reel.
- B. Cable stored and/or cut on site shall have the ends turned down, and
sealed with cable manufacturer's standard cable end seals, or field-
installed heat-shrink cable end seals.

PART 2 - PRODUCTS

2.1 CABLE

- A. Cable shall be in accordance with the NEC and NEMA WC 74, and UL 1072.
- B. Single conductor stranded copper conforming to ASTM B3.
- C. Voltage Rating: 15,000 V cable shall be used on both 12,470 V and
4,160 V distribution systems.
- D. Insulation:
1. Insulation level shall be 133%.
 2. Types of insulation:

- a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
- E. Insulation shield shall be semi-conducting. Conductor shield shall be semi-conducting.
- F. Insulation shall be wrapped with copper shielding tape, helically-applied over semi-conducting insulation shield.
- G. Heavy duty, overall protective polyvinyl chloride jacket shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.
- H. Cable temperature minimum ratings: for continuous operation of 105 degrees Celsius, emergency overload operation of 140 degrees Celsius, and short circuit operation of 250 degrees Celsius.
- I. Cable shall be suitable for installation in wet or dry locations, indoors or outdoors, and in any raceway or underground duct.

2.2 CONNECTORS AND TERMINATIONS

- A. Materials shall be compatible with the cables, and shall be suitable for the prevailing environmental conditions.
- B. Connectors shall be watertight. In manholes and pullboxes, the connectors shall be submersible.
- C. Dead-Break Separable Insulated Connectors:
 - 1. Shall comply with IEEE 386.
 - 2. Shall include all components required for complete connector, with detailed instructions.
 - 3. Shall be modular in design, for use on extruded solid dielectric insulated cable.
 - 4. Shall be provided with voltage test point capable of allowing test point fault indicators.
 - 5. Shall be rated for 15,000 V dead-break, 600 A continuous current, and 125 kV BIL.
 - 6. Shall be specifically approved by the cable manufacturer for use with the cable supplied.
- D. Terminations:
 - 1. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.
 - 2. Class 1 terminations for indoor use: Kit with stress-relief tube, nontracking insulator tube, shield ground strap, compression-type connector, and end seal.

3. Load-break terminations for indoor and outdoor use: 200 A loadbreak premolded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
4. Dead-break terminations for indoor and outdoor use: 600 A deadbreak premolded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
5. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.
6. Provide insulated cable supports to relieve any strain imposed by cable weight or movement. Ground cable supports to the grounding system.

2.3 FIREPROOFING TAPE

- A. Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arcproof, and fireproof intumescent elastomer. The tape shall be a minimum of 30 mils in thickness and shall be capable of 100 percent elongation. Securing tape shall be glass cloth electrical tape not less than 7 mils thick and 0.75 inch wide with a Class H temperature rating of 180 degrees C.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and per manufacturer's instructions.
- B. Cable shall be installed in conduit above grade and duct bank below grade.
- C. All cables of a feeder shall be pulled simultaneously.
- D. Conductors of different systems (e.g., 5kV and 15kV) shall not be installed in the same raceway.

- E. Install cable in continuous lengths to the extent possible. Separable insulated connectors will be permitted only in manholes. Cable splices are not permitted.
- F. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- G. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the manufacturer.
- H. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.
- I. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PROTECTION DURING SPLICING OPERATIONS

- A. Blowers shall be provided to force fresh air into manholes where free movement or circulation of air is obstructed. Waterproof protective coverings shall be available on the work site to provide protection against moisture while a separable connector is being installed. Pumps shall be used to keep manholes dry during operations. Under no conditions shall a connection or termination be made that exposes the interior of a cable to moisture. A manhole ring at least 6 inches above ground shall be used around the manhole entrance to keep surface water from entering the manhole. Unused ducts shall be plugged and water seepage through ducts in use shall be stopped before installing separable connectors.

3.3 PULLING CABLES IN DUCTS AND MANHOLES

- A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of qualified workers and equipment shall be employed to ensure the careful and proper installation of the cable.
- B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.
- C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a

swivel to the main pulling wire by means of a suitable cable grip and pulling eye.

- D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.
- E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.
- F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.
- G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction, and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.
- H. During cable installation, a dynamometer shall be used to monitor the cable pulling tension. Cable pulling tension and sidewall bearing pressure shall never exceed the limits set by the cable manufacturer. Dynamometer readings and corresponding pulling tensions shall be recorded for each cable pull and submitted with the field test reports.
- I. Separable connectors in manholes shall be firmly supported on cable racks. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for separable connector installation.
- J. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

3.4 SPLICES AND TERMINATIONS

- A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.
- B. Installation shall be accomplished by qualified workers trained to perform medium-voltage equipment installations. Use tools as recommended or provided by the manufacturer. All manufacturers' instructions shall be followed.
- C. Separable insulated connectors in manholes shall be located midway between cable racks on walls of manholes, and supported with cable arms at approximately the same elevation as the enclosing duct.

- D. Provide continuous insulation shielding through all connectors and ground shielding at each connection and termination in strict accordance with cable manufacturer's instructions.
- E. Where the Government determines that unsatisfactory connections and terminations have been installed, the Contractor shall replace the unsatisfactory connections and terminations with approved material at no additional cost to the Government.

3.5 FIREPROOFING

- A. Cover all cable segments exposed in manholes and pullboxes with fireproofing tape.
- B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than 1 inch into each duct.
- C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.6 CIRCUIT IDENTIFICATION OF FEEDERS

- A. In each manhole and pullbox, install permanent identification tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 inches in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy to read after the fireproofing tape is installed.

3.7 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and electrical inspections.
- B. Test equipment, labor, and technical personnel shall be provided as necessary to perform the acceptance tests. Arrangements shall be made to have tests witnessed by the COR.
- C. Visual Inspection:
 - 1. Inspect exposed sections of cables for physical damage.
 - 2. Inspect shield grounding, cable supports, separable insulated connectors, and terminations.
 - 3. Verify that visible cable bends meet manufacturer's minimum bending radius requirement.
 - 4. Verify installation of fireproofing tape and identification tags.
- D. Electrical Tests:
 - 1. Acceptance tests shall be performed on new and service-aged cables as specified herein.

2. Test new cable after installation, connectors, and terminations have been made, but before connection to equipment and existing cable.
- E. Insulation-Resistance Test: Test all new cables with respect to ground and adjacent conductors.
1. Test data shall include megohm readings and leakage current readings. Cables shall not be energized until insulation-resistance test results have been approved by the COR. Test voltages and minimum acceptable resistance values shall be per the manufacturer's recommendations.
 2. Submit a field test report to the COR that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and identifies the insulation resistance and leakage current results for each cable section tested. The report shall provide conclusions and recommendations for corrective action.
- F. Online Partial Discharge Test: Comply with IEEE 400 and 400.3. Test all new cables. Perform tests after cables have passed the insulation-resistance test, and after successful energization.
1. Testing shall use a time or frequency domain detection process, incorporating radio frequency current transformer sensors with a partial discharge detection range of 10 kHz to 300 MHz.
 2. Submit a field test report to the COR that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and numerically and graphically identifies the magnitude of partial discharge detected for each cable section tested. The report shall provide conclusions and recommendations for corrective action.
- G. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be put into service until all tests are successfully passed, and field test reports have been approved by the COR.

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.
 - 2) Splicing materials and pulling lubricant.
 - 2. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials
 - D3005-10.....Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-09.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
 - 514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
 - 1. No. 8 AWG and larger: Stranded.

3. No. 10 AWG and smaller: Solid.
4. Insulation: THHN-THWN.
5. TC-rated when used in cable tray.

D. Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 0.75 inches wide tape.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
 1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.

4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Above Ground Splices for 250 kcmil and Larger:

1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

- E. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

2.6 OPTICAL-FIBER CABLE

- A. Description: Single-mode optical-fiber cable as indicated on project drawings.
 1. Comply with ICEA S-83-596 for mechanical properties.
 2. Comply with TIA-568-C.3 for performance specifications.
 3. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:

- a. General Purpose, Nonconductive: Type OFNG or Type OFNR.
4. Provide single-mode media with outer sheath jacket, strength member, ripcords, water blocking material, core tube, and core fibers as installed in a permanent underground pathway system as shown on the construction drawings. Media shall have all glass, dual window, graded index material with a core diameter of 9 microns. Fiber shall be coated with a cladding material which is concentric with the core. Fiber cladding diameter shall be nominal 125 microns. Media shall have a transmission window centered at 1300 and 1550 nanometer wavelengths, attenuation at 1550 nanometers shall be less than 0.5 dB per kilometer. Fiber optic media shall comply with TIA/EIA-472DAAA and TIA-758.

B. Jacket:

1. Cable cordage jacket, fiber, unit, and group color shall be according to TIA-598-C.
2. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches.

2.7 OPTICAL-FIBER CABLE HARDWARE

- A. Cross-Connects and Patch Panels: Modular panels housing multiple-numbered, duplex cable connectors.
 1. Number of Connectors per Field: One for each fiber of cable or cables assigned to field, plus spares and blank positions adequate to suit specified expansion criteria.
- B. Patch Cords: Factory-made, dual-fiber cables in lengths as required to support connected hardware.
- C. Cable Connecting Hardware:
 1. Comply with Optical-Fiber Connector Intermateability Standards (FOCIS) specifications of TIA-604-2-B, TIA-604-3-B, and TIA/EIA-604-12. Comply with TIA-568-C.3.
 2. Quick-connect, simplex and duplex, Type ST connectors. Insertion loss of not more than 0.75 dB.
 3. Type SFF connectors may be used in termination racks, panels, and equipment packages.

2.8 INNERDUCT

- A. Nonmetallic flexible raceway manufactured from High Density Polyethylene (HDEP)
- B. Corrugated, Smoothwall, or ribbed wall type.
- C. Shall have at a minimum an interior diameter of 3/4 inch.

2.9 COMMUNICATION AND LAN CABLES

A. RS-232 Cable:

1. PVC-Jacketed, RS-232 Cable: Paired, 2 pairs, 22 AWG, stranded (7x30) tinned copper conductors, polypropylene insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; PVC jacket. Pairs are cabled on common axis with 24 AWG, stranded (7x32) tinned copper drain wire.
 - a. NFPA 70, Type CM.
 - b. Flame Resistance: UL 1581, Vertical Tray.
2. Plenum-Type, RS-232 Cable: Paired, 2 pairs, 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with 24 AWG, stranded (7x32) tinned copper drain wire.
 - a. NFPA 70, Type CMP.
 - b. Flame Resistance: NFPA 262, Flame Test.

B. RS-485 Cable:

1. PVC-Jacketed, RS-485 Cable: Paired, 2 pairs, twisted, 22 AWG, stranded (7x30) tinned copper conductors, PVC insulation, unshielded, PVC jacket, and NFPA 70, Type CMG.
2. Plenum-Type, RS-485 Cable: Paired, 2 pairs, 22 AWG, stranded (7x30) tinned copper conductors, fluorinated-ethylene-propylene insulation, unshielded, and fluorinated-ethylene-propylene jacket, and NFPA 70, Type CMP.

C. Unshielded Twisted Pair Cables: Category 6.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, or manholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. In cabinets, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.

- F. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- G. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- H. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 - 4. All conductors in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- I. No more than three branch circuits shall be installed in any one conduit.
- J. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

- A. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
 - 1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.
 - 2. Use fireproofing tape as specified in Section 26 05 13, MEDIUM-VOLTAGE CABLES, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 1 inch into each duct.
 - 3. Secure the fireproofing tape in place by a random wrap of glass cloth tape.

3.3 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.

- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 3 inches from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each underground manhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 1-1/2 inches in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.7 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.8 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole, install embossed brass tags to identify the system served and function.

3.9 OPTICAL FIBER CABLE INSTALLATION:

- A. Comply with TIA-568-C.3
- B. Within underground ducts and within manholes fiber optic cables shall be installed within HDPE type innerduct.
- C. One spare innerduct shall be installed in parallel with all underground fiber optic runs. This innerduct shall be reserved for future use by the facility.

3.10 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests: Inspect physical condition.
 2. Electrical tests:
 - a. After installation but before connection to utilization devices, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made and supplementary grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 05 36, CABLE TRAYS FOR ELECTRICAL SYSTEMS: Cable Trays.
- E. Section 26 11 16, PRIMARY UNIT SUBSTATION: Primary unit substation.
- F. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: Pad-mounted, liquid-filled, medium-voltage transformers.
- G. Section 26 13 41, PAD-MOUNTED DISTRIBUTION SWITCHGEAR: Pad-mounted distribution switchgear.
- H. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Distribution switchboards.
- I. Section 26 25 11, BUSWAYS: Busways.
- J. Section 26 43 13, SURGE PROTECTIVE DEVICES: Switchboard-mounted transient-voltage surge suppression.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.

- b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
- 2. Test Reports:
 - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
- 3. Certifications:
 - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding

conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to transformers.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN.

2.2 GROUND RODS

- A. Copper clad steel, 0.75 inch diameter by 10 feet long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Listed for use with copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Connection to Grounding Bus Bars: Listed for use with copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 inch thick x 4 inches high in cross-section x 12 inches in length, with 0.281 inch holes spaced per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Electrical enclosures, raceways, junction boxes, cabinets, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

- A. Switchgear: Provide two bare grounding electrode conductors from the switchgear ground bus to the grounding electrode system shown on the drawings. Ground rods shall not be spaced greater than 25 feet apart. Ground rods and conductors shall be buried a minimum of 24 inches below final grade.
- B. Duct Banks: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to the manhole ground bus, and to equipment enclosures.
- C. Manholes:
1. Provide a driven ground rod through the floor sleeve in each manhole.
 2. Provide a grounding bus bar in each manhole. Mount bus between 12 inches and 18 inches above manhole floor in the vicinity of the manhole ground rod. Coordinate exact location of bus with duct bank openings and manhole accessories. Bond grounding bus to each manhole ground rod using No. 3/0 AWG copper conductor and create ground ring around the inside perimeter of the manhole. Train conductors level and attach to the manhole walls.
 3. Connect all exposed, non-current carrying manhole metallic accessories to manhole grounding bus bar using No. 6 AWG copper conductor. Connections shall be bolted at the grounding bus bar and brazed or exothermically welded at the metallic accessory. Train conductors level and plumb and attach to the manhole walls.
 4. Connect medium voltage cable shield or drain wires at all terminations to manhole grounding bus bar using copper conductor

sized as recommended by the manufacturer of the separable connectors.

D. Pad-Mounted Transformers:

1. Provide ground rods and grounding electrodes as indicated on the drawings.
2. Ground the secondary neutral.

E. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Switchgear and Switchboards:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

C. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
2. Separately derived systems (control power transformers within the pad-mounted switchgear): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the grounding electrode system.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor, except metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.

4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with an equipment grounding conductor to the equipment ground bus.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.
- C. Boxes, Cabinets, and Enclosures:
 1. Bond the equipment grounding conductor to each pullbox, junction box, cabinet, and other enclosures through which the conductor passes.
 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Cable Tray:
 1. Cable tray systems shall be installed with pieces bonded so that electrical grounding continuity is maintained through the entire run. Bonding shall be achieved through manufacturer's recommended practices.
 2. At a minimum, the cable tray system shall have a grounding electrode conductor at each end that connects either to a ground rod, underground grounding electrode, or building steel. The cable tray system shall be bonded to building steel at a maximum of fifty (50) foot intervals throughout the run.

3.6 OUTDOOR METALLIC FENCES AROUND ELECTRICAL EQUIPMENT

- A. Fences shall be grounded as shown on the drawings.
- B. Drive ground rods until the top is 24 inches below grade. Attach a No. 4 AWG copper conductor by exothermic weld to the ground rods, and extend underground to the immediate vicinity of fence post. Lace the conductor vertically into 12 inches of fence mesh and fasten by two approved bronze compression fittings, one to bond the wire to post and the other to bond the wire to fence. Each gate section shall be bonded to its gatepost by a 0.375 inch x 1 inch flexible, braided copper strap and ground post clamps. Clamps shall be of the anti-electrolysis type.

3.6 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 GROUND RESISTANCE

- A. Grounding system resistance to earth shall not exceed 5 ohms at pad mounted switchgear PG1, SW1 through SW9, and at the unit substation US1. Grounding system resistance to earth shall not exceed 10 ohms at pad mounted transformers. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance at the switchgear shall comply with the electric utility company ground resistance requirements.

3.8 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 inches below final grade.
- B. For indoor installations, leave 4 inches of each rod exposed.
- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.9 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.
- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- E. Section 31 20 11, EARTHWORK (SHORT FORM): Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each conduit type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:
 - 1. Size and location of main feeders.
 - 2. Size and location of pull-boxes.
 - 3. Layout of required conduit penetrations through structural elements.
- C. Certifications:
 - 1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
 - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.

- b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing
- C. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 6-07.....Electrical Rigid Metal Conduit - Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 467-07.....Grounding and Bonding Equipment
 - 514B-04.....Conduit, Tubing, and Cable Fittings
 - 797-07.....Electrical Metallic Tubing
- E. National Electrical Manufacturers Association (NEMA):
 - FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: As indicated on drawings.
- B. Conduit:
 - 1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 - 2. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Size and location as indicated on the drawings.
- C. Conduit Fittings:
 - 1. Rigid steel:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - 2. Electrical metallic tubing:

- a. Fittings and conduit bodies shall meet the requirements of UL 515B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Setscrew couplings and connectors are prohibited.
 - e. Indent-type connectors and couplings are prohibited.
 - f. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 inches, 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 inch diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Pull Boxes:
- 1. UL-50.
 - 2. Sheet metal boxes: Galvanized steel.
- F. Wireways: Equip with removable covers. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
- 1. Obtain the approval of the COR prior to drilling through structural elements.
 - 2. Cut holes through concrete and masonry in existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.
- B. Firestop: Where conduits pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in the Project General Notes on the drawings.

- C. Waterproofing: At floor and exterior wall penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Existing Essential (Emergency) raceway systems shall remain entirely independent of other raceway systems.
- C. Install conduit as follows:
1. Complete mechanically and electrically continuous runs before pulling in cables or wires.
 2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 4. Cut square, ream, remove burrs, and draw up tight.
 5. Independently support conduit at 8 feet on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
 6. Support within 12 inches of changes of direction, and within 12 inches of each enclosure to which connected.
 7. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 8. Secure conduits to cabinets and pull-boxes with bonding type locknuts. For rigid conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to pull box covers.
 9. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout:
1. Install conduit with wiring as shown on drawings.
 2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

- A. In Concrete:

1. Conduit: Rigid steel.
 2. Align and run conduit in direct lines.
 3. Do not install conduit through concrete beams.
 4. Installation of conduit in concrete that is less than 3 inches thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 inch of concrete around the conduits.
 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.
- B. Above Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 V: Rigid steel.
 2. Conduit for conductors 600 V and below: Rigid steel, except EMT shall be permitted where indicated on the drawings.
 3. Align and run conduit parallel or perpendicular to the building lines.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel.
- C. Conduit for Conductors 600 V and Below: Rigid steel, except EMT shall be permitted where indicated on the drawings.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft intervals.
- G. Painting:
 1. Paint all conduits containing cables rated over 600 V safety orange. Refer to Project General Notes on the drawings for preparation, paint type, and exact color. In addition, paint legends, using 2 inch high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 foot intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 WET OR DAMP LOCATIONS

- A. Use conduits of rigid steel.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel within 5 feet of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.8 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 inch bolt size and not less than 1.125 inch embedment.
 - b. Power set fasteners not less than 0.25 inch diameter with depth of penetration not less than 3 inches.
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited.

3.9 BOX INSTALLATION

- A. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- B. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- C. Stencil or install phenolic nameplates on covers of all boxes to indicate source of power and circuit number.

- - - E N D - - -

SECTION 26 05 36
CABLE TRAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Ladder cable trays.
- B. Related Requirements:
 - 1. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.

1.3 ACTION SUBMITTALS

- A. Product Data:
 - 1. Include data indicating dimensions and finishes.
- B. Shop Drawings:
 - 1. Show fabrication and installation details of cable trays, including plans, elevations, and sections of components and attachments to other construction elements. Designate components and accessories, including clamps, brackets, hanger rods, splice-plate connectors, expansion-joint assemblies, straight lengths, and fittings.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Roof plans and sections, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Include scaled cable tray layout and relationships between components and adjacent structural, electrical, and mechanical elements.
 - 2. Horizontal offsets and transitions.
 - 3. Clearances for access above and to side of cable trays.
 - 4. Vertical elevation of cable trays above the roof.
- B. Seismic Qualification Certificates: For cable trays, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Cable trays and supports shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 1. The term "withstand" means "cable trays will remain in place without separation of any parts when subjected to the seismic forces specified."
 2. Component Importance Factor: 1.0.
- B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes in cable tray installed outdoors.
 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 GENERAL REQUIREMENTS FOR CABLE TRAYS

- A. Cable Trays and Accessories: Identified as defined in NFPA 70 and marked for intended location, application, and grounding.
 1. Source Limitations: Obtain cable trays and components from single manufacturer.
- B. Sizes and Configurations: See Drawings for specific requirements for types, materials, sizes, and configurations.
- C. Structural Performance: See article on Ladder Cable Trays for specific values for the following parameters:
 1. Uniform Load Distribution: Capable of supporting a uniformly distributed load on the indicated support span when supported as a simple span and tested according to NEMA VE 1.
 2. Concentrated Load: A load applied at midpoint of span and centerline of tray.
 3. Load and Safety Factors: Applicable to both side rails and rung capacities.

2.3 LADDER CABLE TRAYS

A. Description:

1. Configuration: Two I-beam side rails with transverse rungs welded to side rails.
2. Rung Spacing: 9 inches o.c.
3. Radius-Fitting Rung Spacing: 9 inches at center of tray's width.
4. Minimum Cable-Bearing Surface for Rungs: 7/8-inch width with radius edges.
5. No portion of the rungs shall protrude below the bottom plane of side rails.
6. Structural Performance of Each Rung: Capable of supporting a maximum cable load, with a safety factor of 1.5, plus a 200-lb concentrated load, when tested according to NEMA VE 1.
7. Minimum Usable Load Depth: 4 inches.
8. Straight Section Lengths: 20 feet except where shorter lengths are required to facilitate tray assembly.
9. Width: 36 inches unless otherwise indicated on Drawings.
10. Fitting Minimum Radius: 24 inches.
11. Class Designation: Comply with NEMA VE 1, Class 12C.
12. Splicing Assemblies: Bolted type using serrated flange locknuts.
13. Hardware and Fasteners: Steel, zinc plated according to ASTM B 633.
14. Splice Plate Capacity: Splices located within support span shall not diminish rated loading capacity of cable tray.

2.4 MATERIALS AND FINISHES

A. Aluminum:

1. Materials: Alloy 6063-T6 according to ANSI H35.1/H 35.1M for extruded components, and Alloy 5052-H32 or Alloy 6061-T6 according to ANSI H35.1/H 35.1M for fabricated parts.
2. Hardware for Aluminum Cable Tray Used Outdoors: Stainless steel, Type 316, ASTM F 593 and ASTM F 594.

2.5 CABLE TRAY ACCESSORIES

- A. Fittings: Elbows and other fittings as indicated, of same materials and finishes as cable tray.
- B. Covers: Ventilated-hat type made of same materials and with same finishes as cable tray.
- C. Barrier Strips: Same materials and finishes as for cable tray.

- D. Cable tray supports and connectors, including bonding jumpers, as recommended by cable tray manufacturer.

2.6 WARNING SIGNS

- A. Lettering: 1-1/2-inch high, black letters on yellow background with legend "Warning! Not To Be Used as Walkway, Ladder, or Support for Ladders or Personnel."

2.7 SOURCE QUALITY CONTROL

- A. Testing: Test and inspect cable trays according to NEMA VE 1.

PART 3 - EXECUTION

3.1 CABLE TRAY INSTALLATION

- A. Install cable trays according to NEMA VE 2.
- B. Install cable trays as a complete system, including fasteners, hold-down clips, support systems, barrier strips, adjustable horizontal splice plates, elbows, covers, and bonding.
- C. Install cable trays so that the tray is accessible for cable installation and all splices are accessible for inspection and adjustment.
- D. Remove burrs and sharp edges from cable trays.
- E. Join aluminum cable tray with splice plates; use four square-neck carriage bolts and locknuts.
- F. Fasten cable tray supports to building structure.
- G. Design fasteners and supports to carry cable tray, the cables, and a concentrated load of 200 lb.
- H. Place supports and provide clearances shown on Drawings. Install intermediate supports when cable weight exceeds the load-carrying capacity of the tray rungs.
- I. Do not install more than one cable tray splice between supports.
- J. Make connections to equipment with flanged fittings fastened to cable trays and to equipment. Support cable trays independent of fittings. Do not carry weight of cable trays on equipment enclosure or junction box.
- K. Install expansion connectors where cable trays cross building expansion joints and in cable tray runs that exceed dimensions recommended in NEMA VE 2. Space connectors and set gaps according to applicable standard.
- L. Make changes in direction and elevation using manufacturer's recommended fittings.
- M. Make cable tray connections using manufacturer's recommended fittings.

- N. Install cable trays with enough workspace to permit access for installing cables.
- O. Install permanent covers after installing cable. Install cover clamps according to NEMA VE 2.
- P. Clamp covers on cable trays installed outdoors with heavy-duty clamps.
- Q. Install warning signs in visible locations on or near cable trays after cable tray installation.

3.2 CABLE TRAY GROUNDING

- A. Ground cable trays according to NFPA 70 unless additional grounding is specified. Comply with requirements in Section 26 05 26 GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- B. Cable trays with electrical power conductors shall be bonded together with splice plates listed for grounding purposes or with listed bonding jumpers.
- C. Cable trays with single-conductor power conductors shall be bonded together with a grounding conductor run in the tray along with the power conductors and bonded to the tray at 72-inch intervals. The grounding conductor shall be sized according to NFPA 70, Article 25066, "Size of Alternating-Current Grounding Electrode Conductors," and Article 392, "Cable Trays."
- D. Bond cable trays to power source for cables contained within with bonding conductors sized according to NFPA 70, Article 25066, "Size of Alternating-Current Grounding Electrode Conductors."

3.3 CABLE INSTALLATION

- A. Install cables only when each cable tray run has been completed and inspected.
- B. Fasten cables on horizontal runs with cable clamps or cable ties according to NEMA VE 2. Tighten clamps only enough to secure the cable, without indenting the cable jacket. Install cable ties with a tool that includes an automatic pressure-limiting device.
- C. Fasten and support cables that pass from cable tray to pull box.

3.4 CONNECTIONS

- A. Connect cable trays to pull boxes using flanged connections.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. After installing cable trays and after electrical circuitry has been energized, survey for compliance with requirements.

2. Visually inspect cable insulation for damage. Correct sharp corners, protuberances in cable trays, vibrations, and thermal expansion and contraction conditions, which may cause or have caused damage.
3. Verify that the number, size, and voltage of cables in cable trays do not exceed that permitted by NFPA 70.
4. Verify that there are no intruding items such as pipes, hangers, or other equipment in the cable tray.
5. Remove dust deposits, industrial process materials, trash of any description, and any blockage of tray ventilation.
6. Visually inspect each cable tray joint and each ground connection for mechanical continuity. Check bolted connections between sections for corrosion. Clean and retorque in suspect areas.
7. Check for improperly sized or installed bonding jumpers.
8. Check for missing, incorrect, or damaged bolts, bolt heads, or nuts. When found, replace with specified hardware.
9. Perform visual and mechanical checks for adequacy of cable tray grounding; verify that pull boxes are bonded to cable trays. Test entire cable tray system for continuity. Maximum allowable resistance is 1 ohm.

B. Prepare test and inspection reports.

3.6 PROTECTION

A. Protect installed cable trays and cables.

---END---

SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes to form a complete underground electrical raceway system.
- B. The terms "duct" and "conduit" are used interchangeably in this section.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 31 20 11, EARTHWORK (SHORT FORM): Trenching, backfill, and compaction.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts and manholes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit information on manholes, ducts, and hardware. Submit manhole plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories.
 - c. Certified design drawings of pre-cast manholes shall bear the stamp of a professional engineer.
 - c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes or duct

banks at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit to the COR for approval prior to construction.

2. Certifications: Two weeks prior to the final inspection, submit the following.
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Concrete Institute (ACI):
 - Building Code Requirements for Structural Concrete
 - 318-11/318M-11.....Building Code Requirements for Structural Concrete & Commentary
 - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute (ANSI):
 - 77-10.....Underground Enclosure Integrity
- D. American Society for Testing and Materials (ASTM):
 - C478-12.....Standard Specification for Precast Reinforced Concrete Manhole Sections
 - C858-10e1.....Underground Precast Concrete Utility Structures
 - C990-09.....Joints for Concrete Pipe, Manholes and Precast Box Sections Using Preformed Flexible Joint Sealants.
- E. National Electrical Manufacturers Association (NEMA):
 - TC 2-03.....Electrical Polyvinyl Chloride (PVC) Conduit
 - TC 3-04.....Polyvinyl Chloride (PVC) Fittings for Use With Rigid PVC Conduit And Tubing
 - TC 6 & 8-03.....Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installations
 - TC 9-04.....Fittings For Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installation
- F. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)

G. Underwriters Laboratories, Inc. (UL):

- 6-07.....Electrical Rigid Metal Conduit-Steel
- 467-07.....Grounding and Bonding Equipment
- 651-11.....Schedule 40, 80, Type EB and A Rigid PVC
Conduit and Fittings
- 651A-11.....Schedule 40 and 80 High Density Polyethylene
(HDPE) Conduit
- 651B-07.....Continuous Length HDPE Conduit

PART 2 - PRODUCTS

2.1 PRE-CAST CONCRETE MANHOLES AND HARDWARE

- A. Structure: Factory-fabricated, reinforced-concrete, monolithically-poured walls and bottom. Frame and cover shall form top of manhole.
- B. Cable Supports:
 - 1. Cable stanchions shall be heavy duty non-metallic type, made from 50 percent glass-reinforced nylon or other non-metallic material having equal strength, thermal resistance, chemical resistance, and dielectric strength. Stanchions shall be 36 inches long and incorporate multiple cable arm mounting locations 4 inches on center.
 - 2. Cable arms shall be heavy duty non-metallic type, made from 50 percent glass-reinforced nylon or other non-metallic material having equal mechanical strength, thermal resistance, chemical resistance, and dielectric strength. Cable arms shall be 4 inches wide and shall be provided in lengths of 8 inches, 14 inches, and 20 inches, one of each length for each stanchion. Rated working load for 8-inch, 14-inch, and 20-inch cable arms shall be 450 pounds, 350 pounds, and 250 pounds, respectively. Each arm shall be equipped with a polycarbonate locking device.
- C. Ladder: Not required.
- D. Ground Rod Sleeve: Provide a 3 inch PVC sleeve in manhole floors so that a driven ground rod may be installed.
- E. Sump: Provide 12 inch x 12 inch covered sump frame and grated cover.
- F. A minimum 32 inch clear opening is required for accessing the manhole.

2.2 DUCTS

- A. Number and sizes shall be as shown on the drawings.
- B. Ducts (concrete-encased):
 - 1. Plastic Duct:

- a. NEMA TC6 & 8 and TC9 plastic utilities duct or UL 651 and 651A Schedule 40 PVC conduit.
 - b. Duct shall be suitable for use with Type MV 105° C rated conductors in 15 kV class applications and for use with 90° C rated conductors in 600 V class applications.
2. Conduit Spacers: Prefabricated plastic for.

2.3 GROUNDING

- A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 WARNING TAPE

- A. 4-mil polyethylene 3 inches wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.5 PULL ROPE FOR SPARE DUCTS

- A. Plastic with 200 lb minimum tensile strength.

PART 3 - EXECUTION

3.1 MANHOLE AND INSTALLATION

- A. Assembly and installation shall be per the requirements of the manufacturer.
 - 1. Install manholes and pullboxes level and plumb.
 - 2. Units shall be installed on a 12 inch thick level bed of 90% compacted granular fill, well-graded from the 1 inch sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.
- B. Access: Ensure the top of frames and covers are flush with finished grade when installed in paved areas. In unpaved areas, ensure the top of frames and covers are set approximately 0.5 inches above finished grade.
- C. Accessories: Mount cable stanchions on each wall of the manhole with a maximum spacing interval of 3 ft. At each cable stanchion location, provide two stanchions (one above the other) to create a 72 in high mounting capability. At each cable stanchion location, provide four cable arms with length sized as required. Train conductors neatly on cable arms and secure using non-metallic straps.
- D. Ground Rods in Manholes: Drive a ground rod into the earth, through the floor sleeve, after the manhole is set in place. Fill the sleeve with sealant to make a watertight seal. Rods shall protrude approximately 4 inches above the manhole floor.

E. Grounding in Manholes: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

3.2 TRENCHING

- A. Refer to Section 31 20 11, EARTHWORK (SHORT FORM) for trenching, backfilling, and compaction.
- B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems in the areas where excavation is to be performed.
- C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.
- E. For Concrete-Encased Ducts:
 - 1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 4 foot intervals to establish the grade and route of the duct bank.
 - 2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
 - 3. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that the concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
 - 4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.
- F. Individual conduits to be installed under pedestrian tunnels shall be jacked into place using rigid metal conduit, or bored using plastic utilities duct or PVC conduit, as approved by the COR. Where a boring method is used, the required number of ducts shall be pulled in through an outer duct(s), and a slurry shall be pumped through the void between the inner and outer ducts to provide structural support.

3.3 DUCT INSTALLATION

- A. General Requirements:
 - 1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.

2. Join and terminate ducts with fittings recommended by the manufacturer.
3. Slope ducts to drain towards manholes and away from building and equipment entrances. Pitch not less than 4 inches in 100 feet.
4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 5 feet outside the building foundation. Tops of conduits below building slab shall be minimum 24 inches below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 5 feet away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 3 inches above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 5 feet. Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during concrete pour. Tie wires shall not act as substitute for spacers.
9. Duct lines shall be installed no less than 12 inches from other utility systems, such as water, sewer, chilled water, etc.
10. Clearances between individual ducts:
 - a. For similar services, not less than 3 inches.
 - b. For power and signal services, not less than 6 inches.
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.

15. Duct Identification: Place continuous strip of warning tape approximately 12 inches above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
 16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
- B. Concrete-Encased Ducts:
1. Install concrete-encased ducts for medium-voltage systems, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
 2. Duct banks shall be single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
 3. Tops of concrete-encased ducts shall be:
 - a. Not less than 24 inches and not less than shown on the drawings, below finished grade.
 - b. Not less than 30 inches and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
 - d. Conduits crossing under grade slab construction joints shall be installed a minimum of 4 feet below slab.
 4. Extend the concrete envelope encasing the ducts not less than 3 inches beyond the outside walls of the outer ducts.
 5. Within 10 feet of building and manhole wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.
 6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
 7. Where new ducts and concrete envelopes are to be joined to existing manholes, ducts, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
 8. Duct joints in concrete may be placed side by side horizontally, but shall be staggered at least 6 inches vertically.

9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 0.75 inch reinforcing rod dowels extending 18 inches into concrete on both sides of joint near corners of envelope.
10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COR.

C. Direct-Burial Ducts:

1. Provide direct-burial ducts only for relocation of low-voltage power and lighting branch circuits.
2. Tops of ducts shall be:
 - a. Not less than 24 inches and not less than shown on the drawings, below finished grade.
 - b. Not less than 30 inches and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
3. Do not kink the ducts. Compaction shall not deform the ducts.

D. Connections to Manholes: Ducts connecting to manholes shall be flared to have an enlarged cross-section to provide additional shear strength. Dimensions of the flared cross-section shall be larger than the corresponding manhole opening dimensions by no less than 12 inches in each direction. Perimeter of the duct bank opening in the manhole shall be flared toward the inside or keyed to provide a positive interlock between the duct and the wall of the manhole. Use vibrators when this portion of the encasement is poured to ensure a seal between the envelope and the wall of the structure.

E. Connections to Existing Ducts: Where connections to existing ducts are indicated, excavate around the ducts as necessary. Cut off the ducts and remove loose concrete from inside before installing new ducts. Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.

F. Partially-Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Fit concrete envelope of a partially completed duct bank with reinforcing steel extending a minimum of 2 feet back into the envelope and a minimum of 2 feet beyond the end of the envelope. Provide one No. 4 bar in each corner, 3 inches

from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 12 inches apart. Restrain reinforcing assembly from moving during pouring of concrete.

3.4 ACCEPTANCE CHECKS AND TESTS

A. Duct Testing and Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
2. The mandrel shall be not less than 12 inches long, and shall have a diameter not less than 0.5 inch less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COR at no cost to the Government.
4. Mandrel pulls shall be witnessed by the COR.

---END---

SECTION 26 05 73
ELECTRICAL SYSTEM STUDIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the electrical system studies that include short circuit, protective device coordination, arc flash hazard analysis, and load flow voltage drop analyses indicated as the study in this section.
- B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The coordination study shall present a well-coordinated time-current characteristic analysis of each protective device. The scope of the study shall begin at the Duke Energy protective device upstream of the substation transformer, include protective devices in the distribution switchgear, unit substation, sectionalizing switches, distribution transformers and the on-site 4160V generator, and conclude with the low voltage service entrance main breaker.
- D. The arc flash hazard analysis shall consist of an incident energy calculation for the entire 12470V system and include arc flash hazard labels for the distribution switchgear, the on-site 4160V generator, the unit substation, sectionalizing switches, and distribution transformers.
- E. The load flow voltage drop analysis study shall be prepared based on daily and seasonal utility voltage variations and building load ranges considering the effect of any existing or new fixed and automatic tap changers, capacitor banks, and transformer voltage regulation. The load flow analysis objective is to provide acceptable steady state operating voltages to the points of use as defined in ANSI 84.1.
- F. The results of these studies are to be used in developing the protection settings for all protective devices on the 12470V system.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 11 16, PRIMARY UNIT SUBSTATIONS: Primary unit substations.
- C. Section 26 13 41 PAD-MOUNTED DISTRIBUTION SWITCHGEAR: Pad-mounted distribution switchgear.

- D. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The study shall be prepared by a licensed professional electrical engineer with experience in the area of medium voltage system coordination, or by the equipment manufacturer.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Product data on the software program to be used for the study.
Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
 2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.
 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronics Engineers (IEEE):
- 242-01.....Protection and Coordination of Industrial and Commercial Power Systems
 - 399-97.....Industrial and Commercial Power Systems Analysis
 - 1584a-04.....Guide for Performing Arc-Flash Hazard Calculations
 - ANSI C84.1 2011.....American National Standard for Electric Power Systems and Equipment - Voltage Ratings (60 Hertz).
- B. National Fire Protection Association (NFPA):

70.....National Electrical Code

70E.....Standard for Electrical Safety in the Workplace

1.6 STUDY REQUIREMENTS

- A. The study shall include one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all overcurrent protective devices.
- B. One Line Diagram:
 - 1. Show all electrical equipment and wiring to be protected by the overcurrent devices.
 - 2. Show the following specific information:
 - a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
 - b. Relay, circuit breaker, and fuse ratings.
 - c. Generator kW/kVA and transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
 - d. Voltage at each bus.
 - e. Identification of each bus, matching the identification on the drawings.
 - f. Conduit, conductor, and busway material, size, length, and X/R ratios.
 - g. Maximum available fault current at each transformer and bus.
 - h. Available incident energy at each transformer and bus.
- C. Short-Circuit Study:
 - 1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
 - 2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate applicable motor and/or generator contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.
 - 3. Present the results of the short-circuit study in a table. Include the following:
 - a. Device identification.
 - b. Operating voltage.
 - c. Overcurrent protective device type and rating.
 - d. Calculated short-circuit current.

D. Coordination Curves:

1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device where applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.
2. The following specific information shall also be shown on the coordination curves:
 - a. Device identification.
 - b. Potential transformer and current transformer ratios.
 - c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.
 - d. Applicable circuit breaker or protective relay characteristic curves.
 - e. No-damage, melting, and clearing curves for fuses.
 - f. Transformer in-rush points.
3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:
 - a. Device identification.
 - b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.
 - c. Fuse rating and type.

E. Arc Flash Hazard Analysis:

1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
2. Ensure that actual installed device types and settings are used in the study.
3. Ensure that accurate conductor lengths are used in the study.
4. Present the results of the arc flash hazard analysis in a table. Include the following:
 - a. Device identification.
 - b. Bus identification.
 - c. Overcurrent protective device type, settings, and rating.

- d. Calculated bolted fault current (kA).
 - e. Calculated arcing fault (kA).
 - f. Trip/Delay Time (sec).
 - g. Arc Flash Boundary (in).
 - h. Working distance (in).
 - i. Calculated available incident energy (cal/cm^2).
5. Create adhesive labels for the distribution switchgear, the on-site 4160V generator, the unit substation, sectionalizing switches, and distribution transformers. Labels shall comply with the latest version of NFPA 70E and contain the following information:
- a. Device identification.
 - b. Calculated available incident energy in cal/cm^2 . (Do not calculate or provide hazard risk categories.)
 - c. Arc flash boundary (in).
 - d. Shock hazard voltage level.
 - e. Limited approach boundary (in).
 - f. Appropriate glove class.
 - g. Date the study was performed.

1.7 ANALYSES

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment to the COR.
- B. Analyze the voltage drop during seasonal and daily fluctuations of utility primary voltage, regulation of transformers including any load tap changers, capacitor banks, distribution system design, and building transformer regulation during seasonal and daily loads to provide settings for utility and building transformer taps to maintain an operating voltage envelope at the point of use within the buildings per ANSI C84.1 Range A. In the analysis consider the risk to any existing high valued or critical electrical equipment identified by the customer that requires a tighter level of voltage protection than ANSI C84.1 Range A. Develop voltage thresholds and durations for relays controlling medium voltage system breakers identified in Section 3 of this specification. The duration settings shall avoid unnecessary breaker operations for short duration "nuisance" outages and momentaries to implement source transfer and bus voltage restoration functions for this system. The study shall also provide thresholds and delays for determining that medium voltage electrical sources have

returned to acceptable voltages ranges for sufficient duration to achieve stable equipment operation.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 GENERAL ELECTRICAL SYSTEM PROTECTION AND CONTROL REQUIREMENTS

- A. Specific relay settings shall be developed as determined by the electrical system studies, installed, and tested for the specific multifunction relays and automation equipment.
- B. All protective relays shall trip and lockout (86) for electrical faults. The lockout may be through the mechanical operation of the switchgear, an external lockout relay, or through programmed relay configurations. Any trip and lockout condition specified below shall require a manual user operation, such as pushing a reset button, before it will permit the locked out device to close. Any descriptions below that require a device to "OPEN" without specifying a lockout shall not require a specific user action before the device may be closed again.
- C. Close Permissive LED: All relays shall illuminate an LED to indicate that the associated vacuum interrupter (VI) and/or load break switch is permitted to be closed. The LED shall be off while the relay will not permit a CLOSE for any reason.
- D. Out of Sync Alarm LED: Relays that control breakers with two potentially different voltage sources on either side shall indicate that the sources are not synchronized. This function shall prevent a Close Permissive enable for the controlled breaker or VI but can only serve as a warning for manually operating switches.

3.2 REQUIREMENTS FOR PROTECTION AND CONTROL OF SPECIFIC DEVICES

- A. "PG1" Main Vacuum Interrupter (VI)"MA" relay. Relay type labeled "MFR-M" on drawings. VI "MA" provides the interconnection between the Duke Energy owned substation and VAMC electrical distribution system. Install all protection requirements and specific settings after coordinated with and approved by Duke Energy.
- 1. Synchronization Check (25): Settings for this function shall permit the VI and the load break switch to close if potentials on either side of the VI and switch are synchronized or if the "PG1" bus has no potential (deadbus). To alert an electrical operator that the closed VI could trip if the load break switch is manually closed while the "PG1" bus and utility are out-of-sync, the relay shall

- activate an LED labeled "Not in Sync" while the sync conditions are not met.
2. Undervoltage (27): When the relay senses that the upstream utility voltage has fallen below an adjustable value for an adjustable time delay based on the load flow voltage study then the VI or load break switch shall open. The close permissive shall be inhibited until the relay senses that upstream utility voltage has returned above the programmable threshold for the programmable delay as established by the load flow voltage study.
 3. Overvoltage (59): When the relay senses that the upstream utility voltage has risen above an adjustable value for an adjustable time delay based on the load flow voltage study then the VI or load break switch shall open. The close permissive shall be inhibited until the relay senses that upstream utility voltage has returned below the programmable threshold for the programmable delay as established by the load flow voltage study.
 4. Reverse Power (32): If the relay senses power flowing towards the utility, the VI or the load break switch shall open. The pickup level and time delay set for reverse power shall allow for a reasonable amount of time for the electrical control system to react and adjust load. Settings shall be determined through coordination with the utility.
 5. Instantaneous Overcurrent with Harmonic Blocking (50+95): Provide two levels of instantaneous overcurrent detection settings that shall cause the associated VI to trip and lockout. The lower setting shall assert at values without consideration of transformer magnetization (inrush) currents that are present when transformers are energized. The lower instantaneous setting shall have sufficient delay to permit relay detection time for the threshold of the second harmonic. While the second harmonic blocking threshold is exceeded, the instantaneous protection settings shall be automatically set for a higher instantaneous level to prevent nuisance trips caused by transformer inrush currents. The lower instantaneous setting shall become active again when the second harmonic current levels are reduced below the inrush detection threshold setting.
 6. Time Overcurrent (51): Time overcurrent settings shall coordinate with upstream and downstream devices per study. Time overcurrent detection shall cause the associated VI to trip and lockout.

7. Time Overcurrent Ground (51G): Time overcurrent residual ground detection shall cause the associated VI to trip and lockout.
8. Directional Overcurrent (67): Directional overcurrent is to be used to detect a fault on the utility side of the main breaker. In this case it is intended that the 67 element will trigger before reverse power to reduce time that the standby generator may be feeding the fault. Directional overcurrent detection shall cause the associated VI to trip and lockout.
9. Directional Overcurrent Ground (67G): Directional overcurrent ground is to be used to detect a fault on the utility side of the main breaker. Directional overcurrent ground detection shall cause the associated VI to trip and lockout.
- B. "PG1" Spare VI "TA" relay. Relay type labeled "MFR-M" on drawings. VI "TA" is provided as a spare way that may be used in the future.
 1. "TA" relay shall have identical protection settings as "MA" relay.
- C. "PG1" Feeder VI "A1" and "A3" relays. Relay type labeled "MFR-F" on drawings.
 1. Potential sensing (27 & 59): Relays shall enable the CLOSE permissive while operational level of voltage potential is present on only one side of the VI and no potential is on the other side, or if no potential is on either side of the VI. The intent of this requirement is to help maintain an open within the loop.
 2. Provision for Synchronization Check (25): Provide and verify relay settings to assert an active CLOSE permissive logically "OR"ed with CLOSE permissive defined in C.1 for the future use while sync check is active for potentials on both sides of the VI and a simulated input from a future external Master System "PG1 CLOSE PERMISSIVE" signal is active. NOTE: this requirement enables the Master Controller to control the open point in the sectionalizing loop.
 3. Instantaneous Overcurrent with Harmonic Blocking (50+95): Provide two levels of instantaneous overcurrent detection settings that shall cause the associated VI to trip and lockout. The lower setting shall assert at values without consideration of transformer magnetization (inrush) currents that are present when transformers are energized. The lower instantaneous setting shall have sufficient delay to permit relay detection time for the threshold of second harmonic. While the second harmonic blocking threshold is exceeded, the instantaneous protection settings shall be automatically set for

- a higher instantaneous level to prevent nuisance trips caused by transformer inrush currents. The lower instantaneous setting shall become active again when the second harmonic current levels are reduced below the inrush detection threshold setting.
4. Time Overcurrent (51): Time overcurrent settings shall coordinate with upstream and downstream devices. Time overcurrent detection shall cause the associated VI to trip and lockout.
 5. Instantaneous Overcurrent Neutral (50N): Instantaneous overcurrent neutral is intended to monitor current through the ground wire. Detection shall cause the associated VI to trip and lockout.
 6. Time Overcurrent Neutral (51N): Time overcurrent neutral element is intended to monitor current through the ground wire. Detection shall cause the associated VI to trip and lockout.
- D. "PG1" Feeder VI "G2" relay. Relay type labeled "MFR-F" on drawings.
1. Synchronization Check (25): Relay shall allow the VI and the load break switch to close if either or both the upstream and downstream bus has no potential (deadbus) or if the potential on either side is in synchronized. If the VI is closed and the load break switch is manually closed while out-of-sync then the VI shall trip.
 2. Instantaneous Overcurrent with Harmonic Blocking (50+95): Instantaneous overcurrent detection shall cause the associated VI to trip and lockout. Second harmonic blocking shall be available at this relay but does not need to be implemented.
 3. Time Overcurrent (51): Time overcurrent settings shall coordinate with upstream and downstream devices. Time overcurrent detection shall cause the associated VI to trip and lockout.
 4. Instantaneous Overcurrent Neutral (50N): Instantaneous overcurrent neutral is intended to monitor current through the ground wire. Detection shall cause the associated VI to trip and lockout.
 5. Time Overcurrent Neutral (51N): Time overcurrent neutral element is intended to monitor current through the ground wire. Detection shall cause the associated VI to trip and lockout.
- E. "US1" generator circuit breaker relay. Relay type labeled "MFR-G" on drawings. The "US1" generator circuit breaker provides the interconnection between the standby generator and VAMC electrical distribution system. The relay must provide functions to protect the electrical system and the generator.

1. Synchronization Check (25): Relay shall allow the breaker to close if the potentials on either side of it are synchronized or if there is no potential (deadbus) on the distributions system side of the breaker. The breaker shall be inhibited from closing if there is no potential on the generator side of the breaker.
 2. Undervoltage (27): When the relay senses that the upstream utility voltage has fallen below an adjustable value for an adjustable time delay based on the load flow voltage study then the VI or load break switch shall open. The close permissive shall be inhibited until the relay senses that upstream utility voltage has returned above the programmable threshold for the programmable delay established by the load flow voltage study.
 3. Overvoltage (59): When the relay senses that the upstream utility voltage has risen above an adjustable value for an adjustable time delay based on the load flow voltage study then the VI or load break switch shall open. The close permissive shall be inhibited until the relay senses that upstream utility voltage has returned below the programmable threshold for the programmable delay established by the load flow voltage study.
 4. Reverse Power (32): If the relay senses power flowing towards the generator the breaker shall open.
 5. Instantaneous Overcurrent (50): Instantaneous overcurrent detection shall cause the associated breaker to trip and lockout.
 6. Time Overcurrent (51): Time overcurrent settings shall coordinate with upstream and downstream devices. Time overcurrent detection shall cause the breaker to trip and lockout.
 7. Time Overcurrent Ground (51G): Time overcurrent residual ground detection shall cause the associated breaker to trip and lockout.
 8. Loss of Field (40): Loss of field detection shall cause the associated breaker to trip and lockout.
 9. Over Frequency/Under Frequency (81O/81U): Over or under frequency detection shall cause the associated breaker to trip and lockout.
 10. Differential Protection (87): Current differential detection shall cause the associated breaker to trip and lockout.
- F. Sectionalizing Switch "SW1", "SW2", "SW3", "SW4", "SW5", "SW6", "SW7", "SW8", "SW9" Tap Protection Vacuum Interrupter Relays type labeled "MFR-T" on drawings.

1. Instantaneous Overcurrent (50): Instantaneous overcurrent detection shall cause the associated VI to trip and lockout.
 2. Time Overcurrent (51): Time overcurrent settings shall coordinate with upstream and downstream devices. Time overcurrent detection shall cause the associated VI to trip and lockout.
- G. Sectionalizing Switch "SW1", "SW2", "SW3", "SW4", "SW5", "SW6", "SW7", "SW8", "SW9" Source Way Load Break Switch Relays type labeled "MFR-S" on drawings.
1. These relays shall be configured so that they provide control to the source way load break switches. They shall have the ability to detect faults and work with the SCADA system controller, as described in Section 26 09 13 ELECTRICAL MONITORING AND CONTROL, so that if a particular source way load break switch is required to remain open to isolate a fault that it will be locked out from closing until a manual operator reset is initiated.
 2. Potential sensing (27): Relays shall be configured so that if potential is available on both sides of a source way load break switch the load break switch will be inhibited from closing. The intent of this requirement is to ensure that an open point is maintained in the loop.

3.3 ADDITIONAL PROTECTION SETTINGS

- A. Provide recommended transformer primary tap settings and load tap changer nominal setpoints for utility transformer to the COR.
- B. Install any required changes to fixed taps to new and existing pad-mounted transformers supplying the VAMC building loads.
- C. Install settings for under/over voltage automation for switchgear including voltage thresholds and delays as well as defined voltage thresholds and delays for acceptable "return to normal" switch automation.

3.4 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

- A. Final field settings and minor modifications of the protective devices shall be made to conform with the study, without additional cost to the Government.

---END---

SECTION 26 08 00

COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 26.
- B. This project consists of constructing a 12470V electrical distribution system through the W.G. Hefner Department of Veterans Affairs Medical Center campus. The 12470V distribution system contains two sources of power. The main source is a Duke Energy owned, dedicated substation and the alternate source is an existing, permanently installed, standby diesel generator. The standby diesel generator is not capable of carrying the facility's full load. The output of the standby generator is 4160V. It is connected to the 12470V distribution system through a unit substation "US1". The 12470V distribution system is intended to be operated in an open-point loop configuration. The project will include a SCADA system that will be designed to isolate faults, reconfigure the loop, initiate load shedding in the event of the loss of utility power or standby generation, and to add load upon restoration of utility power or standby generation.
- C. This project will require the commissioning of the 12470V electrical distribution system, which includes both the system protection scheme and the system automation, monitoring and control scheme. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA), preapproved by the Department of Veterans Affairs, is to be paid for by the Contractor and.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Section 26 05 73 ELECTRICAL SYSTEM STUDIES
- E. SECTION 26 09 13 ELECTRICAL MONITORING AND CONTROL

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility electrical systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 26 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 26, is required in cooperation with the VA and the Commissioning Agent.

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals which must be submitted by the Contractor and will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of Electrical systems will require inspection of individual elements of the electrical systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the

Commissioning plan to schedule electrical systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems

Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. Any test that may cause a disruption to the electrical distribution system shall be scheduled and approved by the COR. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

B. Relay Settings:

1. Protection settings shall comply with Section 26 05 73 ELECTRICAL SYSTEM STUDIES. The commissioning agent will test all 12470V electrical distribution system equipment to ensure devices function as intended.
2. Main distribution system switchgear "PG1" relay functions shall be verified.
 - a. Configured instrument transformer polarity and ratios shall be verified.
 - b. Any applicable pick-up values and operating times shall be recorded.
3. Sectionalizing switches "SW1", "SW2", "SW3", "SW4", "SW5", "SW6", "SW7", "SW8", and "SW9" relay functions shall be verified.
 - a. Configured instrument transformer polarity and ratios shall be verified.
 - b. Any applicable pick-up values and operating times shall be recorded.
4. Unit Substation "US1" relay functions shall be verified.
 - a. Configured instrument transformer polarity and ratios shall be verified.
 - b. Any applicable pick-up values and operating times shall be recorded.
 - c. Operation with existing equipment located within the existing standby generator enclosure shall be verified.

C. SCADA System:

1. SCADA system shall comply with Section 26 09 13 ELECTRICAL MONITORING AND CONTROL. The commissioning agent will test all SCADA system equipment to ensure devices function as intended.

2. Communication System Fault Tolerant Ring Network
 - a. The Central controller shall be able to communicate through the fiber optic network with all applicable relays and devices within the electrical system needed to provide the required system monitoring and control functions.
 - b. Any single break within the fiber optic ring network shall not inhibit communication to any device. The commissioning agent shall demonstrate network reconfiguration when a network segment is lost.
3. Local/Remote Selectivity
 - a. Commissioning agent to test and demonstrate that automatic and remote commands are inhibited when the associated device is switched to LOCAL mode and are available when switched to REMOTE mode.
4. HMI
 - a. Commissioning agent to verify that all status indications and alarms on the HMI screens are indicating the correct state or level and that they originate from the correct device.
 - b. Commissioning agent to demonstrate all control operations available from the HMI screens function properly.
5. Automatic Loop Restoration
 - a. Test and demonstrate that a fault located on the 12470V loop will initiate an Automatic Loop Restoration sequence. The faulted section will be isolated and the source way switches will be reconfigured to supply power to all available loads.
6. Loss of Utility
 - a. Test and demonstrate that a loss of utility detected by the "MA" relay undervoltage or overvoltage functions will cause either the "MA" Vacuum Interrupter (VI) or Load Break switch to open.
 - b. Test and demonstrate that after the utility is isolated that a standby generator start sequence is initiated.
7. Utility Restoration
 - a. Commissioning agent shall test and demonstrate Utility Restoration sequence.
8. Load Shed
 - a. Commissioning agent shall test and demonstrate Load Shed sequence.
9. Load Restoration

- a. Commissioning agent shall test and demonstrate Load Restoration sequence.

10. Standby Generator

- a. Commissioning agent shall test and verify Generator controls.
- b. Demonstrate automatic start upon loss of utility voltage.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

----- END -----

SECTION 26 09 13

ELECTRICAL POWER MONITORING AND CONTROL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. The system described within this section is for supervision, control and automation of one pad-mounted main switchgear, nine pad-mounted sectionalizing switches, a generator breaker, and an existing, permanently installed, stand-by generator that are part of the VA Medical Center's campus electrical distribution system. The automation will be designed to isolate faults, reconfigure the loop, initiate load shedding in the event of the loss of utility power or stand-by generation, and to add load upon restoration of utility power or stand-by generation.
- B. Section includes the following for monitoring and control of electrical power system:
 - 1. PC-based workstation(s) and software.
 - 2. Communication network and interface modules.
 - 3. SCADA control system descriptions.
- C. This section will require close coordination with electrical distribution system equipment as described in Paragraph 1.2A above.
- D. Related Sections:
 - 1. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS
 - 2. Section 26 05 11 REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
 - 3. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS
 - 4. Section 26 13 41 PAD-MOUNTED DISTRIBUTION SWITCHGEAR

1.3 DEFINITIONS

- A. Ethernet: Local area network based on IEEE 802.3 standards.
- B. Firmware: Software (programs or data) that has been written onto read-only memory (ROM). Firmware is a combination of software and hardware. Storage media with ROMs that have data or programs recorded on them are firmware.
- C. HMI: Human Machine Interface.
- D. HTML: Hypertext markup language.
- E. I/O: Input/output.

- F. LAN: Local area network; sometimes plural as "LANs."
- G. LCD: Liquid crystal display.
- H. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or remote-control, signaling and power-limited circuits.
- I. Modbus TCP/IP: An open protocol for exchange of process data.
- J. Monitoring: Acquisition, processing, communication, and display of equipment status data, metered electrical parameter values, power quality evaluation data, event and alarm signals, tabulated reports, and event logs.
- K. NTP: Network Time Protocol.
- L. PC: Personal computer; sometimes plural as "PCs."
- M. PTP: Precision Time Protocol.
- N. rms: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.
- O. RS-232: A TIA standard for asynchronous serial data communications between terminal devices.
- P. RS-485: A TIA standard for multipoint communications using two twisted-pairs.
- Q. SCADA: Supervisory Control and Data Acquisition
- R. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.
- S. THD: Total harmonic distortion.
- T. UPS: Uninterruptible power supply; used both in singular and plural context.
- U. WAN: Wide area network.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. Product Data submittals for products (such as switchboards and switchgear) that describe power monitoring and control features to illustrate coordination among related equipment and power monitoring and control.
 - 2. Product Data submittals for ancillary products (such as equipment racks, switches, UPS, computers, monitors, etc.) that are used as components in the monitoring and control system.
- B. Shop Drawings: For power monitoring and control equipment. Include plans, elevations, sections, details, and attachments to other work.

1. Outline Drawings: Indicate arrangement of components and clearance and access requirements.
2. Block Diagram: Show interconnections between components specified in this Section and devices furnished with power distribution system components. Indicate data communication paths and identify networks, data buses, data gateways, concentrators, and other devices to be used. Describe characteristics of network and other data communication lines.
3. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
4. Wiring Diagrams: For power, signal, and control wiring. Coordinate nomenclature and presentation with a block diagram.
5. UPS sizing calculations for workstation.
6. Surge Suppressors: Data for each device used and where applied.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified manufacturer.
- B. Field quality-control reports.
- C. Other Informational Submittals:
 1. Manufacturer's system installation and setup guides, with data forms to plan and record options and setup decisions.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For power monitoring and control units, to include in emergency, operation, and maintenance manuals:
 1. Operating and applications software documentation.
 2. Software licenses.
 3. Software service agreement.
 4. PC installation and operating documentation, manuals, and software for the PC and all installed peripherals. Software shall include system restore, emergency boot diskettes, and drivers for all installed hardware. Provide separately for each PC.
 5. Hard copies of manufacturer's specification sheets, operating specifications, design guides, user's guides for software and hardware, and PDF files on CD-ROM of the hard-copy submittal.
- B. Software and Firmware Operational Documentation:
 1. Self-study guide describing the process for setting equipment's network address; setting Owner's options; procedures to ensure

data access from any PC on the network, using a standard Web browser; and recommended firewall setup.

2. Software operating and upgrade manuals.
 3. Software Backup: On a magnetic media or compact disc, complete with Owner-selected options.
 4. Device address list and the set point of each device and operator option, as set in applications software.
 5. Graphic file and printout of graphic screens and related icons, with legend.
- C. Software Upgrade Kit: Application software required for use in modifying HMI, control, and monitoring functions to support future revisions of electrical power system or power monitoring and control requirements.
- D. Software licenses and upgrades required by and installed for operating and programming digital and analog devices.
- E. Commissioning submittals as defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, per manufacturer recommendations, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A firm experienced in manufacturing power monitoring and control equipment capable of supporting indicated functions for this Project and with a sustained 5-year record of successful in-service performance.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.9 COORDINATION

- A. Coordinate features of distribution equipment and power monitoring and control components to form an integrated interconnection of compatible components.
1. Match components and interconnections for optimum performance of specified functions.

- B. Coordinate Work of this Section with those in Sections specifying distribution components that are monitored or controlled by power monitoring and control equipment.

1.10 SOFTWARE SERVICE AGREEMENT

- A. Technical Support: Beginning with Substantial Completion, provide software support for two years.
- B. Upgrade Service: Update software to latest version at Project completion. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include the operating systems. Upgrade shall include new or revised licenses for use of software.
 - 1. Provide 30 days' notice to Owner to allow scheduling and access to system and to allow Owner to upgrade computer equipment if necessary.

PART 2 - PRODUCTS

2.1 SCADA FUNCTIONAL DESCRIPTIONS

- A. Time Synchronization
 - 1. The time source for all SCADA and protective relaying components shall be from a GPS clock located at the main switchgear "PG1". This clock shall distribute a time signal to all SCADA equipment and relays local to the switchgear through IRIG-B.
 - 2. The GPS clock shall provide a PTP or NTP signal to the network switch located at main switchgear "PG1" so that the time signal can be distributed to all remote devices.
- B. Control
 - 1. Local/Remote Selectivity
 - a. Each piece of distribution system equipment will have a Local/Remote selector switch. Commands from the SCADA system shall only be implemented if the equipment's selector switch is in the REMOTE position. If the selector switch is in the LOCAL position only commands issued at the unit will be implemented.
 - 2. The SCADA system shall have the ability to control the motor operators or magnetic actuators associated with each load break switch (source ways) and with each vacuum fault interrupter (load ways) of the sectionalizing switches.

3. The SCADA system shall have the ability to control the motor operators or magnetic actuators associated with each vacuum fault interrupter of the main switchgear "PG1".
4. The SCADA system shall have the ability to control the standby generator breaker position. The standby generator breaker is located within unit substation "US1".

C. Status Indications

1. The SCADA system shall monitor the state of each switch, breaker, and vacuum interrupter in the main switchgear "PG1", unit substation "US1", and at each sectionalizing switch. The SCADA's HMI shall indicate if a switch, breaker, or vacuum interrupter is CLOSED, OPENED through a manual or automated operation, TRIPPED due to the operation of a protective function, or in a FAILED TO OPEN, FAILED TO CLOSE, or OUT OF SERVICE state.
2. The SCADA system shall monitor and display the state of the local/remote and auto/manual selector switches located at each piece of distribution system equipment.
3. The SCADA system shall monitor alarms generated at all distribution system equipment.
4. The SCADA system shall monitor the status of all voltage switches located ahead of the load interrupter switches (source ways) on each sectionalizing switch. An indication on the HMI shall be present if voltage is available.
5. The SCADA system shall monitor and display the analog value of all bus voltages and feeder current values available through protection relays in all distribution system equipment. The accuracy of these values will be dependent on the instrument transformer installed within the distribution system equipment. At a minimum the HMI shall display:
 - a. Line-to-line voltage
 - b. Three phase average current
 - c. Three phase apparent power (calculated)
 - d. Phase angle between voltage and current.
6. The SCADA system shall monitor a "Health" signal for every microprocessor based digital relay used in the electrical distribution equipment. If the signal indicates an error with a relay an alarm specific to that relay shall be generated at the HMI.

D. Automatic Loop Restoration

1. The main switchgear and sectionalizing switches in conjunction with the SCADA system shall have the ability to locate and automatically isolate a fault on a loop feeder. When a fault occurs on the distribution loop the appropriate main switchgear loop feeder vacuum interrupter shall open. Fault location devices (included in each switch way) shall automatically determine the appropriate sectionalizing switch source ways to open to isolate the fault. If the sectionalizing switch selector switch is in REMOTE mode the source way switches required to isolate the fault shall be opened and locked out so that they cannot be reclosed without an operator reset.
2. If any sectionalizing switch or the main switchgear is in LOCAL mode the main switchgear loop feeder vacuum interrupter shall trip and lock out. No further actions shall occur without manual reset of the lock out function.
3. If all affected equipment is in REMOTE mode, once the SCADA system receives the signal that the appropriate switches are opened the looped system shall close source ways in a manner to safely allow the distribution of power to as many of the sectionalizing switches as possible.
4. If the opened loop feeder vacuum interrupter is not integral to isolating the fault, after the loop has reconfigured itself the loop feeder vacuum interrupter shall reclose.
- ~~4-5.~~ The complete process of fault detection, fault isolation and automatic loop restoration shall be achievable in less than 60 seconds.

E. Loss of Utility

1. When an under or over voltage situation is detected and maintained for a specified length of time on the incoming Duke Energy utility feed the protective relay shall send a command OPEN to the Utility Feed vacuum interrupter.
2. After the SCADA receives the status signal that the Utility Feed vacuum interrupter is OPEN a command OPEN shall be sent to every sectionalizing switch vacuum interrupter (load way), and a command START shall be sent to the standby diesel generator controller.

3. When the SCADA receives a generator AT SPEED status signal it shall close onto the main switchgear "PG1" dead bus and a Load Restoration Sequence shall begin.

F. Utility Restoration

1. After an under or over voltage situation has caused the Utility Feed vacuum interrupter to open, if the utility voltage signal returns within tolerances the Utility shall be considered available. The generator shall synchronize to the utility voltage and once the Sync Check is satisfied a command CLOSE shall be issued to the Utility Feed vacuum interrupter.
2. When the SCADA receives a status CLOSED signal for the Utility Feed vacuum interrupter, the generator shall automatically initiate a NORMAL SHUTDOWN sequence. During a NORMAL SHUTDOWN sequence the generator load shall be decreased to less than 10% and greater than 0% of its rated current followed by an OPEN command sent to the generator breaker. After the generator breaker status becomes OPEN, the cooldown timer shall continue to allow the generator to run for the programmed time followed by its shutdown and change of status to SHUTDOWN.
3. A command CLOSE shall be sent to all sectionalizing switch vacuum interrupters (load ways) that remain OPEN due to load shed.

G. Load Shedding. The automated electrical control system shall preserve critical loads or avoid total shutdown due to unforeseen loss of power sources according to the following logic:

1. Determine system topology.
2. Evaluate remaining loads and sources.
3. A table of time stamped three-phase apparent load values for each sheddable load shall be recorded and continuously updated at intervals not exceeding 1 second. The last non-zero load value each load shall be maintained in the SCADA prior to change in state of the breaker or switch. System loads shall be shed according to the order prescribed by the Load Priority Table until the demand load is less than 90% of the calculated available generator capacity.

H. Load Restoration Sequence.

1. If a load or loads have been shed and the demand load is less than 80% of the calculated available generator capacity for a

- programmable period (default value of 30 seconds) a Load Restoration Sequence shall be initiated.
2. Loads shall be added to the system according to the order prescribed in the Load Priority Table until all loads are back on the distribution system or the demand load is greater than 85% of the calculated available generator capacity. The priority number for each load shall range from 1 to a minimum of 5 and shall be assignable by a person qualified by the Government. Priority is listed where lower numbers indicate a higher priority (i.e., 1 has a higher priority than 2). Loads shall be added sequentially starting with the highest priority that are within the capacity of the electrical supply.
- I. Generator Monitoring and Controls: Generator Controls shall have the same functionality as the existing system.
1. Air Start System
 - a. HMI shall indicate if the Air Starter System is ON or OFF.
 - b. Operator shall be able to adjust the air start system time setpoint (in seconds). The initial and default value is 5 seconds.
 2. Inputs from the stand-by generator. Inputs shall be received by the generator breaker protective relay located within unit substation "US1". The SCADA system shall monitor the following states:
 - a. Synchronization OK.
 - b. Generator Undervoltage.
 - c. Generator Volts/Hz.
 3. Outputs To Generator:
 - a. Generator Start/Stop.
 - b. Initiate Synchronization.
- J. Load Shed and Load Restoration sequences shall follow the load priority table listed below.
1. Priority is listed where the lower numbers indicate a higher priority. Lowest priority loads shall be dropped first in a Load Shed sequence. Highest priority loads shall be added first in a Load Restoration sequence. Load priorities do not have to be on an individual basis as shown in the table below; they may be grouped into less priority levels as long as system functionality

is maintained. The system shall allow for future loads to be added to the load shed and restoration schemes.

2. The SCADA system shall allow for the load priority to be revised and set by an operator with adequate login rights, without shutting down the system and reloading software.

Priority	Transformer Number	Building Number	Source Sectionalizing Switch
1	T2-1	2	SW7
2	T5	5	SW7
3	T6	6	SW4
4	T17	17	SW1
5	T16	16	SW1
6	T43	43	SW6
7	T42	42	SW6
8	T2-3	2	SW8
9	T7	7	SW7
10	T1	1	SW3
11	T21AB	21A, 21B	SW2
12	T11ABC, T15	11A, 11B, 11C, 15	SW9
13	T13	13	SW2
14	T-XRAY	2	SW8
15	T-MRI	2	SW8
16	T-PD	Parking Deck	SW4
17	T-14	12, 14E, 14W	SW3
18	T2-2	2	SW8
19	T5	5	SW7
20	T3	3	SW4
21	T4	4	SW9
22	T21	21	SW2
23	T11	11	SW2
24	T8	8	SW9
25	T18	18	SW1
26	T31A	31	SW5

K. Data Archiving and Trending

1. The SCADA system shall have the ability for signals within the central controller to be logged for trending and reporting. At a minimum every alarm state monitored by the SCADA system shall be logged and reported to an alarm summary screen.

2.2 OPERATING SYSTEM

- A. Software: Shall be provided and configured for a server and multiple client PCs, each with capability for accessing multiple devices simultaneously. Software shall include interactive graphics client and shall be Web enabled. Include a firewall recommended by manufacturer. 100 Base-T Ethernet digital communications.
- B. Operating System Software: Based on 32 or 64 bit, workstation operating system. Software shall have the following features:
1. Multiuser and multitasking to allow independent activities and monitoring to occur simultaneously at different workstations.
 2. Graphical user interface to show pull-down menus and a menu tree format.
 3. Capability for future additions within the indicated system size limits.

2.3 APPLICATIONS SOFTWARE

- A. Basic Requirements:
1. Fully compatible with and based on the approved operating system.
 2. Password-protected operator login and access; three levels, minimum.
 3. Password-protected setup functions.
 4. Capability of creating, deleting, and copying files; and automatically maintaining a directory of all files, including size and location of each sequential and random-ordered record.
- B. Workstation Server Functions:
1. Support other client PCs on the LAN.
- C. Metered Data: Display metered values in real time.
- D. Remote Control. As described in the functional descriptions.
- E. Graphics: Interactive color-graphics platform with pull-down menus and mouse-driven generation of power system graphics, in formats widely used for such drafting; to include the following:
1. Single-line diagrams.
- F. Alarms: Display and alarm messages from discrete input and controls outputs, according to user programmable protocol.

1. Functions requiring user acknowledgment shall run in background during computer use for other applications and override other presentations when they occur.

2.4 ENVIRONMENTAL CONDITIONS

- A. System components shall be capable of withstanding environmental conditions associated with their installed location without mechanical or electrical damage or degradation of operating capability:
 1. Outdoor installation in a NEMA 3R or NEMA 4 rated box that do not have environmental controls to maintain conditions.
 - a. Typically these locations will be within the low voltage compartment of the distribution system's sectionalizing switchgear.
 - b. Equipment installed outdoors shall be rated to operate in temperatures ranging from -40 degrees F to 149 degrees F.
 2. Indoor installation in spaces that have environmental controls to maintain ambient conditions of 36 to 122 degrees F dry bulb and 20 to 90 percent relative humidity, noncondensing.

2.5 CENTRAL CONTROLLER (SCADA SERVER)

- A. The SCADA central controller shall be located within the main switchgear "PG1" control cabinet. SCADA components will need to be coordinated with main switchgear vendor for installation space.
- B. The central controller will contain all software and logic required to operate the SCADA system.
- C. Control Power: Central Controller shall utilize the battery backed control power available at the pad-mounted main switchgear "PG1".

2.6 COMMUNICATION COMPONENTS AND NETWORKS

- A. Network Configuration: High-speed, multi-access, open nonproprietary, industry standard communication protocol; LANs complying with 100 Base-T Ethernet.
- B. The main network distribution shall be arranged in a fault tolerant ring configuration.
 1. A managed network switch located at the main distribution switchgear "PG1" will act as the communications hub.
 2. Each sectionalizing switch and unit substation "US1" shall contain an appropriate network switch(es) to allow for the continuation of the fault tolerant ring network and connection to individual components.

3. The network connections between Ethernet switches shall utilize fiber optic cable.
 - a. All cores of each fiber optic cable shall be terminated within a patch panel. Two core fiber optic patch cables will complete the connections between the patch panel and the network switch.
4. Network connections from the local Ethernet switch and individual components shall utilize Category 6 cable.

2.7 **OPERATOR HMI WORKSTATION**

- A. The operator workstation shall contain all components required to visualize, monitor, and control the SCADA system.
 1. The operator workstation shall be installed indoors in the location shown on the contract drawings.
- B. Computer: Standard unmodified PC of modular design, designed for the latest version of Windows operating system.
 1. Memory: Minimum 60GB of usable installed memory.
 2. Real-Time Clock. Automatic time correction once every 24 hours by synchronizing clock with NTP.
 3. Ports: Minimum of Two RS-232-F serial ports for general use; four USB ports; Two 10/100/1000 Mbps Ethernet ports
 4. Replaceable graphics board.
 5. LAN Adapter Card.
 6. Sound Card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.
 7. Color Monitor: Not less than 30 inches LCD type and resolution capable of 1280 by 1024 pixels.
 8. Keyboard: US English.
 9. Mouse: Standard optical.
 10. Minimum Disk Storage: 60GB hard drive.
 11. CD-RW/DVD-ROM Drive.
 - a. Connected to central station and designated workstations.
 - b. RAM: 8 MB, minimum.
- C. UPS: Self-contained
 1. Rack mounted.
 2. Size: Provide a minimum of 15 minutes of operation of workstation equipment.
 3. Batteries: Sealed, valve regulated, recombinant, lead calcium.
 4. Accessories:

- a. Rectifier/charger.
- b. Remote UPS monitoring.
- c. Battery monitoring.
- d. Output receptacle panel.

2.8 LOW-VOLTAGE WIRING

- A. Comply with Section 26 05 19 LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine pathway elements intended for cables. Check raceways, cable trays, and other elements for compliance with space allocations, installation tolerances, hazards to cable installation, and other conditions affecting installation.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CABLING

- A. Comply with NECA 1.
- B. Install cables and wiring according to requirements in Section 26 05 19 LOW VOLTAGE ELECTRIC POWER CONDUCTORS AND CABLES."
- C. Install LAN cables using techniques, practices, and methods that are consistent with specified category rating of components and that ensure specified category performance of completed and linked signal paths, end to end.
- D. Install cables without damaging conductors, shield, or jacket.

3.3 IDENTIFICATION

- A. Label each power monitoring and control module with a unique designation.

3.4 GROUNDING

- A. Comply with IEEE 1100, "Recommended Practice for Powering and Grounding Electronic Equipment."

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

C. Tests and Inspections:

1. Electrical Tests: Use caution when testing devices containing solid-state components.
2. Continuity tests of circuits.
3. Operational Tests: Set and operate controls at HMI workstation and at monitored and controlled devices to demonstrate their functions and capabilities. Use a methodical sequence that cues and reproduces actual operating functions as recommended by manufacturer. Submit sequences for approval. Note response to each test command and operation. Note time intervals between initiation of alarm conditions and registration of alarms at central-processing workstation.
 - a. Coordinate testing required by this Section with that required by Sections specifying system commissioning and by Sections specifying equipment being monitored and controlled.
 - b. Test LANs according to requirements in Section 271500 "Communications Horizontal Cabling."
 - c. System components with battery backup shall be operated on battery power for a period of not less than 10 percent of calculated battery operating time.
 - d. Verify accuracy of graphic screens and icons.

D. Power monitoring and control equipment will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

F. Correct deficiencies, make necessary adjustments, and retest. Verify that specified requirements are met.

G. Test Labeling: After satisfactory completion of tests and inspections, apply a label to tested components indicating test results, date, and responsible agency and representative.

H. Reports: Written reports of tests and observations. Record defective materials and workmanship and unsatisfactory test results. Record repairs and adjustments.

I. Remove and replace malfunctioning devices and circuits and retest as specified above.

3.6 COMMISSIONING

A. Each SCADA function described as part of this section shall be tested and verified as part of the commissioning procedure.

- B. Commissioning of this system shall comply with Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain systems.
1. Train Owner's management and maintenance personnel in interpreting and using monitoring displays and in configuring and using software and reports. Include troubleshooting, servicing, adjusting, and maintaining equipment. Provide a minimum of 16 hours of on-site system training.
 2. Training Aid: Use approved final versions of software and maintenance manuals as training aids.

3.8 ON-SITE ASSISTANCE

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

---END---

SECTION 26 11 16
PRIMARY UNIT SUBSTATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the primary unit substations, referred to as substation in this section.
- B. The substation assembly described consists of a metal-clad 5kV class switchgear section, a transformer section, and a 15kV class cable tap box section.
- C. The substation assembly described is designated as "US1" on the drawings. It is intended to connect the 4160V Standby Diesel Generator to the 12470V electrical distribution system.

1.2 RELATED WORK

- A. Section 03 30 53, CAST-IN-PLACE CONCRETE (SHORT-FORM): Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- G. Section 26 05 73, ELECTRICAL SYSTEM STUDIES: Short circuit, coordination study, load flow, arc flash analysis and requirements for protecting the electrical system.
- H. Section 26 09 13, ELECTRICAL POWER MONITORING AND CONTROL: Monitoring and control requirements for the electrical distribution system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Substation assemblies shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall

be conducted per UL and ANSI Standards. Factory tests shall be certified. The following tests shall be performed:

1. Medium-Voltage Metal-Clad 5kV Class Switchgear Section. Tests shall be in accordance with ANSI C37.54 and C37.55, and IEEE C37.09:

- a. Design tests.
- b. Production tests.
- c. Conformance tests.
- d. Verify that circuit breaker sizes and types correspond to drawings, and the Protective Device Coordination Study.
- e. Verify that current and voltage transformer ratios correspond to drawings.
- f. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
- g. Verify correct barrier and shutter installation and operation.
- h. Exercise all active components.
- i. Inspect indicating devices for correct operation.
- j. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
- k. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.

2. Transformer Section:

- a. Perform insulation-resistance tests winding-to-winding and each winding-to-ground.
- b. Perform turns-ratio tests at all tap positions.

B. Furnish four (4) copies of certified manufacturer's factory test reports to the COR prior to shipment of the substations to ensure that the switchgear has been successfully tested as specified.

1.5 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.

- b. Prior to fabrication of substations, submit the following data for approval:
 - 1) Complete electrical ratings, including primary and secondary voltage, decibel rating, temperature rise, nominal impedance, voltage regulation, and no load and full load losses.
 - 2) Nameplate data.
 - 3) Elementary and interconnection wiring diagrams.
 - 4) Technical data for each component. Including time-current characteristic curves for protective devices.
 - 5) Dimensioned exterior views of the substations.
 - 6) Dimensioned section views of the substations.
 - 7) Dimensioned floor plan of the substations.
 - 8) Foundation plan for the substations.
 - 9) Provisions and required locations for external conduit and wiring entrances.
 - 10) Approximate design weights.
- 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Include three-line diagrams showing device terminal numbers.
 - 2) Include schematic signal and control diagrams, with all terminals identified, matching terminal identification in the substation.
 - 3) Include information for testing, repair, troubleshooting, assembly, and disassembly.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Test Reports:
 - a. Submit certified factory design and production test reports for approval.
 - b. Two weeks prior to the final inspection, submit certified field test reports.
- 4. Certifications: Two weeks prior to final inspection, submit the following:

- a. Certification by the manufacturer that substations conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that substations have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata), form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Concrete Institute (ACI):
 - ACI 318-11.....Building Code Requirements for Structural Concrete.
- C. American National Standards Institute (ANSI):
 - C37.54-10.....Indoor Alternating Current High-Voltage Circuit Breakers Applied as Removable Elements in Metal-Enclosed Switchgear - Conformance Test Procedures
 - C37.55-10.....Medium-Voltage Metal-Clad Assemblies - Conformance Test Procedures
- D. American Society for Testing and Materials (ASTM):
 - D 117-10.....Standard Guide for Sampling, Test Methods, and Specifications for Electrical Insulating Oils of Petroleum Origin
 - D 3487-09.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus.
- E. International Code Council (ICC):
 - IBC-12.....International Building Code
- F. Institute of Electrical and Electronic Engineers (IEEE):
 - C37.04-09.....Standard for Rating Structure for AC High-Voltage Circuit Breakers
 - C37.09-11.....Standard Test Procedure for AC High-Voltage Circuit Breakers Rated on a Symmetrical Current Basis
 - C37.20.2-99.....Standard for Metal-Clad Switchgear
 - C37.90-06.....Standard for Relays and Relay Systems Associated with Electric Power Apparatus
 - C37.121-89American National Standard for Switchgear - Unit Substations - Requirements

- C57.12.00-00.....Standard General Requirements for Liquid-Filled
Distribution, Power, and Regulating
Transformers
- C57.12.01-05.....Standard General Requirements for Dry-Type
Distribution and Power Transformers Including
Those with Solid-Cast and/or Resin Encapsulated
Windings
- C57.13-93.....Standard Requirements for Instrument
Transformers
- C62.11-05.....Metal Oxide Surge Arresters for AC Power
Circuits (> 1kV)
- C62.41-91.....Surge Voltage in Low Voltage AC Power Circuits
- G. National Electrical Manufacturers Association (NEMA):
- C37.06.1-00.....Guide for AC High-Voltage Circuit Breakers
Rated on a Symmetrical Current Basis
- C37.57-10.....Switchgear-Metal-Enclosed Interrupter
Switchgear Assemblies - Conformance Testing
- LA 1-09.....Surge Arresters
- SG 4-09.....Alternating-Current High-Voltage Circuit
Breakers
- TP 1-02.....Guide for Determining Energy Efficiency for
Distribution Transformers
- TR 1-00.....Transformers, Regulators, and Reactors
- H. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Substations shall be in accordance with ANSI, ASTM, IEEE, NEC, UL, and as shown on the drawings.
- B. Substations shall be unitized integral assemblies, consisting of one incoming section, one auxiliary section, one transformer section, one transition section, and one outgoing section.
- C. Substations shall be designed, manufactured, and rated for outdoor installation and service, with ventilation openings and gasketing provided to ensure a weatherproof assembly under rain, snow, sleet, and hurricane conditions. External doors shall have provisions for padlocking.

- D. Substation ratings shall be not less than required by the NEC, and not less than shown on the drawings. Short circuit current ratings shall be not less than the available maximum short circuit currents as shown on the drawings.
- E. Substations shall conform to the arrangements and details shown on the drawings, and to the space designated for installation.
- F. Substations shall be assembled and prewired by the manufacturer at the factory. Substations shall be sub-assembled and shipped in complete sections ready for connection at the site. Where practical, a substation shall be shipped as one unit.
- G. Substations shall be thoroughly cleaned, phosphate treated, and painted at the factory with light gray rust-inhibiting paint or baked enamel.

2.2 INCOMING SECTION

- A. The incoming section shall consist of an outdoor, non-walk-in type, 5kV nominal rated metal-clad breaker section. If required for proper connection and alignment, include a transition section with the incoming section. Connection between the circuit breaker and transformer shall be insulated copper bus or insulated copper cable mounted on porcelain insulators spaced no more than 2 feet apart.
- B. Cubicles:
 - 1. An individual cubicle shall be supplied for each circuit breaker and auxiliary compartment as shown on the drawings. Cubicles shall be provided with isolated wireways for control wiring between devices.
 - 2. Conveniently locate test blocks within each cubicle for circuit breaker and relay wiring connections.
 - 3. Each circuit breaker cubicle and cable termination compartment shall have a thermostatically controlled electric strip heater to limit excessive humidity during adverse weather conditions. Thermostat shall be set and marked with the manufacturer's recommended settings.
 - 4. The doors shall permit convenient removal and interchanging of the circuit breakers between cubicles. The doors shall be capable of a swing approaching 180 degrees and shall be provided with intermediate doorstops.
 - 5. Each door shall include suitable handles and padlocking provisions. Concealed or semi-concealed hinges shall be provided to attach the doors. Weld the hinges to the equipment structure and to the cubicle doors.

6. The following equipment shall be easily accessible when accessing a cubicle:
 - a. A breaker control switch.
 - b. Breaker-position-indicator lamps.
 - c. Numerical, multifunction relays with integrated controls, communications input/output, and metering shall be mounted on the cubicle doors as indicated on the drawings or other sections of the specifications.
 - d. Any additional components indicated on the drawings.

C. Bus

1. Provide copper buses, fully rated for the amperage shown on the drawings for the entire length of the switchgear.
2. Fully insulate and totally enclose the buses within the bus compartment of switchgear cubicles.
3. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
4. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
5. Install a copper ground bus the full length of the switchgear assembly.
6. All bolts, nuts, and washers shall be zinc-plated steel or stainless steel. Bolts shall be torqued to the values recommended by the manufacturer.
7. Make provisions for future bus extensions by means of bolt holes or other approved method.

- D. Conductor Termination: Conductor terminations shall be designed for termination one single conductor cables per phase and shall be arranged for conduits entering from below. Provide cable terminations of the modular molded rubber type.

2.3 CIRCUIT BREAKERS

- A. Breakers that have the same ratings shall be interchangeable with other breakers in that line-up.
- B. Circuit breakers shall comply with IEEE C37.04, NEMA C37.06.1, and NEMA SG-4, and include the following features:
 1. Drawout, vacuum interrupter type.
 - a. Vacuum:
 - 1) Three independent sealed high-vacuum interrupters.

- 2) Protect the interrupter contacts from moisture and contaminated atmospheres.
 - 3) Readily accessible contact wear indicator for each interrupter.
 - 4) Breaker total interrupting time no more than 3 cycles.
 - 5) Maintenance free interrupter.
 - 6) Contact surfaces to be of special alloys (such as copper chrome) to reduce effect of current chopping.
2. Operating mechanism:
 - a. The mechanism shall operate in a quick-make, quick-break manner and shall be charged by a small universal motor to provide stored-energy for breaker operation. Breaker tripping, closing, and indicating lamps shall be DC operated.
 - b. The speed of the contacts during the operation shall be independent of the control voltage and the operator's movements.
 - c. Equip the mechanism for manual opening and closing of the contacts during loss of normal control power.
 3. Test blocks and plugs shall be provided and installed for each relay.
 4. Drawout rails:
 - a. Design the rails to guide the breakers to their disconnected, test, and connected positions. Provide a positive stop at each of the positions by a levering mechanism.
 - b. The breaker shall maintain contact with ground in all positions through flexible connections and ground shoes.
 - c. Make provisions for padlocking the breaker in the test and disconnected position.
 5. Power line and load disconnecting contact fingers and springs:
 - a. The contact fingers shall be silver-plated, full-floating, self-aligning, self-coupling, and designed for cleaning action during engaging and disengaging movements.
 - b. Provide adequate flexibility between stationary and movable components to assure proper meeting of the contact fingers, while also providing adequate pressure on the contact surfaces.
 6. The stationary contacts for the line and load breaker contact fingers shall be isolated from the breaker compartment by shutters when the breaker is removed from the connected position.

7. The control and auxiliary contacts of the breaker shall be silver plated, multi-contact, self-coupling, plug and socket type. The contacts shall connect the circuits through terminal blocks that shall be conveniently mounted on the breaker for visual inspection.
8. Mechanical interlocks:
 - a. Shall prevent the breaker from movement, except when the breaker contacts are in the open position.
 - b. Shall prevent the breaker from closing the contacts while in the connected position, except when the power line and load disconnecting contacts are completely connected.
- C. The ratings of the breakers shall be determined by the results of the short circuit analysis. Ratings shall be not less than those shown on the drawing, and they shall have the same capacities and characteristics as the switchgear assembly, and as follows:
 - a. Rated continuous current: 1200 A
 - b. Rated interrupting time: 50 ms
- D. Output OPEN/CLOSE control and breaker status feedback indication.

2.4 PROTECTIVE RELAYS

- A. Relays shall meet IEEE C37.90 and that shall include the following features:
 1. The relay shall be a type capable of protecting the unit substation as well as associated standby generator that connects to the substation.
 2. Provide functional elements as shown on the construction drawings with ANSI designations and as described in Section 26 05 73 ELECTRICAL SYSTEM STUDIES.
 3. System protection and control elements with programmable thresholds, delays, and combinational logic that include:
 - a. Phase and neutral overcurrent and instantaneous functions coordinating with upstream devices.
 - b. Voltage elements with input sensors, programmable limits, and delays with combination logic elements to implement a loss of source and restoration functions.
 - c. Directional power elements capable of detecting reverse power flow.
 4. Inter-device communications with high speed and reliability and capable of multiple simultaneous sessions. The Contractor is responsible for coordination of a common communication protocol

among electrical equipment. The common protocol shall allow for integration of all electrical equipment with the SCADA system as described in Section 26 09 13 ELECTRICAL POWER MONITORING AND CONTROL.

5. Multifunction Digital-Metering and Monitoring: Microprocessor-based unit suitable for either a three- or four-wire system, with local display and communications module suitable for remote monitoring of meter quantities and functions.
6. Relays shall be capable of integrating with the electrical distribution system's SCADA and performing functions for monitoring and control features as required in Section 26 09 13 ELECTRICAL POWER MONITORING AND CONTROL.

2.5 CURRENT TRANSFORMERS

- A. Provide encapsulated type current transformers or approved equal. The transformers shall have a mechanical and one-second thermal rating in RMS amperes of not less than the momentary and interrupting rating of the breaker at rated voltage.
- B. Provide transformer ratios and accuracies as shown on the drawings. Accuracies shall be coordinated with the associated relays by the switchgear manufacturer to assure proper operation at the selected pick-up and operating current ratings.

2.6 POTENTIAL TRANSFORMERS

- A. The potential transformers shall be encapsulated, drawout, disconnecting type, and shall be properly protected by primary current-limiting fuses.
- B. When the transformers are withdrawn from the compartment the primary terminals shall be grounded.
- C. The transformer ratios and accuracies shall be coordinated with the associated relays by the switchgear manufacturer.

2.7 CONTROL POWER TRANSFORMERS

- A. The control power transformers shall be encapsulated, drawout, disconnecting type, and shall be properly protected by primary current-limiting fuses.
- B. The ratings of the transformer shall be as indicated on the drawings.

2.8 BATTERY SYSTEM

- A. Batteries:
 1. Provide high discharge rate type maintenance-free nickel-cadmium batteries. Calculate the battery capacity based on the lowest

ambient temperature in the area where it is to be installed. Include a safety margin of 50 percent for reserve capacity.

B. Battery Charger:

1. Provide a charger compatible with the battery type and as recommended by the battery manufacturer to maintain battery warranty conditions.

2.9 LIQUID-FILLED TRANSFORMERS

A. Shall have the following features:

1. Self-cooled by natural convection, with isolated windings.
2. Auto-transformers will not be accepted.
3. Ratings indicated are for continuous-duty without the use of cooling fans.
4. Temperature rises shall not exceed the following NEMA Standard test values for the respective insulation systems: 65 degrees C (149 degrees F) by resistance and 80 degrees C (176 degrees F) hottest spot.
5. Transformer insulating liquid shall be:
 - a. Transformer insulating material shall be less flammable, ~~silicone-based dielectric~~, and UL listed as complying with NFPA 70 requirements for fire point of not less than 300° C (600° F) when tested according to ASTM D 92. Liquid shall have low toxicity and be nonhazardous.
6. Nominal impedance shall be as shown on the drawings, but not less than 5.25 percent.
7. Sound levels shall conform to 3 dB below the NEMA standards.
8. Primary and secondary windings:
 - a. Windings shall be copper.
 - b. Primary windings shall be delta-connected.
 - c. Secondary windings shall be wye-connected except where otherwise shown on the drawings.
 - d. Leads shall be brought out through a manufacturer recommended bushing.
 - e. Secondary windings shall have neutral bushings for transformers with wye-connected secondary windings.
 - f. Terminals shall be the most suitable clamp or blade type as required for the circuit connections.

9. Provide four, 2-1/2 percent full capacity taps in the primary windings, with two taps above rated voltage and two taps below rated voltage.
10. Core and Coil Assemblies:
 - a. Assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment and the stresses caused by short circuit currents.
 - b. Cores shall be grain-oriented, non-aging, silicon steel.
 - c. Coils shall be continuous windings without splices except for taps.
 - d. Coil loss and core loss shall be optimized for efficient operation.
 - e. Primary, secondary, and tap connections shall be brazed or pressure type.
 - f. Coil windings shall have end fillers or tie downs.
11. Tanks, covers, and radiators shall be steel.
12. Features and accessories shall include the following:
 - a. Tap changer.
 - b. Lifting, pulling, and jacking provisions.
 - c. Globe type valves for filtering and draining.
 - d. Grounding pad.
 - e. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
 - f. Liquid level gauge.
 - g. Pressure relief device.
 - h. Diagrammatic nameplate, including date of manufacture.
13. Transformer energy efficiency shall comply with NEMA TP 1.

2.10 AUXILIARIES

- A. Install additional components as shown on the drawings or otherwise required for the substations.
- B. Provide 120-volt heaters in incoming section. Heaters shall be of sufficient capacity to control moisture condensation in the compartments, shall be 250 watts minimum, and shall be controlled by a thermostat and humidistat located in each section. Thermostat shall be industrial type, high limit, to maintain compartments within the range of 60 to 90 degrees F. Humidistat shall have a range of 30 to 60 percent relative humidity. If heater voltage is different than substation secondary voltage, provide transformer rated to carry 125

percent of heater full load rating. Transformer shall have 220 degrees C insulation system with a temperature rise not exceeding 115 degrees C and shall conform to NEMA ST 20. Energize electric heaters while the substation is in storage or in place prior to being placed in service. Provide method for easy connection of heater to external power source.

- C. Furnish tools and accessories required for equipment test, inspection, maintenance, and proper operation.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install substations in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Coordinate the components of the substations and their arrangements electrically and mechanically. Coordinate all circuit entrances into the substations, including methods of entrance and connections.
- C. Anchor substations with rustproof bolts, nuts, and washers not less than 1/2 inch diameter, in accordance with manufacturer's instructions, and as shown on the drawings.
- D. Exterior Location. Mount substations on concrete slab. Unless otherwise indicated, the slab shall be at least 8 inches thick, reinforced with a 6 inches by 6 inches No. 6 mesh placed uniformly 4 inches from the top of the slab. Slab shall be placed on a 6 inches thick, well-compacted gravel base. The top of the concrete slab shall be approximately 4 inches above the finished grade. Edges above grade shall have 1/2 inch chamfer. The slab shall be of adequate size to project at least 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03 30 53, (SHORT-FORM) CAST-IN-PLACE CONCRETE.
- E. Substation Grounding:
1. Grounding shall comply with Section 26 05 26 GROUNDING AND BONDING.
 2. Provide bare copper cable not smaller than No. 4/0 AWG not less than 24 inches below grade in a ring around the unit substation, interconnecting a minimum of four ground rods. The copper cable shall extend a minimum of 12 inches beyond the slab.
 3. Surge arresters (if applicable) and neutral shall be bonded directly to the transformer enclosure, and then to the grounding electrode

system with bare copper conductors, sized as shown. Lead lengths shall be kept as short as practical with no kinks or sharp bends.

4. Bonding connections to metallic fences shall not be smaller than No. 4 AWG. Ground fence at each gate post and cornerpost, and at intervals not exceeding 10 feet. Bond each gate section to the fence post through a 1/8 inch by 1 inch flexible braided copper strap and clamps.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations.

In addition, include the following:

1. Medium-Voltage Section Tests, Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Confirm correct application of manufacturer's recommended lubricants.
 - d. Verify appropriate anchorage, required area clearances, and correct alignment.
 - e. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - f. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - g. Verify appropriate equipment grounding.
 - h. Confirm correct operation and sequencing of key-type mechanical interlock systems.
 - i. Vacuum-clean enclosure interior. Clean enclosure exterior.
 - j. Inspect insulators for evidence of physical damage or contaminated surfaces.
 - k. Verify correct shutter installation and operation.
 - l. Exercise all active components.
 - m. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 - n. Verify that vents are clear.
 - o. Inspect control power transformers.
 - p. Perform insulation-resistance tests on each bus section.

- q. Perform overpotential tests.
 - r. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
 - s. Perform phasing check on double-ended switchgear to ensure correct bus phasing from each source.
 - t. Circuit breakers shall be tripped by operation of each protective device.
2. Transformer Inspection and Tests:
- a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition. Check for damaged or cracked insulators and liquid leaks.
 - c. Inspect all field-installed bolted electrical connections, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization under load.
 - d. Verify correct liquid level in transformer tank.
 - e. Perform specific inspections and mechanical tests as recommended by manufacturer.
 - f. Verify correct equipment grounding.
 - g. Verify that the tap-changer is set at specified ratio.
 - h. Verify proper secondary voltage phase-to-phase and phase-to-neutral after energization and prior to loading.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the substations are in good operating condition and properly performing the intended function.

3.4 TEMPORARY HEATING

- A. Apply temporary heat to substations, according to manufacturer's written instructions, throughout periods when the environment is not controlled for temperature and humidity within manufacturer's stipulated service conditions.

3.5 ONE LINE DIAGRAM, SEQUENCE OF OPERATION, AND LABELS

- A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the substation room or in the outdoor substation enclosure.
- B. Furnish a written sequence of operation for the substation and connected line side/load side electrical distribution equipment. The

sequence of operation shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the substation room or in the outdoor substation enclosure.

- C. Deliver an additional four copies of the as-built one line diagram and sequence of operation to the COR.
- D. Affix all labels including Arc Flash Hazard labels as required by Section 26 05 73 ELECTRICAL SYSTEM STUDIES.

3.6 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the substations, on the dates requested by the COR.

---END---

SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the pad-mounted, liquid-filled, medium-voltage transformers, indicated as transformers in this section.

1.2 RELATED WORK

- A. Section 03 30 53, CAST-IN-PLACE CONCRETE (SHORT FORM): Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and ducts for underground raceway systems.
- H. Section 26 05 73, ELECTRICAL SYSTEM STUDIES: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per IEEE Standards. Factory tests shall be certified. The following tests shall be performed:
1. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
 2. Perform turns-ratio tests at all tap positions.
- B. Furnish four (4) copies of certified manufacturer's factory test reports to the COR prior to shipment of the transformers to ensure that the transformers have been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.
- c. Complete nameplate data, including manufacturer's name and catalog number.

2. Manuals:

- a. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
 - 2) Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
 - 3) Approvals will be based on complete submissions of manuals, together with shop drawings.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 1) Update the manual to include any information necessitated by shop drawing approval.
 - 2) Show all terminal identification.
 - 3) Include information for testing, repair, troubleshooting, assembly, disassembly, and recommended maintenance intervals.
 - 4) Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.

B. Certifications:

1. Two weeks prior to the final inspection, submit the following certifications.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.

- b. Certification by the Contractor that the transformers have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C57.12.00-00.....Liquid-Immersed Distribution, Power and Regulating Transformers
 - C57.12.25-90.....Pad-Mounted, Compartmental-Type, Self-Cooled, Single-Phase Distribution-Transformers with Separable Insulated High Voltage Connectors; High Voltage, 34500 Grd Y/19920 Volts and Below; Low-Voltage 240/120 Volts; 167 kVA and Smaller Requirements
 - C57.12.26-92.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers for Use with Separable Insulated High-Voltage Connectors (34500 Grd Y/19920 V and Below, 2500 kVA and Smaller)
 - C57.12.28-05.....Pad-Mounted Equipment - Enclosure Integrity
 - C57.12.34-10.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers, 5 MVA and Smaller; High Voltage, 34.5 kV Nominal System Voltage and Below; Low Voltage, 15kV Nominal System Voltage and Below
- C. American Society for Testing and Materials (ASTM):
- D3487-08.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus
- D. Institute of Electrical and Electronic Engineers (IEEE):
- C57.12.10-11.....Liquid-Immersed Power Transformers
 - C57.12.90-10.....Test Code for Liquid-Immersed Distribution, Power, and Regulating Transformers
 - C62.11-06.....Metal-Oxide Surge Arresters for AC Power Circuits
 - 48-09.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on

- Shielded Cables Having Laminated Insulation
Rated 2.5kV Through 765kV or Extruded
Insulation Rated 2.5kV Through 500kV
- 386-06.....Separable Insulated Connector Systems for Power
Distribution Systems Above 600 V
- 592-07.....Exposed Semiconducting Shields on High-Voltage
Cable Joints and Separable Connectors
- E. International Code Council (ICC):
IBC-12.....International Building Code
- F. National Electrical Manufacturers Association (NEMA):
LA 1-09.....Surge Arresters
TP 1-02.....Guide for Determining Energy Efficiency for
Distribution Transformers
TR 1-00.....Transformers, Regulators, and Reactors
- G. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- H. Underwriters Laboratories Inc. (UL):
467-07.....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Transformers shall be in accordance with ANSI, ASTM, IEEE, NEMA, NFPA, UL, as shown on the drawings, and as specified herein. Each transformer shall be assembled as an integral unit by a single manufacturer.
- B. Transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and with liquid-immersed windings.
- C. Ratings shall not be less than shown on the drawings.
- D. Completely fabricate transformers at the factory so that only the external cable connections are required at the project site.
- E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat. All surfaces of the transformer that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

- A. Construction:
1. Enclosures shall be weatherproof and in accordance with ANSI C57.12.28.

2. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing and with reinforcing gussets using jig welds to assure rectangular rigidity.
4. All bolts, nuts, and washers shall be zinc-plated steel.
5. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.
6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.

B. Doors:

1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.
3. Provide a 2-inch size padlock for each assembly, as approved by the COR. Padlocks shall be keyed to the COR's established key set. Firmly attach the padlock to the door assembly by a chain.

2.3 BIL RATING

- A. 5 kV class equipment shall have a minimum 60 kV BIL rating.
- B. 15 kV class equipment shall have a minimum 95 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

- A. The primary fuse assembly shall be a combination of externally replaceable Bay-O-Net liquid-immersed fuses in series with liquid-immersed current-limiting fuses. Provide fuses only for transformers indicated on the Single-Line Diagram on the drawings. Remaining transformers shall not have integral primary fusing.

2.5 PRIMARY CONNECTIONS

- A. Primary connections shall be 200 A dead-front loadbreak wells and inserts for cable sizes shown on the drawings.

- B. Surge Arresters: Distribution class, one for each primary phase, complying with IEEE C62.11 and NEMA LA 1, installed in loop feed bushings. Provide for transformers indicated on the Single-Line Diagram on the drawings.

2.6 MEDIUM-VOLTAGE SWITCH

- A. The transformer primary disconnect switch shall be an oil-immersed, internal, gang-operated, load-interrupter type, rated at system voltage as shown on the drawings, with a minimum momentary withstand rating of not less than the calculated available fault current determined by the short-circuit study required by Section 26 05 73, ELECTRICAL SYSTEM STUDIES.
- B. For loop feeds, switch shall be a four-position, T-blade manual switch located in the medium-voltage compartment and hot-stick-operated.

2.7 MEDIUM-VOLTAGE TERMINATIONS

- A. Terminate the medium-voltage cables in the primary compartment with 200 A loadbreak premolded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a semi-conductive shield material covering the housing. The separable connector system shall include the loadbreak elbow, the bushing insert, and the bushing well. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
- B. Ground metallic cable shield with a cable shield grounding adapter, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly, bleeder wire, and ground braid.

2.8 LOW-VOLTAGE EQUIPMENT

- A. Mount the low-voltage bushings and hot stick in the low-voltage compartment.
- B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings, and shall be standard arrangement.
- C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the secondary neutral and ground pad.

2.9 TRANSFORMERS

- A. Transformer ratings shall be as shown on drawings. kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.
- B. Temperature rises shall not exceed the NEMA TR 1 standards of 65° C (149° F) by resistance.
- C. Transformer insulating material shall be less flammable, ~~silicone-based dielectric~~, and UL listed as complying with NFPA 70 requirements for fire point of not less than 300° C (600° F) when tested according to ASTM D 92. Liquid shall have low toxicity and be nonhazardous.
- D. Transformer impedance shall be not less than 4-1/2% for sizes 150 kVA and larger.
- E. Sound levels shall conform to NEMA TR 1 standards.
- F. Primary and Secondary Windings for Three-Phase Transformers:
 - 1. Primary windings shall be delta-connected.
 - 2. Secondary windings shall be wye-connected. Provide isolated neutral bushings for secondary wye-connected transformers.
 - 3. Secondary leads shall be brought out through pressure-tight epoxy bushings.
- G. Primary windings shall have four 2-1/2% full-capacity voltage taps; two taps above and two taps below rated voltage.
- H. Core and Coil Assemblies:
 - 1. Cores shall be grain-oriented, non-aging, silicon steel to minimize losses.
 - 2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
 - 3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
 - 4. Coil and core losses shall be optimum for efficient operation.
 - 5. Primary, secondary, and tap connections shall be brazed or pressure type.
 - 6. Provide end fillers or tiedowns for coil windings.
- I. The transformer tank, cover, and radiator gauge thickness shall not be less than that required by ANSI.
- J. Accessories:
 - 1. Provide standard NEMA features, accessories, and the following:
 - a. No-load tap changer. Provide warning sign.

- b. Lifting, pulling, and jacking facilities.
 - c. Globe-type valve for oil filtering and draining, including sampling device.
 - d. Pressure relief valve.
 - e. Liquid level gauge and filling plug.
 - f. A grounding pad in the medium- and low-voltage compartments.
 - g. A diagrammatic nameplate.
 - h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
 - i. Hot stick. Securely fasten hot stick within low-voltage compartment.
2. The accessories shall be made accessible within the compartments without disassembling trims and covers.
- K. Transformers shall meet the minimum energy efficiency values per NEMA TP 1:

KVA	(%)
45	98.6
75	98.7
112.5	98.8
150	98.9
225	99.0
300	99.0
500	99.1
750	99.2
1000	99.2
1500	99.3
2000	99.4
2500	99.4

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install transformers outdoors, as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.
- B. Anchor transformers with rustproof bolts, nuts, and washers not less than 1/2 inch diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Mount transformers on concrete slab. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking

or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03 30 53, CAST-IN-PLACE CONCRETE (SHORT FORM).

D. Grounding:

1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 10 ohms to ground.
2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments.
3. Install and connect the cable shield grounding adapter per the manufacturer's instructions. Connect the bleeder wire of the cable shield grounding adapter to the loadbreak or elbow grounding point with minimum No. 14 AWG wire, and connect the ground braid to the grounding system with minimum No. 6 AWG bare copper wire. Use soldered or mechanical grounding connectors listed for this purpose.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
 - c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, and perform thermographic survey after energization under load.
 - d. Vacuum-clean transformer interior. Clean transformer enclosure exterior.
 - e. Verify correct liquid level in transformer tank.
 - f. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
 - g. Verify the presence and connection of transformer surge arresters, if provided.
 - h. Verify that the tap-changer is set at rated system voltage.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

- A. Deliver the following spare parts for the project to the COR two weeks prior to final inspection:
 - 1. Six insulated protective caps.
 - 2. One spare set of medium-voltage fuses for each size and type of fuse used in the project.

3.5 INSTRUCTION

- A. The Contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COR.

---END---

SECTION 26 13 41
PAD-MOUNTED DISTRIBUTION SWITCHGEAR

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for medium voltage pad-mounted distribution switchgear. The switchgear includes microprocessor based multifunction relays that provide protection, monitoring, and control functions that are used to electronically control motor operated load break switches, vacuum interrupters, and to provide inter-switch communication for automatic sectionalizing of feeder loops to isolate faults and automatically restore electrical power to non-isolated loads. The switchgear's voltage and load current monitoring for each switch and vacuum interrupter provides information to a SCADA system for implementing automated Load Shed and Load Pickup functions. The contract drawings indicate the required switch configuration. The manufacturer of the switchgear shall be completely and solely responsible for the performance of the load break switches and vacuum interrupters as well as the complete integrated assembly as rated.

1.2 RELATED SPECIFICATIONS

- A. Section 03 30 53, CAST-IN-PLACE CONCRETE (SHORT-FORM): Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage conductors.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 09 13, ELECTRICAL POWER MONITORING AND CONTROL: Monitoring and control requirements for the electrical distribution system.
- G. Section 26 05 73, ELECTRICAL SYSTEM STUDIES: Short circuit, load flow, and arc flash studies for coordination and protection settings on the electrical system.

1.3 REFERENCES

- A. ANSI Publications:

1. C37.71 and C37.72, which specify test procedures and sequences for the load-interrupter switches, fault interrupters, and the complete switchgear assembly.
2. C57.12.28, covering enclosure integrity for pad-mounted equipment.

B. IEEE Publications:

1. 386 Separable Insulated Connector Systems for Power Distribution Systems (ANSI C119.2).
2. 242-01 Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems.
3. 399-97 Recommended Practice for Power Systems Analysis.
4. 1584a-04 Guide for Performing Arc-Flash Hazard Calculations.

C. ASTM D2472 Sulfur Hexafluoride.

1.4 ACTION SUBMITTALS:

- A. Product Data: For each type of switchgear indicated, provide dimensions and manufacturer's technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
- B. Shop Drawings for each switchgear and related equipment:
1. Include dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings.
 2. Detail enclosure type and description.
 3. Detail bus configuration, current, and voltage ratings.
 4. Detail short-circuit current rating of switches and overcurrent protective devices.
 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 6. Include time-current coordination curves for each type and rating of overcurrent protective device included in switchboards. Submit on log-log graph paper; include selectable ranges for each type of overcurrent protective device.
 7. Include schematic and wiring diagrams for power, signal, and control wiring.
 8. Certified test reports confirming complete ANSI series test results.
- C. Submittal: Results of Factory Production Test Reports

1. ~~Bulk SF₆ gas~~ Insulating material supply shall be tested for moisture content.
 2. All mechanical operations of each switchgear shall be verified to operate correctly.
 3. ~~SS~~ Switchgear shall be factory filled with insulating medium ~~SF₆ gas~~ and dc hi-pot tested 1 minute phase-to-phase and phase-to-ground and across the open contacts. Circuit contact resistance of each way shall be measured with a micro-ohm meter and documented.
 4. Switchgear operates with automation and protective relay functions.
- D. Obtain and submit written approval from the electric utility company, that the equipment and material interface with the customer meets with their requirements and approval.

1.5 SUBMITTALS FOR REVIEW/APPROVAL

- A. The following information shall be submitted to the COR for approval:
1. Drawings and Product Data:
 - a. Front view elevation
 - b. Top view
 - c. Controls one-line diagram
 - d. Nameplate schedule
 - e. Component list
 - f. Conduit entry/exit locations
 - g. Assembly and major component ratings including:
 - 1) Short-circuit rating
 - 2) Voltage
 - 3) Continuous current
 - 4) Basic impulse level
 - h. Cable terminal sizes
 - i. Product data sheet
 - j. Sequence of operation description
 - k. Factory test plan
 - l. Field verification test plan
 - m. Commissioning plan
 2. Qualification Data: For qualified Installer
 3. Field Quality Control Reports:
 - a. Test procedures used.
 - b. Test results that comply with requirements.

- c. Results of failed tests and corrective action taken to achieve test results compliant with requirements.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For "Operation and Maintenance Data," include the following:
 - 1. Routine maintenance requirements for switchboards and all installed components.
 - 2. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 - 3. Time-current coordination curves for each type and rating of overcurrent protective device included in switchboards. Submit on log-log graph paper; include selectable ranges for each type of overcurrent protective device.
 - 4. Final record (as-built) drawings and documentation incorporating any changes made during the manufacturing process.
- B. Certification: Two weeks prior to final inspection, submit four copies of the following to the COR:
 - 1. Certification by the contractor that the protective devices have been adjusted and set in accordance with the approved study and arc flash hazard labels have been attached to the equipment installed for this project and at the medium voltage end use termination points including medium voltage pad-mounted transformers, medium voltage dry type transformers at unit substations, and at medium voltage switchgear.
- C. Settings: Final copies of all protective device settings files shall be turned over to the owner upon completion of the project.
- D. Software: Final copies of all software loaded into switchgear components shall be turned over to the owner upon completion of the project.
 - 1. Operating and applications software documentation.
 - 2. Software licenses.
 - 3. Software service agreement

1.7 QUALIFICATIONS

- A. Manufacturer shall comply with requirements found in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The manufacturer of the assembly shall be the manufacturer of the major components within the assembly.

- C. For the equipment specified herein, the manufacturer shall be ISO 9001 or 9002 certified.
- D. An acceptable list of installations with similar equipment shall be provided demonstrating experience with production of similar electrical equipment.

1.8 QUALITY ASSURANCE

- A. Certification of Ratings
 - 1. The manufacturer of the switchgear shall be completely and solely responsible for the performance of the load-interrupter switch and vacuum interrupter as well as the complete integrated assembly as rated.
 - 2. The manufacturer shall furnish, upon request, certification of ratings of the load-interrupter switch, fault interrupter, and the integrated switchgear assembly consisting of switches and fault interrupters in combination with the gas-tight tank.
- B. Compliance with Standards and Codes: The switchgear shall conform to or exceed the applicable requirements of the following standards and codes:
 - 1. The applicable portions of ANSI C57.12.28, covering enclosure integrity for pad-mounted equipment.
 - 2. The applicable portions of ANSI C37.71, ANSI C37.72, ANSI C37.73, IEC 56, and IEC 265-1 (Class A), which specify test procedures and sequences for the load-interrupter switches, fault interrupters, and the complete switchgear assembly.
- C. Installer Qualifications: An employer of workers qualified as defined by NEMA and trained in electrical safety as required by NFPA 70E.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Handle and prepare switchboards for installation according to Manufacturer's instructions.

1.10 PROJECT CONDITIONS

- A. Environmental Limitations:
 - 1. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 110 deg F.
 - b. Altitude: Not exceeding 3000 feet.

- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions:
1. Notify COR no fewer than five days in advance of proposed interruption of electric service.
 2. Do not proceed with interruption of electric service without COR's written permission.
 3. Comply with NFPA 70E.

1.11 COORDINATION

- A. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate sizes and locations of concrete pads with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.

1.12 REQUIREMENTS FOR ELECTRICAL SYSTEM STUDIES

- A. Manufacturer shall provide all information required to complete electrical system studies as described in Section 26 05 73 ELECTRICAL SYSTEM STUDIES.

PART 2 - PRODUCTS

- 2.1 The underground distribution switchgear shall be pad-mounted and configured in accordance with the one-line diagram and meet the following requirements:

- A. The switchgear shall have a ~~sealed gas tight~~ single welded mild steel tank, 3-phase load interrupter switches, and resettable 3-phase vacuum fault interrupters with visible open gaps and integral visible grounds, a microprocessor based overcurrent control, and an integral control power transformer so that an external control power feed is not required. Construction shall be a dead front design. Load interrupter switch terminals shall be equipped with bushings rated 600 amperes continuous, and fault interrupter terminals shall be equipped with bushing wells rated 200 amperes continuous or bushings rated 600 amperes continuous as specified below to provide for elbow connection.

1. —

- B. The integrated switchgear labeled "PG1" shall have the following minimum ratings:

1. Design voltage: 15.5 kV
2. Impulse level (BIL): 95 kV
3. Main bus continuous amps: 600.

4. Fault Interrupter:
 - a. Continuous amps: 600.
 - b. Load dropping amps: 600.
 - c. Fault interrupting, amperes RMS symmetrical: 12,500.
 - d. Cable entrances shall be tested to IEEE 386 and be as indicated on the switch drawing:
 - 1) 600 amp Apparatus bushing with integral voltage sensing bushings.
5. Short Circuit Rating-Amperes RMS Symmetrical: 12,500.
- C. The integrated switchgear labeled "SW1" through "SW9" shall have the following minimum ratings:
 1. Design voltage: 15.5 kV
 2. Impulse level (BIL): 95 kV
 3. Main bus continuous amps: 600.
 4. Three-pole load-interrupter switch:
 - a. Continuous amperes: 600.
 - b. Load dropping amperes: 600.
 - c. Cable entrances shall be tested to IEEE 386 and be, as indicated on the switch drawing:
 - 1) 600 amp apparatus bushing with integral voltage sensing bushings.
 5. Fault Interrupter:
 - a. Continuous amps: 200.
 - b. Load dropping amps: 200.
 - c. Fault interrupting, amperes RMS symmetrical: 12,500.
 - d. Cable entrances shall be tested to IEEE 386 and be, as indicated on the switch drawing:
 - 1) 200 amp deepwell bushing.
 6. Short Circuit Rating-Amperes RMS Symmetrical: 12,500.
 - D. Switchgear Construction:
 1. Switchgear components shall be assembled in a welded construction equal to or better than 12-gauge mild steel enclosure. Provide a means of lifting the tank.
 2. Each load-interrupter and fault interrupter shall have a viewing window to allow visual verification of the disconnect blade position (open, closed, and grounded) while shining a flashlight on the blades. The viewing windows shall be on the opposite side of the switchgear from the bushings and bushing wells.

3. Provisions for Grounding
 - a. One ground-connection pad shall be provided on the gas-tight tank of the switchgear.
 - b. The ground-connection pad shall be constructed of stainless steel and welded to the gas-tight tank, and shall have a short-circuit rating equal to that of the switchgear.
 - c. One ground-connection pad per way shall be provided. No less than two enclosure ground pads shall be provided.
4. Load Interrupter Switches:
 - a. The switch shall be provided with an integral ground position that is readily visible through the viewing window to eliminate the need for cable handling and exposure to high voltage to ground the equipment.
 - b. The switch shall be provided with an open position that is readily visible through the viewing window to eliminate the need for cable handling and exposure to high voltage to establish a visible gap.
 - c. The open gaps of the switch shall be sized to allow cable testing through a feed-through bushing or the back of the elbow.
5. Vacuum Fault Interrupters:
 - a. The fault interrupter shall be provided with a disconnect with an integral ground position that is readily visible through the viewing window to eliminate the need for cable handling and exposure to high voltage to ground the equipment.
 - b. The disconnect shall be provided with an open position that is readily visible through the viewing window.
 - c. The open gaps of the disconnect shall be sized to allow cable testing through a feed-through bushing or the back of the elbow.
 - d. An internal indicator shall be provided for each fault interrupter to show when it is in the tripped condition. The indicator shall be clearly visible through the viewing window.
6. Vacuum Interrupter Electrical Protection and Control:
 - a. An electronic control shall be provided to monitor load and fault current on all three phases of the fault interrupter.

Each phase shall have a current transformer mounted inside the switchgear to provide control power and current sensing. No external power source shall be required for overcurrent protection. Operational temperature range of the control shall be -40°C to +65°C. Maximum time for power up and ready-to-trip when closing on a circuit shall be 10 percent of the trip time or 1/2 cycle, whichever is greater. Trip selection may be made with the fault interrupter energized.

- b. ~~The Not Used - Deleted 31 March 2015. overcurrent control shall be installed in a Nema 4X enclosure and shall be field removable without taking the switchgear out of service.~~
- c. The control shall store sufficient energy to provide switchgear control, monitoring, and communication functions for a minimum period of eight (8) hours following the complete loss of primary power to the switchgear. The controller shall provide local indications and remote communications to the SCADA of controller malfunctions. If batteries are used for energy storage, sufficient margin shall be maintained to communicate low battery voltage condition prior to automatic shutdown of the controller to prevent over-discharge of the battery(ies).
- d. Control settings shall be field programmable using a personal computer connecting to a data port on the overcurrent control.
- e. The control shall store events and oscillography in nonvolatile memory. The control shall include a sequential events recorder (SER) that stores at least the last 16 causes of a trip.
- f. The control programming software shall include password protection, the ability to download the SER, and the ability to save and print settings files.
- g. Protection elements required for the control of fault interrupters shall follow the contract drawings.
 - 1) For switchgear "PG1" control relays labeled "MFR-M" shall have the following protection element capabilities:
 - a) Synchronization Check (25)
 - b) Undervoltage (27)

- c) Reverse Power (32)
 - d) Instantaneous Overcurrent with Harmonic Blocking (50+95)
 - e) Time Overcurrent (51)
 - f) Time Overcurrent Ground (51G)
 - g) Overvoltage (59)
 - h) Directional Overcurrent (67)
 - i) Directional Overcurrent Ground Fault (67G)
 - 2) For switchgear "PG1" control relays labeled "MFR-F" shall have the following protection element capabilities:
 - a) Synchronization Check (25)
 - b) Undervoltage (27)
 - c) Reverse Power (32)
 - d) Instantaneous Overcurrent with Harmonic Blocking (50+95)
 - e) Instantaneous Neutral (50N)
 - f) Time Overcurrent (51)
 - g) Time Overcurrent Neutral (51N)
 - h) Overvoltage (59)
 - 3) For switchgear "SW1" through "SW9" control relays labeled "MFR-T" shall have the following protection element capabilities:
 - a) Instantaneous Overcurrent (50)
 - b) Instantaneous Neutral (50N)
 - c) Time Overcurrent (51)
 - d) Time Overcurrent Neutral (51N)
 - h. The control shall provide multiple time-current characteristic curves and multiple TCC curve modification options for overcurrent. These options include instantaneous trip, inrush restraint, and phase time delay. In addition, the control shall include a phase imbalance (ground fault) setting. The control shall allow for the selection of independent TCC curves for phase overcurrent and phase imbalance (ground fault) protection.
 - i. The maximum device operating time for fault interruption shall be 50 milliseconds (3 cycles).
7. Operating Mechanisms

- a. Load-interrupter switches and fault interrupters shall be operated by means of a quick-make, quick-break mechanism.
 - b. The manual handle shall charge the operating mechanism for closing, opening, and grounding of the switches and fault interrupters.
 - c. A single, integrated operating mechanism shall fully operate each fault interrupter or load interrupter switch in a continuous movement, so that additional operations are not required to establish open or grounded positions.
 - d. Operating mechanisms shall be equipped with an operation selector to prevent inadvertent operation from the closed position directly to the grounded position, or from the grounded position directly to the closed position. The operation selector shall require physical movement to the proper position to permit the next operation.
 - e. Operating shafts shall be padlockable in any position to prevent operation.
 - f. The operation selector shall be padlockable to prevent operation to the grounded position.
 - g. The operating mechanism shall indicate switch position which shall be clearly visible from the normal operating position.
8. Current Transformers:
- a. Provide encapsulated type current transformers or approved equal. The transformers shall have a mechanical and one second thermal rating in RMS amperes of not less than the momentary and interrupting rating of the associated VI at rated voltage.
 - b. Provide relaying class transformers with ratios as shown on the drawings. If ratios shown on the drawings conflict with vendor offerings, the vendor's standard offering may be used. Accuracies shall be coordinated with the associated relays by the switchgear manufacturer to assure proper operation at the selected pick-up and operating current ratings. At a minimum C100 class transformers shall be used.
9. Potential Transformers:
- a. Potential transformers shall be encapsulated type and shall be properly protected by primary current limiting fuses.

- b. The transformer ratios and accuracies shall be coordinated, with the associated relays by the switchgear manufacturer.
10. Terminations
- a. Load-interrupter switches shall be equipped with 600-ampere bushings, and fault interrupters shall be equipped with 600-ampere bushings or 200-ampere bushing wells as indicated on the contract drawings.
 - b. Bushings and bushing wells shall be located on one side of the gear to reduce the required operating clearance.
11. Bushings and Bushing Wells
- a. Bushings and bushing wells shall meet the requirements of IEEE 386/ANSI c119.2.
 - b. Bushings and bushing wells shall include a semi conductive coating and shall be mounted so the semiconductive coating is solidly grounded to the ~~gas sealed-tight~~ tank.
12. Low-Voltage Compartment/Enclosure and Components
- a. The low-voltage compartment/enclosure shall be a separate, grounded structure, and shall allow complete accessibility for test and/or maintenance without exposure to medium voltage. The low-voltage compartment shall be mounted on the outside of the pad-mounted enclosure.
 - b. The low-voltage compartment/enclosure shall be large enough to accommodate six motor operator or magnetic actuator controls.
 - c. The low-voltage compartment/enclosure shall have a minimum space of 16 in. high x 26 in. wide x 11 in. deep for SCADA system equipment, communication device, and a fiber optic patch panel. Space required for SCADA equipment at each switchgear shall be coordinated with SCADA vendor.
 - d. All low-voltage components, including the batteries, shall operate over the temperature range of -40° C to +65° C.
 - e. The low-voltage compartment/enclosure shall not have any externally accessible hardware.
 - f. The low-voltage compartment/enclosure shall include appropriate vents to prevent gas and moisture buildup. Vents shall be screened and filtered to prevent entry of insects and shall be mounted to prevent rain entry and to minimize entry of dust into the enclosure.

- g. Low-voltage wiring, except for short lengths, such as connections to terminal blocks, shall be shielded for isolation from medium voltage.
 - h. The low-voltage compartment/enclosure shall be made of 14-gauge or better, mild steel.
 - i. Control cabling between the tank and low-voltage enclosure 15 feet or greater in length shall be furnished with a braided shield to protect electronic components from damage under surge and transient conditions.
 - j. Single-point grounding methods shall be used on cabling between the tank and low-voltage enclosure to protect electronic components from damage under surge and transient conditions.
 - k. Test switches are required for all CT and PT wiring coming into the low voltage controller.
13. Supervisory Operation and Controls
- a. Motor operators or magnetic actuators for local and remote supervisory control shall be provided for source load-interrupter ways and three-pole fault-interrupter ways.
 - 1) If Bid Alternate 1 is exercised, motor operators will not be provided for source load-interrupter ways for sectionalizing switches designated "SW1" through "SW9". Space and provisions to allow for future installation of motor operators shall be provided. Remote monitoring of switch position shall remain.
 - 2) If Bid Alternate 6 is exercised, motor operators or magnetic actuators are not required for fault interrupter ways on sectionalizing switches designated "SW1" through "SW9". Space and provisions for future installation of remote close capabilities shall be provided. Remote tripping capability on all vacuum fault interrupter ways shall remain available through SCADA system commands. Remote monitoring of fault interrupter status shall remain.
 - b. Each motor operator or magnetic actuator shall have its control located within the low-voltage compartment/enclosure.

- c. Push buttons shall be available for locally operating each motorized switch way between the closed and open positions and, optionally, between the open and grounded positions.
- d. Position indicating lamps shall be provided to show the closed, open, and grounded state of each switch.
- e. Each motor operator control shall have a non-resettable, four-digit minimum operation counter, which will only increment on a closed-to-open transition.
- f. ~~No decoupling or any adjustments shall be required to manually operate a way equipped with a motor operator.~~ Not Used - Deleted 7 April 2015.
- g. Removing the motor operator for decoupling shall be a simple, quick process requiring only standard tools.
- h. Motor operators and controls shall be interchangeable between load-interrupter switch ways by simply moving the operator. No modifications to any low-voltage compartment/enclosure control components shall be required.
- i. Motor operators or magnetic actuators and controls shall be interchangeable between three-pole fault-interrupter ways by moving the operator. No modifications to any low-voltage compartment/enclosure control components shall be required.
- j. The motor operators shall take no more than five seconds to change state from the time a local or remote control signal is received.
- k. A single local/remote switch shall be required for the entire gear.
- l. Controls shall be designed to prevent simultaneous operation of two or more motor operators or magnetic actuators.
- m. The motor operator shall be watertight. Each unit shall be submersion-tested to verify that water under pressure does not enter the operator housing.
- n. It shall not be possible for the motor operator to be changed from the closed position directly to the grounded position using local push-button or remote control. The grounded position shall be directly accessible only from the open position.
- o. A mechanical interlock shall be provided to prevent a decoupled motor operator from being incorrectly recoupled.

- p. An integral means shall be provided for testing the position indicating lamps on the motor controls.
 - q. Controls shall be easy to operate with or without 25-kV high-voltage rubber gloves and protectors.
 - r. Controls shall be capable of interfacing with a remote terminal unit.
 - s. Control power transformers, batteries, and chargers shall be provided to continue powering the motor control section for a minimum of two open/close cycles for every switch and interrupter following a loss of primary power to the switchgear enclosure. Low battery voltage level and other indications of malfunctions shall be provided so that the switchgear controls have adequate time to communicate the problem to a SCADA or other remote monitoring system.
14. Sensors for Remote Monitoring
- a. Three-phase current sensing shall be provided.
 - b. Three-phase voltage sensing shall be provided.
15. Switchgear Pad-Mounted Style Enclosure
- a. The switchgear shall be provided with a pad-mounted enclosure suitable for installation of the gear on a concrete pad.
 - b. The pad-mounted enclosure shall be separable from the switchgear to allow clear access to the bushings and bushing wells for cable termination.
 - c. The basic material shall be 12-gauge mild steel manufactured to ANSI C37.72 and C57.12.28 standards.
 - d. The enclosure shall be tamper resistant incorporating hinged access doors with pentahead locking bolts and provisions for padlocking.
 - e. The enclosure shall be provided with removable front and back panels, and hinged lift-up roof sections for access to the operating and termination compartments. Each roof section shall have a retainer to hold it in the open position.
 - f. Lift-up roof sections shall overlap the panels and shall have provisions for pad-locking that incorporate a means to protect the padlock shackle from tampering.
 - g. The base shall consist of continuous 90-degree flanges, turned inward and welded at the corners, for bolting to the concrete pad.

- h. Panel openings shall have 90-degree flanges, facing outward, that shall provide strength and rigidity as well as deep overlapping between panels and panel openings to guard against water entry.
 - i. For bushings rated 600 amperes continuous, the termination compartment shall be of an adequate depth to accommodate encapsulated surge arresters mounted on 600-ampere elbows having 200-ampere interfaces.
 - j. For bushing wells rated 200 amperes continuous, the termination compartment shall be of an adequate depth to accommodate 200-ampere elbows mounted on feed-through inserts.
 - k. An instruction manual holder shall be provided.
16. Enclosure Finish
- a. All exterior welded seams shall be filled and sanded smooth for neat appearance.
 - b. The enclosure shall receive a highly consistent thorough treatment, eliminating fluctuations in reaction time, reaction temperature, and chemical concentrations.
 - c. After pretreatment, protective coatings shall be applied that shall help resist corrosion and protect the steel enclosure.
 - 1) The finish shall be inspected for scuffs and scratches. Blemishes shall be touched up by hand to restore the protective integrity of the finish.
 - 2) The finish shall be olive green, Munsell 7GY3.29/1.5.
 - 3) The finish shall be outdoor light gray, satisfying the requirements of ANSI Standard Z55.1 for No. 70.
17. Labeling
- a. Hazard-Alerting Signs
 - b. The exterior of the pad-mounted enclosure (if furnished) shall be provided with "Warning-Keep Out-Hazardous Voltage Inside-Can Shock, Burn, or Cause Death" signs.
 - c. Each unit of switchgear shall be provided with a "Danger-Hazardous Voltage-Failure to Follow These Instructions Will Likely Cause Shock, Burns, or Death" sign. The text shall further indicate that operating personnel must know and obey the employer's work rules, know the hazards involved, and use

proper protective equipment and tools to work on this equipment.

- d. Each unit of switchgear shall be provided with a "Danger-Keep Away-Hazardous Voltage-Will Shock, Burn, or Cause Death" sign.

18. Nameplates, Ratings Labels, and Connection Diagrams

- a. Each unit of switchgear shall be provided with a nameplate indicating the manufacturer's name, catalog number, model number, date of manufacture, and serial number.
- b. Each unit of switchgear shall be provided with a ratings label indicating the following: voltage rating; main bus continuous current rating; short-circuit rating; fault-interrupter ratings including interrupting and duty-cycle fault-closing; and load-interrupter switch ratings including duty-cycle fault-closing and short-time.

2.2 Automatic Fault Isolation, Load Shed, and Restoration System Capabilities:

- A. Each switch shall be capable of operating as controlled by an automation system as described in Section 26 09 13, ELECTRICAL MONITORING AND CONTROL. Functionality described below will require close coordination with the SCADA system vendor.
- B. The automation package programming will be resident in a central controller that will be provided by the SCADA system vendor and located in the switchgear labeled on the drawings as "PG1". Alternate locations of the controller will be allowed only with prior written approval from the COR.
- C. Voltage sensing and fault indicators shall be available at each switch for the automation system's use. Voltage sensing shall be available ahead of each source-way load-interrupting switch so that the automation system can monitor if voltage is available when the switch is in the open or grounded position. The automation system controller will issue commands to isolate faults, reconfigure the loop, and initiate load shedding and load restoration as needed.
- D. Fault Detection:
 - 1. The automatic restoration system must monitor fault current entering and leaving each automatic switch group. The faulted automatic switch group will have sensed fault current entering, and no fault current leaving that group at one or more switches.

The automatic restoration system must never attempt to restore a faulted switch group.

2. In the presence of a fault the automatic switch must not attempt to restore power to its line segment until each of its automatic switches has properly locked out or sectionalized and a manual reset is initiated..
3. Fault isolation must be initiated by an automatic switch group when its source switch has opened on fault-current or has locked out, and no-other switch in the group has opened on fault-current.

E. SCADA Interface:

1. Each switchgear shall provide communication with a SCADA controller using DNP 3.0 Protocol over IP or IEC61850 protocol utilizing single mode fiber.
2. Each switchgear shall contain an Ethernet switch capable of communicating to the automation system network utilizing single mode fiber. The switchgear "PG1" which contains the SCADA controller shall act as the automation system's communication hub. "PG1" shall be provided with a managed Ethernet switch capable of supporting a fault tolerant ring network.
3. Switchgear "PG1" shall be provided with a GPS clock capable of providing both an IRIG-B output and a Network Time Protocol (NTP) or Precision Time Protocol (PTP) signal.
4. Equipment within each switchgear shall be capable of providing upon communication requests from SCADA: voltages, currents, switch and tap status, and apparent power through each switch and tap interrupter as relevant for each way.
5. Status of automated switch source way load break and tap interrupters provided to SCADA shall include: OPEN, CLOSED, TRIPPED, FAILED TO OPEN, and FAILED TO CLOSE.
6. Only devices with status of OPEN or CLOSED shall be permitted to be operated manually, remotely, or by automation prior to a local manual reset of the device.
7. Status for devices that have failed to respond as commanded after a programmable command duration time shall be identified to the controller and SCADA as either FAILED TO OPEN or FAILED TO CLOSE.

8. When the switchgear's LOCAL/REMOTE switch is in the LOCAL position, commands issued from the automation system shall not operate any switch or fault-interrupter.

PART 3 - EXECUTION

3.1 ADJUSTMENTS, SETTINGS AND MODIFICATIONS

- A. Necessary final field adjustments, settings, and minor modifications shall be made to conform with the study without additional cost to the Government.
- B. All final circuit breaker and relay settings and fuse sizes shall be made in accordance with the recommendations of the study.

3.2 EXAMINATION

- A. Examine conditions for compliance with enclosure- and ambient-temperature requirements for each switch.
- B. Verify that field measurements are as needed to maintain working clearances required by NFPA 70 and manufacturer's written instructions.
- C. Examine concrete bases for suitable mounting conditions where switches will be installed.
- D. Verify that ground connections are in place and requirements in Section 26 05 26 GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS have been met. Maximum ground resistance shall be 5 ohms at location of switch.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.3 INSTALLATION

- A. Construct concrete bases and anchor switches according to manufacturer's written instructions.

3.4 CONNECTIONS

- A. Ground equipment according to Section 26 05 26 GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- B. Connect wiring according to Section 26 05 13 MEDIUM-VOLTAGE CABLES.
- C. Connect control wiring according to Section 26 05 19 LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

3.5 FIELD QUALITY CONTROL AND STARTUP

- A. Tests and Inspections:
 1. Retain the services of a Factory Authorized Service to perform visual and mechanical inspection, electrical, and automation tests to verify requirements of the switchgear.

2. Retain the services of Factory Authorized Service to perform updates to settings of the protective devices and SCADA.
3. Retain the services of NETA electrical testing personnel to test and verify any modified relay or trip settings for secondary main devices within buildings.
4. Replace components in distribution switchgear that do not pass field tests or inspections and retest as specified above.
5. Test Labeling: On completion of satisfactory testing of each unit, attach a dated and signed "Satisfactory Test" label to tested component.
6. Certify compliance with requirements.

B. Adjusting

1. Record measured voltages and currents for each source switch and tap interrupter at each unit while under operating conditions for at least 2 hours and compare with monitored output values as transmitted to SCADA. Replace sensors or transducers or adjust scaling factors and control software parameters as required to provide required accuracy. Submit comparison of measured and recorded values and SCADA values as test results.
2. Output Settings Report: Prepare a written report recording for all new and modified protective device and automation control parameter settings upon completion of all adjustments and any re-testing.

3.6 NAMEPLATES AND LABELS

- A. Nameplates and labels shall be added to equipment in accordance with Section 26 05 11 REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- B. Arc Flash Hazard labels reflecting information developed in the electrical system study shall be printed and affixed to associated equipment.

3.7 CLEANING

- A. Vacuum dirt and debris; do not use compressed air to assist in cleaning.

3.8 TRAINING

- A. Provide an six (6) hour "hands-on" training course for the operating personnel which shall cover the following topics:
 1. Overall system description and theory of operation.
 2. Automatic operation.
 3. Manual operation.

4. Safeties and protective relaying.
5. Recommended system check lists and log sheets.
6. Recommended preventive maintenance.
7. Instruction on the operation of the assembly, fault interrupters, load interrupters, and major components within the assembly.

- - - END - - -

SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

- A. Section 03 30 53, CAST-IN-PLACE CONCRETE (SHORT-FORM): Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- F. Section 26 05 73, ELECTRICAL SYSTEM STUDIES: Short circuit and coordination study, and requirements for a coordinated electrical system.
- G. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices for switchboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2. Factory tests shall be certified.
- B. The following additional tests shall be performed:
 - 1. Verify that circuit breaker sizes and types correspond to drawings, and the Electrical System Studies.
 - 2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 - 3. Exercise all active components.

4. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
 5. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
- C. Furnish four (4) copies of certified manufacturer's factory test reports prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Switchboard shop drawings shall be submitted simultaneously with or after the Electrical System Studies.
- b. Submit sufficient information to demonstrate compliance with drawings and specifications.
- c. Prior to fabrication of switchboards, submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Circuit breaker sizes.
 - 3) Interrupting ratings.
 - 4) Safety features.
 - 5) Accessories and nameplate data.
 - 6) Switchboard one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.
 - 7) Elementary and interconnection wiring diagrams.
 - 8) Technical data for each component.
 - 9) Dimensioned exterior views of the switchboard.
 - 10) Dimensioned section views of the switchboard.
 - 11) Floor plan of the switchboard.
 - 12) Foundation plan for the switchboard.
 - 13) Provisions and required locations for external conduit and wiring entrances.

14) Approximate design weights.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.
 - 2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
 - C37.13-08.....Low Voltage AC Power Circuit Breakers Used in Enclosures
 - C57.13-08.....Instrument Transformers
 - C62.41.1-03.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits
 - C62.45-92.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits
- C. International Code Council (ICC):
 - IBC-12.....International Building Code

- D. National Electrical Manufacturer's Association (NEMA):
PB-2-06.....Deadfront Distribution Switchboards
PB-2.1-07.....Proper Handling, Installation, Operation, and
Maintenance of Deadfront Distribution
Switchboards Rated 600 Volts or Less
- E. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories, Inc. (UL):
489-09.....Molded-Case Circuit Breakers, Molded-Case
Switches, and Circuit-Breaker Enclosures
891-05.....Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

- A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:
1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting, indoor type switchboard assembly. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.
 2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current determined by the Electrical System Studies.
 3. Switchboard shall conform to the arrangements and details shown on the drawings.
 4. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
 5. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.
 6. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

- A. Type 1: Switchboard shall be front accessible with the following features:

1. Device mounting:
 - a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
 - b. Feeder breakers: Group mounted.
2. Section alignment: As shown on the drawings.
3. Accessibility:
 - a. Main section line and load terminals: Front and side.
 - b. Distribution section line and load terminals: Front.
 - c. Through bus connections: Front.
4. Bolted line and load connections.
5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

- A. Shall have the following features:
 1. Frames and enclosures:
 - a. The assembly shall be braced with reinforcing gussets to assure rectangular rigidity.
 - b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
 - c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.
 - d. All bolts, nuts, and washers shall be zinc-plated steel.
- B. Finish:
 1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.
 2. Provide a light gray finish for indoor switchboard.

2.4 BUSES

- A. Bus Bars and Interconnections:
 1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard. Bus laminations shall have a minimum of 1/4 inch spacing.
 2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
 3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
 4. Install a copper ground bus the full length of the switchboard assembly.

5. Main Bonding Jumper: An un-insulated copper bus, sized per the NEC, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.
6. All bolts, nuts, and washers shall be zinc-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

- A. Type 1 Switchboards: Provide molded case main circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.
 1. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
 - f. Ground fault pickup.
 - g. Ground fault delay.
 2. Breakers with same frame size shall be interchangeable with each other.
 3. Breakers shall be fully rated.

2.6 FEEDER CIRCUIT BREAKERS

- A. Provide molded case circuit breakers as shown on the drawings.
- B. Adjustable Trip Molded Case Circuit Breakers:
 1. Provide molded case, solid state adjustable trip type circuit breakers.
 2. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
 - f. Ground fault pickup, for breakers above 225 amp trip.
 - g. Ground fault delay, for breakers above 225 amp trip.

3. Breakers with same frame size shall be interchangeable with each other.

2.7 SURGE PROTECTIVE DEVICES

- A. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

2.8 OTHER EQUIPMENT

- A. Furnish tools and accessories required for circuit breaker and switchboard test, inspection, maintenance, and proper operation.

2.9 CONTROL WIRING

- A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.10 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboards with rustproof bolts, nuts, and washers not less than 1/2 inch diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Interior Location. Mount switchboard on concrete slab. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03 30 53, (SHORT FORM) CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - f. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
 - g. Inspect insulators for evidence of physical damage or contaminated surfaces.
 - h. Exercise all active components.
 - i. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 - j. Verify that vents are clear.
 2. Electrical tests:
 - a. Perform insulation-resistance tests on each bus section.
 - b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
 - c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function.

3.4 AS-LEFT TRIP UNIT SETTINGS

- A. The trip unit settings shall be set in the field per the approved Electrical System Protective Device Study in accordance with Section 26 05 73, ELECTRICAL SYSTEM STUDIES.

- B. Post a durable copy of the "as-left" trip unit settings in a convenient location in the switchboard room. Deliver four additional copies of the settings to the COR. Furnish this information prior to the activation of the switchboard.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the COR.

---END---

SECTION 26 25 11
BUSWAYS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of busways for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing around busway penetrations through the building envelope to prevent moisture migration into the building.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 05 73, ELECTRICAL SYSTEM STUDIES: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details and position, mounting method, vertical supports, materials, and weatherproofing.
 - 2) Coordination Drawings: Submit plans and sections, drawn to scale. Include bus assembly layouts and relationships between components and adjacent structural, mechanical, and electrical elements. Indicate vertical and horizontal enclosed busway runs, offsets, transitions, and clearances for access above and to the side of enclosed busways. Indicate vertical

elevation of busway above the floor or bottom of structure.
Indicate support locations, type of support, and weight on
each support.

2. Manuals:

a. Submit complete maintenance and operating manuals including
technical data sheets, and information for ordering replacement
parts.

1) Include information for testing, repair, troubleshooting,
assembly, and disassembly.

b. If changes have been made to the maintenance and operating
manuals originally submitted, submit updated maintenance and
operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the
following.

a. Certification by the manufacturer that the busway conforms to the
requirements of the drawings and specifications.

b. Certification by the Contractor that the busway has been properly
installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions,
supplement and errata) form a part of this specification to the extent
referenced. Publications are referenced in the text by the basic
designation only.

B. International Code Council (ICC):

IBC-12.....International Building Code

C. National Electrical Manufacturers Association (NEMA):

BU 1-02.....Busways

BU 1.1-10.....General Instructions for Handling,
Installation, Operation and Maintenance of
Busway Rated 600 Volts or Less

BU 1.2-08.....Application Information for Busway Rated 600
Volts or Less

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

857-09.....Busways

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Busway shall be in accordance with NEMA and UL.
- B. Busway shall be rated as shown on the drawings.
- C. Busway shall have the following features:
 - 1. For outdoor locations; feeder type only, totally enclosed and listed for outdoor use.
 - 2. Short circuit current rating shall not be less than 42,000 A, or as required to withstand the available fault current determined by the Short-Circuit Study, whichever is higher.
 - 3. 3-phase, 4-wire, with full neutral.
 - 4. ~~Internal 50% rated ground bus bar to be used as the supply side bonding jumper. Busway housing is not allowed to serve as the supply side bonding jumper.~~ Not Used - Deleted 30 March 2015.
 - 5. All bus bars, phase, neutral, and ground, for each parallel busway shall be within a single housing.
 - 6. Bus Bars:
 - a. Shall be full round edge rectangular copper of sufficient cross-section to provide full current rating without exceeding a temperature rise of 55° C above a 40° C ambient.
 - b. Interconnection joints shall be with steel bolts, nuts, and Belleville washers.
 - c. Shall be completely insulated with flame-retardant, track-resistant, self-extinguishing insulation.
 - 7. Housings:
 - a. Shall be aluminum, with continuous mounting rails.
 - b. Shall be thoroughly cleaned and painted at the factory with primer and the manufacturer's standard finish.
 - c. Shall have rustproof metal hardware.
 - d. Provide external flanges and weatherproofing at busway entrances to buildings.
 - e. Install expansion fittings in the busway runs in compliance with the manufacturer's standard recommendations.
 - f. The temperature rise at any point on the housing shall not exceed 30° C above an ambient temperature of 40° C.
 - 8. Busway shall not be reduced in size at any point.

9. Provide manufacturer's fittings and accessories, including but not limited to elbows, tap boxes, end boxes, expansion fittings, offsets, adapters, hangers, and mounting hardware.

D. Dimensions and Configuration:

1. Configure within the space designated for busway installation.
2. Make final field measurements and check them with the busway coordination drawings prior to authorization of fabrication of the busways.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install busways as required by the NEC and the manufacturer's requirements.
- B. Support busways as required by the NEC and as required by manufacturer's shop drawings.
- C. Coordinate all of the busway terminations to equipment to ensure proper phasing.
- D. Tighten bolted connections with a torque wrench to values as required by the manufacturer.
- E. Install expansion fittings at locations where busways cross building expansion joints. Install at other locations so distance between expansion fittings does not exceed manufacturer's recommended distance between fittings.
- F. Install weatherproofing fittings and flanges where busways penetrate exterior elements such as walls or roofs. Seal around openings to make weathertight according to Section 07 92 00, JOINT SEALANTS.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - e. Verify appropriate equipment grounding.

- f. Examine outdoor busways for removal of weep-hole plugs, if applicable, and the correct installation of joint shield.

2. Electrical Tests:

- a. After installation, test busway phase-to-phase and phase-to-ground resistance with an insulation resistance tester.

Resulting values shall not be less than one megohm.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the busway is in good operating condition and properly performing the intended function.
- B. After the busways have been energized for not less than 30 days, repeat the torque wrench tightening of all bolt connections.

---END---

SECTION 26 43 13
SURGE PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of Type 2 Surge Protective Devices, as defined in NFPA 70, and indicated as transient voltage surge suppression or TVSS in this section.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: For factory-installed or external TVSS.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings and device nameplate data.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the TVSS conforms to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the TVSS has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
- IEEE C62.41.2-02.....Recommended Practice on Characterization of
Surges in Low-Voltage (1000 V and Less) AC
Power Circuits
- IEEE C62.45-03.....Recommended Practice on Surge Testing for
Equipment Connected to Low-Voltage (1000 V and
Less) AC Power Circuits
- C. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
- UL 1283-05.....Electromagnetic Interference Filters
- UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 SWITCHBOARD TVSS

- A. General Requirements:
1. Comply with IEEE and UL.
 2. Modular design with field-replaceable modules, or non-modular design.
 3. Fuses, rated at 200 kA interrupting capacity.
 4. Bolted compression lugs for internal wiring.
 5. Integral disconnect switch.
 6. Redundant suppression circuits.
 7. LED indicator lights for power and protection status.
 8. Audible alarm, with silencing switch, to indicate when protection has failed.
 9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status.
Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
 10. Four-digit transient-event counter.
- B. Surge Current per Phase: Minimum 240kA per phase.

2.2 ENCLOSURES

- A. Enclosures: TVSS shall be mounted integral to the switchboard.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Factory-installed TVSS: Switchboard manufacturer shall install TVSS at the factory.
- B. Do not perform insulation resistance tests on switchboards or feeders with the TVSS connected. Disconnect TVSS before conducting insulation resistance tests, and reconnect TVSS immediately after insulation resistance tests are complete.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify that disconnecting means and feeder size and maximum length to TVSS corresponds to approved shop drawings.
 - d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - e. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 FOLLOW-UP VERIFICATION

- A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that TVSS are in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

- A. Provide the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the TVSS, on the date requested by the COR.

---END---

SECTION 31 20 11
EARTHWORK (SHORT FORM)

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 3 inches; organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proof rolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Resident Engineer's approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trench work throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D698

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

C. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed;

together with any type of materials regardless of character of material and obstructions encountered.

B. Rock Excavation:

1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 1 cubic yard capacity, properly used, having adequate power and in good running condition.
3. Boulders or other detached stones each having a volume of 1/2 cubic yard or more.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters, and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will include authorized excavation for rock, authorized excavation of satisfactory subgrade soil, and the volume of loose, scattered rocks and boulders collected within the limits of the work; allowance will be made on the same basis for selected backfill ordered as replacement. The measurement will not include the volume of subgrade material or other material used for purposes other than directed. The volume of overburden stripped from borrow pits and the volume of excavation for ditches to drain borrow pits, unless used as borrow material, will not be measured for payment. The measurement will not include the volume of any excavation performed prior to taking of elevations and measurements of the undisturbed grade.

1.6 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

- A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
1. 12 inches outside of the perimeter of formed footings.
 2. 24 inches outside the face of concrete work for which forms are required, except for footings.
 3. 6 inches below the bottom of pipe and not more than the pipe diameter plus 24 inches in width for pipe trenches.

4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).
- B. Payment for Differing Site Conditions: When rock excavation, as classified, is encountered, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS (FAR 52.236-2), CHANGES (FAR 52.243-4 and VAAR 852.236-88) and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
1. Certification of rock quantities excavated.
 2. Excavation method.
 3. Labor.
 4. Equipment.
 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 6. Plot plan showing elevations.
- C. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.
- D. Qualifications of the commercial testing laboratory or Contractor's Testing facility shall be submitted.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):
- 2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
- T99-10.....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
- T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop
- D. American Society for Testing and Materials (ASTM):
- C33-03.....Concrete Aggregate

D698-e1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort
D1140-00.....Amount of Material in Soils Finer than the No.
200 (75-micrometer) Sieve
D1556-00.....Standard Test Method for Density and Unit Weight
of Soil in Place by the Sand-Cone Method
D1557-09.....Laboratory Compaction Characteristics of Soil
Using Modified Effort
D2167-94 (2001).....Standard Test Method for Density and Unit Weight
of Soil in Place by the Rubber Balloon Method
D2487-06.....Standard Classification of Soil for Engineering
Purposes (Unified Soil Classification System)
D6938-10.....Standard Test Methods for Density of Soil and
Soil-Aggregate in Place by Nuclear Methods
(Shallow Depth)

E. Standard Specifications of North Carolina State
Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 110 pcf, a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
 - 1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C33 with a maximum of 3 percent by weight passing ASTM D1140, No. 200 sieve. Coarse aggregate Size 57.
 - 2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 1/2 inch to No. 4.
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- E. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 3/4 inch to 1

1/4 inches excluding top growth. There shall be no broken pads and torn or uneven ends

- F. Requirements For Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site. Material shall not be brought on site until tests have been approved by the COR.
- G. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:
- | | |
|------|----------|
| Red: | Electric |
|------|----------|
- H. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.004 inch. Tape shall have a minimum strength of 1500 psi lengthwise and 1250 psi crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 3 feet deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.
- I. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the Resident Engineer. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving,

debris, trash and any other obstructions. Remove materials from the Medical Center.

- B. Grubbing: Remove stumps and roots 3 inches and larger diameter. Undisturbed sound stumps, roots up to 3 inches diameter, and nonperishable solid objects which will be a minimum of 3 feet below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 15 feet of new construction and 7'-6" of utility lines if such removal is approved in advance by the COR. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.
- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the COR. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 1/2 cubic foot in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 2 inches in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.
- 1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 12 inches on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

- E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
 2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support in compliance with Specification Section 31 23 23.33, FLOWABLE FILL, under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.
- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the COR should be contacted to consider the use of flowable fill. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 3 feet of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 1 foot below the working level. Operate

dewatering system continuously until construction work below existing water levels is complete.

C. Blasting: Blasting shall not be permitted.

D. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft material to solid bottom.
4. Fill excess cut under footings or foundations with 3000 psi concrete, poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 6 inches loose thickness.
 - d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the COR.
 - e. Provide buried utility lines with utility identification tape. Bury tape 12 inches below finished grade; under pavements and slabs, bury tape 6 inches below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 12 inches above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 3 feet of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over it's entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
 - g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit.

The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

- 1) Class I: Angular, 0.25 to 1.5 inches, graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
- 2) Class II: Coarse sands and gravels with maximum particle size of 1.5 inches, including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D 2487.

F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS (FAR 52.236-2), CHANGES (FAR 52.243-4 and VAAR 852.236-88) and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

G. Finished elevation of subgrade shall be as follows:

1. Pavement Areas - bottom of the pavement or base course as applicable.
2. Planting and Lawn Areas - 4 inches below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. ~~Proof roll exposed subgrades with a fully loaded dump truck.~~ Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately

braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by COR.

- B. ~~Proof rolling Existing Subgrade: Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. Proof roll the existing subgrade of the pavement with six passes of a dump truck loaded with 4 cubic yards of soil. Operate the truck in a systematic manner to ensure the number of passes over all areas, and at speeds between 2 1/2 to 3 1/2 mph. When proof rolling, one half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the COR a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the COR. Rutting or pumping of material shall be undercut as directed by the COR and replaced with select material.~~Not Used - Deleted 7 April 2015.
- C. Placing: Place material in horizontal layers not exceeding 8 inches in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 10 feet of new or existing building walls without the prior approval of the COR. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum density determined in accordance with the following test method ~~// AASHTO // T99 // T180 // Method A // ASTM // D698 // D1557 Method A //~~. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.
- E. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be

obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

- F. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the COR sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 10 feet at a minimum five percent (5%) slope.
- D. The finished grade shall be 6 inches below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 6 inches, unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the COR at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to 0.25 inches of indicated grades.

3.5 LAWN AREAS:

- A. General: Harrow and till to a depth of 4 inches, new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by COR before seeding or sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 4 inches. Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 4 inches of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.
- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 4 inches at a rate of 25 pounds per 1000 square feet.
- D. Seeding: Seed at a rate of 4 pounds per 1000 square feet and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 150 pounds per foot of roller width.
- E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 150 pounds per foot of the roller width to improve contact of sod with the soil.
- F. Watering: The COR is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. COR will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 6 mil polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center Property.

- - - E N D - - -

SECTION 31 23 19
DEWATERING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies performance of dewatering required to lower and control ground water table levels and hydrostatic pressures to permit excavation, backfill, and construction to be performed in the dry. Control of surface water shall be considered as part of the work under this specification.

1.2 SUMMARY:

- A. The work to be completed by the Contractor includes, but is not necessarily limited to the following:
 - 1. Implementation of the Erosion and Sedimentation Control Plan.
 - 2. Dewater excavations, including seepage and precipitation.
- B. The Contractor shall be responsible for providing all materials, equipment, labor, and services necessary for care of water and erosion control. Excavation work shall not begin before the Erosion and Sedimentation Control Plan is in place.

1.3 REQUIREMENT:

- A. Dewatering system shall be of sufficient size and capacity necessary to lower and maintain ground water table to an elevation at least 1 foot below lowest foundation subgrade or bottom of pipe trench and to allow material to be excavated and concrete placed, in a reasonably dry condition. Materials to be removed shall be sufficiently dry to permit excavation to grades shown and to stabilize excavation slopes where sheeting is not required. Operate dewatering system continuously until backfill work has been completed.
- B. Reduce hydrostatic head below any excavation to the extent that water level in the construction area is a minimum of 1 foot below prevailing excavation surface.
- C. Prevent loss of fines, seepage, boils, quick conditions or softening of foundation strata.
- D. Maintain stability of sides and bottom of excavation.
- E. Construction operations are performed in the dry.
- F. Control of surface and subsurface water is part of dewatering requirements. Maintain adequate control so that:
 - 1. The stability of excavated and constructed slopes are not adversely affected by saturated soil, including water entering prepared subbase and subgrades where underlying materials are not free draining or are subject to swelling or freeze-thaw action.

2. Erosion is controlled.
 3. Flooding of excavations or damage to structures does not occur.
 4. Surface water drains away from excavations.
 5. Excavations are protected from becoming wet from surface water, or insure excavations are dry before additional work is undertaken.
- G. Permitting Requirements: The contractor shall comply with and obtain the required State and County permits where the work is performed.

1.4 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Submittal requirements as specified in Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.11, PHYSICAL DATA.
- E. Excavation, backfilling, site grade and utilities: Section 31 20 11, EARTHWORK (SHORT FORM).

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Drawings and Design Data:
 1. Submit drawings and data showing the method to be employed in dewatering excavated areas 30 days before commencement of excavation.
 2. Material shall include: location, depth and size of wellpoints, headers, sumps, ditches, size and location of discharge lines, capacities of pumps and standby units, and detailed description of dewatering methods to be employed to convey the water from site to adequate disposal.
 3. Include a written report outlining control procedures to be adopted if dewatering problem arises.
 4. Capacities of pumps, prime movers, and standby equipment.
 5. Design calculations proving adequacy of system and selected equipment. The dewatering system shall be designed using accepted and professional methods of design and engineering consistent with the best modern practice. The dewatering system shall include the deep wells, wellpoints, and other equipment, appurtenances, and related earthwork necessary to perform the function.
 6. Detailed description of dewatering procedure and maintenance method.
 7. Materials submitted shall be in a format acceptable for inclusion in required permit applications to any and all regulatory agencies for

- which permits for discharge water from the dewatering system are required due to the discharge reaching regulated bodies of water.
- C. Inspection Reports.
 - D. All required permits.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install a dewatering system to lower and control ground surface water in order to permit excavation, construction of structure, and placement of backfill materials to be performed under dry conditions. Make the dewatering system adequate to pre-drain the water-bearing strata above and below the bottom of structure foundations, utilities and other excavations.
- B. In addition, reduce hydrostatic pressure head in water-bearing strata below structure foundations, utility lines, and other excavations, to extent that water levels in construction area are a minimum of 1 foot below prevailing excavation surface at all times.

3.2 OPERATION:

- A. Prior to any excavation below the ground water table, place system into operation to lower water table as required and operate it continuously 24 hours a day, 7 days a week until utilities and structures have been satisfactorily constructed, which includes the placement of backfill materials and dewatering is no longer required.
- B. Place an adequate weight of backfill material to prevent buoyancy prior to discontinuing operation of the system.

3.3 WATER DISPOSAL:

- A. Dispose of water removed from the excavations in such a manner as:
 - 1. Will not endanger portions of work under construction or completed.
 - 2. Will cause no inconvenience to Government or to others working near site.
 - 3. Will comply with the stipulations of required permits for disposal of water.
 - 4. Will Control Runoff: The Contractor shall be responsible for control of runoff in all work areas including but not limited to: excavations, access roads, parking areas, laydown, and staging areas. The Contractor shall provide, operate, and maintain all ditches, basins, sumps, culverts, site grading, and pumping facilities to divert, collect, and remove all water from the work areas. All water shall be removed from the immediate work areas and shall be disposed of in accordance with applicable permits.

B. Excavation Dewatering:

1. The Contractor shall be responsible for providing all facilities required to divert, collect, control, and remove water from all construction work areas and excavations.
2. Drainage features shall have sufficient capacity to avoid flooding of work areas.
3. Drainage features shall be so arranged and altered as required to avoid degradation of the final excavated surface(s).
4. The Contractor shall utilize all necessary erosion and sediment control measures as described herein to avoid construction related degradation of the natural water quality.

C. Dewatering equipment shall be provided to remove and dispose of all surface and ground water entering excavations, trenches, or other parts of the work during construction. Each excavation shall be kept dry during subgrade preparation and continually thereafter until the structure to be built, or the pipe to be installed therein, is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.

3.4 STANDBY EQUIPMENT:

Provide complete standby equipment, installed and available for immediate operation, as may be required to adequately maintain dewatering on a continuous basis and in the event that all or any part of the system may become inadequate or fail.

3.5 CORRECTIVE ACTION:

If dewatering requirements are not satisfied due to inadequacy or failure of the dewatering system (loosening of the foundation strata, or instability of slopes, or damage to foundations or structures), perform work necessary for reinstatement of foundation soil and damaged structure or damages to work in place resulting from such inadequacy or failure by Contractor, at no additional cost to Government.

3.6 DAMAGES:

Immediately repair damages to adjacent facilities caused by dewatering operations.

3.7 REMOVAL:

Insure compliance with all conditions of regulating permits and provide such information to the COR. Obtain written approval from COR before discontinuing operation of dewatering system.

----- E N D -----

SECTION 31 23 23.33
FLOWABLE FILL

PART 1 - GENERAL

1.1 INTRODUCTION:

- A. Flowable fill refers to a cementitious slurry consisting of a mixture of fine aggregate or filler, water, and cementitious material(s), which is used as a fill or backfill in lieu of compacted earth. This mixture is capable of filling all voids in irregular excavations and hard to reach places (such as under undercuts of existing slabs), is self-leveling, and hardens in a matter of a few hours without the need for compaction in layers. Flowable fill is sometimes referred to as controlled density fill (CDF), controlled low strength material (CLSM), lean concrete slurry, and unshrinkable fill.
- B. Flowable fill materials will be used as only as a structural fill replacement on VA projects. The materials and mix design for the flowable fill should be designed to produce a comparable compressive strength to the surrounding soil after hardening, making excavation at a later time possible.

1.2 DESCRIPTION:

Furnish and place flowable fill in a fluid condition, that sets within the required time and, after curing, obtains the desired strength properties as evidenced by the laboratory testing of the specific mix design, at locations shown on the plans or as directed by the COR, verbally or in writing. This section specifies flowable fill for use as structural fill to remain easily excavatable using a backhoe as would be utilized for adjoining earth.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Earthwork, excavation and backfill and compaction requirements: Section 31 20 11, EARTHWORK (SHORT FORM).

1.4 DEFINITIONS:

- A. Flowable fill - Ready-mix Controlled Low Strength Material used as an alternative to compacted soil, and is also known as controlled density fill, and several other names, some of which are trademark names of material suppliers. Flowable fill (Controlled Low Strength Material) differs from portland cement concrete as it contains a low cementitious content to reduce strength development for possible future removal. Unless specifically approved otherwise, by the COR, flowable fill shall be designed as a permanent material, not designed for future removal.

Design strength for this permanent type flowable fill shall be a compressive strength of 300 psi minimum at 28 days. Chemical admixtures may also be used in flowable fill to modify performance properties of strength, flow, set and permeability.

- B. Excavatable Flowable fill - flowable fill designed with a compressive strength that will allow excavation as either machine tool excavatable at compressive strength of 200 psi maximum at 1 year, or hand tool excavatable at compressive strength of 100 psi maximum at 1 year.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Flowable Fill Mix Design: Provide flowable fill mix design containing cement and water. At the contractor's option, it may also contain fly ash, aggregate, or chemical admixtures in any proportions such that the final product meets the strength and flow consistency, and shrinkage requirements included in this specifications. The mix design should state the sources and proportions of each of the flowable fill constituents. The coefficient of permeability of flowable fill shall be that of uniform fine sand, 0.16 in/sec or as indicated to provide a backfill material with permeability equal to or greater than that of the surrounding soil.
 - 1. Test and Performance - Submit the following data:
 - a. Flowable fill shall have a minimum strength of 300 psi according to ASTM C 39 at 28 days after placement.
 - b. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 1/8 inch per ft. of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.
 - c. Flowable fill shall have a unit weight of 115 - 145 lb/feet 3 measured at the point of placement after a 60 minute ready-mix truck ride.
- C. Provide documentation that the admixture supplier has experience of at least one year, with the products being provided and any equipment required to obtain desired performance of the product.
- D. Manufacturer's Certificates: Provide COR with documentation issued by the State Agency responsible for approving materials for burial, indicating conformance with applicable rules and regulations.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- D4832-10.....Standard Test Method for Preparation and Testing of Controlled Low Strength Material (CLSM) Test Cylinders.
 - C618-12.....Standard Specifications for Coal Fly Ash and Raw or Calcined Natural Pozzolan for use in Concrete. (Use Fly Ash conforming to the chemical and physical requirements for mineral admixture, Class F listed, including Table 2 (except for Footnote A). Waive the loss on ignition requirement.)
 - C403/C403M-08.....Standard Test Method for Time of Setting of Concrete Mixtures by Penetration Resistance.
 - C150/C150M-11.....Standard Specification for Portland Cement
 - C33/C33M-11a.....Standard Specification for Concrete Aggregates
 - C94/C94M-12.....Standard Specification for Ready-Mixed Concrete
 - C494/C494M-11.....Standard Specification for Chemical Admixtures for Concrete
 - C685/C685M-11.....Standard Specification for Concrete Made by Volumetric Batching and Continuous Mixing
 - C940-10a.....Standard Specification for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced - Aggregate Concrete in the Laboratory
 - D5971.....Sampling Freshly Mixed Controlled Low Strength Material
 - D6103.....Flow Consistency of Controlled Low Strength Material
 - D6023.....Unit Weight, Yield, Cement Content and Air Content (Gravimetric) of Controlled Low Strength Material
- C. American Concrete Institute (ACI):
- SP-150-94.....Controlled Low-Strength Materials

1.7 QUALITY ASSURANCE:

- A. Manufacturer: Flowable fill shall be manufactured by a ready-mix concrete producer with a minimum of 1 year experience in the production of similar products.

- B. Materials: For each type of material required for the work of this Section, provide primary materials that are the products of one manufacturer. If not otherwise specified here, materials shall comply with recommendations of ACI 229, "Controlled Low Strength Materials."
- C. Pre-Approval Procedures: The use of flowable fill during any part of the project shall be restricted to those incidences where, due to field conditions, the Contractor has made the COR aware of the conditions for which he recommends the use of the flowable, and the COR has confirmed those conditions and approved the use of the flowable fill, in advance. During the submittal process, the contractor shall prepare and submit various flowable fill mix designs corresponding to required conditions or if the contractor desires to use flowable fill due to economics. Approval for the strength of the flowable fill shall be obtained from the COR when the contractor desires, or is required, to use flowable fill at specific location(s) within the project. Prior to commencement of field operations the contractor shall establish procedures to maintain optimum working conditions and to coordinate this work with related and adjacent work.
- D. Sampling and Acceptance: Flowable fill shall be samples and testing in the field in conformance with either ASTM C 94 or C 685. Samples for tests shall be taken for every 150 cubic yards of material, or fraction thereof, for each day's placement. Tests shall include temperature reading and four compressive strength cylinders. Compressive strength sampling and testing shall conform to ASTM D 4832 with one specimen tested at 7 days, two at 28 days, and one held for each batch of four specimens. Sampling and testing shall be performed by a qualified, independent commercial testing laboratory. Test results should be submitted within 48 hours of completion of testing.

1.8 DELIVERY, STORAGE, AND HANDLING:

Deliver and handle all products and equipment required, in strict compliance with manufacturer's recommendations. Protect from damage due to weather, excessive temperatures, and construction operations.

1.9 PROJECT CONDITIONS:

Perform installation of flowable fill only when approved by the COR, and when existing and forecasted weather conditions are within the limits established by the manufacturer of the materials and products used.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Provide flowable fill containing, at a minimum, cementitious materials and water. Cementitious materials shall be portland cement, pozzolanic

materials, or other self-cementing materials, or combinations thereof, at the contractor's option, and following approval by the COR. The flowable fill mix design may also contain, fine aggregate or filler, and/or chemical admixtures in any proportions such that the final product meets the strength, flow consistency and shrinkage requirements included in this specification, as approved by the COR.

- B. Portland Cement: ASTM C150, Type 1 or Type 2. Meeting North Carolina State DOT standards.
- C. Mixing Water: Fresh, clean, and potable. Meeting North Carolina State DOT standards for use as mix-water for cast-in-place concrete.
- D. Air-Entraining Admixture: ASTM C260.
- E. Chemical Admixtures: ASTM C494.
- F. Aggregate: ASTM C33.

2.2 FLOWABLE FILL MIXTURE:

- A. Mix design shall produce a consistency that will result in a flowable product at the time of placement which does not require manual means to move it into place.
- B. Flowable fill shall have a minimum strength of 300 psi according to ASTM C39 at 28 days after placement.
- C. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 1/8 inch per foot of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.
- D. Flowable fill shall have a unit weight of 115 - 145 lbs/feet³ measured at the point of placement after a 60 minute ready-mix truck ride. In the absence of strength data the cementitious content shall be a maximum of 150 lbs/cy.
- E. Flowable fill shall have an in-place yield of at least 98% of design yield for permanent type and a maximum of 110% of design yield for removable types at 1 year.
- F. Provide equipment as recommended by the Manufacturer and comply with manufacturer's recommendations for the addition of additives, whether at the production plant or prior to placement at the site.

PART 3 - EXECUTION

3.1 EXAMINATION:

Examine conditions of substrates and other conditions under which work is to be performed and notify COR, in writing, of circumstances

detrimental to the proper completion of the work. Do not proceed until unsatisfactory conditions are corrected.

3.2 APPLICATION OF FLOWABLE FILL:

Secure tanks, pipes and other members to be encased in flowable fill. Insure that there are no exposed metallic pipes, conduits, or other items that will be in contact with the flowable fill after placement. If so, replace with non-metallic materials or apply manufacturers recommended coating to protect metallic objects before placing the flowable fill. Replacement or protection of metallic objects is subject to the approval of the COR.

3.3 PROTECTION AND CURING:

Protect exposed surfaces of flowable fill from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by COR.

- - - E N D - - -

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown on the Drawings. Construction shall include the following:
- B. Curb, gutter, and combination curb and gutter.
- C. Pedestrian Pavement: Walks, grade slabs, wheelchair curb ramps, steps.
- D. Vehicular Pavement: Service courts, driveways, loading docks.
- E. Equipment Pads: transformers, generator pads.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- C. Section 01 45 29, TESTING LABORATORY SERVICES.
- D. Section 03 30 53, CAST-IN-PLACE CONCRETE (SHORT-FORM).
- E. Section 31 20 11, EARTHWORK (SHORT FORM).

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

- A. Hot Weather: Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.
- B. Cold Weather: Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the COR, in

writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture. Cost of the testing laboratory to be included in the Contractor's cost of project.

1.6 SUBMITTALS

Contractor shall submit the following.

- A. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 2. Hot poured sealing compound
 - 3. Reinforcement
 - 4. Curing materials
- B. Jointing Plan for all concrete areas.
- C. Concrete Mix Design.
- D. Concrete Test Reports
- E. Construction Staking Notes from Surveyor.
- F. Data and Test Reports: Select subbase material.
 - 1. Job-mix formula.
 - 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

- A. American Association of State Highway and Transportation Officials (AASHTO):
 - M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
 - M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
 - M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
 - M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
- B. American Society for Testing and Materials (ASTM):
 - A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement

A185/185M-07.....Standard Specification for Steel Welded Wire
Reinforcement, Plain, for Concrete

A615/A615M-12.....Standard Specification for Deformed and Plain
Carbon Steel Bars for Concrete Reinforcement

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc
Coated (Galvanized) or Zinc Iron Alloy Coated
(Galvannealed) by the Hot Dip Process

A706/A706M-09b.....Standard Specification for Low Alloy Steel
Deformed and Plain Bars for Concrete
Reinforcement

A767/A767M-09.....Standard Specification for Zinc Coated
(Galvanized) Steel Bars for Concrete
Reinforcement

A775/A775M-07b.....Standard Specification for Epoxy Coated
Reinforcing Steel Bars

A820/A820M-11.....Standard Specification for Steel Fibers for
Fiber Reinforced Concrete

C31/C31M-10.....Standard Practice for Making and Curing
Concrete Test Specimens in the field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength
of Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C150/C150M-12.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for
Curing Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing
Concrete Test Specimens in the Laboratory

C231/C231M-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method

C260/C260M-10a.....Standard Specification for Air Entraining
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete

C494/C494M-12.....Standard Specification for Chemical Admixtures
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in
Concrete

C666/C666M-03(2008).....Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing

D1751-04(2008).....Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene
Sheeting for Construction, Industrial and
Agricultural Applications

C. American Welding Society (AWS):

D1.4/D1.4M (2005).....Structural Welding Code - Reinforcing Steel

PART 2 - PRODUCTS

2.1 GENERAL

A. Concrete Type: Concrete shall be as per Table 1 - Concrete Type, air entrained.

TABLE I - CONCRETE TYPE

	Concrete Strength		Non-Air- Entrained	Air-Entrained	
	Min. 28 Day Comp. Str. Psi (MPa)	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio
Type A	5000 (35) ^{1,3}	630 (375)	0.45	650 (385)	0.40
Type B	4000 (30) ^{1,3}	550 (325)	0.55	570 (340)	0.50
Type C	3000 (25) ^{1,3}	470 (280)	0.65	490 (290)	0.55
Type D	3000 (25) ^{1,2}	500 (300)	*	520 (310)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 1200 psi in excess of the compressed strength. For concrete strengths above 5000 psi, the proposed mix design shall

achieve a compressive strength 1400 psi in excess of the compressed strength.

2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.

3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

B. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP - INCHES (MM)

TYPE	MAXIMUM SLUMP*
Curb & Gutter	3 inches (75 mm)
Pedestrian Pavement	3 inches (75 mm)
Vehicular Pavement	2 inches (50 mm) (Machine Finished) 4 inches (100 mm) (Hand Finished)
Equipment Pad	3 to 4 inches (75 to 100 mm)
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

2.3 SELECT SUBBASE (WHERE REQUIRED)

A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, as follows.

GRADE REQUIREMENTS FOR SOILS USED AS SUBBASE MATERIALS, BASE COURSES AND SURFACES COURSES

AASHTO M147		Percentage Passing by Mass					
Sieve	Size	Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100

0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula, or as recommended by the geotechnical engineer and approved by the COR.
- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 1/8 inch in any ten foot long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 2 inches thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
1. Burlap having a weight of seven ounces or more per yard when dry.
 2. Impervious Sheeting conforming to ASTM C171.
 3. Liquid Membrane Curing Compound conforming to ASTM C309, Type 1 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to ASTM D1751-04.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 11, EARTHWORK.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE (WHERE REQUIRED)

- A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation,

liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.

B. Placing:

1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 8 inches, and that when compacted, will produce a layer of the designated thickness.
2. When the designated compacted thickness exceeds 6 inches, place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
4. If the elevation of the top layer is 1/2 inch or more below the grade, excavate the top layer and replace with new material to a depth of at least 3 inches in compacted thickness.

C. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

D. Smoothness Test and Thickness Control: Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 3/8 inch.
2. The completed thickness shall be within 1/2 inch of the thickness as shown on the Drawings.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with

new material meeting the requirements herein specified, at no additional cost to the Government.

3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch when checked with a straightedge and shall not deviate from true line by more than 1/4 inch at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.
6. Make necessary corrections to forms immediately before placing concrete.
7. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish the control, alignment and the grade elevations of the forms or concrete slipforming machine operations. Staking notes shall be submitted for approval to the COR prior to placement of concrete. If discrepancies exist between the field conditions and the Drawings, Contractor shall notify COR immediately. No placement of concrete shall occur if a discrepancy greater than 1 inch is discovered.

3.4 EQUIPMENT

- #### **A. The COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.**

- B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement. All reinforcement shall be supported for proper placement within the concrete section.
- B. Before the concrete is placed, the COR shall approve the reinforcement placement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown on the Drawings.

3.6 PLACING CONCRETE - GENERAL

- A. Obtain approval of the COR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.
- H. Cracked or Chipped Concrete Surfaces and Bird Baths. Cracked or chipped concrete and bird baths will not be allowed. Concrete with cracks or chips and bird baths will be removed and replaced to the nearest joints, and as approved by the COR, by the Contractor with no additional cost to the Government.

3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COR.

3.9 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.

- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch for gutter and 1/4 for top and face of curb, when tested with a 10 foot straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain. See Article 3.6, Paragraph H, above.
- H. Visible surfaces and edges of finished curb, gutter, and/or combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks, Grade Slabs, Wheelchair Curb Ramps:
 - 1. Finish the surfaces to grade and cross section with a metal float, troweled smooth and finished with a broom moistened with clear water.
 - 2. Brooming shall be transverse to the line of traffic.
 - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch in depth.
 - 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch when tested with a 10 foot straightedge.
 - 6. The thickness of the pavement shall not vary more than 1/4 inch .
 - 7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints at no additional cost to the Government.
- B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.
 - 1. Remove the riser forms one at a time, starting with the top riser.

2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.
4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 3/16 inch.

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

- A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet long and 6 inches wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.
- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet in length, and straightedges, 10 feet in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 10 foot straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 1/4 inch in both longitudinal and transverse directions when tested with a 10 foot straightedge.
- E. The thickness of the pavement shall not vary more than 1/4 inch.
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed

that the corrugations thus produced will be uniform in character and width, and not more than 1/8 inch in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.

- G. The finish surfaces of new and existing abutting pavements shall be flush and in alignment at their juncture.

3.13 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, provide a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 1/8 inch when tested with a 10 foot straightedge.
- D. Correct irregularities exceeding the above. See Article 3.6, Paragraph H, above.

3.14 JOINTS - GENERAL

- A. Place joints, where shown on the Shop Drawings and Drawings, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.15 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 1/8 inch steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.16 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 - 2. Using joint filler of the type, thickness, and width as shown.
 - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.17 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on the Shop Drawing jointing plan and Drawings.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.
- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb and gutter joint interval.

3.18 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.20 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before

actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COR.

- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 6 inches.
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches. Securely anchor sheeting.
- D. Liquid Membrane Curing:
 - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon for both coats.
 - 2. Do not allow the concrete to dry before the application of the membrane.
 - 3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
 - 4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.21 CLEANING

- A. After completion of the curing period:
 - 1. Remove the curing material (other than liquid membrane).
 - 2. Sweep the concrete clean.
 - 3. After removal of all foreign matter from the joints, seal joints as specified.
 - 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when

directed by the COR, and at no additional cost to the Government.

Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COR.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

- - - E N D - - -

SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Section 31 20 11, EARTHWORK (SHORT FORM).
- C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - 3. Job-mix formula.
- C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
2. Asphalt cement certificate of conformance to State Highway Department requirements.
3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.
- D. One copy of State Highway Department Specifications.
- E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base, asphaltic base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COR.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 1-1/2".
- C. Base aggregate maximum size:
 1. Base course over 6" thick: 1-1/2";
 2. Other base courses: 3/4".
- D. Asphaltic base course:
 1. Maximum particle size not to exceed 1".
 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65

2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 290 degrees F minimum, 320 degrees F maximum.
 2. Temperature at time of placing: 280 degrees F minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.

- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 50 ton gross weight dump truck as directed by VA COR. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0" to plus 0.5".
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 3/16 inch in ten feet.
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 280 degrees F.
 - 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 50 degrees F, not during fog, rain, or other unsuitable conditions.
- D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 3" or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 1/8" in six feet.

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Apply one coat of the specified sealer.
- C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

- - - E N D - - -

**SECTION 32 17 23
PAVEMENT MARKINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the COR. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - Retro-Reflective
 - TT-P-1952D.....Paint, Traffic Black, and Airfield Marking,
Waterborne
- C. Master Painters Institute (MPI):
 - Approved Product List - 2010

PART 2 - PRODUCTS

2.1 PAINT

Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 5 gallons. A certificate shall accompany each batch of paint stating compliance with the applicable publication.

2.2 PAINT APPLICATOR

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in

areas where a mobile paint applicator cannot be used. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.3 SANDBLASTING EQUIPMENT

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than 150 cfm of air at a pressure of not less than 90 psi at each nozzle used.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the COR. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the COR has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

Apply uniformly painted pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 3 inches and plus or minus 1/8 inch, respectively, in the case of skip markings. The length of intervals

shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 50°F and less than 95°F. Apply the paint at a wet film thickness of 0.015 inch. Apply paint in one coat. At the direction of the COR, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

3.4 DETAIL PAVEMENT MARKING

Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color shall be as shown. Apply paint for the symbol using a suitable template that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

3.5 TEMPORARY PAVEMENT MARKING

When shown or directed by the COR, apply Temporary Pavement Markings of the color(s), width(s) and length(s) shown or directed. After the temporary marking has served its purpose and when so ordered by the COR, remove temporary marking by carefully controlled sandblasting, approved

grinding equipment, or other approved method so that the surface to which the marking was applied will not be damaged. As an option, an approved preformed pressure sensitive, adhesive tape type of temporary pavement marking of the required color(s), width(s) and length(s) may be furnished and used in lieu of temporary painted marking. The Contractor shall be fully responsible for the continued durability and effectiveness of such marking during the period for which its use is required. Remove any unsatisfactory tape type marking and replace with painted markings at no additional cost to the Government.

3.6 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

- - - E N D - - -